





### X-IFU Aperture Cylinder and FPA Filters

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### **OUTLINE**

Quick intro on X-IFU Aperture Cylinder and FPA Filters

Assessment Phase 0-A1 On-going Activities

Assessment Phase A1-A2 Activity Planning









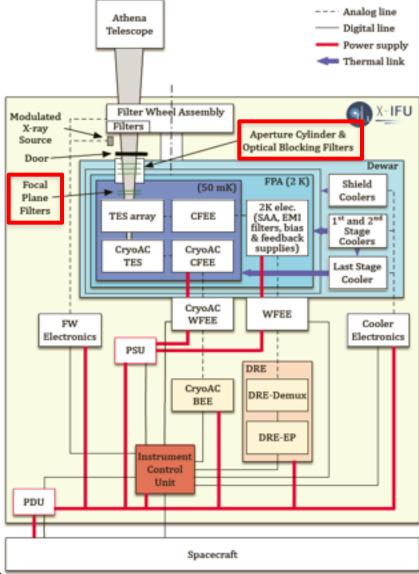








### Filters in the X-IFU Functional Block



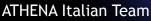


















### Why X-IFU needs Filters

#### 1) Radiation Heat Load

The cryostat provides a cooling power of approx 1 µW at the cold stage to dissipate conduction heat load and detector bias power. The IR radiation from the cryostat thermal and structural shields provides an additional heat load.

Radiation Heat Load < 1 % of Conduction Heat Load and Bias Power

### 2) Photon Shot Noise

The micro-calorimeters are also sensitive to photons at lower energies than X-rays. Although the detector does not trigger on individual low energy photons, the statistical fluctuation of the absorbed energy during the detection time interval, can introduce a degradation of the energy resolution of the detector (photon shot noise).

Photon Shot Noise < 0.2 eV FWHM

### 3) EMI (up to 10 GHz)

Cryostat shields should also operate as Faraday cages to protect the detector from EMI coming from the read-out electronics and spacecraft environment (telemetry).

**Attenuation level TBD** 











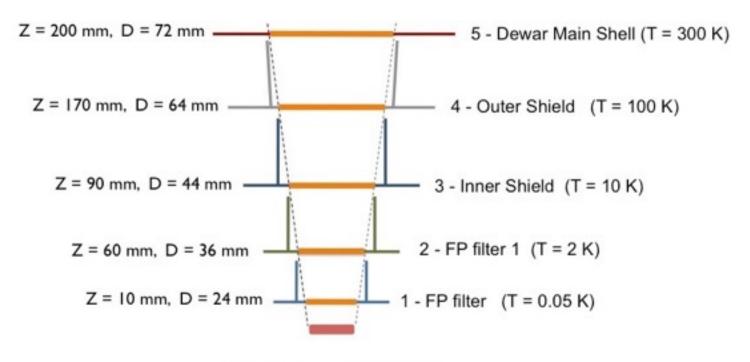






### **Baseline Design**

The baseline design adopted in the ATHENA proposal, based on the IXO-XMS study, consists of 5 identical filters with a total of 2800 Å of polyimide and 2100 Å of aluminum with integrated Polyimide support meshes 10 µm thick (93% open area) on the two outer and larger diameter filters.



Detector Array 15.5 × 15.5 mm<sup>2</sup>







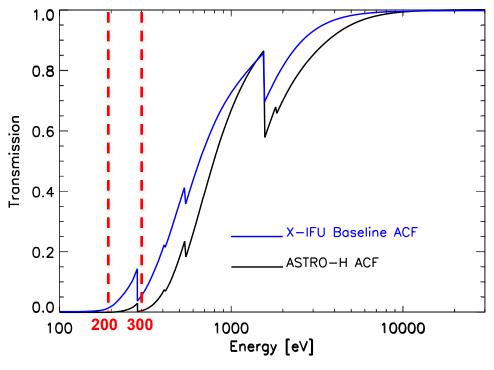












**ASTRO-H** 5 filters: Polyimide 4600 Å + Al 4000 Å total, Si mesh on three filters **X-IFU – Baseline** 5 filters: Polyimide 2800 Å + Al 2100 Å total, mesh 93% on the two outer filters

The low energy response of the X-IFU is essentially defined by the AC and FPA filters











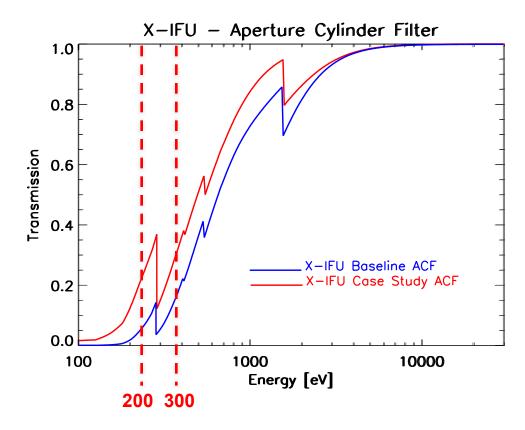






### **Ongoing activities: Design Optimization**

A more efficient design, currently under investigation, consists of 5 identical filters with a total of 2250 Å of polyimide and 1000 Å of aluminum. The two outer and larger diameter filters are supported by an Al lithographic mesh 2 µm thick with > 93% open area.















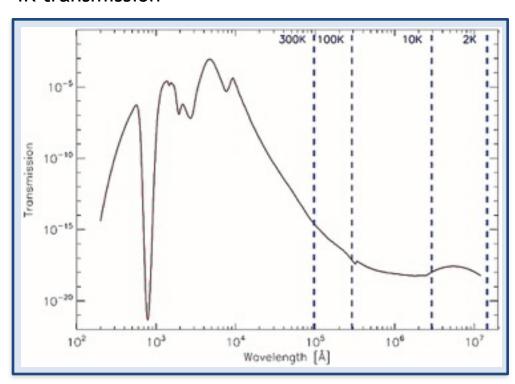




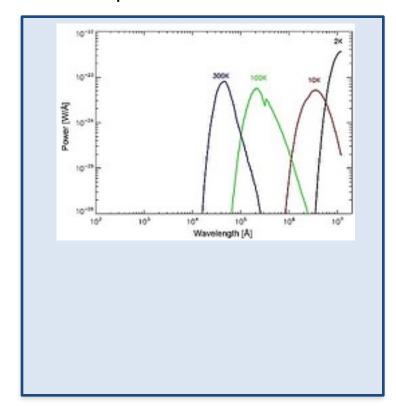


### **On-going Activities: Simulations**

#### IR transmission



### Radiative power onto the detector array













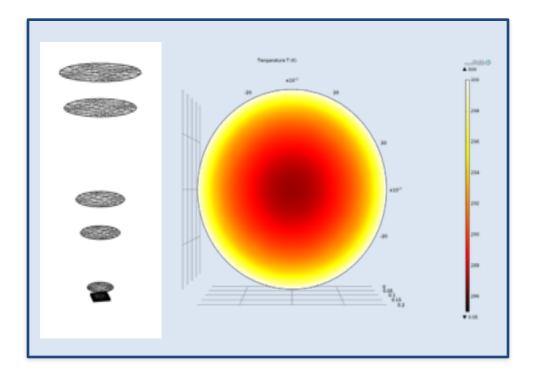




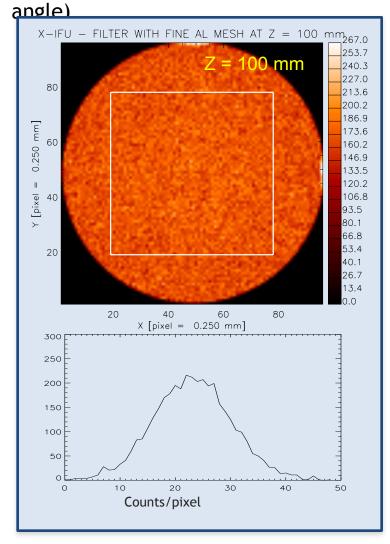




Thermal modeling of the filters inside the cryostat (COMSOL multiphysics)



Ray tracing (mesh imaging, filter tilt





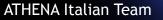












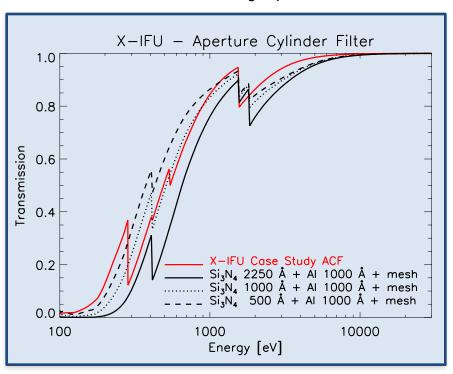


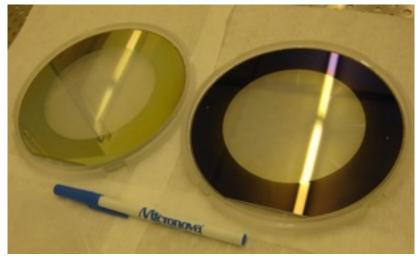




### **On-going Activities:** Material Investigations

### Thin foil (Polyimide, $Si_3N_4$ )





Si<sub>3</sub>N<sub>4</sub> membranes

Mesh open area 85%,

Filter diameter 100 mm, thickness 650 Å

[Courtesy of HS foils, Finland]

Si<sub>3</sub>N<sub>4</sub> membranes 500 Å thick can also be built with diameter up to 20 mm mesh-less, or larger than 50 mm with mesh.

[Courtesy of LUXEL, USA]















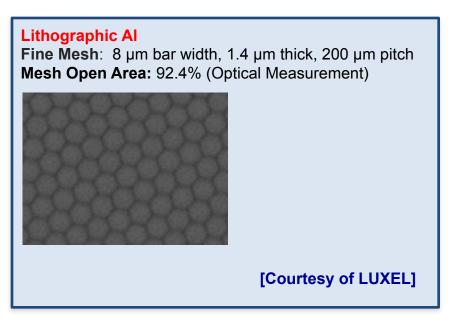






## Mesh for the larger diameter filters (Al, Si, Polyimide)





















# On-going Activities: Test samples procurement

- 1. 45nm Polyimide / 20nm Al film, supported by Al lithographic mesh, with ID > 50mm.
  - Mesh to have nominal 92% transmission (Optical Measurement)
  - Mesh Pitch = 200 microns
  - · Calculated Mesh Bar Width = 8 microns
  - Mesh Bar Thickness = 1.4 microns
- 2. 45nm Polyimide / 20nm Al film, meshless, with ID < 50mm.

**Witness filters** (taken from same lots as Item 1 and 2) mounted on ring frames with ID < 10 mm for Synchrotron X-ray transmission measurements and IR transmission measurements.

**Witness filters** (taken from same lots as Item 1 and 2 on) mounted on solid frames for X-Ray Photoelectron Spectroscopy and Atomic Force Microscopy.









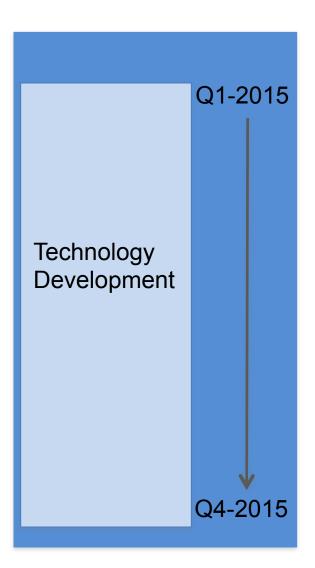








### **Assessment Phase 0-A1 Activity Planning**



### **Main Activities**

### **Required Inputs**

#### Performance simulations

- Thermal modeling to derive temperature profile on each filter at equilibrium.
- IR transmission, Radiative load onto detector and NEP
   EM attenuation (Al foil and mesh)

#### Material investigation

- Thin foil (Polyimide,  $Si_3N_4$ , ....)
- Mesh type (Al, Si, Polyimide, ...)

#### Samples procurement

#### Preliminary tests

- X-ray transmission XANES and EXAFS vs. T
- Aluminum oxidation (EXAFS and XPS)
- IR transmission vs. T
- EM shielding (< 10 GHz) at T=300 K and T < 1.2 K (TBV)</li>

Thermal/Mechanical IF (Cryostat, Aperture Cylinder) Required EM attenuation in Xband



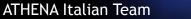










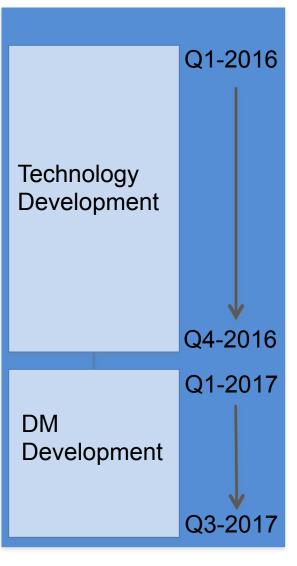








### **Assessment Phase A1-A2 Activity Planning**



#### Main Activities

### Required Inputs

Filters and Frames preliminary design

Inspection, handling and storage procedures (procurement/construction of shipment boxes, storage cabinet, handling tools, ...)

**Filters procurement (1** set representative of the

current flight design + witness samples)

#### Test measurements

- •Environmental: cooling, vibration, ageing (e.g. atomic oxygen, micro-meteoroids, TBC)
- •Vis/IR transmission, XPS, AFM, ...
- •X-ray transmission

DM filters and frame design

**DM filters procurement (2 sets + witness samples)** 

**Visual Inspection** 

Shipment for integration in the DM

Test measurements on back-up filters and witness samples

Thermal/mechanical IF EM attenuation in X band Vibrational load

> TBC Not covered in present budget





























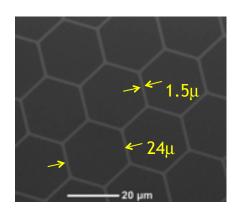






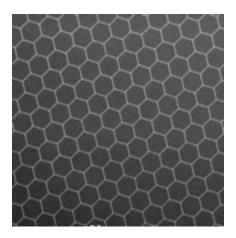


### Lithographic Aluminum fine mesh



#### Example of previously built lithographic Al Mesh by LUXEL:

Mesh Bar Width = 1.5  $\mu$ m Mesh Pitch = 24  $\mu$ m Mesh Bar Thickness = 0.306  $\mu$ m Open Area = 88%



#### Proposed Al Mesh:

Mesh Bar Width = 10  $\mu$ m Mesh Pitch = 600  $\mu$ m Mesh Bar Thickness = 2  $\mu$ m Open Area = 95%

Model predicts the proposed mesh raises the burst strength of 50 nm polyimide by > 2X











