



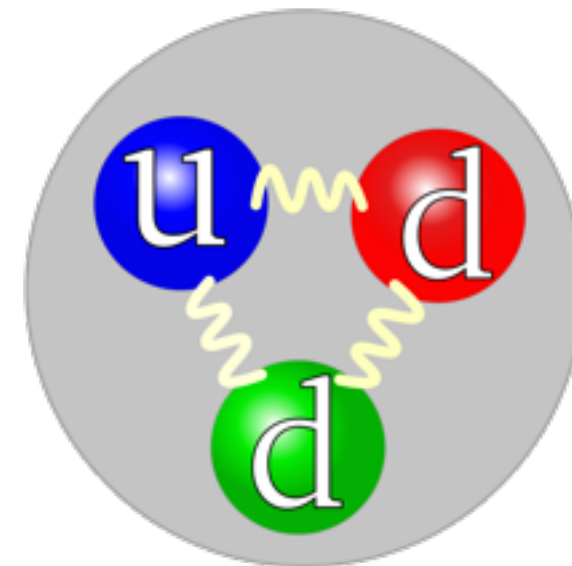
Agenzia nazionale per le nuove tecnologie, l'energia  
e lo sviluppo economico sostenibile



# The neutron metrology laboratory of ENEA INMRI: measurement services and research activities

---

Lina Quintieri



# Overview

---

- **Short Introduction on Neutron Metrology: what is and why is it needed?**
- **Description of the Enea-INMRI Metrology Institute for ionisation radiations**
- **Neutron Metrology Laboratory main activities since 2013:**
  1. Calibration measurement service
  2. Revaluation of primary standards for future intercomparisons
  3. MC calculations for accurate prediction of neutron dose delivered by neutrons in several experiments (external collaborations, european projects, etc)

# Neutron metrology: what is and why is it needed?

---

→ What is metrology?

<http://www.bipm.org/>

Metrology is the science of measurement,  
embracing both experimental and theoretical determinations  
at any level of uncertainty  
in any field of science and technology.

**Neutron metrology is the science which enables measurements of the intensity of neutron fields over a wide energy and intensity ranges, with definition and realisation of the physics units for counting free neutrons**

The primary physical quantities for which standards are required:

**neutron emission rate: number of neutrons emitted from a source**

**neutron fluence (rate): number of neutrons crossing a defined area (per unit time)**

This apparently simple task is made complicated by the very large range of energies and neutron intensities (fluence rates or fluxes) over which measurements have to be made to provide the standards needed by the various end-users.

This enormous range sets a challenge for designing measuring devices and a parallel challenge of developing measurement standards for characterizing these devices.

**Calculations are used in neutron metrology to extend and augment measurements.** The ability to model devices in detail and to simulate neutron histories accurately has been one of the main sources of improvements in neutron standards over recent years.

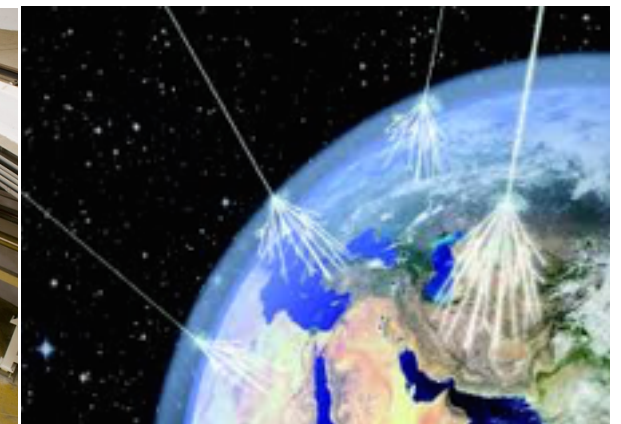
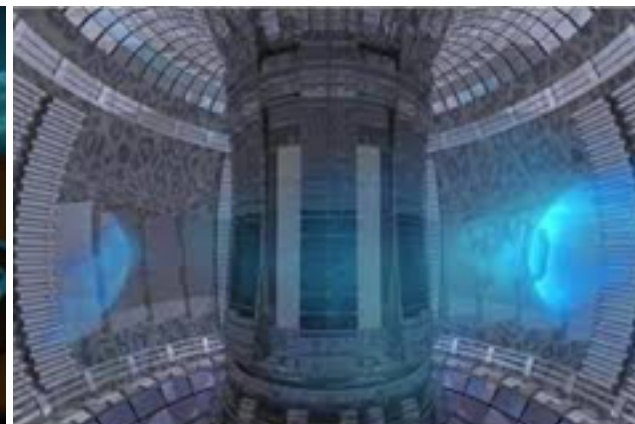
# Neutron radiation fields for which neutron metrology is relevant

---

- Nuclear industry, from the initial fuel enrichment and fabrication processes right through to storage or reprocessing
- High energy accelerators, including photon linear accelerators used for cancer therapy
- Cosmic ray: roughly 50% of doses experienced by fliers at the flight altitudes of commercial aircraft are due to neutrons.
- Research on fusion with a whole new range of challenges because of the very high fluences expected

Provide input parameters for reactor design and control (Criticality dosimetry , etc)

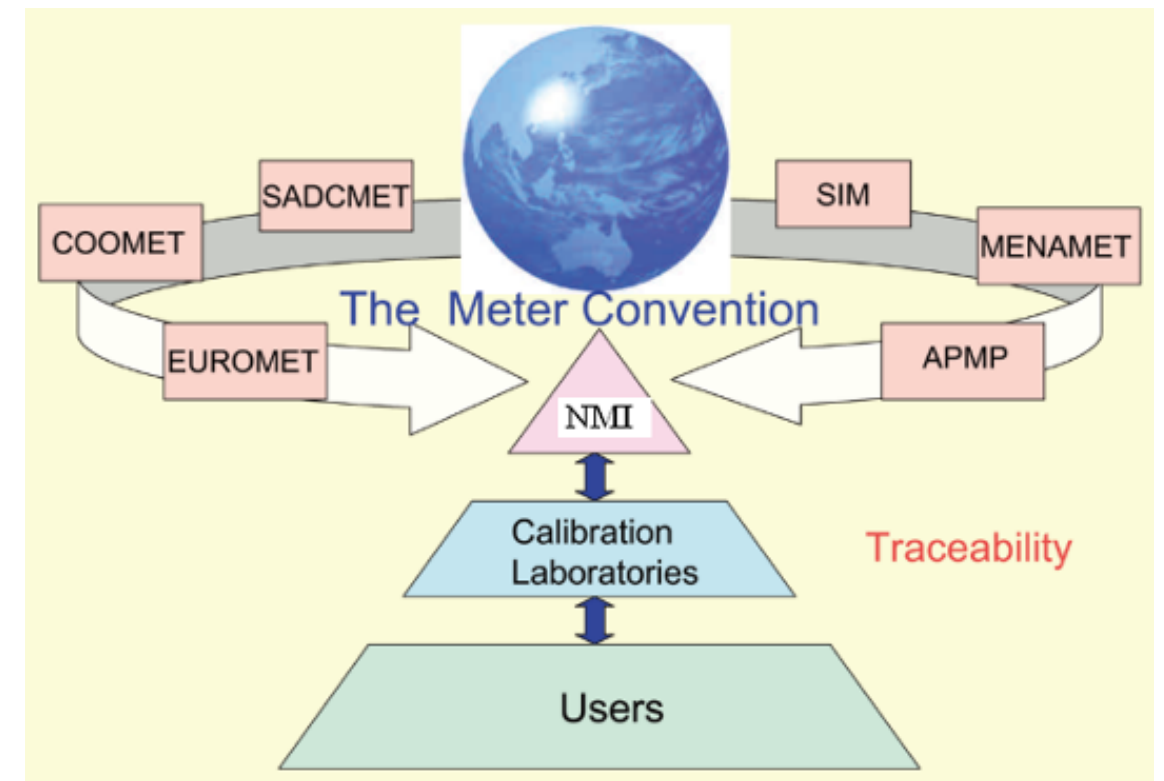
Radiation protection





# National Metrology Institutes and BIPM

- Each State has its own metrology infrastructure. In most cases the BIPM interacts principally with one National Metrology Institute (NMI) per State, as nominated through the State's Foreign Affairs Department. **That NMI is responsible for coordinating with any other institutes (NMIs or others) that make up that nation's metrology system**
- The ENEA-INMRI cooperates at the international level under the auspices of the **Bureau International des Poids et Mesures (BIPM)** which coordinates the research activities of the NMIs in the words by ensuring world-wide uniformity of measurements and their traceability to the International System of Units (SI).



The BIPM coordinate the NMIs with the authority of the “**Meter Convention**” , a diplomatic treaty between 55 nations, and **it operates through a series of Consultative Committees, whose members are the NMIs of the signatory States.**

The Consultative Committee for Ionizing Radiation (CCRI) has three sections: Section (I) deals with radiation dosimetry, Section (II) with radionuclide metrology **and Section (III) with neutron metrology.**

# National Metrology Institutes (NMIs) members of “Neutron Measurement” international commette CCRI(III)

CCRI(III) identifies: 1) areas of neutron metrology that require further attention in the pursuit of improved standards, 2) key comparison reference values and degrees of equivalence.

| Members                                |  |
|--|--|
| President of the CCRI                  | Dr Wynand Louw                                       |
| Chairman of CCRI(III)                  | Dr David Thomas                                      |
| CMI                                    | Dr Pavel Klenovsky                                   |
| IRMM                                   | Dr Elke Anklam                                       |
| KRISS                                  | Dr Dae-Im Kang                                       |
| LNE                                    | Dr Jean-Luc Laurent<br>Dr Maguelonne Chambon         |
| LNMRI/IRD                              | Dr Eliana Amaral<br>Dr Carlos José da Silva          |
| NIM                                    | Dr Xiang Fang<br>Mrs Wei Gao                         |
| NIST                                   | Dr Willie E. May                                     |
| NMIJ/AIST                              | Dr Hideyuki Kato                                     |
| NPL                                    | Dr Brian B. Bowsher                                  |
| PTB                                    | Prof. Joachim Ullrich                                |
| VNIIM                                  | Dr. Nikolay I. Khanov                                |
| Observers                              |  |
| CIAE                                   | Dr Zhixiang Zhao                                     |
| CIEMAT                                 | Prof. Cayetano López                                 |
| ENEA-INMRI                             | Dr Pierino De Felice                                 |
| NRC                                    | Dr Alan Steele                                       |
| IAEA Deputy DG Nucl. Sc.<br>Dosimetry  | Mr Aldo Malavasi<br>Dr Ahmed Meghzifene              |
| ICRU Chairman                          | Dr Hans-Georg Menzel                                 |
| Guests                                 |  |
| AFRIMETS Chair<br>TC-IR                | Mr. Mourad Ben-Hassine<br>Ms. Zakithi Msimang        |
| APMP Chair<br>TCRI                     | Dr. Peter Fisk<br>Dr. Chul-Young Yi                  |
| COOMET President<br>TC IR              | Prof. Vladimir KRUTIKOV<br>Prof. Dr. Vladimir Yarina |
| EURAMET Chairperson<br>TC-IR Chair     | Dr. Kamal Hossain<br>Dr Lena Johansson               |
| SIM President<br>MWG6 Ionizing rad.    | Mr. José Dajes<br>Dr Lisa Karam                      |
| ICRP Scientific Secretary              | Dr Christopher Clement                               |
| IOMP                                   | Dr K Y Cheung  |
| IRPA President                         | Renate Czarwinski                                    |
| iThemba LABS Director                  | Dr Kobus Lawrie<br>Rudolf Nchodu                     |
| ITER Director<br>Head Diagnostics lab. | Dr Osamu Motojima<br>Dr Michael Walsh                |
| SCK/CEN Director                       | Eric Van Walle<br>Filip Vanhavere                    |





# National Metrology Institutes (NMIs) members of “Neutron Measurement” international committee CCRI(III)

CCRI(III) identifies: 1) areas of neutron metrology that require further attention in the pursuit of improved standards, 2) key comparison reference values and degrees of equivalence.

| Members                             |  |
|-------------------------------------|--|
| President of the CCRI               | Dr Wynand Louw                                       |
| Chairman of CCRI(III)               | Dr David Thomas                                      |
| CMI                                 | Dr Pavel Klenovsky                                   |
| IRMM                                | Dr Elke Anklam                                       |
| KRISS                               | Dr Dae-Im Kang                                       |
| LNE                                 | Dr Jean-Luc Laurent<br>Dr Maguelonne Chambon         |
| LNMRI/IRD                           | Dr Eliana Amaral<br>Dr Carlos José da Silva          |
| NIM                                 | Dr Xiang Fang<br>Mrs Wei Gao                         |
| NIST                                | Dr Willie E. May                                     |
| NMIJ/AIST                           | Dr Hideyuki Kato                                     |
| NPL                                 | Dr Brian B. Bowsher                                  |
| PTB                                 | Prof. Joachim Ullrich                                |
| VNIIM                               | Dr. Nikolay I. Khanov                                |
| Observers                           |  |
| CIAE                                | Dr Zhixiang Zhao                                     |
| CIEMAT                              | Prof. Cayetano López                                 |
| ENEA-INMRI                          | Dr Pierino De Felice                                 |
| NRC                                 | Dr Alan Steele                                       |
| IAEA Deputy DG Nucl. Sc. Dosimetry  | Mr Aldo Malavasi<br>Dr Ahmed Meghzifene              |
| ICRU Chairman                       | Dr Hans-Georg Menzel                                 |
| Guests                              |  |
| AFRIMETS Chair TC-IR                | Mr. Mourad Ben-Hassine<br>Ms. Zakithi Msimang        |
| APMP Chair TCRI                     | Dr. Peter Fisk<br>Dr. Chul-Young Yi                  |
| COOMET President TC IR              | Prof. Vladimir KRUTIKOV<br>Prof. Dr. Vladimir Yarina |
| EURAMET Chairperson TC-IR Chair     | Dr. Kamal Hossain<br>Dr Lena Johansson               |
| SIM President MWG6 Ionizing rad.    | Mr. José Dajes<br>Dr Lisa Karam                      |
| ICRP Scientific Secretary           | Dr Christopher Clement                               |
| IOMP                                | Dr K Y Cheung  |
| IRPA President                      | Renate Czarwinski                                    |
| iThemba LABS Director               | Dr Kobus Lawrie<br>Rudolf Nchodu                     |
| ITER Director Head Diagnostics lab. | Dr Osamu Motojima<br>Dr Michael Walsh                |
| SCK/CEN Director                    | Eric Van Walle<br>Filip Vanhavere                    |





# ENEA-INMRI: the Italian Institute of Metrology of ionisation radiations

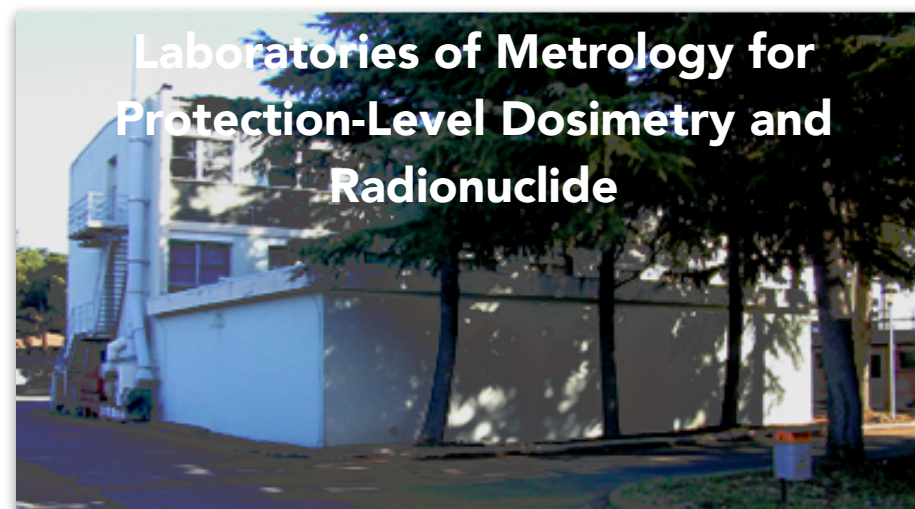
- The National Institute of Ionizing Radiation Metrology “ENEA-INMRI” is responsible for developing and providing the Italian national standards relating to the ionizing radiation quantities.
- ENEA-INMRI belongs to ENEA and is located at the ENEA Casaccia Research Centre, near Rome.
- The ENEA-INMRI calibration and measurement capabilities (CMCs) are internationally recognised in the frame of the MRA (as described in the BIPM Web site)
- **The metrological activities at ENEA-INMRI include the development and maintenance of Italian national standards in the field of ionizing radiation and are carried out along the following lines:**

**Therapy level and industrial radiation processing dosimetry standards**

**Protection level dosimetry standards**

**Radionuclide standards**

**Neutron standards.**





# ENEA-INMRI main activities

---

## 1. Development and maintenance of primary and secondary standards

- Inter-comparison with other NIMs
- Participation to international committees and organism (BIPM, CIPM, CGPM, EURAMET)

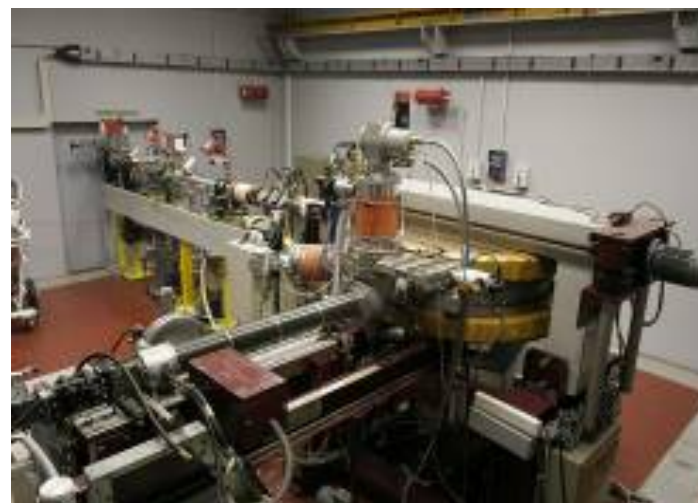
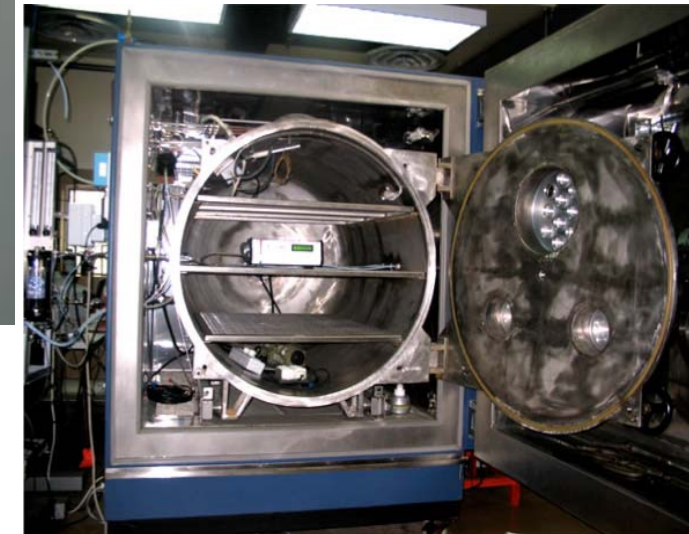
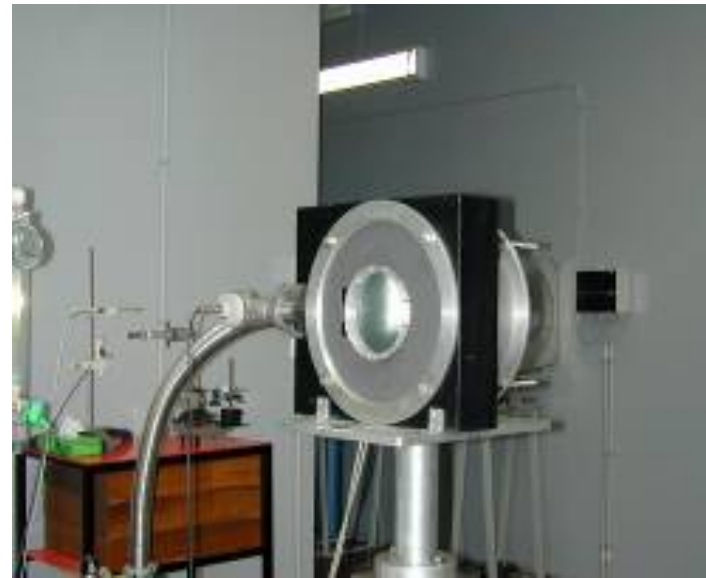
## 2. Research on measurement methods and standardisation of measurement procedures

- National inter-comparisons

## 3. Certification and Accreditation

- Calibration service and certification
- Accreditation of secondary standard laboratories (ACCREDIA LAT centres)

## 4. Didactics and Academic Activities





# ENEA neutron metrology main activities

---

- **Providing source based calibration fields and measuring neutron source emission rates**
- Characterisation of neutron calibration fields at external facilities (in this frame there is an ongoing collaboration with TRIGA Ing. A. Grossi)
- Participation in international comparisons (as scheduled in 2015 CCRI(III) meeting)
- Monte Carlo simulation for experiments (also in the frame of scientific collaborations with other European Nuclear Research Institutes)
- Irradiations and calibrations of detectors and dosimeters in (quasi-) monoenergetic neutron fields (thermal) and in neutron fields with broad energy distributions (AmBe, AmB, PuBe, Cf)
- Neutron Training courses of "Suola di Specializzazione in Fisica Medica" for University of Tor Vergata (Rome)

# ENEA neutron metrology main activities

---

- **Providing source based calibration fields and measuring neutron source emission rates**
- **Characterisation of neutron calibration fields at external facilities (in this frame we recall the collaboration in progress with some colleagues from TRIGA Ing. A. Grossi)**
- Participation in international comparisons (as scheduled in 2015 CCRI(III) meeting)
- Monte Carlo simulation for experiments (also in the frame of scientific collaborations with other European Nuclear Research Institutes)
- Irradiations and calibrations of detectors and dosimeters in (quasi-) monoenergetic neutron fields (thermal) and in neutron fields with broad energy distributions (AmBe, AmB, PuBe, Cf)
- Neutron Training courses of "Suola di Specializzazione in Fisica Medica" for University of Tor Vergata (Rome)

# ENEA neutron metrology main activities

---

- **Providing source based calibration fields and measuring neutron source emission rates**
- **Characterisation of neutron calibration fields at external facilities (in this frame we recall the collaboration in progress with some colleagues from TRIGA Ing. A. Grossi)**
- **Participation in international comparisons (as scheduled in 2015 CCRI(III) meeting)**
- Monte Carlo simulation for experiments (also in the frame of scientific collaborations with other European Nuclear Research Institutes)
- Irradiations and calibrations of detectors and dosimeters in (quasi-) monoenergetic neutron fields (thermal) and in neutron fields with broad energy distributions (AmBe, AmB, PuBe, Cf)
- Neutron Training for the last year of "Suola di Specializzazione in Fisica Medica" for University of Tor Vergata (Rome)

# ENEA neutron metrology main activities

- Providing rates
- Characterization we recall (Grossi)
- Participation
- Monte Carlo with other
- Irradiation neutron for AmB, Pu
- Neutron University

## From last CCRI(III) meeting

### New Comparison

#### Neutron source emission rate (new K9)

Source =  $^{252}\text{Cf}$  (Cm to be studied but problem of energy distribution)

Pilot = NPL (Neil Roberts) – to be confirmed due to source availability

**Participants: ENEA, NRC, KRISS, NIST, LNHB, CMI, NPL, NIM, VNIIM, NMIJ (+LNMRI?)**



#### H\*(10): starting 2016

Circulation of two « Smartrem » survey meter: one PTB and one IRSN

Comparison of H\*(10)/count or of calibration factor

Field (1 or several among the following):  
AmBe, Cf, Cf+D<sub>2</sub>O (30 cm)

Pilot : PTB (Andreas Zimbal) – stability check at PTB between participants

**Participants: NMISA, NPL, CMI, KRISS, NIST, NMIJ, PTB, NRC, ENEA, VNIIM, IRSN, SCK/CEN, CIEMAT, NIM, others? (LNMRI, ARPANSA, SMU)**

neutron emission

in this frame  
by Ing. A.

(II) meeting)

collaborations

energetic  
sources (AmBe,

and "dica" for

# ENEA neutron metrology main activities

---

- **Providing source based calibration fields and measuring neutron source emission rates**
- **Characterisation of neutron calibration fields at external facilities (in this frame we recall the collaboration in progress with some colleagues from TRIGA Ing. A. Grossi)**
- **Participation in international comparisons (as scheduled in 2015 CCRI(III) meeting)**
- **Monte Carlo simulation for experiments (also in the frame of scientific collaborations with other European Nuclear Research Institutes)**
- Irradiations and calibrations of detectors and dosimeters in (quasi-) monoenergetic neutron fields (thermal) and in neutron fields with broad energy distributions (AmBe, AmB, PuBe, Cf)
- Neutron Training courses of "Suola di Specializzazione in Fisica Medica" for University of Tor Vergata (Rome)



# ENEA neutron metrology main activities

- Providing source based calibration fields and measuring neutron source emission rates

- Characterisation of neutron sources (we recall Grossi)

- Participating in international meetings

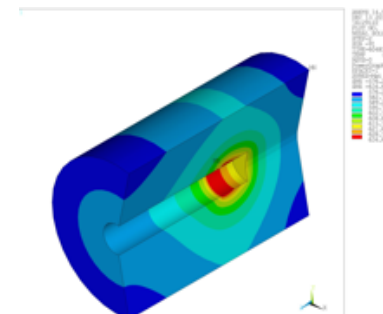
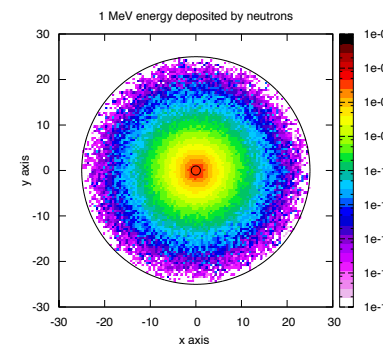
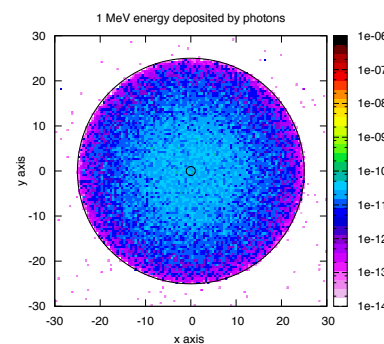
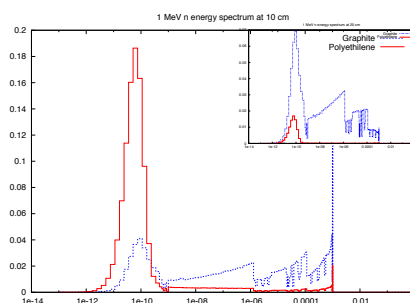
- Monte Carlo simulation and collaboration

- Irradiation of neutron fields (AmB, PuB)

- Neutron Transport (University of Tor Vergata (Rome))

## Simulation Activities

- ❖ Extensive use of several among the main Monte Carlo codes (FLUKA, GEANT4, MCNP) for dosimetric and metrology characterisation of radiation beams, mainly from accelerator driven particle sources
- ❖ MC for radiation detector development and response characterisation (both electron/gamma and neutron fields)
- ❖ Finite element codes as support for thermal detector response and accelerator component design (particle dump)



The quality and quantity of the scientific work have been increased substantially thanks to the high performance of CRESCO cluster (exploitations of parallel computations)

frame  
Ing. A.

meeting)

getic  
AmBe,

a" for

# ENEA neutron metrology main activities

---

- **Providing source based calibration fields and measuring neutron source emission rates**
- **Characterisation of neutron calibration fields at external facilities (in this frame we recall the collaboration in progress with some colleagues from TRIGA Ing. A. Grossi)**
- **Participation in international comparisons (as scheduled in 2015 CCRI(III) meeting)**
- **Monte Carlo simulation for experiments (also in the frame of scientific collaborations with other European Nuclear Research Institutes)**
- **Irradiations and calibrations of detectors and dosimeters in (quasi-) monoenergetic neutron fields (thermal) and in neutron fields with broad energy distributions (AmBe, AmB, PuBe, Cf)**
- Neutron Training courses of "Suola di Specializzazione in Fisica Medica" for University of Tor Vergata (Rome)

# ENEA neutron metrology main activities

---

- **Providing source based calibration fields and measuring neutron source emission rates**
- **Characterisation of neutron calibration fields at external facilities (in this frame we recall the collaboration in progress with some colleagues from TRIGA Ing. A. Grossi)**
- **Participation in international comparisons (as scheduled in 2015 CCRI(III) meeting)**
- **Monte Carlo simulation for experiments (also in the frame of scientific collaborations with other European Nuclear Research Institutes)**
- **Irradiations and calibrations of detectors and dosimeters in (quasi-) monoenergetic neutron fields (thermal) and in neutron fields with broad energy distributions (AmBe, AmB, PuBe, Cf)**
- **Neutron Training courses of "Suola di Specializzazione in Fisica Medica" for University of Tor Vergata (Rome)**

“The facility”

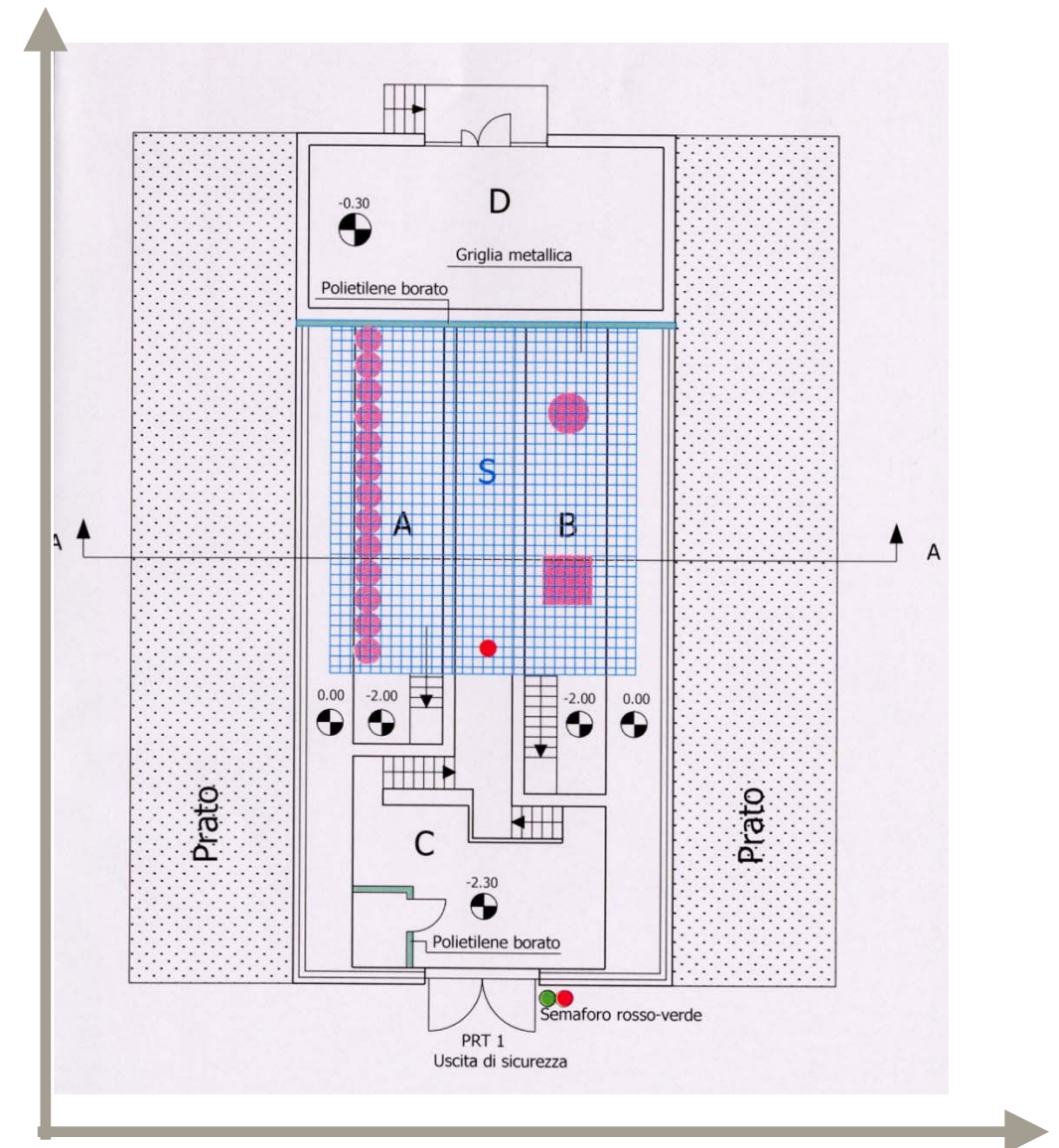
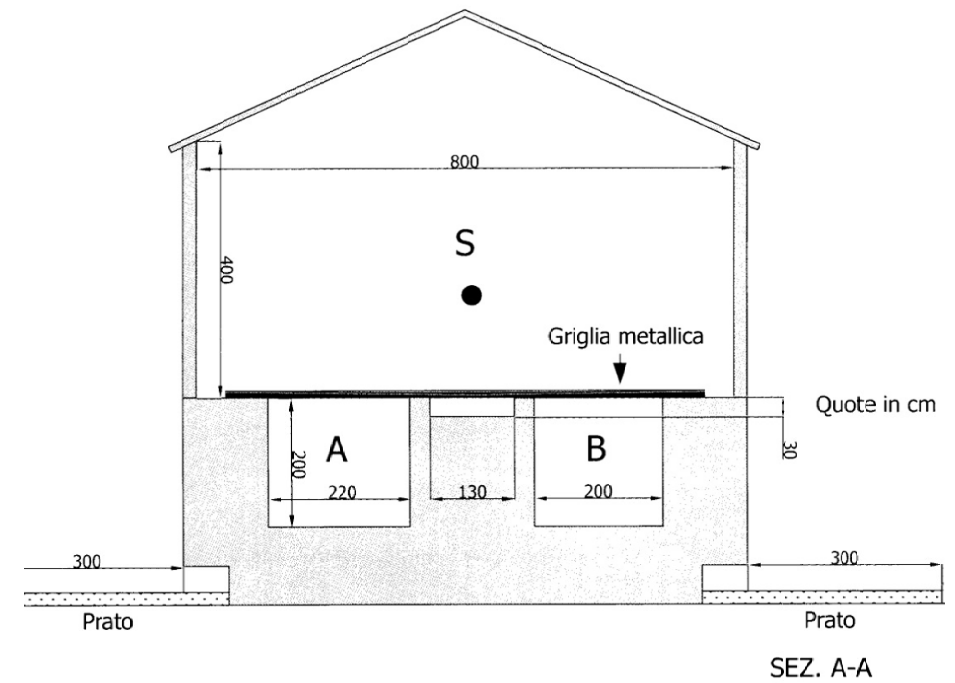
# Laboratory layout

A is the neutron source storage room

B is the primary standard room  
(neutron thermal flux and MnSO<sub>4</sub> bath sphere)

S is the calibration room

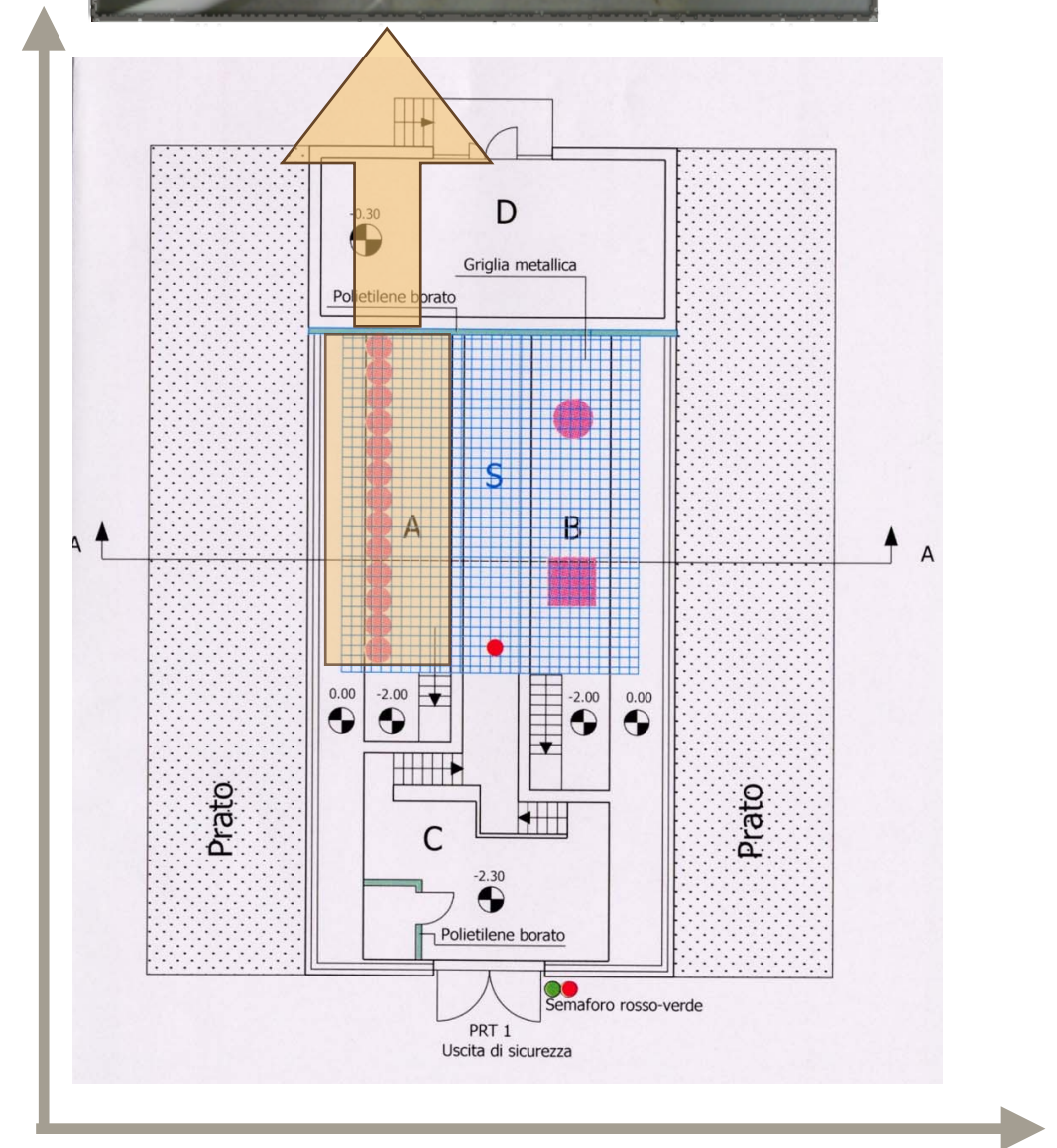
| Room | W<br>(m) | H<br>(m) | L<br>(m) |
|------|----------|----------|----------|
| A    | 10       | 2        | 2        |
| B    | 11.5     | 2        | 2        |
| C    | 4        | 6        | 6        |
| S    | 16       | 8        | 4        |





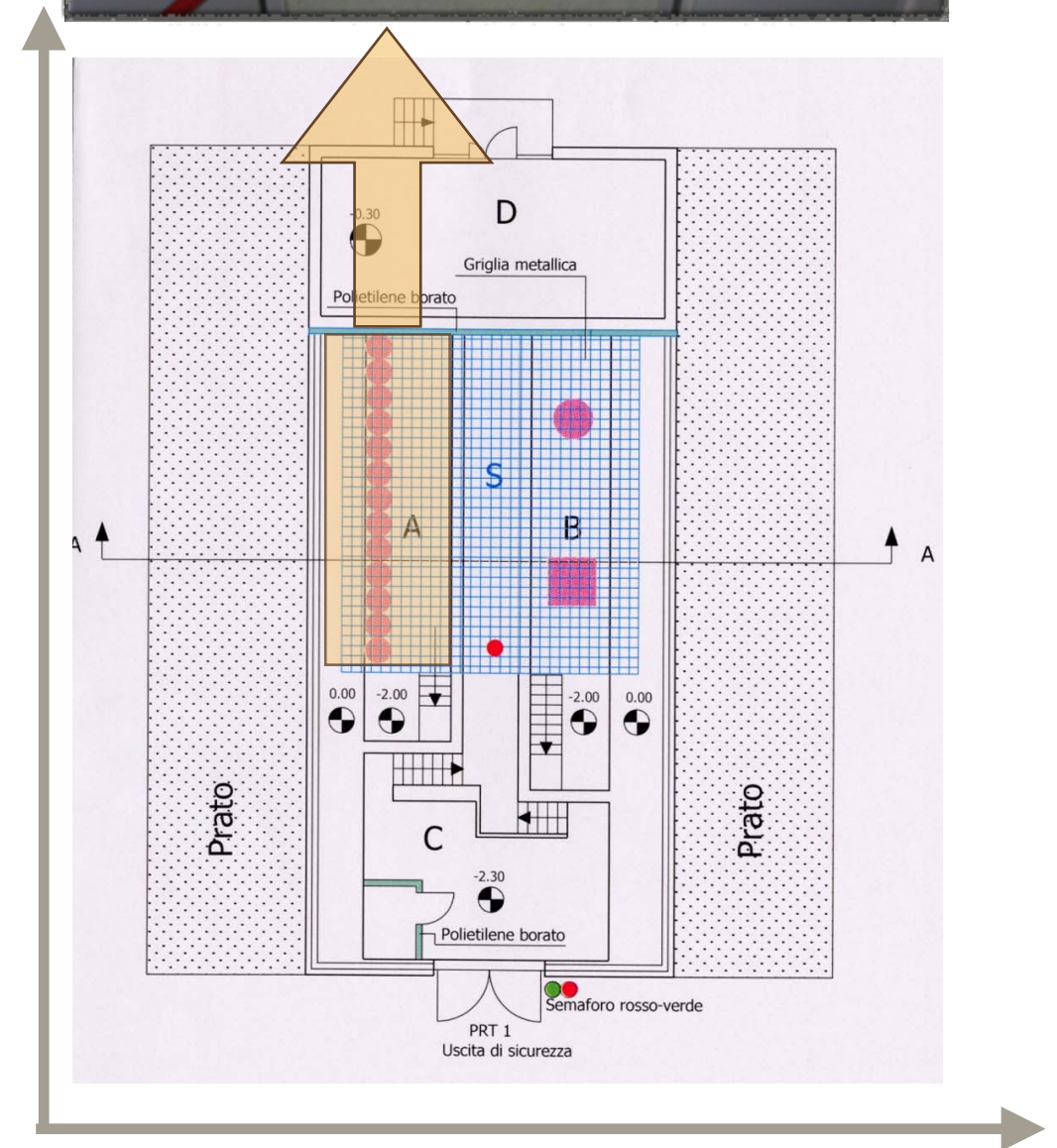
# Source storage room

| Room | W (m) | H (m) | L (m) |
|------|-------|-------|-------|
| A    | 10    | 2     | 2     |
| B    | 11.5  | 2     | 2     |
| C    | 4     | 6     | 6     |
| S    | 16    | 8     | 4     |



# Source storage room

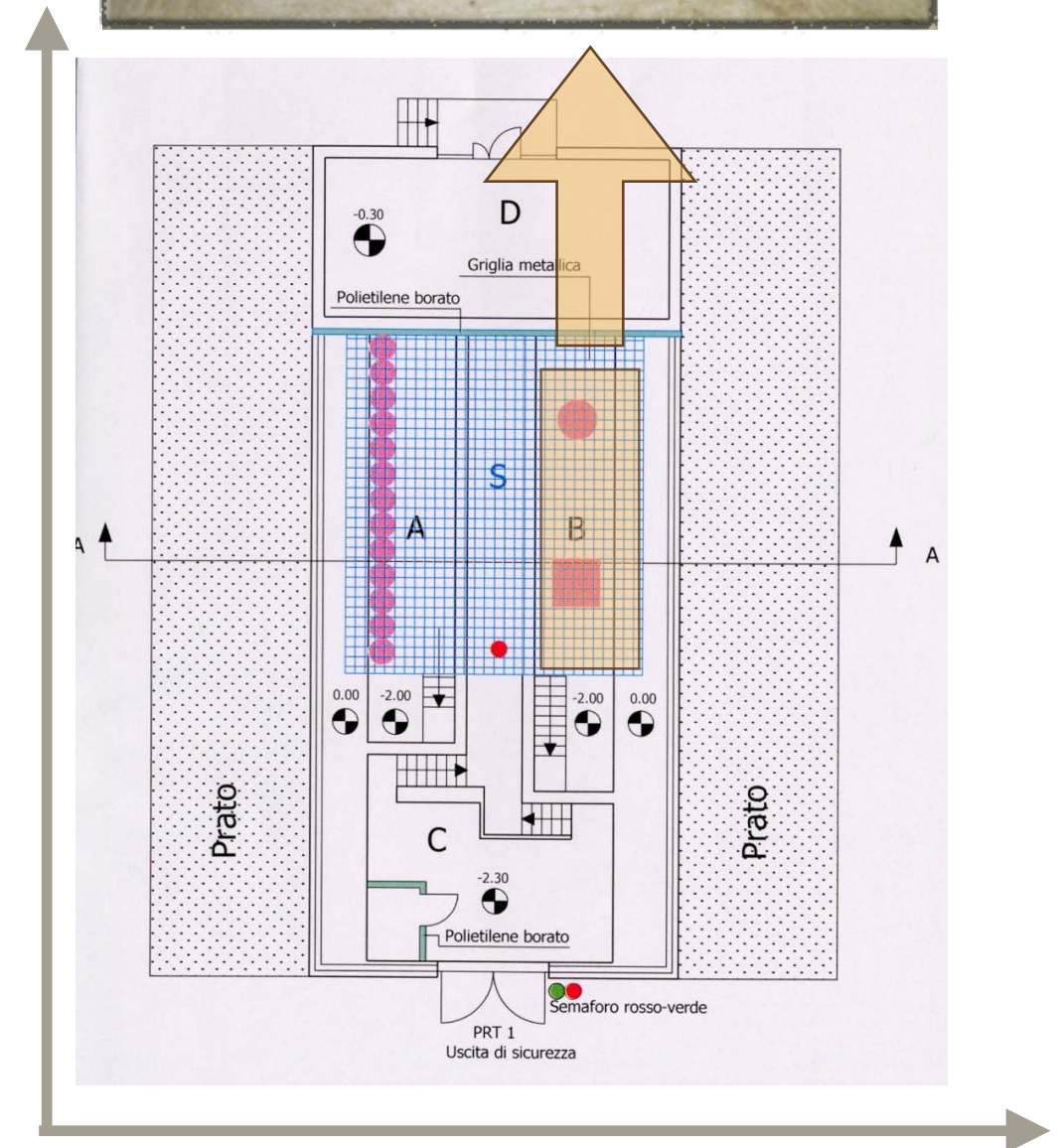
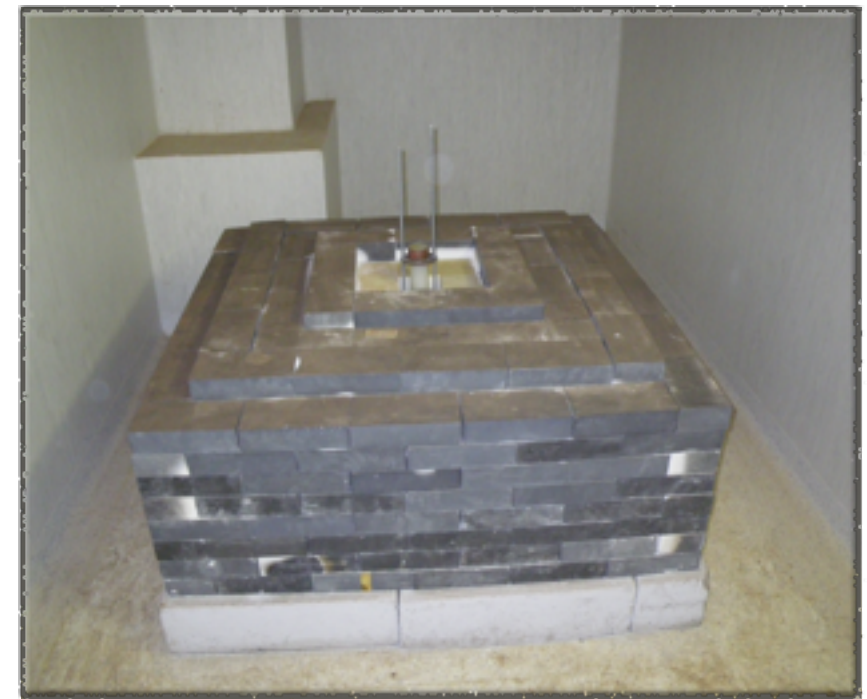
| Room | W (m) | H (m) | L (m) |
|------|-------|-------|-------|
| A    | 10    | 2     | 2     |
| B    | 11.5  | 2     | 2     |
| C    | 4     | 6     | 6     |
| S    | 16    | 8     | 4     |





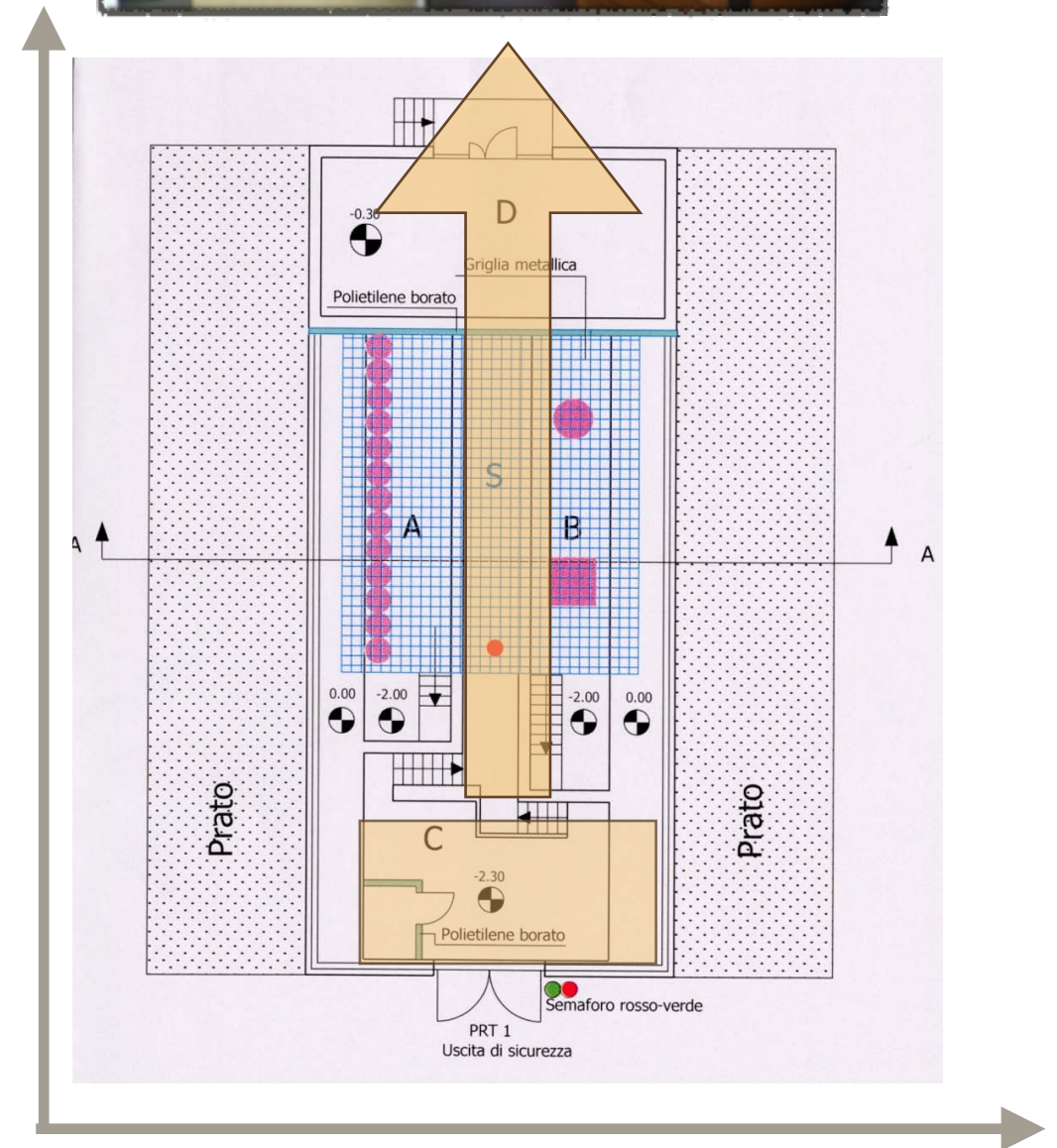
# Thermal Standard and MnSO4 bath room

| Room | W (m) | H (m) | L (m) |
|------|-------|-------|-------|
| A    | 10    | 2     | 2     |
| B    | 11.5  | 2     | 2     |
| C    | 4     | 6     | 6     |
| S    | 16    | 8     | 4     |



# Control room

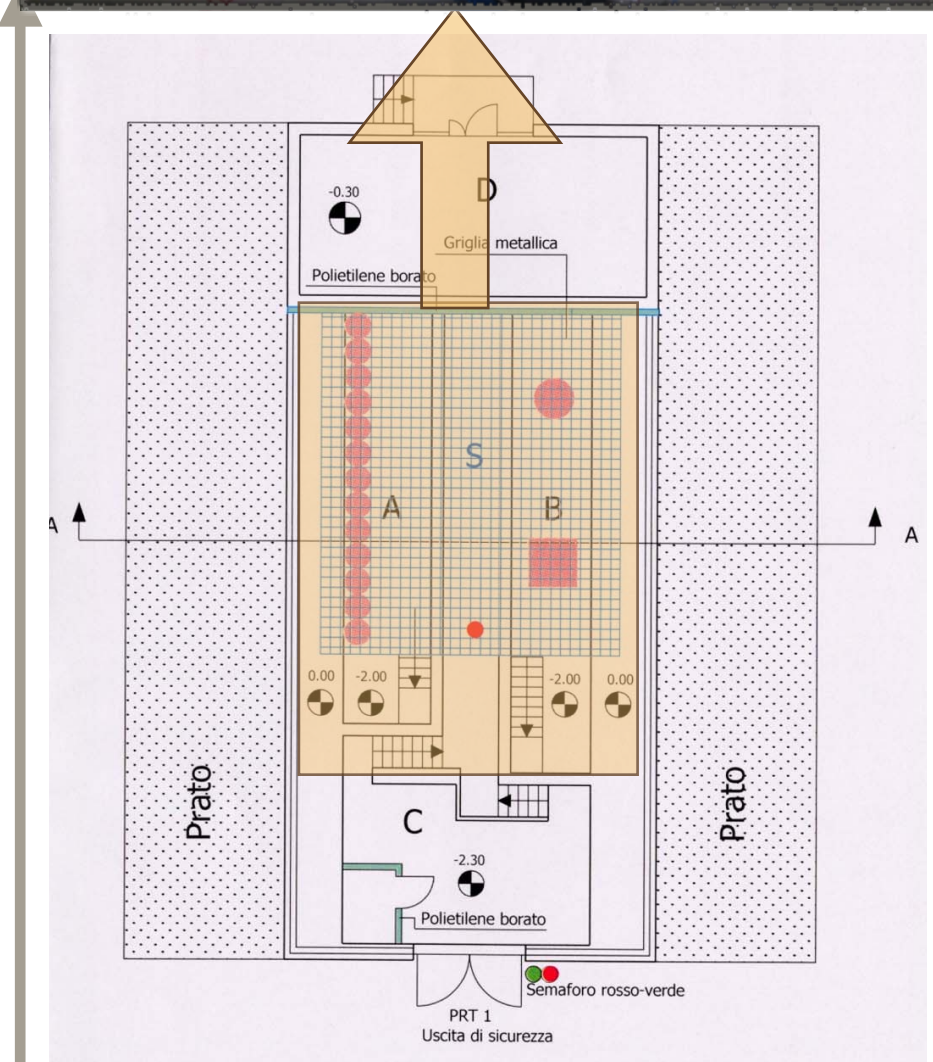
| Room | W (m) | H (m) | L (m) |
|------|-------|-------|-------|
| A    | 10    | 2     | 2     |
| B    | 11.5  | 2     | 2     |
| C    | 4     | 6     | 6     |
| S    | 16    | 8     | 4     |





# Irradiation room

| Room | W<br>(m) | H<br>(m) | L<br>(m) |
|------|----------|----------|----------|
| A    | 10       | 2        | 2        |
| B    | 11.5     | 2        | 2        |
| C    | 4        | 6        | 6        |
| S    | 16       | 8        | 4        |





# Total neutron source inventory

For calibration reference fields

| Source Type | Quantity | Neutron Emission rate[s <sup>-1</sup> ]                              |
|-------------|----------|--|
| Am-Li       | 2        | 1.0 E+05<br>4.0 E+04   |
| Am-F        | 1        | 4.5 E+05   |
| Am-B        | 1        | 4.0 E+05   |
| Am-Be       | 4        | <b>2.2 E+06 (**)</b><br><b>2.9 E+06 (**)</b><br>2.4 E+06<br>7.2 E+04 |
| Po-Li       | 1        | 1.3 E+01   |
| Cf-252      | 4        | 6.9 E+04<br>2.9 E+03<br>1.2 E+02<br>4.6 E+01                         |

AmBe sources embedded in the thermal neutron density standard

| Source Type | Quantity | Total Activity [Bq] |
|-------------|----------|---------------------|
| Am-Be       | 6        | 2.10E+11            |

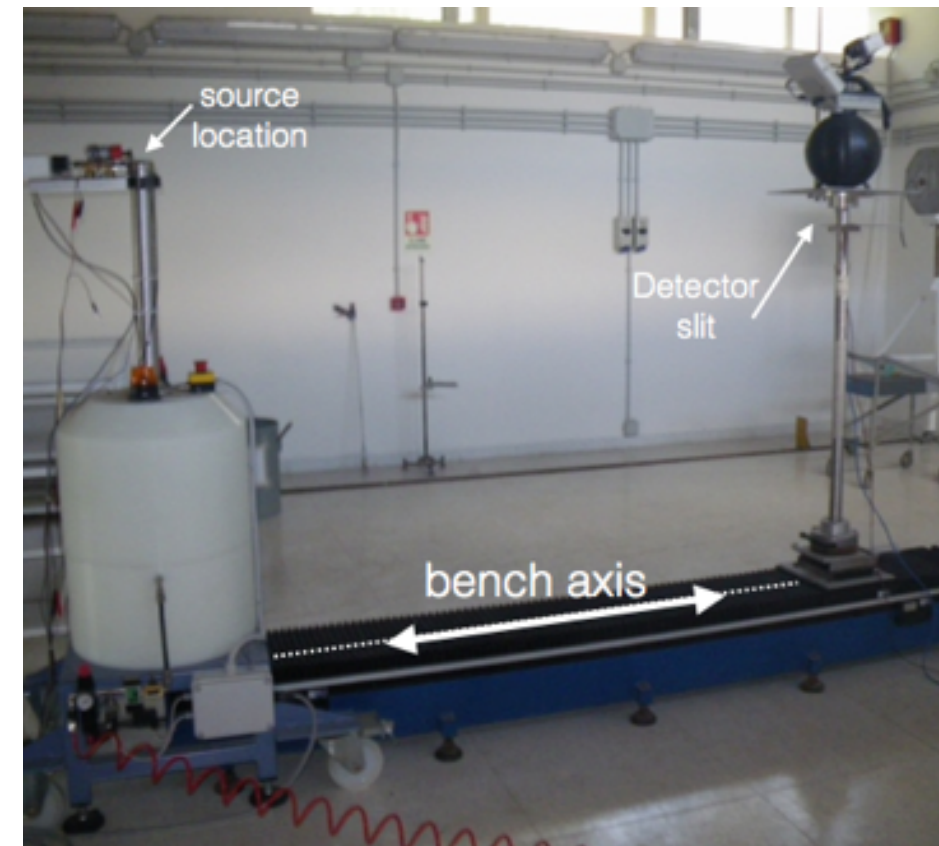


(\*\*) Values measured by MnSO<sub>4</sub> bath calibration in 2012.  
The Purchase of new Cf-252 sources is planned for the next year.

# Calibration Service (1/2)

Neutron device calibrations:

- Since 2013 main focus and effort on maintaining and improving the survey meter calibration service
- Two calibrated AmBe (ISO X3) sources are used to produce reference fields
- Their neutron emission rates have been estimated by the MnSO<sub>4</sub> method in 2012 [ref. M. Amendola, et al. Radioanal. Nucl. Chem. 301, 109 (2014)]
- The neutron fluence to ambient dose equivalent conversion is calculated using the AmBe neutron energy spectrum provided by ISO-8259 and the conversion coefficient given in ICRU Report ( $h\phi^* = 391 \text{ pSv cm}^2$ )
- The response of the dose rate meter is measured as a function of the distance from the source and corrected by the room scatter correction applied using the ISO "Reduced fit method"



The range of ambient equivalent dose rate for calibration goes from  $8 \mu\text{Sv/h}$  to  $350 \mu\text{Sv/h}$  (it is going to be extended by acquiring a 5 times more intense PuBe source)

**Experimental accurate measurement of the reference neutron spectrum has been planned and it will be carried out in collaboration with LNF-INFN (G.Giordano, M. Iannarelli)**

# Certification Service (2/2)

page n. 1 of 6, 73/N

Istituto Nazionale di Metrologia  
delle Radiazioni Ionizzanti

**CALIBRATION CERTIFICATE**  
N. 73/N


 This Certificate is consistent with the calibration and measurement capability (CMC) specified in Annex C of the "Mutual Recognition Arrangement" (MRA), drawn up by the International Committee of Weights and Measures (CIPM) under the authority assigned by the Metre Convention. In the framework of MRA, all participating national metrology institutes recognize each other the validity of the calibration measurement certificates, issued for quantities, ranges and measurement uncertainties listed in Annex C (for further details, consult the official Bureau International des Poids et Mesures (BIPM) website: <http://www.bipm.org>).

Table I-Instrument and experimental measurement set-up

|                                  |  |  |
|----------------------------------|--|--|
| Customer                         | Advanced Accelerator Applications- Colletterto Giacosa Ivrea (To) ITALY  |  |
| <b>Instrument Specifications</b> |  |  |
| Manufacturer                     | Berthold Technologies  |  |
| Detector type                    | Neutron probe- rem counter   |  |
| Model                            | LB 6411  |  |
| Monitor model                    | LB 123   |  |
| Serial number                    | 6347   |  |
| Internal Calibration Factor      | 1.207  |  |
| <b>Measurement Parameters</b>    |  |  |
| Measurement period               | From 11 to 12 April 2014   |  |
| Irradiation direction            | Instrument monitor in front of the source and the probe centre aligned to the source centre along the irradiation bench axis (see Annex A) |  |
| Source type                      | <sup>241</sup> Am-Be(α,n)  |  |
| Source code                      | 4335   |  |
| Emission rate @ 11/04/2014       | 2.196 10 <sup>-6</sup> s <sup>-1</sup>   |  |
| Distance range for calibration   | 15.0 ± 181.2 cm  |  |
| Certificate page number          | 6 (six)  |  |
| <b>INMRI Protocol Nr.</b>        | INMRI0025/2014   |  |

Table II – Calibration Factor

|  |  |                |
|--|--|----------------|
| Reading scale on the instrument monitor during measurements ( <i>micro Sv per hour</i> ) | N <sub>φ</sub>   | N <sub>H</sub> |
| H'(10) [μSv/h]   | 0.6738 [μSv <sup>-1</sup> h s <sup>-1</sup> cm <sup>2</sup> ]<br>(2.4257 10 <sup>-9</sup> [Sv <sup>-1</sup> cm <sup>2</sup> ]) | 0.9484         |

The uncertainties of N<sub>φ</sub> ed N<sub>H</sub> factors are reported in Table III.  
This certificate consists of 5 pages. All the details concerning the adopted calibration procedure are described from page 2 to page 6.

Calibration performed by  
*Eng. L. Quintieri*

Istituto Nazionale di Metrologia  
delle Radiazioni Ionizzanti  
the Responsible  
(*Dott. P. De Felice*)

This certificate can be exclusively reproduced faithful to the official version as released by ENEA-INMRI.  
Any partial reproduction of the certificate must be authorized by the ENEA-INMRI.

| 2013-up today survey meter | Quantity |
|----------------------------|----------|
| LB6411+UMO123              | 10       |
| LB6414                     | 1        |
| Thermo                     | 5        |
| Alnor                      | 4        |
| Inspector 1000             | 3        |
| Atomtex                    | 1        |
| Victoreen                  | 2        |
| Thermo Fisher Ele. Corp.   | 1        |
| Ludlum Meas. Inc           | 1        |



The released certificate complies with the generic prescriptions of **ISO/IEC 17025**

~ 30 dose rate meters have been calibrated since 2013, mainly for hospitals and other Italian research institutes



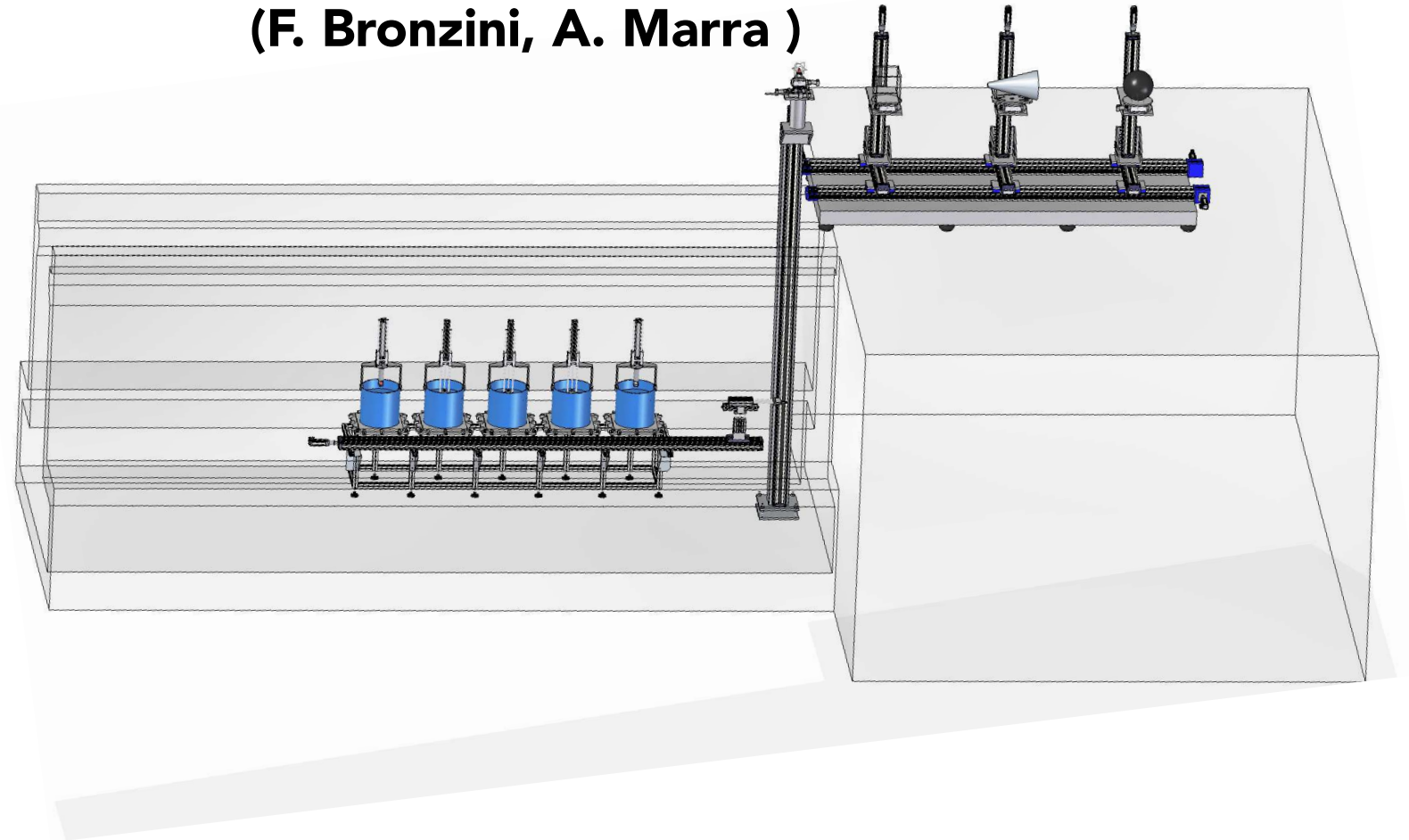
# Future plan for the Calibration Service

Improving the measurement procedure using a gamma source (suitable portable Cs-137 source) or, alternatively verifying the photon response of survey meters or neutron detectors using the Cs-137 INMRI-ENEA reference beam.

Measurements of the room scattering radiation contribution, by using ISO shadow cones. This will require to build an aligned and movable support for the cones.

Work is in progress in order to develop electronic acquisition of readout for Berthold and Thermo digital survey meters (digital signal processing)

## Preliminary design, courtesy of Tecnicom (F. Bronzini, A. Marra )



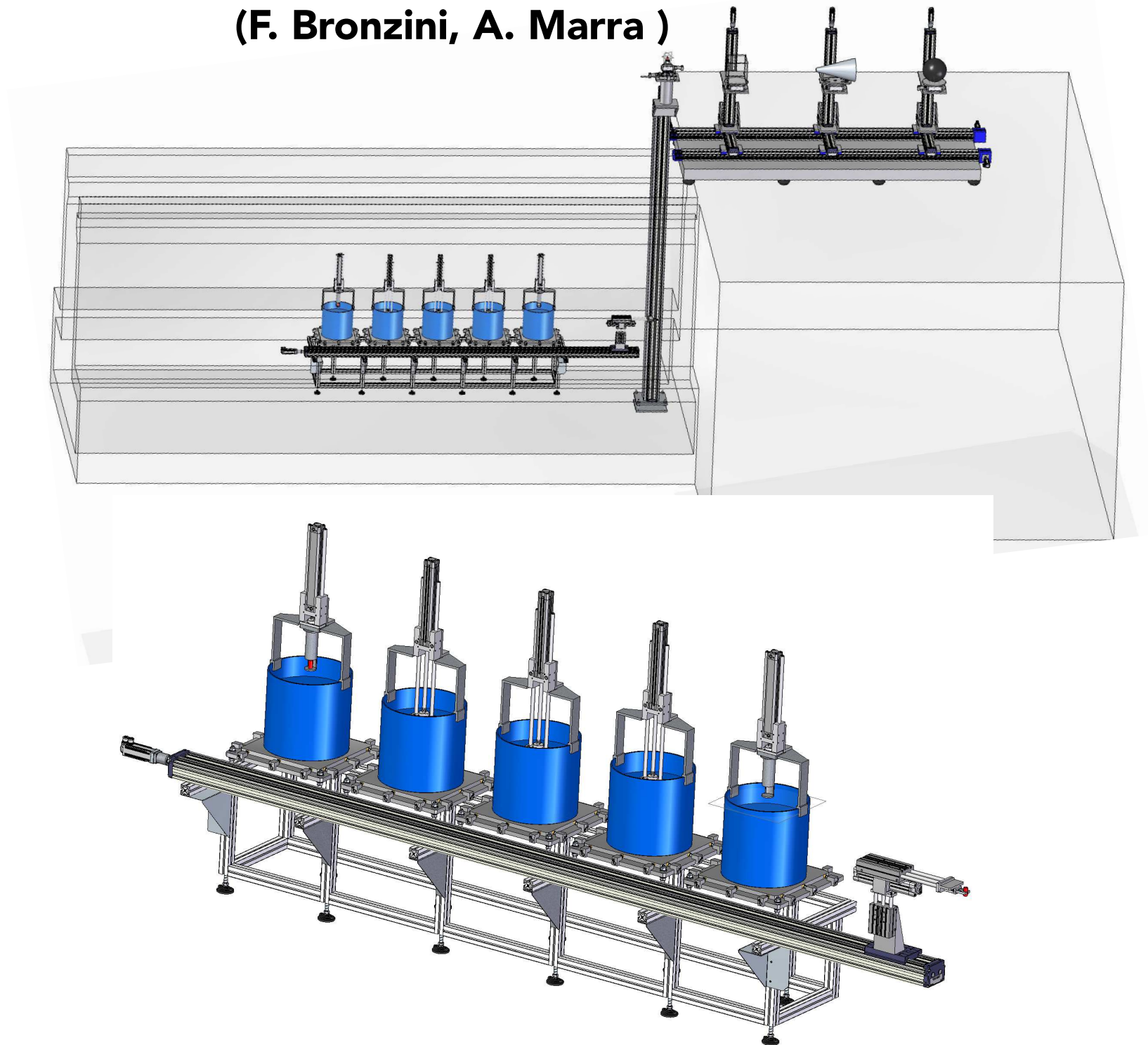
# Future plan for the Calibration Service

Improving the measurement procedure using a gamma source (suitable portable Cs-137 source) or, alternatively verifying the photon response of survey meters or neutron detectors using the Cs-137 INMRI-ENEA reference beam.

Measurements of the room scattering radiation contribution, by using ISO shadow cones. This will require to build an aligned and movable support for the cones.

Work is in progress in order to develop electronic acquisition of readout for Berthold and Thermo digital survey meters (digital signal processing)

## Preliminary design, courtesy of Tecnicom (F. Bronzini, A. Marra )





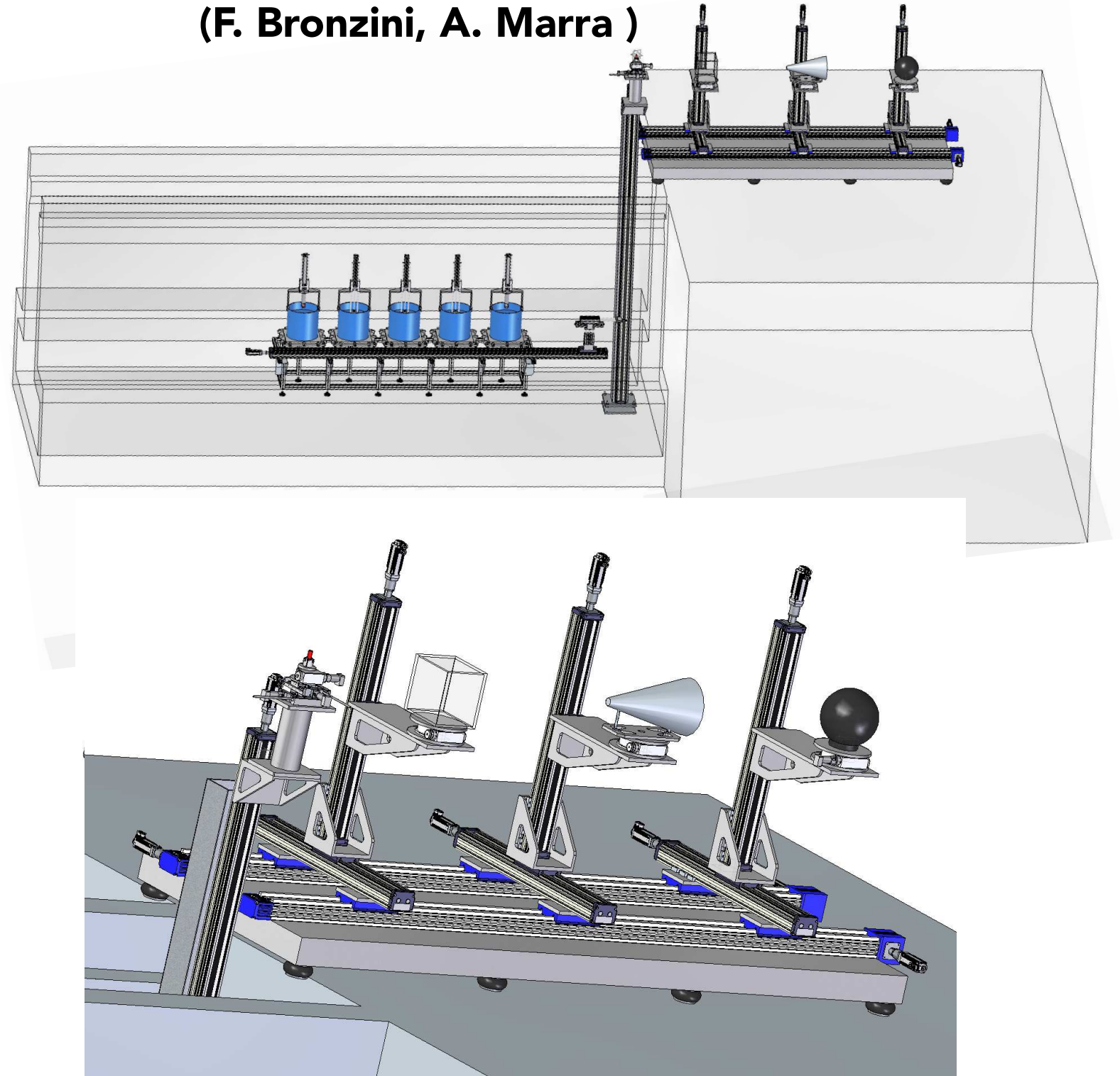
# Future plan for the Calibration Service

Improving the measurement procedure using a gamma source (suitable portable Cs-137 source) or, alternatively verifying the photon response of survey meters or neutron detectors using the Cs-137 INMRI-ENEA reference beam.

Measurements of the room scattering radiation contribution, by using ISO shadow cones. This will require to build an aligned and movable support for the cones.

Work is in progress in order to develop electronic acquisition of readout for Berthold and Thermo digital survey meters (digital signal processing)

## Preliminary design, courtesy of Tecnicom (F. Bronzini, A. Marra )





# “Primary Standards”



Neutron Emission rate

Thermal neutron flux density

National standards maintained at the ENEA-INMRI (Italy) in the field of neutron metrology.

| Quantity              | Standard                              | Radiation Quality | Uncertainty* | Measurement range                     |
|-----------------------|---------------------------------------|-------------------|--------------|---------------------------------------|
| Neutron emission rate | Manganese sulphate bath ( $MnSO_4$ )  | $^{241}Am-Be$     | 1.5          | $10^5-10^7$<br>$[s^{-1}]$             |
| Neutron flux density  | Thermal neutron flux density standard | Thermal neutrons  | 1.5          | $1.2 \cdot 10^4$<br>$[cm^{-2}s^{-1}]$ |

\* The uncertainty values are relative (%) combined standard uncertainties (k=1).

# Primary standard for the neutron emission rate: The MnSO4 bath

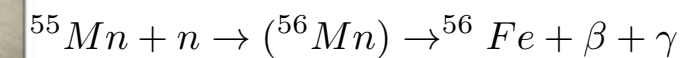
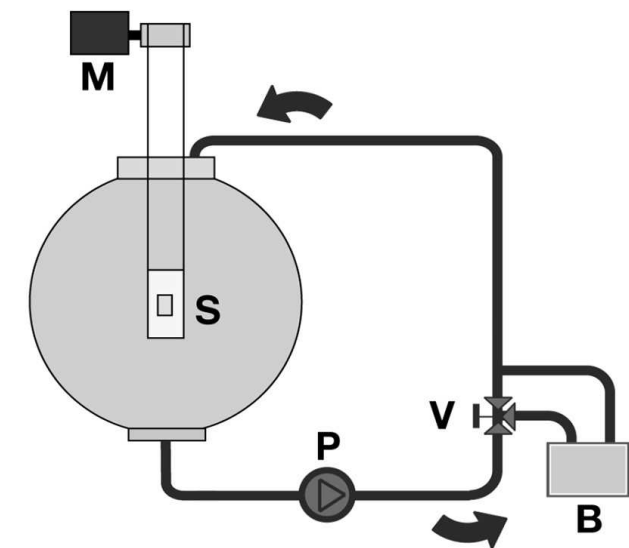
At the end of 2012 two AmBe sources have been calibrated, using the MnSO4 bath absolute method:

The emission rate values with these sources have been measured with uncertainty of less than of 1.5%:

$$1) (2.24 \pm 0.03) \cdot 10^6 \text{s}^{-1}$$

$$2) (2.89 \pm 0.04) \cdot 10^6 \text{s}^{-1}$$

These two sources are presently used to generate the neutron reference field for calibration purposes



The MnSO4 bath is contained in an AISI 306L stainless-steel spherical vessel with 100 cm inner diameter and 5 mm thickness

A 30 cm diameter opening on the top of the steel sphere allows the arrangement and movement of the neutron source inside the bath.

The spherical vessel has a capacity of about 520 l of MnSO4 aqueous solution (used concentration of 1.1152mol/l with density of 1.1564g/cm<sup>3</sup>).

The bath is kept homogeneous thanks to an external pump, with flow rate of 1000 l/h, that circulates the solution through an external auxiliary circuit.

The rate at which activity is produced is proportional to the neutron emission rate of the source, hence the neutron rate can be found by measuring the decay rate of <sup>56</sup>Mn or equivalently counting the gamma ray emitted, using an NaI(Tl) scintillator

# Primary standard for thermal neutron flux density

The thermal neutron flux standard was assembled first in 1973. [E. Rotondi, The Thermal neutron flux density standard at C.S.N.: design and calibration, Report CNEN-RT/PROT(73)37 (1973)]

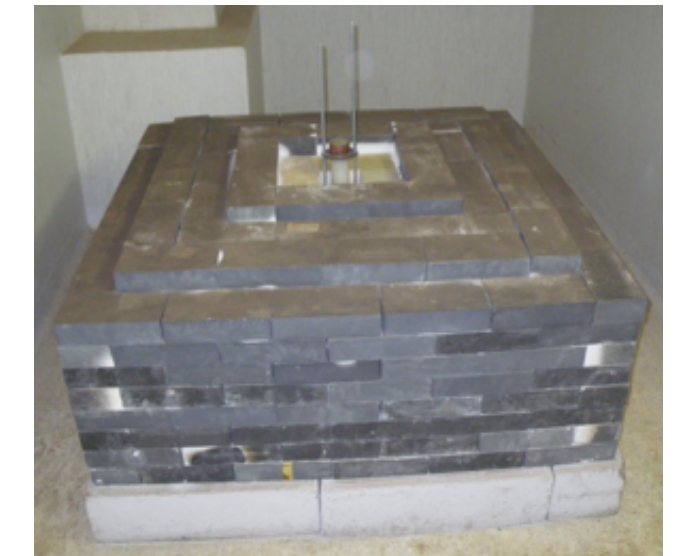
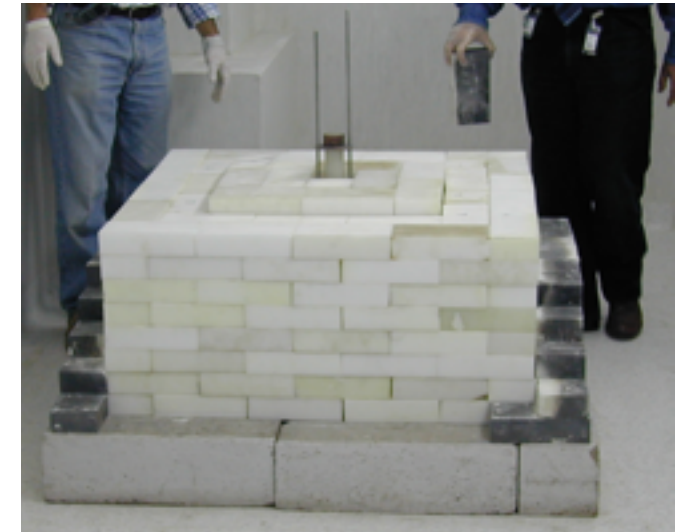
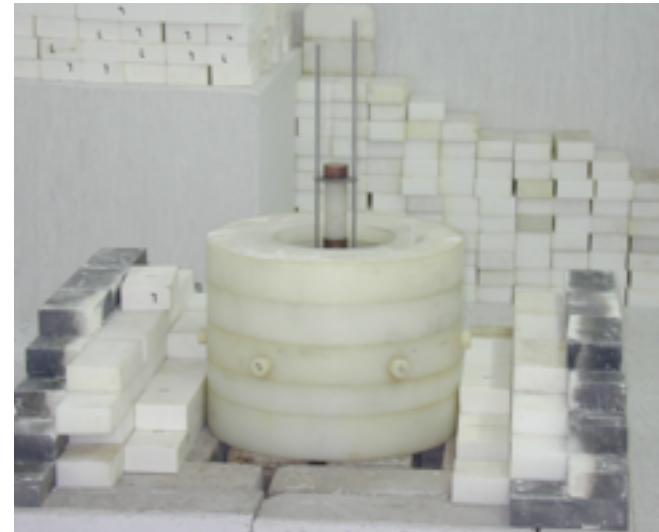
It consists of a reactor grade graphite cylinder (25 cm diameter, 20 cm high), surrounded by a 13.5 cm thick polyethylene reflector, which acts as moderator and shield.

Six Am-Be neutron sources (with an average individual emission rate of about  $1.E+6 \text{ s}^{-1}$ ) are located in the polyethylene reflector 60 degree apart,

The irradiation cylindrical air cavity has 5cm diameter, 10 cm height. A movable polyethylene-graphite plug closes the access to the irradiation cavity.

The standard was calibrated by the gold foil technique giving a flux density of  $1.217 \cdot 10^4 \text{ /cm}^2/\text{s}$  with 0.9% uncertainty. The Cadmium ratio  $R_{Cd} = 9.31 \pm 0.05$ , with a spacial uniformity better than 0.2%

The foil activity measurements are traceable to the national standard of radionuclide activity (Bq). In 2005 the thermal fluence standard was completely dismantled and moved to the present location (ENEA-INMRI Neutron Laboratory).





# Study of feasibility of a thermal neutron irradiation system for calibration of personal dosimeters in terms of Hp(10)

Goal: 35 cm diameter cylindrical air cavity (to allow the uniform irradiation of 30cm x30cm x15 cm water slab phantom, according to what stated on Hp(10) by International Standard ISO 8529-3 )

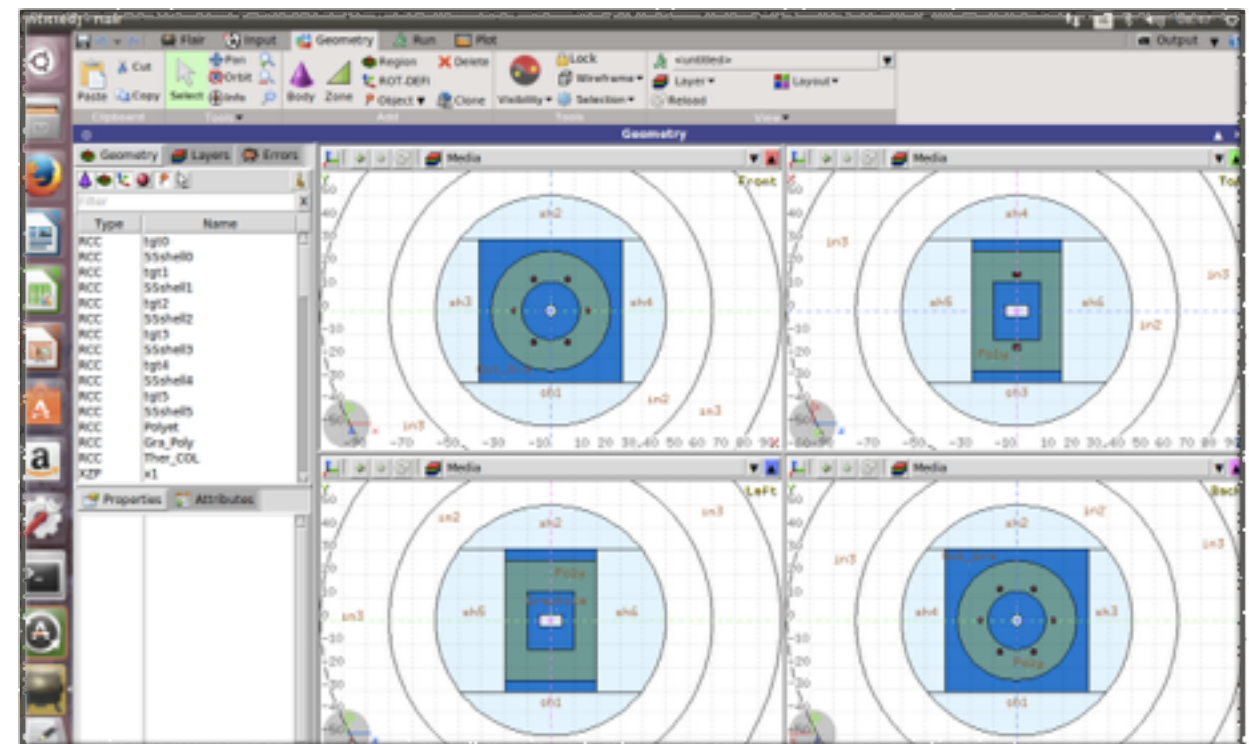
It is foreseen to use AmBe sources to reach in the cavity at least a neutron fluence rate around  $5E+4$  cm<sup>-2</sup> s<sup>-1</sup>

2 m<sup>3</sup> reactor grade graphite; Polyethylene shell in addition and other suitably chosen materials

Thermal fluence homogeneity should be guaranteed within few percent (the design of suitable flattening filters are also considered)

At present we are doing parametric Monte Carlo estimations to optimise shape, material thickness, source distribution in order to maximise the thermal flux density inside the column. The spatial uniformity is also an important constraint.

High purity reactor grade graphite



# Study of feasibility of a thermal neutron irradiation system for calibration of personal dosimeters in terms of Hp(10)

Goal: 35 cm diameter cylindrical air cavity (to allow the uniform irradiation of 30cm x30cm x15 cm water slab phantom, according to what stated on Hp(10) by International Standard ISO 8529-3 )

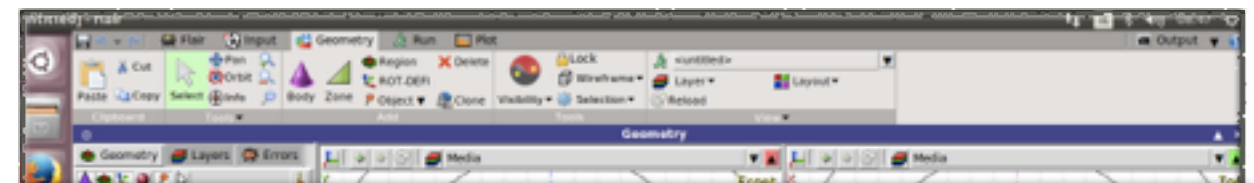
It is foreseen to use AmBe sources to reach in the cavity at least a neutron fluence rate around  $5E+4$  cm<sup>-2</sup> s<sup>-1</sup>

2 m<sup>3</sup> reactor grade graphite; Polyethylene shell in addition and other suitably chosen materials

Thermal fluence homogeneity should be guaranteed within few percent (the design of suitable flattening filters are also considered)

At present we are doing parametric Monte Carlo estimations to optimise shape, material thickness, source distribution in order to maximise the thermal flux density inside the column. The spatial uniformity is also an important constraint.

High purity reactor grade graphite



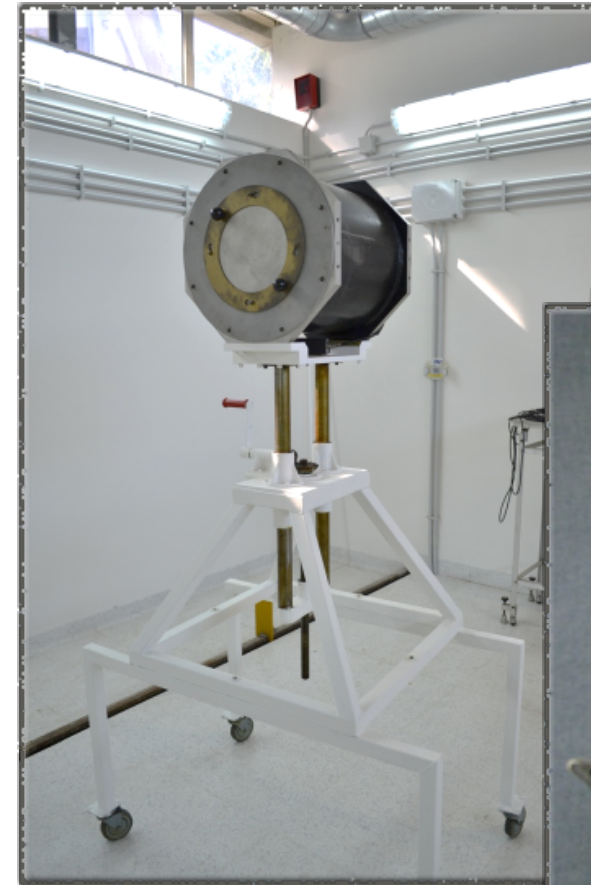
Advanced routine to describe accurately the contemporary neutron emission from 6 (12) cylindrical sources with ISO AmBe lethargic energy spectrum. The emission spatial anisotropy has been taken into account, as well as an accurate description of the X3 capsule has been introduced in the model



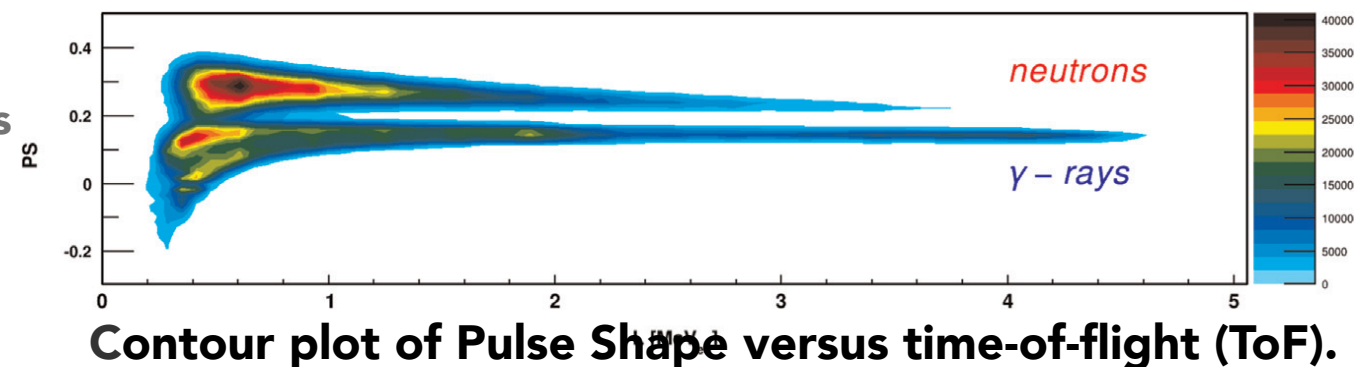
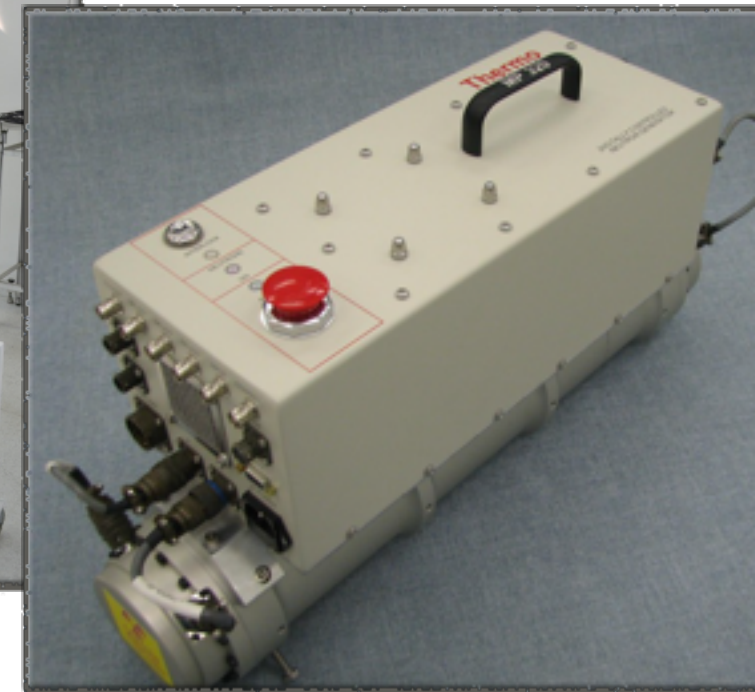
# Other ongoing research activities...

- **EMPIR SRT: Metrology for accuracy of dose to patients in hadron therapy.** Our task consists on neutron dose simulations with the major neutron transport Monte Carlo codes, for benchmarking purposes.
- **H2020, Call "SPACE" 2015, project MONSTRE Consortium, EU.** This concerns the estimation of the dose released to cells in microgravity conditions, by 14 MeV neutrons. Final goal, related to Neutron Metrology: to characterise from the metrological point of view the 14 MeV portable neutron source to be used as reference filed for calibration purpose (in the frame of an ongoing agreement between METR and UTFIS ENEA department)
- **Put in operation the long counters ("De Pangher" ) as a transfer standard for neutron fluence measurements.** This will require, beside experimental work, also Monte Carlo simulations to estimate the response functions and the effective center of the detector. To this aim, it could be useful to refer to other "similar" De Pangher Long counters both in the early characterisation phase and in the final fluence measurement comparisons
- **INFN- LNF collaboration on various experimental activities (measurement of neutron and photon spectra in reference field) and MC simulations activities (accelerator dump optimisation).**

Long Counter De Pangher



Neutron generators (NG) by (DT) at 14 MeV





# Neutron and gamma spectrum measurements of reference fields

In collaboration with LNF-INFN (G.Giordano, M. Iannarelli, E. Turri) and UTFUS (B.Esposito), we are designing a measurement campaign to obtain an accurate (as much as possible) reconstruction of the actual neutron spectrum from the reference  $^{241}\text{Am}/^9\text{Be}$  source. The technique foreseen to be used is a time-of-flight, tagging fast neutrons with  $\gamma$

- The  $^{241}\text{Am}/^9\text{Be}$  free-neutron distribution has a maximum value of about 11 MeV and a sub-structure of peaks whose energies and relative intensities vary depending upon the properties of the  $^{241}\text{Am}/^9\text{Be}$  source containment capsule and the size of the  $^{241}\text{AmO}_2$  and Be particles in the powders employed. The average fast-neutron energy is  $\sim 4.5$  MeV.
- Almost 60% of the neutrons emitted by an  $^{241}\text{Am}/^9\text{Be}$  source are accompanied by a prompt, time-correlated 4.44 MeV  $\gamma$ -ray. We exploit this property of the source to determine neutron TOF and thus kinetic energy by measuring the elapsed time between the detection of the 4.44 MeV  $\gamma$ -rays and the detection of the fast neutrons.
- NE-213 fast-neutron and gamma-ray detector (UTFUS) and a NaI scintillator will be used
- In collaboration with LNF (A.Esposito) also measurements with Bonner Sphere spectrometers are foreseen

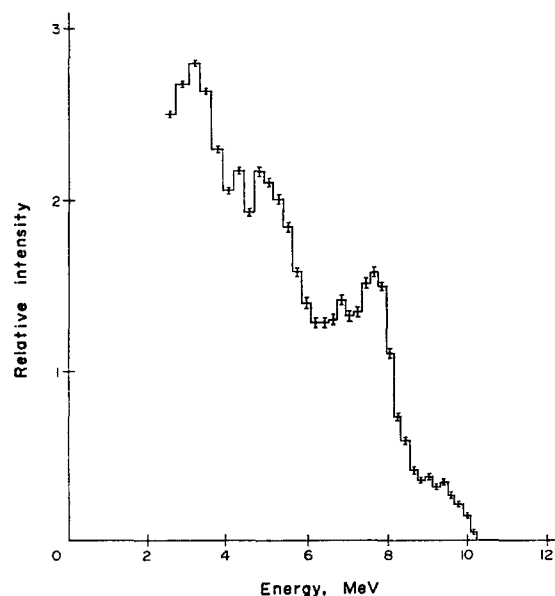
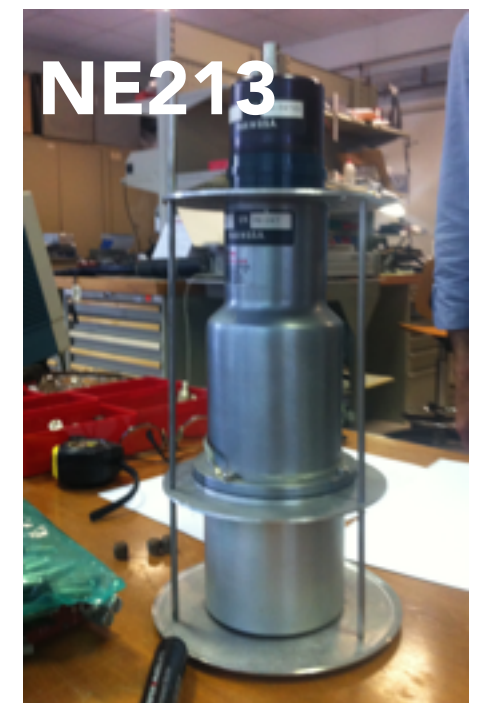
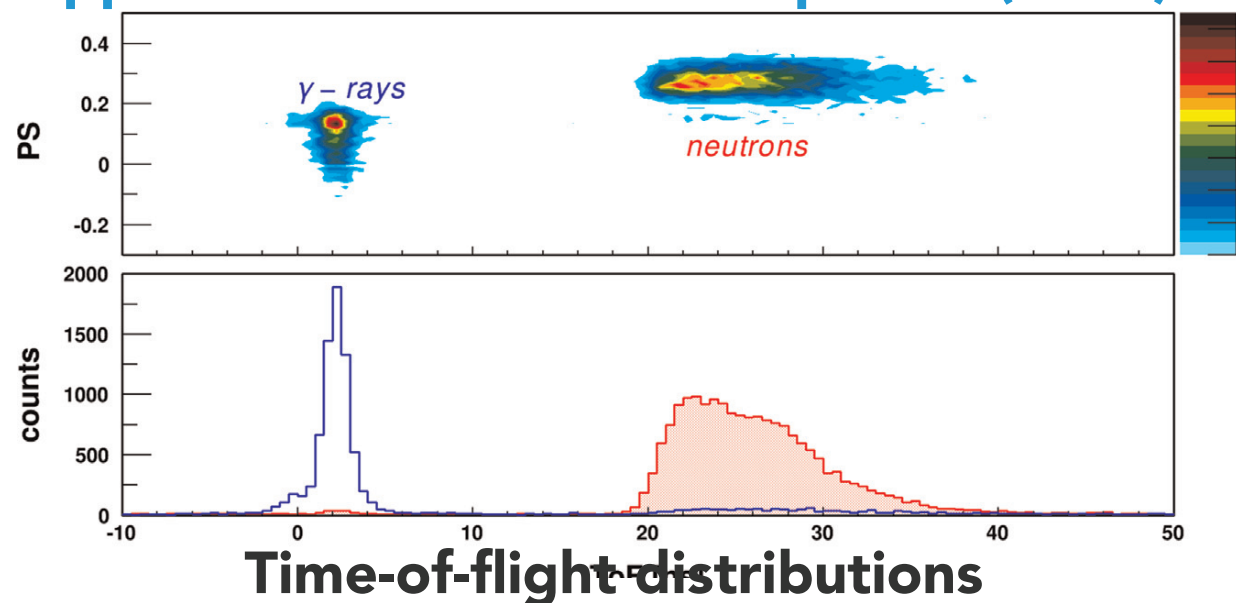


FIG. 4.  $^{241}\text{Am}/^9\text{Be}$  spectrum.

## Applied Radiation and Isotopes 98 (2015) 74–79



web page: <http://www.inmri.enea.it>



[ENEA](#) | [Home](#) | [Mappa del sito](#) | [Come raggiungere l'INMRI-ENEA](#) | [Contatti](#)

 [English](#)

**INMRI**  **ENEA**

- [L'Istituto](#) >
- [Linee di attività](#) >
- [Servizi di taratura](#) >
- [Pubblicazioni](#) >
- [Documentazione](#) >
- [Collegamenti utili](#) >

Partecipazione a Progetti  
Europei nell'ambito del VII  
Programma Quadro



[Project T2 J06](#)  
["Brachytherapy"](#)

[Project T2 J07](#)  
["External Beam Cancer  
Therapy"](#)

## L'ISTITUTO

L'Istituto Nazionale di Metrologia delle Radiazioni Ionizzanti (INMRI-ENEA) svolge attività di ricerca sui metodi di base e sui mezzi di misura delle radiazioni ionizzanti con particolare riferimento alle necessità della radioterapia, della radiodiagnostica e della radioprotezione. A tale riguardo l'Istituto svolge il ruolo assegnato all'ENEA dalla Legge 11 agosto 1991 n. 273 sul sistema metrologico nazionale.

In relazione a questo ruolo, l'Istituto deve assicurare a livello nazionale la funzione di Istituto Metrologico Primario tramite la realizzazione dei campioni nazionali e la disseminazione, mediante tarature, delle unità di misura nel settore delle radiazioni ionizzanti.

L'Istituto svolge inoltre le funzioni previste dal D. Lgs. 17 marzo 1995, n. 230 e dal D. Lgs. 27 maggio 2000, n. 241 in relazione all'obbligo di taratura e ai criteri di approvazione degli strumenti di misura delle radiazioni ionizzanti per l'esercizio della radioprotezione.

 [Torna su](#)

**Accessibilità**

© 2005 ENEA

“Thank you for your attention.”