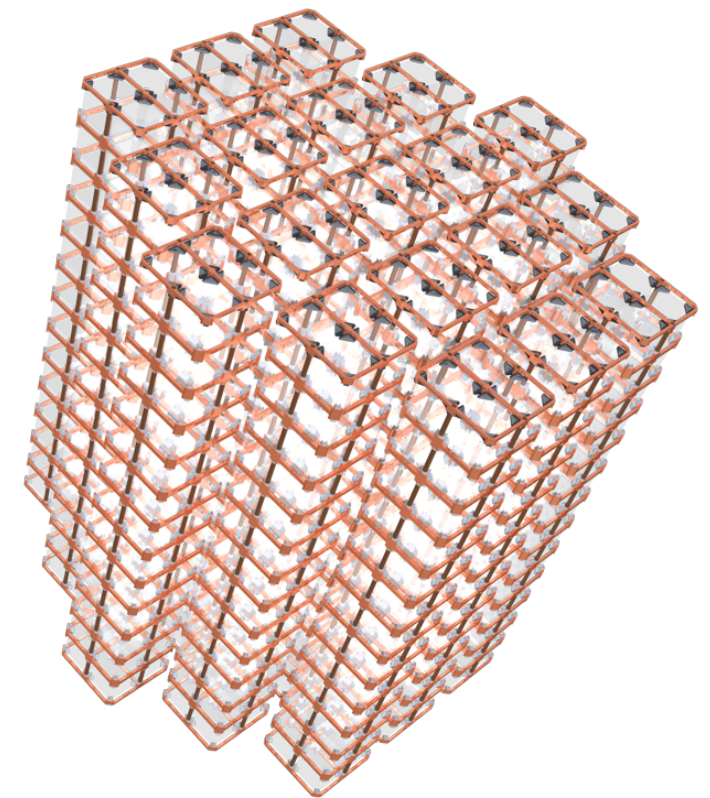


CUORE

Cryogenic Underground Observatory for Rare Events



Carlo Bucci

INFN - Laboratori Nazionali del Gran Sasso

The CUORE collaboration



UCLA



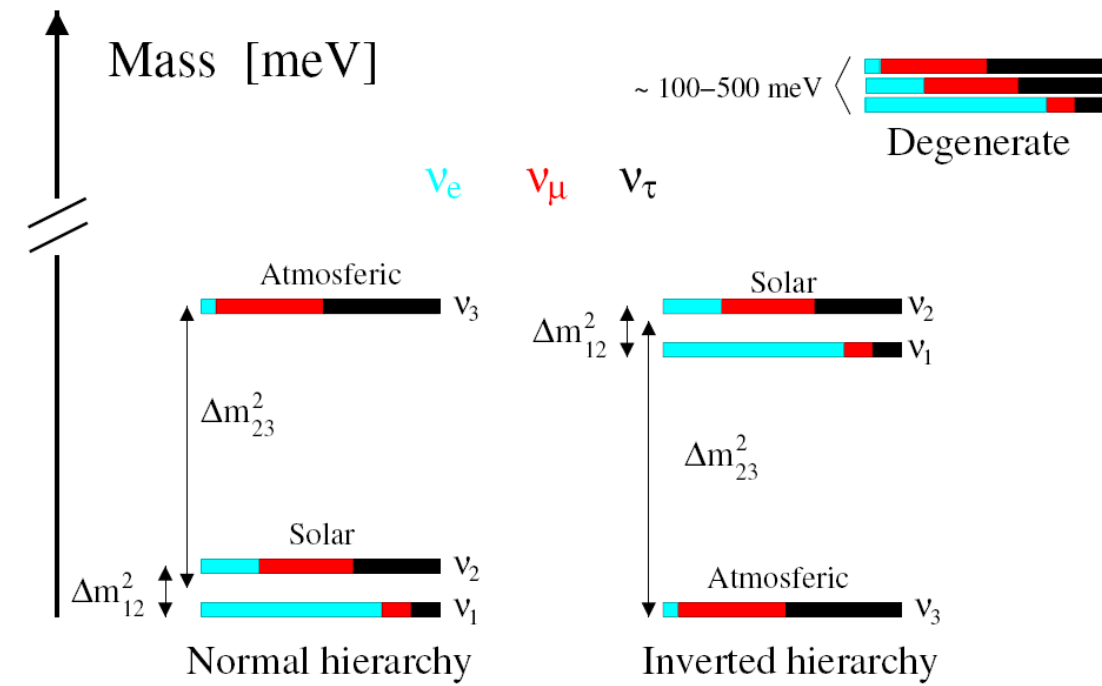
CAL POLY



Neutrinoless Double Beta Decay

● 0ν -DBD is a fundamental tool to determine neutrino properties

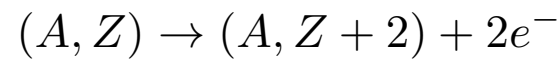
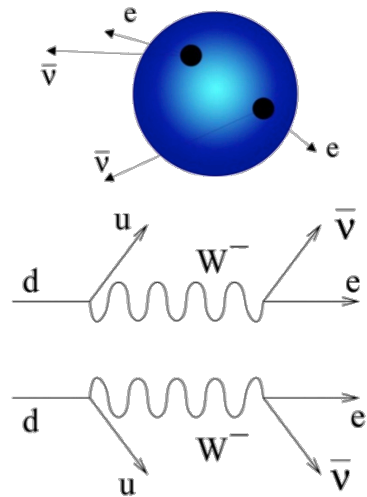
- Dirac or Majorana nature
- Absolute mass scale
- Mass hierarchy



Neutrinoless Double Beta Decay

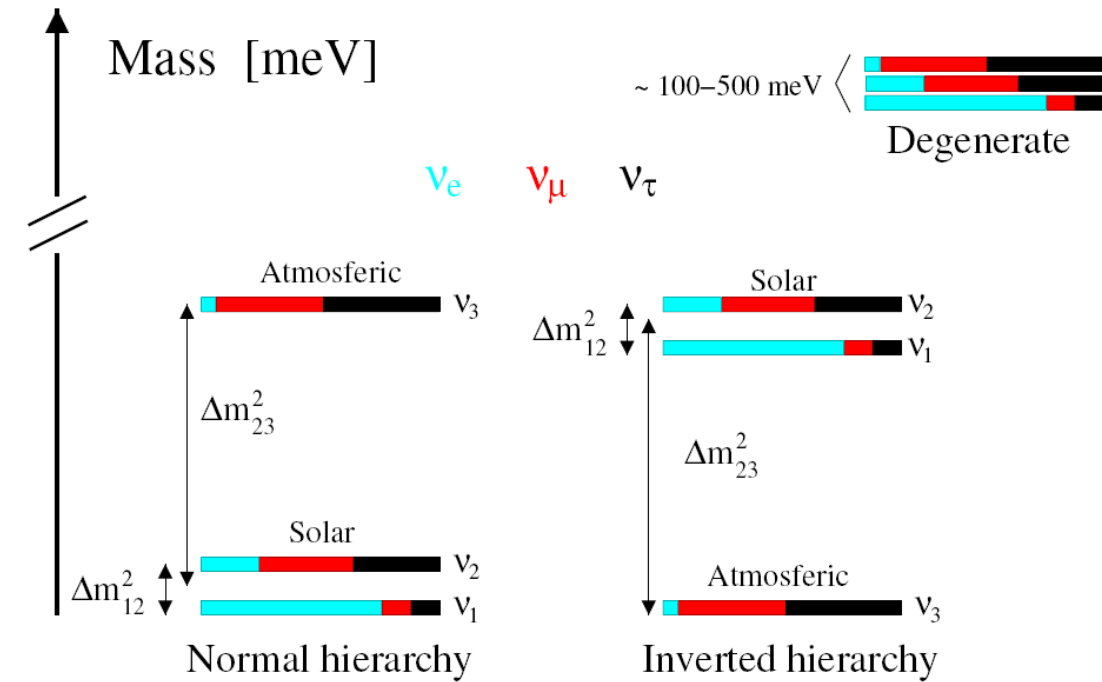
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- Mass hierarchy



● 2ν -DBD

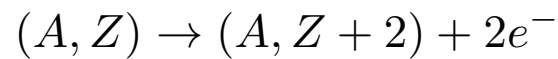
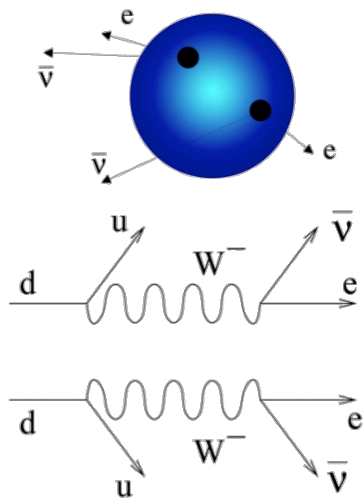
- 2nd order process allowed in the SM
- observed in several nuclei with $\tau^{2\nu} \sim 10^{19}$ - 10^{21} y



Neutrinoless Double Beta Decay

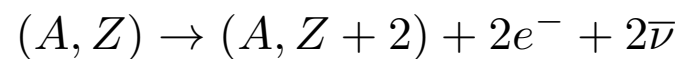
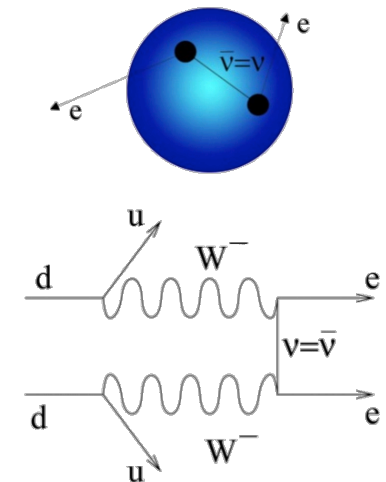
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- Dirac or Majorana nature
- Absolute mass scale
- Mass hierarchy



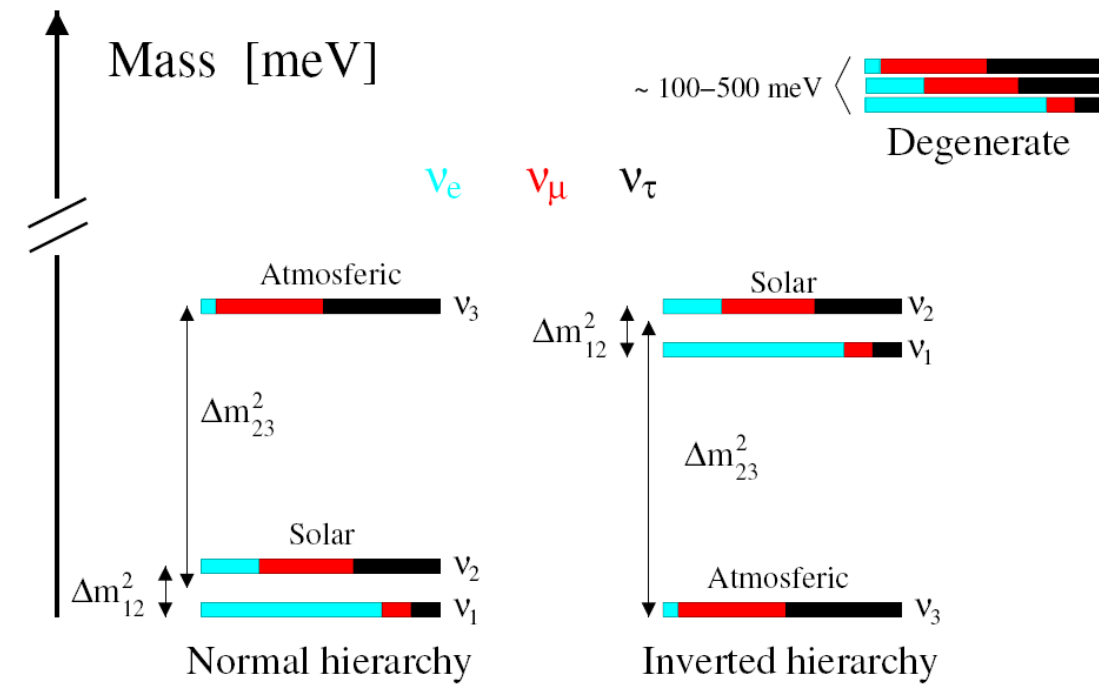
● 2ν -DBD

- 2nd order process allowed in the SM
- observed in several nuclei with $\tau^{2\nu} \sim 10^{19}$ - 10^{21} y



● 0ν -DBD (implies physics beyond SM)

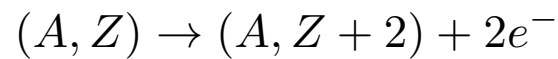
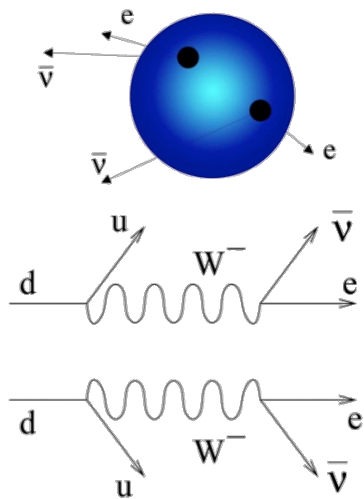
- lepton number violating process
- $\tau^{0\nu} > 10^{24}$ - 10^{25} y
- exists if neutrino is a Majorana particle and $m_\nu \neq 0$



Neutrinoless Double Beta Decay

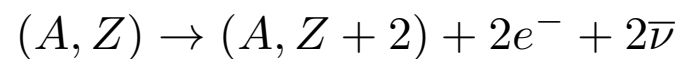
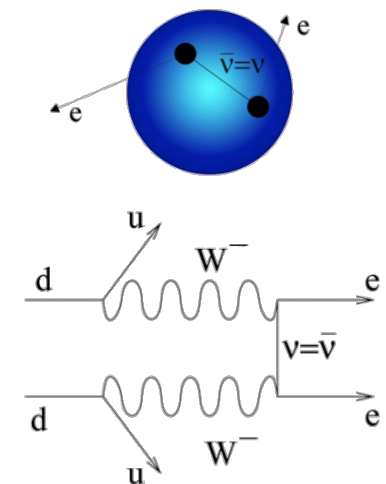
● 0ν -DBD is a fundamental tool to determine neutrino properties

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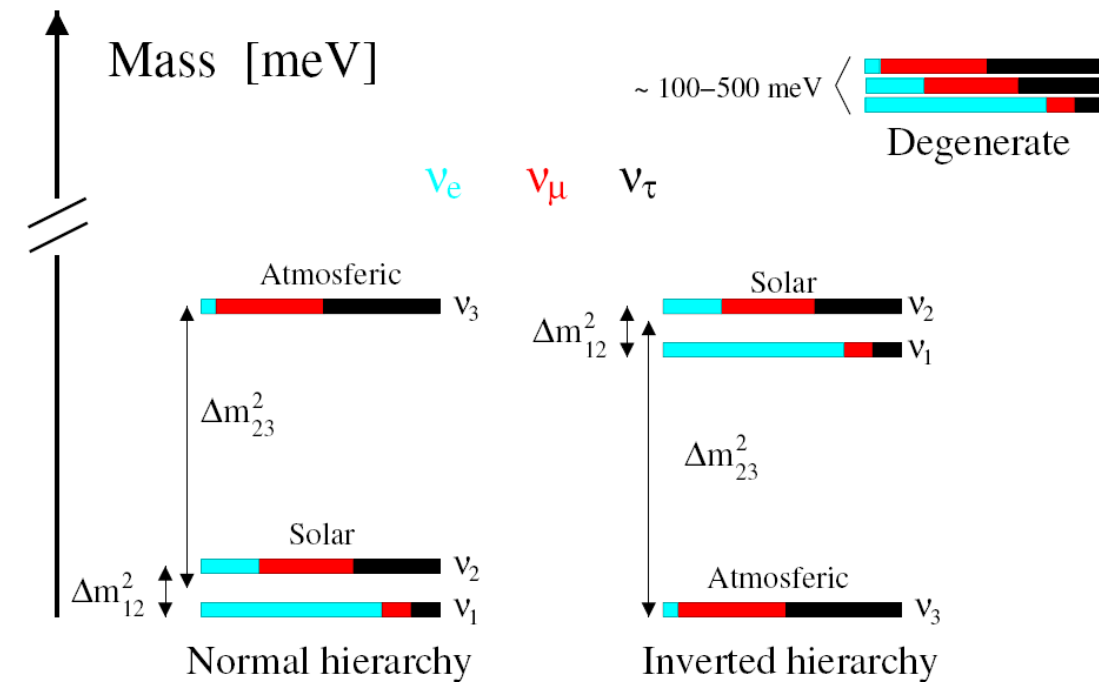
● 2ν -DBD

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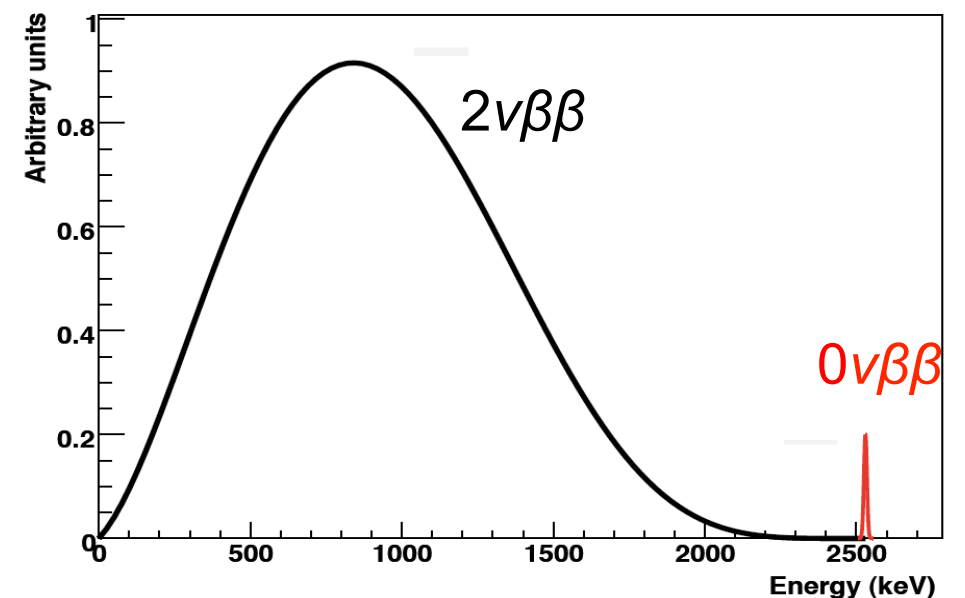


● 0ν -DBD (implies physics beyond SM)

- lepton number violating process
- $\tau^{0\nu} > 10^{24}$ - 10^{25} y
- exists if neutrino is a Majorana particle and $m_\nu \neq 0$



$\beta\beta$ summed e^- energy spectrum



Sensitivity

- Half-life corresponding to the maximum signal n_B that could be hidden by the background fluctuations at a given statistical C.L.

$$T_{0\nu}^{1/2}(n_\sigma) = \frac{\ln(2)}{n_\sigma} \frac{N_A \cdot i.a. \cdot \epsilon \cdot \eta}{W} \sqrt{\frac{M \cdot T}{\delta E \cdot b}} \cdot f(\delta E)$$

- M is the total active mass
- T is the total live time
- b is the background
- η is the stoichiometric coefficient of the $0\nu\beta\beta$ candidate
- W is the molecular weight of the active mass
- N_A is the Avogadro constant
- a.i. is the isotopic abundance
- ϵ is the detector efficiency
- δE energy range around the Q-value
- $f(\delta E)$ fraction of signal events in δE

Above expression derived in the Gaussian approximation (not fully accurate for very-low-background experiments): useful to illustrate the qualitative relationship between sensitivity and, e.g., resolution.

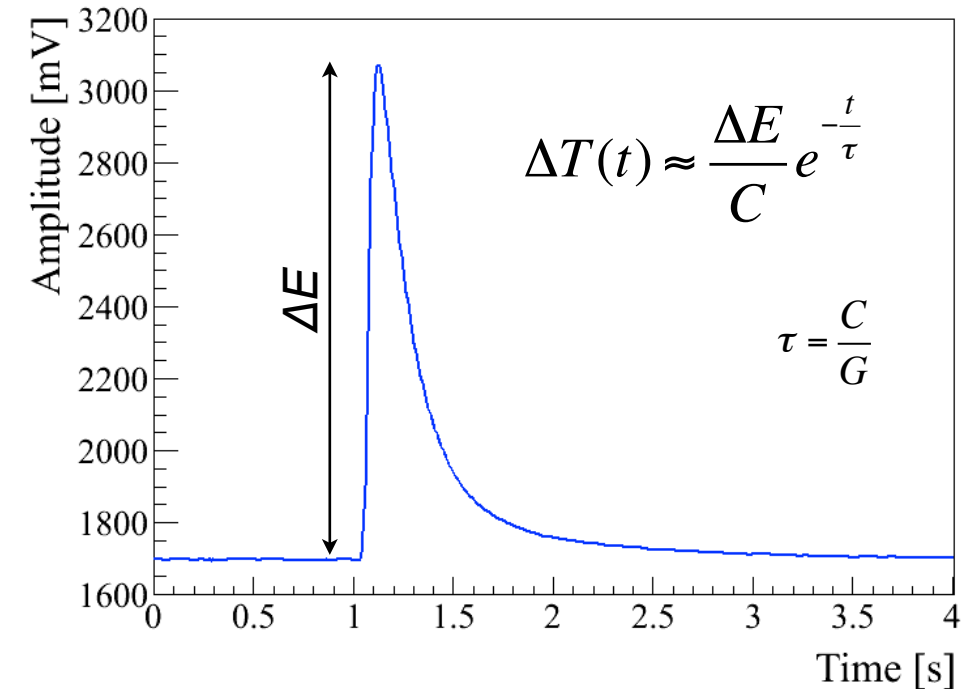
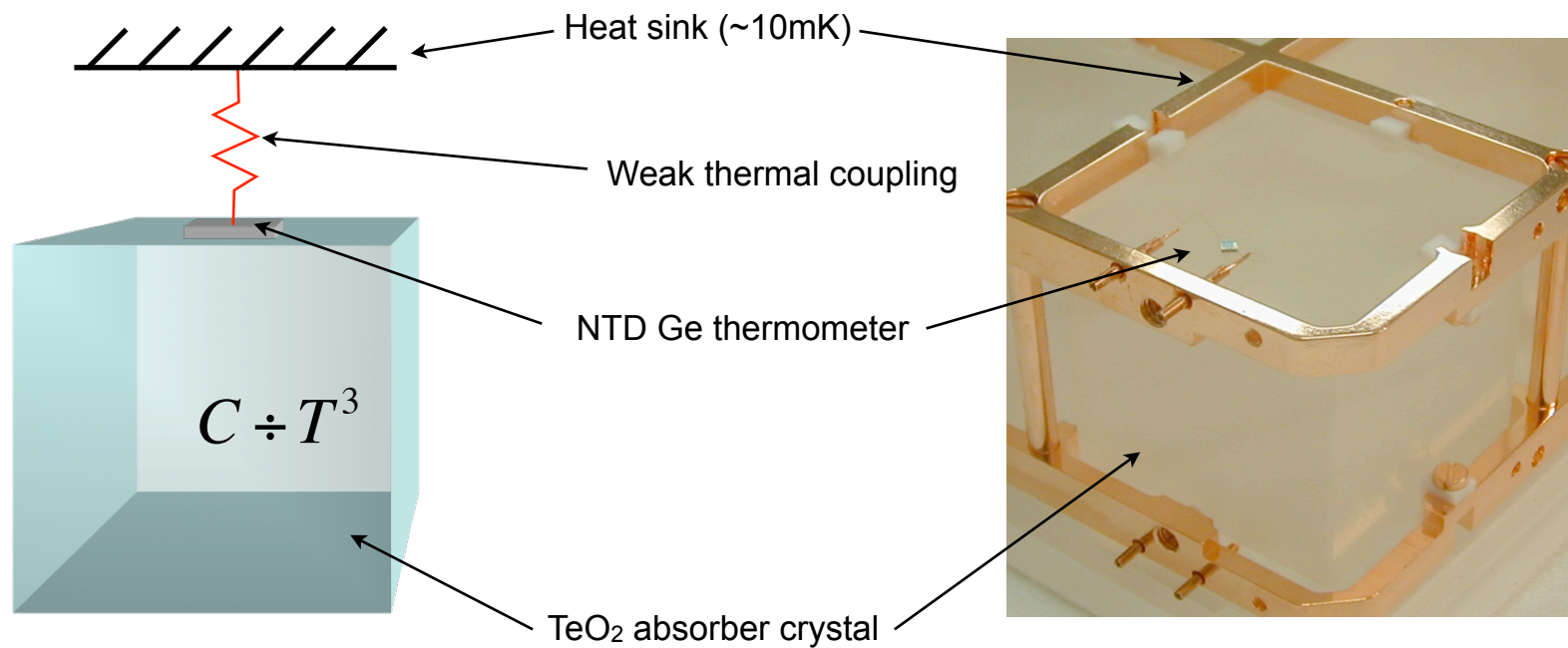
We use the Poisson extension of this expression at the 1σ significance level to calculate sensitivity curves for CUORE-0 and CUORE

Assuming $\delta E = \Delta E$:

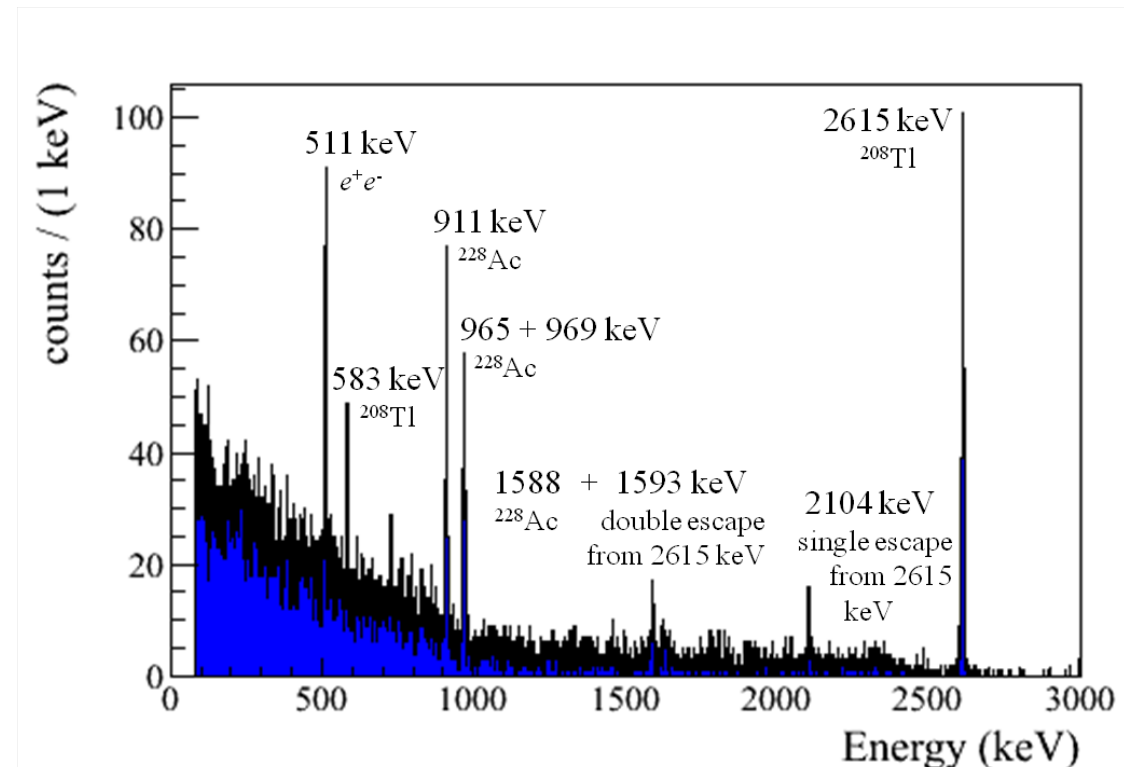
$$T_{0\nu} \propto \frac{i.a. \cdot \epsilon \cdot \eta}{W} \sqrt{\frac{M \cdot T}{\Delta E \cdot b}}$$

$$(T_{1/2}^{0\nu})^{-1} = G^{0\nu}(Q, Z) |M^{0\nu}|^2 \frac{|\langle m_{\beta\beta} \rangle|^2}{m_e^2}$$

Thermal detectors



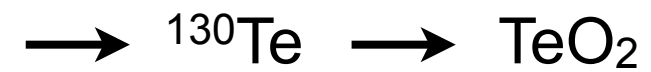
- wide choice of detector materials (TeO₂, CaWO₄, Ge, Si, Al₂O₃, CaMoO₄, BGO, Pb, etc.)
 - C sufficiently low @ T_{work}
- excellent energy resolution (~ 1 ‰ FWHM)
 - huge number of energy carriers (phonons)
- detector response independent from type of incident particle
 - true calorimeters
- slowness (in rare event search doesn't matter)



Why thermal detectors for Double Beta decay?

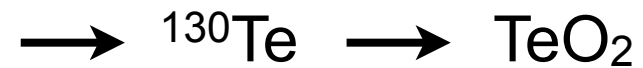
Why thermal detectors for Double Beta decay?

The advantage of thermal detectors: first choose the isotope than build the detector



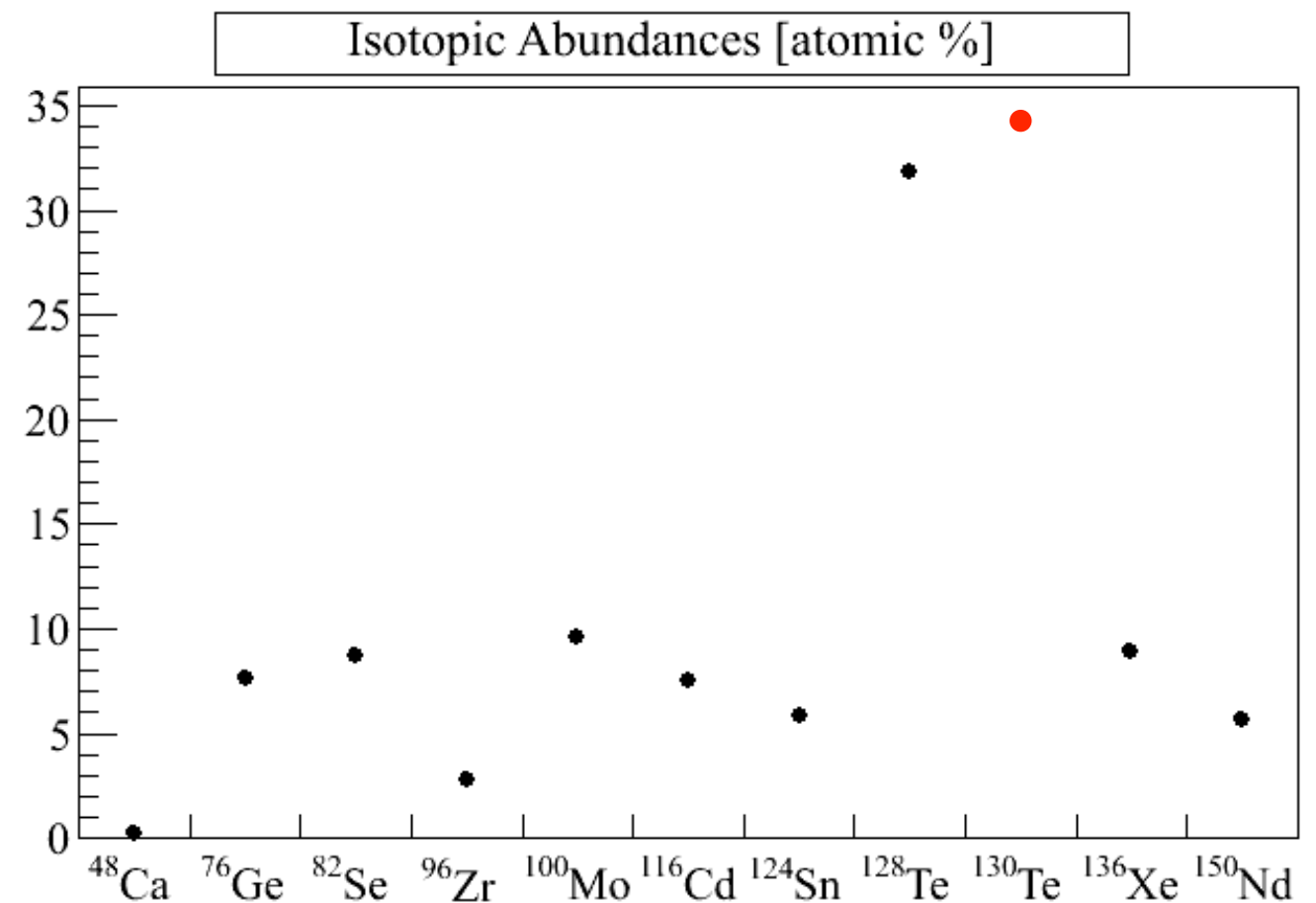
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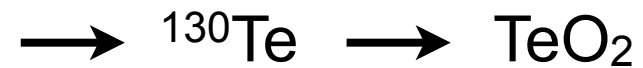
- Isotopic abundance: as high as possible

● ${}^{130}\text{Te}$ isotopic abundance: 33.4%



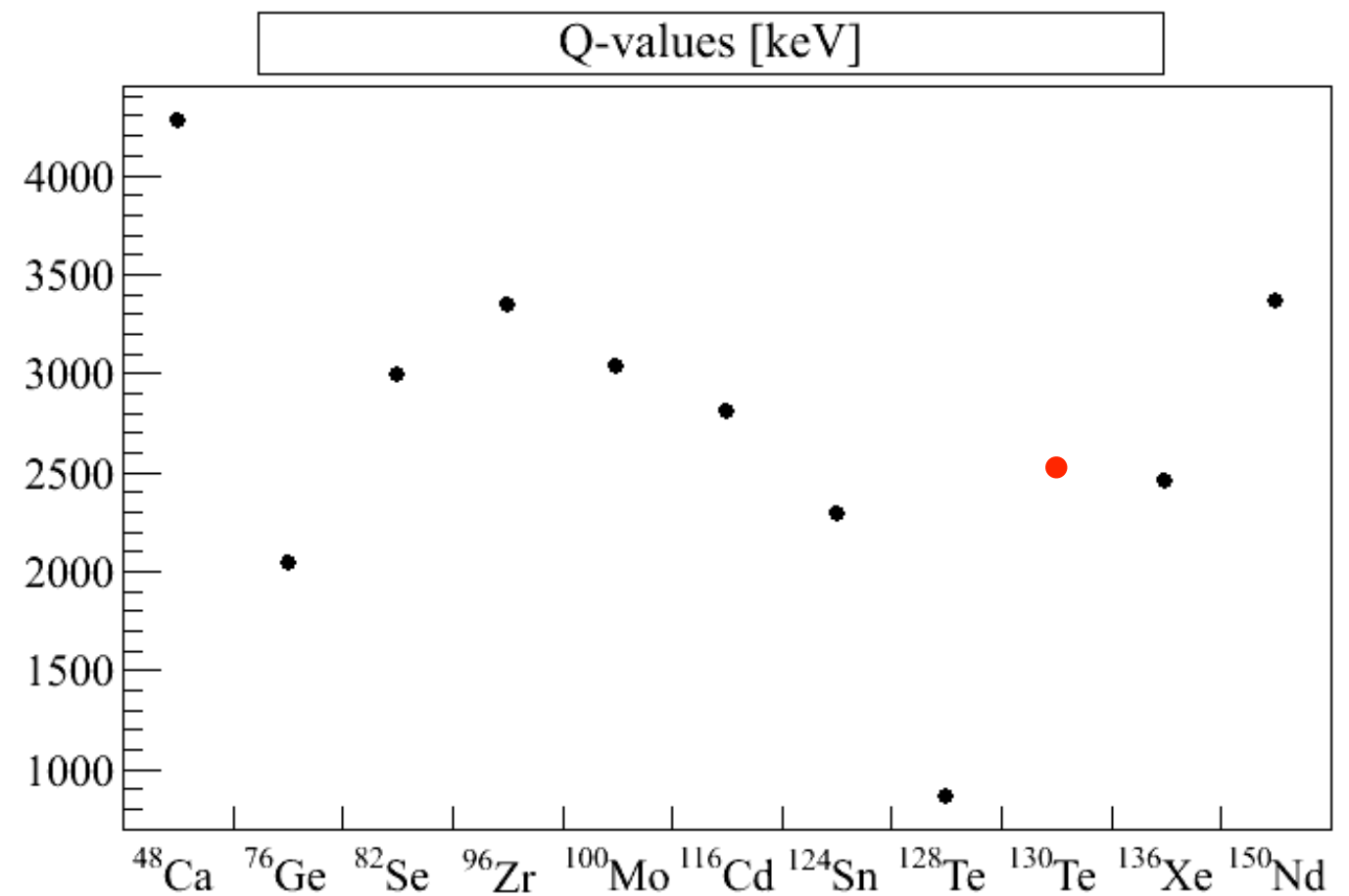
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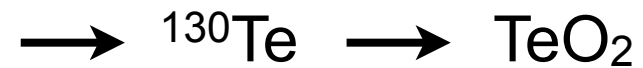
- Isotopic abundance: as high as possible
- Q-Value: as high as possible

● Q-value: 2527 keV

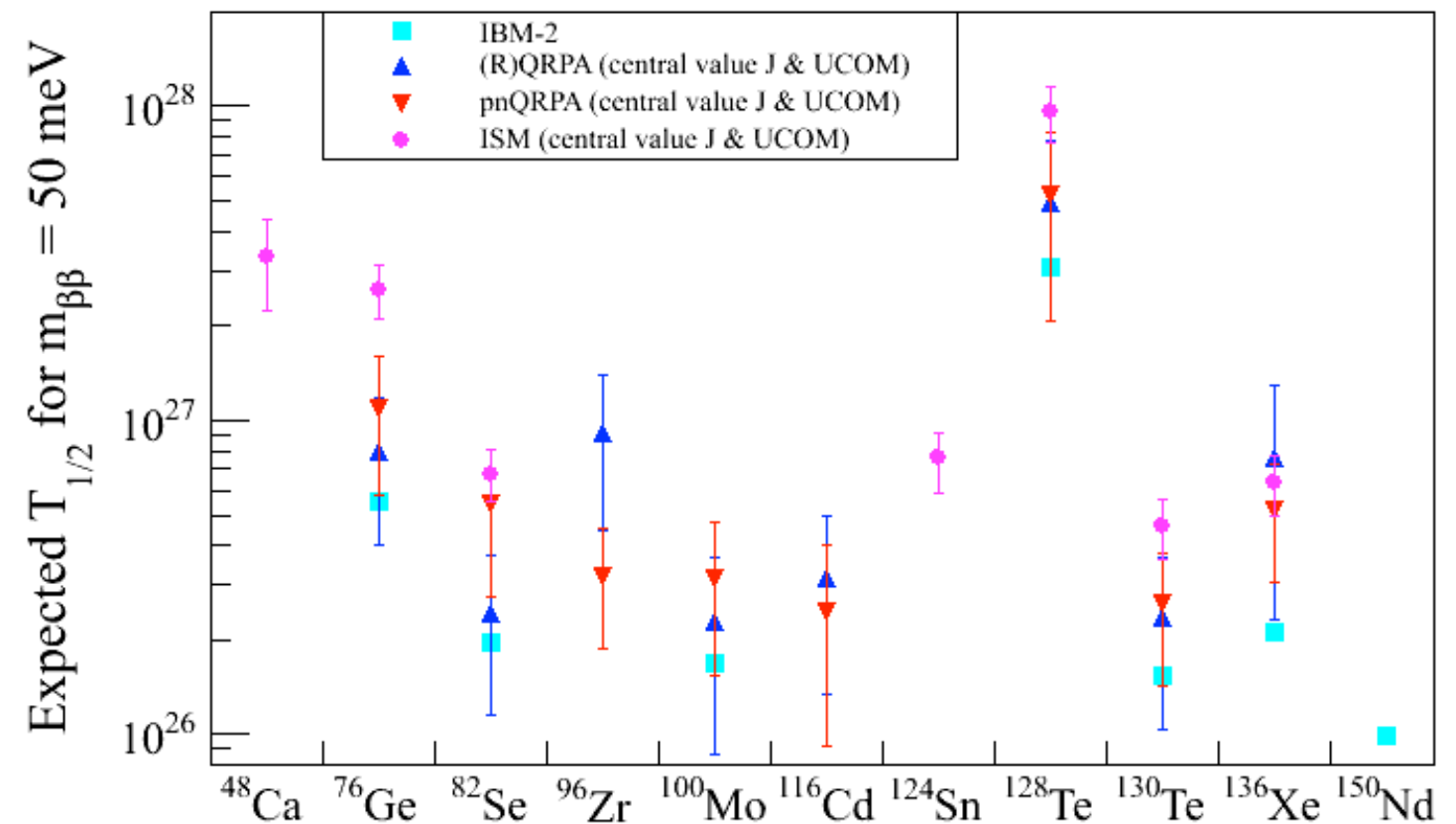


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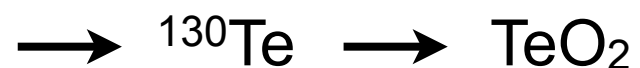


- Isotopic abundance: as high as possible
- Q-Value: as high as possible
- NME: calculations favorable



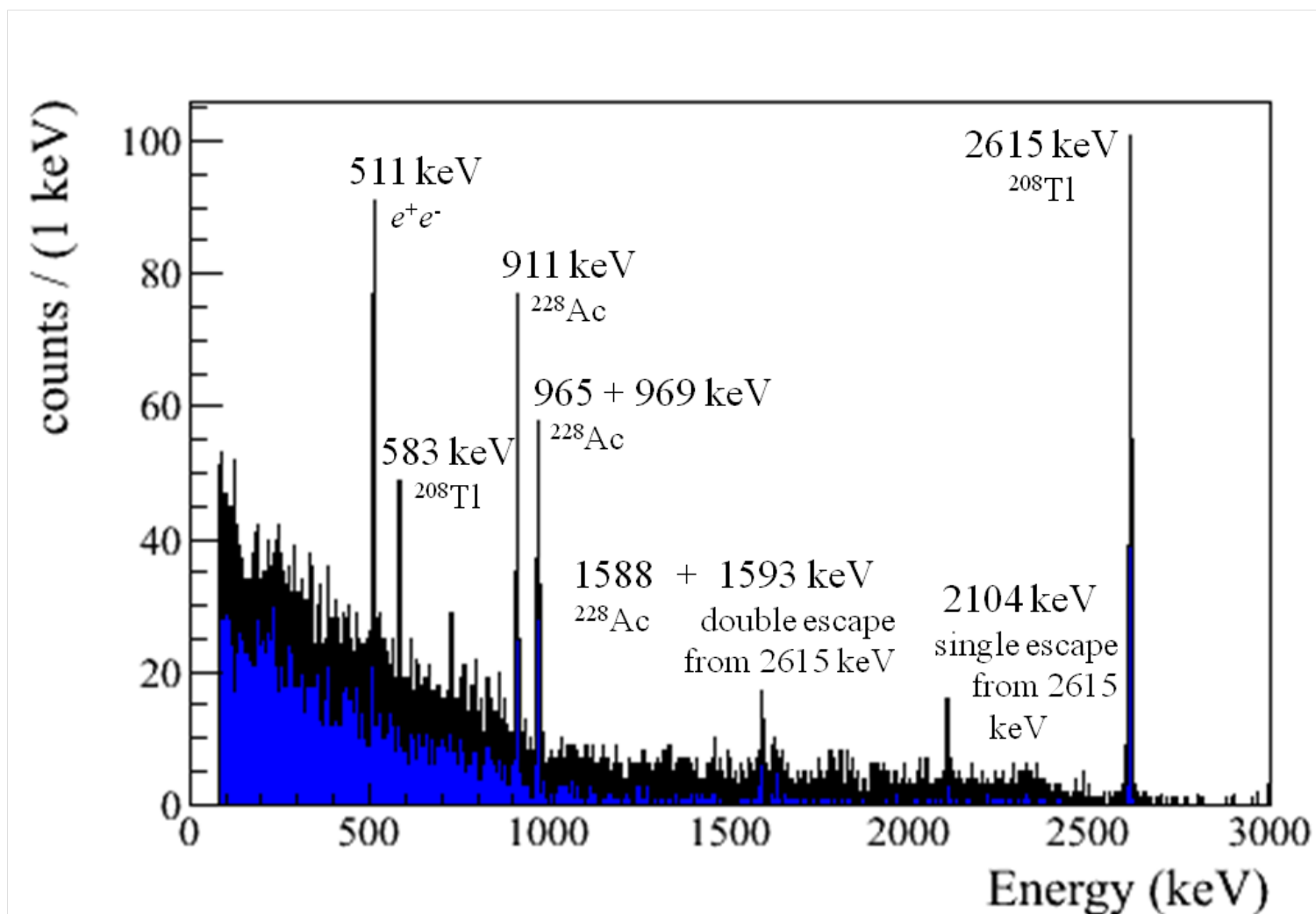
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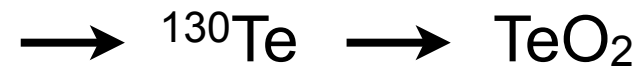
- Isotopic abundance: as high as possible
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- Good energy resolution

- ΔE_{FWHM} : ~ 1-2 ‰ @ Q-value
 - smaller ROI, lower background
 - easier to identify background sources



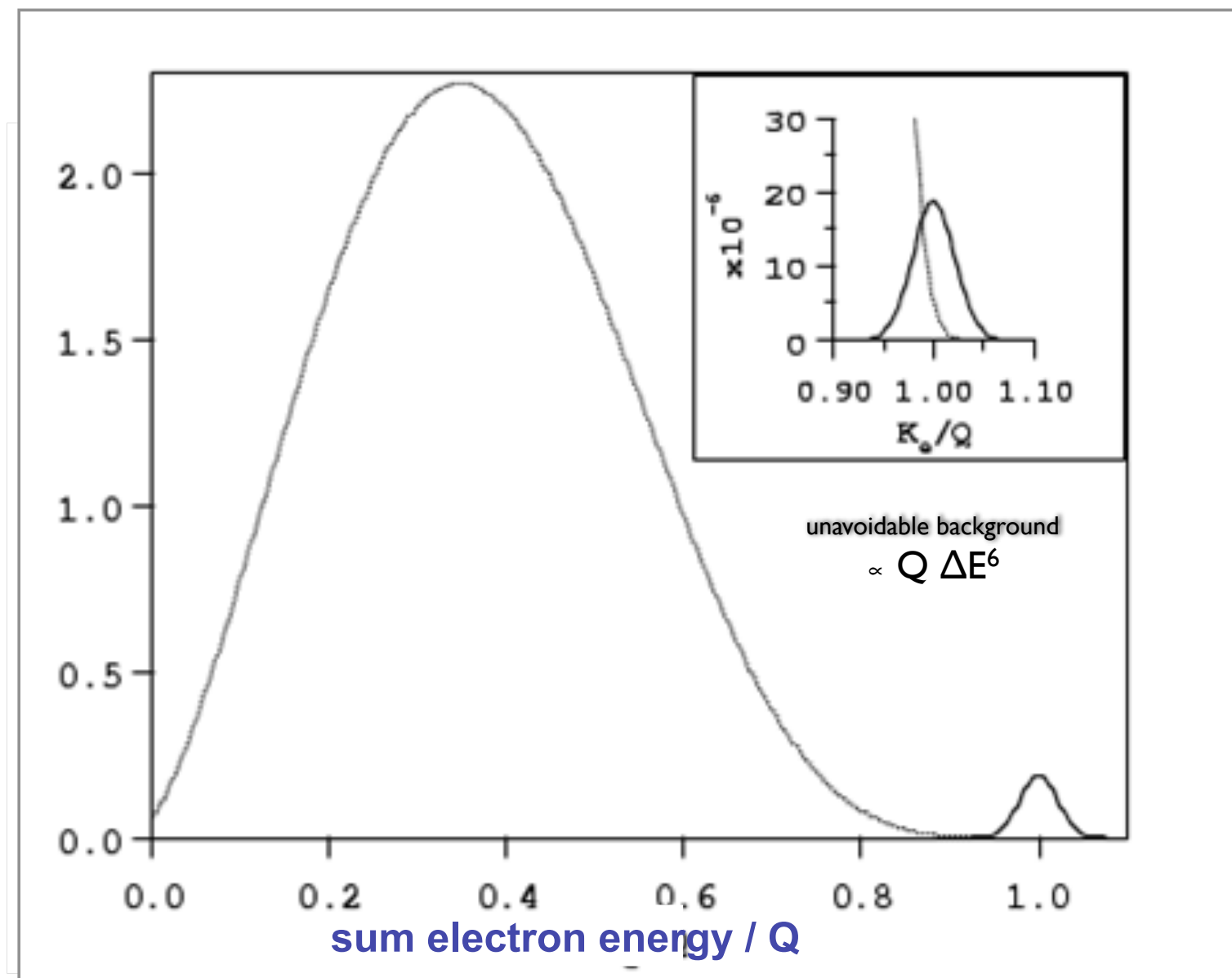
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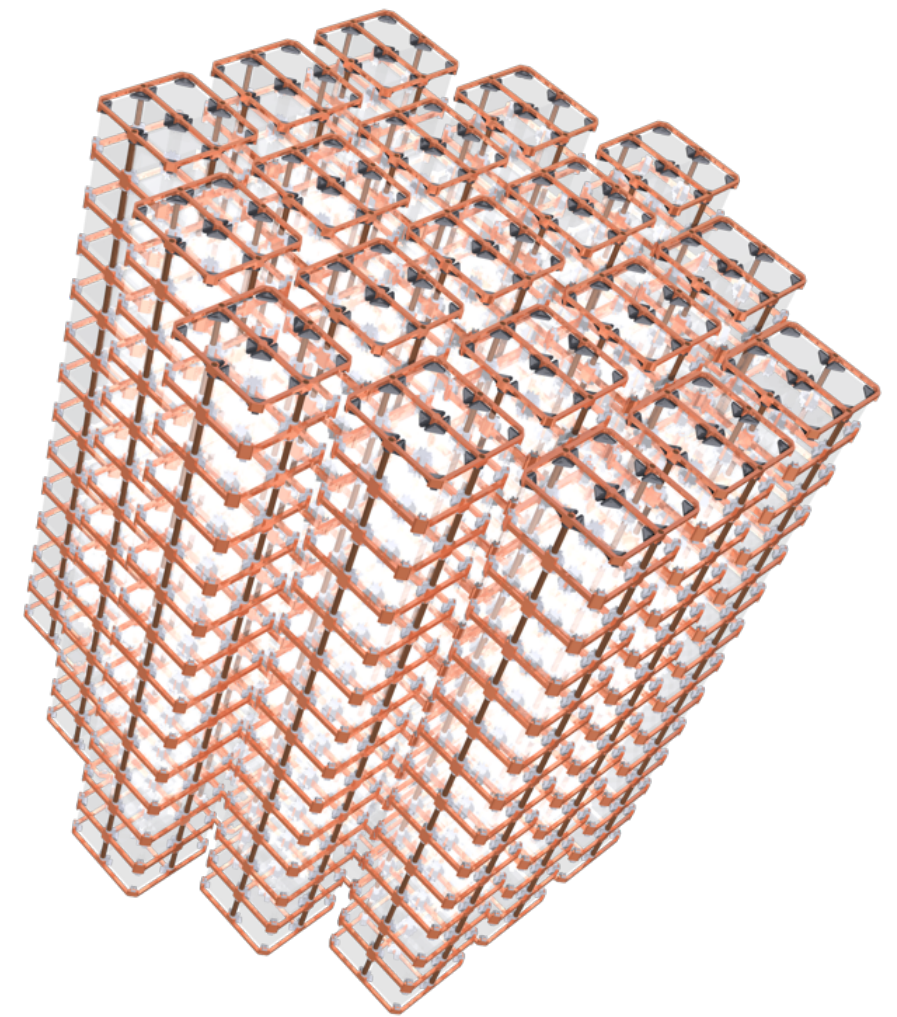
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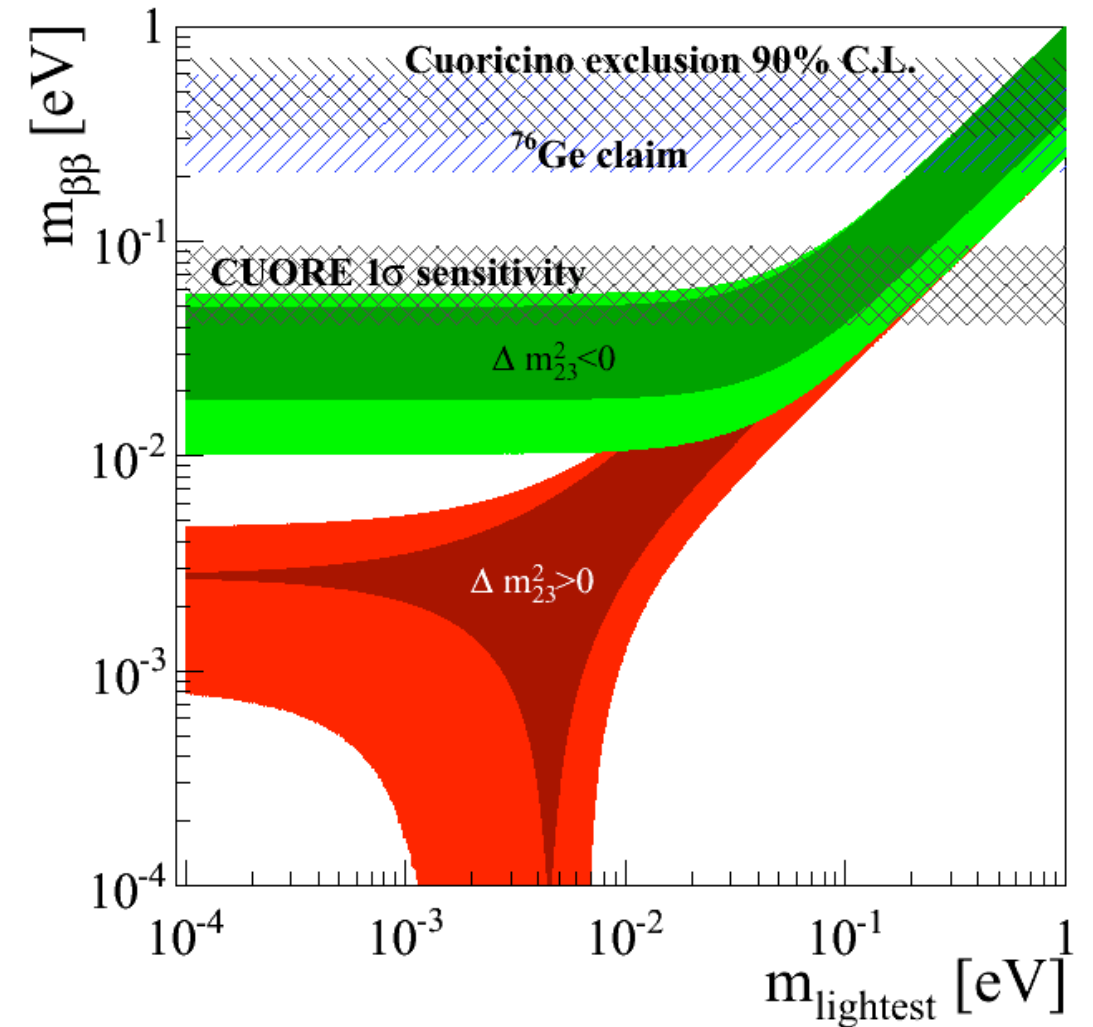
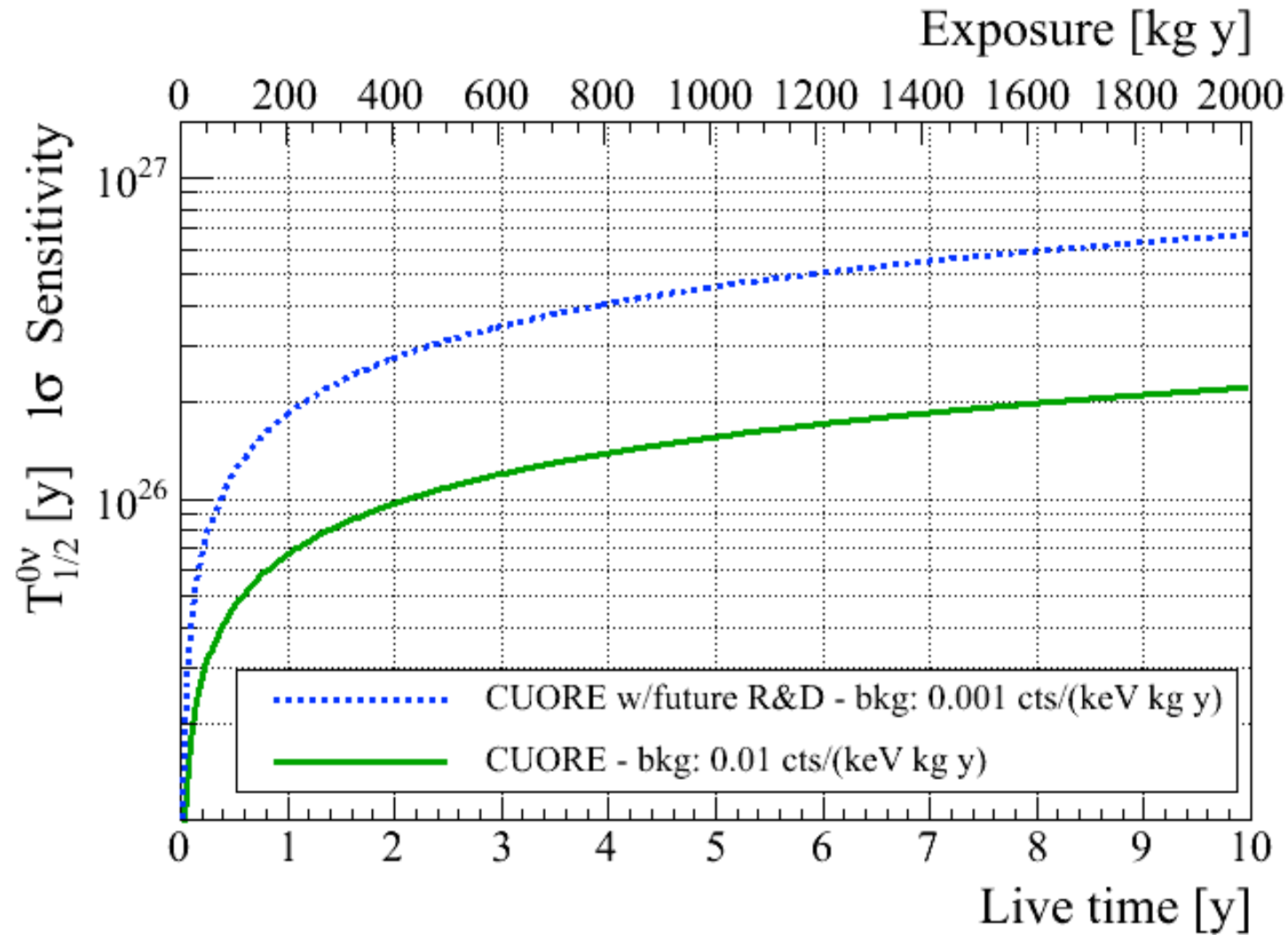


The CUORE challenge

- Operate a huge thermal detector array in a extremely low radioactivity and low vibrations environment
- Closely packed array of 988 TeO_2 crystals (19 towers of 52 crystals $5 \times 5 \times 5 \text{ cm}^3$, 0.75 kg each)
- Mass of TeO_2 : 741 kg ($\sim 206 \text{ kg}$ of ^{130}Te)
- Energy resolution: 5 keV @ 2615 keV (FWHM)
- Stringent radiopurity controls on materials and assembly
- Operating temperature: $\sim 10 \text{ mK}$
- Background aim: $10^{-2} \text{ c/keV/kg/years}$



CUORE goal



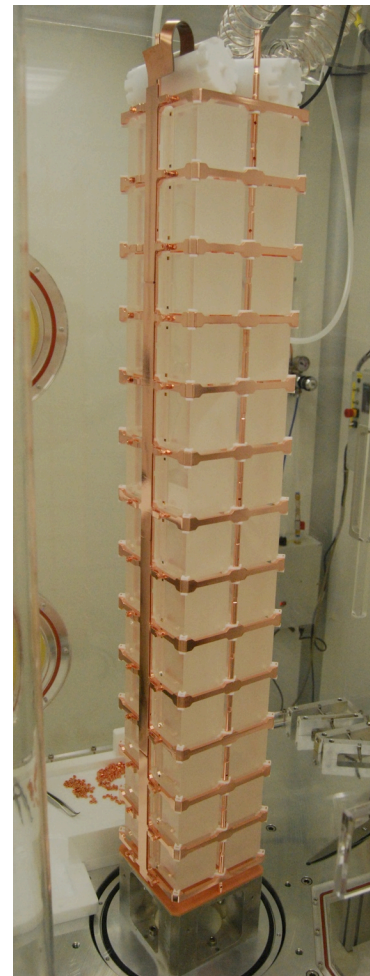
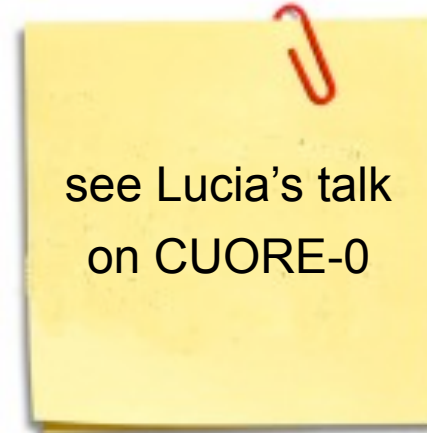
Cuoricino result and CUORE 1σ background-fluctuation sensitivity overlaid on plots that show the bands preferred by neutrino oscillation data (inner region: best-fit data; outer region: at 3σ). Both normal (red) and inverted (green) hierarchies are shown.

Background	ΔE	$T_{1/2}$	$\langle m_{ee} \rangle$			
			R(QRPA) ¹	np(QRPA) ²	ISM ³	IBM-2 ⁴
c/kev/kg/y	keV	10^{26} y				
0.01	5	1,6	35-66	41-67	65-82	41
0.001	5	6.5	20-38	23-38	37-47	23

- 1 Šimkovic et al., PRC 77 (2008) 045503
- 2 Civitarese et al., JoP:Conference series 173 (2009) 012012
- 3 Menéndez et al., NPA 818 (2009) 139
- 4 Barea and Iachello, PRC 79 (2009) 044301

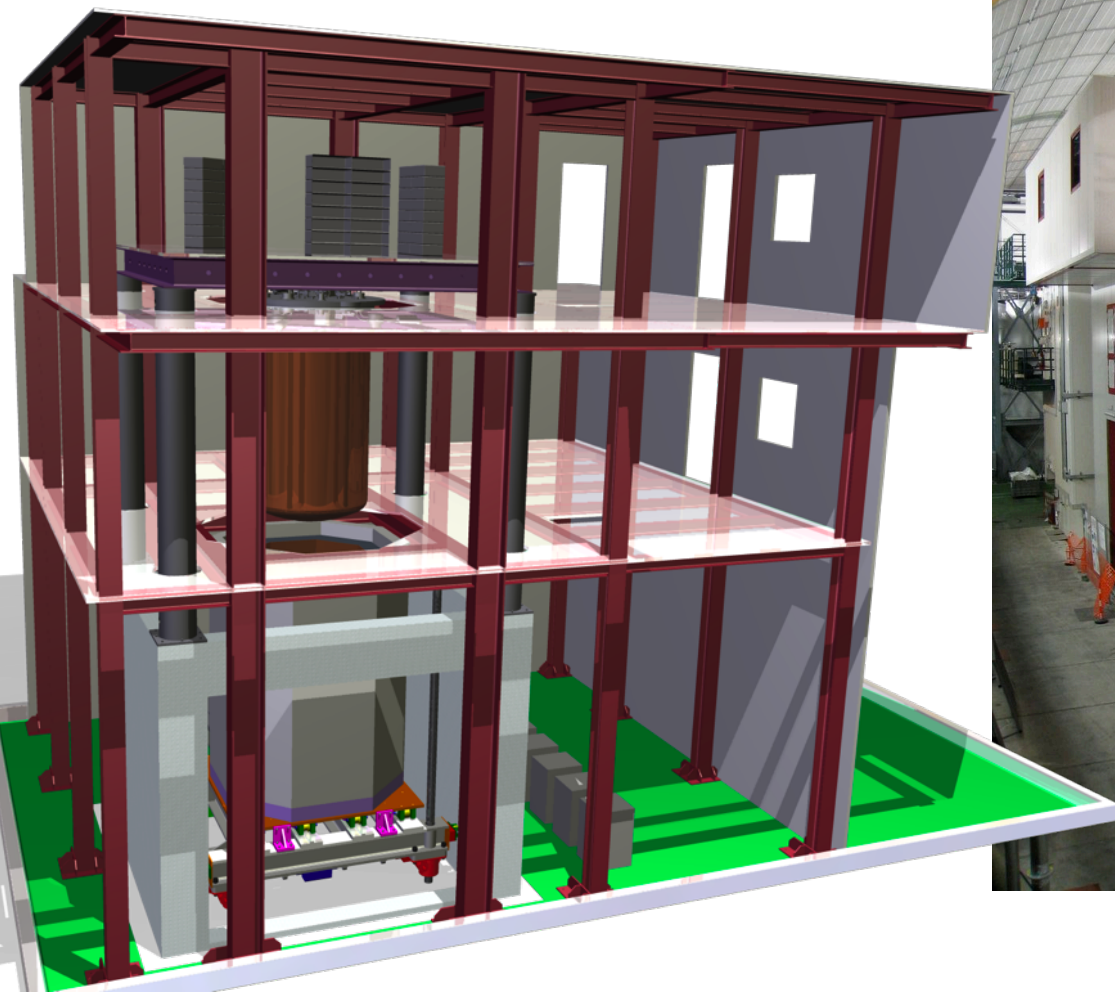
CUORE-0

- 1st tower of CUORE operated in the refurbished old Cuoricino cryostat
- Sensitive 0vDBD experiment
- Test of assembly line techniques of CUORE
 - high statistics check of the radioactive background reduction
 - high statistics check of the improved uniformity of bolometric response
 - identify which operations are critical for the success of CUORE
 - reveal flaws and inefficiencies in the assembly procedures
- Validation of cryogenics aspects
- Development and tuning of the CUORE analysis tools



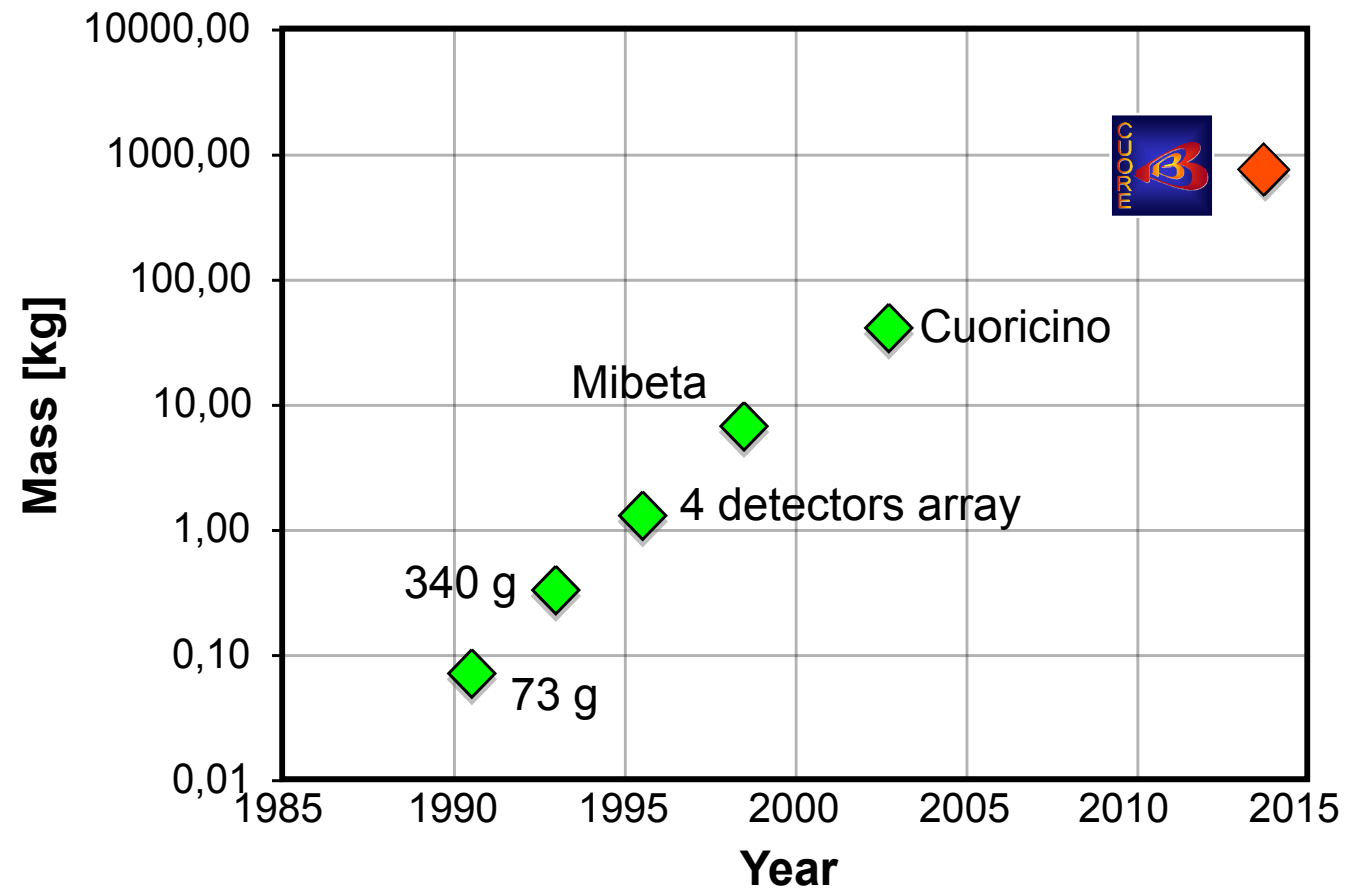
CUORE @ LNGS

- Three story building in Hall A
 - Ground floor: pumps, compressors & shielding
 - First floor: clean room (Gluing, Assembly & Cryostat)
 - Second floor: service area, front-end & DAQ



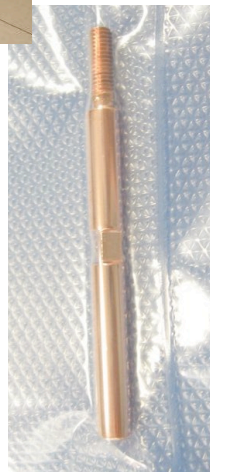
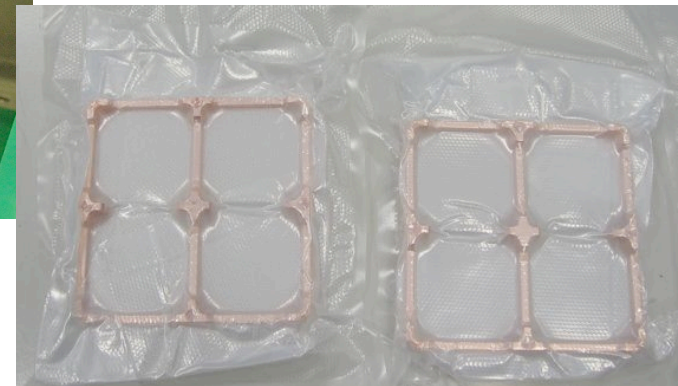
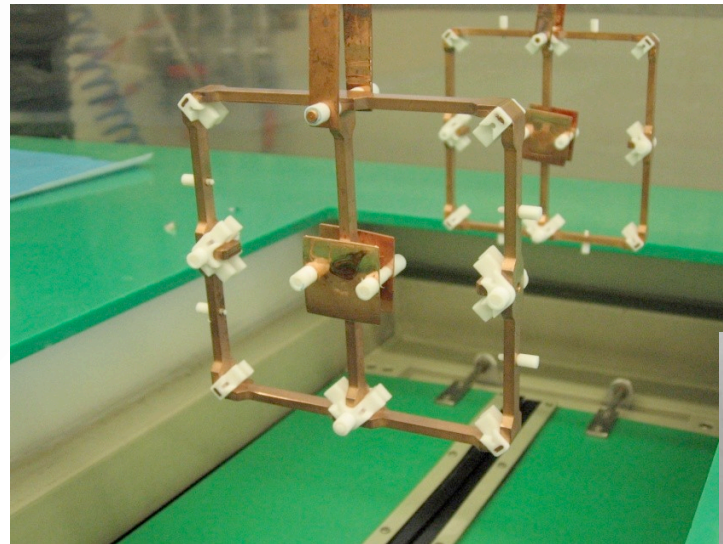
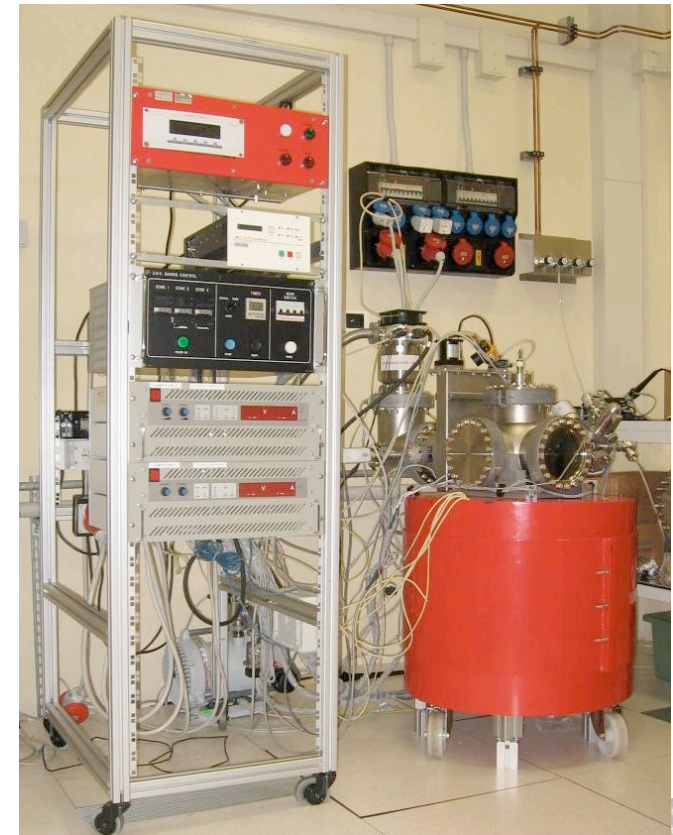
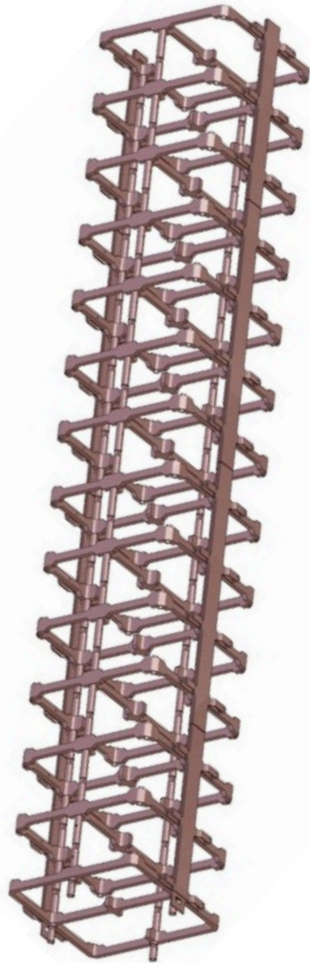
Mass: from few kg to almost a ton

- The production of CUORE crystals started at SICCAS Jiading in 2008
 - ~ 30 crystals/month
 - delivery concluded in May 2013
 - 1063 crystals delivered @ LNGS (including CUORE-0)
 - repolishing of 46 crystals in June 2013 (from CCVR runs and failed gluing)
 - last shipment in this days (24 defective crystals)
 - stored in the PSA



Background: copper cleaning @ LNL

- Almost 2000 copper pieces to be cleaned for the 19 CUORE towers
 - the cleaning sequence is composed by pre-cleaning, tumbling, electro-polishing, chemical etching, plasma cleaning, final packaging

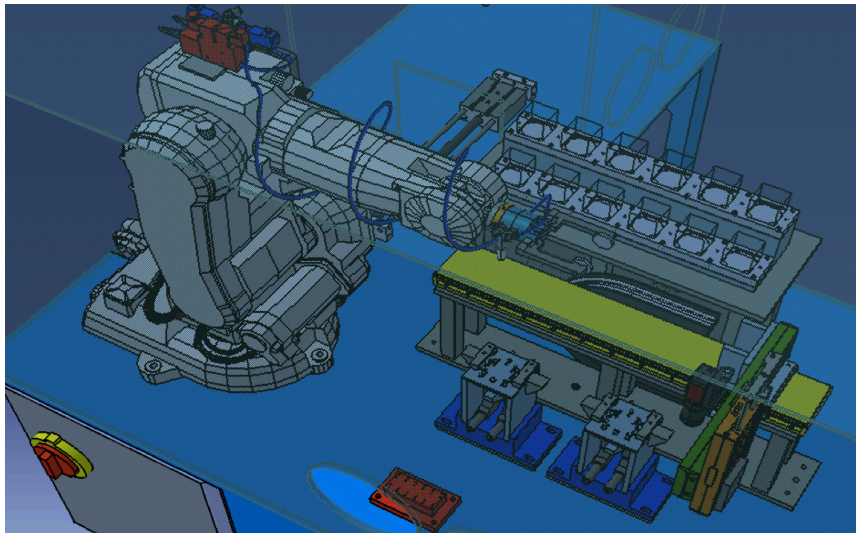


- Completion of production and cleaning of copper parts foreseen for April 2014

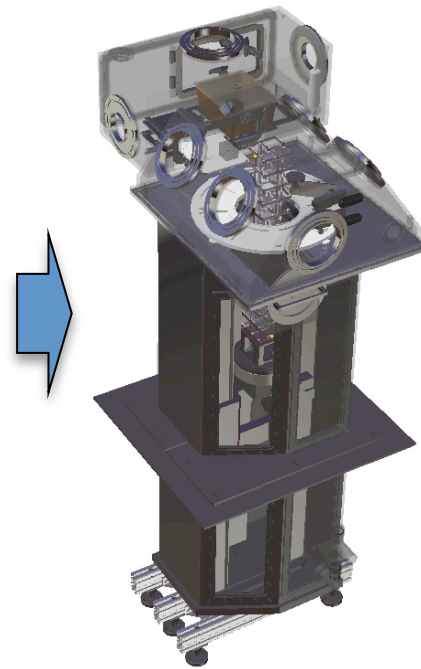
Background: detector assembly

- assembly line conceived in order to prevent external contamination the environment
- tested in CUORE-0 and then upgraded in several aspects

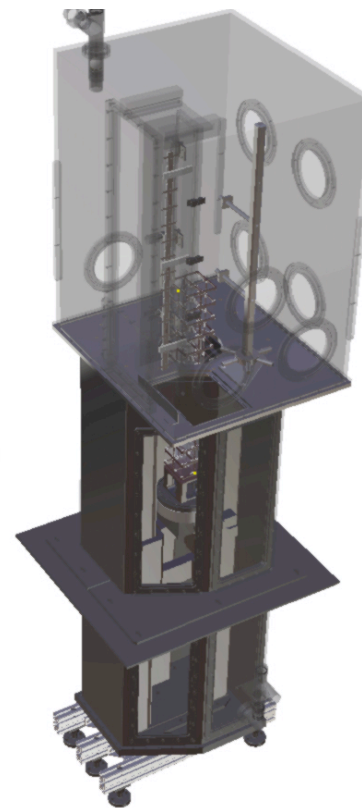
Gluing Box



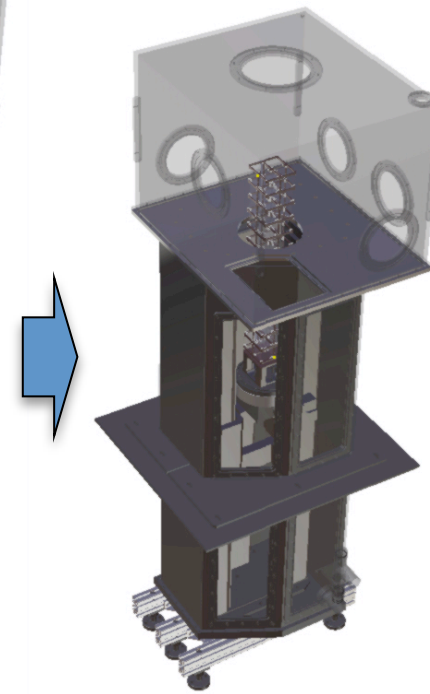
Mechanical Box



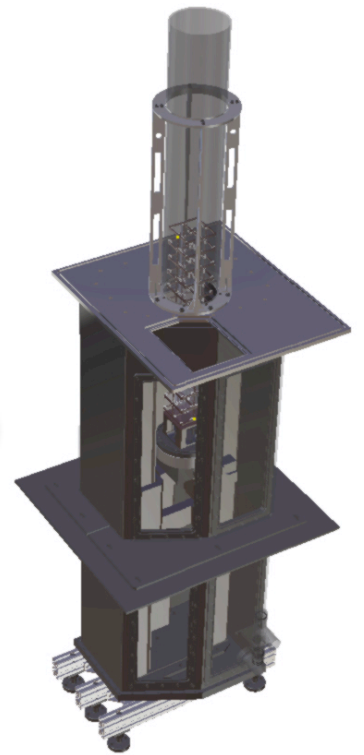
Cabling Box



Bonding Box

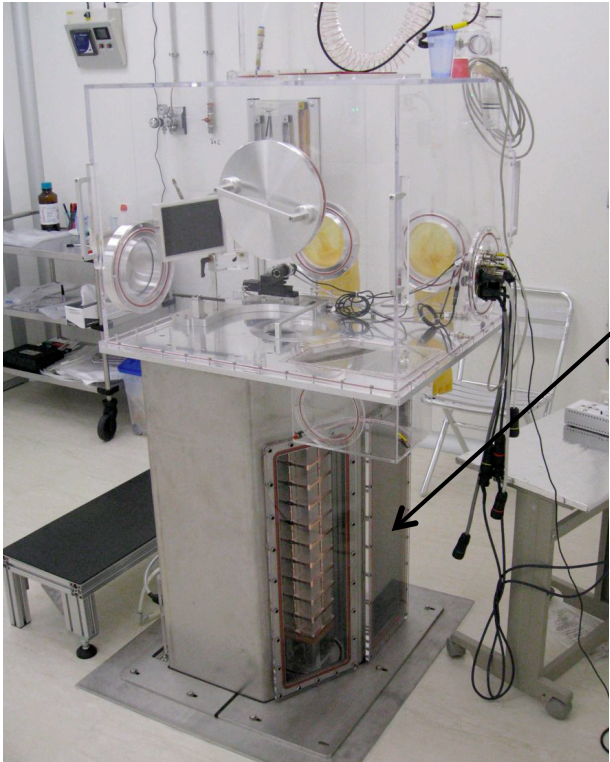


Storage Box



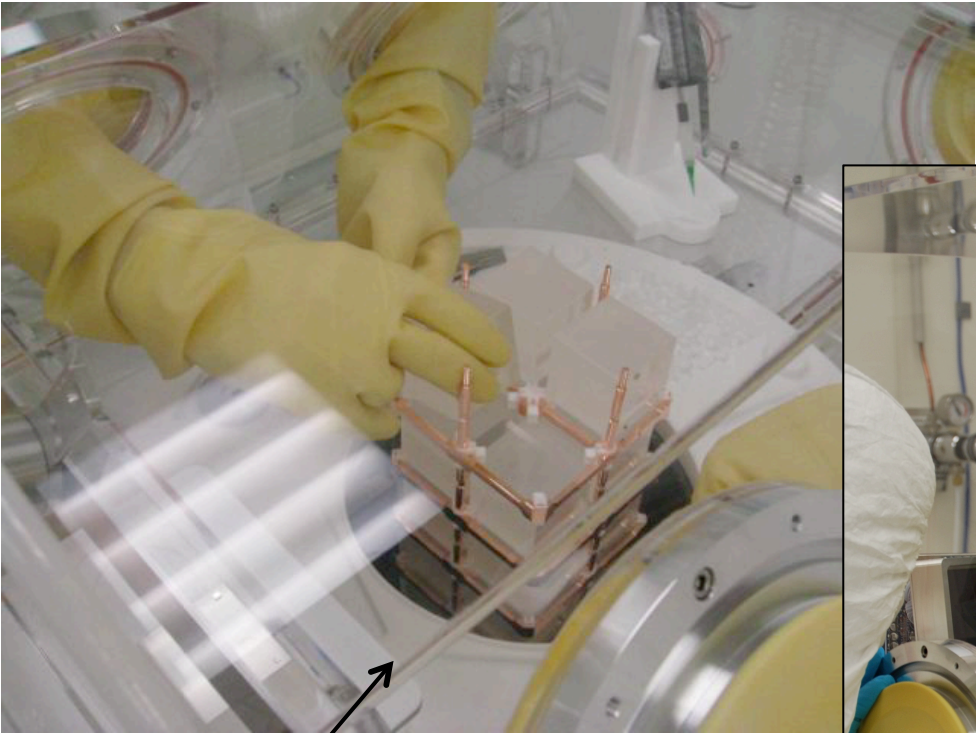
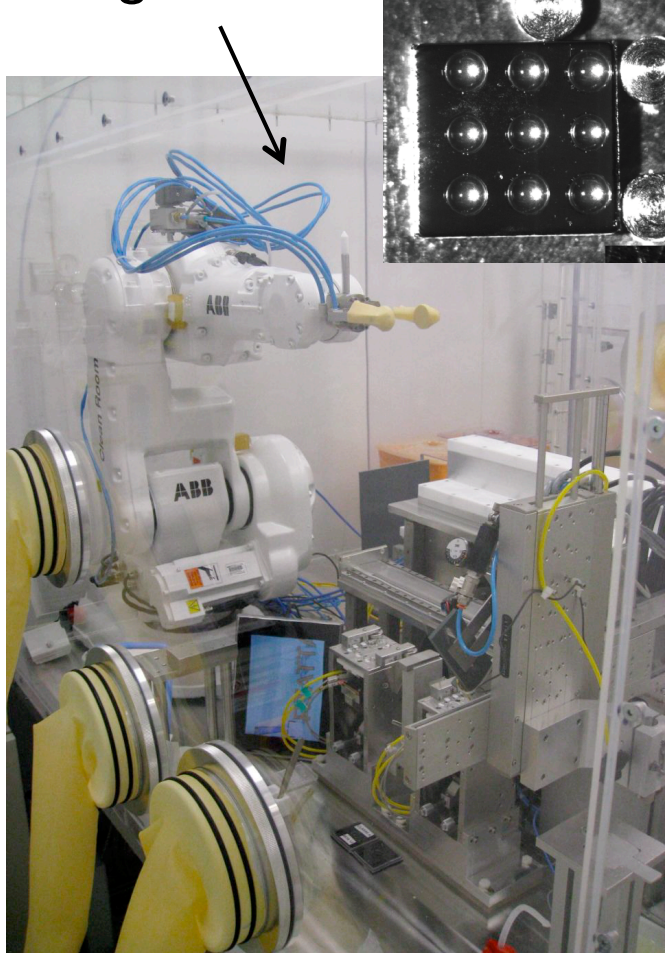
Towers assembly line

- In order to prevent contaminations:
 - Crystal cutting and lapping in clean room at SICCAS
 - Packaging and transport under vacuum and N₂ atmosphere
 - Gluing, Assembly and Bonding in glove box under N₂ atmosphere
 - Every step done inside clean room

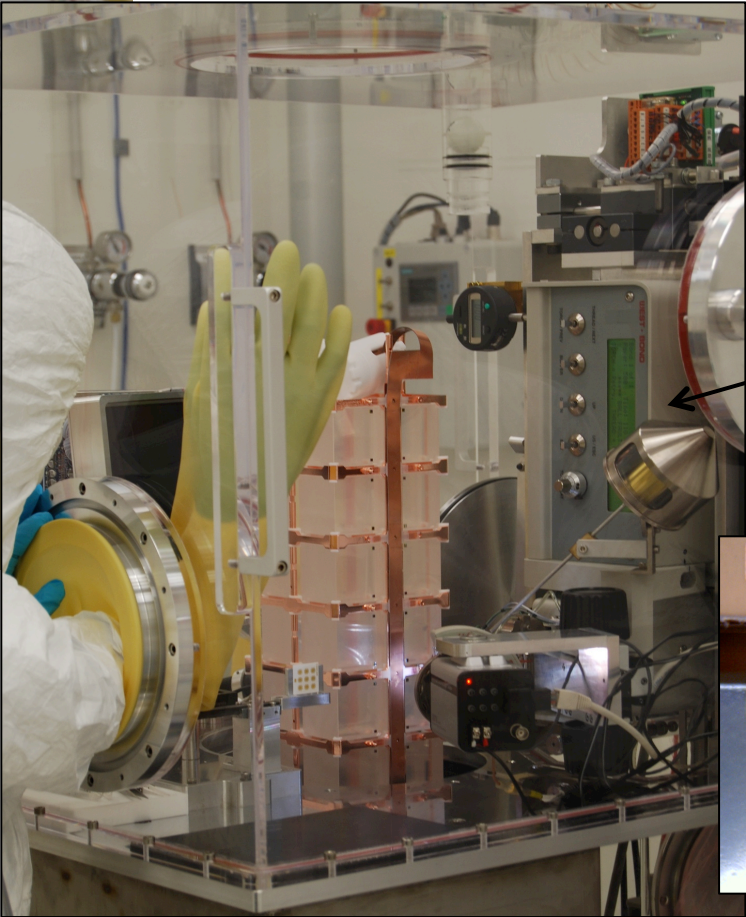


Tower garage

Gluing machine



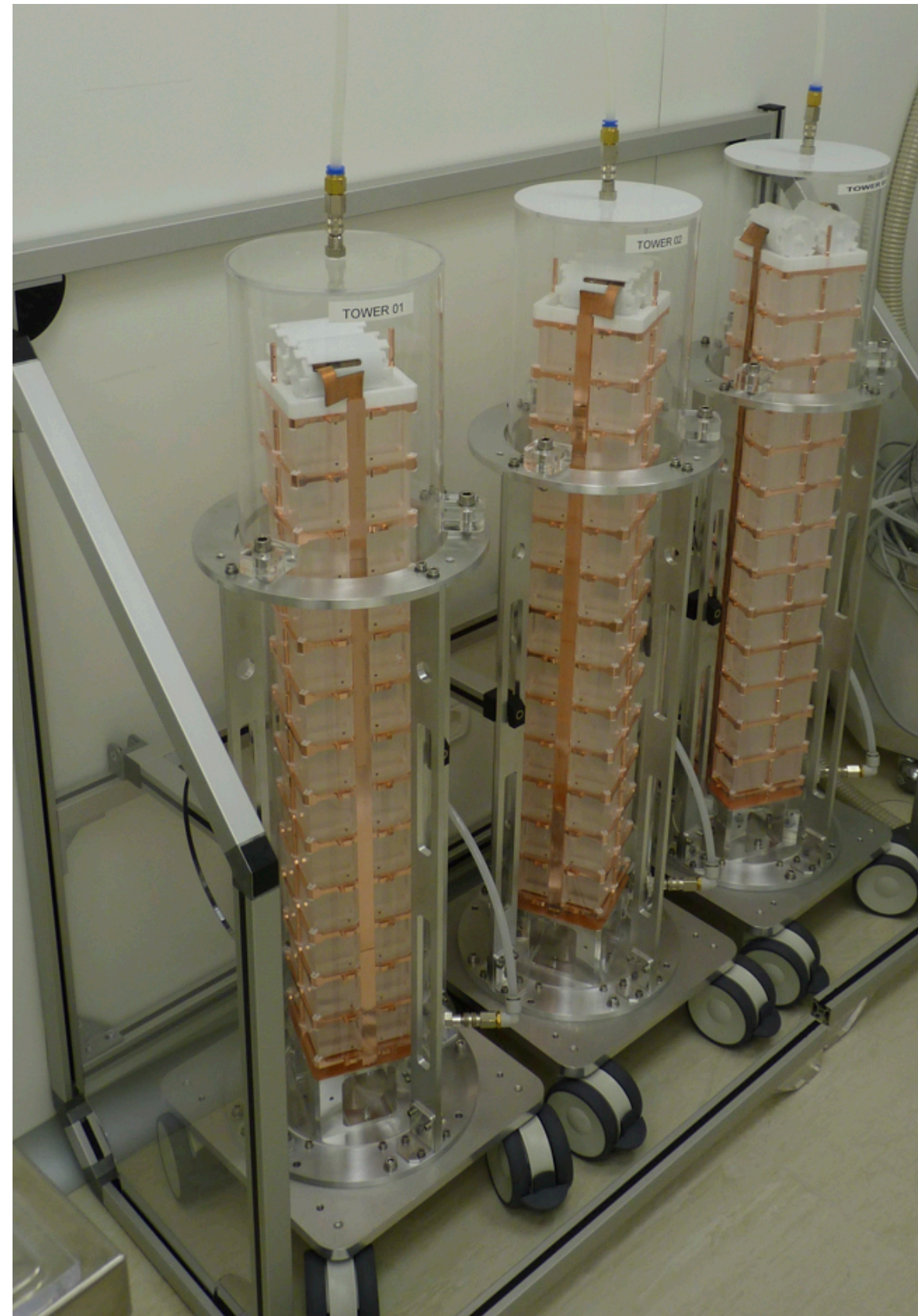
Mechanical assembly



Wire bonding

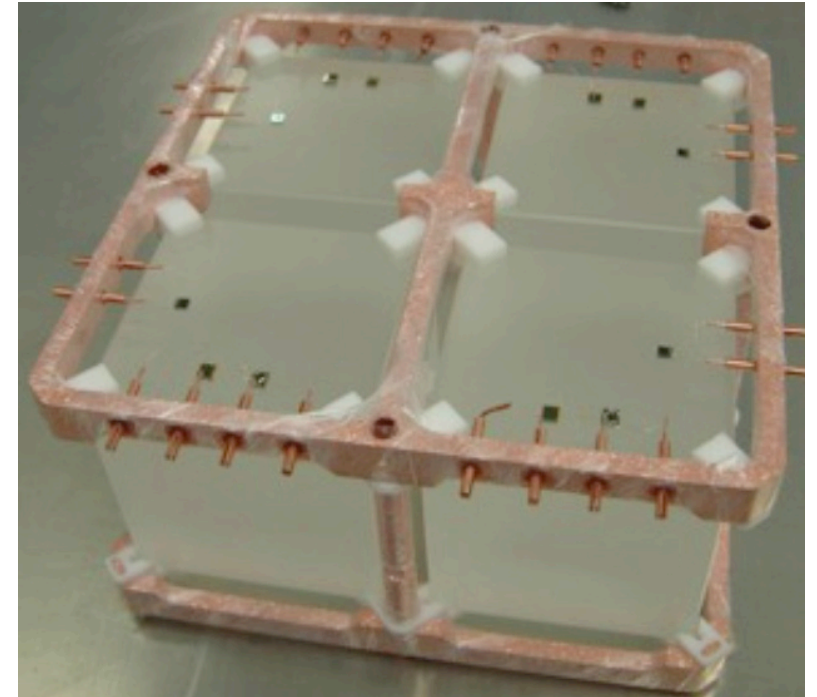
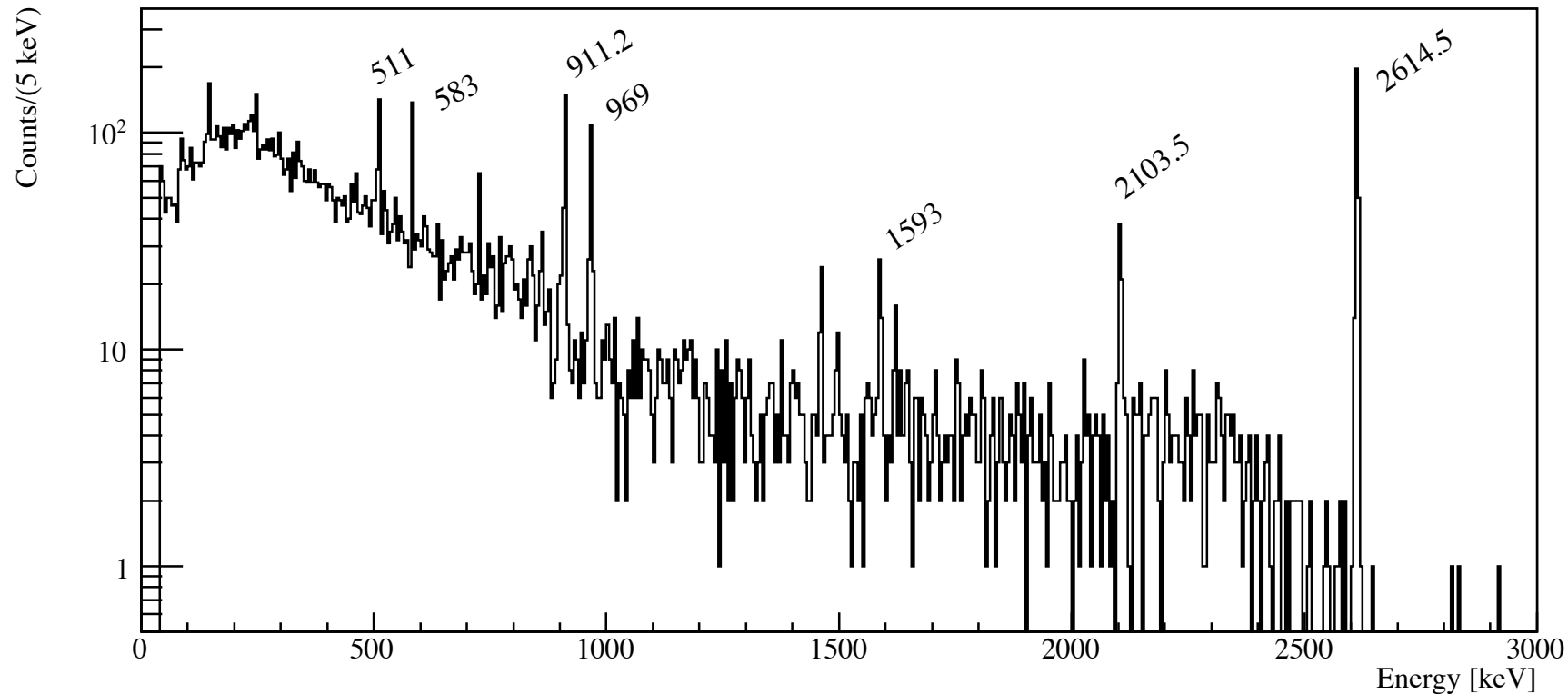
Towers Assembly status

- So far
 - 597/988 glued crystals (more than 11 towers)
 - 9/19 towers mechanically assembled
 - 7/19 towers completed
 - two towers not completed due to bonding difficulties on the NTD gold pads: studies going-on in order to understand if we can complete them or have to reprocess them. Outcome/decision shortly
- Reliability improved since CUORE-0
 - CUORE-0: 51/52 Ge NTD & 51/52 heaters
 - no failure on the 7 completed CUORE towers
- Towers Assembly end by July 2014
 - is not routine but still on schedule



Energy resolution: CCVR

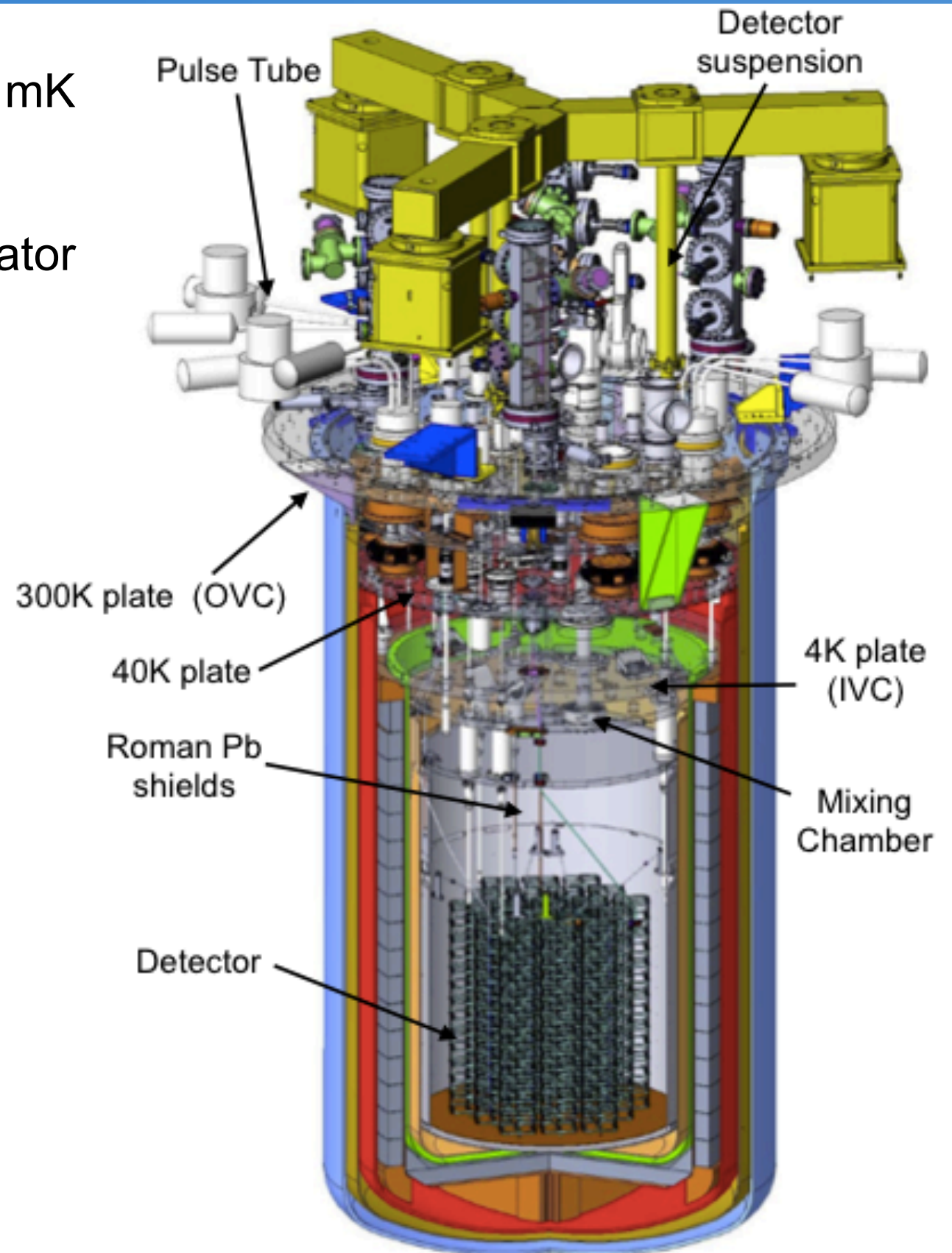
- CUORE Crystals Validation Run: a dedicated cryogenic setup to test crystals extracted by every production batch.



- 10 CCVR performed:
 - the bulk activity is within the limit specified in the contract with the crystals producer
 - improved the Cuoricino bolometric performance: FWHM on the calibration gamma line from ^{208}Tl (2615 keV) always consistent with the 5 keV CUORE goal

CUORE cryogenic system

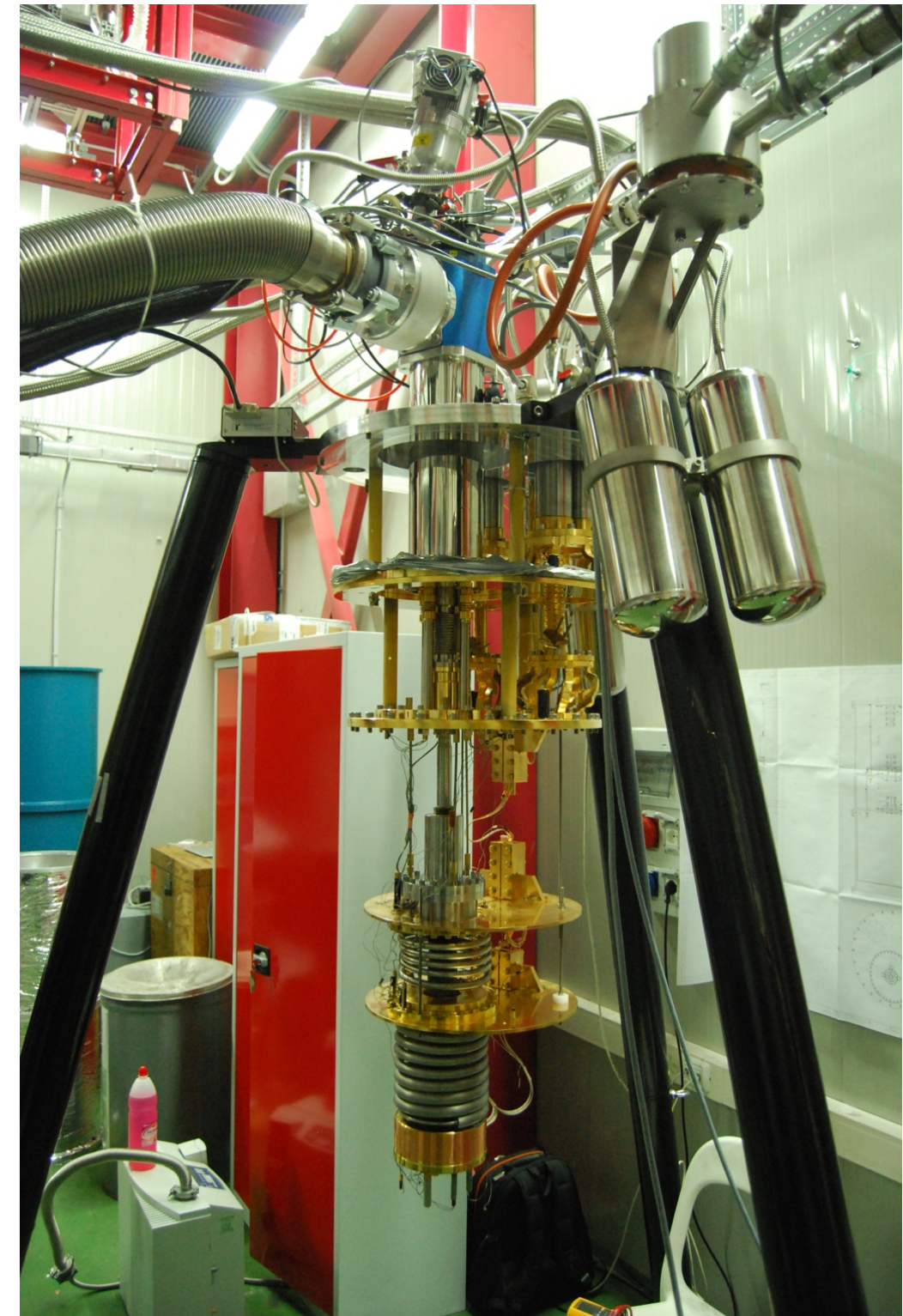
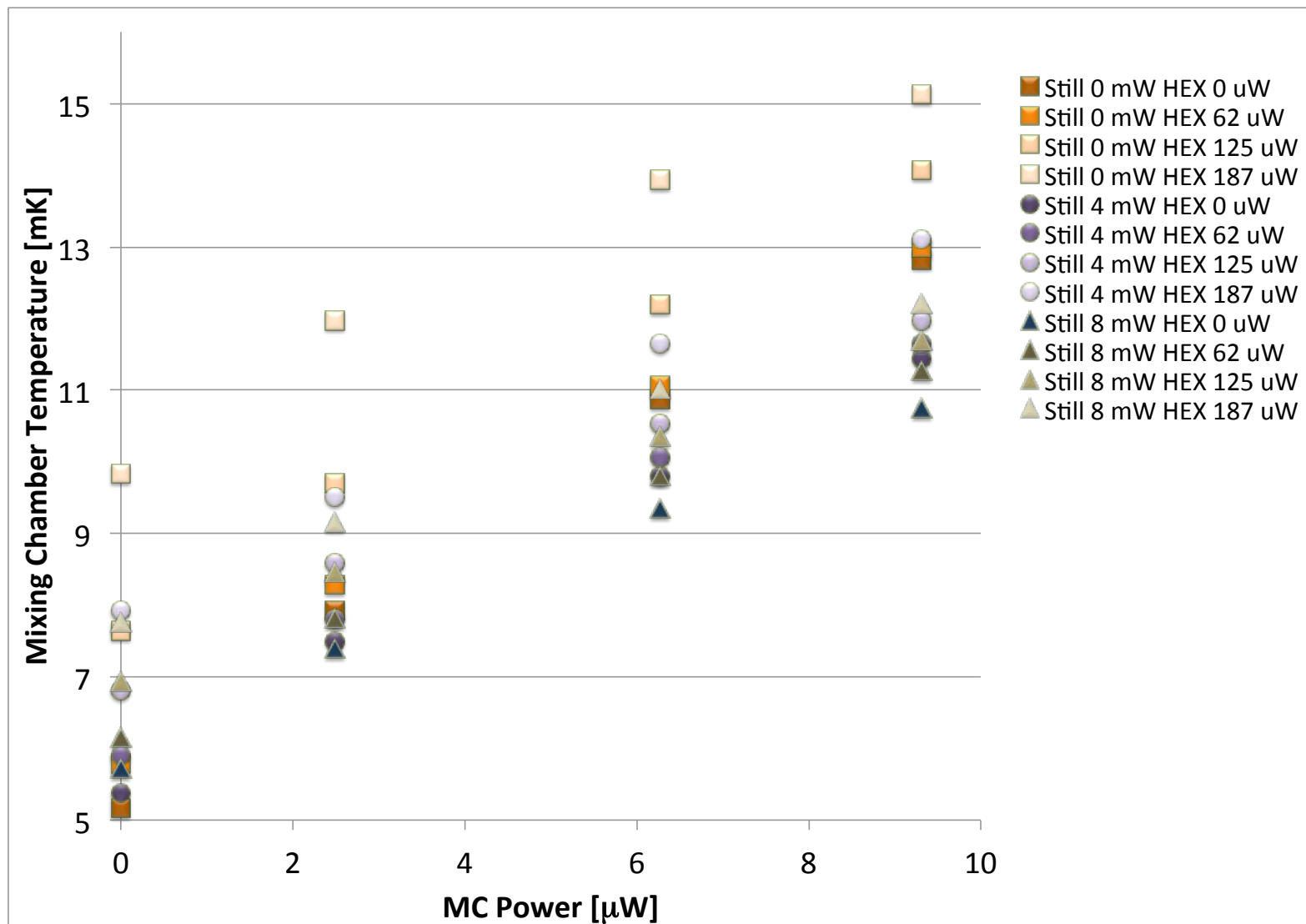
- Custom, cryogen-free dilution refrigerator (5 mK base temperature)
- Detector suspension independent of refrigerator apparatus
- Total mass: ~ 20 tons
- Internal Roman lead shield: 6 cm thick



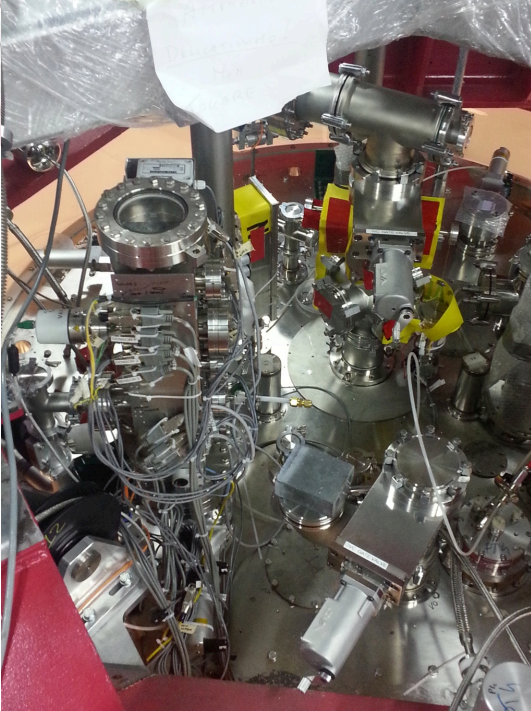
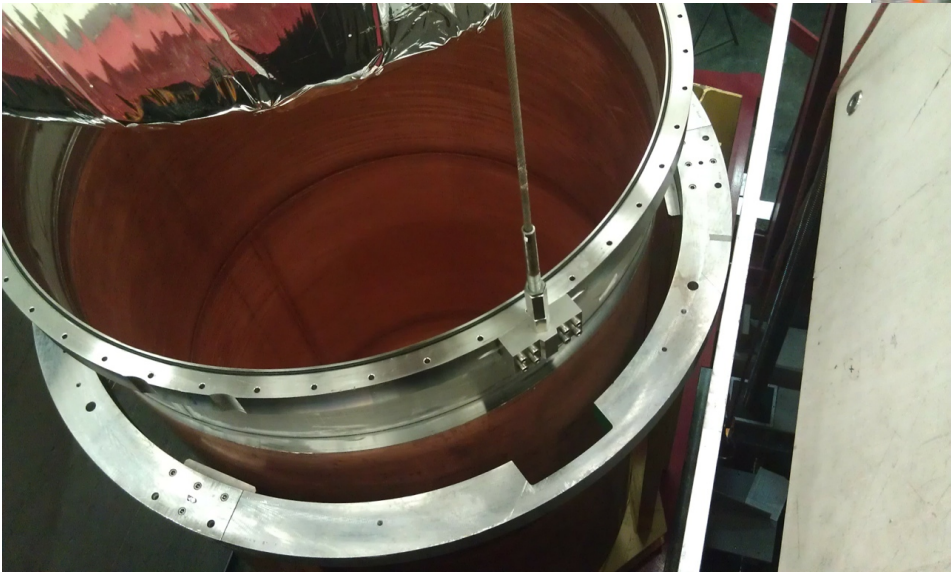
Dilution unit

- Custom dilution refrigerator ordered to Leiden Cryogenics

- minimum base temperature reached 5.26 mK
- more than 5 μW of cooling power @ 10 mK

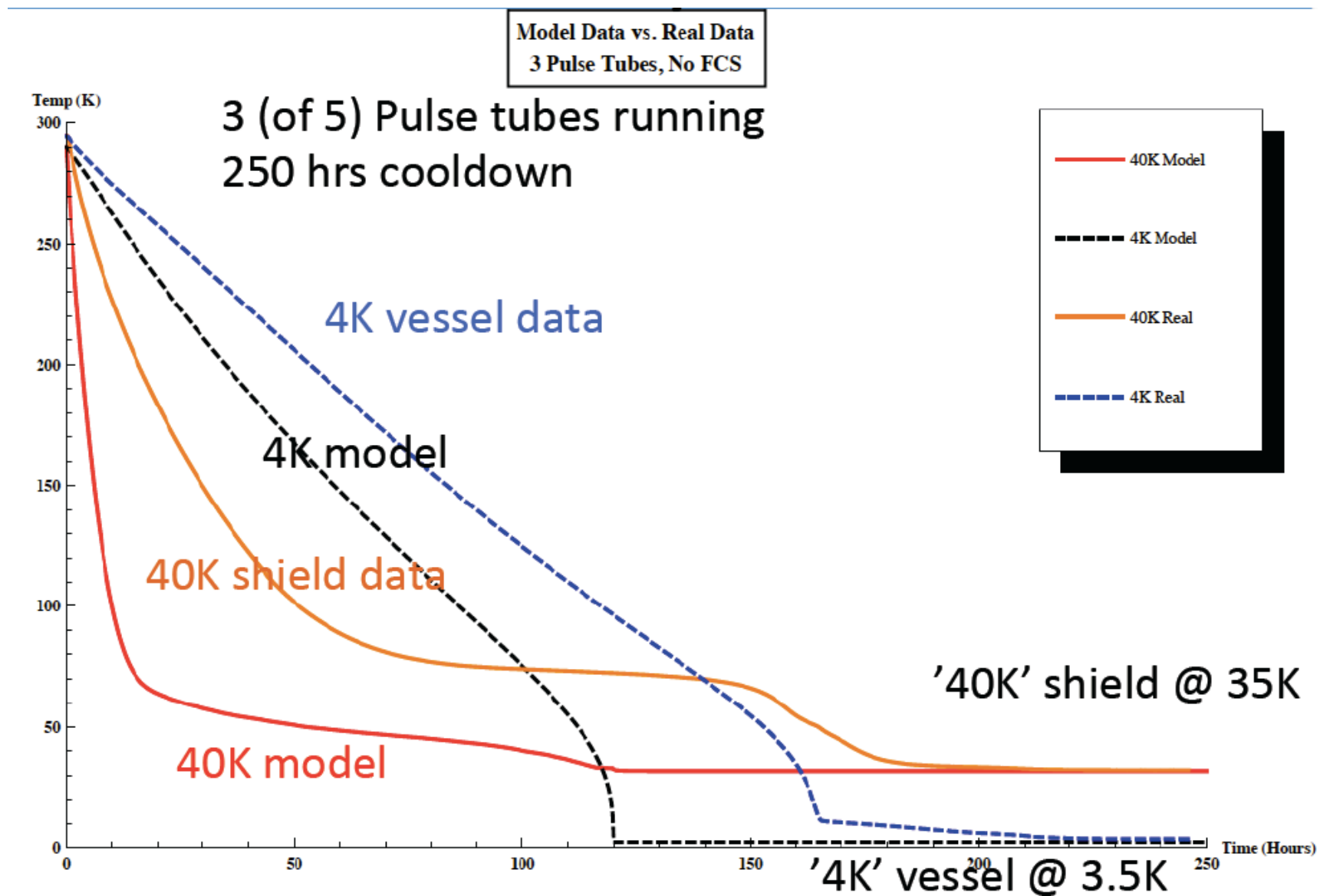


CUORE cryostat installation



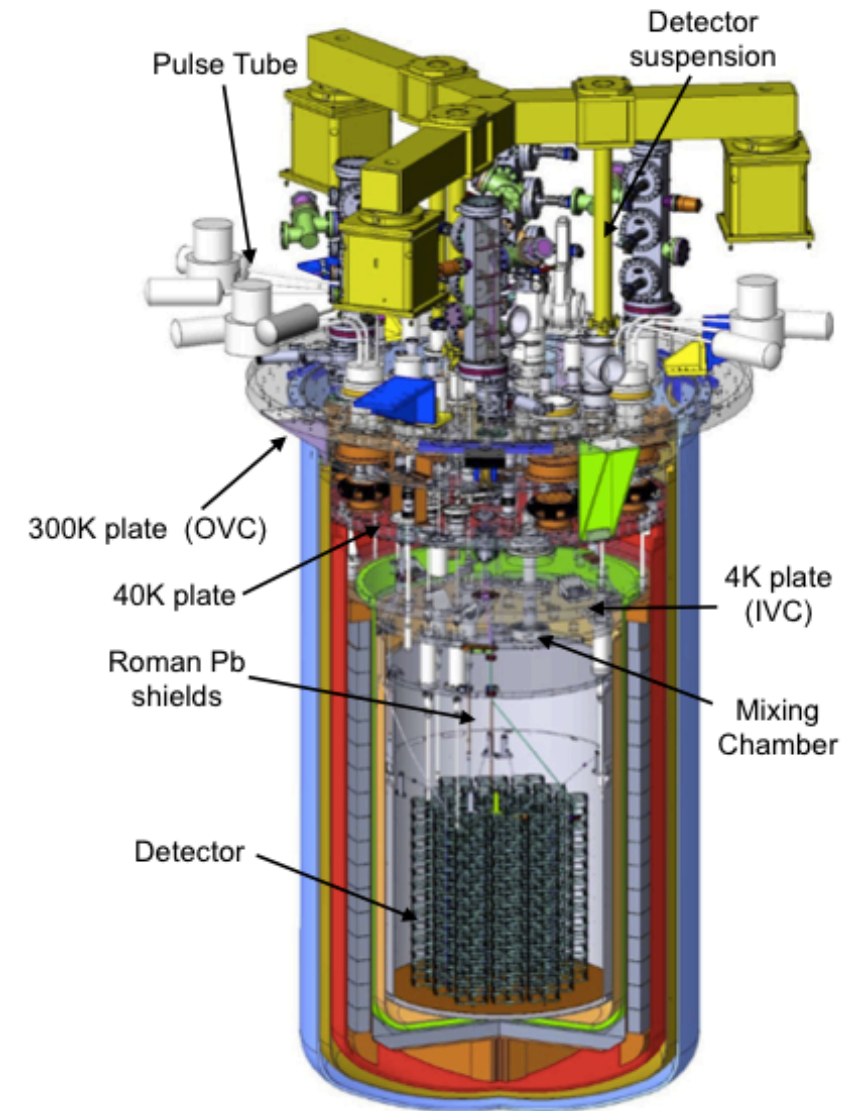
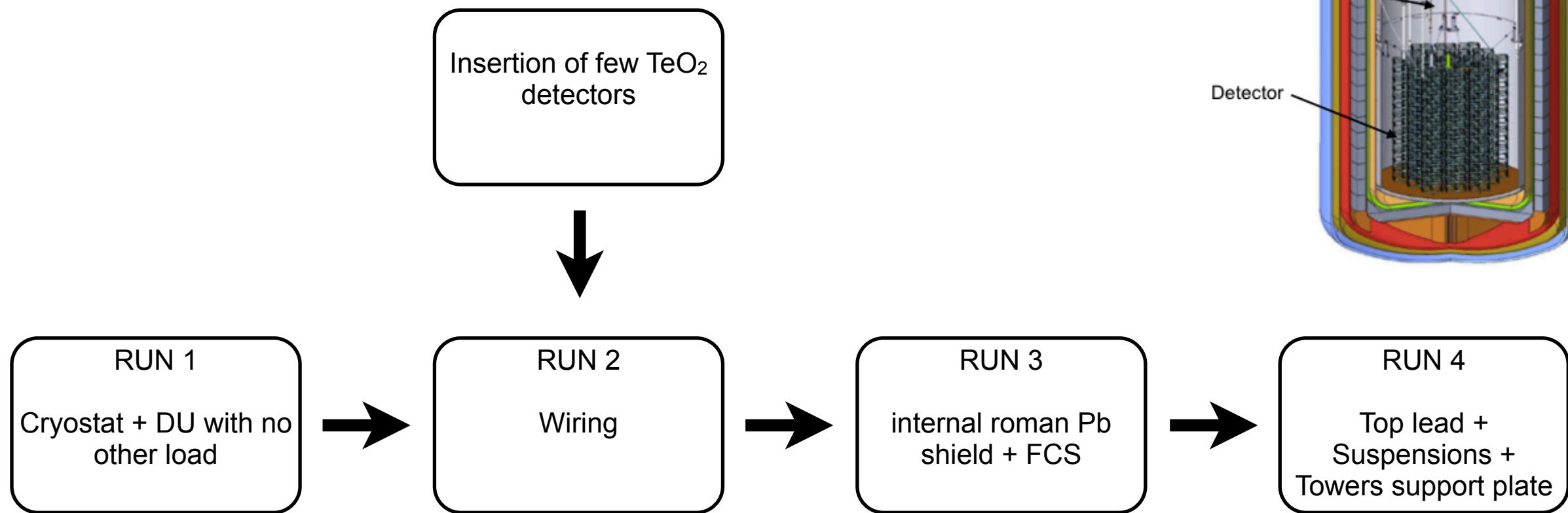
Cryostat cooldown

- Cryostat tested successfully down to ~3.5K



Cryogenic system phased program of tests

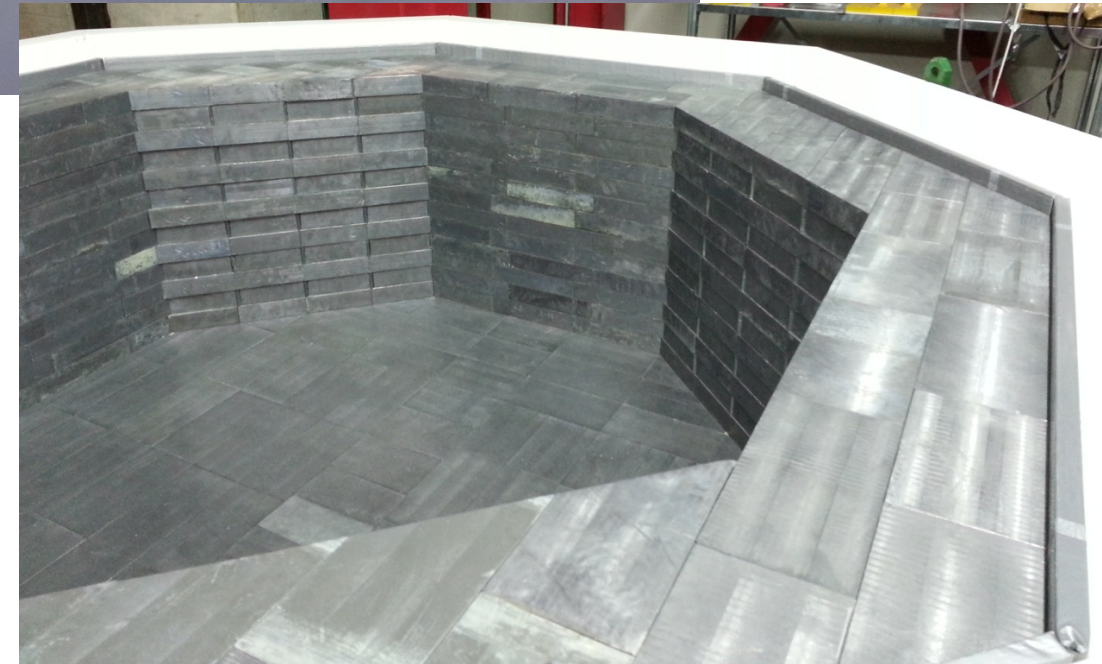
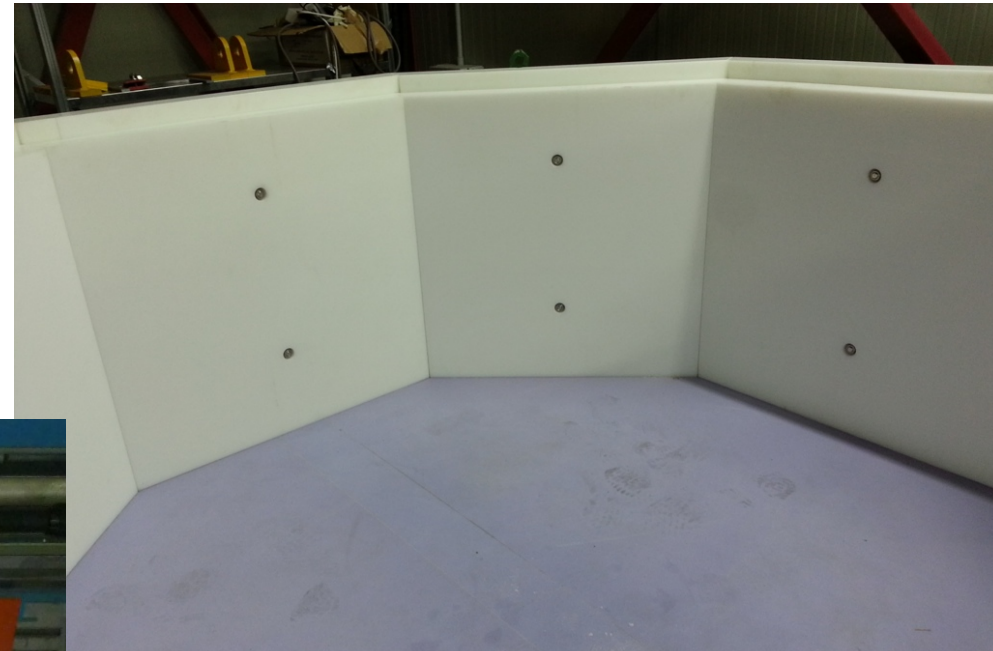
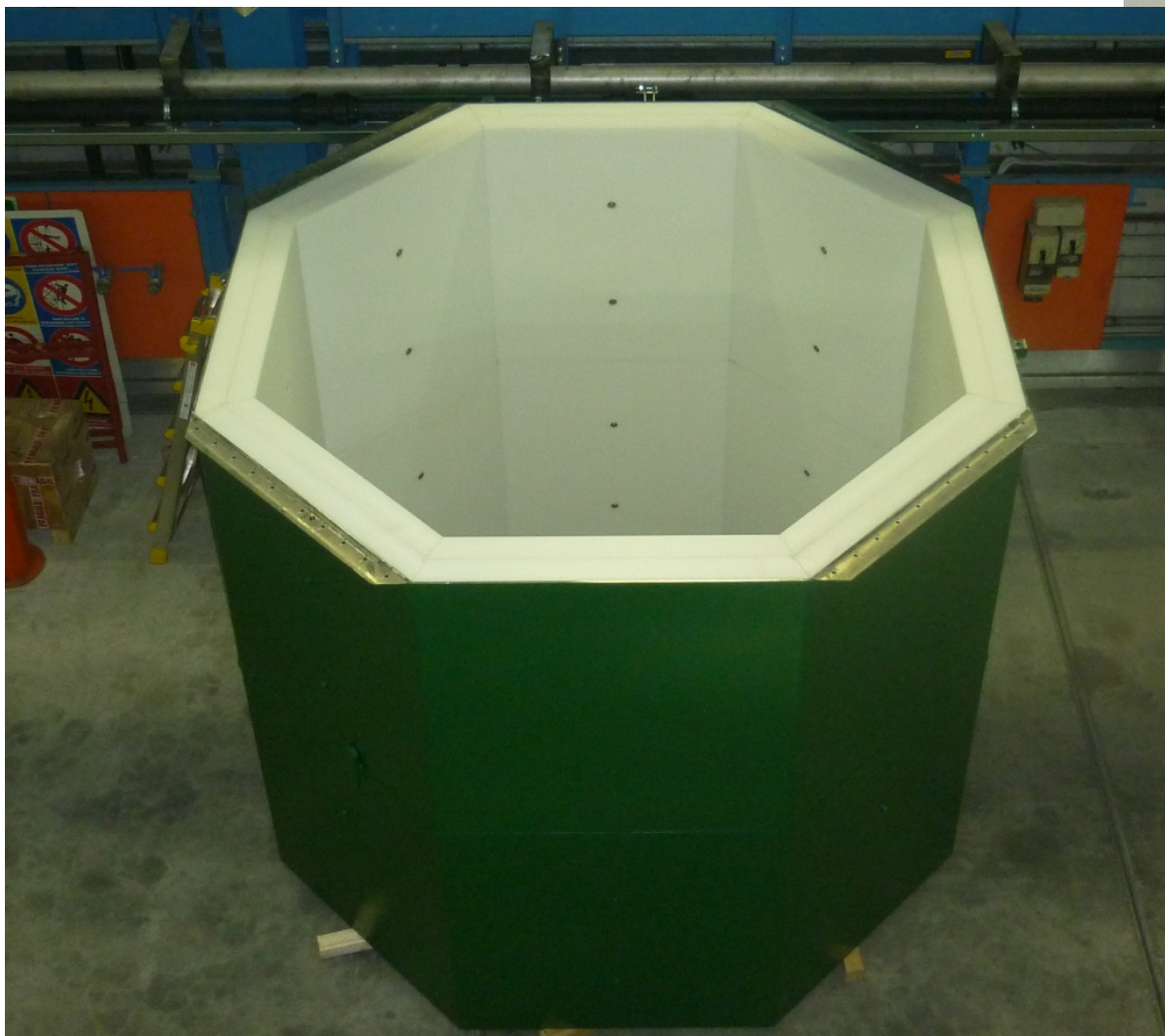
- Quite a bit of work in 2014
 - Add one by one all the components to debug the system
 - from 2nd run on we will add some real TeO_2 bolometers in order to check in advance vibrations level, detectors base temperature and maybe some hints on the background.



External shieldings

- Assembly ongoing

- 18 cm of PE
- 2 cm of H_3BO_3
- 25 cm of Pb
- Steel container for N_2 flushing



CUORE Schedule

● Next relevant milestones

- January 2014: cryostat and DU integrated, 1st run at base T with no load
- April 2014: copper cleaning completion
- April 2014: 2nd cryostat run with wiring
- July 2014: towers assembly completion
- July 2014: 3rd cryostat run with roman Pb shield and Fast cooling system
- November 2014: 4th cryostat run with Towers support plate and suspensions
- December 2014: electronic installation
- February 2015: detector installation

● Mainly driven by cryogenic system integration and commissioning

Conclusions

Conclusions

- The CUORE experiment is under construction
 - Delivery of TeO₂ crystals completed
 - Towers assembly line functioning; 7 out of 19 towers built to date
 - CUORE cryostat integration and commissioning started
 - CUORE-0 tower running in the old Cuoricino cryostat
- CUORE cooldown planned for beginning of 2015