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Istituto Nazionale di Fisica Nucleare

# Silicon & Diamond Sensors: Characterization under UHDR beams

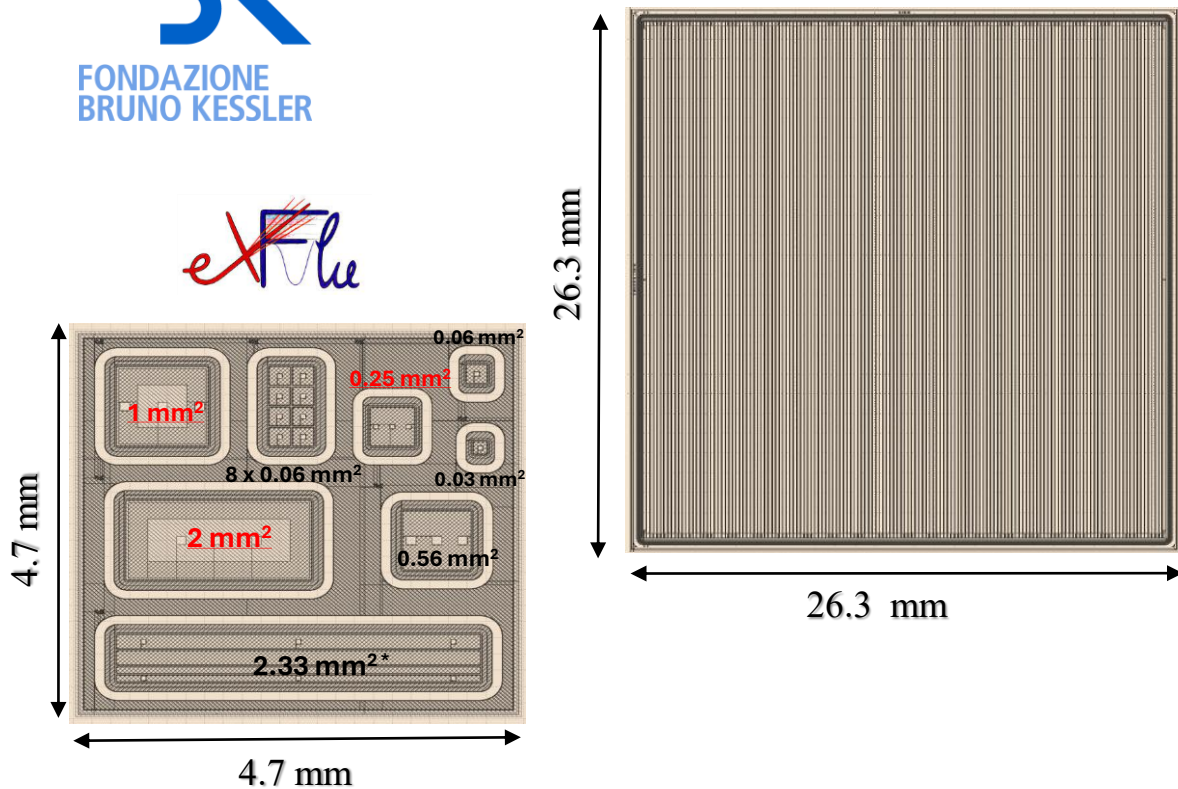
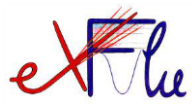
Medical Physics group  
Physics Department,  
University of Turin & INFN (Turin)





Development & research of Silicon detectors and Custom electronic readout devices for clinical applications in Conventional and FLASH particle therapy.

Silicon sensors with different geometries:



Parameters	Multipad sensor	Strip-segmented sensor
<i>Total Area (mm<sup>2</sup>)</i>	22.6	690
<i>Active thickness (μm)</i>	15/20/30/45	45
<i>Total thickness (μm)</i>	570/655	630
<i>Number of strips/pads</i>	8	146
<i>Strip/Pads Area (mm<sup>2</sup>)</i>	0.03 - 2.33	4.72
<b>Breakdown voltage (V)</b>	<b>&gt; 350</b>	<b>~ 300</b>

\*: It consists of four strips: two 200-μm wide and two 100-μm wide.



➤ Sensor performance characterized under electron & proton UHDR beams at four facilities:

Facility	Accelerator	Beam	Nominal current [nA]	I-DR range [Gy s <sup>-1</sup> ]	
<i>TrentoPTC</i> (Trento-Italy)	Isochronous Cyclotron (IBA Proteus 235)	Proton: <b>228 MeV</b>	1-500	6-300	<b>NEW</b> 2025
<i>HollandPTC</i> (Delft-The Netherlands)	Isochronous Cyclotron (Varian ProBeam)	Proton: <b>250 MeV</b>	1-800	10-1480	<b>NEW</b> 2025
<i>CPFR</i> (Pisa-Italy)	LINAC Electron Flash (S.I.T)	Electrons: <b>9 MeV</b>	10 <sup>3</sup> - 10 <sup>5</sup>	(4-25) × 10 <sup>5</sup>	
<i>INFN-UniTO</i> (Turin-Italy)	LINAC (Elekta SL18 MV)	Electrons: <b>10 MeV</b>	<i>n.d.</i>	(3-105) × 10 <sup>5</sup>	

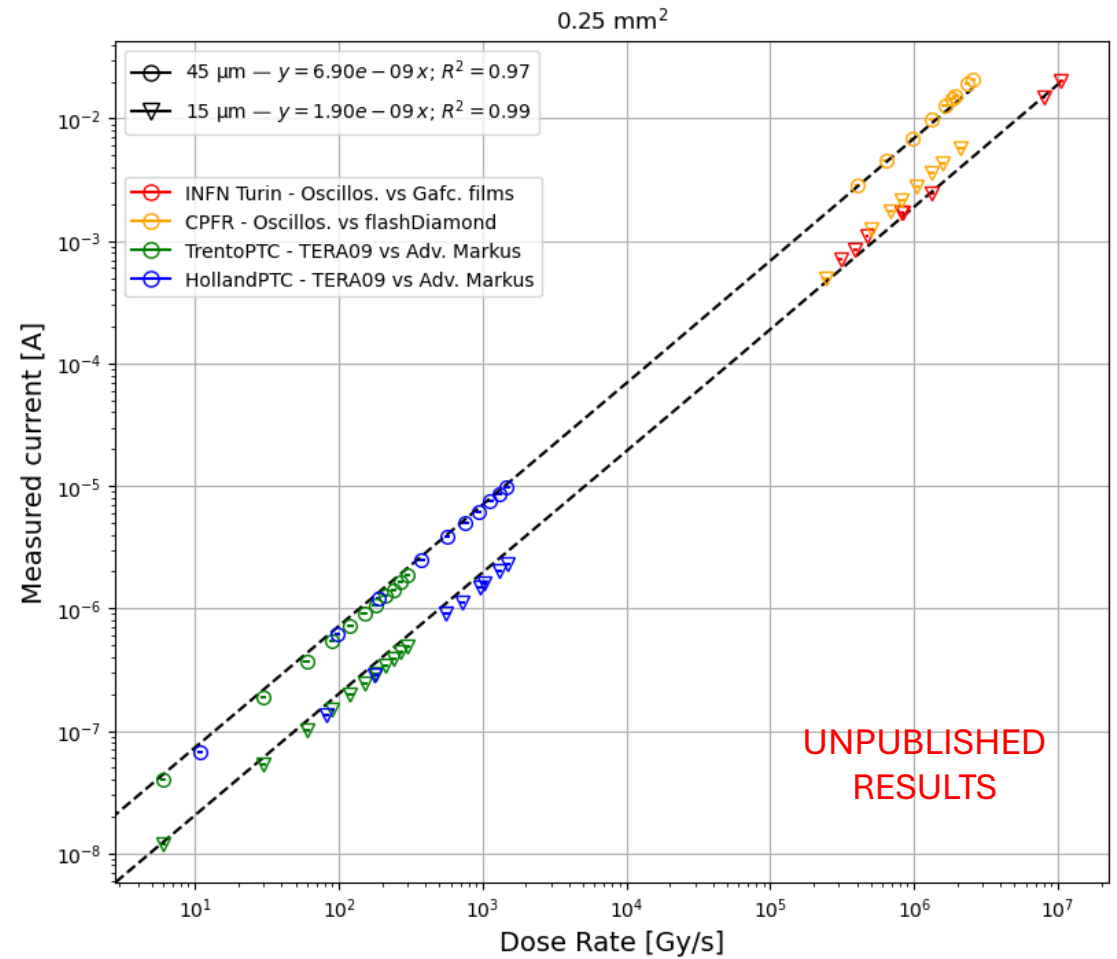
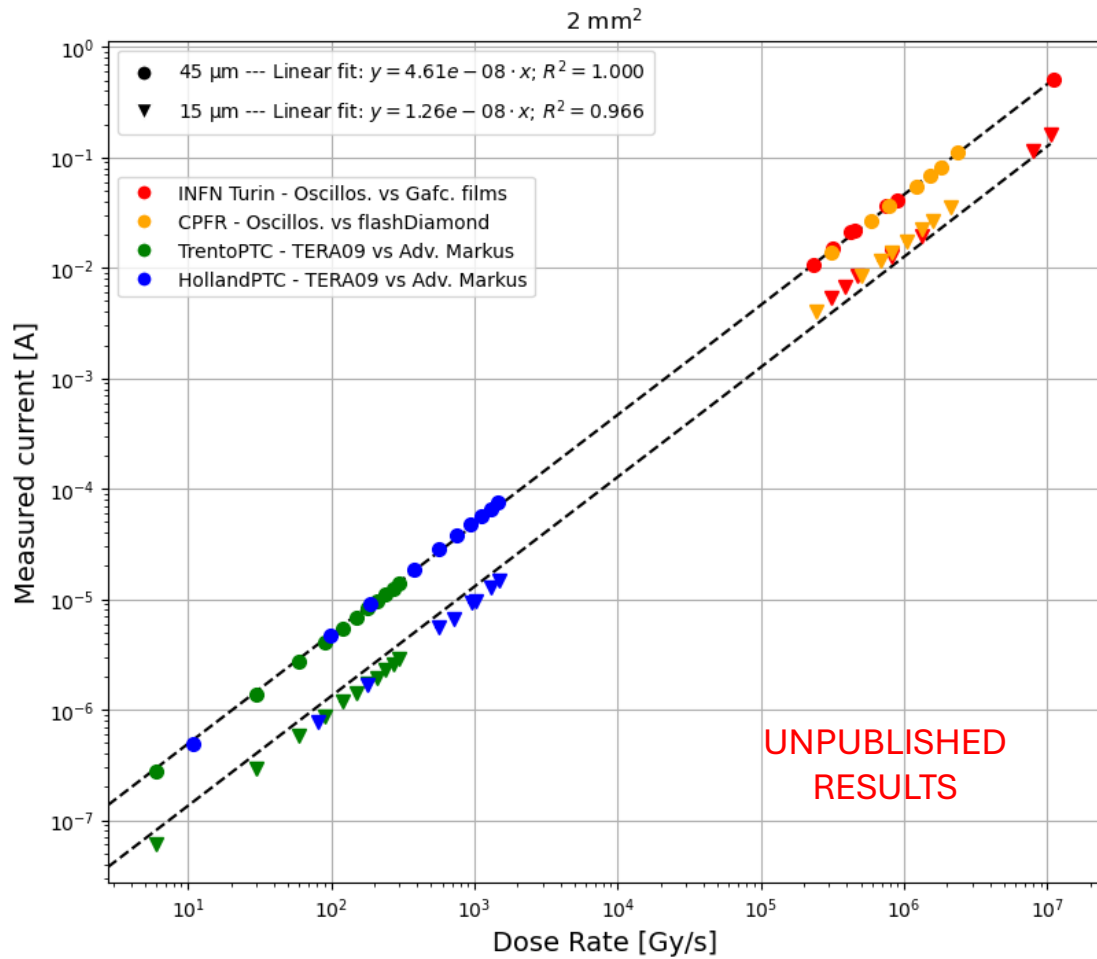


➤ Readout electronics:

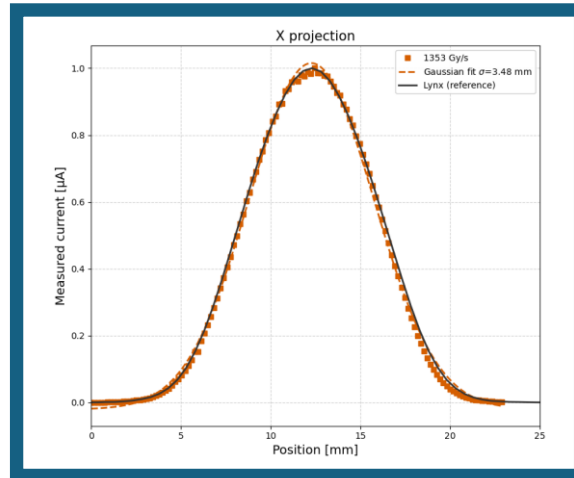
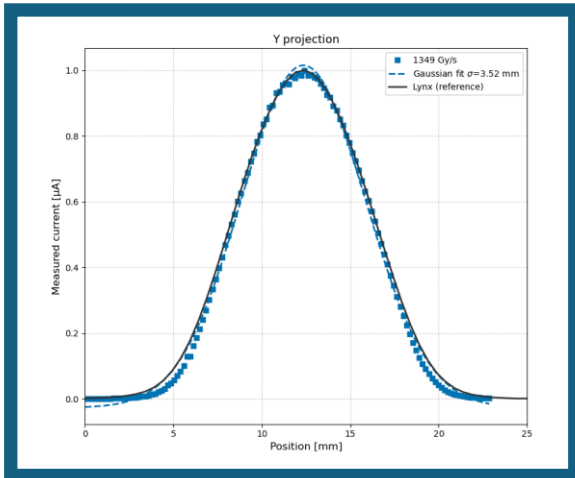
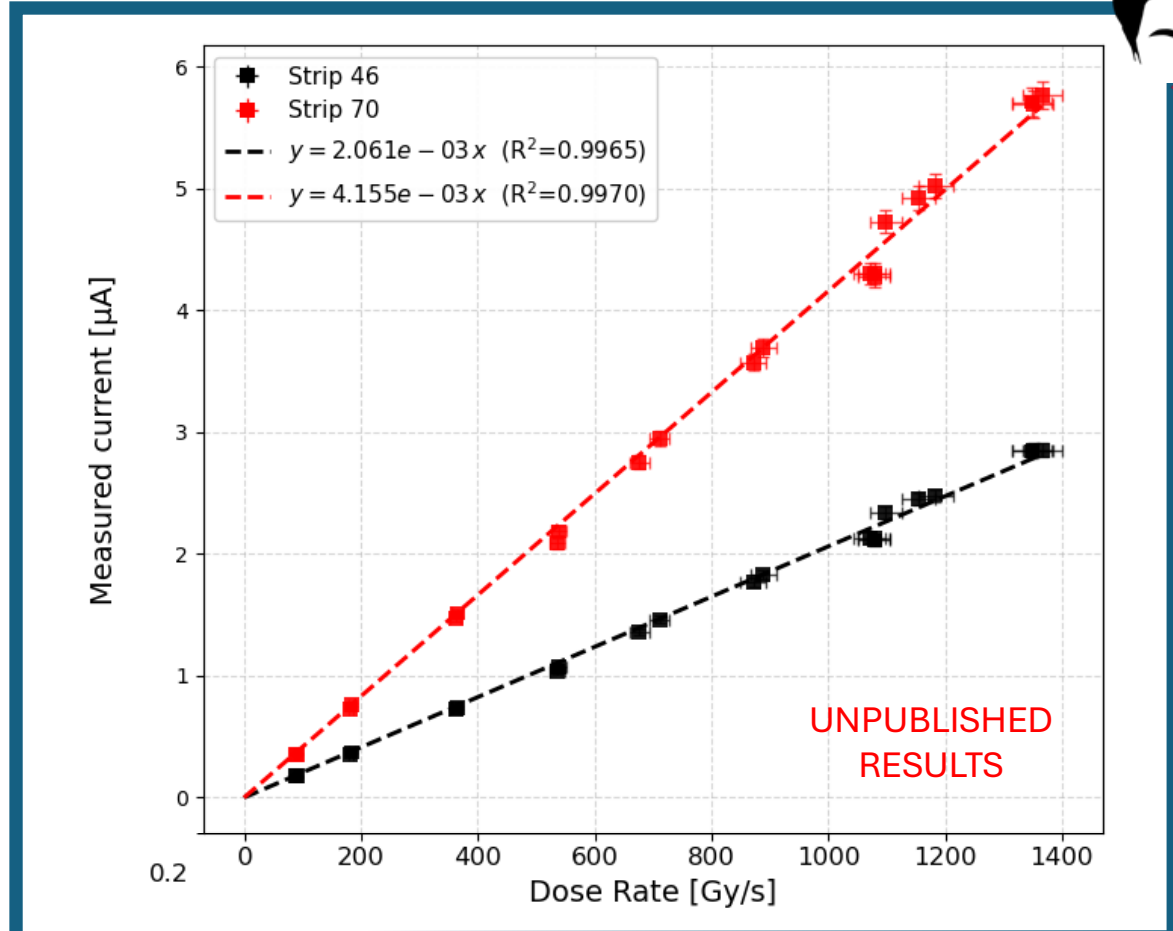
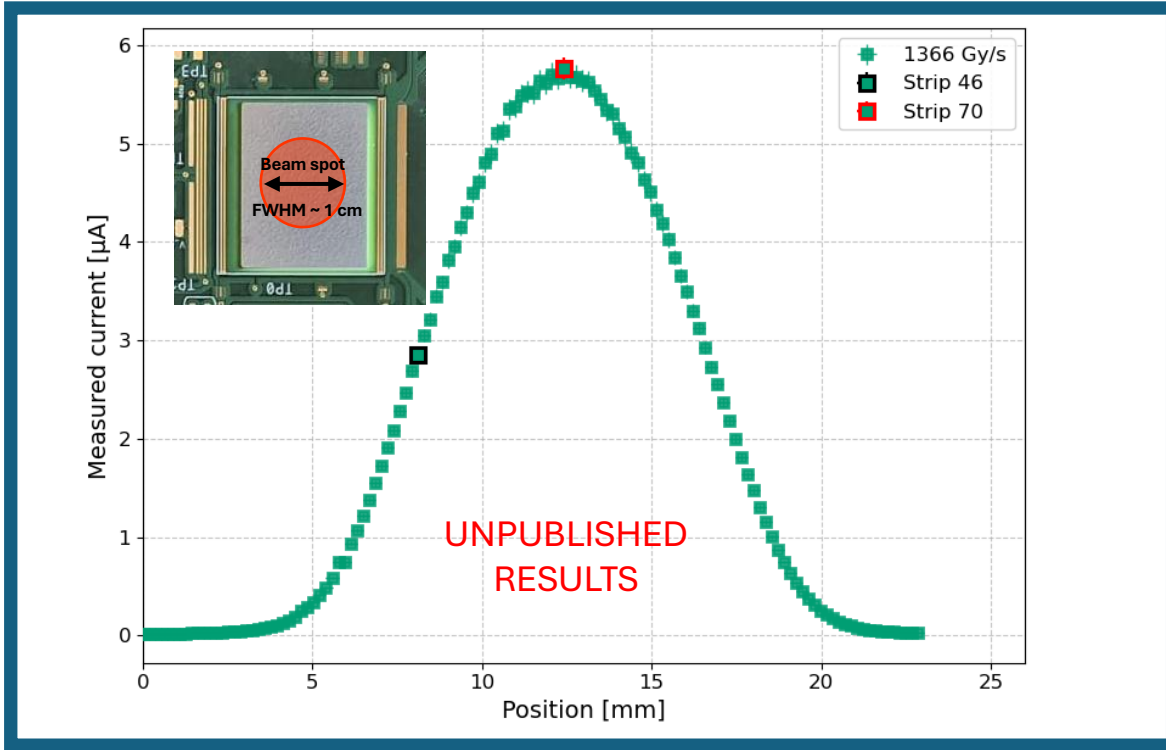
- Keysight Oscilloscope (2.5GHz, 20GSa s<sup>-1</sup>)
- TERA 09 ASIC (64 channels, quantum charge: 600 fC, max current: 12 μA)

➤ Measurements performed under dosimetric reference conditions, except for one conducted inside the LINAC head (wedge position: SSD = 18.6 cm).

# Linear response performance: Multipad sensors



# 1D Proton UHDR Beam Profile Measurements: Strip sensor



Projection	$\sigma$ (silicon sensor) [mm]	$\sigma$ (Lynx) [mm]
Y	$3.52 \pm 0.18$	$3.5 \pm 0.5$
X	$3.48 \pm 0.18$	$3.5 \pm 0.5$

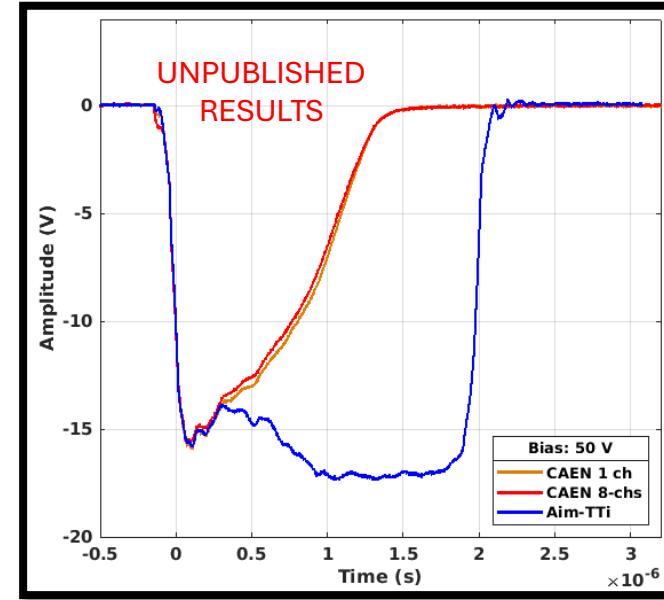
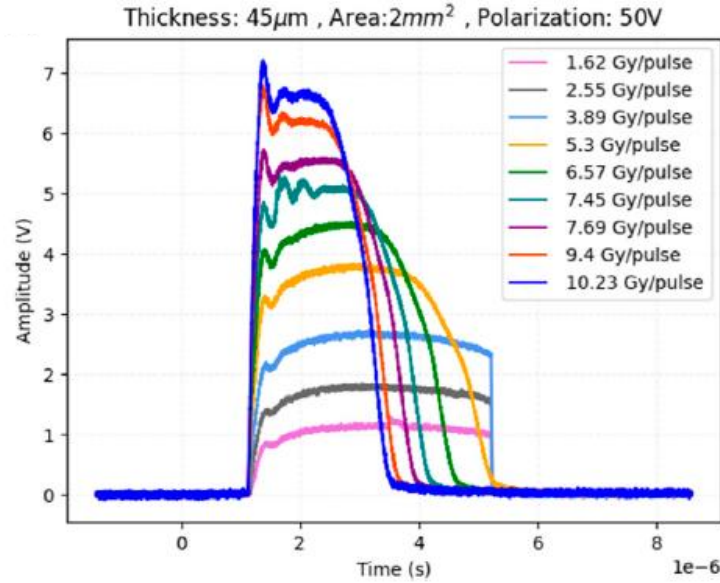
# Key problems & Solutions: Signal Distortion



Aim-TTi (PLH250P)

At low bias voltages, waveform distortion occurred for  $DPP > 3.89$  Gy.

- Signal duration was shorter than the LINAC pulse duration.
- Integrated signal plateaued at a constant value.

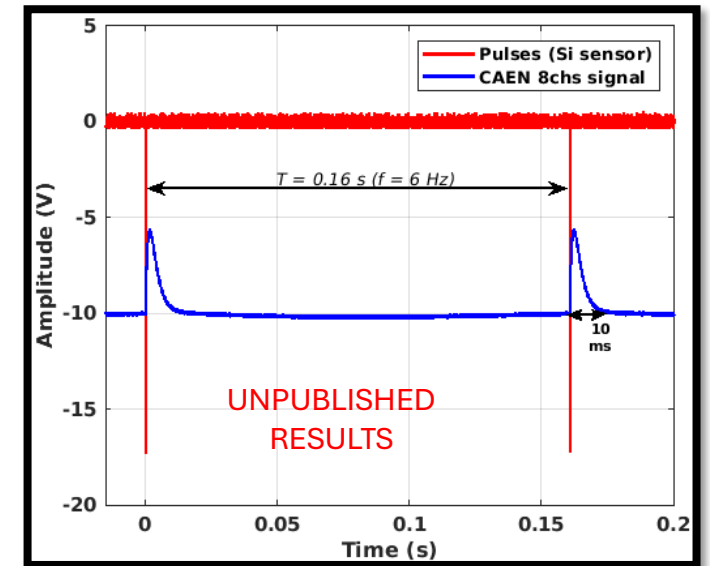


CAEN (DT1415ET)

❑ Signal distortion at low bias and high DPP was caused by HV power supply behavior:

- A voltage drop ( $\sim 40 - 50$  V) occurred synchronously with each radiation pulse, associated with the digital feedback regulation of the CAEN HV power supplies.

❑ Signal degradation is not intrinsic to the detector (not due to charge recombination effects in the sensor volume)

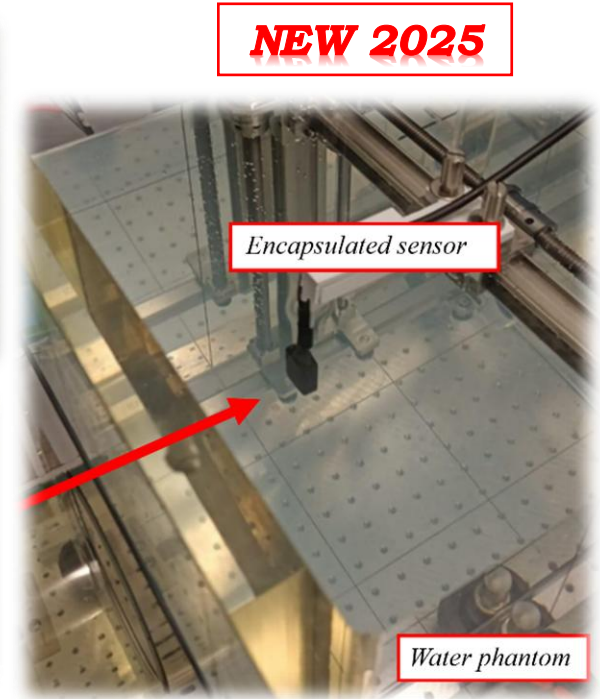
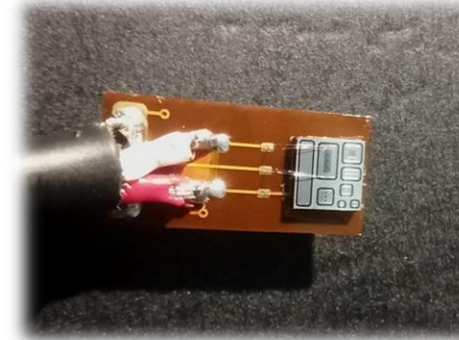
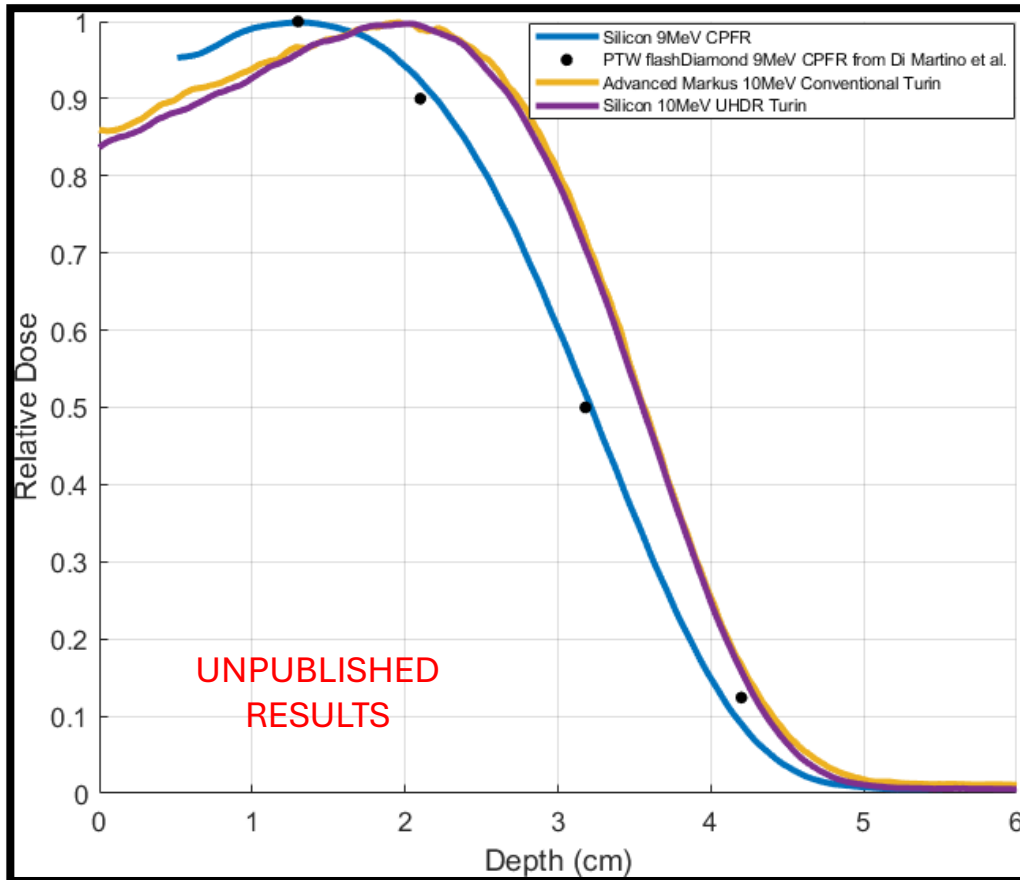


\* Blue signal scaled by a factor of 10 for visualization purposes



## Encapsulated waterproof prototype:

- Multipad sensor ( $A: 2 \text{ mm}^2$ ,  $t: 45 \mu\text{m}$ ) on a Kapton PCB
- Housed in a PMMA holder ( $15 \times 25 \text{ mm}^2$ )
- Overall Water-Equivalent Thickness:  $\sim 3.7 \text{ mm}$



Parameter [mm]	CPFR facility – 9 MeV		
	Silicon	flashDiamond	Discrepancy [%]
$R_{100}$	13.1	13.0	0.7
$R_{90}$	22.1	21.0	5.1
$R_{50}$	32.2	31.8	1.2
$R_p$	42.4	42.0	0.9

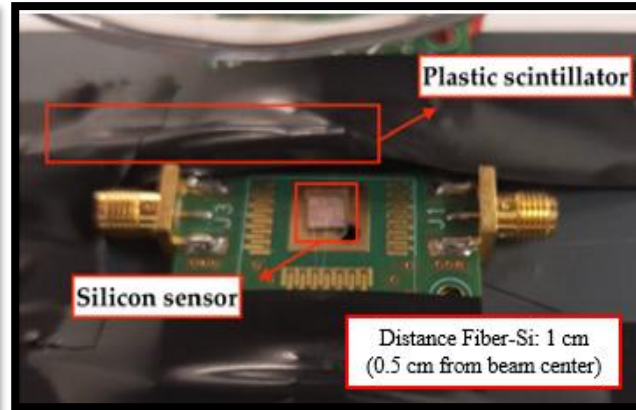
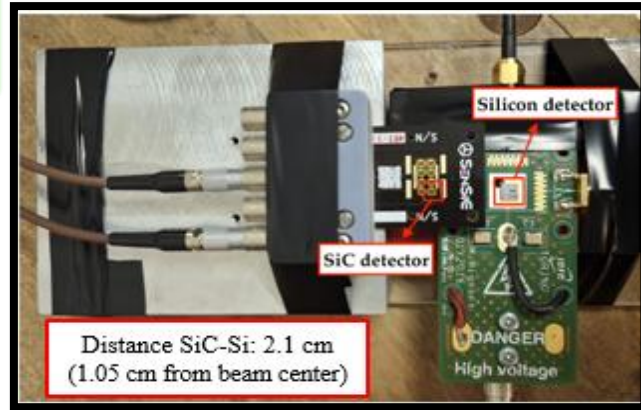


The comparison of the different detector technologies was performed at the Turin LINAC facility.

- Two detectors were irradiated simultaneously under identical conditions.

## SiC sensor:

- Area: 4.5 mm<sup>2</sup>
- Thickness: 10 μm



## EJ-212 plastic scintillation fiber:

- Diameter: 1 mm
- Thickness: 1.2 mm

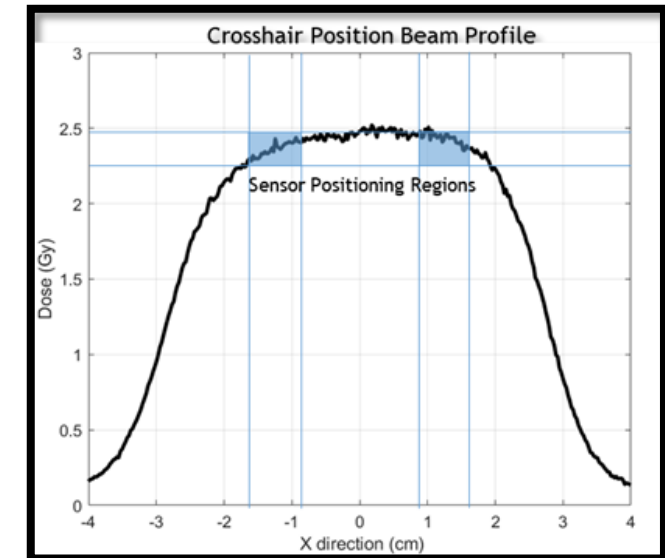
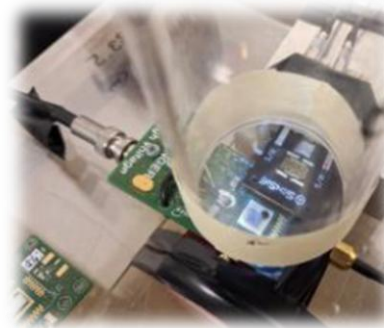


## Si sensor:

- Area: 2 mm<sup>2</sup>
- Thickness: 45 μm

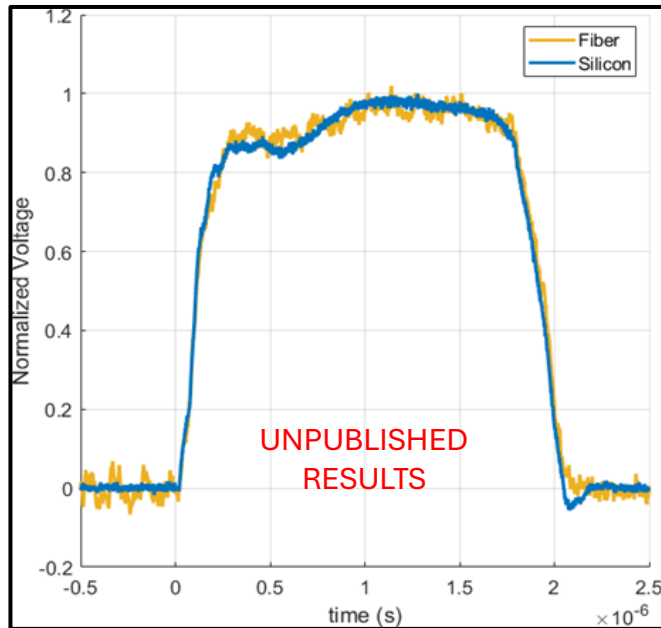
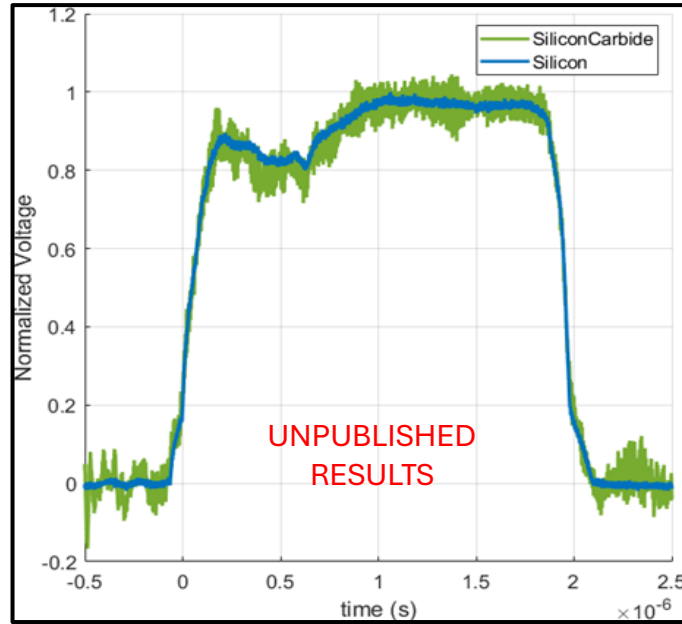
## LINAC Setup Parameters:

- 10 MeV electrons
- Field size: 25 × 25 cm (at isocenter)
- Pulse duration: 2 μs
- PRF: 6 Hz
- Instantaneous Dose Rate:  $1.3 \times 10^5 - 2.1 \times 10^6 \text{ Gy s}^{-1}$   
(Varying SSD, using 50-mm diameter applicator & changing beam current)



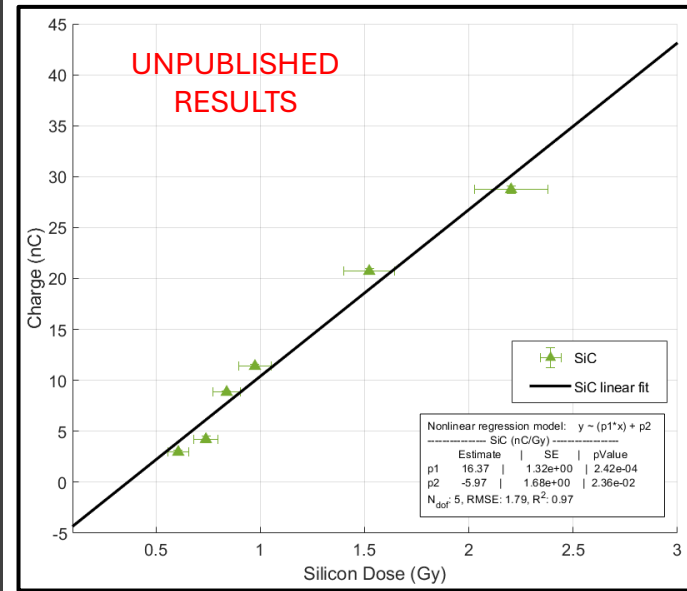
▪ Pulse temporal profiles

- ☐ All three sensors showed:
  - ✓ Comparable signal duration.
  - ✓ Fast rise times.
  - ✓ Rapid transient behaviors.



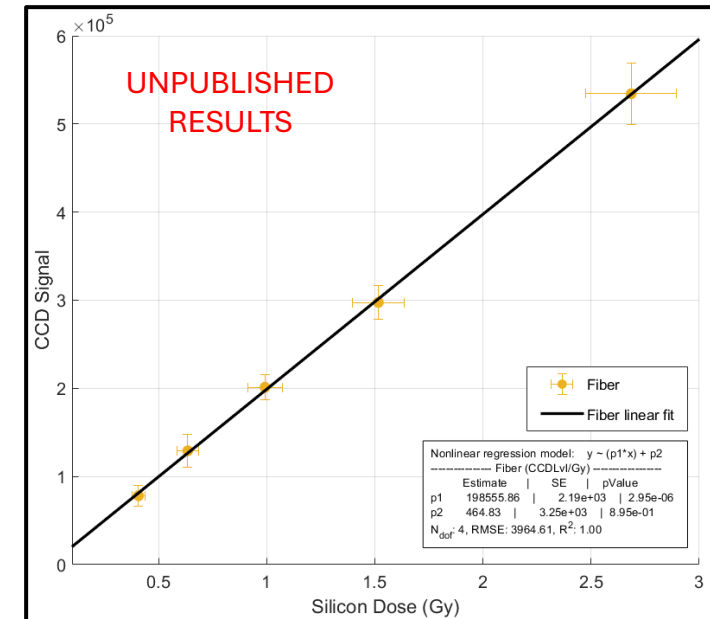
- ☐ Results confirm the capability to reproduce the temporal structure of  $\mu$ s-scale pulses.

▪ Linearity



- ☐ Silicon sensor used as reference.
- ☐ Strong linear correlation observed in both cases ( $R^2 > 0.97$ ).

- ☐ Results confirm the good linear response of these sensors.





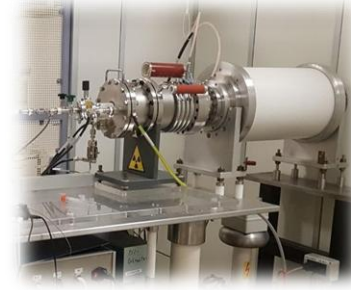
## The Reasons:

- Near tissue-equivalence response.
- Exceptional radiation hardness.
- Cost-effective candidates for UHDR clinical applications.

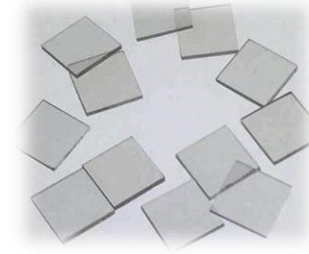
AN2000 accelerator – INFN Legnaro



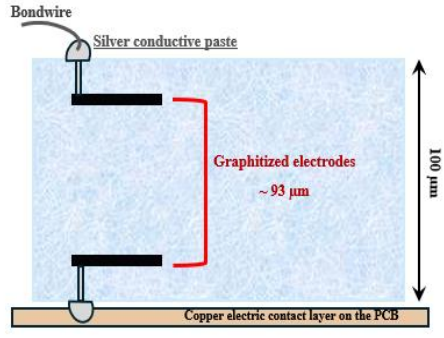
Multi element Ion implanter– UniTO



Vacuum metallization Chamber – UniTO



Diamond sensor – Graphitized electrode (He)



Diamond sensor – Metallized electrode

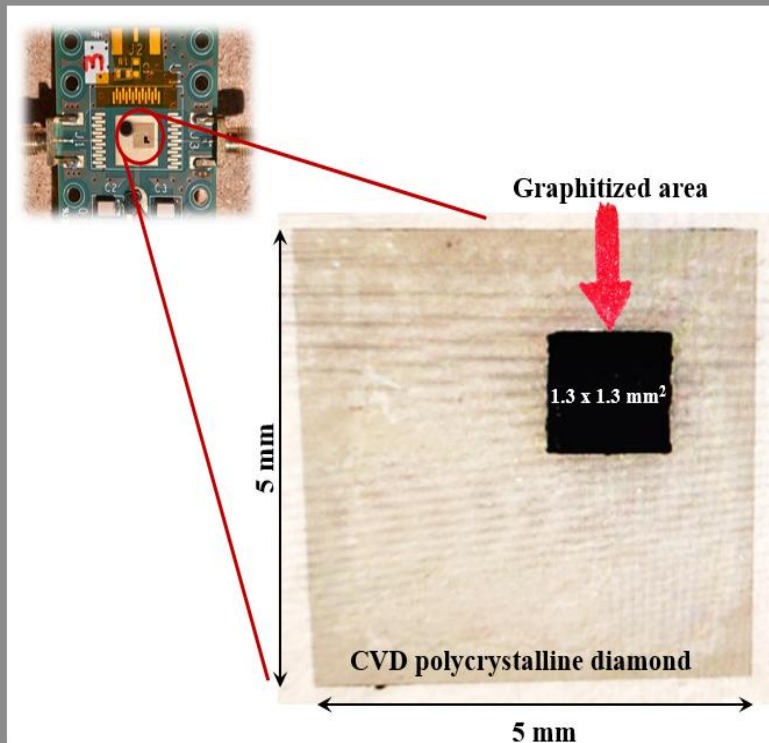
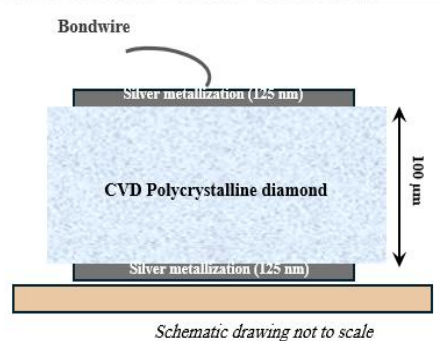
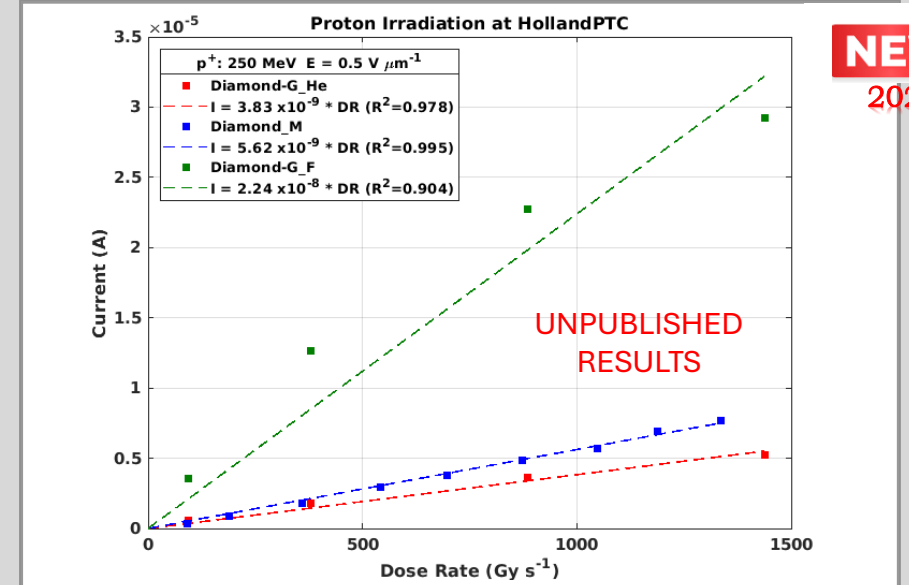
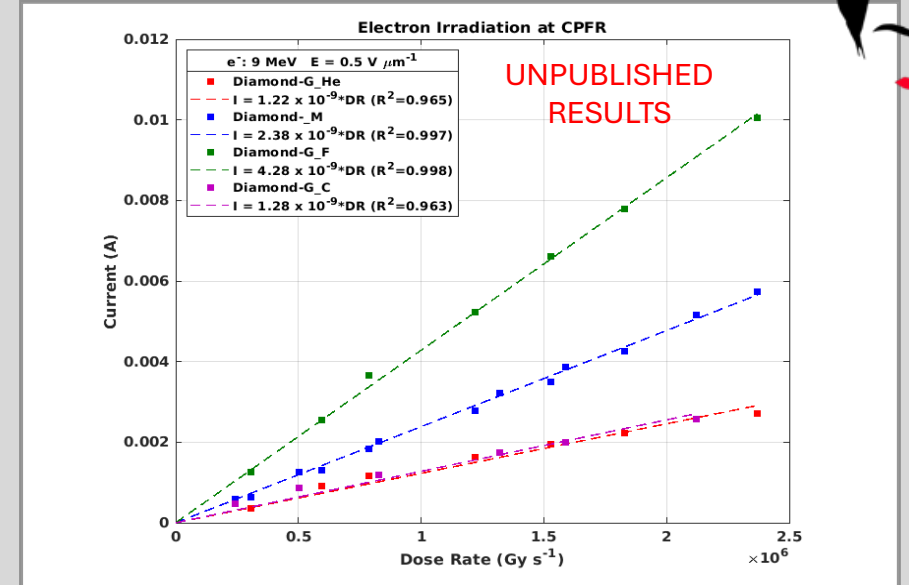
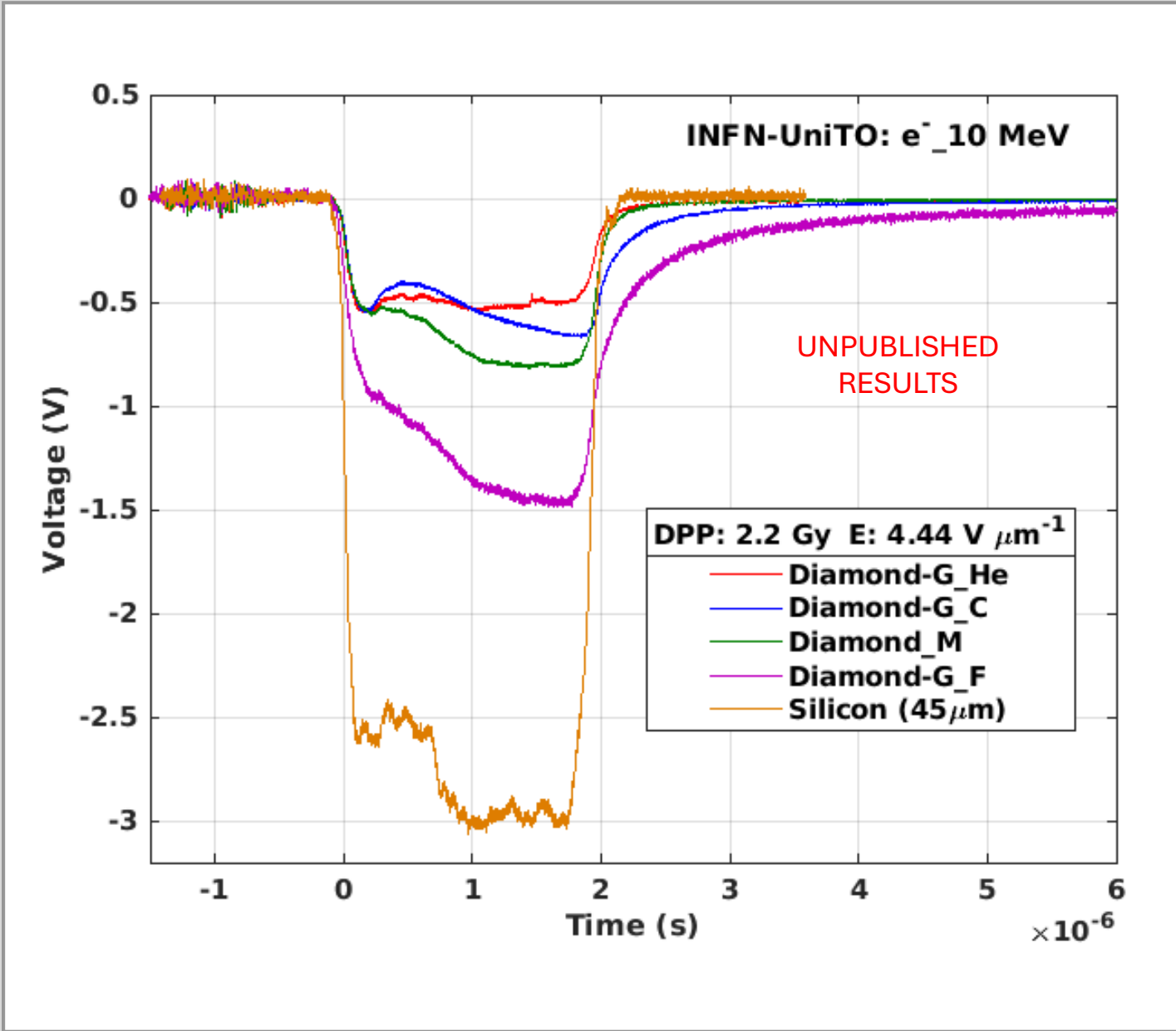


Table 1: Summary of main characteristics of the diamond-based sensor prototypes

Prototype ID	Fabrication Method	Electrode Depth	Active Thickness	Active Volume
Diamond-G_He	He <sup>+</sup> ion implantation + annealing	~ 3.5 μm (subsurface)	~ 93 μm	~ 0.16 mm <sup>3</sup>
Diamond-G_C	C <sup>+</sup> ion implantation + annealing	≤ 50 nm (surface)	~ 100 μm	~ 0.17 mm <sup>3</sup>
Diamond-G_F	F <sup>-</sup> ion implantation + annealing	≤ 50 nm (surface)	~ 100 μm	~ 0.17 mm <sup>3</sup>
Diamond_M	PVD of Ag film + annealing	Surface	~ 100 μm	~ 0.17 mm <sup>3</sup>

# Linear response performance: pCVD Diamond sensors



**NEW**  
2025

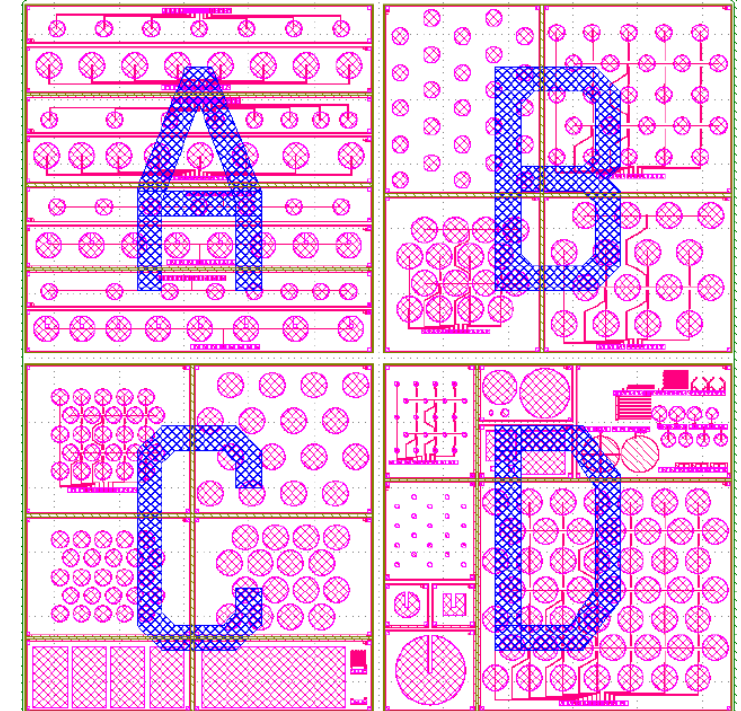


- ❑ The thin segmented Silicon Sensors exhibited:
  - High temporal resolution ( $\sim ns$ ).
  - Linear response over a wide dose-rate range ( $10^1$  to  $10^7 Gy s^{-1}$ ).
  - Good sensitivity (*suitable for UHDR applications*).
  - High-resolution beam profiling capability ( $180 \mu m$ ).
  - Reliable online relative dosimetry capability ( $< 5\%$  uncertainty).
  
- ❑ The pCVD diamond sensors exhibited:
  - Consistent response across different bias voltage and dose-rate conditions.
  - Fast response time ( $< 1 \mu s$ ).
  - Linear response (*even at low bias voltages*).
  
- ❑ Silicon sensors capable of reconstructing the radiation pulse temporal structure, enabling accurate beam parameters for radiobiological investigations.
  
- ❑ The intercomparison demonstrated consistent behavior across sensor technologies, confirming their reliability for UHDR measurements.



- ❑ Radiation hardness and beam perturbation studies for full validation in beam monitoring applications.
- ❑ Optimization of Si sensor active volume isolation to suppress lateral charge diffusion (*Trench technology*)
- ❑ Performance assessment under VHEE beams.
- ❑ Improvement of charge collection efficiency in pCVD diamond sensors (priming, guard ring structures).
- ❑ Comparative performance evaluation of pCVD & monocrystalline diamonds sensor.

New Production (Collaboration with PRIN – MORSE)





THANKS FOR YOUR  
ATTENTION

