



Activities at the Calliope facility at ENEA - Casaccia

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ENERGY AND SUSTAINABLE ECONOMIC DEVELOPMENT

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Calliope facility

irradiation plant

laboratory

Qualification test

**Nuclear and space
applications**

Experimental researches

**Chemical, physical and
biological effects**

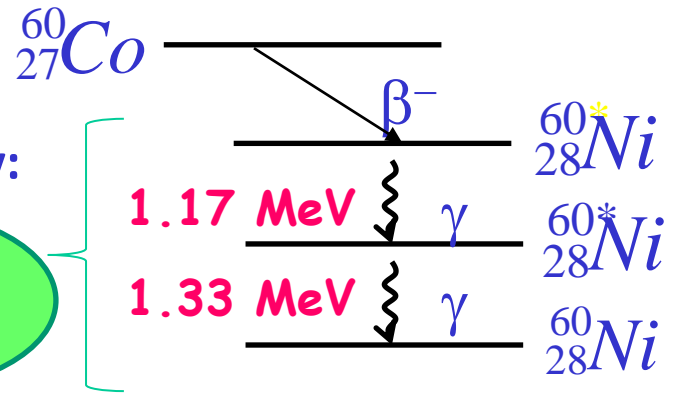
^{60}Co Calliope irradiation plant - 1

Casaccia R.C., Rome



Mean energy:

1.25 MeV

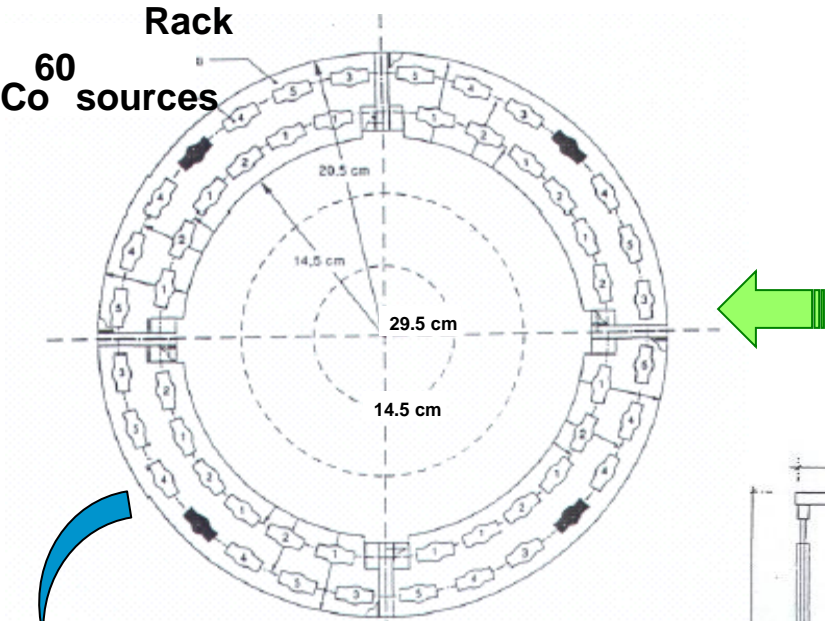


Maximum allowed activity: 3.7×10^{15} Bq (100kCi)

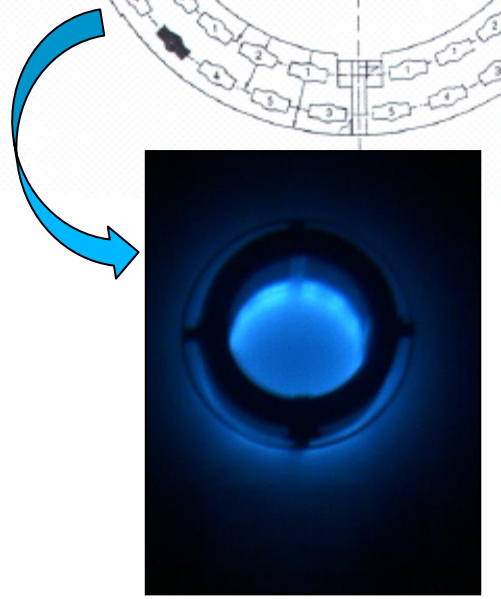
Maximum dose rate along the rack longitudinal axis

Pool-type irradiation facility equipped with a ^{60}Co γ source in a high volume (7×6×3.9 m³) shielded cell.

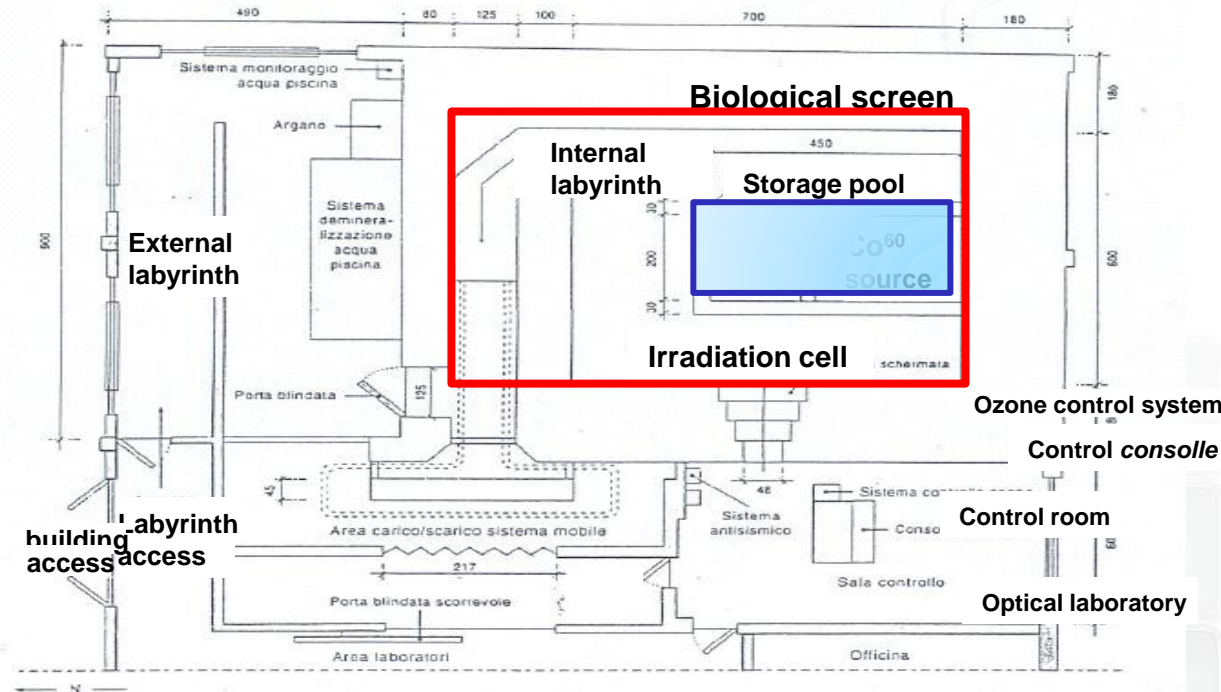
^{60}Co Calliope irradiation plant - 2



The present source has **cylindrical geometry** with the **48 source rods** arranged in two concentric cylinders of about 20 cm outer radius and 26 cm height

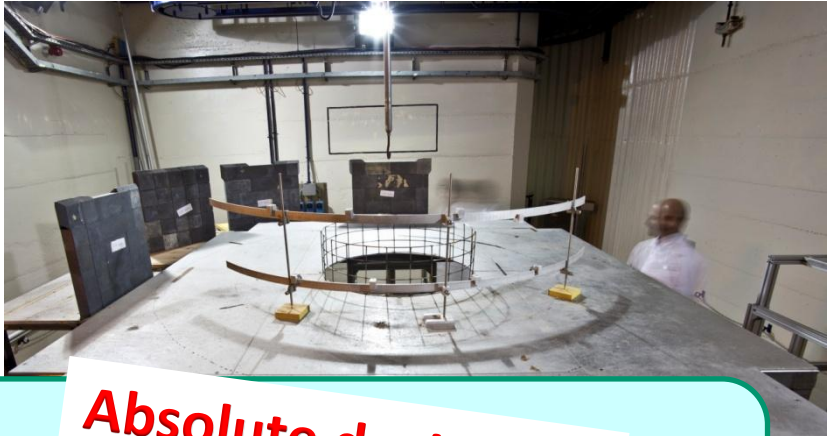


Cherenkov effect



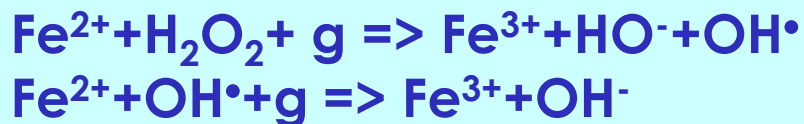
⁶⁰Co Calliope irradiation facility - Dosimetry

Certification



4 dosimetric systems:

★ Fricke dosimeter (20-200 Gy)



Absolute dosimeter

Spectrophotometer UV-VIS
(304 nm)

★ Red-Perspex dosimeter (5-40 kGy) and radiochromic (1 kGy-3 MGy)

Polimetilmetacrilate and radiochromic film + γ



Spectrophotometer UV-VIS and radiochromic analyser (640 and 510 nm) Optical density

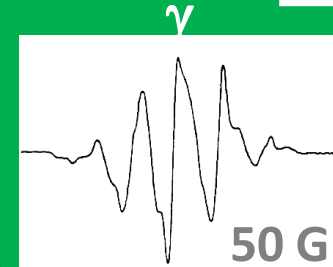
★ Thermo Luminescent Dosimeter (TLD)

LiF, CaF₂

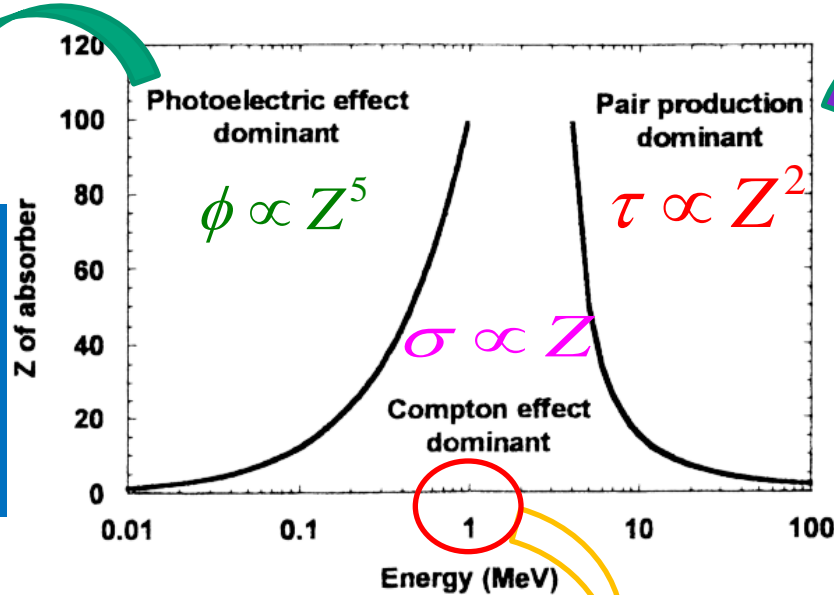
n & γ

(1 mGy-100 Gy)

★ ESR dosimeter with alanine (1Gy-500 kGy)



Interaction of gamma rays with matter



Photoelectric process

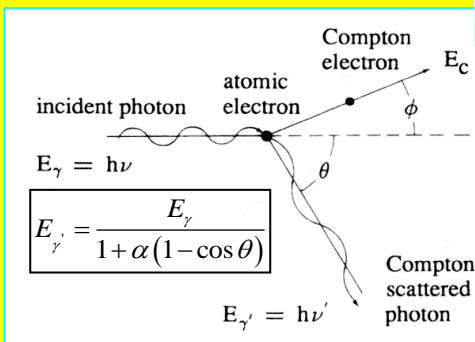
a photon is completely absorbed in a collision with an electron and the electron is ejected from the atom

$$E = h\nu - E_0$$

Pair production

a photon interacts with a nucleus and disappears with the production of two particles, a positive and a negative electron.

Compton scattering



$$E_{c(max)} = \frac{E_\gamma}{1 + \frac{0.511}{2E_\gamma}} \text{ MeV}$$

Secondary processes:

Auger emission and fluorescence (photoelectric effect),

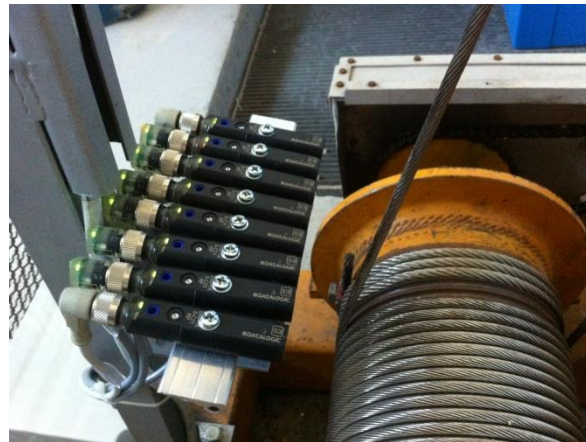
recoil electrons emission (Compton effect),

positron annihilation (pair production).

A dedicated software is set up for different purposes :

- **source information (dimension, geometry, activity)**
 - **dosimetry (dosimetric experimental measurements, dose rate values and related irradiation positions)**
 - **source rack position monitoring (optical sensor array, local interface) to check the exact position of the source rack at any time**

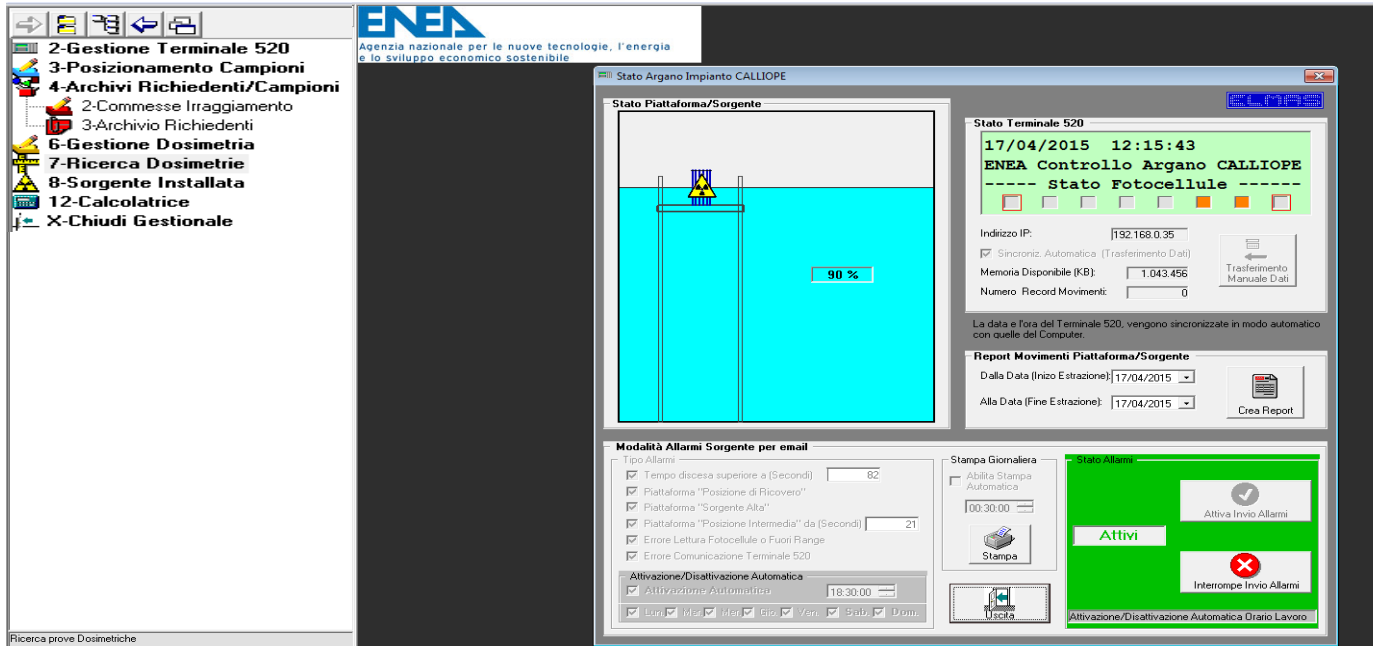
optical sensors array



source platform wrinch reel



Calliope irradiation process monitoring system - 2



Screen shot of the source rack monitoring system

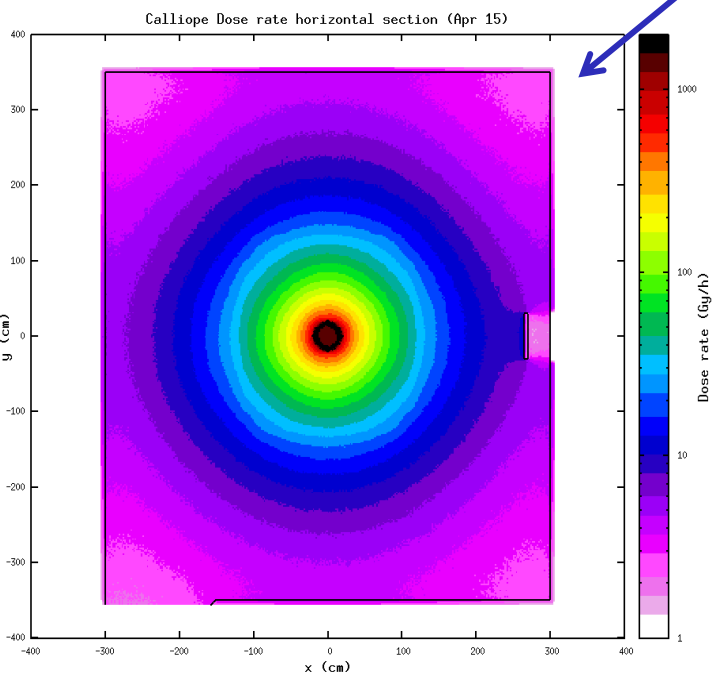
- samples management and dose certification (scheduling and reporting software for the planning of the irradiation tests; interfaced with the source rack position monitoring system to allow the filling of the irradiation certificates)

Simulation of γ radiation field inside the cell - 1

To **map** the γ radiation field inside the irradiation cell, a simulation of Calliope dose rate profile has been performed by using **FLUKA code**.

FLUKA Simulation of the source rack and of the irradiation cell

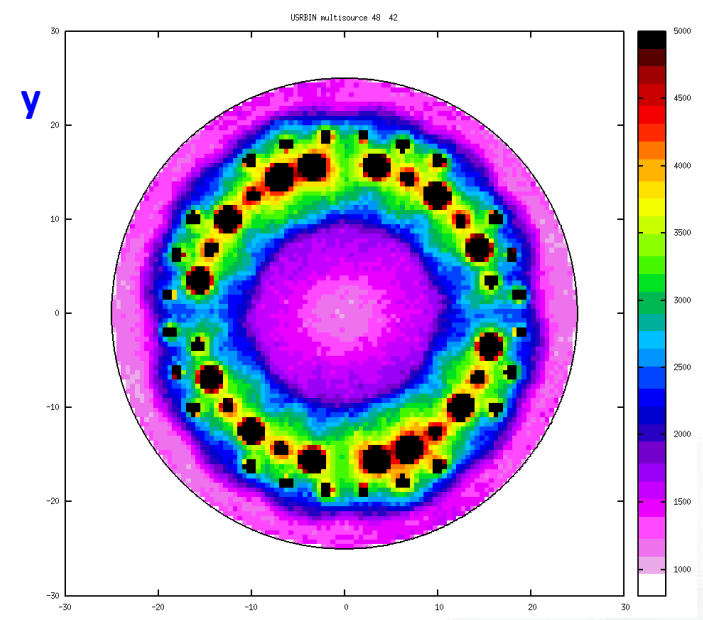
View of the 48 ^{60}Co rods in the rack.
Surrounding media is air



Top view x-y of the dose rate profile in the overall irradiation cell

Colors are proportional to dose rate.

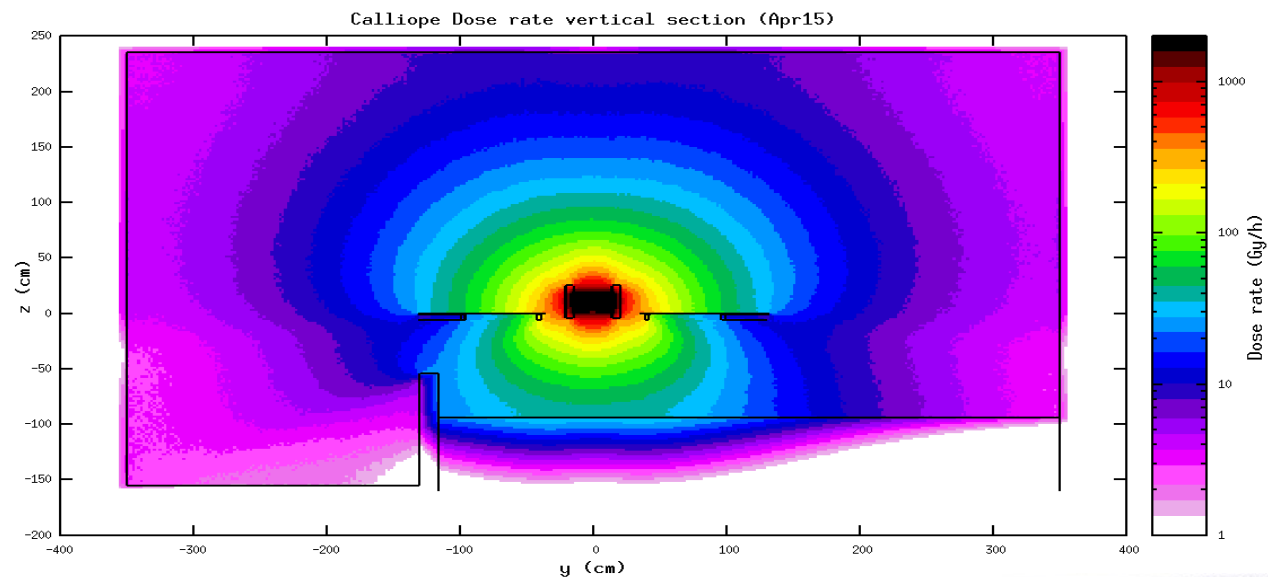
Usable area for irradiation now is up to 1.7 kGy/h



window side
x
Top view

Symmetrical dose rate distribution in the middle of the rack

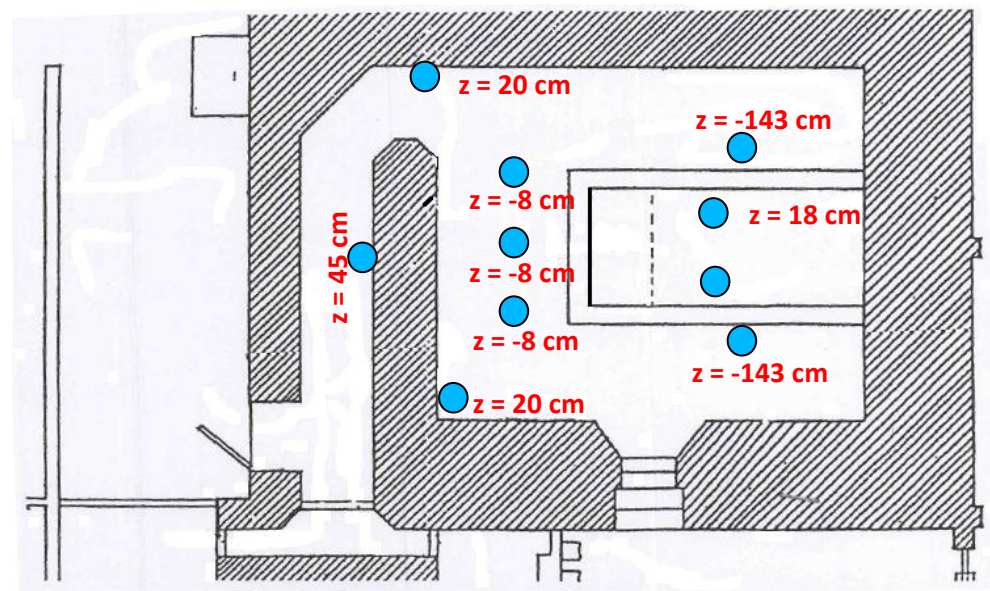
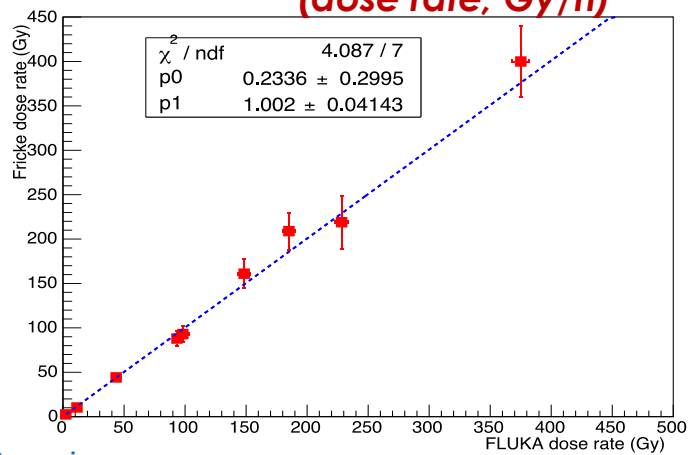
Simulation of γ radiation field inside the cell - 2



Lateral y-z dose rate profile inside the radiation cell.

Fricke dosimeters in different positions (x; y; z) of the irradiation cell

Good agreement within experimental Fricke dosimetric measurements and simulation (dose rate, Gy/h)



Investigation of gamma irradiation effects on chemical and physical properties of different materials

Optical characterizations:

- UV-VIS spectrophotometer
- FTIR spectrophotometer
- luminescence measurements

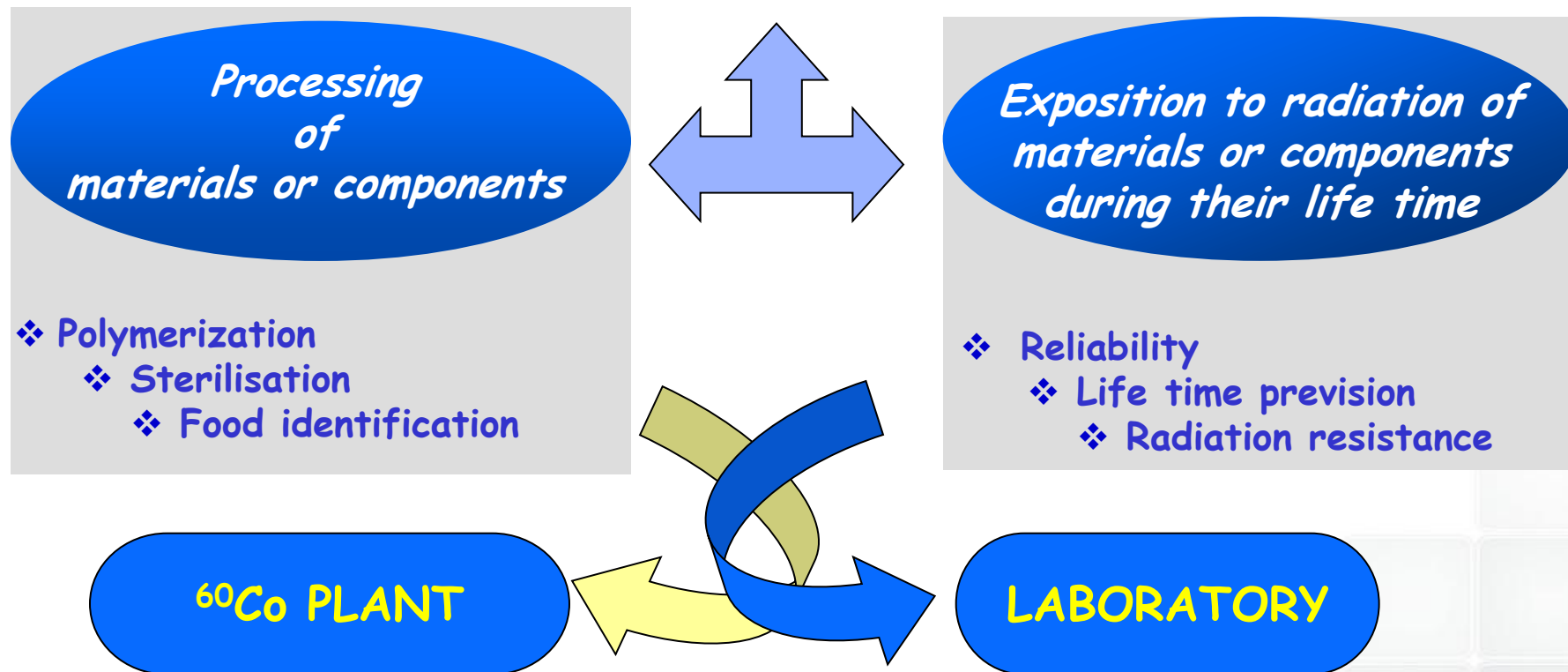
Spectroscopic analysis:

- ESR spectrometer

Light yield

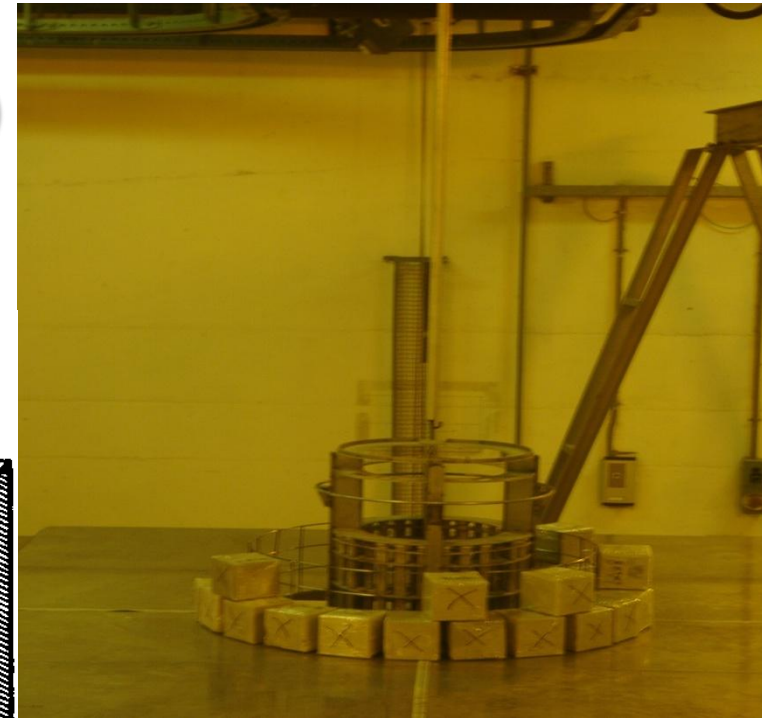
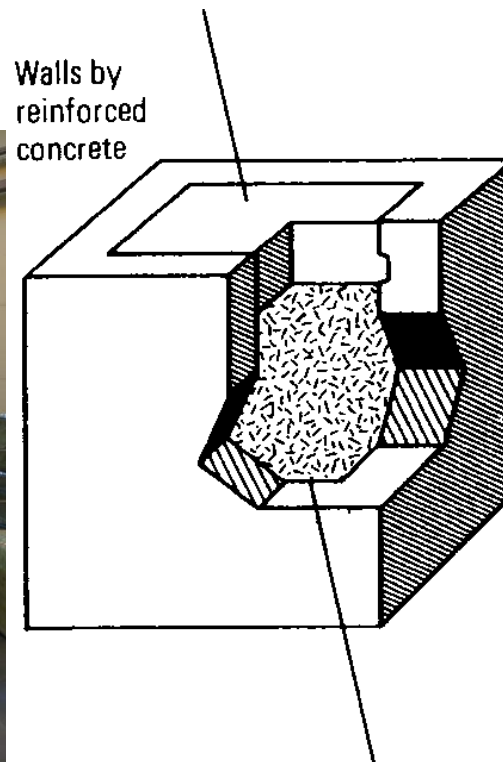
Radiation effects

Physical and chemical analyses



RADIATION DAMAGE OF MATRICES FOR NUCLEAR WASTE

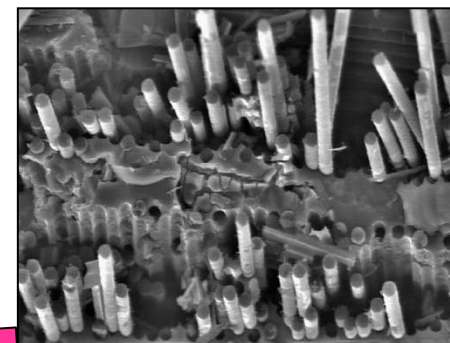
According to Waste form Technical Position
(United States Nuclear Regulatory Commission)
absorbed dose $10E+8$ rads ($10E+6$ Gy)
corresponding to a period of 300 years



Waste form pre-qualification
for
*"low and intermediate level
waste"* (LILW)



Ceramic advanced materials

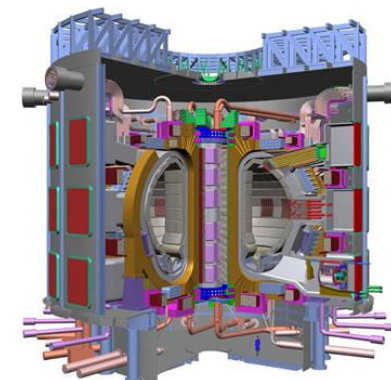
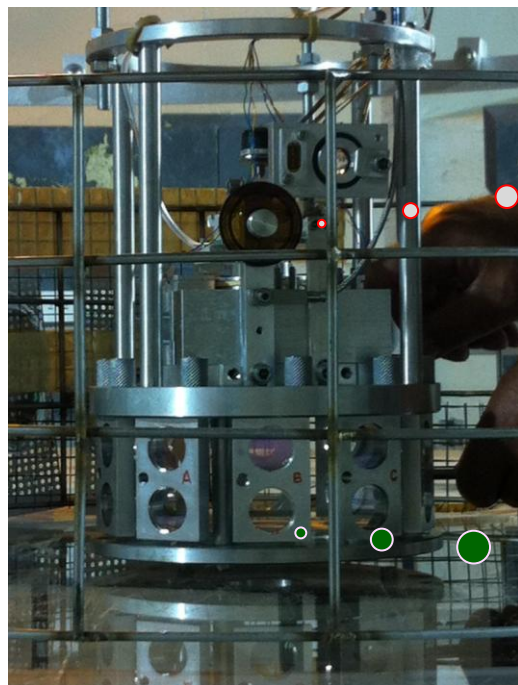


Si_f/SiC
 SiC_f/SiC

piezo-motor

IVVS actuating components
(dose = 4MGy)

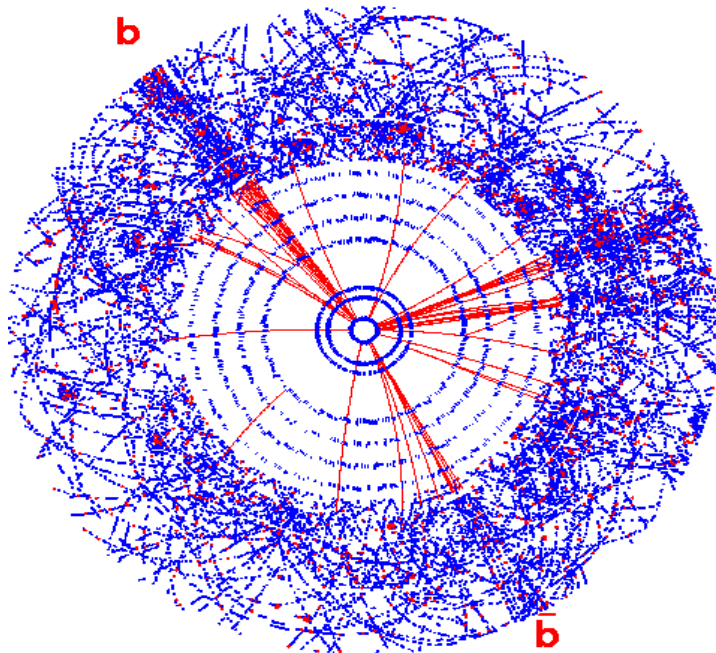
optical components



The radiation damage induced on silicon based devices is widely investigated



particle physics (HEP)



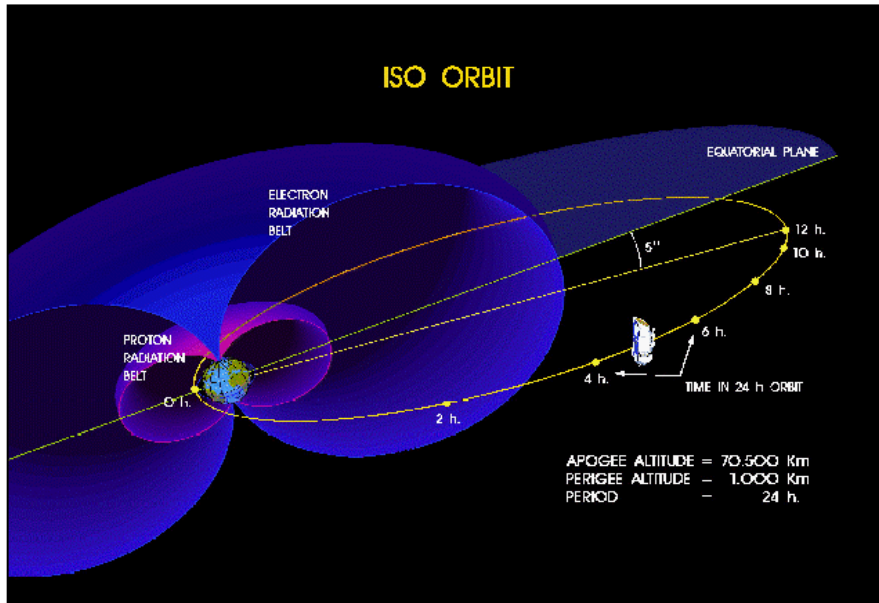
**astrophysics experiments
(spacecraft, satellite)**



Space application

Source of radiation:

- Van Allen belts
- Solar wind
- High Energy solar protons
- Galactic radiation
- *Bremsstrahlung radiation*



radiation effects on
electronic components:

- ★ damage mechanisms (surface/bulk)
- ★ dose rate effects
- ★ T influence on damage mechanisms

ionization & displacement damage

Irradiation tests on electronic devices

MIL and ESA STANDARDS PROTOCOLS

MIL-STD-883E

0.5 < dose rate < 3 Gy (Si)/s
± 10%

ESA/SCC BASIC

SPECIFICATION No. 22900

Two dose rate windows:

- 1) The standard dose rate 36-360 Gy/h
- 2) The low dose rate 0.36-3.6 Gy/h

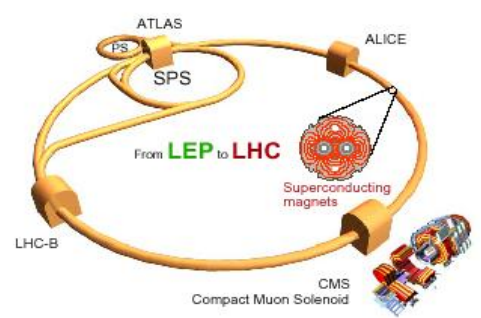
- Time interval between expositions should be < 2 hours.
- Accelerated ageing under bias: 100°C under bias for 168h

Activities at Calliope: experimental researches - 1

- ✓ radiation hardness of radiation detectors, optical components and scintillators (optical fibers, crystals, glasses) for High Energy Physics experiments

Scintillating crystals

The Large Hadron Collider (LHC)

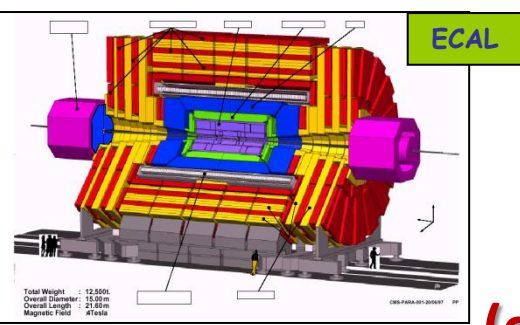


γ induced *colour centres* can absorb photons emitted by luminescent centres.

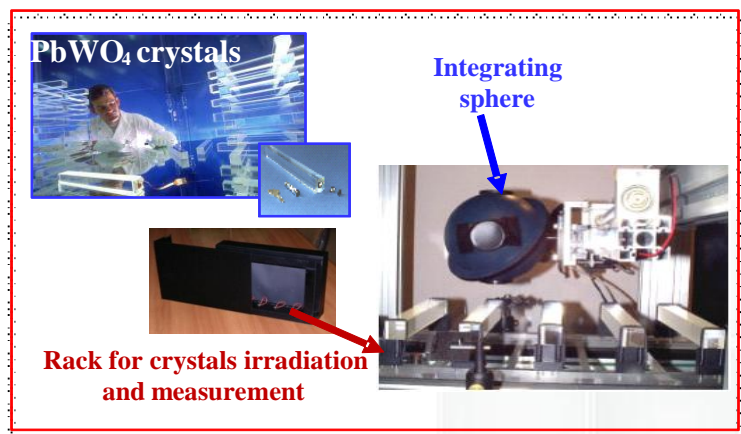
Optical transmission decrease
Loss of scintillation light output



CMS ECAL experiment at LHC CERN

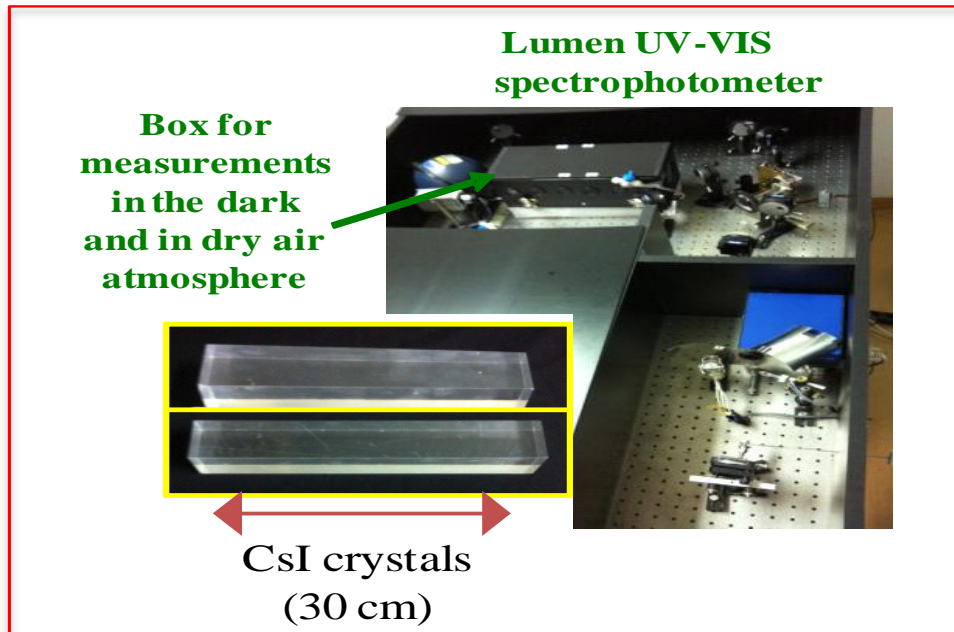


**Crystals qualification
and R & D
(composition/radiation hardness)**

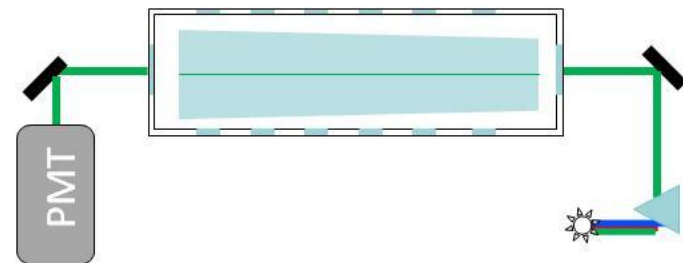


Scintillating crystals

Belle II experiment at SuperKEKB (Japan)



Optical characterization under irradiation and light yield measurements



Glasses

Scintillating glassy matrices

(different energy range)
radiation hardness, doping ions

Doped silicate and phosphate glasses

Luminescence and optical properties

(solid-state lasers, fiber amplifiers, W-LEDs)
gamma rays composition modification

Doped borosilicate glasses

Dosimetric systems

(industrial application)
*optical properties correlated to
the absorbed dose*

Ag-doped ChGs

Optical data memory

(photo-induced phenomena)

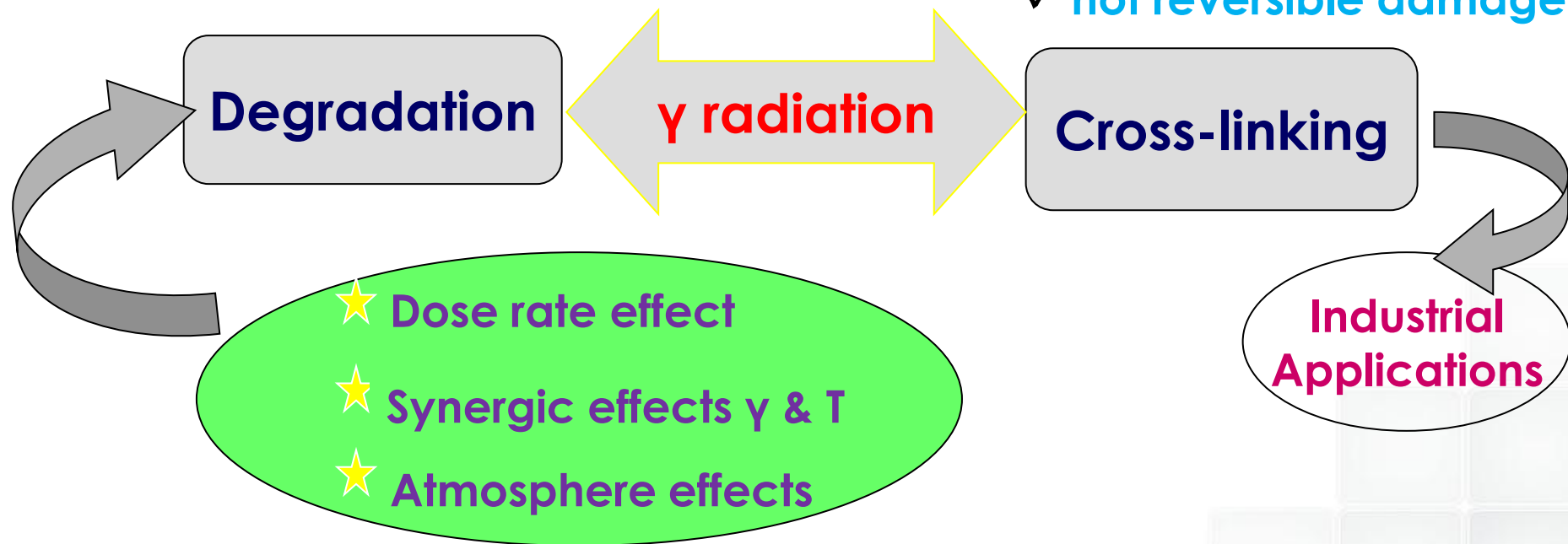
glass properties modulation under gamma irr.

WO₃-based glasses



- ✓ gamma irradiation induced processes (**cross-linking, degradation**) in synthetic and natural polymeric materials applied in many field (**nuclear and space application, medical devices, food-packaging, cultural heritage**)

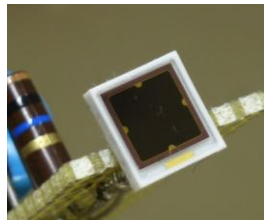
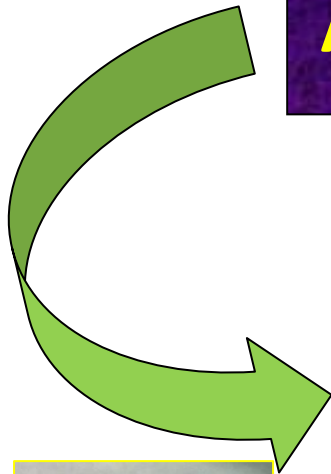
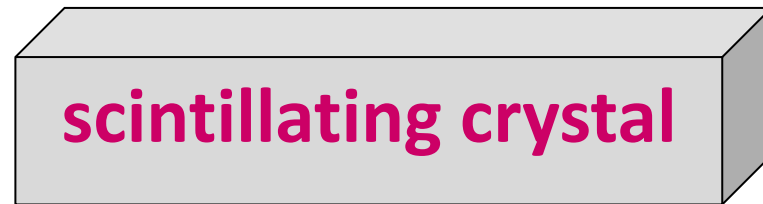
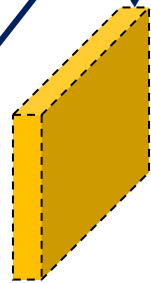
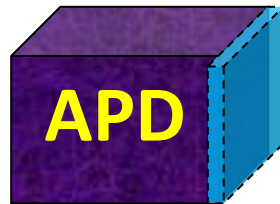
Polymers



Polymers

optical coupling

Optical grease, epoxy
and silicon resins



- ✓ optical properties (UV-VIS-NIR range)
- ✓ stability under irradiation

- ✓ biological researches for the conservation and preservation of cultural heritage archived materials (**books, images**): bio-deteriogen eradication assisted by gamma radiation



- ✓ agricultural and environmental activities (**biological control of pests by SIT, Steril Insect Technique; agricultural product treatments**)



Rhynchophorus ferrugineus
(pest for palm tree)



Irradiation of orange fruits
infested by *Ceratidis capitata*

THANK YOU
FOR
YOUR ATTENTION

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