

# **DAΦNE achievements with Large Piwinski Angle and Crab-Waist Collision Scheme**

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(on behalf of the DAΦNE Team)**

Japan-Italy Collaboration Meeting "Crab Factories"  
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# DAΦNE Collaboration Team

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# Topics

*DAΦNE luminosity achievements after the upgrade*

*Recent Luminosity breakthrough after a careful activity aimed at:*

- *improving the collider performances by:*
  - Optics refinement
  - Beam dynamics studies
  - Subsystem developments to improve  $L$  and  $L_{\text{integrated}}$
- *optimizing data taking and background for the SIDDHARTA experiment*

# DAΦNE commissioning milestones (NOv 07 ÷ Jul 08)

- **Commissioning** started at the end of November 2007
- Both **beams stored** in the first days of December
- February 2008 **Crab-Waist sextupoles in operation**
- February 11<sup>th</sup> **Luminosity monitor installation**
- Beginning of March first  $L \sim 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$  measured
- March 10<sup>th</sup> **SIDDHARTA installation**
- First half of March new **transverse horizontal feedback installed in the MRe ring**
- May  $L_{\text{peak}} \sim 2.2 \cdot 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$  measured.



# DAΦNE Upgrade Parameters

	DAΦNE FINUDA	DAΦNE Upgrade
$\theta_{\text{cross}}/2$ (mrad)	12.5	25
$\varepsilon_x$ (mm×mrad)	0.34	0.26
$\beta_x^*$ (cm)	170	26
$\sigma_x^*$ (mm)	0.76	0.26
$\Phi_{\text{Piwinski}}$	0.36	1.9
$\beta_y^*$ (cm)	1.70	0.90
$\sigma_y^*$ (μm)	5.4 (low current)	3.1
Coupling, %	0.5	0.5
$I_{\text{bunch}}$ (mA)	13	13
$N_{\text{bunch}}$	110	110
$\sigma_z$ (mm)	22	20
$L$ (cm <sup>-2</sup> s <sup>-1</sup> ) x10 <sup>32</sup>	1.6	5

Larger Piwinski angle

Lower vertical beta

Already achieved

# Ring Optics Commissioning

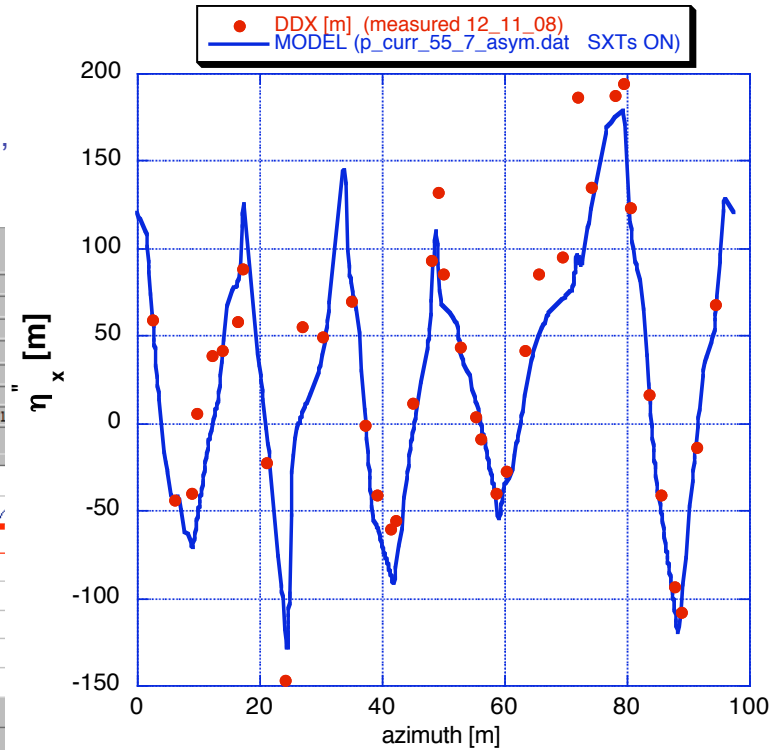
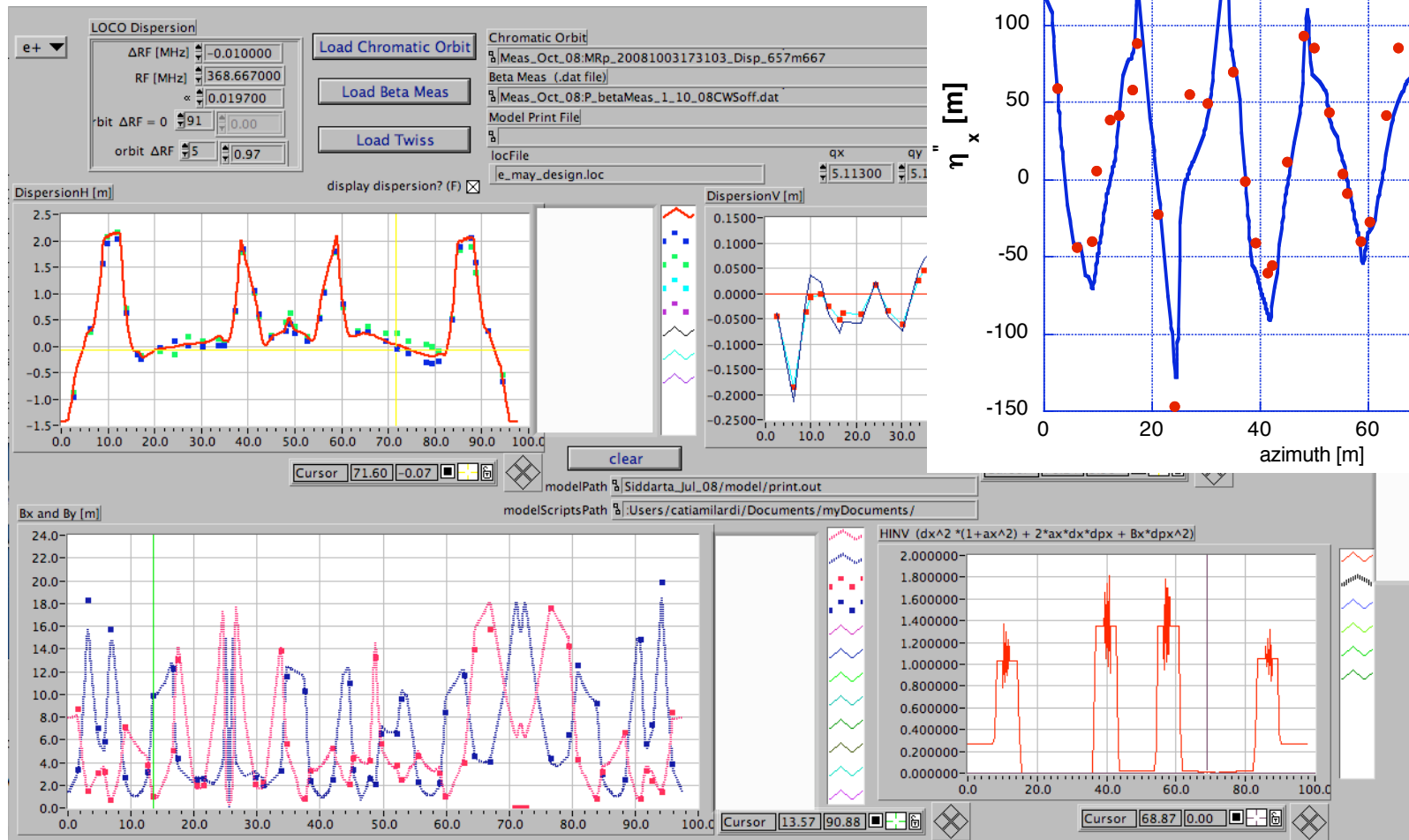
Ring Optics optimization required to:

- adjust the position of the low- $\beta$  PM QUADs in order to compensate gradient slightly out of specifications
- fix misalignment errors in some elements
- correct transverse betatron coupling mainly by rotating the PM focusing QUADs in the IR
- minimize  $\eta_y$  by correcting the global orbit and centering the beam vertical position in the arc SXTs
- add 2 electromagnetic QUADs symmetrically with respect to the IP in order to meet the phase advance requirements imposed by the Crab-Waist collision scheme
- establish procedure for the CW SXTs alignment in single beam operation mode by:
  - ✓ switching on one SXT at the time
  - ✓ recovering the tune shift and the coupling variation by centering the horizontal and the vertical orbit respectively in the SXT
  - ✓ verifying that powering both CW SXTs  $\nu_{x,y}$ ,  $\kappa$ ,  $\tau$  and background remain constant

# Ring Optics model

Ring model matches quite well beam measurements in terms of:

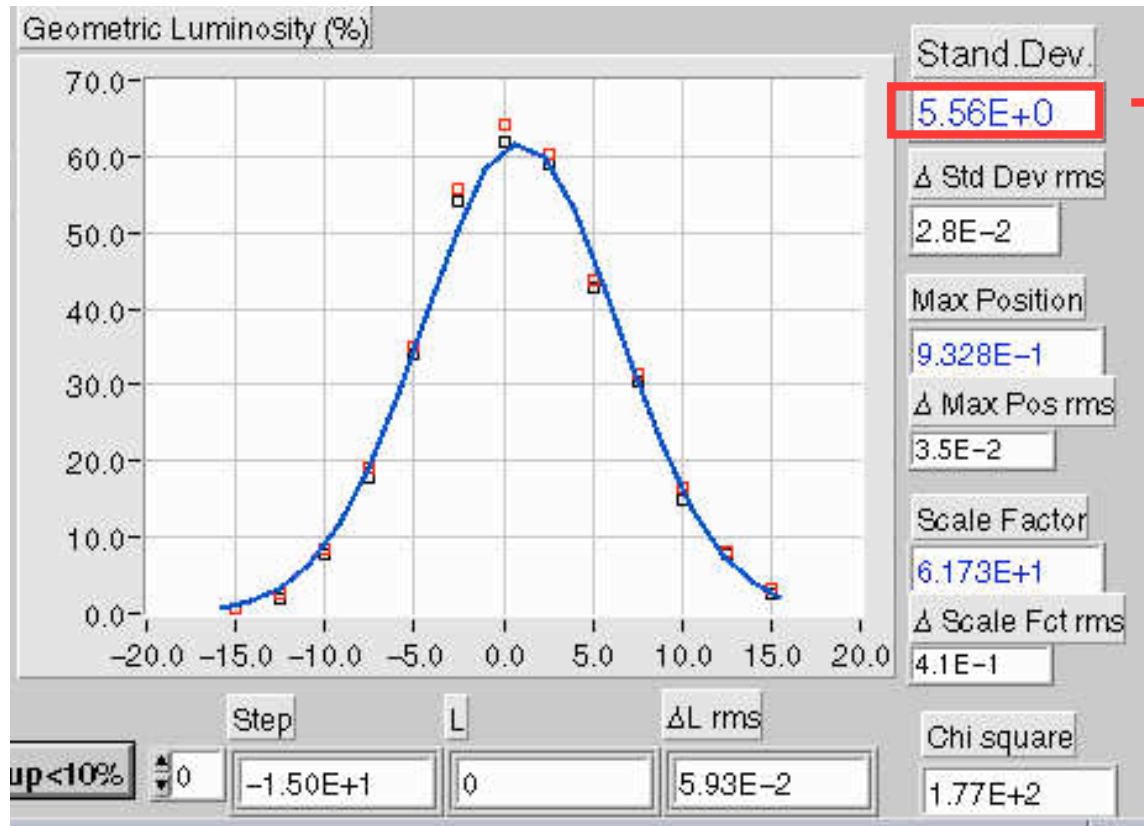
linear optics  $\nu_{x,y}$ ,  $\beta_{x,y}$ ,  $\eta_x$ ,  $\epsilon_x$   
 non-linear optics energy acceptance and  $\eta''_x$ ,



# Vertical beam-beam *Luminosity scan*

$$\Sigma_y = \sqrt{\sigma_{yp}^2 + \sigma_{ye}^2}$$

$$\Sigma_y = \Sigma_y^{meas} * 0.88$$



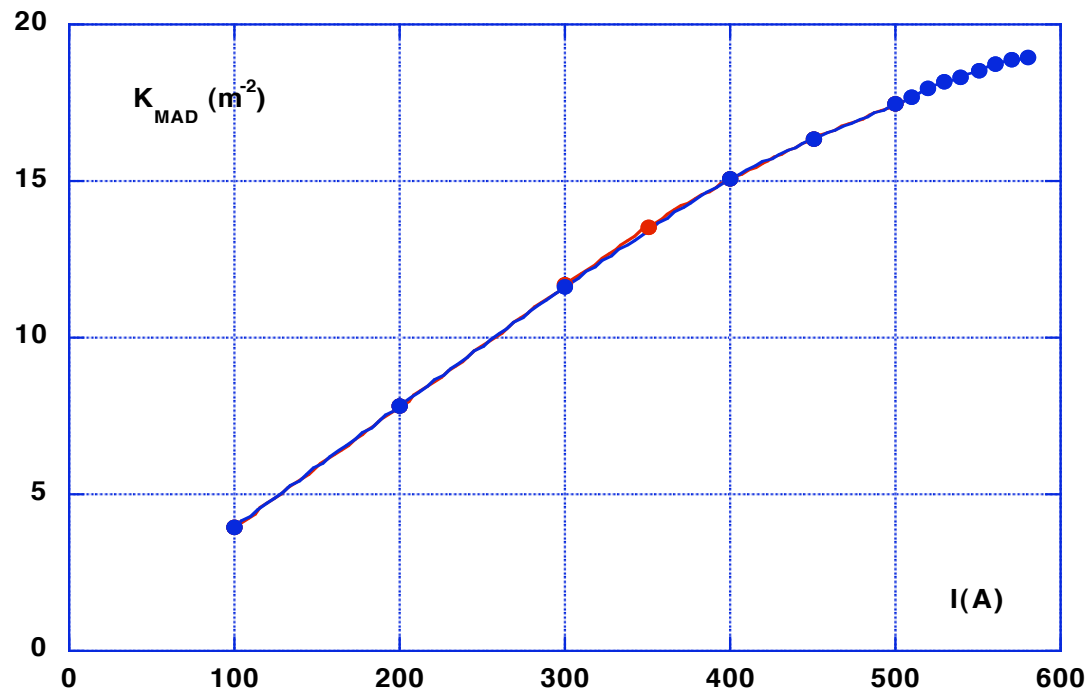
→  $\sigma_y \approx 3.5 \mu m$

*Design value 3.1 μm*

July 1st 2008

# Crab sextupoles parameters

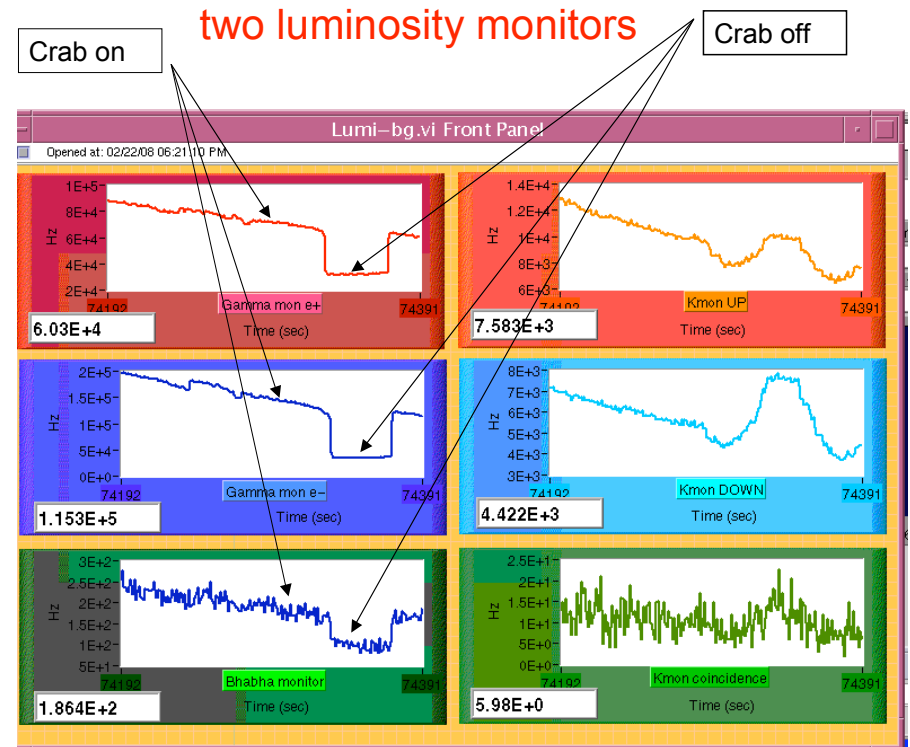
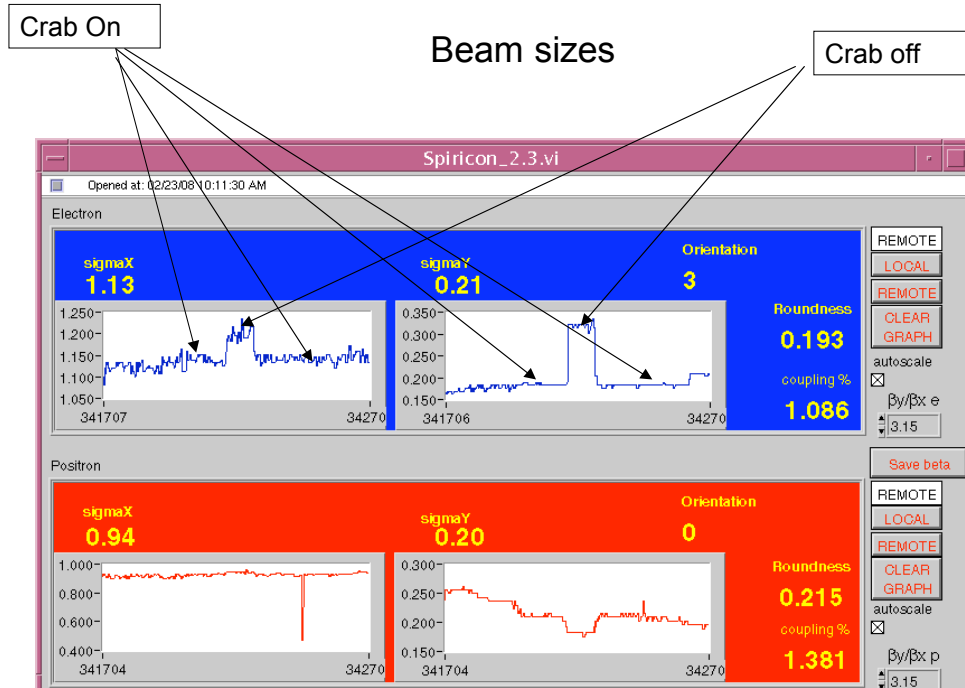
$$k_s = \frac{1}{2\theta} \frac{1}{\beta_y^* \beta_y^{sext}} \sqrt{\frac{\beta_x^*}{\beta_x^{sext}}}$$



$\theta$ (mrad)	25
$\beta_y^*$ (mm)	10
$\beta_x^*$ (mm)	250
$\beta_y^{sext}$ (m)	13.5
$\beta_x^{sext}$ (m)	4.2
$K_s$ ( $m^{-2}$ )	36

On June 2008 Installed 4 "large" sextupoles of the arcs  
with  $K_{max} \approx 25 m^{-2}$ , **Now running at  $K_s(m^{-2}) = 21$**

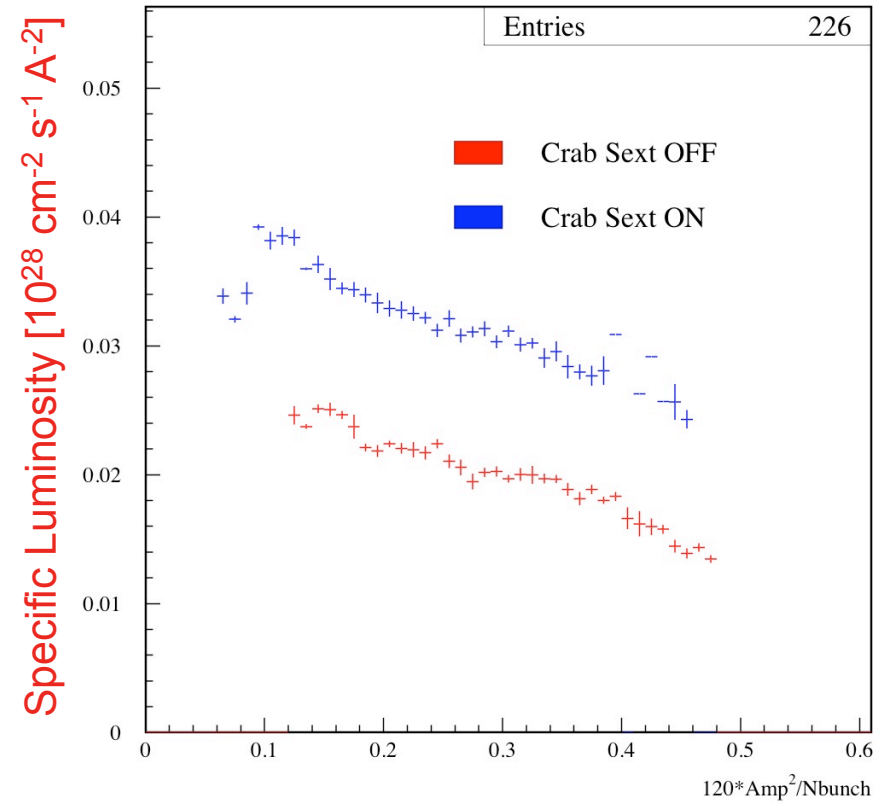
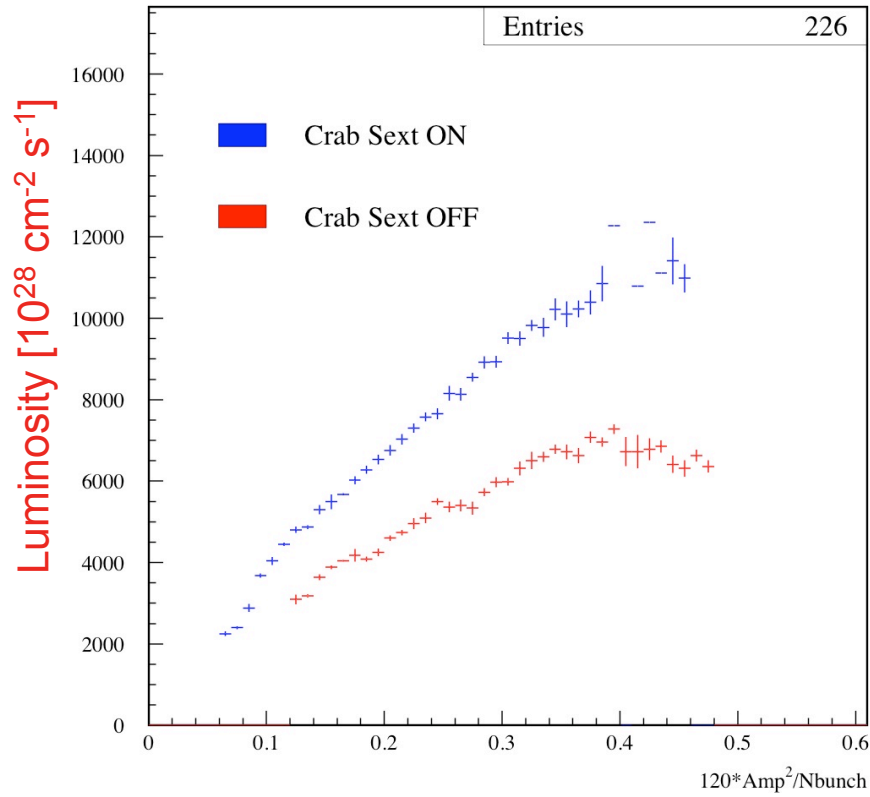
# Crab Waist Works: First Experimental Evidence



Crab Sextupoles working since the first time they have been tested

# Luminosity with CRAB Sextupoles ON/OFF

95 bunches



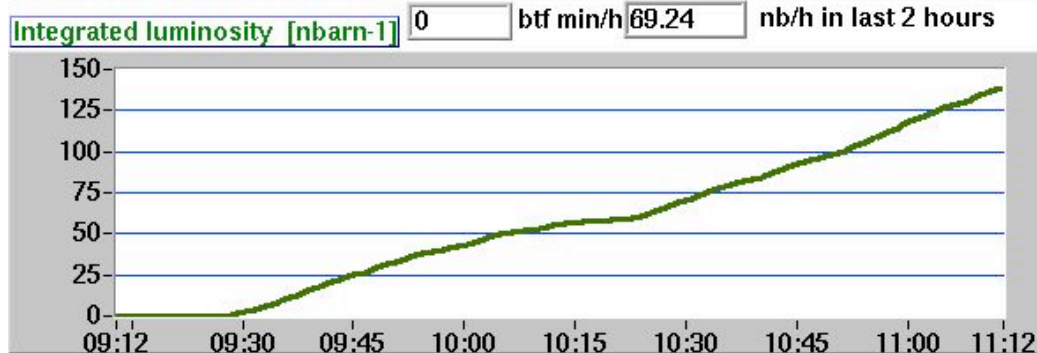
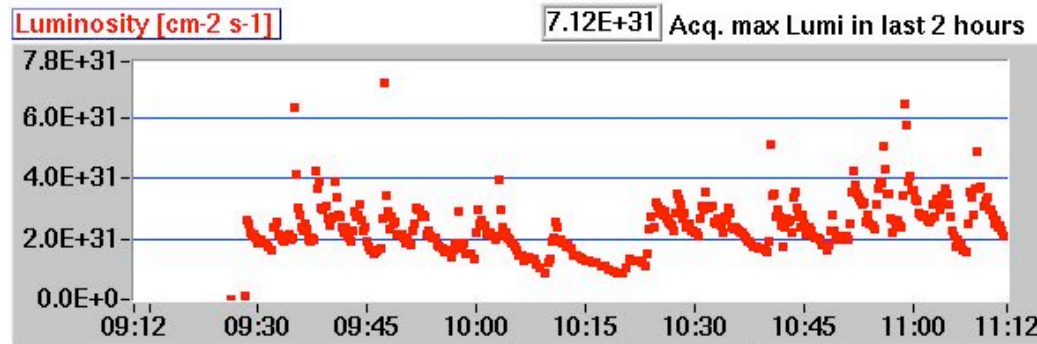
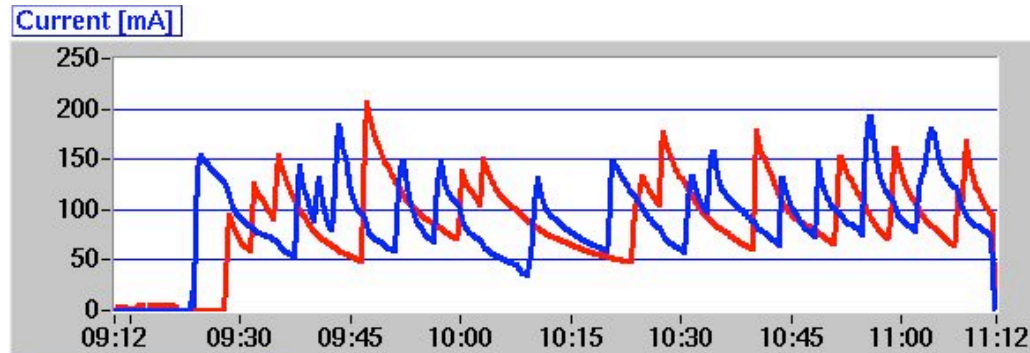
$$L_{\text{specific}} = \frac{L_{\text{peak}}}{N_{\text{bunch}} I^+ I^-}$$

# Luminosity at low current

10 colliding bunches

$I_b \approx 13 \text{ mA/bunch}$

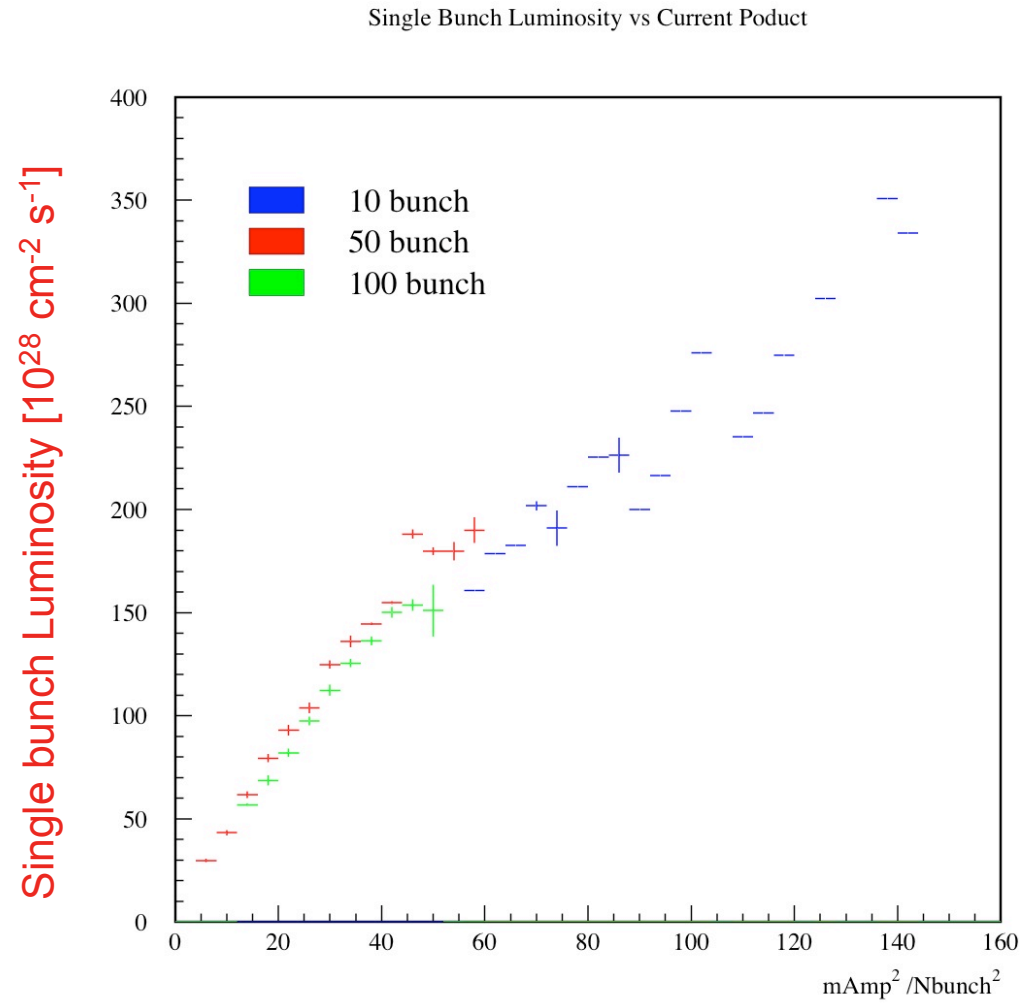
$L \approx 4 \times 10^{31} \text{ cm}^{-2} \text{ s}^{-1}$



July 26<sup>th</sup> 2008



# Single bunch Luminosity versus bunch pattern



# May 2008 achievements

$L_{\text{peak}} = 2.2 \cdot 10^{32} \text{ cm}^{-2}\text{s}^{-1} \Rightarrow \sim 30\%$  better than past DAΦNE record ( $1.6 \cdot 10^{32}$ )

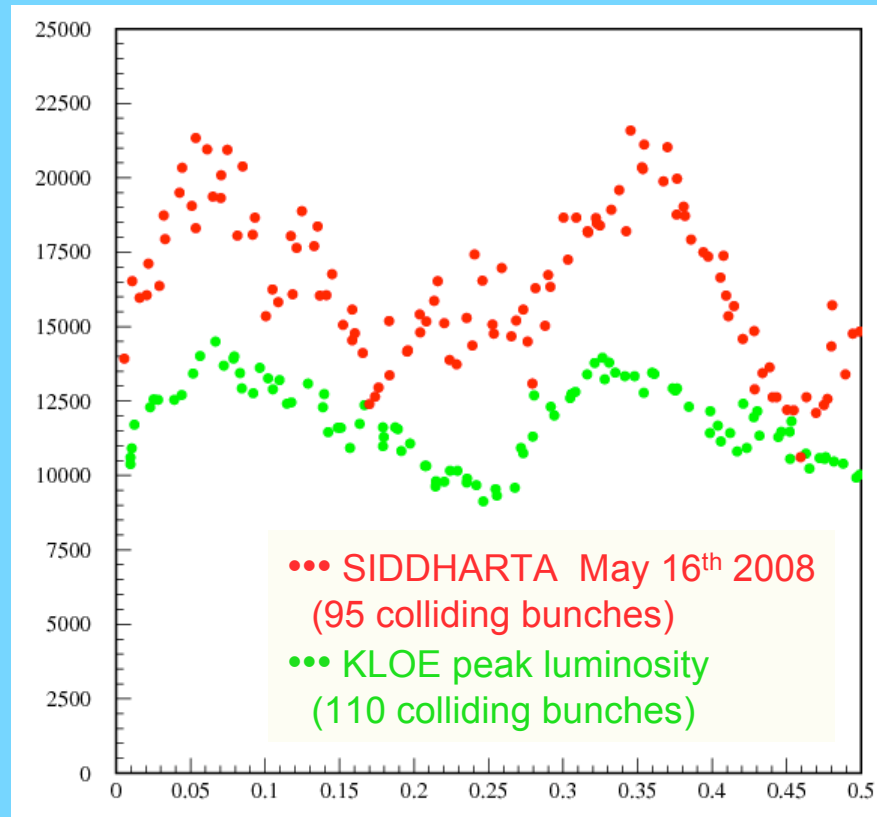
$L_{\text{f day}} = 8 \text{ pb}^{-1}$

$L_{\text{f 1 hours}} = .5 \text{ pb}^{-1}$  (it was  $.44 \text{ pb}^{-1}$  during KLOE run)

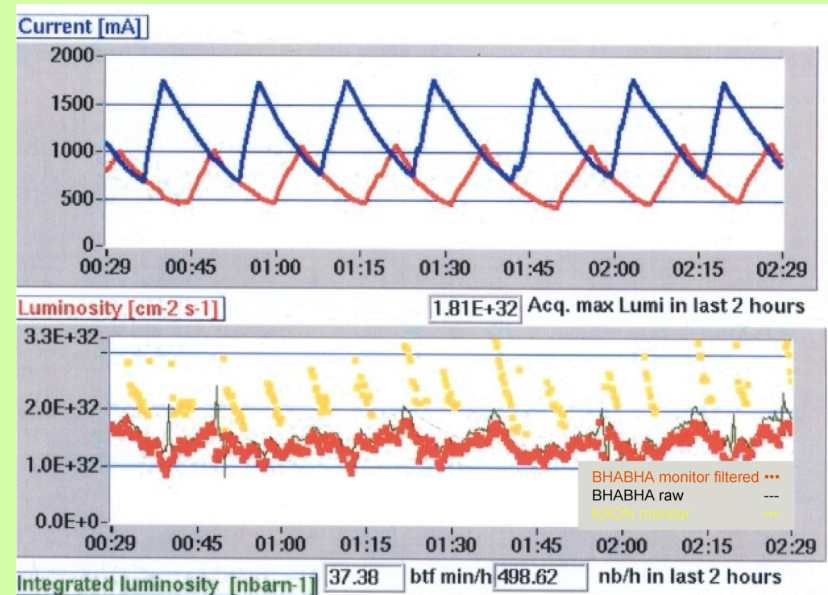
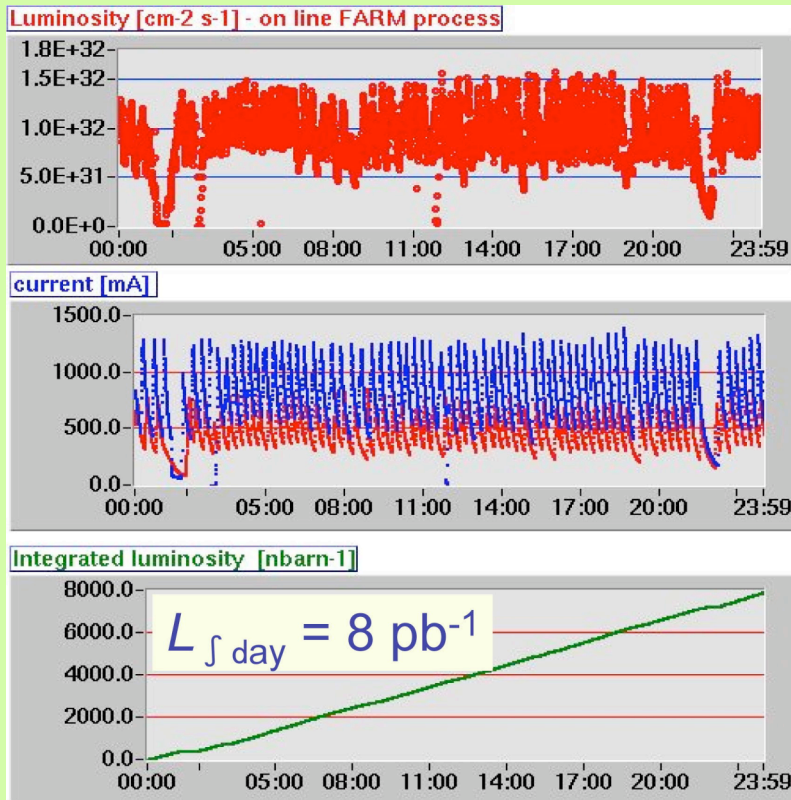
Bunch length  $\sim 1.7 \text{ cm}$  @ 10mA

Current in collision **1200 mA e<sup>-</sup>** and **1100 mA e<sup>+</sup>** (95 bunches)

Luminosity [ $10^{28} \text{ cm}^{-2}\text{s}^{-1}$ ]



# Integrated Luminosity



**Best  $L_{\int 1 \text{ hou}} = .5 \text{ pb}^{-1}$**   
*(0.44 pb<sup>-1</sup> during the KLOE run)*

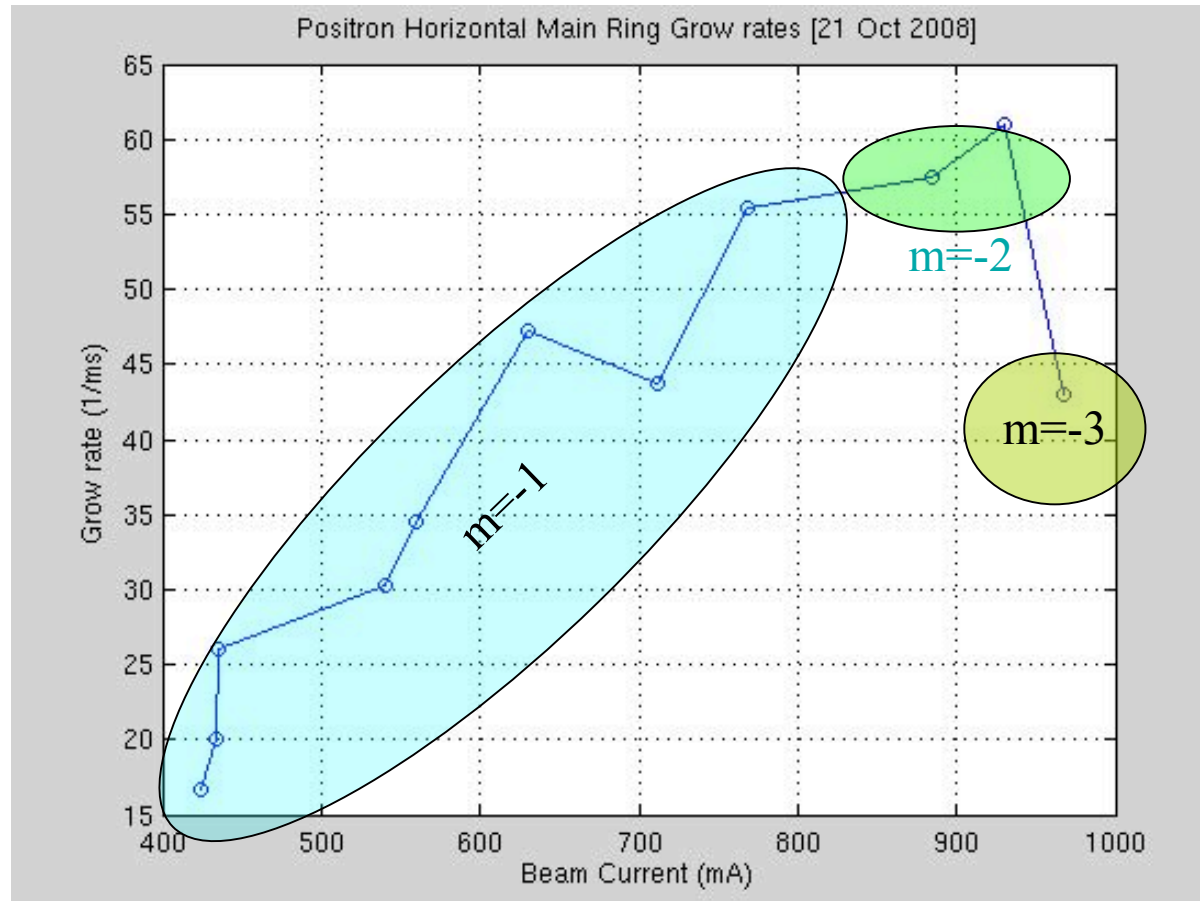
**Best  $L_{\int \text{day}}$**

## DAΦNE operations (Sep ÷ Dec 2008)

- August **SIDDHARTA** final setup installation
- some components of the **e<sup>+</sup> longitudinal feedback** have been substituted (delay lines, phase shifter, etc.)
- **$I^+_{threshold} \leq 0.8$  A**  
due to a fast transverse horizontal instability (mainly mode m-1)
  - ✓ studies aimed at sorting out possible sources of instability:  
anomalous wake field in the e<sup>+</sup> vacuum chamber
  - ✓ grow-rate studies by:
    - Solenoids on/off
    - halving  $\beta_x$  in the RF cavity
    - varying the relative horizontal phase advance between Wigmglers
    - $\Delta v_x \sim 0.5$  in PS1-PS2
    - $\Delta v_x \sim 1$ . In PS1-PS2 & RCR
  - ✓ second transverse horizontal feedback implementation
- discorying and mitigating unexpected beam dynamics limiting factor

very meaningful but did not improve  $I^+_{threshold}$

# Instability grow rates measurements for the e+ beam



The beam current does not seem limited by the horizontal instability

# New e<sup>+</sup> Transverse Horizontal Feedback

The damping times of the two feedbacks add up linearly

Damping time measured:

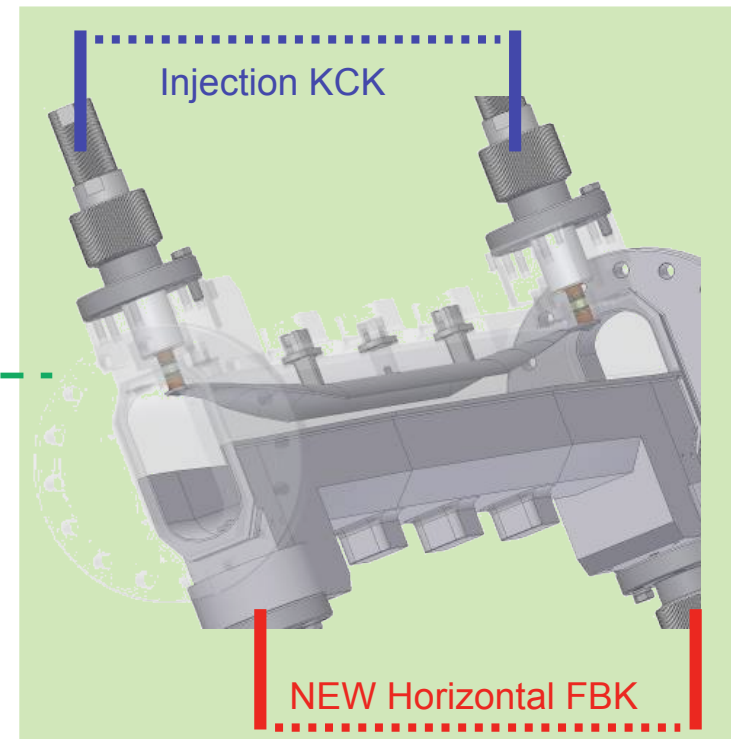
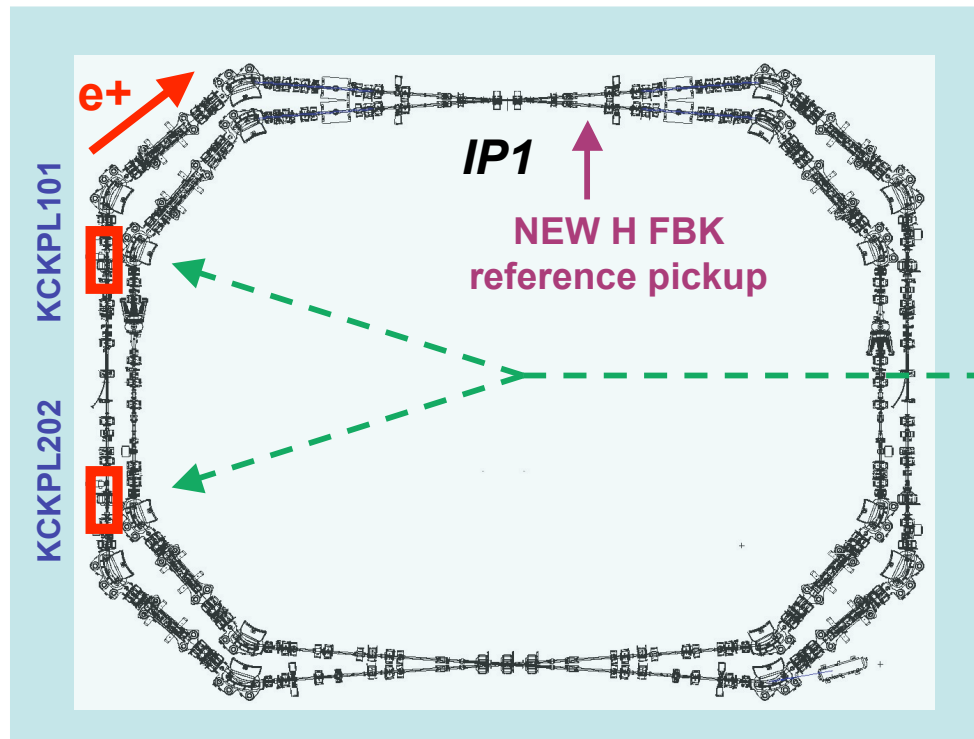
80 ms<sup>-1</sup> (1 FBKs)

$t_{\text{damping}} \sim 10 \mu\text{s}$

200 ms<sup>-1</sup> (2 FBKs)

$t_{\text{damping}} \sim 5 \mu\text{s}$

The power of the H FBK has been doubled

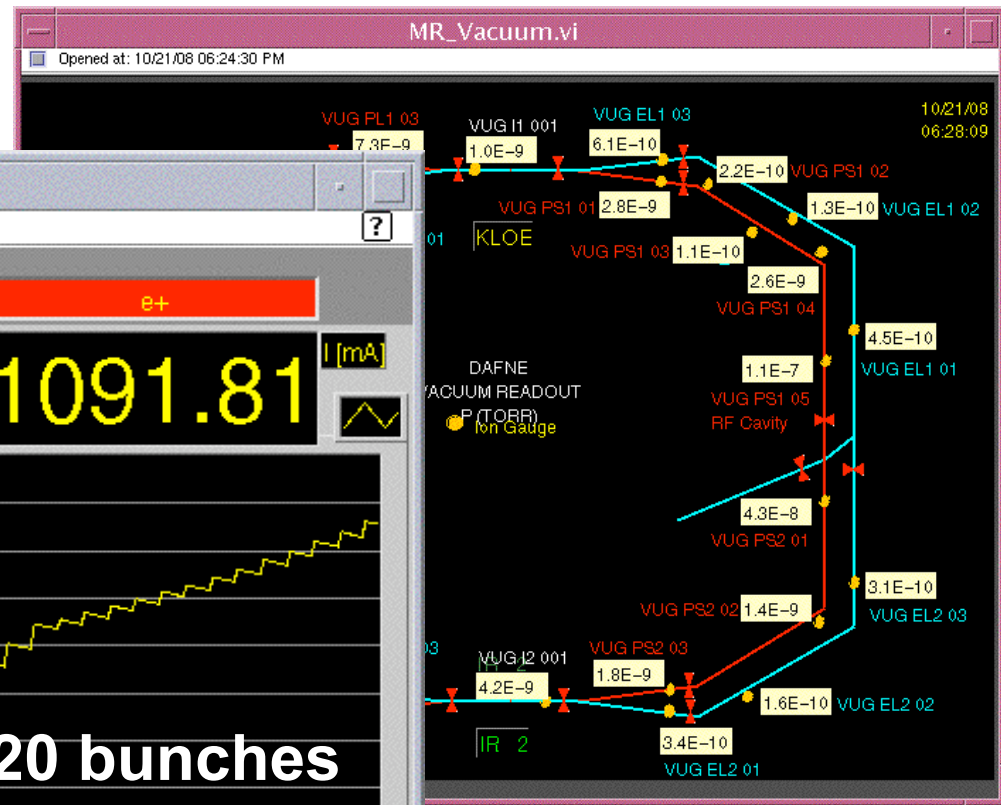
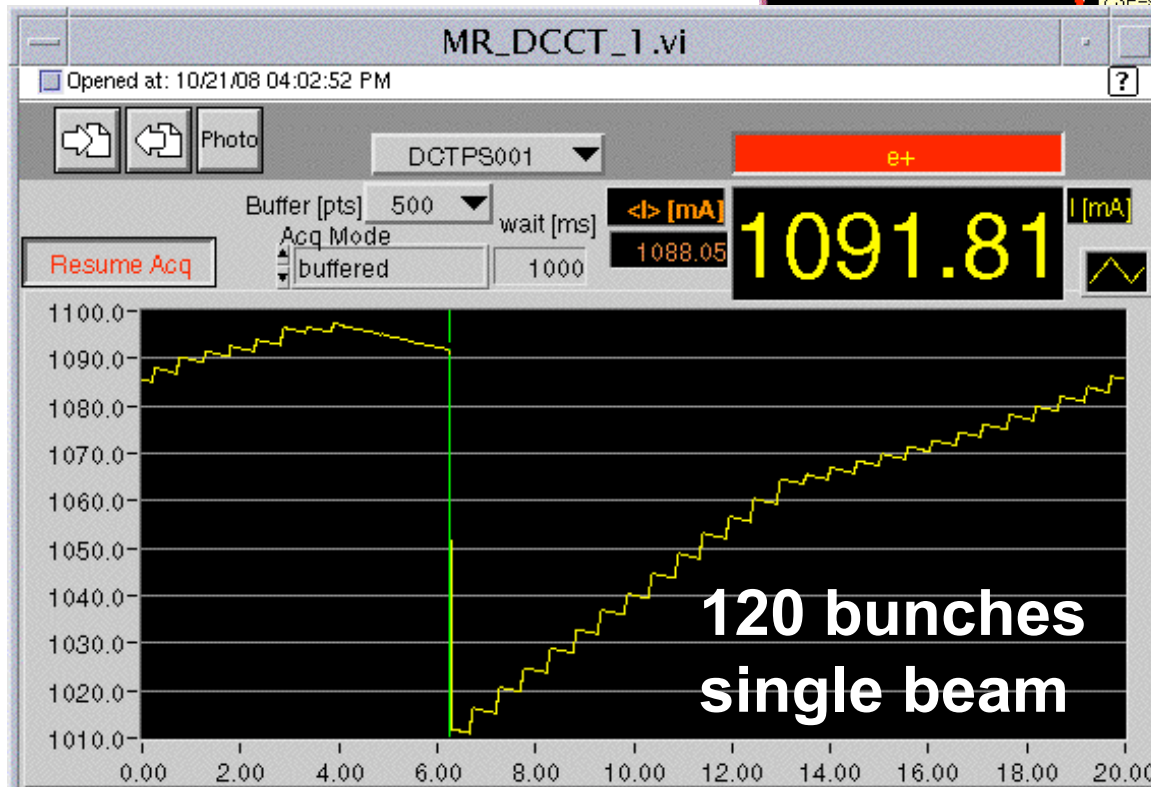




# e<sup>+</sup> maximum beam current

105 bunches single beam

$I^+_{\text{fresh}} \sim 1.05 \text{ A}$



In collision

$I^+_{\text{fresh}} \sim 0.9 \text{ A}$

- injection saturates above  $I^+_{\text{fresh}}$
- Few beam loss events at injection end cause the loss of the whole beam

## Beam Dynamics Limiting factor

*A real improvement in the DAΦNE operation has been obtained by pointing out and mitigating a 50 Hz noise propagating throughout the ground system and affecting:*

- Some beam instrumentation (DCCT)
- e+ longitudinal and transverse feedbacks
- RF system

*and producing:*

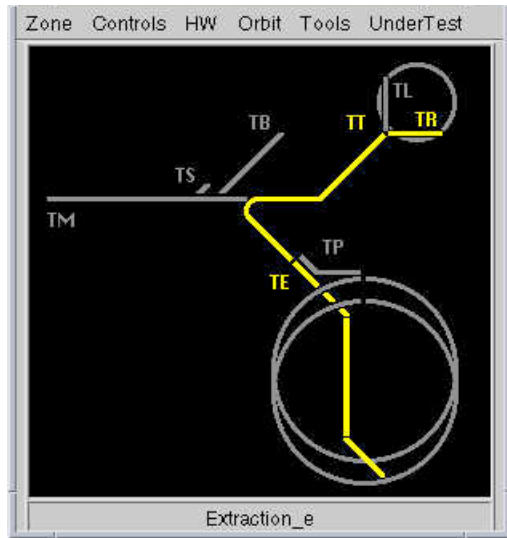
- e+ beam longitudinal instability at high current and transverse beam size blow-up
- spurious phase modulation of the RF voltage at line frequencies (50 HZ and multiples), disturbances entered through the feedback system stabilizing the beam barycentric coherent oscillation mode

*Under those condition :*

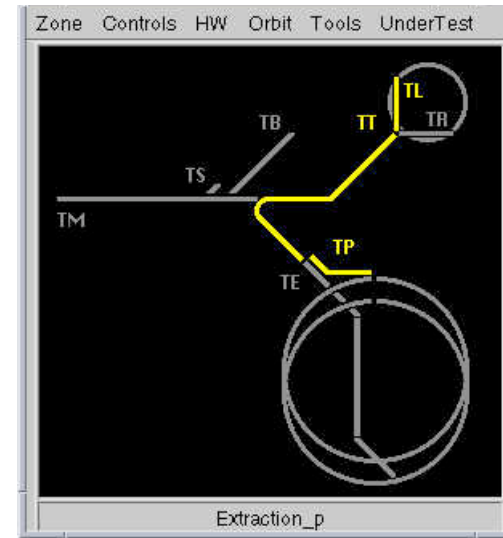
- the beams were unstable and did no longer overlap correctly
- Beam -beam resonances were excited



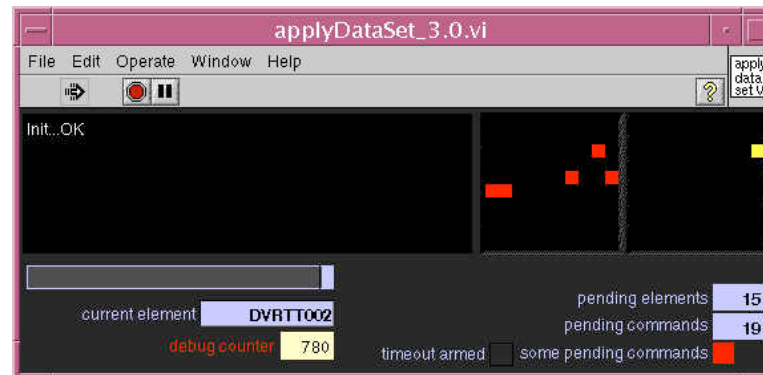
# Injection System fast switch



Switch time  
150 [s] --> 40 [s]



Obtained executing in parallel the procedure commands



(A. Stecchi)

## General timing upgrade

The maximum number of pulses injected in the Accumulator has been increased:

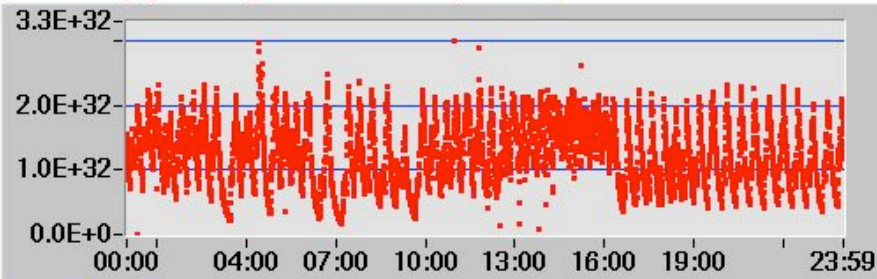
15 --> 17     $\Delta I \sim +13\%$  in the A (measured)

Useful to speed up the injection in the Main Rings.

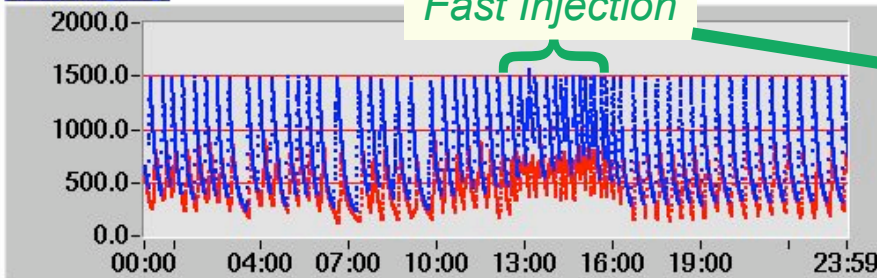
Linac gun trigger can be inhibited for a given shot number when starting injection

Useful to avoid dangerous background burst on the detector.

Luminosity [cm<sup>-2</sup> s<sup>-1</sup>] - on line FARM process

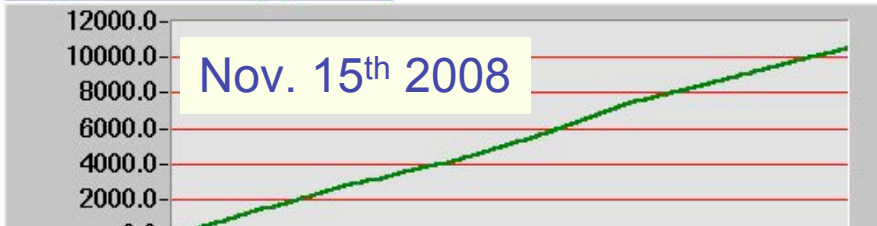


current [mA]

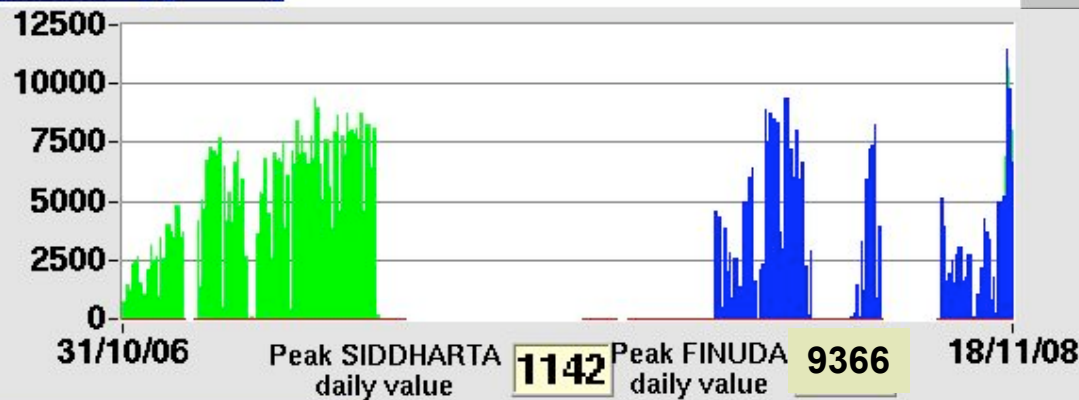


Fast Injection

Integrated luminosity [nbarn-1]

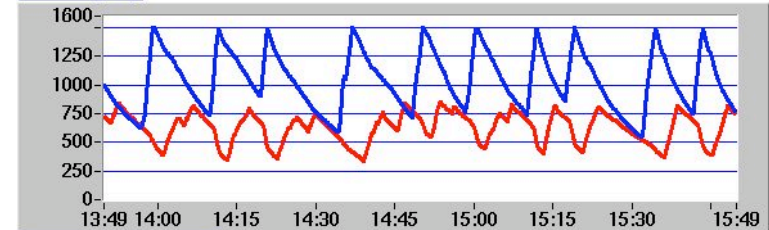


Daily luminosity [nbarn-1]

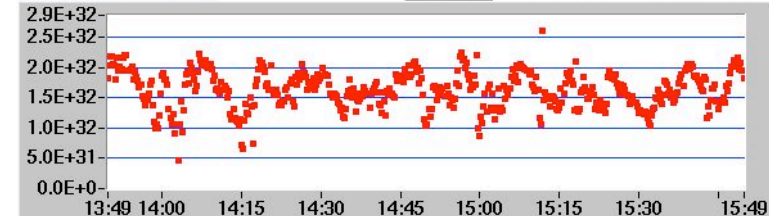


5 injections in 1 hour

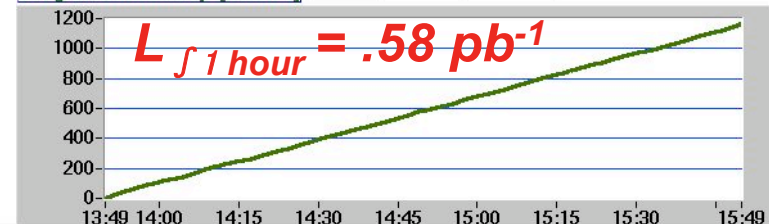
Current [mA]



Luminosity [cm<sup>-2</sup> s<sup>-1</sup>]



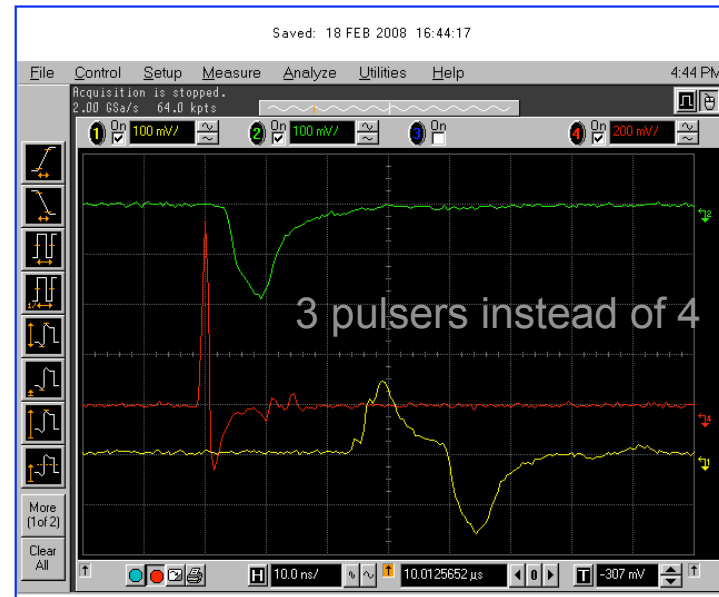
Integrated luminosity [nbarn-1]



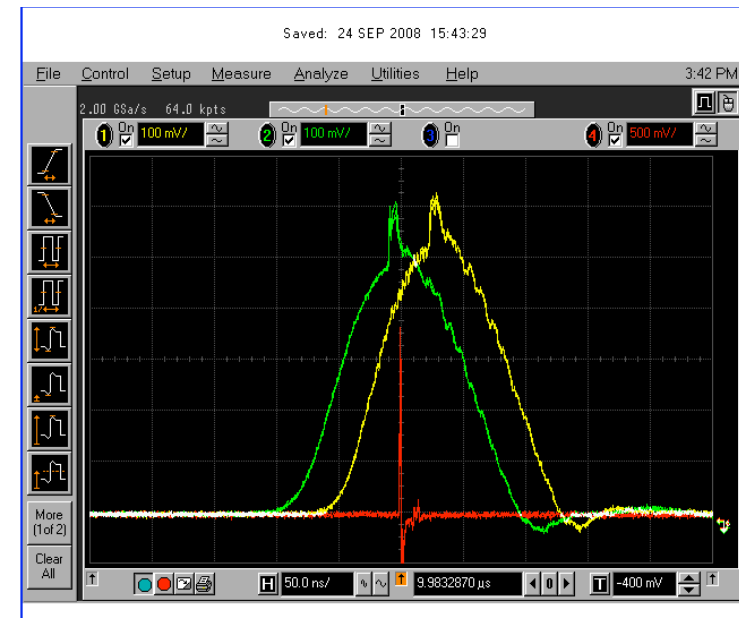
Fast injection is not compatible with the SIDDHARTA operations

# Fast Hybrid Injection Kickers

Fast high voltage pulsers (5 ns, 40 kV) had a faulty behaviour when working with the beam.



Fast low voltage pulser (5 ns, 20 kV) have been used to feed one out of the two striplines for each injection kickers. The required voltage level is obtained powering the second stripline by means of the ordinary pulser (12 kV).

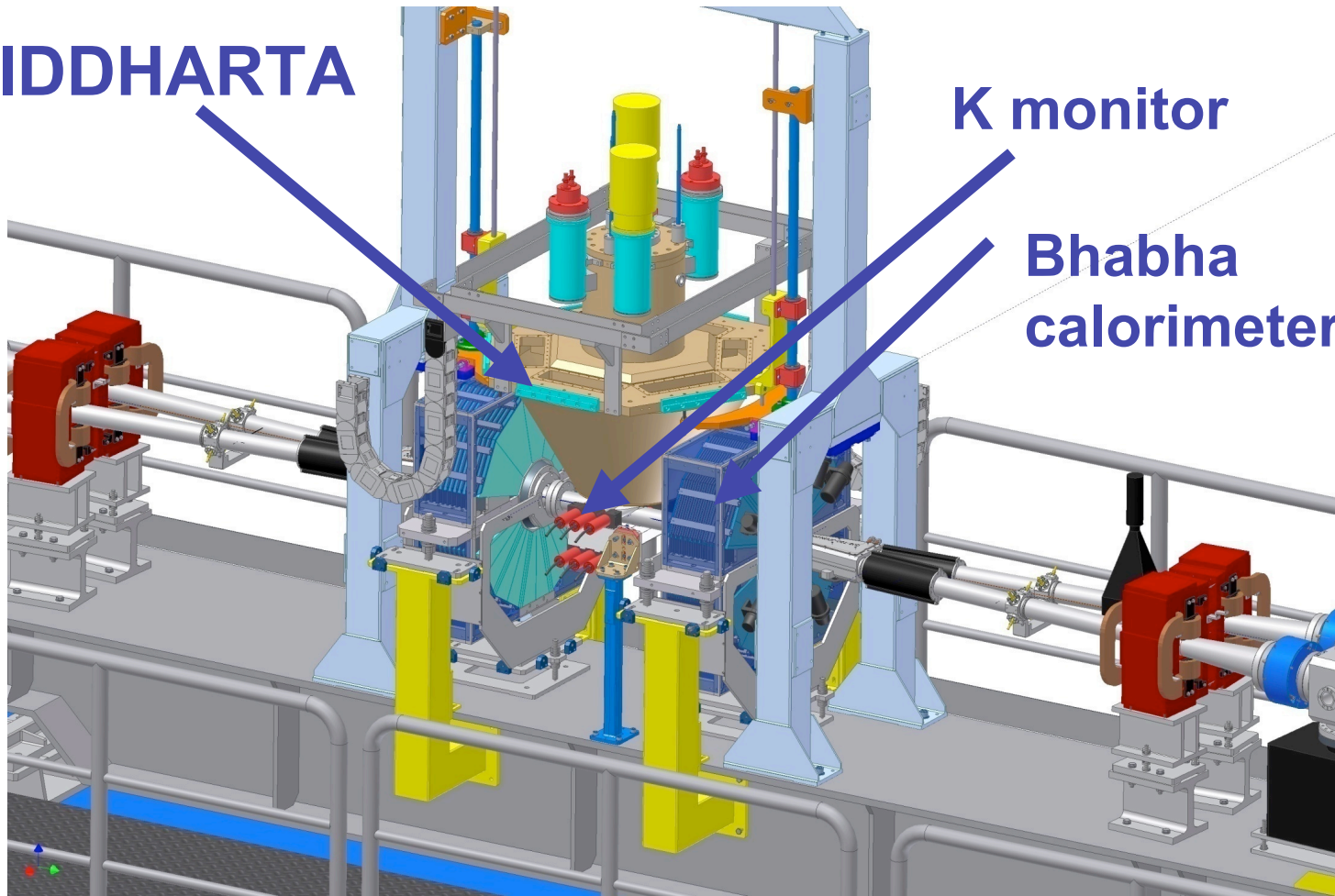


# BHABHA monitor

SIDDHARTA

K monitor

Bhabha  
calorimeter



- BHABHA monitor geometric acceptance has been revaluated by Montecarlo after SIDDHARTA installation
- Phototube calibration
- Time window for the background subtraction optimized

# Background during beam injection

After the SIDDHARTA detector installation the beam injection was producing high background rates causing SDD detectors latch-up.

**For the  $e^+$  beam the problem has been fixed** by closing the injection bumps and optimizing the injection process.

As a result the counting rate returned by the kaon monitor, in single beam during the injection, was reduced to few KHz.

**The same approach did not work for the  $e^-$  beam.**

It was impossible to have a reasonable injection efficiency with the injection septum and injection kickers set to their nominal values.

The **injection septum has been mechanically aligned** obtaining:

- Smaller asymmetry in the Injection Kickers

- Injection septum closer to the nominal value

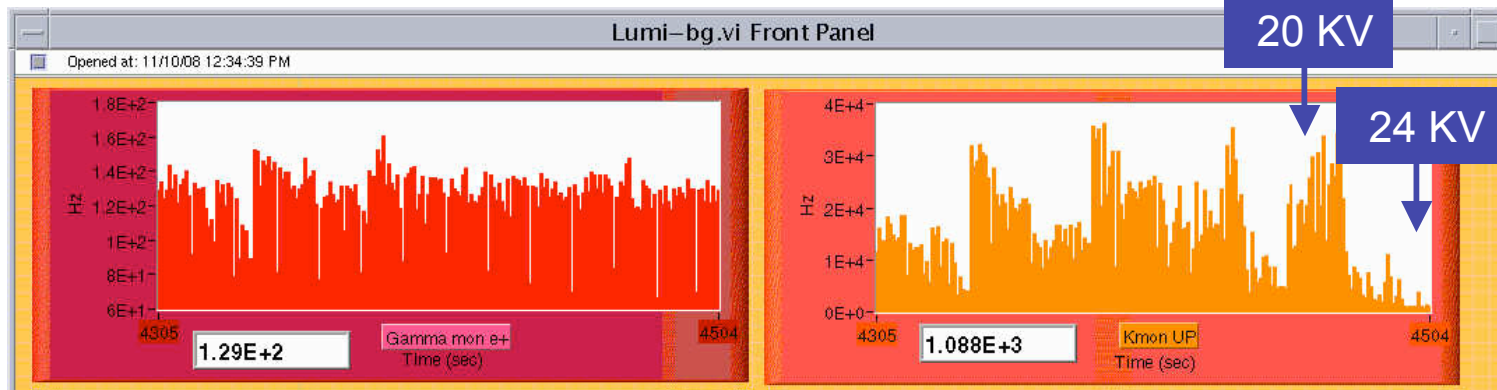
However the background level was not yet compatible with the SDD operation.



# Background during e<sup>-</sup> beam injection

The counting rate during injection has been studied and minimized as a function of:

- Collimator insertion
- Closed orbit bump at the injection septum
- Closed orbit bump in the RCR ( $\Delta y$ ,  $\Delta x$ ,  $\Delta xp$ )
- Incoming beam trajectory (x,y)
- Injection kicker voltage

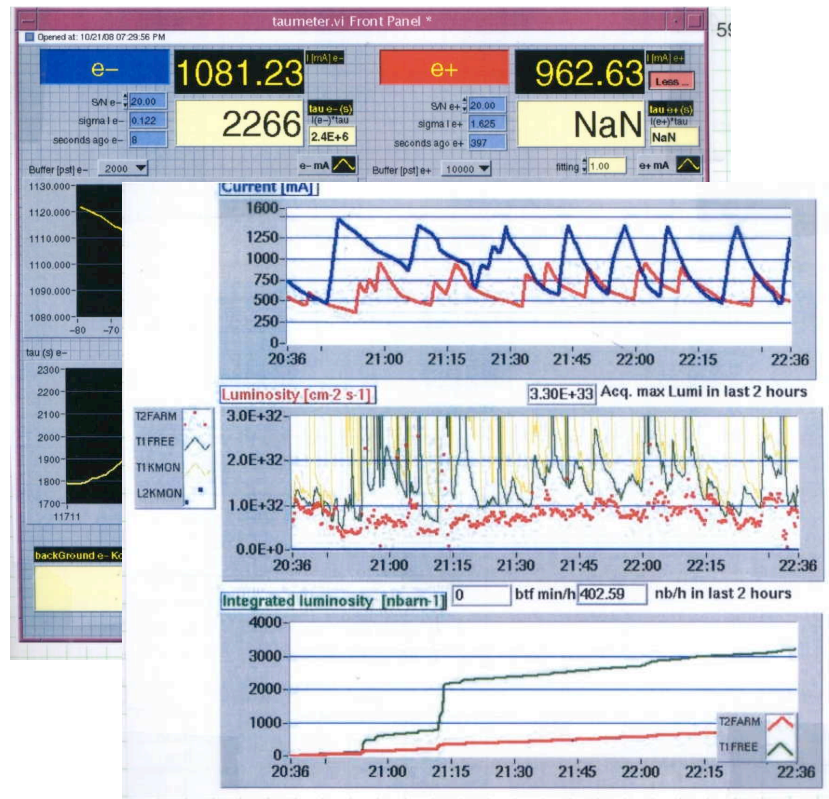


95% injection efficiency

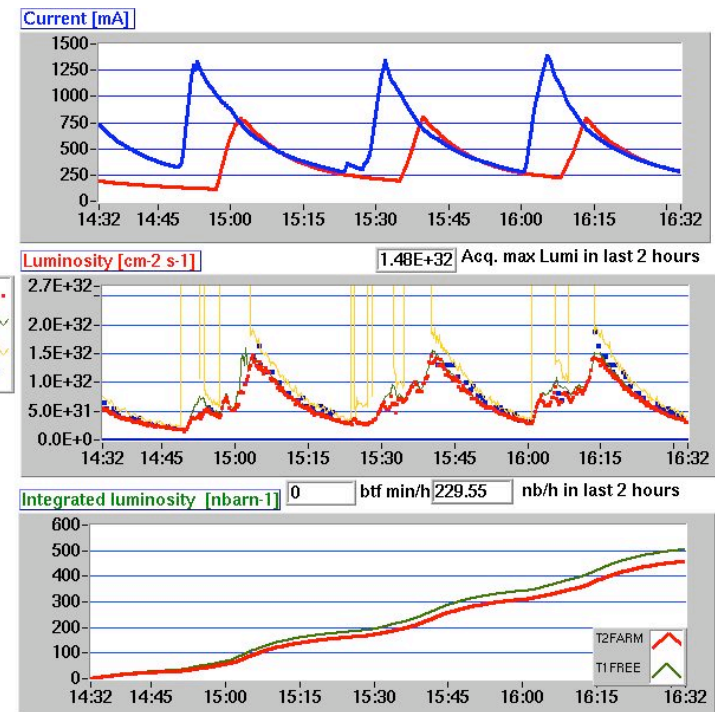
80% of running SDD survived the injection of I<sup>-</sup> = 1.2 A

# Background during beam coasting

The kaon monitor trigger threshold is presently lower than during the operation with the SIDDHARTA preliminary apparatus.



May optics reloaded on October 21<sup>st</sup>



November 9<sup>th</sup> 2008

The present agreement between the T1FREE and T2FARM gives a clear indication about a relevant background reduction



# Recent Achievements

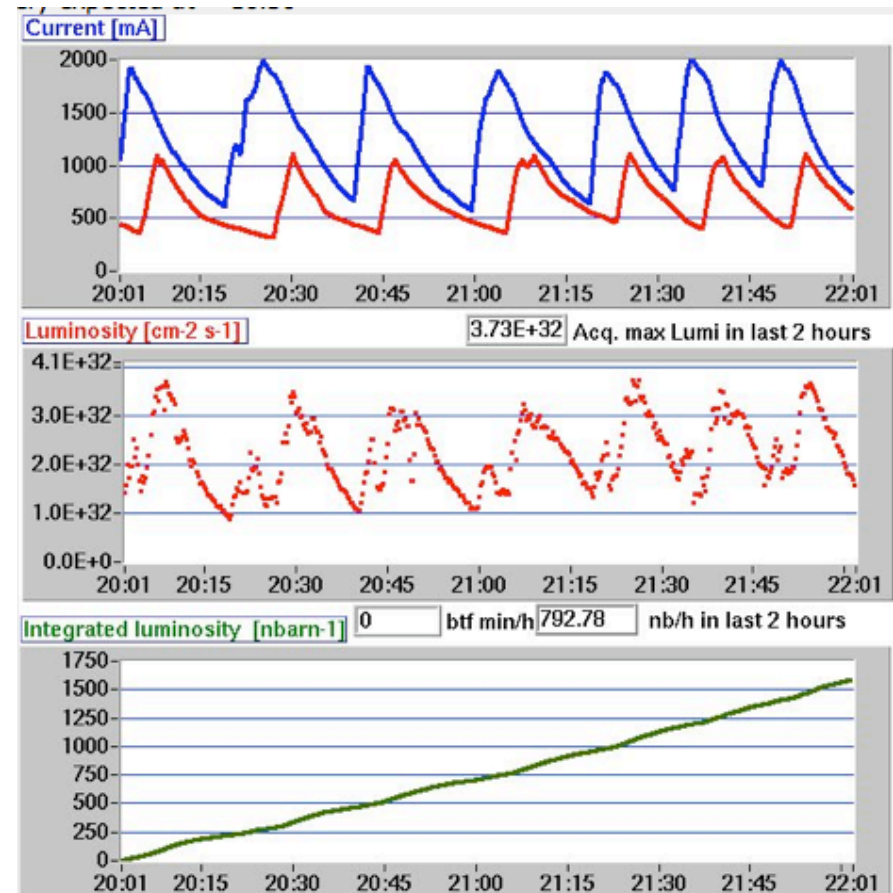
$$L_{peak} = 4.05 \text{ cm}^{-2}\text{s}^{-1}$$

$$L_{\int 1 \text{ hour}} = .79 \text{ pb}^{-1}$$

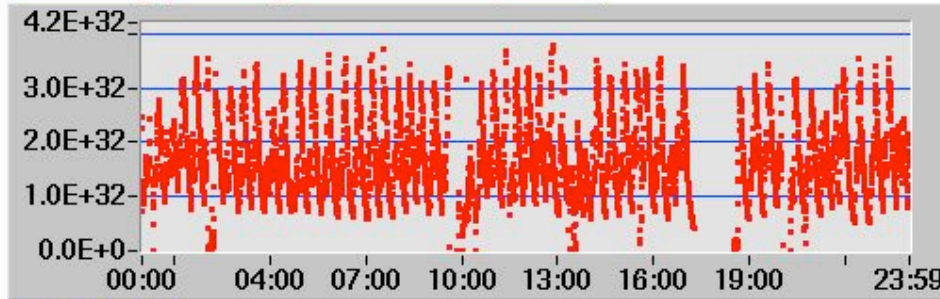


Dec. 5<sup>th</sup> 2008

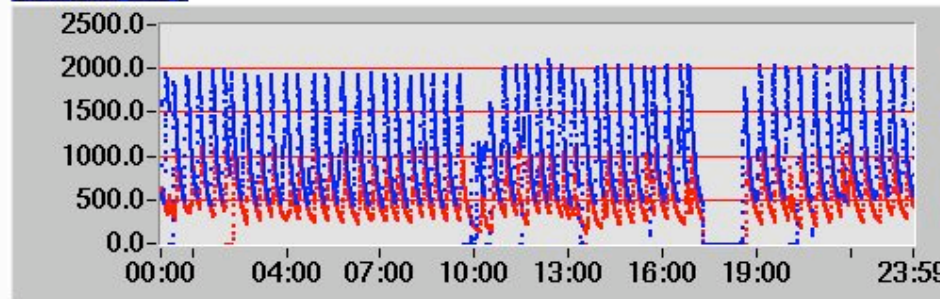
+ 150 % (FINUDA 2007)



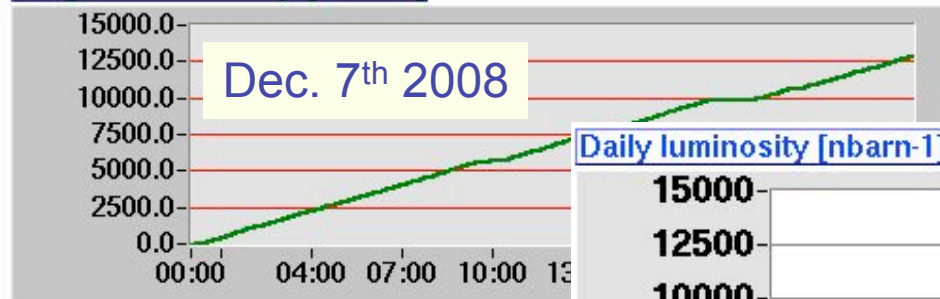
Luminosity [cm<sup>2</sup> s<sup>-1</sup>] - on line FARM process



current [mA]



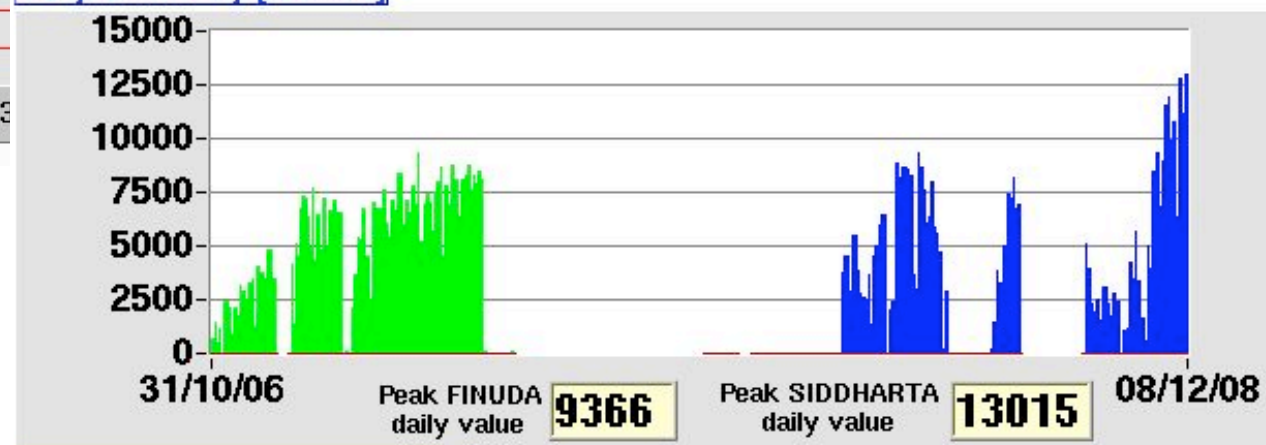
Integrated luminosity [nbarn-1]



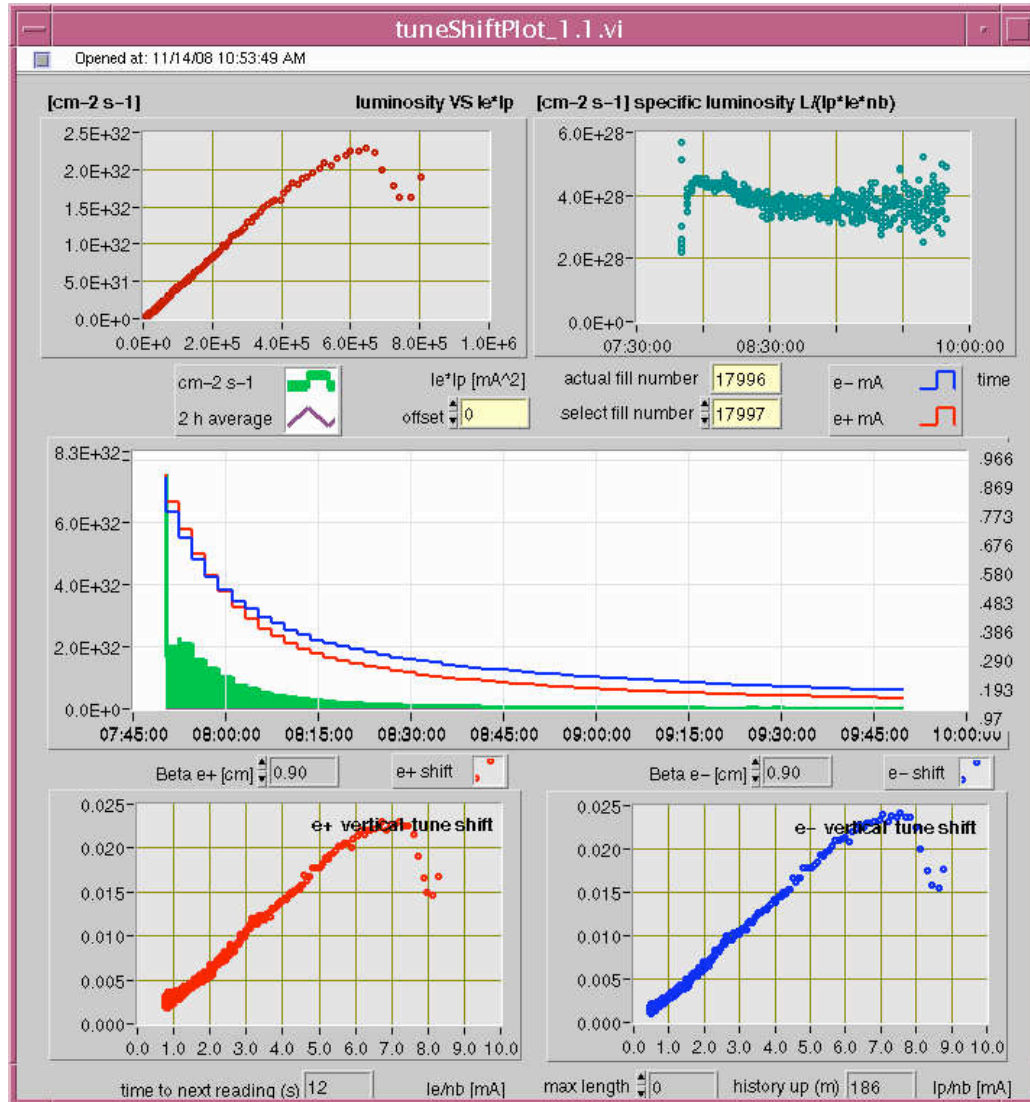
$$L_{\int day} = 13. pb^{-1}$$

(mainly in moderate injection rate regime  
107 colliding bunches)

+ 39 % FINUDA 2007



# Tune shift



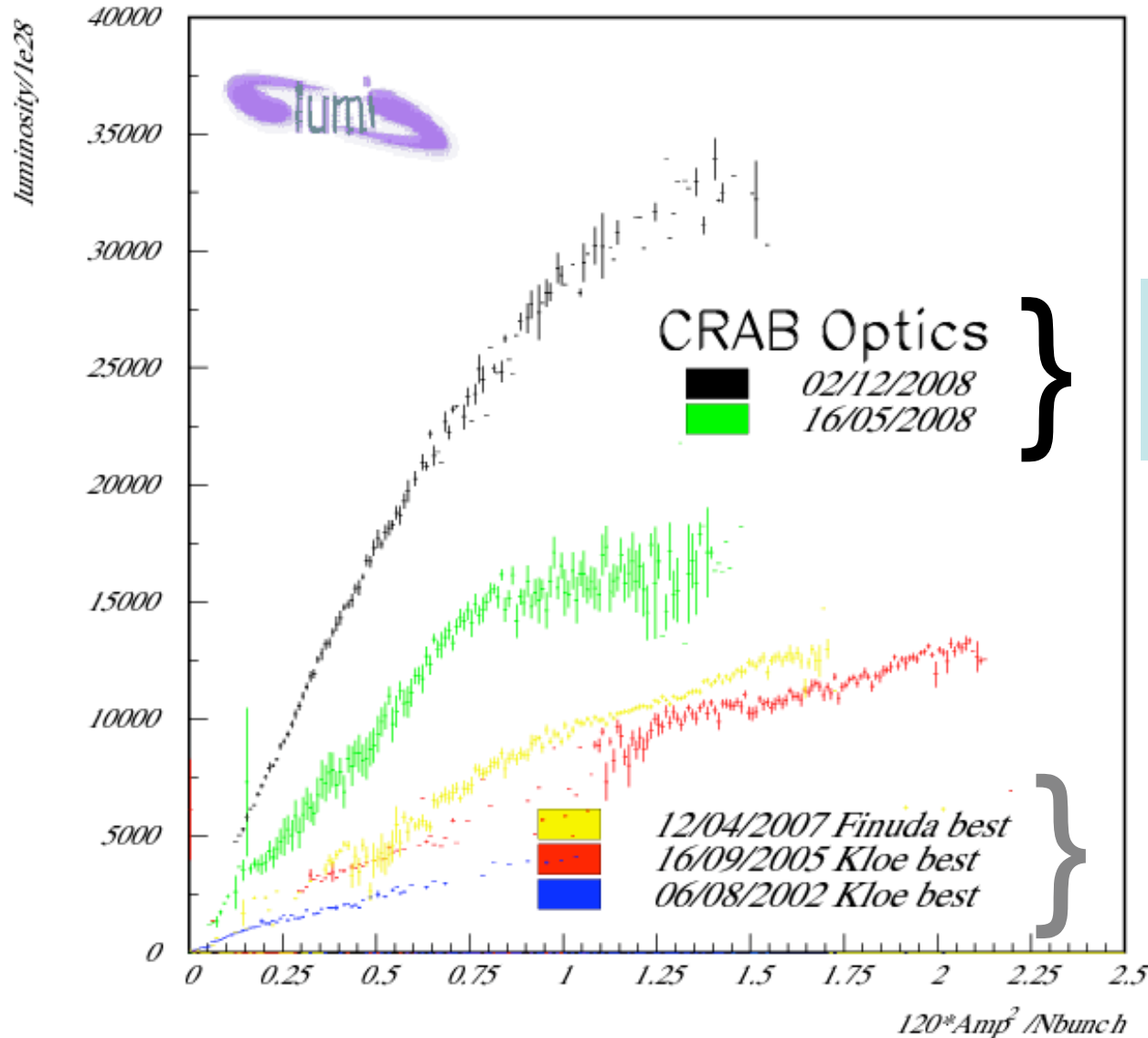
$$L_{\text{specific}} = \frac{L_{\text{peak}}}{N_{\text{bunch}} I^+ I^-}$$

$L_{\text{specific}}$  is:

- constant
- ~ 4 times the best achieved in the past

$\xi_y$  is linear

# DAΦNE Luminosity versus colliding currents



NEW COLLISION SCHEME:  
Large Piwinski angle  
Crab-Waist compensation SXTs  
 $\theta_{PW} = 1.9$   $\beta_y = 9.0$  [mm]

original collision scheme  
KLOE 2005  $\theta_{PW} = 0.6$   $\beta_y = 18.$  [mm]  
KLOE 2002  $\theta_{PW} = 0.3$   $\beta_y = 25.$  [mm]



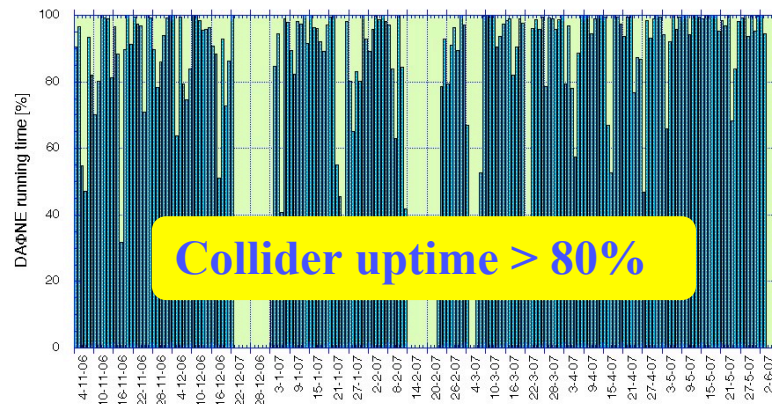
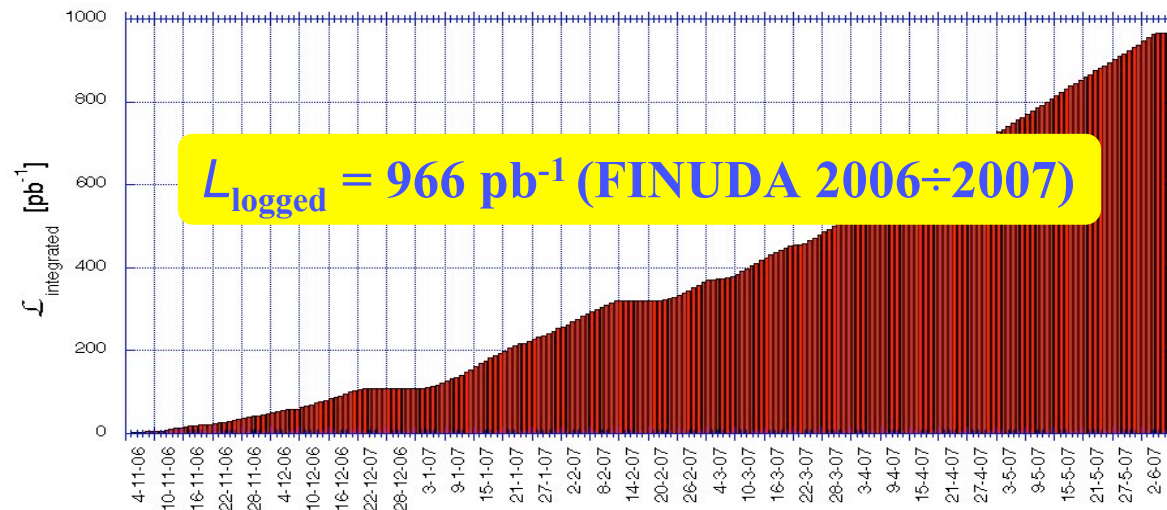
# Perspectives

Scaling the present data from the BHABA monitor:

$$L_{f 1 \text{ hours}} = .79 \text{ pb}^{-1} \text{ over a day} \Rightarrow L_{f \text{ day}} \sim 19 \text{ pb}^{-1}$$
$$\text{Assuming 80\% uptime for the collider} \Rightarrow L_{f \text{ month}} \sim .45 \text{ fb}^{-1}$$

lowest limit

**$L_{f \text{ day}} \sim 20. \text{ pb}^{-1}$  very much possible!**



# Short term developments

- *Further investigation about the  $e^+$  instability source (closed orbit bumps in the displaced dipoles)*
- *Improve vacuum condition (1- 2 months) in order to get 110 bunches in collision*
- *Further systems stability optimization (RF FBKs)*
- *Increase Crab sextupoles strength to reduce the transverse beam size increase due to beam-beam*
- *Standard tuning*

# Long term developments

- *Installation of a new dedicated kicker for the second transverse horizontal feedback in a position with higher  $\beta_x$  ( $\beta_x = 3$  [m]  $\rightarrow$  17 [m] ) in order to increase the feedback dynamic range by a factor  $> 2$*
- *Equip the second transverse horizontal feedback with two power amplifiers providing 500W output (now 250W)*
- *Install the hybrid kickers for the e- and e+ injection*
- *Install collimators in the transfer-lines*
- *Further optics refinements in order to optimize:*
  - $L_{\text{peak}}$*
  - $L_{\text{integrated}}$*
  - Lifetime*
  - Background*

# Conclusions

The new collision scheme works and the CW SXTs are effective in controlling transverse beam blowup and increasing luminosity.

$$L_{peak} = 1.6 \cdot 10^{32} \text{ cm}^{-2}\text{s}^{-1} \quad L_{\int day} = 10. \text{ pb}^{-1}$$

$$L_{peak} = 4.0 \cdot 10^{32} \text{ cm}^{-2}\text{s}^{-1} \quad L_{\int day} = 13. \text{ pb}^{-1} \text{ (NOW)}$$

$$L_{peak} = 5.0 \cdot 10^{32} \text{ cm}^{-2}\text{s}^{-1} \quad \text{(expected after the upgrade)}$$

Performances are still limited by well defined problems:

- e-cloud
- Ion trapping
- RF stability

In this context is quite reasonable to plan a further DAΦNE upgrade in view of the KLOE2 experiments run.