

Presentation for admission to the 3rd year

PhD Program of National Interest in
“Technologies for fundamental research in Physics and Astrophysics”
(Curriculum: Detectors, Lasers and Optics)



UNIVERSITÀ
DEGLI STUDI
DI PADOVA



Istituto Nazionale di Fisica Nucleare

Dr. Tommaso Croci

PhD TECH-FPA, XXXIX cycle, A.Y. 2024/2025

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Perugia, 19/09/2025



Outline

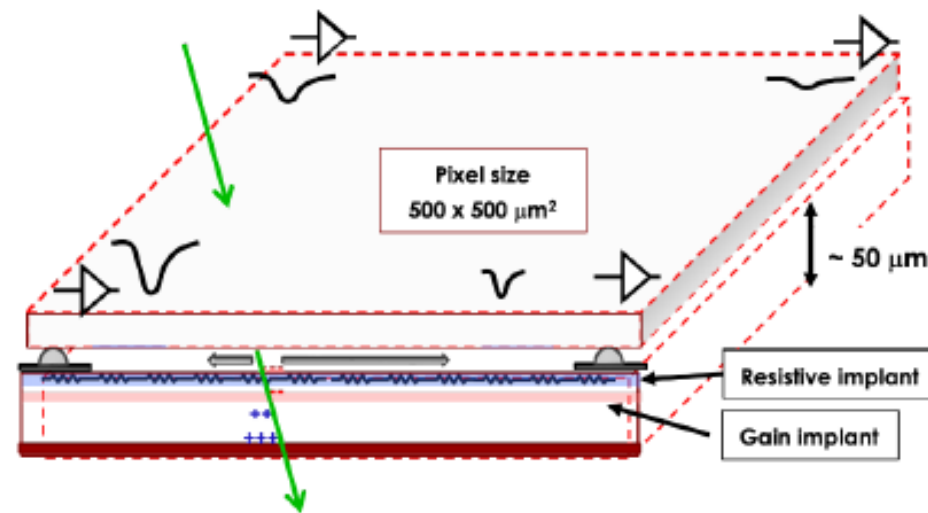
- Research topic, objectives and overall planning
- Research activities and achievements
 - ☐ 2nd academic year
 - ☐ 3rd academic year (planning)
- Courses, exams and other training activities
 - ☐ 2nd academic year
 - ☐ 3rd academic year (planning)

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Research topic

- Development of **methodologies** and **numerical models** for the study, design, and optimisation of **innovative radiation-hard silicon particle detectors** for **4D tracking** in future **high-energy physics experiments**, e.g. Future Circular Collider (FCC) at CERN, Geneva, Switzerland.
- **Target:** silicon sensor-based 4D tracking detectors for future colliders (*)
 - ❑ high **temporal** ($\sim 10\text{-}20$ ps) and **position** ($10\text{ }\mu\text{m}$) **resolution**
 - ❑ large **area coverage** ($\sim \text{m}^2$)
 - ❑ low **power budget** ($0.1\text{-}0.2\text{ W/cm}^2$)
 - ❑ low **material budget** ($100\text{ }\mu\text{m}$ or less)
 - ❑ high **radiation tolerance** ($> 10^{17}\text{ 1 MeV n}_{\text{eq}}/\text{cm}^2$)
- **LGAD-based DC-coupled Resistive Silicon Detectors (DC-RSD)**



(*) “The 2021 ECFA detector research and development roadmap”, ECFA Detector R&D Roadmap Process Group, DOI: [10.17181/CERN.XDPL.W2EX](https://doi.org/10.17181/CERN.XDPL.W2EX)

Objectives & overall planning (1/2)

- Development of **methodologies** and **numerical models** for the study, design, and optimisation of **innovative radiation-hard silicon particle detectors** for **4D tracking** in future **high-energy physics experiments**, e.g. Future Circular Collider (FCC) at CERN, Geneva, Switzerland.
- **Objectives → Activities**
 - ❑ Development of **Technology-CAD (TCAD) simulation methodologies** and **models** for **particle sensors** and **radiation-induced damage effects** at extreme fluences (10^{16} - 10^{17} 1 MeV n_{eq} cm $^{-2}$) → **TCAD simulation**
 - ❑ **Electrical characterisation** and **beam test** of the **available sensor samples** by means of proper test equipment and accelerator centre facilities, **before** and **after irradiation** → **Experimental measurements**
 - ❑ **Irradiation** of the **available sensor samples** by means sources and irradiation facilities → **Irradiation**
 - ❑ **Calibration** and **validation** of the **developed TCAD simulation methodologies** and **models** based on the agreement between simulation and experimental data → **Model validation**
 - ❑ **Dissemination** of the research activities at **conferences**, through the publication of **articles** and the production of the **final thesis** → **Dissemination**

Objectives & overall planning (2/2)

- Development of **methodologies** and **numerical models** for the study, design, and optimisation of **innovative radiation-hard silicon particle detectors** for **4D tracking** in future **high-energy physics experiments**, e.g. Future Circular Collider (FCC) at CERN, Geneva, Switzerland.

Activities	M6	M12	M18	M24	M30	M36
TCAD simulation						
Experimental measurements						
Irradiation						
Model validation						
Dissemination						

M6-M12 (**1st A.Y.**), M18-M24 (**2nd A.Y.**), M30-M36 (**3rd A.Y.**), A.Y. (academic year).

Outline

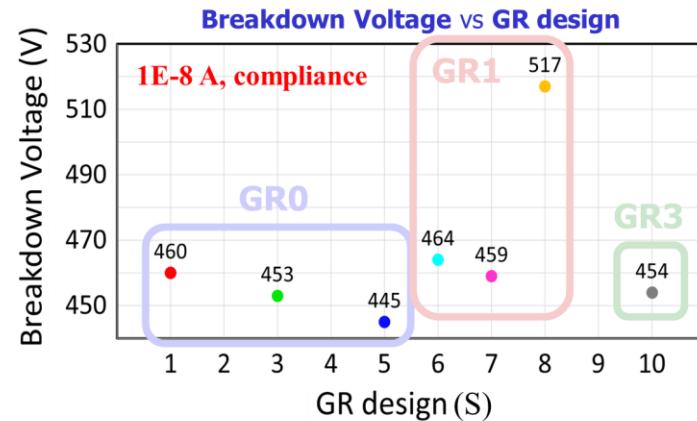
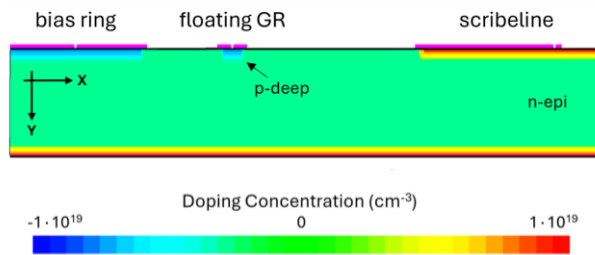
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Research activities and achievements (1/6)

TCAD simulation – 2nd academic year

- Guard Ring (**GR**) protection structures in thin p-i-n and LGAD silicon detectors on **n-doped substrates**. [\[T. Croci et al., NIM, A 1080 \(2025\) 170753\]](#)

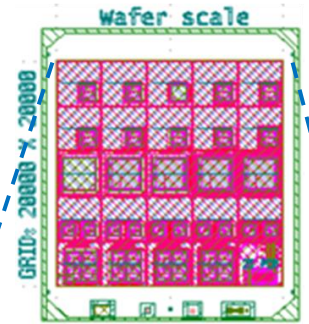
Layout of a GR structure (e.g. GR1)



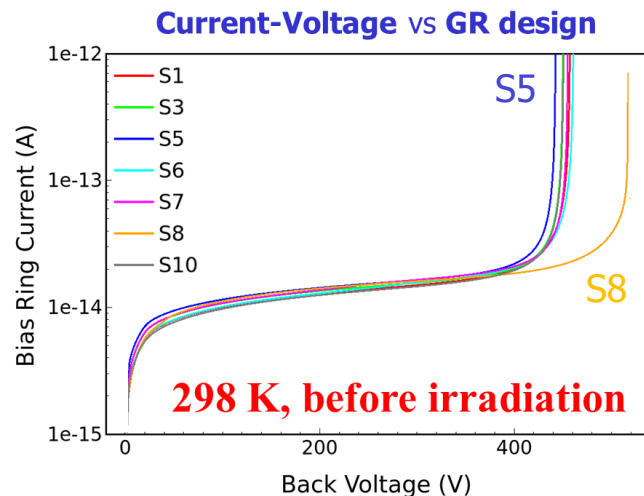
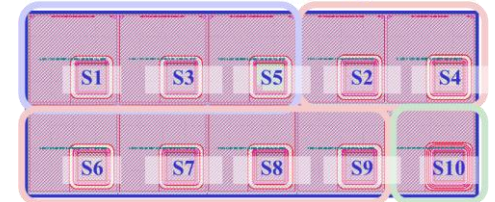
$$V_{BD,S3} \approx V_{BD,S7} \approx V_{BD,S10}$$
$$V_{BD,S1} \approx V_{BD,S6}$$

GR0 $\approx$ GR1 $\approx$ GR3
S5 worst GR design
S8 best GR design

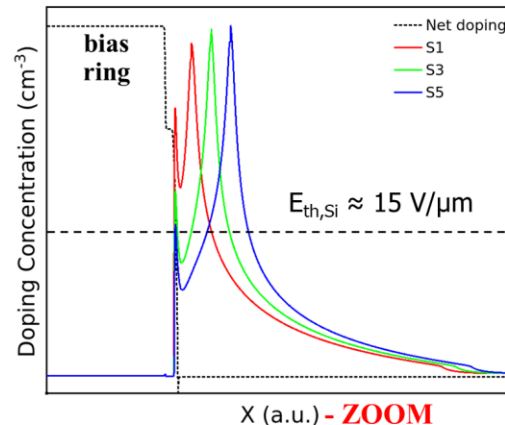
"NLGAD" R&D batch, FBK
(ongoing production)



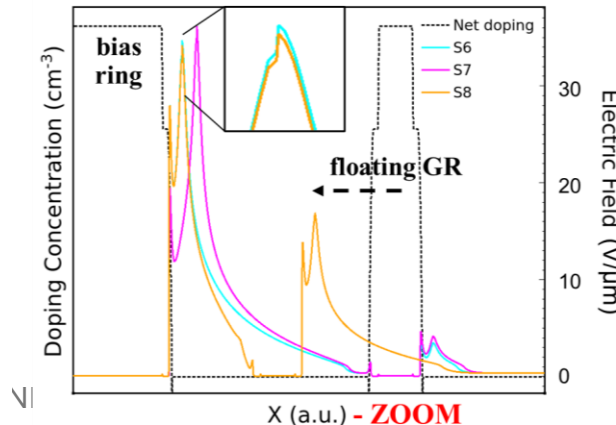
Shot with GR designs



GR0: Electric field @ breakdown



GR1: Electric field @ breakdown



- ✓ **GR0: no floating GRs, varying**
 - metal *overhang*
- ✓ **GR1: 1 floating GR, varying**
 - floating GR *position*
 - metal *overhang*
- ✓ **GR3: 3 floating GRs, using of:**
 - single *p-deep* implant

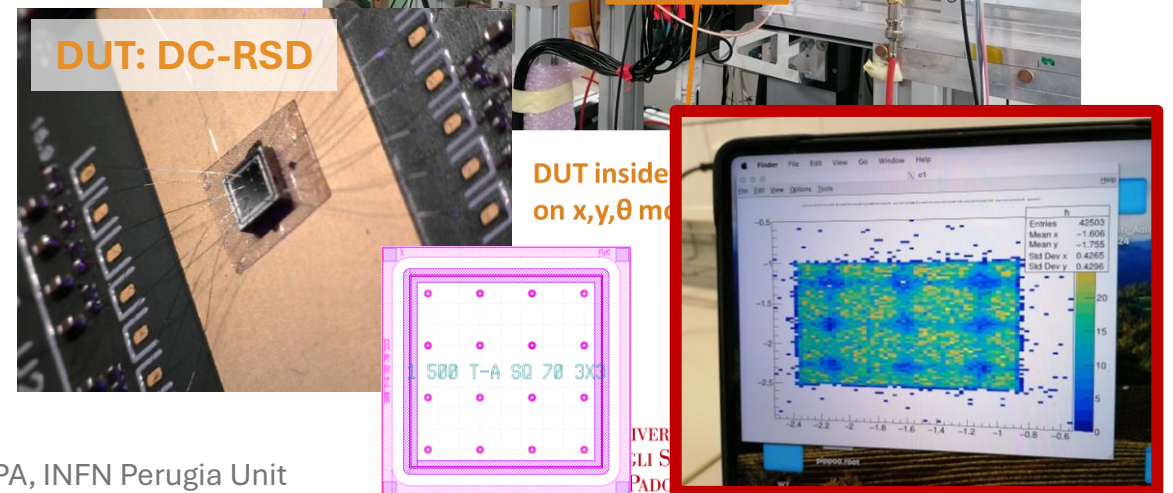
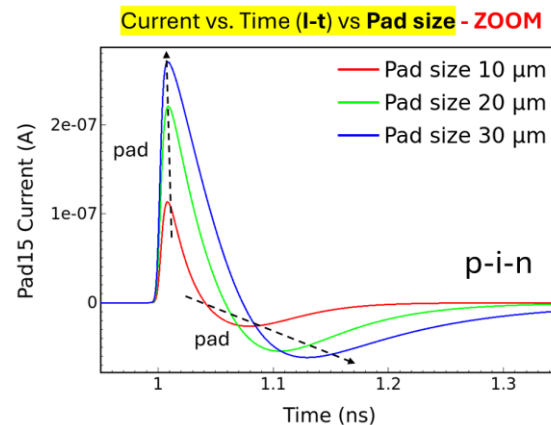
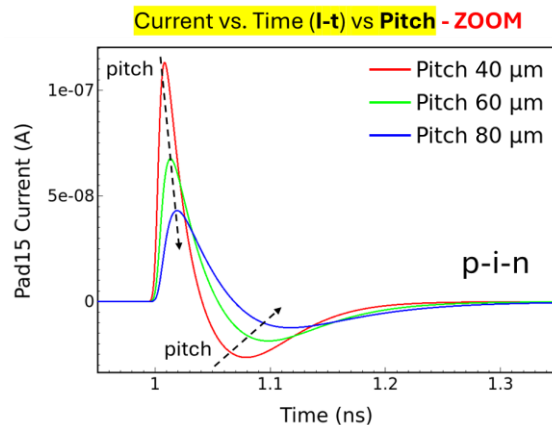
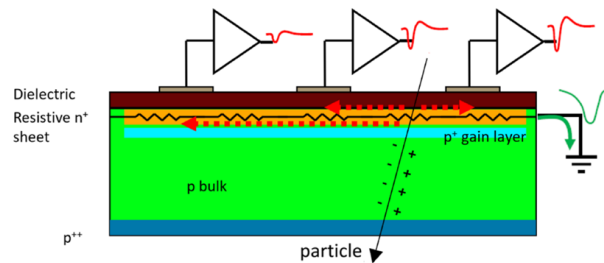
Research activities and achievements (2/6)

TCAD simulation and Beam Test – 2nd academic year

- LGAD-based AC-coupled Resistive Silicon Detector (**RSD**) architectures (“RadHard AC-LGAD” R&D production).
- **Beam test** of LGAD-based DC-coupled RSD (“DC-RSD1” R&D production) at DESY, Hamburg, Germany (9-16 Dec ‘24).

Simulation plan

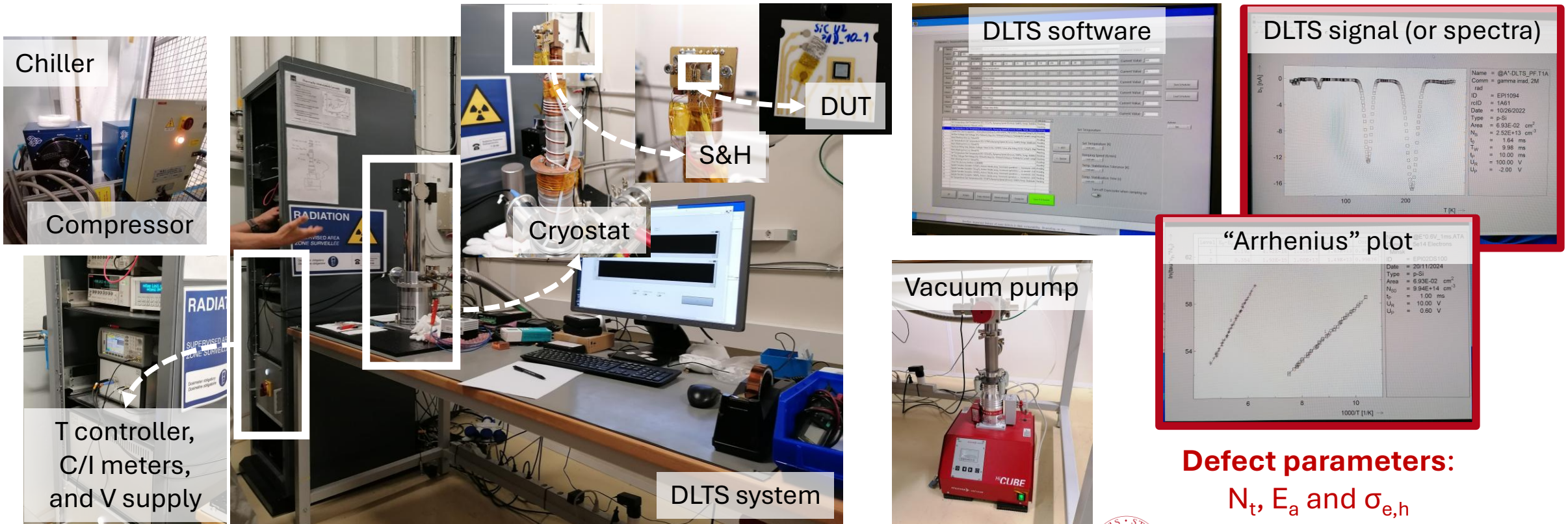
Parameter (or variable) space
1. Pitch
2. Pad size
3. $C_{ox} (= \epsilon_{ox} \epsilon_0 A_{pad}/t_{ox})$
4. $R_{sh,n+} (= \rho_{Si,n+}/t_{Si,n+})$



Research activities and achievements (3/6)

Experimental measurements – 2nd academic year

- **Defect spectroscopy:** setup, training and measurements at Deep Level Transient Spectroscopy (DLTS) system – SSD Lab, CERN EP-DT group (April-September '25).

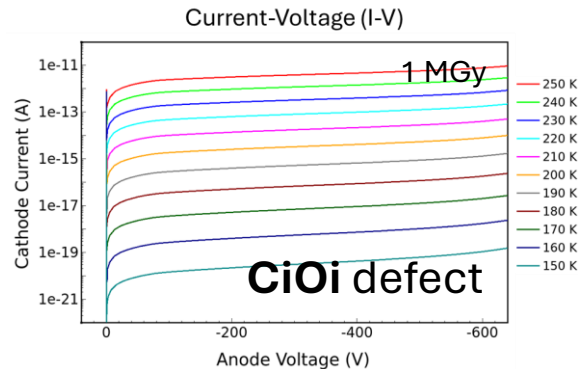
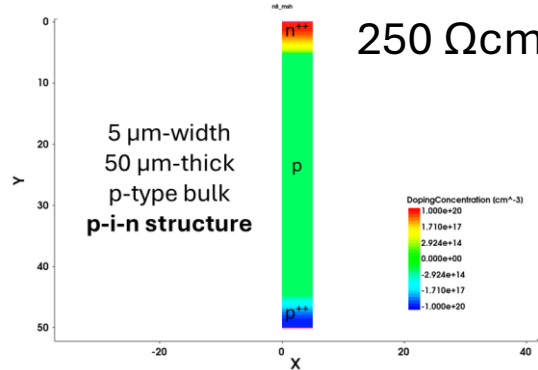


Research activities and achievements (4/6)

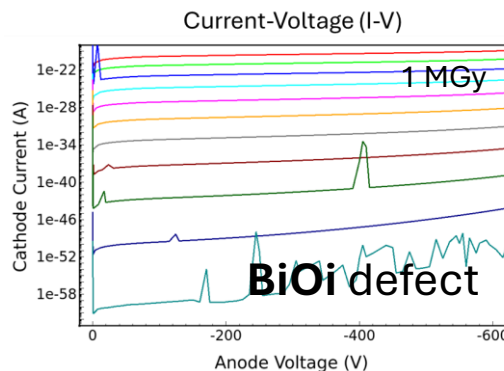
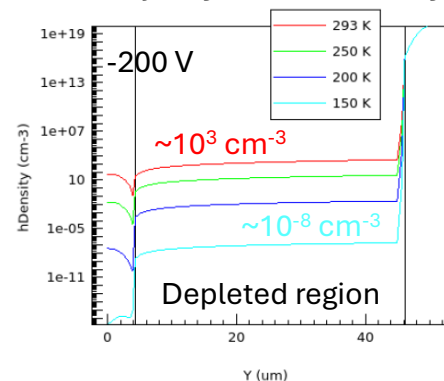
TCAD simulation – 2nd academic year

- Development of a TCAD simulation framework capable of reproducing the DLTS measurement results – SSD Lab, CERN EP-DT group (April-September '25).

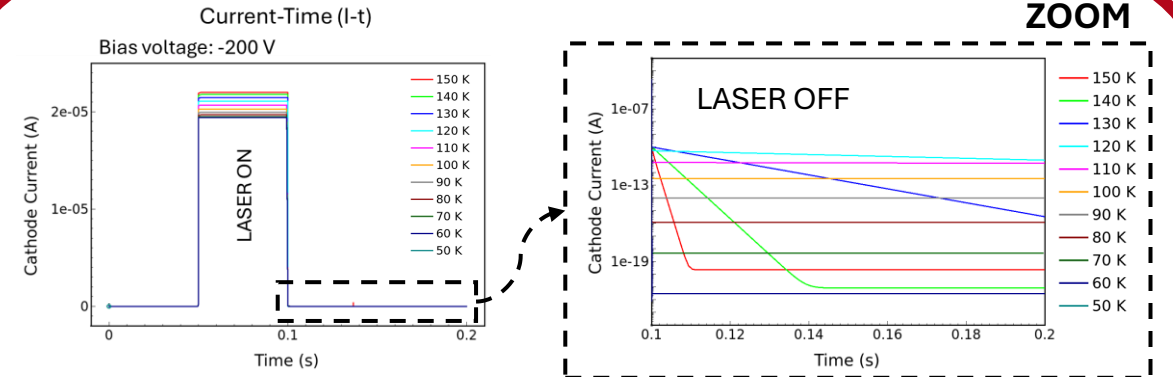
Layout and Doping Concentration



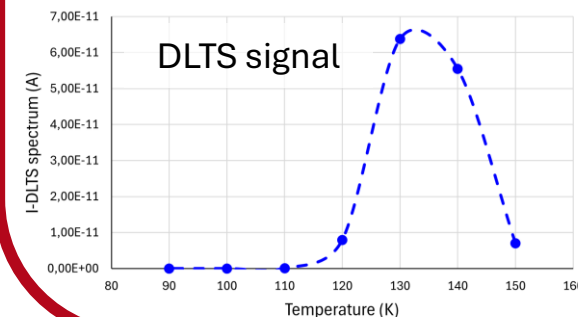
Majority Carrier Density



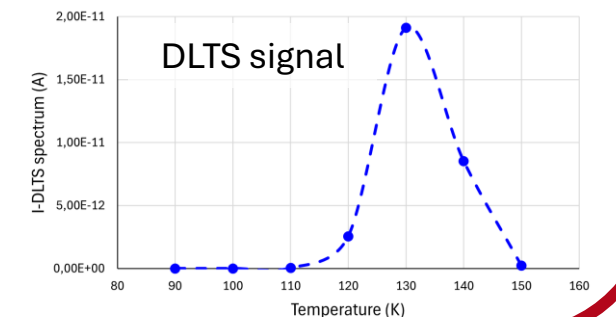
Example: BiOi defect @ 1 MGy



“Double Boxcar” Method



“Correlator Function” Method



Research activities and achievements (5/6)

Dissemination – 2nd academic year

- **Presentation at conference:**

- ☐ *Poster:* “Enhancing guard-ring protection structures for the next generation of radiation-hard thin silicon particle detectors”, 17th Vienna Conference on Instrumentation - VCI2025, **17-21 February 2025**, Vienna University of Technology, Wien, Austria.

- **Publications (Corresponding Author):**

- ☐ T. Croci et al., "Enhancing guard-ring protection structures for the next generation of radiation-hard thin silicon particle detectors", Nuclear Inst. and Methods in Physics Research A, Volume 1080, **November 2025**, 170753. DOI: [10.1016/j.nima.2025.170753](https://doi.org/10.1016/j.nima.2025.170753).
- ☐ T. Croci et al., "Measurements and TCAD simulations of guard-ring structures of thin silicon sensors before and after irradiation", Nuclear Inst. and Methods in Physics Research A, Volume 1069, **December 2024**, 169801. DOI: [10.1016/j.nima.2024.169801](https://doi.org/10.1016/j.nima.2024.169801).

- **Publications (Co-Author):**

- ☐ A. Fondacci, T. Croci et al., "Compensated LGAD optimisation through van der Pauw test structures", Nuclear Inst. and Methods in Physics Research A, Volume 1080, **November 2025**, 170800. DOI: [10.1016/j.nima.2025.170800](https://doi.org/10.1016/j.nima.2025.170800).
- ☐ F. Moscatelli, A. Morozzi, T. Croci et al., "TCAD modeling of bulk and surface radiation damage effects in silicon devices", Journal of Instrumentation, Volume 20, **September 2025**, C09006. DOI: [10.1088/1748-0221/20/09/C09006](https://doi.org/10.1088/1748-0221/20/09/C09006).
- ☐ A. Fondacci, T. Croci et al., "Design and optimisation of radiation resistant AC- and DC-coupled resistive LGADs", Journal of Instrumentation, Volume 20, **June 2025**, C06016. DOI: [10.1088/1748-0221/20/06/C06016](https://doi.org/10.1088/1748-0221/20/06/C06016).
- ☐ A. Morozzi, A. Fondacci, T. Croci et al., "Thin silicon sensors for extreme fluences: a doping compensation strategy", Nuclear Inst. and Methods in Physics Research A, Volume 1069, **December 2024**, 169904. DOI: [10.1016/j.nima.2024.169904](https://doi.org/10.1016/j.nima.2024.169904).
- ☐ A. Fondacci, T. Croci et al., "TCAD investigation of Compensated LGAD sensors for extreme fluence", Nuclear Inst. and Methods in Physics Research A, Volume 1068, **November 2024**, 169811. DOI: [10.1016/j.nima.2024.169811](https://doi.org/10.1016/j.nima.2024.169811).

Research activities and achievements (6/6)

Dissemination – 2nd academic year

❑ Publications (Co-Author):

- A. R. Altamura et al., "Radiation-resistant thin LGADs for enhanced 4D tracking", Nuclear Inst. and Methods in Physics Research A, Volume 1081, **January 2026**, 170799. DOI: [10.1016/j.nima.2025.170799](https://doi.org/10.1016/j.nima.2025.170799).
- R. Arcidiacono et al., "Innovative DC-coupled resistive silicon detector for 4D tracking", Nuclear Inst. and Methods in Physics Research A, Volume 1080, **November 2025**, 170796. DOI: [10.1016/j.nima.2025.170796](https://doi.org/10.1016/j.nima.2025.170796).
- M. Da Rocha Rolo et al., "ARCADIA Fully-Depleted CMOS MAPS development with LFoundry 110nm CIS", Frontiers in Sensors, Volume 6, **August 2025**, 1603755. DOI: [10.3389/fsens.2025.1603755](https://doi.org/10.3389/fsens.2025.1603755).
- V. Sola et al., "Thin LGAD sensors for 4D tracking in high radiation environments: state of the art and perspective", Frontiers in Sensors, Volume 6, **August 2025**, 1648102. DOI: [10.3389/fsens.2025.1648102](https://doi.org/10.3389/fsens.2025.1648102).
- L. Lanteri et al., "Characterization of the FBK-LGAD devices manufactured at an external foundry for large-volume productions", Journal of Instrumentation, Volume 20, **July 2025**, C07039, DOI: [10.1088/1748-0221/20/07/C07039](https://doi.org/10.1088/1748-0221/20/07/C07039).
- M. Centis Vignali et al., "Development and wafer-level characterization of the first production of DC-RSD sensors at FBK", Journal of Instrumentation, Volume 20, **July 2025**, C07037. DOI: [10.1088/1748-0221/20/07/C07037](https://doi.org/10.1088/1748-0221/20/07/C07037).
- M. Durando et al., "Thin LGADs as radiation-resilient sensors for 4D tracking", Journal of Instrumentation, Volume 20, **July 2025**, C07028. DOI: [10.1088/1748-0221/20/07/C07028](https://doi.org/10.1088/1748-0221/20/07/C07028).
- M. Ferrero et al., "Compensated LGAD – an innovative design of thin silicon sensors for very high fluences", Journal of Instrumentation, Volume 20, **July 2025**, C07023. DOI: [10.1088/1748-0221/20/07/C07023](https://doi.org/10.1088/1748-0221/20/07/C07023).
- M. Menichelli et al., "Hydrogenated Amorphous Silicon Charge-Selective Contact Devices on a Polyimide Flexible Substrate for Dosimetry and Beam Flux Measurements", Sensors, Volume 25, **February 2025**, 1263. DOI: [10.3390/s25041263](https://doi.org/10.3390/s25041263).
- G. Mazza et al., "Cleopatra: a 12-channel recycling integrator ASIC for the readout of hydrogenated amorphous silicon detectors in radiotherapy dosimetry", Journal of Instrumentation, Volume 20, **January 2025**, C01034. DOI: [10.1088/1748-0221/20/01/C01034](https://doi.org/10.1088/1748-0221/20/01/C01034).
- R. S. White et al., "Characterisation of the FBK EXFLU1 thin sensors with gain in a high fluence environment", Nuclear Inst. and Methods in Physics Research A, Volume 1068, **November 2024**, 169798. DOI: [10.1016/j.nima.2024.169798](https://doi.org/10.1016/j.nima.2024.169798).

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Research activities and achievements (1/2)

3rd academic year (planning)

- **TCAD simulation**

- ❑ **Set-up and validation** of the **TCAD simulation and design workflows**, both before and after irradiation, focused on
 - **GR protection structures** in thin p-i-n and LGAD silicon detectors on **n-doped substrate**
 - LGAD-based **RSD architectures** under different occupancy conditions.
- ❑ **Assessment and benchmarking** of the **TCAD-based DLTS simulation framework** for defect spectroscopy in silicon particle detectors.

- **Experimental measurements**

- ❑ **Electrical characterization and study** of the “**popcorn**” noise of the different **GR design strategies** for thin p-i-n and LGAD detectors on **n-type substrate** (“NLGAD” R&D production), both before and after irradiation.

Research activities and achievements (2/2)

3rd academic year (planning)

• Dissemination

□ Presentations at conferences/workshops:

- “4th DRD3 week on Solid State Detectors R&D”, **10-14 Nov 2025**, CERN, Geneva, Switzerland.
- “21st Trento Workshop on Advanced Silicon Radiation Detectors” - TREDI2026 (work in progress), **Feb 2026**, Perugia, Italy.
- ... (intentionally left blank)

□ Publications (Corresponding Author):

- *Article*: “A TCAD-based DLTS simulation framework for defect spectroscopy in silicon particle detectors”.
- *Article*: “Guard-Ring protection structures for radiation-hard thin silicon particle detectors: design, test, and performance”.
- ... (intentionally left blank)

□ Production of the **final PhD thesis**

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Courses, exams and other training activities (1/2)

2nd academic year

- **Courses and exams:**

- ☐ “Machine Learning Programming in Physics”, **1 Oct-5 Nov 2024**, INFN and University of Bari, course held online, 2.5 CFU.
- ☐ “Design of readout integrated circuits for particle detectors”, **4-19 Nov 2024**, INFN and University of Bari, course held online, 2.5 CFU.
- ☐ “Numerical simulation of electronic devices with TCAD tools for HEP applications”, **9-11 Jun 2025**, INFN and University of Perugia, course held in presence, 2.5 CFU.

- **Workshops:**

- ☐ “2nd DRD3 week on Solid State Detectors R&D”, **2-6 Dec 2024**, CERN, Geneva, Switzerland.
- ☐ “6th Allpix Squared User Workshop”, **7-9 May 2025**, online attendance.

- **Seminar:**

- ☐ “Advanced UK Instrumentation Training 2025”, **6 May-27 Jun 2025**, lectures held online.

Courses, exams and other training activities (2/2)

3rd academic year (planning)

- **Schools:**

- ☐ “Events” of the TECH-FPA National PhD course (national days/guided tours)
- ☐ ... (intentionally left blank)

- **Workshops:**

- ☐ “4th DRD3 week on Solid State Detectors R&D”, **10-14 Nov 2025**, CERN, Geneva, Switzerland.
- ☐ “21st Trento Workshop on Advanced Silicon Radiation Detectors” - TREDI2026 (work in progress), Feb 2026, Perugia, Italy.
- ☐ ... (intentionally left blank)

- **Seminars:**

- ☐ ... (intentionally left blank)

THANKS FOR YOUR ATTENTION!



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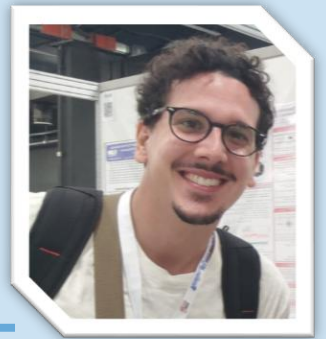
BACKUP

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- **Current position within the *PhD TECH-FPA***

- ☐ Hosting institution: National Institute for Nuclear Physics (INFN), Perugia Unit
- ☐ Supervisors: Dr. *Arianna Morozzi*, Prof. *Daniele Passeri*, Prof. *Pisana Placidi*
- ☐ Curriculum: Detectors, Lasers and optics
- ☐ A.Y.: 2024/2025

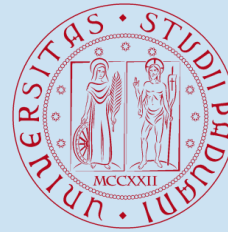


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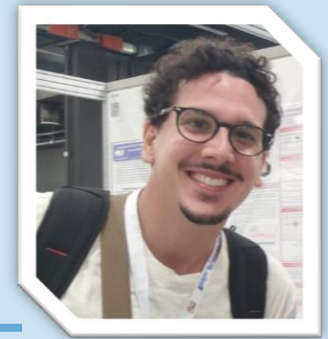


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- **Educational background** @ University of Perugia (UNIPG), Department of Engineering (DI) - Perugia, Italy
 - ❑ Bachelor's Degree in *Computer Science and Electronic Engineering* (curriculum: *Electronics*)
 - ❑ Master's Degree in *Electronic and Telecommunication Engineering* (curriculum: *Electronics and Radio Frequencies*)
- **Research and work experience** @ INFN Perugia Unit & DI UNIPG

Development of technologies for radiations and particles detection, with a special focus on the field of sensors and their related readout electronics.

 - ❑ **TCAD simulation and design** (Synopsys Sentaurus)
 - DC-coupled Resistive Silicon Detector (**DC-RSD**): development of a hybrid approach (TCAD + Spice), design and optimization in terms of spatial resolution and reconstruction of the particle impact positions.
 - Low-Gain Avalanche Diode (**LGAD**): design and optimization of the gain layers of thin LGAD detectors and the related guard-ring protection structures (radiation hardness and high voltage operations).
 - ❑ **Development and validation** of the **surface and bulk radiation damage numerical model** ("University of Perugia" TCAD model)
 - ❑ **Experimental measurements** (i.e., electrical characteristics and response to radiation stimuli - laser and β source) in **laboratory** of p-i-n and LGAD devices, before and after irradiation.
 - ❑ **VLSI design, simulation and verification** (Cadence Virtuoso, Synopsys Custom Compiler)
 - Monolithic Active Pixel Sensors (**MAPS**) in 110 nm LFoundry CMOS technology
 - integrated 10 μm -pitch Active Pixel Sensor (**APS**) arrays in standard CMOS technology (LFoundry 110 nm).
 - ❑ **PCB design** (KiCAD EDA) of an **acquisition system** (based on the Arduino platform) for the measurement of analog signals generated by active pixel test structures.



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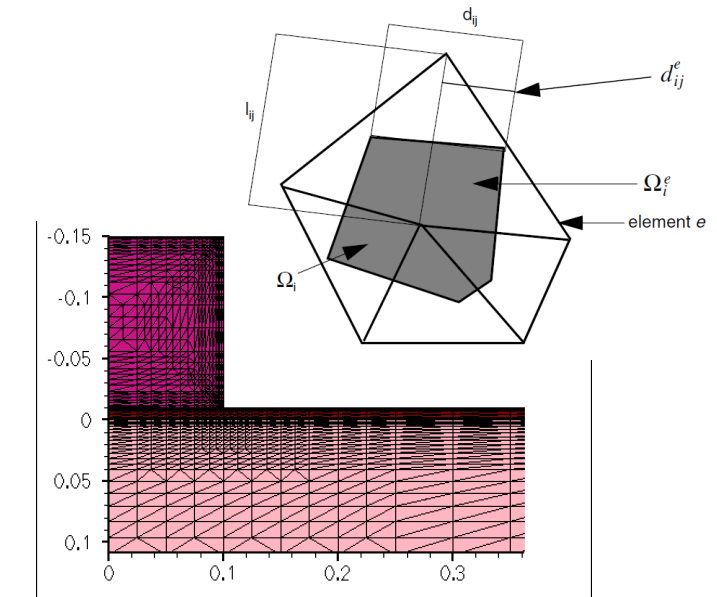


Technology-CAD (TCAD) simulations

- **TCAD simulation tools** solve fundamental, physical partial differential equations, such as *diffusion* and *transport* equations for *discretized geometries* (finite element meshing).
- This deep physical approach gives TCAD simulation **predictive accuracy**.
- **Synopsys© Sentaurus TCAD**

$$\left\{ \begin{array}{ll} \nabla \cdot (-\varepsilon_s \nabla \phi) = q (N_D^+ - N_A^- + p - n) & \text{Poisson} \\ \frac{\partial n}{\partial t} - \frac{1}{q} \nabla \cdot \vec{J}_n = \textcircled{Un} & \text{Electron continuity} \\ \frac{\partial p}{\partial t} + \frac{1}{q} \nabla \cdot \vec{J}_p = \textcircled{Up} & \text{Hole continuity} \end{array} \right.$$

$$\vec{J}_n, \vec{J}_p$$



$$\textcircled{U_{n,p} = G - R}$$

Simulation setup

Physical models

- ✓ **Standard drift-diffusion model**
=> Fermi-Dirac statistics
- ✓ **Generation/Recombination rate**
=> Shockley-Read-Hall (SRH)
=> Band-To-Band Tunneling (BTBT)
=> Auger
=> Massey impact ionization model
- ✓ **Carriers mobility variation**
=> doping and field dependent
- ✓ **Bandgap narrowing model**
=> OldSlotboom
- ✓ **Physical parameters**
=> $s_0 = 0$ cm/s (surface recomb. velocity)
=> $\tau_n = \tau_p = 1\text{E-}3$ s (e-/h+ recomb. lifetime)

Radiation damage model

- ✓ **“New University of Perugia”**
=> combined **surface** and **bulk** damage scheme

bulk

	energy (eV)	intr. rate (cm ⁻¹)	eXsect (cm ²)	hXsect (cm ²)
Donor	$E_C - 0.23$	0.006	$2.3\text{e-}14$	$2.3\text{e-}15$
Acceptor	$E_C - 0.42$	1.6	$1.0\text{e-}15$	$1.0\text{e-}14$
Acceptor	$E_C - 0.46$	0.9	$7.0\text{e-}14$	$7.0\text{e-}13$

surface

	Acceptor-like	Donor-like
Energy (eV)	$E_C - 0.56 \leq E_T \leq E_C$	$E_V \leq E_T \leq E_V + 0.60$
Width (eV)	0.56	0.60
D_{IT} (eV ⁻¹ cm ⁻²)	$D_{IT_{acc}}(\phi)$	$D_{IT_{don}}(\phi)$
$N_{IT}(\phi)$ (cm ⁻²)	$N_{IT_{acc}}(0) + \Delta N_{IT_{acc}}(\phi)$	$N_{IT_{don}}(0) + \Delta N_{IT_{don}}(\phi)$
$\sigma_{electrons}$ (cm ²)	1.00×10^{-16}	1.00×10^{-15}
σ_{holes} (cm ²)	1.00×10^{-15}	1.00×10^{-16}
Fixed oxide charge		
$Q_{OX}(\phi)$ (cm ⁻²)	$Q_{OX}(0) + \Delta Q_{OX}(\phi)$	
Pre-irradiation values		
$Q_{OX}(0) = 8.0 \times 10^{+10}$		
$N_{IT_{acc}}(0) = 7.0 \times 10^{+09}$		
$N_{IT_{don}}(0) = 7.0 \times 10^{+09}$		

Extension of the "UNIPG" Rad. Dam. TCAD Model

"PerugiaModDoping" [1]

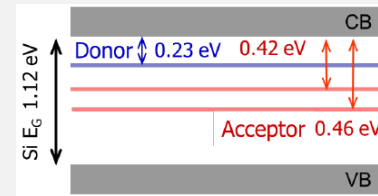
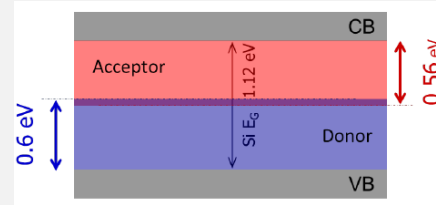
"New University of Perugia" Radiation Damage Model [2]

Surface damage
(+ Q_{ox})

Type	Energy (eV)	Band width (eV)	Conc. (cm ⁻²)
Acceptor	$E_C \leq E_T \leq E_C - 0.56$	0.56	$D_{IT} = D_{IT}(\Phi)$
Donor	$E_V \leq E_T \leq E_V + 0.6$	0.60	$D_{IT} = D_{IT}(\Phi)$

Bulk damage

Type	Energy (eV)	η (cm ⁻¹)	σ_a (cm ²)	σ_b (cm ²)
Donor	$E_C - 0.23$	0.006	2.3×10^{-14}	2.3×10^{-15}
Acceptor	$E_C - 0.42$	1.6	1×10^{-15}	1×10^{-14}
Acceptor	$E_C - 0.46$	0.9	7×10^{-14}	7×10^{-13}

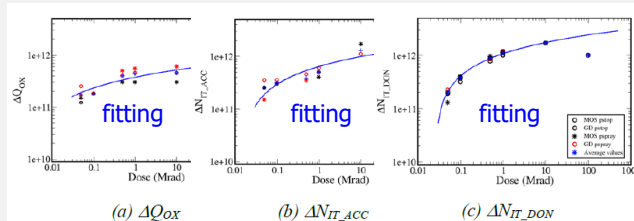


- ✓ **Bulk damage** → **Traps concentrations** dependence upon the introduction rate η (defects concentration) and the **fluence** ($\sim \eta \times \Phi$)
- ✓ **Surface damage** → **Traps** (N_{IT} interface trap density) and **oxide charge** (Q_{ox}) **concentrations** dependence upon the **fluence** as follow:

$$Q_{ox}(\phi) = Q_{ox}(0) + \Delta Q_{ox}(\phi)$$

$$N_{IT_{acc}} = N_{IT_{acc}}(0) + \Delta N_{IT_{acc}}(\phi)$$

$$N_{IT_{don}} = N_{IT_{don}}(0) + \Delta N_{IT_{don}}(\phi)$$



Torino analytical parameterisations [3]

- **Gain Layer** (Acceptor Removal)

$$N_{A, GL}^{peak}(\Phi) = N_{A, GL}(0) \cdot e^{-c \cdot \Phi}$$

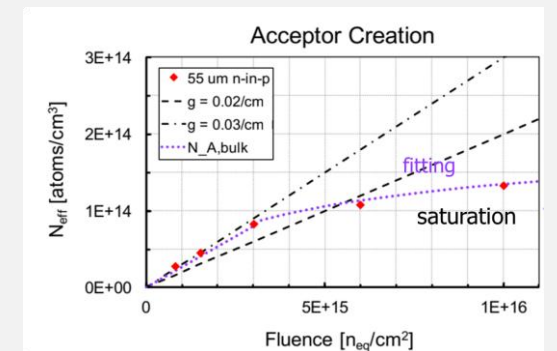
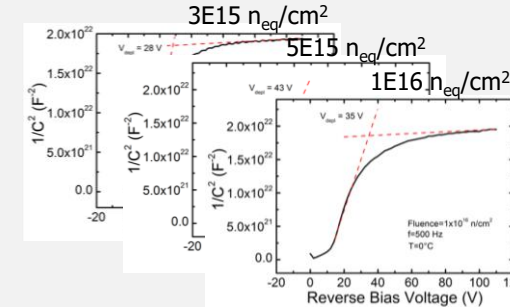
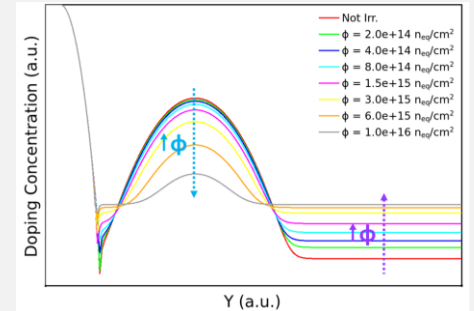
- **Bulk** (Acceptor Creation)

✓ if $0 < \Phi \leq 3e15 \text{ n}_{eq}/\text{cm}^2$

$$N_{A, bulk}(\Phi) = N_{A, bulk}(0) + g_c \cdot \Phi$$

✓ if $\Phi > 3e15 \text{ n}_{eq}/\text{cm}^2$

$$N_{A, bulk}(\Phi) = 4,17e13 \cdot \ln(\Phi) - 1,41e15$$

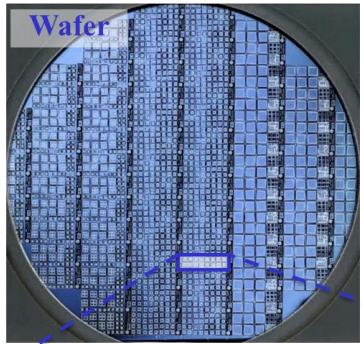


Optimisation studies of Guard-Ring (GR) protection structures

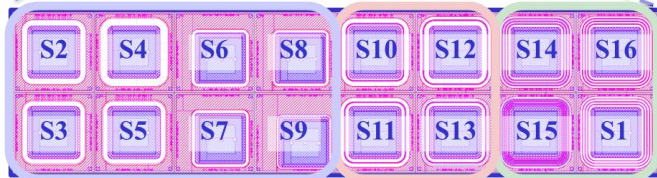
for thin **p-type substrates** (45, 30, 20 and 15 μm) up to high fluences (2.5×10^{15} 1 MeV $n_{\text{eq}}/\text{cm}^2$)

- Extensive test campaign on the different GR structures contained in the "EXFLU1" R&D batch (FBK)

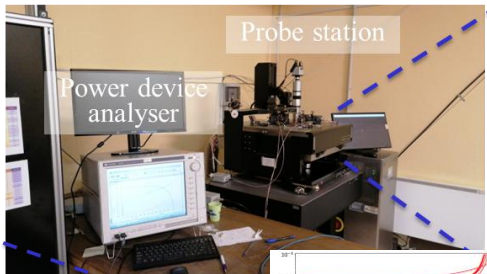
"EXFLU1" R&D batch, FBK



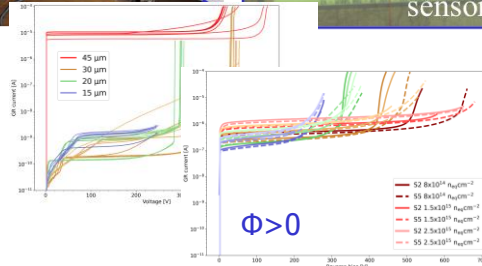
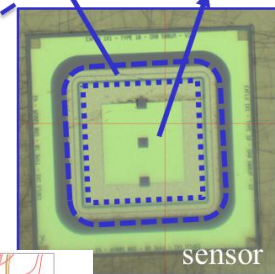
Shot with GR designs (i.e., S1, S2, etc...)



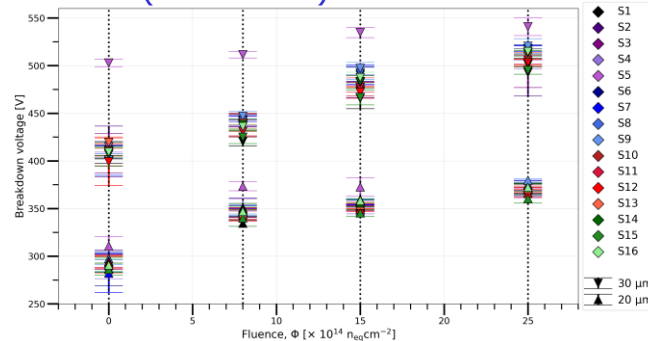
Current-Voltage (I-V) setup



GR protection structure
Pad region



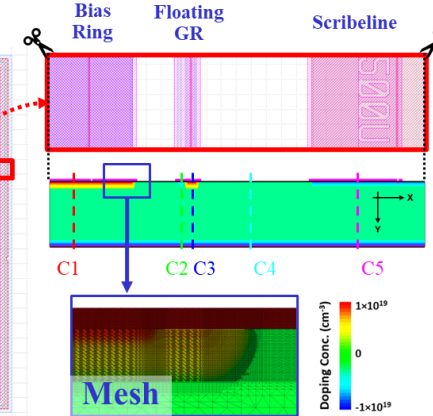
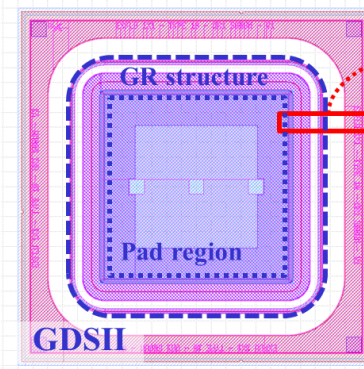
Breakdown voltage (mean value) vs Fluence



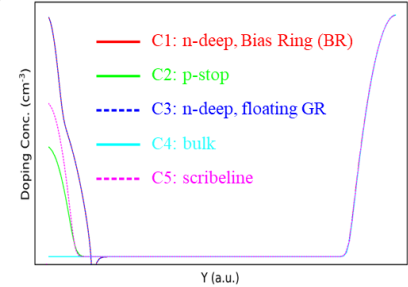
- ✓ **GR0: no floating GRs**, varying
 - edge region size
 - void region size (i.e., scribeline)
 - metal overhang
- ✓ **GR1: 1 floating GR**, varying
 - floating GR position
- ✓ **GR3: 3 floating GRs**, using one or both of:
 - single *n*-deep implant
 - single *p*-stop implant

- Ad-hoc TCAD modelling of the different GR design strategies, accounting for the radiation-induced damage effects [1]

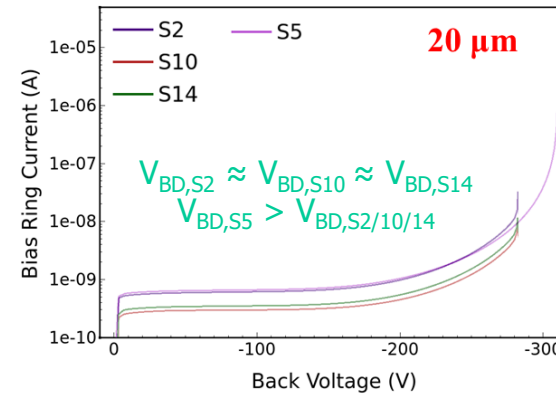
Layout and mesh



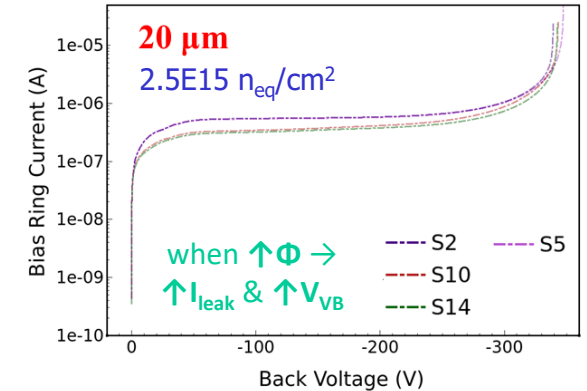
Doping profile



Current-Voltage @ 298 K



Current-Voltage @ 273 K



GR0 ≈ GR1 ≈ GR3, & S5 best GR design

C-DLTS *transient analysis* (1/)

(from Michael Moll's PhD thesis, Ch. 4, Para. 4.4, pp. 81-88)

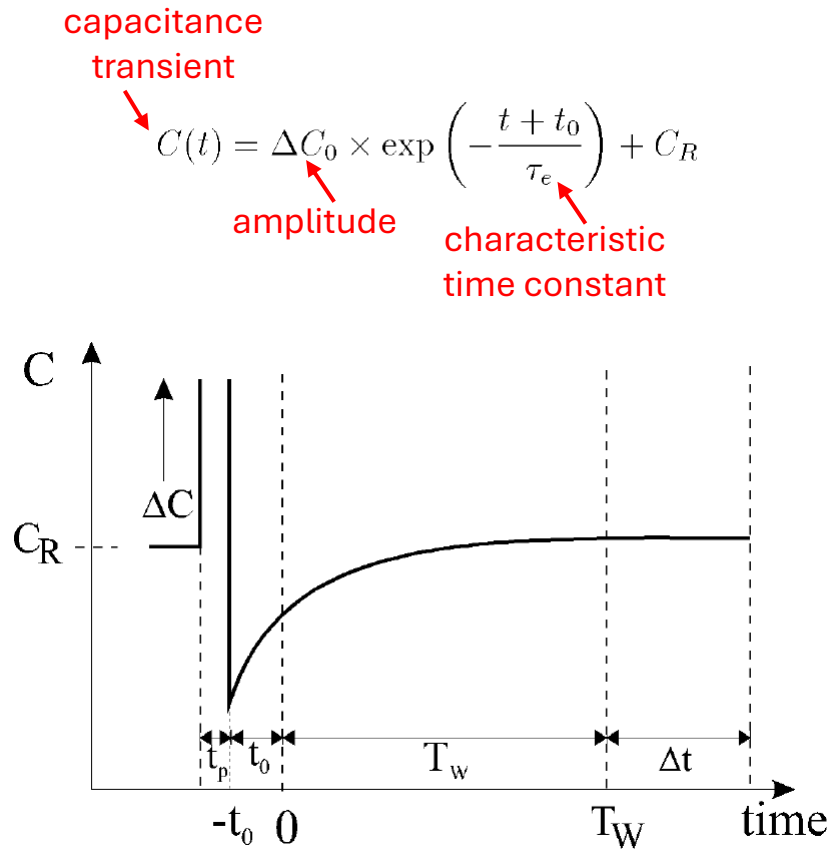


Figure 4.8: Time axis used for analysis of capacitance transients. A delay period t_0 has to be included due to the pulse overload recovery of the capacitance bridge.

Questions:

- How the defect parameters (i.e. concentration, activation energy and cross section) are obtained from the measured capacitance transients?
- How the DLTS spectra are generated?

Assumptions: exponential behaviour for the **capacitance transient** (Eq. 4.15) and definition of the time axis as displayed in Fig. 4.8

Methods for analysing transient signal:

- **Double boxcar (integrator)**
- Lock-in (amplifier?)
- **Correlator functions**
- **Fourier transformation (DLTFS)**
- Laplace transformation

C-DLTS transient analysis: Double boxcar method (1/)

(from Michael Moll's PhD thesis, Ch. 4, Para. 4.4, pp. 81-88)

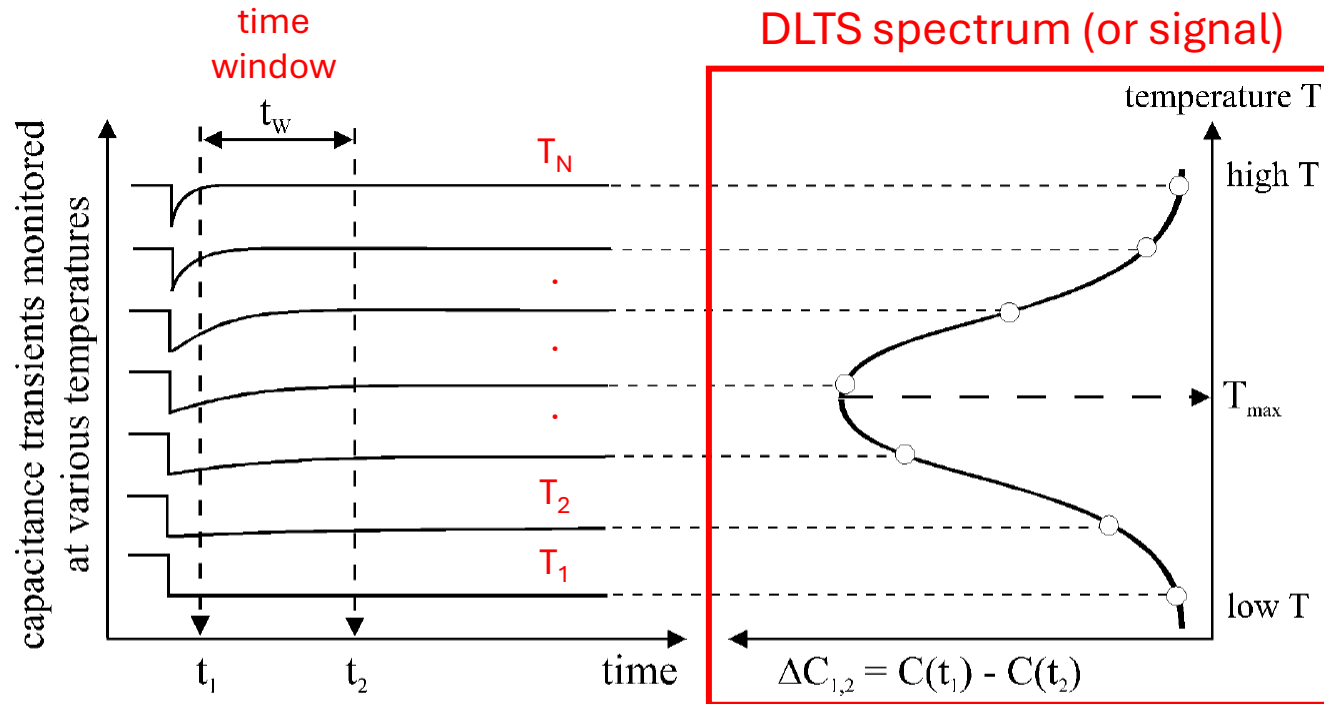


Figure 4.9: The left-hand side shows capacitance transients at various temperatures, while the right-hand side shows the corresponding DLTS signal resulting from using the double boxcar to display the difference between the capacitance at time t_1 and the capacitance at time t_2 as a function of temperature (after [Lan74]). **NB:** after filling pulse, t_p , and delay period t_0

Emission time constant, τ_e , at the peak maximum temperature, T_{max} , in the DLTS spectrum @ time window

$$\tau_e(T_{max}) = \frac{t_1 - t_2}{\ln\left(\frac{t_1}{t_2}\right)}. \quad (4.16)$$

Double boxcar integrator method: consists of taking the difference between the measured capacitance, $\Delta C_{1,2} = C(t_1) - C(t_2)$, at two precise moments (t_1 and t_2), **NB:** after the filling pulse, t_p , and the delay period, t_0 (see previous slide).

DLTS spectrum: difference $\Delta C_{1,2} = C(t_1) - C(t_2)$ plotted **versus** the temperature, T .

- **Zero** @ T_{low} & T_{high} where the emission process is too slow and too fast, respectively.
- **Max** @ T_{max} where the emission time constant, $\tau_e(T_{max})$, fits the chosen time window, t_w , depending on t_1 and t_2 (Eq. 4.16).

Arrhenius plot: can be constructed from a set of data ($T_{max,i}, \tau_e(T_{max,i})$) obtained performing several temperature scans with different time windows.

Drawback: the outcoming DLTS signal is fully influenced by the behaviour of the transient signal at the two sampling points.

C-DLTS transient analysis: Correlator functions (1/2)

(from Michael Moll's PhD thesis, Ch. 4, Para. 4.4, pp. 81-88)

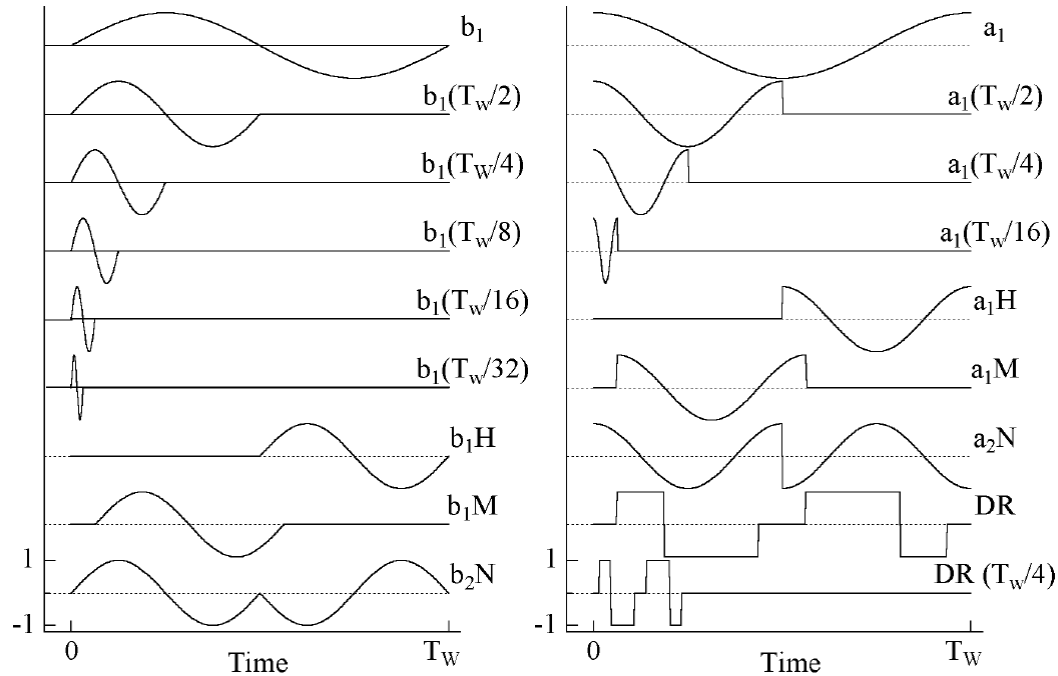


Figure 4.10: The 18 correlator functions used for the *maximum evaluation*.

$$b_1 = \frac{2\Delta C_0}{T_W} \int_0^{T_W} \exp\left(-\frac{t+t_0}{\tau_e}\right) \sin\left(\frac{2\pi}{T_W}t\right) dt \quad (4.17)$$

$$\tau_e(T_{max}) = 0.43 \times T_W. \quad (4.18)$$

Correlator function: the **complete capacitance transient** is used by **folding** it with a **correlator function**, e.g. a sine, namely by doing the **convolution** between the **measured signal** and a **known function**, called **correlator**. The result is a correlator function, e.g. b_1 (Eq. 4.17), where T_W is the time window.

DLTS spectrum: correlator, e.g. b_1 , plotted **versus** the temperature, T . NB: in this case, the **emission time constant**, $\tau_e(T_{max})$, can only be **calculated numerically** (Eq. 4.18), where 0.43 corresponds to 512 time bins.

Arrhenius plot: can be constructed from **18 pairs** ($T_{max,i}$, $\tau_e(T_{max,i})$) **for each time window** (usually 20, 200 and 2000 ms), by using in total **18 different correlator functions** (Fig. 4.10). See **example** in the next slide.

C-DLTS transient analysis: Correlator functions (2/2)

(from Michael Moll's PhD thesis, Ch. 4, Para. 4.4, pp. 81-88)

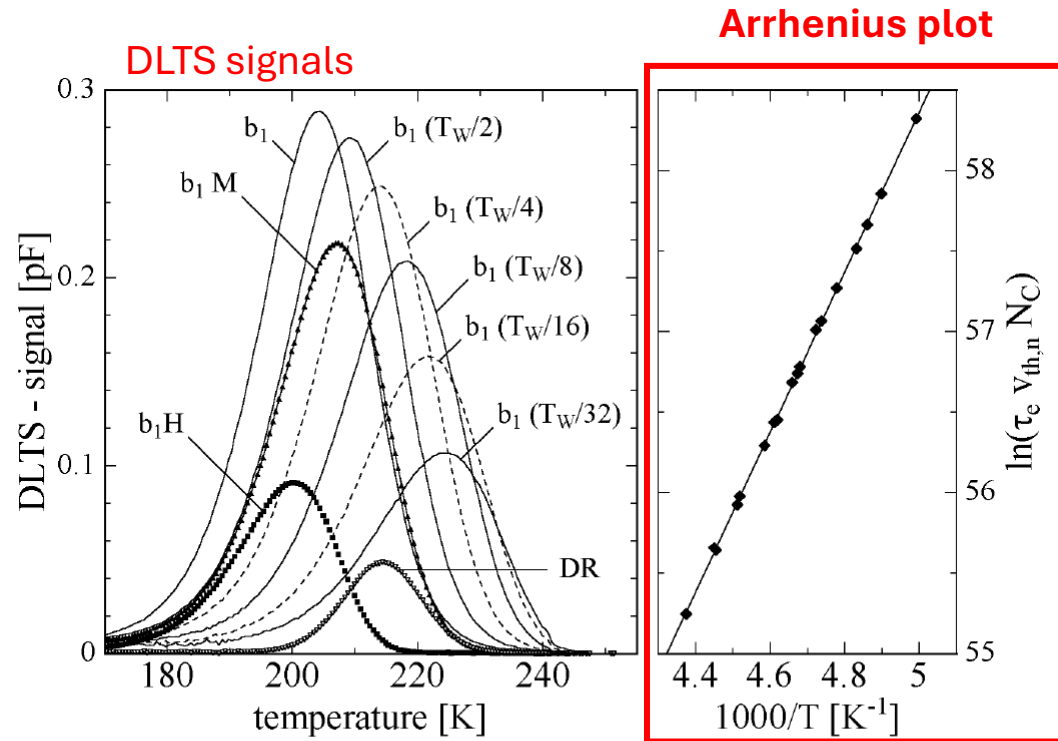


Figure 4.11: DLTS spectra obtained with various different correlators (see Fig. 4.10). For better visibility not all of the 18 used correlators are shown. However, the Arrhenius plot on the right-hand contains the data obtained with all 18 correlators. (transition: $VV^{(-/0)}$, sample M21009, $V_R = -10$ V, $V_P = 0$ V, $T_W = 200$ ms, $t_0 = 6$ ms, ^{60}Co - γ -irradiated: 107 kGy)

Example:

DLTS signals corresponding to 9 different correlators (on the left) and an **Arrhenius plot** (on the right).

This **method** is called *maxima evaluation*.

Usually, **three different time windows** T_W of 20, 200 and 2000 ms used **during one temperature scan**.

NB: the **measured temperature dependence** of the **characteristic emission time constant** of the capacitance transient, τ_e , can be used to establish an **Arrhenius plot** to determine the **capture cross-section**, $\sigma_{n,p}$, and the **activation energy**, $\Delta H'_{n,p}$, of the defect from the **intercept with the ordinate** and from the **slope**, respectively.