

# Advances in Solid State Photo-Detectors

## with single photon sensitivity

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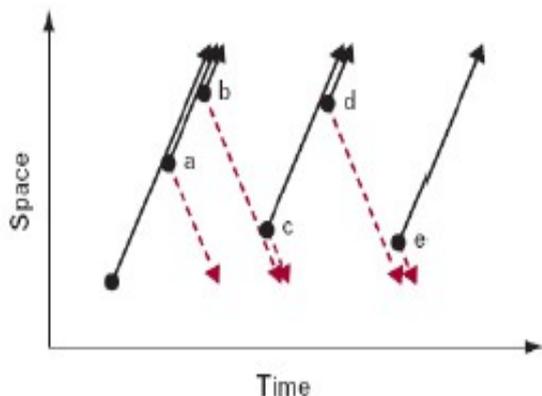
### Overview

- SSPD for single photon... mainly SiPM
- Physics and technology key features
- Main SiPM parameters
- Comparison among photo-detectors
- Few examples of Cherenkov light readout with SiPM

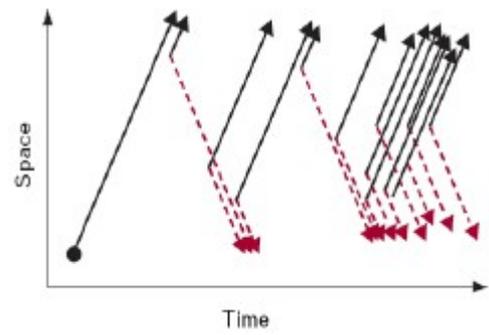
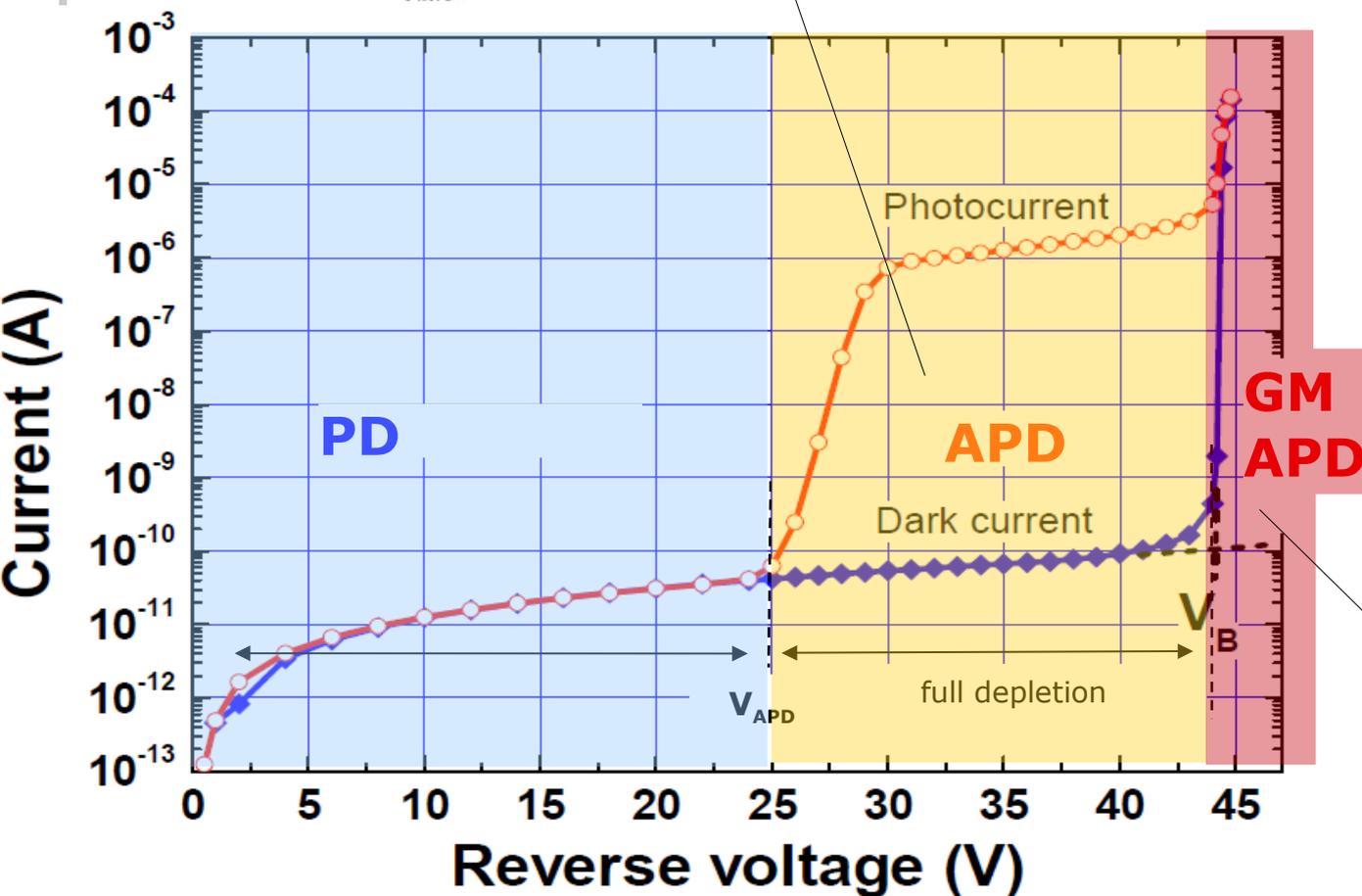
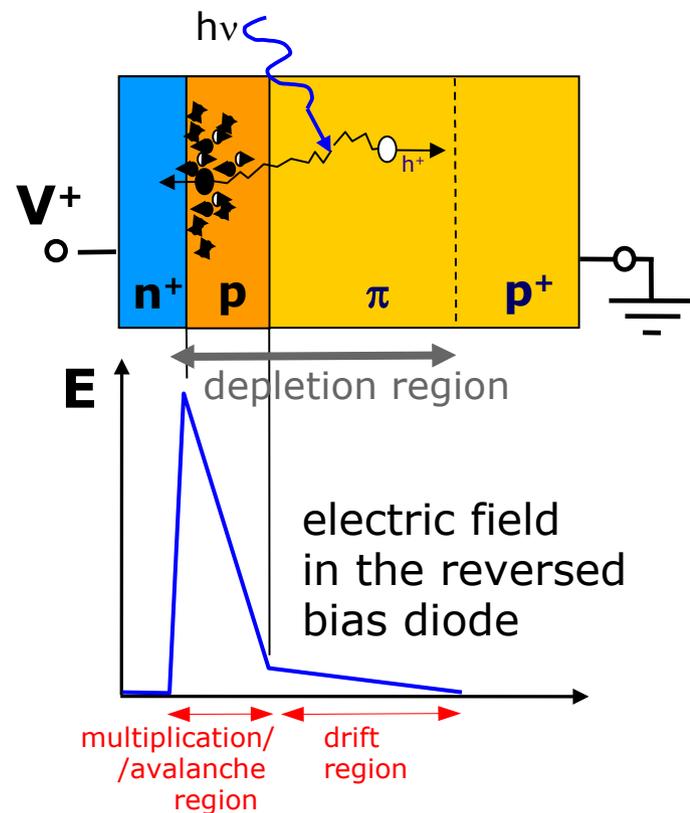
...for a more extensive review → GC at IDPASC 2013 (Siena)

# SSD with internal gain

Reverse biased junction:  
internal gain via impact  
ionization in high E field



**APD:**  
avalanche  
photo-diode



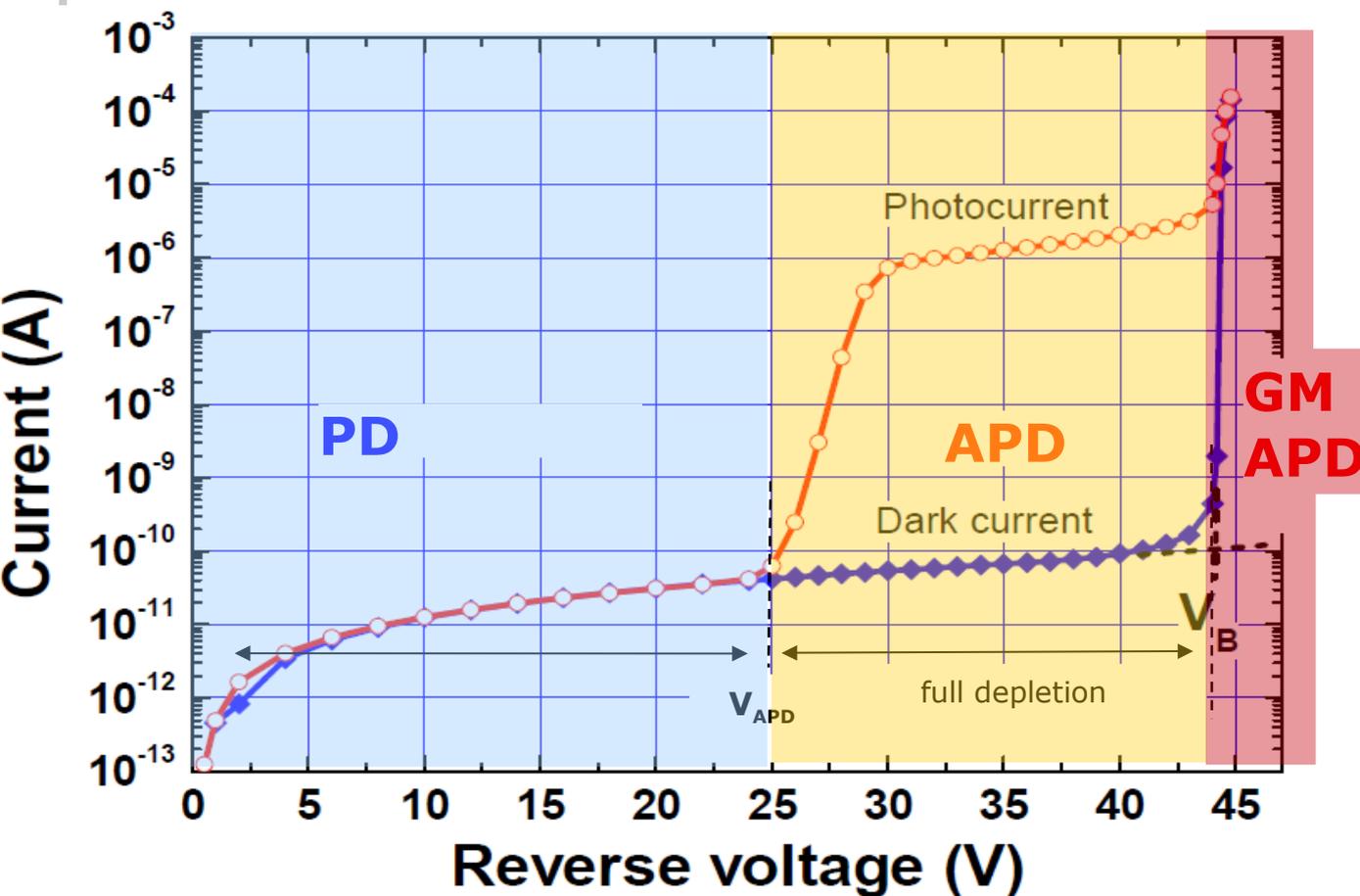
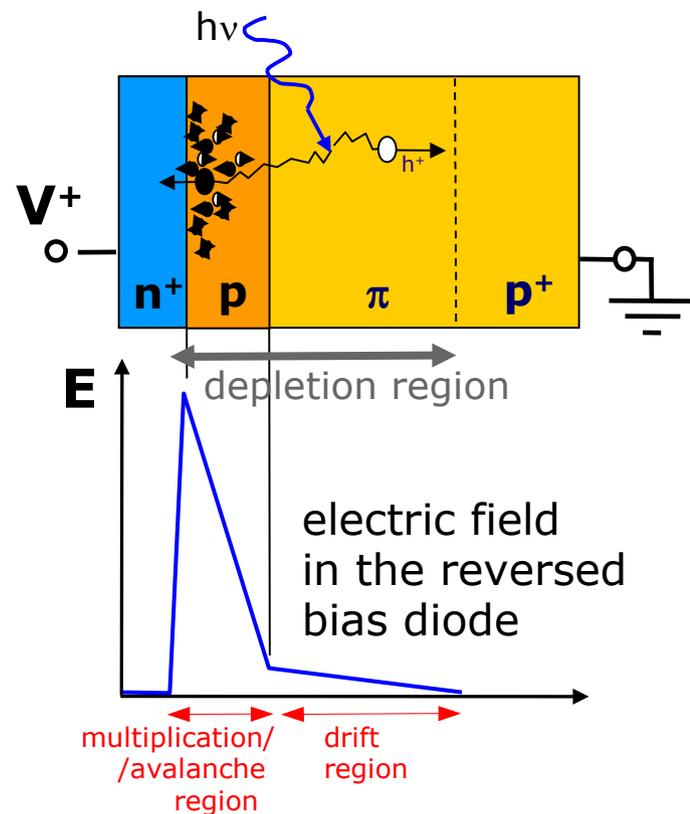
**Geiger Mode APD**

# SSD with internal gain

Reverse biased junction:  
internal gain via impact  
ionization in high E field

## APD: avalanche photo-diode

- Bias **below**  $V_{bd}$  ( $V_{APD} < V < V_{bd}$ )
- Linear Mode/ **amplifier** device
- Multiplication  $< 10^3$  (lim. by fluctuations)
- **Sensitivity  $\sim 5$  ph.e** (room temperature)  
(1ph.e. at low T with slow electronics...)



## GM-APD: Geiger Mode

- Bias **above**  $V_{bd}$  (a few V)
- **binary** device
- Gain:  $\sim 10^6$  (lim. by noises)
- **Single ph.e. resolution**
- Limited by dark count rate
- **Need Quenching/Reset**

# GM-APD Operation model – passive quenching

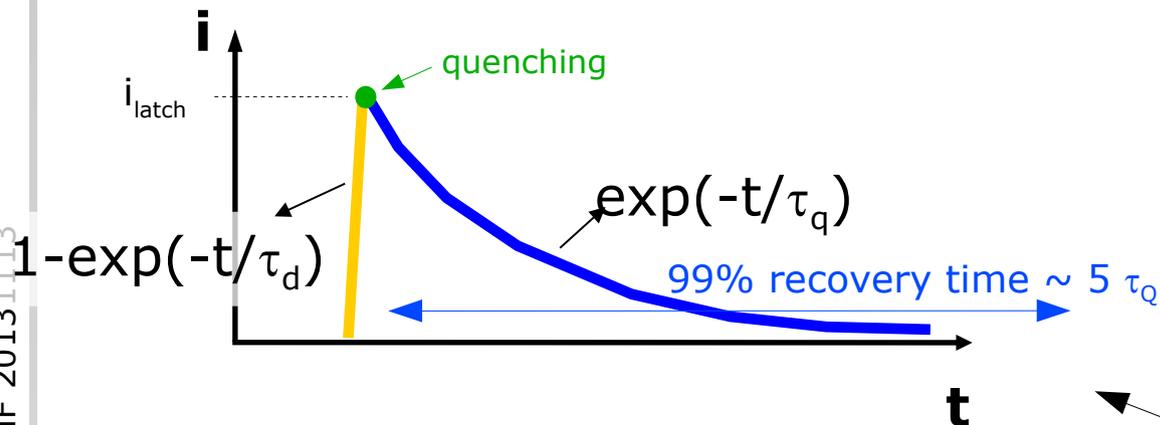
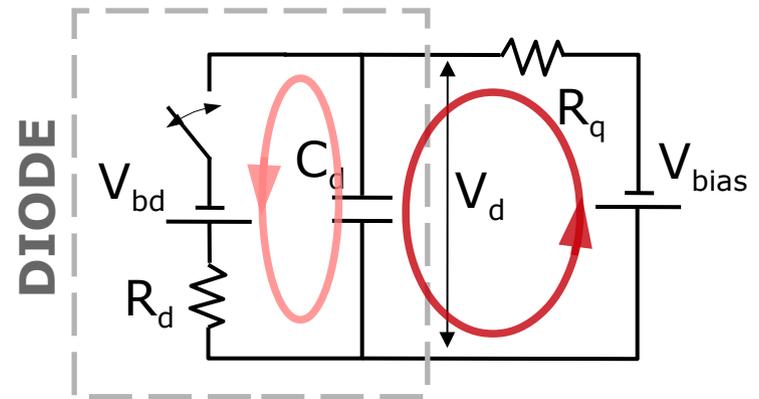
Diode (capacitor) **fast discharge** and **slow recharge**

charge stored defines Gain

→ Gain  $\sim C \Delta V$

$\Delta V = V_{bias} - V_{bd}$  "Over-Voltage"

currents **internal** / **external**



Rise time

$$\tau_d = R_d C_d$$

Fall time (recovery)

$$\tau_q = R_q C_d$$

**pulse shape (ideal)**

**Gain** → linear with  $\Delta V$  ( $\neq$  APD)

→ **no intrinsic fluctuations !!!** ( $\neq$  APD)

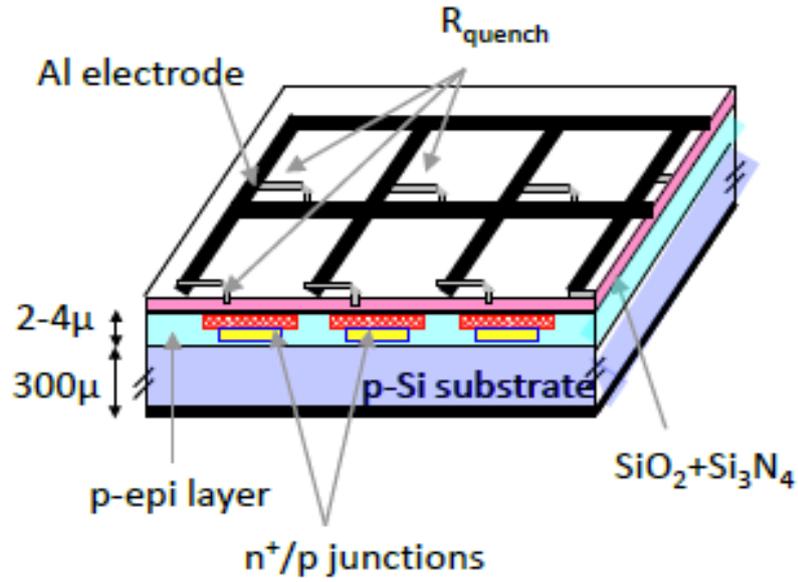
→ independent of T **at fixed  $\Delta V$**  ( $\neq$  APD)

**Rise time** T dependence (weak) due to  $R_d$

**Recovery time** T dependence (strong) due to  $R_q$   
 $C_d$  is independent of T

# The Silicon PM: array of GM-APD

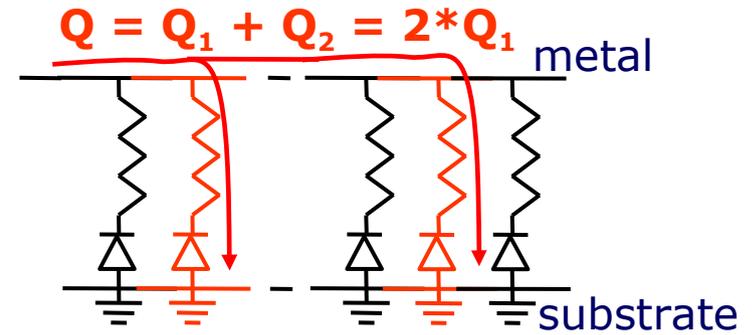
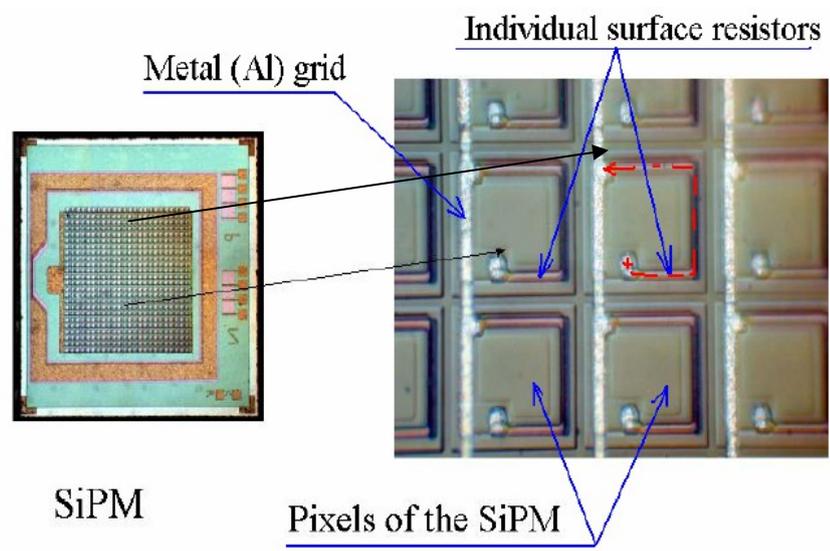
**Single GM-APD gives no information** on light intensity → use **array** of GM-APDs' first proposed in the late '80-ies by **Golovin** and **Sadygov**



- A SiPM is segmented in tiny GM-APD cells and connected in parallel through a
- **decoupling resistor**, which is also used
- for **quenching** avalanches in the cells

Each element is independent and gives the same signal when fired by a photon

$\Sigma$  of binary signals → analog signal



Output  $\propto$  number incident photons

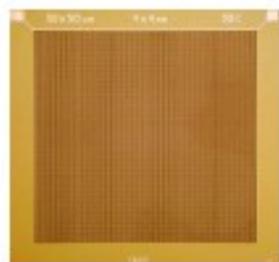


# Today: few examples

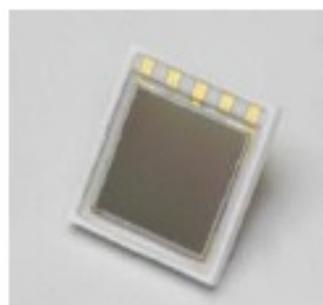
ZECOTEK MAPD-3N



FBK-AdvanSiD



HAMAMATSU S10985



KETEK PM3350



STMicroelectronics



Producer	Reference	Area (mm <sup>2</sup> )	PDE max @ 25 °C *	Dark Count Rate (Hz) @ 25°C *	Gain *
ZECOTEK	MAPD-3N	3 x 3	30% @ 480 nm	$9 \cdot 10^5 - 9 \cdot 10^6$	$10^5$
FBK - AdvanSiD	ASD-SiPM4S	4 x 4	30% @ 480 nm	$5.5 \cdot 10^7 - 9.5 \cdot 10^7$	$4.8 \cdot 10^6$
HAMAMATSU	S10985-50C	6 x 6	50% @ 440 nm (includes afterpulses & crosstalk)	$6 \cdot 10^6 - 10 \cdot 10^6$	$7.5 \cdot 10^5$
KETEK	PM3350	3 x 3	40% @ 420 nm	$4 \cdot 10^6$	$2 \cdot 10^6$
STMicroelectronics	SPM35AN	3,5 x 3,5	16% @ 420 nm	$7.5 \cdot 10^6$	$3.2 \cdot 10^6$

\* datasheet data

Ongoing R&D to increase the active area at KETEK, AdvanSiD, Excelitas (6 x 6 mm<sup>2</sup>)

Other solution to get larger area : connection of several channels of a matrix



# Physics & Technology

## Key features

- Custom vs CMOS technologies → close up of a cell
- Quenching and Reset modes
- Analog vs Digital SiPM

# Arranging SPAD into packed matrices

Transition **single SPAD to packed GM-APD matrices** (SiPMs) is not just design

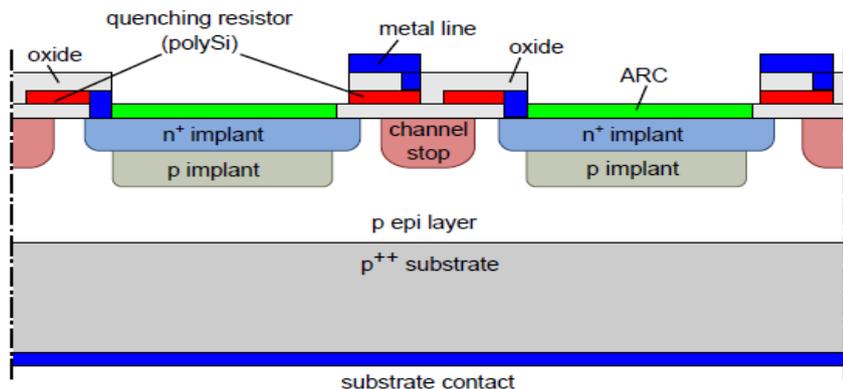
Need addressing **new issues**:

- a third factor enters in the photo-detection efficiency (PDE): the **fill factor** that for small cell size can be quite low
- how to control the **dark rate** because
  - limited space for gettering techniques
  - high **probability to include noisy cells** in a device
- optical **cross-talk** among cells
- **yield** and **uniformity** in performances
- **electronics** (integrated, hybrid, external)

# Silicon technology – few examples

## Custom technology

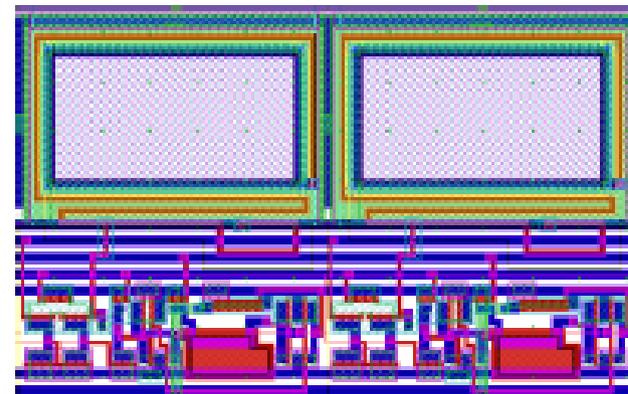
SiPM "RGB" FBK – external electronics



N.Serra et al JINST 8 (2013) P03019

## CMOS HV technology

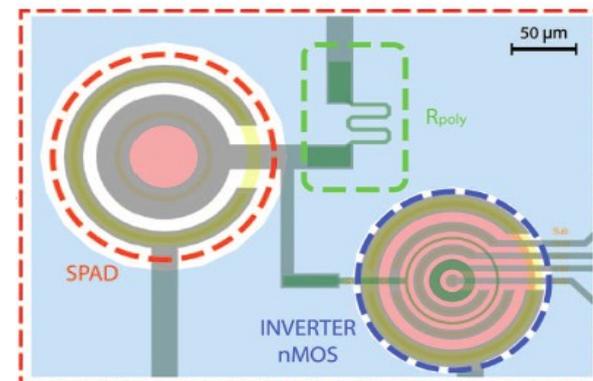
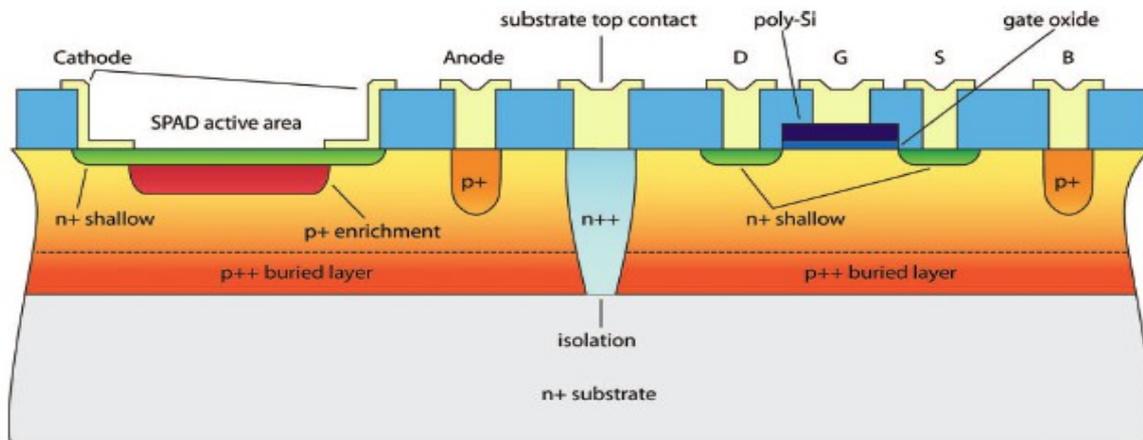
intergated electronics



Stapels et al Procs. SPIE 7720 2009

## Custom CMOS technology

SPAD array - hybrid electronics

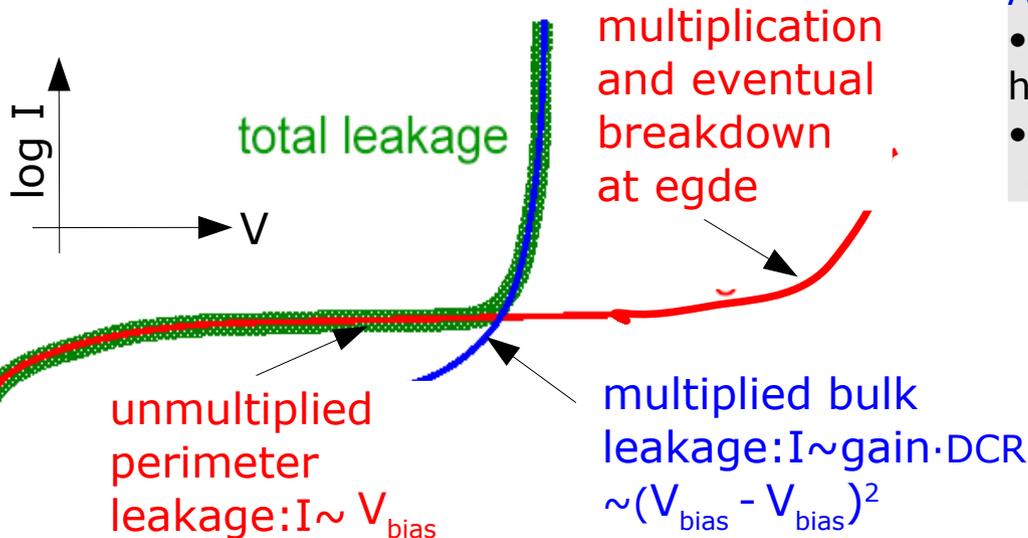
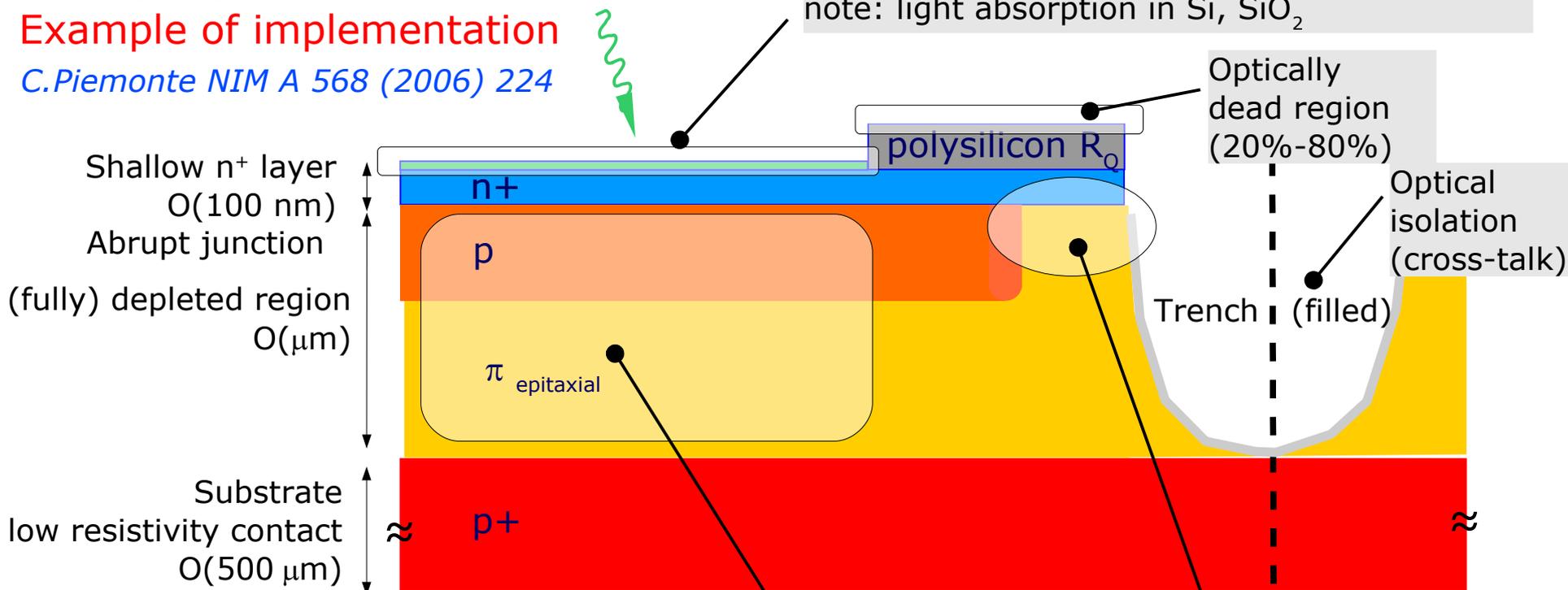


Cammi et al Rev Sci Instr 83 (2012) 033104

# Close up of a cell – custom process

## Shallow-Junction APD Example of implementation *C. Piemonte NIM A 568 (2006) 224*

Optical window → Anti-Reflective Coating (ARC)  
note: light absorption in Si, SiO<sub>2</sub>



**Active volume**

- no micro-plasma's high quality epitaxial
- doping / E field profile engineering

**Critical region:**

- Leakage current
- Surface charges
- **Guard Ring** for
  - preventing early edge-breakdown
  - isolating cells
  - tuning E field shape

→ impact on Fill Factor

# Close up of a cell - CMOS

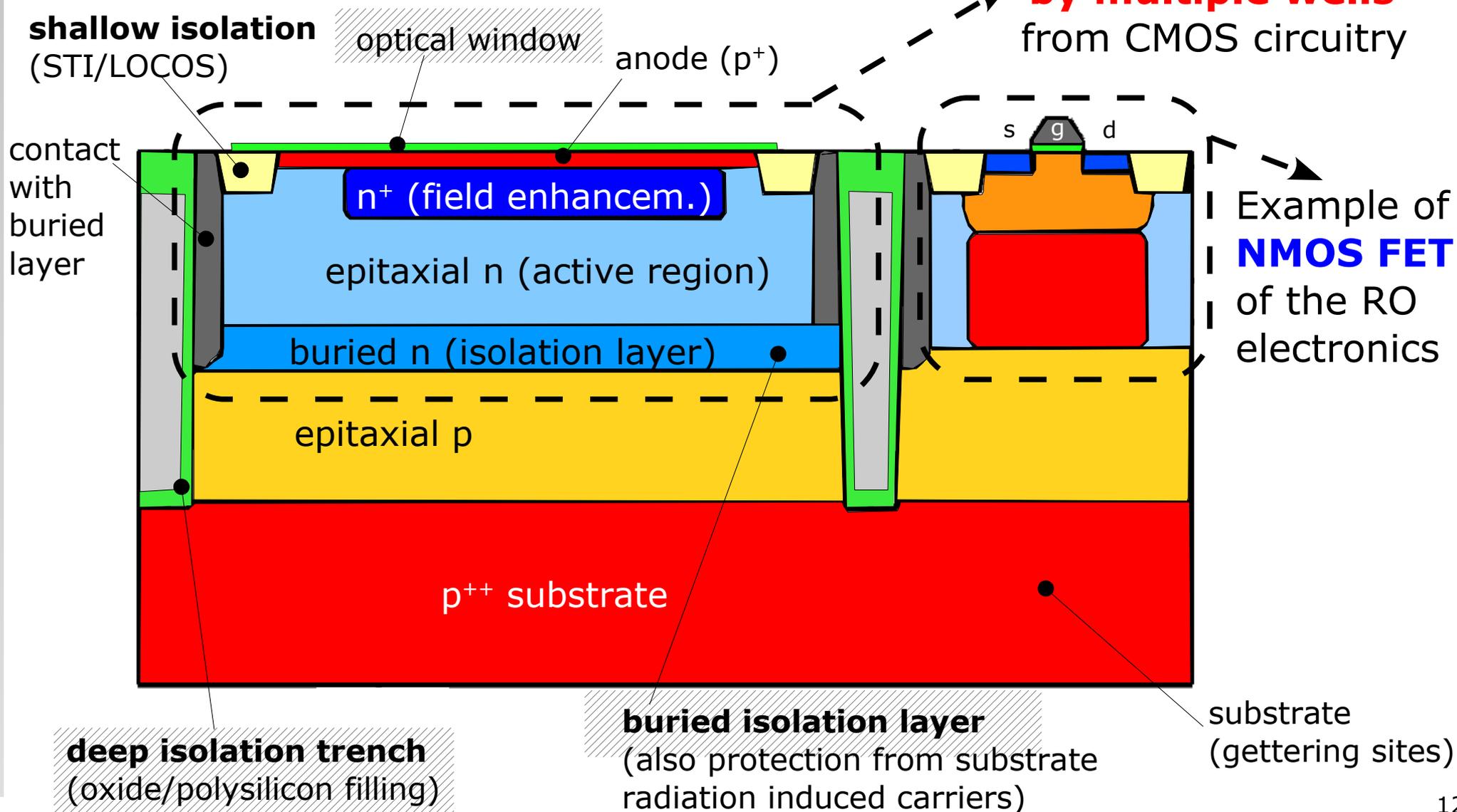
## Key elements for CMOS SiPMs

- APD cell isolation from CMOS circuitry
- guard ring

## APD integration into CMOS

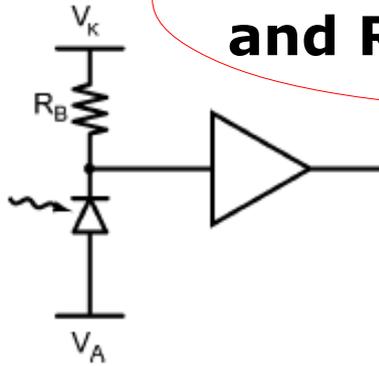
Example of implementation *T.Frach in US patent 2010/0127314*

- Note
- extended CMOS processes exploited
  - careful design of cell isolation and guard ring



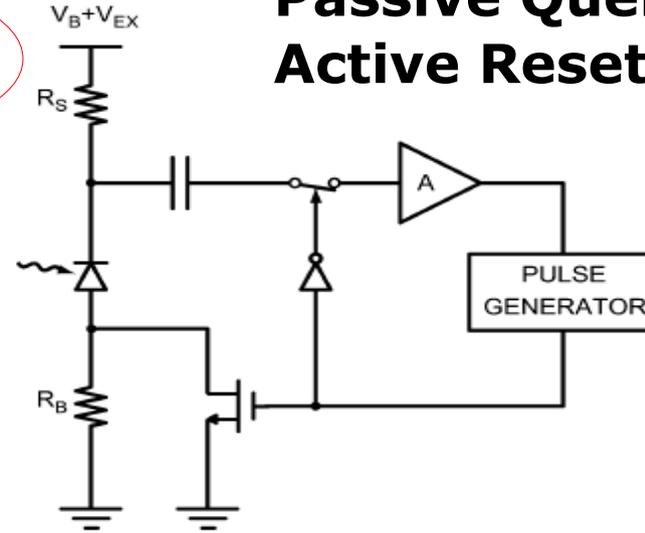
# Passive / Active quenching and recharge

**Passive Quenching and Reset**

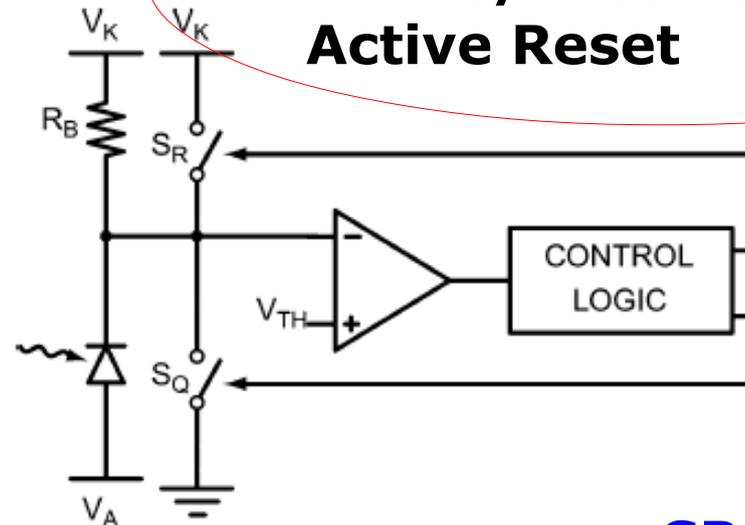


**SiPM**

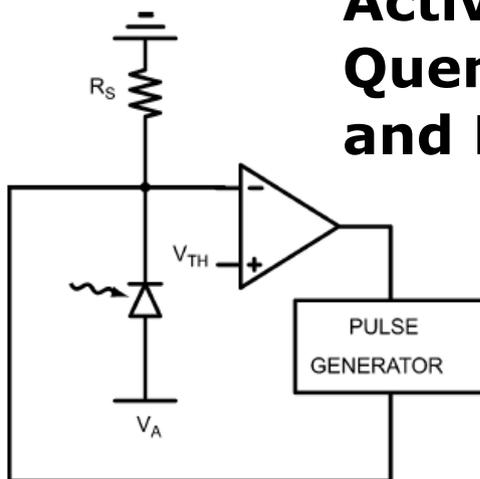
**Passive Quenching Active Reset**



**Mixed Active/Passive Quenching Active Reset**

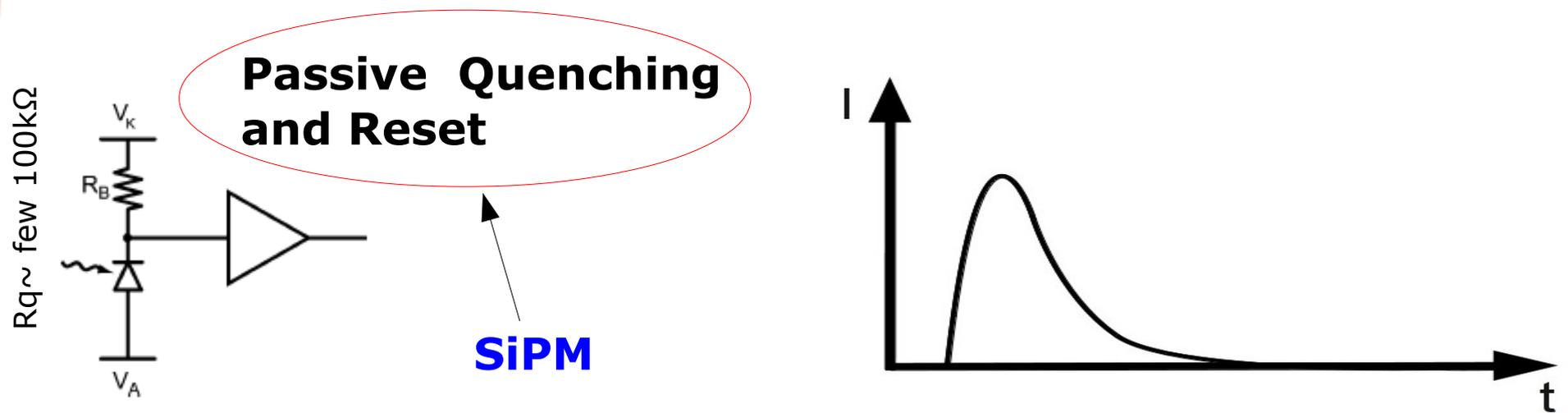


**Active Quenching and Reset**



**modern SPAD arrays**

# Passive / Active quenching and recharge

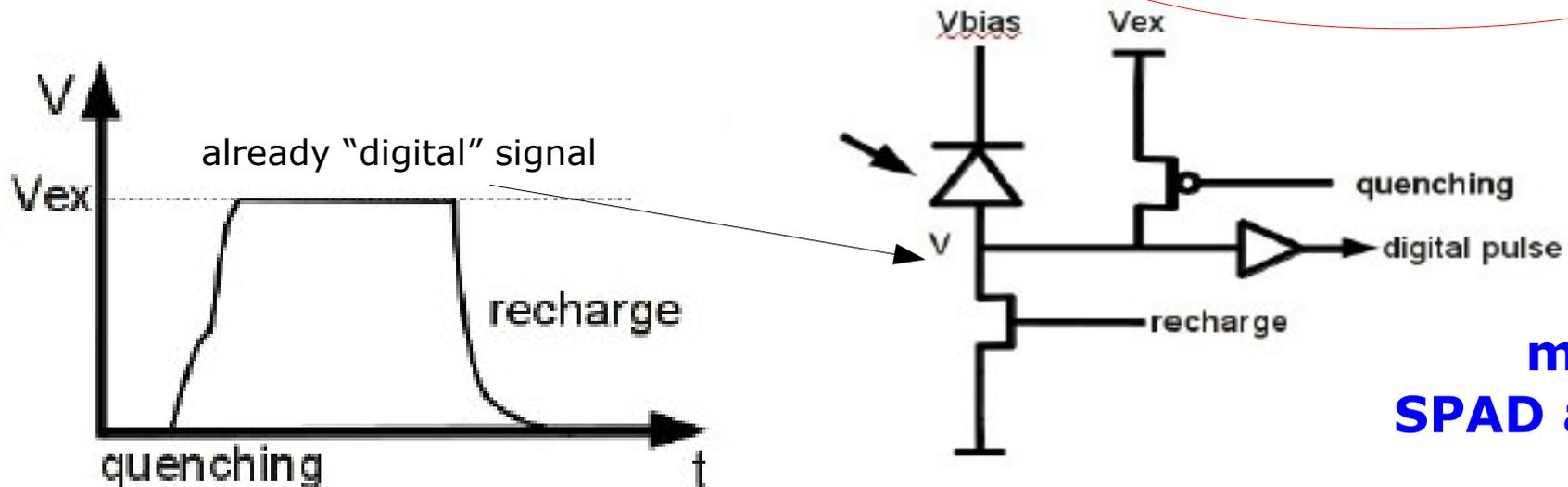


- "Quenching resistor" regulates both **quenching** and **recharge**
- Simple concept but **tricky to implement** (high-ohmic resistors needed)
- Used in most SiPMs as the summation can be easily implemented
- **Limit the recharge** current to  $< 20\mu\text{A}$  ( $R_q \sim \Delta V / 20\mu\text{A}$ )
- Recovery time:  $\sim R_q \times C_d$
- Output is **charge pulse**: Gain  $G = C_d \times \Delta V$
- **Output signal compatible with that of PMTs** → re-use of readout infrastructure

# Passive / Active quenching and recharge

- Sense the voltage at the diode terminal
- Use **transistors to actively discharge/recharge** the diode  
→ controlled amount of charge → **reduced after-pulsing and cross-talk**
- Flexibility: programmable timing possible, **disabling of faulty cells**
- But: requires SPAD/CMOS or 3D integration (cost)
- In case of SPAD/CMOS integration, electronics area affects fill factor
- Fast digital signals (gate delays of  $\sim 30\text{ps}$ , rise/fall times  $\sim 90\text{ps}$ ), **low parasitics**

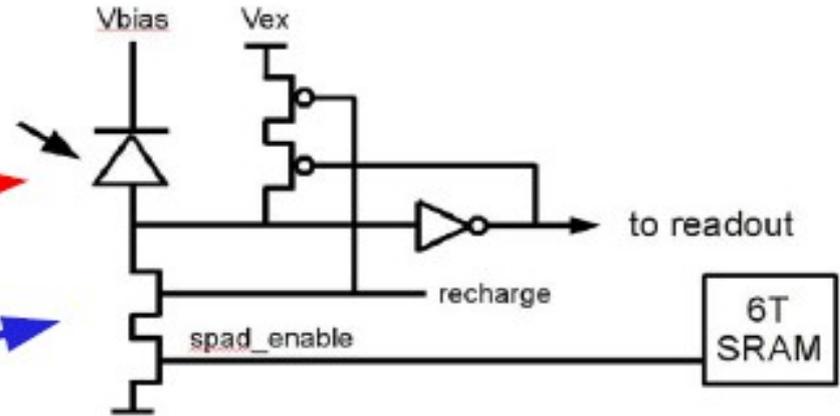
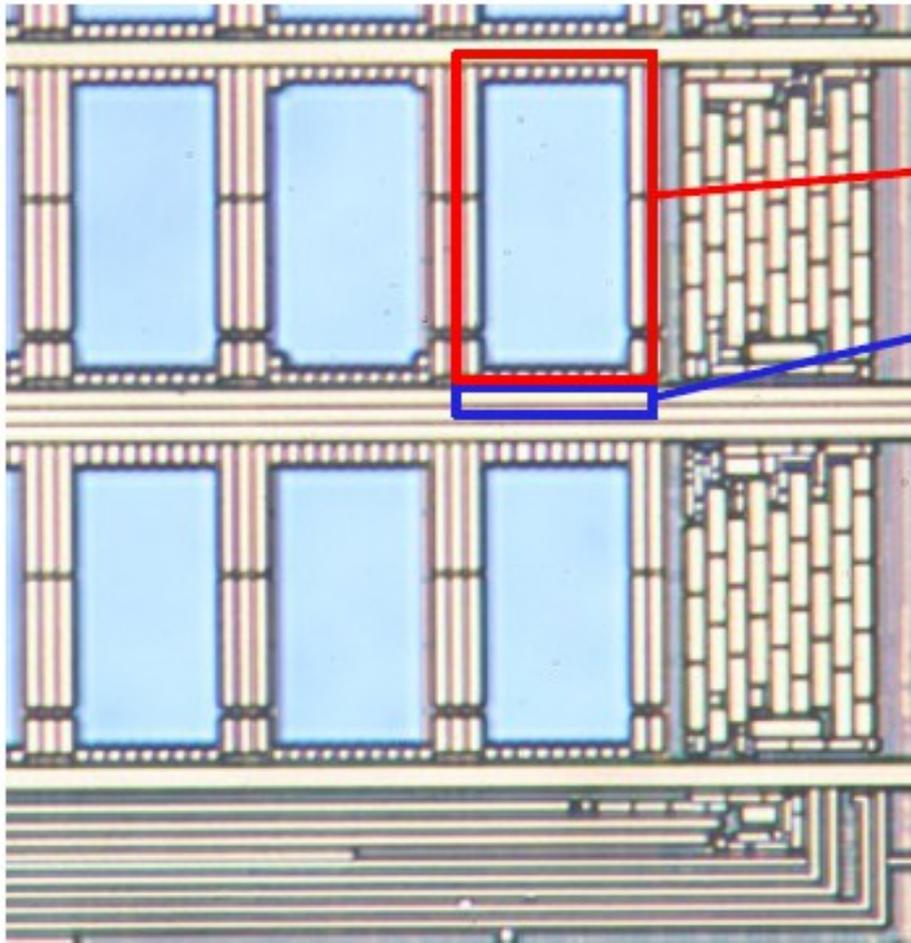
Separation of **photon number**, **time of arrival**  
and **position** information  
right **at the detection element**  
might potentially enable  
new detector concepts



# Mixed mode Quenching and Recharge

## Digital-SiPM cell & its electronics

- Cell area  $\sim 30 \times 50 \mu\text{m}^2$
- Fill Factor  $\sim 50\%$

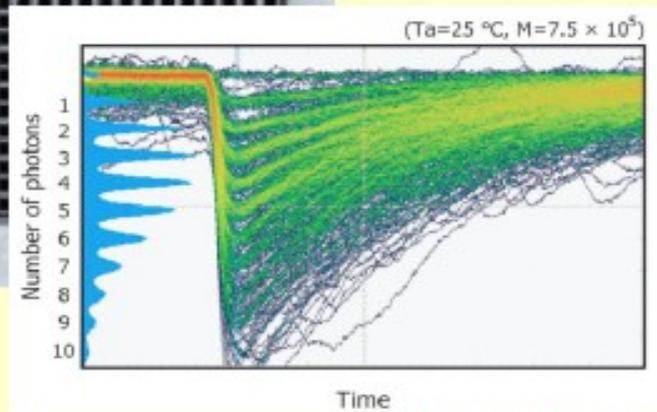
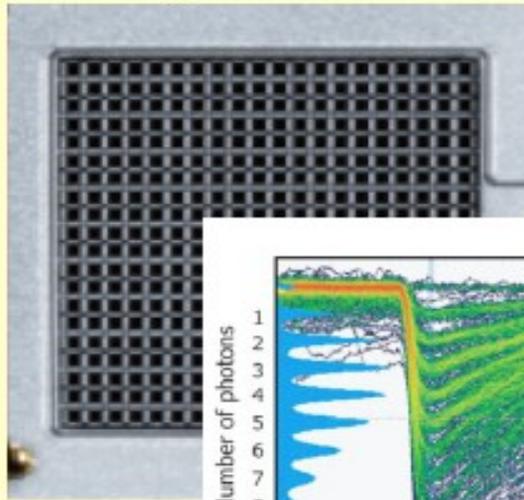


- Cell electronics area:  $120 \mu\text{m}^2$
- 25 transistors including 6T SRAM
- $\sim 6\%$  of total cell area
- Modified  $0.18 \mu\text{m}$  5M CMOS
- Foundry: NXP Nijmegen

*T.Frach at LIGHT 2011*

# Analog vs Digital SiPM

## Analog SiPM

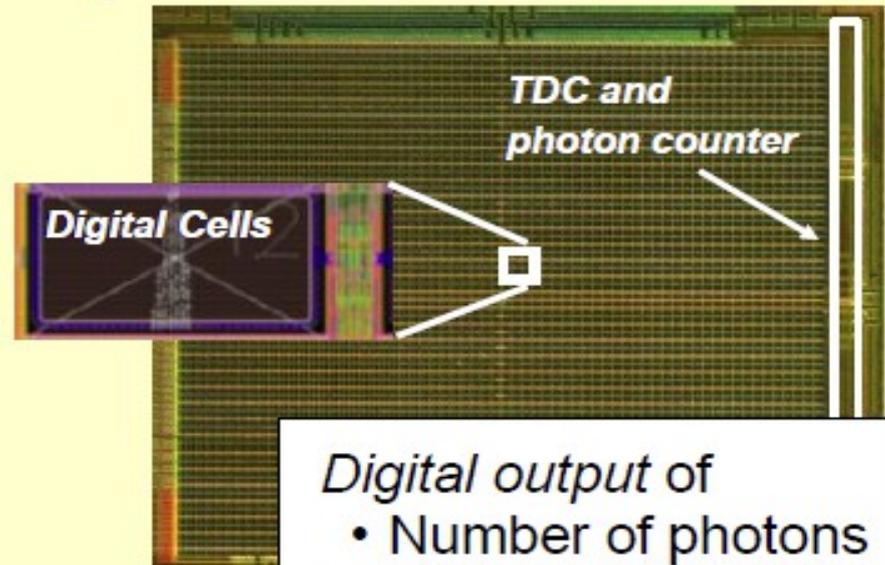


[www.hamamatsu.com](http://www.hamamatsu.com)

- Cells connected to common readout
- Analog sum of charge pulses
- Analog output signal

## Digital SiPM

Philips

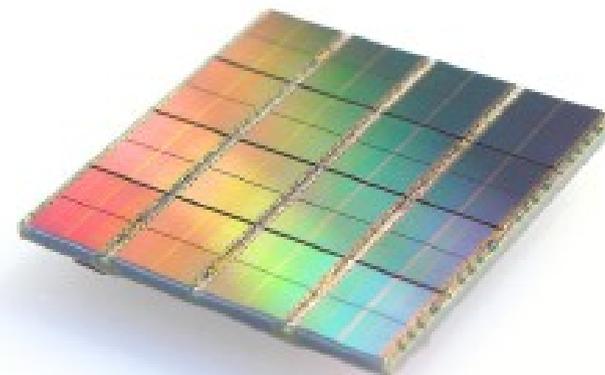


*Digital output of*

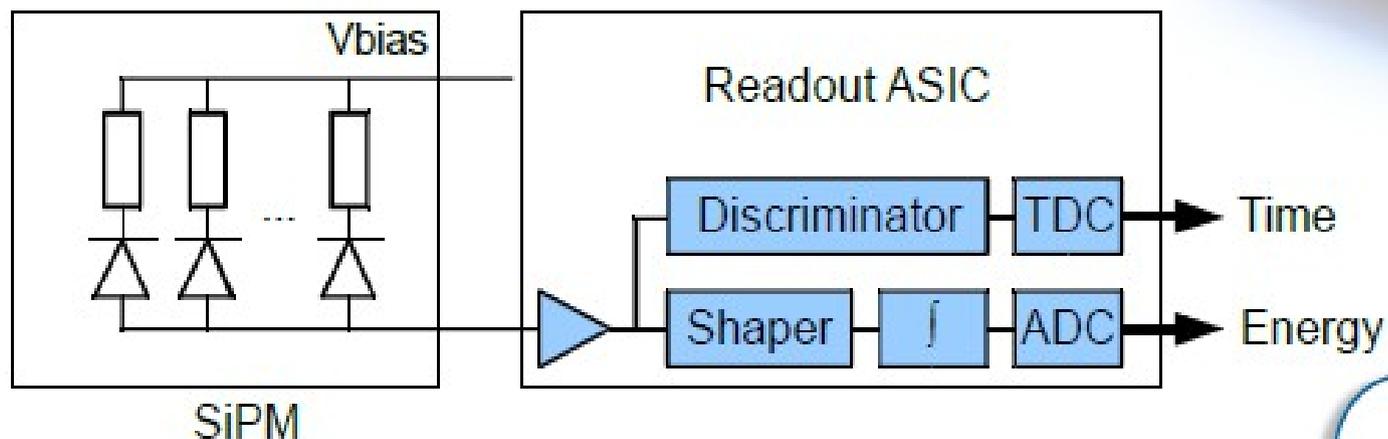
- Number of photons
- Time-stamp

- Each diode is a digital switch
- Digital sum of detected photons
- Digital data output

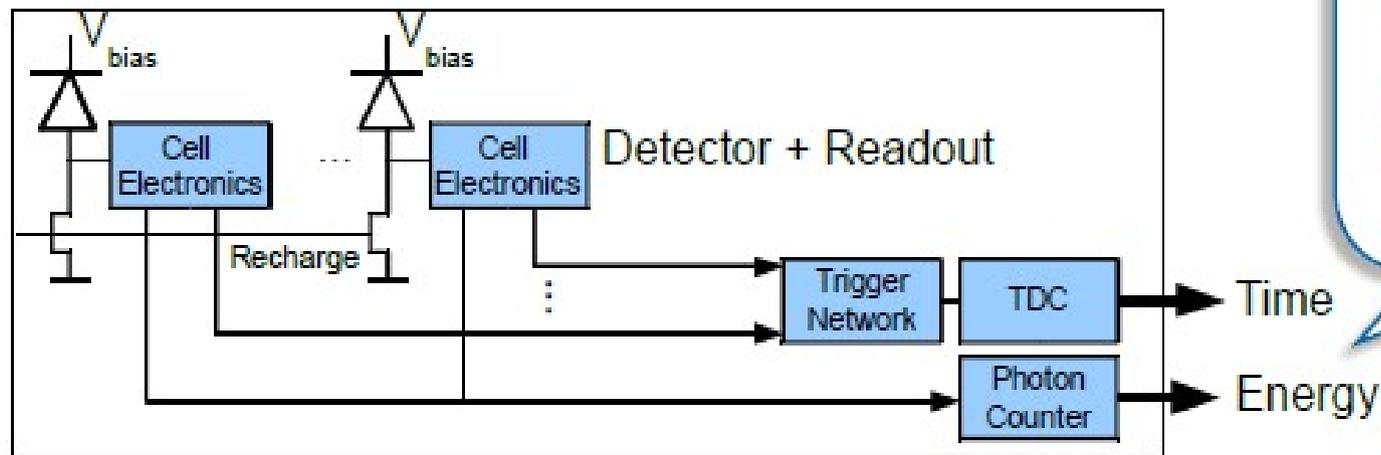
# Analog vs Digital SiPM



## Analog Silicon Photomultiplier



## Digital Silicon Photomultiplier



dSiPM provides a digital timestamp and the photon count for each light pulse, without the need of any analog front-end electronics

!!! control over individual SPADs

# Main parameters

Gain, Pulse shape,  
Dynamic Range, Linearity

related to the **recharge of the diode capacitance** from  $V_{bd}$  to  $V_{bias}$  during the avalanche quenching time after  $I_{latch}$  is reached

pulses triggered by non-photo-generated carriers (**thermal / tunneling generation** in the bulk or in the surface depleted region around the junction)

Primary noise:

→ thermally generated

Correlated noise:

→ afterpulses, cross-talk

**carriers can be trapped** during an avalanche and then released triggering another avalanche

**photo-generation during the avalanche discharge.** Some of the photons can be absorbed in the adjacent cell possibly triggering new discharges

$$PDE = QE * P_{01} * \varepsilon$$

QE = quantum efficiency

$P_{01}$  = avalanche triggering prob.

$\varepsilon$  = geometrical fill factor

Photo-detection efficiency

Related to the photo-generation and to the **avalanche propagation**

Time resolution



# Pulse shape, Gain and Response

(mainly for passive mode)

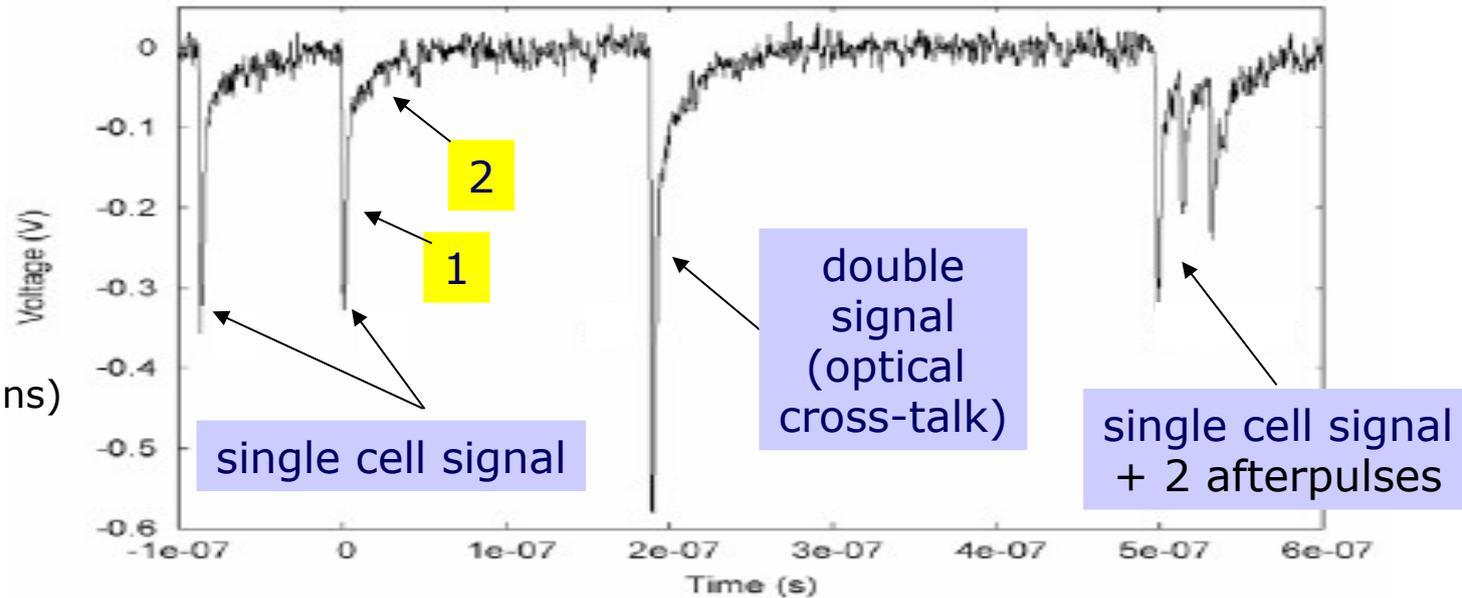
- Detailed electrical model
- Gain and its fluctuations
- Response non-linearity

# Actual pulse shape and Gain

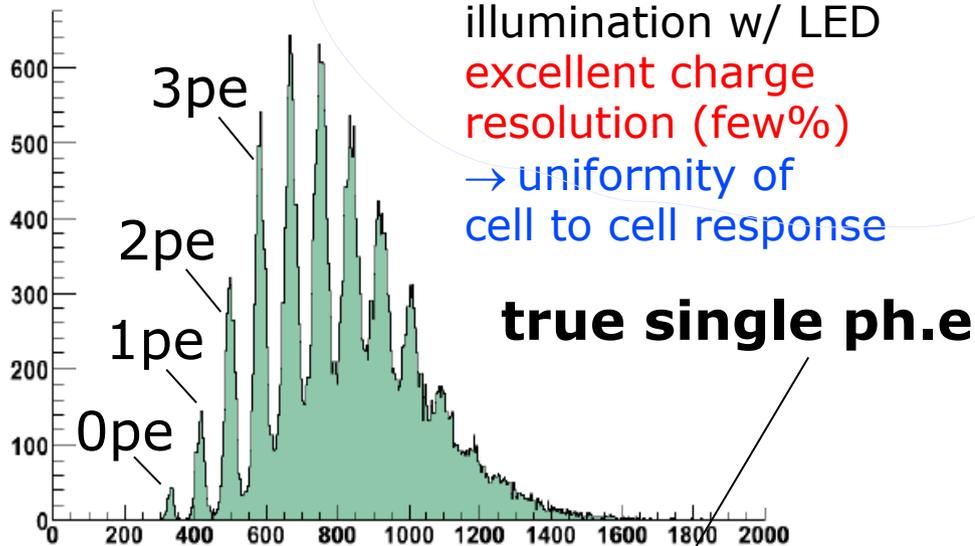
## Pulse shape

1. fast component (parasitic transient)
2. slow component due to (99% recovery time  $\sim 100\text{ns}$ )

## Waveform (Dark noise)



## Charge spectrum

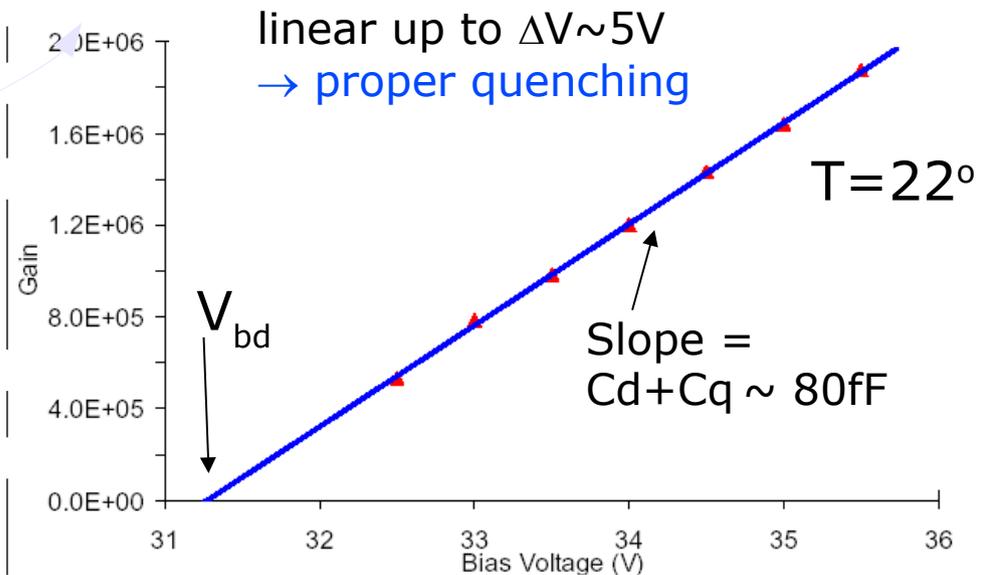


illumination w/ LED  
excellent charge resolution (few%)  
→ uniformity of cell to cell response

**true single ph.e**

**NOTE: gain easily measured**

## Gain



# Gain and its fluctuations

$$G = \Delta V (C_q + C_d) / q_e$$

→ Gain is linear if  $\Delta V$  in quenching regime

but

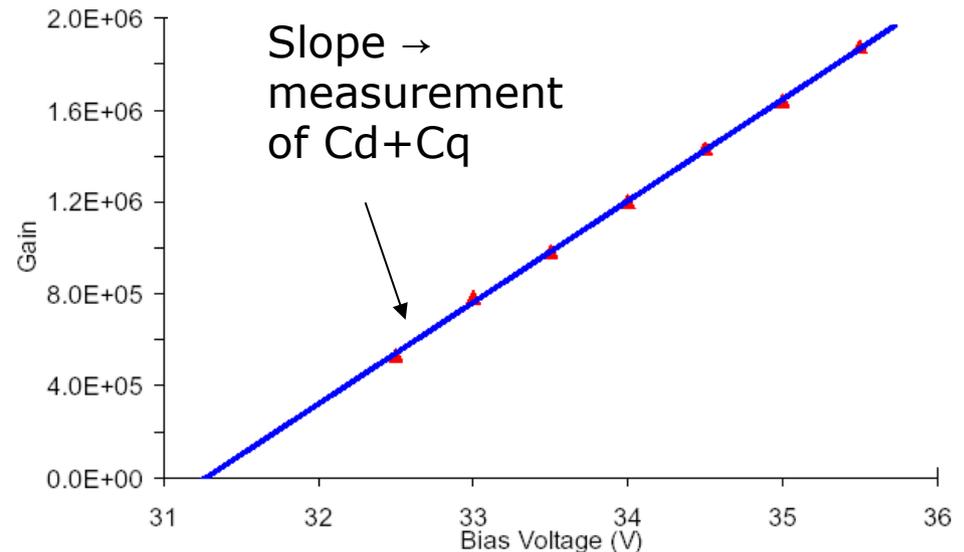
there are various sources of response non-linearity (ie non-proportionality to number of photons → next slides)

SiPM gain fluctuations (intrinsic) differ in nature compared to APD where the statistical process of internal amplification shows a characteristic fluctuations

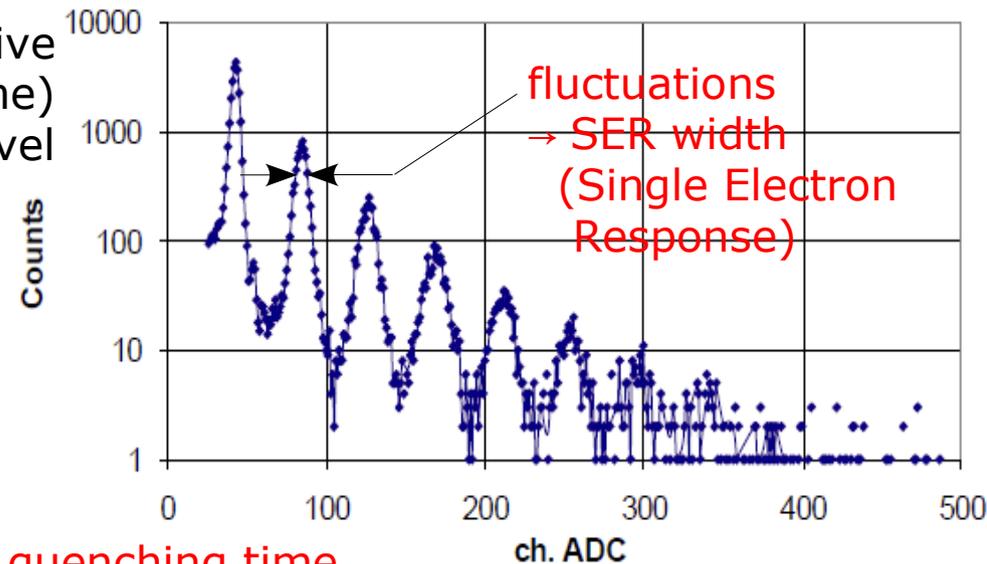
$$\frac{\delta G}{G} = \frac{\delta V_{bd}}{V_{bd}} \oplus \frac{\delta C_{dq}}{C_{dq}}$$

cell to cell uniformity (active area and volume) control at % level

- doping densities (Poisson):  
 $\delta V_{bd} \geq 0.3V$   
*Shockley, Sol. State Ele. 2 (1961) 35*
- doping, epitaxial, oxide (processing):  
 $\delta V_{bd} \sim O(0.1V)$



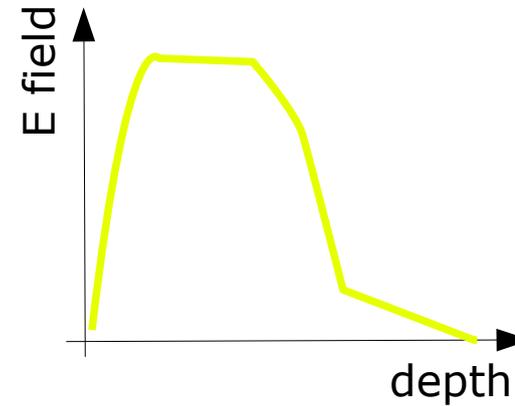
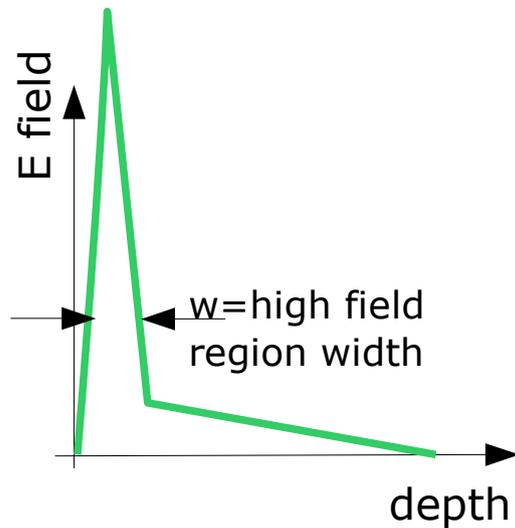
SES MEPhI/PULSAR APD, U=57.5V, T=-28 C



In addition  $\delta G$  might be due to fluctuations in quenching time  
 ... and of course after-pulses contribute too (not intrinsic → might be corrected)

# Improved $V_{bd}$ uniformity

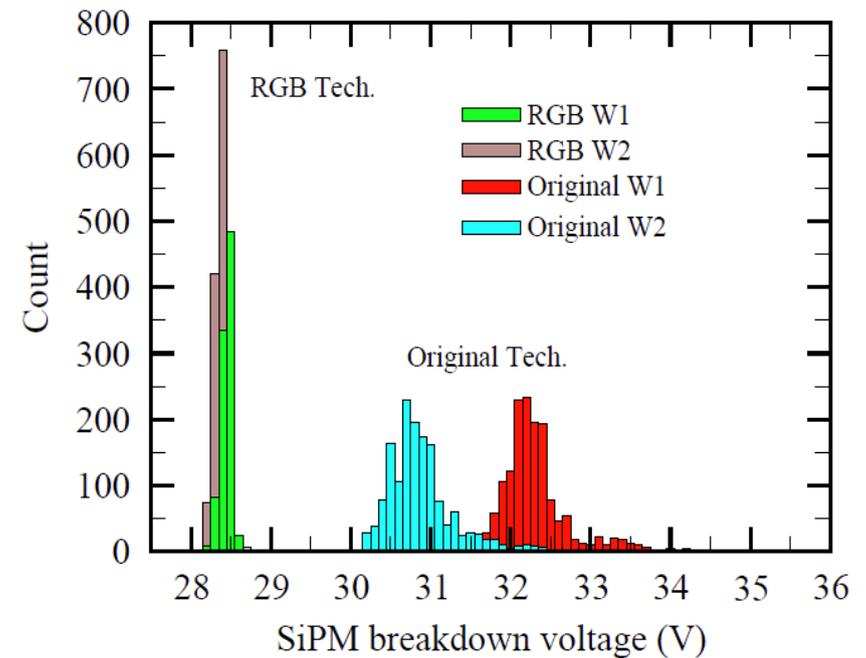
Engineering high electric field & depletion/drift layer profiles



→ Improved break-down voltage uniformity

- wafer level
- among wafers

*Recent progresses in FBK-Advansid devices*



# Response Non-Linearity

Non-proportionality of charge output w.r.t. number of photons (i.e. response) at level of several % might show up even in quenching regime (negligible quenching time), depending on  $\Delta V$  and on the intensity and duration of the light pulse.

Main sources are:

- finite number of pixels
- finite recovery time
- after-pulses, cross-talk
- drop of  $\Delta V$  during the light pulse due to relevant signal current on (large) series resistances (eg ballast)

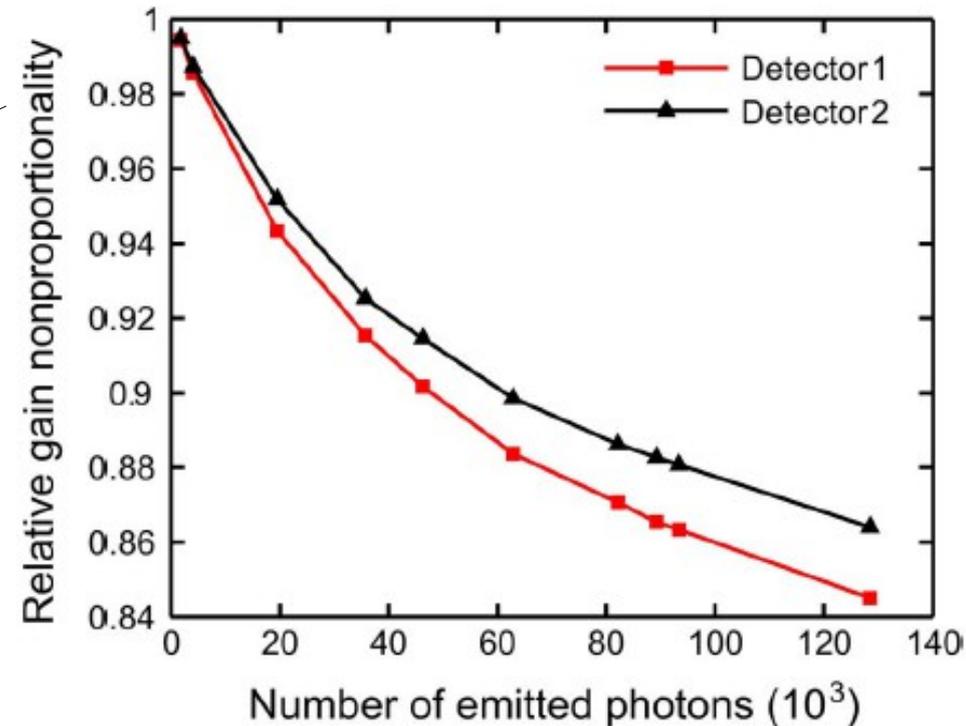
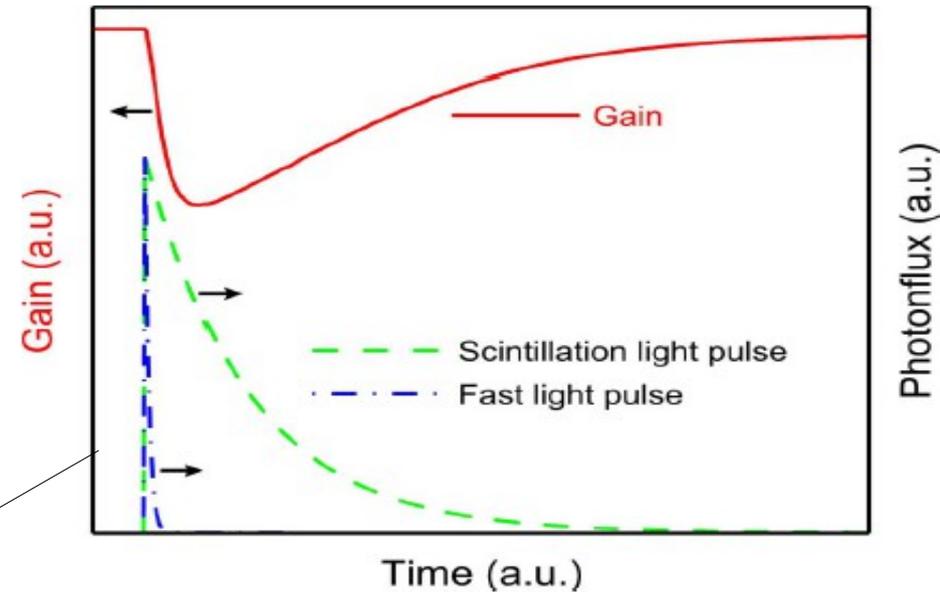
*T.van Dam IEEE TNS 57 (2010) 2254*  
Detailed model to estimate non-lin. corrections

Finite number of cells is main contribution in case number of photons  $\sim O(\text{number of cells})$  (dynamic range not adequate to application)

→ saturation 
$$n_{\text{fired}} = n_{\text{all}} \left( 1 - e^{-\frac{n_{\text{phot}} \cdot \text{PDE}}{n_{\text{all}}}} \right)$$

→ loss of energy resolution

see Stoykov et al JINST 2 P06500 and Vinogradov et al IEEE NSS 2009 N28-3

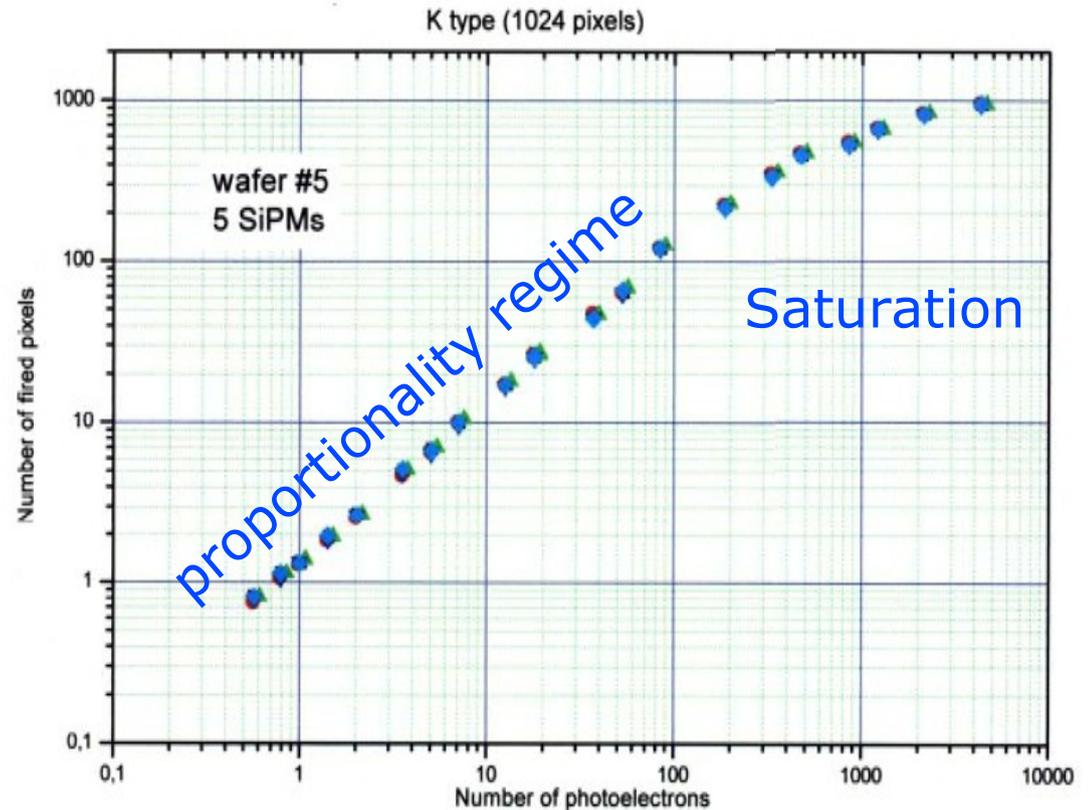


# Dynamic range and non-linearity

analog SiPM output =  
sum of binary cell's output

- Due to **finite number of cells** → signal **saturation**

- Correction possible BUT  
→ **degraded resolution**



$$A \approx N_{firedcells} = N_{total} \cdot \left(1 - e^{-\frac{N_{photon} \cdot PDE}{N_{total}}}\right)$$

eg: 20% deviation from linearity  
if 50% of cells respond

➔ Best working conditions:  $N_{photo-electrons} < N_{SiPM\ cells}$

Additional complications:

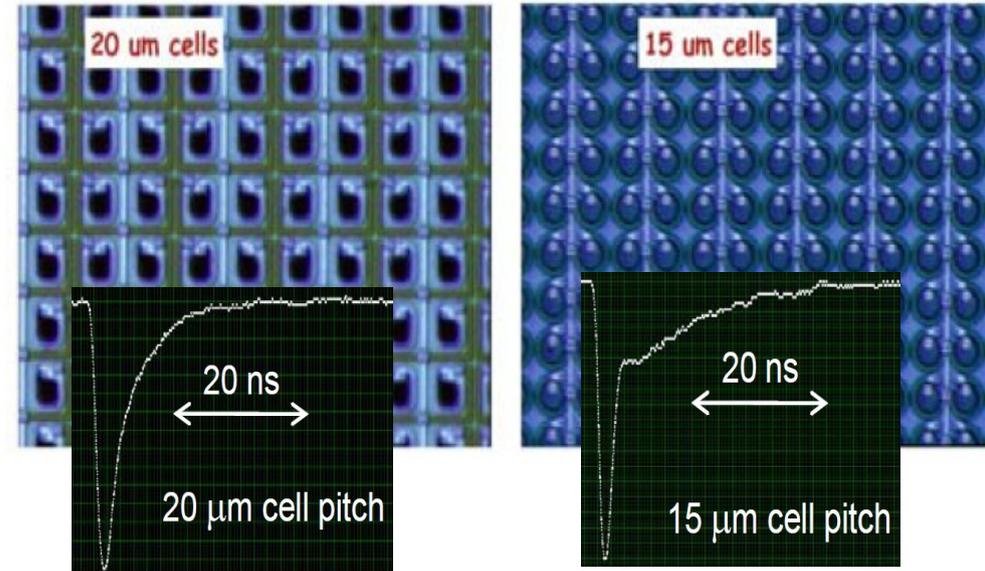
- 1) need correction to  $N_{fired-cells}$  due to **cross-talk** and **after-pulse**
- 2) **effective dynamic range** depends on recovery time and time scale of signal burst

# Tinier cell → better whole performance

Latest MPPC tiny cell by Hamamatsu

Different types available or in preparation:

- **tiny cells** (→ 15 $\mu\text{m}$ )  
→ HPK, FBK-Advansid(\*), NDL, MPI-LL  
(\* ) fill factor → 50% !!!
- **micro cells** (→  $\mu\text{m}$ )  
→ Zecotek, AmpliticationTechn.

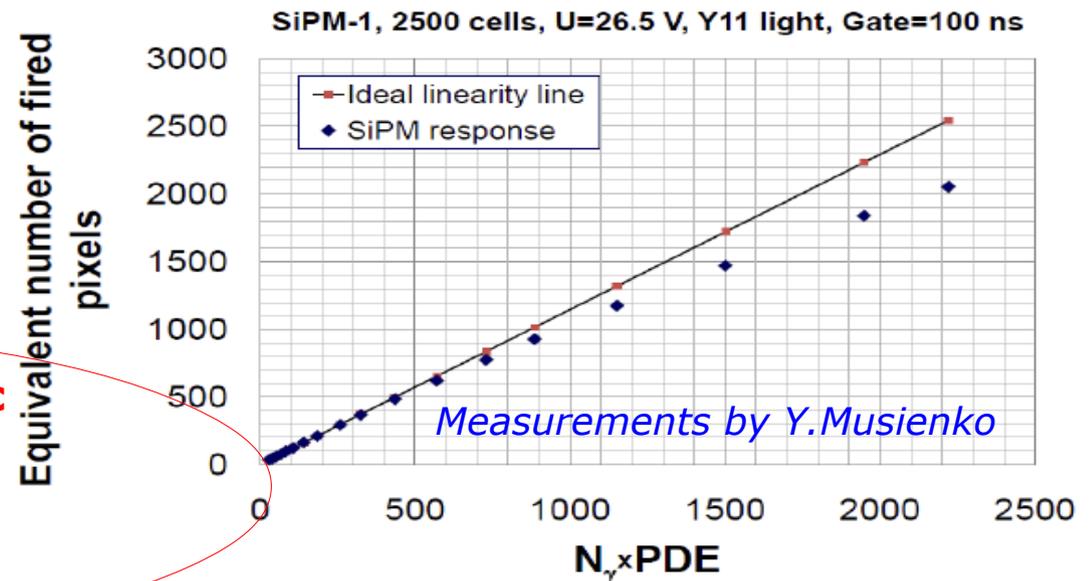


## SiPMs NDL (Beijing)

Zhang et al NIM A621 (2010) 116

Han at NDIP 2011

- type: n-on-p, Bulk Rq
- high cell density (10000/ $\text{mm}^2$ )
- fast recovery (5ns)
- low gain
- **better timing** → **less after-pulsing**
- **dynamic range** → **less cross-talk**
- **radiation hardness**



# Noise sources

## Primary noise

→ dark counts

pulses triggered by non-photo-generated carriers (**thermal / tunneling generation** in the bulk or in the surface depleted region around the junction)

## Correlated noise:

→ After-pulsing

→ Cross-Talk

"optical"

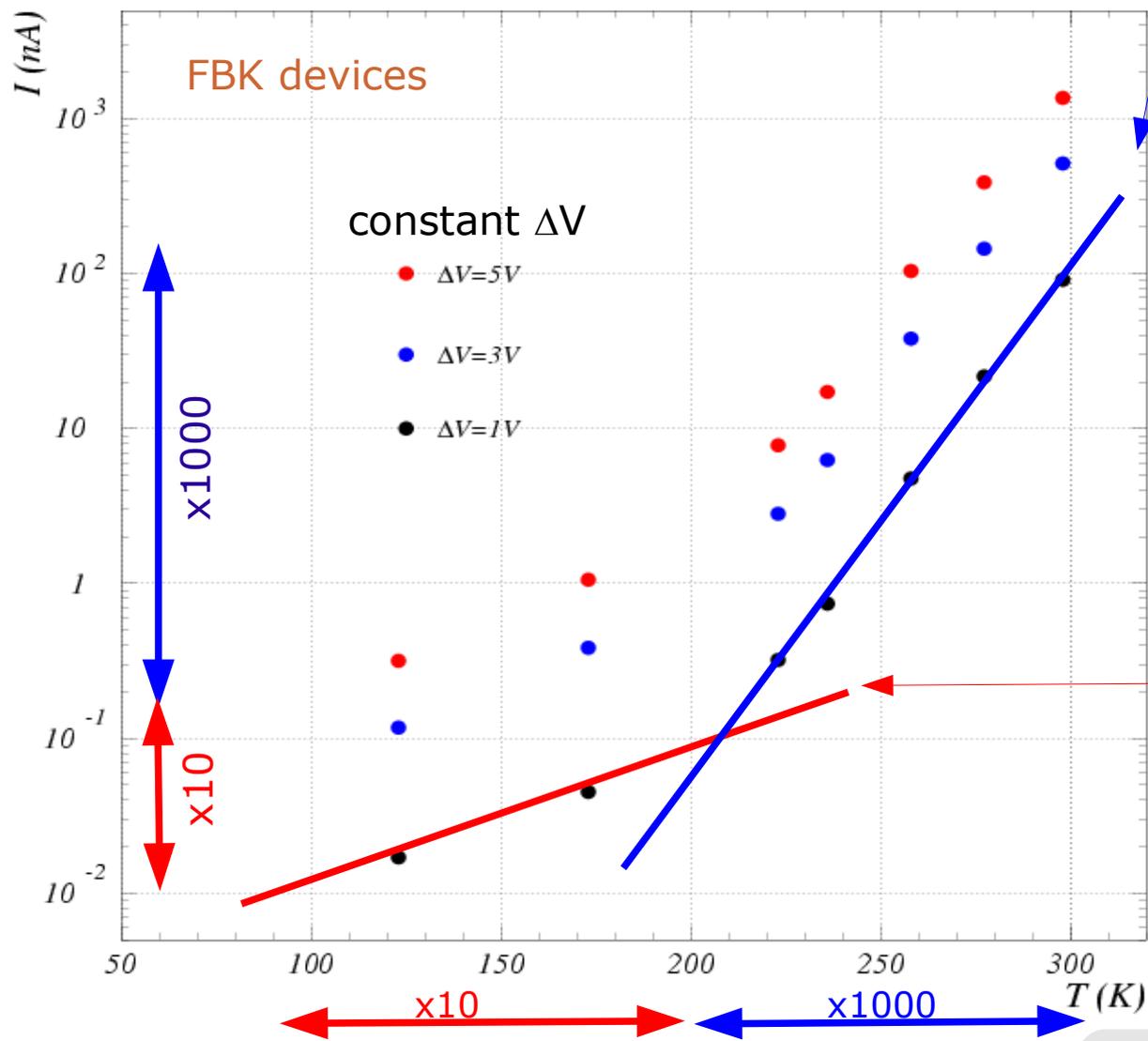
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**photo-generation during the avalanche discharge.** Some of the photons can be absorbed in the adjacent cell possibly triggering new discharges

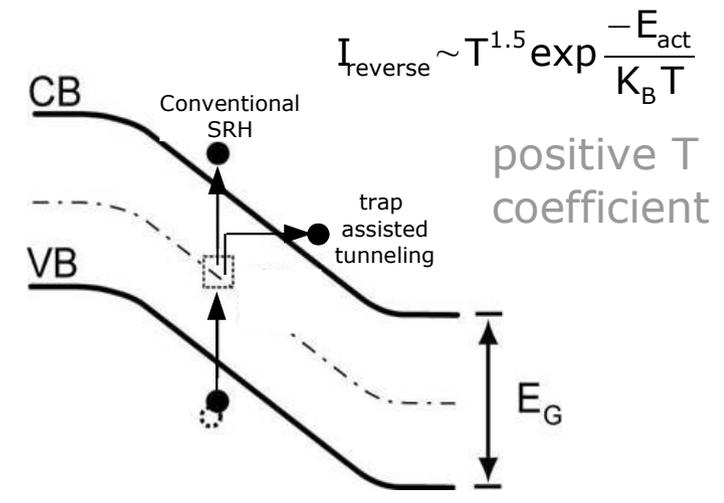
# Dark current vs T sources of DCR

contribution to DCR from diffusion of minority carriers negligible below 350K

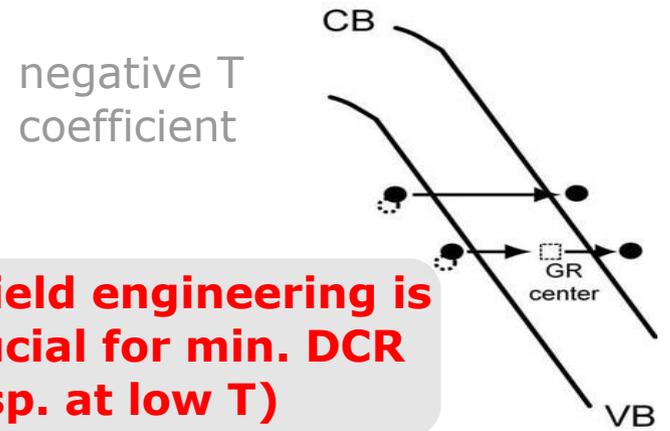
Noise mainly comes from the high E Field region (no whole depletion region)



1) Generation/Recombination SRH noise (enhanced by trap assisted tunneling)



2) Band-to-band Tunneling noise (strong dependence on the Electric field profile)



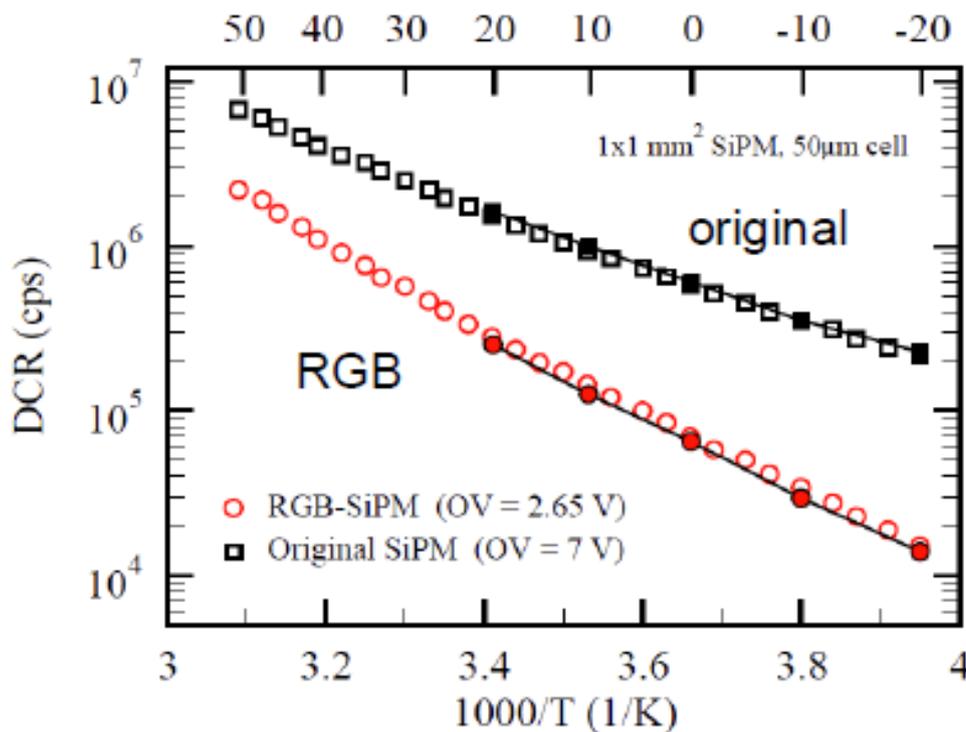
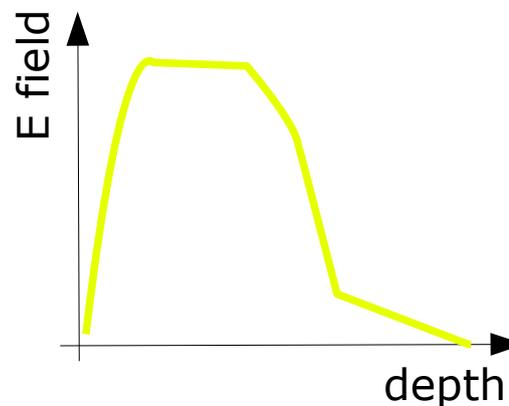
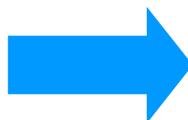
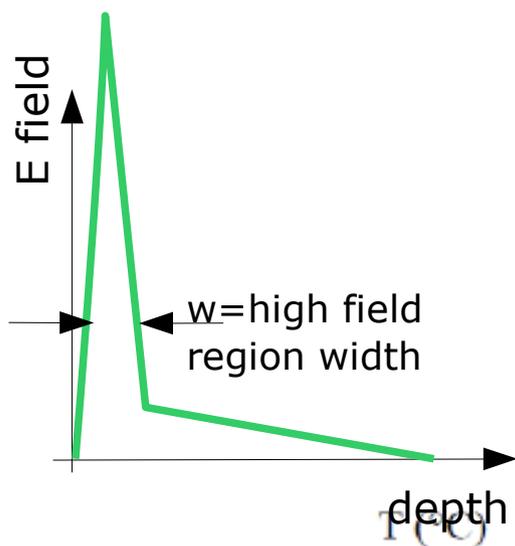
Tunneling noise dominating for T < 200K (sharp high E field region → higher noise)

**E field engineering is crucial for min. DCR (esp. at low T)**

# Dark Count Rate

- DCR  $\rightarrow$  linear dependence due to  $P_{01} \propto \Delta V$  ( $\rightarrow$  same as PDE vs  $\Delta V$ )  
 $\rightarrow$  non-linear at high  $\Delta V$  due to **cross-talk and after-pulsing**  $\rightarrow \propto \Delta V^2$
- DCR scales with **active surface** (not with volume: **high field region**)

## Engineering high electric field & depletion/drift layer profiles



RGB has a much lower noise and a steeper temperature dependence:

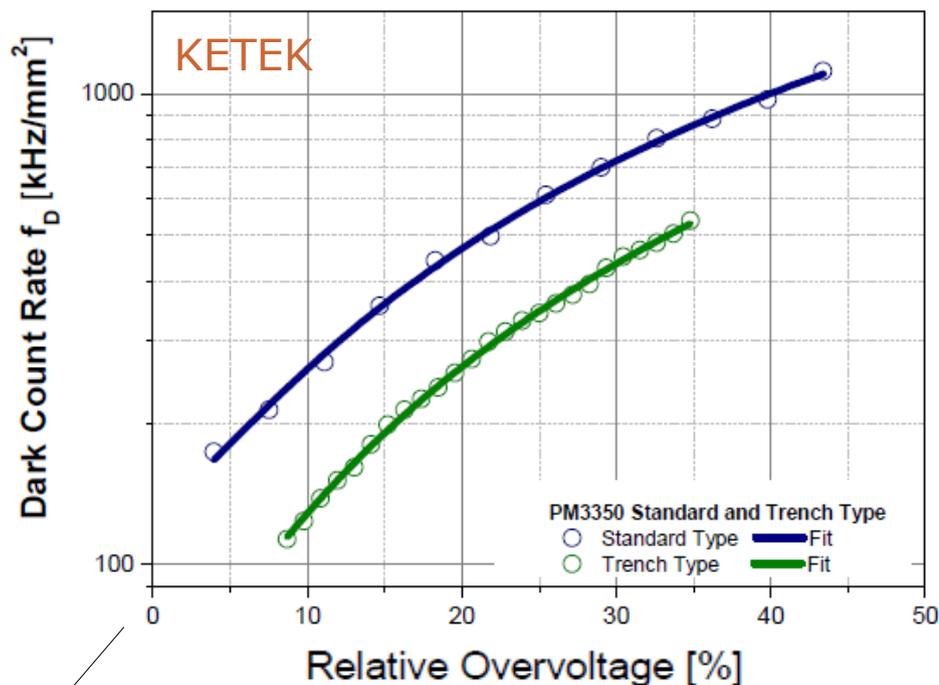
**$\rightarrow$  less tunneling**

*Recent progresses in FBK-Advansid devices*

# Dark Count Rate

- DCR  $\rightarrow$  linear dependence due to  $P_{01} \propto \Delta V$  ( $\rightarrow$  same as PDE vs  $\Delta V$ )  
 $\rightarrow$  non-linear at high  $\Delta V$  due to **cross-talk** and **after-pulsing**  $\rightarrow \propto \Delta V^2$
- DCR scales with **active surface** (not with volume: **high field region**)

KETEK PM 3350 (p<sup>+</sup>-on-n, shallow junction)  
 3x3mm<sup>2</sup> active area pixel size 50x50  $\mu$ m<sup>2</sup>



$V_{bd} \sim 25V$

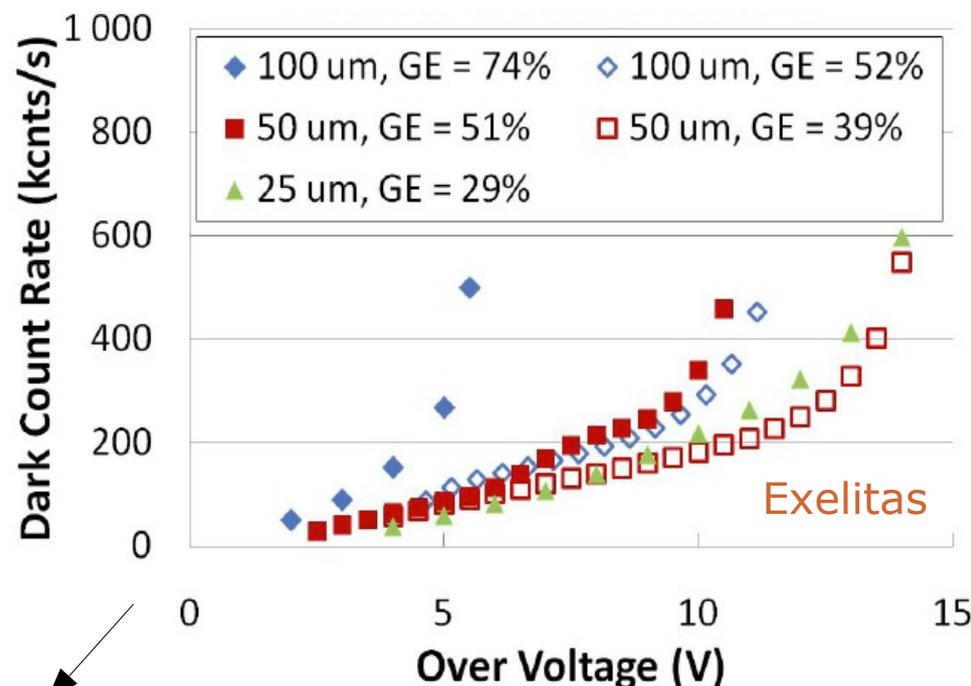
*F. Wiest – AIDA 2012 at DESY*

Latest **Hamamatsu** and **FBK** devices below  $\sim 100$ kHz/mm<sup>2</sup>

Critical issues:

- **quality of epitaxial layer**
- **gettering techniques**
- **Electric field  $\rightarrow$  tunneling**

Exelitas 1<sup>st</sup> generation SiPM 2011  
 (p<sup>+</sup>-on-n) 1x1mm<sup>2</sup>



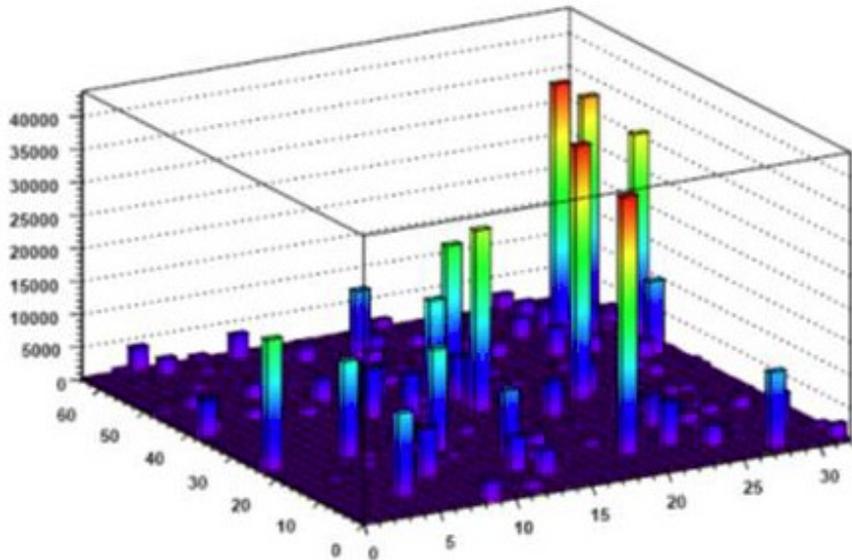
$V_{bd} \sim 140V$

*P. Berard – NDIP 2011*

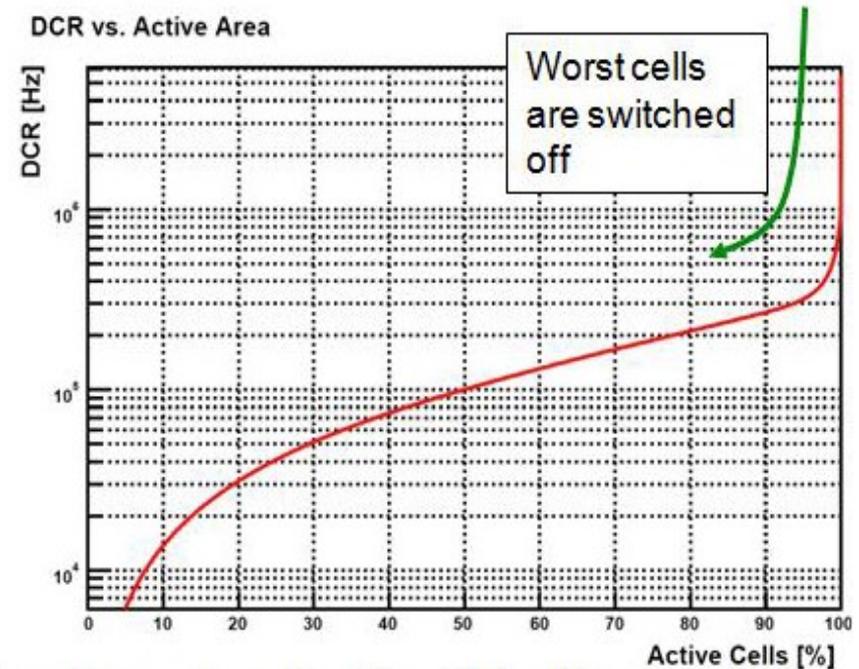
# Dark Count Rate: digital-SiPM (Philips)

Control over individual SPADs enables detailed device characterization

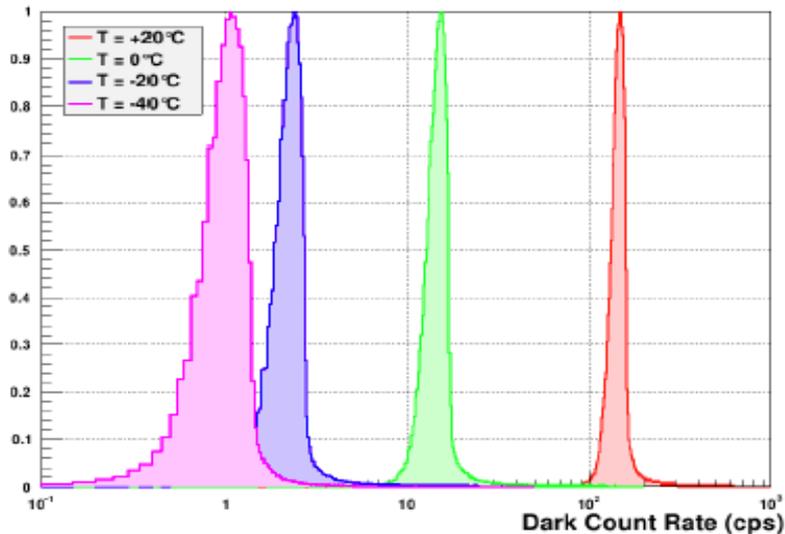
Dark count rate map



DCR vs. Active Area

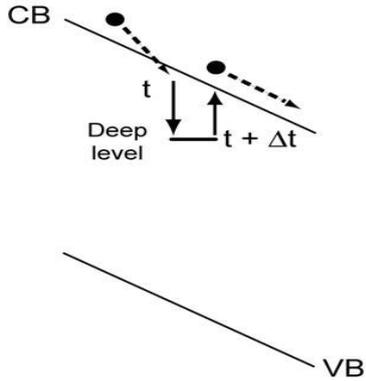


SPAD Dark Count Rate Distribution



- **Over 90% good diodes**  
(dark count rate close to average)
  - Typical dark count rate (DCR) at  $20^\circ\text{C}$  and  $\Delta V=3.3\text{V}$   $\sim 150\text{Hz} / \text{diode}$
  - Low DCR  $\sim 1\text{-}2\text{Hz}/\text{diode}$  at  $-40^\circ\text{C}$
- T.Frach at Heraeus Seminar 2013*

# After-Pulsing Carrier trapping and delayed release



$$P_{\text{afterpulsing}}(t) = P_c \cdot \frac{\exp(-t/\tau)}{\tau} \cdot P_{01} \propto \Delta V^2 \sim \text{Few \% level at 300K}$$

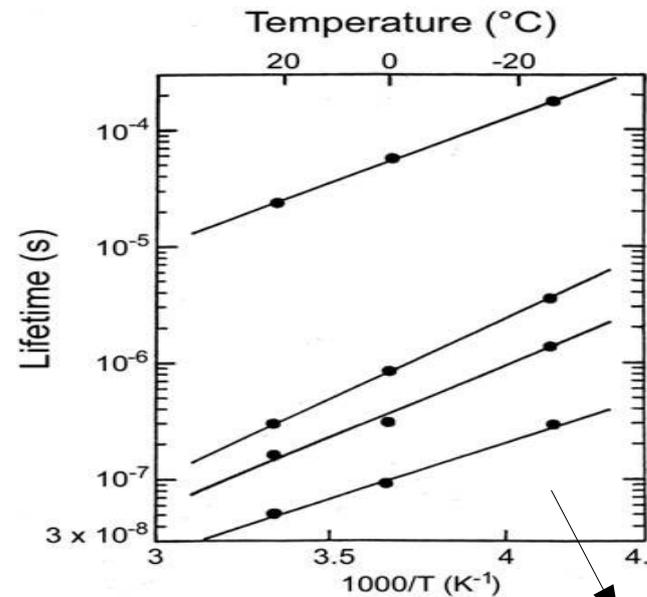
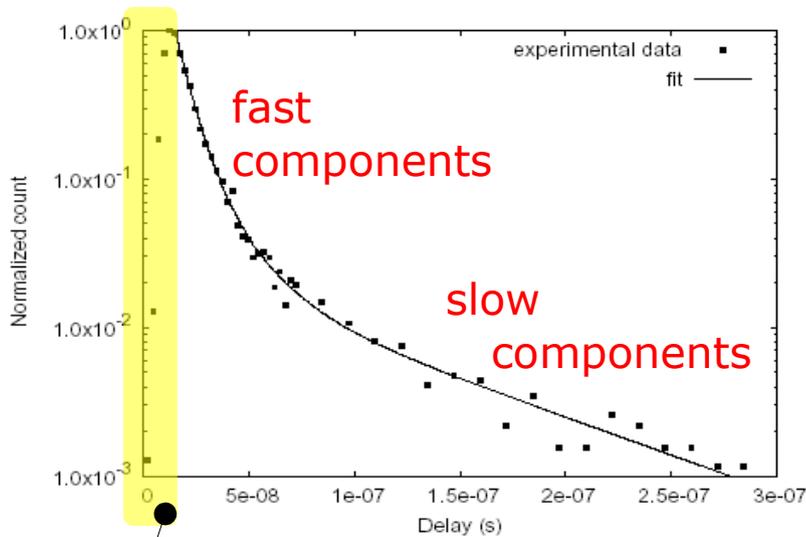
avalanche triggering probability  $\propto \Delta V(t)$

$\tau$  : trap lifetime depends on trap level position

quadratic dependence on  $\Delta V$

$P_c$  : trap capture probability

$\propto$  carrier flux (current) during avalanche  $\propto \Delta V$   
 $\propto N$  traps



S.Cova, A.Lacaita, IEEE EDL (1991)  
 G.Ripamonti, IEEE EDL (1991)

Fig. 10. Spectrum of the delay time from the primary pulse to the after-pulse.

Only partially sensitive to after-pulsing during recovery  
 ie recovery hides After-pulses (does not cancel them)

not trivial dependence on T

# Optical cross-talk

## Avalanche luminescence (NIR)

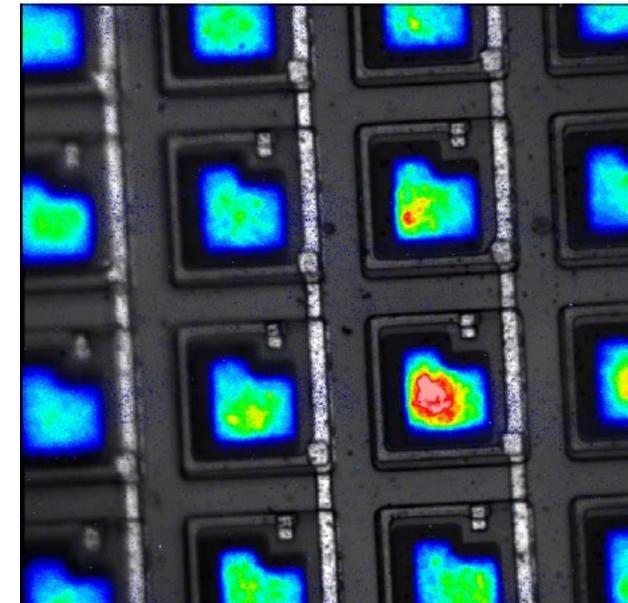
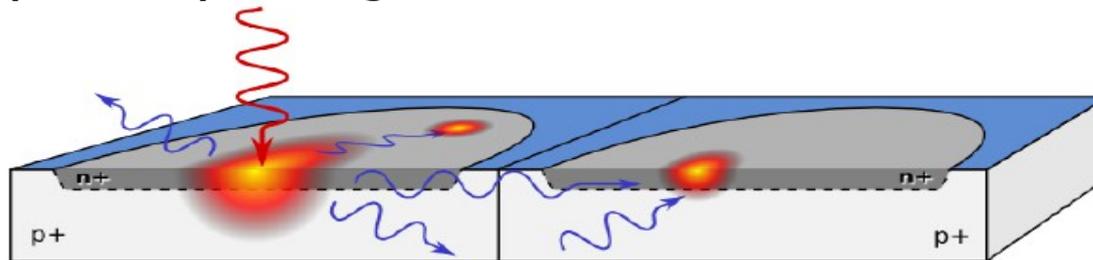
Carriers' luminescence (spontaneous direct relaxation in the conduction band) during the avalanche: probability  $3 \cdot 10^{-5}$  per carrier to emit photons with  $E > 1.14$  eV

*A.Lacaita et al. IEEE TED (1993)*

Photons can induce avalanches in neighboring cells. Depends on distance between high-field regions

$\Delta V^2$  dependence on over-voltage:

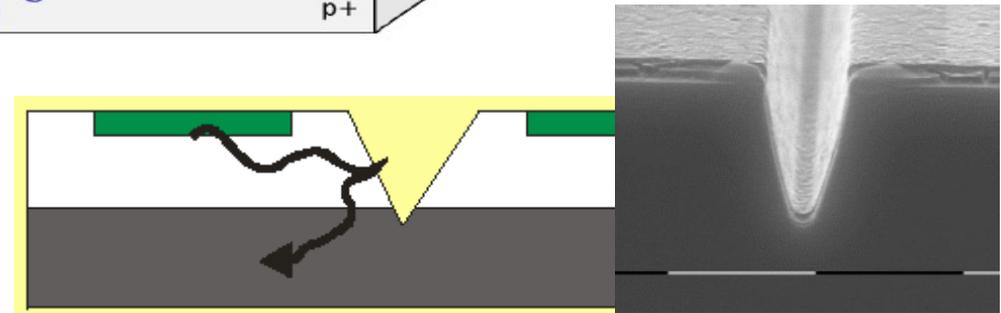
- carrier flux (current) during avalanche  $\propto \Delta V$
- gain  $\propto \Delta V$



N.Otte, SNIC 2006

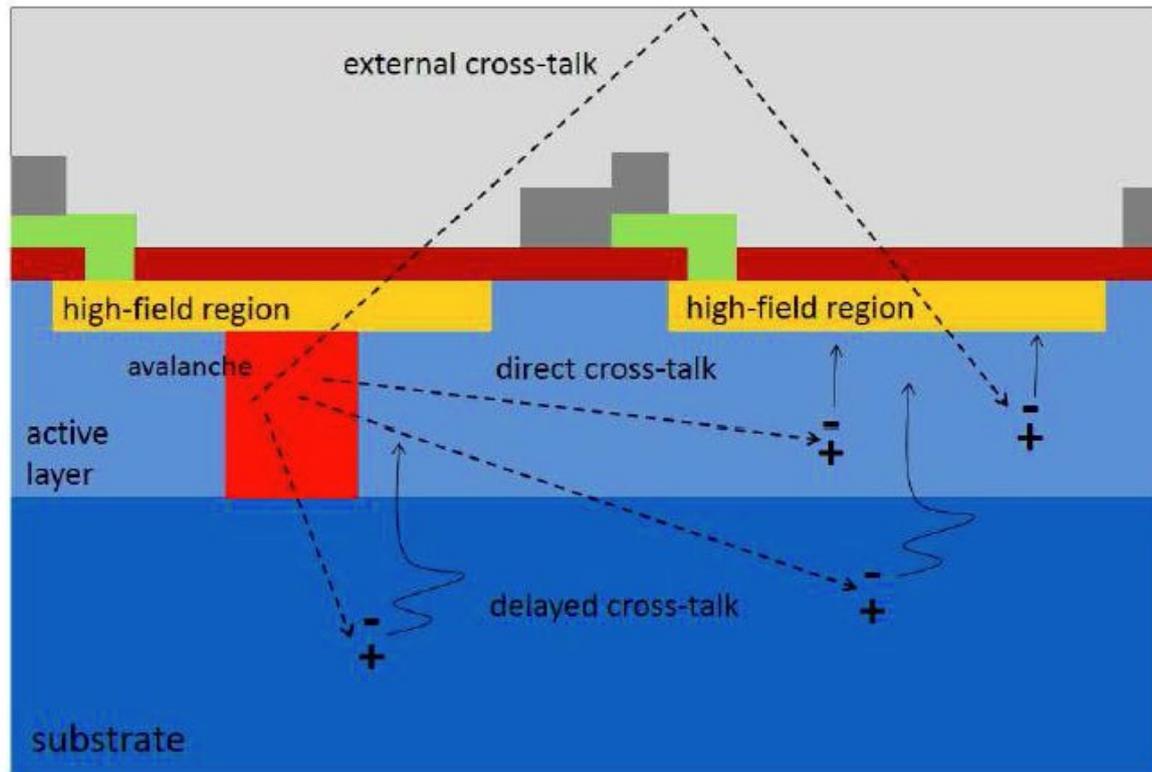
Counteract:

- **optical isolation** between cells by trenches filled with opaque material
- low over-voltage operation helps



It can be reduced to a level below % in a wide  $\Delta V$  range

# Correlated noise sources



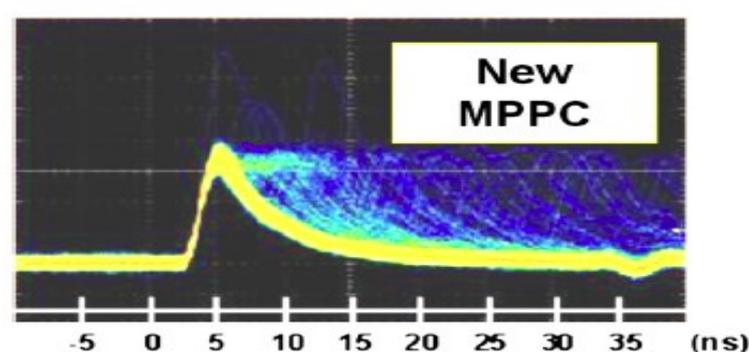
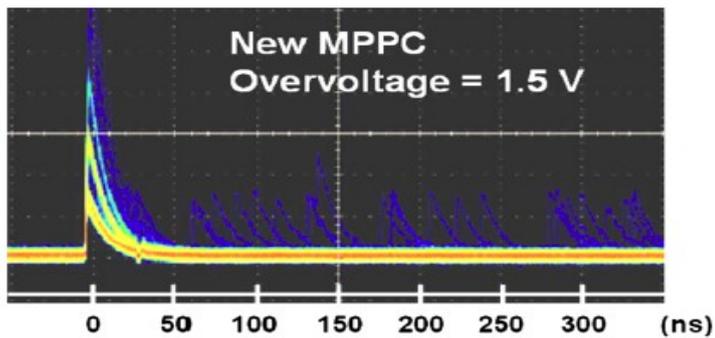
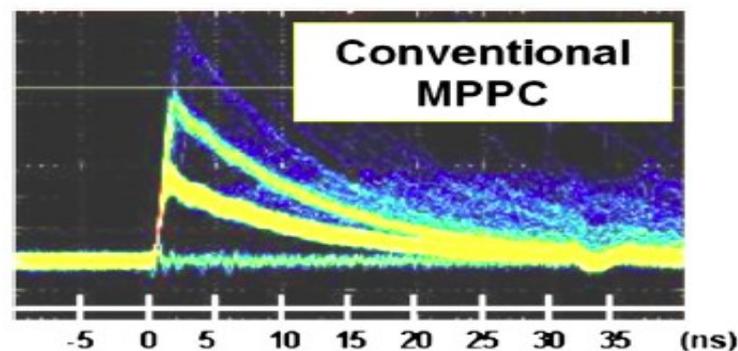
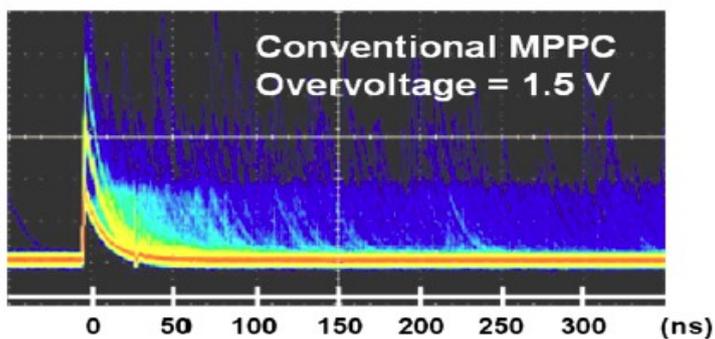
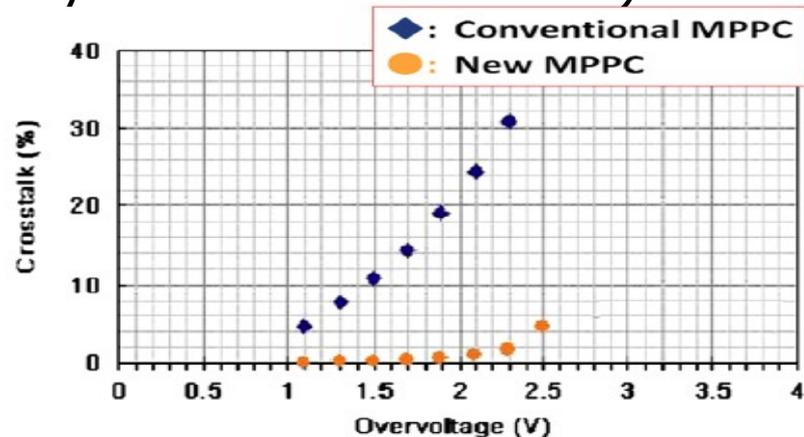
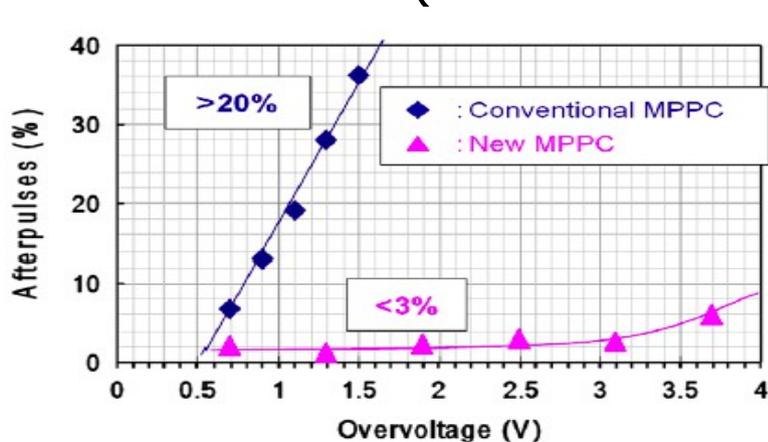
Some paths for optical cross-talk

A.Ferri IPRD 2013

- Trenches to avoid direct and delayed cross-talk...
- buried junction to avoid out-diffusion...
- **lower gain → use tiny cells (passive quenching)**  
→ **or active quenching devices**

# Recent devices from Hamamatsu (2013)

Reduced **After-pulsing** and **Cross-Talk** rates...  
(... not simultaneously in the same device)





# Photo-Detection Efficiency - PDE

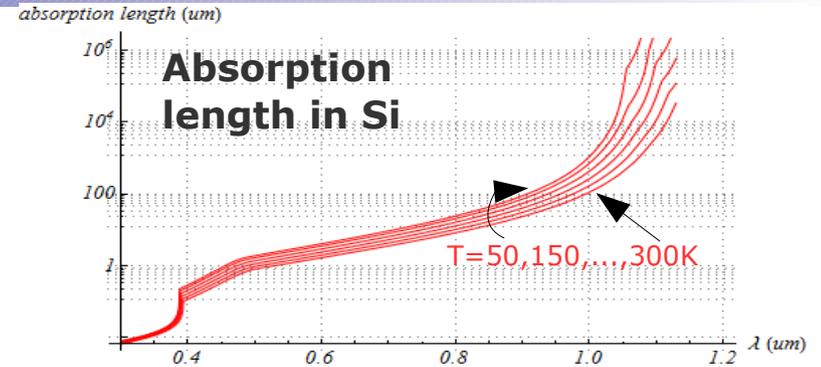
- Three factors
- Recent improvements
- UV and VUV enhanced devices

# Photo-Detection Efficiency (PDE) – 3 factors

## QE: carrier Photo-generation

probability for a photon to generate a carrier that reaches the high field region

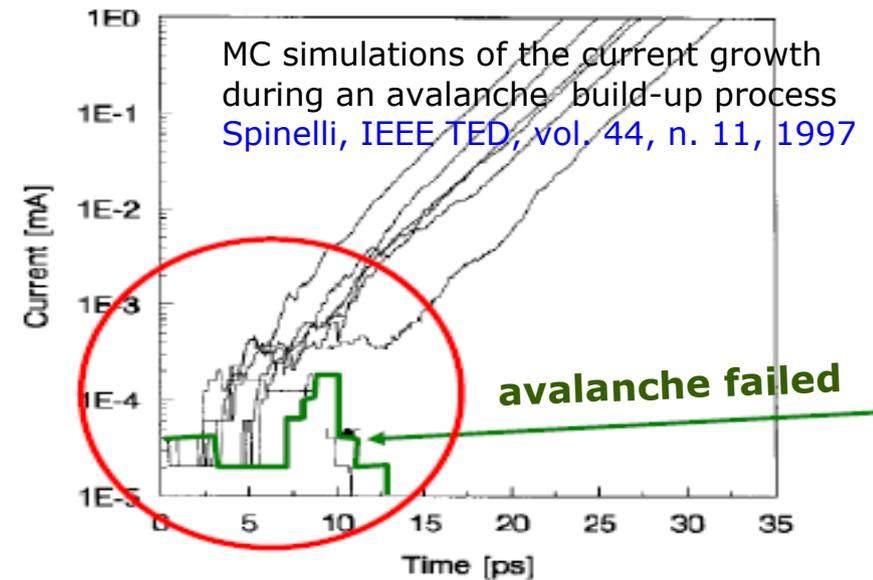
- $\lambda$  and T dependent
- $\Delta V$  independent if full depletion at  $V_{bd}$



## $P_{01}$ : avalanche triggering probability

probability for a carrier traversing the high-field to generate the avalanche

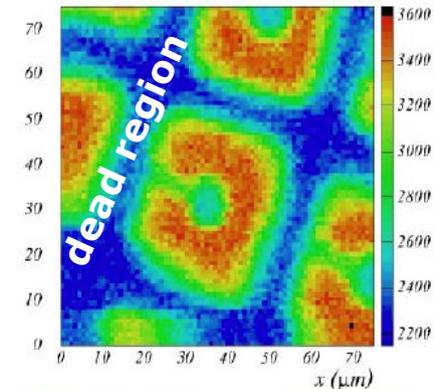
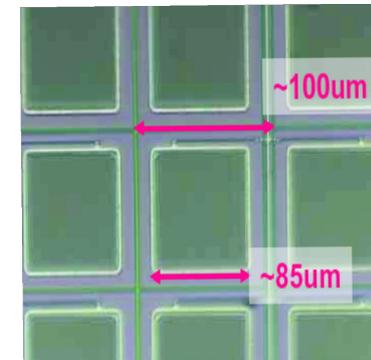
- $\lambda$ , T and  $\Delta V$  dependent



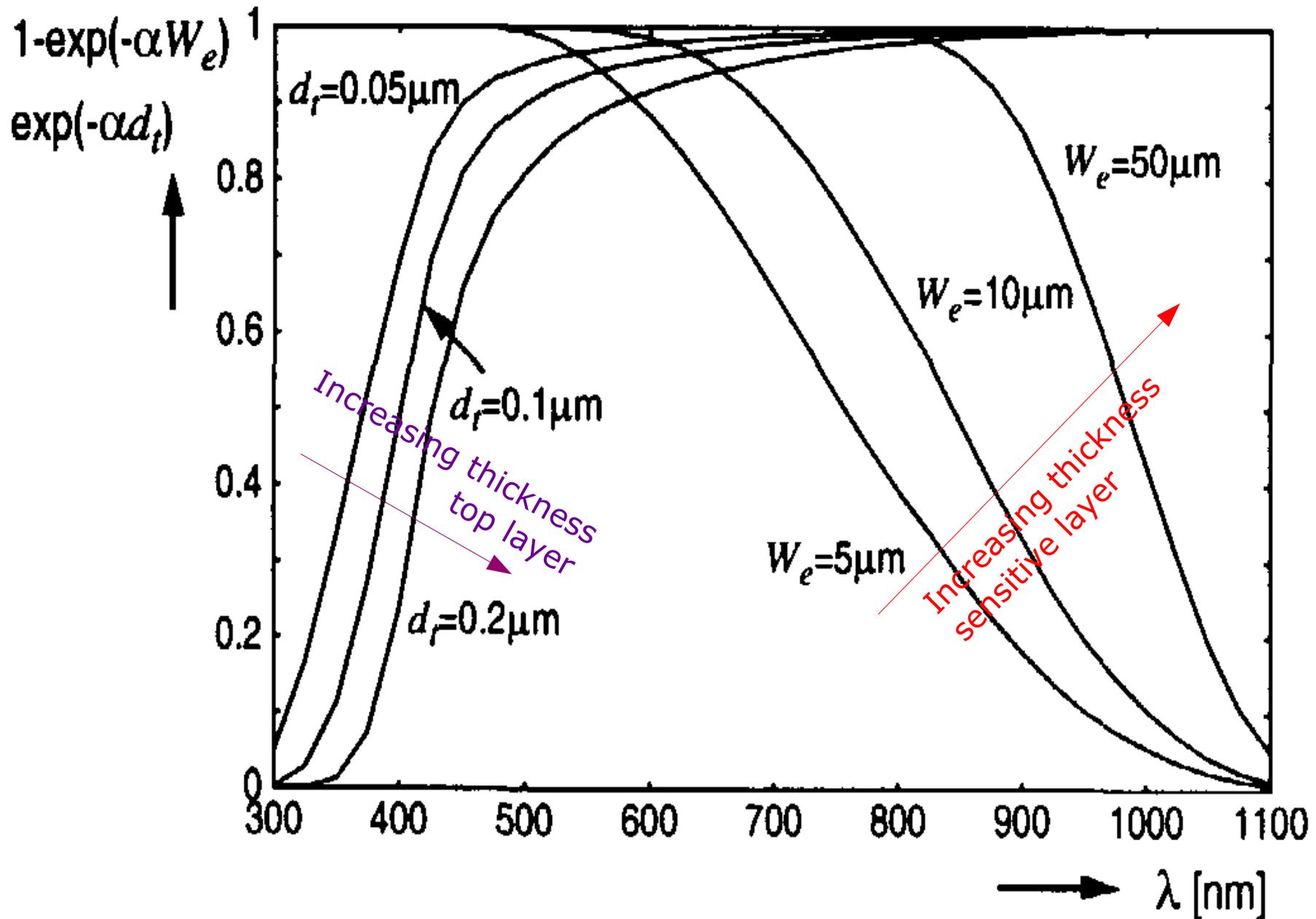
## FF: geometrical Fill Factor

fraction of dead area due to structures between the cells, eg. guard rings, trenches

- moderate  $\Delta V$  dependence (cell edges)



# QE → PDE dependence on wavelength $\lambda$

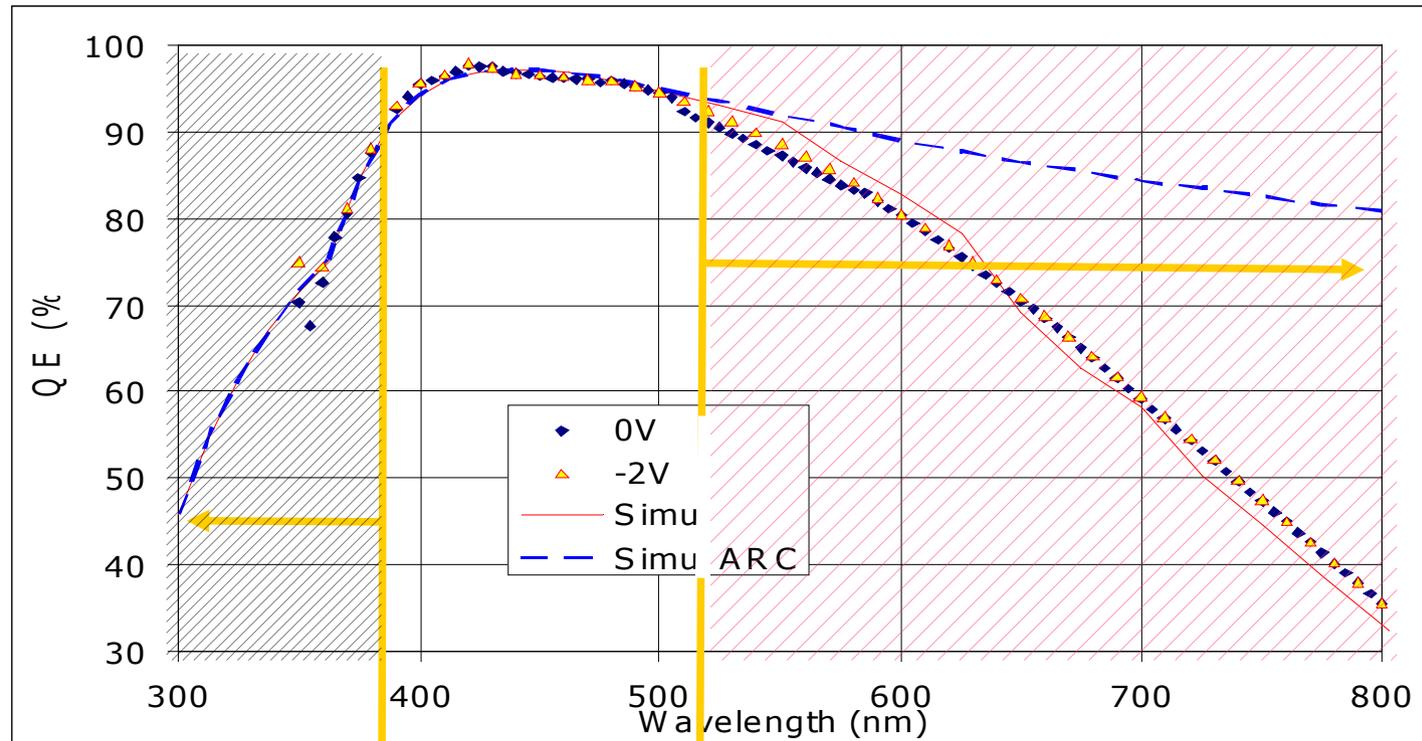


W.Knidt PhD Thesis 1999

# QE $\rightarrow$ PDE dependence on wavelength $\lambda$

FBK single diode (2006)

photo-voltaic regime ( $V_{bias} \sim 0$  V)



limited by  
ARC Transmittance  
&  
Superficial  
Recombination

limited by the  
small  $\pi$  layer thickness

Most critical issue for **Deep UV SiPM**  
note: reduced superficial recombination  
in n-on-p wrt p-on-n

# Avalanche Trigg. Probability $\rightarrow$ PDE vs $\lambda$

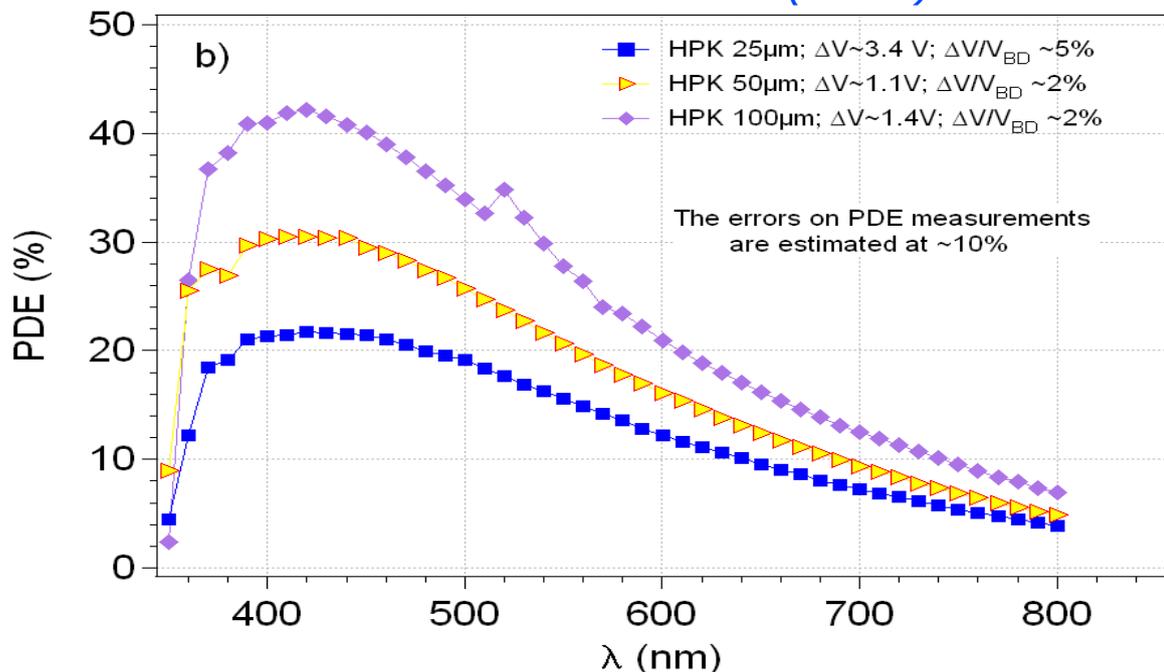
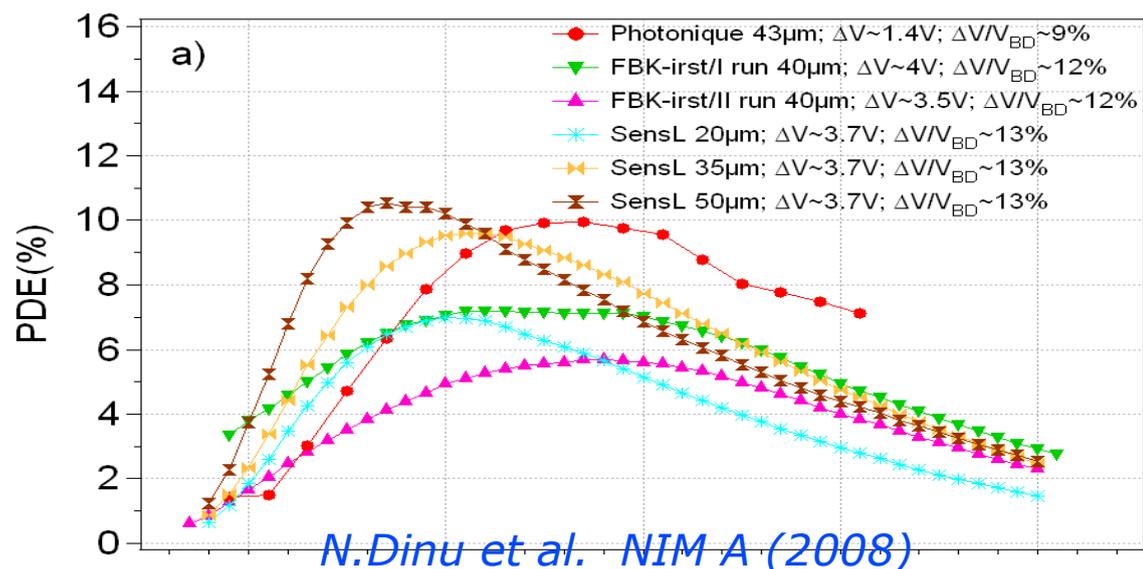
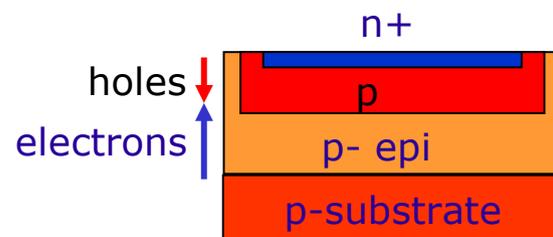
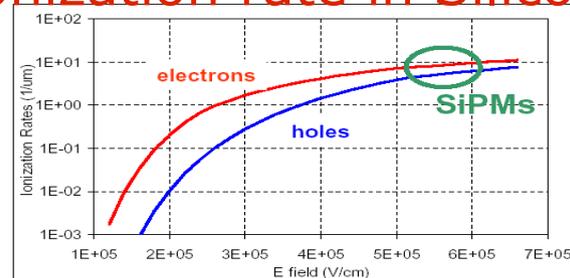


Fig. 5a) The PDE vs.  $\lambda$  of the Photonique, FBK-irst and SensL devices and b) HPK

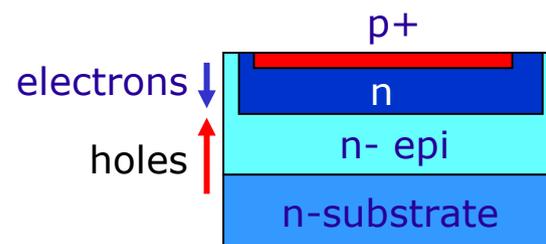
## n-on-p structures



## Ionization rate in Silicon



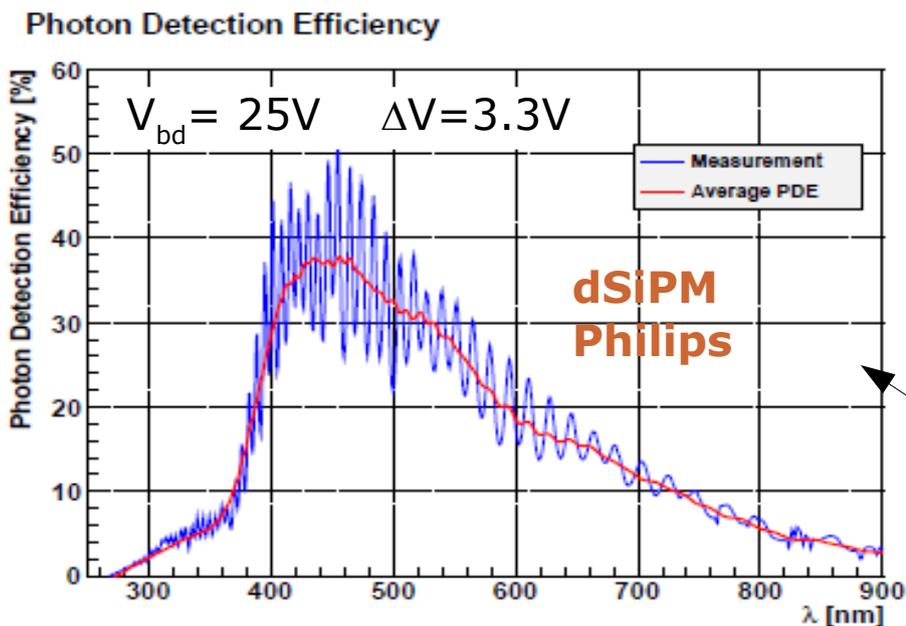
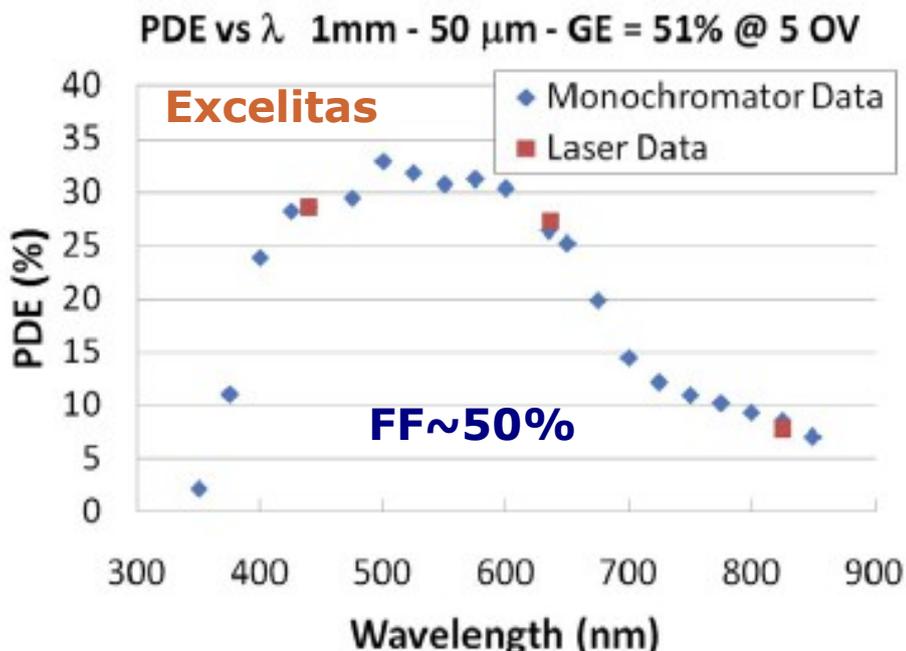
## p-on-n structure



(shallow junctions)

# Improving PDE

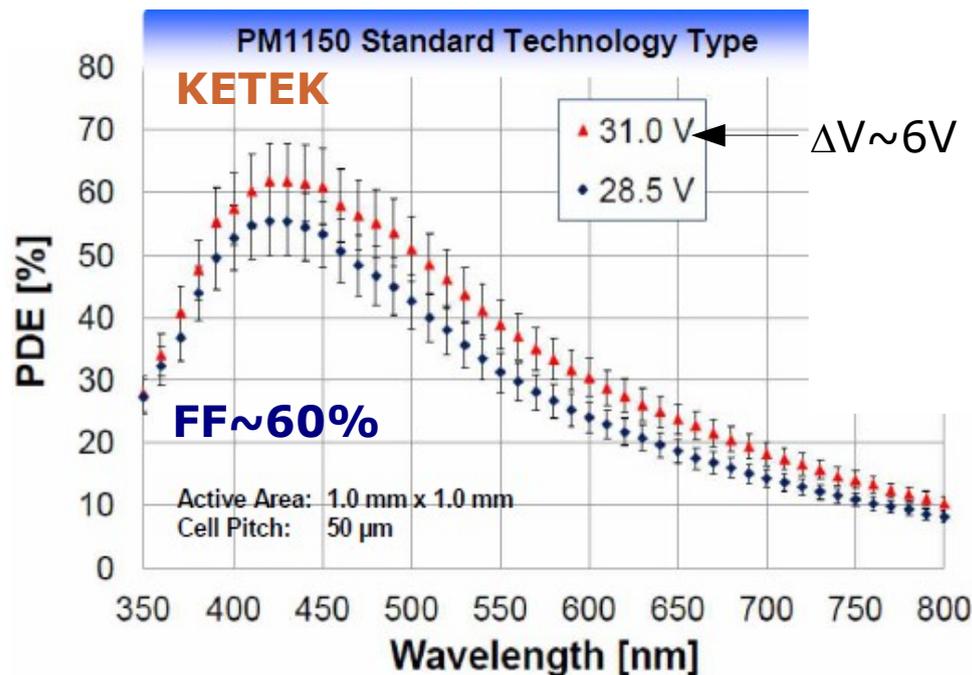
Barlow - LIGHT 2011



T.Frach 2012 JINST 7 C01112

- PDE peak constantly improving for many devices
- every manufacturer shape PDE for matching target applications
- UV SiPM eg from MePhi/Excelitas (see *E.Popova at NDIP 2011*)
- VUV SiPMs in development too

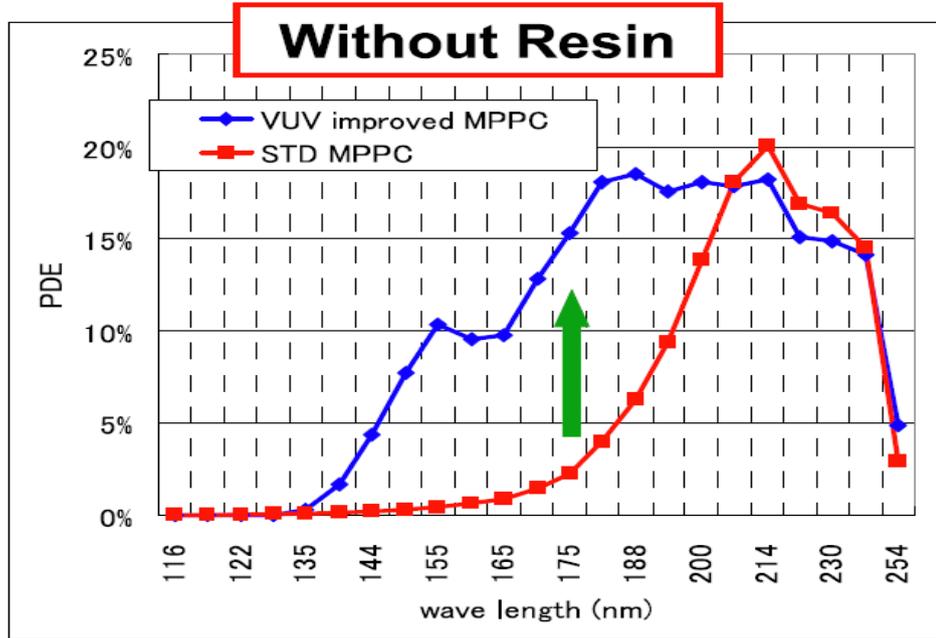
F.Wiest - AIDA 2012 at DESY



dSiPM (latest sensor 2011)

- up to now no optical stack optimization
- no anti-reflecting coating
- potential improvement up to 60% peak PDE (*Y.Haemish at AIDA 2012*)

# UV and VUV SiPM development



## Hamamatsu VUV-enhanced MPPC

- removal of protection coating
- optimization of the parameters
  - thinner junction
  - **optimized superficial layers**
- ...

New windows for applications in fundamental Physics experiments

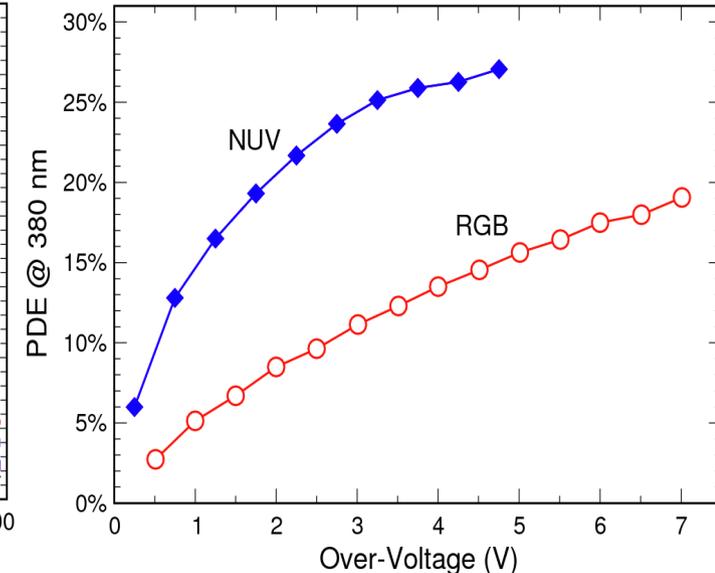
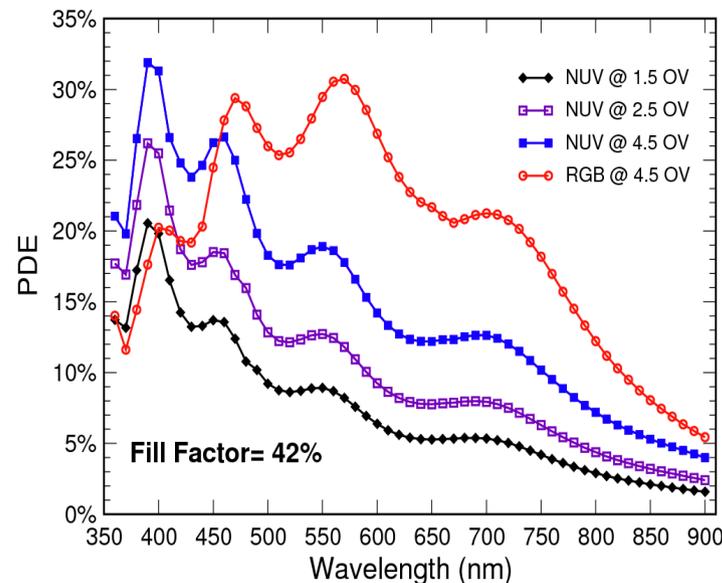
- Dark matter detection  
ZEPLIN, LUX, DARWIN, XENON100
- Double beta decay measurement  
EXO
- Search for rare decay mode  
MEG

Sato et al (Hamamatsu) - Vienna Conf. on Instr. 2013

## FBK - Advansid NUV-SiPM (Near-UV)

- PDE (350nm) ~ 27 %  
(FF = 45 %)

- DCR = 200 kHz @ 20°C  
( $\Delta V = 5V$ )



A.Ferri at IDPASC 2013

# Timing fluctuations

- **SiPM are intrinsically very fast**

Two timing components (related to avalanche development)

- 1) prompt → **gaussian time jitter** well below **100ps** (depending on  $\Delta V$ , and  $\lambda$ )
- 2) delayed → **non-gaussian tails** up to **few ns** (depending on  $\lambda$ )

- **Optimization of devices for timing**

- use of fast signal shape component
- use pulse shape analysis, better than CFD ... don't use ToT (for single photon)

# Timing jitter: prompt and delayed components

## 1) Prompt component: gaussian with time scale $O(100\text{ps})$

Statistical fluctuations in the avalanche:

- **Longitudinal** build-up (minor contribution)
- **Transversal** propagation (main contribution)

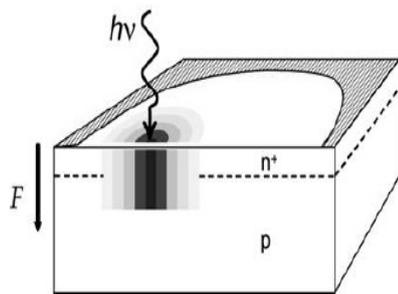
- via multiplication assisted diffusion (dominating in few  $\mu\text{m}$  thin devices)

*A.Lacaita et al. APL and El.Lett. 1990*

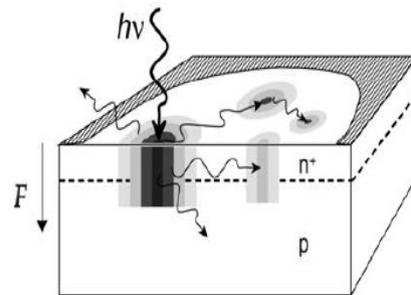
- via photon assisted propagation (dominating in thick devices –  $O(100\mu\text{m})$ )

*PP.Webb, R.J. McIntyre RCA Eng. 1982*

*A.Lacaita et al. APL 1992*



Multiplication assisted diffusion



Photon assisted propagation

**Fluctuations** due to  
**a)** impact ionization statistics

**b)** variance of longitudinal position of photo-generation: finite drift time even at saturated velocity note: saturated  $v_e \sim 3 v_h$  (n-on-p are faster in general)

→ Jitter at minimum →  **$O(10\text{ps})$**   
(very low threshold → not easy)

**Fluctuations** in shock-wave due to  
**c)** variance of the transversal diffusion speed  $v_{diff}$

**d)** variance of transversal position of photo-generation: slope of current rising front depends on transverse position

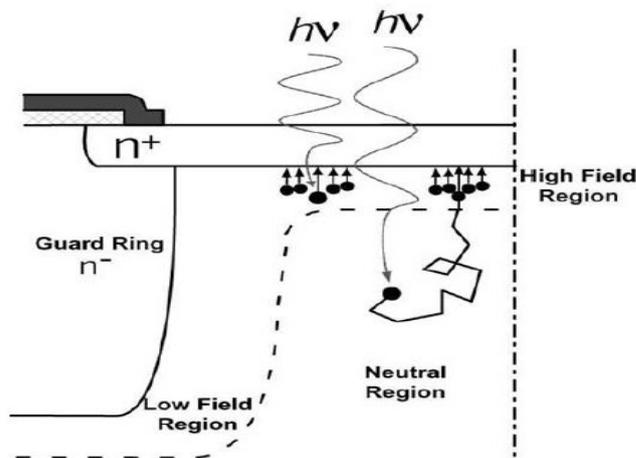
→ Jitter →  **$O(100\text{ps})$**   
(usually threshold set high)

# Timing jitter: prompt and delayed components

## 2) delayed component: non-gaussian tails with time scale O(ns)

Carriers photo-generated in the neutral regions above/beneath the junction and reaching the electric field region by diffusion

*G.Ripamonti, S.Cova Sol.State Electronics (1985)*

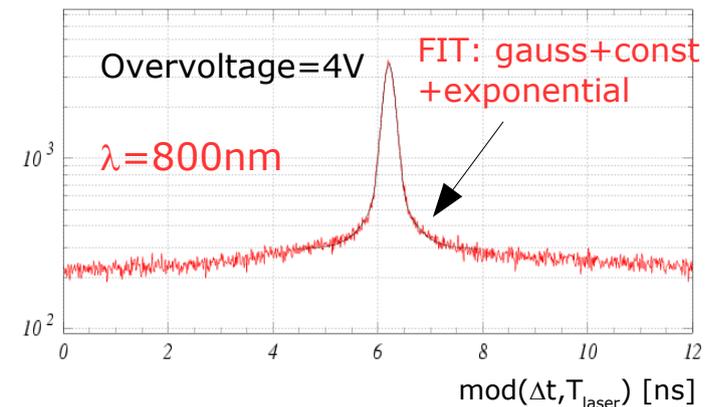
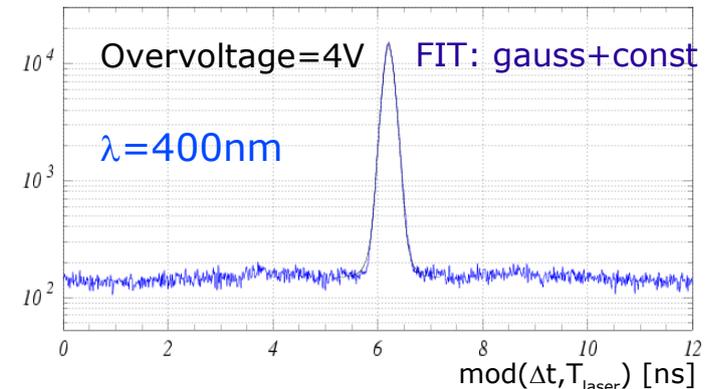


*S.Cova et al. NIST Workshop on SPD (2003)*

tail lifetime:  $\tau \sim L^2 / \pi^2 D \sim$  up to some ns

L = effective neutral layer thickness

D = diffusion coefficient

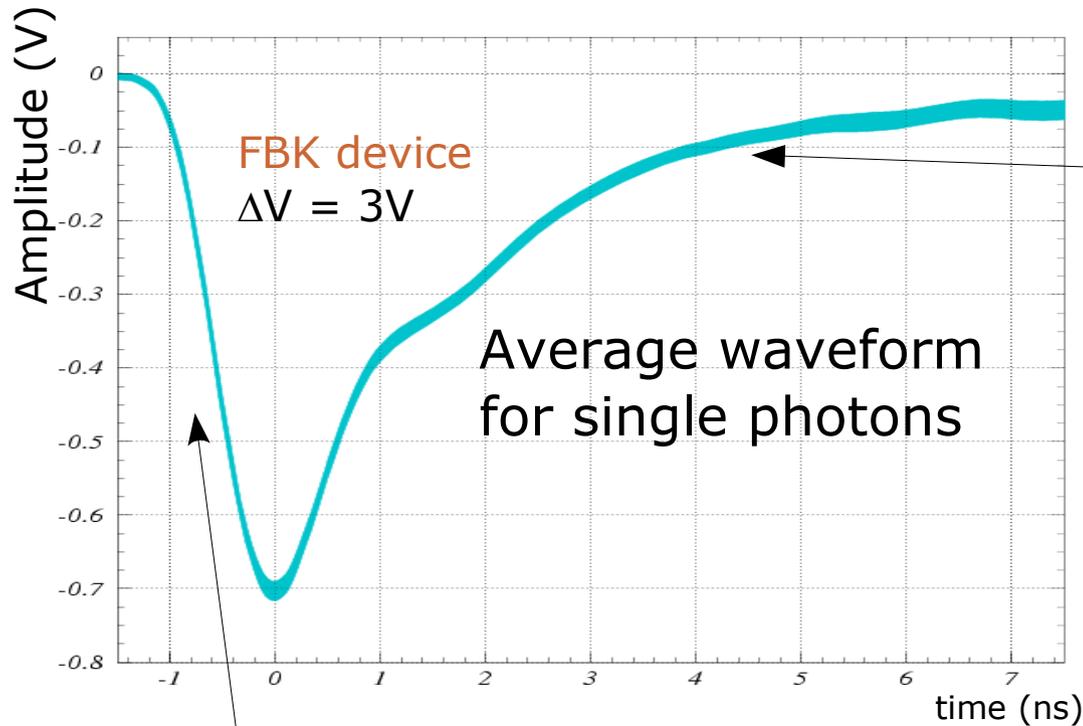


*G.C. et al NIMA 581 (2007) 461*

- **Neutral regions** underneath the junction : timing tails for long wavelengths
- **Neutral regions** in APD entrance: timing tails for short wavelengths

# Single photon pulse shape

(Rising and falling edges)



Falling signal shape fluctuates considerably (due eg to after-pulses) → signal tail is non useful for timing, if not detrimental

note: using Time-over-Threshold method for slew correction might lead to worse resolution in case of single photon pulses

Reminder:

$$\frac{dI}{dt} \sim \frac{\sqrt{D}}{R_{sp} \sqrt{\tau}}$$
$$\tau \sim \frac{1}{1 - (E_{max}/E_{breakdown})^n}$$

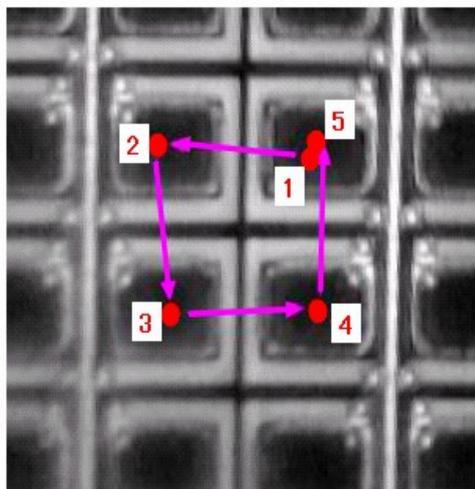
Rise-time depends on  $\Delta V$ ,  $T$  and **impact position** ie **signal shape is not constant**, then:

- 1) CFD method only partially effective in canceling time walk effects
- 2) any **digital timing filter** should account for shape variations ( $\Delta V$ ,  $T$ )

For comparison about waveform method and various digital algorithms see *Ronzhin et al NIM A 668 (2012) 94*

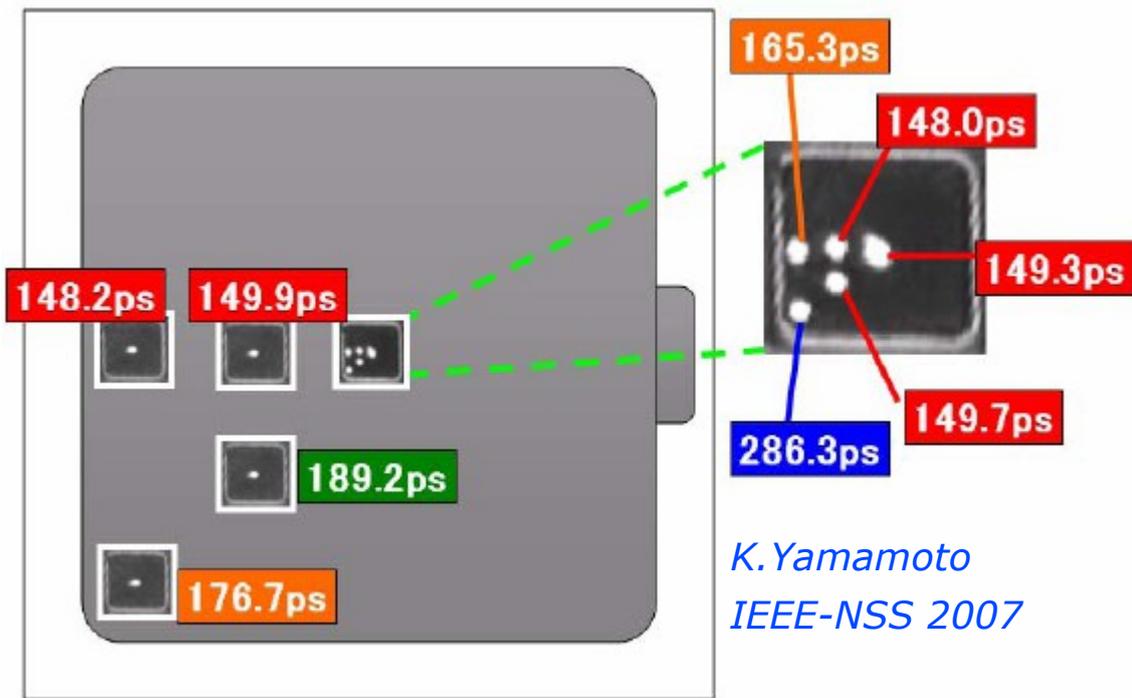
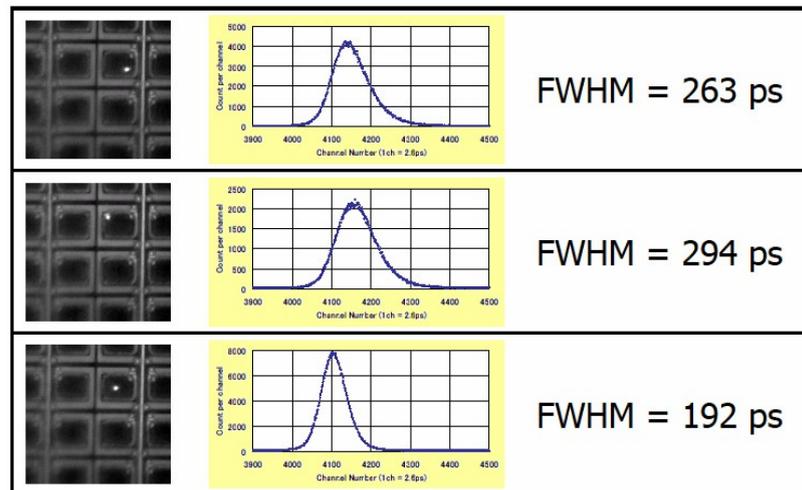
# Single Photon Timing Resolution: impact position

→ cell size dependence



	FWHM (ps)	FWTM (ps)
1	199	393
2	197	389
3	209	409
4	201	393
5	195	383

*K.Yamamoto PD07*



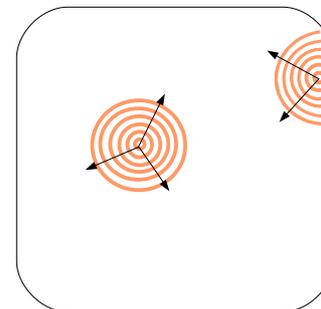
*K.Yamamoto  
IEEE-NSS 2007*

Larger jitter if photo-conversion at the border of the cell

Due to:  
1) slower avalanche front propagation

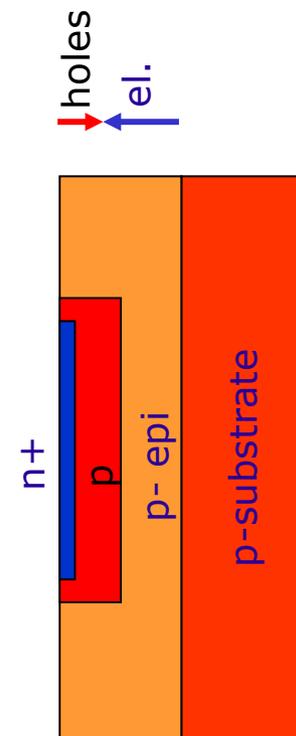
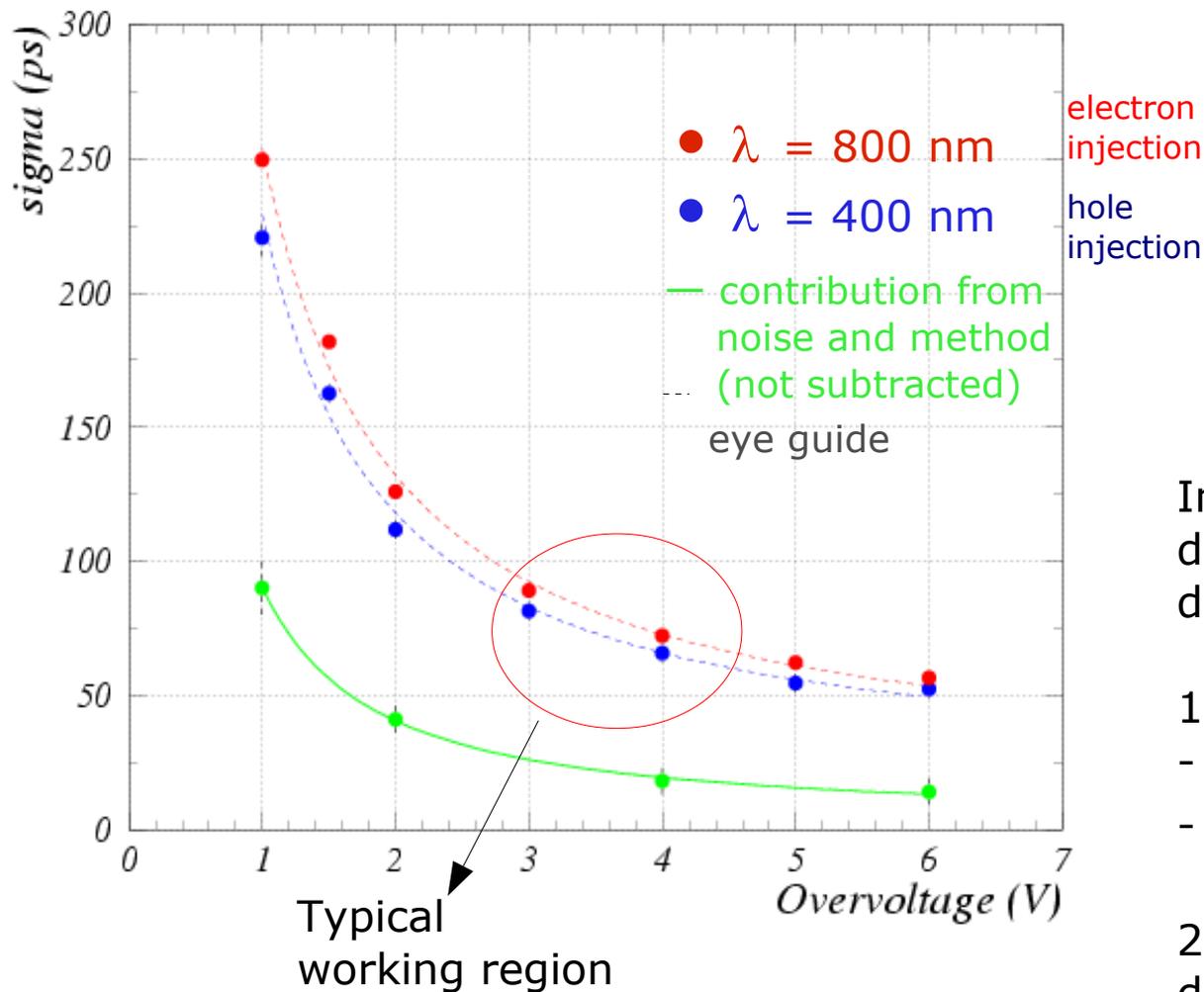
2) lower E field at edges

→ cfr PDE vs position



Data include the system jitter (common offset, not subtracted)

# SPTR: FBK devices – shallow junction



In general due to drift, resolution differences

1) **high field junction position**

- shallow junction:  $\sigma_t^{\text{red}} > \sigma_t^{\text{blue}}$

- buried junction:  $\sigma_t^{\text{red}} < \sigma_t^{\text{blue}}$

2) **n<sup>+</sup>-on-p smaller jitter than p<sup>+</sup>-on-n** due to electrons drifting faster in depletion region (but  $\lambda$  dependence)

3) above differences more relevant in **thick devices than thin**

*G.C. et al NIMA 581 (2007) 461*

NOTE: good timing performances kept up to 10MHz/mm<sup>2</sup> photon rates

# SiPM equivalent circuit and pulse shape

Single cell model  $\rightarrow (R_d || C_d) + (R_q || C_q)$

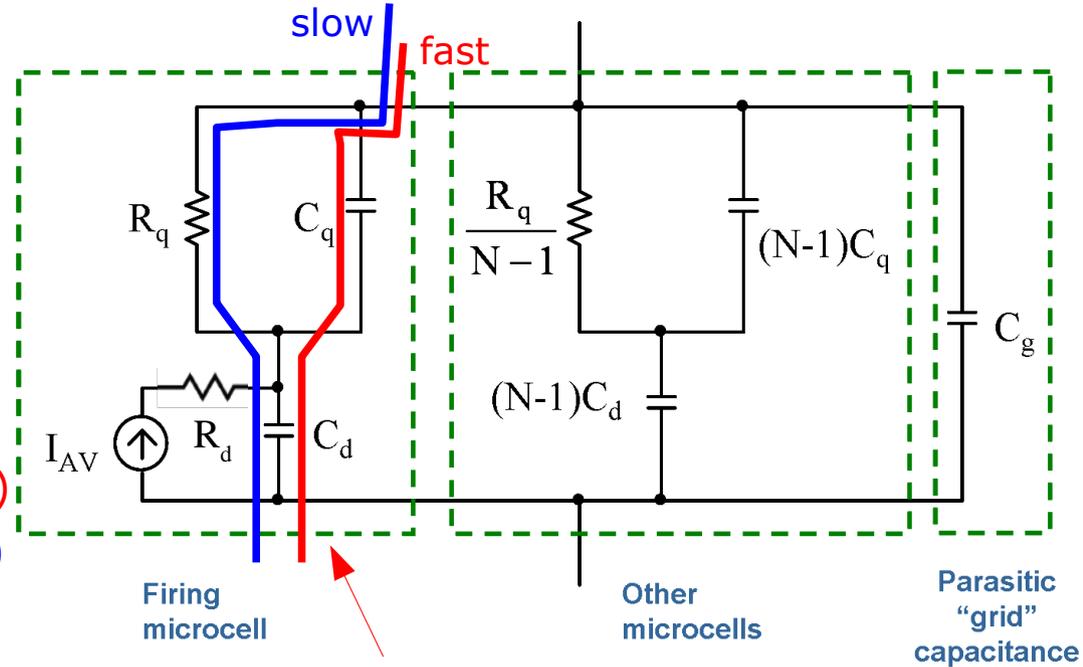
SiPM + load  $\rightarrow (||Z_{cell}) || C_{grid} + Z_{load}$

Signal = **slow** pulse ( $\tau_{d (rise)}, \tau_{slow (fall)}$ ) +  
+ **fast** pulse ( $\tau_{d (rise)}, \tau_{fast (fall)}$ )

- $\tau_{d (rise)} \sim R_d (C_q + C_d)$
- $\tau_{fast (fall)} = R_{load} C_{tot}$  (fast; parasitic spike)
- $\tau_{slow (fall)} = R_q (C_q + C_d)$  (slow; cell recovery)

*F.Corsi, et al. NIM A572 (2007) 416*

*S.Seifert et al. IEEE TNS 56 (2009) 3726*

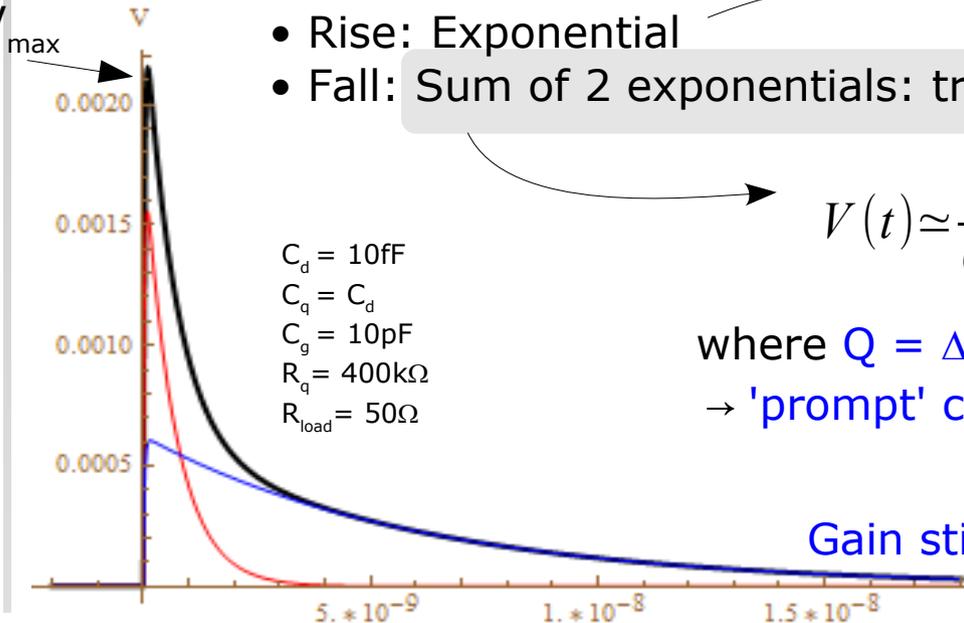


**$C_q \rightarrow$  fast current supply path in the beginning of avalanche**

## Pulse shape

- Rise: Exponential
- Fall: Sum of 2 exponentials: transient + recovery

Sp.Charge  $R_d \times C_d, q$  filtered by parasitic inductance, stray C, ... (Low Pass)



$$V(t) \approx \frac{Q}{C_q + C_d} \left( \frac{C_q}{C_{tot}} e^{-\frac{t}{\tau_{FAST}}} + \frac{R_{load}}{R_q} \frac{C_d}{C_q + C_d} e^{-\frac{t}{\tau_{SLOW}}} \right) \text{ for } R_{load} \ll R_q$$

where  $Q = \Delta V (C_q + C_d)$  is the total charge released by the cell  
 $\rightarrow$  'prompt' charge on  $C_{tot}$  is  $Q_{fast} = Q C_q / (C_q + C_d)$

Gain still well defined:

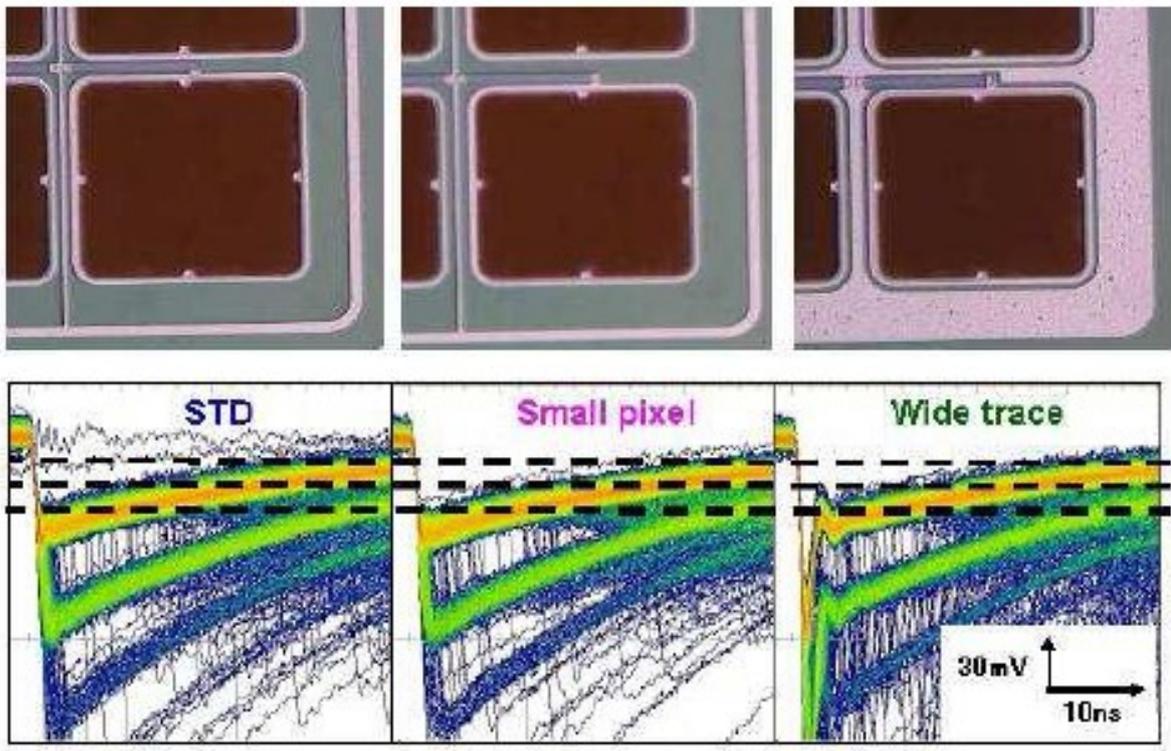
$$G = \int dt \frac{V(t)}{q_e R_{load}} = Q / q_e = \frac{\Delta V (C_d + C_q)}{q_e}$$

# Optimizing signal shape for timing (SPTR)

→ peak height ratio  $\frac{V_{fast}^{max}}{V_{slow}^{max}} \sim \frac{C_q^2 R_q}{C_d C_{tot} R_{load}}$

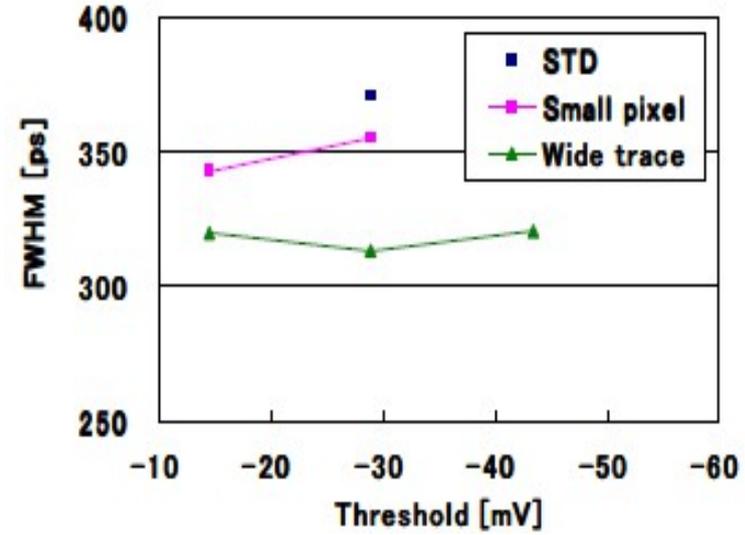
Enhancing  $C_q$  does improve timing performances

## Hamamatsu test structures



Yamamura et.al. at PD09

1mm $\square$ 100um (GAIN=2.4E+06, 25°C)  
Timing resolution of 1p.e. vs threshold



Analogous method for timing optimization proposed in C.Lee et al NIM A 650 (2010) 125  
"Effect on MIM structured parallel quenching capacitor of SiPMs"

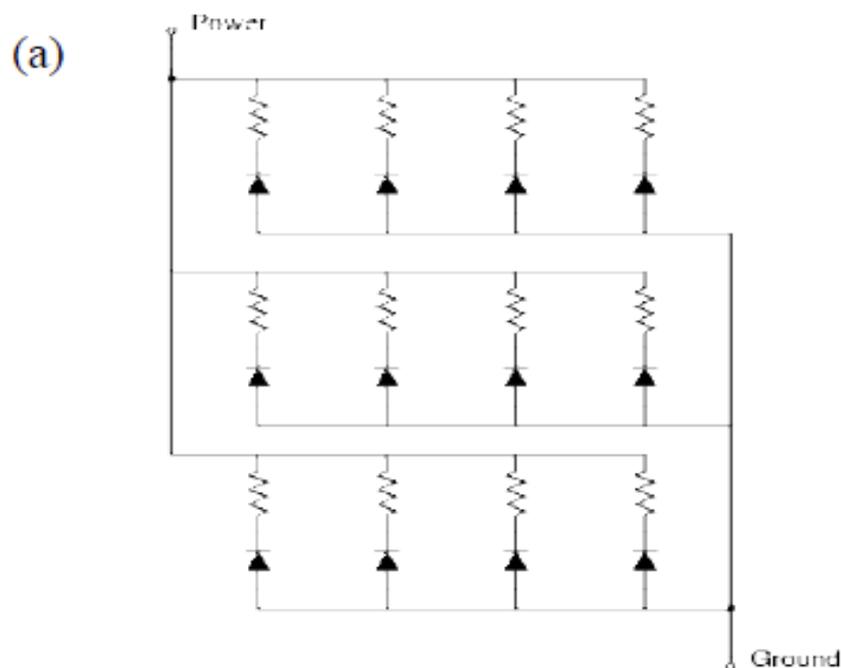
Note:  
The **steep falling front** of the fast peak could be exploited too for optimum timing

$$\sigma_{time}^2 = \frac{\sigma_{amplitude}^2}{N_{samples} \int dt [f'(t)]^2}$$

# Optimizing signal shape for timing

... and what about using just AC coupling ...

## SiPM std architecture



## SensL new SiPM architecture for fast timing

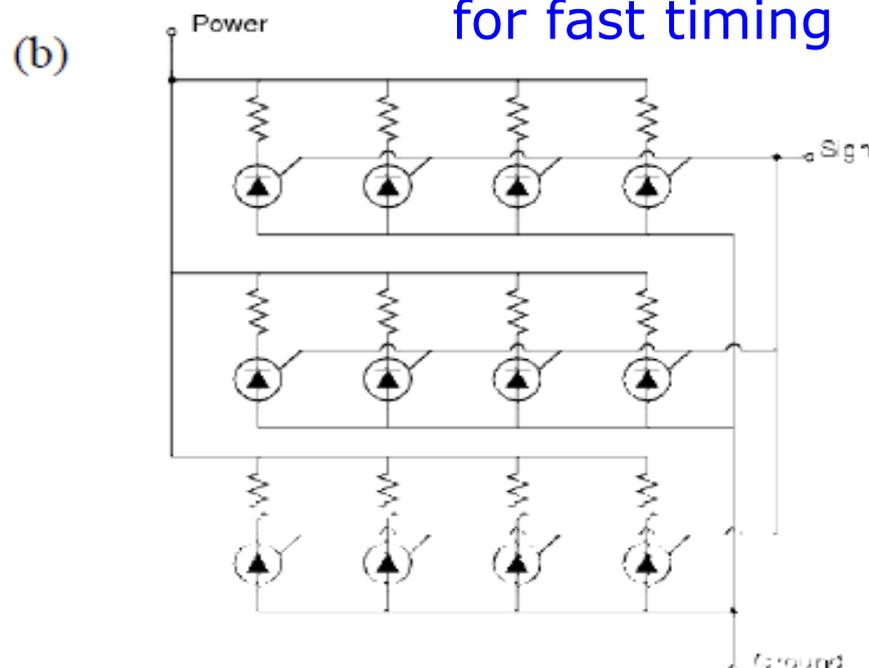


Figure 1: (a) traditional SPM architecture; (b) SPM architecture with inclusion of fast signal terminal.

The traditional SPM consists of a parallel array of avalanche photodiodes each in series with a quench resistor, as shown in Figure 1(a). In this configuration both bias and readout must occur on the same electrode. The introduction of a derivatively coupled electrode to each APD-resistor pair creates single-purpose signal line which delivers steeper rise-time pulses than the traditional SPM discharge which is inherently limited by the large output capacitance of each APD [3].

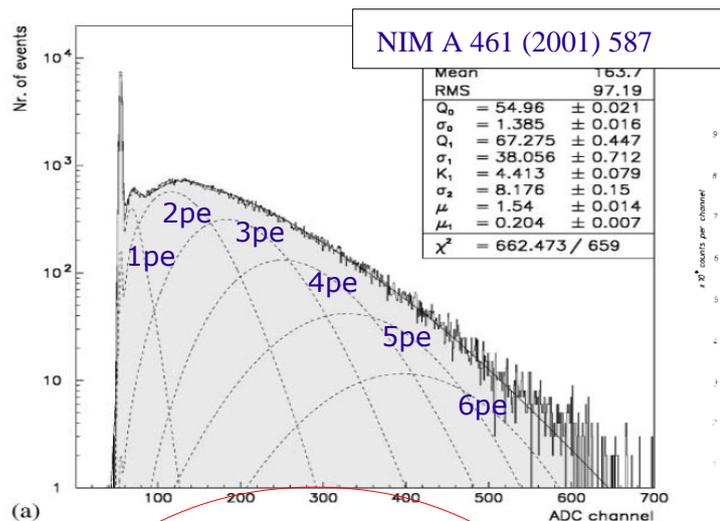


# Comparisons

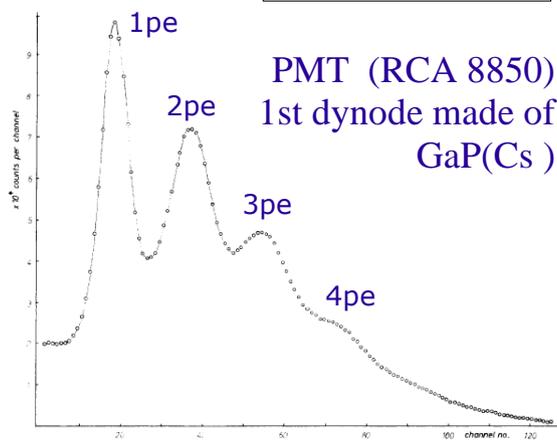
- SiPM vs APD
- Large Area devices → Hybrid
- Large Area devices → PMT/MCP

# Single photon sensitivity

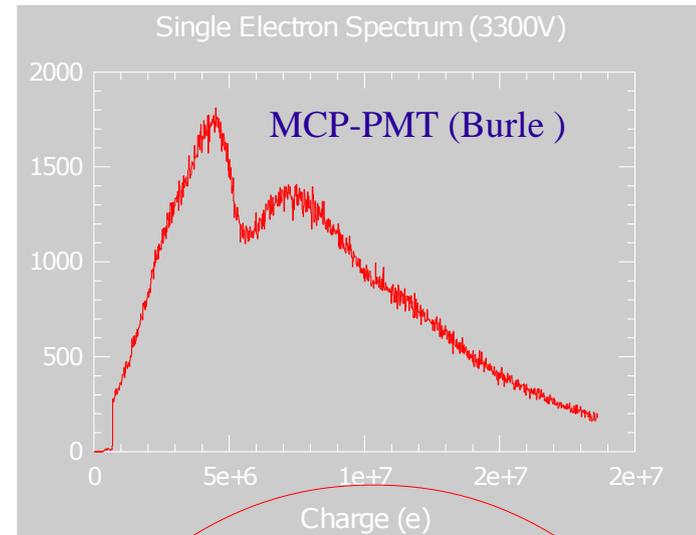
PMT (Hamamatsu R5600)



NIM 112 (1974) 121

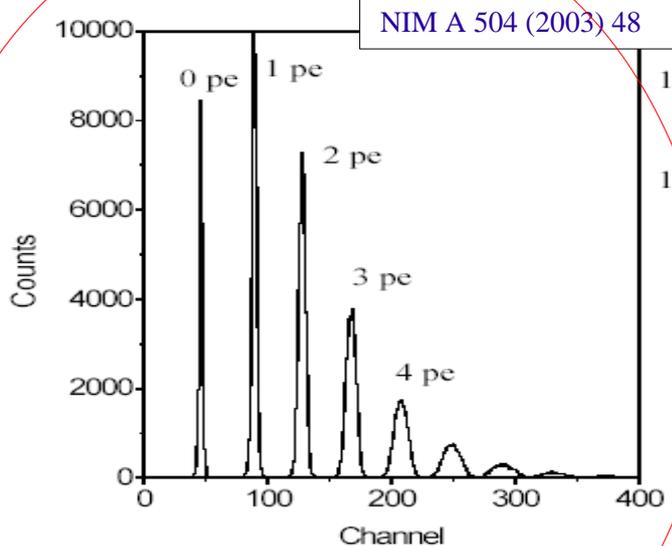


PMT (RCA 8850)  
1st dynode made of GaP(Cs)



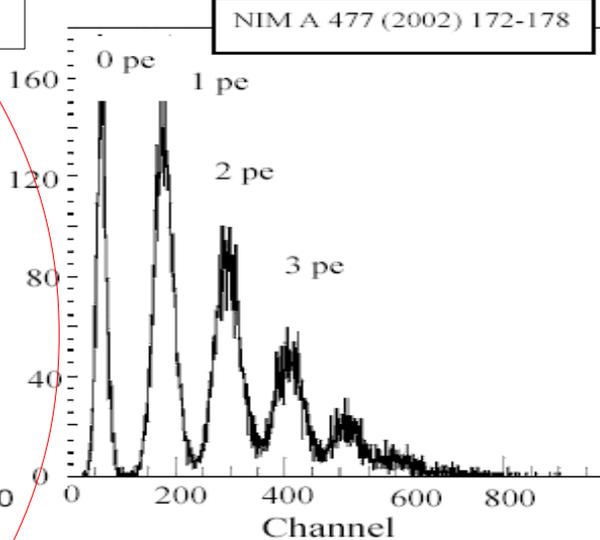
MCP-PMT (Burle)

SiPM



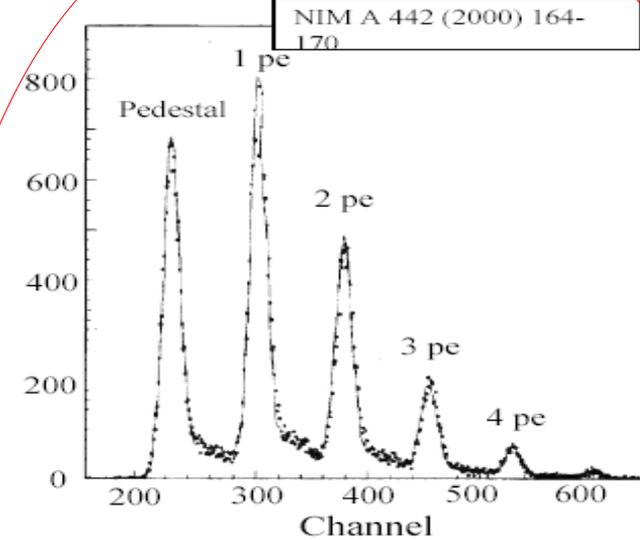
NIM A 504 (2003) 48

VLPC



NIM A 477 (2002) 172-178

HPD



NIM A 442 (2000) 164-170

Silicon Photo-Multiplier

- room T
- $V \sim 50V$

Visible Light Photon Counter

- $T = 6.5K$
- $V \sim 5V$

Hybrid Photo-Diode

- room T
- $V \sim 20000V$

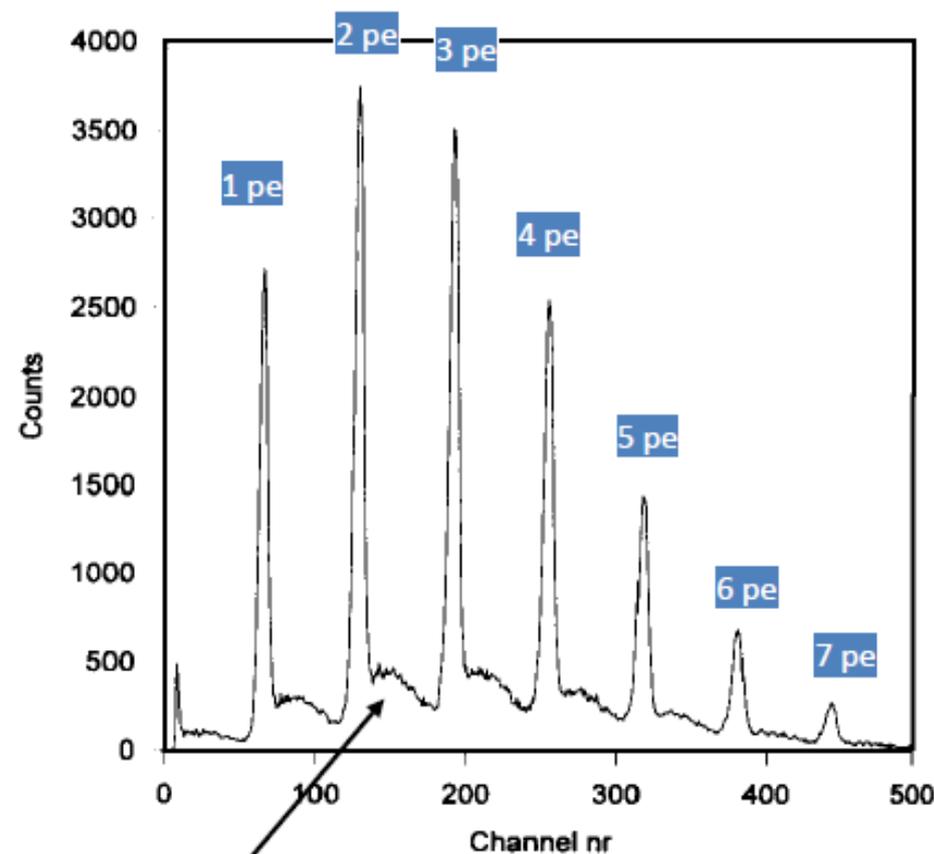
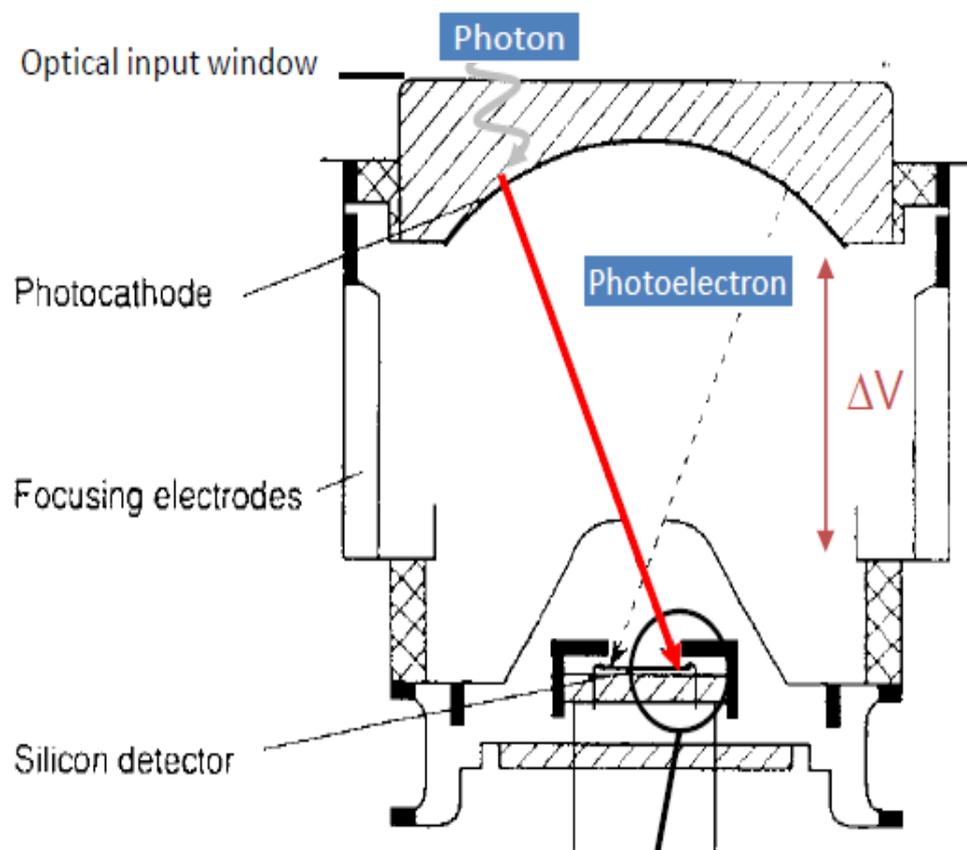
# Large Area Photo-Detectors → HPD

## Hybrid Photo Detectors

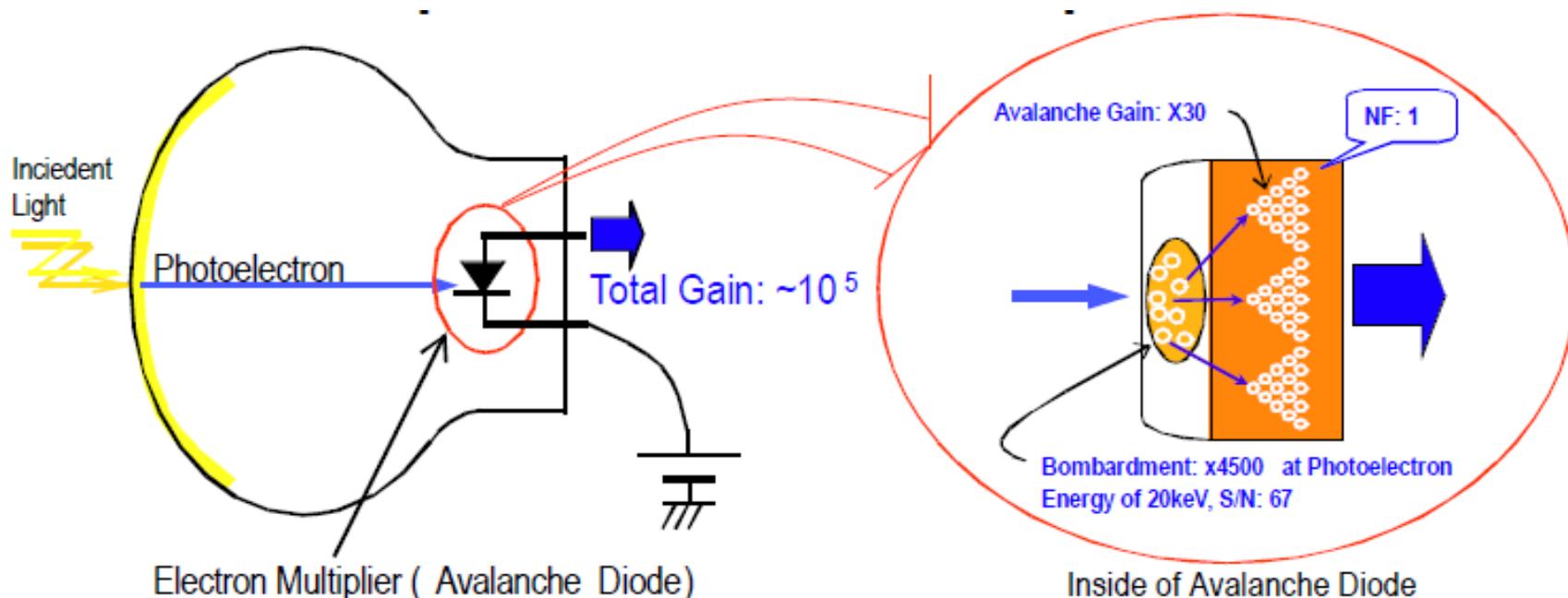
- 1) Photo-emission from photo-cathode
- 2) Photo-electron acceleration to  $\Delta V \sim 10\text{-}20\text{kV}$
- 3) charge multiplication in Si by ionization  
→ **reduced fluctuations** due to Fano factor ( $F \sim 0.12$  in Si)

$$G = \frac{\Delta V - V_{thr.}}{W_{Si}}$$

$$\sigma_G = \sqrt{F \cdot G}$$

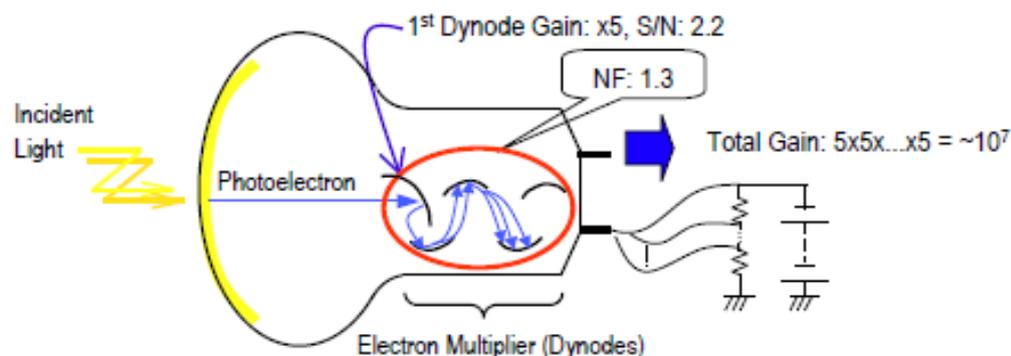


# Large Area Photo-Detectors → H-APD



cf. Super Kamiokande Type PMT

- HPD**
- ✓ has a simpler structure
  - ✓ is expected to save production costs
  - ✓ have better S/N but lower gain.

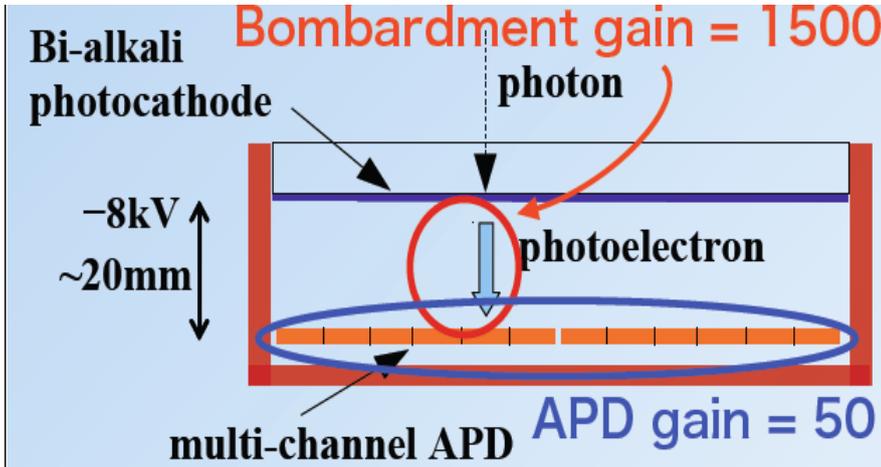


Developements (Hamamatsu) for various Cherenkov based detectors

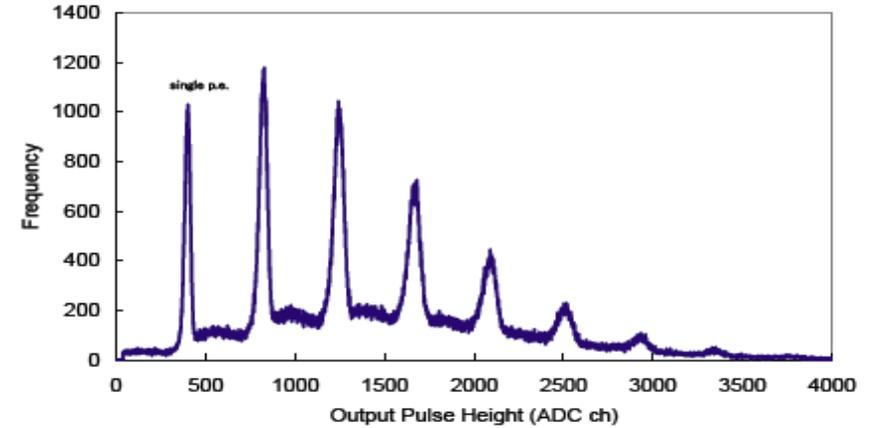
- Hyper-Kamiokande
- Belle II ARICH

# Large Area Photo-Detectors → HAPD

☺ Total Gain  $\sim 7 \cdot 10^5$



☺ Single photon sensitivity



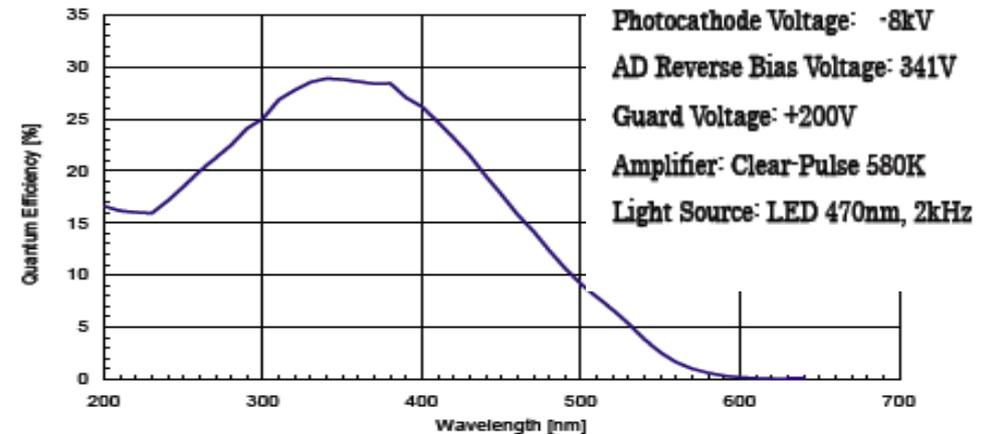
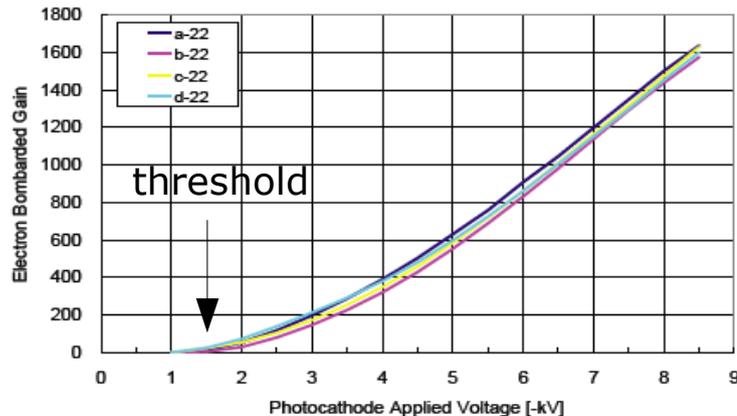
Use of Photo-cathode:

- ☹
- limited PDE
  - limited timing resolution

☹

Dedicated APD layout for

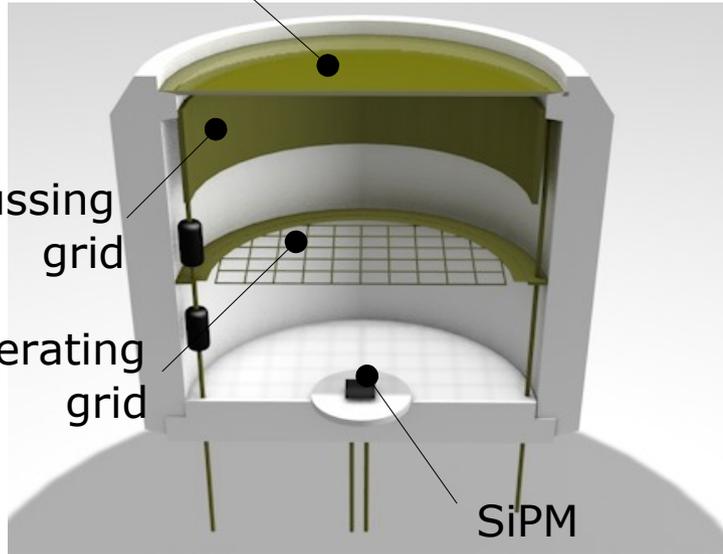
- kinematic E threshold
- protection against alkali
- HV insulation



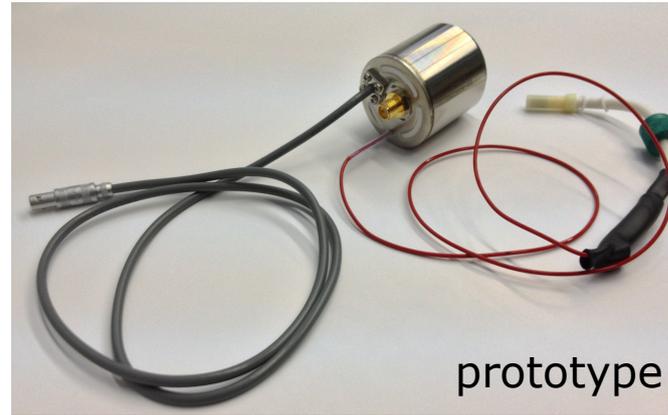
Y.Yusa at EPS 2013

# Large Area Photo-Detectors → VSiPM

Photocathode



INFN Napoli – Barbarino et al  
and Hamamatsu Collaboration

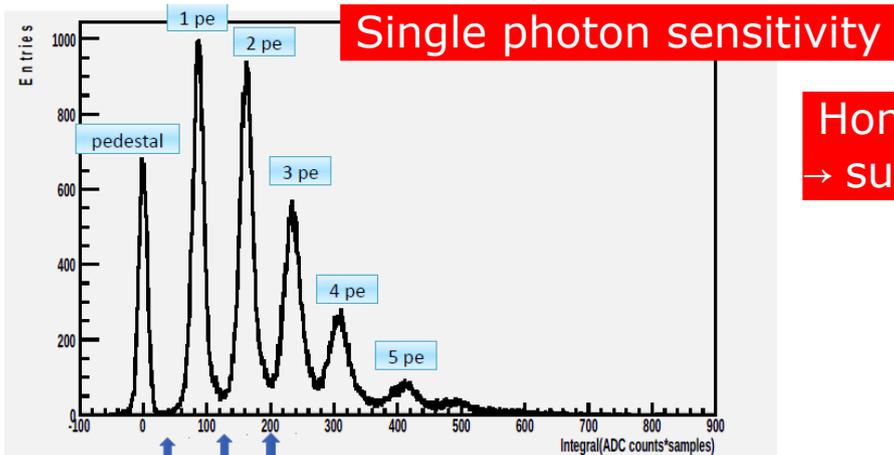


SiPM (Hamamatsu VUV)

- 1x1 mm<sup>2</sup>
- No epoxy layer
- Thin SiO<sub>2</sub> layer
- p-on-n structures

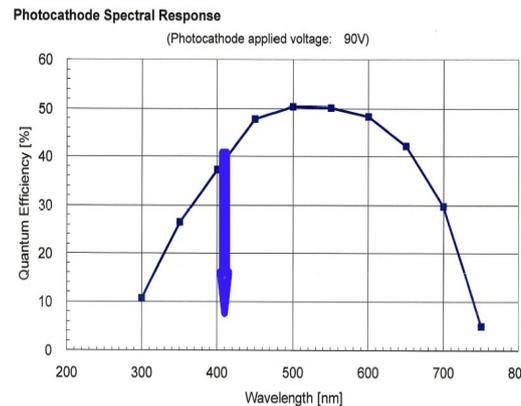
Photocathode

- NEA (GaAsP) (higher PDE, while SiPM noise dominates)
- 3x3 mm<sup>2</sup>

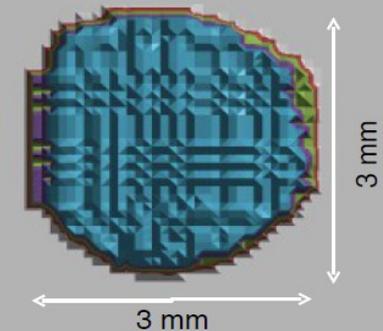


First measurements (2013)

Homogeneous PDE ~ 0.2 over 7mm<sup>2</sup>  
→ surface enhancement x7



entrance window 7x7 mm<sup>2</sup>



Homogeneity  $\epsilon > 95\%$

# Large Area Photo-Detectors → hybrids

personal comments

## Advantages of SiPM vs APD in hybrids



- 1) high gain in SiPM → **no need for bombardment gain**, just enough energy for photoelectrons to reach the active region → **threshold  $\sim$  0(2-3kV)**
- 2) **gain stability**
  - independent of HV stability
  - SiPM gain more stable than APD
- 3) less critical HV insulation

Note: can keep over-voltage lower than usual for SiPM (→ lower noise !)

## Common disadvantages of hybrids



- 1) use of Photo-cathode
  - **limited PDE**
  - **limited timing resolution**
  - e<sup>-</sup> backscattering
- 2) **high vacuum** needed
  - ion after-pulsing
  - high production cost (Photo-cathode + high vacuum)



# A few examples of Cherenkov detectors base on SiPM

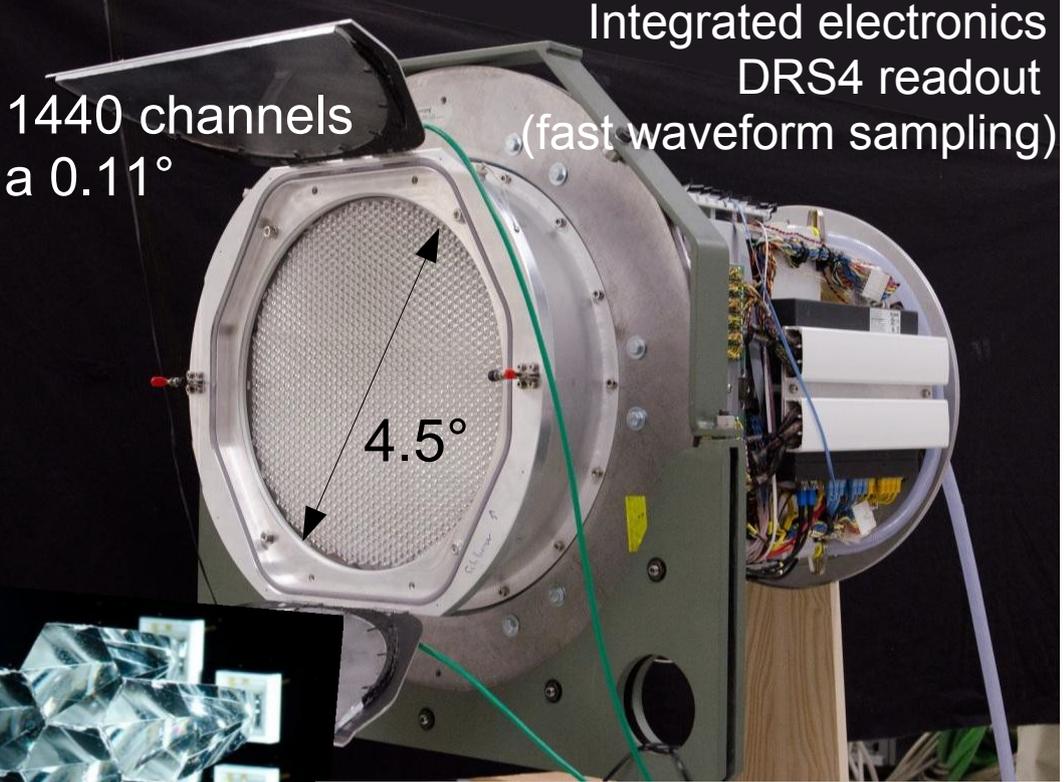
- Large Area with Light concentrators  
→ FACT, Belle II, PANDA
- Proximity focusing  
→ FARICH with dSiPM

# FACT: First G-APD Cherenkov Telescope

operations even during full-moon nights



Operation since October 2011



1440 channels  
a  $0.11^\circ$

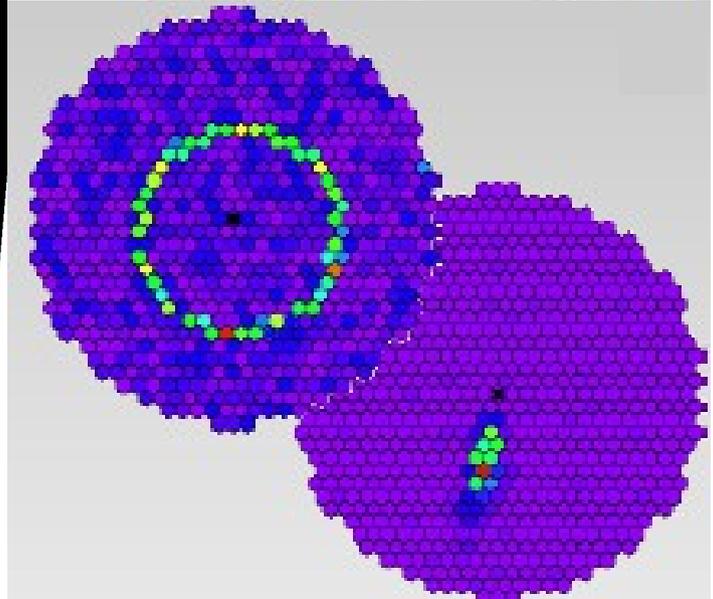
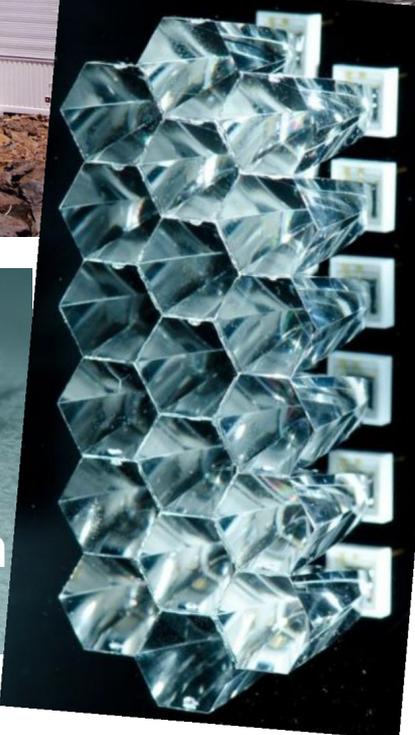
Integrated electronics  
DRS4 readout  
(fast waveform sampling)

$4.5^\circ$

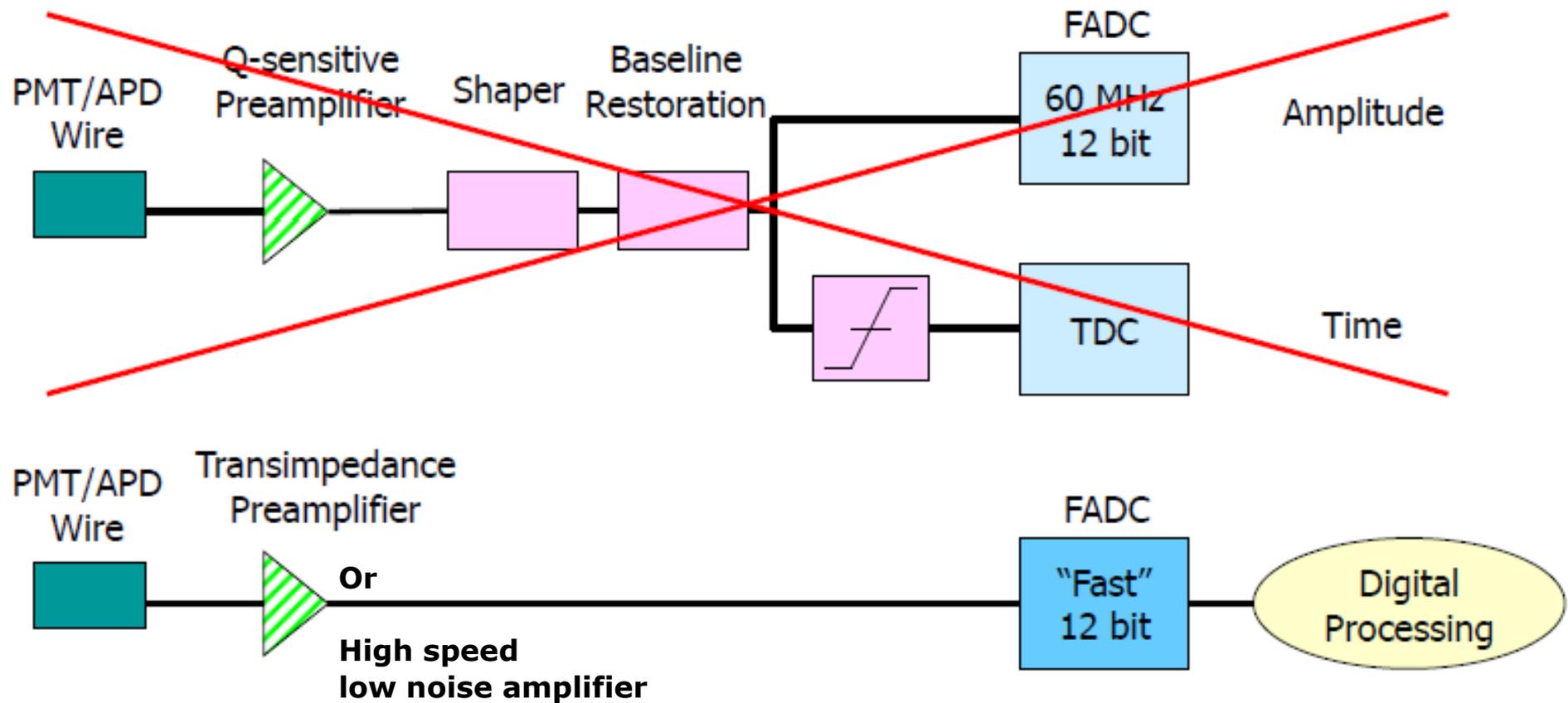


UV transparent PMMA casting  
→ square to hexagon shape ...

G-APD with  
solid light-guide



# Electronics → fast sampling



- Shaping stage can only **remove** information from the signal
- Shaping is unnecessary if FADC is "fast" enough  
= sampling speed 2x maximum frequency (Nyquist-Shannon)
- All operations (CFD, optimal filtering, integration) can be done digitally

# PANDA: DIRC with SiPM

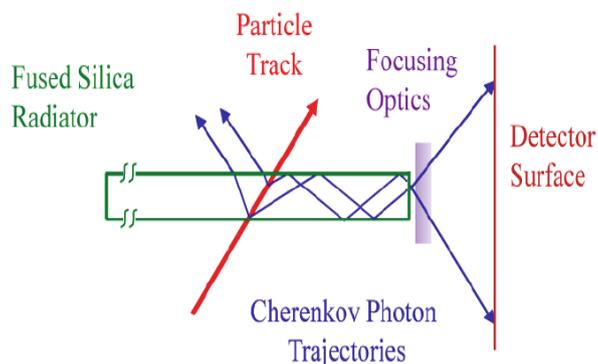
Light concentrator → Pyramid shaped funnels guide

→ cost effective

→ less light concentration

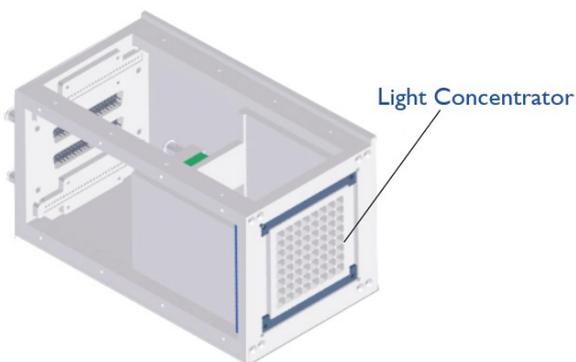
w.r.t. internal reflection  
Winston cone

## DIRC Principle



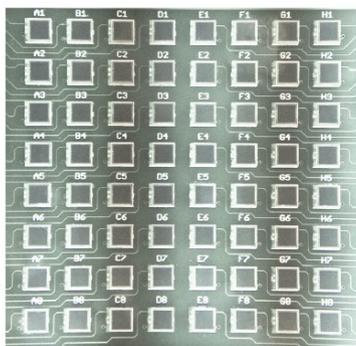
Schwiening, J. GSI

## 3D schematic of the detector



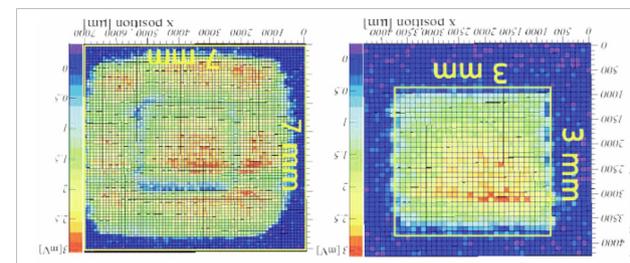
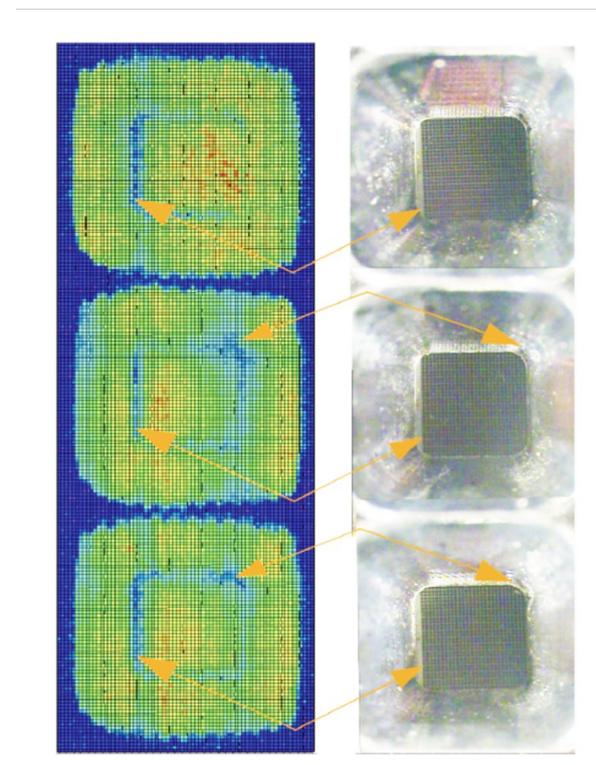
## Silicon Photomultiplier (SiPM) Array

- 8x8 cells (Hamamatsu S10931-100P)
- active area of 3x3 mm<sup>2</sup> each
- pixel size of 100x100 μm<sup>2</sup>
- Space between SiPMs to fit with light concentrator



## Light Concentrator

- 8x8 pyramid shaped funnels
- 7x7 mm<sup>2</sup> entrance area
- 3x3 mm<sup>2</sup> exit area
- Funnel length 4.5 mm
- Material: brass, funnels produced by electroerosion
- Coated with chrome and aluminum



$C(\theta=0) < \sin/S_{out} \times 80\%$  62

# FARICH: Focusing Aerogel RICH with d-SiPM

## Focusing Aerogel RICH for particle ID

- Super Charm-Tau Factory (Novosibirsk):  $\mu/\pi$  up to 1.7 GeV/c - 21m<sup>2</sup> detector area (SiPMs)
- ALICE HMPID:  $\pi/K$  up to 10 GeV/c,  $K/p$  up to 15 GeV/c - 3m<sup>2</sup> area (SiPMs)
- FWD Spectrometer PANDA:  $\pi/K/p$  up to 10 GeV/c - 3m<sup>2</sup> area (MaPMTs or SiPMs)

## FARICH prototype

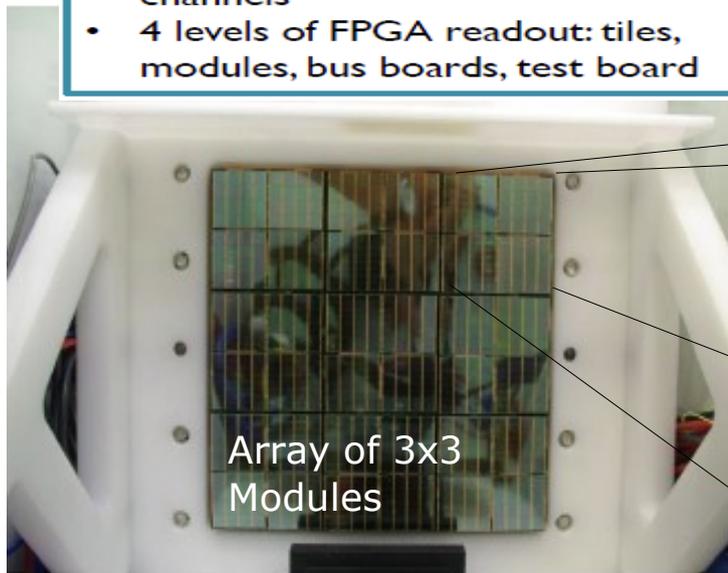
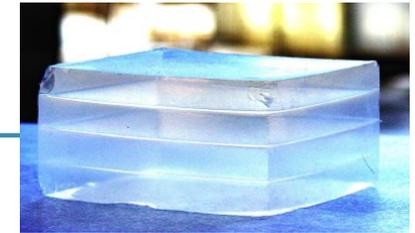
Square matrix 20x20 cm<sup>2</sup>

- Sensors: DPC3200-22-44
- 3x3 modules = 6x6 tiles = 24x24 dies = 48x48 pixels in total
- 576 time channels
- 2304 amplitude (position) channels
- 4 levels of FPGA readout: tiles, modules, bus boards, test board



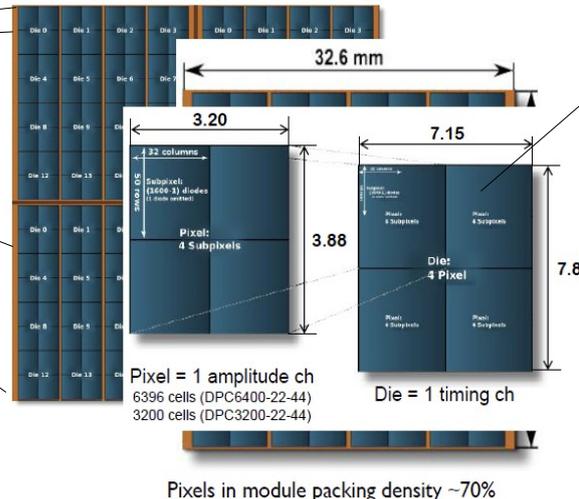
4-layer aerogel

- $n_{\max} = 1.046$
- Thickness 37.5 mm
- Calculated focal distance 200 mm
- Hermetic container with plexiglass window to avoid moisture condensation on aerogel

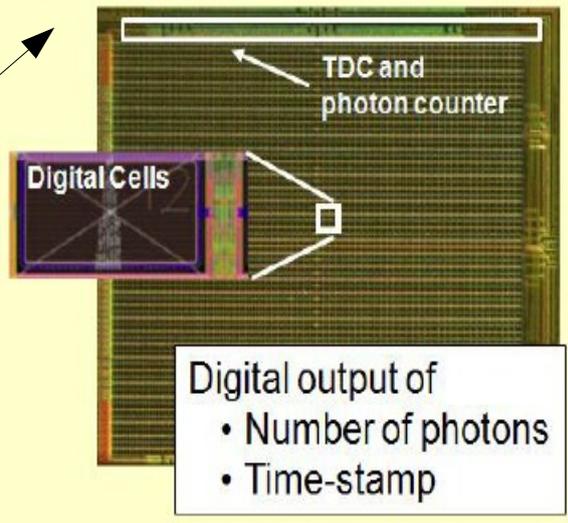


Array of 3x3 Modules

Module = Array of 8 x 8 dSiPMs



Digital Photon Counter (DPC)



# Digital SiPM 8x8 Array

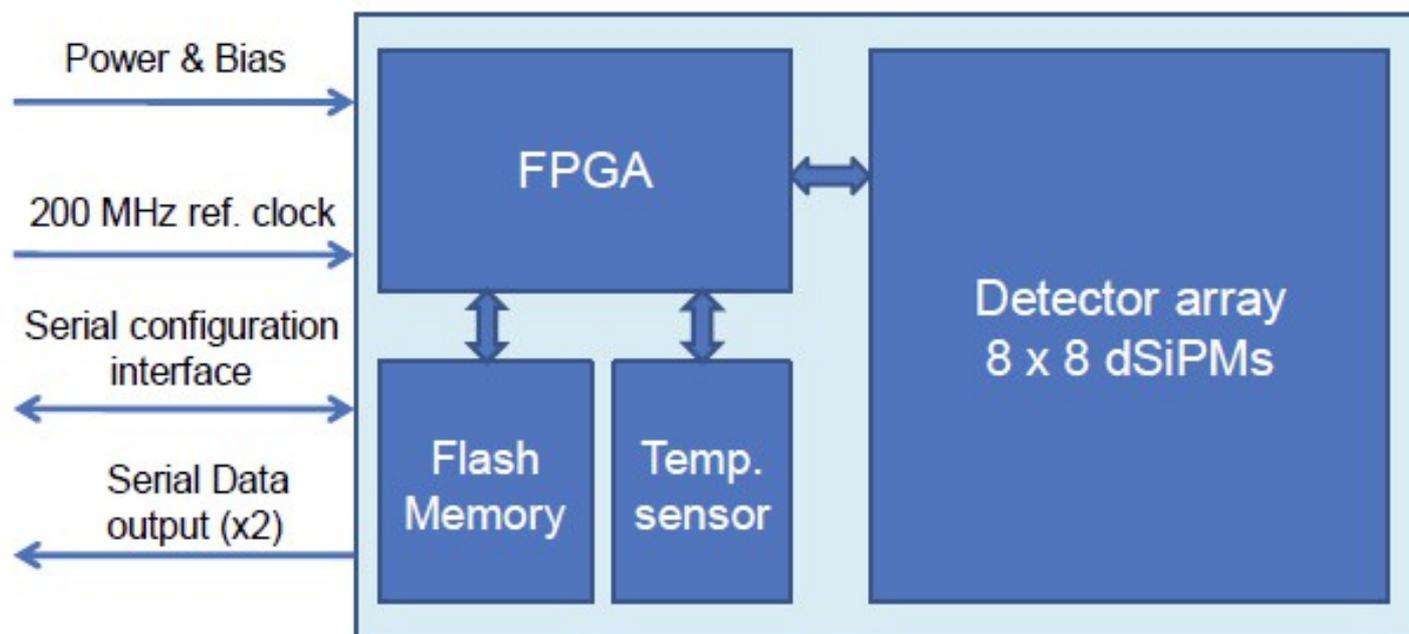


## FPGA

- Clock distribution
- Data collection/concentration
- TDC linearization
- Saturation correction
- Skew correction

## Flash

- FPGA firmware
- Configuration
- Inhibit memory maps

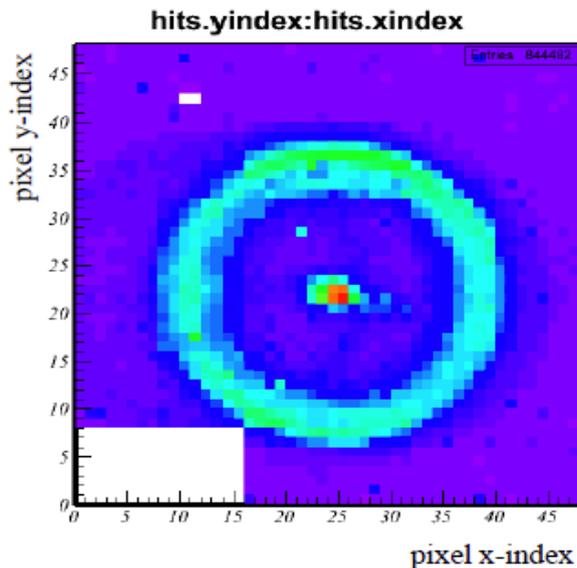


# FARICH test beam at CERN T10

## Test conditions

- Positive polarity  
 $e^+, \mu^+, \pi^+, K^+, p$
- Momentum: 1 - 6 GeV/c
- Trigger: a pair of sc. counters  
1.5x1.5 cm<sup>2</sup> in coincidence  
separated by ~3 m
- No external tracking,  
particle ID, precise timing of  
trigger
- Hardware hit selection in a  
programmable time window  
to fit in data bandwidth

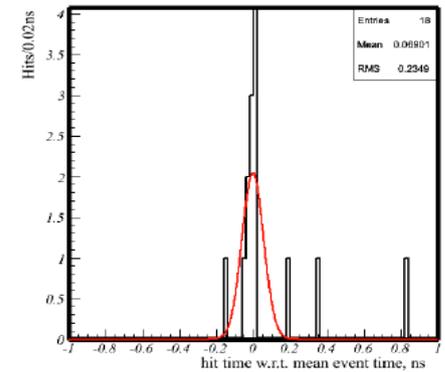
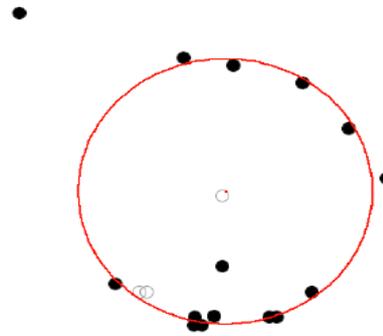
Pixel hit map



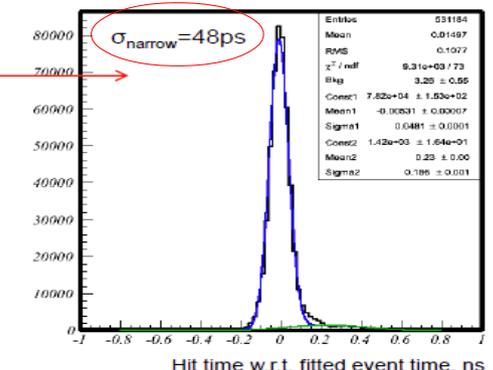
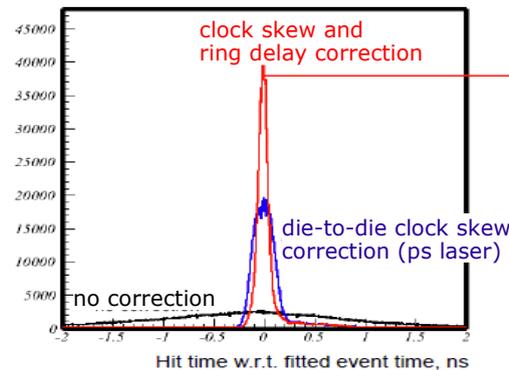
## Event by Event ring fit

### Hit selection and ring fit:

- Reject central hits
- Select hits in 4 ns time window
- More than 3 selected hits per event
- 4 parameters fitted:  $X_{\text{center}}, Y_{\text{center}}, R, t_0$

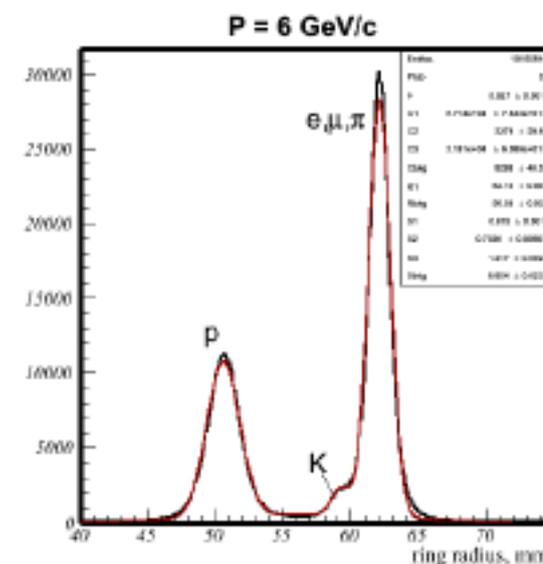
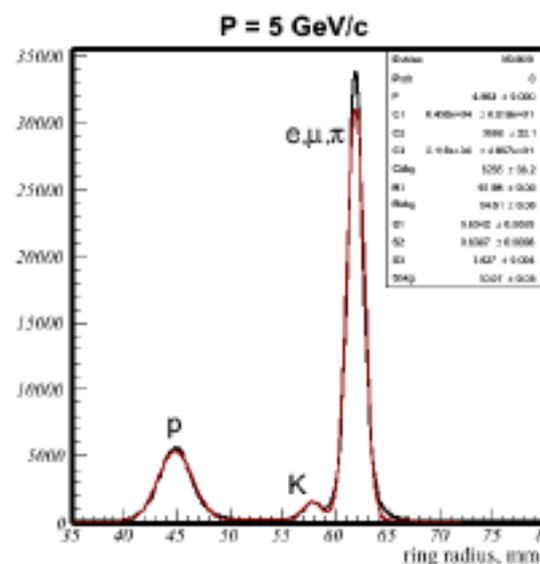
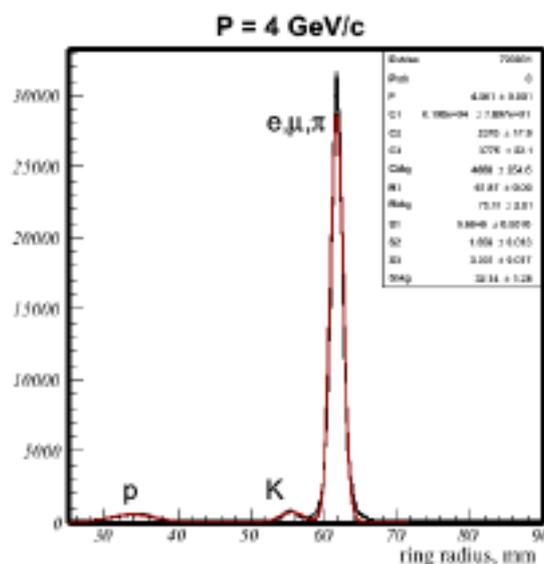
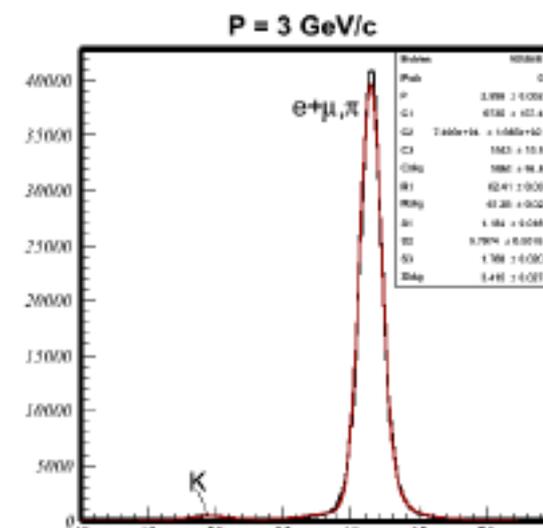
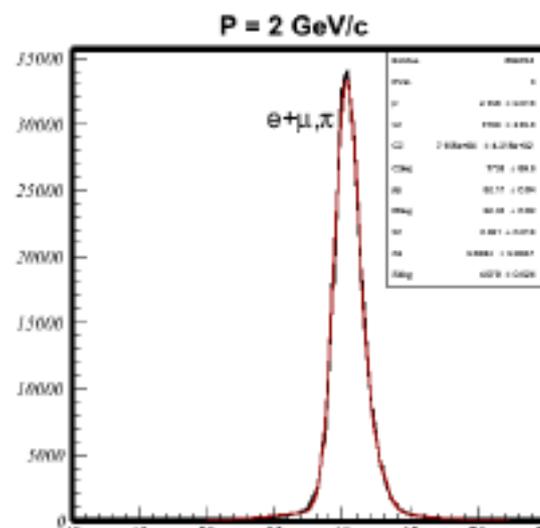
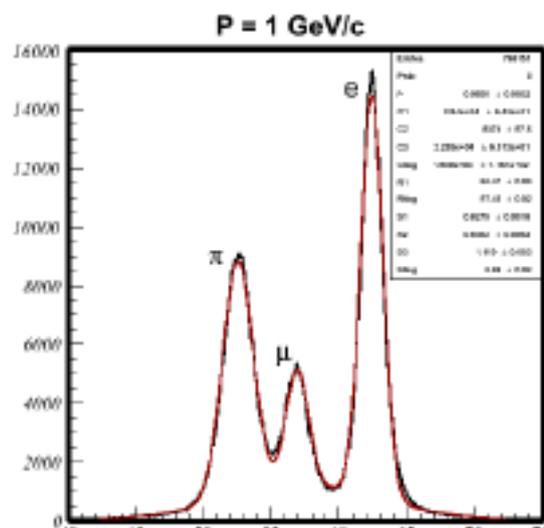


## Timing resolution for Cherenkov hits



Fit two gaussians plus constant.  
90% of area is contained in the  
narrow gaussian.

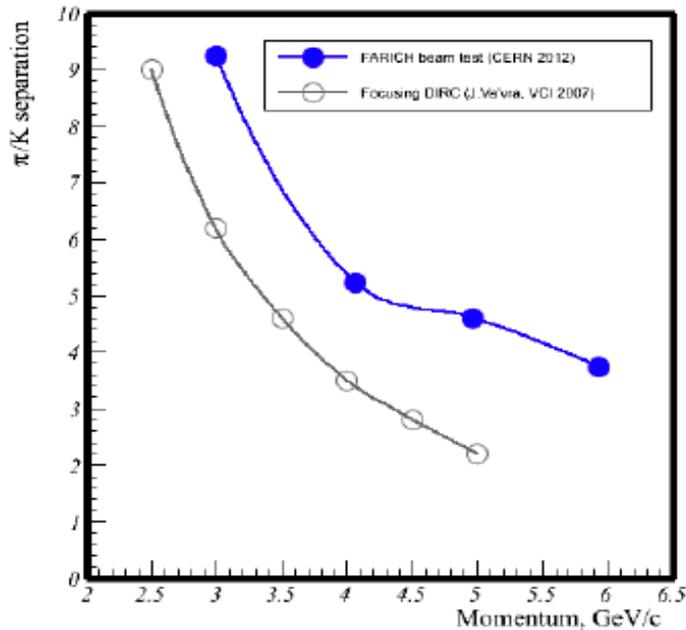
# FARICH: Momentum dependence



# FARICH: Particle separation

$$S=2 \frac{R_{\pi} - R_K}{(\sigma_{\pi} + \sigma_K)}$$

S.Kononov Vienna Conference on Instrumentation 2013



$\pi/K$ :  $3.8\sigma$  @  $6\text{ GeV}/c$   
 $\mu/\pi$ :  $4.5\sigma$  @  $1\text{ GeV}/c$

Rather idealized simulation for  $P=6\text{ GeV}/c$  gives

$N_{pe}(\pi) = 24$   
 $\pi/K$  separation =  $9\sigma$

Experimental results are far from simulated values, but there are reasons:

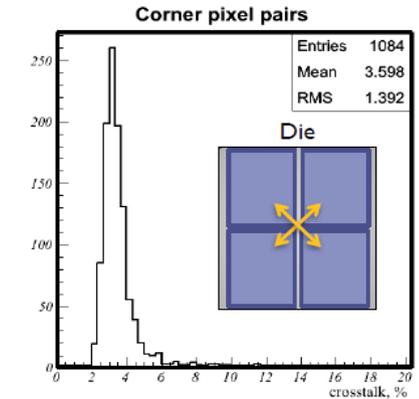
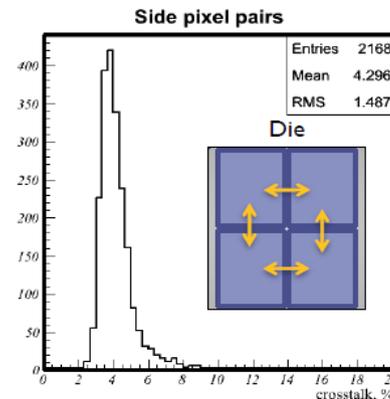
- Seems to be lower PDE than measured by PDPC previously (needs to be checked)
- Resolution deterioration due to pixel crosstalk
- No tracking (simulation relies on it)
- Probably: focusing aerogel tested gives wider ring than expected

PDE improvement expected for next generation dSiPM

Impressive anyway !!!

Cross-Talk between dSiPM pairs (same die)

Crosstalk distribution of pixel pairs



~4% crosstalk probability between pixels of one die → ring radius resolution deterioration

Note (G.C.) : after-pulsing and cross-talk between diodes are kept at very low level by active quenching/reset

# Conclusions

**PIN photo-diode:** No single photon sensitivity

**Avalanche photo-diode:** massive use in big experiments (CMS at LHC)

- Internal multiplication: S/N improved → still >5 p.e. detectable
- Gain limited by the excess noise due to **avalanche multiplication noise**
- Practical use for single photon only in Hybrid photo-det. (H-APD)

**GM-APD based PM:** technology of **SiPM** is mature

- many flavours of SiPM → w/ external ("analog") or integrated electronics
- candidates for more and more experimental setups including Cherenkov det.
- price decreasing to 10\$/cm<sup>2</sup> (analog SiPM) ← competition

- **Dark noise (DC)** still the most limiting factor → **limited active area**  
→ **large area hybrid detectors** demonstrated feasible (VSiPM or H-GMAPD)
- **Correlated noises (AP,CT)** under control → **lower gain (small cells) desirable**

... → **tiny cells (low gain)** for reducing noises (DC,AP,CT)  
and mitigating **radiation damage** impact on performances too  
→ **active quenching** (Digital-SiPM) is alternative solution those issues ...

- **Low T:** SiPM perform ideally in the range  $100\text{K} < T < 200\text{K}$   
→ best candidates for applications (superior to PMT also for radio-purity)

**Development of GM-APD** new directions:

- **ultra-fast timing** specific SiPM → relatively easy, but still missing
- **position sensitive** → relatively easy but still missing
- **DUV/VUV sensitive devices** → can be done with Si, just started
- **IR/NIR sensitive** devices → possibly based on different semiconductors
- **charge particle detection** → just started

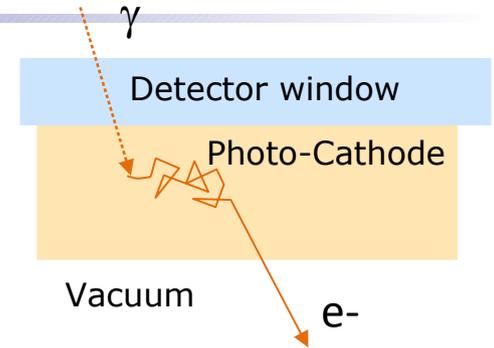


Thanks for your  
attention

Additional material →

# Photo-detection in two steps

**1. Photo-electric conversion with or without emission in vacuum** → "external" photo-emission



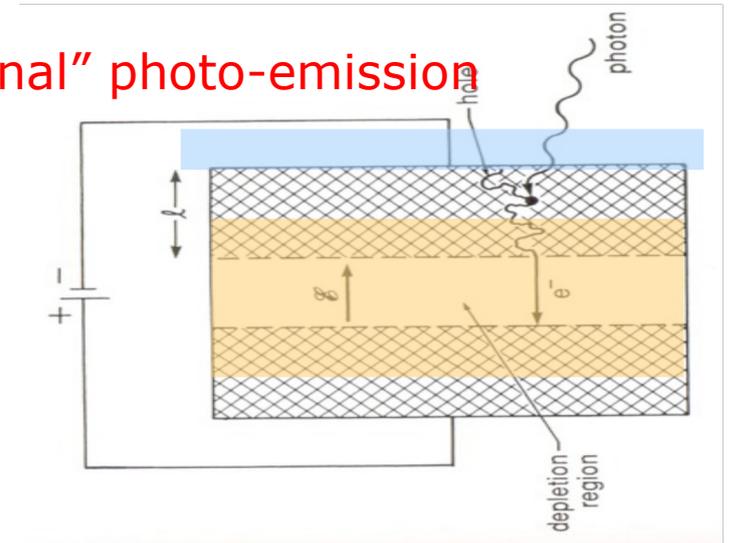
Emission in vacuum implies

☹ → low detection efficiency

☺ → low dark count rate

...source of differences between vacuum and solid state devices including multiplication mechanisms...

→ "internal" photo-emission



**2. Internal charge multiplication** implies

☺ → better Signal/Noise ratio

☹ → intrinsic fluctuations in amplitude and timing (depending on the multiplication mechanism)

# Photo-detector family tree

**Gas**  
External photoemission

**Vacuum devices**  
External photoemission

**Solid state**  
Internal photoemission

**gas photoionization**  
(TMAE, TEA, ...)

and/or

**multiplication in gas**  
by avalanche  
(MWPC, GEM, ...)

**secondary electron multiplication**

Dynodes:

- discrete (PMT)
- continuous dynode (channeltron, MCP)

Anode:

- multi-anode
- strip lines RF

**hybrid**

photocathode +

- multiplication by **ionization in Si** (HPD, HAPD, ...)

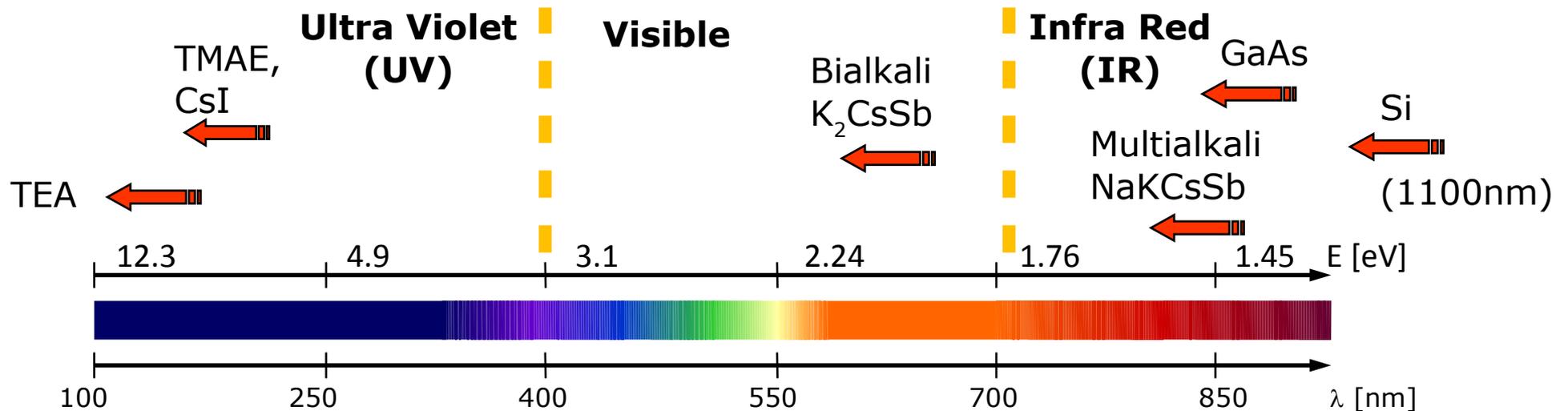
or

- multiplication by **luminescent anodes** (light amplifiers: SMART/Quasar, X-HPD, ...)

- Photo-Diode (PD)
- Avalanche PD (APD)
- GM-APD (SPAD, SiPM)

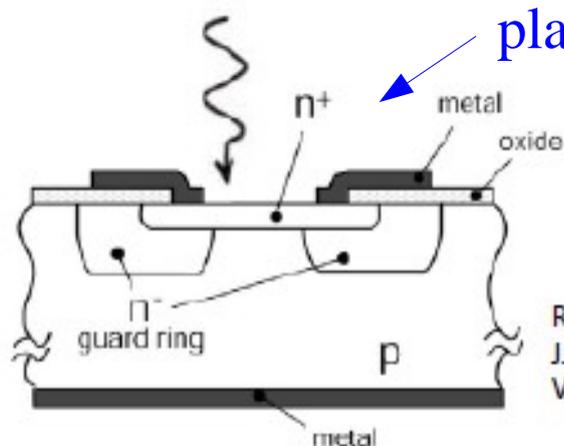
- Imaging CMOS, CCD

- Quantum well detectors
- Supercond. Tunnel Junc.



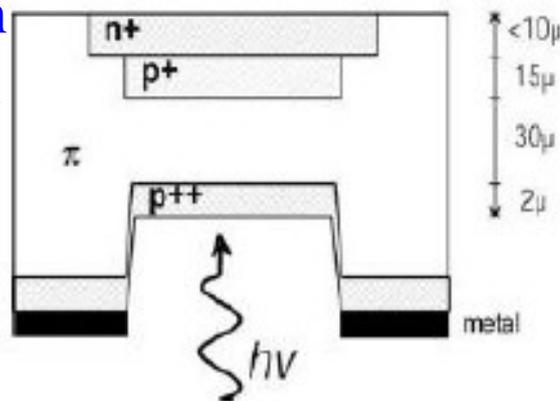
# Geiger Mode APD → SPAD

- Two types of implementation (→ arrays)



R.H. Haitz  
J. Appl. Phys.,  
Vol. 36, No. 10 (1965) 3123

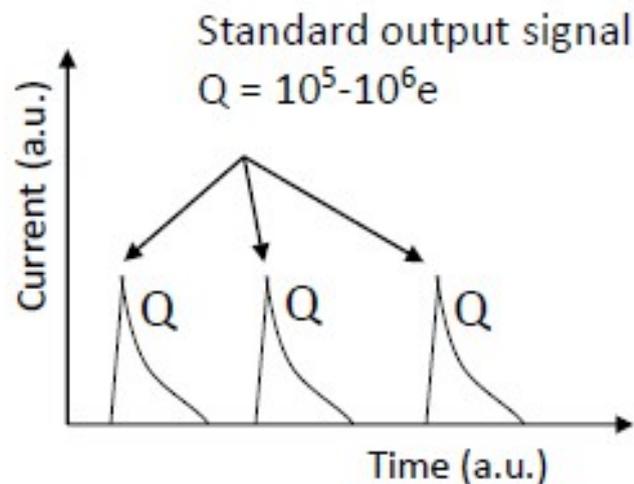
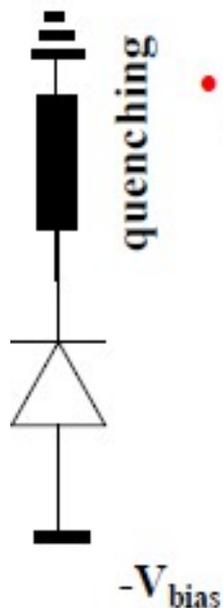
planar -  
- reach through



J.R. McIntire  
IEEE Trans. Elec. Dev.  
ED-13 (1966) 164

## • Quenching mechanisms

- Passive quenching: large resistance
  - Active quenching: analog circuits
- S. Cova & al., App. Opt. 35 (1996) 1956-1976*



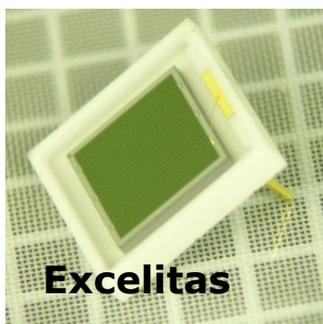
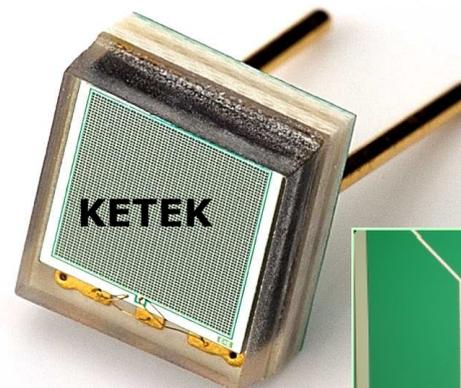
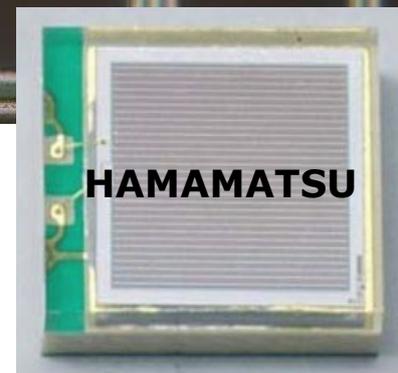
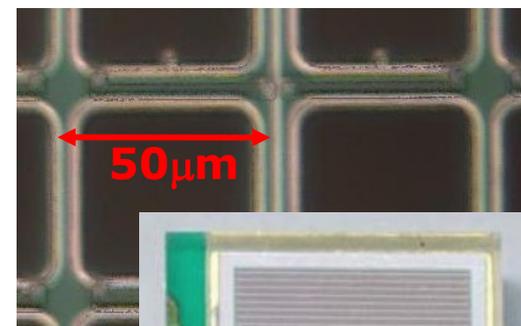
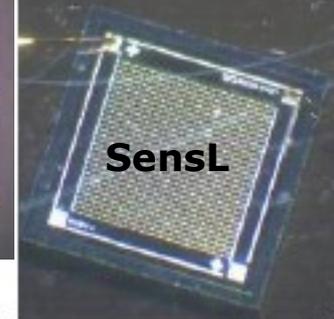
## Binary device

- If one or more simultaneous photons fire the GM-APD, the output is anytime a standard signal:  $Q \sim C(V_{bias} - V_{BD})$
- GM-APD does not give information on the light intensity

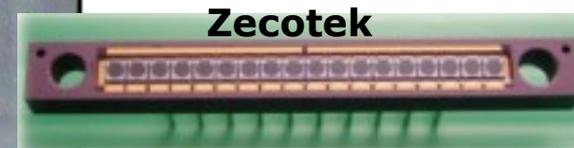
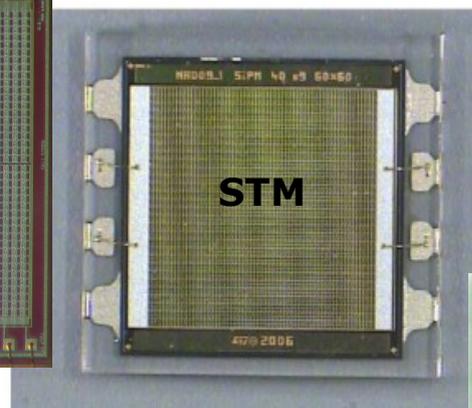
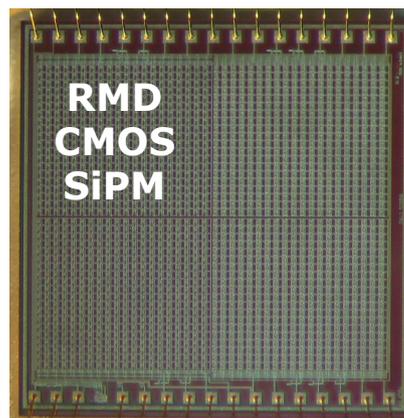
# Today

Many institutes/companies involved in SiPM development/production

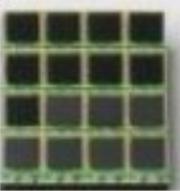
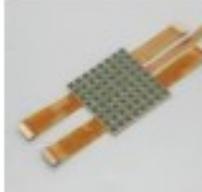
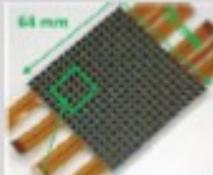
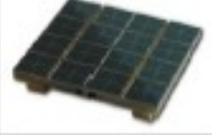
- **CPTA**, Moscow, Russia
- **MePhi/Pulsar Enterprise**, Moscow, Russia
- **Zecotek**, Vancouver, Canada
- **Hamamatsu HPK**, Hamamatsu, Japan
- **FBK-AdvanSiD**, Trento, Italy
- **ST Microelectronics**, Catania, Italy
- **Amplification Technologies** Orlando, USA
- **SensL**, Cork, Ireland
- **MPI-HLL**, Munich, Germany
- **RMD**, Boston, USA
- **Philips**, Aachen, Germany
- **Excelitas tech.** (formerly Perkin-Elmer)
- **KETEK**, Munich, Germany
- **National Nano Fab Center**, Korea
- **Novel Device Laboratory (NDL)**, Beijing, China
- **E2V**
- **CSEM**



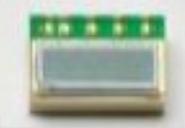
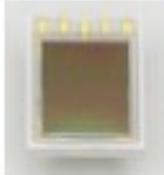
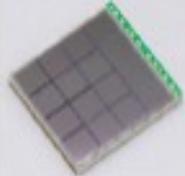
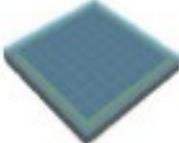
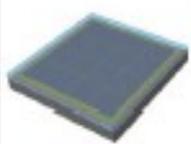
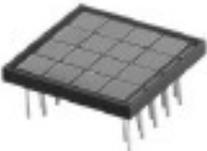
**Amplification Technologies (DAPD)**



# Discrete arrays

Producer	Device ID	Picture	Total area (mm <sup>2</sup> )	SiPM area (mm <sup>2</sup> /channel)	Nr. channels	μcell size
Hamamatsu	S11064-025P S11064-050P		18 x 16.2	3x3	16(4x4) ch	25x25 μm 50x50 μm
Hamamatsu	C11206-0404DF			3x3	64(8x8) ch	
Hamamatsu	S11834-3388DF		72x64.8	3x3	256(16x16)ch	
FBK AdvanSiD	ASD-SiPM4s-P-4x4T-50 ASD-SiPM4s-P-4x4T-69		8.2 x 8.2	4x4	16(4x4) ch	50x50 μm 69x69 μm
FBK AdvanSiD	SiPM tile		32.7x32.7	4x4	64(8x8) ch	
SensL	ArraySM-4P9 ArraySB-4P9 (blue sensitive)		46.3 x 47.8	3x3	144(12x12) ch (based on monolithic Array SM4)	35x35 μm

# Monolithic Arrays

Producer	Device ID	Picture	Effective area (mm <sup>2</sup> )	SiPM area/channel (mm <sup>2</sup> )	Nr. channels	μcell size	
Hamamatsu	S10984-025P S10984-050P S10984-100P		1 x 4	1x1	4(1x4) ch	25x25 μm 50x50 μm 100 x 100 μm	
	Hamamatsu	S10985-025C S10985-050C S10985-100C		6 x 6	3x3	4(2x2) ch	25x25 μm 50x50 μm 100 x 100 μm
		Hamamatsu	S11828-3344M		12 x 12	3x3	16(4x4) ch
FBK AdvanSiD		ASD-SiPM1.5s-P-8X8A		11.6 x 11.6	1.45x1.45	64(8x8) ch	50x50 μm
	FBK AdvanSiD	ASD-SiPM3S-P-4X4A		11.8 x 11.8	2.95x2.95	16(4x4) ch	50x50 μm
SensL	Array SM-4 Array SB-4 (blue sensitive)		12 x 12	3x3	16(4x4) ch	35x35 μm	

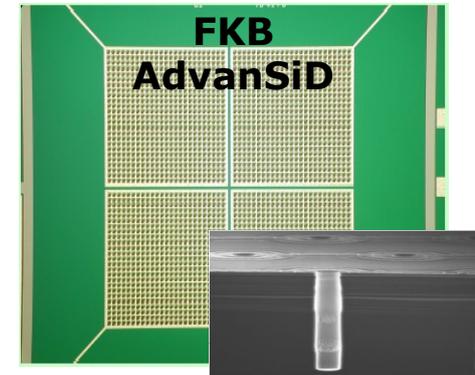
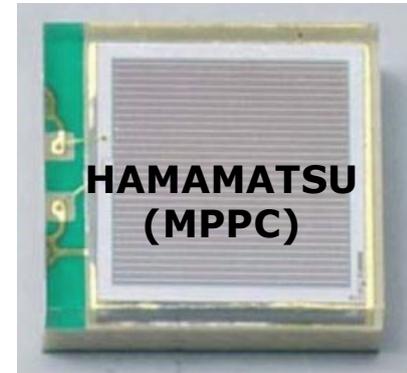
# Technologies around the world

## Pioneering work in '90s by Russian institutes

- **CPTA**, Moscow } **Metal-Resistive-Semiconductor**
- **JINR**, Dubna }
- **MePhi/Pulsar** Enterprise, Moscow **Poly-silicon resistor**

## Today many players involved

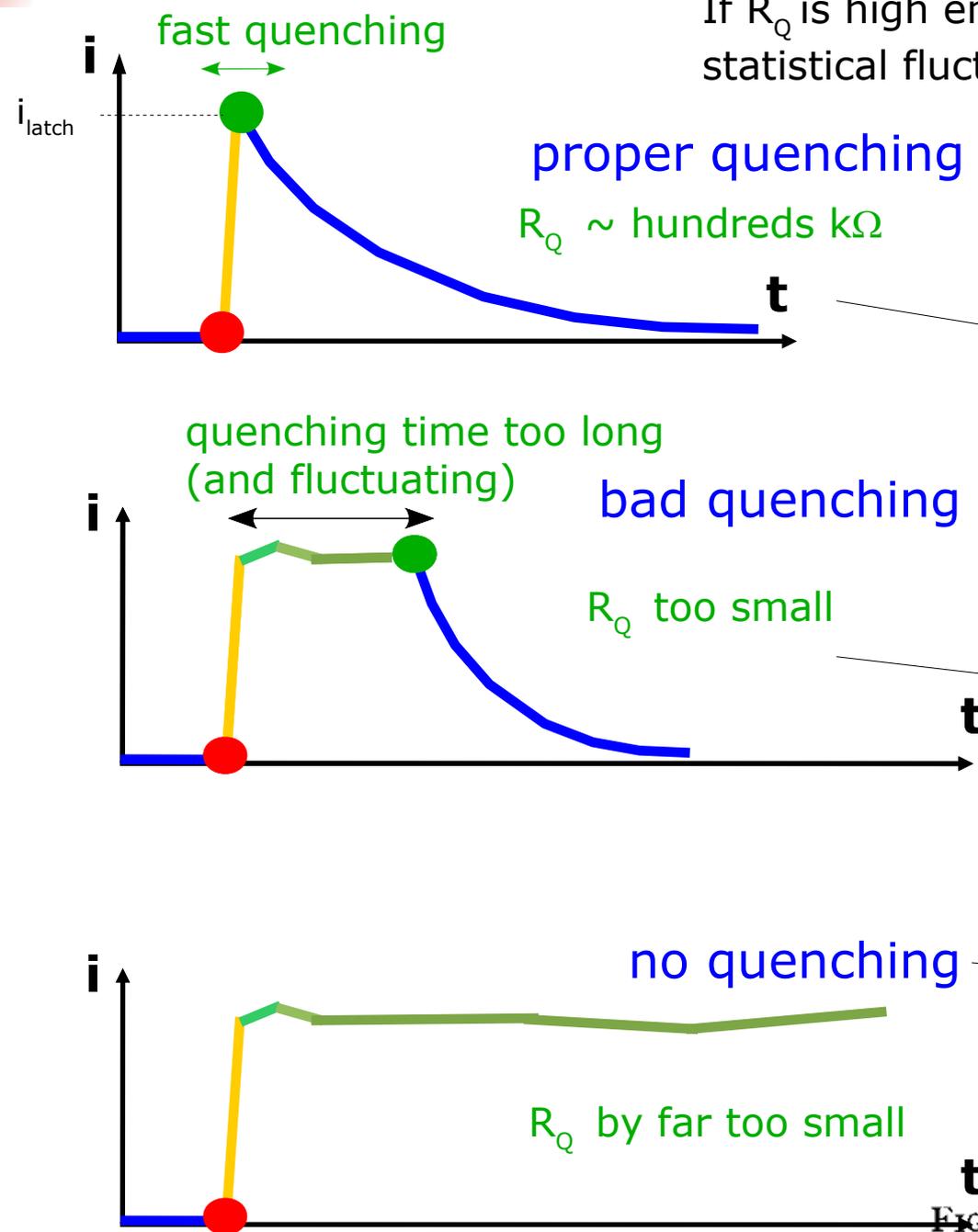
- **Hamamatsu HPK**, Hamamatsu
  - **FBK-AdvanSiD**, Trento
  - **SensL**, Cork
  - **ST Microelectronics**, Catania
  - **Excelitas** techn. (formerly Perkin-Elmer)
  - **National Nano Fab Center**, Korea
  - **Novel Device Laboratory (NDL)**, Beijing
- + Metal resistor**  
**+ VUV technology**
- + SiPM Matrixes, both p-on-n and n-on-p**  
**+ vias to avoid bonding**
- Poly-silicon resistor**
- **MPI-HLL**, Munich — **Resistor embedded in the bulk**
  - **RMD**, Boston — **CMOS process**
  - **Philips**, Aachen — **Digital SiPM (CMOS)**
  - **Zecotek**, Vancouver — **Quenching with floating wells**
  - **Amplification Technologies**, Orlando



Some are commercially available, other are prototypes

# Passive Quenching: tread-off $\tau_{\text{quench}}$ VS $\tau_{\text{recovery}}$

If  $R_Q$  is high enough the internal current is so low that statistical fluctuations may quench the avalanche



Haitz JAP 35 (1964)

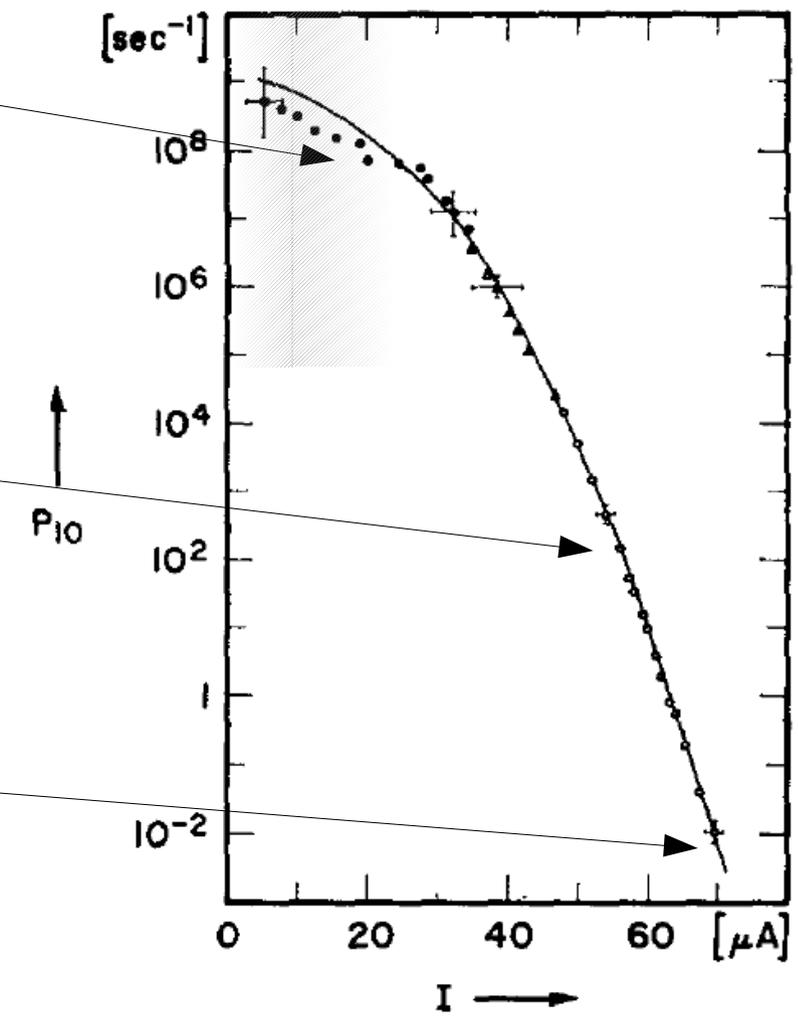
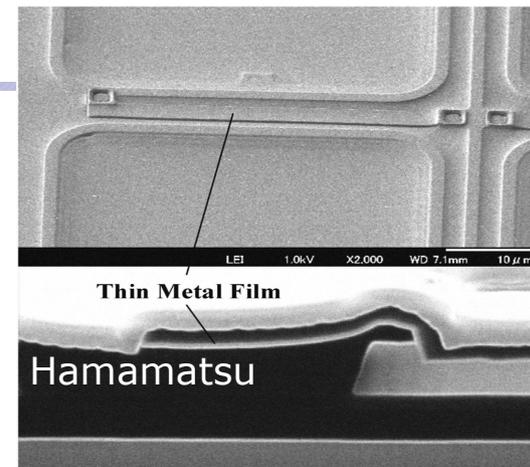
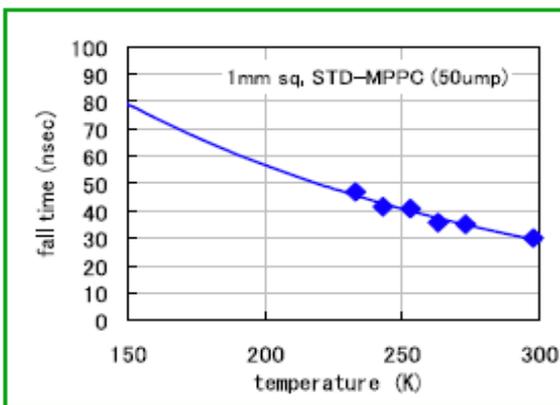
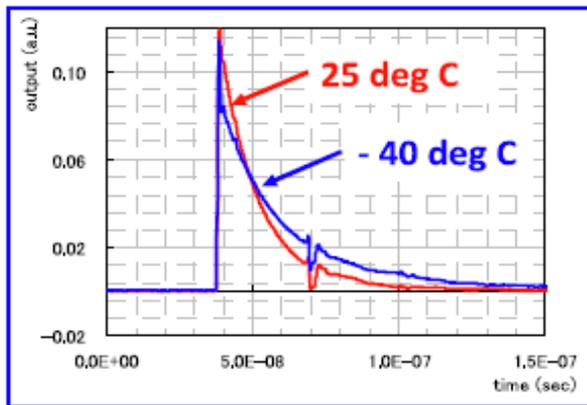


FIG. 2. Turnoff probability per second as function of pulse cu

# Quenching resistor

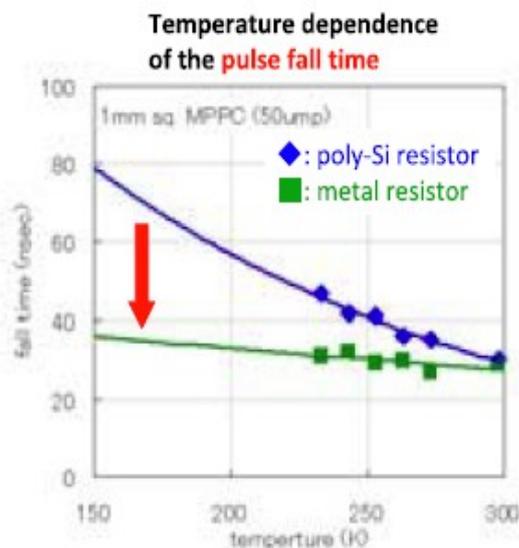
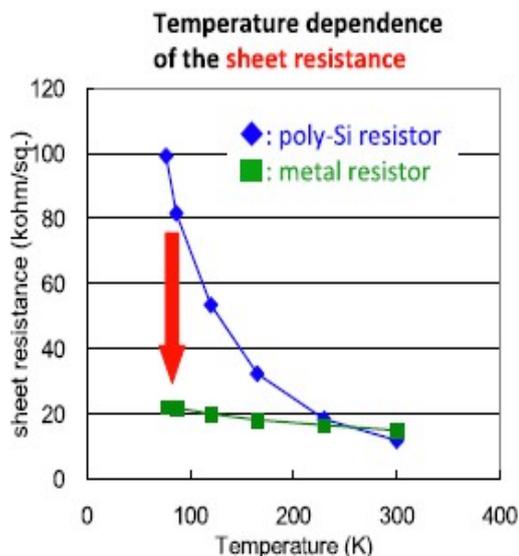


The quenching resistor value increases as environmental temperature decreases. The larger resistor makes the pulse amplitude lower and the tail longer.

Adopting metal quenching resistor



Improved temperature stability



Recent progresses of Hamamatsu devices

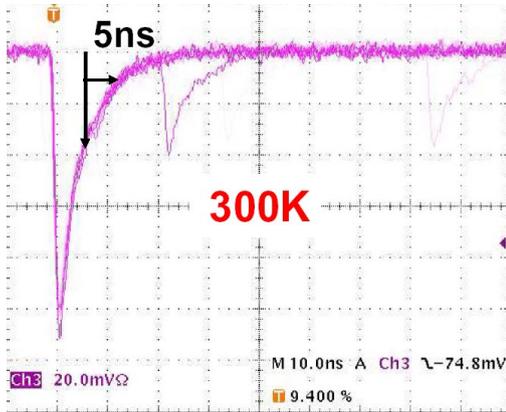
Metal quenching resistor achieved 1/5 temperature dependence

# Pulse shape: dependence on Temperature

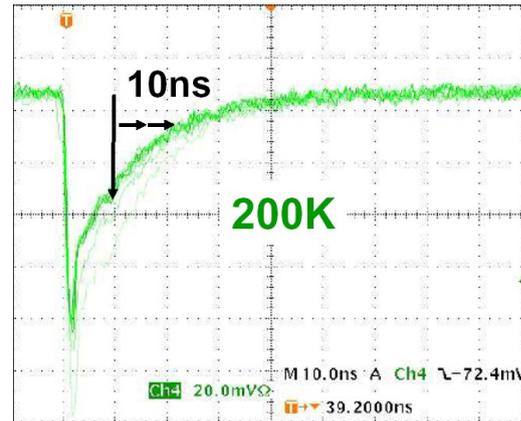
The two current components behave differently with Temperature

→ fast component is independent of T because  $C_{tot}$  couples to external  $R_{load}$

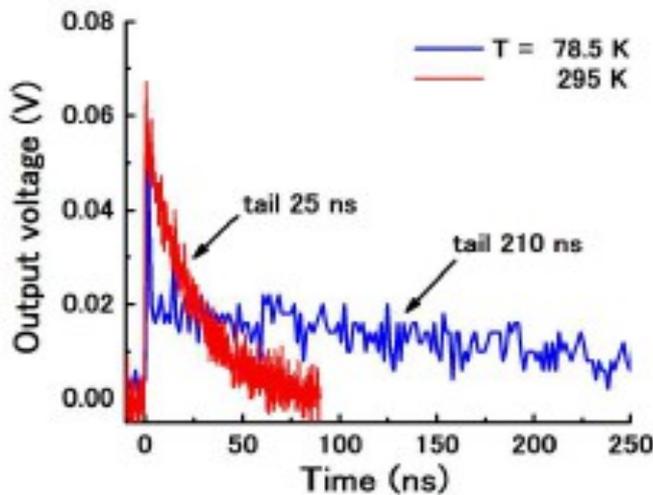
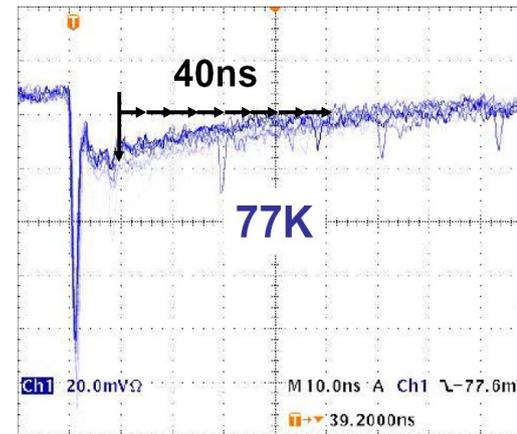
→ slow component is dependent on T because  $C_{d,q}$  couple to  $R_q(T)$



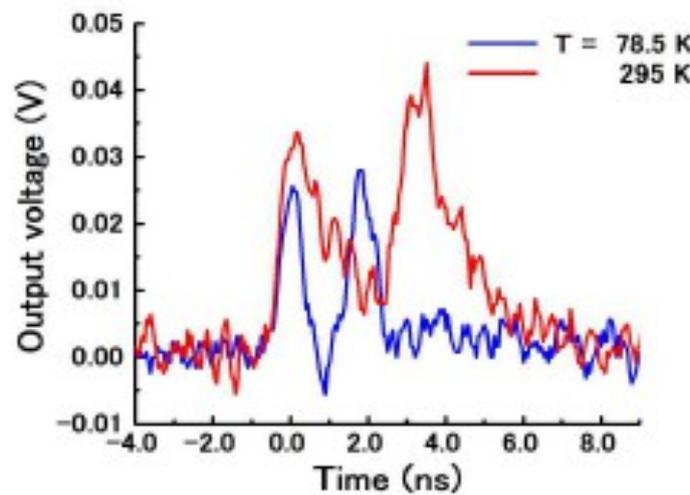
HPK MPPC



H.Otono, et al. PD07



(a)



(b)

HPK MPPC

high pass filter / shaping  
→ recover fast signals

Fig. 2. (a) Output signals from the MPPC when no high-pass filter is used, and (b) output signals from the high-pass filter when two pulses were generated successively.

Akiba et al Optics Express 17 (2009) 16885

# Passive / Active quenching and recharge

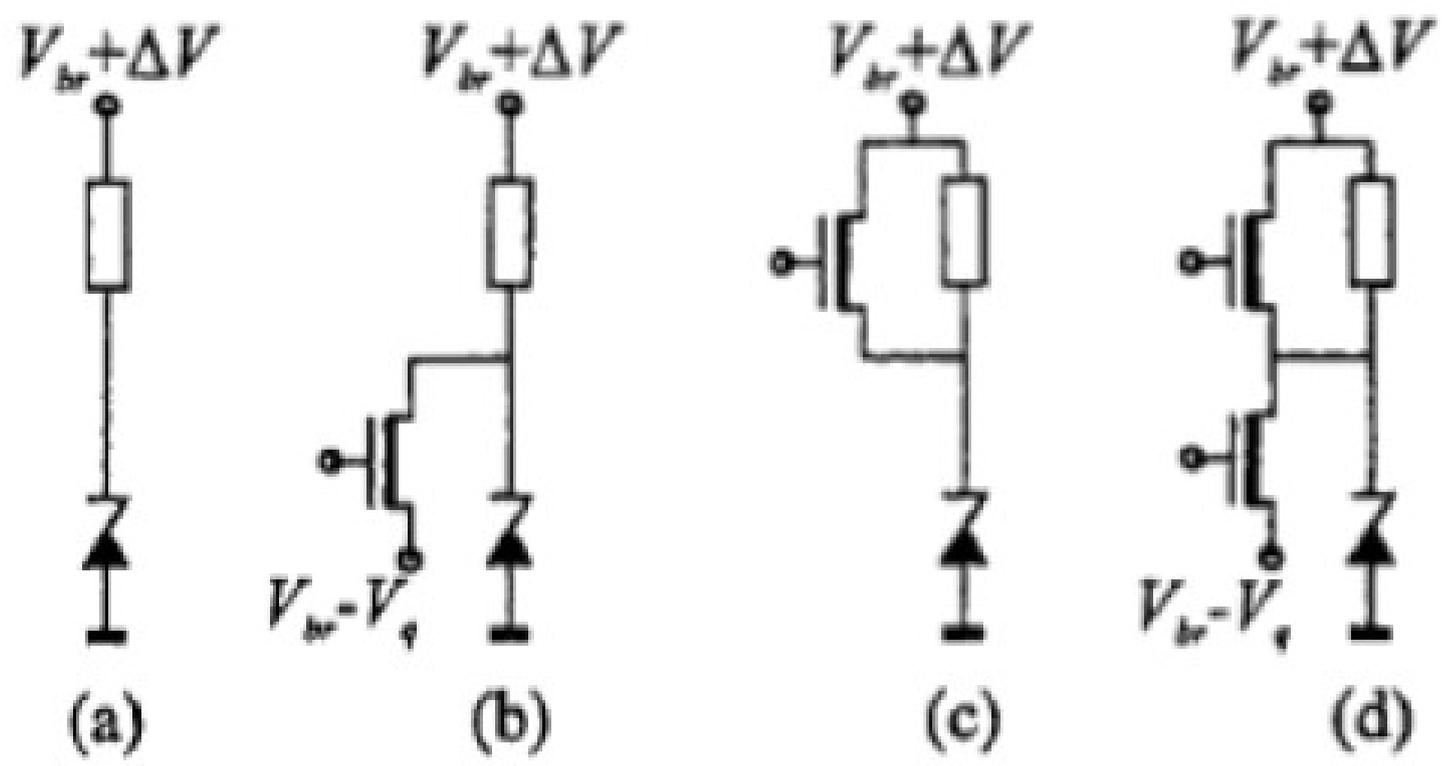
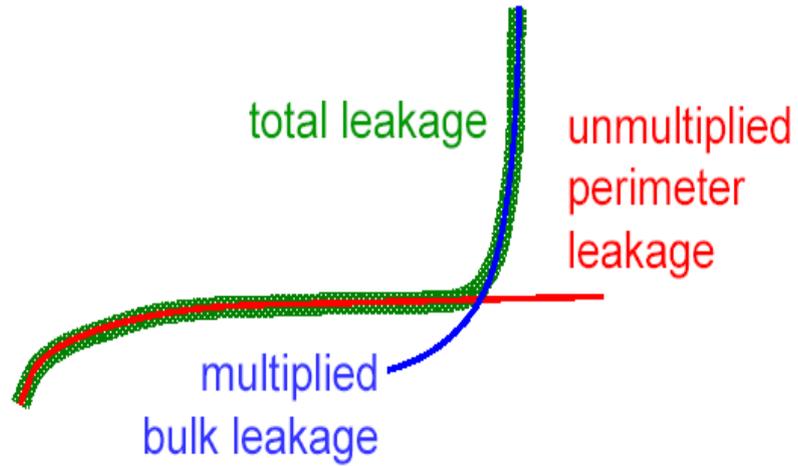


Figure 3 – Four Quenching Circuit Schematics: (a) passive quench; (b) active quench; (c) active recharge; (d) active quench and recharge (Kindt and de Langen 1998)

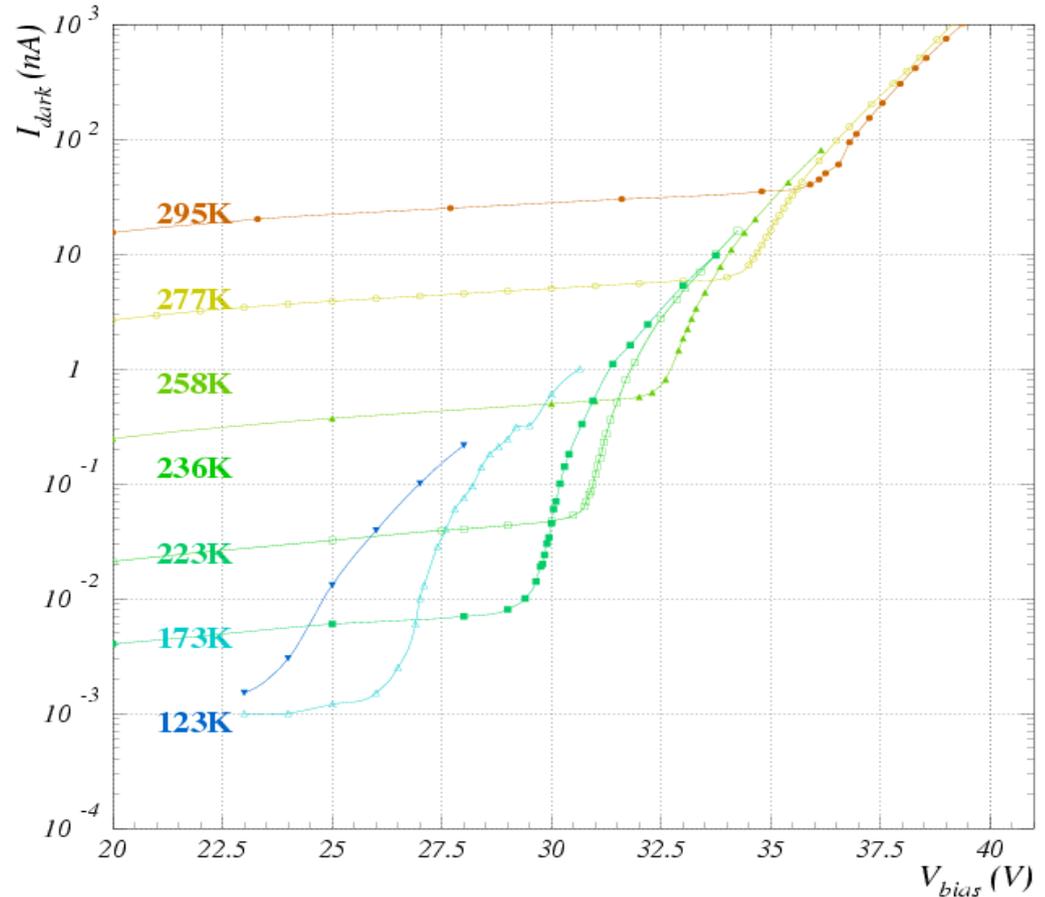
# Reverse I-V

→ Dark Current behavior and  $V_{bd}$  measurement



~ linear with  $V_{bias}$  → linear with  $\Delta V$  (overvoltage)

Reverse I-V characteristics at fixed T



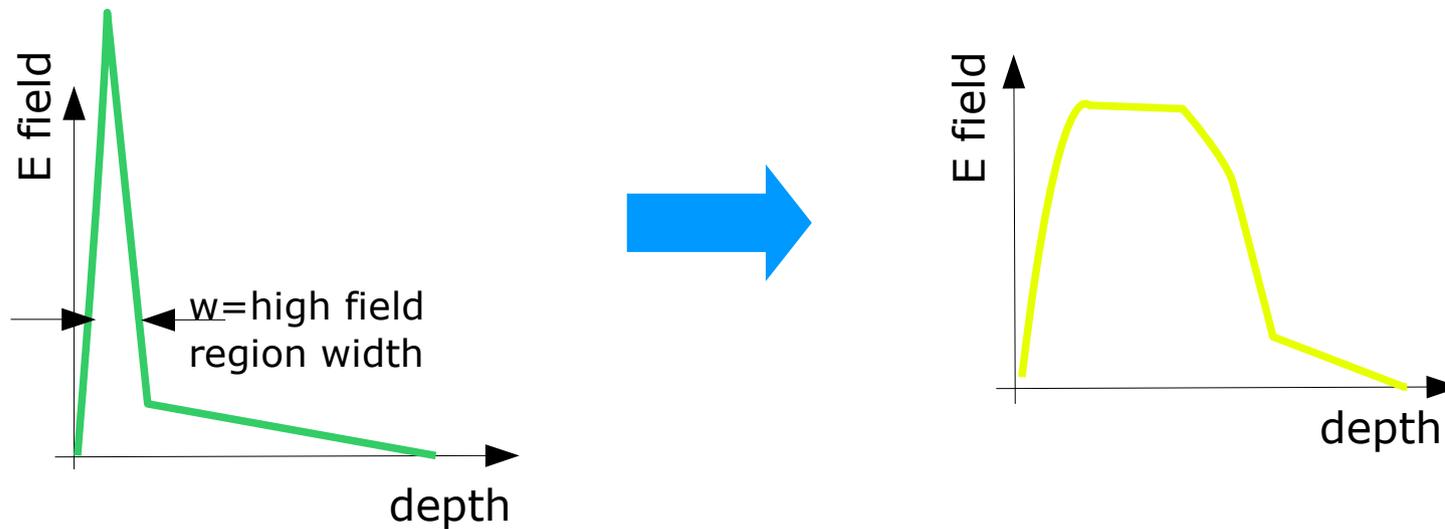
$\sim q \cdot \text{Gain (G)} \cdot \text{Dark Count Rate (DCR)}$   
 $\sim q \cdot \Delta V \cdot \Delta V \rightarrow \text{quadratic with } \Delta V$

Note:

- G is linear with  $\Delta V$
- Dark Count Rate is  $\sim \text{PDE}$  which is linear with  $\Delta V$  (at least for few volts)

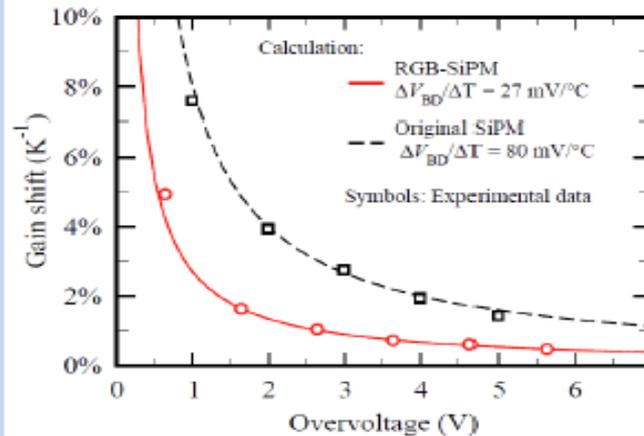
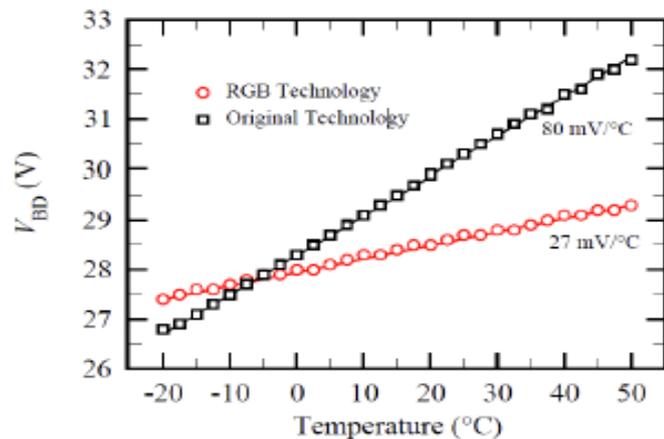
# Improved $V_{bd}$ temperature coefficient

Engineering high electric field & depletion/drift layer profiles



→ Improved stability & working over-voltage range

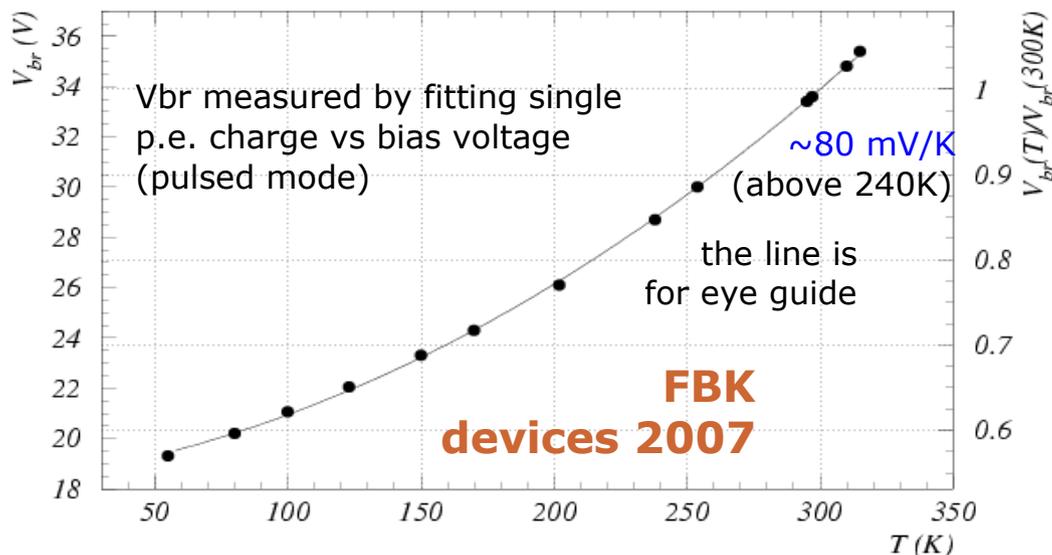
breakdown voltage temperature dependence



Recent progresses in FBK-Advansid devices

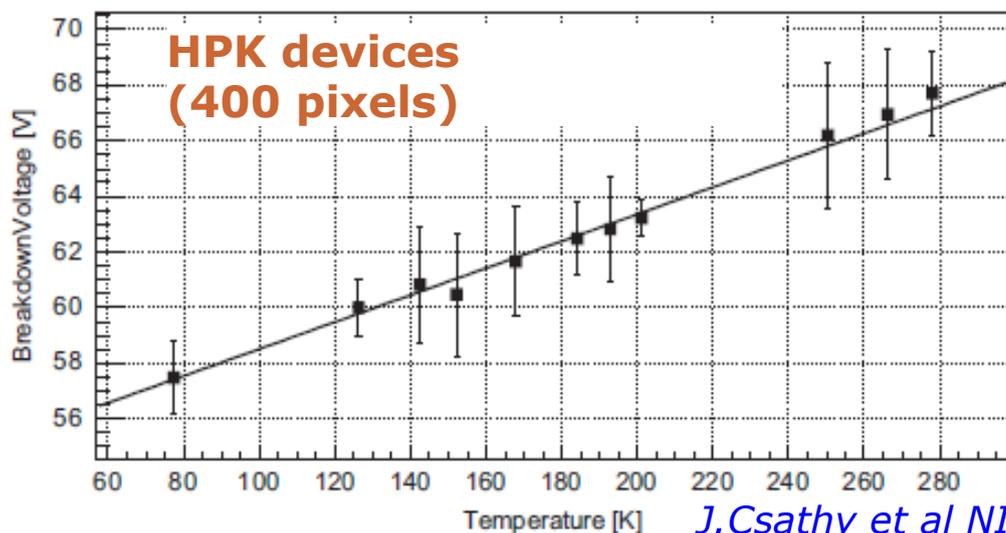
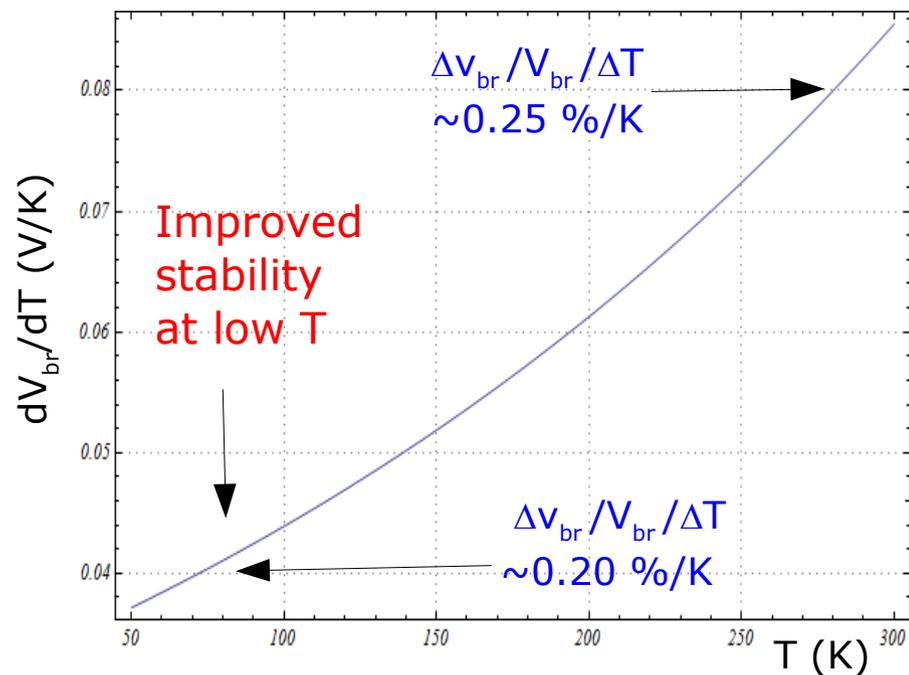
# $V_{bd}$ vs $T \rightarrow T$ coefficient ( $\Delta V$ stability)

## Breakdown Voltage



*G.C. et al NIM A628 (2011) 389*

## Temperature coefficient



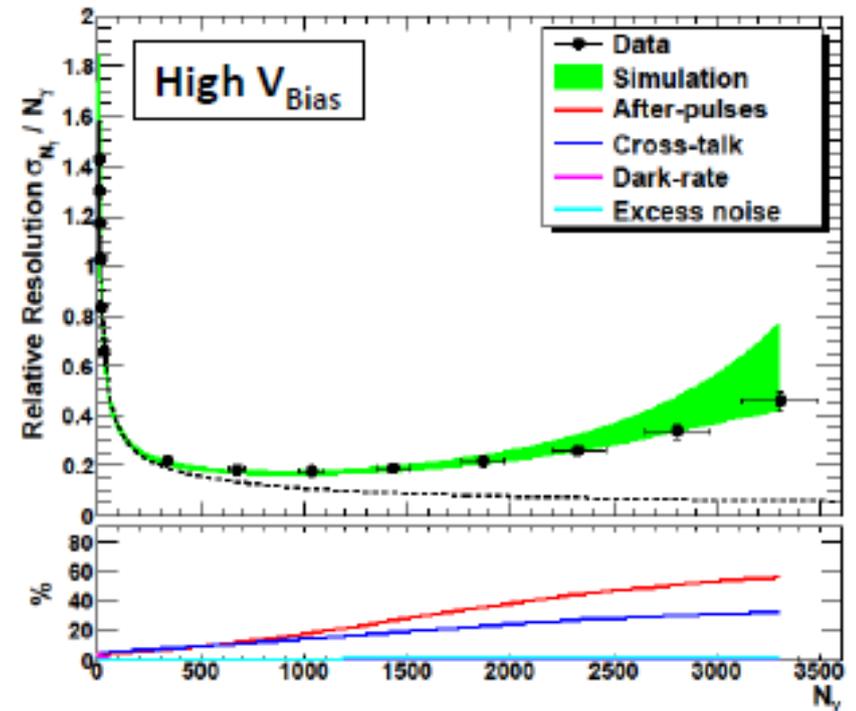
*J.Csathy et al NIM A 654 (2011) 225*

Fig. 6. Breakdown voltage as a function of temperature of the MPPC with 400 pixels.

# Amplitude fluctuations

finite number of pixels: constraint  
 → limit in resolving the number of photons

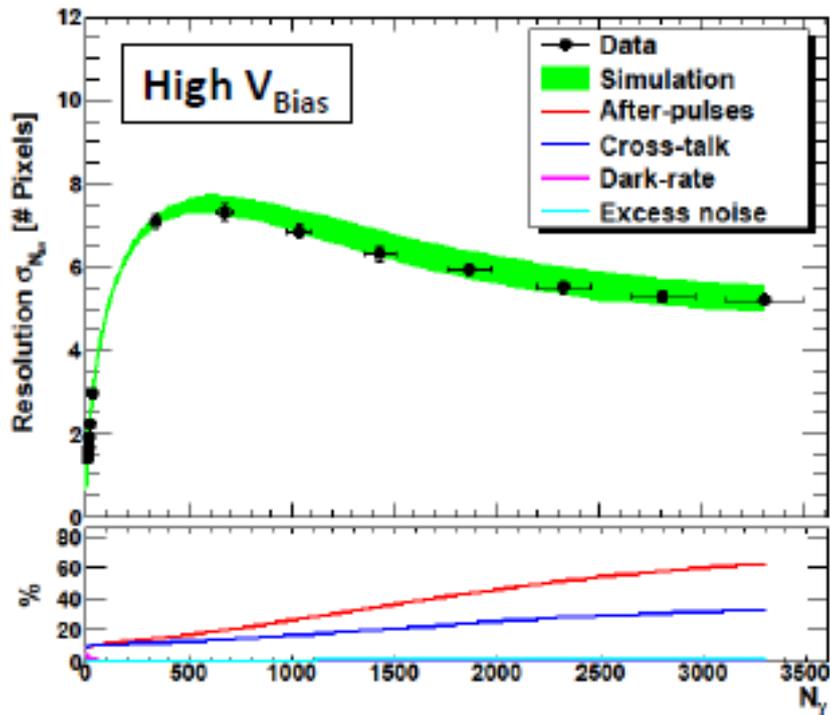
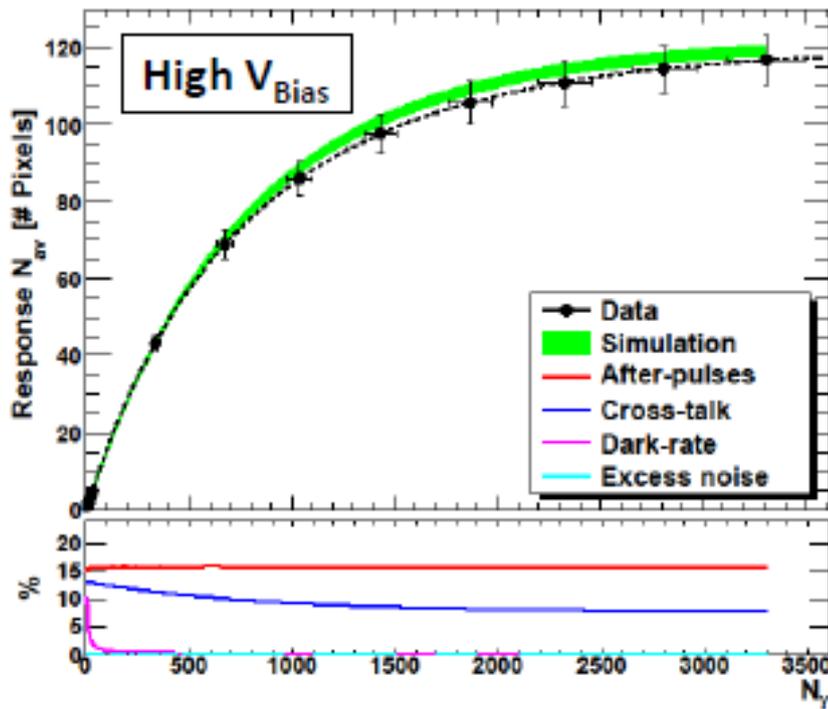
Eckert et al, Procs. of PhotoDet 2012



$$\frac{\Delta N_\gamma}{N_\gamma} \approx \frac{a}{N_\gamma} \oplus \frac{b}{\sqrt{N_\gamma}}$$

<sup>DR</sup>
<sup>PDE, CT, AP</sup>

see also Musienko et al JINST 2 2007 P0600



# After-Pulses vs T (constant $\Delta V$ )

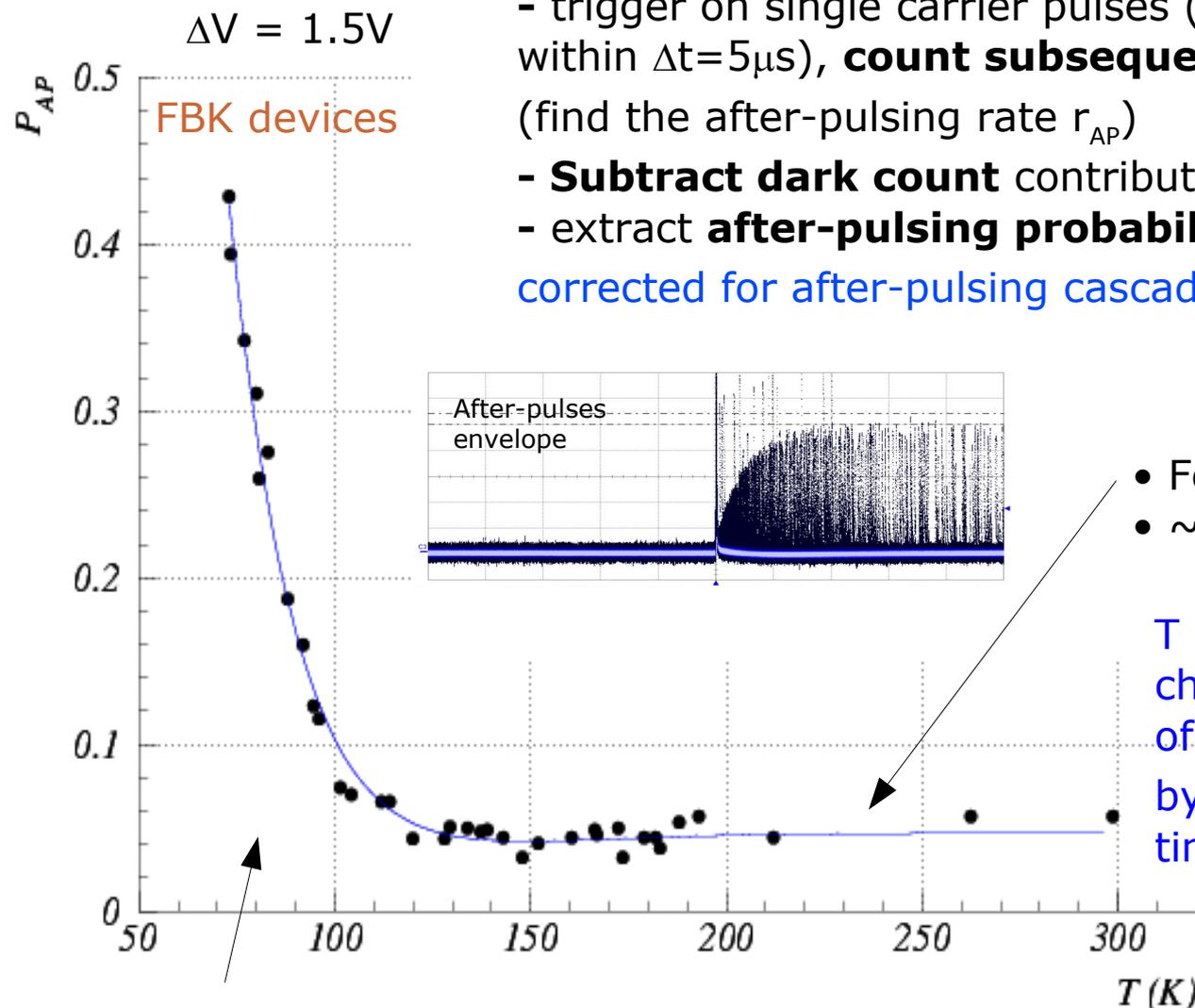
Measurement by waveform analysis:

- trigger on single carrier pulses (with no preceding pulses within  $\Delta t=5\mu s$ ), **count subsequent pulses** within  $\Delta t=5\mu s$  (find the after-pulsing rate  $r_{AP}$ )

- **Subtract dark count** contribution
- extract **after-pulsing probability  $P_{AP}$**

corrected for after-pulsing cascade ●

$$P_{AP} = \frac{r_{AP}}{1 + r_{AP}}$$



- Few % at room T
- ~constant down to ~120K

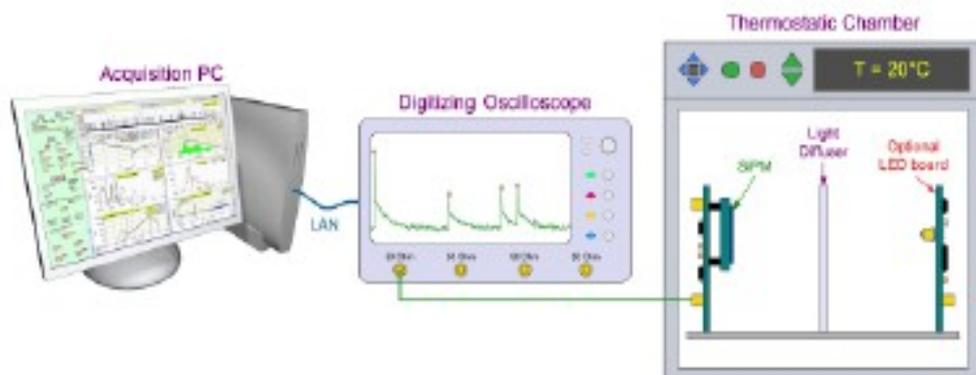
T decreasing: increase of characteristic time constants of traps ( $\tau_{traps}$ ) compensated by increasing cell recovery time ( $R_q$ )

- several % below 100K

T < 100K: additional trapping centers activated possibly (?) related to onset of carriers freeze-out

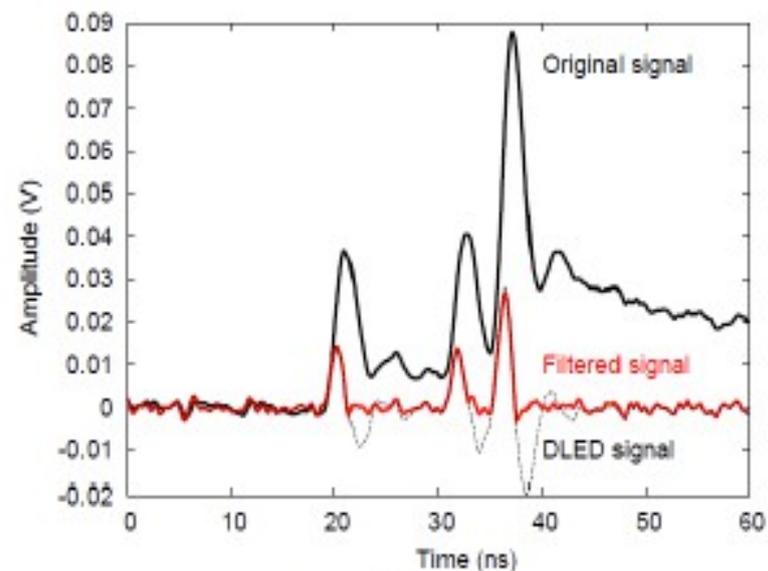
→ Analysis of life-time evolution vs T of the various traps (at least 3 types at  $T_{room}$ )

# Disentangling noise components



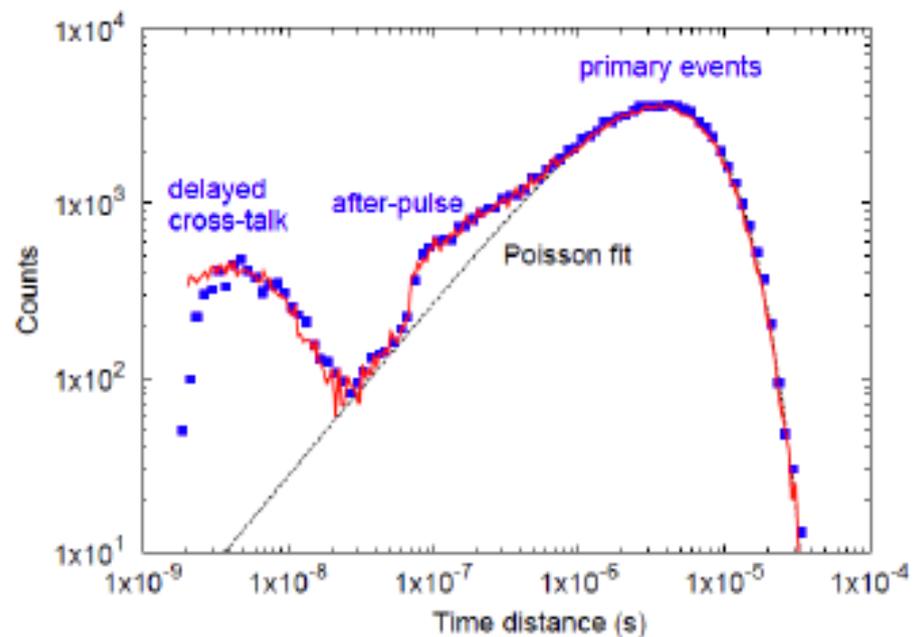
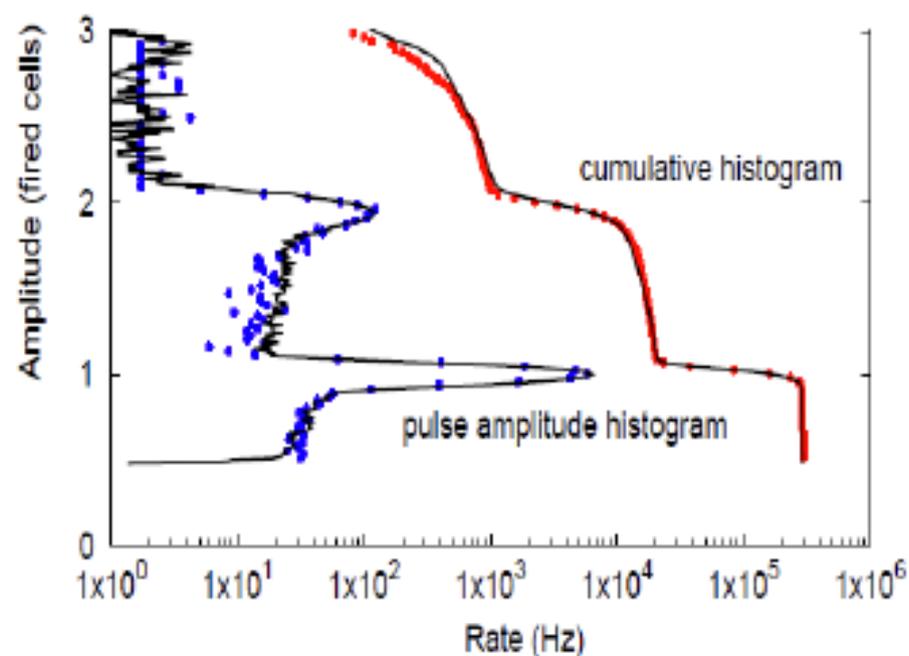
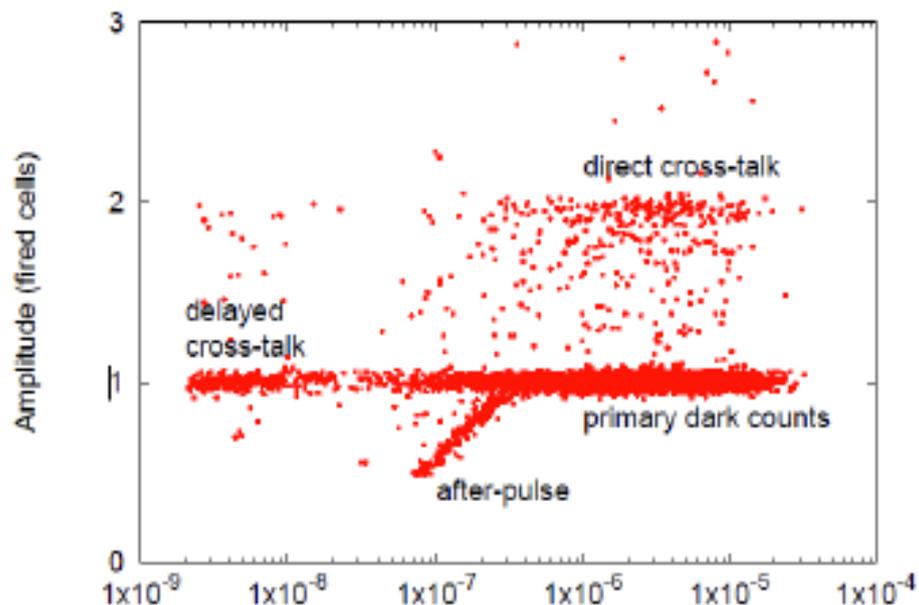
We acquire  
ms-long  
waveforms

Signal  
filtered  
to reduce  
pulse  
length



→ time delay array  
→ amplitude array

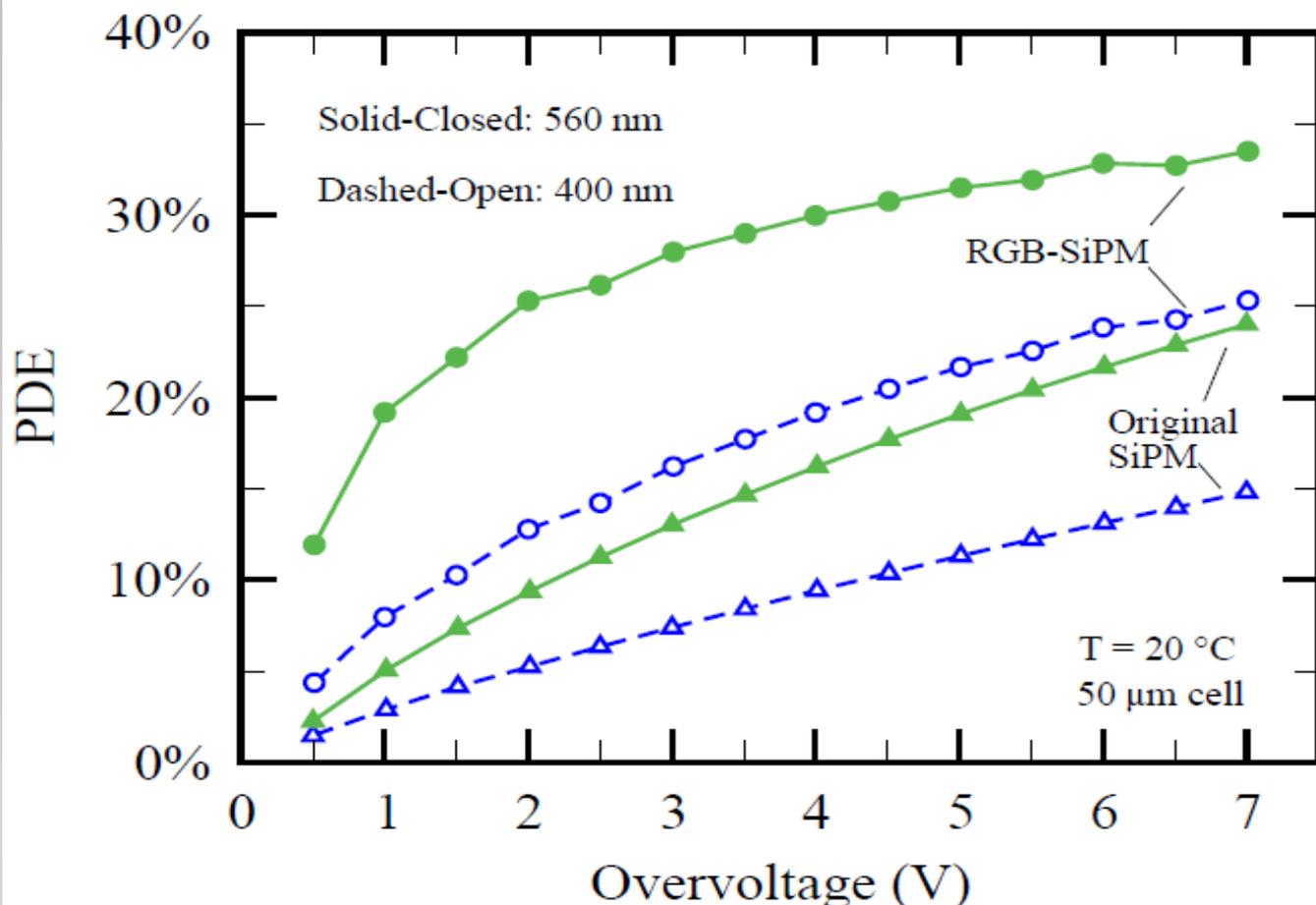
# Disentangling noise components



- primary dark rate (DCR)
- direct cross-talk
- delayed correlated components

# PDE

# Improving PDE by E field engineering



Latest "RGB"  
 FBK devices  
 vs older devices

N.Serra et al  
 JINST 8 (2013) P03019

Table 1. Main properties of the fabricated RGB-SiPMs.

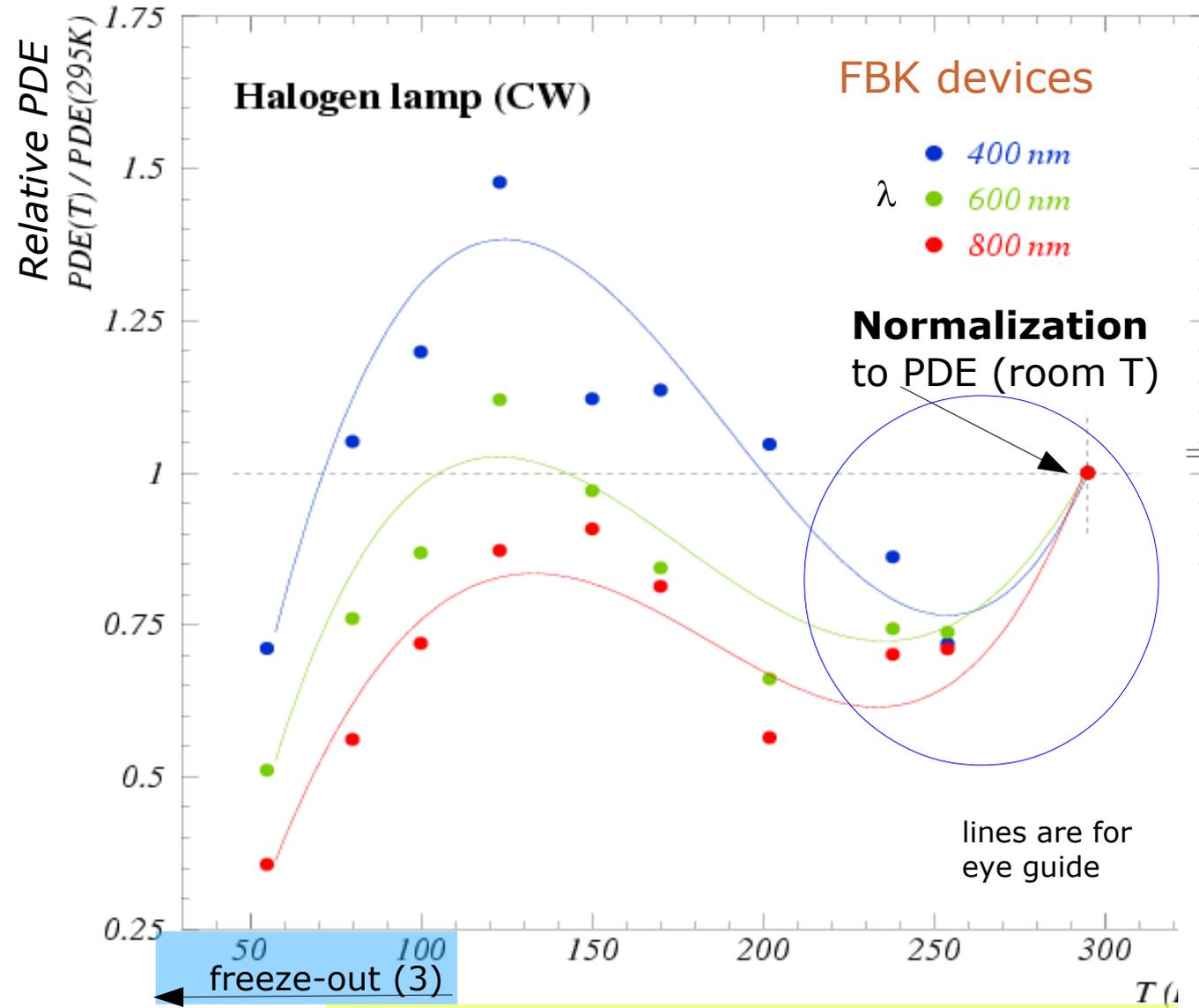
FBK n-on-p RGB-SiPMs.			
SiPM size (mm <sup>2</sup> )	1 × 1, 3 × 3, 4 × 4	Gain <sup>(1)</sup>	4 · 10 <sup>6</sup>
Cell pitch (μm)	25-50-70-100	R quenching (at 20°C)	500 kΩ
Fill-factor (%)	21-45-58-72	Cell capacitance <sup>(1)</sup>	170 fF
V <sub>BD</sub> (at 20°C)	28.5 V	Rise time <sup>(1)(2)</sup>	5.6 ns
Dark count rate <sup>(1)</sup>	480 kHz	Recovery time <sup>(1)(2)</sup>	350 ns

(1) 1 × 1 mm<sup>2</sup> SiPM, 50 μm cell at 20°C, OV=4 V; (2) Single-cell pulse, see figure 2.

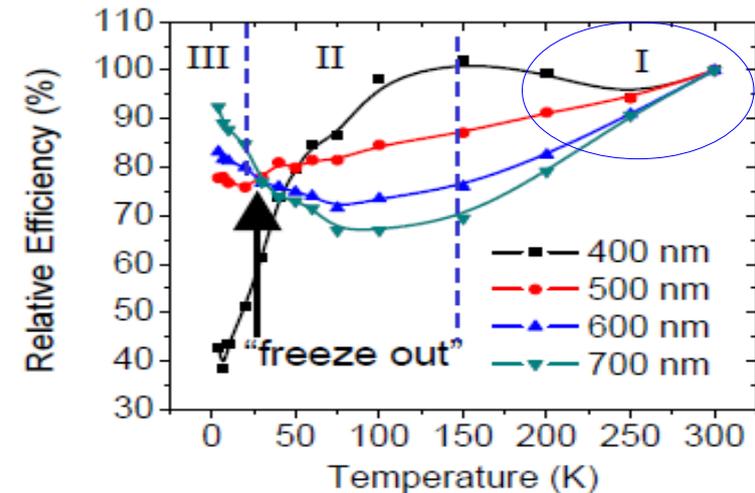
# PDE vs Temperature ( $\Delta V$ constant)

G.C. et al NIM A628 (2011) 389

- When T decreases:
- 1) silicon  $E_{\text{gap}}$  increasing
    - larger attenuation length
    - lower QE (for larger  $\lambda$ )
  - 2) mobility increasing
    - larger impact ionization
    - larger trigg. avalanche  $P_{01}$
  - 3) carriers freeze-out
    - onset below 120K
    - loss of carriers



RMD APD at  $400\text{nm} < \lambda < 700\text{nm}$   
 Johnson et al, IEEE NSS 2009



Additional effects in APD  
 (depletion region depends on T, ...)

# Timing

# Single Photon Time Resolution = gaussian + tails

Time resolution of SiPM is not just a gaussian, but gaussian + tails (in particular at long wavelengths)

*G.C. et al NIMA 581 (2007) 461*

Data at  $\lambda=400\text{nm}$

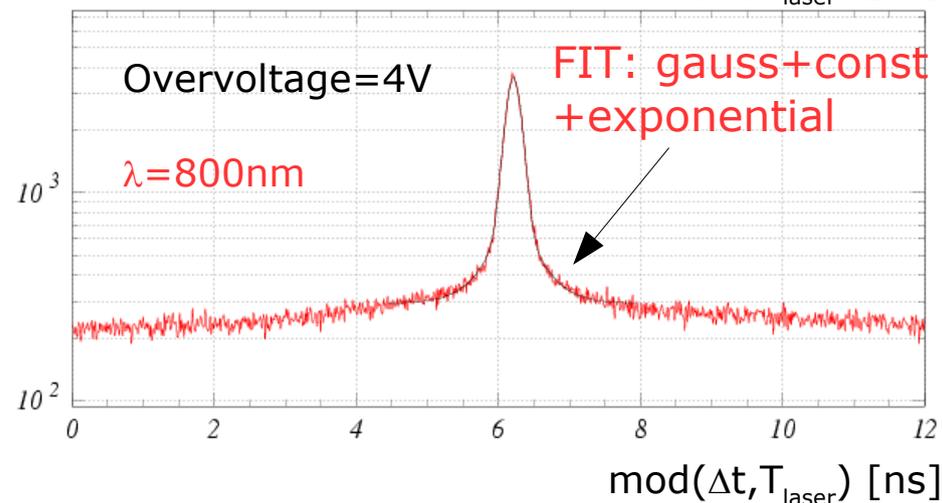
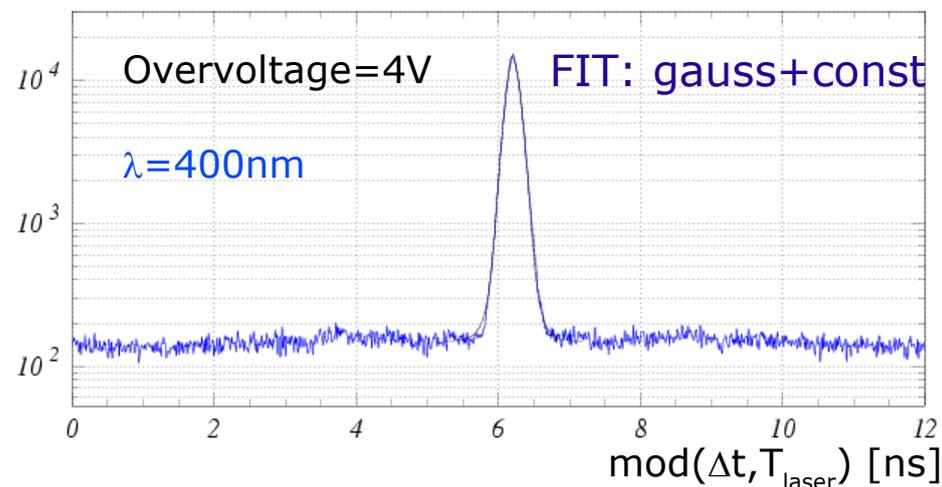
A simple **gaussian component** fits fairly

Data at  $\lambda=800\text{nm}$

fit gives reasonable  $\chi^2$  in case of an **additional exponential term**  $\exp(-|\Delta t|/\tau)$  summed with a weight

- $\tau \sim 0.2 \div 0.8\text{ns}$  (depending on device) in rough agreement with diffusion tail lifetime:  $\tau \sim L^2 / \pi^2 D$  where L is the diffusion length
- Weight of the **exp. tail**  $\sim 10\% \div 30\%$  (depending on device)

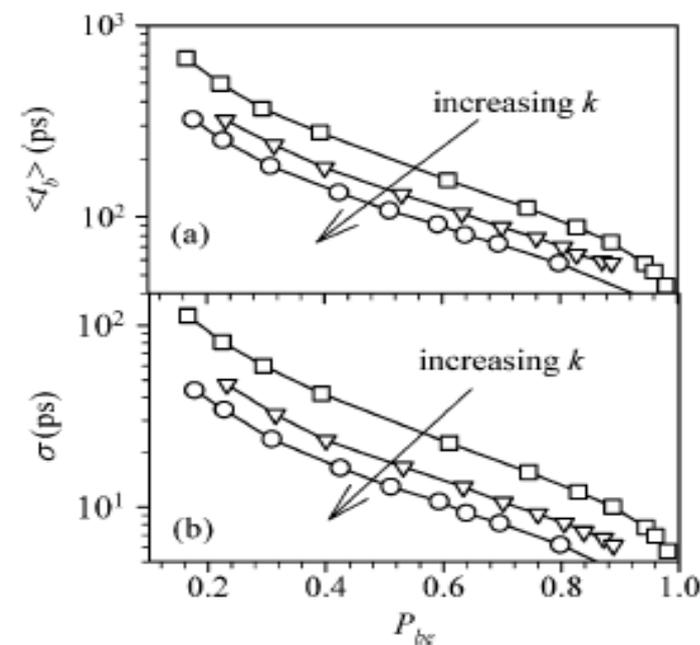
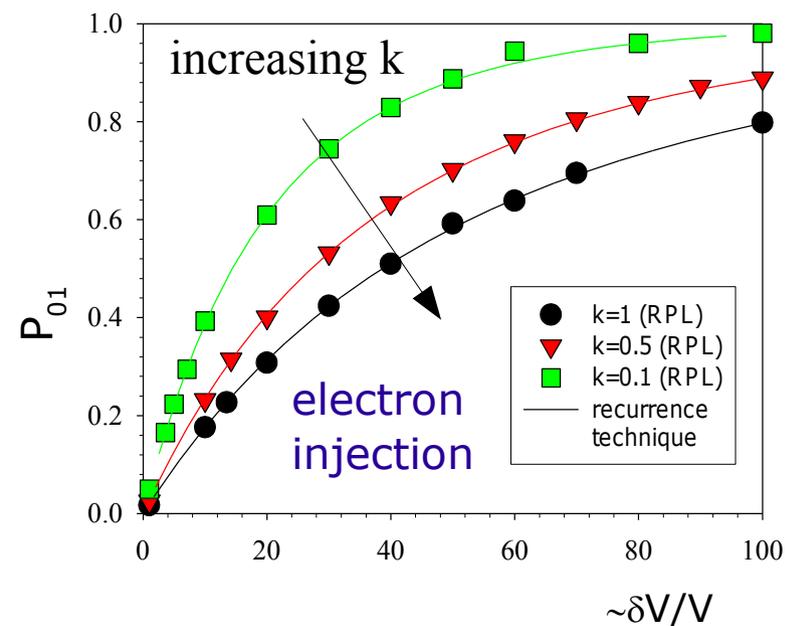
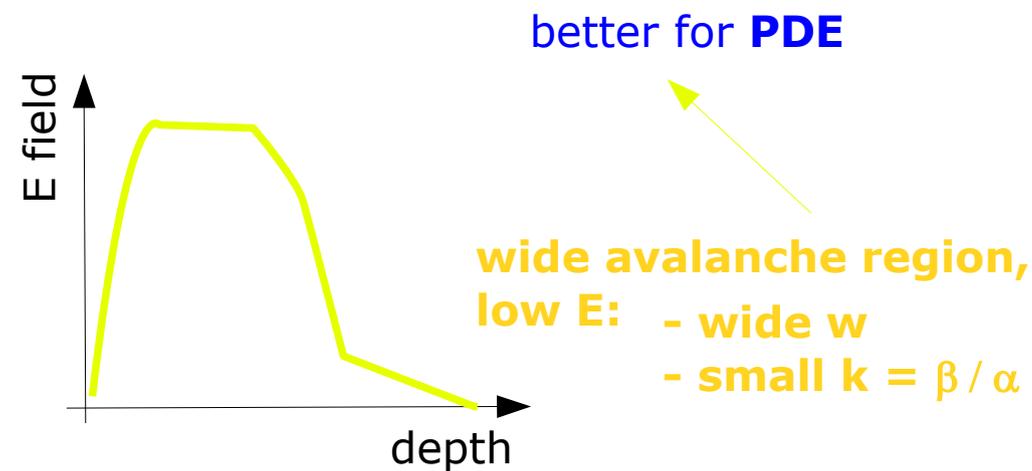
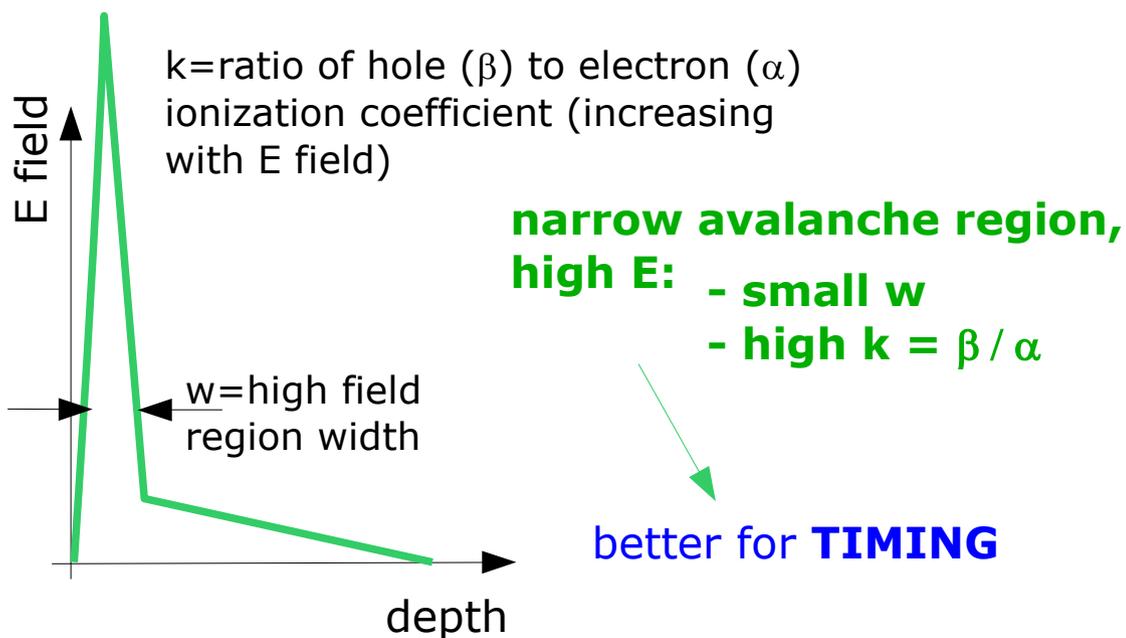
**Gaussian** + **Tails (long  $\lambda$ )**  
rms  $\sim 50\text{-}100\text{ ps}$   $\sim \exp(-t / O(\text{ns}))$   
contrib. several % for long wavelengths



Distributions of the difference in time between successive peaks

# PDE vs timing trade off / optimization

C.H.Tan et al IEEE J.Quantum Electronics 13 (4) (2007) 906



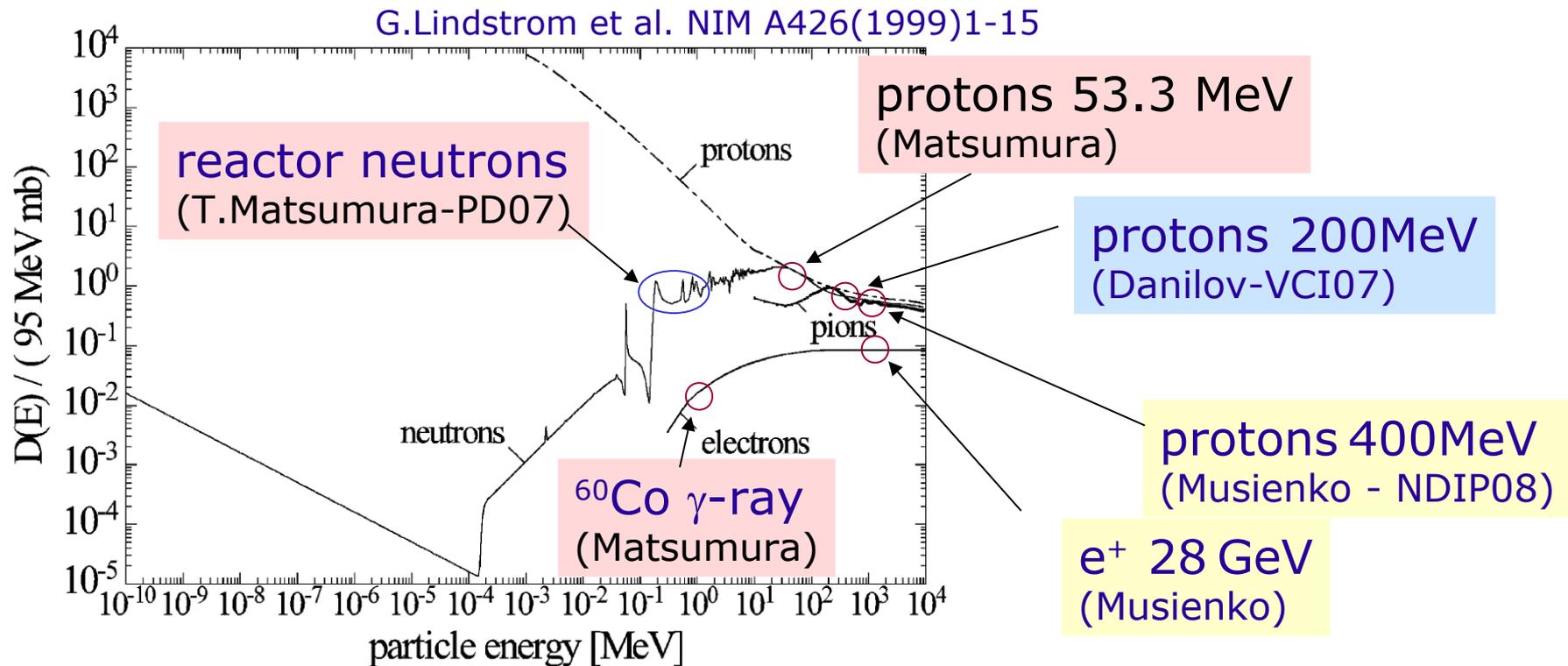


# Radiation damage

# Radiation damage: two types

- Bulk damage due to Non Ionizing Energy Loss (NIEL) ← neutrons, protons
- Surface damage due to Ionizing Energy Loss (IEL) ←  $\gamma$  rays  
(accumulation of charge in the oxide (SiO<sub>2</sub>) and the Si/SiO<sub>2</sub> interface)

Assumption: damage scales linearly with the amount of Non Ionizing Energy Loss (NIEL hypothesis)



Examples of radiation tolerances for HEP and space physics

ATLAS inner detector ...  $3 \times 10^{14}$  hadrons/cm<sup>2</sup>/10 year  
 $\sim 10^4$  hadrons/mm<sup>2</sup>/s

General satellites ...  $\sim 10$  Gy/year

Expectations:

protons /  $\gamma$ -ray  $\sim 100$   
 protons / neutrons  $\sim 2 \sim 10$

# Radiation damage: effects on SiPM

## 1) Increase of dark count rate due to introduction of generation centers

Increase ( $\Delta R_{DC}$ ) of the dark rate:

$$\Delta R_{DC} \sim P_{01} \alpha \Phi_{eq} \text{Vol}_{eff} / q_e$$

where  $\alpha \sim 3 \times 10^{-17}$  A/cm is a typical value of the radiation damage parameter for

low E hadrons and  $\text{Vol}_{eff} \sim \text{Area}_{SiPM} \times \epsilon_{geom} \times W_{epi}$

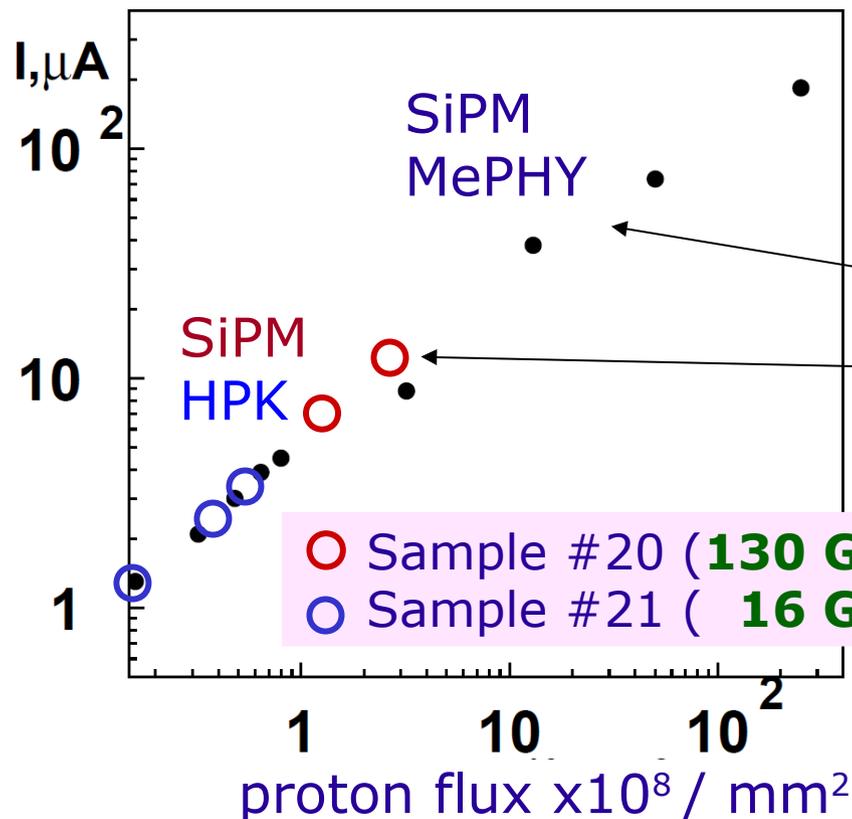
NOTE:

The effect is the same as in normal junctions:

- independent of the substrate type
- dependent on particle type and energy (NIEL)
- proportional to fluence

## 2) Increase of after-pulse rate due to introduction of trapping centers

→ loss of single cell resolution → no photon counting capability



Indications from measurements:

1) no dependence on the device  
similar effects found for SiPM from MePHY (Danilov) and HPK (Matsumura) (normaliz. to active volume)

2) no dependence on dose-rate  
HPK (Matsumura)

3) n similar damage than p

4) p  $\times 10^1$ - $10^2$  more damage than  $\gamma$

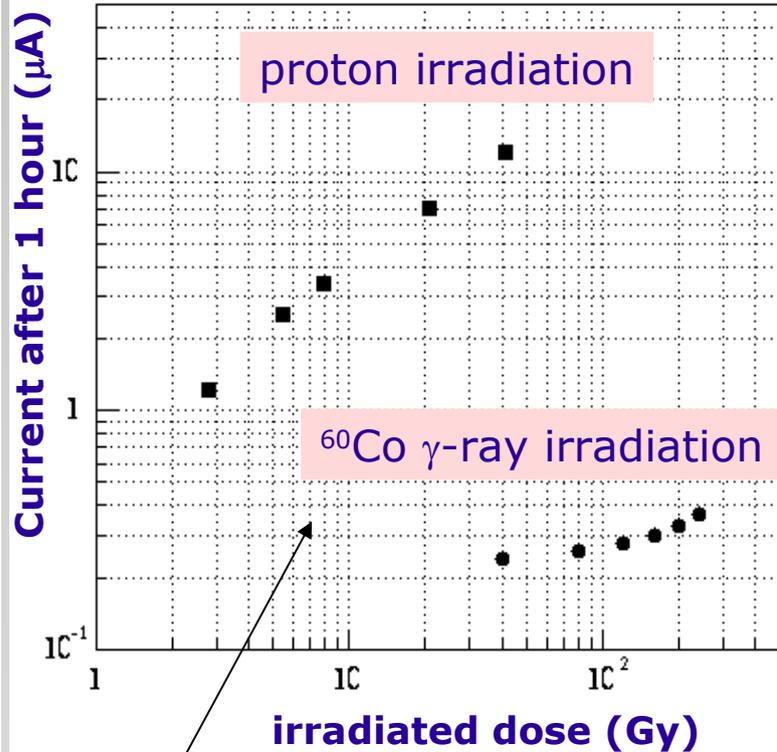
# Damage comparison

$2.3 \times 10^5$  p/mm<sup>2</sup>/s (130 Gy/h)

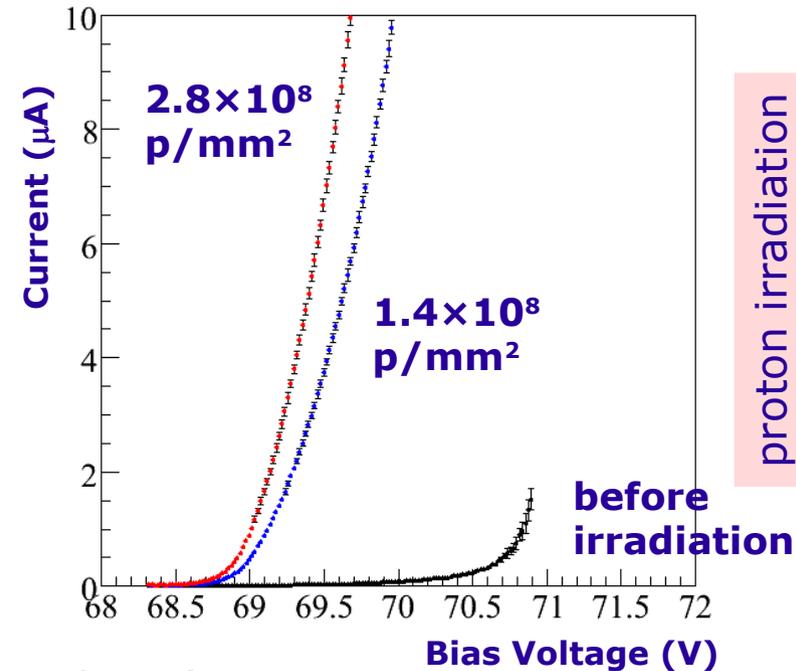
$I_{leak} @ (V_{op}, 1.4 \times 10^8 \text{ p/mm}^2) = 6.7 \mu\text{A}$

**Damage effect ...**  
almost the **same** for  
**protons and neutrons**

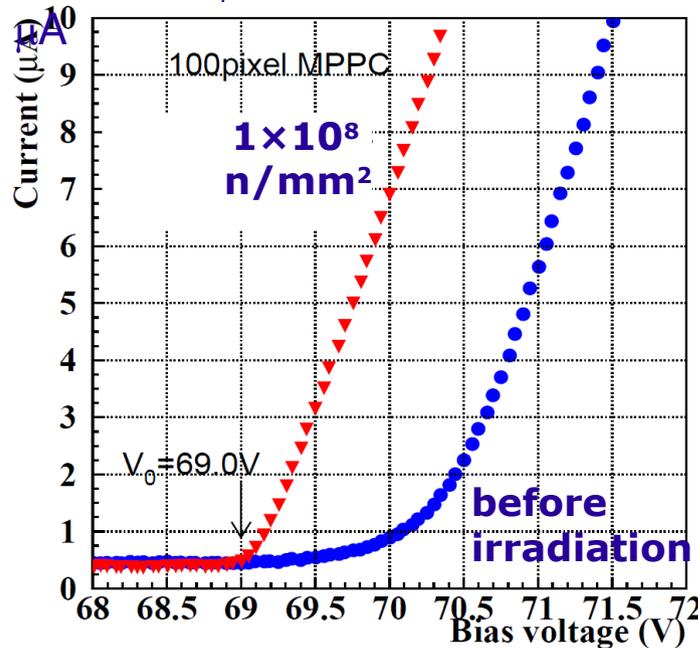
HPK devices  
T.Matsumura – PD07



**Damage effect ...**  
**1~2 orders larger with protons**  
**than  $\gamma$ -ray irradiation**



$4.2 \times 10^5$  n/mm<sup>2</sup>/s  
 $I_{leak} @ (V_{op}, 1.0 \times 10^8 \text{ n/mm}^2) = 8.5$



Neutron irradiation

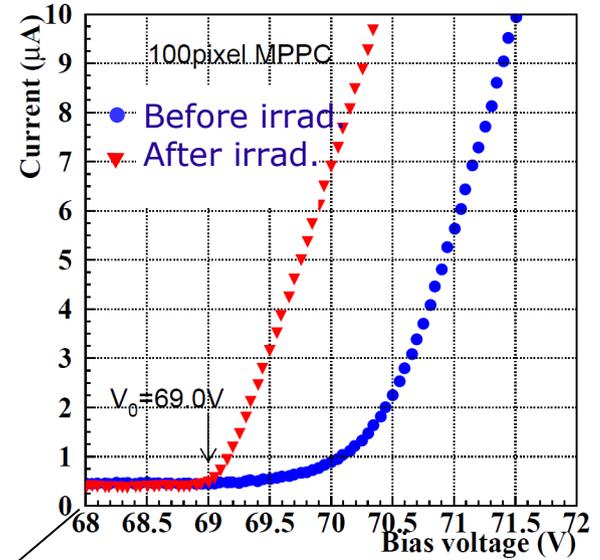
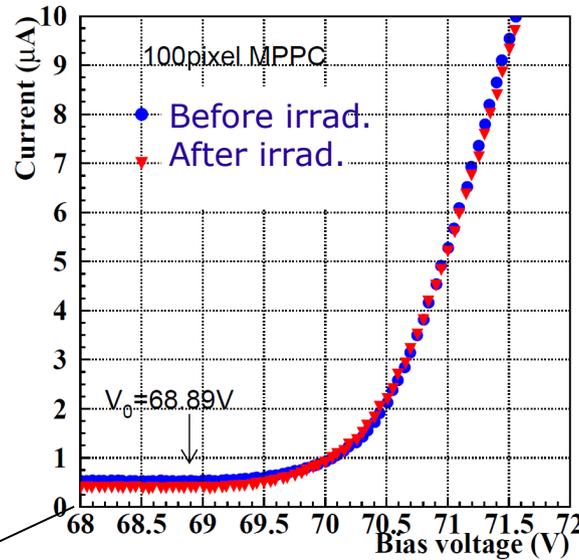
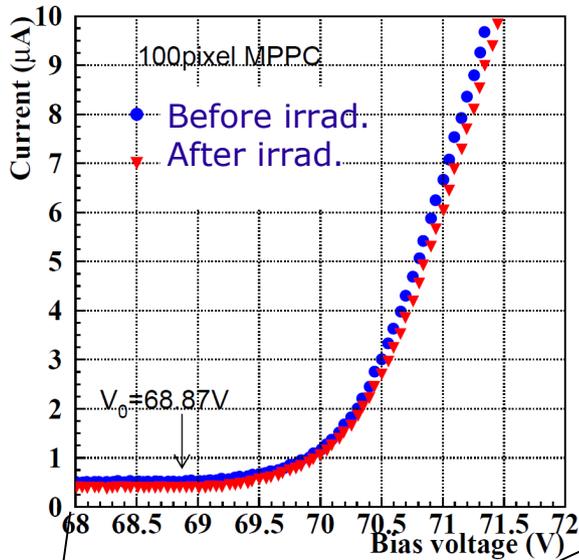
T.Matsumura – PD07

# Radiation damage: neutrons (0.1 -1 MeV)

$8.3 \times 10^4 \text{ n/mm}^2$

$3.3 \times 10^5 \text{ n/mm}^2$

$1.0 \times 10^8 \text{ n/mm}^2$

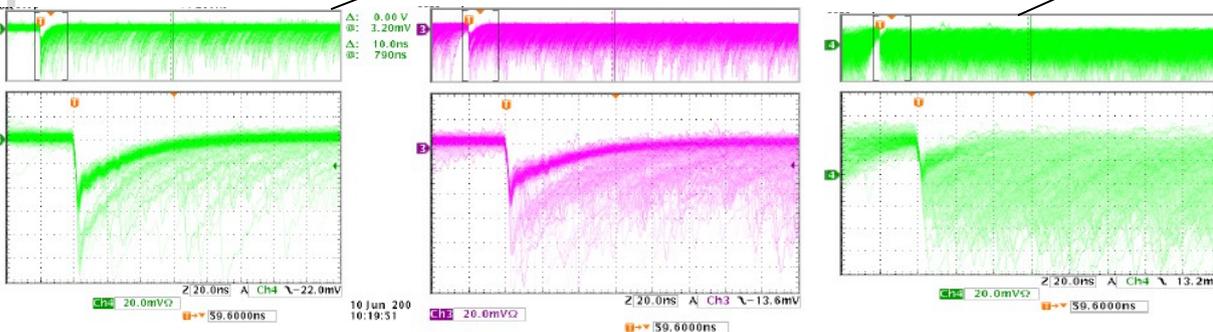


T. Matsumura - PD07

$10^5 \text{ n/mm}^2$     $10^6 \text{ n/mm}^2$     $10^7 \text{ n/mm}^2$     $10^8 \text{ n/mm}^2$     $10^9 \text{ n/mm}^2$     $10^{10} \text{ n/mm}^2$

No significant change

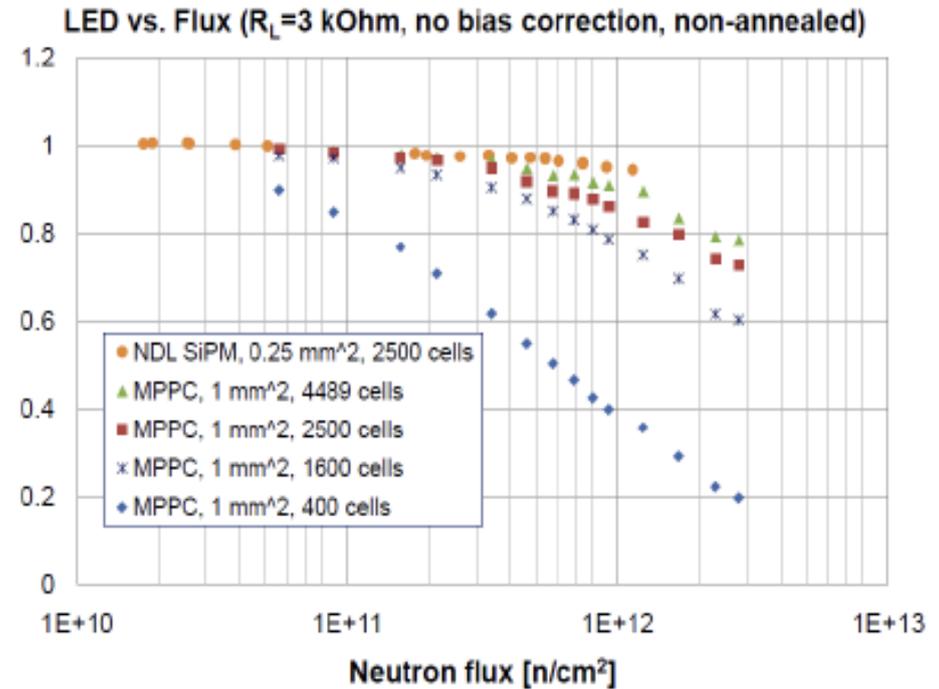
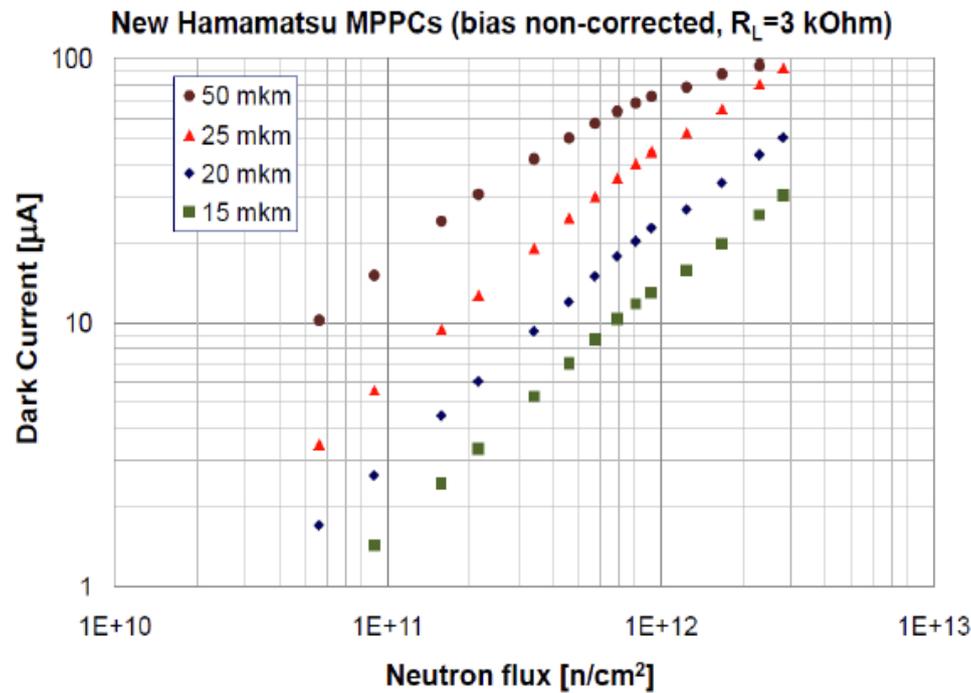
n dose



I-V drastically change. No signal  
Signal pulse is still there,  
but continuous pulse height.  
(No photon-counting capability)

Nakamura at NDIP08

# Radiation damage: neutrons 1 MeV $E_{eq}$



- No change of  $V_{bd}$  (within 50mV accuracy)
- No change of  $R_q$  (within 5% accuracy)
- $I_{dark}$  and DCR significantly increase

SiPMs with high cell density and fast recovery time can operate up to  $3 \cdot 10^{12}$  n/cm<sup>2</sup> ( $\delta G < 25\%$ )

*Y.Musienko at SiPM workshop CERN 2011*

Radiation damage effects are mitigated by using devices with:

- **small cells** → smaller charge flow (smaller gain → charge)
- thin epi-layer



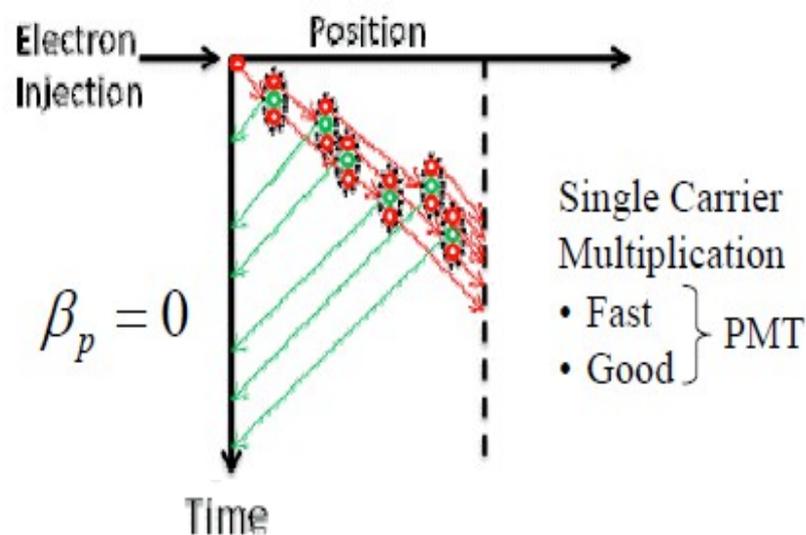
# Comparison

# SiPM vs APD for single photon

APD biased for **low gain**  $M < 1/k$

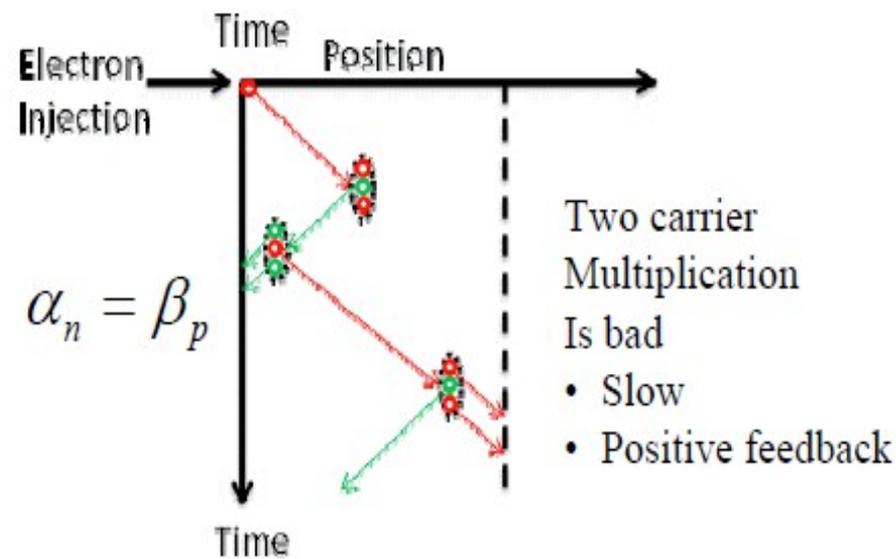
- fast exponential growing due to only electrons
- high number of carriers in high field region at given time: variations of impact ionization induce  
→ **small gain fluctuations**
- Timing fluctuations are small limited by the length of depletion region  
→ **time resolution limited by electronics**  
(high Amplification for low light signals)

Hayat et al J. Lightwave Tech. 24 (2006) 755  
Fox et al Rev. Sci. Instr. 70 (1999) 1951

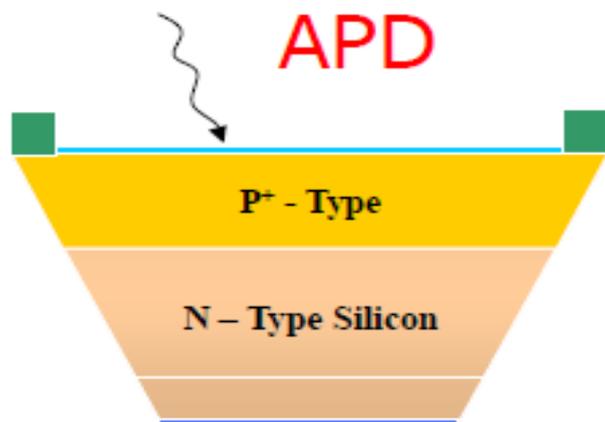


APD biased for **high gain**  $M > 1/k$

- hole ionization events contribute  
→ increase of gain is the result of **small numbers of large pulses** that are due to one or more hole ionization initiated secondary avalanches
- low number of carriers in high field region at given time and hole ionization near cathode result in larger pulses  
→ **large gain fluctuations**
- **slow buildup** and long pulse due to many carriers over long time  
→ **large timing fluctuations**



# SiPM vs APD for single photon



- ENF increases with increasing gain
- Temperature coefficient also increases with gain (... gain stability)

Devices with high multiplication noise are not good for single photon counting

**Single photon counting is possible,** but at **low temperature ( $T \sim 77K$ )** and with slow electronics (and  $PDE \sim 20\%$ )

*A. Dorokhov et al., Journal Mod. Opt. v51 2004 p.1351*

## Reminder about **SiPM correlated noise**

- 1) **no multiplication (excess) noise** in SER
- 2) SER width due to **intrinsic fluctuations in doping densities and variations among cells**
- 3) **Correlated noise** is there, namely After-Pulsing and Cross-Talk "excess charge factor (ECF)"

**It does not prevent clean single photon**

# Vacuum based PD

**PMT:** 80 years old... still the most used sensor for **low-level light detection**  
matrices of

## Features

- sensitivity from DUV to NIR
- **high gain**
- **low noise**
  - single photon sensitivity
  - large area at low cost
  - low capacitance
- imaging capabilities (large pixels)
- high frequency response
  - fast speed
- stability



## Issues

- intrinsic **limit QE < 40%**
- broad SER
- high voltage, bulky, fragile
- influenced by B, E fields
- damaged by high-level light
- ageing (eg. He)
- radiopurity

## Development

- photocathodes: new materials and geometries → **high QE**
- **ultra-fast, large area, imaging** MCP based PMTs
- hybrids (eg photocathode + SiPM) → **narrow SER**



**Recovery Time**



# Fast Timing & Imaging devices

Multi-anodes PMTs  
Dynodes



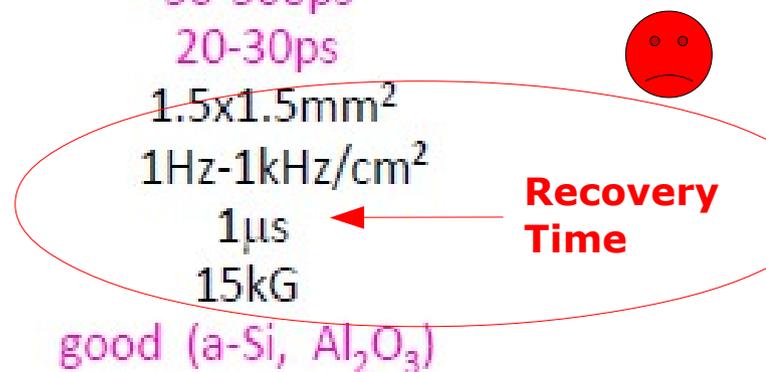
matrices of  
Silicon-PMTs [10]  
Quenched Geiger in Silicon



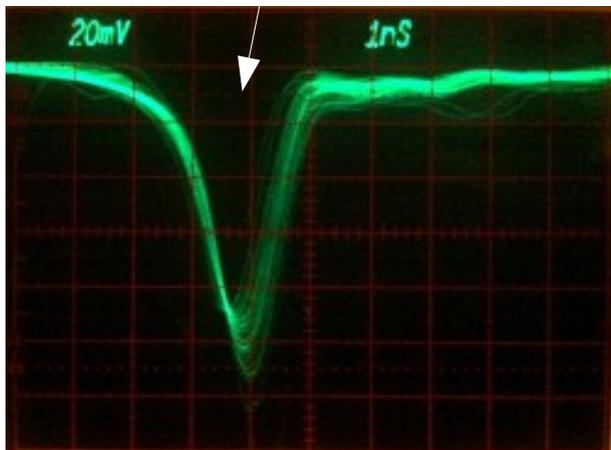
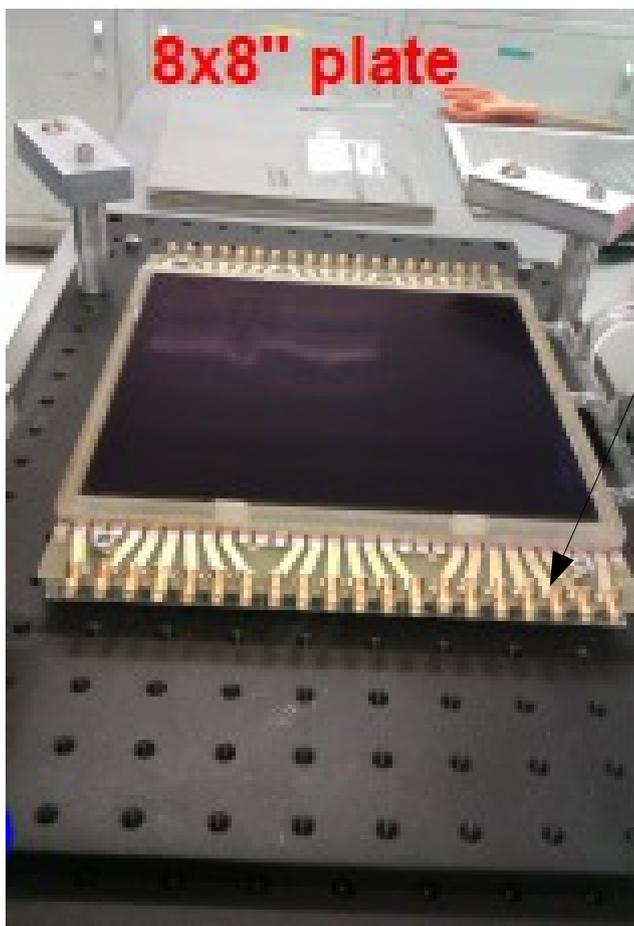
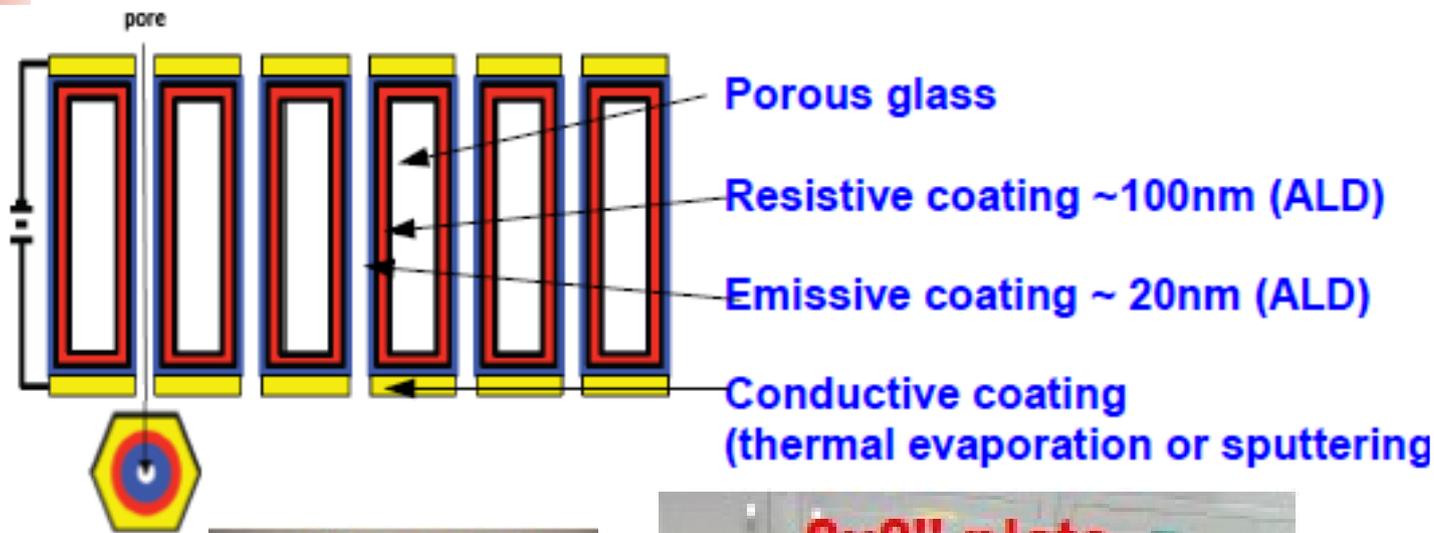
Micro-Channel Plates [1]  
Micro-Pores



Quantum Eff.	30%	90%	30%
Collection Eff.	90%	70%	70%
Rise-time	0.5-1ns	250ps	50-500ps
Timing resolution (1PE)	150ps	100ps	20-30ps
Pixel size	2x2mm <sup>2</sup>	50x50μm <sup>2</sup>	1.5x1.5mm <sup>2</sup>
Dark counts	1-10Hz	1-10MHz/mm <sup>2</sup>	1Hz-1kHz/cm <sup>2</sup>
Dead time	5ns	100-500ns	1μs
Magnetic field	no	yes	15kG
Radiation hardness		1kRad=noisex10	good (a-Si, Al <sub>2</sub> O <sub>3</sub> )

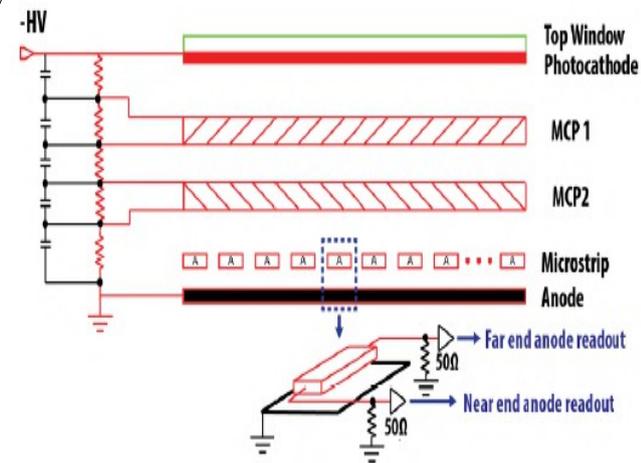


# Large Area Pico-second MCP Photo-detectors



## RF strip-line anodes

- 50  $\Omega$  impedance
- 1.6-0.4GHz bandwidth

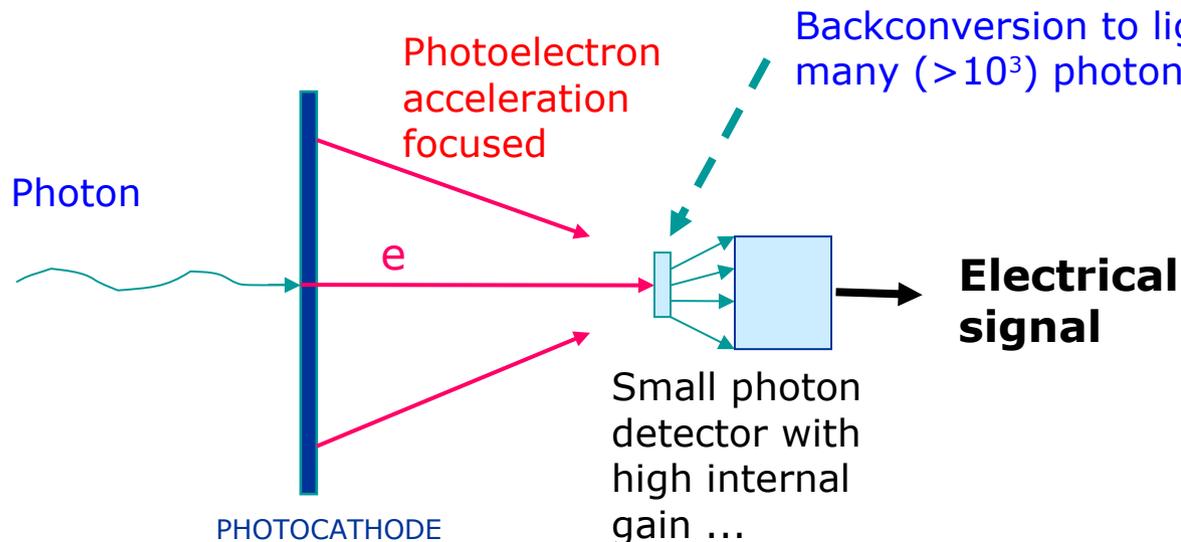


LAPPD

<http://psec.uchicago.edu/>

# The light amplifier approach

Old idea of the smart Philips/Quasar PMT combined with SiPM:  
strong focussing of the photoelectrons + a secondary photon readout



The X-HPD – Conceptual Study of a Large Spherical Hybrid Photodetector

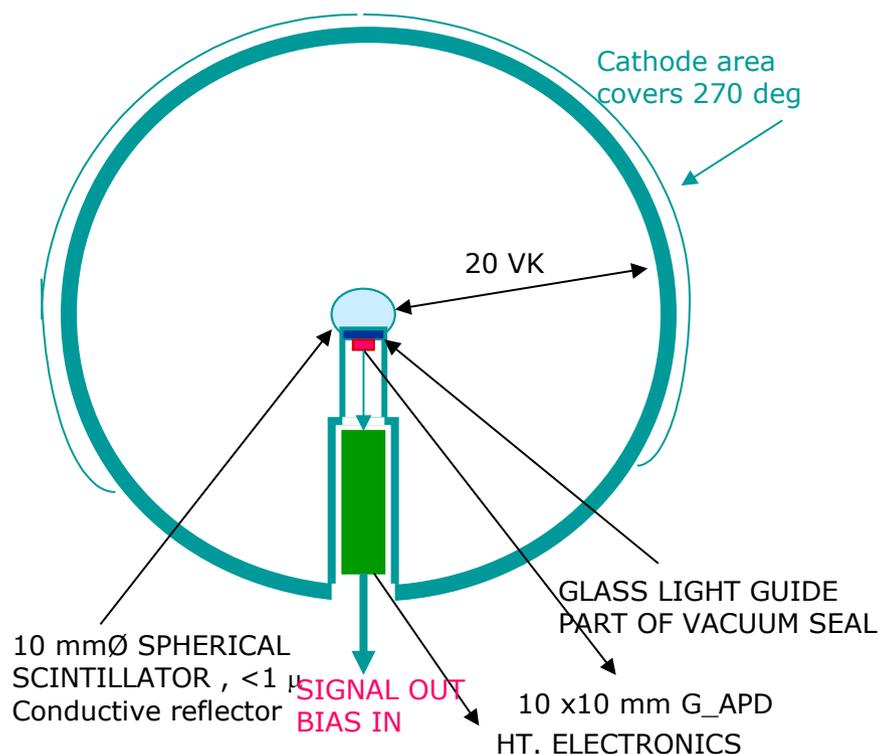
A. Braem<sup>a</sup>, C. Joram<sup>a,\*</sup>, J. Séguinot<sup>a</sup>, P. Lavoute<sup>b</sup>, C. Moussant<sup>b</sup>

<sup>a</sup> CERN, PH Department, CH-1211 Geneva, Switzerland

<sup>b</sup> Photonis SAS, F-19100 Brive La Gaillarde, France

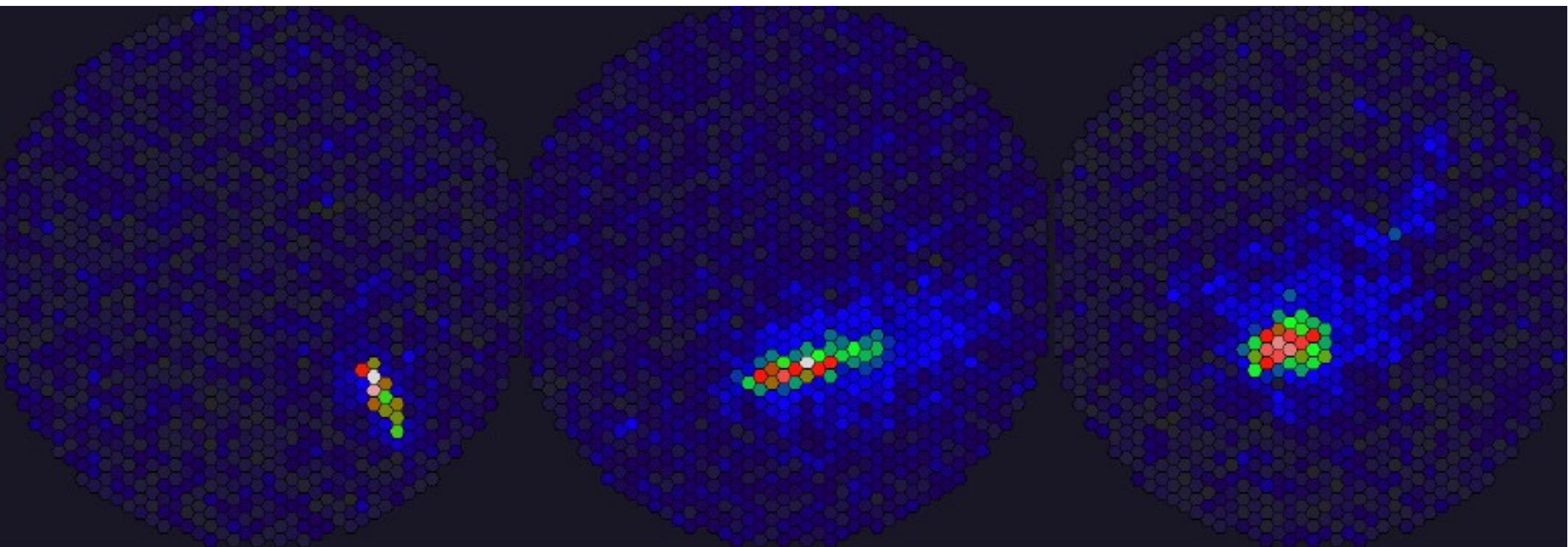
## NOTE:

- Simple production (no dynode coating)  
T can be optimized for cathode production
- Today exist very fast and high yield scintillators
- No bleeder current needed: low power HV gen.
- Combined gain very high: easy  $10^7$
- Insensitive to the earth magnetic field
- Easy to install new very powerful getter pump
- SiPM not be damaged by light (even daylight)

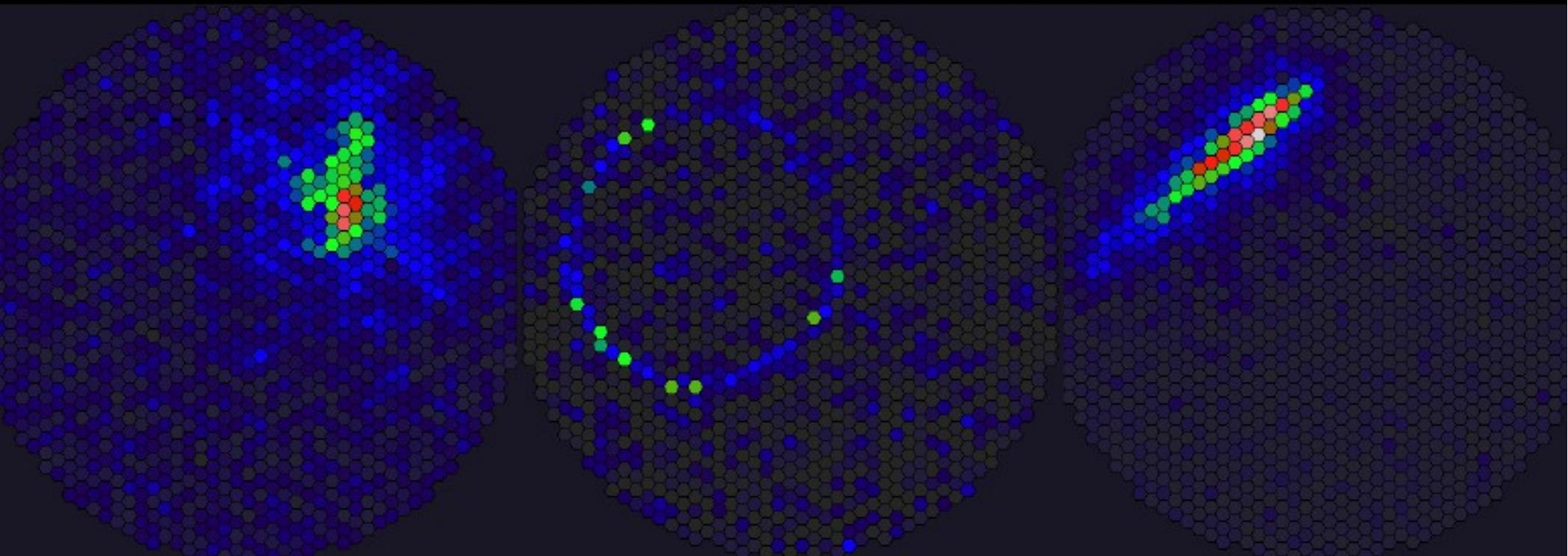




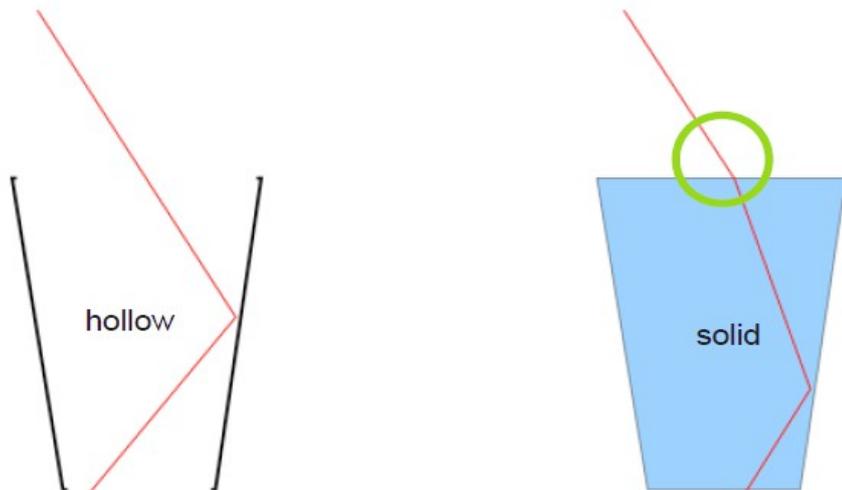
# Applications



FACT – Selected events of the first nights of data-taking (October 2011)



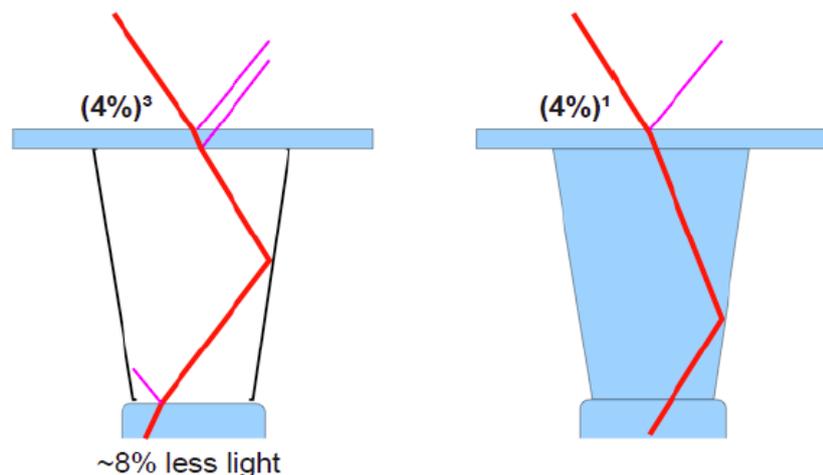
# Light guides



→ higher concentration than hollow cones due to change of refractive index,  $O(12-17)$

## Solid vs Hollow

## Optical coupling

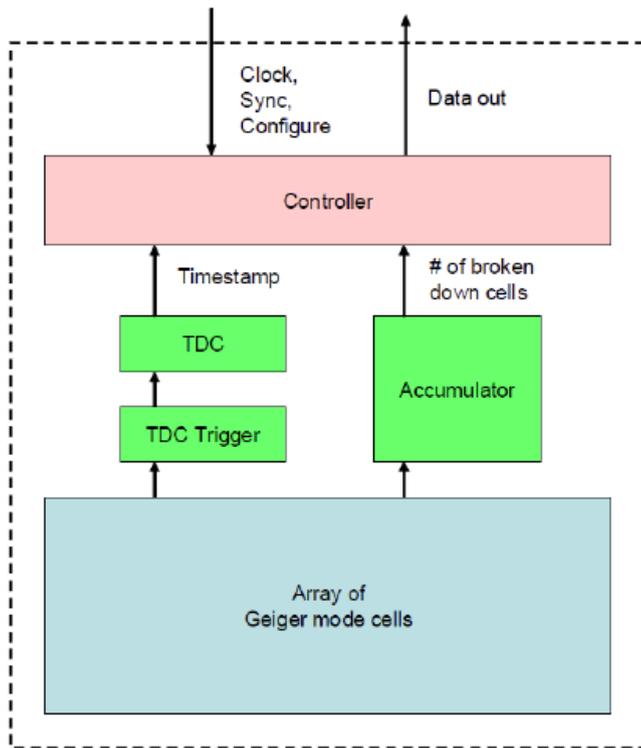


→ two Fresnel reflections less,  $\sim 8\%$  gain

→ needs *good* optical coupling, i.e. good glueing

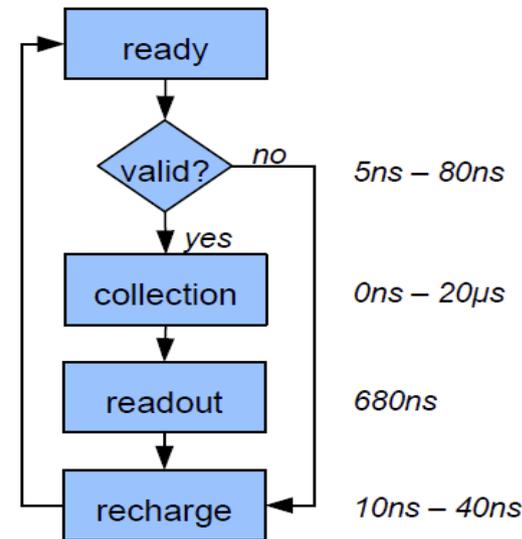
# Digital SiPM

- Operating frequency: 200MHz
- 2 x TDC (bin width 23ps, 9bit)
- Configurable trigger network
- Validation logic to reduce sensor dead time due to dark counts
- JTAG for configuration and scan test
- Electrical trigger input for test and TDC calibration



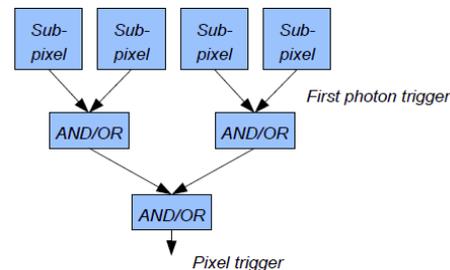
## Sensor Architecture

### Digital SiPM – State Machine



- 200MHz (5ns) system clock
- Variable light collection time up to 20µs
- 20ns min. dark count recovery
- dark counts => sensor dead-time
- data output parallel to the acquisition of the next event (no dead time)
- Trigger at 1, ≥2, ≥3 and ≥4 photons
- Validate at ≥4 ... ≥64 photons (possible to bypass event validation completely)

### Digital SiPM – Trigger Logic



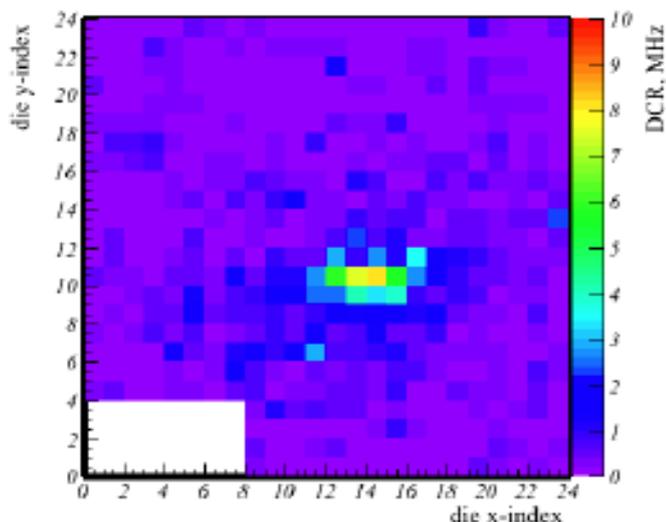
- Each sub-pixel triggers at first photon
- Sub-pixel trigger can be OR-ed or AND-ed to generate probabilistic trigger thresholds
- Higher trigger threshold decreases system dead-time at high dark count rates at the cost of time resolution

# FARICH: Stability → radiation and thermal cycles

**Radiation damage:** Dark count rate changing

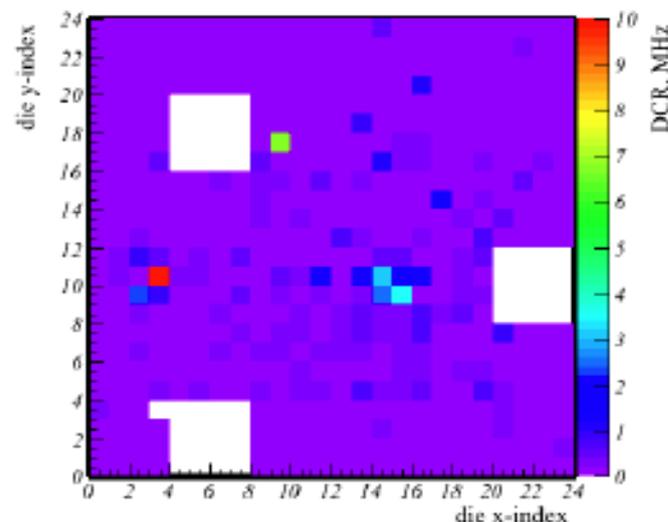
Note: radiation dose was not monitored during the experiment

17/06/12: die DCR map



5<sup>th</sup> day of beam

24/06/12: die DCR map



10<sup>th</sup> day of beam  
with 2 days break  
at +30°C

Partial recovery is observed after annealing for 2 days at 30°C

**Breakage:** only 4 of 36 tiles failed after 2 weeks and several thermal cycles. DPC modules and tiles was not designed to work routinely at low temperature with frequent thermal cycles. It was just a first test.