



SPES status

Gianfranco Prete
SPES Project leader

One-Day Workshop

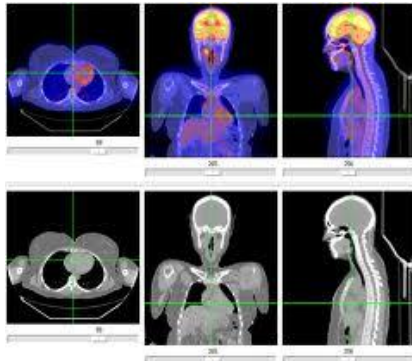
Physics at SPES with non
reaccelerated beams
Milano, April 20th 2015

SPES Strategy



BEST Cyclotron installation & commissioning:

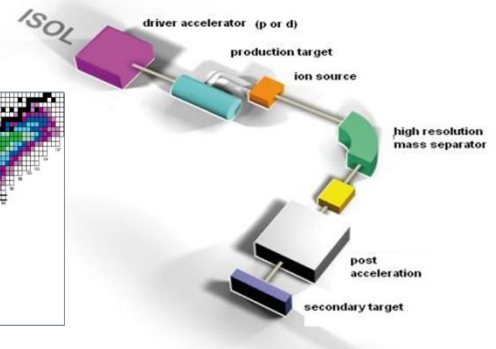
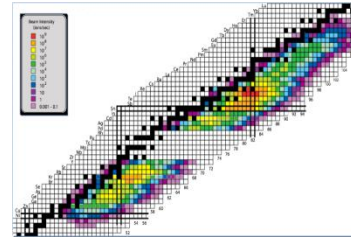
- 70 MeV proton beam
- 750 μA



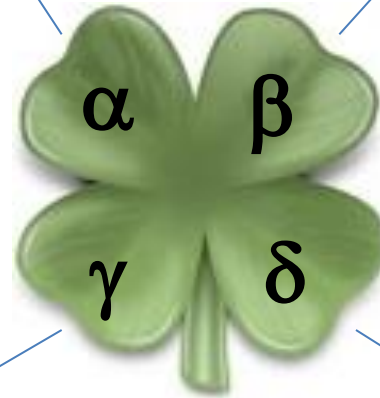
Research and Production of **Radio-Isotopes for Nuclear Medicine**

LARAMED

Second generation ISOL facility Toward **EURISOL**



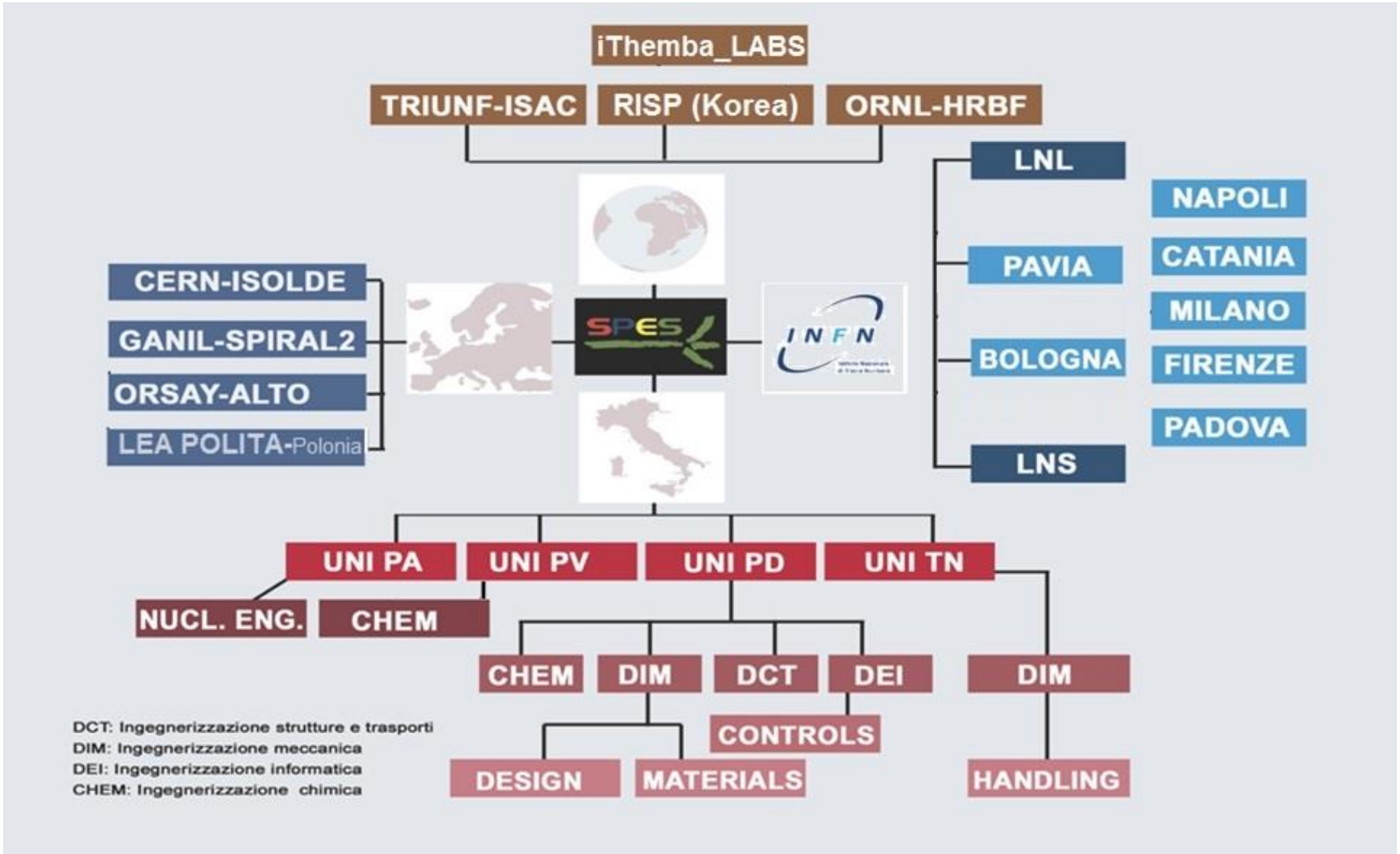
Production & re-acceleration of exotic beams. Neutron-rich from p-induced Fission on UCx (10^{13} f/s)

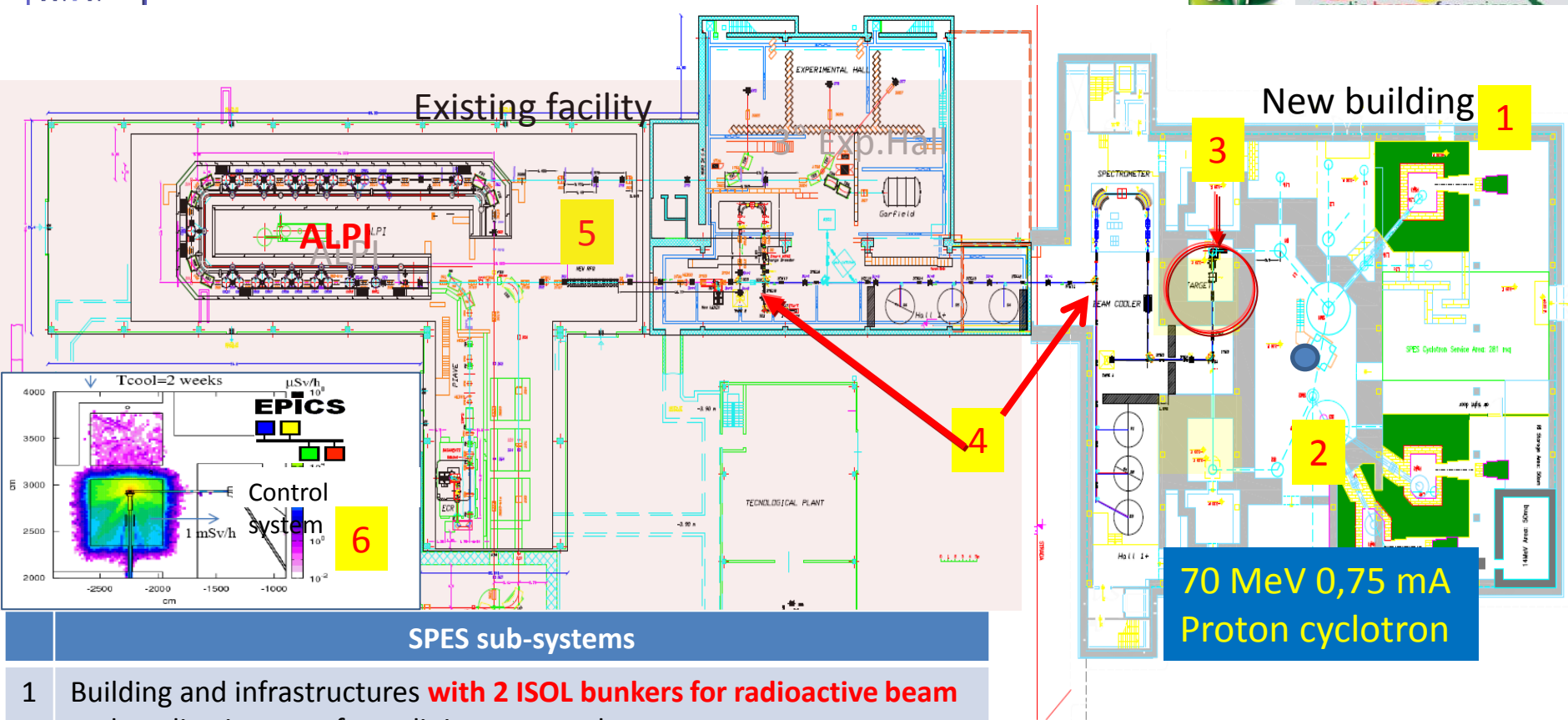


NEPIR



Accelerator based neutron source
(Proton and Neutron Facility for Applied Physics)





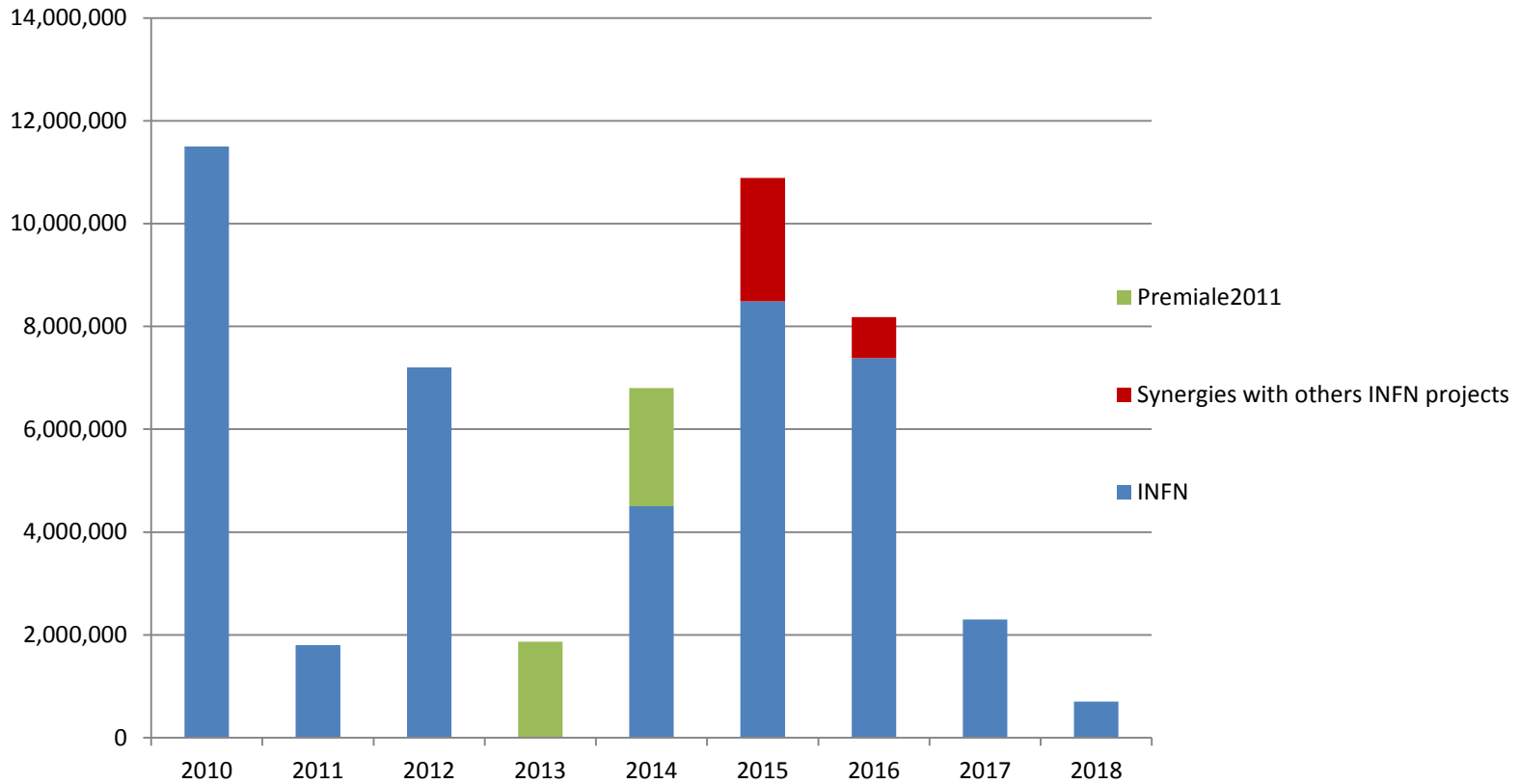
SPES sub-systems

1	Building and infrastructures with 2 ISOL bunkers for radioactive beam and application area for radioisotopes and neutrons
2	Cyclotron 70 MeV protons with 2 independent exits
3	ISOL UCx target designed for 10^{13} f/s -direct production with p
4	Beam transport with High Resolution Mass Separation and Charge Breeder
5	Reacceleration with ALPI superconductive linac (10A MeV A=130)
6	Radioprotection, safety & controls

**70 MeV 0,75 mA
Proton cyclotron**

Total cost for SPES construction:
51 Meuro.

Invested up to now:
27 Meuro



SPES funding plan

SPES subsystems and construction cost for each subsystem

Values in Meuro	2002 2012	2013	2014	2015	2016	2017	2018	Grand Total
Radiation prot, Safety & Controls		0.1	1.6	3.3	0.8	0.3		6.1
INFRASTRUCTURES	6.5	0.3	0.5	2.1	0.1			9.5
CYCLOTRON	10.7			0.2				10.9
EXOTIC BEAMS	0.9	0.8	0.5	0.9	0.8	0.1		4.0
BEAM TRANSPORT	0.5	0.2	3.3	1.5	5.8	1.8	0.7	13.7
Re-ACCELERATOR	1.9	0.4	0.9	3.0	0.7	0.2		7.2
	20.5	1.9	6.7	10.9	8.2	2.3	0.7	51.2

*HRMS (2,7M€) included, residue of bid for building (2M€) included

Main Milestones



2014/semestre 2	Cyclotron Factory Acceptance Test (FAT) completed
2014/semestre 2	Request of authorization for UCx target irradiation
2015/semestre 1	Building and plants completed
2015/semestre 2	Commissioning of Radioprotection surveillance
2015/semestre 2	Cyclotron Acceptance Test (SAT) completed
2015/semestre 2	RFQ engineering design completed

Main bids 2015

	12.209.000
Radiologic system	1.159.000
1ST Tender Dipoles and lenses (CB-to-RFQ and ALPI) 1.3M€, PS 0.7M€	2.000.000
Infrastructures hot-cell Ucx_lab	2.900.000
Full Safety system (progetto e controlli 0.65, impianti 0.8)	1.500.000
RFQ (1.8), Bunchers (0.8), BeamCooler (0.2)	2.800.000
Beam line and MRMS platform	1.300.000
Diagnostics and controls (0.55)	550.000

1. SPES: the Construction Site



2. Cyclotron test at BEST Company site (Ottawa)

November 2014 Factory Acceptance Test



Main Parameters

Accelerator Type	Cyclotron AVF 4 sectors
Particle	Protons (H^+ accelerated)
Energy	Variable within 30-70 MeV
Max Current Accelerated	750 μA (52 kW max beam power)
Available Beams	2 beams at the same energy (upgrade to different energies)
Max Magnetic Field	1.6 Tesla
RF frequency	56 MHz, 4 th harmonic mode
Ion Source	Multicusp H^+ $I=15$ mA, Axial Injection
Dimensions	$\Phi=4.5$ m, $h=1.5$ m
Weight	150 tons

Cyclotron assembled and operated with 700 μA at 1MeV

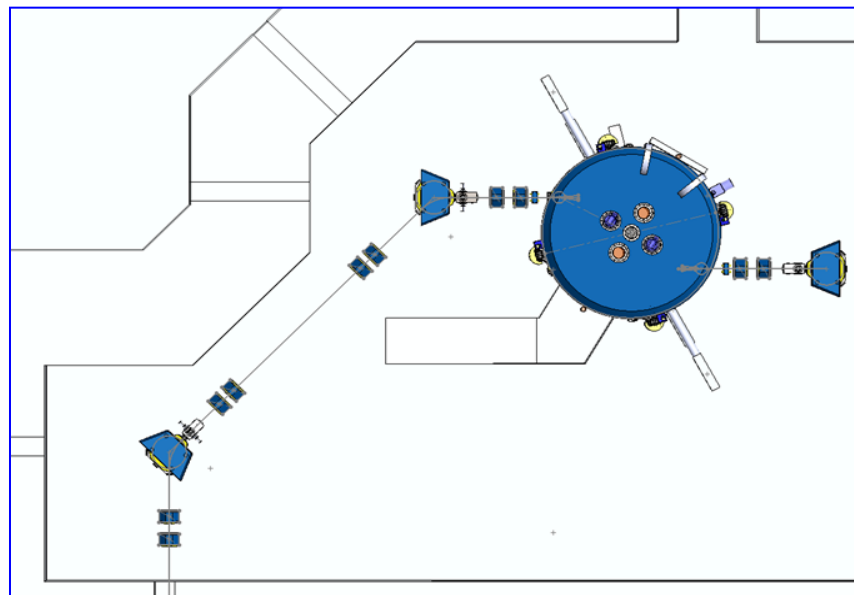
Get going to LNL



January 2015

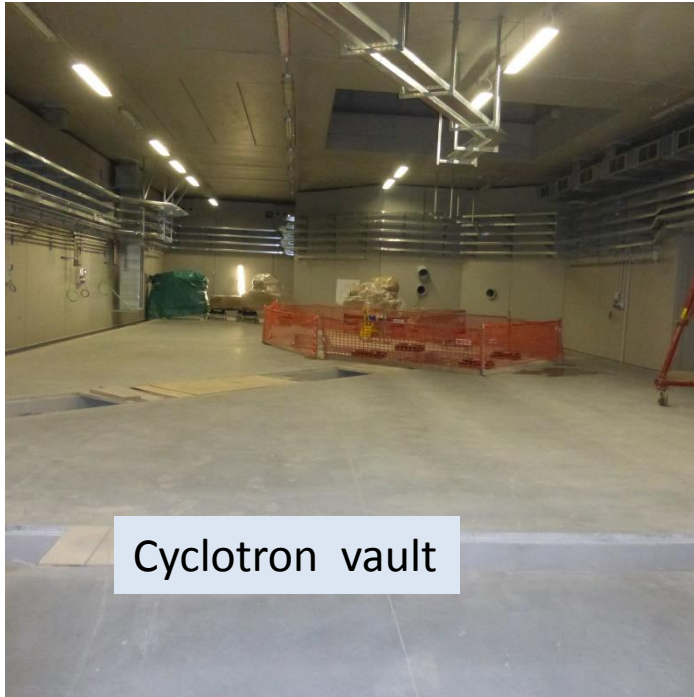
SPES: Cyclotron Schedule (2013-2015)

	2013			2014			2015		
	II	III	I	II	III	I	II	III	
Final Assembly and Testing									
Factory Commissioning									
Disassembly and Shipping									
Installation at LNL									
Commissioning at LNL									



Courtesy A. Lombardi

Cyclotron installation 20-April-2015



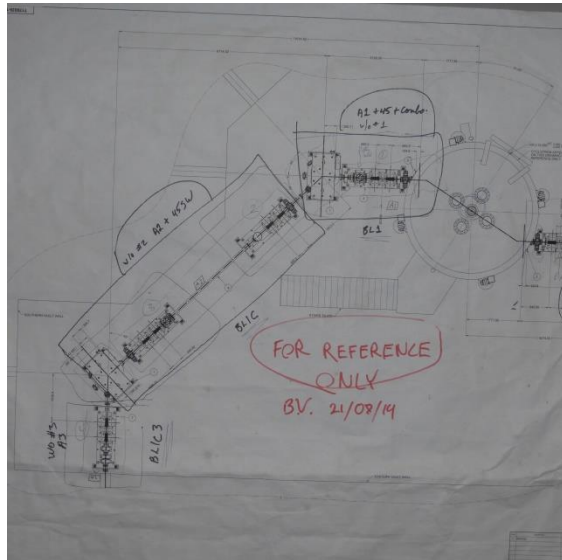
Cyclotron vault



Cyclotron beam line

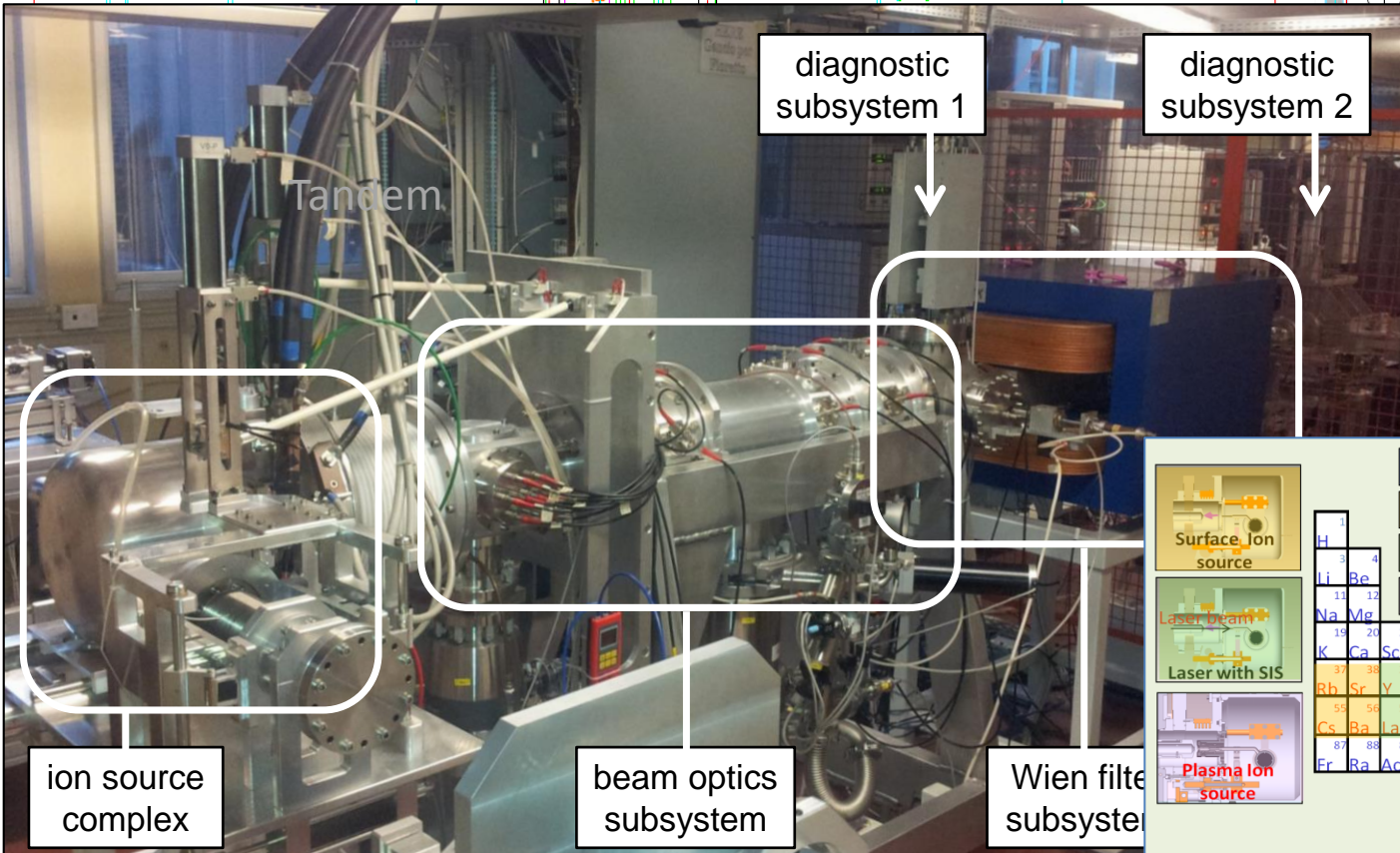
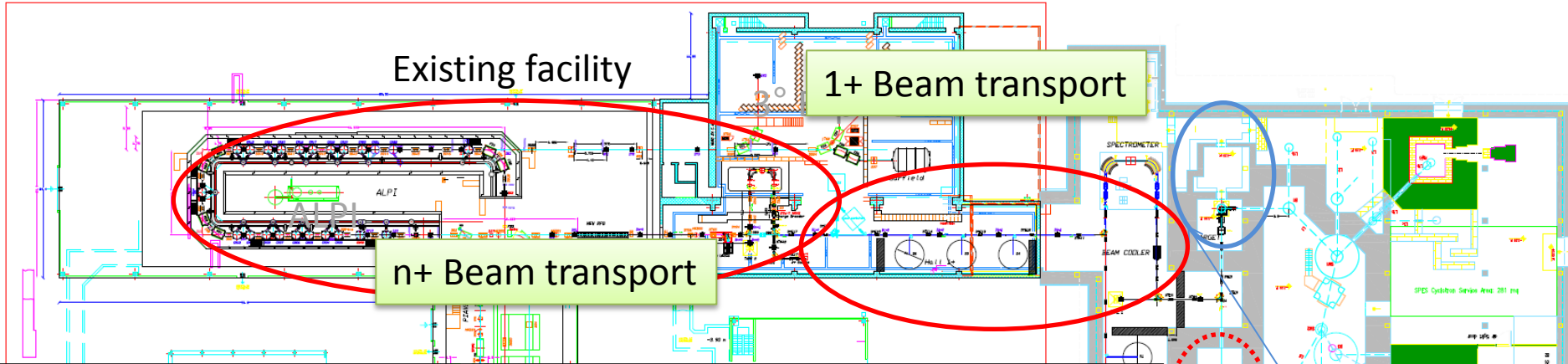


Cyclotron location



Cyclotron Power supply room

3. ISOL target and front-end

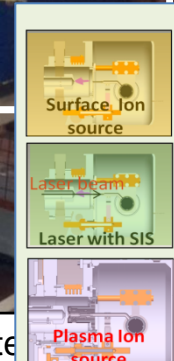


Legend:

- Blue: Elements with bad volatility (NOT EXTRACTED)
- Yellow: Surface Ionization Method
- Green: Photo Ionization Method
- Pink: Plasma Ionization Method

1	2	3	4	5	6	7	8	9	10
H	He			B	C	N	O	F	Ne
11	12	13	14	15	16	17	18	19	20
Li	Be	Na	Mg	Al	Si	P	S	Cl	Ar
21	22	23	24	25	26	27	28	29	30
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni
31	32	33	34	35	36	37	38	39	40
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd
41	42	43	44	45	46	47	48	49	50
Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt
51	52	53	54	55	56	57	58	59	60
Er	Ba	Ac	Rf	Db	Sg	Bh	Hs	Mt	
61	62	63	64	65	66	67	68	69	70
71	72	73	74	75	76	77	78	79	80
81	82	83	84	85	86	87	88	89	90
91	92	93	94	95	96	97	98	99	100
101	102	103	104	105	106	107	108	109	110
111	112								

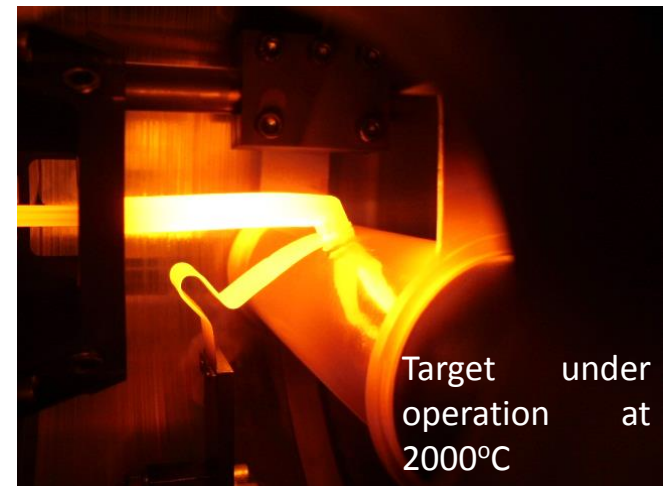
Main fission (p-> ²³⁸U) fragments





SPES DIRECT TARGET CONCEPT to operate with **8 kW** proton beam

- Direct Target carefully designed to reach **10^{13} fissions/s** with **8 kW** proton beam (thermo-mechanical considerations);
- **In beam test** performed at **iThemba lab (South Africa)** on May 2014;
- Prototype under operation.
- Fully developed **front-end** following ISOLDE design;



SPES: Target Power test @ iThemba Lab

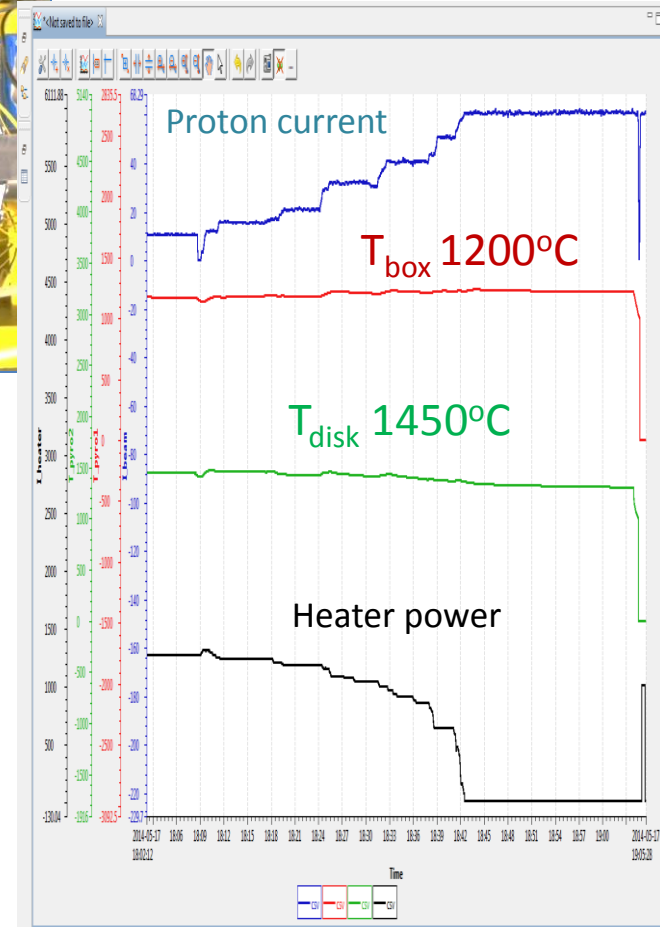
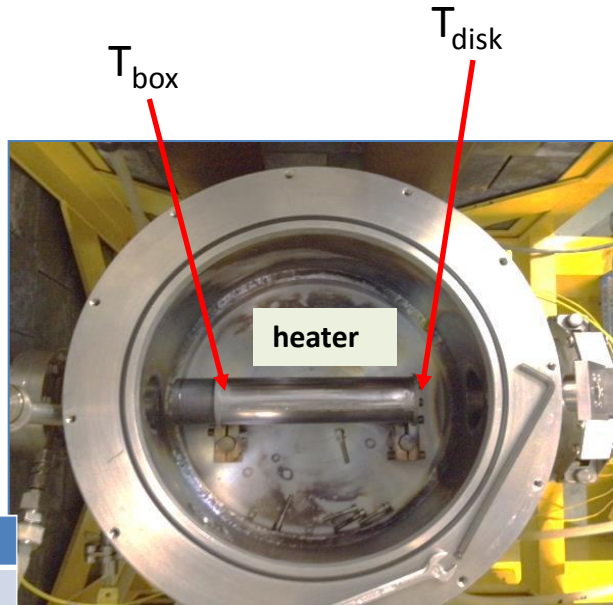
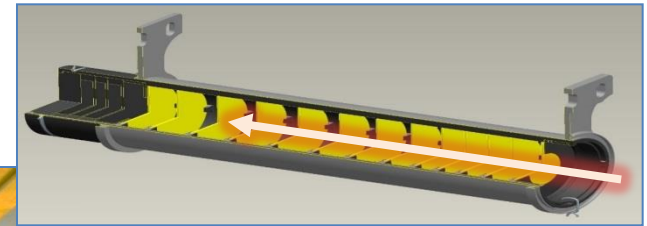
May 15, 2014

SPES target in-beam power test (SiC target)

Heater power compensated by proton beam.

- Up to **4 kW proton** beam in target.
- **Stable temperatures**
- **Stable vacuum** ($3 \cdot 10^{-5}$ mbar)

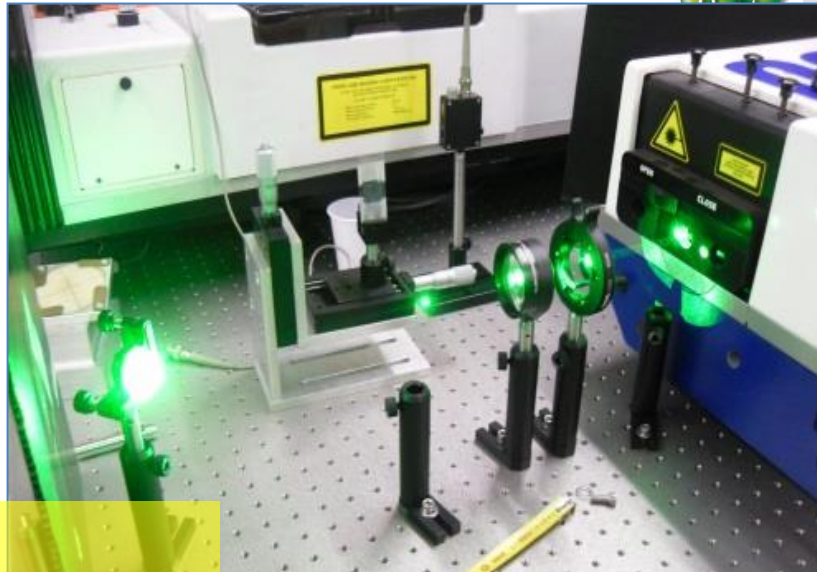
Proton beam 66MeV 60 μ A



Measure [°C]	Estimated by FEM model [°C]
1° disk: $1365 \pm 30^\circ\text{C}$	1390
Box: $1230 \pm 25^\circ\text{C}$	1267
Dump on chamber: $728^\circ\text{C} \pm 10^\circ\text{C}$	750

Thanks to Rob, Lowry and all the iThemba_Labs Cyclotron staff





D. Scarpa

A tunable dye laser system ready for atomic spectroscopy study

562.1428 nm
566.4842 nm
565.596 nm
560.701 nm

IP 63713.24 cm⁻¹

Ge

561.613 nm
569.196 nm
570.178 nm

56765.748 cm⁻¹
56793.46 cm⁻¹
56947.769 cm⁻¹
55235.834 cm⁻¹

39117.902 cm⁻¹
37451.689 cm⁻¹

265.117 nm
270.96 nm

1409.96

557.13

0

55503.203 cv-1
55266.090 cm⁻¹
55235.834 cm⁻¹

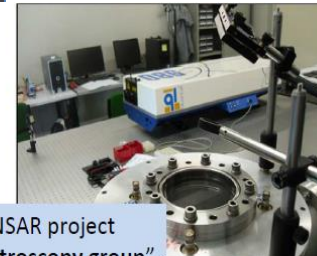
37702.31 cm⁻¹

265.156 nm
269.13 nm
275.46 nm

2

1

0

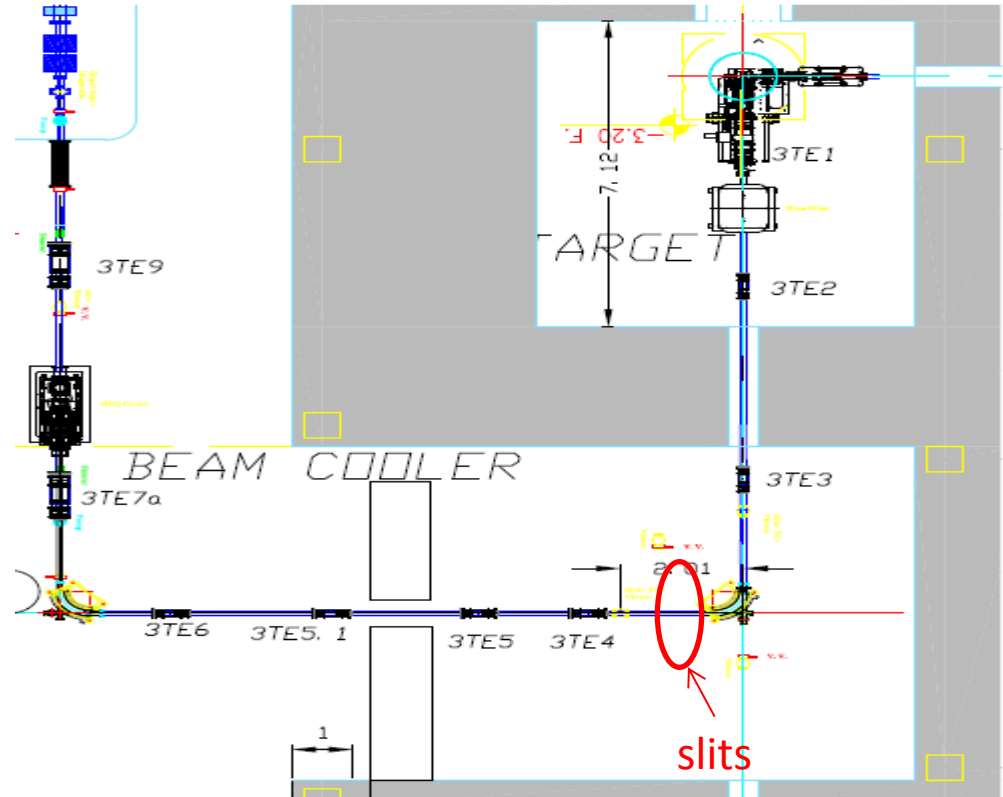
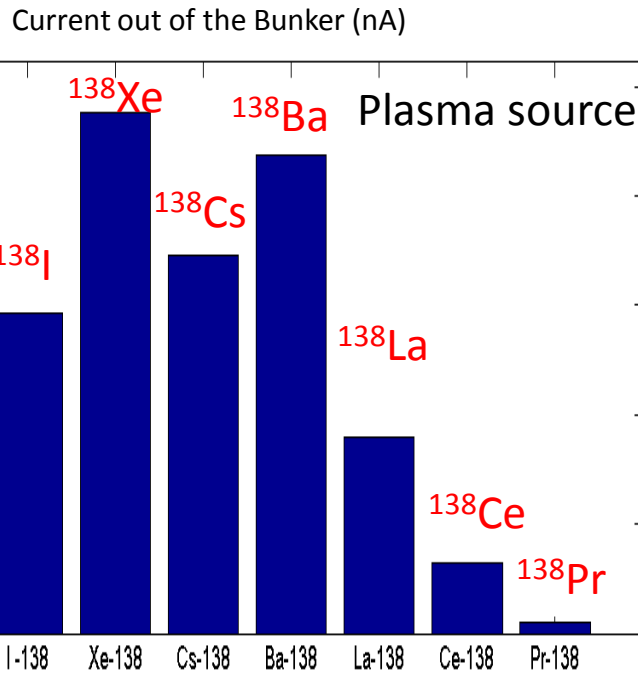
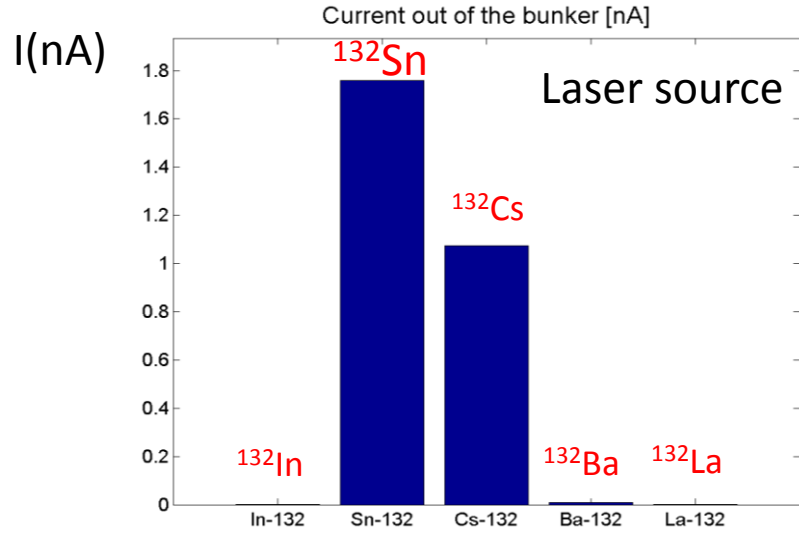


Participation in ENSAR project "Activation laser spectroscopy group"



Since March 2013 a new laser laboratory is operational at LNL. At present a Nd:YAG "Quantel" Laser is used for ablation studies; the new all solid state tunable laser system for the SPES project will be tested .

Ion source Beam Selection



Beam at production bunker exit ($\delta M/M=1/200$)

High Resolution Mass Separator & Beam Cooler

Approaching Mass resolution: 1/40000 !

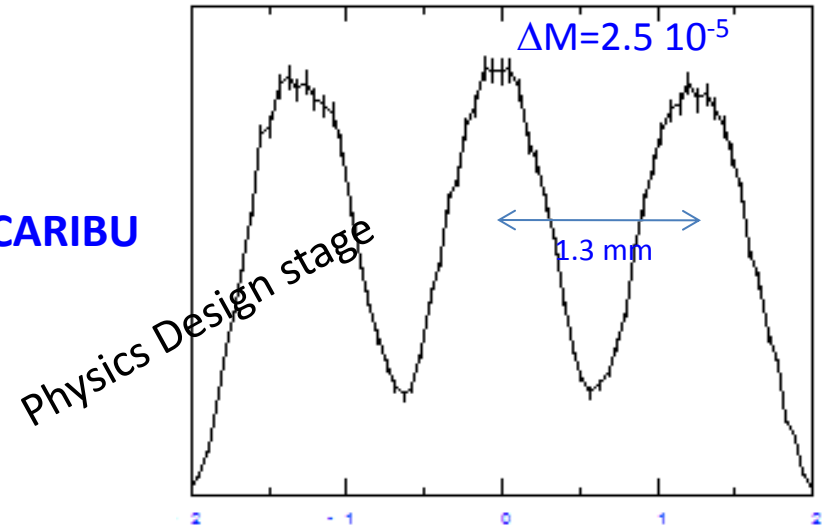
L.Calabretta, M.Comunian, A.Russo, L.Bellan

Synergies with LNS

Collaboration SPES – CENBG Bordeaux

Scaled-up version of the separator designed for CARIBU

Mass resolution: 1/40000



High Resolution Mass Separator

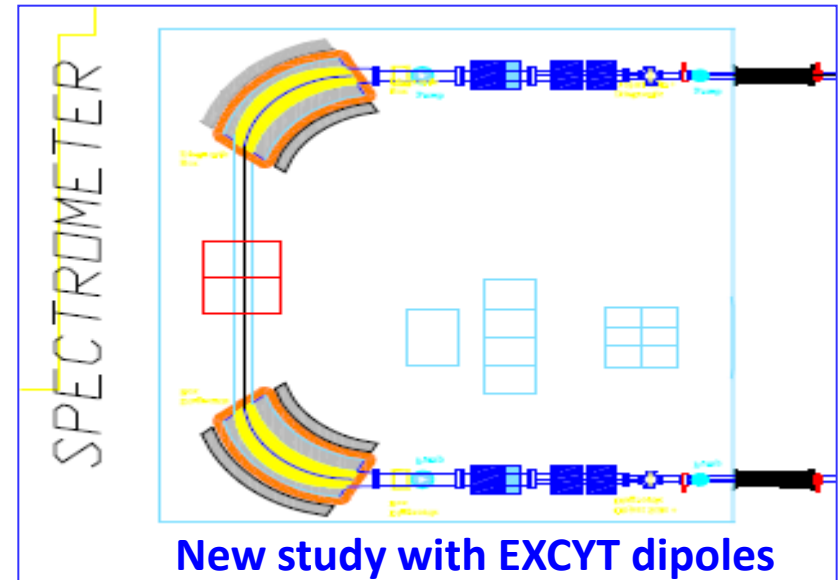
Beam Cooler to match the HRMS input requirements

COOLBEAM experiment financed by INFN-CSN5, 2012→2015

Collaboration: LNL-LNS, Milan



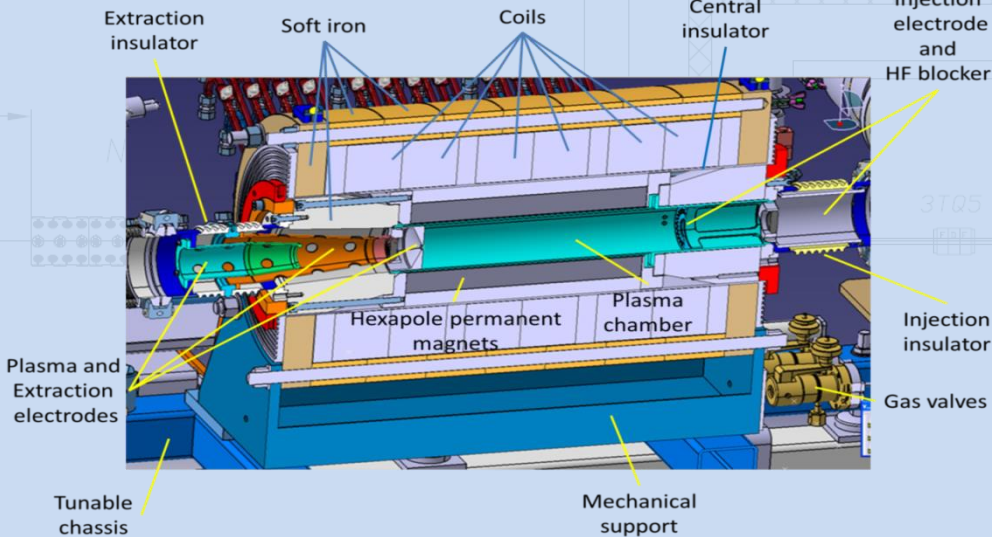
M.Maggiore



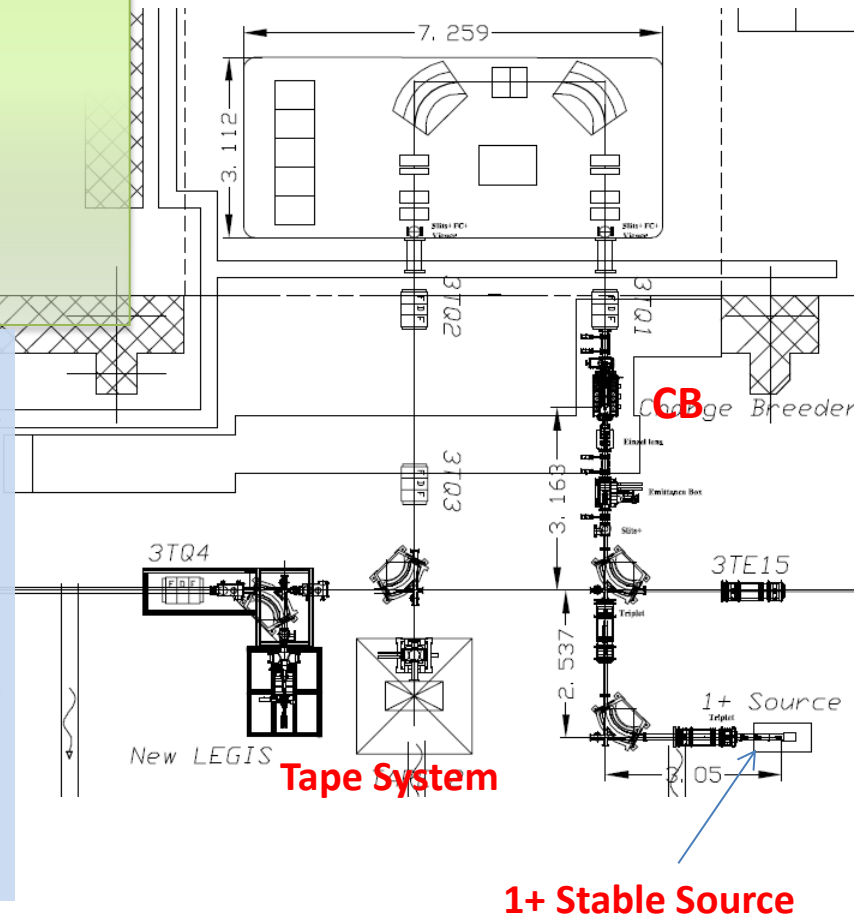
Collaboration with LPSC (Grenoble) for the SPES Charge Breeder

The development of an Upgraded PHOENIX booster is Part of a MoU in the frame of the European Associated Laboratories (LEA-Colliga) with GANIL.
(In exchange: development of SPIRAL2 n-converter by INFN)
Project and construction by LPSC_Grenoble

- 2010 Preliminary measurements
- 2011 Conceptual design and schedule definition
- 2012 Design
- 2013 Agreement definition
- 2014 Construction
- 2015 Commissioning



Mass Separator



Validation of the SPES-CB

LPSC April 4th, 2015

Charge Breeder Beams:

- ✓ Global capture up to 90% !
- ✓ Beam stability within \pm

Injected beams:

- ✓ Ar^{1+} , Xe^{1+} , Rb^{1+} , Cs^{1+}
- ✓ Max current: 1 μA
- ✓ Max emit: $3 \cdot \pi \cdot \text{mm} \cdot \text{mrad}$
- ✓ Max energy: 20 keV

1+ Beam

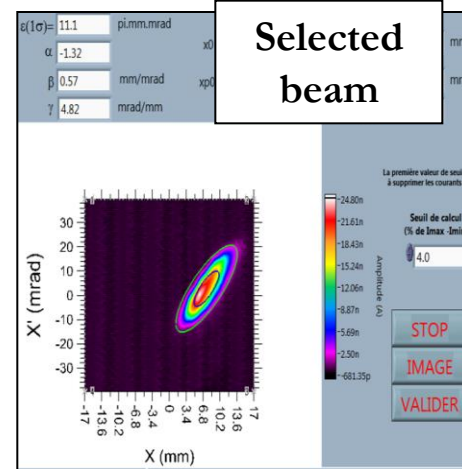
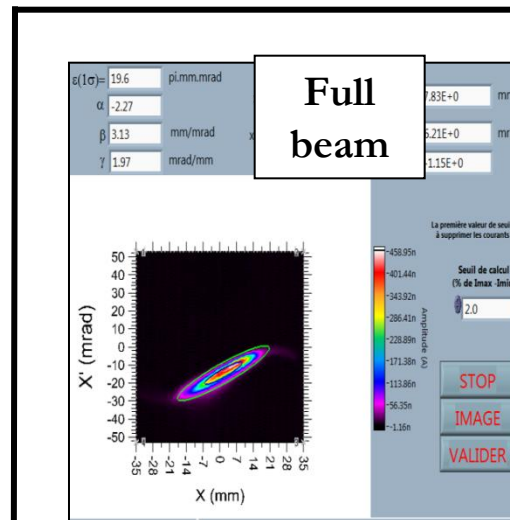
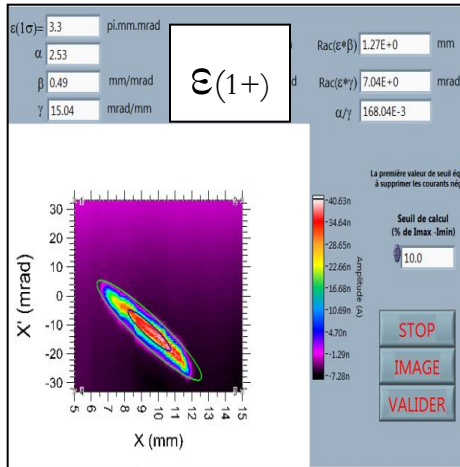


1+ + N+

Beams

ION	Q	EFFICIENCY* [%]		
		SPES req	Best LPSC	SPES-CB
Cs	26	≥ 5	8,6	11,7
Xe	20	≥ 10	10,9	11,2
Rb	19	≥ 5	6,5	7,8
Ar	8	≥ 10	16,2	15,2

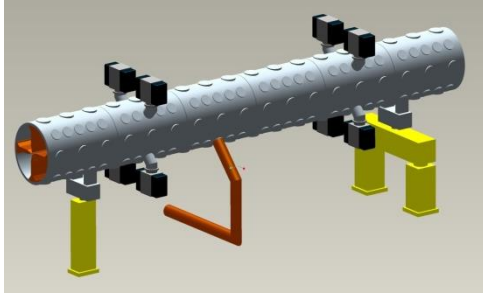
*results obtained for the same 1+ injected current



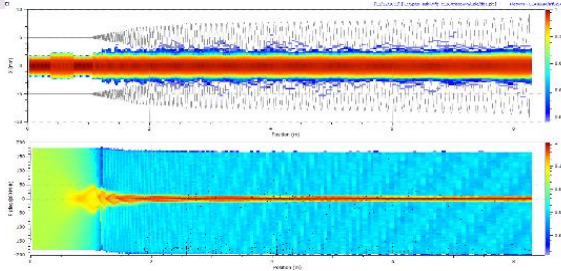
- Ar^{8+} :
 - ✓ $\epsilon_{\text{norm,rms}} \sim 0,03 \cdot \pi \cdot \text{mm} \cdot \text{mrad}$ (96%)
 - ✓ Efficiency $\sim 15\%$
 - ✓ $\tau_{\text{CB}} \sim 80 \text{ ms}$



Mechanical layout of the RFQ



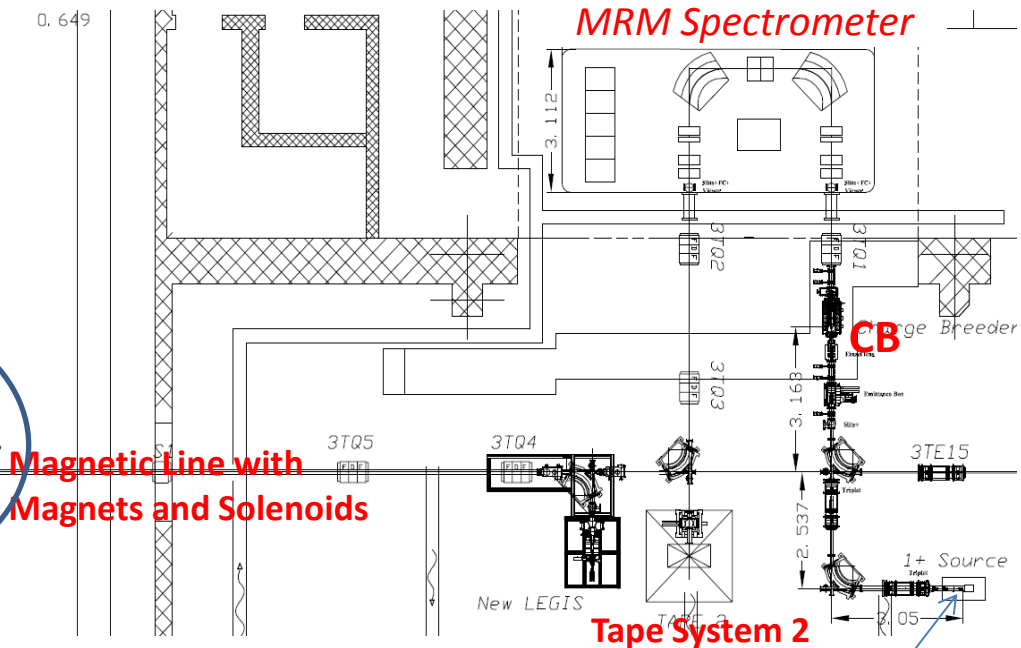
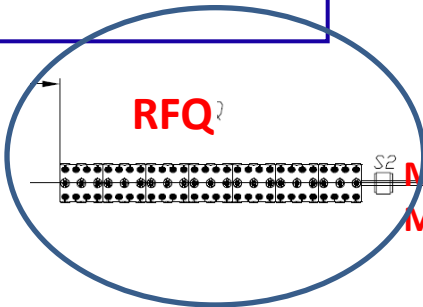
Physics design

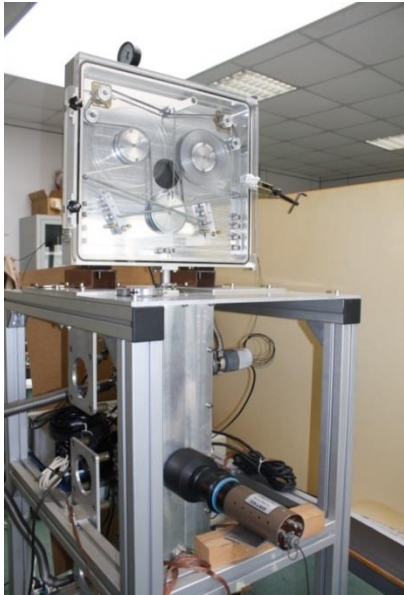


High power RF Coupler 200kW
100% duty cycle



- Energy 5.7 \rightarrow 727.3 [$\beta=0.0395$] KeV/A ($A/q=7$)
- Frequency 80 MHz
- Beam transmission >95%, low RMS longitudinal emittance at output: 0.15 ns*keV/u.
- Length 695 cm (**7 modules**) intervane voltage 63.8 – 85.8 kV
- RF power (four vanes) 100 kW.
- Mechanical design and realization, taking advantage of IFMIF experience (LNL, INFN_Pd, Bo, To).

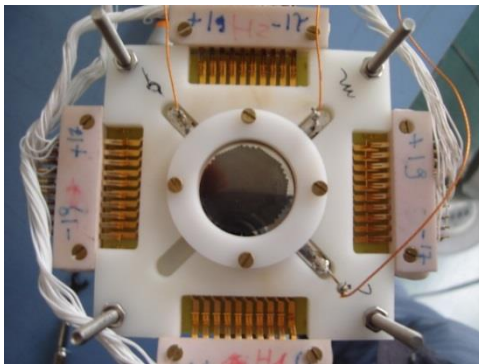




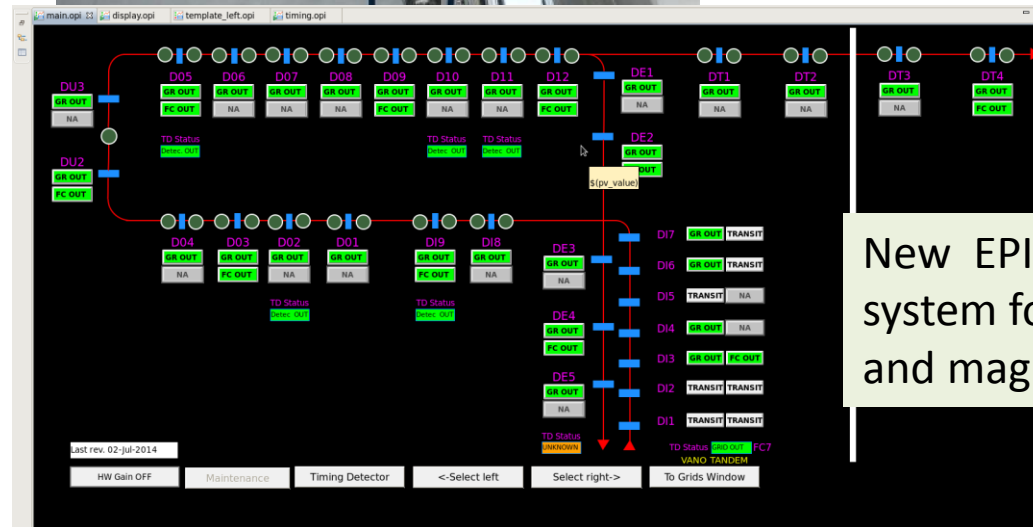
Tape system



Installation of new High Energy beam line.
(Commissioning completed)

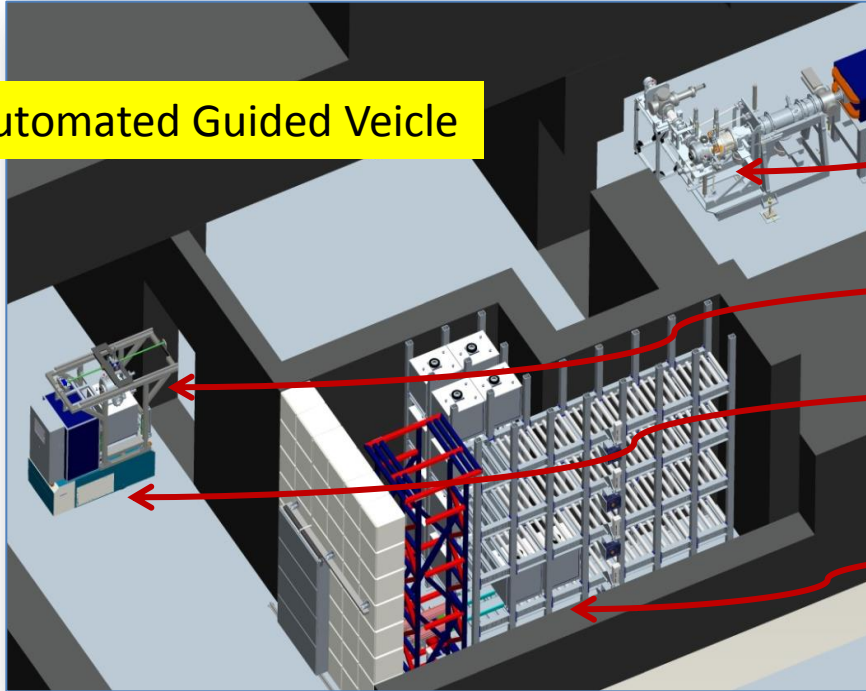


MCP based Low intensity beam monitor



New EPICS control system for diagnostic and magnets

Automated Guided Veicle



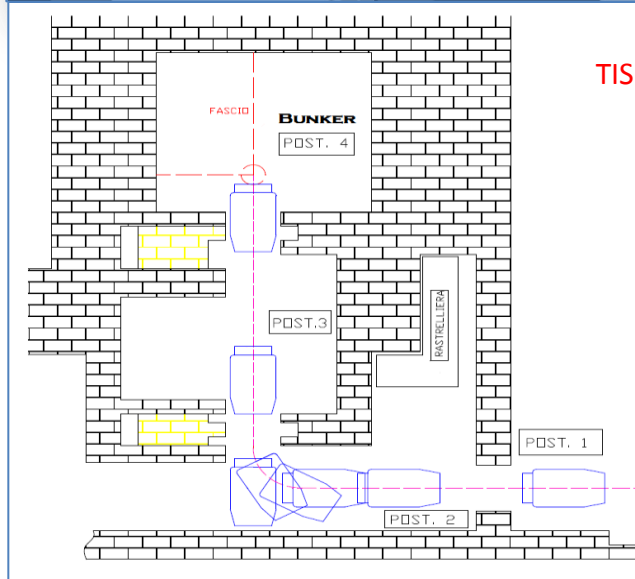
1) Coupling table handling

2) Cartesian handling

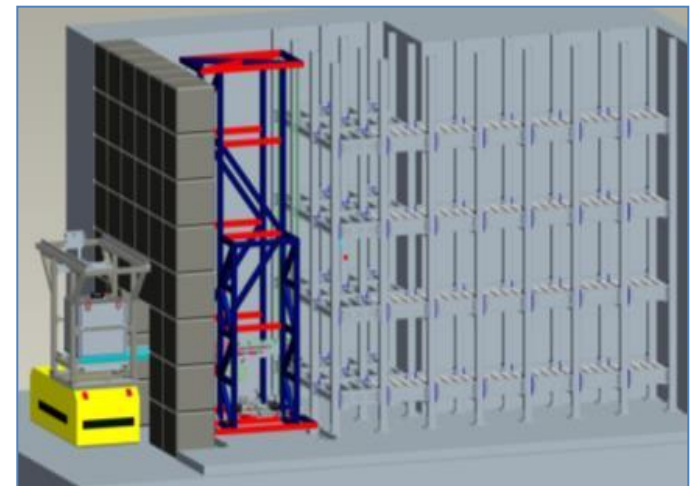
3) AGV trip

4) Storage handling

Temporary test lab
(from Sept '14)



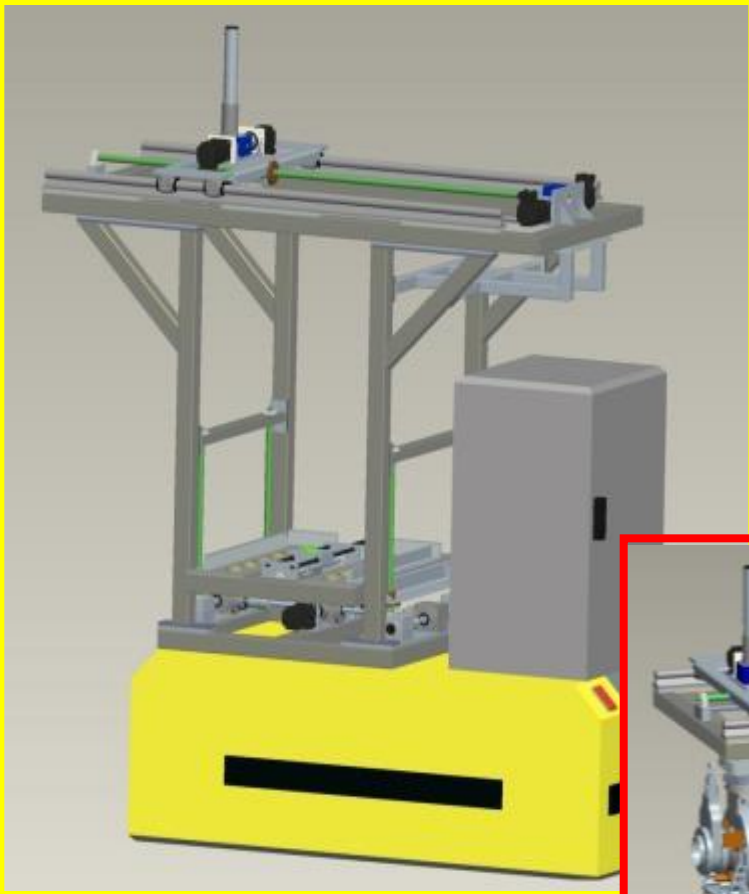
storage



WG-04

Horizontal device (AGV based)

Devices under construction at the LNL mechanical workshop



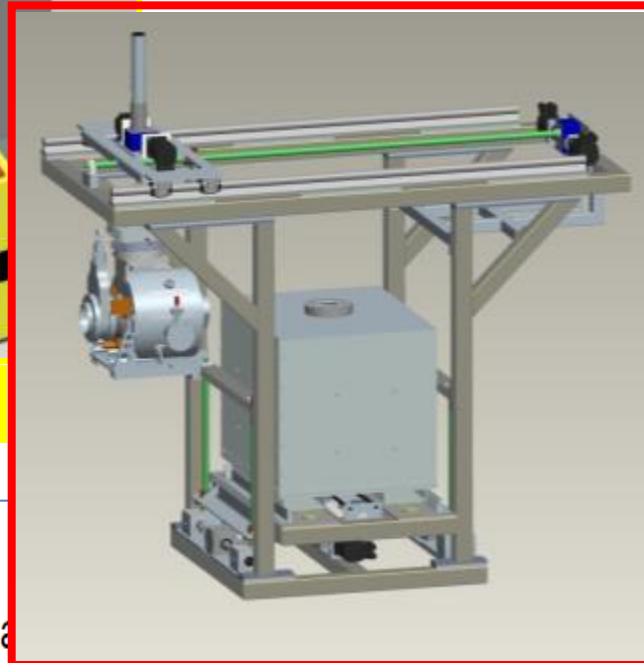
AGV with cartesian device



AGV



Target inside the shielding box

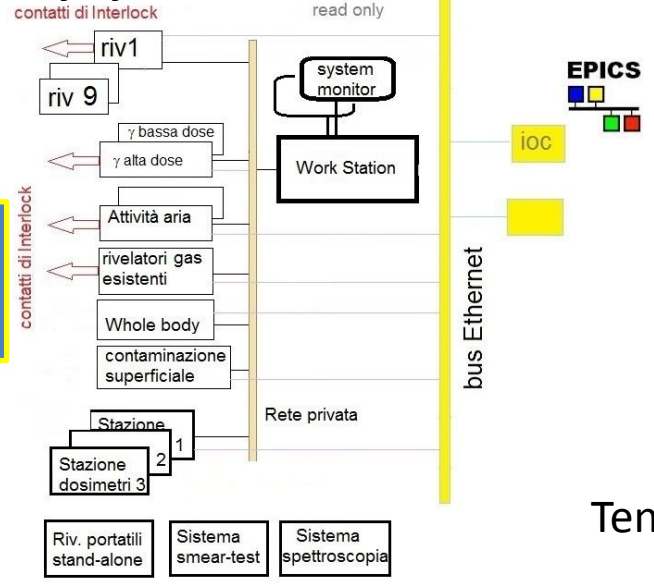
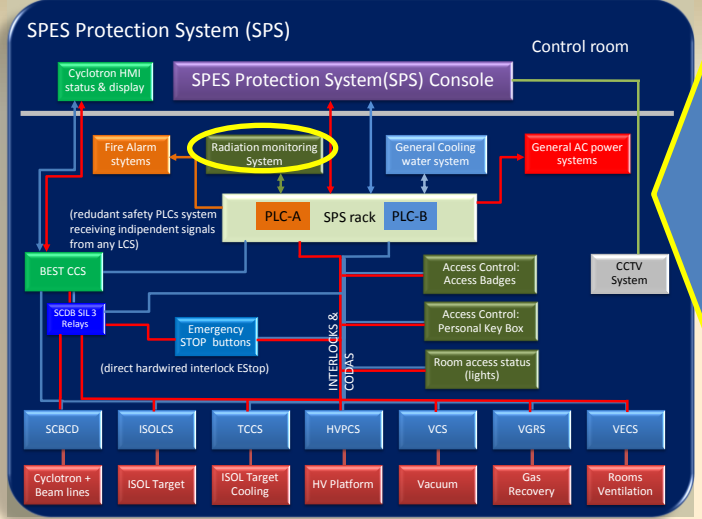


Radiologic survey system

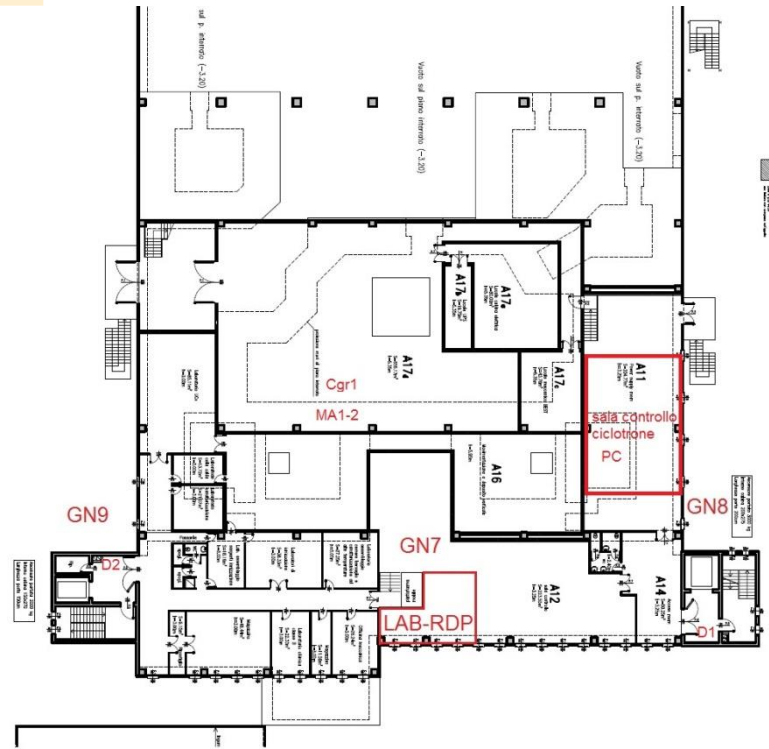
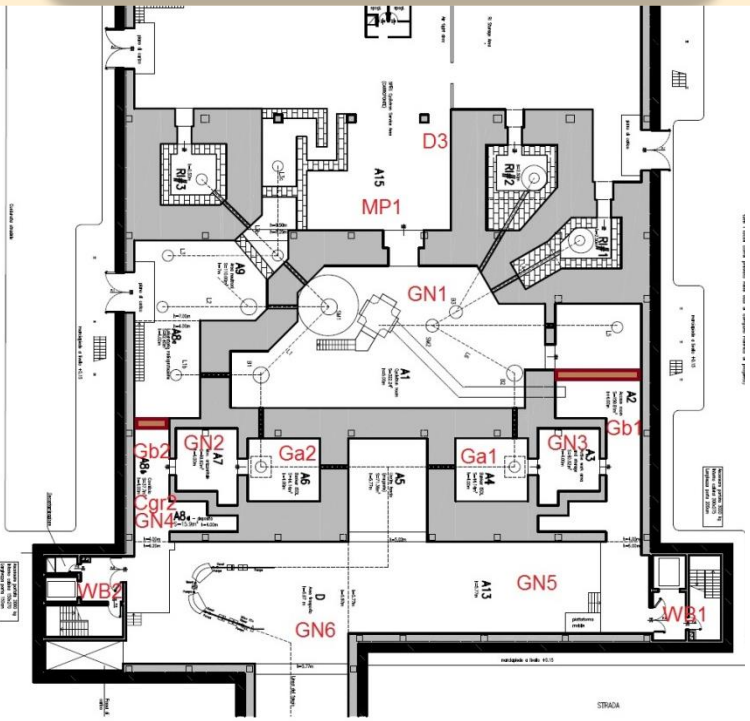


The SPES SAFETY SYSTEM(3S)

- Manuals & Procedures
- Operative Instructions Notices
- Personal Protective Equipment



Tender for 1.2 Meuro



BANO FIRMO



CONCLUSIONS

- The SPES project is financed by INFN up to the completion
- The cyclotron will be in Legnaro at the beginning of May
- The building is ready to accept the cyclotron
- The proton beam is expected to be extracted in September

2015 for the Site Acceptance Test

- The ISOL system will be installed in 2016
- First radioactive beam in 2018 (no reacceleration)