

# CUORE: Bolometers at the Frontier of Neutrinoless Double Beta Decay

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# The CUORE Collaboration



# Outline

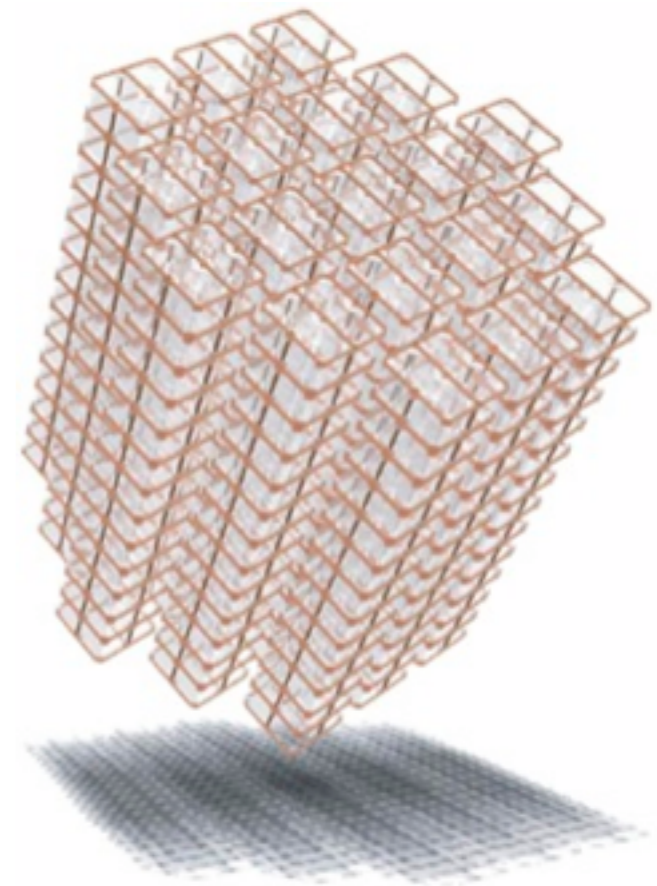
CUORE Program:  
Search for  $0\nu\beta\beta$  decay of  $^{130}\text{Te}$  with  $\text{TeO}_2$  bolometers



CUORICINO



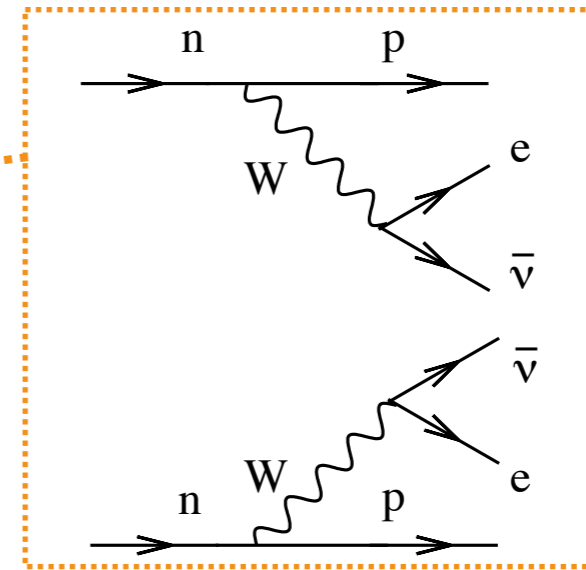
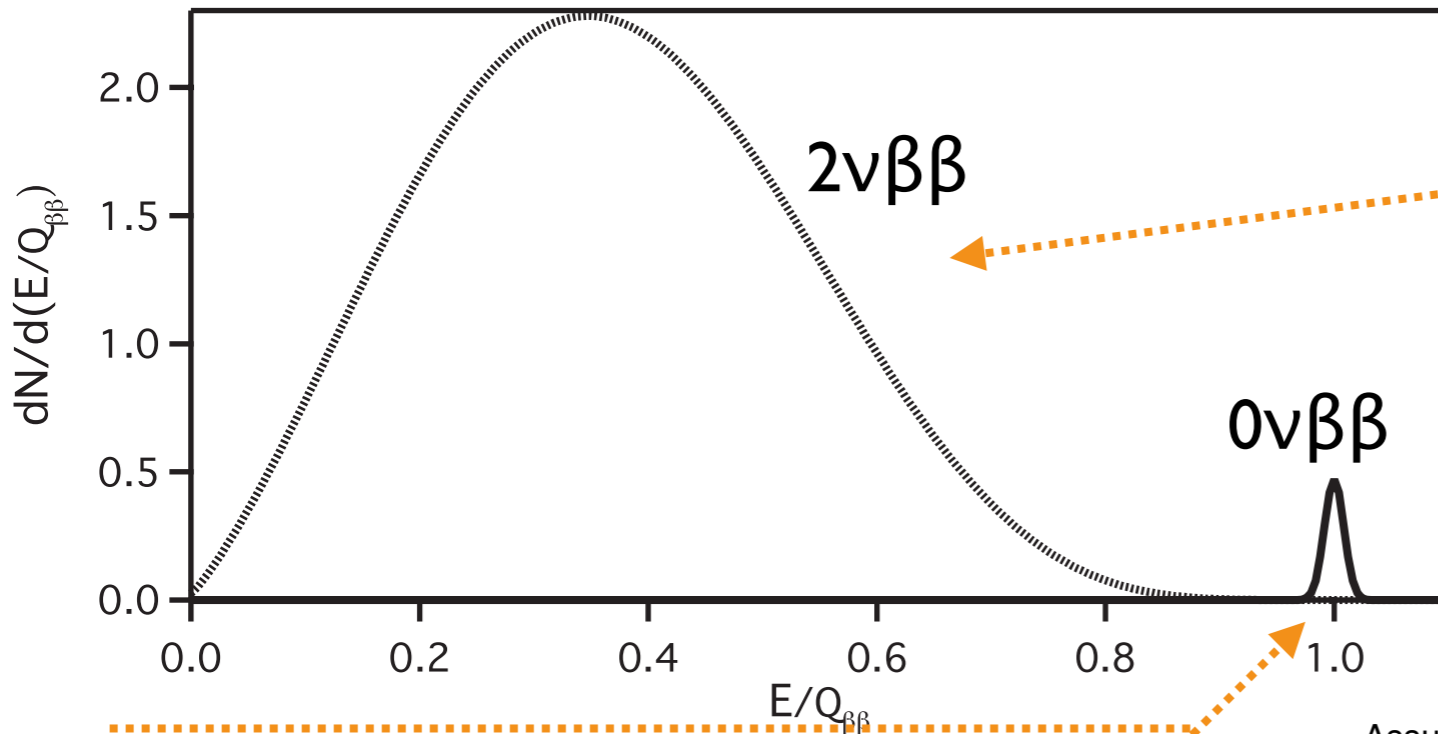
CUORE-0



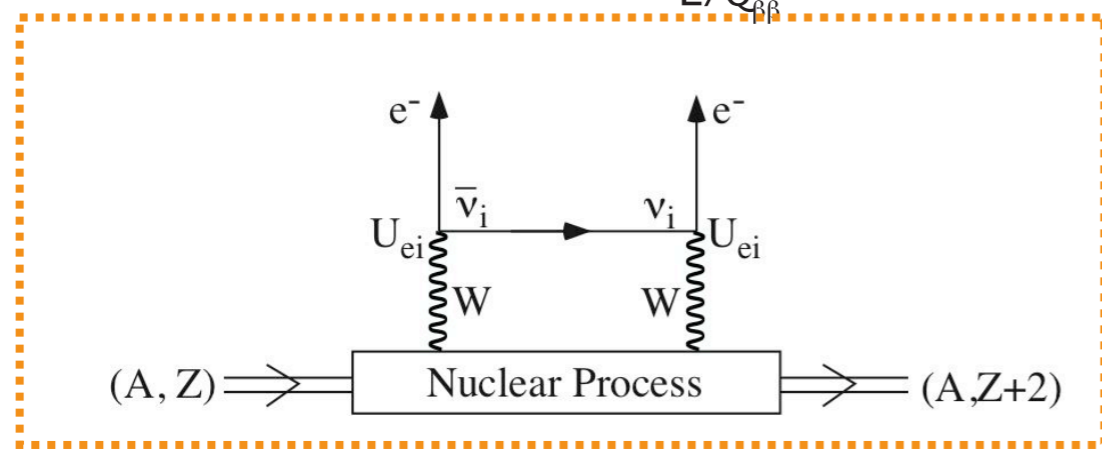
CUORE

# Double-Beta Decay Signature

Summed-energy spectrum of final state electrons



Assumes BR  $0\nu/2\nu = 1\%$  and detector energy resolution is 2%

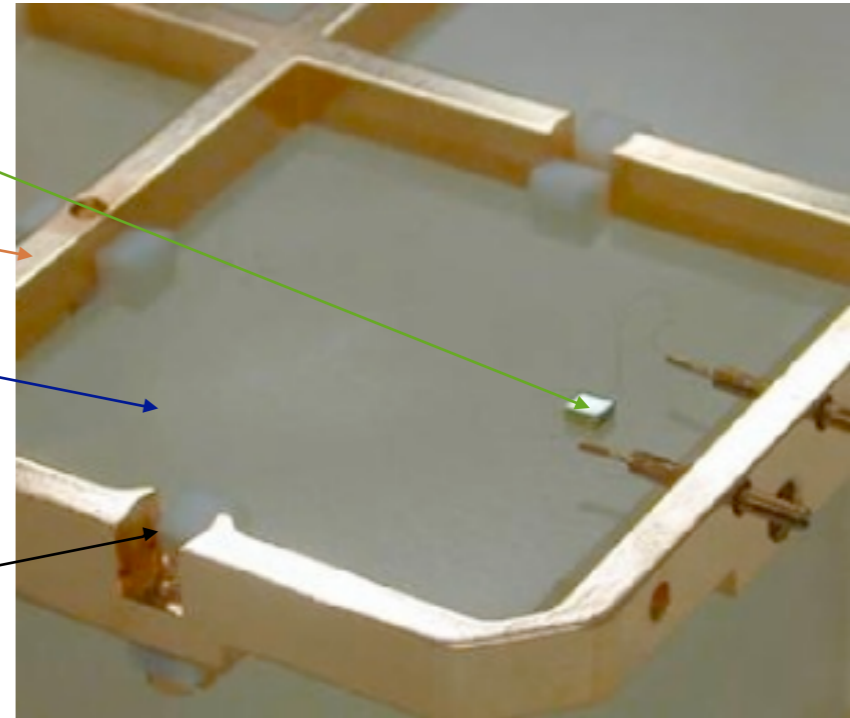
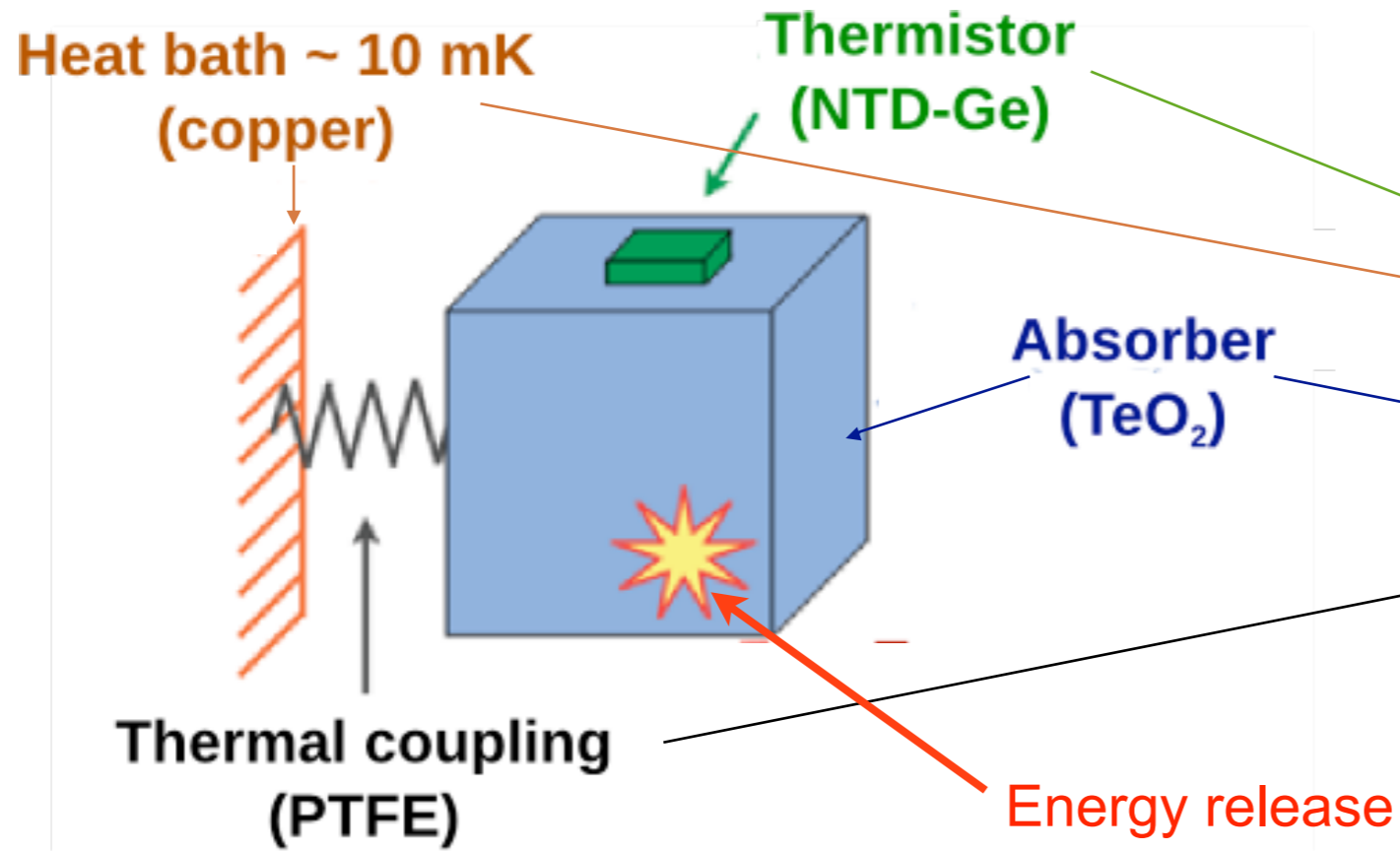


Rule of thumb

$$T_{0\nu}^{1/2} \text{ sensitivity} \propto a \cdot \epsilon \sqrt{\frac{M \cdot t}{b \cdot \delta E}}$$

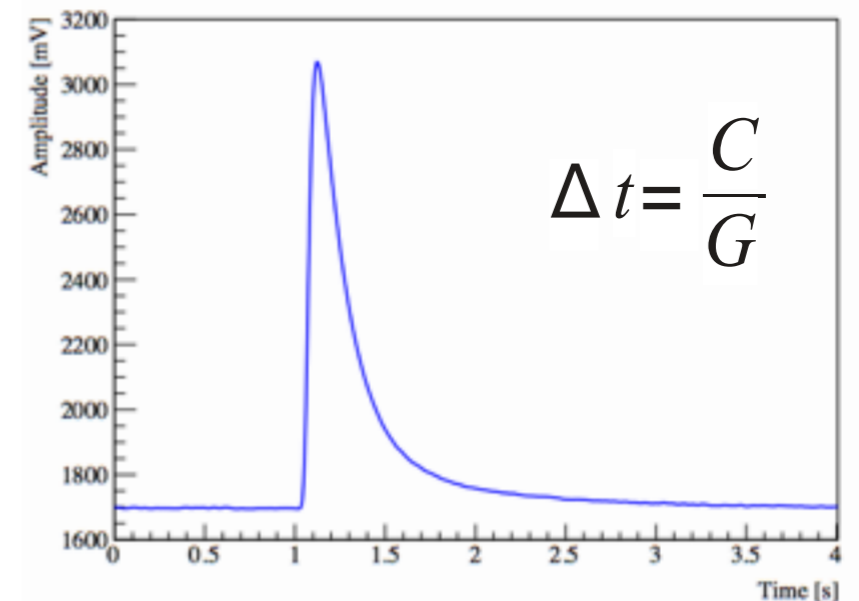
a	isotopic abundance of source
$\epsilon$	detection efficiency
M	Total detector mass
b	bkg rate per unit mass per unit energy
t	exposure time
$\delta E$	energy resolution

# CUORE Program: Search for $0\nu\beta\beta$ decay of $^{130}\text{Te}$ with $\text{TeO}_2$ bolometers



- Energy deposit results in temperature rise
- For  $\text{TeO}_2$  crystals configured for CUORE at  $\sim 10\text{mK}$ ,  $\Delta T \sim 0.1\text{mK}$  per MeV
- Temperature change read out with Ge-NTD

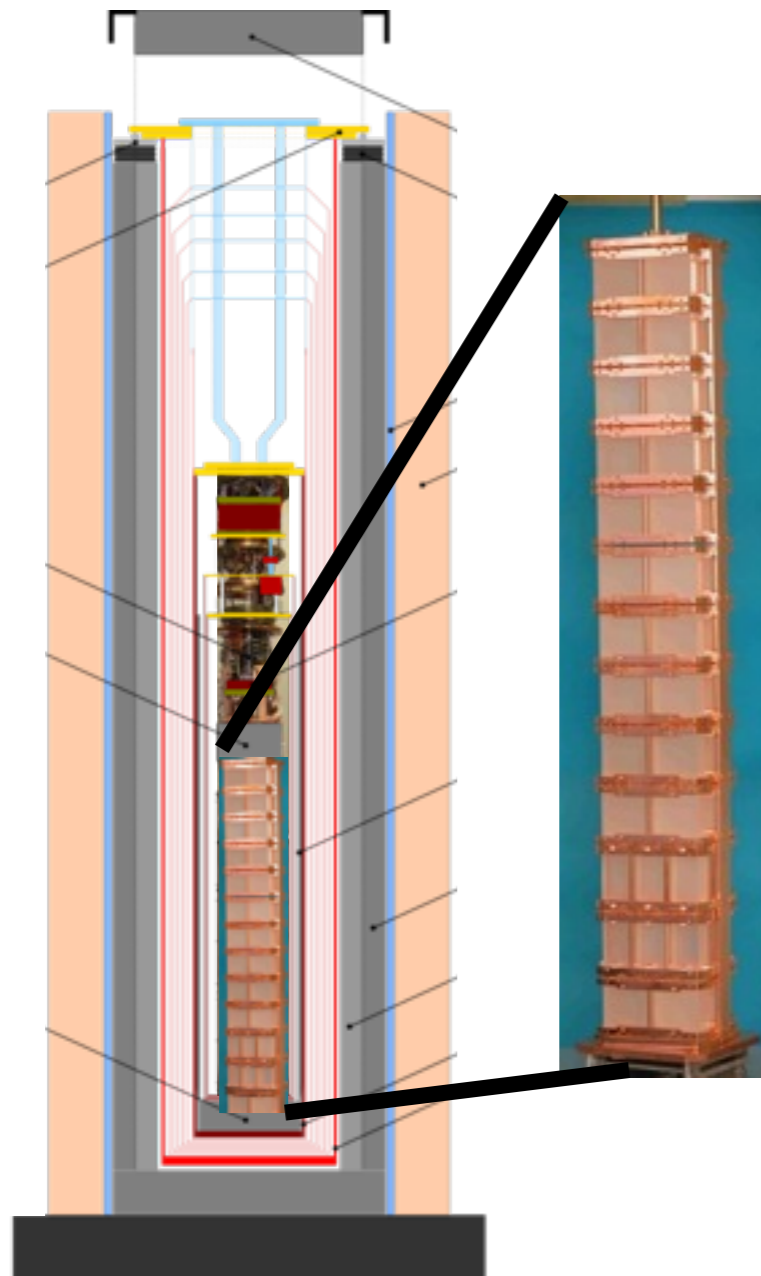
Sample Particle Pulse from NTD



# CUORICINO (2003 - 2008)

- 62 crystal  $\text{TeO}_2$  bolometer array operated at Gran Sasso Lab, Italy

- $^{130}\text{Te}$  isotopic abundance:  $\sim 34\%$
- $^{130}\text{Te}$  Q-value:  $\sim 2528$  keV



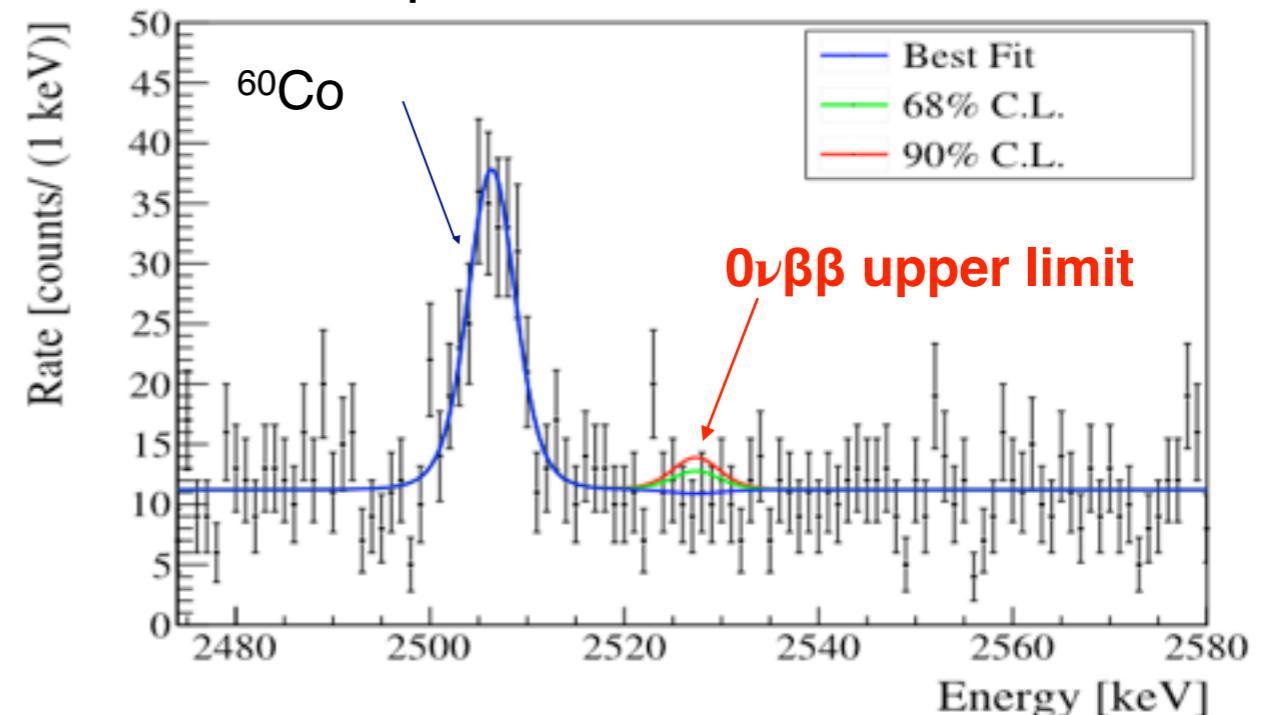
## Final results

$$T_{1/2}^{0\nu} > 2.8 \times 10^{24} \text{ yr} \quad (90\% \text{ C.L.})$$

$$\langle m_{\beta\beta} \rangle < 0.3 - 0.7 \text{ eV}$$

- M.t ( $^{130}\text{Te}$ ): 19.75 kg.yr
- dE:  $6.3 \pm 2.5$  keV FWHM (mean  $\pm$  RMS)
- b:  $0.169 \pm 0.006$  c/keV/kg/yr

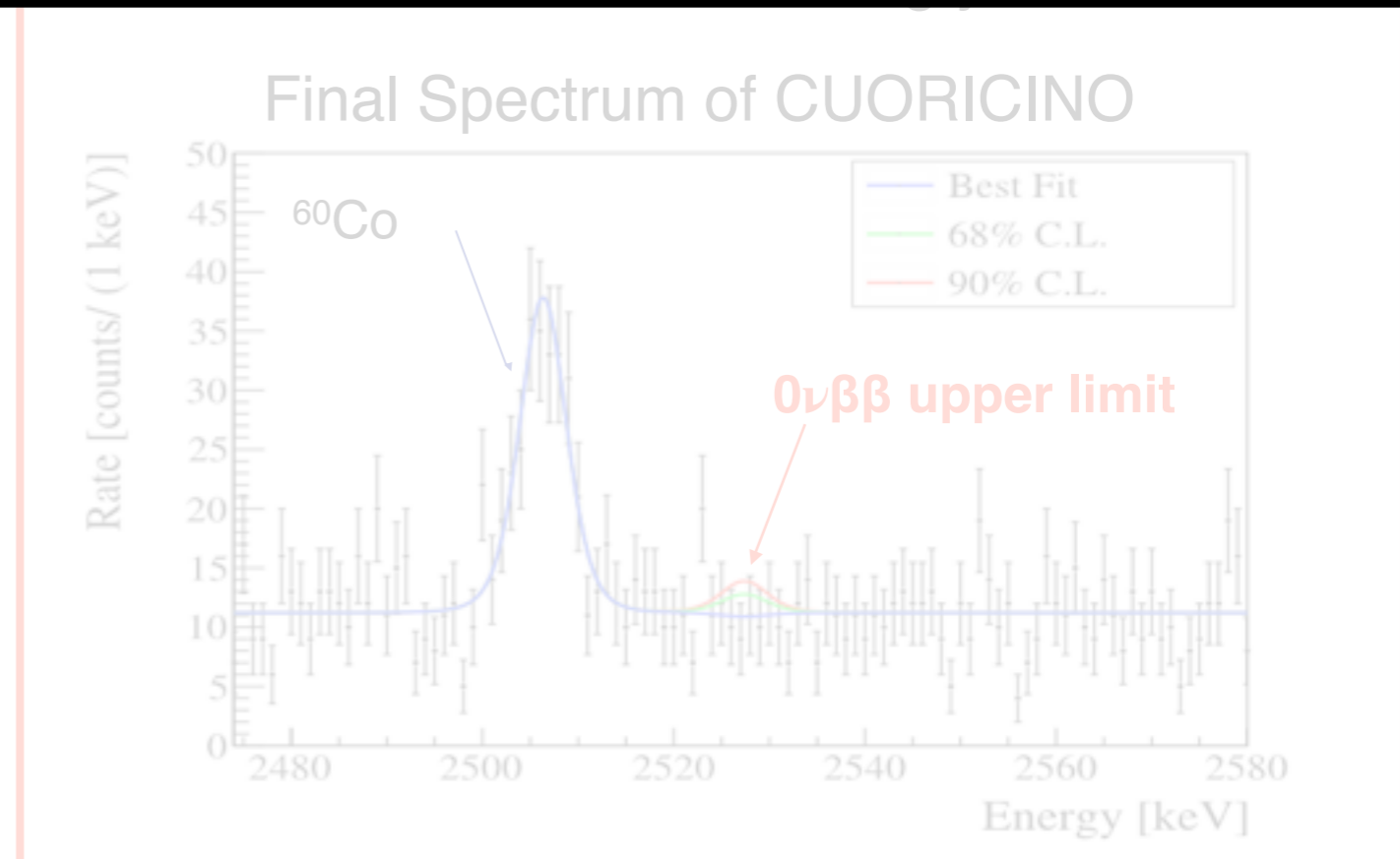
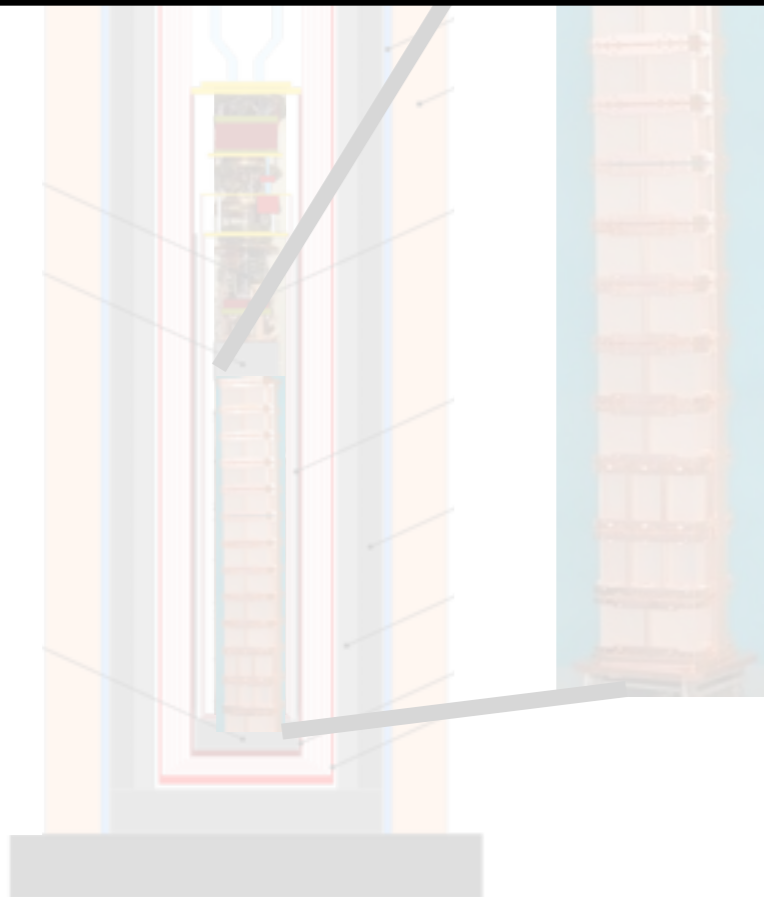
## Final Spectrum of CUORICINO



## CUORICINO

### Background mainly from:

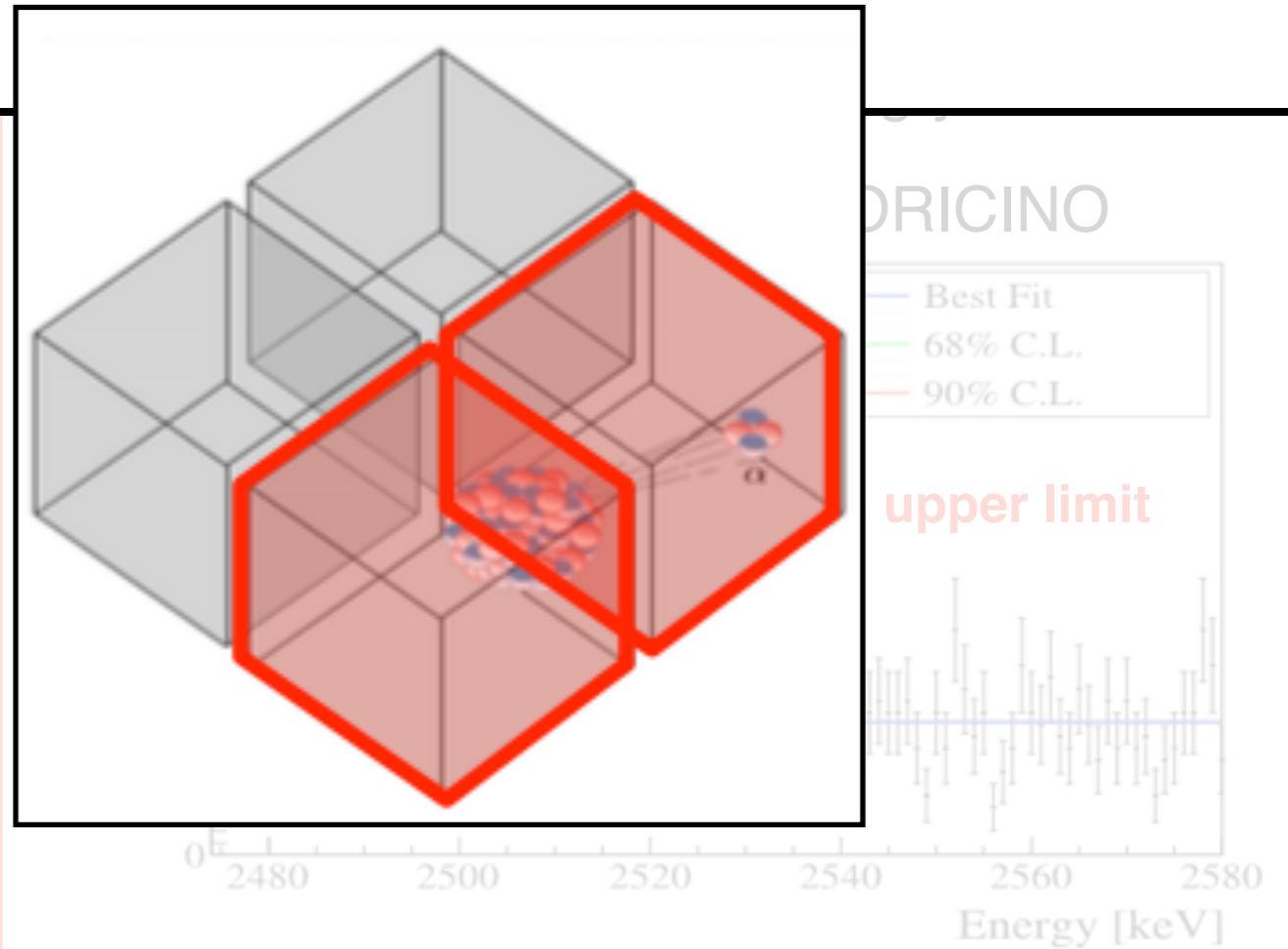
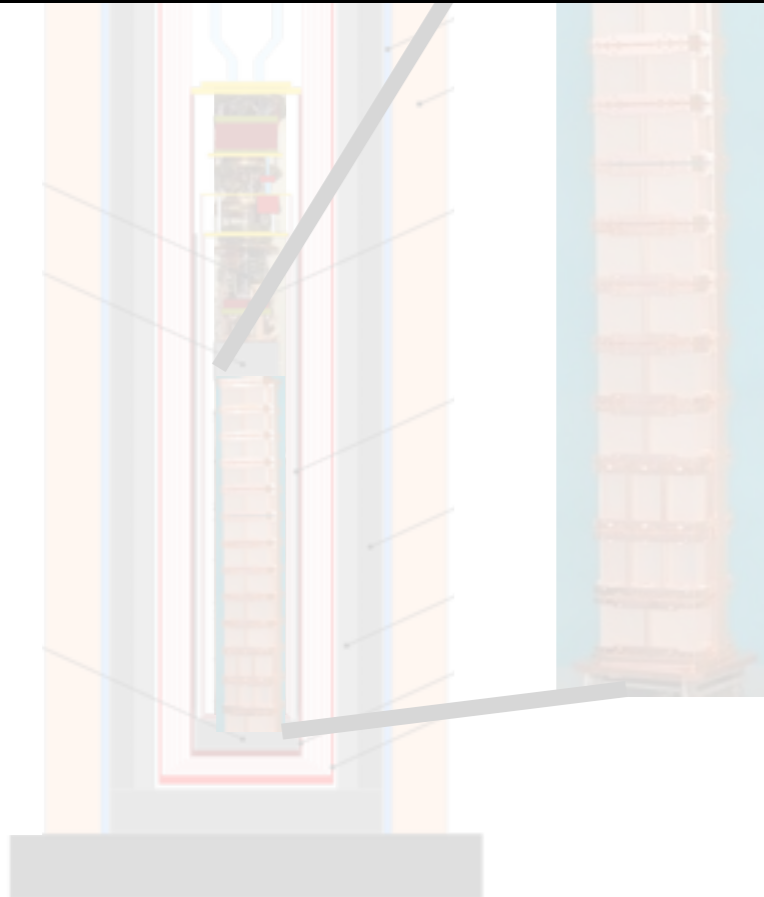
- $^{232}\text{Th}$  gammas from cryostat materials (a.k.a far sources)
- degraded  $\alpha$ 's and  $\beta$ 's from crystals & Cu surfaces (a.k.a near sources)



# CUORICINO

## Background mainly from:

- $^{232}\text{Th}$  gammas from cryostat materials (a.k.a far sources)
- degraded  $\alpha$ 's and  $\beta$ 's from crystals & Cu surfaces (a.k.a near sources)





# CUORICINO

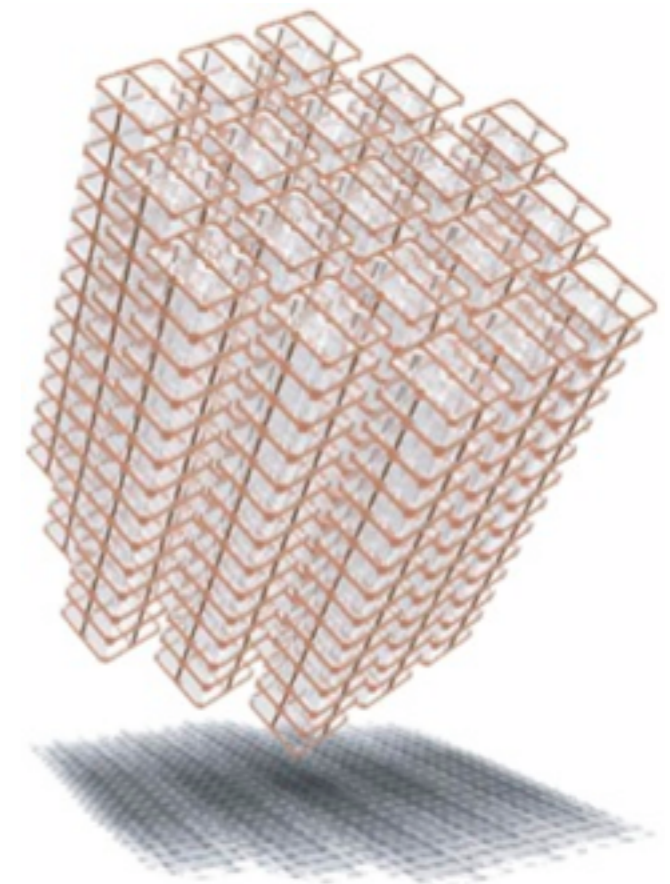


# CUORE

- **M: Scale up mass of  $^{130}\text{Te}$  (~20x)**
  - 988,  $5 \times 5 \times 5 \text{ cm}^3$   $\text{natTeO}_2$  crystals
    - 741 kg of  $\text{natTeO}_2$  or 206 kg of  $^{130}\text{Te}$
  - Assembled into 19 towers, 13 floors per tower, 4 crystals per floor
- **t: Cryogen-free dilution refrigerator**
  - ➔ Improves detector duty cycle
  - ➔ Improves stability
- **$\delta E$ : Resolution**
  - Resolution of  $\text{TeO}_2$  bolometers is excellent, 5keV @2615keV is demonstrated
- **b: Background**
  - Goal 0.01 counts/keV/ky/yr (~20x lower than CUORICINO )

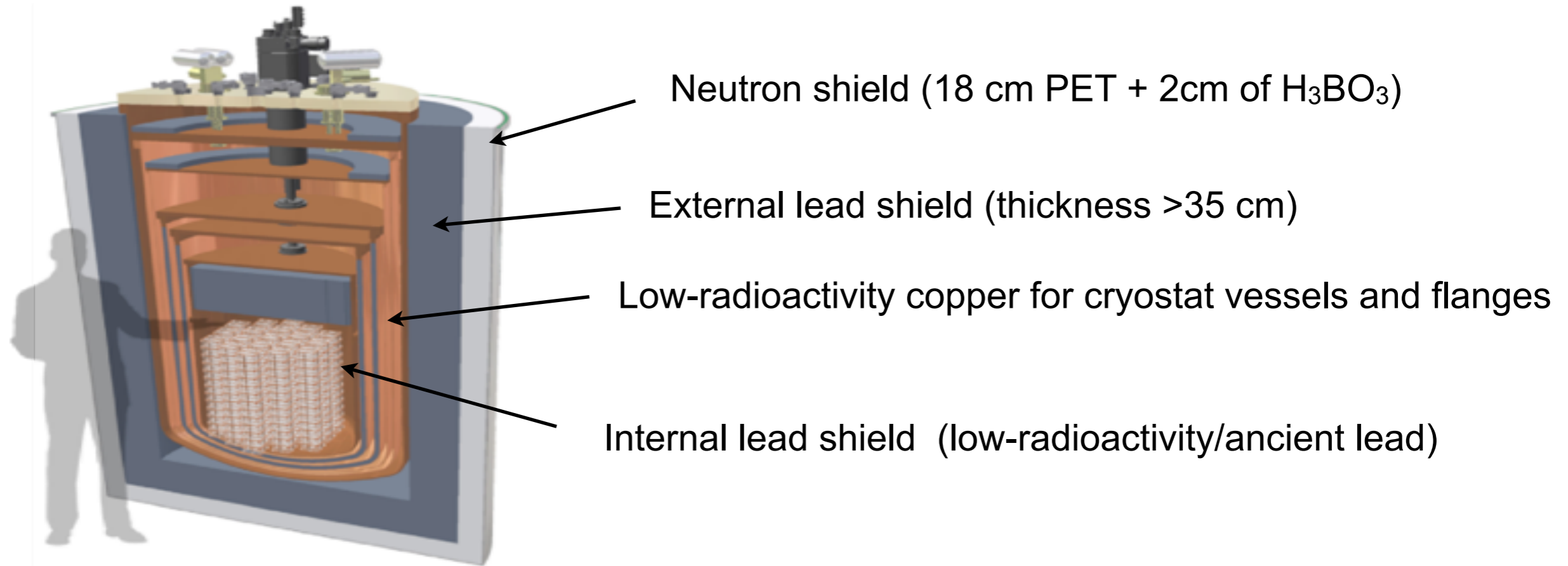
half-life sensitivity

$$\propto a \cdot \epsilon \sqrt{\frac{M \cdot t}{b \cdot \delta E}}$$



# Background mitigation efforts for CUORE

- Improve shielding and radio-purity of cryostat materials (Far Sources)



- Improve radio-purity of active and inert surfaces in the detector (Near Sources)
  - Ultra-pure  $TeO_2$  crystals
  - Cu frame optimized to reduce surface area facing the crystals
  - New ultra-cleaning for all Cu components:
    - Tumbling
    - Electropolishing
    - Chemical etching
    - Magnetron plasma etching

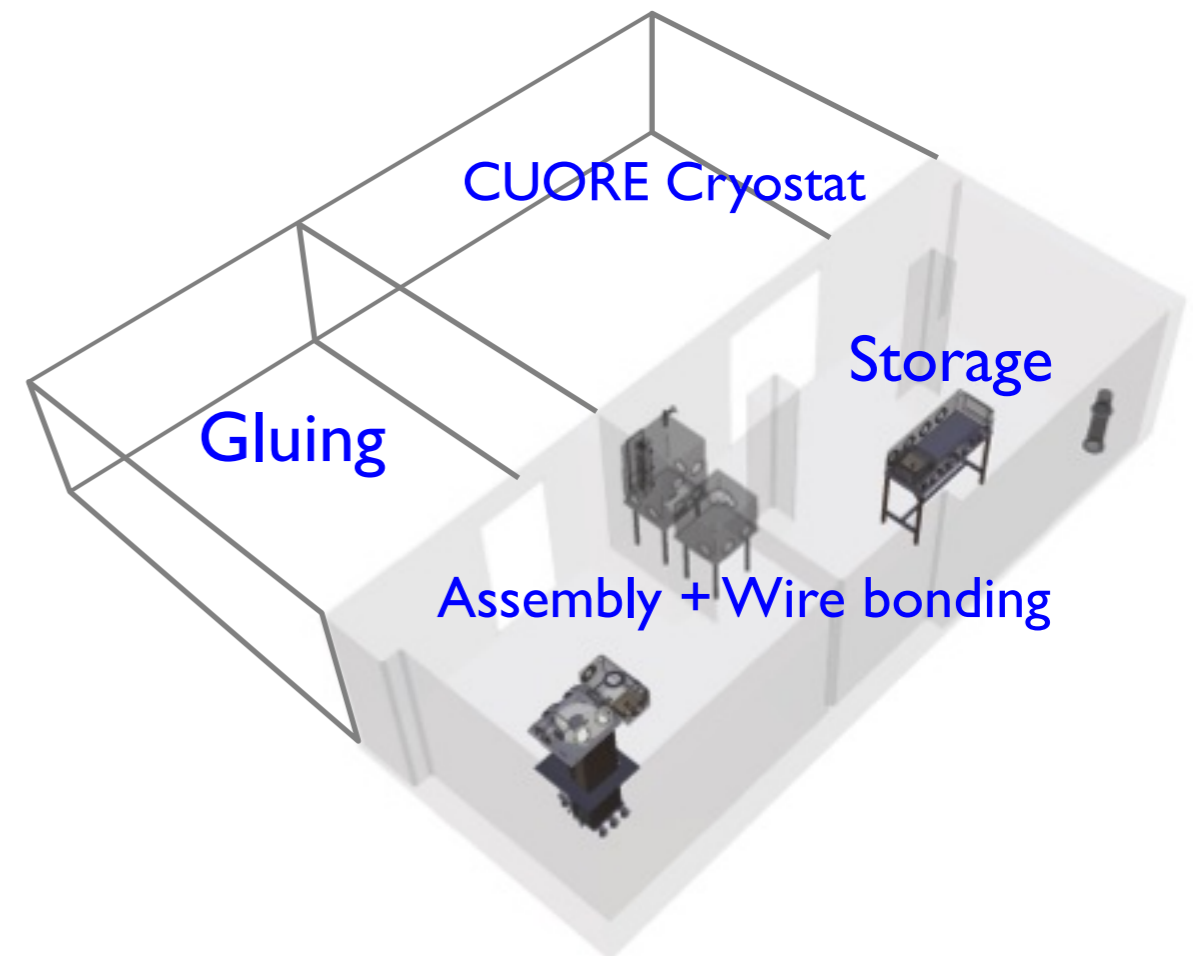


# CUORE Assembly Line

Class 1000 Clean Room for Detector Assembly and Storage

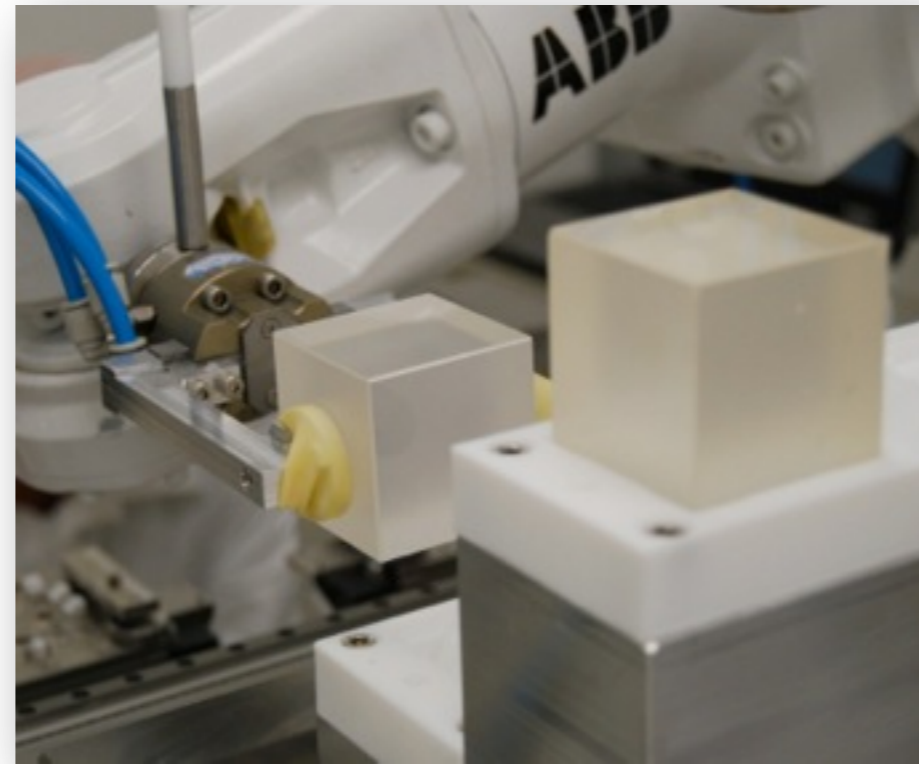
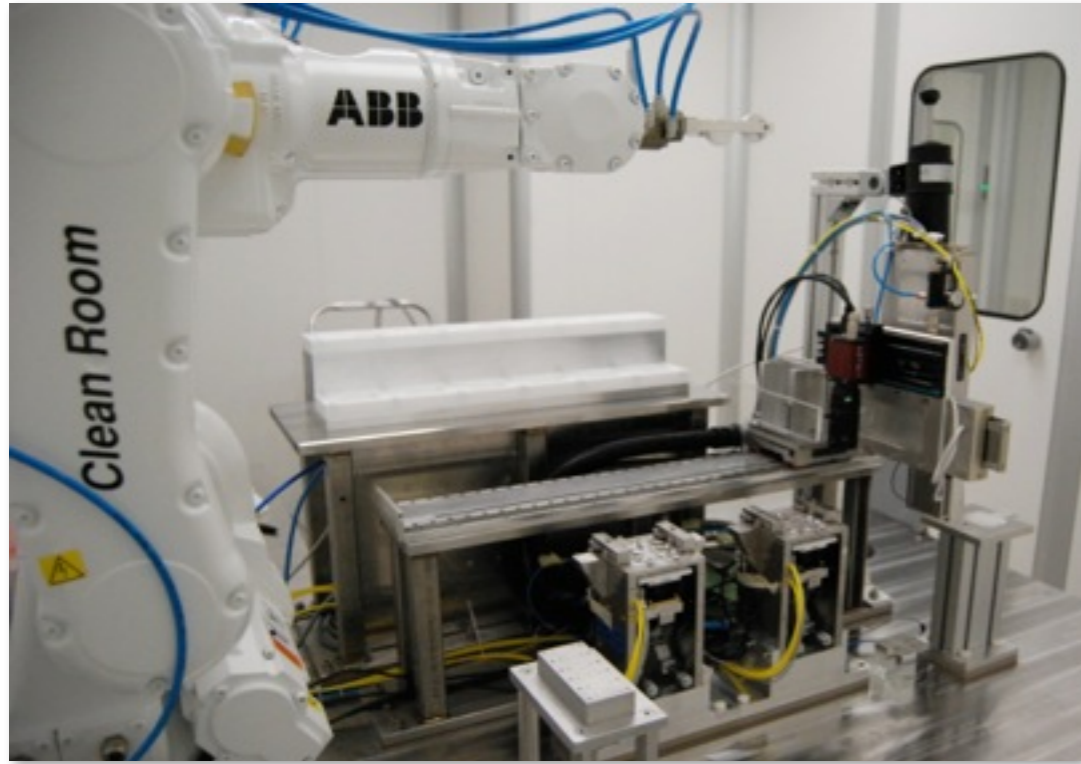


- All parts cleaned/screened according to CUORE protocol
- Stored underground at LNGS
- Assembly in underground clean room in N<sub>2</sub> flushed glove boxes





# CUORE *Semi-automatic* Gluing Line



- Attach NTD, heater to each crystal
- Completely enclosed in N2 fluxed glove box
- Minimizes human interaction with parts
- Automatic, highly reproducible glue deposition

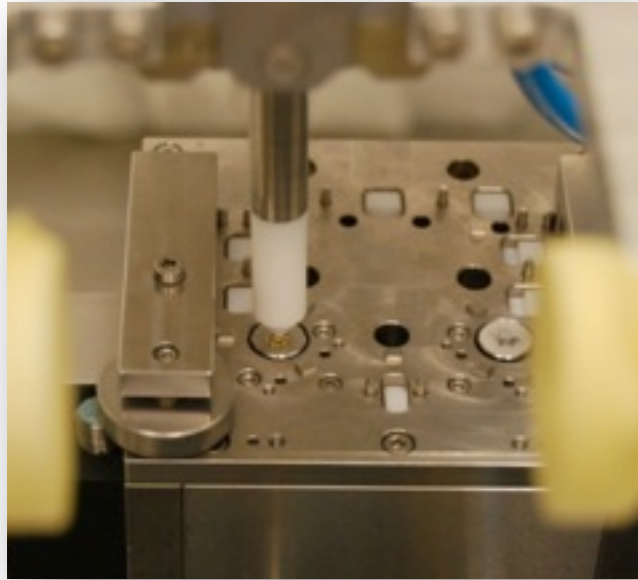




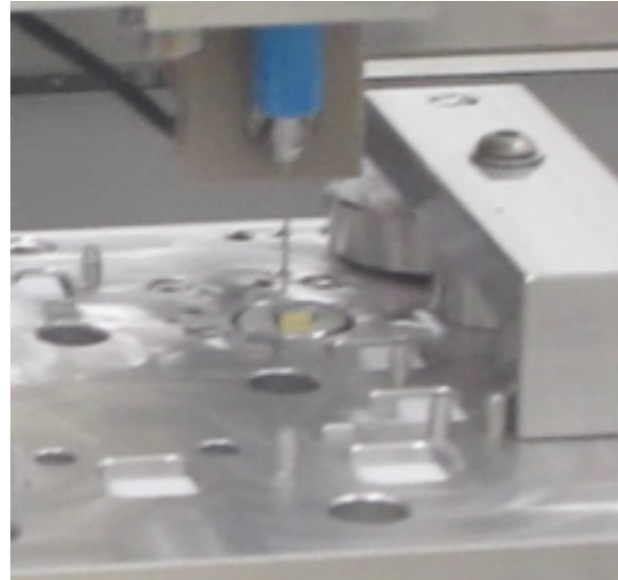
# CUORE *Semi-automatic* Gluing Line

```
for (i = 0; i < 1040; i++) { ...
```

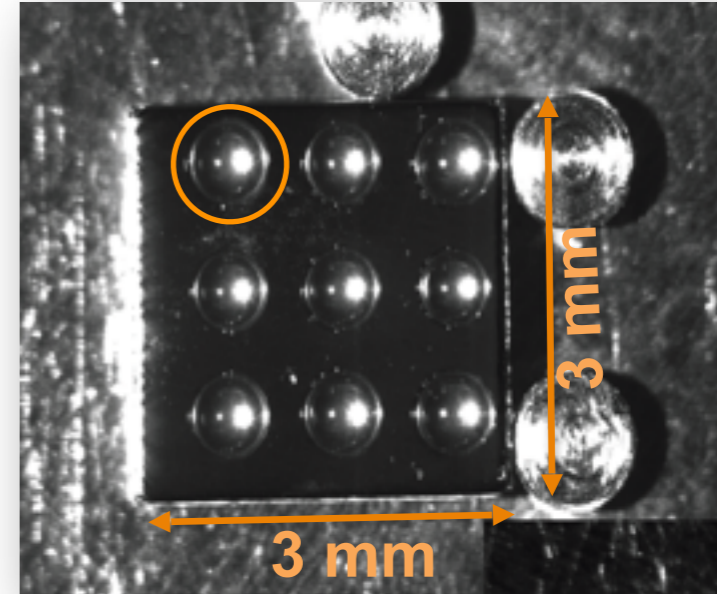
Position Sensors



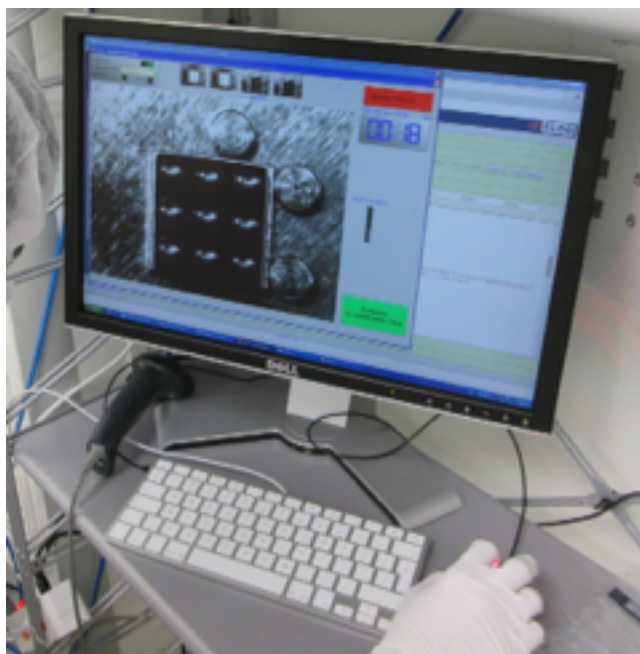
Print Glue Matrix



Inspection



Quality Control



```
if(bad) {i = i - 1; continue;}  
if(good) {  
  deposit crystal;  
  sleep (25 minutes);} ...}
```



# Mechanical Assembly



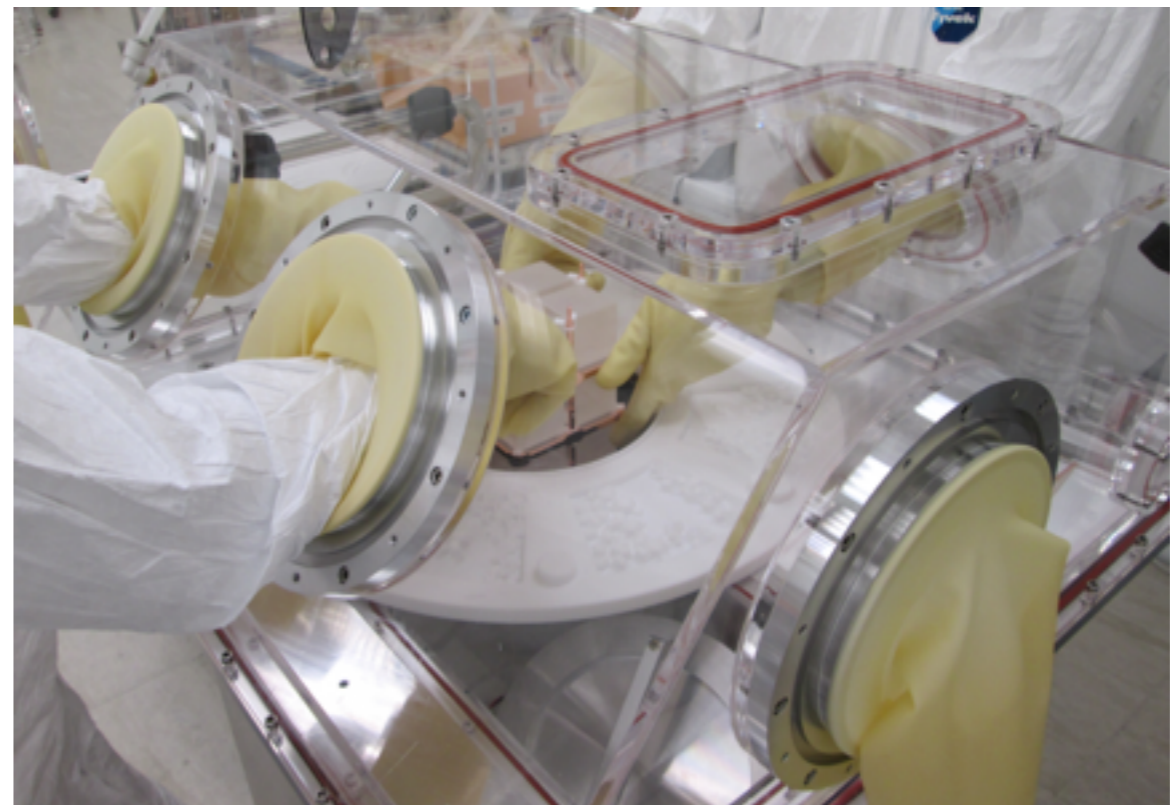
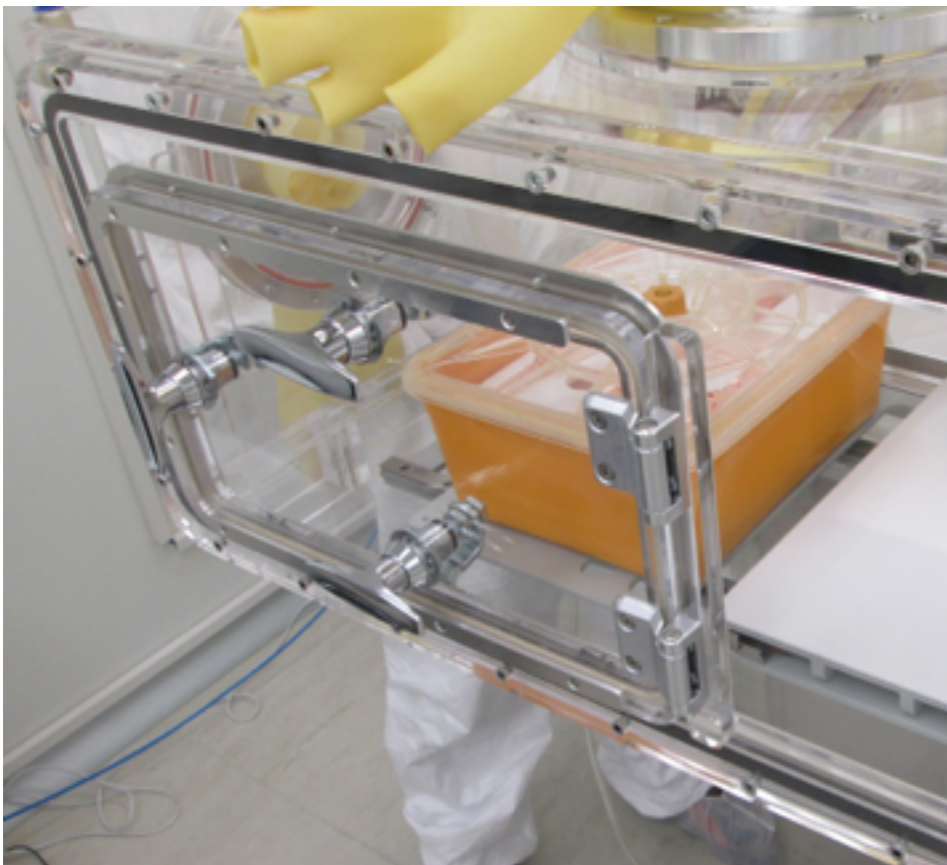
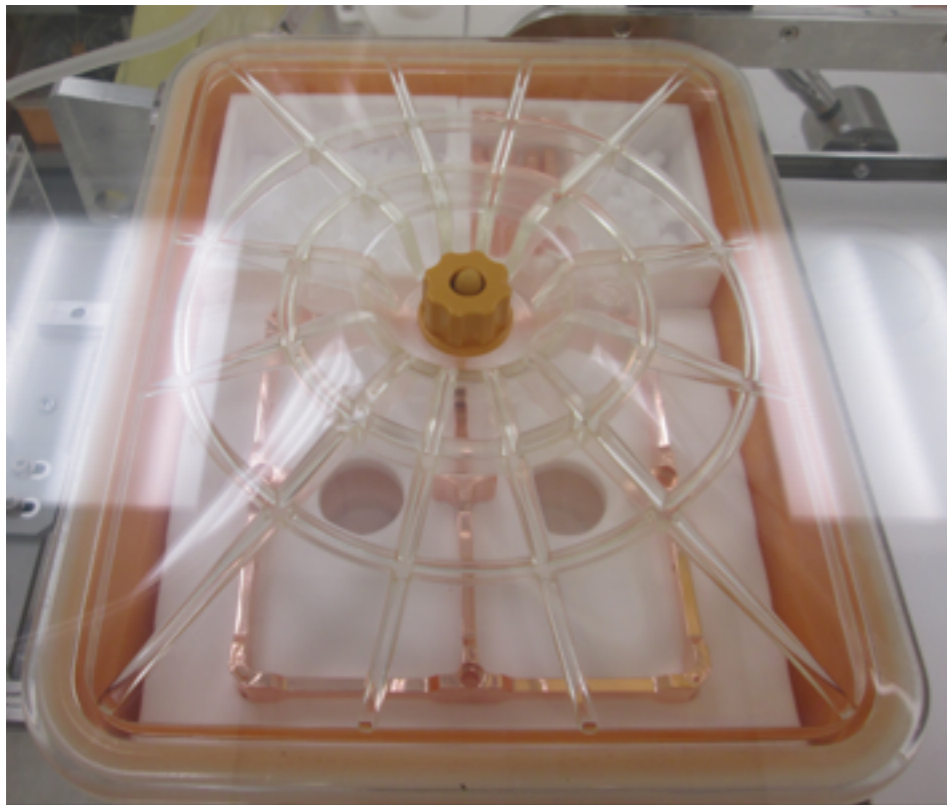
1. Unpack ultra-cleaned copper/PTFE parts and quality-check in N<sub>2</sub> atmosphere





# Mechanical Assembly

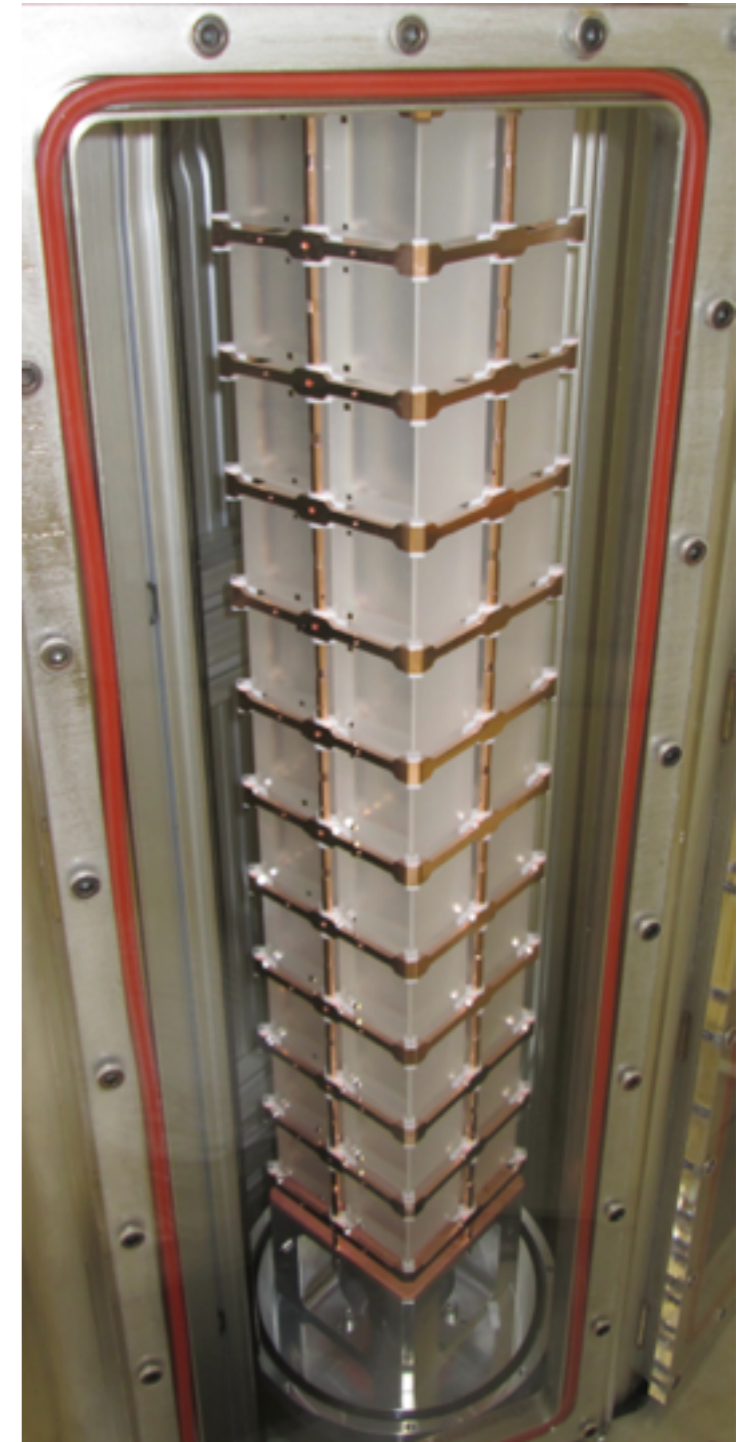
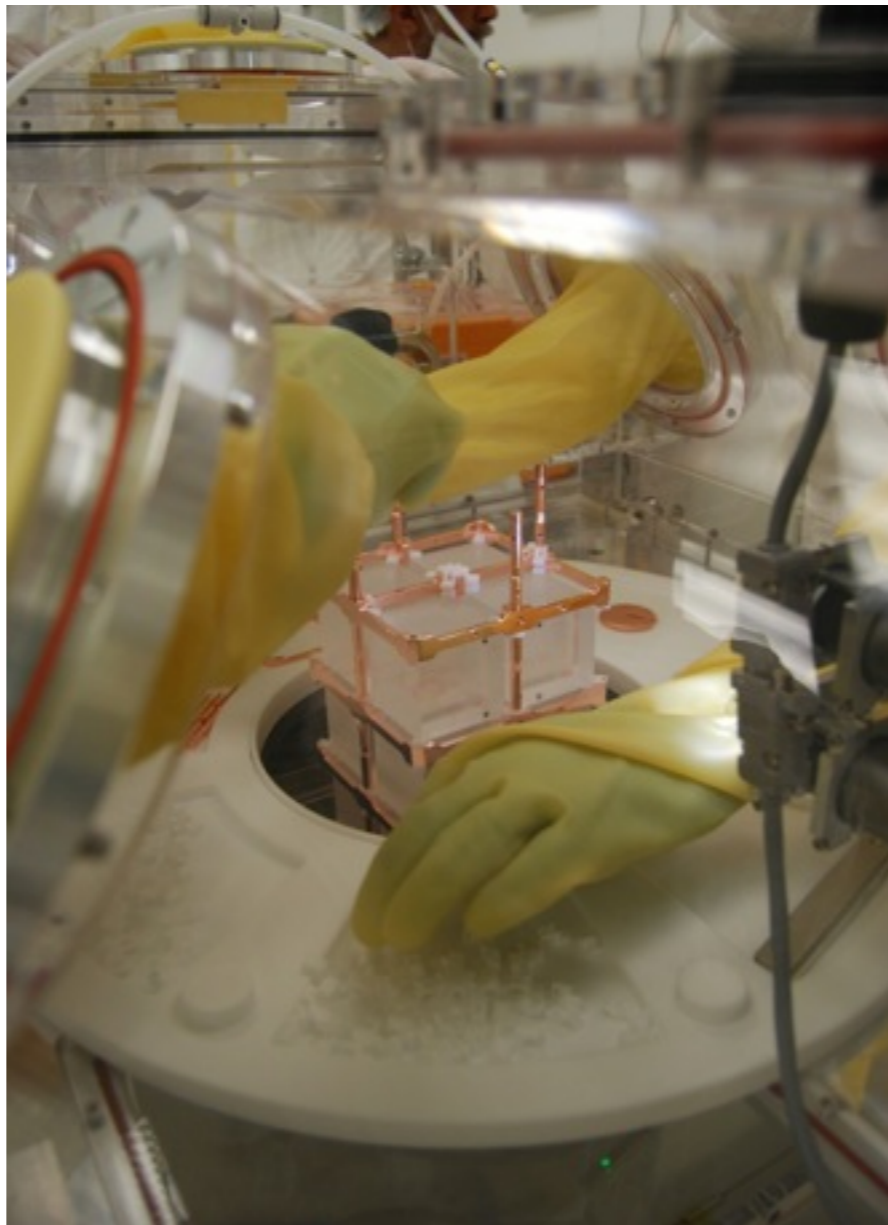
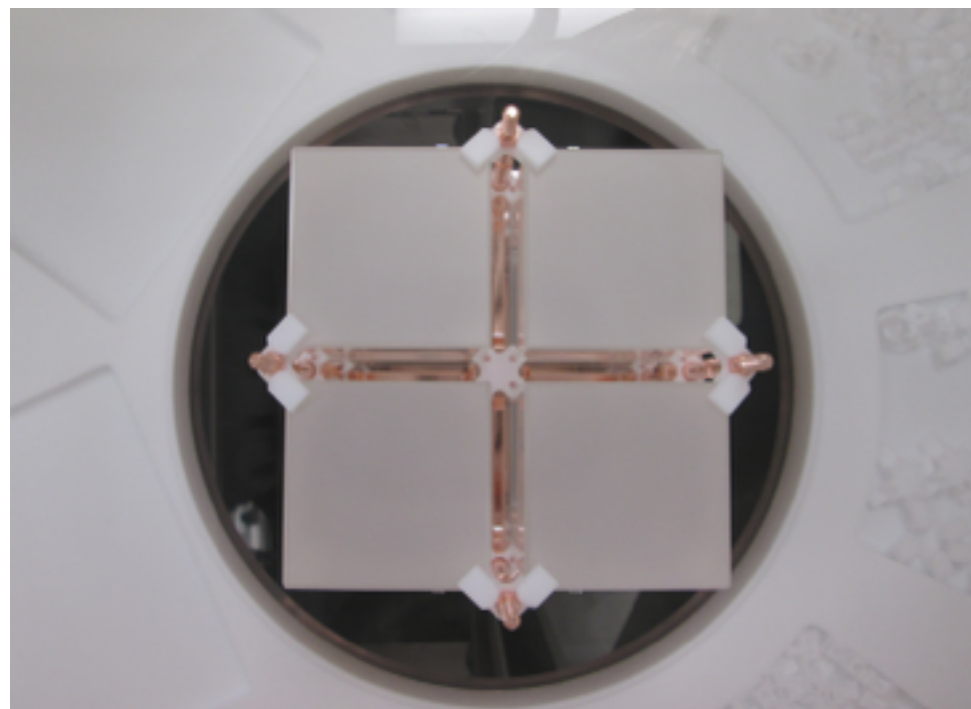
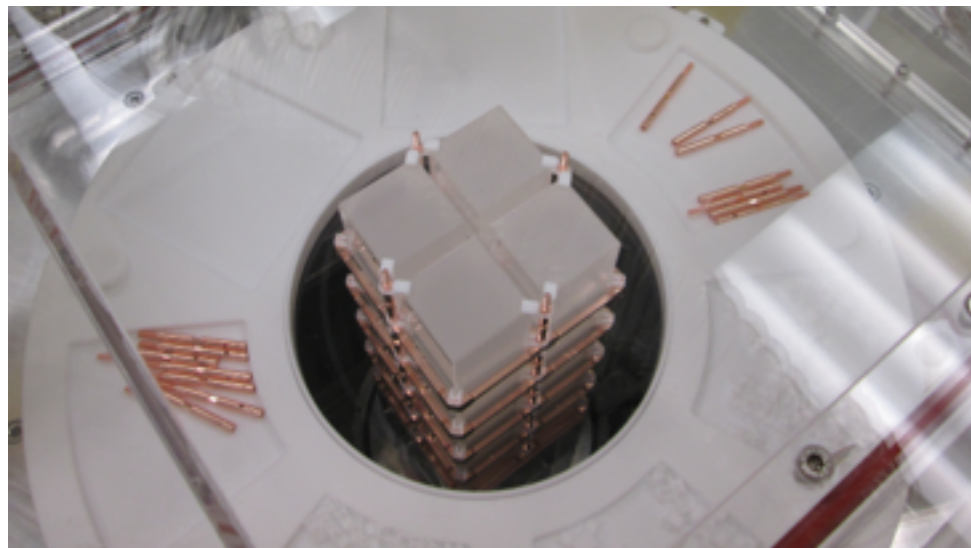
2. Parts and crystals for a floor transferred under vacuum to assembly glove box





# Mechanical Assembly

3. Build up tower floor-by-floor in N<sub>2</sub> atmosphere, completed floors lowered into N<sub>2</sub>-fluxed 'garage'

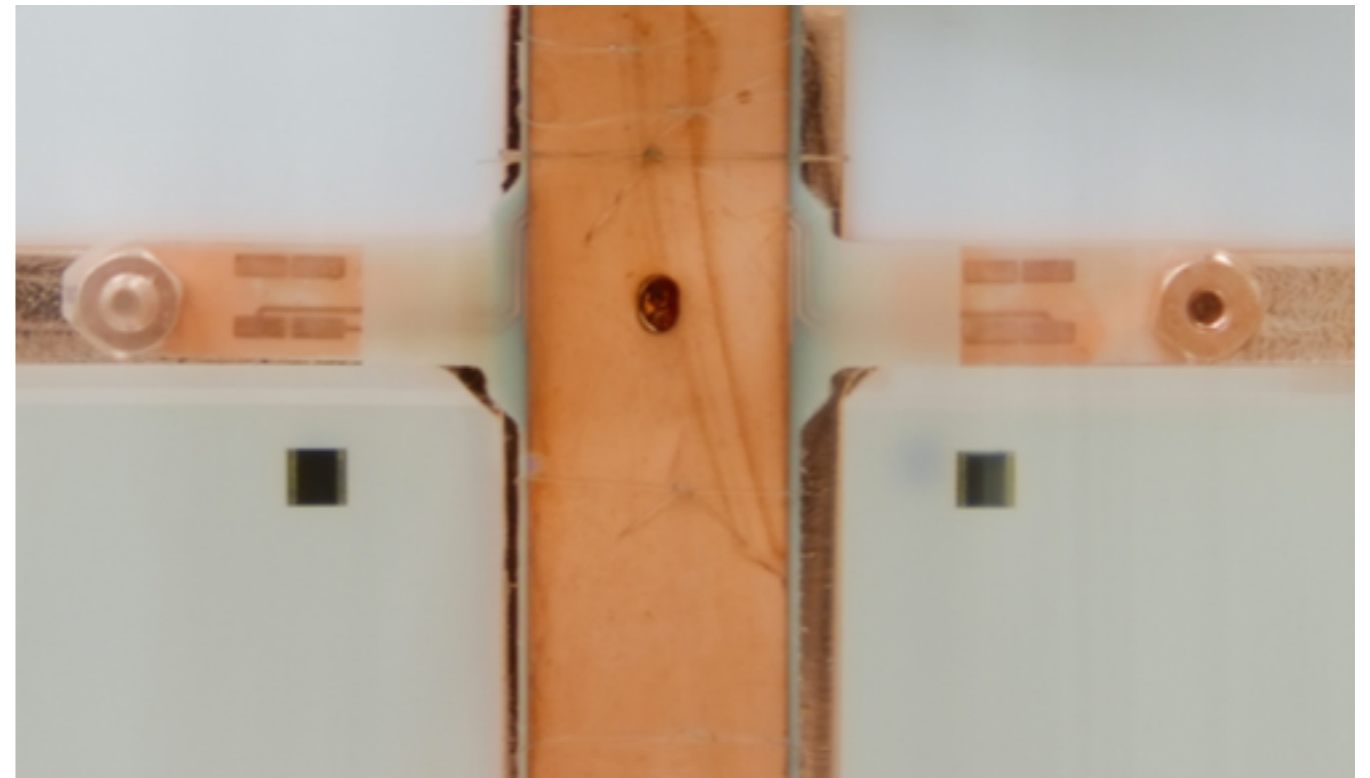
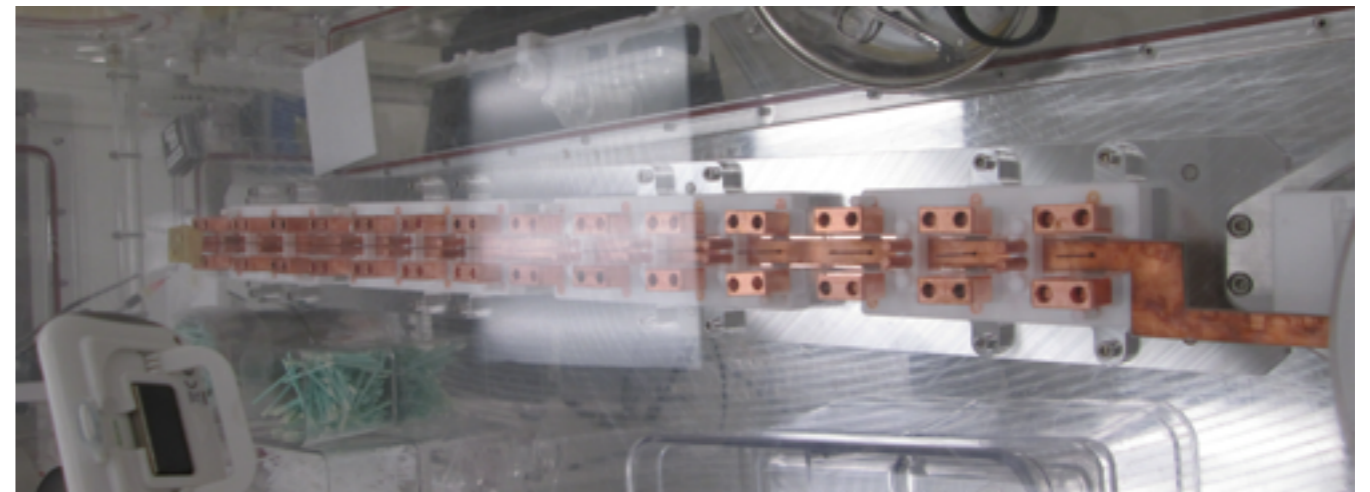
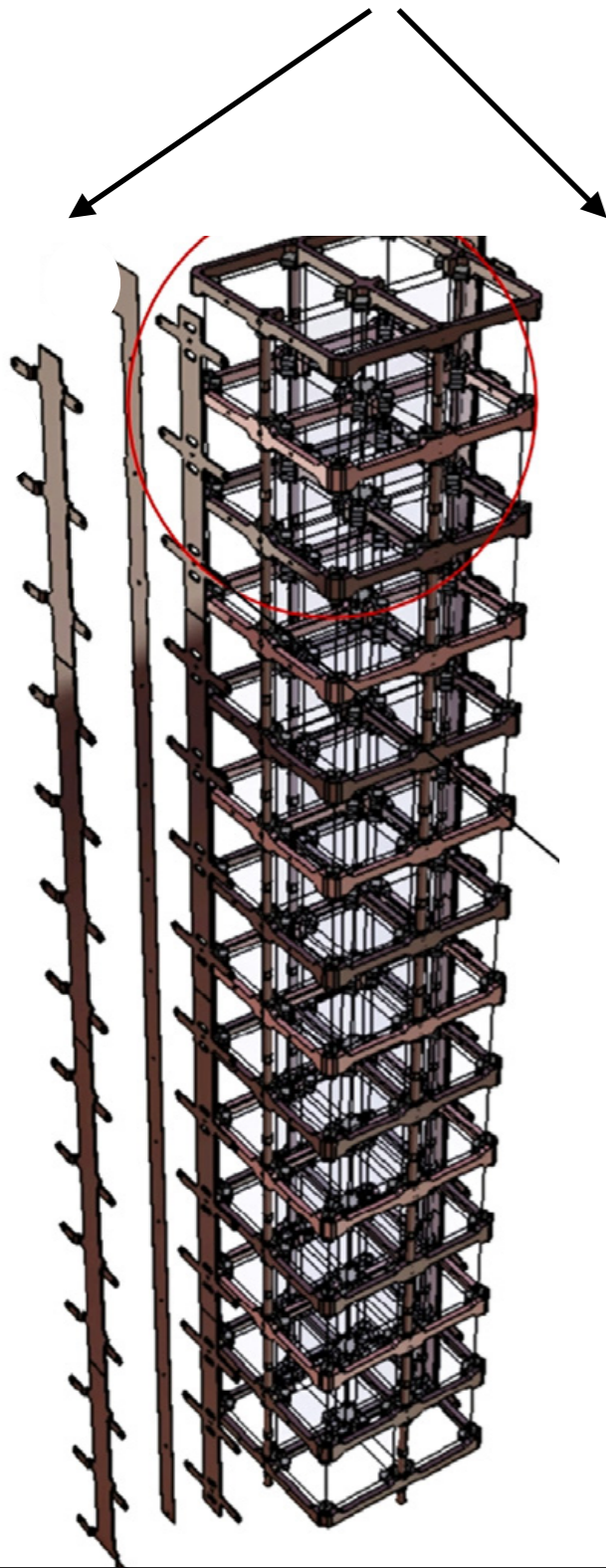






# Mechanical Assembly

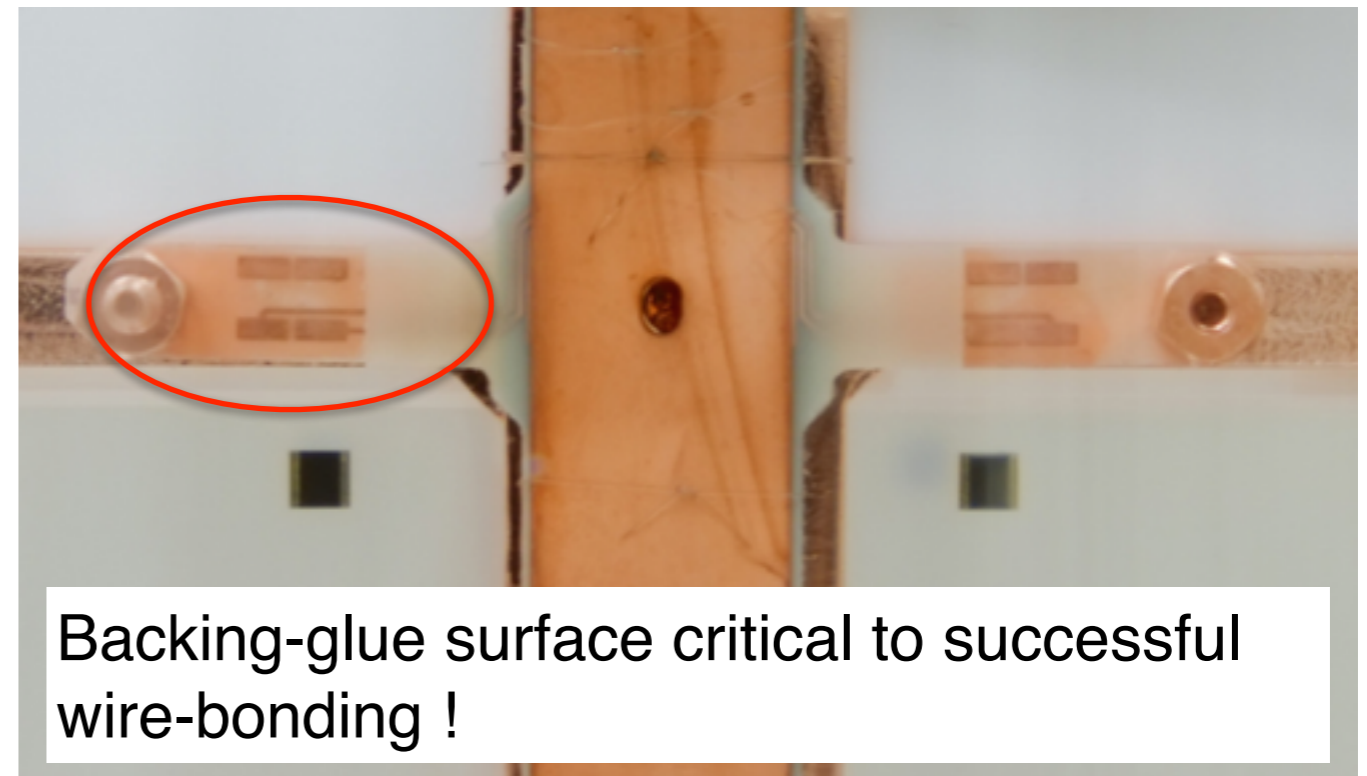
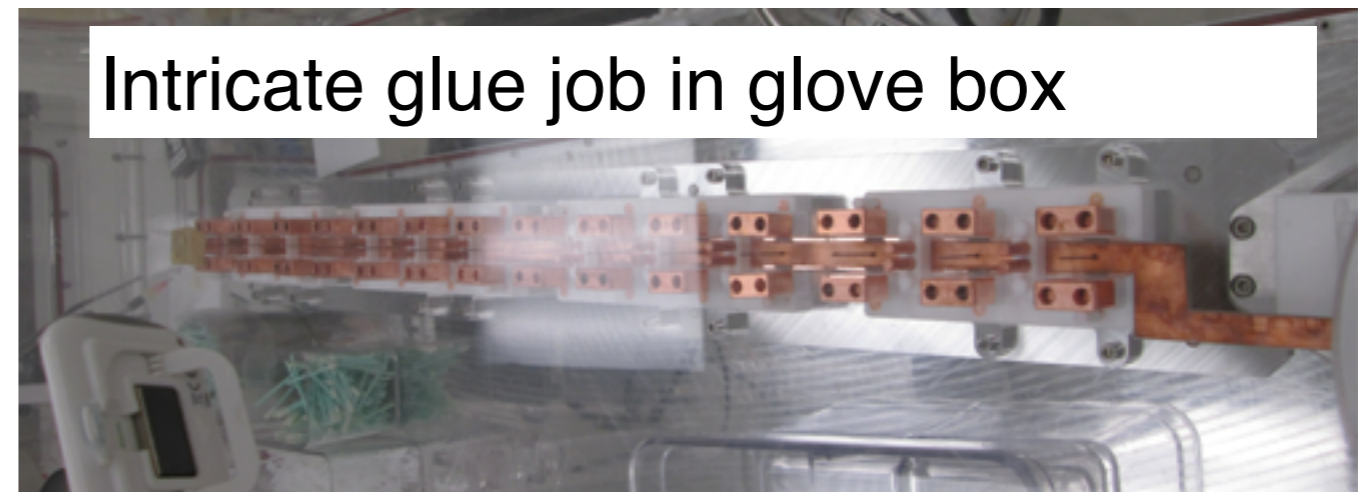
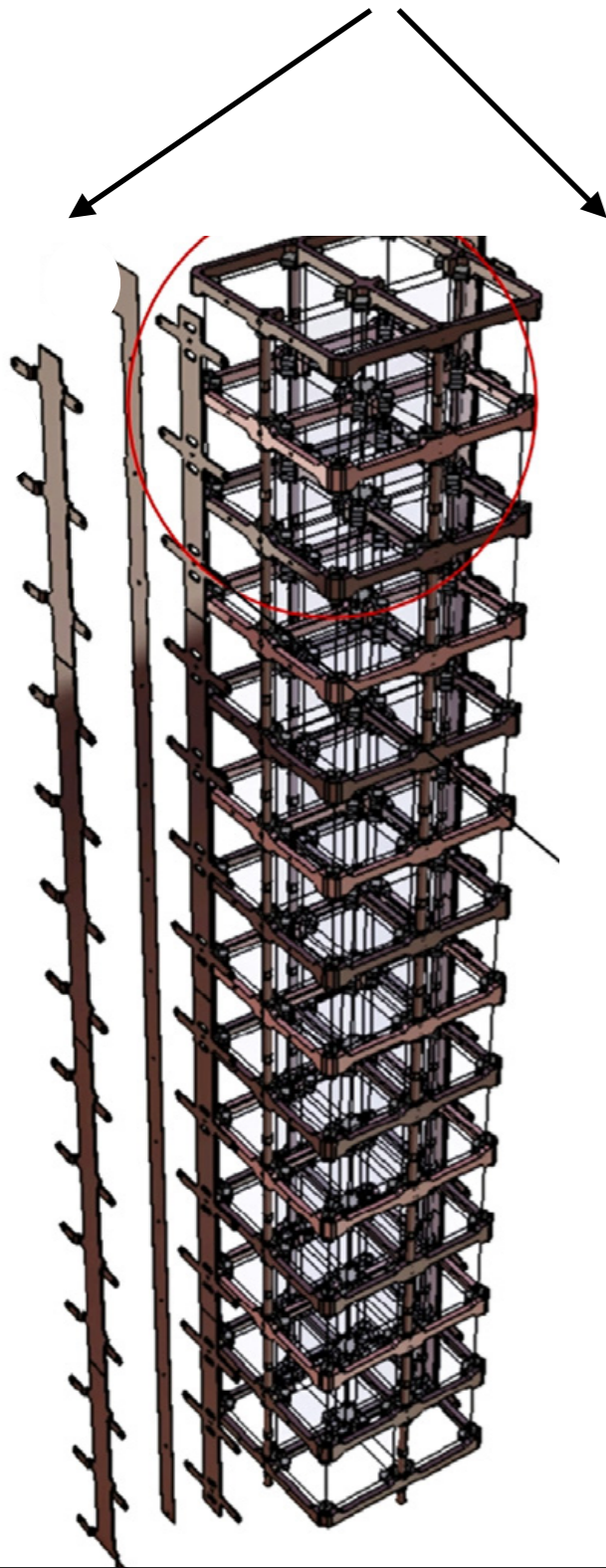
4. Readout wire-strips (copper traces on flexible PCB) glued to arms and attached to tower in N2 flushed glove box





# Mechanical Assembly

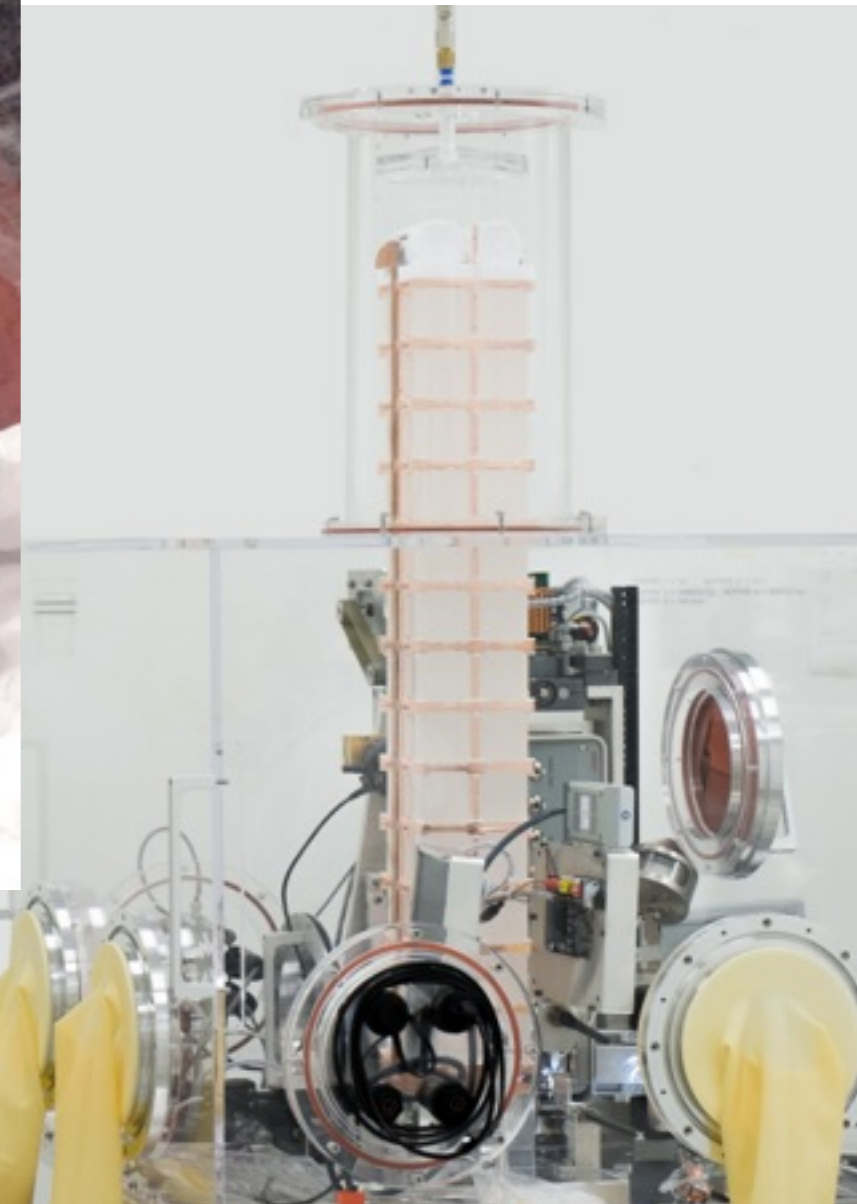
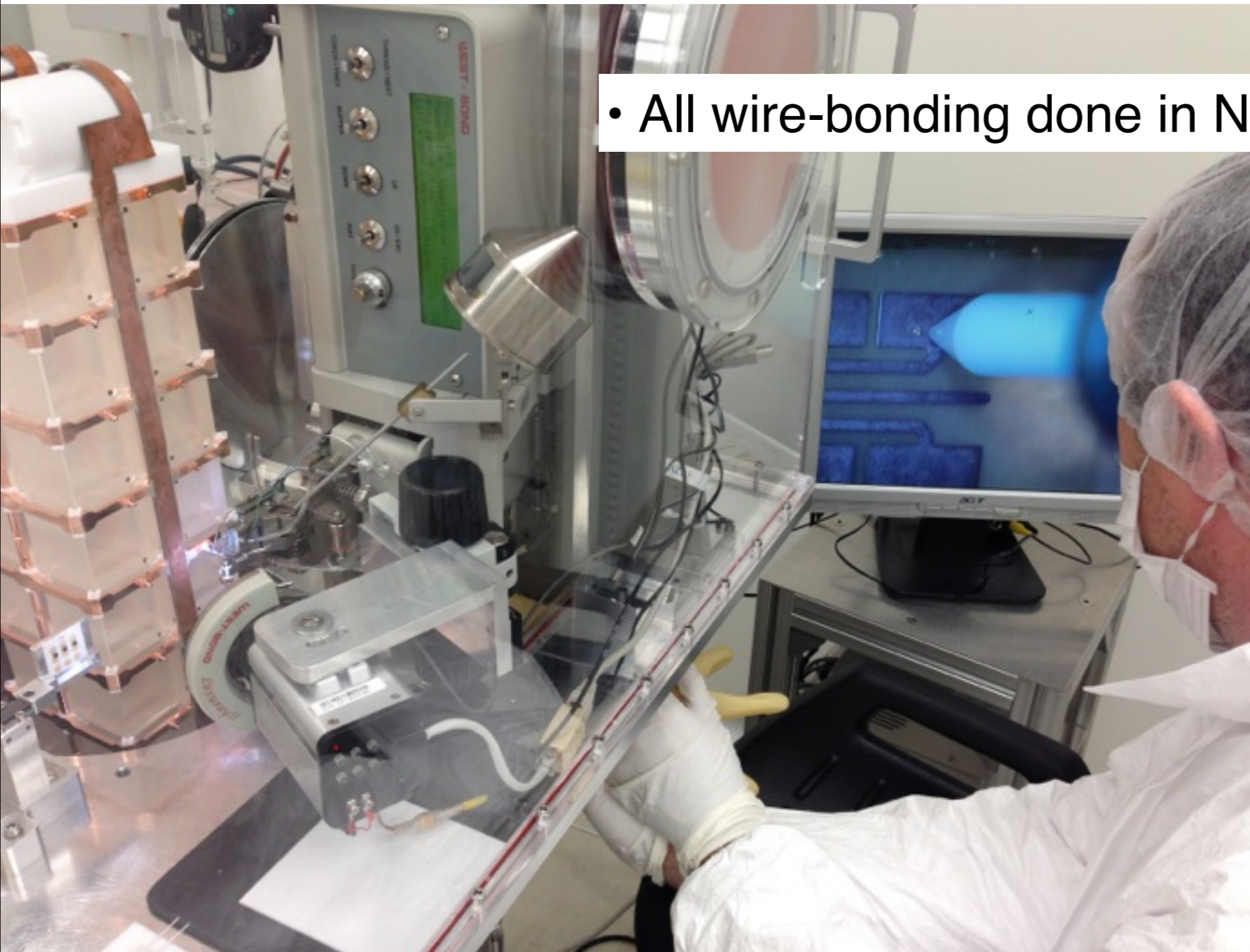
4. Readout wire-strips (copper traces on flexible PCB) glued to arms and attached to tower in N2 flushed glove box





# Connection to readout: Wire bonding

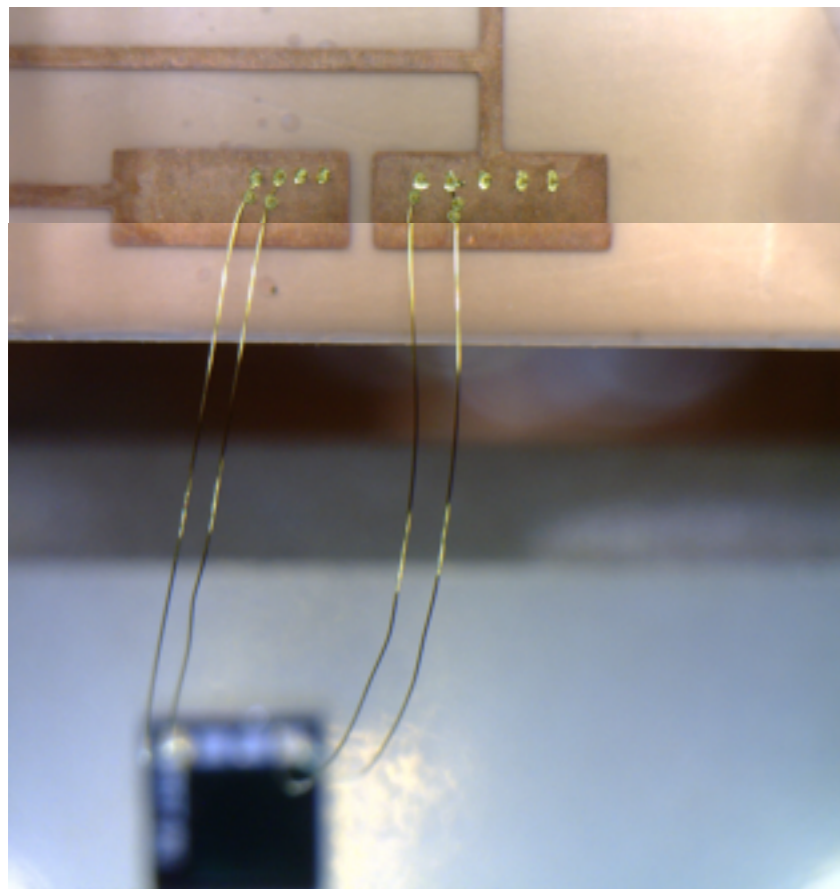
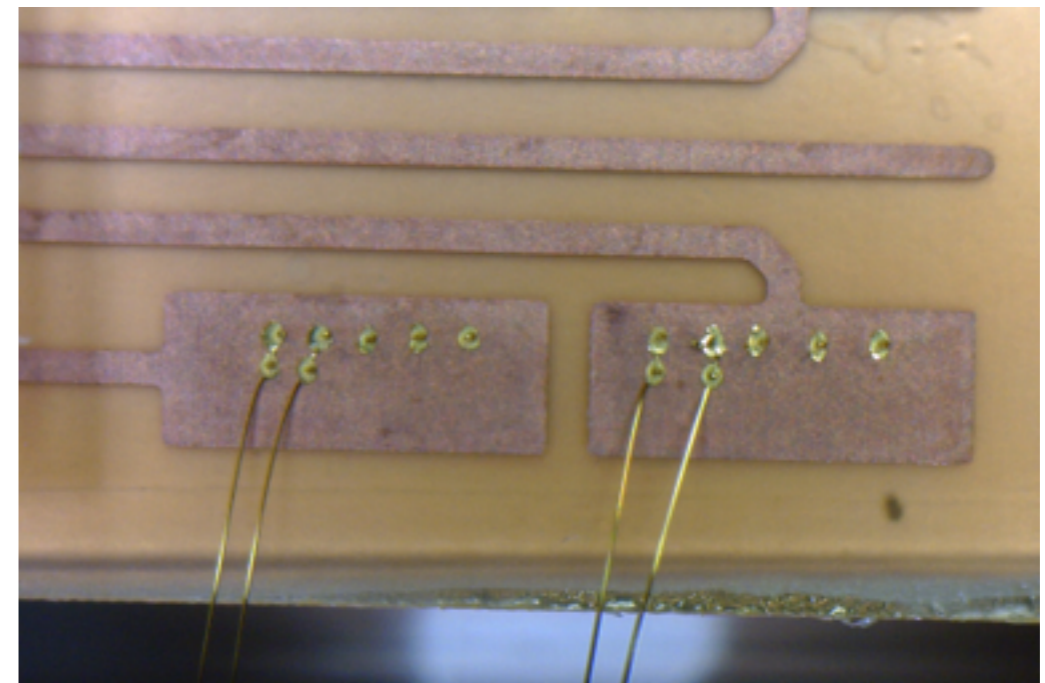
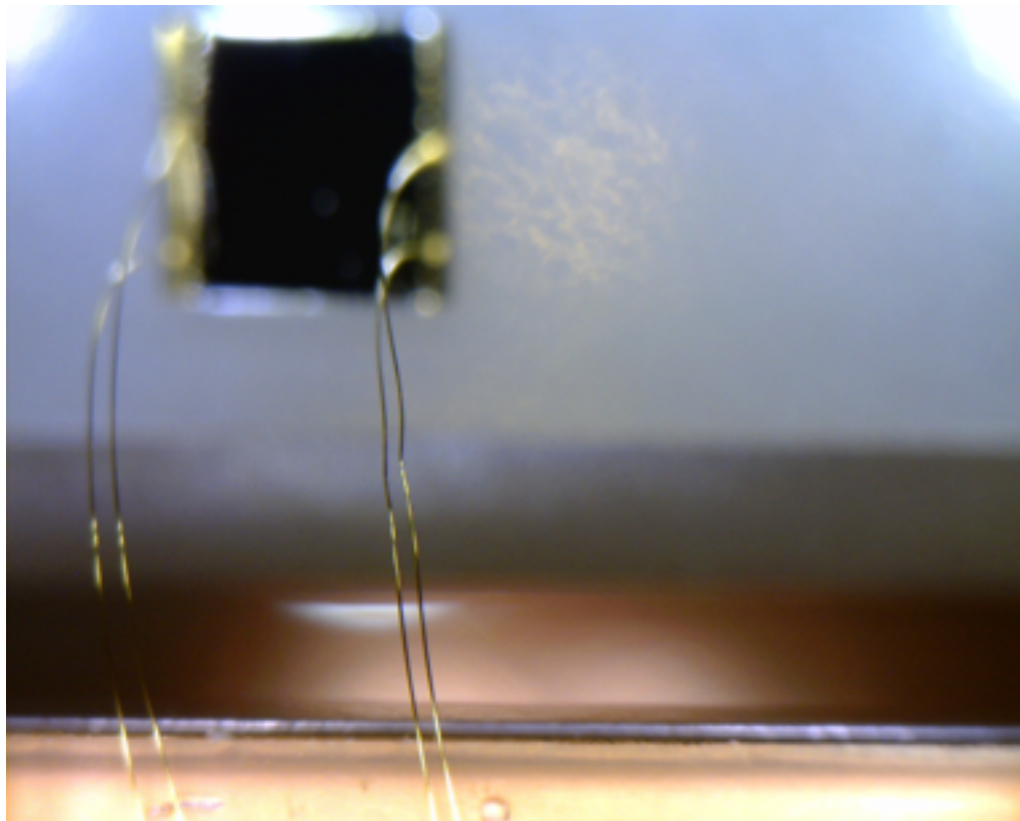
- All wire-bonding done in N<sub>2</sub> flushed glove box



- Vertical bonding machine with auxiliary X-Y motion



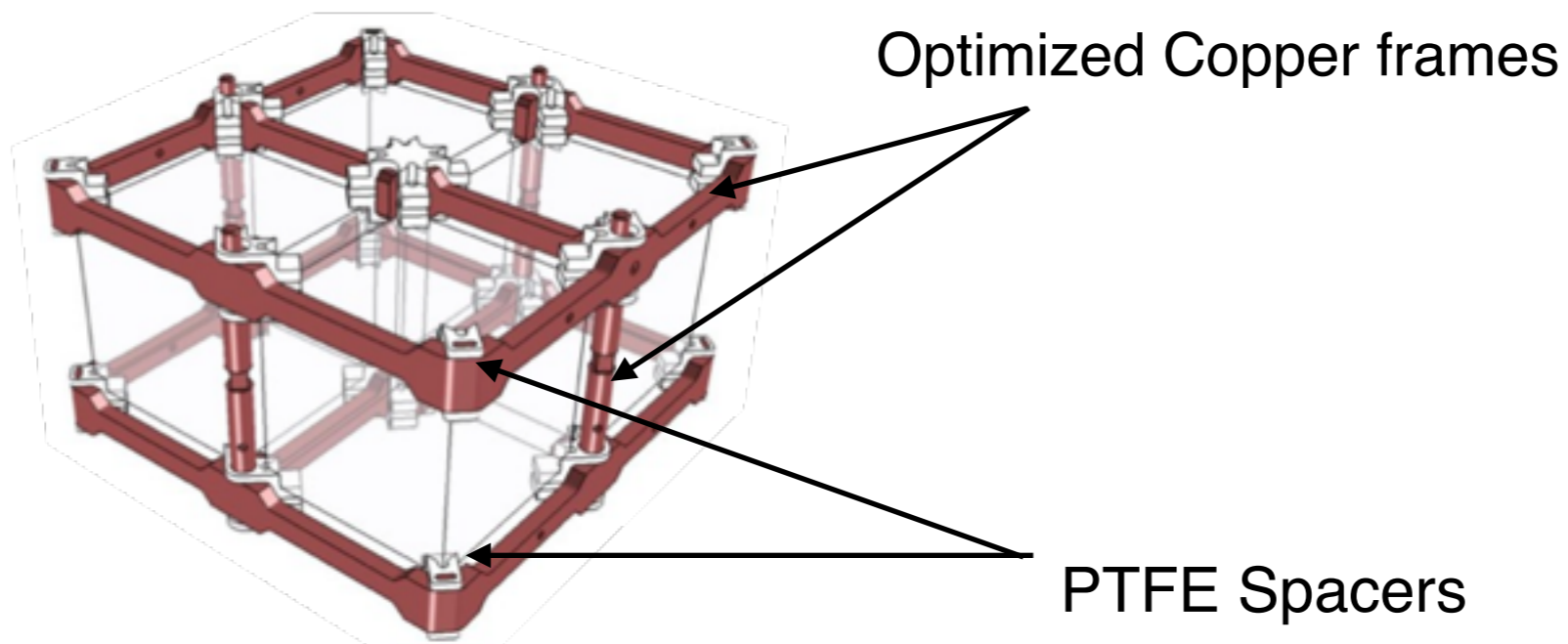
# Connection to readout: Wire bonding



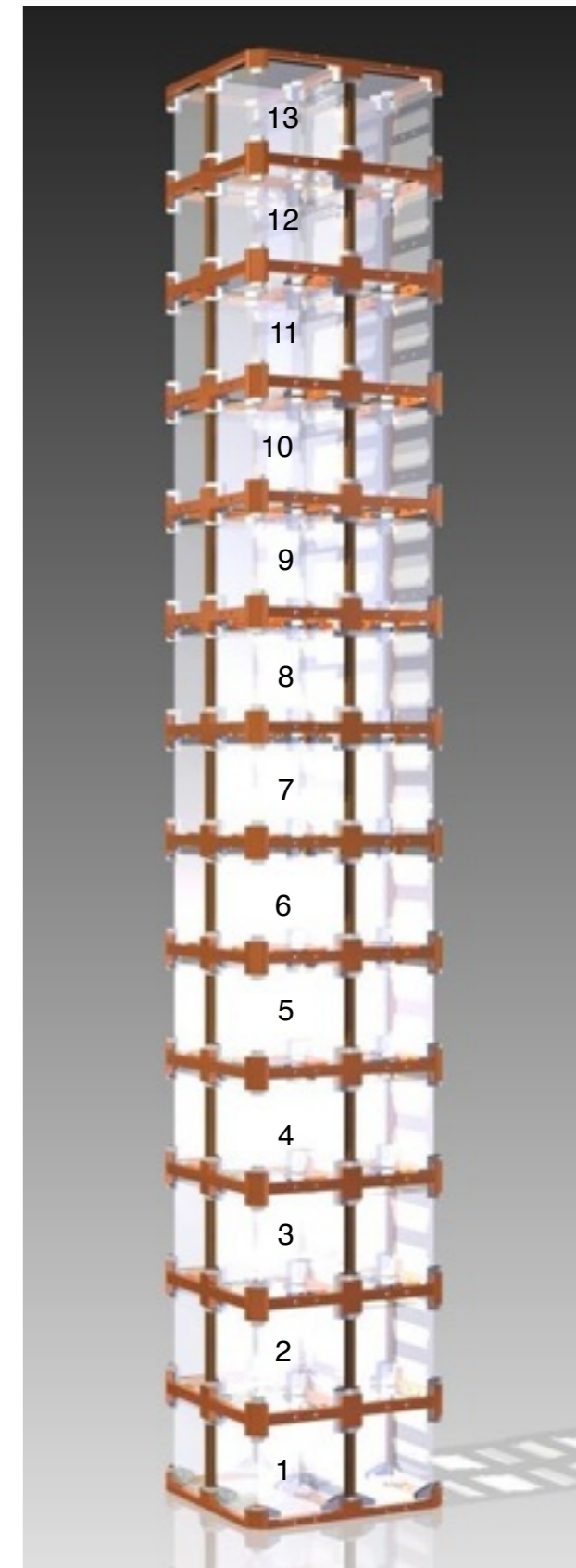
- ~8000 wire-bonds in total for CUORE
- Payout about 1.5 cm of wire per bond

# CUORE-0

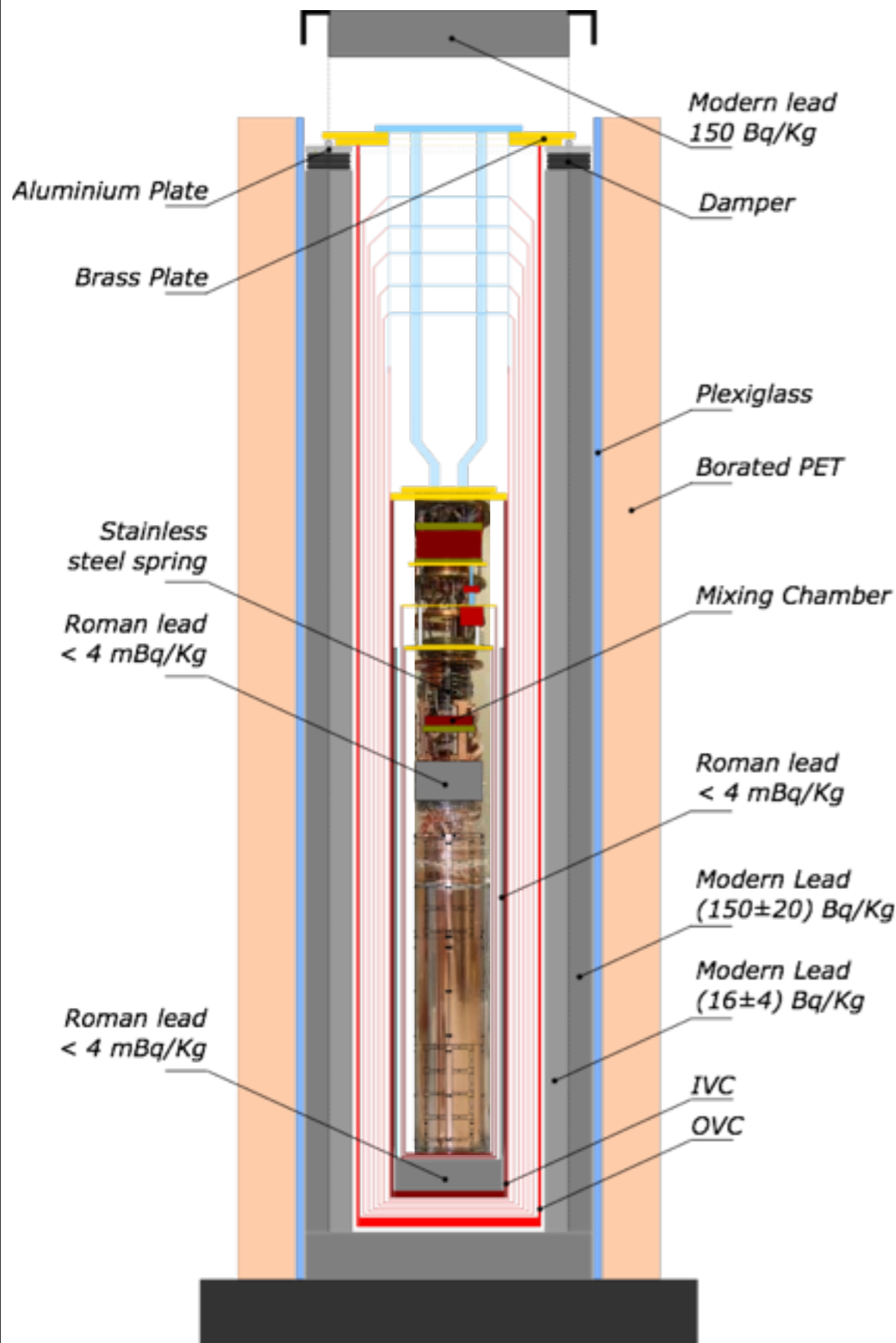
- A CUORE-style tower assembled between Fall 2011 - Spring 2012
  - 4 crystals per floor, 13 floors



- 39 kg  $\text{TeO}_2 \Rightarrow 10.9 \text{ kg } ^{130}\text{Te}$

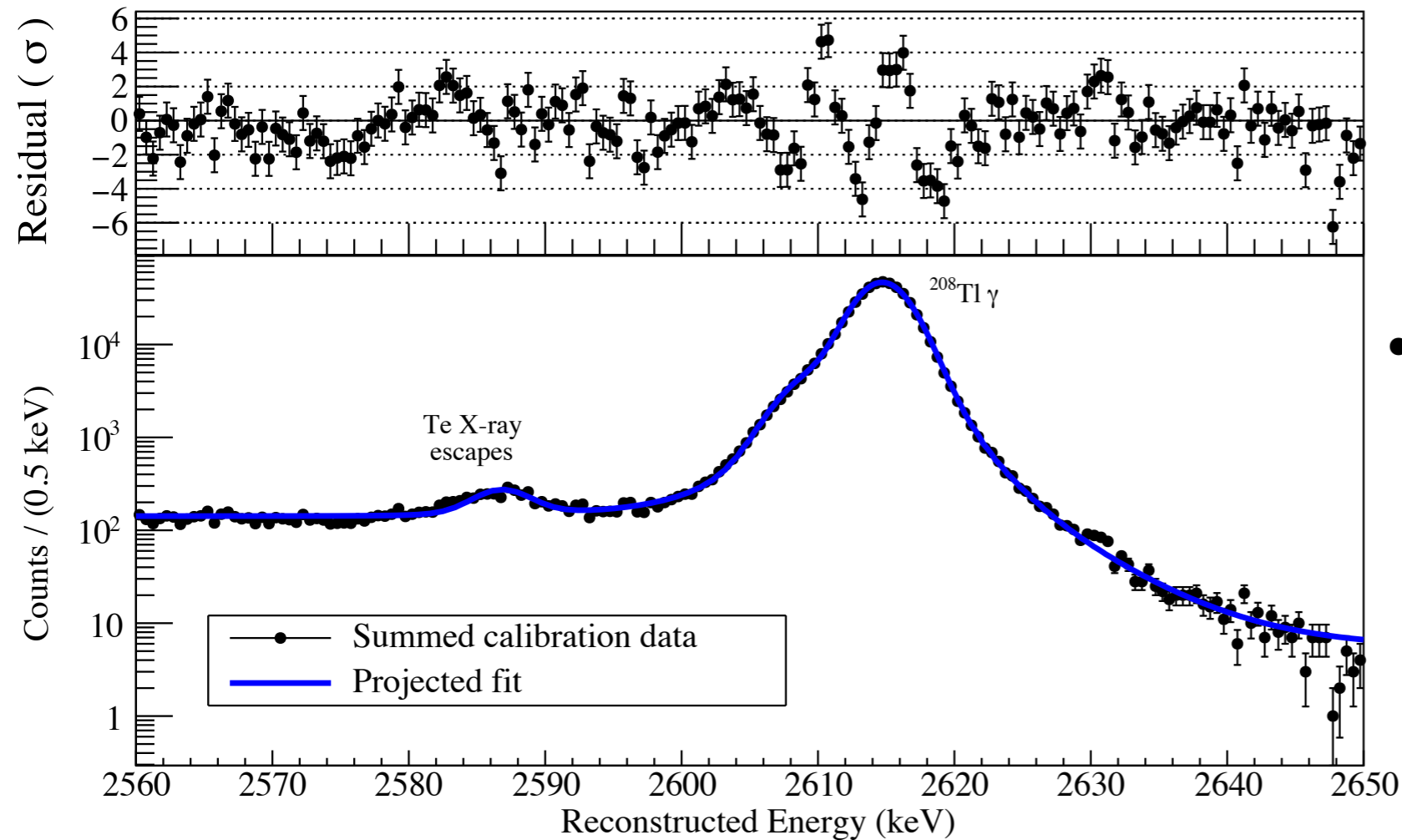


# CUORE-0



- Uses the old CUORICINO cryostat
- Electronics from CUORICINO
- Shielding from CUORICINO
- Cooled to base T ( $\sim 10$  mK) Mar 2013
- Collected about 20 datasets so far
- 51 readable bolometers
  - ➡  $\sim 1000$  bolometer-datasets

# CUORE-0 Performance

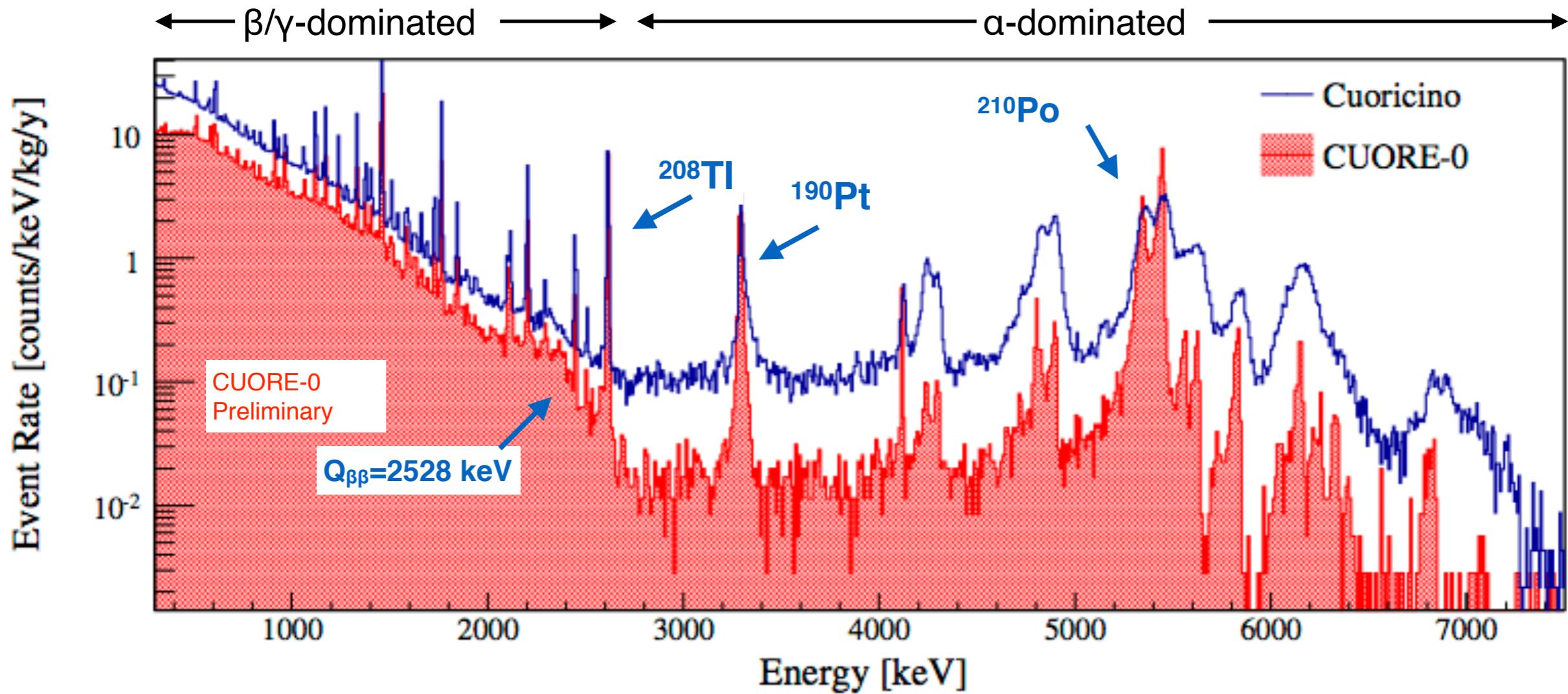


## Calibration Data

- Exposure weighted sum of the line-shapes of each bolometer-dataset overlaid 2615 keV calibration data

✓ FWHM of bolometers inline with CUORE goal of 5 keV near ROI

# CUORE-0: Background measurement

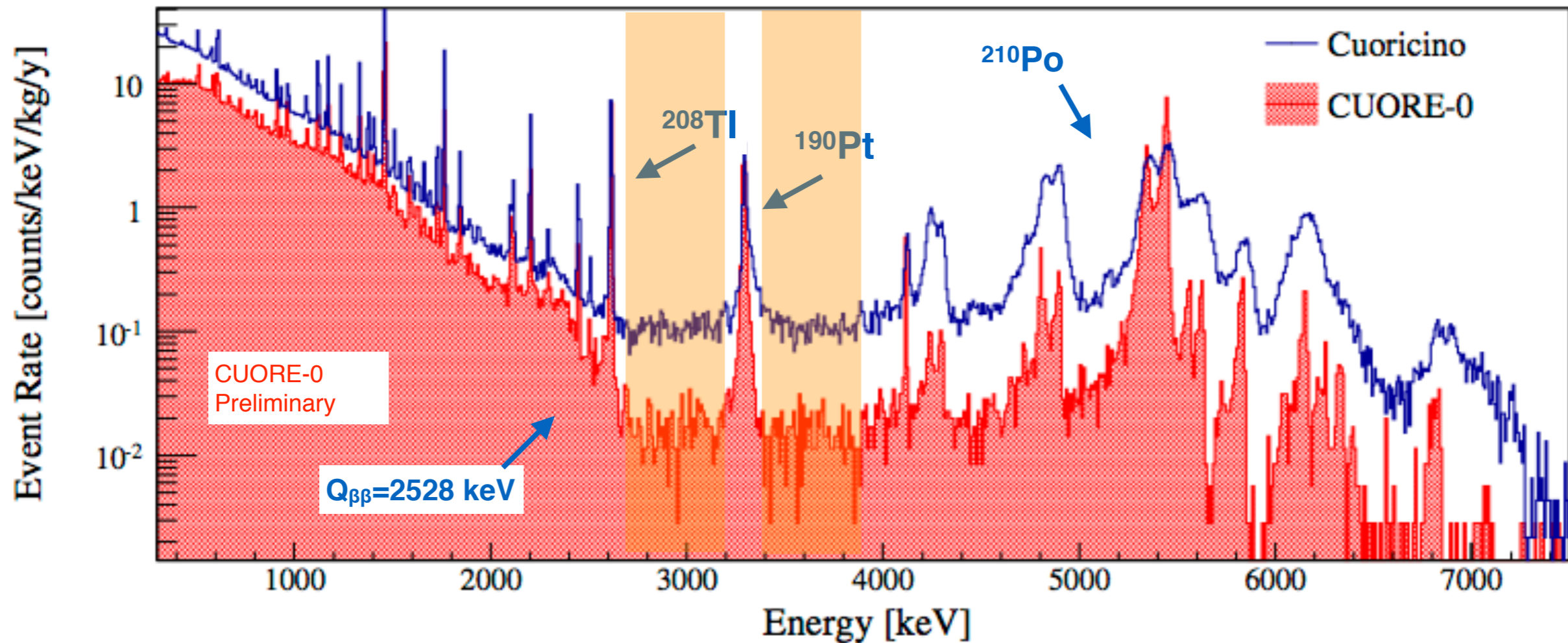




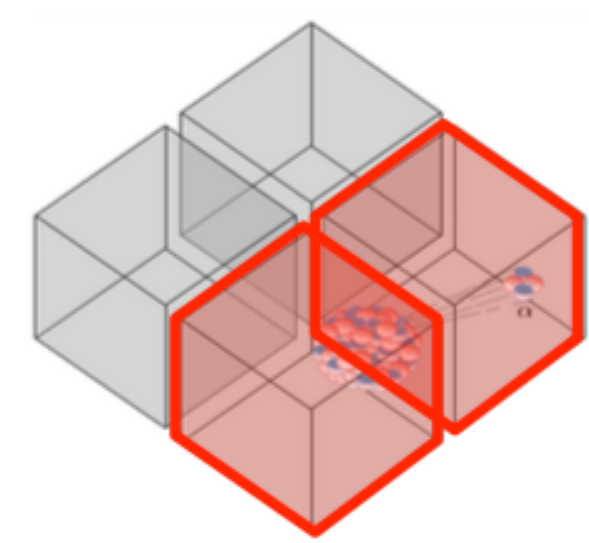
# CUORE-0: Background measurement



←  $\beta/\gamma$ -dominated → ←  $\alpha$ -dominated →



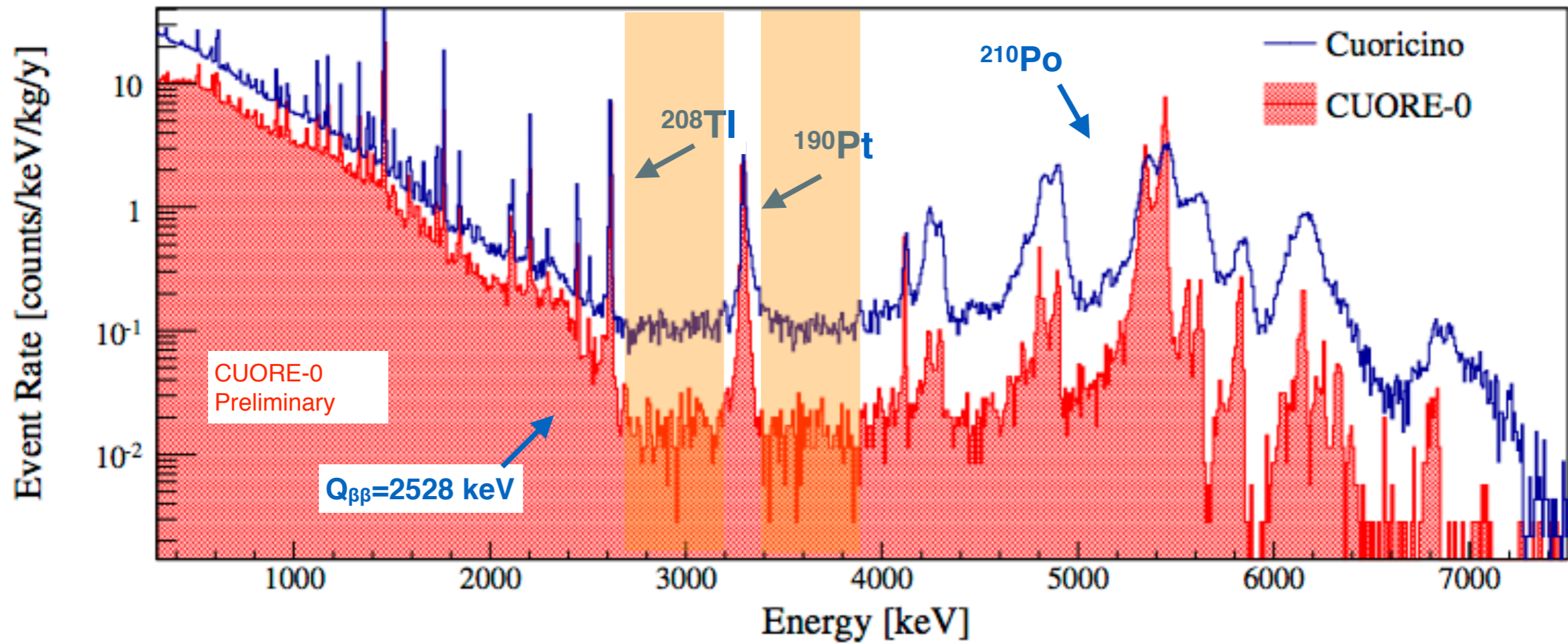
- Use continuum in region 2700-3900 keV excluding (190Pt) to benchmark background from degraded alphas



# CUORE-0: Background measurement

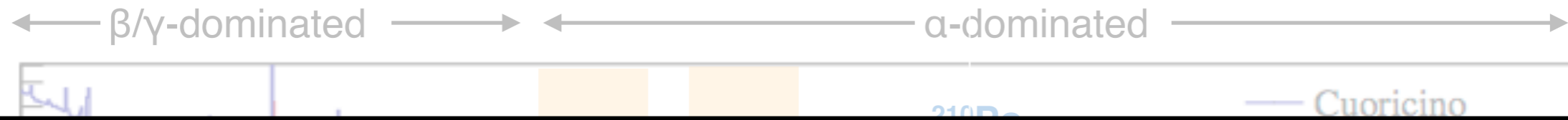


←  $\beta/\gamma$ -dominated → ←  $\alpha$ -dominated →



	$0\nu\beta\beta$ region (c/keV/kg/yr)	2700-3900 keV * (c/keV/kg/yr)
<b>CUORICINO</b> $\varepsilon = 83\%$	0.169 +/- 0.006	0.110 +/- 0.001
<b>CUORE-0</b> $\varepsilon = 81\%$	0.058 +/- 0.004	0.016 +/- 0.001

# CUORE-0: Background measurement



Event Rate [counts/keV/kg/y]

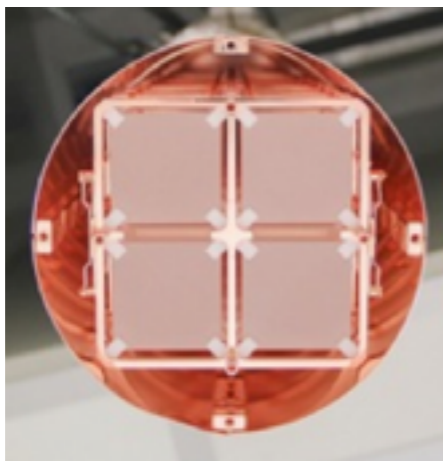
- In CUORE we expect  $^{232}\text{Th}$  background from the new cryostat to be negligible
- The degraded alpha background measured with CUORE-0 is within a factor of 2 of CUORE goal (0.01 counts/keV/kg/yr)

	$0\nu\beta\beta$ region (c/keV/kg/yr)	2700-3900 keV * (c/keV/kg/yr)
CUORICINO $\varepsilon = 83\%$	0.169 +/- 0.006	0.110 +/- 0.001
CUORE-0 $\varepsilon = 81\%$	0.058 +/- 0.004	0.016 +/- 0.001

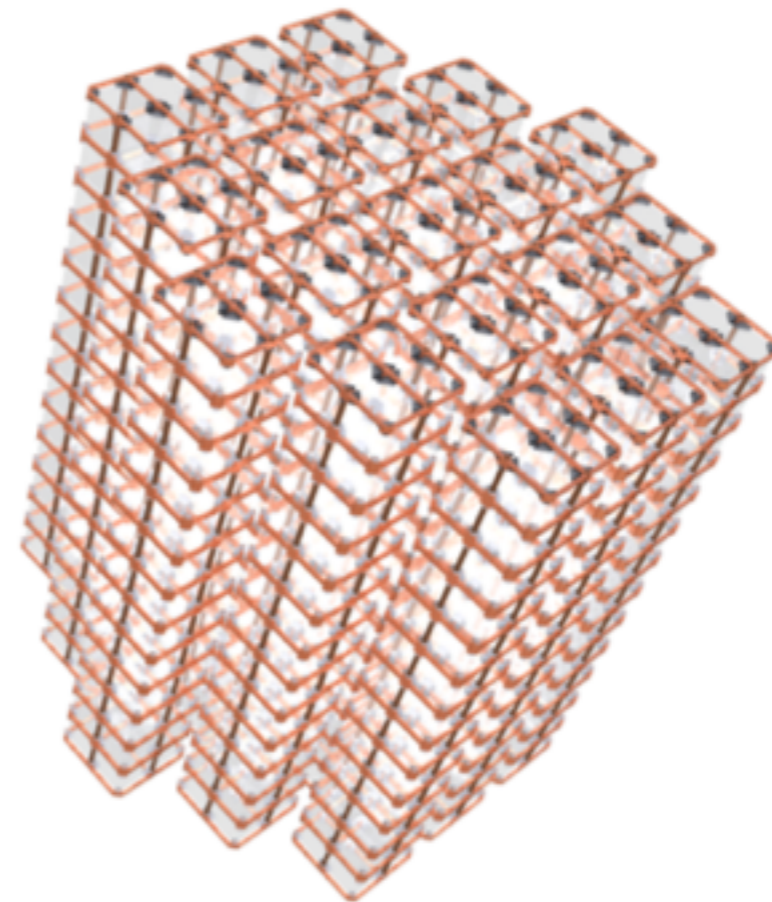
# CUORE: Self Shielding



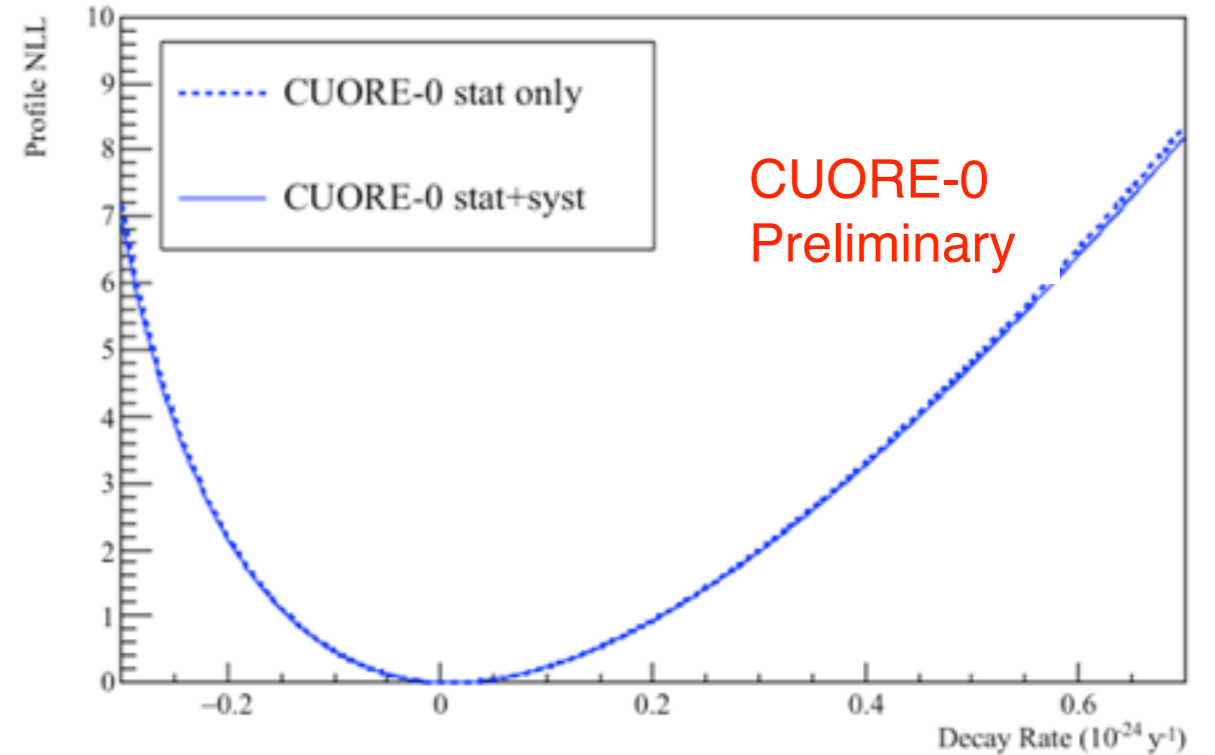
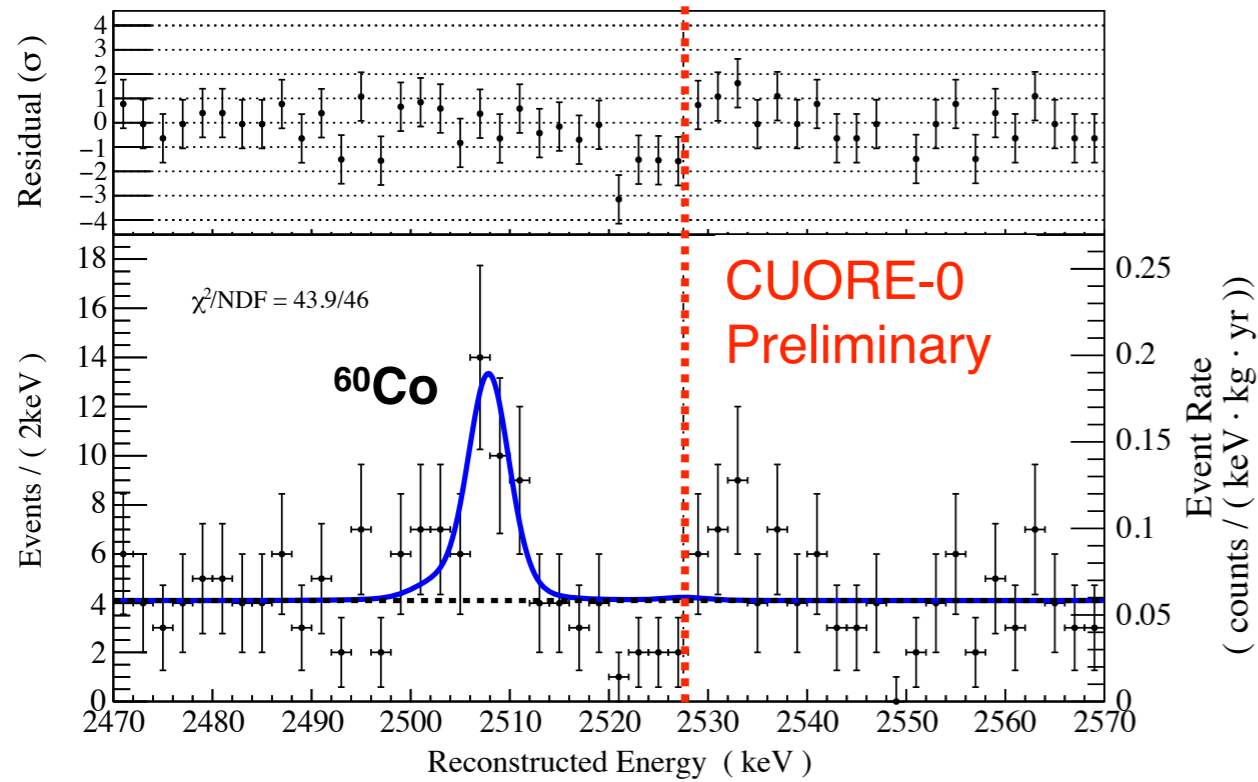
- CUORE-0: All bolometers face 10 mk shield



- CUORE: Only outermost crystals face 10mk shield



# CUORE-0: $0\nu\beta\beta$ Search



..... $Q_{\beta\beta}$  @ 2527.5 keV

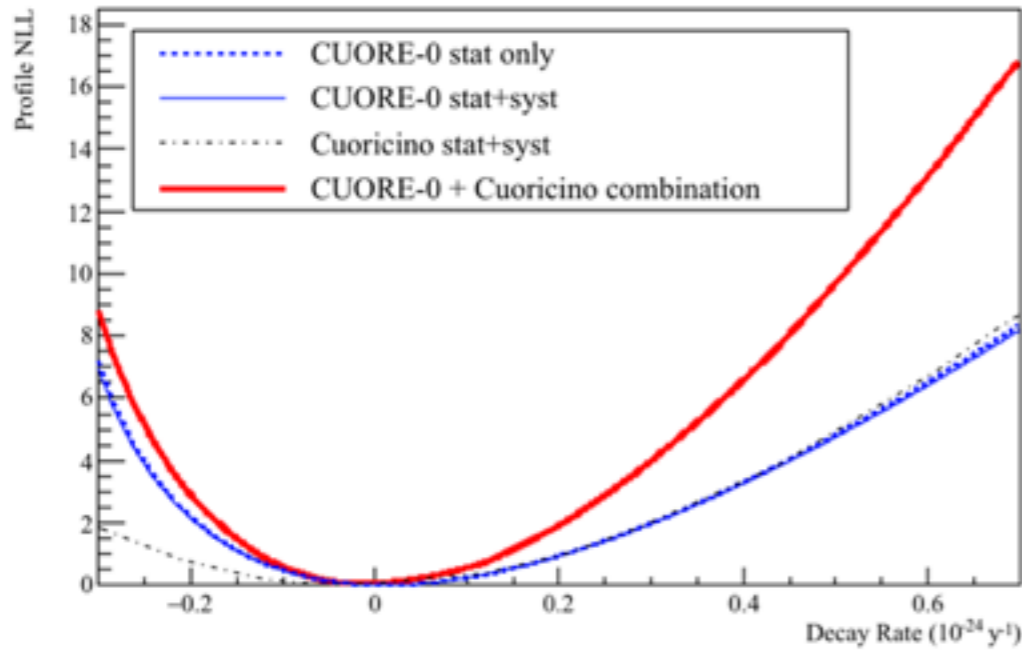
- After all cuts: 233 events in 9.8 kg × yr exposure of  $^{130}\text{Te}$  in ROI [2470-2570 keV]

$\Gamma_{0\nu}$	$0\nu\beta\beta$ decay rate	$0.01 \pm 0.12$ (stat.) $\pm 0.01$ (syst.) $\times 10^{-24} \text{ yr}^{-1}$
$\Gamma_B$	Background rate	$0.058 \pm 0.004$ (stat.) $\pm 0.002$ (syst.) counts/(keV · kg · yr)

➔ Bayesian lower limit

$$T_{1/2}^{0\nu} > 2.7 \times 10^{24} \text{ yr} \quad 90\% \text{ C.L.}$$

# CUORE-0: Combination with CUORICINO

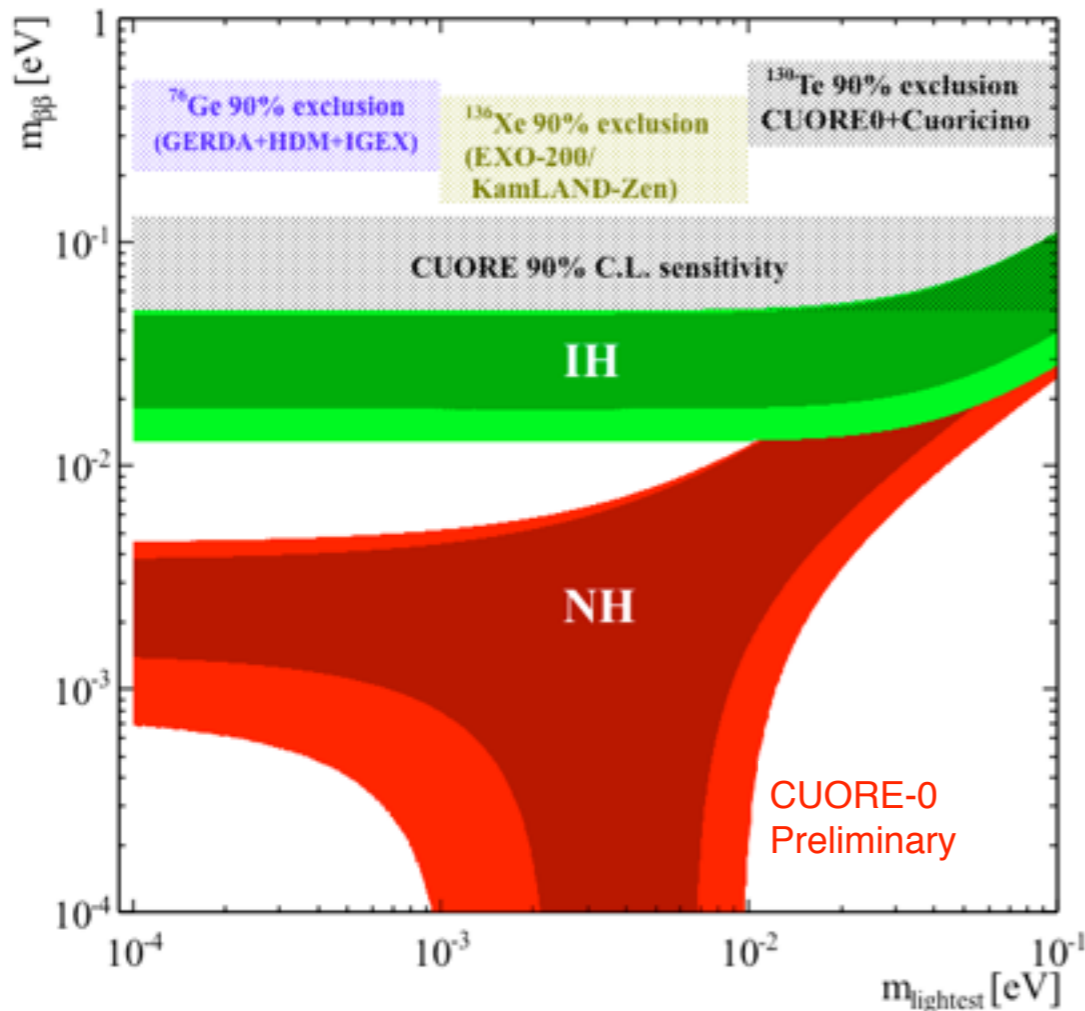


- The 90% C.L. (Bayesian) lower limit based on the combined profile function

$$T_{1/2}^{0\nu} > 4.0 \times 10^{24} \text{ yr}$$

- This is the most stringent limit on this half-life !

$$\frac{1}{T_{1/2}^{0\nu}} = G^{0\nu} |M^{0\nu}|^2 \frac{m_{\beta\beta}^2}{m_e^2}$$



$\langle m_{\beta\beta} \rangle < 270 - 650 \text{ meV}$

- 1) IBM-2 (PRC 91, 034304 (2015))
- 2) QRPA (PRC 87, 045501 (2013))
- 3) pnQRPA (PRC 024613 (2015))
- 4) ISM (NPA 818, 139 (2009))
- 5) EDF (PRL 105, 252503 (2010))

$\langle m_{\beta\beta} \rangle < 270 - 760 \text{ meV}$

- 1) IBM-2 (PRC 91, 034304 (2015))
- 2) QRPA (PRC 87, 045501 (2013))
- 3) pnQRPA (PRC 024613 (2015))
- 4) Shell Model (PRC 91, 024309 (2015))
- 5) ISM (NPA 818, 139 (2009))
- 6) EDF (PRL 105, 252503 (2010))

Including additional Shell-Model NME

# Status of CUORE



Assembly of all 19 towers completed

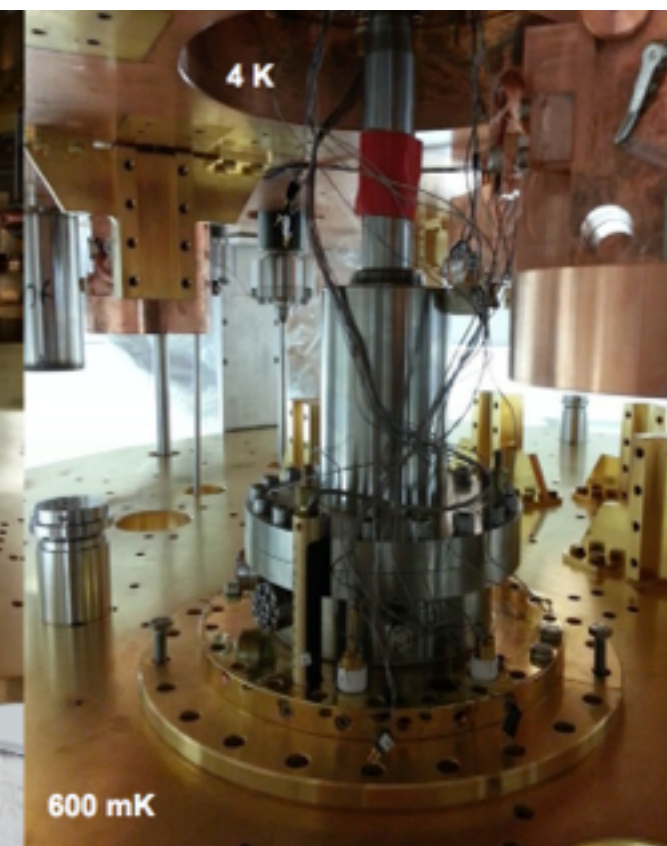
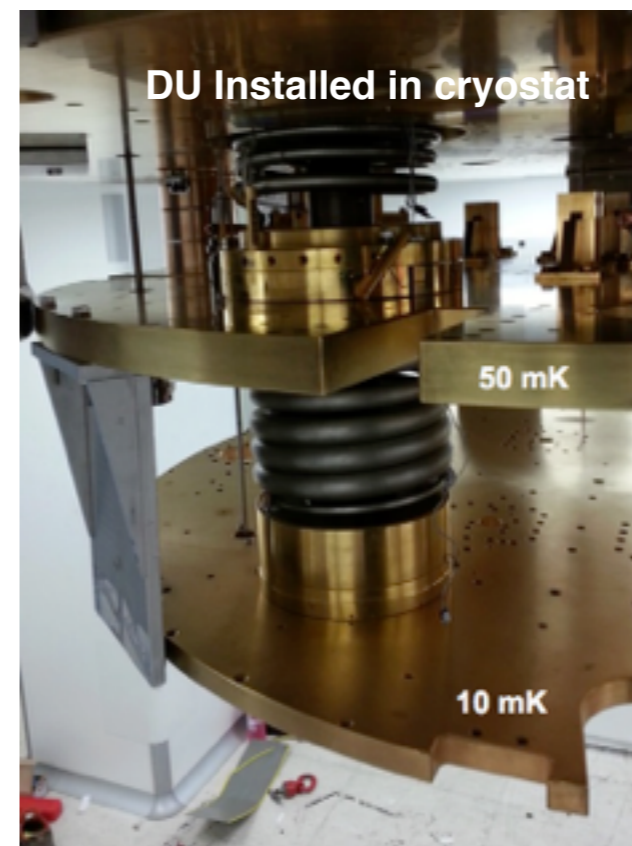
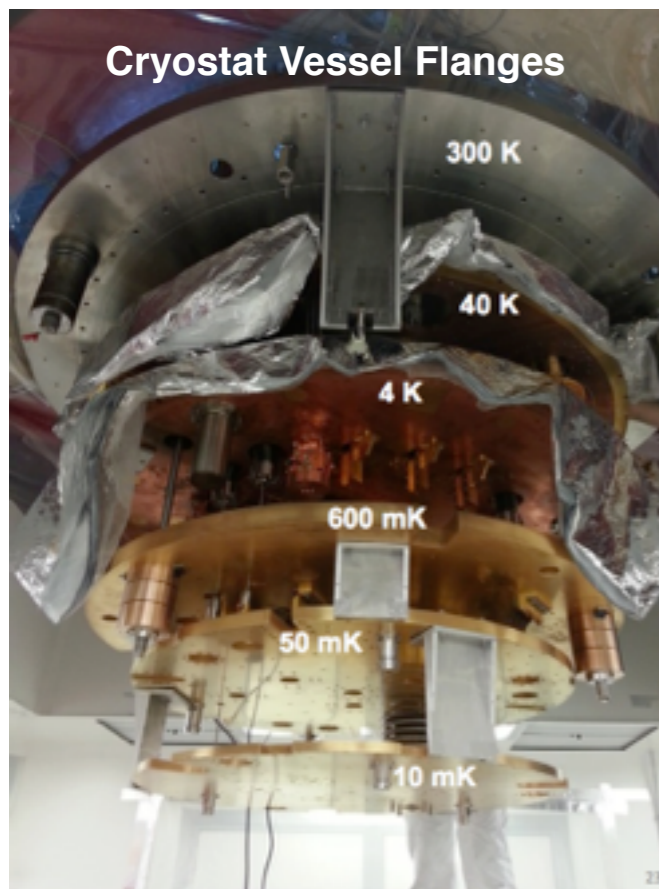


Expect to deploy the array in the cryostat later this year

# Status of CUORE: Cryogenic System

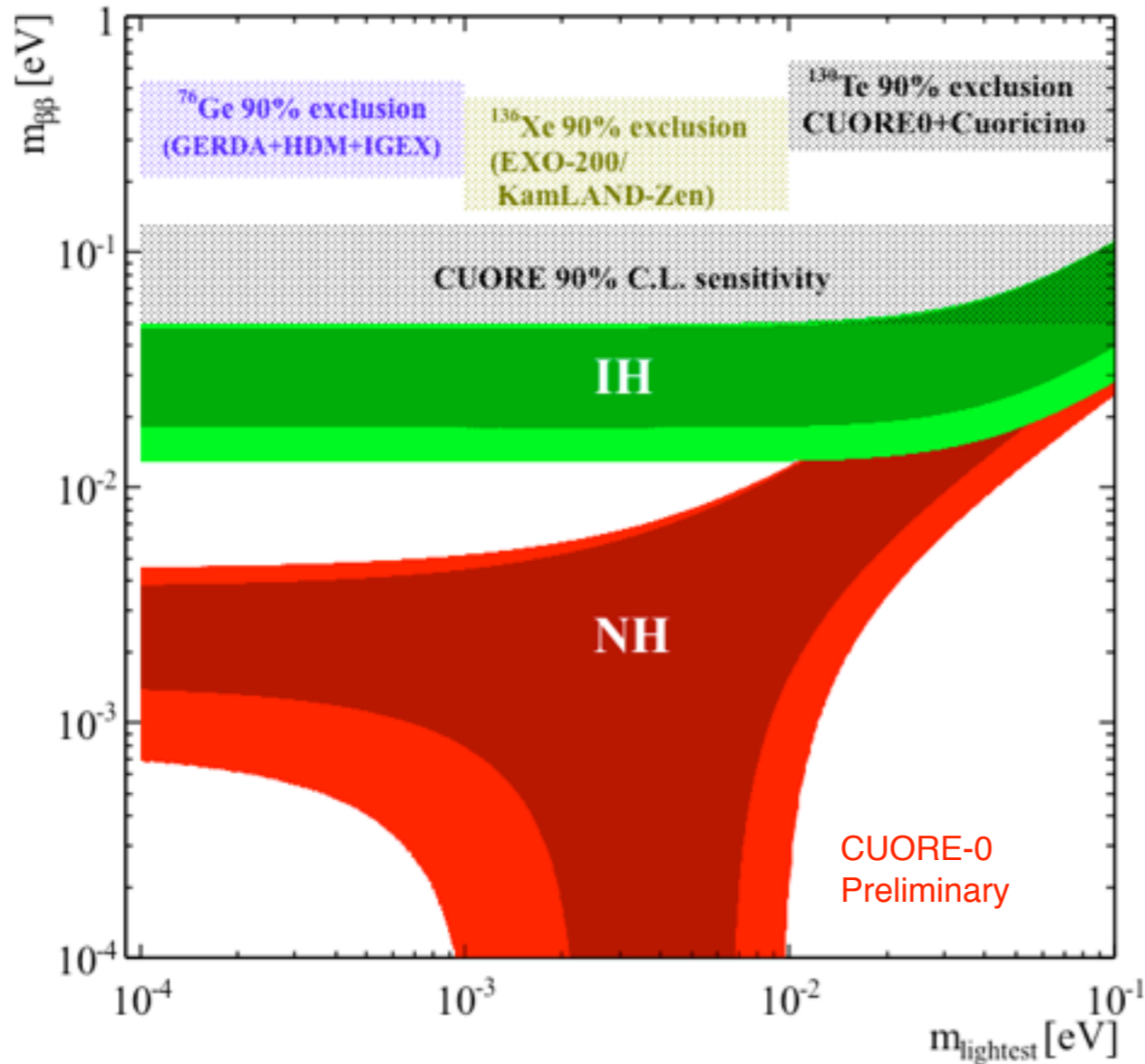


- ✓ Cryostat assembled, passed 4K commissioning test
- ✓ Dilution unit delivered to LNGS, able to maintain  $\sim 5\text{mK}$  in standalone commissioning tests
- ✓ 2 out of 3 planned integration runs already reached  $\sim 6\text{mK}$  base T
- ✓ Final integration run (everything except detectors) is ongoing





# CUORE Sensitivity



half-life sensitivity

$$\propto a \cdot \epsilon \sqrt{\frac{M \cdot t}{b \cdot \delta E}}$$

## Assumptions:

- 988 bolometers
- 5 years of lifetime
- $\delta E = 5$  keV FWHM at 2615 keV
- $b = 0.01$  counts/(keV · kg · yr)

$$T_{1/2}^{0\nu} > 9.25 \times 10^{25} \text{ yr (90\% C.L.)}$$

- Interpretation of  $^{130}\text{Te}$   $0\nu\beta\beta$  half-life limit in terms of  $m_{\beta\beta}$

$$m_{\beta\beta} < (50 - 130 \text{ meV})$$

- CUORE may start to explore the inverted-hierarchy (depending on the NME)

# Conclusion

- Lessons learned from CUORICINO have guided the CUORE-0/CUORE design
- Data from CUORE-0 verifies the new assembly line, materials selection, and ultra-cleaning protocols reduce pernicious surface backgrounds
- CUORE-0 combined with CUORICINO provides the most stringent limit to date on  $0\nu\beta\beta$  decay of  $^{130}\text{Te}$

<http://arxiv.org/abs/1504.02454>

Submitted to PRL

$$T_{1/2}^{0\nu} > 4.0 \times 10^{24} \text{ yr} \quad (90\% \text{ C.L.}) \quad \langle m_{\beta\beta} \rangle < 270 - 760 \text{ meV}$$

- CUORE array is ready and cryogenic commissioning is advancing
- Expect array to be deployed in cryostat in 2015

# Other slides

CUORE

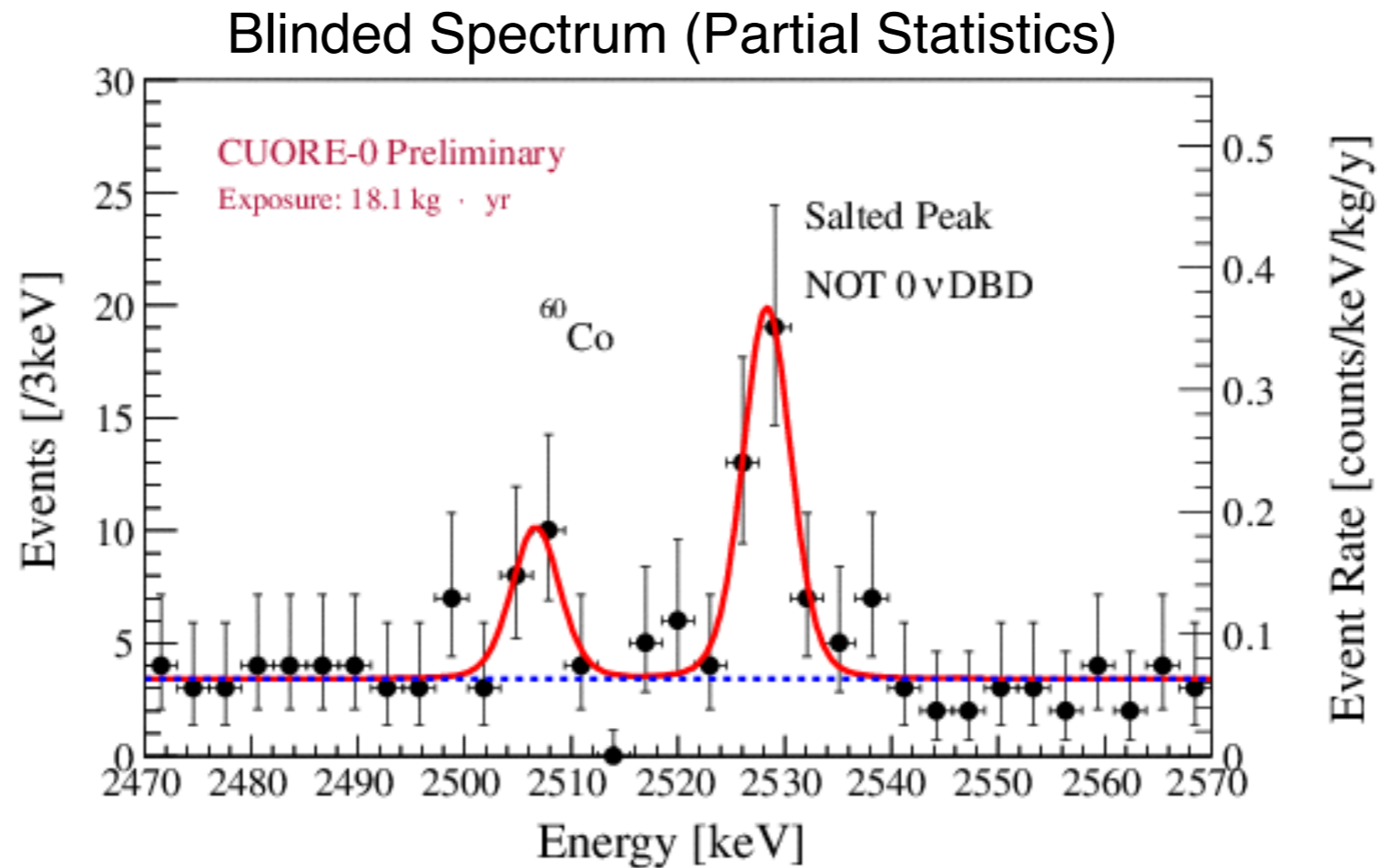
# CUORE-0: Selection Efficiency



- The data quality cuts reduce the total exposure by 7%
- Effective exposure:  $35.2 \text{ kg} \times \text{yr TeO}_2$  or  $9.8 \text{ kg} \times \text{yr } ^{130}\text{Te}$
- Selection efficiencies

Selection	Efficiency (%)
Trigger & reconstruction	$98.529 \pm 0.004$
Pileup & Pulse shape	$93.7 \pm 0.7$
Anticoincidence ( $0\nu\beta\beta$ containment)	$88.4 \pm 0.09$
Anticoincidence (survive accidental)	$99.6 \pm 0.1$
Total	$81.3 \pm 0.6$

# CUORE-0: Fit procedure for ROI



Free parameters of the fit model

- Model ROI [ 2470 - 2570 keV] with:
  - Peak for possible  $0\nu\beta\beta$  events
  - Peak for  $^{60}\text{Co}$  events
  - Continuum underlying background (use 0<sup>th</sup>-order polynomial)

$\Gamma_{0\nu}$	$0\nu\beta\beta$ decay rate
$N_{^{60}\text{Co}}$	Number of $^{60}\text{Co}$ events
$\Delta\mu(^{60}\text{Co})$	$^{60}\text{Co}$ energy offset
$\Gamma_B$	Background rate

# CUORE-0: Systematic Uncertainty

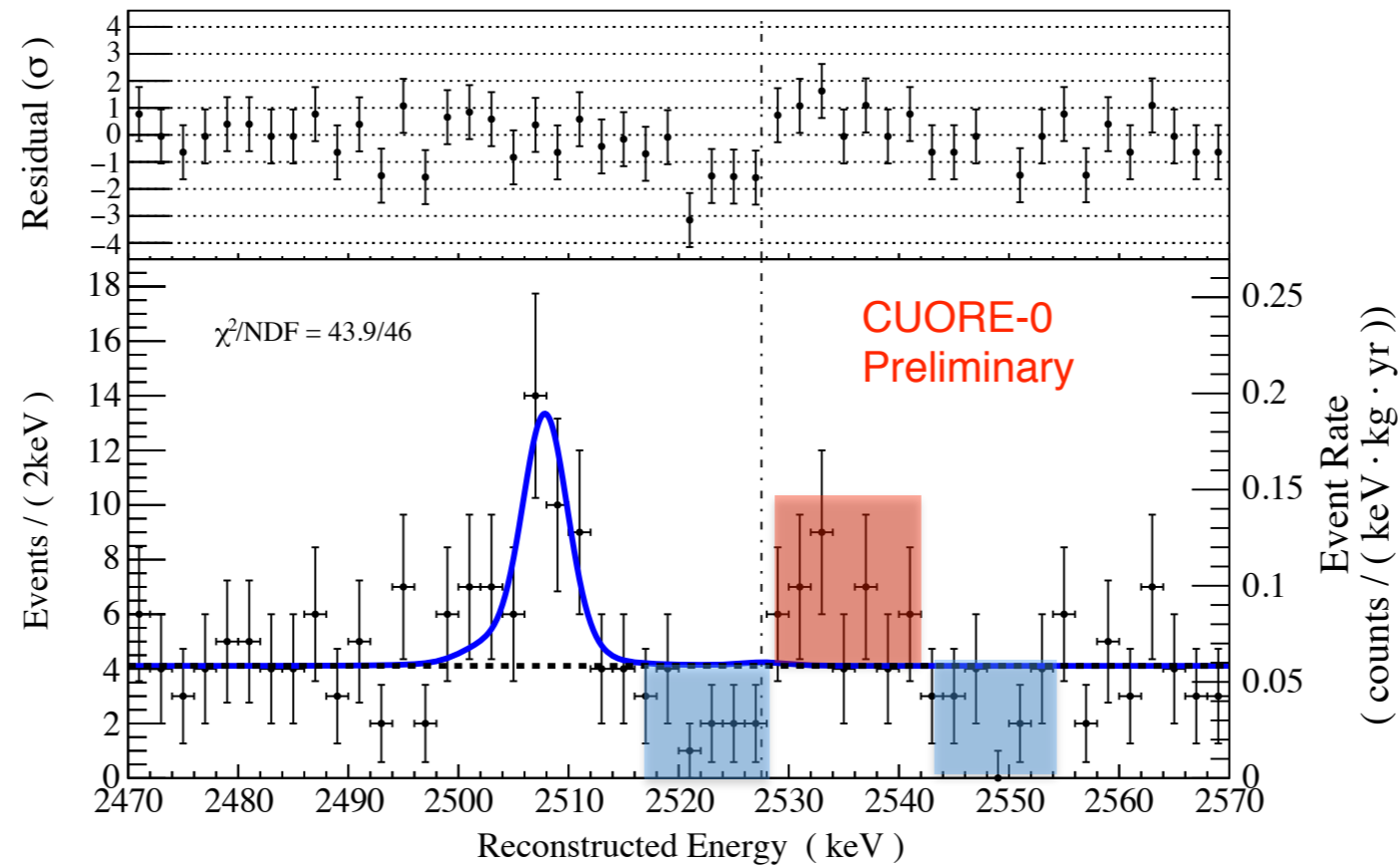


- We estimate systematic uncertainties and how they scale with  $0\nu\beta\beta$  decay rate using toy Monte Carlo
  - ➔ Fit Bias: Find fit procedure is not biased
  - ➔ Line-shape: studied single and triple gaussian alternatives
  - ➔ Continuum Background: studied 1<sup>st</sup> and 2<sup>nd</sup> order polynomial alternatives
  - ➔ Energy resolution: varied the resolution scaling parameter  $\alpha(Q_{\beta\beta})$  within its uncertainty (0.05 %)
  - ➔ Energy scale: Varied the energy offset parameter  $\Delta\mu(Q_{\beta\beta})$  within its uncertainty (0.12 keV)

Systematic uncertainties on  $\Gamma_{0\nu}$  in the limit of zero signal (Additive) and how they scale with nonzero signal (Scaling)

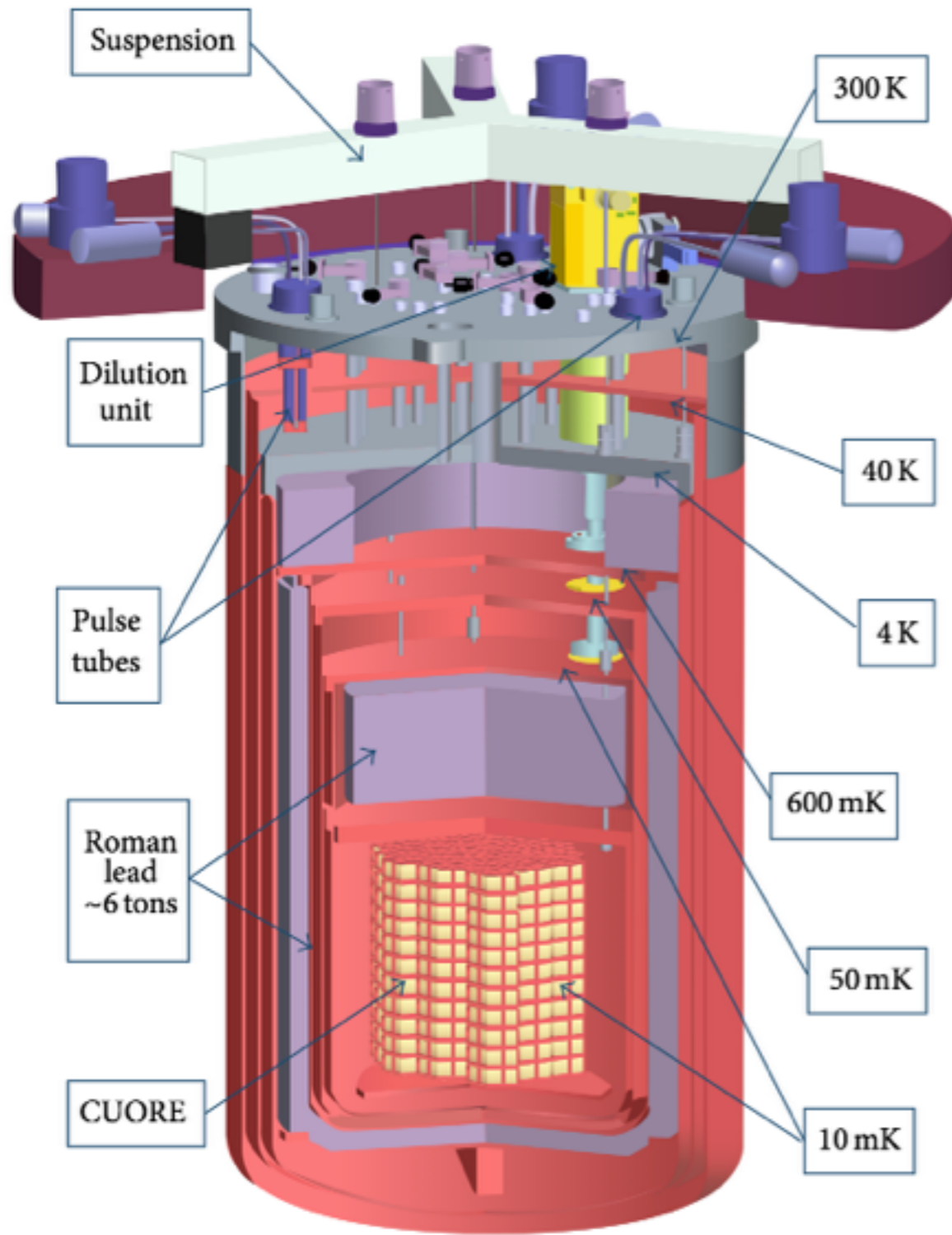
	Additive ( $10^{-24} \text{ y}^{-1}$ )	Scaling (%)
Lineshape	0.007	1.3
Energy resolution	0.006	2.3
Fit bias	0.006	0.15
Energy scale	0.005	0.4
Bkg function	0.004	0.8
Signal normalization		0.7%

# Significance of fluctuations



- Estimate the significance of the fluctuations from a likelihood ratio test
- Compare hypotheses modeling the fluctuations with a peak to our best-fit model
- All fluctuations have significance  $< 3$  sigma C.L
- Probability to observe the largest fluctuation somewhere in the 100 keV ROI is  $\sim 10\%$

# Status of CUORE: Cryogenic System



- OVC( 300K ):
  - $h = 3.1 \text{ m}$
  - $d = 1.7 \text{ m}$
- Mass:
  - Detectors  $\sim 1 \text{ ton}$
  - Pb shielding  $\sim 8 \text{ tons}$
  - Cu vessels/thermal shields  $\sim 8 \text{ tons}$
- Cryogen free
  - 5 pulse tubes for pre-cooling
- High cooling-power dilution unit
  - $2 \text{ mW @ } 100 \text{ mK}$



# Beyond CUORE ?



- Next generation aims to use active rejection techniques to dramatically reduce background: CUORE Upgrade with Particle ID (CUPID)

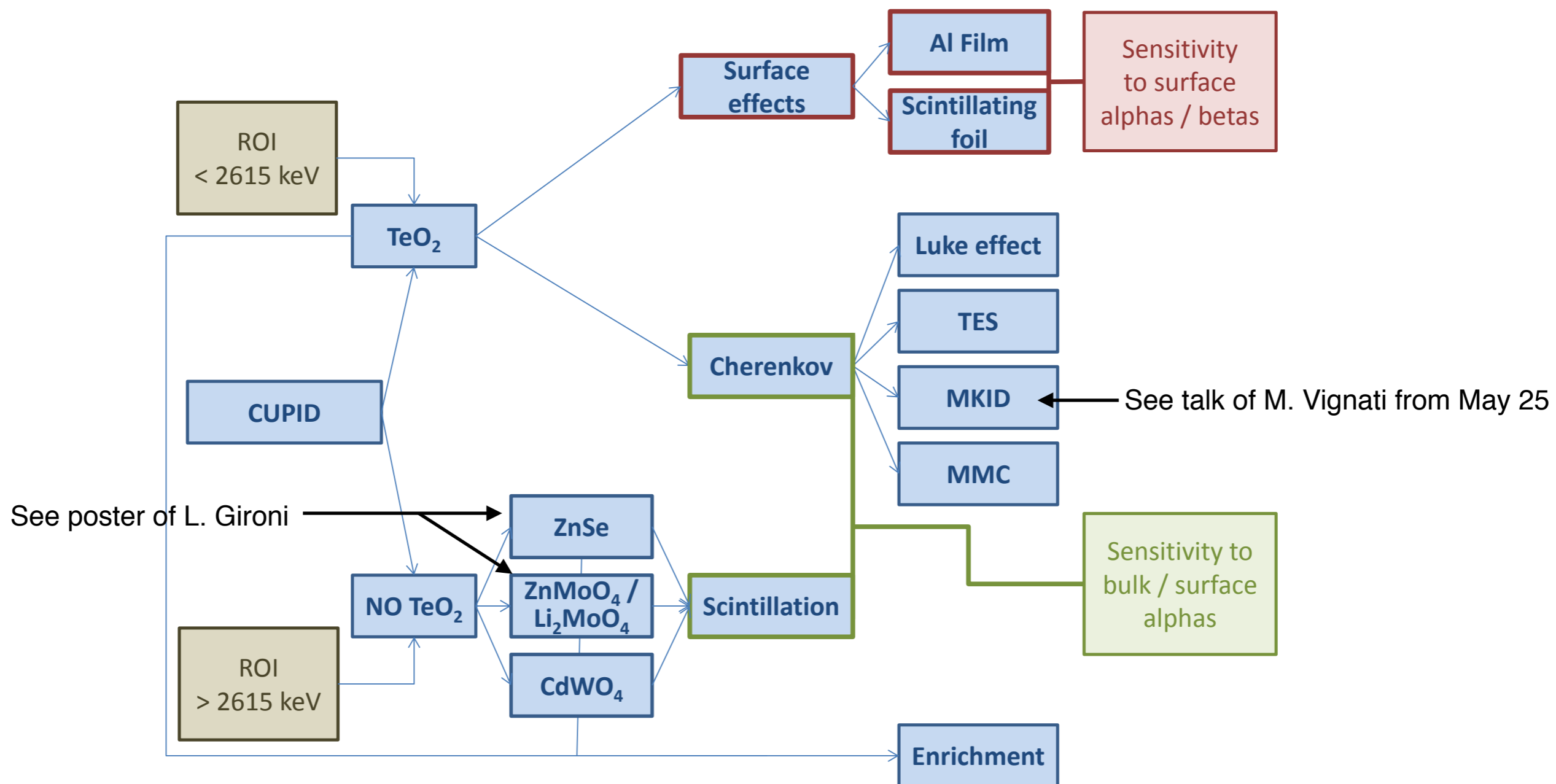


FIG. 1: Scheme of the R&D detector activities for CUPID