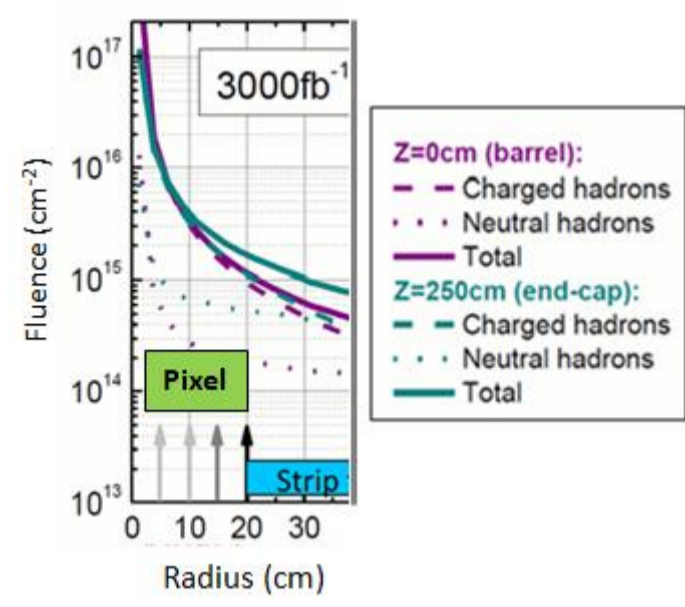


Introduction

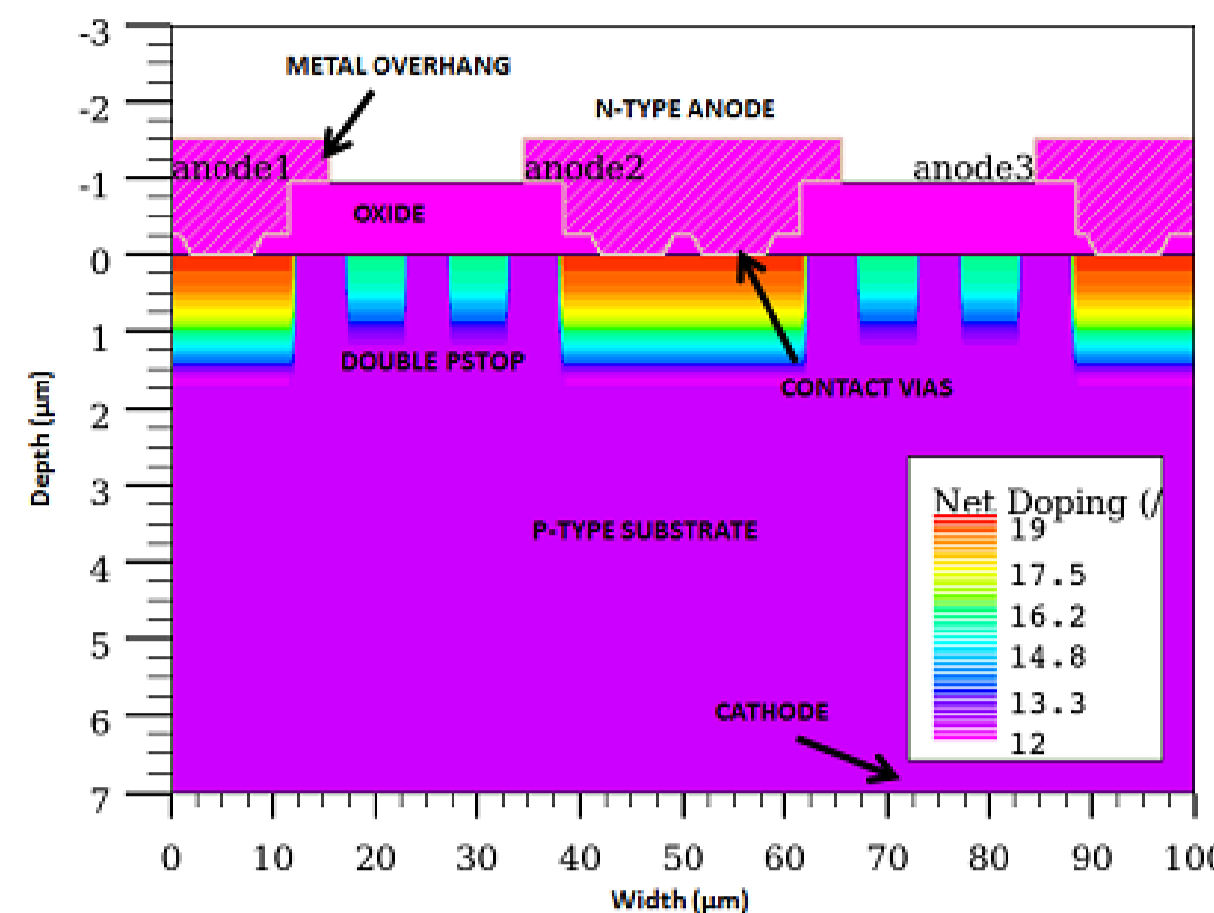
- Si sensors - high precision tracking devices.
- Presently installed in CMS tracker - pixel & strip detectors.

• **HL-LHC upgrade** :
 Luminosity $\sim 5 \times 10^{34} \text{cm}^{-2}\text{s}^{-1}$
 Integrated luminosity $\sim 3000 \text{fb}^{-1}$
 → For inner layer pixel -
 fluence (n_{eq}) $> 1 \times 10^{16} \text{cm}^{-2}$
 → **Harsh radiation environment!**



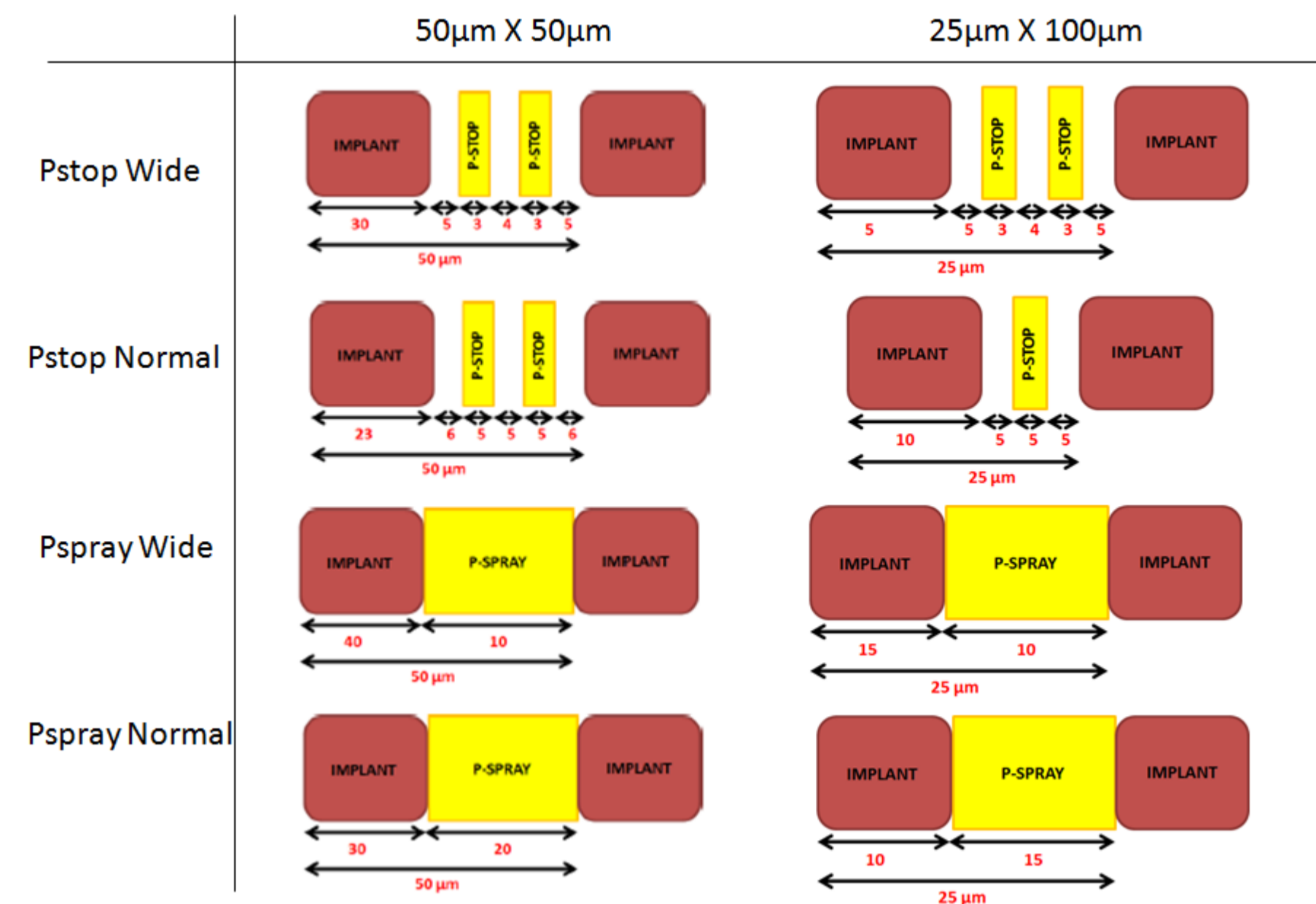
- Need to optimize the pixel detector design to make it withstand such high radiation levels!!

2D Pixel Structure



- Aluminium thickness = $0.55 \mu\text{m}$
- DC contact through Vias
- Gate SiO_2 thickness = $0.25 \mu\text{m}$
- Field SiO_2 thickness = $0.70 \mu\text{m}$

8 Possible Pixel Geometries



Parameter Details

- **P-Type** bulk doping concentration $N_b = 3 \times 10^{12} \text{cm}^{-3}$
- Implant doping : concentration $N_{\text{im}} = 1 \times 10^{19} \text{cm}^{-3}$, depth $D_{\text{im}} = 1.5 \mu\text{m}$, type = gaussian, with a factor of $0.5 \mu\text{m}$ times diffusion in all directions
- Temperature = 253K
- Damage Models Used : **2 bulk traps + QF + 2 N_{it}** in quantity as described in figure below.

* QF = fixed positive oxide charge density, N_{it} = Interface traps at Si-SiO₂ interface

Bulk Damage

Trap Type	Energy Level (eV)	Density (cm^{-3})	σ_e (cm^{-2})	σ_h (cm^{-2})
Acceptor	$E_c - 0.51$	$4 \times \phi$	2.0×10^{-14}	2.6×10^{-14}
Donor	$E_v + 0.48$	$3 \times \phi$	2.0×10^{-14}	2.0×10^{-14}

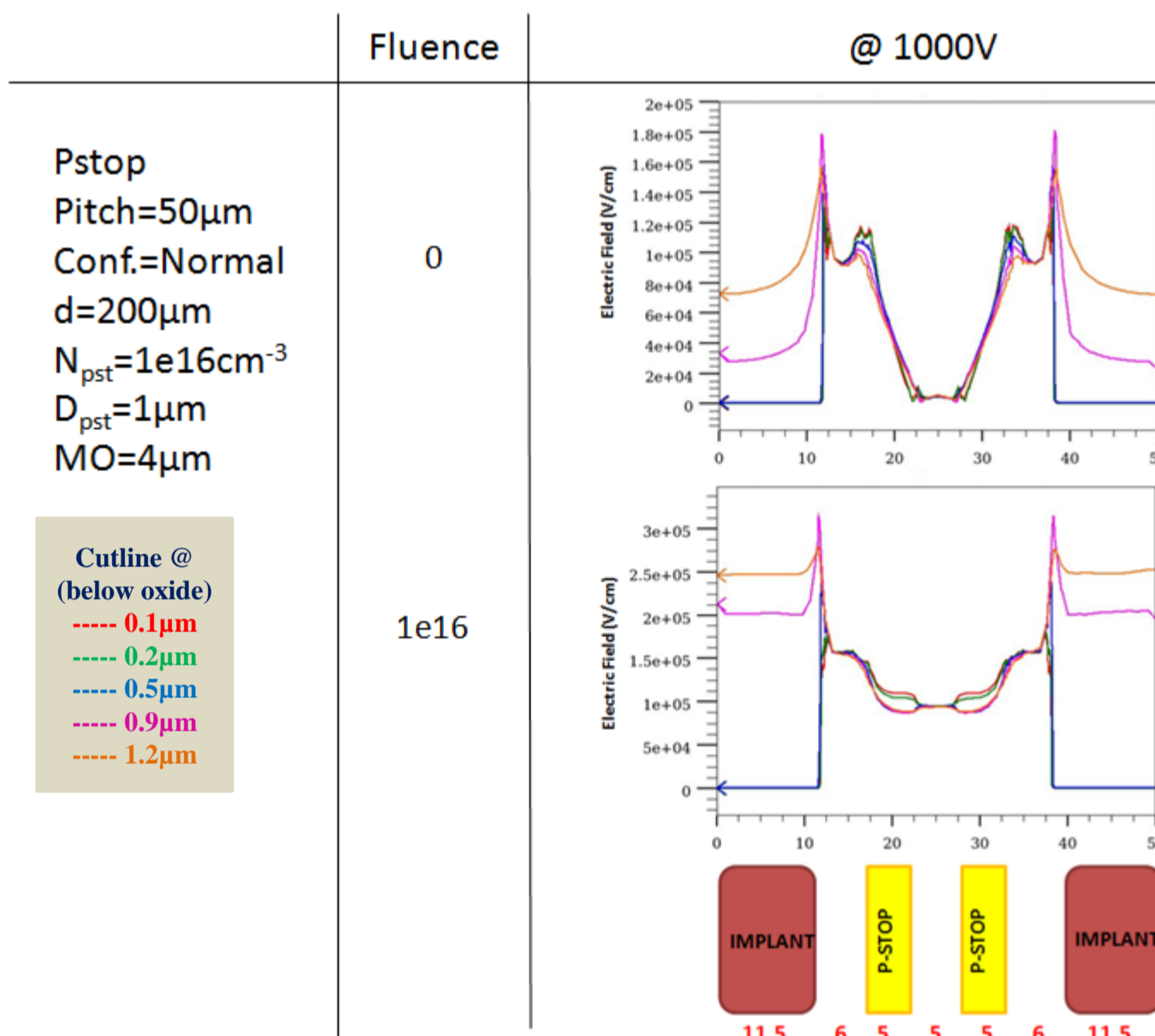
Surface Damage

Trap Type	Energy Level (eV)	Density (cm^{-3})	σ_e (cm^{-2})	σ_h (cm^{-2})
Acceptor	$E_c - 0.60$	$0.6 \times \text{QF}$	0.1×10^{-14}	0.1×10^{-14}
Acceptor	$E_c - 0.39$	$0.4 \times \text{QF}$	0.1×10^{-14}	0.1×10^{-14}

E_c = Lowest energy level of conduction band, E_v = Highest energy level of valence band.
 ϕ = Fluence, σ_e = Electron cross-section, σ_h = Hole cross-section

1. Identify crucial electric field regions in device

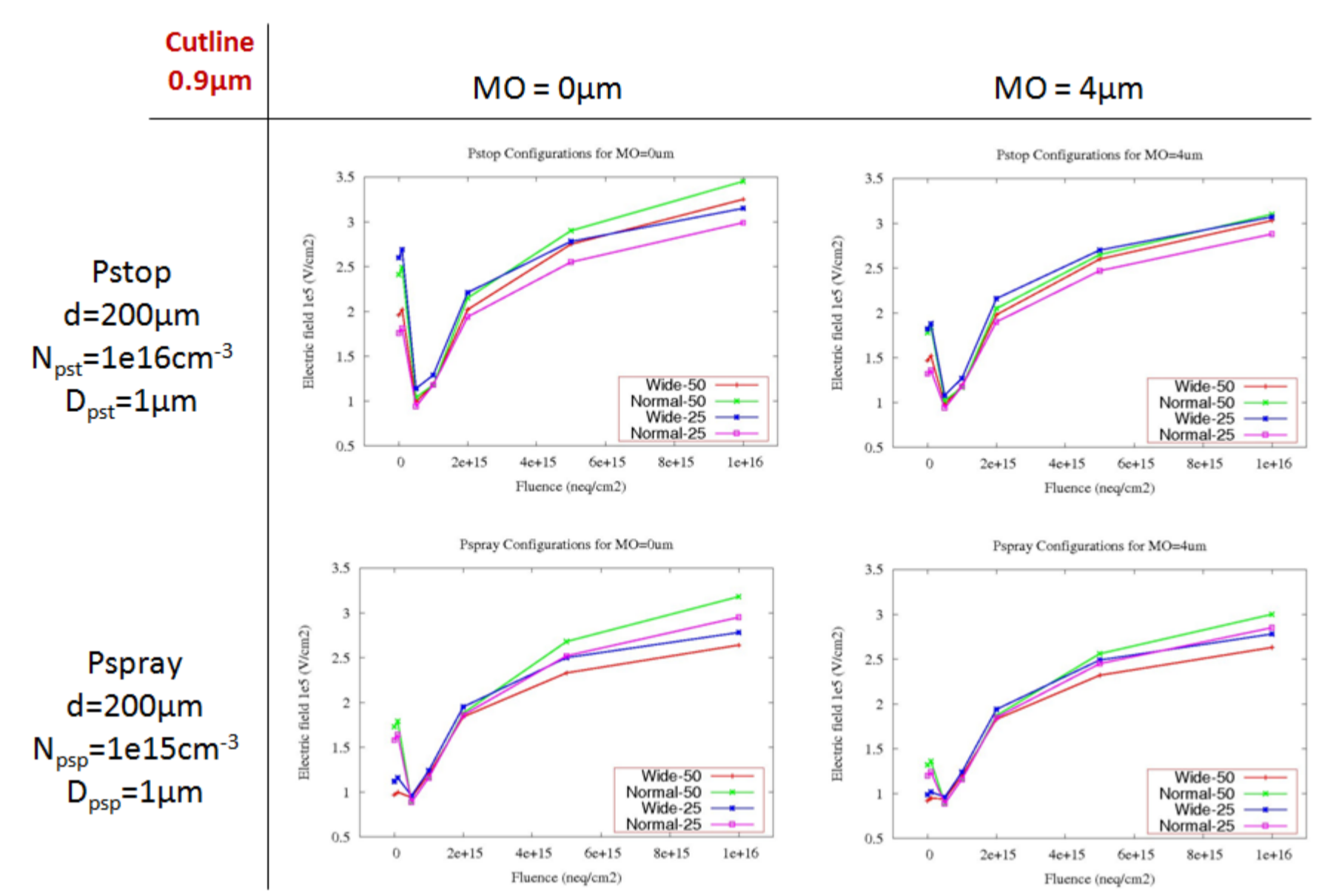
– Electric field across the sensor surface at different cutlines.



✓ **Maximum electric field is at cutline of $0.9 \mu\text{m}$ below the oxide, at strip curvature!!**

2. Identifying best geometry from the 8 pixel configurations @ 1000V

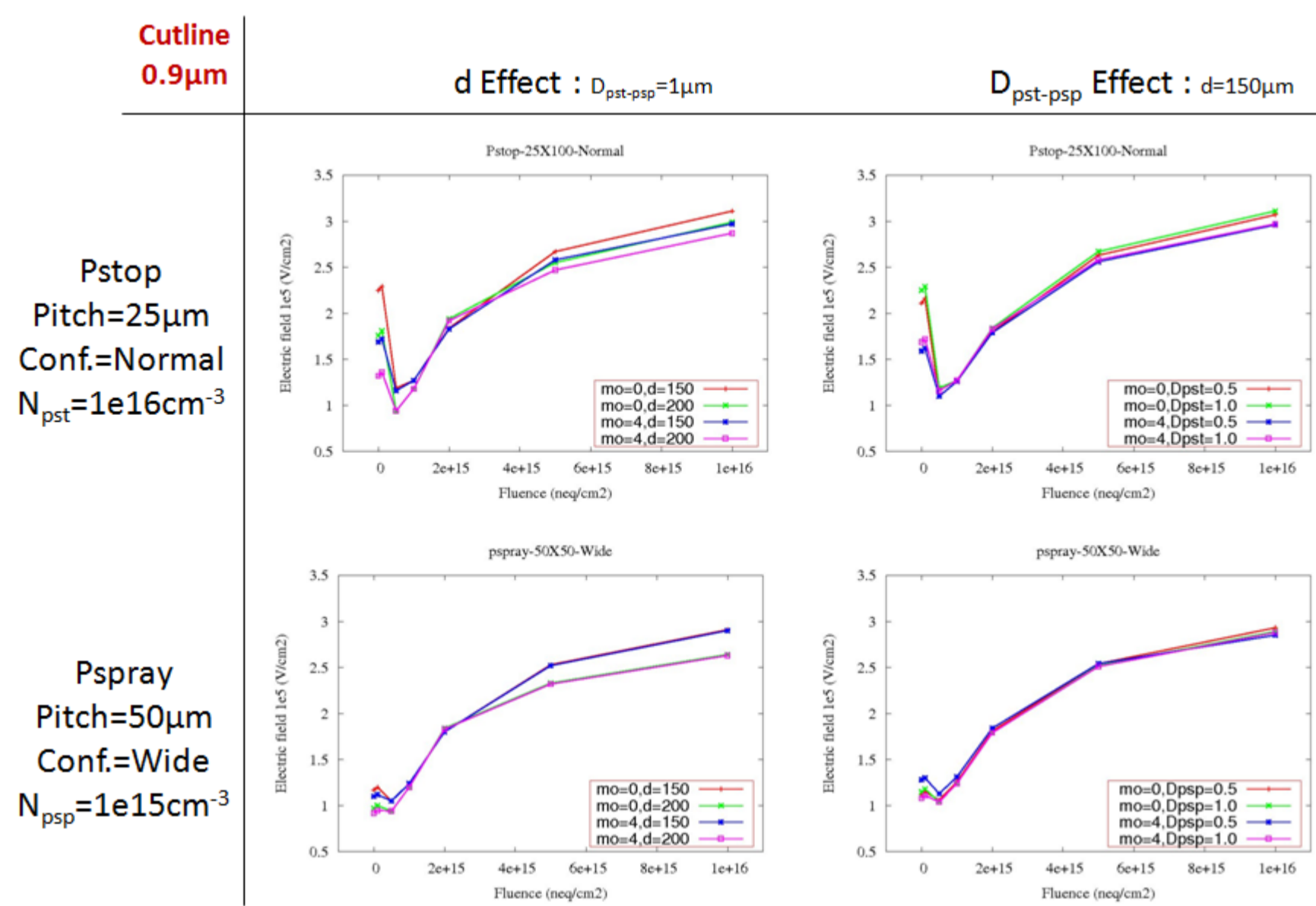
– Maximum electric field vs fluence.



✓ **Pstop-Normal-25 & Pspray-Wide-50 have the least electric field!**

3a. Effect of variation of d and $D_{\text{pst-psp}}$ on the crucial electric field @ 1000V

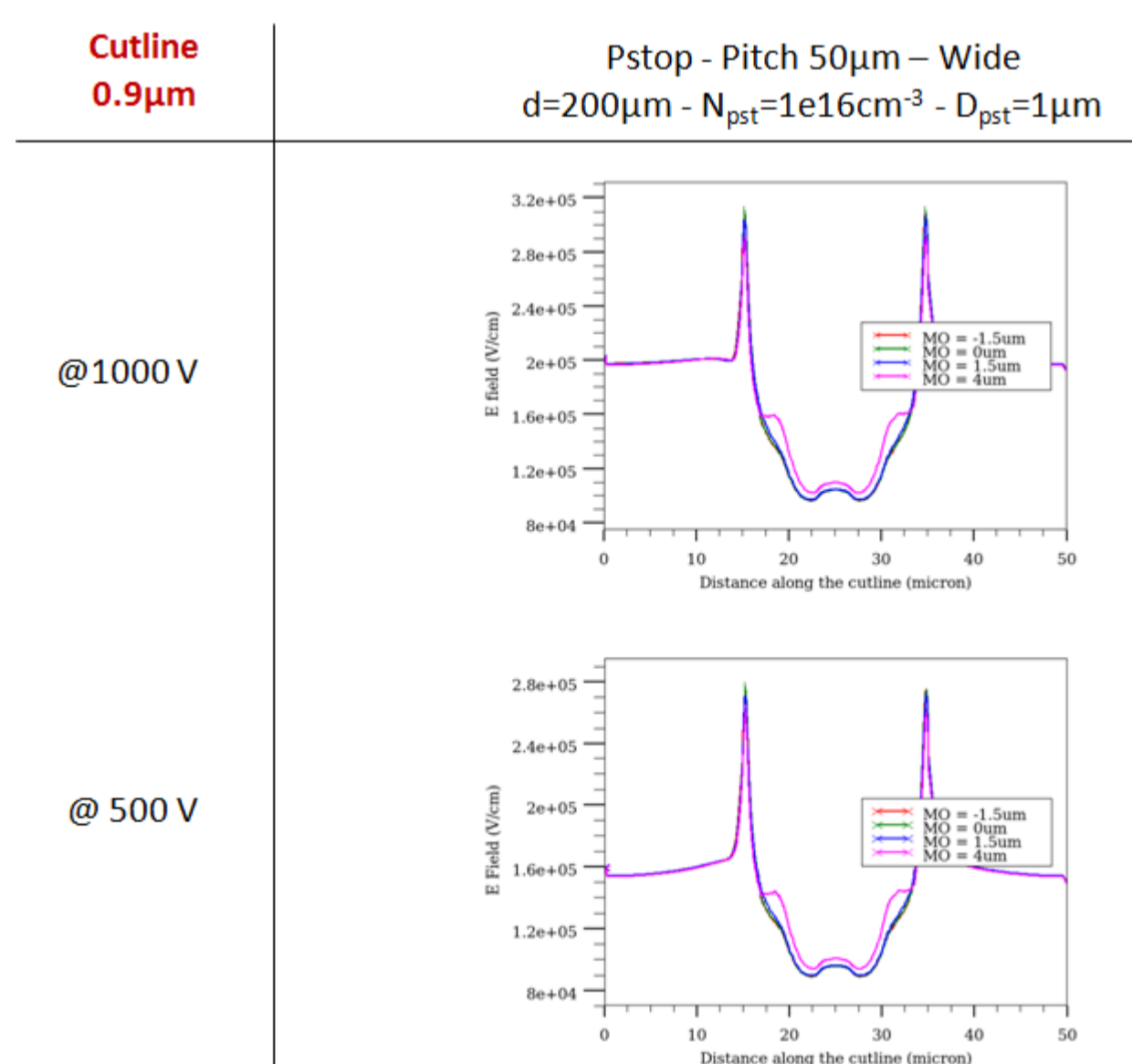
– Maximum electric field vs fluence.



- ✓ **Electric field reduces for larger detector depth.**
- ✓ **Small effect of variation of $D_{\text{pst-psp}}$ at high fluence.**

3b. Effect of variation of MO on the crucial electric field @ $1 \times 10^{16} \text{cm}^{-2}$ fluence

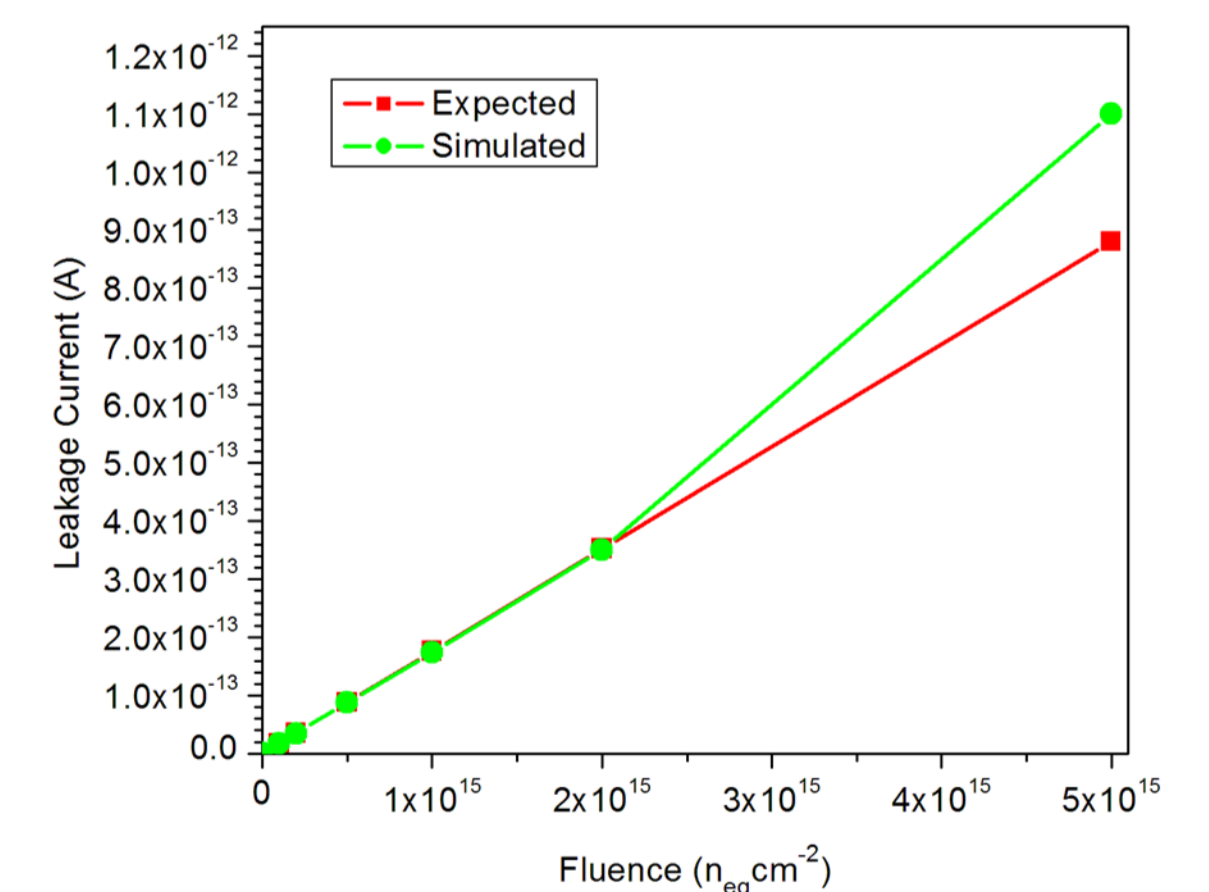
– Electric field across the sensor surface.



- ✓ **MO is effective in reducing the electric field, though the effect is a small one.**

* Leakage Current for a Pad Diode $1 \times 1 \times 200 \mu\text{m}^3$

– Expected & Simulated current as a function of fluence.



- ✓ **Current increases linearly with fluence at 253K using: $\Delta I = \alpha \Phi V$, where V is the volume of sensor.**
- ✓ **Calculated and Simulated IV characteristics are in very good agreement for fluence below $2 \times 10^{15} \text{cm}^{-2}$.**

* **Expanded forms of symbols used:**

$N_{\text{pst-psp}}$ = Concentration of pstop - pspray, $D_{\text{pst-psp}}$ = Depth of pstop - pspray, d = Detector active depth, MO = Metal overhang

Summary :

- Of the 8 designs, normal-25µm & wide-50µm configurations of pstop & pspray structures respectively, are the most radiation tolerant.
- The best parameters so far seem to be: $d=200 \mu\text{m}$, $N_{\text{pst-psp}}=1 \times 10^{16}-1 \times 10^{15} \text{cm}^{-3}$, $D_{\text{pst-psp}}=1 \mu\text{m}$, $\text{MO}=4 \mu\text{m}$.
- The parameters reported here are optimized looking at the operation stability against breakdown provided by the critical field, however a further study on charge collection efficiency (work on going), is needed to finalize the best device layout parameters.

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