

101° CONGRESSO DELLA SOCIETÀ ITALIANA DI FISICA

Tecnica di costruzione di una camera a deriva stereo ad alta trasparenza

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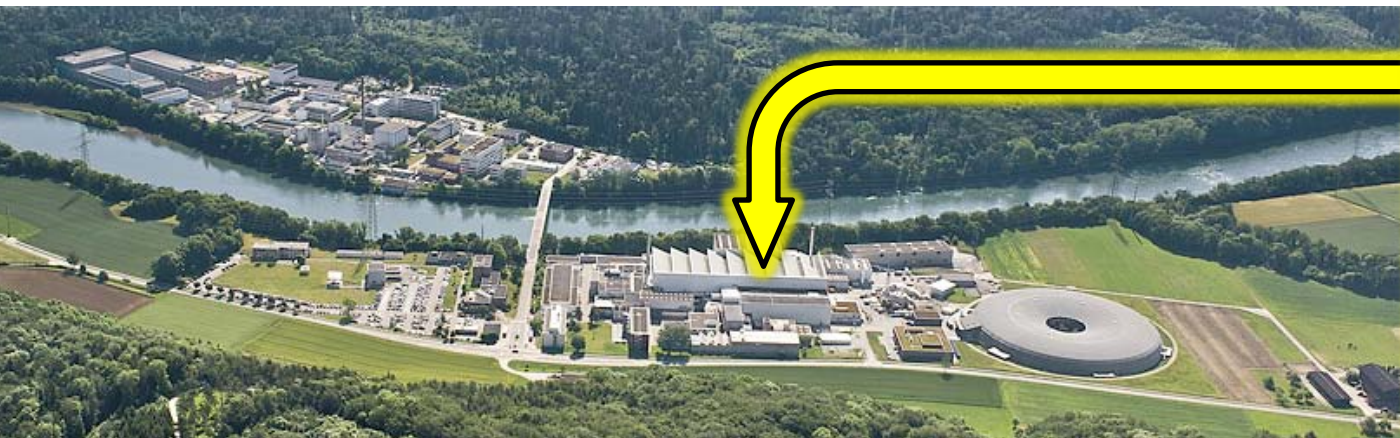


Summary

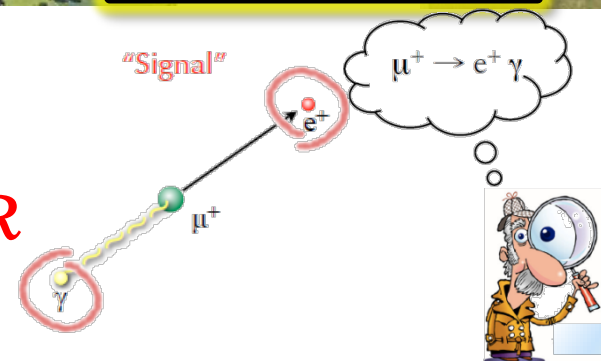
- MEG experiment
- MEG II vs MEG
- MEG Drift Chamber
- Wiring robot
 - Wiring system
 - Soldering system
 - Automatic handling system
- Assembly station
- Conclusion

The MEG experiment

- The MEG Collaboration: 60 physicists, 12 institutes, from 
- Detector location is at the *Paul Scherrer Institut* near Zürich, Switzerland

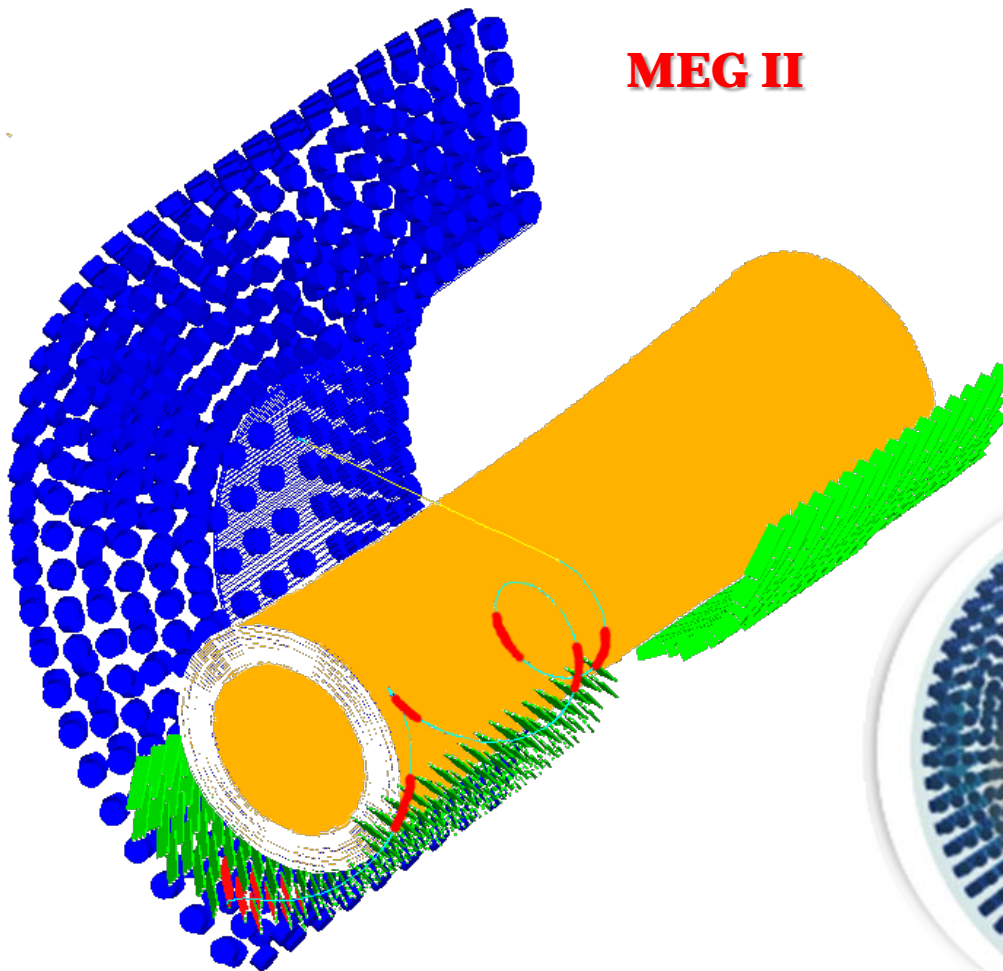


- The MEG experiment, at the PSI searches $\mu \rightarrow e\gamma$ decay with the most intense muon beam available, the actually limit of the BR is $5,7 \times 10^{-13}$

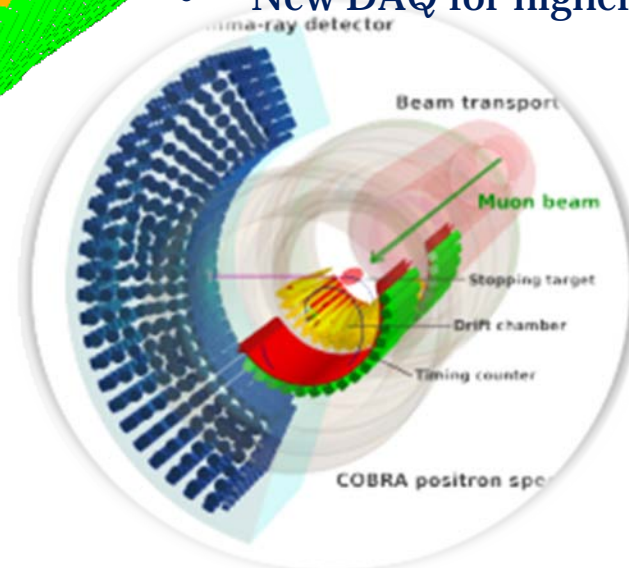


MEG II vs MEG

MEG II

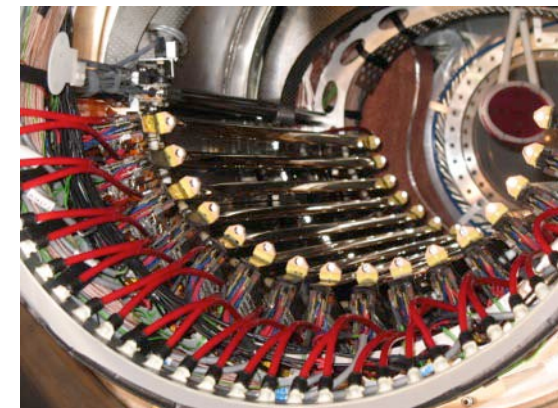
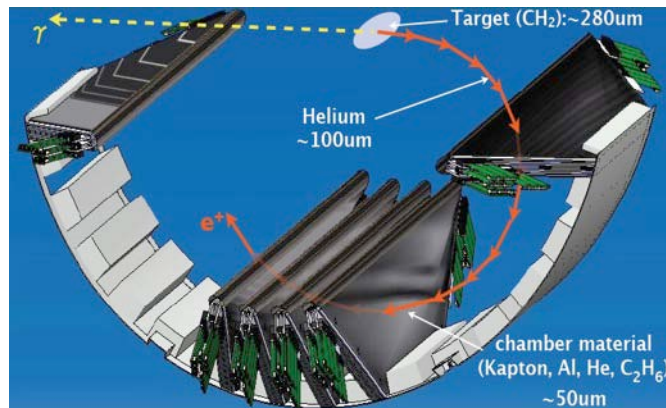
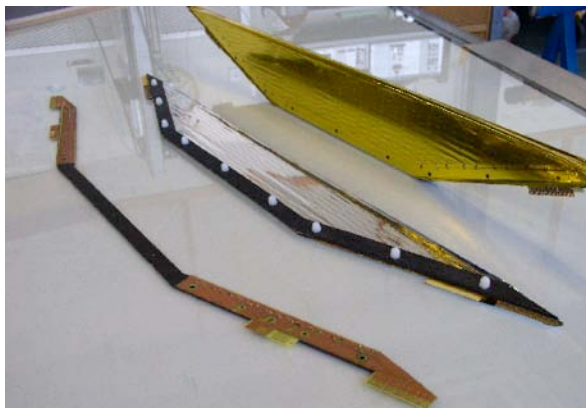


- Increase the number of stopped muons on target
- Reduce the target thickness
- Improve on granularity, resolution and efficiency of DC (Resolution x-y: 120 μm , resolution z: 300 μm (210 μm and (800 μm for MEG)))
- Improve timing counters granularity
- Extend calorimeter acceptance
- Improve photon energy, position and timing resolution for shallow events
- New DAQ for higher bandwidth

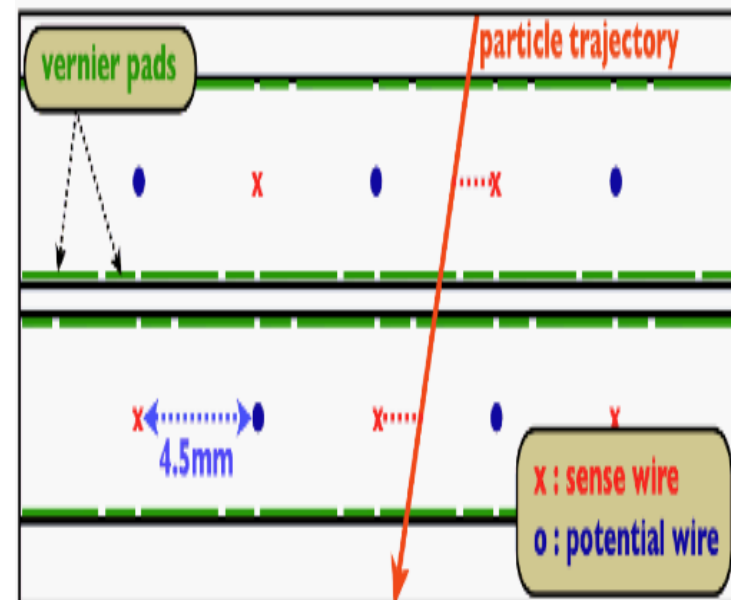


MEG

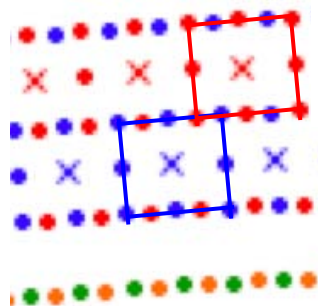
MEG: Drift Chambers



- 16 chambers
- Each chamber is composed of
 - 4 x 12 mm of kapton (cathodes)
 - 50 mm BeCu cathode wires
 - 25 mm NiCr anode wires
 - 2 x 7 + 3 mm He:C₂H₆ (50/50)
- Single chamber $\sim 2.3 \cdot 10^{-4} X_0$
- Full e⁺ turn : $\sim 1.7 \cdot 10^{-3} X_0$



MEG II: Drift chamber Upgrade



stereo angle +

stereo angle -

guard layer

field to sense
wires ratio **5 : 1**

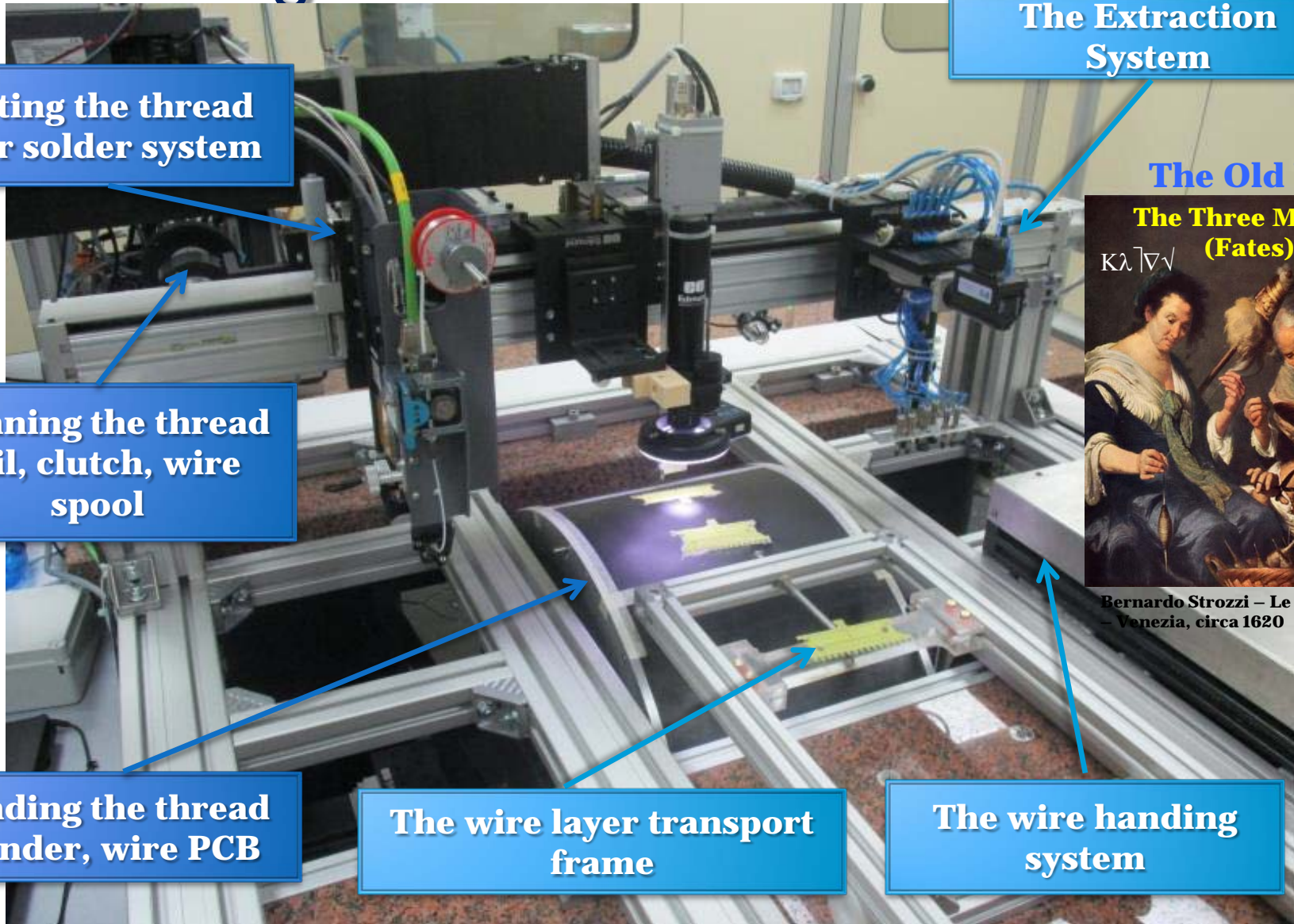
- Full stereo cylindrical DC with large stereo angles ($102 \div 147$ mrad)
- Small square cells ($5.8 \div 7.8$ mm at $z=0$, $6.7 \div 9.0$ at $z=\pm L/2$)

Active length L	1960	mm
N. of layers	10	
N. of stereo sectors	12	
N. of cells per layer	192	
N. of cells per sector	16	
Cell size (at $z=0$)	$5.8 \div 7.8$	mm
Twist angle	$\pm 60^\circ$	
Stereo angle	$102 \div 147$	mrad
Stereo drop	$35.7 \div 51.4$	mm

sense wires: 20 μm diameter W(Au) \Rightarrow 1920 wires
 field and guard wires: 40 μm diameter Al(Ag) \Rightarrow 7680 wires
 potential wires: 50 μm diameter Al(Ag) \Rightarrow 2688 wires
12,288 wires in total

- **Large number of wires, anyway, require complicated and time consuming assembly procedures and, therefore, they need a novel approach of wiring (without wire feed-through)**

The wiring robot



The Extraction System

Cutting the thread laser solder system

Spinning the thread coil, clutch, wire spool

Winding the thread cylinder, wire PCB

The wire layer transport frame

The wire handing system

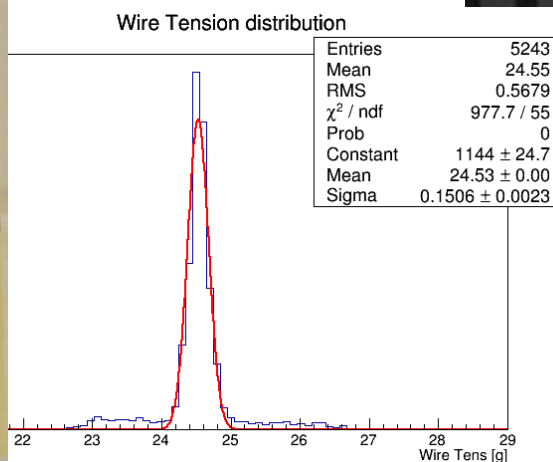
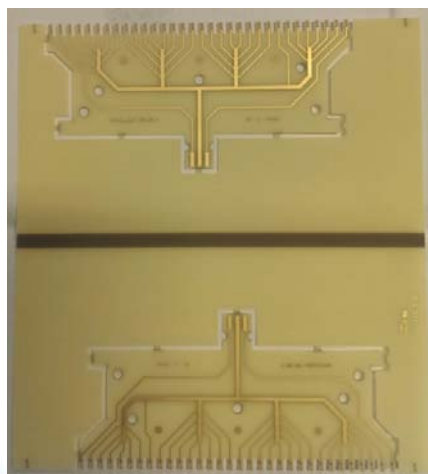
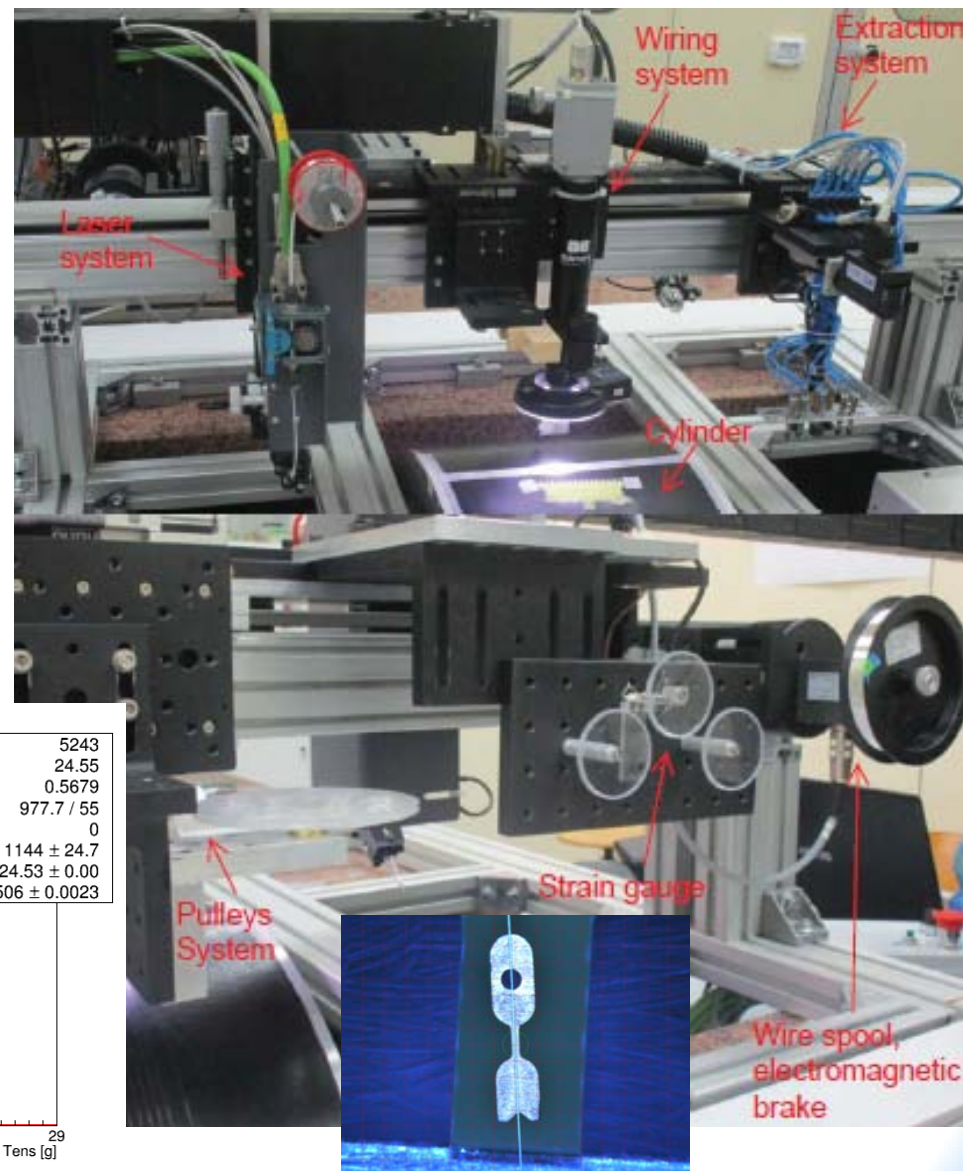
The Old Way



Bernardo Strozzi – Le tre Parche – Venezia, circa 1620

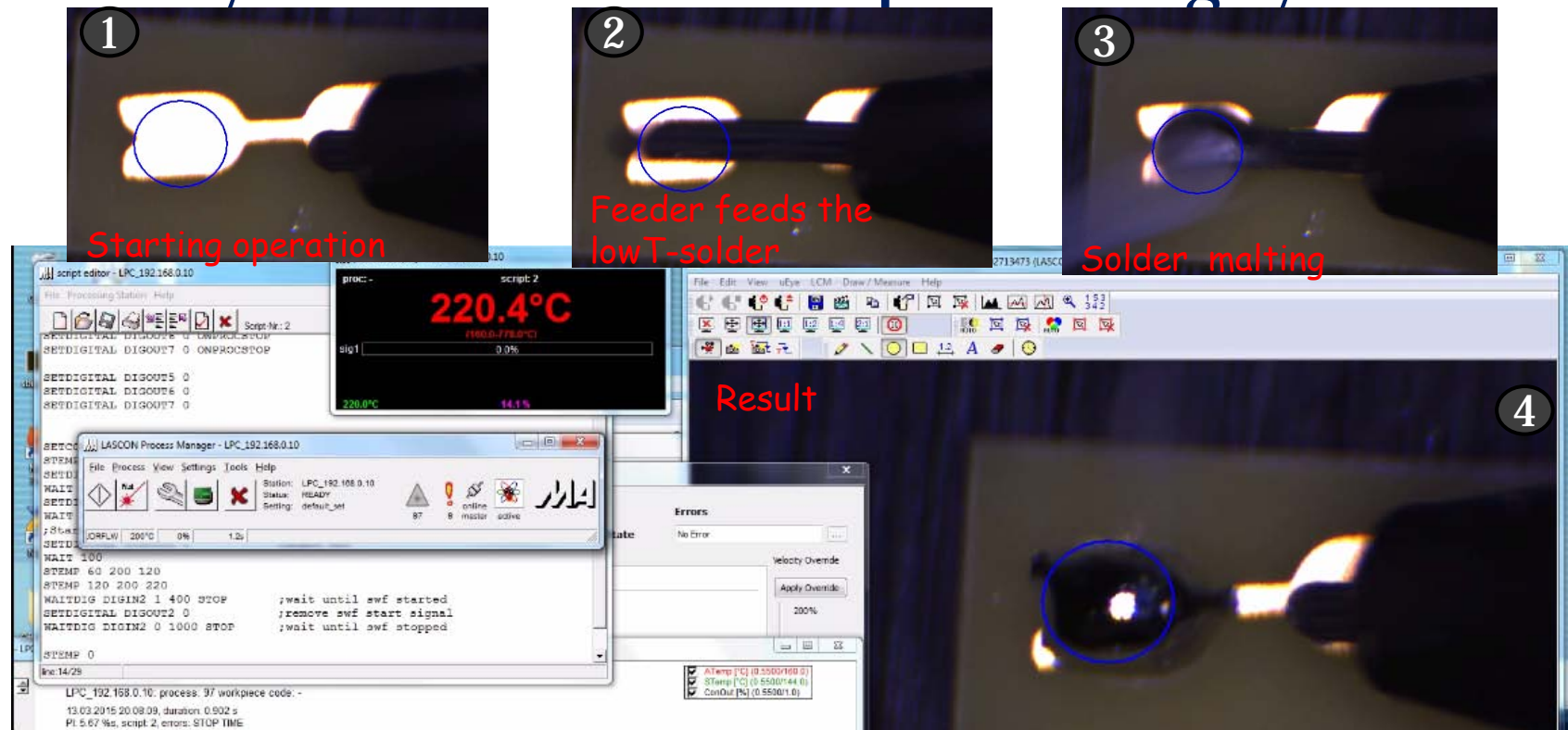
WIRING SYSTEM

- The purpose of the wiring system is the winding of a multiwire layer made up of 32 parallel wires.
- The wire mechanical tension is monitored by a high precision strain gauge and corrected with a real-time feedback system.
- The wire position is precise about $20 \mu\text{m}$



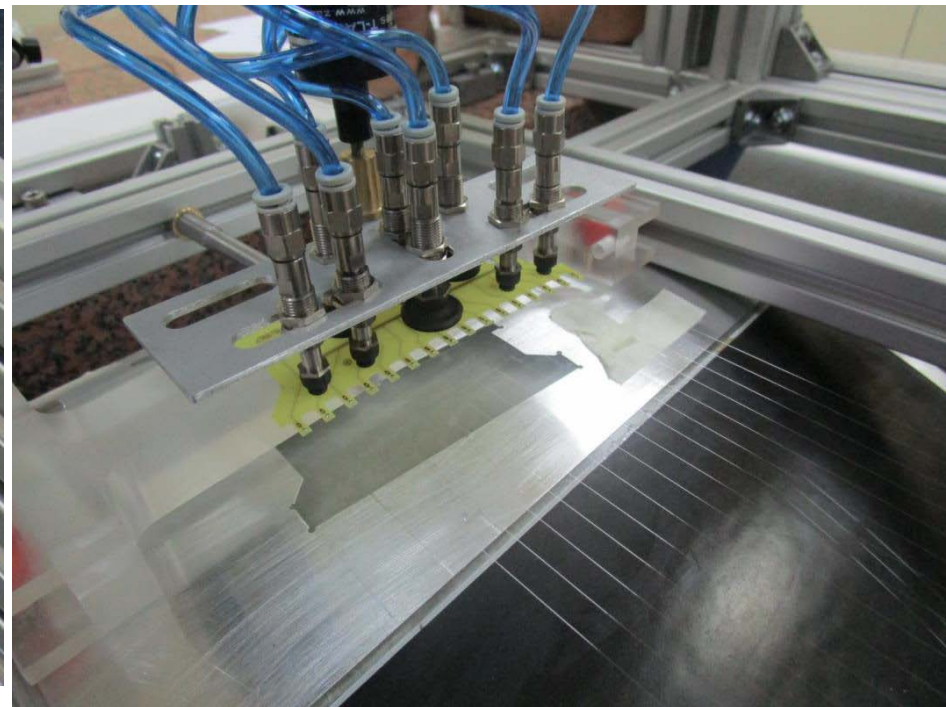
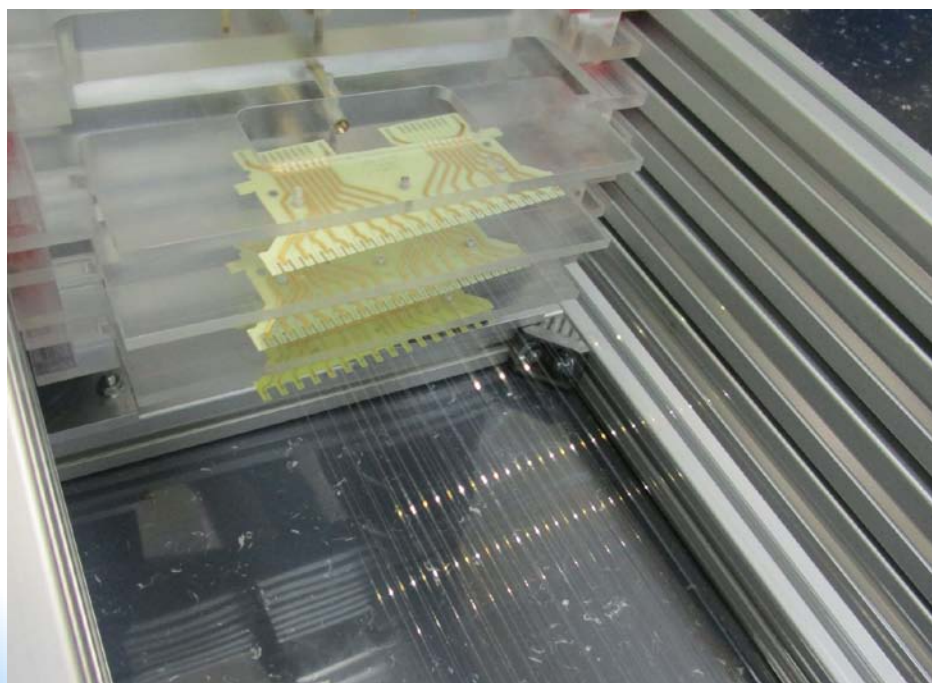
SOLDERING SYSTEM

- The soldering phase is accomplished by an IR laser soldering System.
- The laser system is controlled by the Compact RIO and is synchronized with the positioning system

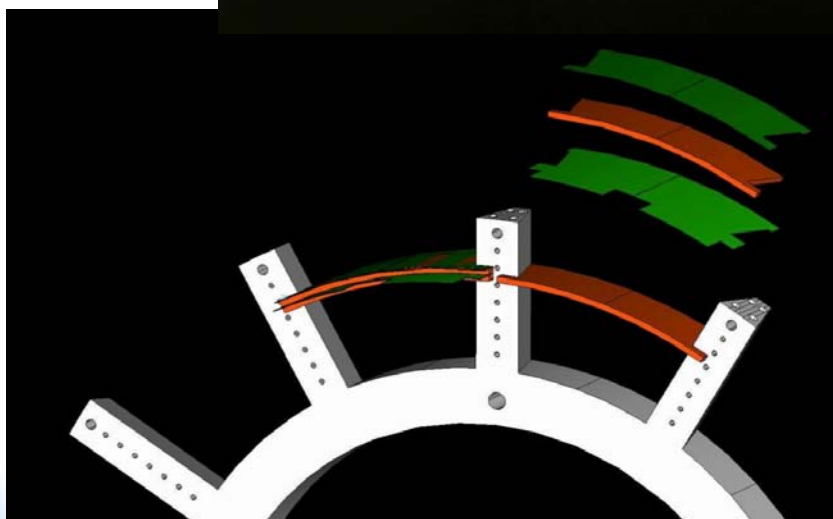
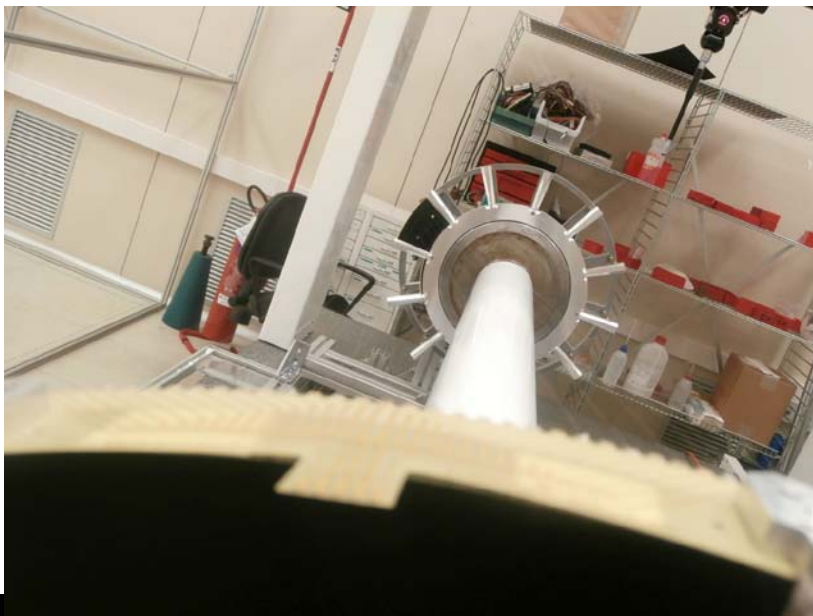


AUTOMATIC HANDLING SYSTEM

- The wound layer of soldered wires around the cylinder must be unrolled and de-tensioned for storage and transport frame, to be sent to the assembly station at the INFN Pisa.
- The wire PCBs are lifted off from the cylinder surface with a linear actuator connected to a set of vacuum operated suction cups.



ASSEMBLY STATION@ INFN Pisa



CONCLUSIONS

- Strong motivations for an upgraded MEG experiment aiming at setting an upper limit $\mathcal{B}(\mu^+ \rightarrow e^+ + \gamma) < 6 \times 10^{-14}$.
- The upgrade of the positron tracker consists in a a full stereo and high transparency Drift Chamber
- The design and the performance of the new tracking system, among the other subsystems, are crucial to reaching this goal.
- For the huge number of wires constituting the DC has been a novel approach of wiring.
- For the accuracy of positioning of the wires and not to ruin them has been designed and realized a robot semiautomatic.
- The wiring robot is ready for the production of the MEG DC layer

References

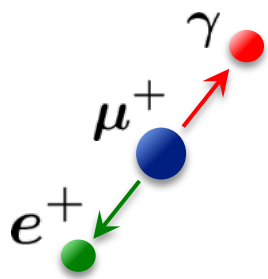
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Thank you



Detection principle

Signal:



$$E_\gamma = 52.8 \text{ MeV}$$

$$E_e = 52.8 \text{ MeV}$$

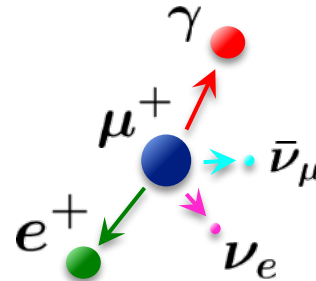
$$\Theta_{e\gamma} = 180^\circ$$

$$T_{e\gamma} = 0 \text{ s}$$

$$N_{\text{sig}} = R_\mu \cdot T \cdot \text{Br}(\mu^+ \rightarrow e^+\gamma)$$

Backgrounds:

1) Radiative muon decay ($\text{Br}_{\text{RMD}} \approx 1.4\%$)



$$E_\gamma < 52.8 \text{ MeV}$$

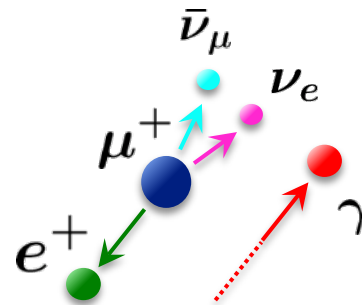
$$E_e < 52.8 \text{ MeV}$$

$$\Theta_{e\gamma} < 180^\circ$$

$$T_{e\gamma} = 0 \text{ s}$$

$$N_{\text{RMD}} = R_\mu \cdot T \cdot \text{Br}(\mu^+ \rightarrow e^+\gamma \bar{\nu}_\mu \nu_e)$$

2) Accidental overlap



Photon can come from:

1. Radiative muon decay
2. Positron annihilation in flight
3. Bremsstrahlung

$$E_\gamma < 52.8 \text{ MeV}$$

$$E_e < 52.8 \text{ MeV}$$

$$\Theta_{e\gamma} < 180^\circ$$

$$T_{e\gamma} \sim \text{flat}$$

$$N_{\text{acc}} \propto R_\mu^2 \cdot T \cdot (\Delta E_\gamma)^2 \cdot \Delta E_e \cdot (\Delta \Theta_{e\gamma})^2 \cdot \Delta T_{e\gamma}$$

⇒ Acc. background dominant, detector resolutions crucial!