

The SPES High Power ISOL production target

Alberto Andrigetto

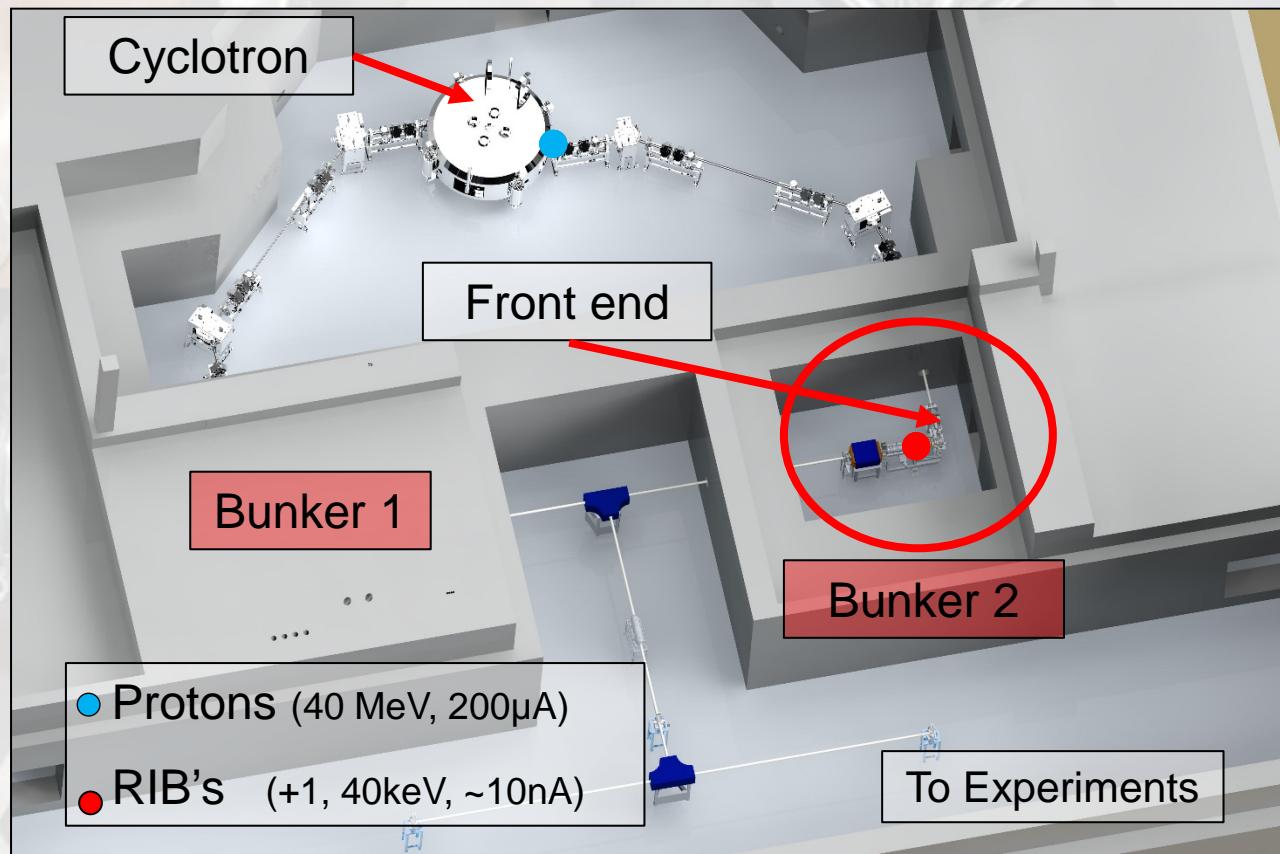
LNL-INFN



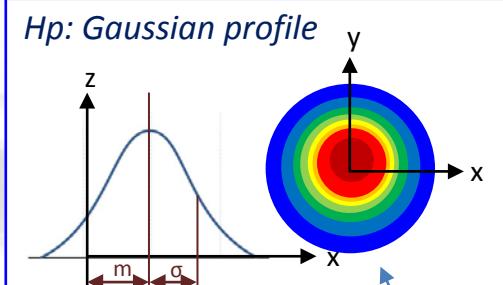
ISOL RIB from SPES

SPES is:

- 1) A second generation ISOL facility (for neutron-rich ion beams)
- 2) An interdisciplinary research center (for p,n applications)

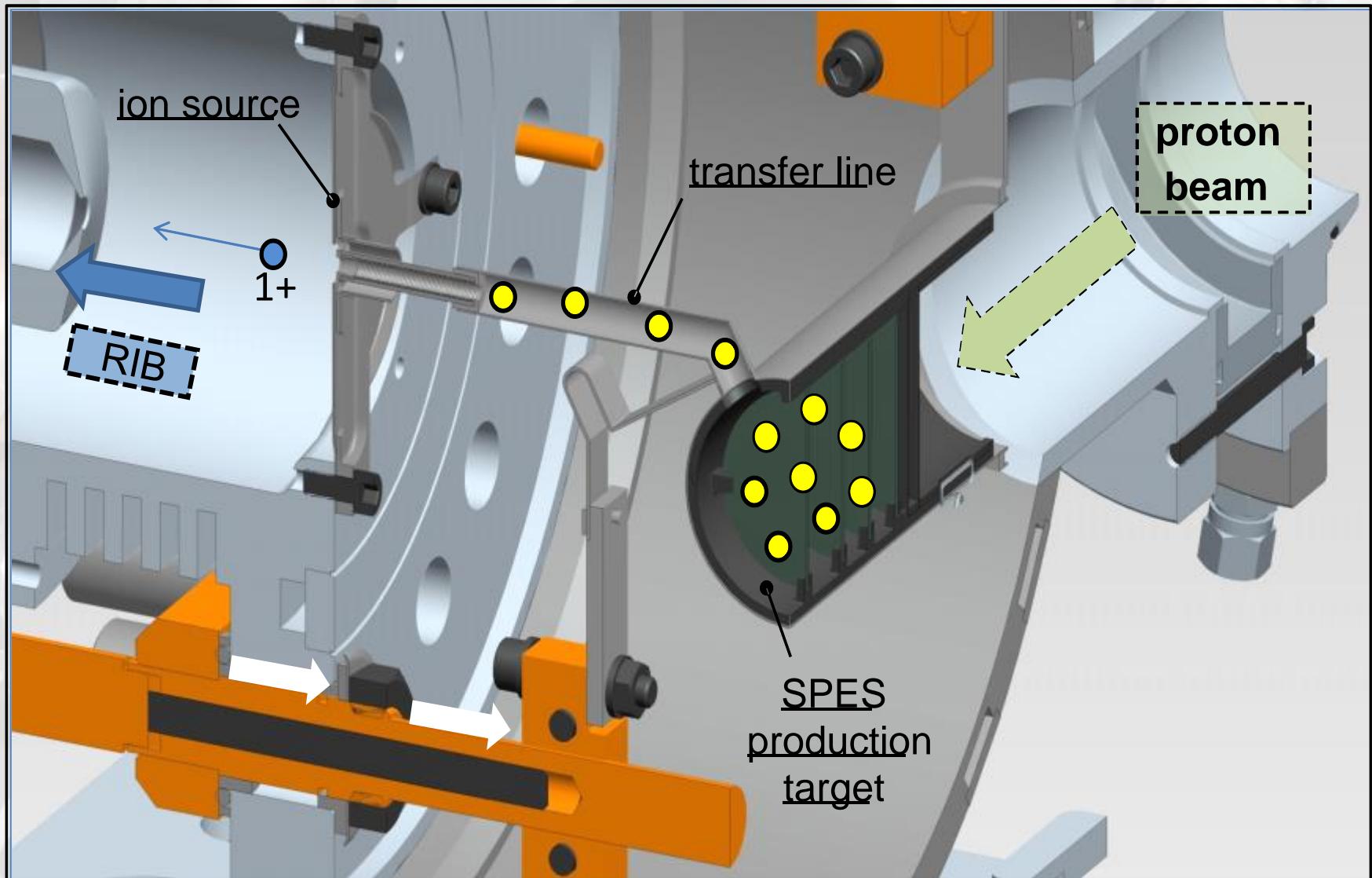


~100 Hz wobbler
proton beam

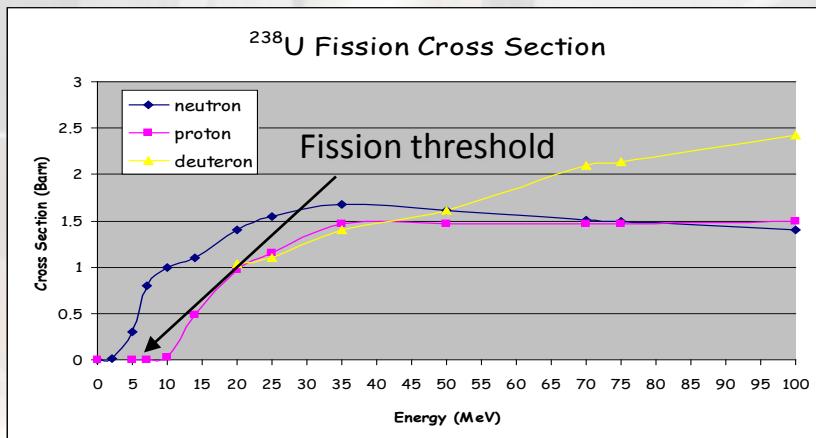


target diameter 4 cm.

The SPES TIS complex



p 40 MeV reaction on ^{238}U target



$$P_i = \Phi_d X_t \bar{\sigma}_i$$

Φ_d = driver beam flux

X_t = target thickness (atoms cm⁻²)

σ_i = production cross section for i

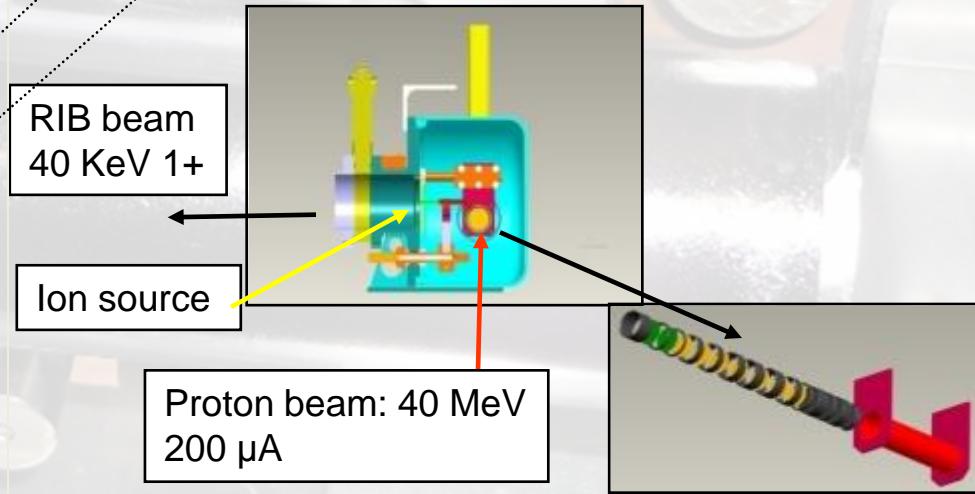
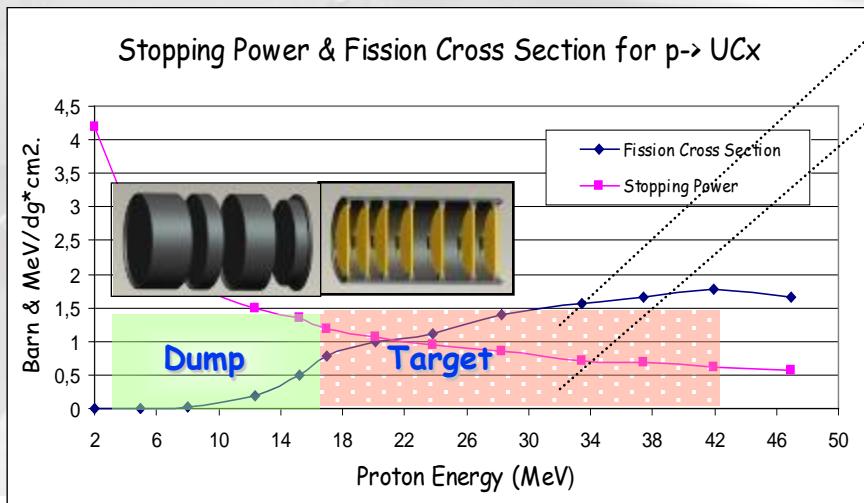
$$\bar{\sigma}_i X_t = \left[n_t \int_{E^0}^{E^1} \frac{\sigma_i(E) dE}{dE/dx} \right]$$

Cross Section

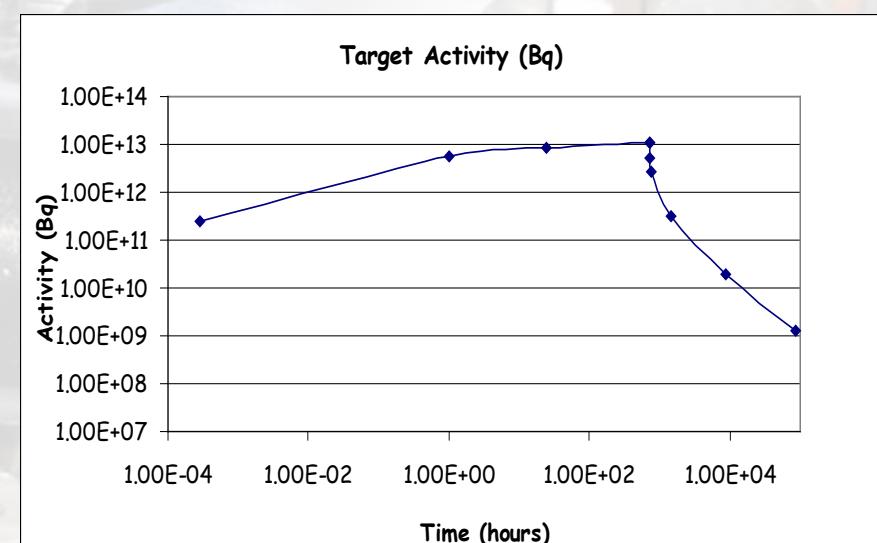
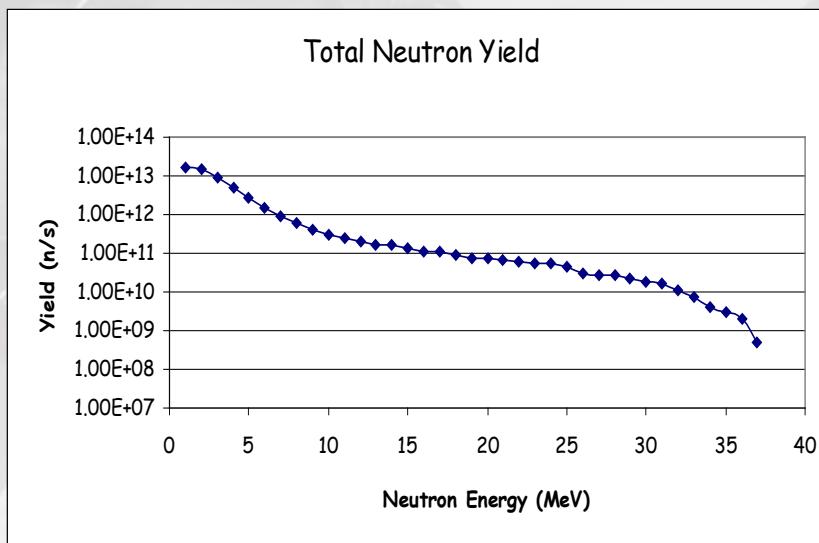
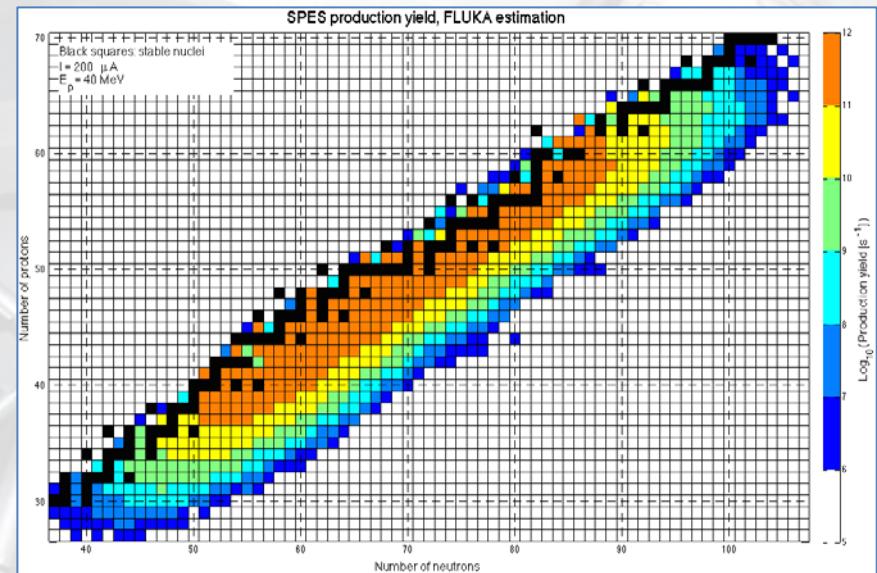
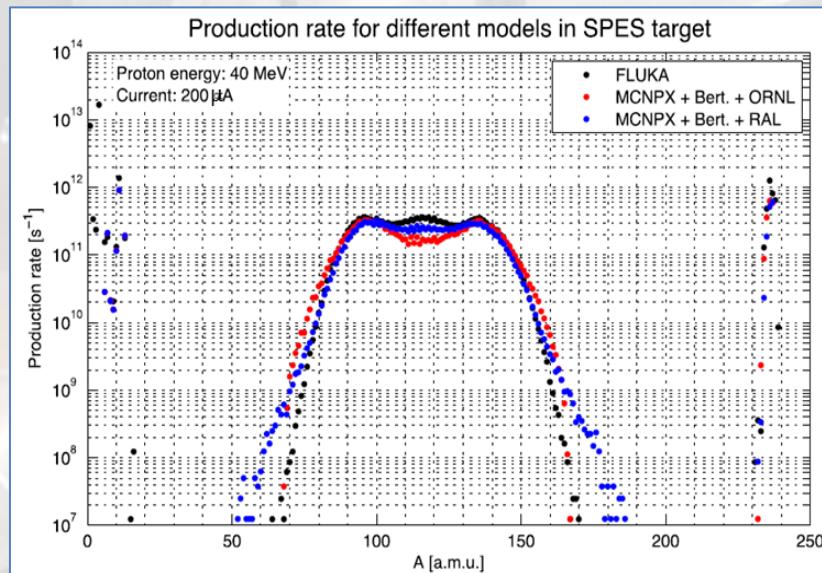
Stopping Power

10^{13} f/s are possible -> Question: how to dissipate the EM Power?

- 1) MULTIPLE SLICES (radiator) : increase the radiation surface area and high ϵ ($P = \epsilon \cdot \sigma \cdot S \cdot T^4$ Stefan-Boltzmann law)
- 2) DUMP : send the proton with low fission rate & high stopping power value

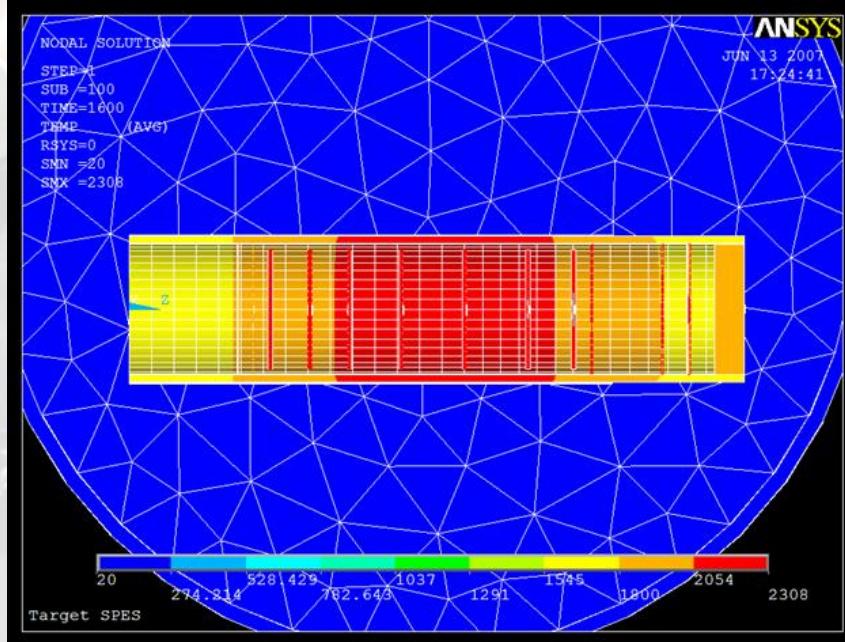


In target productions

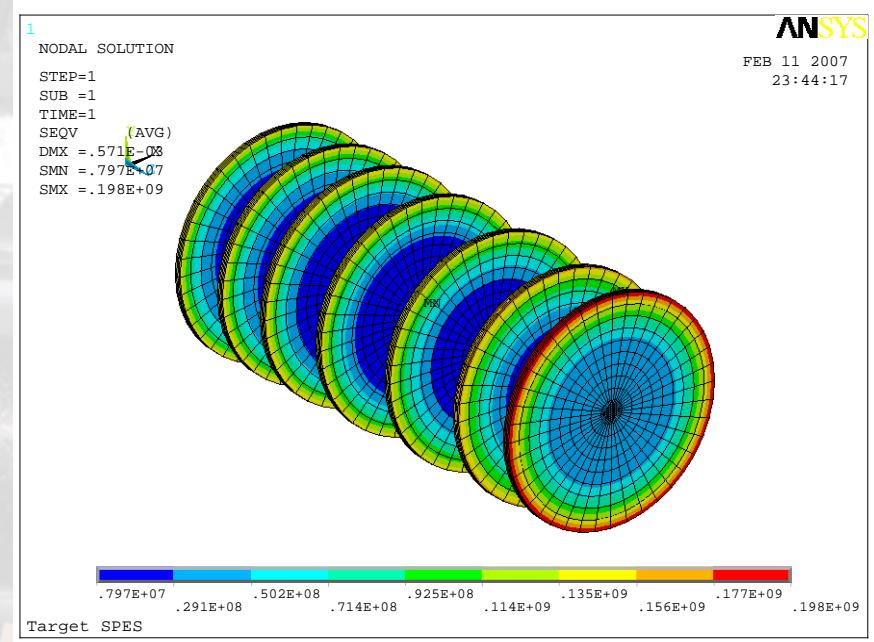


Thermo-mechanical calculations

Temperature distribution in the UCx discs -> uniform as possible



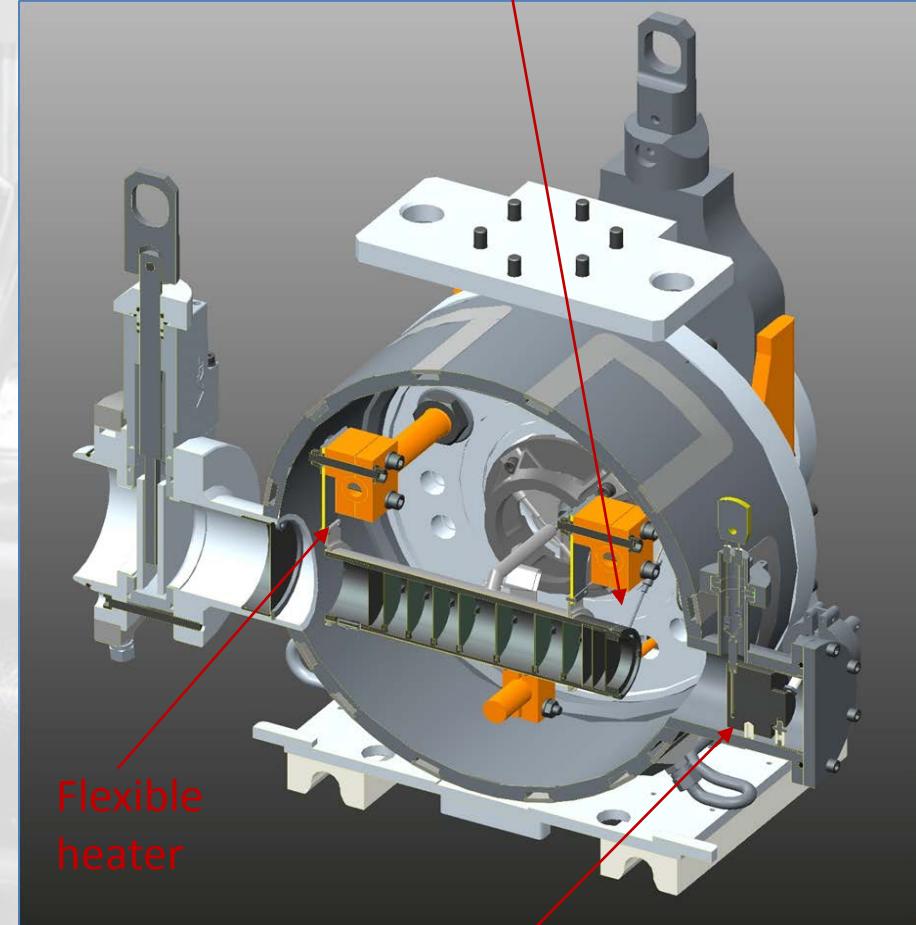
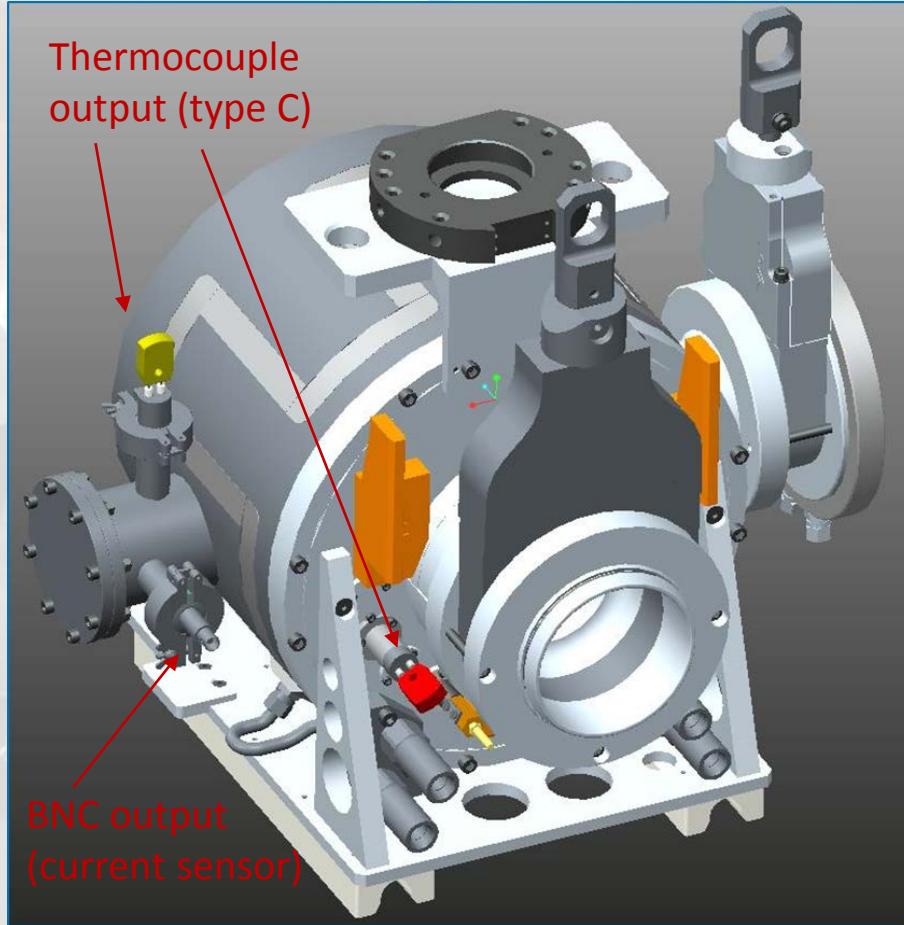
Discs thermal stress (equivalent stress) -> less than literature data



The Target Unit device

Taking into account the safety requirements

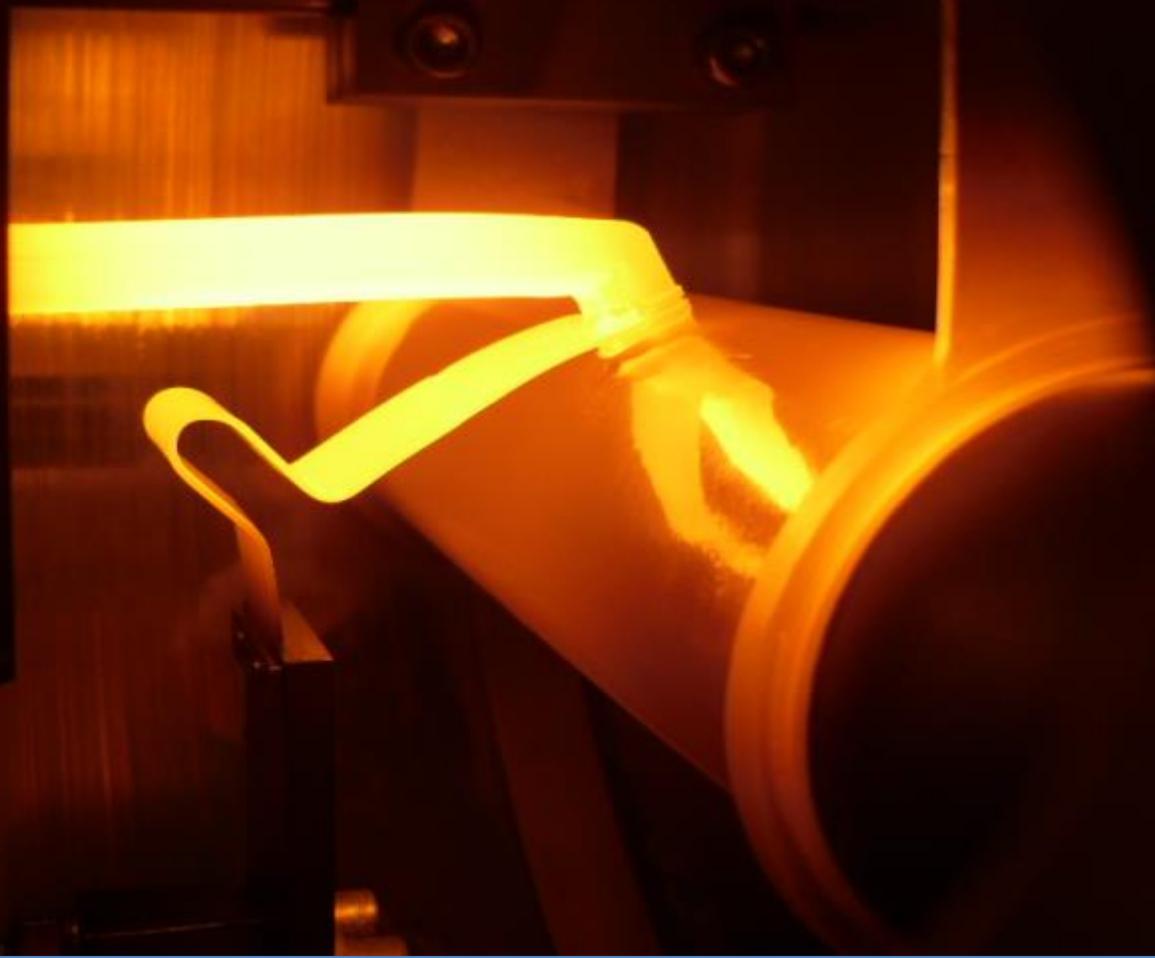
Thermocouple (type C)



The target & ion source assembly

$I_{\text{Target}} = 700\text{A} \rightarrow 1200\text{A max}$

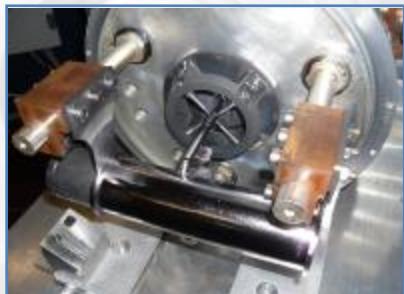
$I_{\text{Line}} = 200\text{A} \rightarrow 600\text{A max}$



WP6: The organization & Labs



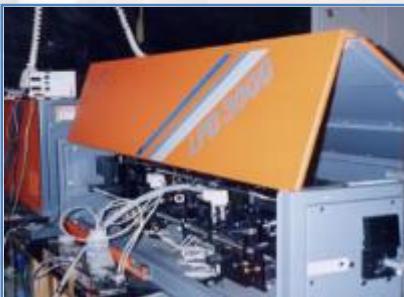
WG1:
Target and Ion Sources



WG2:
Target Materials



WG3:
Laser Ionization



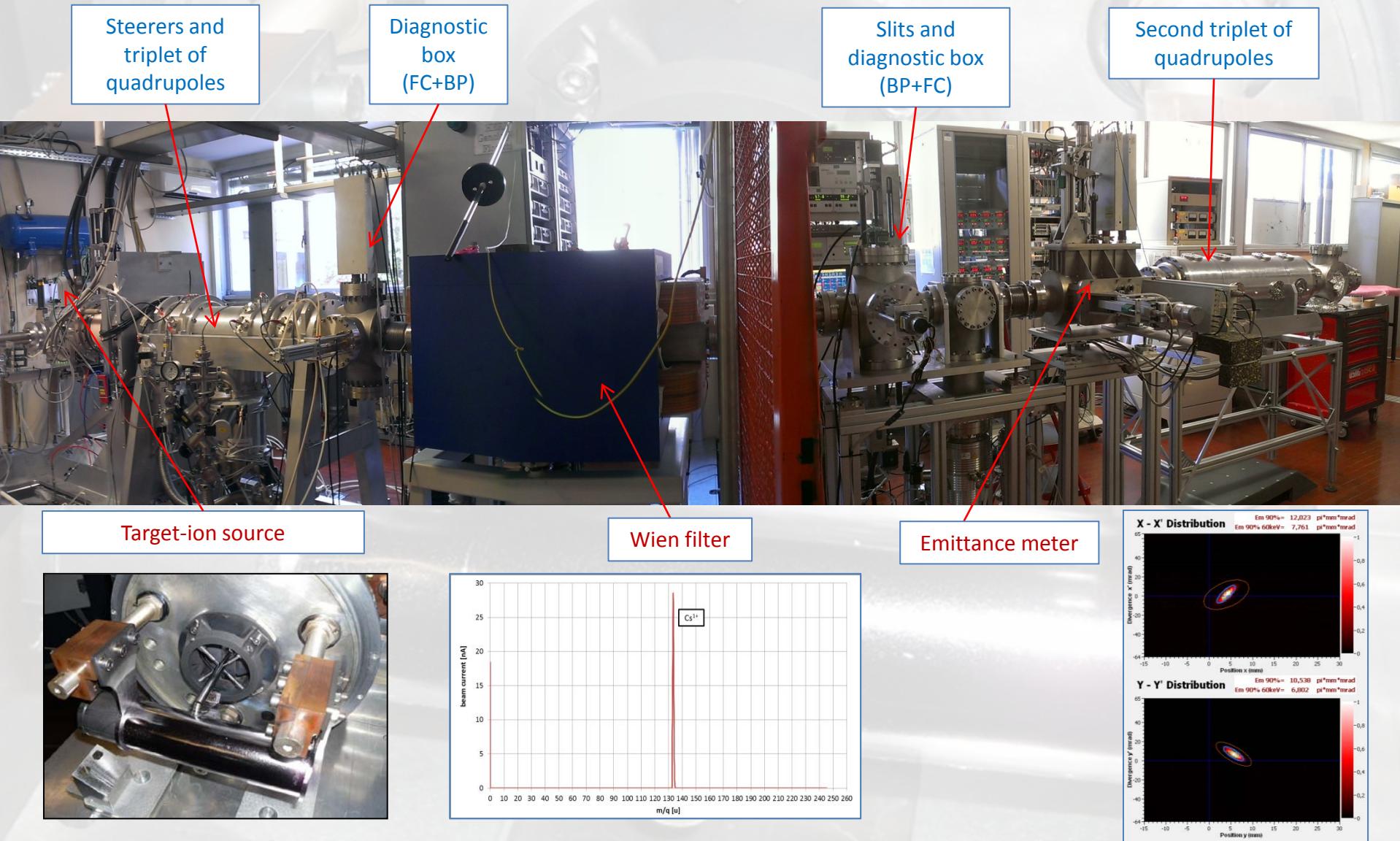
WG4:
Handling



WG5:
Front End



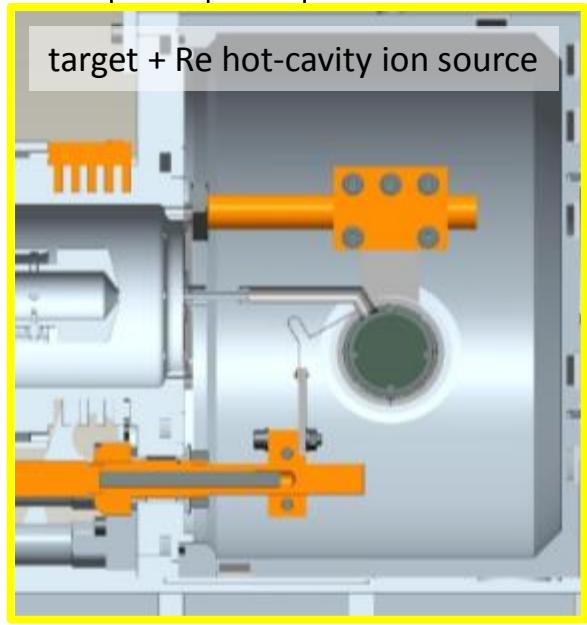
The SPES RIB LEBT (off-line lab) Ion Source test area



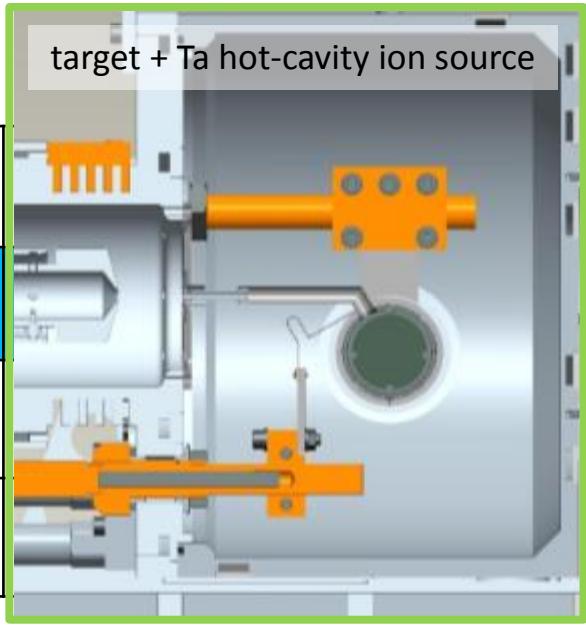
The ionization methods

- surface ionization mechanism
 - laser ionization mechanism
 - electron impact ionization mechanism
 - not extracted (bad volatility)
- | | | | | | | | | | | | | | | | | | |
|---|---------|---------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--------------------|
| 1 | | | | | | | | | | | | | | | | | 18 |
| 1 | 1
H | 2 | | | | | | | | | | | | | | | ²
He |
| 2 | 3
Li | 4
Be | | | | | | | | | | | | | | | 10
Ne |

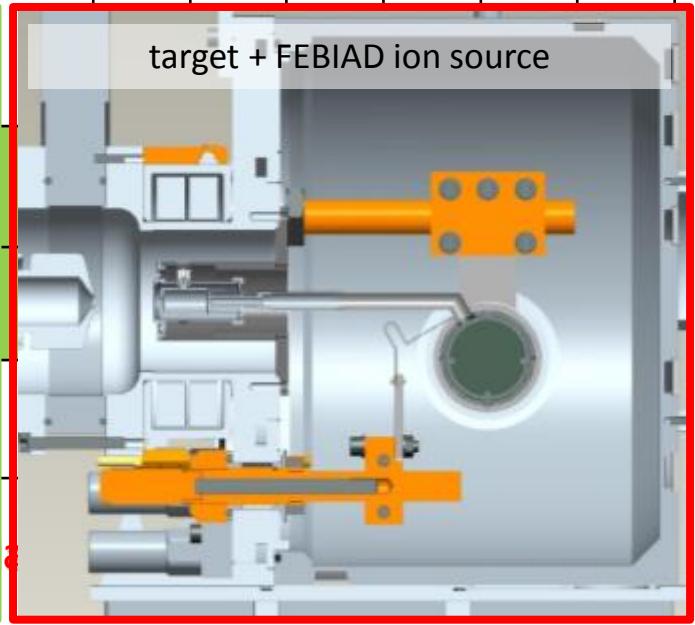
target + Re hot-cavity ion source



target + Ta hot-cavity ion source



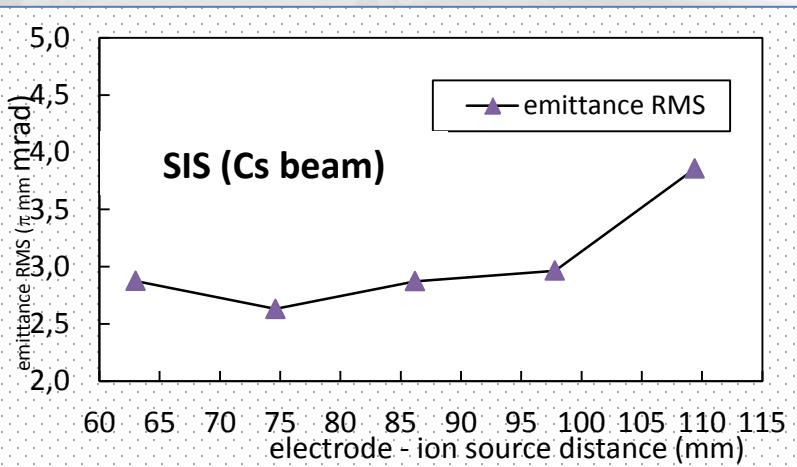
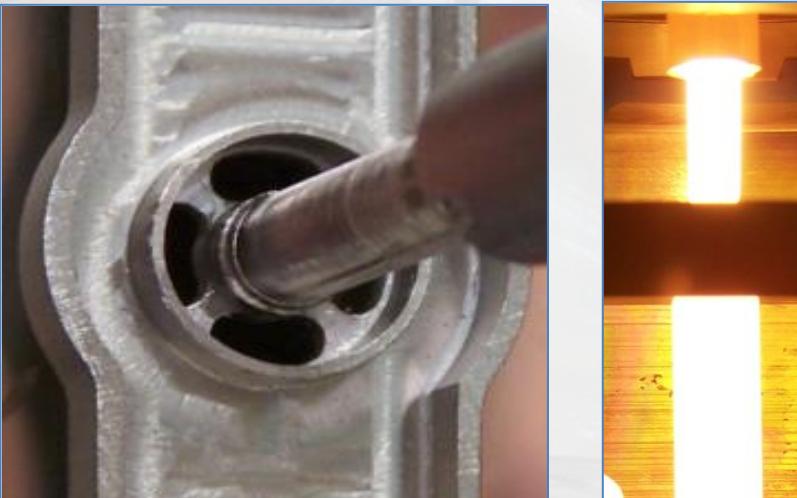
target + FEBIAD ion source



Ion Source Developments

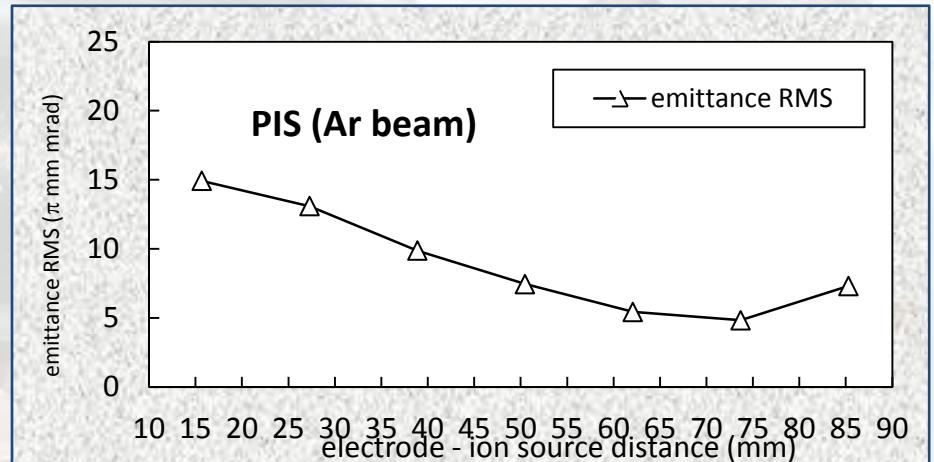
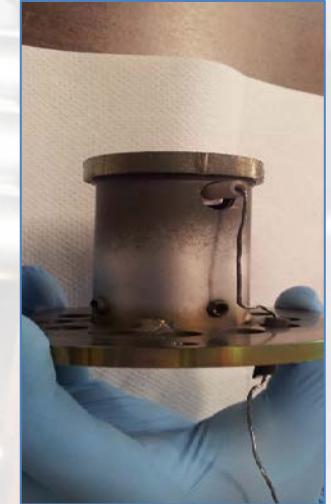
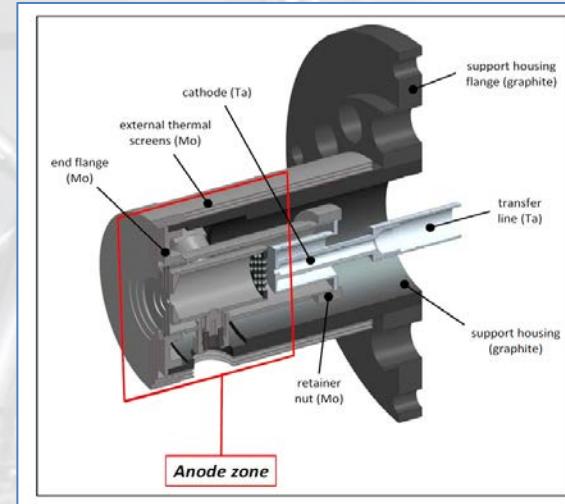
The SIS Ion source

Efficiency measurements at different temperatures (1600°C, 1800°C, 2000°C, 2200°C) for Cs, Rb, Sr, Ba



The PIS Ion source

Ionization efficiency measured for Ar; Kr, Y and Xe beams has been produced

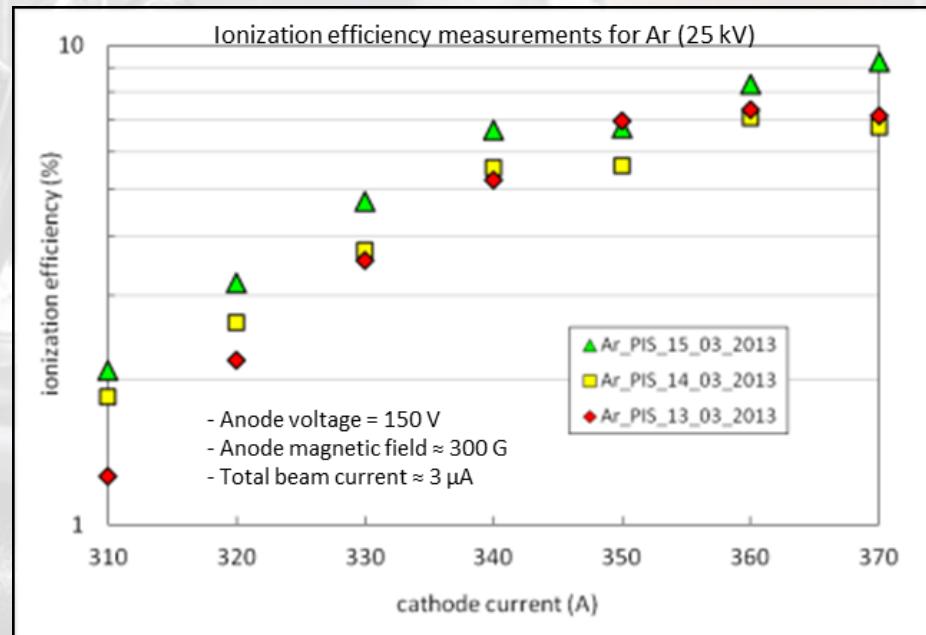


Ion Source Developments

> Efficiency measurements for SIS

Element	Ta	T = 2200 °C	
(/)	(eV)	$\varepsilon_{\text{CLEAN}} [\%]$	Dev. St. [%]
Cs	3.90	41.6	1.1
Rb	4.20	49.6	3.1
Ba	5.20	19.6	3.1
Sr	5.70	6.0	1.3

> Efficiency measurements for PIS

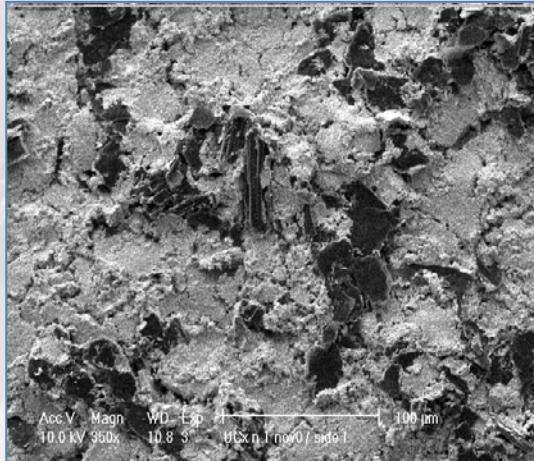


Target production

Study of the target porosimetry on the isotopes production yield

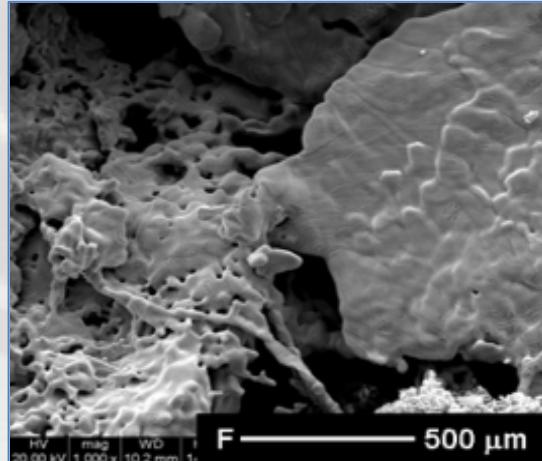
2010 Test

Standard UC_X



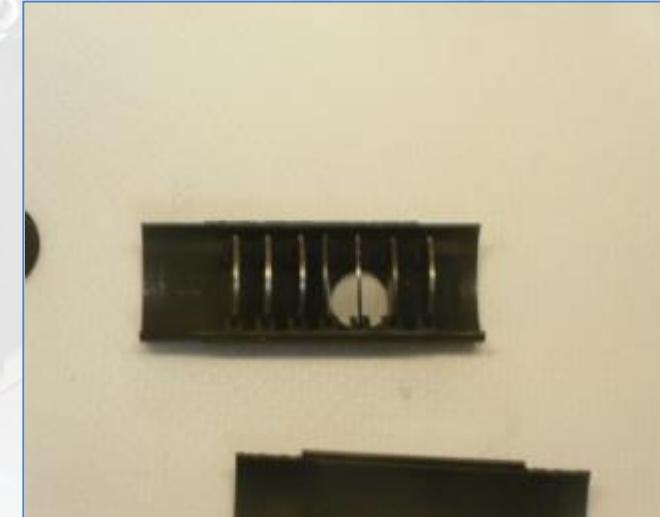
2011 Test

Low density UC_X



2012 Test

Medium density UC_X



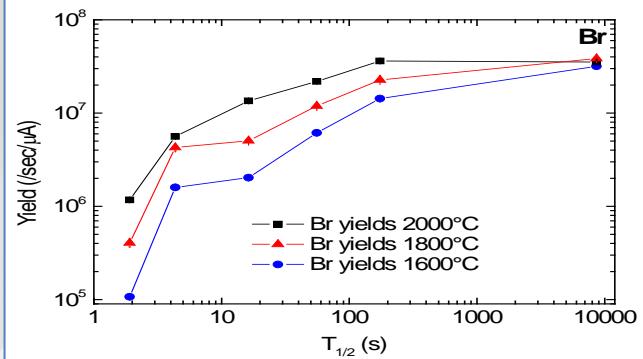
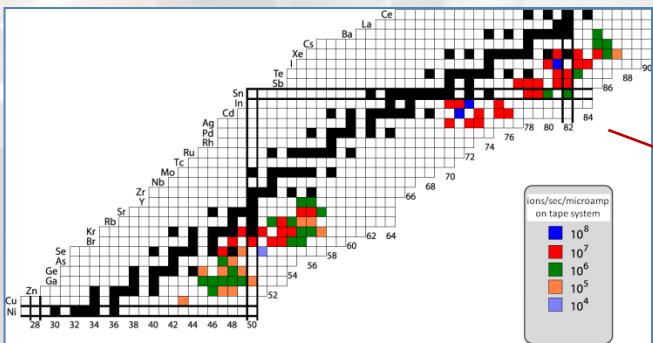
	2010	2011	2012
Density (g/cm ³)	4.25	2.59	6.38
Diameter (mm)	12.50	13.07	12.91
Thickness (g/cm ²)	0.41	0.41	0.41
Calculated porosity (%)	58	75	37

Experimental tests at HRIBF

Irradiation by 40 MeV, 50 nA proton beam, ionization with plasma ion source

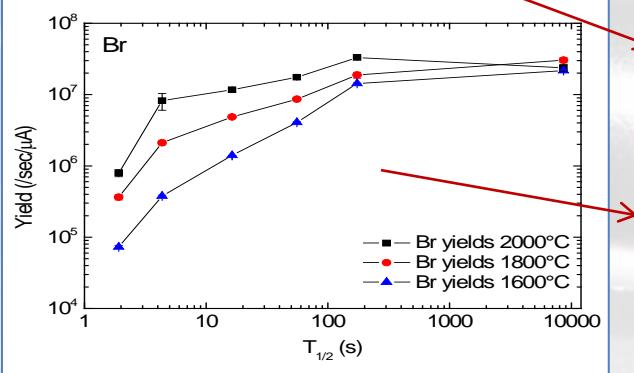
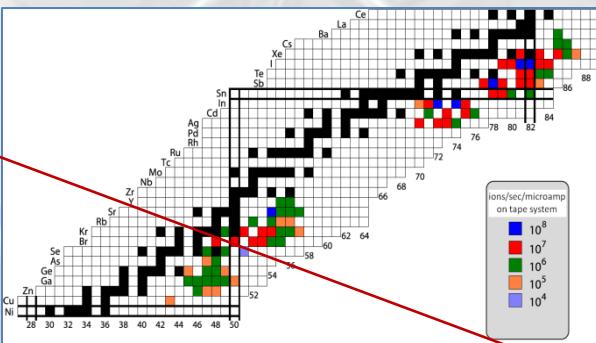
2010 Test

Standard UC_x



2011 Test

Low density UC_x



2012 Test

Medium density UC_x



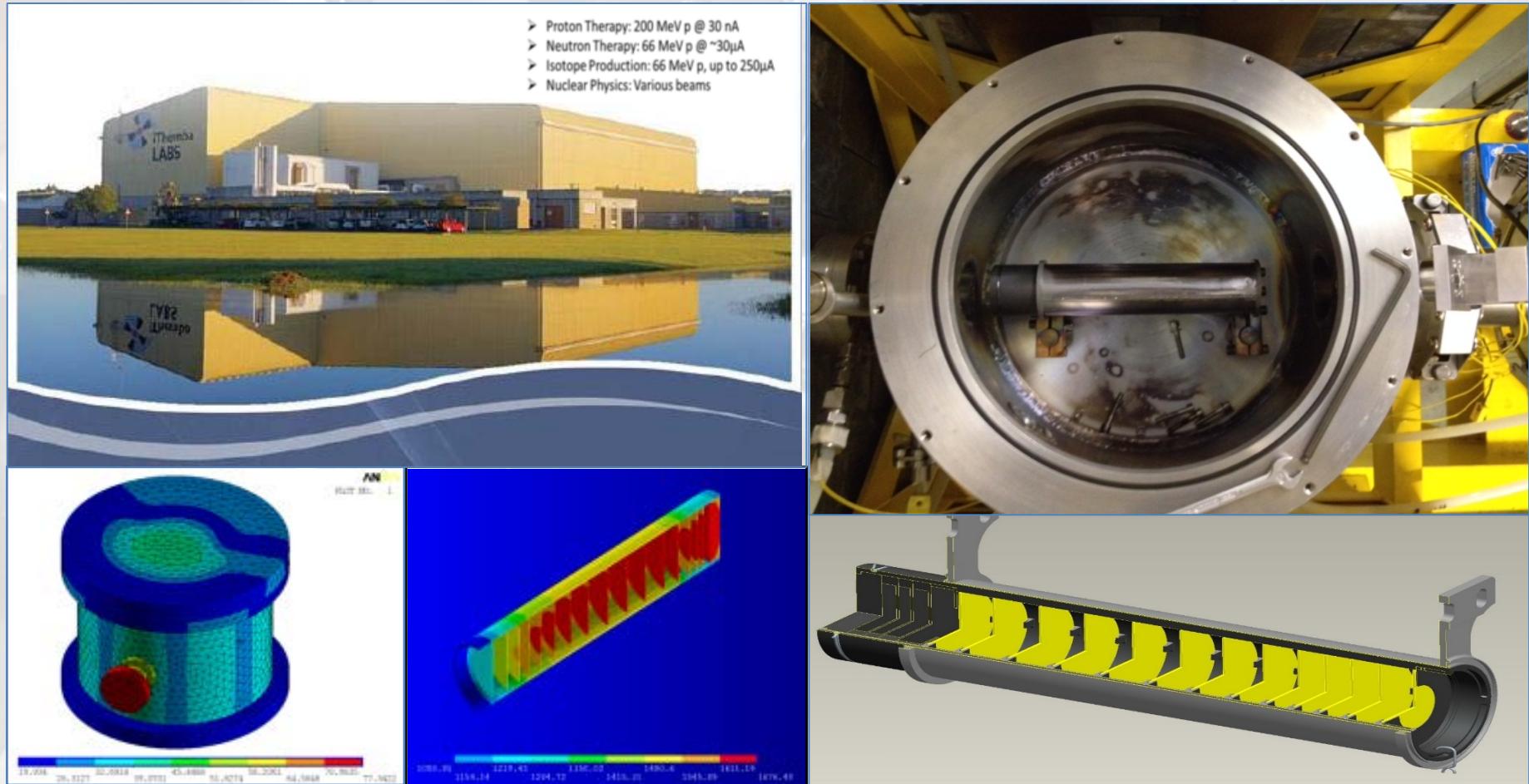
- Targets tested at 3 different T: 2000°C, 1800°C and 1600°C
- 20 elements, about 80 isotopes collected
- Yield vs. half-life characterization

TM: Ithemba test

4) Full scale (40 mm.) SiC @ Ithemba, p=66 MeV, 60 microA for thermal dissipation studies

➤ On-line testing of the SPES target architecture @ iThemba (May 2014)

iThemba LABS: funded to build an RIB station like SPES (10 kW multi-foil target)

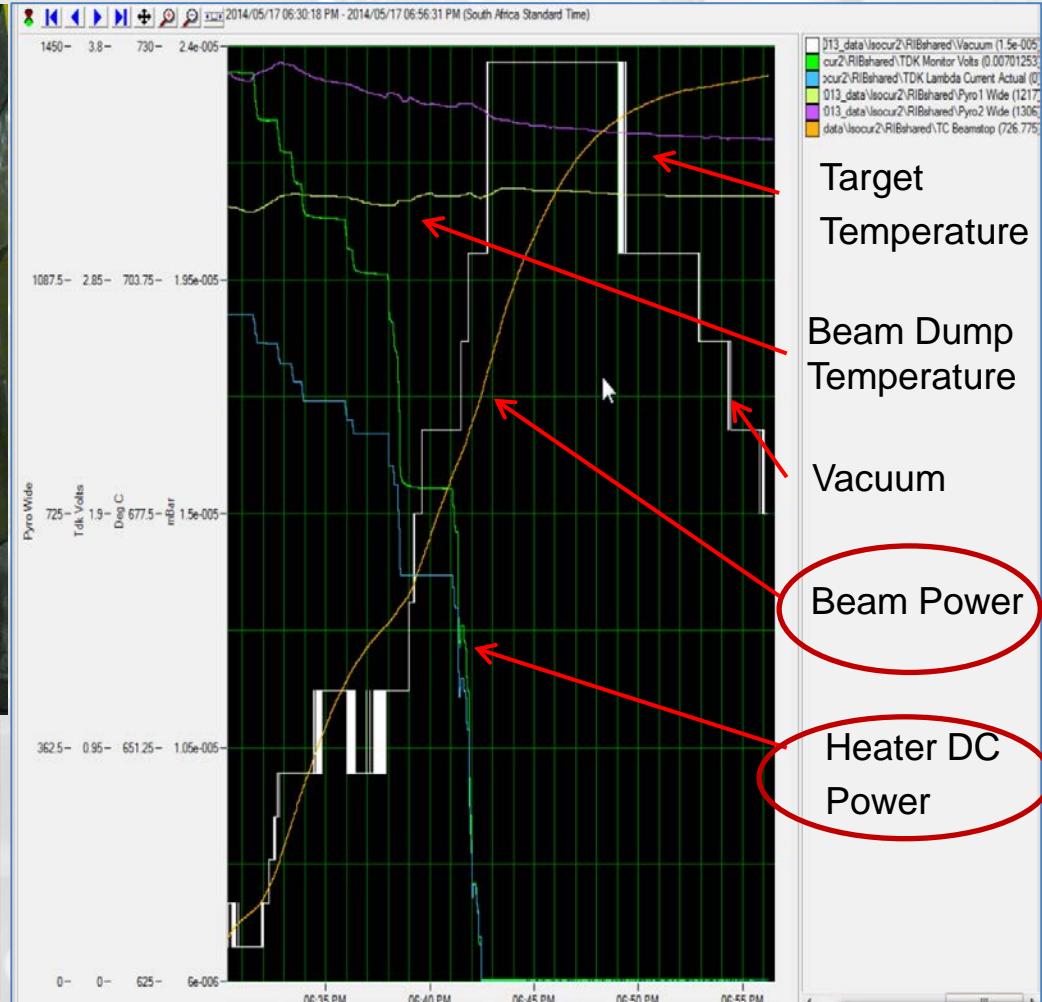


TM: Ithemba test

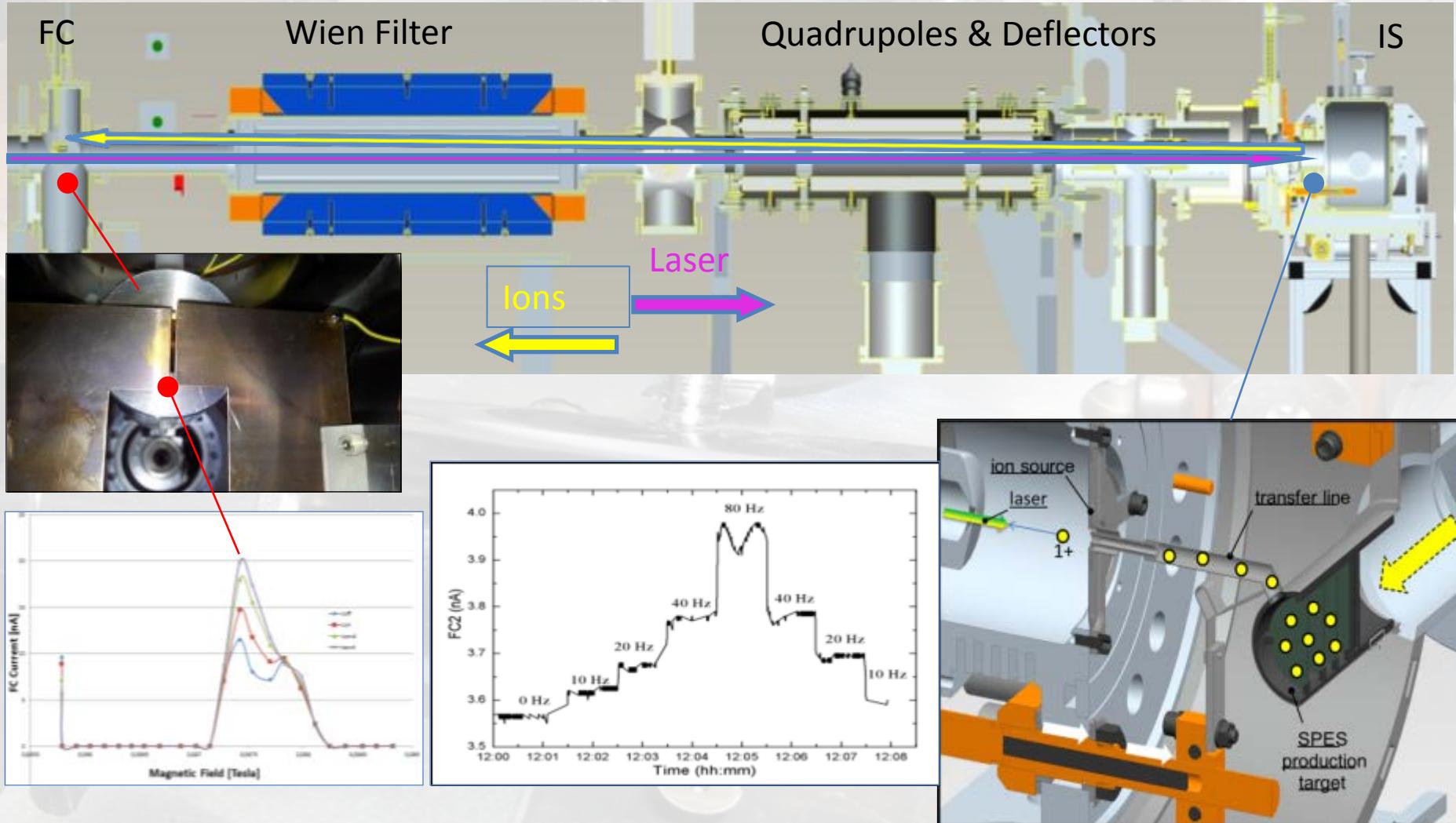
- On-line testing of the SPES target architecture @ iThemba (2013-2014)
- 66 MeV, up to 60 μ A - proton beam on a SiC target (T_{max} on SiC = 1600°C)



Measure [°C]	Estimated by FEM model [°C]
1° disk: 1365 ± 30 °C	1390
Box: 1230 ± 25 °C	1267
Dump on chamber: $728^\circ\text{C} \pm 10^\circ\text{C}$	750

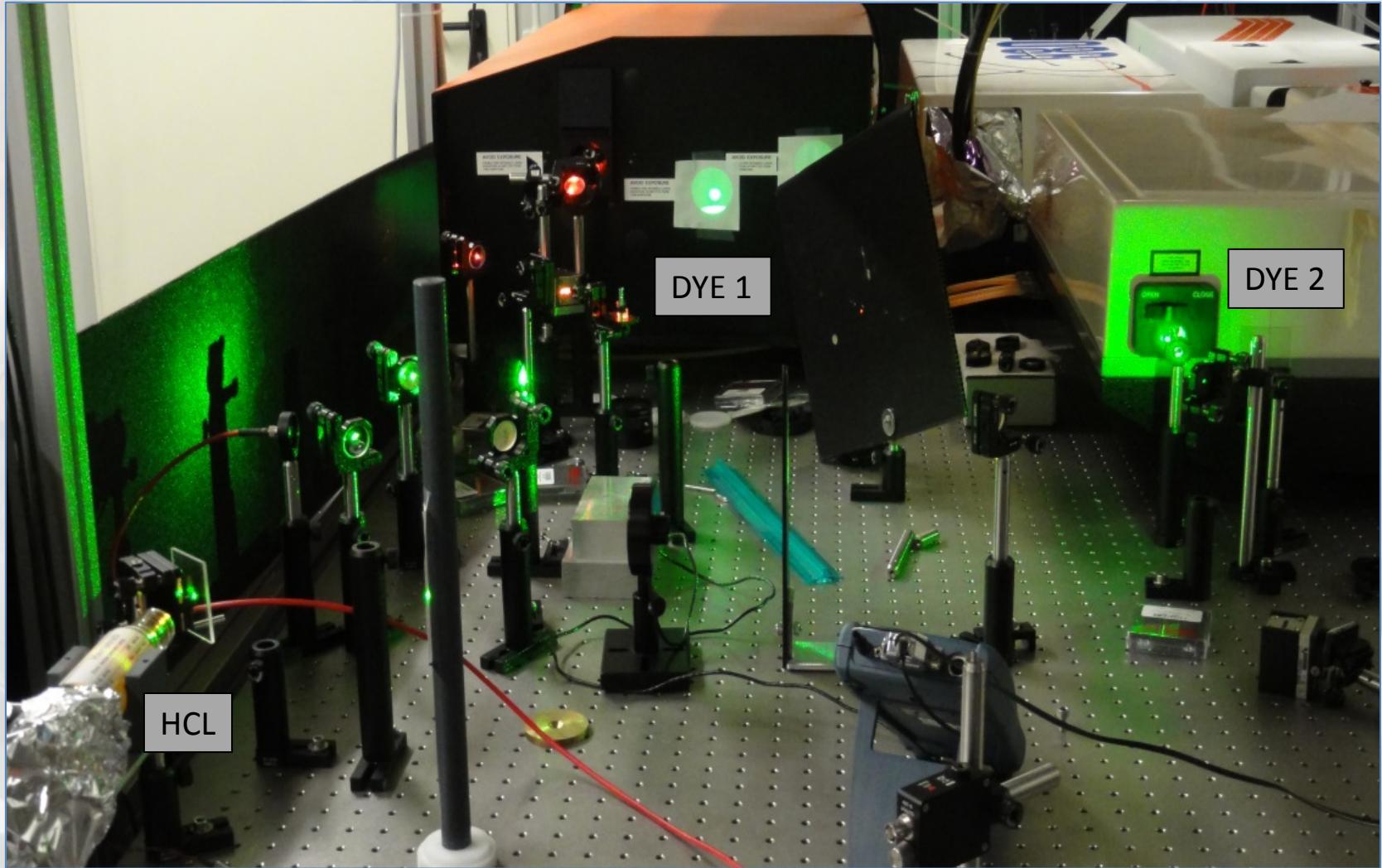


TL: photo-ionization of Al in hot cavity



TL: Germanium spectroscopy study

A range of three-step two-colors ionization schemes arranged with dye laser system has been checked at LNL:

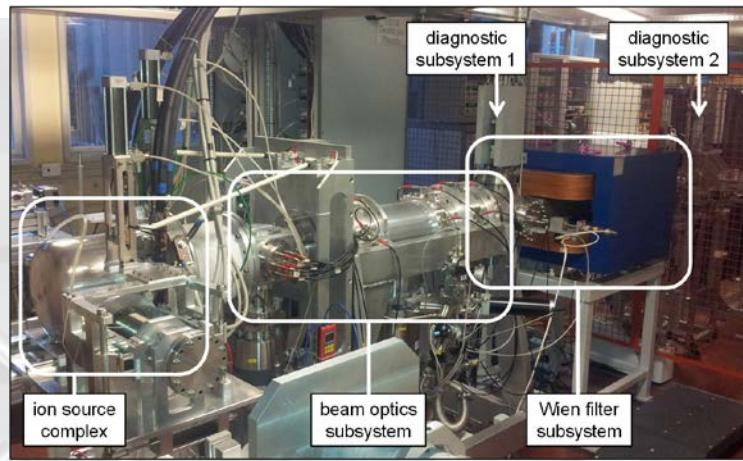


5 first step transitions and 7 second transitions were tested successfully

Radioactivity: The critical points

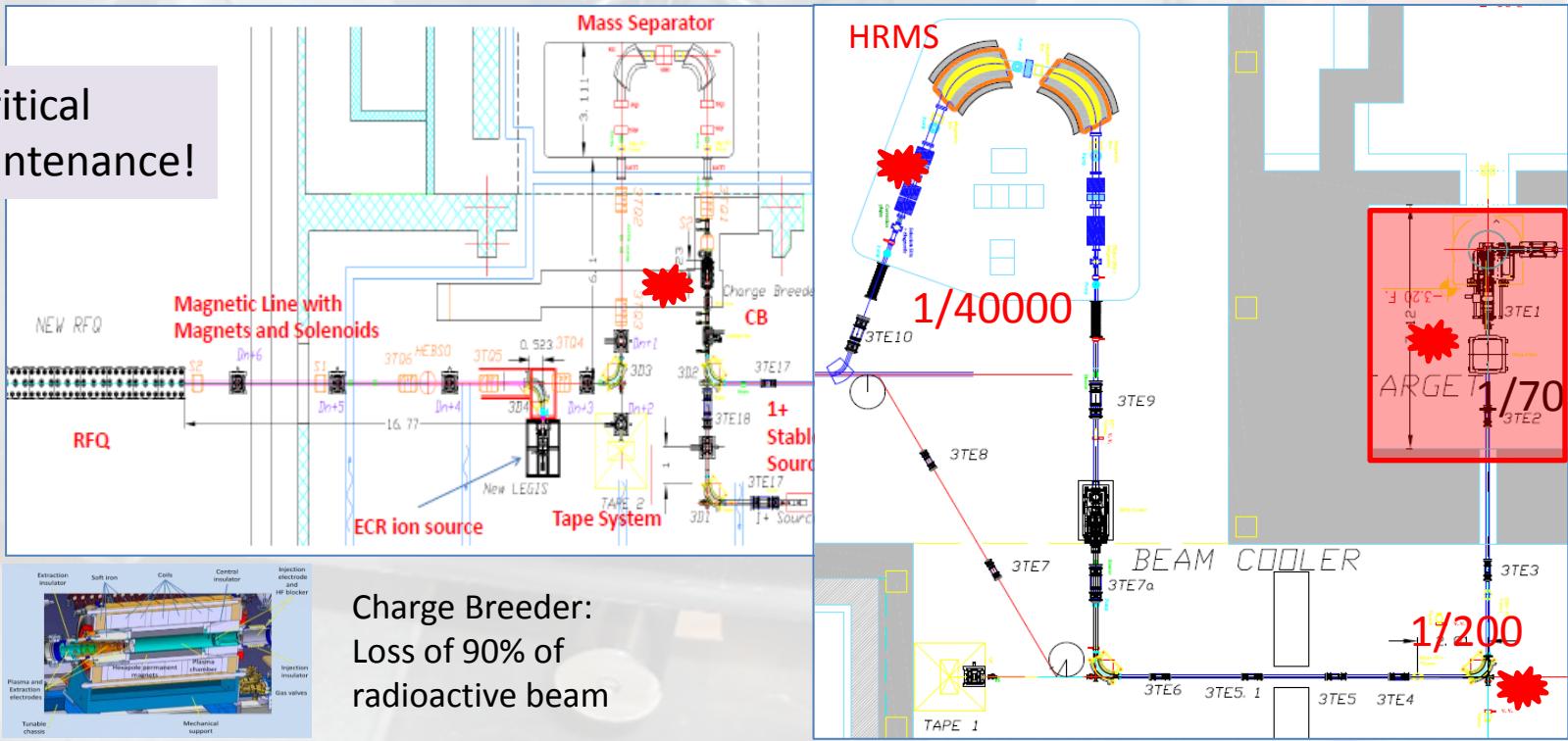
1) Neutron activation

Critical
for damage
and storage!



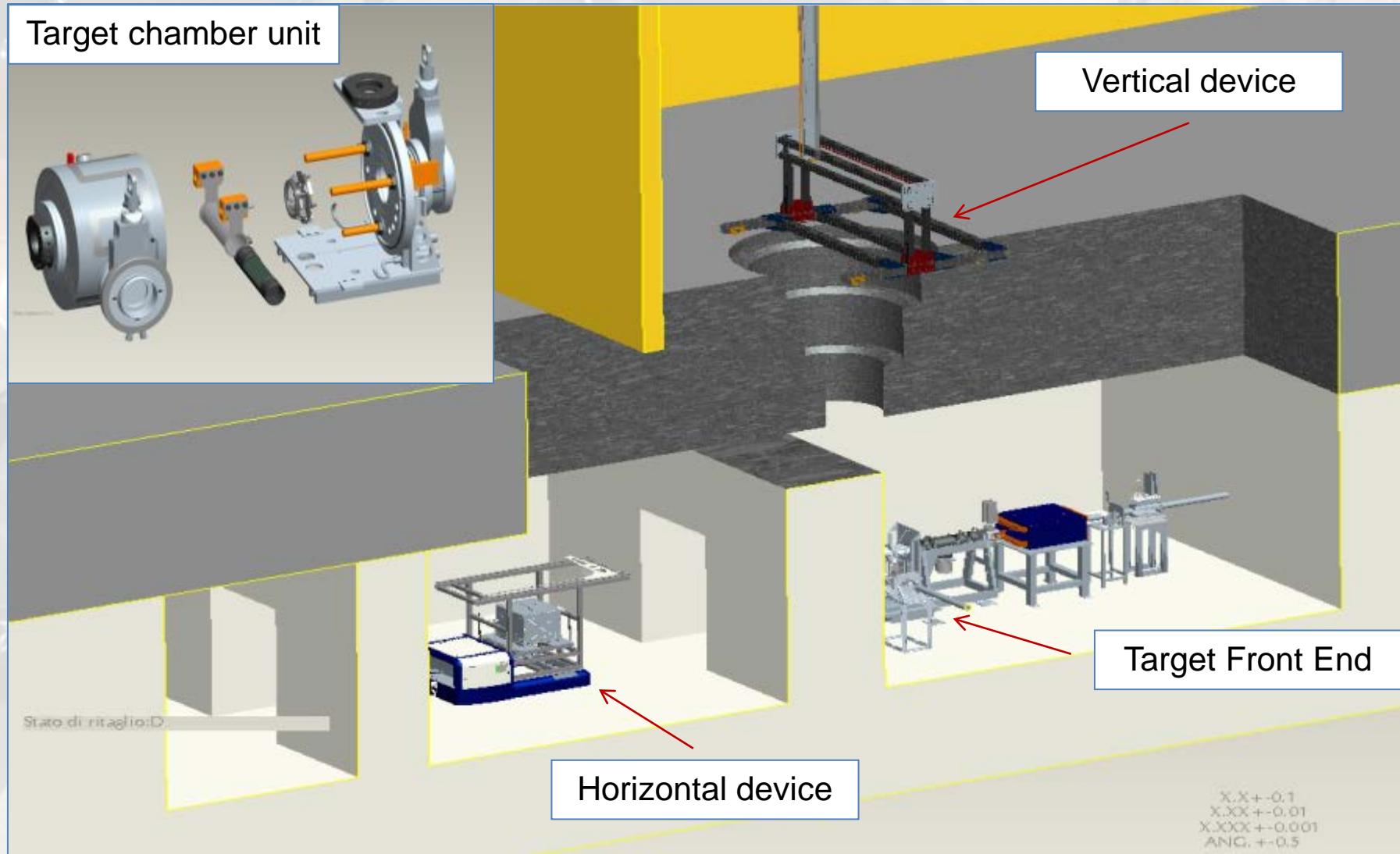
2) Radioactive beam hot-spot

Critical
for maintenance!

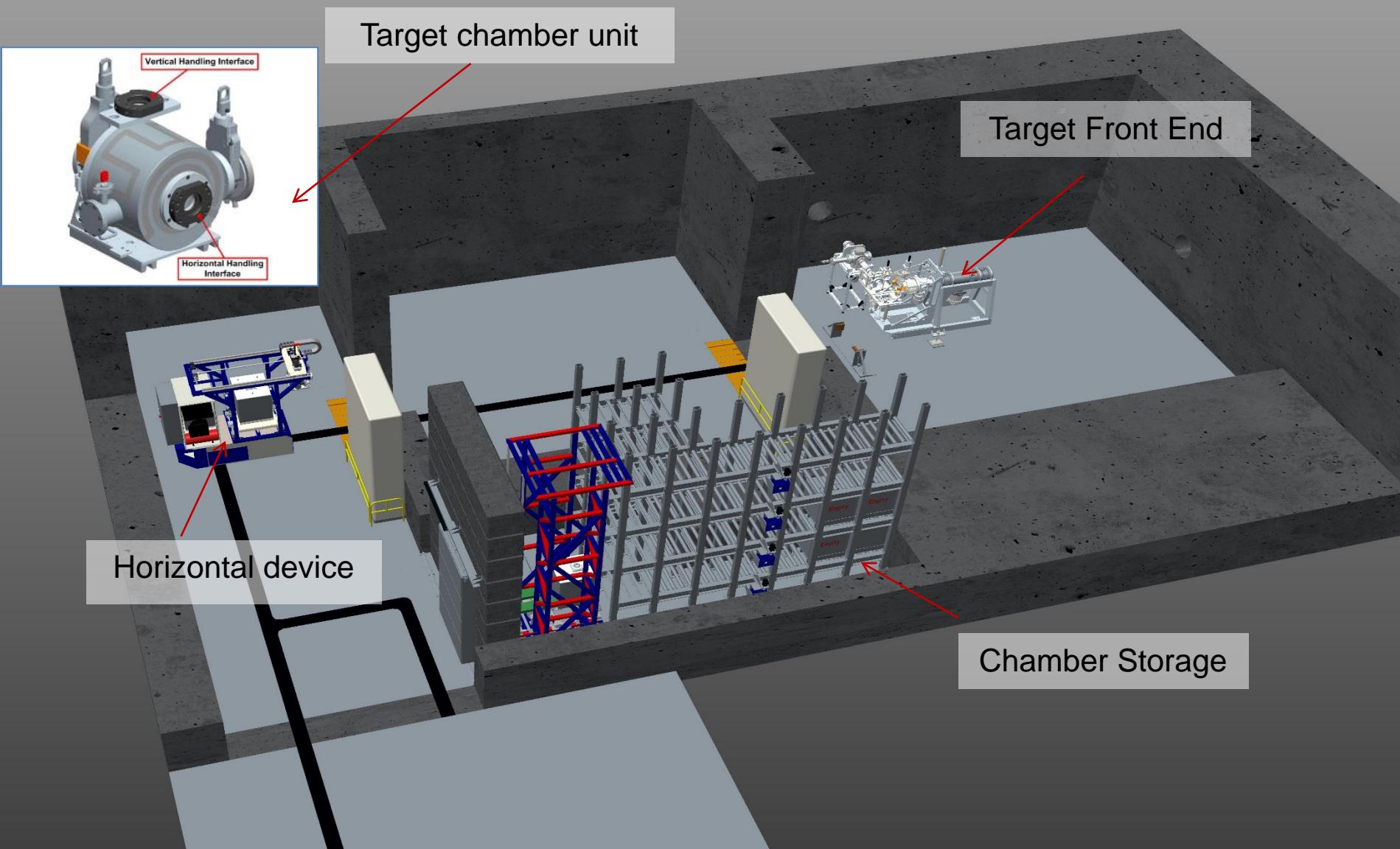


The target chamber handling

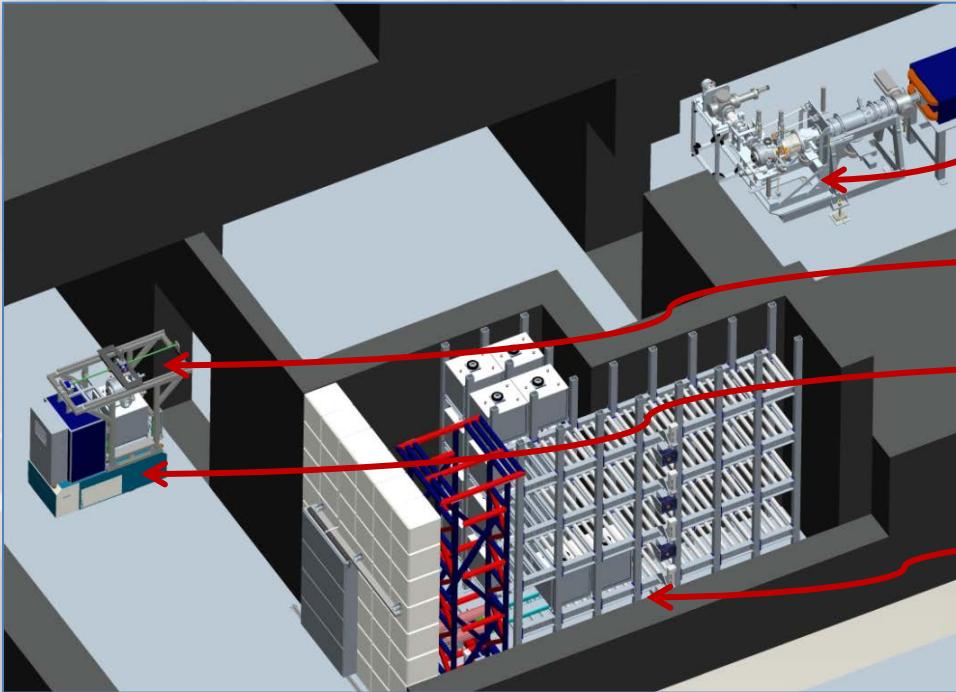
Two systems are foreseen in order to increase the handling security level



TH: The handling overview



The Horizontal system: 4 phases



1) Coupling table handling

2) Cartesian handling

3) AGV trip

4) Storage handling

Temporary test
lab
(from Sept '14)

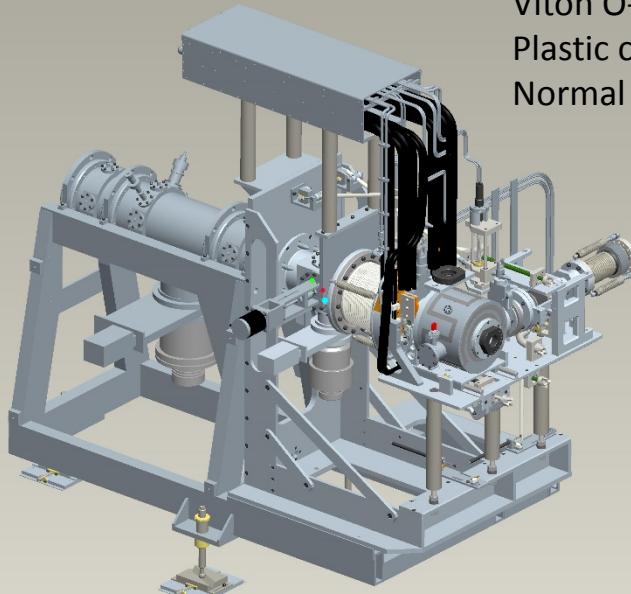


TFE: On- Line FE

RAD-HARD version

Critical materials

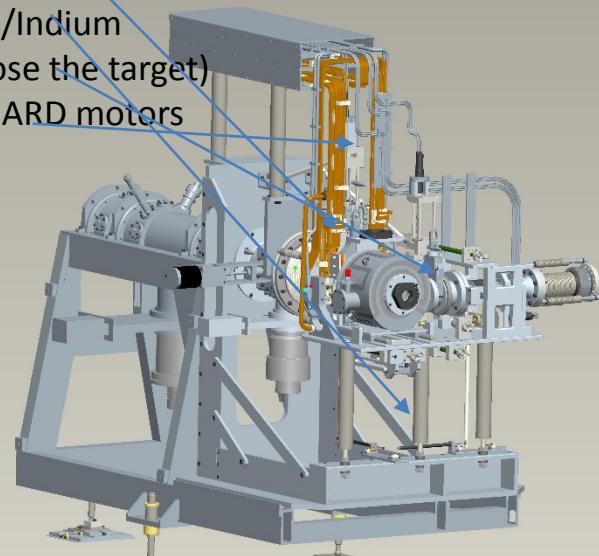
Off-line FE



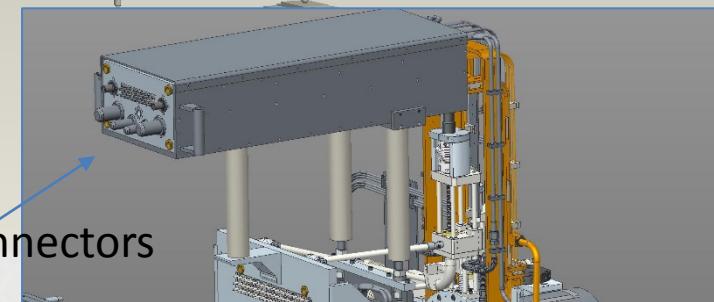
Teflon with glass fibres
Polyethylene
Viton O-rings
Plastic cable insulator
Normal motors

-> alumina
-> peek
-> EPDM/Indium
-> air (close the target)
-> RAD HARD motors

On-line FE



fast connectors



TFE: Critical components

Platform Insulator:

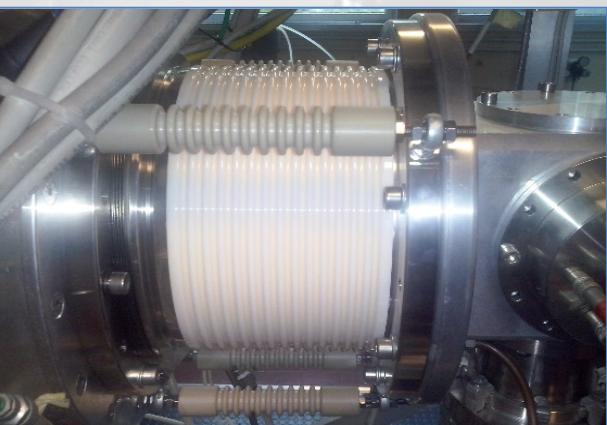


←
Teflon with
glass fibres

Plastic support Insulator:



←
Polyethylene



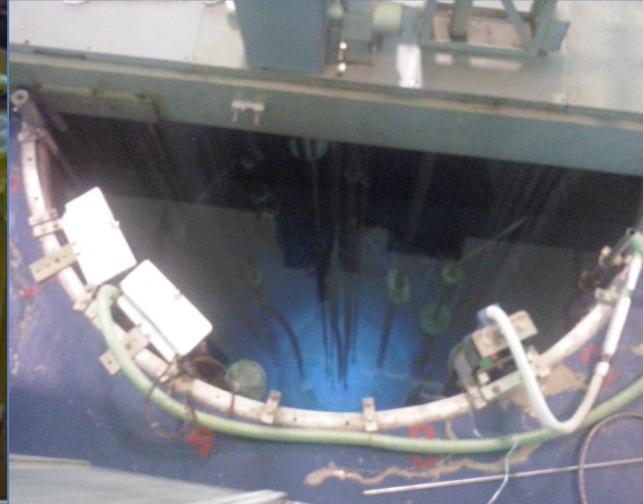
←
Alumina insulator
brazed with SS
bellow



←
Peek

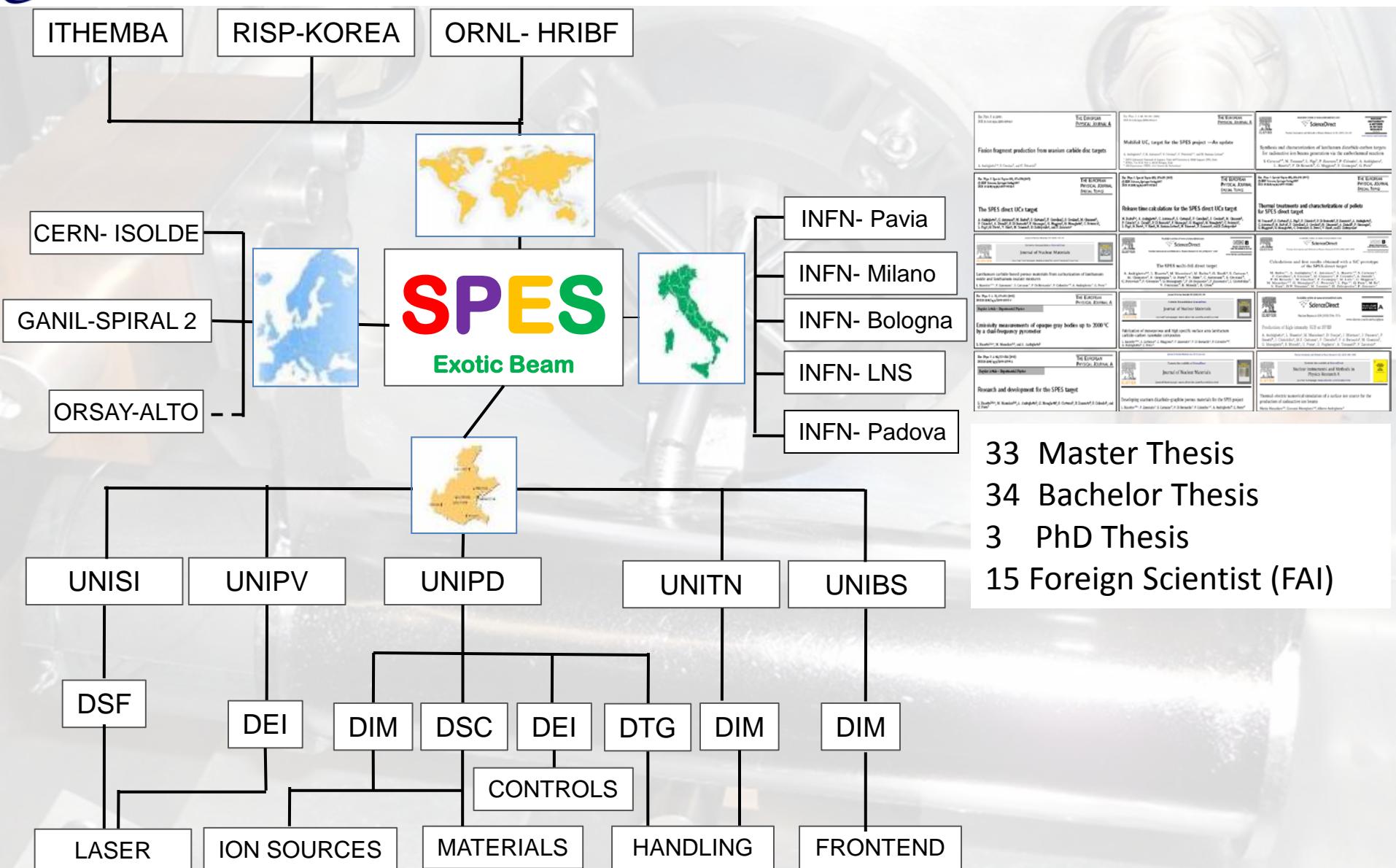
TFE: Measurement of neutron damage (9/11)

Use of the LENA (PV) reactor for material testing (collaboration started on June 2014)



Reactor for research TRIGA Mark II (250 kW) – LENA since 1965

SPES EB : a large collaboration network...



33 Master Thesis
 34 Bachelor Thesis
 3 PhD Thesis
 15 Foreign Scientist (FAI)

The SPES-TIS group

