

# ATLAS

Abritta Costa Igor, Albicocco Pietro, Antonelli Mario, Arcangeletti Chiara,  
Battisti Marco, Beretta Matteo Mario, Buadze Beka, Capitolo Emilio,  
Chubinidze Zaza, Croce Antonio, Dané Emiliano, Gardini Alessia, Gargana  
Riccardo, Gongadze Levan, Ligi Carlo, Liedl Andrea, Mancini Giada, Pileggi  
Giuseppe, Ponzio Bruno, Pudzha Dennis, Rosatelli Filippo, Testa Marianna,  
Tinti Gemma, Vilucchi Elisabetta, Gianmario Cesarini

Si ringraziano i tecnici del servizio vuoto e della metrologia della DA, e tutti  
i tecnici e progettisti della DT

# NSW Operation in ATLAS

M. Antonelli, G. Mancini, C. Arcangeletti  
E. Capito, B. Ponzio, G. Pileggi

LNF still involved in operation and maintenance activity. Several responsibilities covered during the construction and installation phases

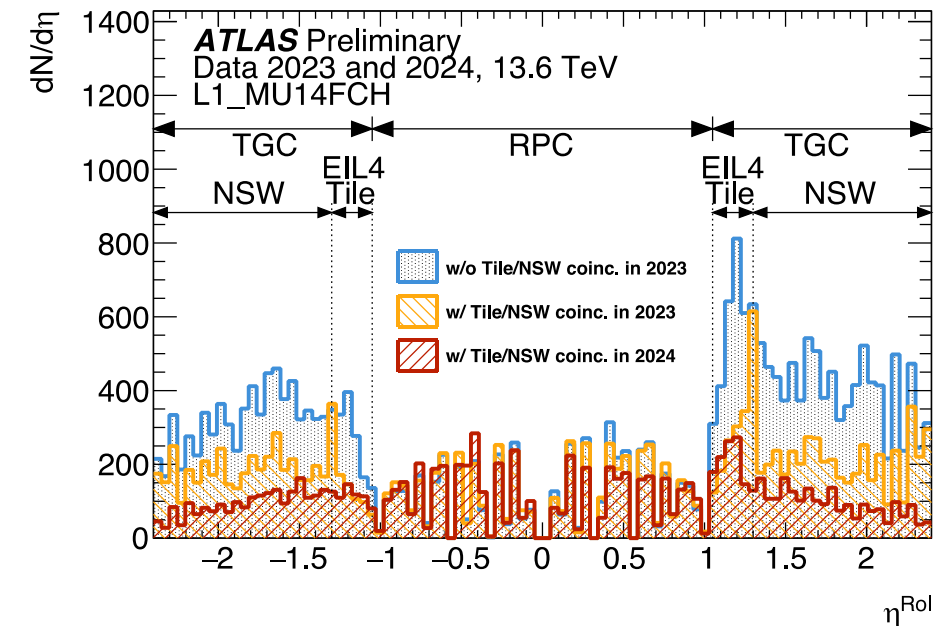
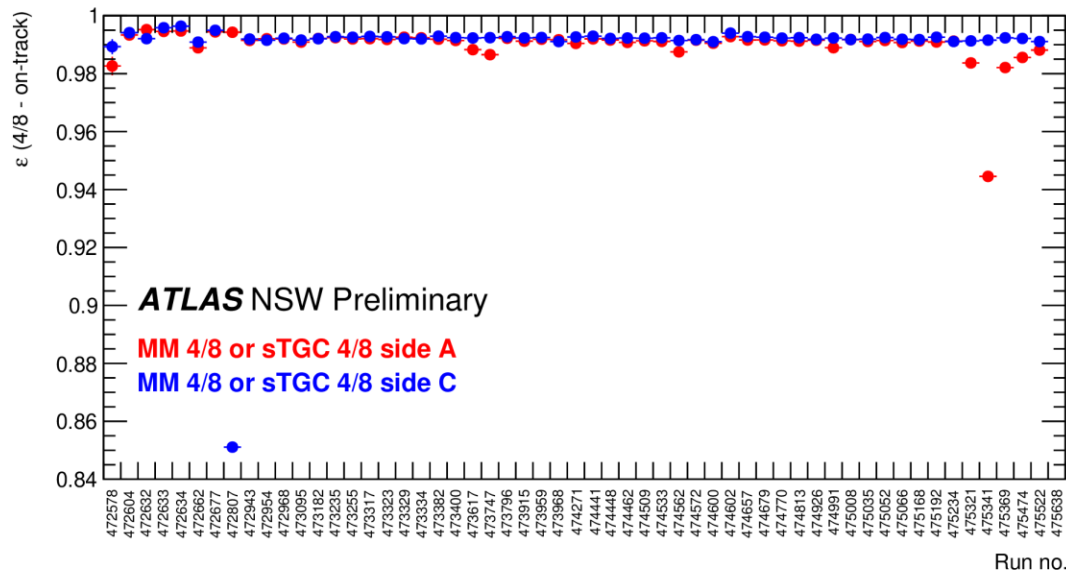
## Micromegas HV status

- Gas mixture with Isobutane → Only 1-2% channels are not working

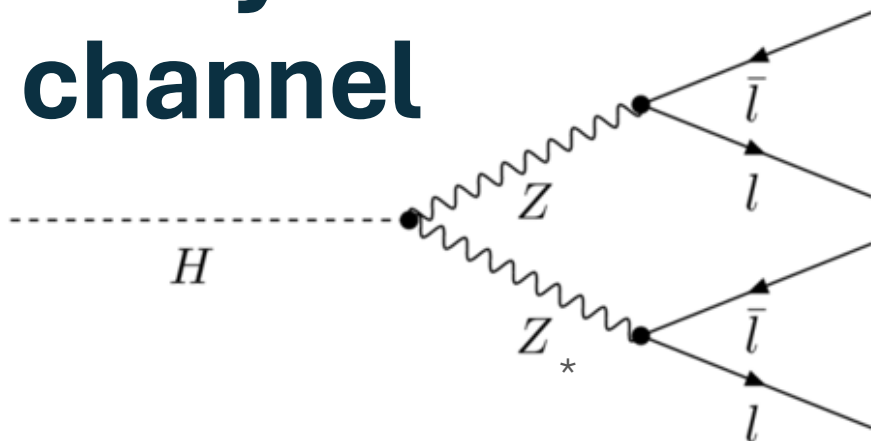
## Data Taking & Performance

- DAQ stability very much improved: stable efficiency >95%
- Track reconstruction is >99%

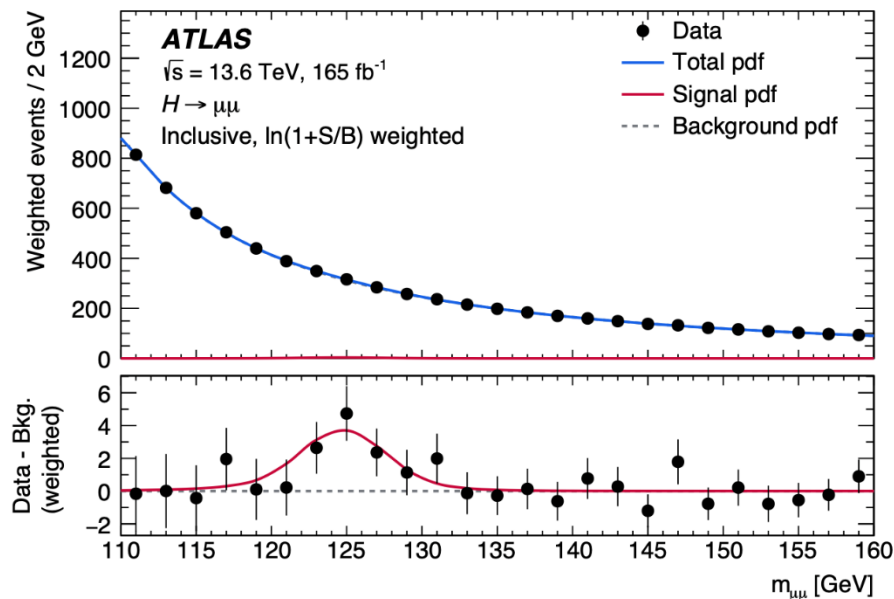
NSW in Level-1 Trigger chain  
included: all sTGC Pad and MM  
sectors in since May 28<sup>th</sup> 2024  
Fakes rate rejection ~11 kHz and  
Trigger efficiency up to 98%



# LNF activity on $H \rightarrow ZZ^* \rightarrow 4l$ decay channel

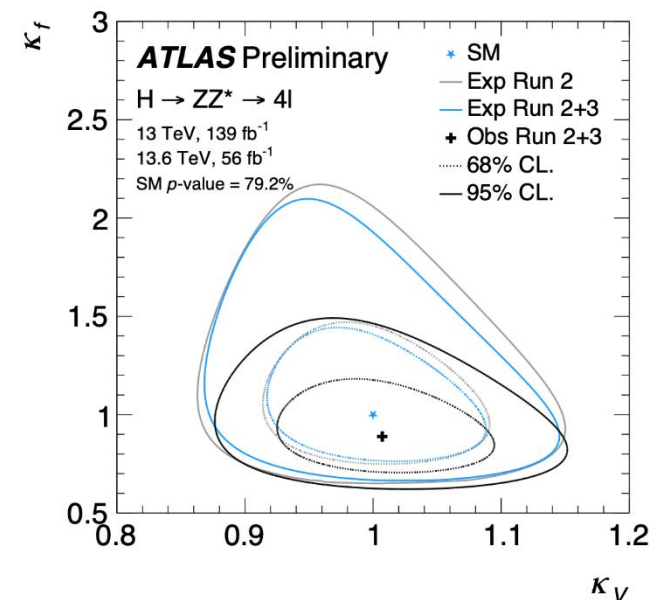
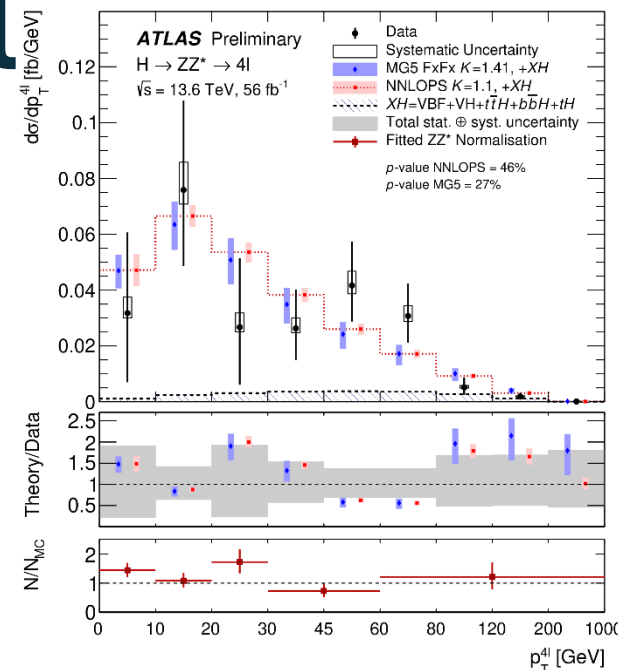


$H \rightarrow \mu\mu$  observed significance:  $3.4\sigma$  (exp.  $2.5\sigma$ )



2507.03595 (submitted to PRL)

First Run2+Run3 combined result!



ATLAS-CONF-2025-002

C. Arcangeletti, G. Mancini

## LNF contribution

- HZZ group convenership
  - Focusing on performing measurements of the Higgs boson properties in the  $H \rightarrow ZZ^*$  decay channel at 13.6 TeV
    - Differential and STXS measurements and BSM interpretation
- First ATLAS evidence of the  $H \rightarrow \mu\mu$  decay channel!
- Study of Quantum Entanglement in the Higgs decay in two vector bosons

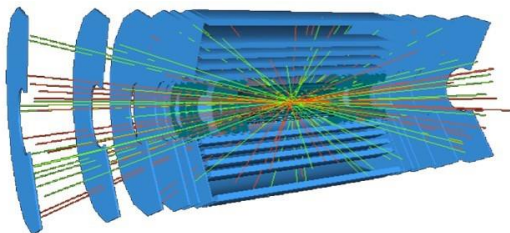
# HL-LHC

The LHC will be upgraded to the High Luminosity-LHC (HL-LHC) to produce up to 4000 fb<sup>-1</sup> of integrated luminosity until 2040



**LHC: Inner Detector (ID) system, TRT (gas detector) + Strips + Pixels**

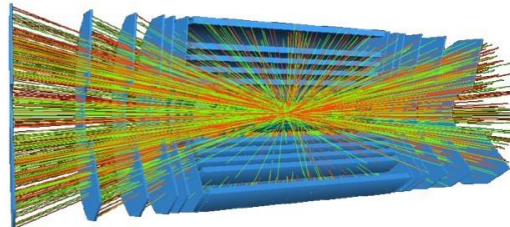
**HL-LHC: New all-silicon Inner Tracker (ITk), Strips + Pixels**



LHC:  
**19 – 55**  
pile up events



HL-LHC:  
**140 – 200**  
pile up events



## Requirements for pixel detector at HL-LHC

**Instantaneous conditions: pile-up, luminosity**

- High trigger rate: 1 MHz
- High granularity: occupancy at 1 %

## Integrated effects

Integrated luminosity x10

→ *Radiation hard technologies*  
up to  $2 \cdot 10^{16}$  neq/cm<sup>2</sup>

A replacement of the current ID detector is by far not enough!



# ITk : The New Inner Tracker

- **All-silicon tracker**

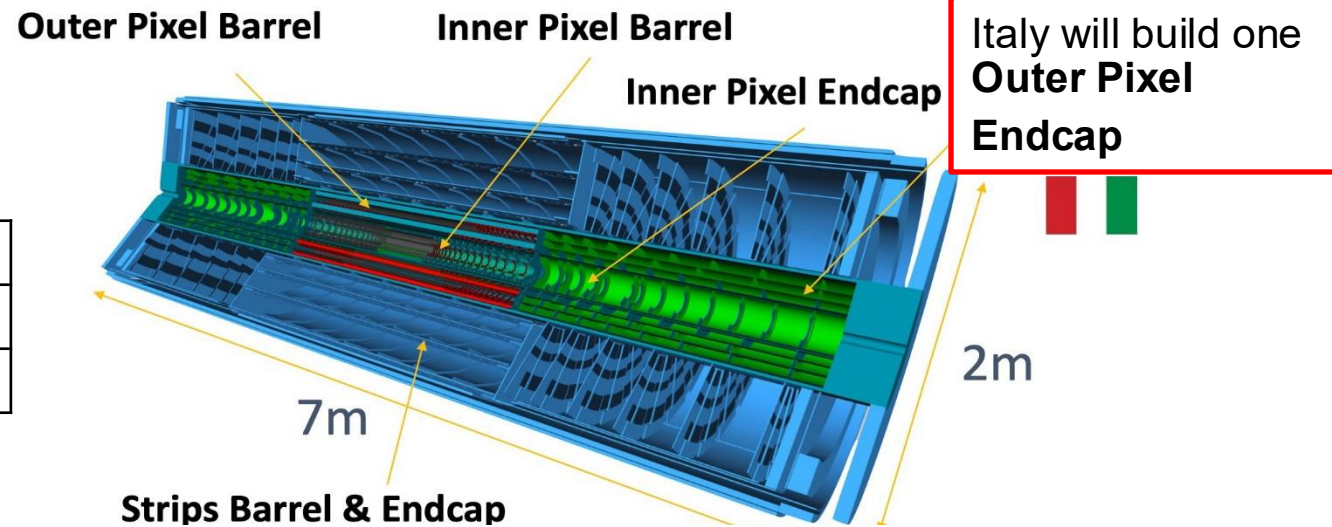
ITk (ID)	Area (m <sup>2</sup> )	# Modules	# Channels (M)
Pixels	13 (1.6)	9164 (2000)	5100 (92)
Strips	165 (61)	17888 (4088)	60 (6.3)

- **Improved tracking**

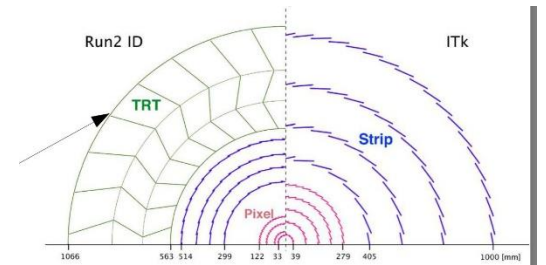
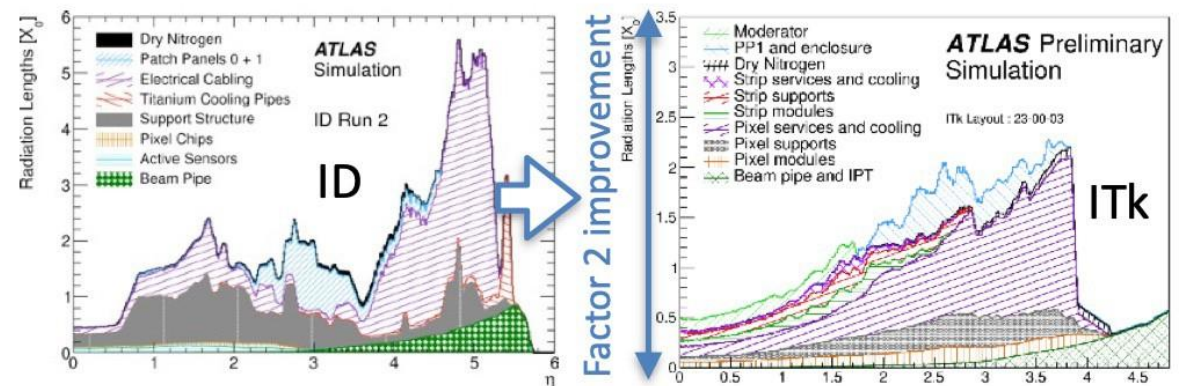
- Coverage up to  $|\eta| < 4$  (ITk) from  $|\eta| < 2.5$  (ID)
- **Finer segmentation:**
  - $50 \times 50 \mu\text{m}^2$  or  $25 \times 100 \mu\text{m}^2$
  - ID:  $50 \times 400 \mu\text{m}^2$  or  $50 \times 250 \mu\text{m}^2$
- Reduced **material**: **Carbon Fibre** structures, **CO<sub>2</sub>** cooling with thin Ti tubes walls, advanced **serial powering**, data link sharing

- **Radiation hardness:**

- n-in-p pixel sensors (n-in-n for ID)
- Thinner sensor 100-150  $\mu\text{m}$  (200-250  $\mu\text{m}$  in ID)



Strips Barrel & Endcap



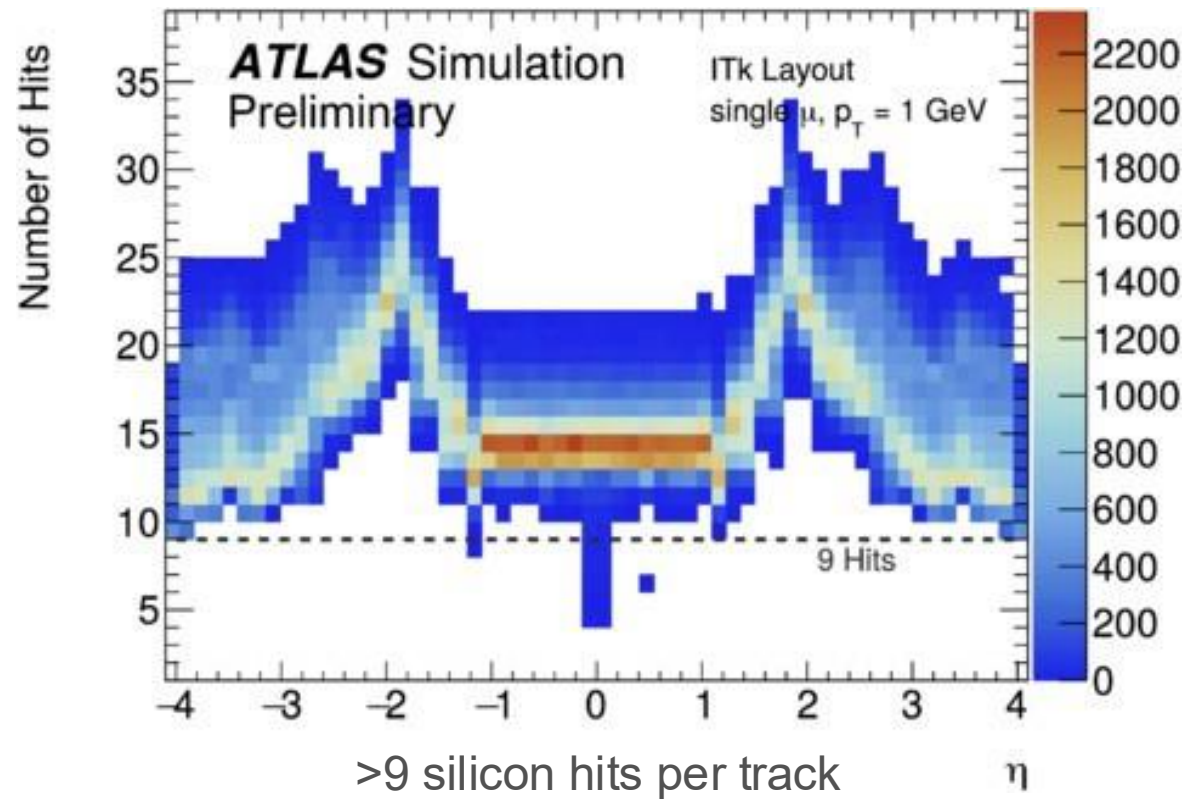
# ITk Performances

Important **LNF contribution** to design and simulation,  
for  $|\eta| < 4$  coverage and pixel size decision

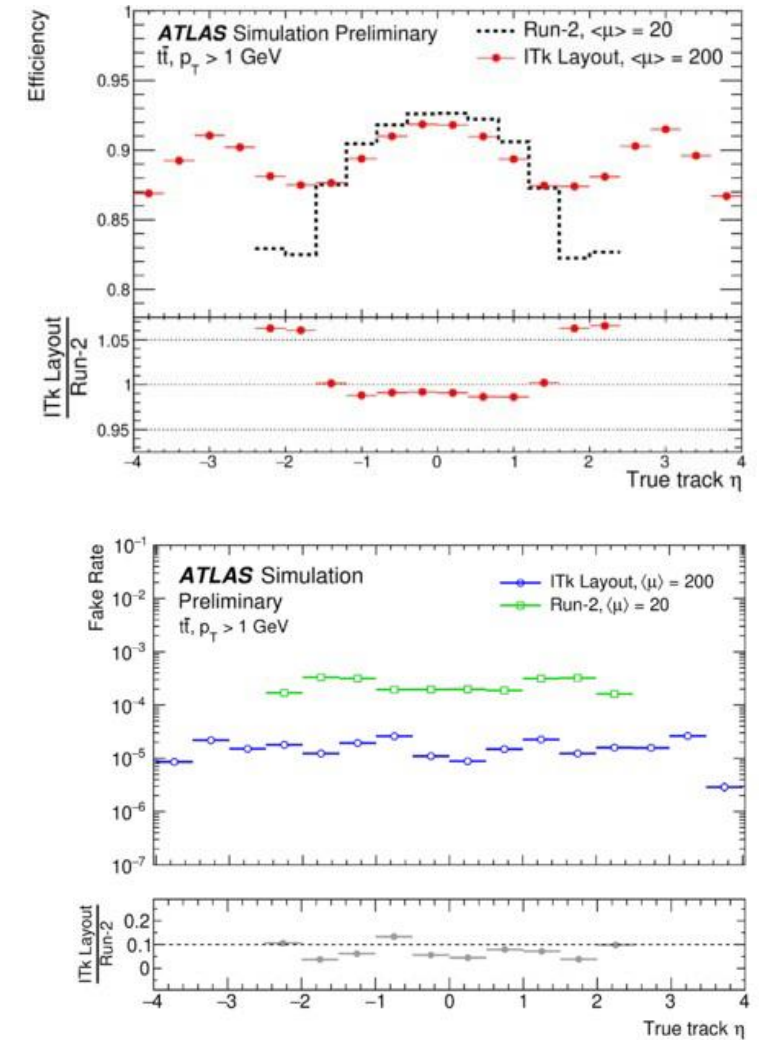
[ATL-PHYS-PUB-2019-014](#)

[ITk Pixel TDR](#)

[ITk Strip TDR](#)



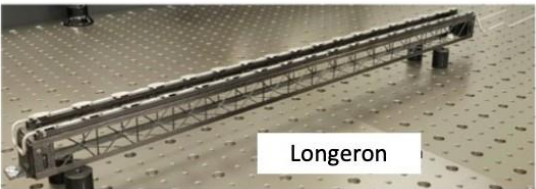
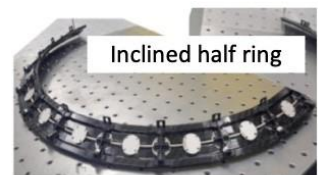
M.Testa



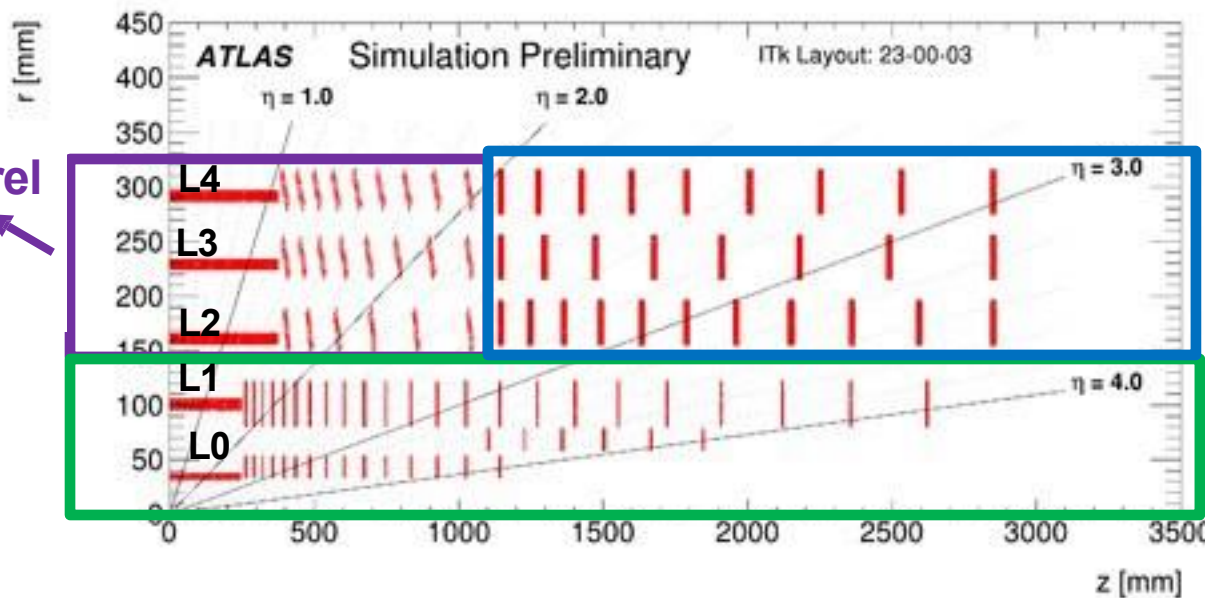


# ITk Pixel Detector

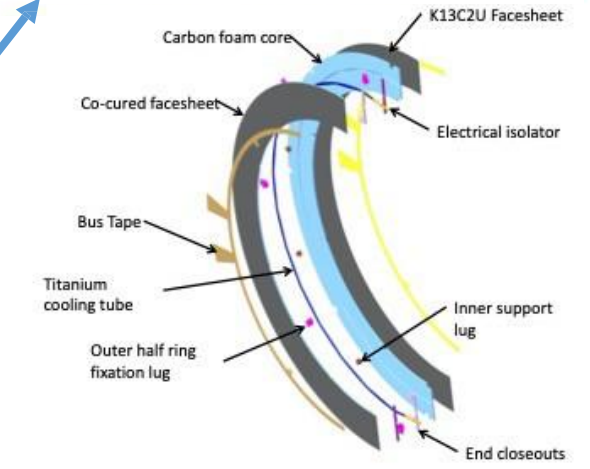
**Local supports:** Different designs to support flat and inclined module mounting



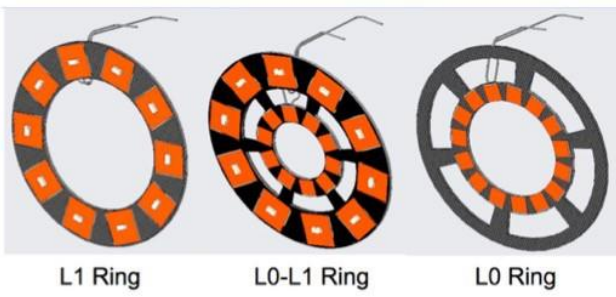
Outer Barrel



Outer Endcap



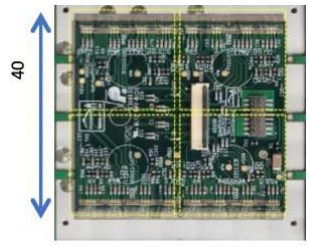
Inner System



Triplet



Quad



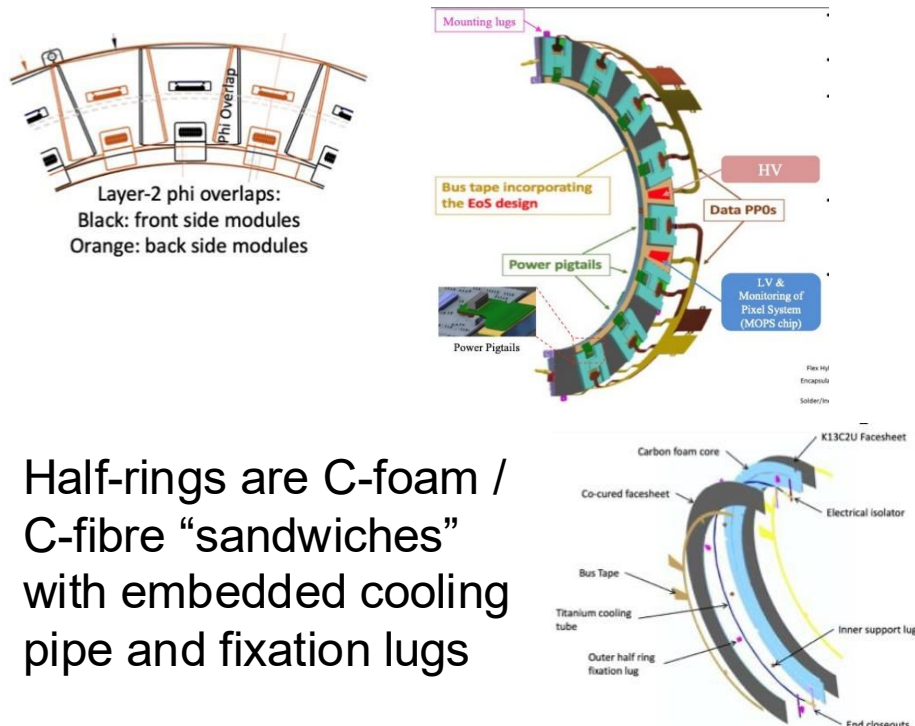
**Modules:** two main module types, quad & triplet.

Layer	Module type	Sensor type	Sensor thickness [um]	Pixel size [um <sup>2</sup> ]
L0 barrel	Triplet	3D n-in-p	150	25x100
L0 rings	Triplet	3D n-in-p	150	50x50
L1	Quad	Planar n-in-p	100	50x50
L2-4	Quad	Planar n-in-p	150	50x50

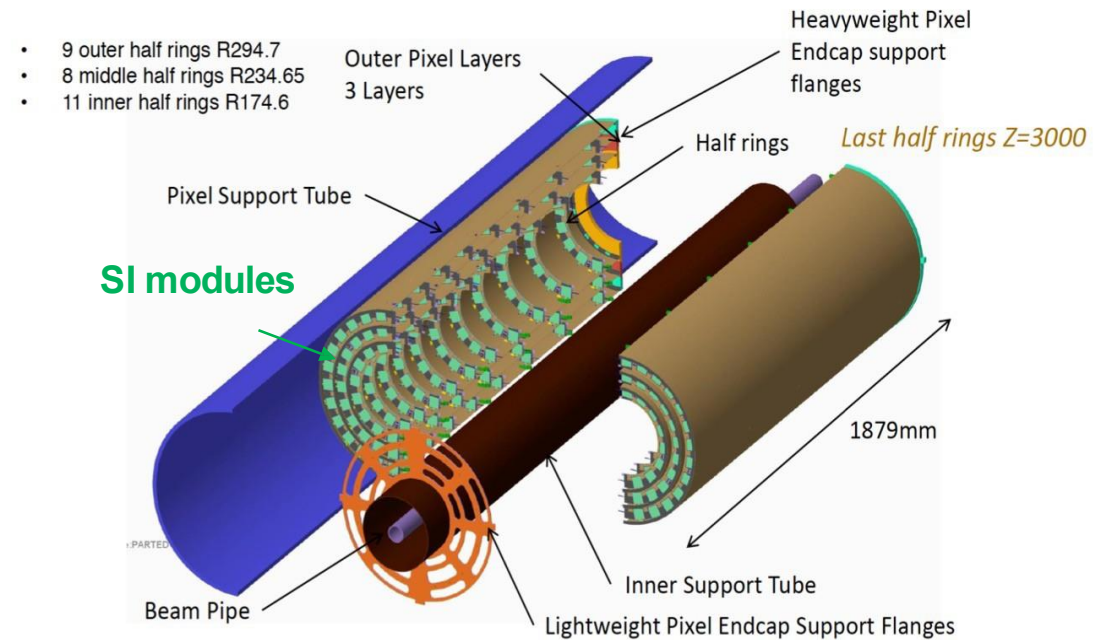
IS to be replaced after 2000fb<sup>-1</sup> to reduce radiation damage.  
L0 placed 34 mm from beam pipe.

# ITk Pixel Outer Endcap

- Three layers of half-rings (HR) loaded into carbon fibre half-cylinders
- HR are strategically placed in  $z$  to provide hermeticity in  $\eta$
- Modules on both sides of HR  $\perp$  to beampipe  $\rightarrow \Phi$  hermeticity
  - $\geq 5$  pixels overlap in  $\phi$ .
- Each HR side holds one **serial-powering** chain:
  - 16/22/26 Modules for Layer2/3/4

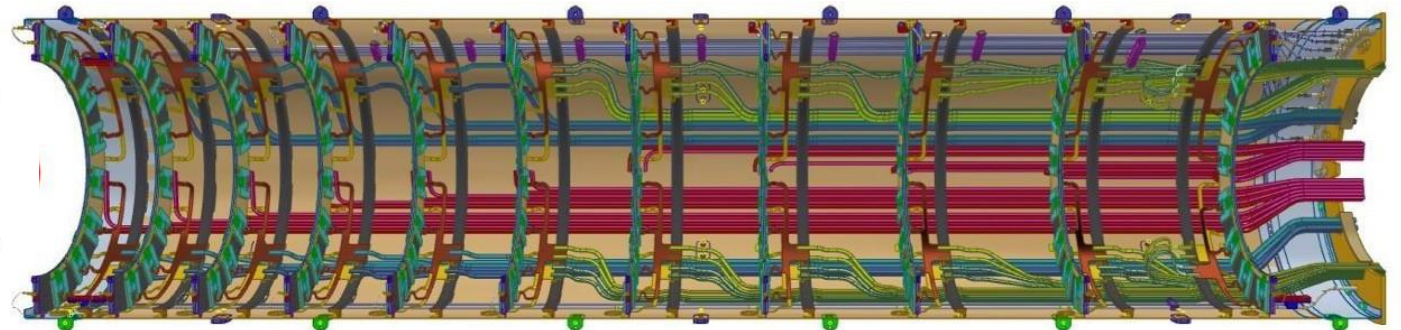


- Half-rings are C-foam / C-fibre “sandwiches” with embedded cooling pipe and fixation lugs



Cooling lines, data and electrical cables, run between outer rims of rings and inner surface of cylinder

IP





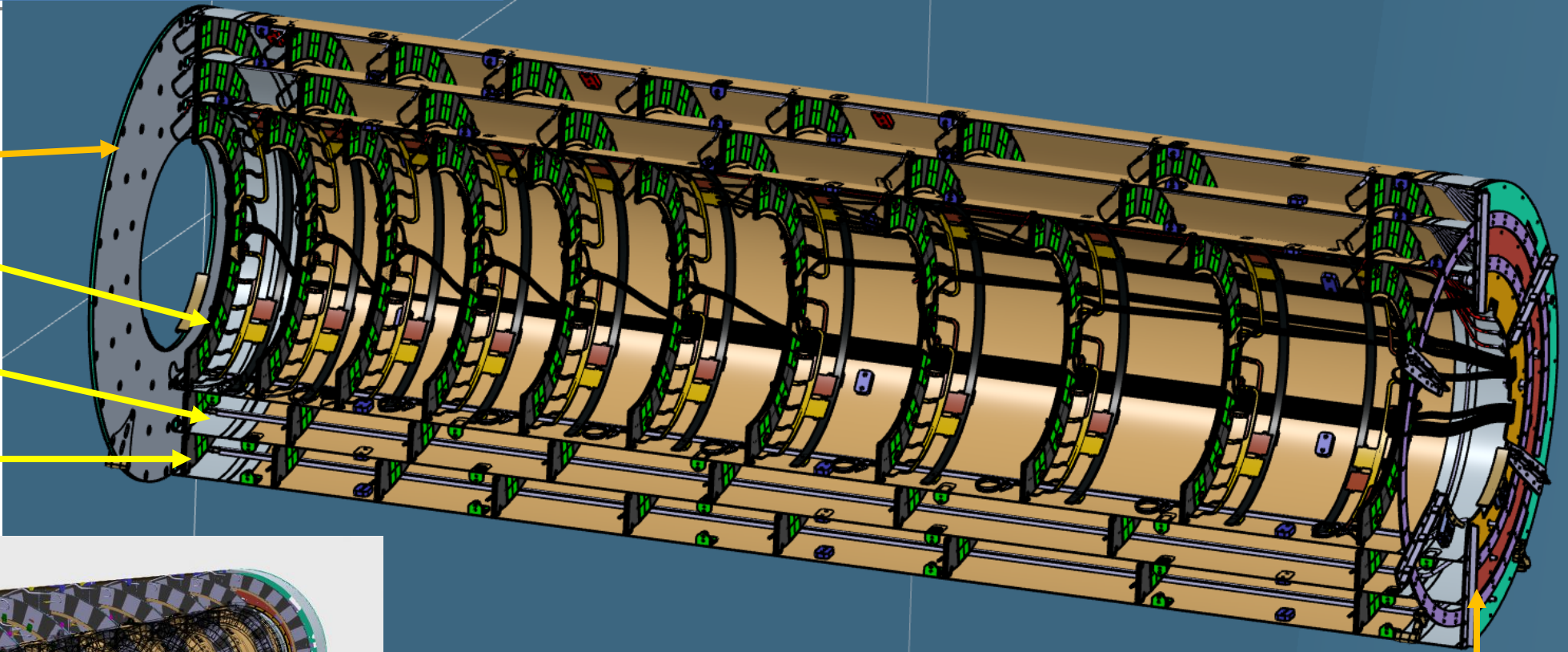
# ITk Pixel Outer Endcap

IP FLANGE  
(Low-z)

L2 HR: 11 per HS

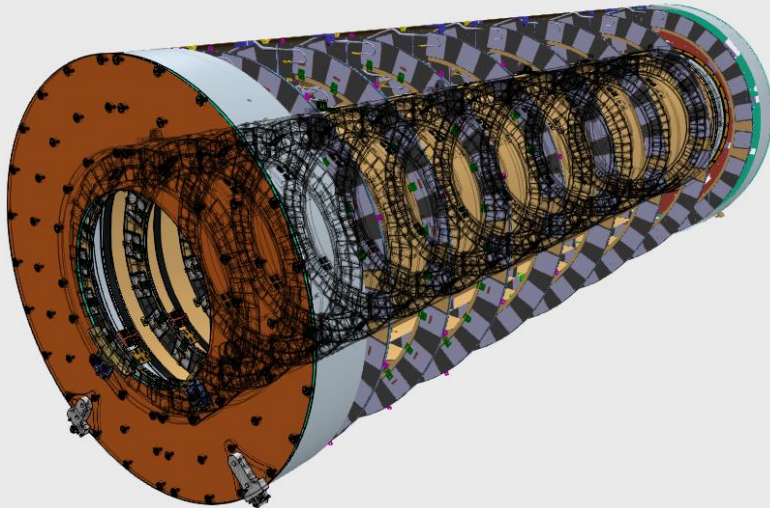
L3 HR: 8 per HS

L4 HR: 9 per HS



SERVICE FLANGE  
(High-z)

Dimensions:  
L4 diam: 750,2 mm  
L3 diam: 528.1 mm  
L2 diam: 408 mm  
Length: 1888 mm

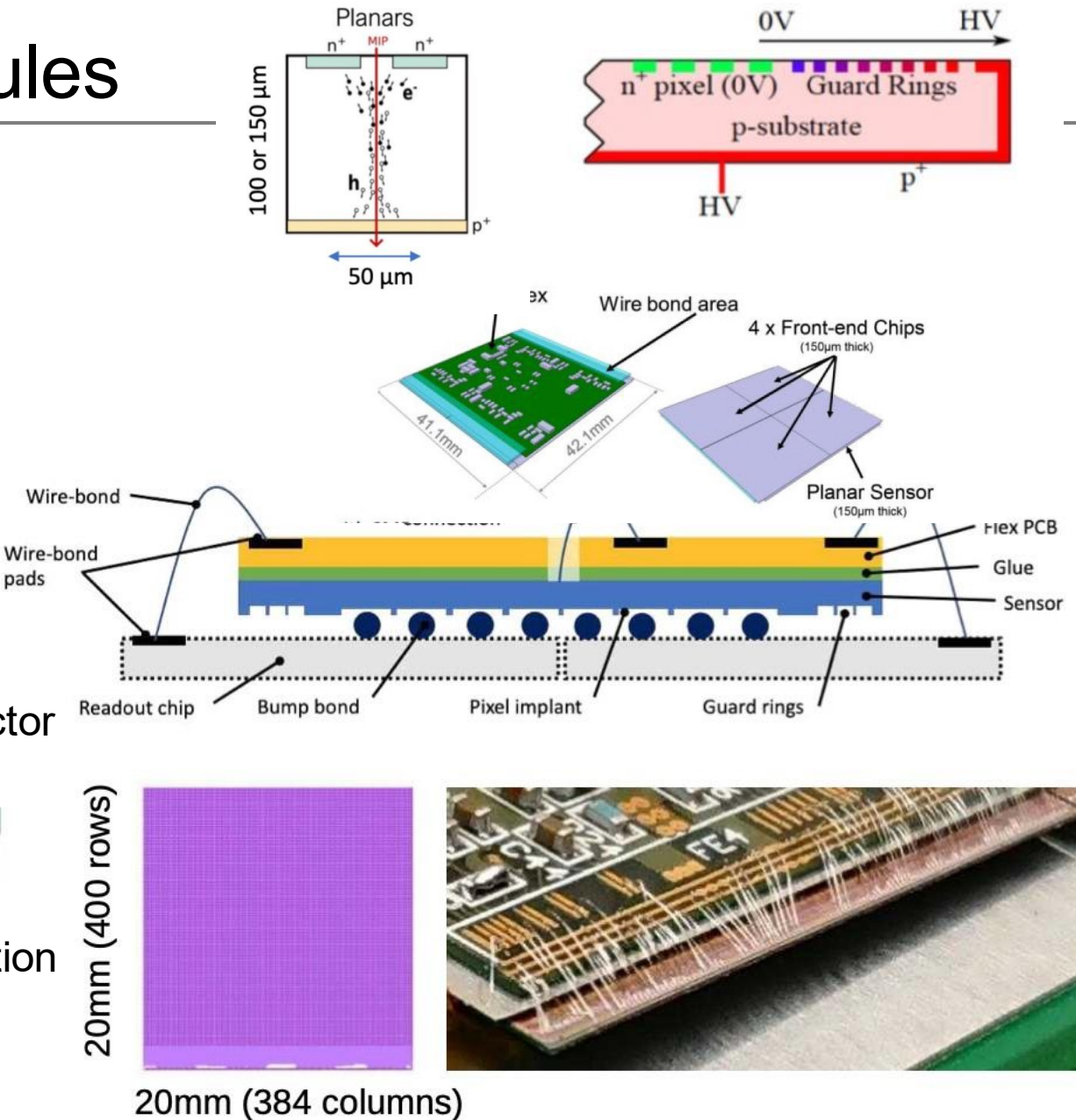


# Sensor, Front-End Chip and Modules

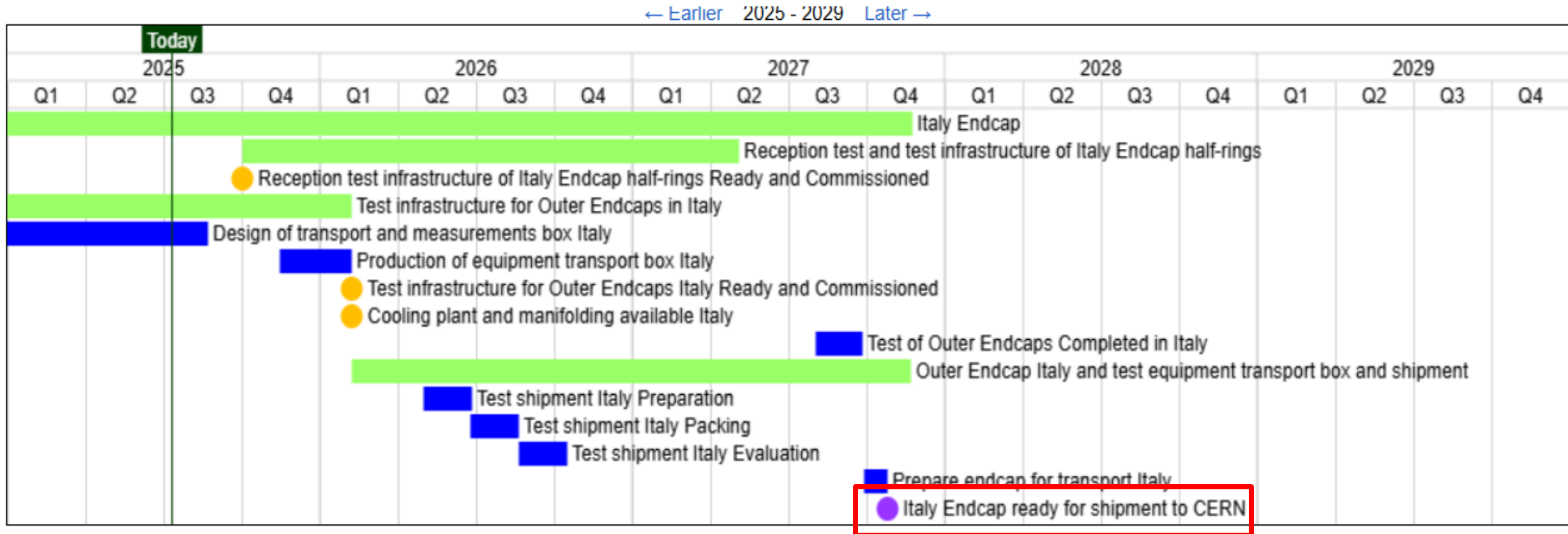
- **Planar Sensor n-in-p**
- **Front-End Chip by RD53 collaboration**
  - Read out trigger frequency at 1 MHz
  - 4 data lines at 1.28 Gbps
  - Uplink sharing
  - Rad-hard up to 500 MRad
  - 65nm technology
  - Chip size: 400 x 384,  
50x50  $\mu\text{m}^2$  pixels, 2.0 x 2.1  $\text{cm}^2$
  - Shunt-LDO regulator for serial powering
  - **8912 data links** / endcap from modules to off-detector electronics

**Modules:** 4 FE chips bump-bonded to sensor

- Cu-Kapton flex hybrid glued to sensor for connection to power, slow controls and data distribution
  - Wire bonds connect the flex to the FE chip(s)
  - “pigtails” connecting modules to power / data
- **1172 modules/endcap**



## Schedule from the last statusing





Camera Pulita ATLAS ITk

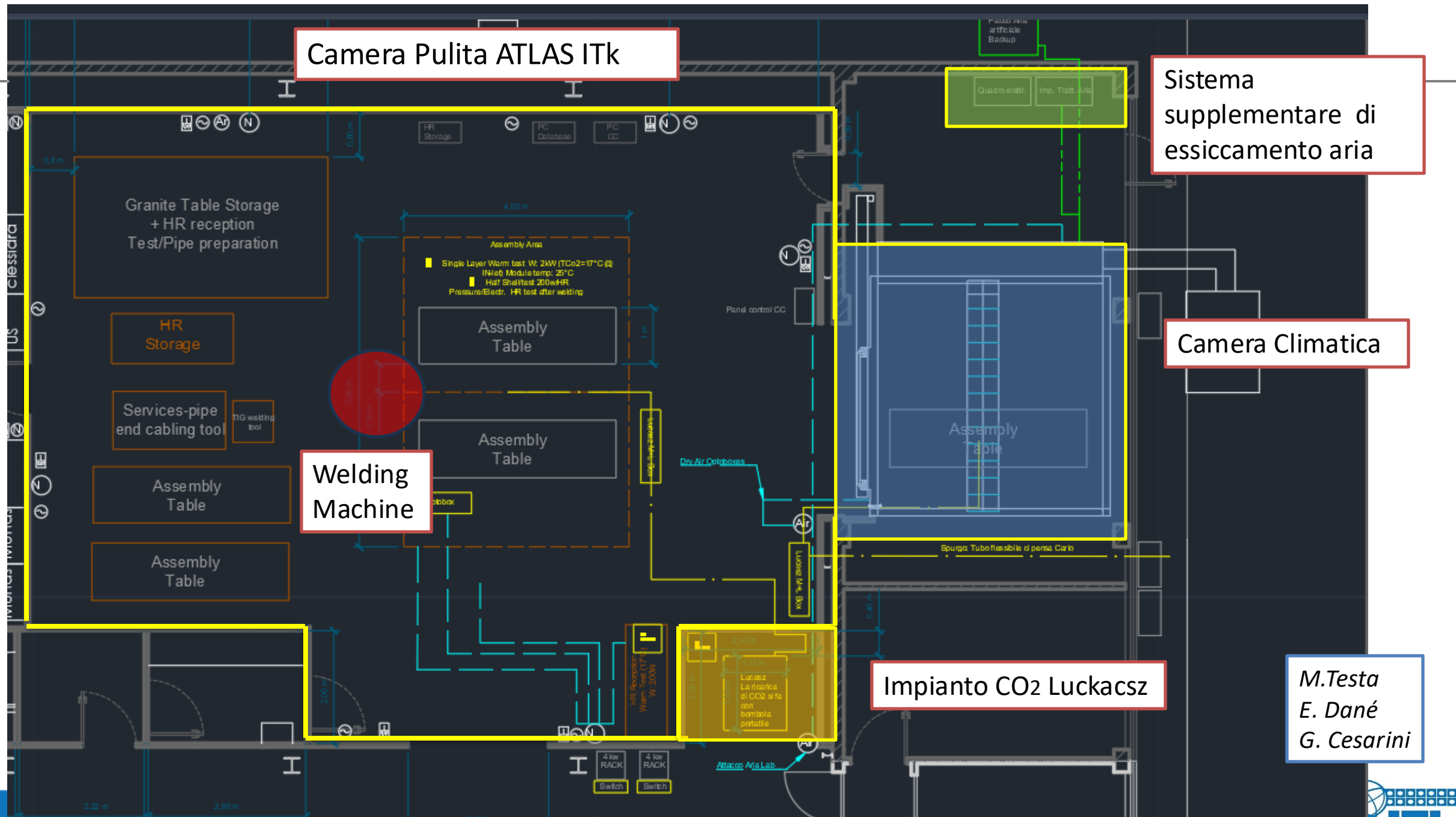
Sistema  
supplementare di  
essiccamento aria

Camera Climatica

Welding  
Machine

Impianto CO<sub>2</sub> Luckacs

M. Testa  
E. Dané  
G. Cesarini



## CO<sub>2</sub> cooling LUCASZ

### Light Use Cooling Appliance for Surfaces Zone

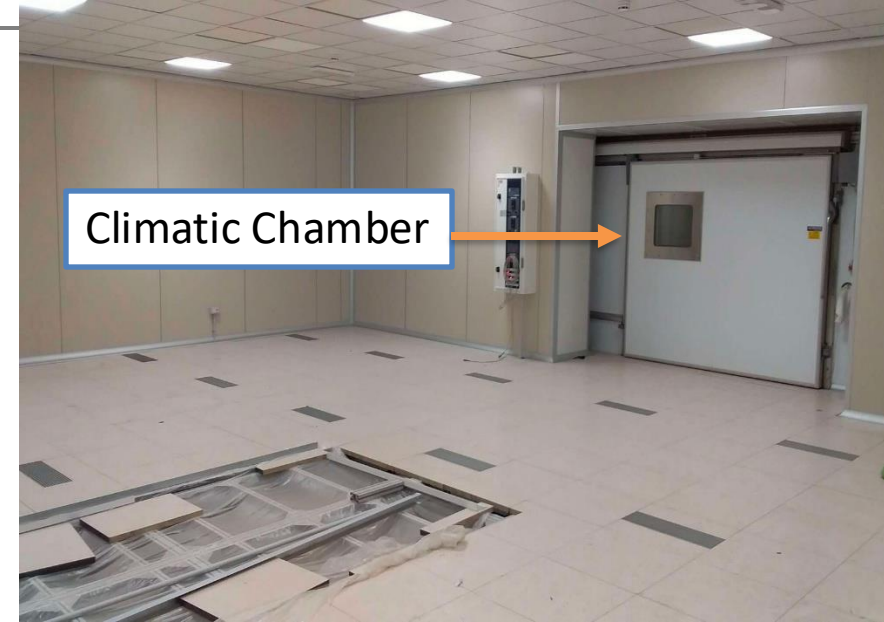


- Constructed and commissioned in 2021 at DESY
- Successful test with merging lines at LNF
- ➔ 20 g/s CO<sub>2</sub> flow
- Successful Integration with interlock system

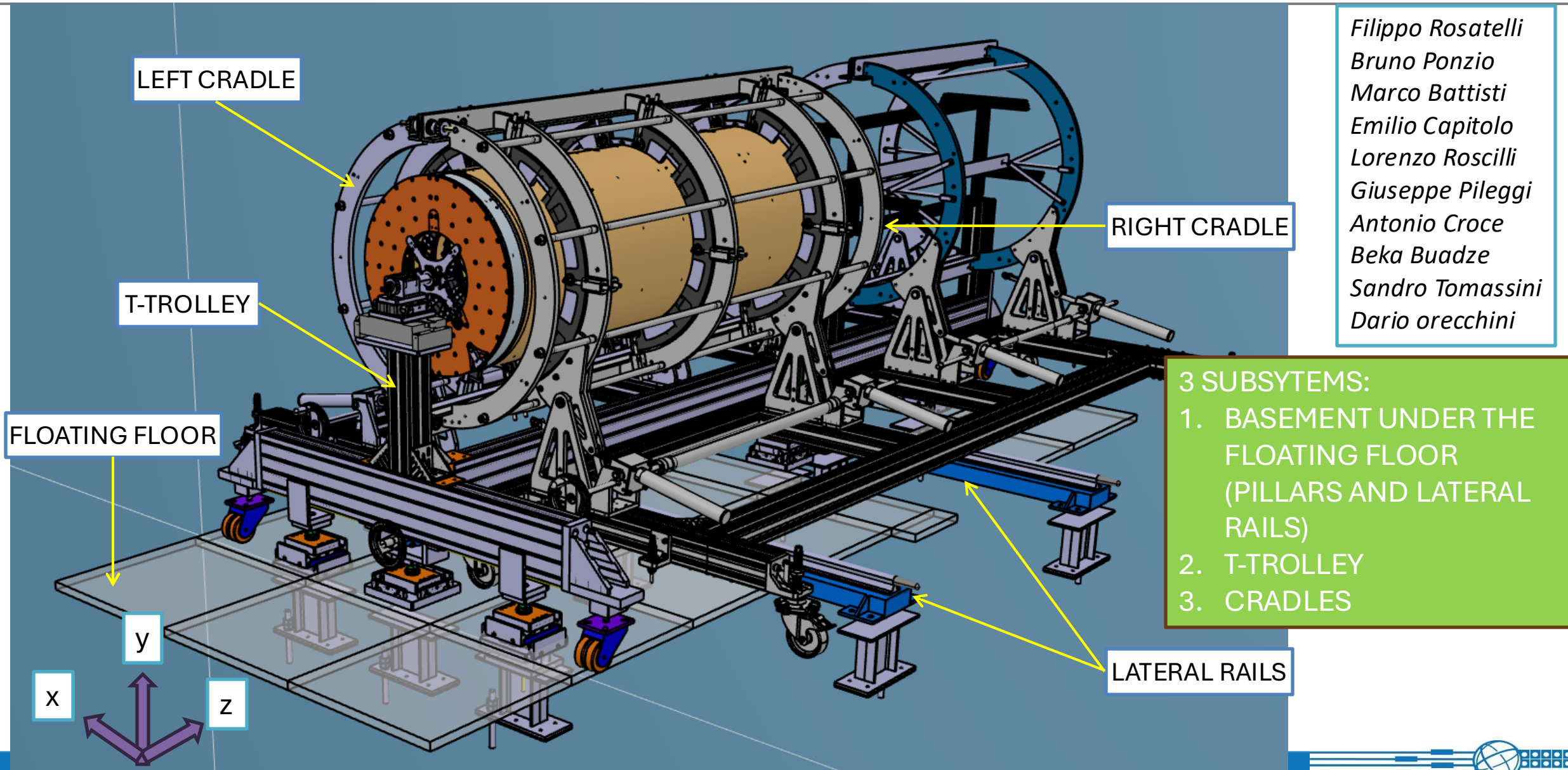
Dry air with dew point down to -70°C



Orbital Welding Machine



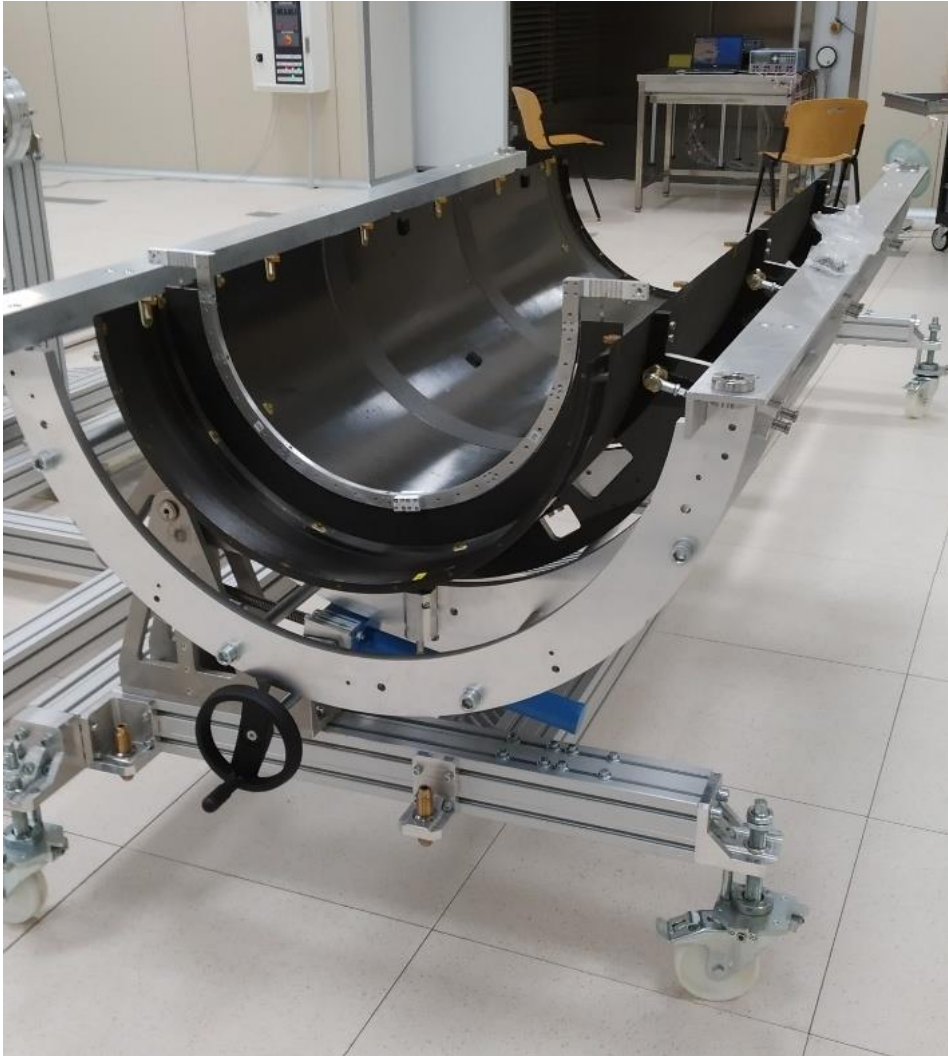
## OVERVIEW OF THE SYSTEM



Filippo Rosatelli  
Bruno Ponzio  
Marco Battisti  
Emilio Capitolo  
Lorenzo Roscilli  
Giuseppe Pileggi  
Antonio Croce  
Beka Buadze  
Sandro Tomassini  
Dario orecchini



Material from Naples shipped to LNF, ready to be mounted



Missing the part of the service, the material is just arrived and some other parts are produced in LNF so we can start to add this part. The idea is to mount already closed the upper part of the cradle and then connect it to the bottom part. Missing the part of the connection between the cradles and carriages. Arriving these parts soon to perform some test.

## PIPE INSERTION TOOL

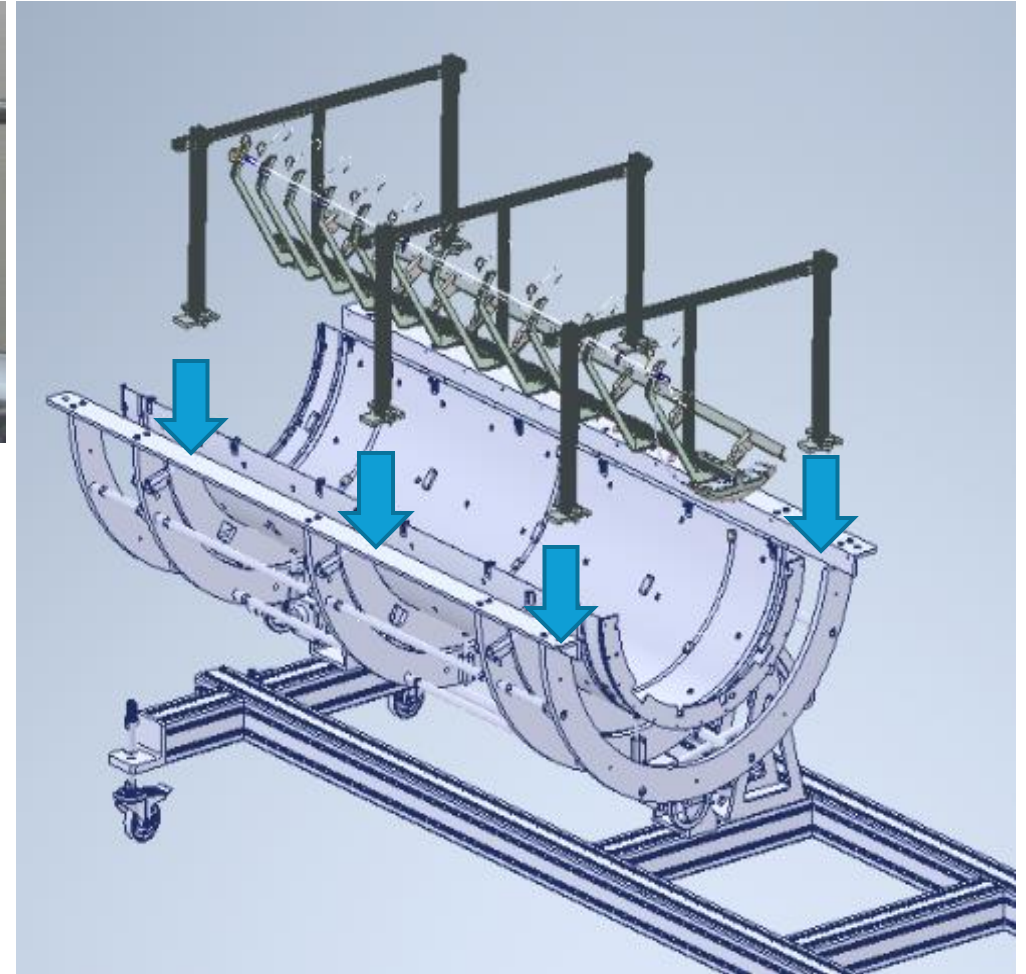


Assembly tool

Pipes

Detector Manifold

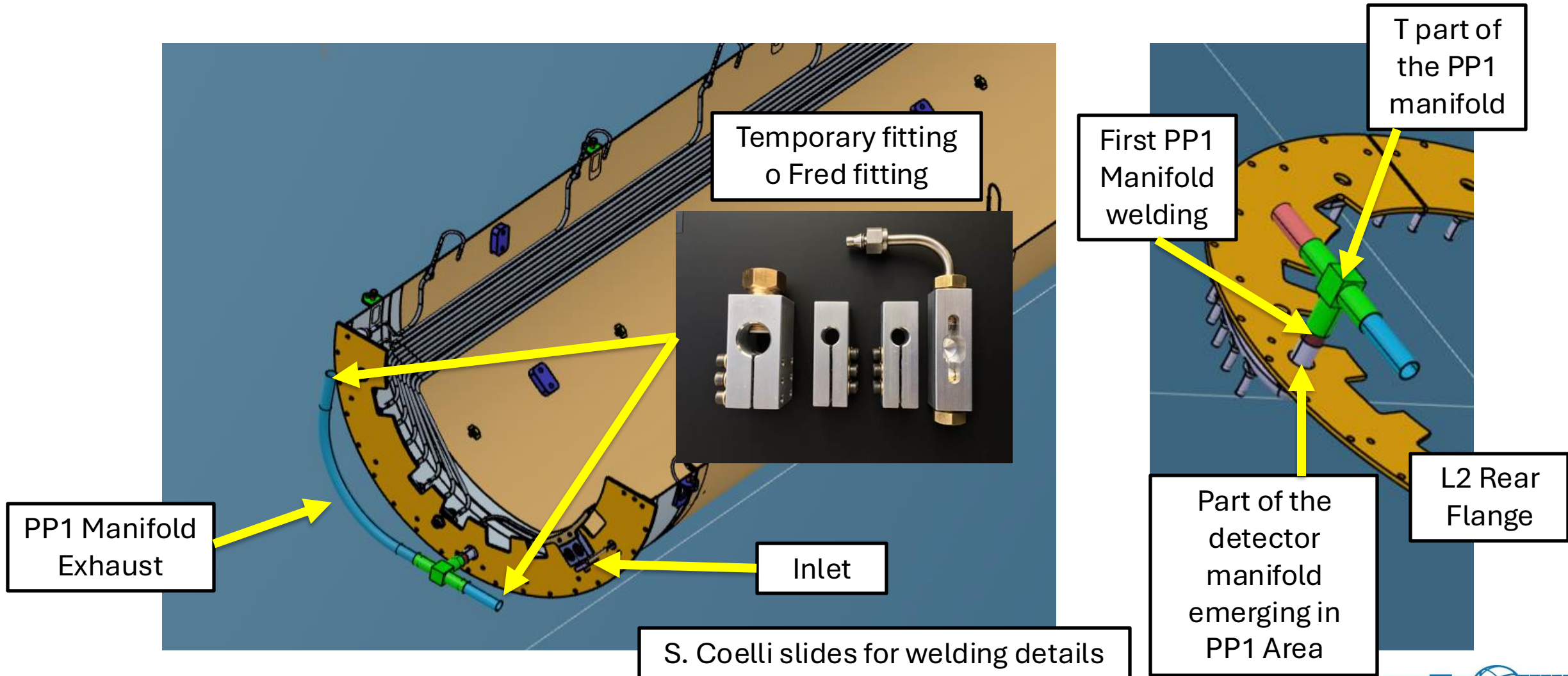
by Milan group





## FIRST PP1 MANIFOLD WELDING

Once the pipes are in position the first welding for connecting the exhaust and inlet PP1 manifolds is performed



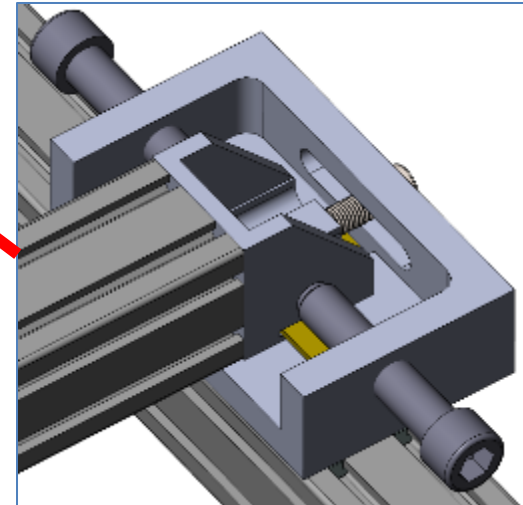
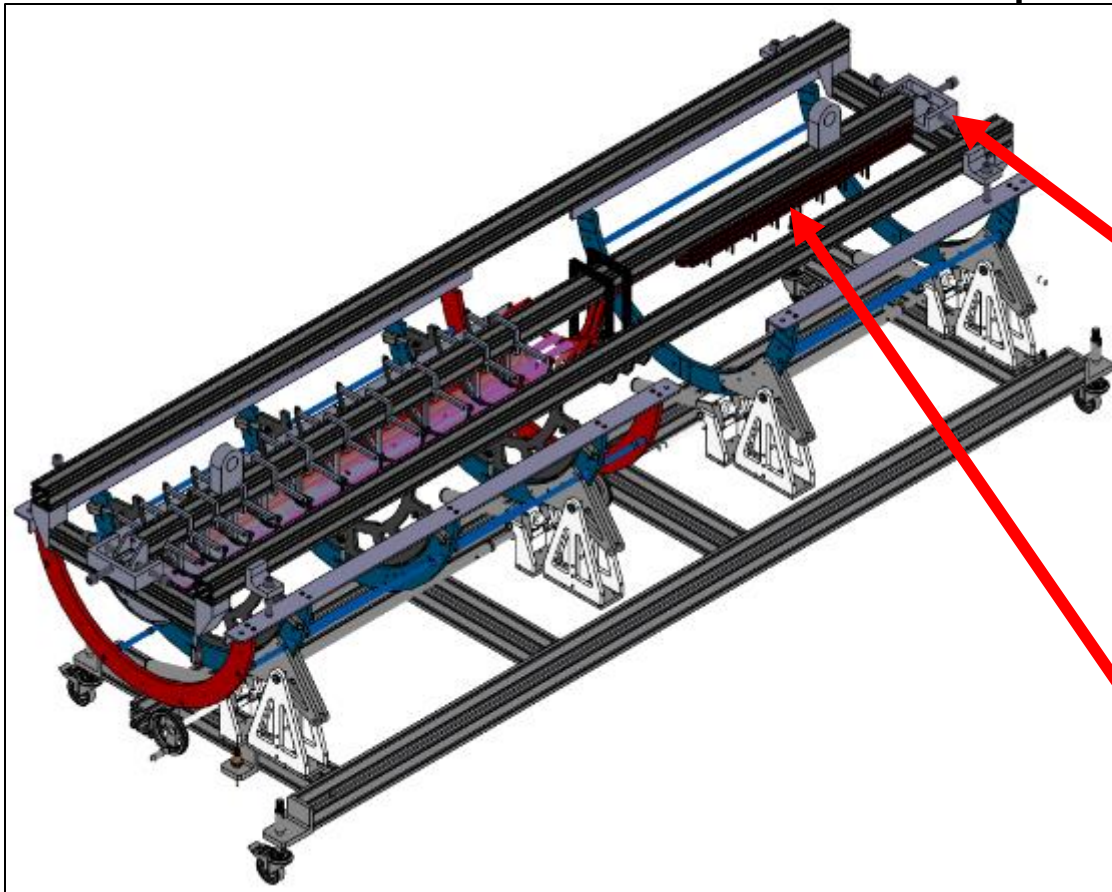


## CABLE HARNESS INSERTION TOOL

by UK group

The position of the cable harness is adjustable on the cradle.  
The plate at either end can slide on a low-friction interface

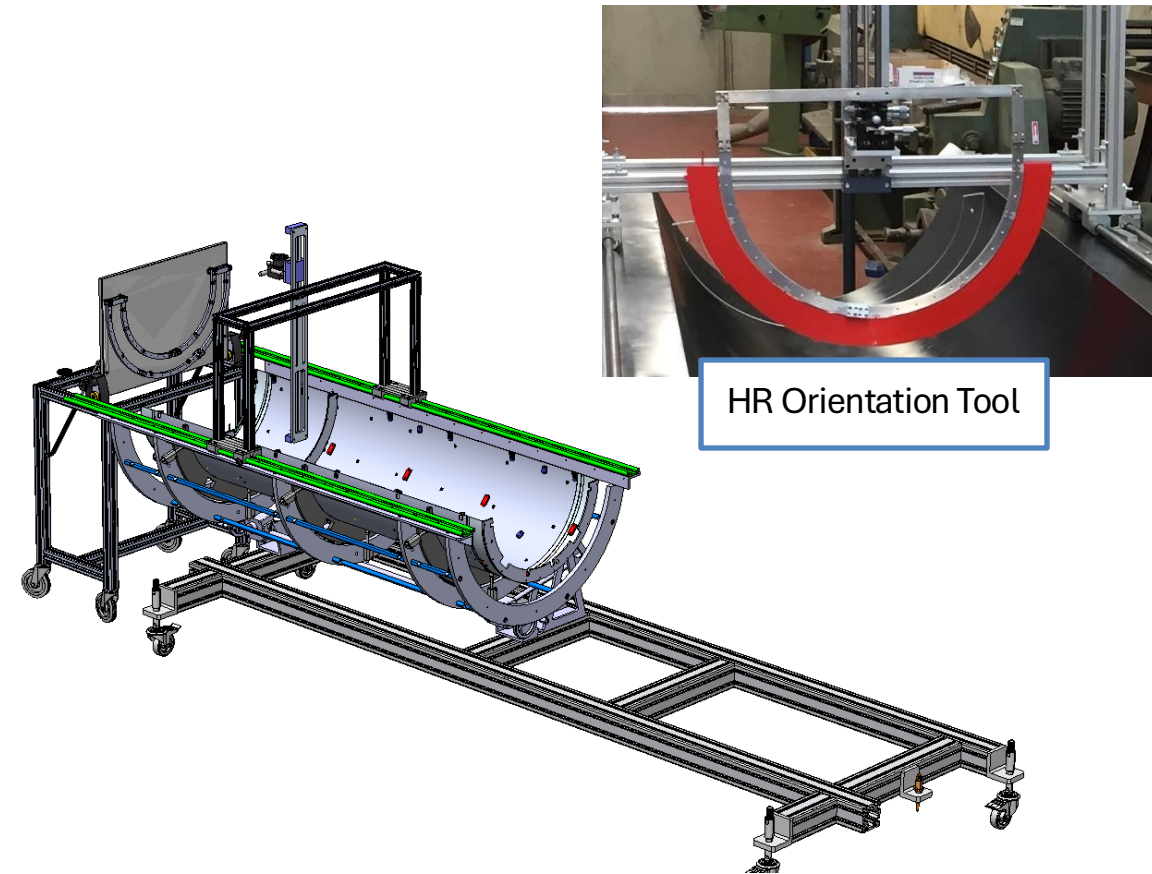
Horizontal position is adjusted by screws



Support of cables in order to transfer to the integration tooling

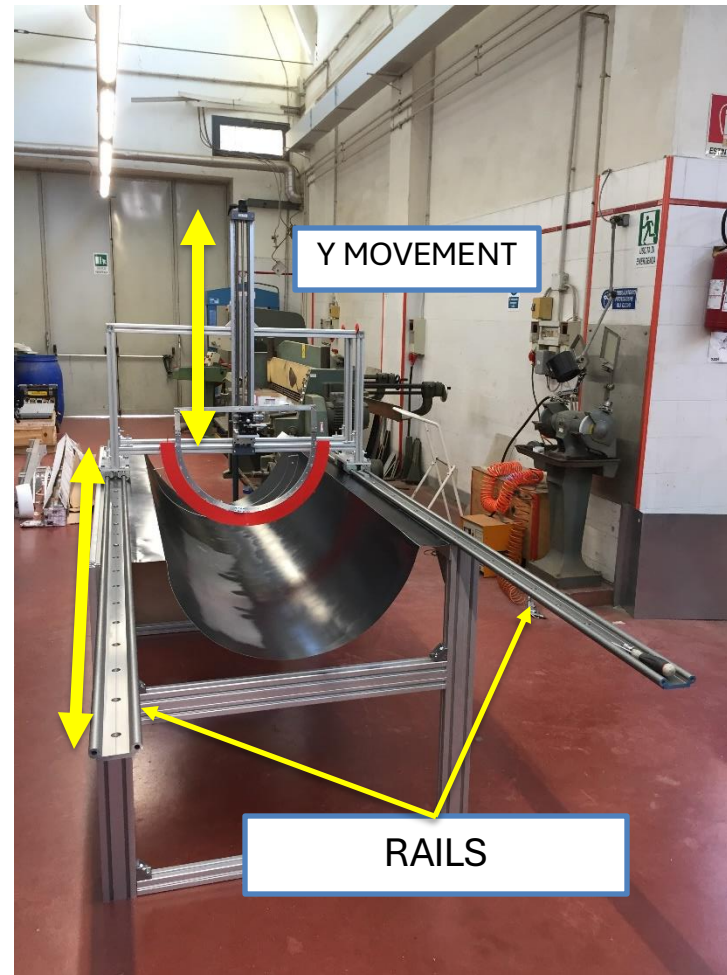
## HALF RINGS INSERTION TOOL

Horizontal rails are positioned on the rotating cradle for movement along z axis. A vertical rail is devoted to move down the HR.



HR Orientation Tool

by Lecce group



Y MOVEMENT

RAILS

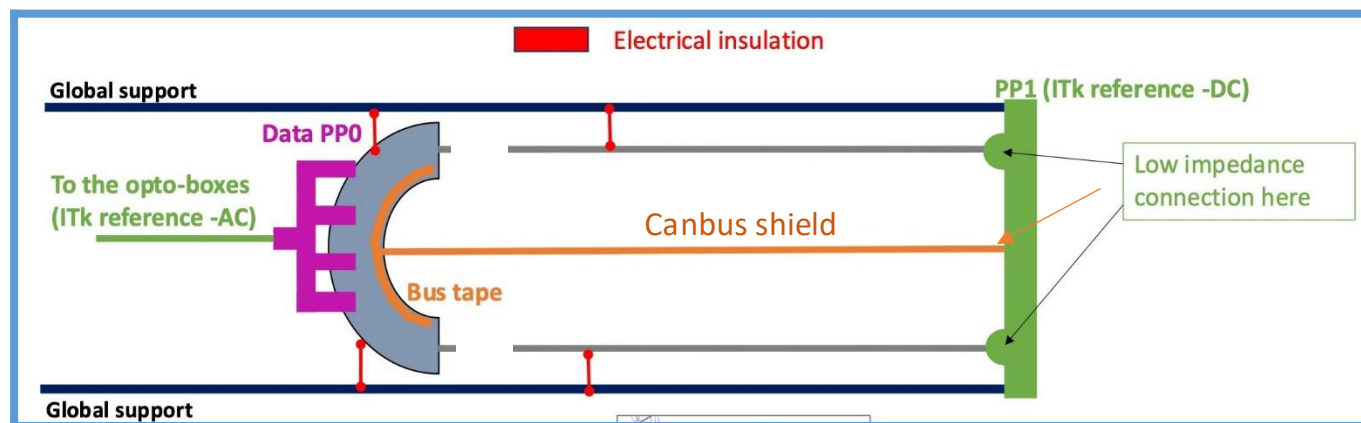
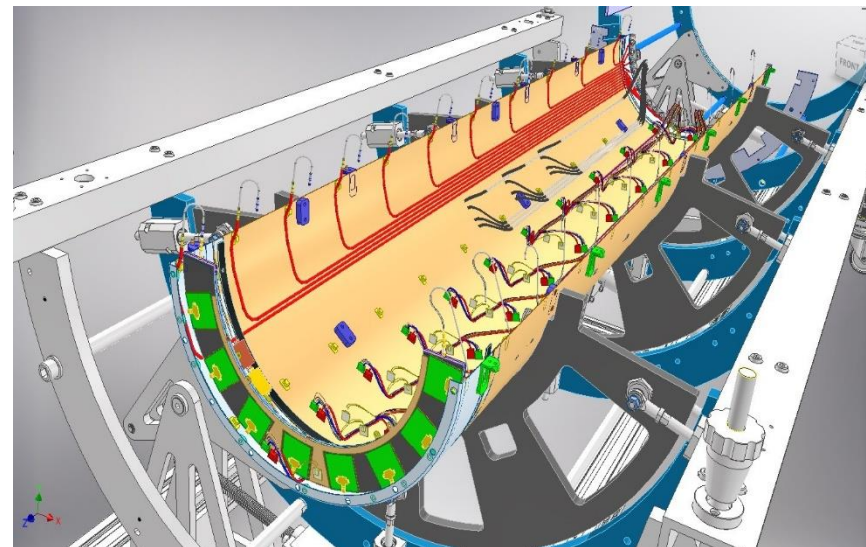


TILTING TABLE



# Half-ring test after insertion

- **QC:** measure the isolation resistance between the GND pad of bus-tape and the HS
- Connect HR to pwr and data type-1 cables
- Bus tape is grounded

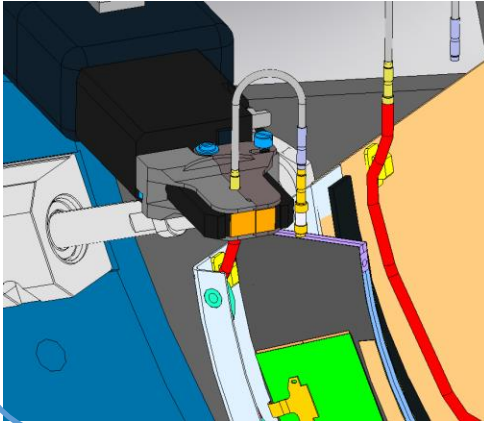




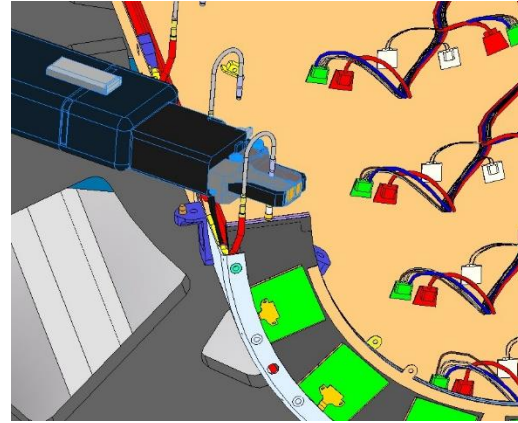
# Half-ring welding

## Three weldings per HR

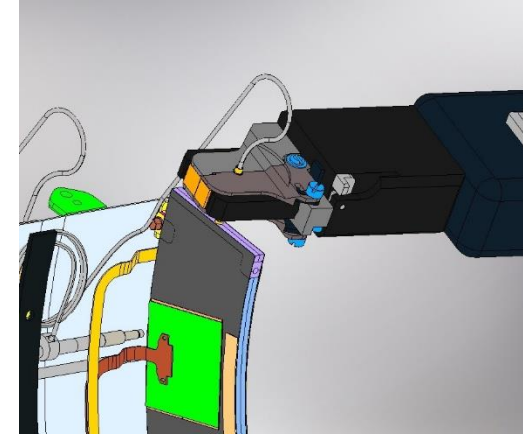
1° exhaust welding



2° exhaust welding

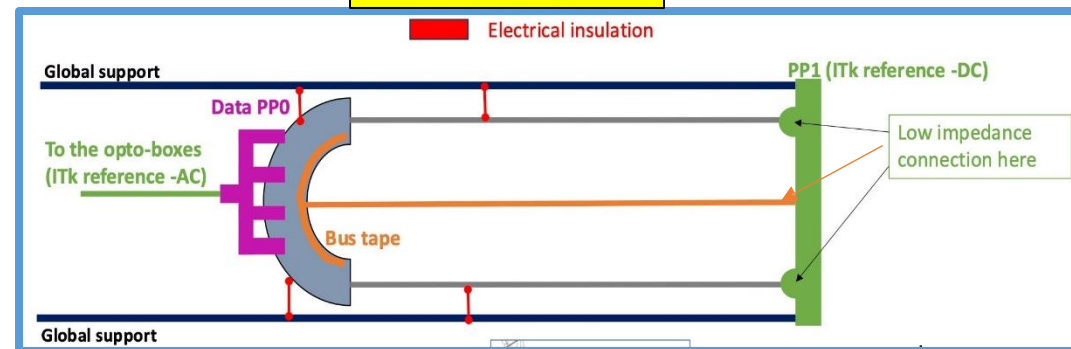


1° inlet welding



- Leak test, Pressure test 162 bar, Leak test
- Temporary ground the pipes nearby HR to protect modules
- Re-test connectivity one HR at the time after welding to check no damage to module or services

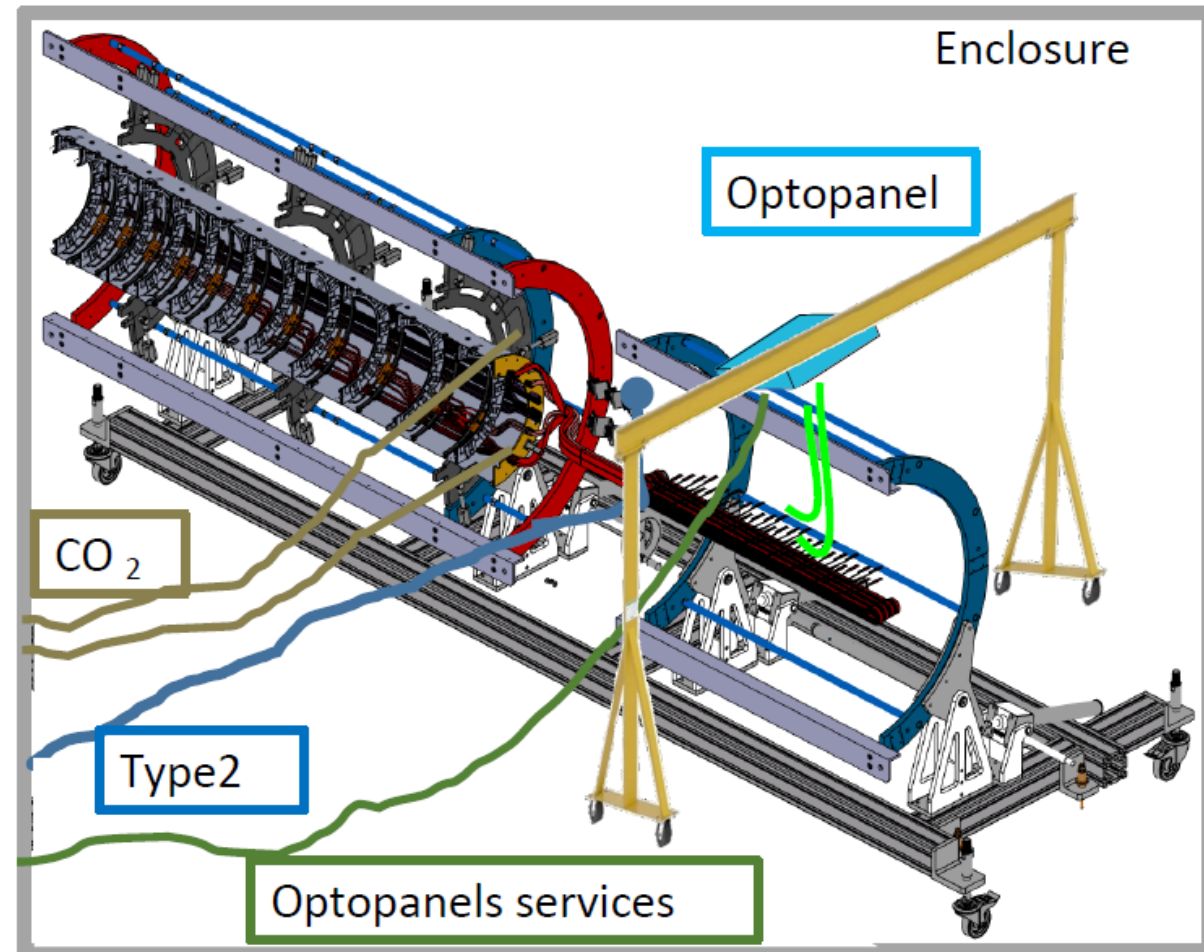
### After welding



After welding LS is grounded through pipes

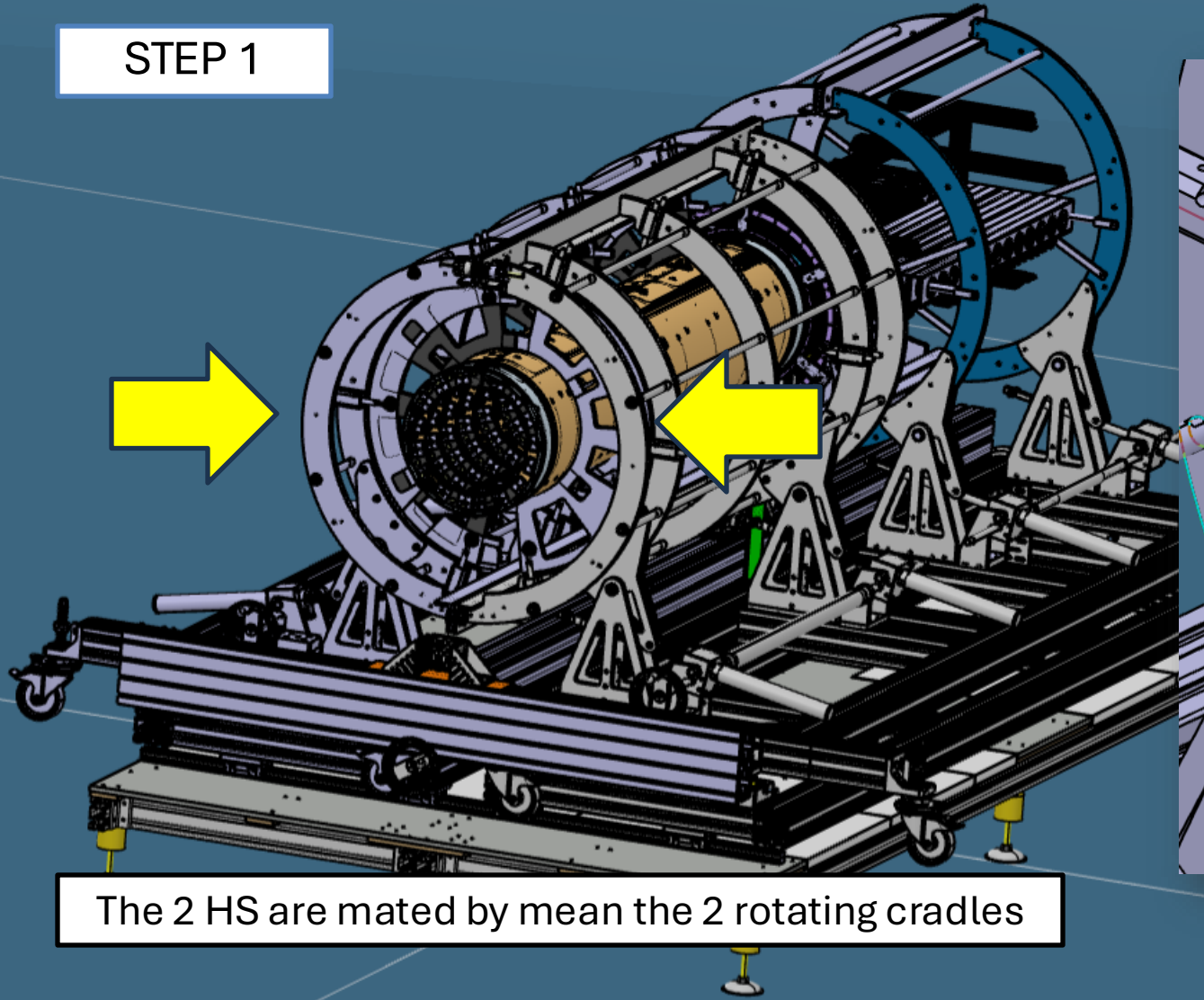
# OEC Half-cylinder integration & test

- Move HS into climate chamber which serve also as test box
- Function cold test
  - Dew Point < -60 C
  - $T_{ev\ CO_2} \sim -15\text{ C}$
  - Normal powering mode
  - Digital, Analog, Threshold scan
  - Disconnected bump-bond scan
- Thermal cycle [+40 – 45C ]
  - Detector Off
  - All service can be kept inside (TBC)
- Repeat cold test



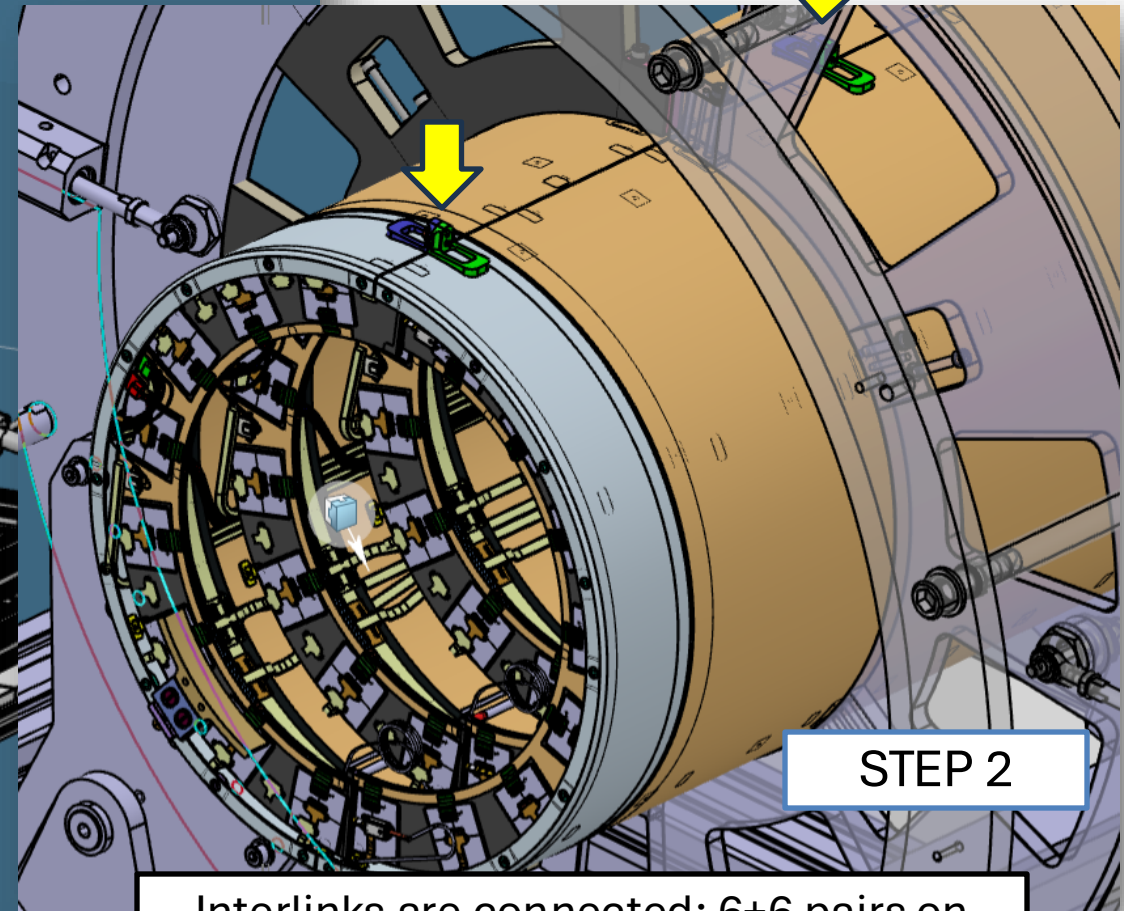
# HALVES SHELLS MATING: ASSEMBLY PROCEDURE

## STEP 1



The 2 HS are mated by mean the 2 rotating cradles

## STEP 2

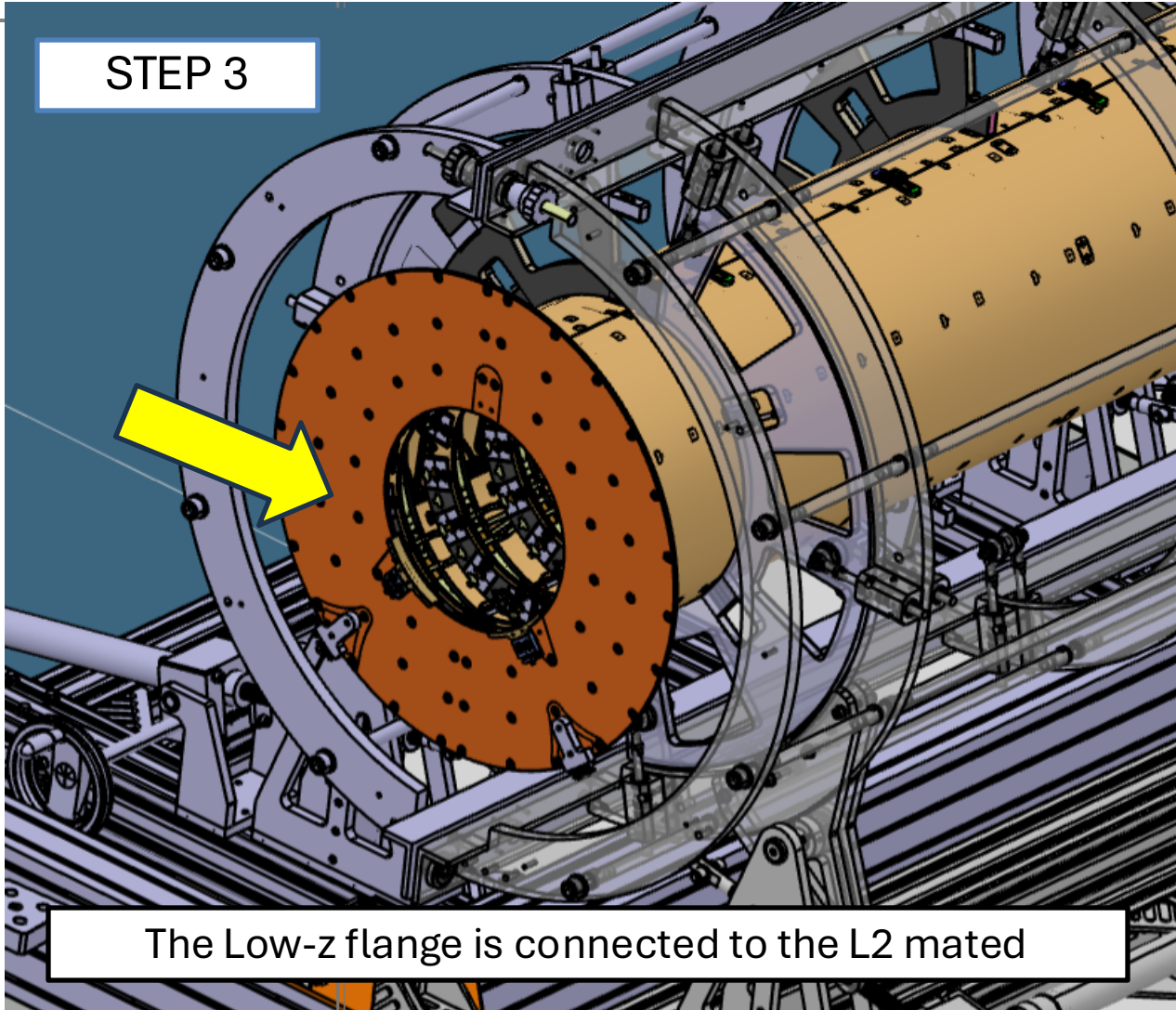


Interlinks are connected: 6+6 pairs on upper and bottom side of the HSs



## HALVES SHELLS MATING: ASSEMBLY PROCEDURE

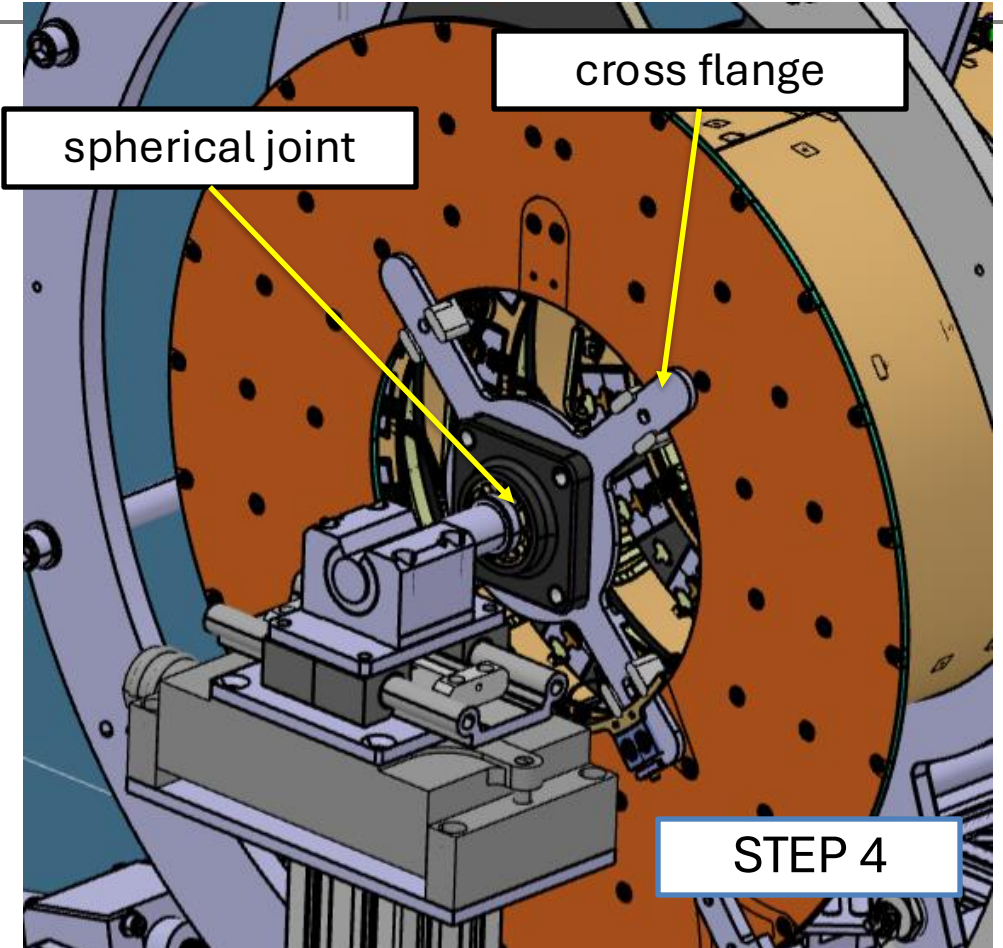
### STEP 3



spherical joint

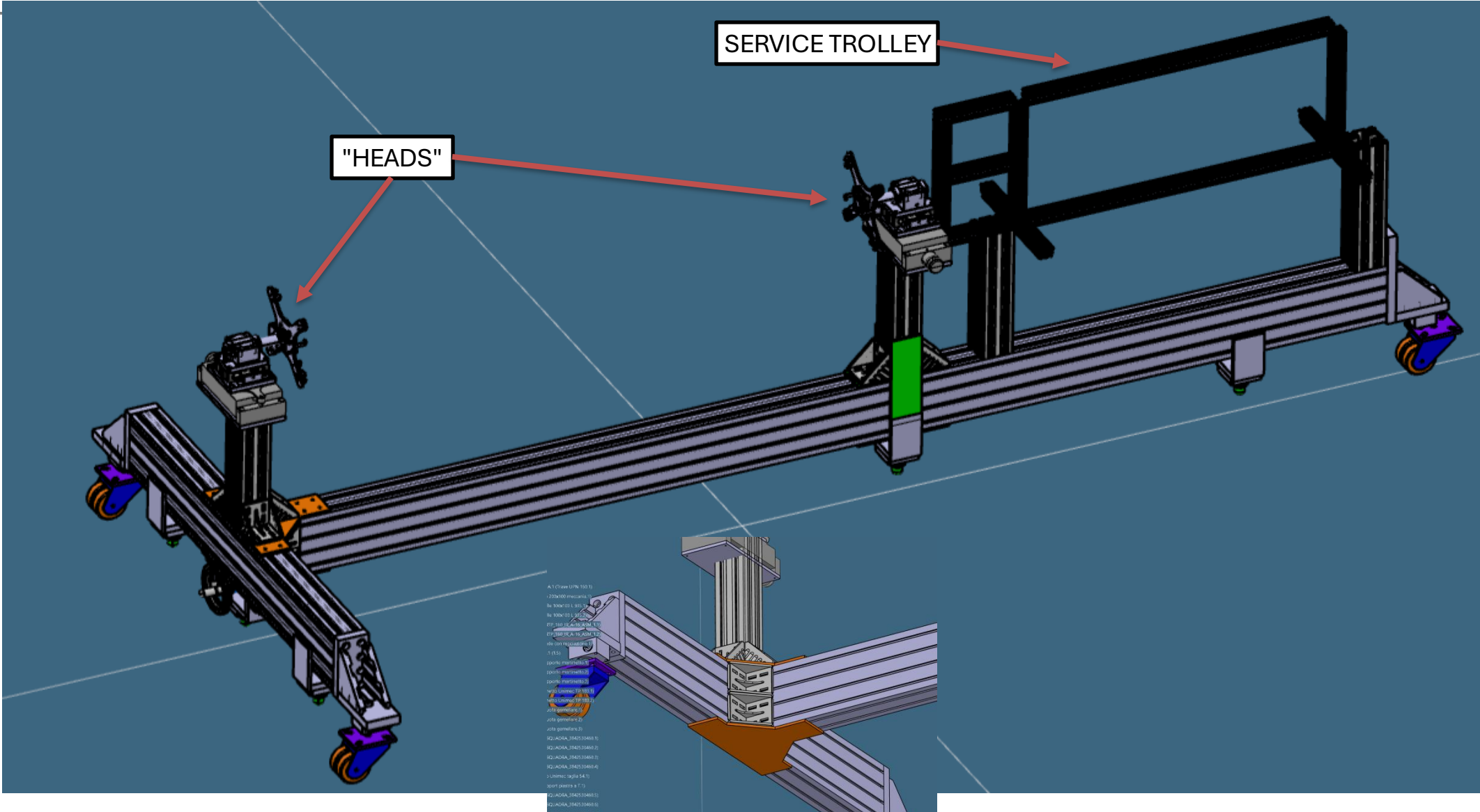
cross flange

### STEP 4



Exploiting the spherical joint and the linear stages the cross-flange is oriented and adapted to the low-z flange position

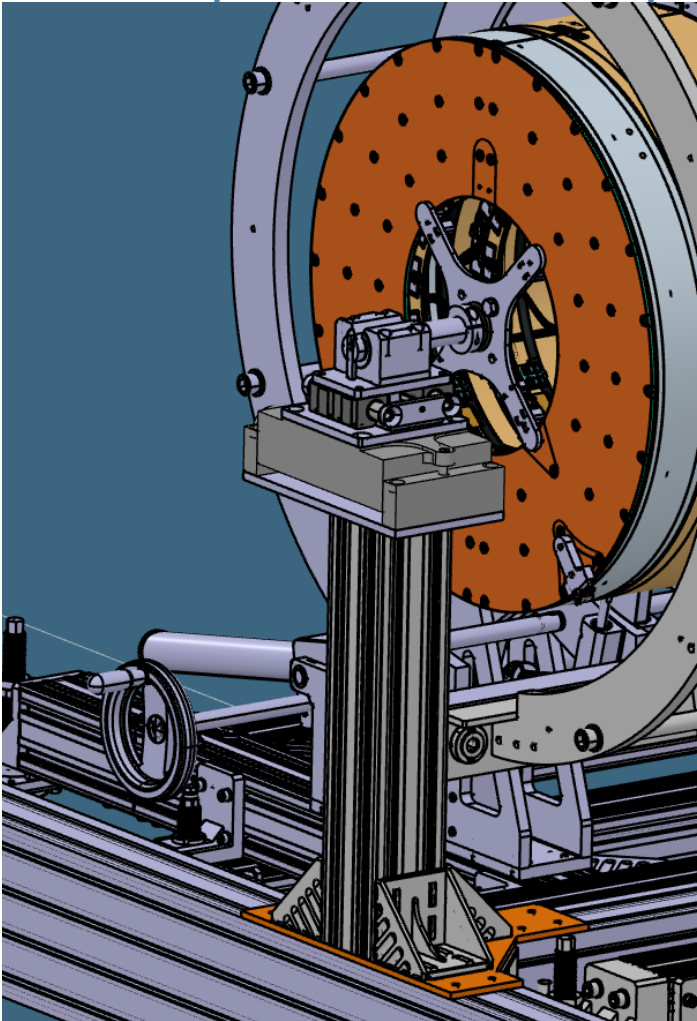
STATUS OF T-TROLLEY	
---------------------	--



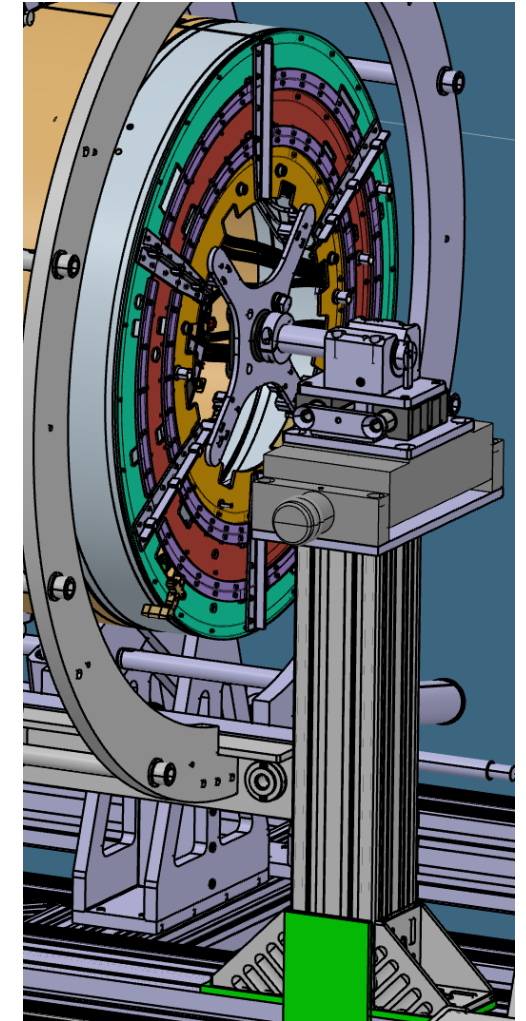
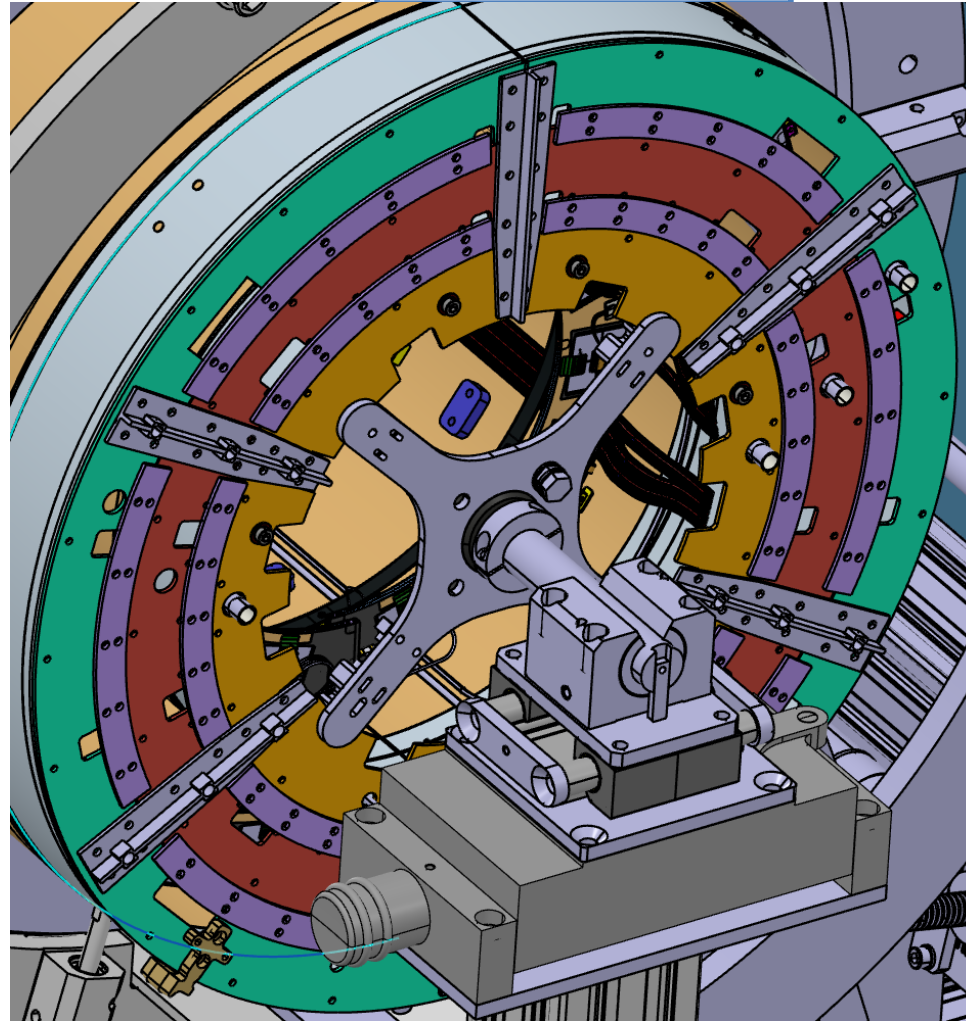


# Integration Heads

Low Z flange (A)

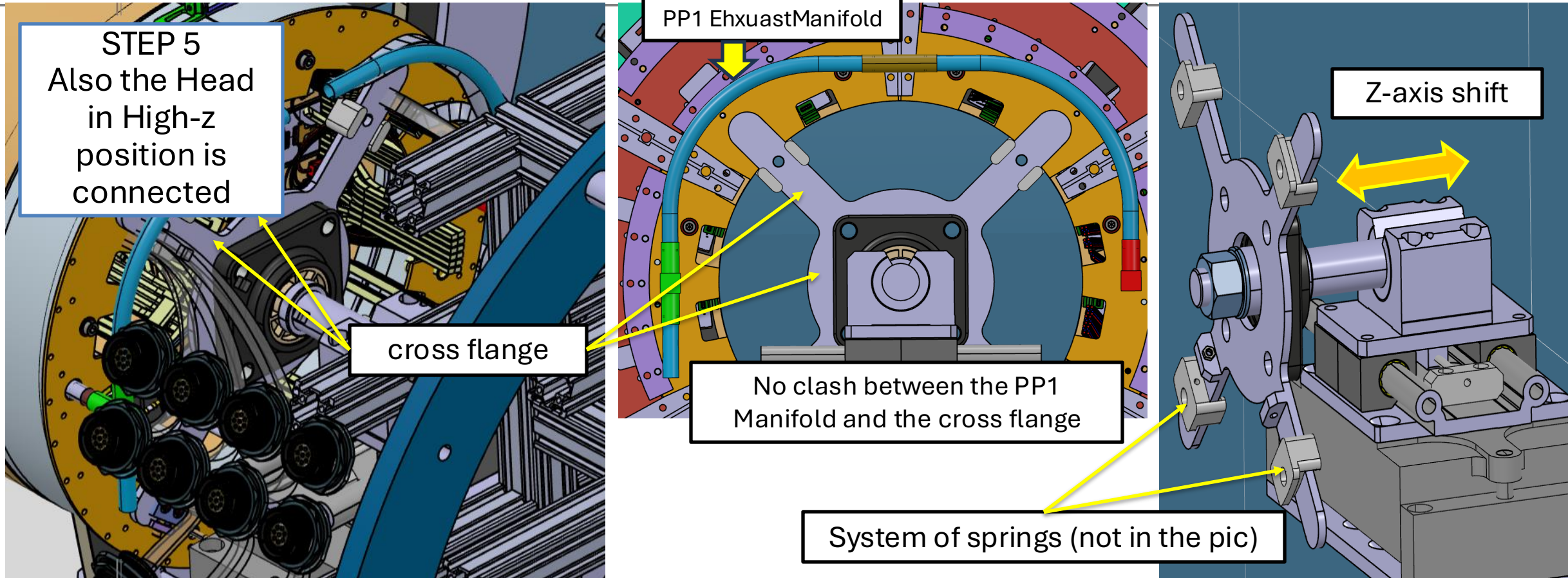


High Z flange (B)



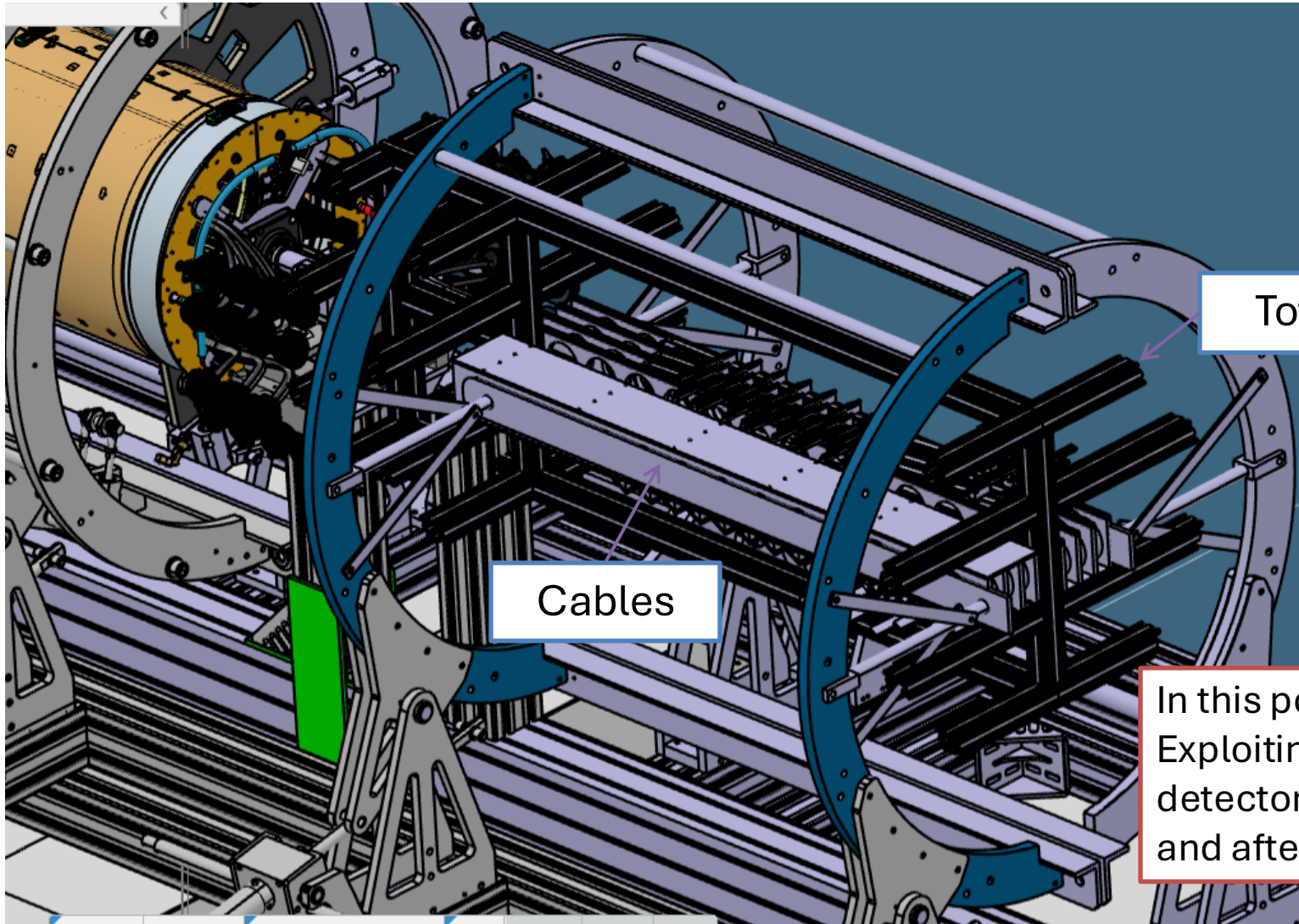


## HALVES SHELLS MATING: ASSEMBLY PROCEDURE



As can be seen in the figure there is no clash between the PP1 manifold and the detector support. By taking advantage of the 2 springs present in the lower arms of the cross-flange and the movement along the z axis allowed by the bearing, the detector support can be connected to the rear flange.

## HALVES SHELLS MATING: ASSEMBLY PROCEDURE



STEP 6  
The part of the services is  
connected to the "Totem"

Totem

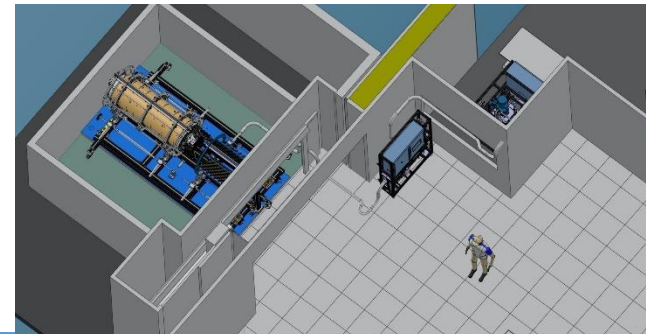
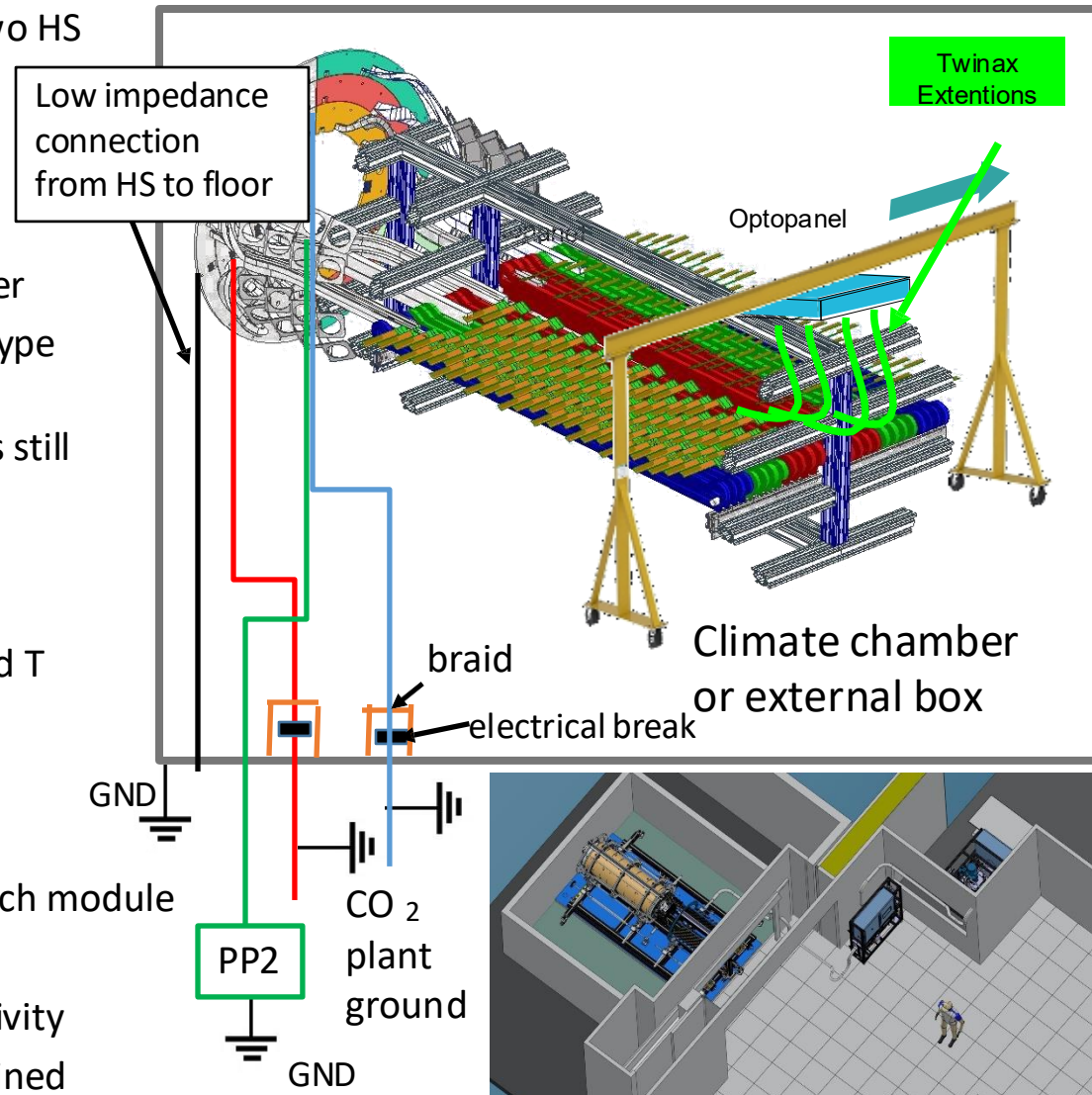
Cables

In this position the load is still on the cradles. Exploiting the spherical joints of the head the detector is the first load transferred to the T-trolley, and after the services.



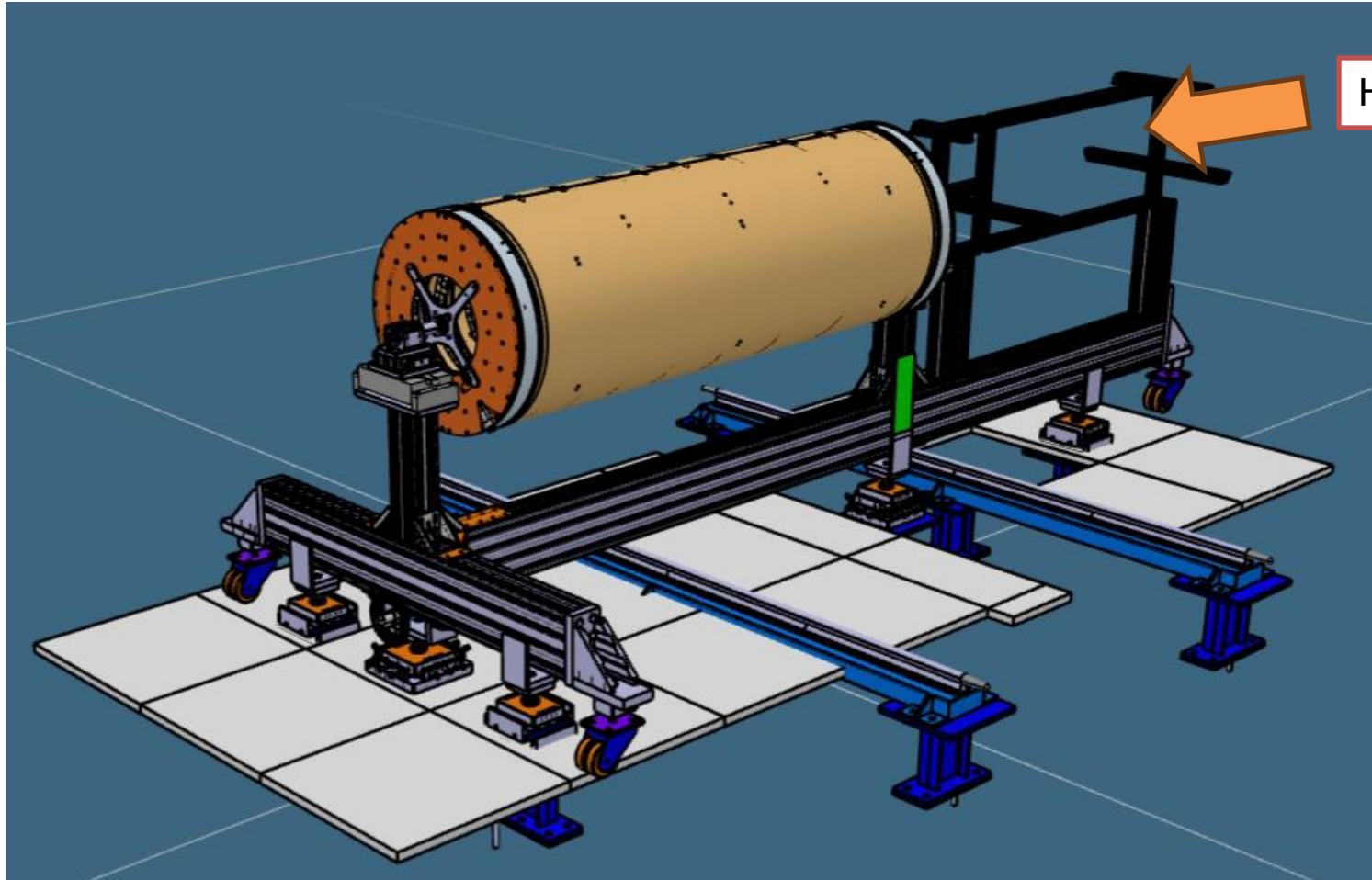
# Test on complete Layer

- Low impedance connection of the two HS
- Ground layer to floor
- Connectivity Test for complete layer
  - Use Low Power mode
  - Cooling through climate chamber
    - Demonstrated with prototype with  $T_{\text{air}} \sim -35\text{ C}$  ( in bkp)
    - Helping with  $\text{CO}_2$  cooling is still possible
- LV lines:
  - chip register reading
  - MOPS reading of module V and T
  - Tlock
- Data transmission:
  - Uplink: digital scan and BERT
  - Downlink: Configure a FE in each module
- HV lines:
  - PS will have not enough sensitivity
  - **Open point**: strategy to be defined





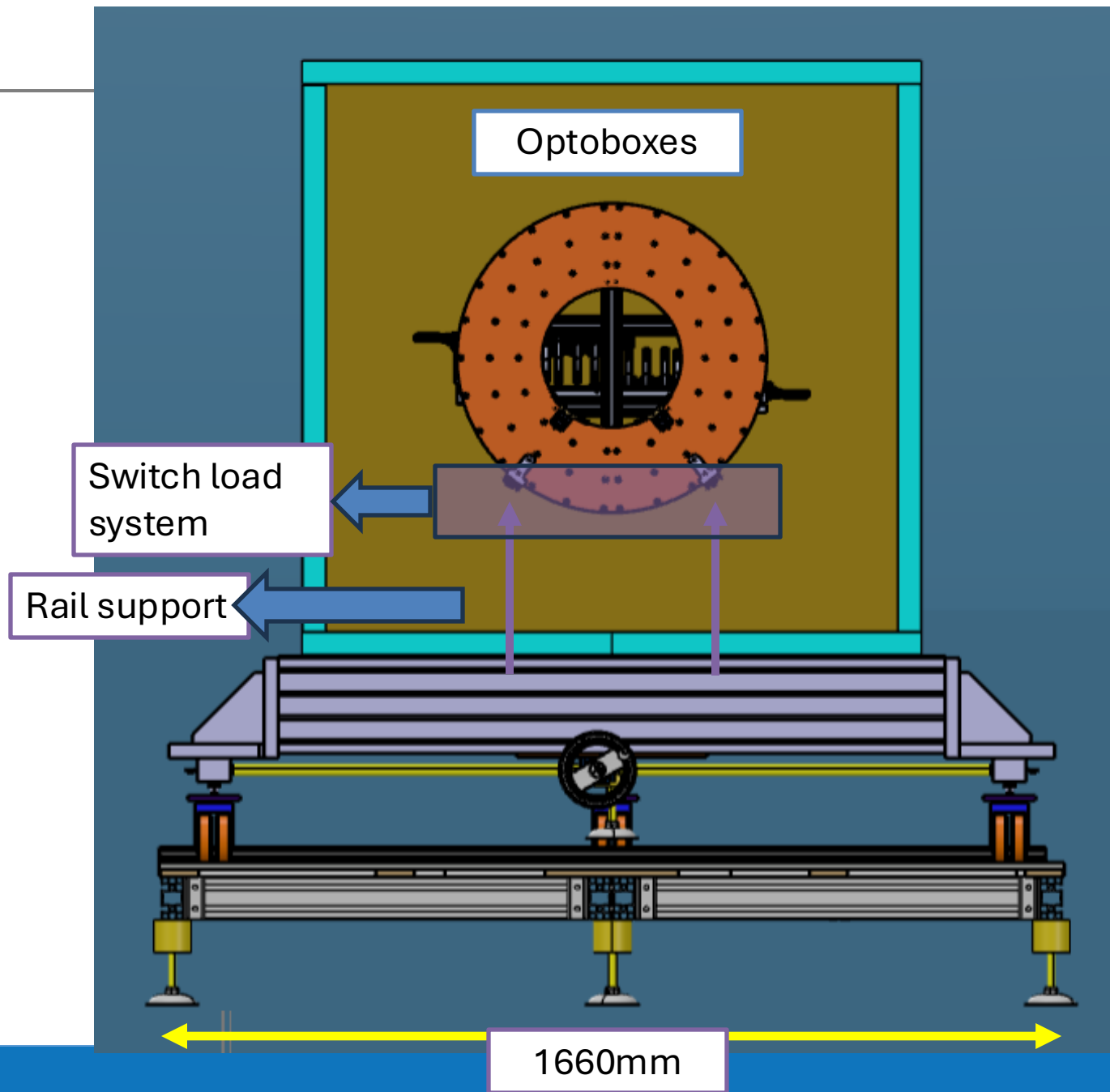
# Connectivity Test on full endcap pre-shipping



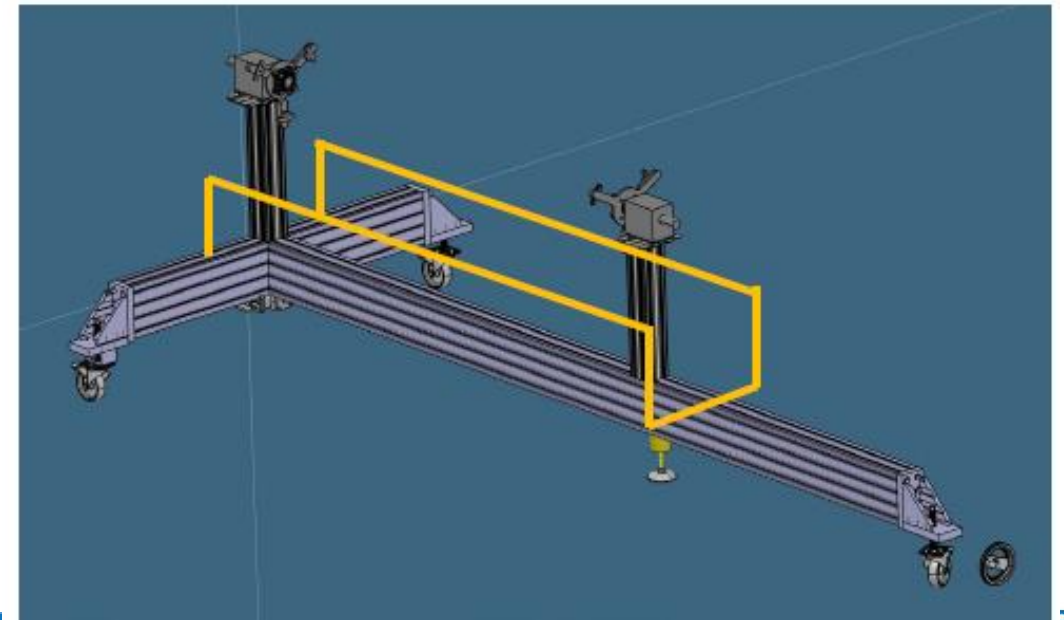
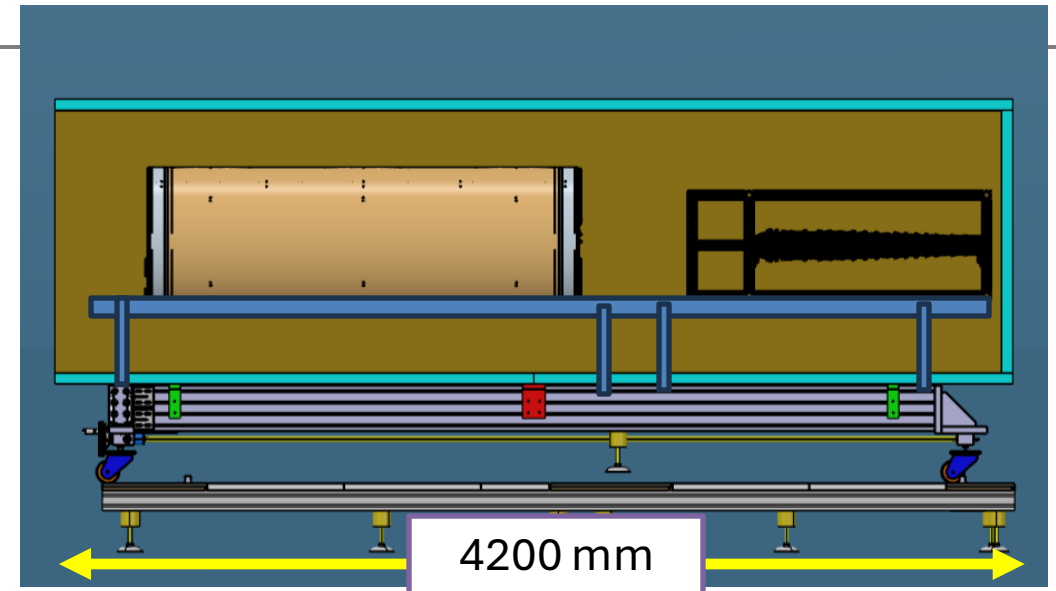
Harness not present in picture

By mean the lifting system under the floating floor, the T-trolley is positioned on wheels and then can be moved into the Climatic Chamber for the final test.

- Final test in the climate chamber
  - Low power mode
  - Cooling demonstrated with prototype with  $T_{air} \sim -35^{\circ}\text{C}$
  - Helping with CO2 cooling is still possible



Solution with a smaller box



# Prototypes

The idea is to have the whole detector in a prototype/mockup version in order to test the mating (empty), then the insertion of the piping, the insertion of the cables and the Half Rings, and then the mating with the populated HS and the PP1 manifold (see tomorrow talk) for each layers. Some HRs could have the piping to perform some welding test.

What we have so far:

*Half Shell*: we have one Half L4 (from Liverpool) and 2 L2 (from Aviacompositi).

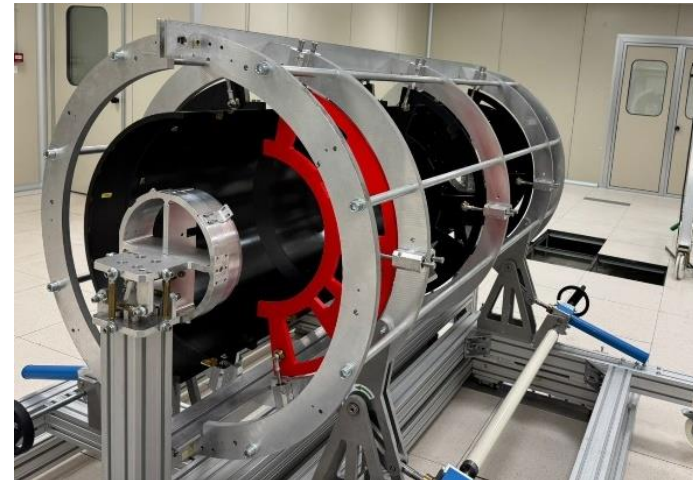
- Lugs: all printed in ULTEM (by Naples)
- In production the tool for the positioning the lugs of the HS (by Giuseppe Pileggi LNF)

*Half rings*: 2 HRs per type (6 in total) made in LNF (E. Paoletti, R. Tesauro)

*Lz flange*: already printed (ABS)

*Hz flange*: Printed for L2 (ABS)

*"Spider" Flange*: Produced (F. Rosatelli)



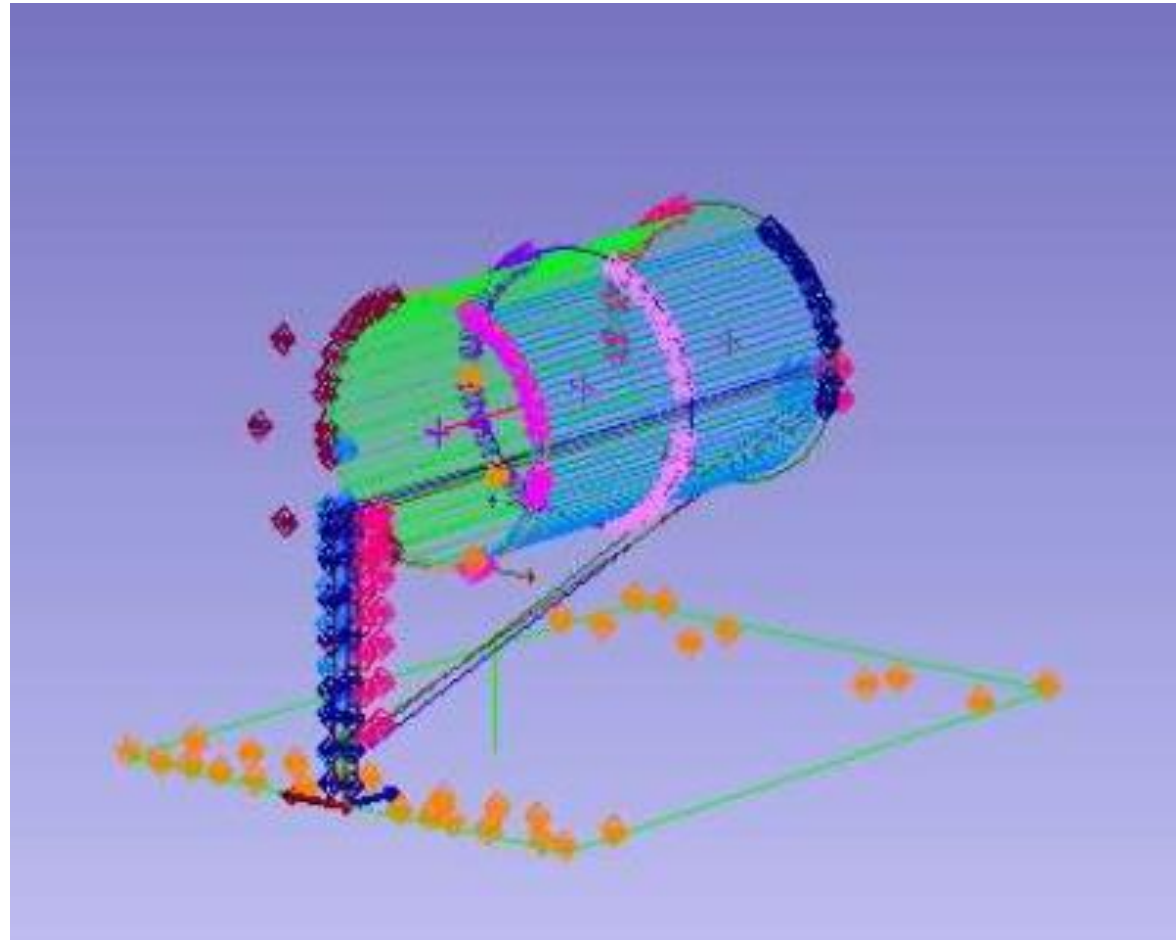


QA Tests are foreseen to check the functionalities of the system:

- Thermal Cycling on the HS connected to the rotating cradle
- Thermal Cycling and functional test on the HS equipped with HRs



Alignment test are scheduled to prove the position precision of the system



Circle Relationship A::Cerchio1 sx		
Criteria	Measured	
Diameter	839.95	
Circularity	0.26	
X	4.49	
Y	1060.79	
Z	437.96	
RMS	0.09	
Measurements	13	

Circle Relationship A::Cerchio2 sx		
Criteria	Measured	
Diameter	839.93	
Circularity	0.21	
X	3.37	
Y	1059.88	
Z	1107.99	
RMS	0.06	
Measurements	15	

Circle Relationship A::Cerchio3 sx		
Criteria	Measured	
Diameter	839.33	
Circularity	0.15	
X	2.55	
Y	1059.88	
Z	1778.25	
RMS	0.05	
Measurements	15	

Circle Relationship A::Cerchio1 dx		
Criteria	Measured	
Diameter	839.20	
Circularity	0.21	
X	3.52	
Y	1060.03	
Z	437.60	
RMS	0.07	
Measurements	15	

Circle Relationship A::Cerchio2 dx		
Criteria	Measured	
Diameter	839.01	
Circularity	0.19	
X	1.85	
Y	1060.08	
Z	1107.56	
RMS	0.06	
Measurements	15	

Circle Relationship A::Cerchio3 dx		
Criteria	Measured	
Diameter	839.61	
Circularity	0.17	
X	1.10	
Y	1060.74	
Z	1777.88	
RMS	0.05	
Measurements	13	

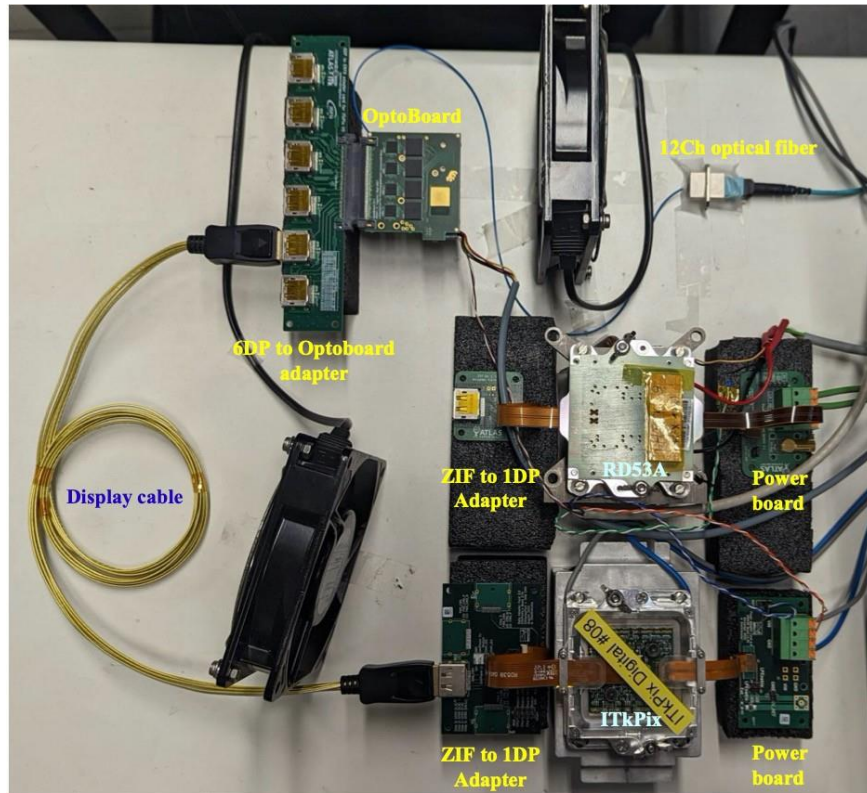
We performed some test for the mating of the cradles but problems raised up. Each part has not bad cylindrical shape but the mating of some part doesn't match, so we decide to simplify the system and check the alignment of the cradles once they are built. The rails now are one part instead being 2 parts in order to guarantee a better alignment.



# System Test

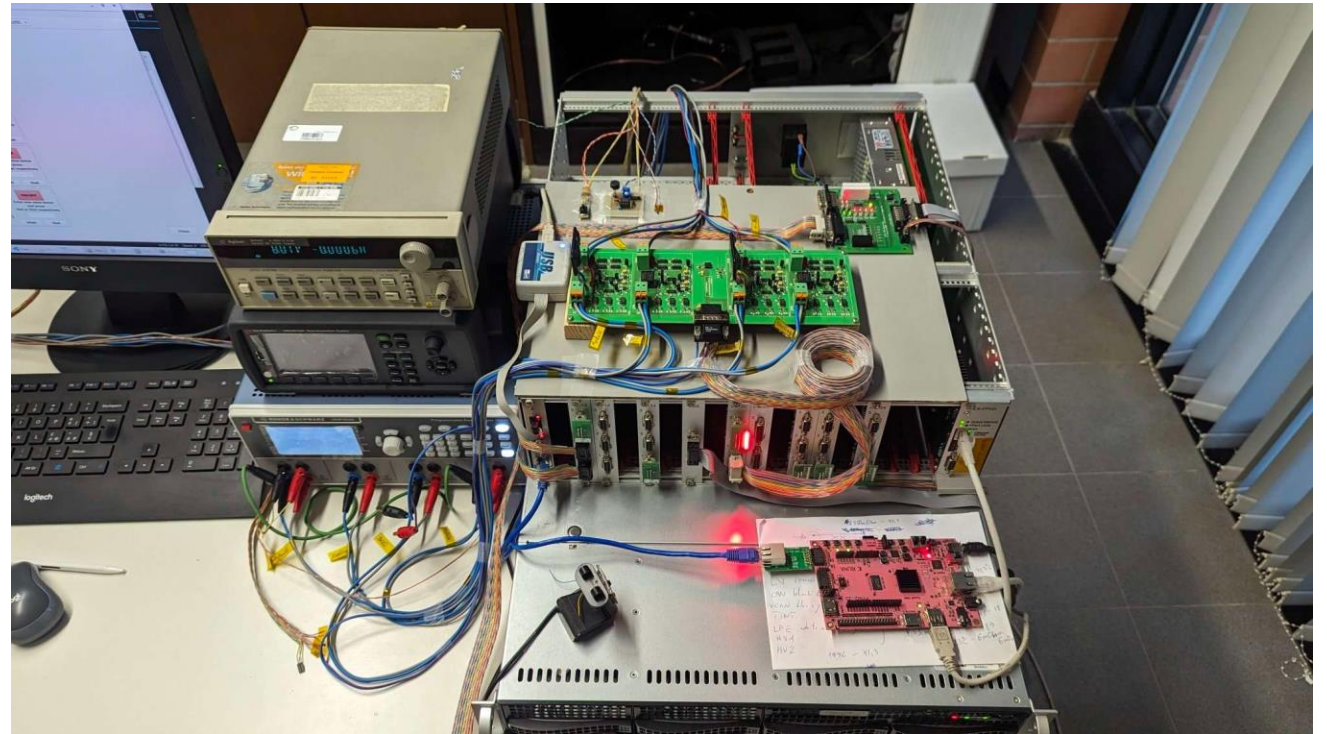
Single and multi-module setup

- High Speed data adapter board designed and produced for Pixel community
- DAQ with optical readout
- Data Transmission test



Z. Chubinidze, M. Gatta, M. Beretta, M. Testa

- Develop interlock logics
  - NTC, cooling, power, environmental sensors
- Develop of scalable DCS system

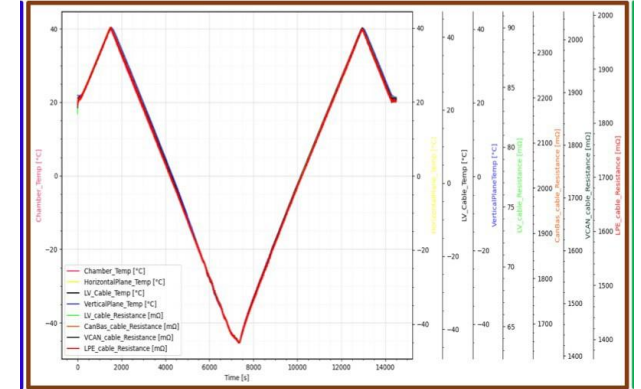
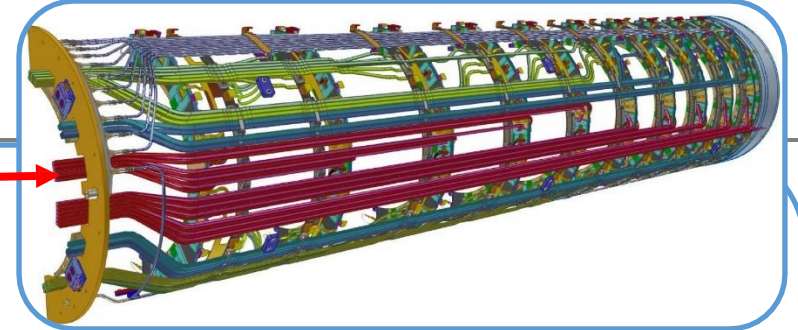
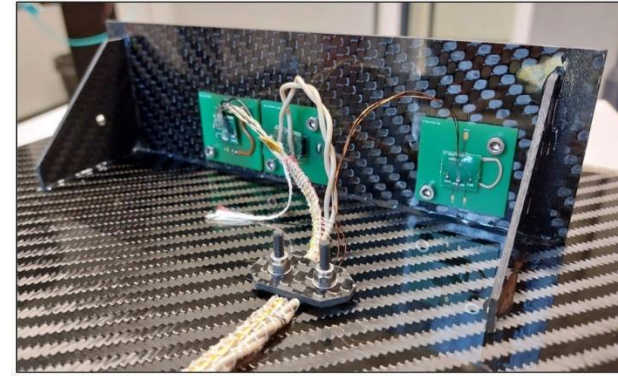
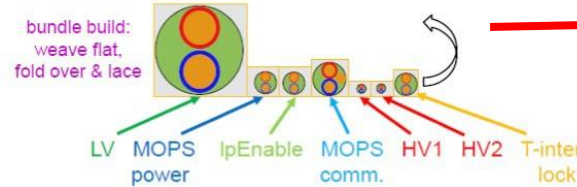


Z. Chubinidze

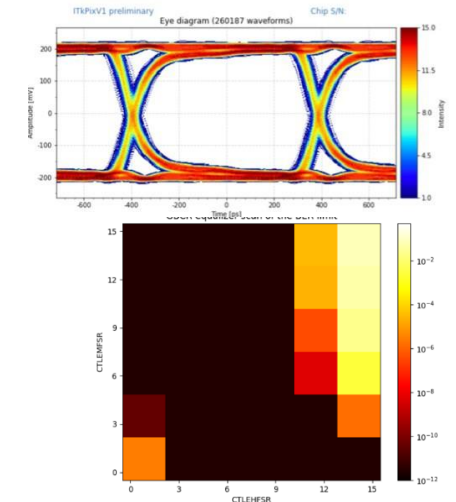
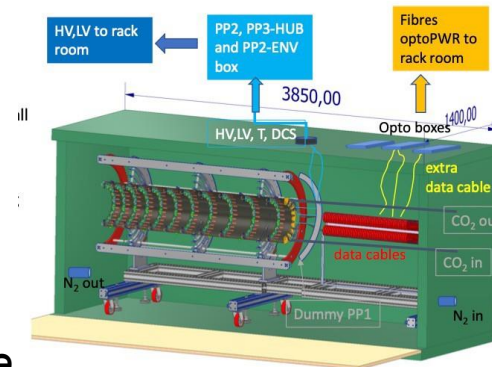


# ITk Services

- Power/DCS cables:
- Design, Prototypes and Production
  - Quality Control
  - Thermo-mechanical cycles



- Extension twinax data cables
  - Design Prototypes and Production
  - Data transmission test



*P. Albicocco, M. Testa, Z. Chubinidze*

# Attività e assegnazioni CIF II Semestre 2025

Attività nel II semestre 2025:

- Finalizzazione dei disegni delle parti mancanti
- Finalizzazione del sistema di sollevamento
- Produzione di alcune parti del tool di assemblaggio
- Montaggio del tool di assemblaggio e test
- Progettazione del sistema di Trasporto

Servizio	Reparto	Assegnato (m.u.)
SEM	Progettazione	4,5
SEM	Costruzioni Meccaniche	10
Supporto Esperimenti	Support Unit	3
SPCM	Progettazione	0,5
SPCM	Meccanica	2

# Richieste 2026

*ATLAS FTE Totali: 11.25 (Fisici + Tecnologi)*

		Richieste (kEUR)
apparati	ATLAS Tier-2	212
consumo	ATLAS	21
missioni	ATLAS	162
consumo	Phase II - ITk	34.5
apparati	Phase II - ITk core	563

Servizi	Richieste <u>stimate</u> 2026 (person months)
Electronics and Automation Service (DR)	12
Mechanics Service (DR)	8 months x 4 persons
Detector Development and Experimental Activities Support Service (DR)	10 months x 2 persons
Servizio Progettazione e Costruzioni Meccaniche (DT)	4
Cryogenic System (DA)	3
Vacuum (DA)	5