







# **SPES status**

Gianfranco Prete SPES Project leader





#### **PIAVE Heavy Ion Injector**



# Laboratori Nazionali di Legnaro: site for SPES facility



#### ALPI Linac 48 MVeq



#### Tandem XTU 15 MV







# **SPES** Strategy





Research and Production of Radio-Isotopes for Nuclear Medicine

Accelerator based neutron source (Proton and Neutron Facility for Applied Physics)



# **SPES Facility Layout**





SPES 

New infrastructure for:

- cyclotron
- RIB (Radioactive Ion Beam)
- application facility



Radioactive Ion Beams are reaccelerated by the superconductive linac ALPI. A normal conductive RFQ placed before ALPI will match the input acceptance beam parameters.





### Second SPES International Workshop

Europe/Rome 👻

English 👻

Login

26-28 May 2014 INFN Laboratori Nazionali di Legnaro

### **Presented 37 Letters of Intents**



### **MAIN TENDERS**



# **SPES general planning**

	2012	2013	2014	2015	2016	2017	2018	2019
Authorization to operate and safety	UCx							
	5microA							
ISOL Target-Ion Sources development								
ISOL Targets construction and								
installation								
ISOL on-line commissioning								
Building Construction	Executive	raw buil	ding					
	project	construc	tion					
Cyclotron Construction &				Cyclotro	n			
commissioning				at LNL				
RFQ development and Alpi up-grade								
Design of RIB transport & selection								
(HRMS, Charge Breeder, Beam Cooler)								
Construction and Installation of RIBs								
transfer lines , CB and spectrometers								
Stepwise commissioning and first								
exotic beam (2018), HRMS in 2019								

### **Cyclotron Site Test at BEST Company (Ottawa)**

#### **November 2014 Factory Acceptance Test**



#### **Main Parameters**

Accelerator Type	Cyclotron AVF 4 sectors
Particle	Protons (H <sup>-</sup> accelerated)
Energy	Variable within 30-70 MeV
Max Current Accelerated	<b>750 μΑ</b> (52 kW max beam power)
Available Beams	<b>2 beams at the same energy</b> (upgrade to different energies)
Max Magnetic Field	1.6 Tesla
RF frequency	56 MHz, 4 <sup>th</sup> harmonic mode
Ion Source	Multicusp H <sup>-</sup> I=15 mA, Axial Injection
Dimensions	Φ=4.5 m, h=1.5 m
Weight	150 tons

Cyclotron assembled and operated with 700  $\mu\text{A}$  at 1MeV

### SPES: Cyclotron Schedule (2013-2015)

							100000		
	20	)13		2014			2015		
	Ш	Ш	I	II	III	I	Ш	Ш	
Final Assembly and Testing									
Factory Commissioning									
Disassembly and Shipping									
Installation at LNL									
Commissioning at LNL									







### **SPES CYCLOTRON**

### load work per year



Compact, high current, H- cyclotron: 70 MeV, 0.7 mA shared on 2 exits 2 proton beams are available at the same time

### Beam sharing

	Proton beam	N.rs of SHIFTS	Beam on target: Total 10600 hours
ISOL 1	300µA 40MeV	10	2800
Irradiation 1	500 μA 70MeV	9	2500
Irradiation 2	500 μA 70MeV	10	2800
ISOL 2	300 μA 40MeV	9	2500
Maintanance		7	7x14x24=2350
Cyclotron Operation		19	19x12x24= 5462 esperiment 19X2x24= 912 beam preparation

### 2 weeks per shift

Beam preparation 2 days Beam on target 12 days

Beam on target  $\rightarrow$  280 hours per shift

Each bunker will cool down for 14 days after target irradiation.

Expected Beam on target: 10600 hours per year

More than 5000 hours/year of proton beam available for applications



### **ISOL FACILITY**







### **Technical highlights:** the production target



### SPES DIRECT TARGET CONCEPT to operate with 8 kW proton beam

- Direct Target carefully designed to reach **10**<sup>13</sup> fissions/s with 8 kW proton beam (thermomechanical considerations);
- In beam test performed at iThemba labs (South Africa) on May 2014;
- Prototype under operation.
- Fully developed **front-end** following ISOLDE design



### UCx target completely developed











### **Exotic Beam reacceleration**



#### Collaboration with LPSC (Grenoble) for the SPES Charge Breeder

INFN





# Validation of the SPES-CB



LPSC April 4<sup>th</sup>, 2015

#### **Charge Breeder Beams:**

✓ Global capture up to 90% !



		EFFICIENCY* [%]					
ION	Q	SPES req	Best LPSC	SPES-CB			
Cs	26	≥ 5	8,6	11,7			
Xe	20	≥ 10	10,9	11,2			
Rb	19	≥ 5	6,5	7,8			
Ar	8	≥ 10	16,2	15,2			

#### \*results obtained for the same 1+ injected current



### **High Resolution Mass Separator & Beam Cooler**

### Approaching Mass resolution: 1/40000 !

Synergies with LNS Collaboration SPES – CENBG Bordeaux

Scaled-up version of the separator designed for CARIBU Mass resolution: 1/40000

Beam Cooler to match the HRMS input requirements

### **COOLBEAM experiment financed by INFN-CSN5, 2012→2015** Collaboration: LNL-LNS, Milan



### **High Resolution Mass Separator**



#### L.Calabretta, M.Comunian, A.Russo, L.Bellan





#### Exotic Beam reacceleration: room temperature RFQ





E. Fagotti, A. Pisent

#### 1<sup>+</sup> Stable Source

# LARAMED Project

### Funded with 6.8 Meuro

Joint Research lab of INFN, CNR, Universities and external companies:

- Measurement of cross section through targets activation
- High power targets tests
- Radioisotopes/radiopharmaceuticals Production test facility (<sup>99m</sup>Tc, <sup>64</sup>Cu, <sup>67</sup>Cu, <sup>82</sup>Sr, ...)

Production laboratory joint venture with external companies: Selected isotopes of medical interest Sr-82/Rb-82 generator

### STATUS:

- Building and infrastructures underer development
- Design of radiochemistry labs
- Design of beam line and target management
- Contract with company for radioisotopes production to be finalized



LARAMED Project @ LNL

# **ISOLPHARMA\***



 

 Use of exausted ISOL targets: extraction of trapped elements

 Isotopes trapped into the ISOL target

 Isotopes trapped into target

Mo-Tc 99m generator



Useful as strategic production



UCx Target conditioned following standard chemical procedures



Regional production of Mo-99 1150 GBq\_3day (needs of Veneto)

(Today not commercially competitive)

\* Patent pending



# The chain of HIGH INTENSITY



High intensity proton beam

High power target

High neutron production `

High activation

Target Handling problems

Radioprotection and safety

(Storage and decommissioning)





Integral neutror Proton beam= 7 Target = W 5mm	<b>n production at</b> 0 MeV, 500 μA 1	SPES Cyclotron		
Energy region (MeV)	Sn (n/s) ∼ 6·10 <sup>14</sup> s <sup>-1</sup>	Φ <sub>n</sub> @ 2.5 m (n cm <sup>-2</sup> s <sup>-1</sup> )	⊕ <sub>n</sub> @ 1 cm (n cm⁻² s⁻¹)	
1 < E < 10	$\sim 5.10^{14} \text{ s}^{-1}$	5×10 <sup>8</sup>	3×10 <sup>13</sup>	
<mark>10 &lt; E &lt; 50</mark>	$\sim 1.10^{14} \text{ s}^{-1}$	1×10 <sup>8</sup>	6x10 <sup>12</sup>	





### Neutron spectra for different targets

#### Continuum and Quasi Mono Energetic spectra





Figure 4: C(p,xn) at 70 MeV

Al(p,xn) at 70 MeV

Thick target yield for Figure 8: thick target yield for MeV





### **High Power Beam Dump** 50 = kW proton beam (≈ 100 W/cm<sup>3</sup> at 150°C) Connecting Tube **Copper Plates** IN (20°C) CU **PROTON BEAM** PASS **OUT (40°C) Alluminium Frame**



#### 52500 W

42.5063	1	79.4976	1	116.489	1	153.48	1	190.472	ļ.	
	61.0019		97.9933		134.985		171.976		208.9	96

### **Cooling system:**

Flow	0,16 l/s
Velocity	1,25 m/s
ΔT	20 °C

### **Input thermal power:**

Energy	70 MeV
Current	750 μA
Power	52500 W



### High power target at SPES











#### CONCLUSIONS

- □ The SPES project is financed by INFN up to the completion
- □ The cyclotron just arrived and it is under installation
- The proton beam is expected to be extracted in September 2015 for the Site Acceptance Test
- ISOL:
  - □ The ISOL sistem will be installed in 2016
  - □ First radioactive beam in 2018 (no reacceleration)
- □ Applications:
  - □ First beams available for medicine and neutrons in 2016
- Adressed several common aspects: target, radioprotection and safety





# SPES Horizontal Handling system

All system has been developed according the safety & radioprotection rules



# SPES Horizontal Handling system





# Horizontal device (AGV based)

Devices under construction at the LNL mechanical workshop



### Target chamber rack-storage system

The storage system is able to accommodate up to 44 boxes, with the possibility of expelling the box with lower radioactivity (FIFO logic)

The system automatically picks up the Pb box from the AGV and placed in the rack.

