



State of the art of Targets activities at GANIL and perspectives

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Grand Accélérateur National d'Ions Lourds(GANIL), CEA/DRF-CNRS/IN2P3

WP2 – Research Infrastructures for Nuclear Physics
Task 2.5 – Service Improvements
Subtask C2 – Targets for high intense beams

1. GANIL/SPIRAL2 Facility
 - Accelerators.
2. Target needs at GANIL
3. GANIL target laboratory
 - Examples of Targets Fabricated at GANIL
4. PALAIS project
5. Grand PALAIS (ATLAS) project
6. Conclusions



GANIL/SPIRAL2 Facility



Accelerator & Experimental areas

GANIL/SPIRAL2 Facility

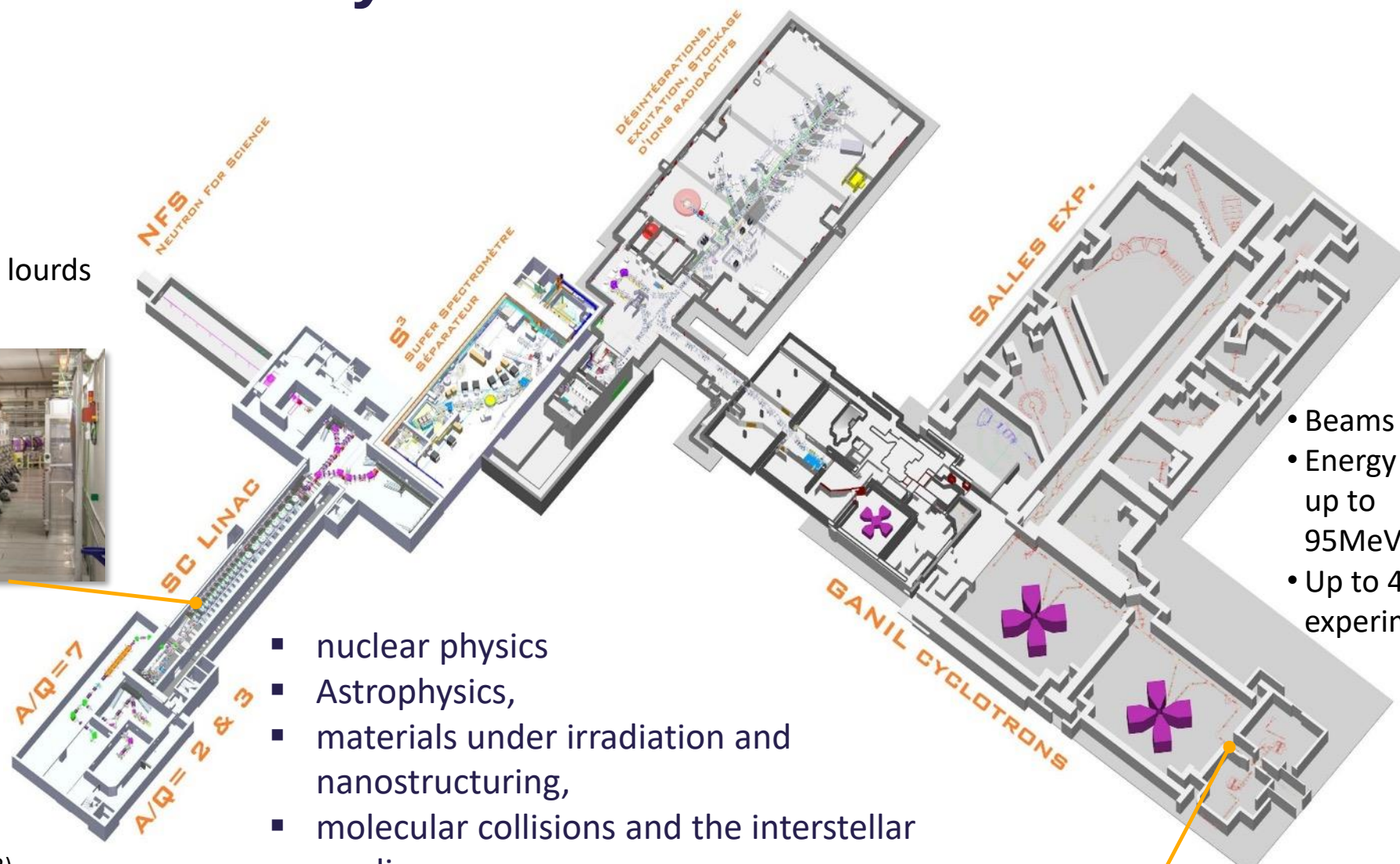


Beams :

33 MeV protons

40 MeV deuterons

<14,5 MeV/nucleon ions lourds



- Beams : ^{12}C à U
- Energy : from <1 MeV up to 95MeV/nucleon
- Up to 4 parallel experiments

LINAC beams : He to U

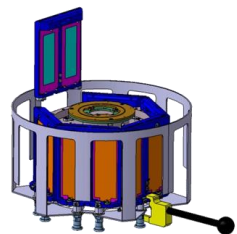
- 1 mA, < 14,5 MeV/A ($A/Q=3$)
- 1 mA, < 7,5 MeV/A ($A/Q=7$)

- nuclear physics
- Astrophysics,
- materials under irradiation and nanostructuring,
- molecular collisions and the interstellar medium,
- radiobiology and innovative techniques for imaging and therapy of certain cancers.



targets of different thicknesses, geometries and materials are required

- $n + \text{Ce}, ^A\text{Pb}, ^A\text{Sn}, \text{Ni}, \text{C}$: ~ cylinder of 4 cm diameter, weight = 250 g, thickness = 3 cm
- $n + \text{actinides}$
- Activation targets
- Radioisotopes: ~ 70 μm Bi



REPAIRE system, M. Michel
 Courtesy J.C. Foy, M. Michel

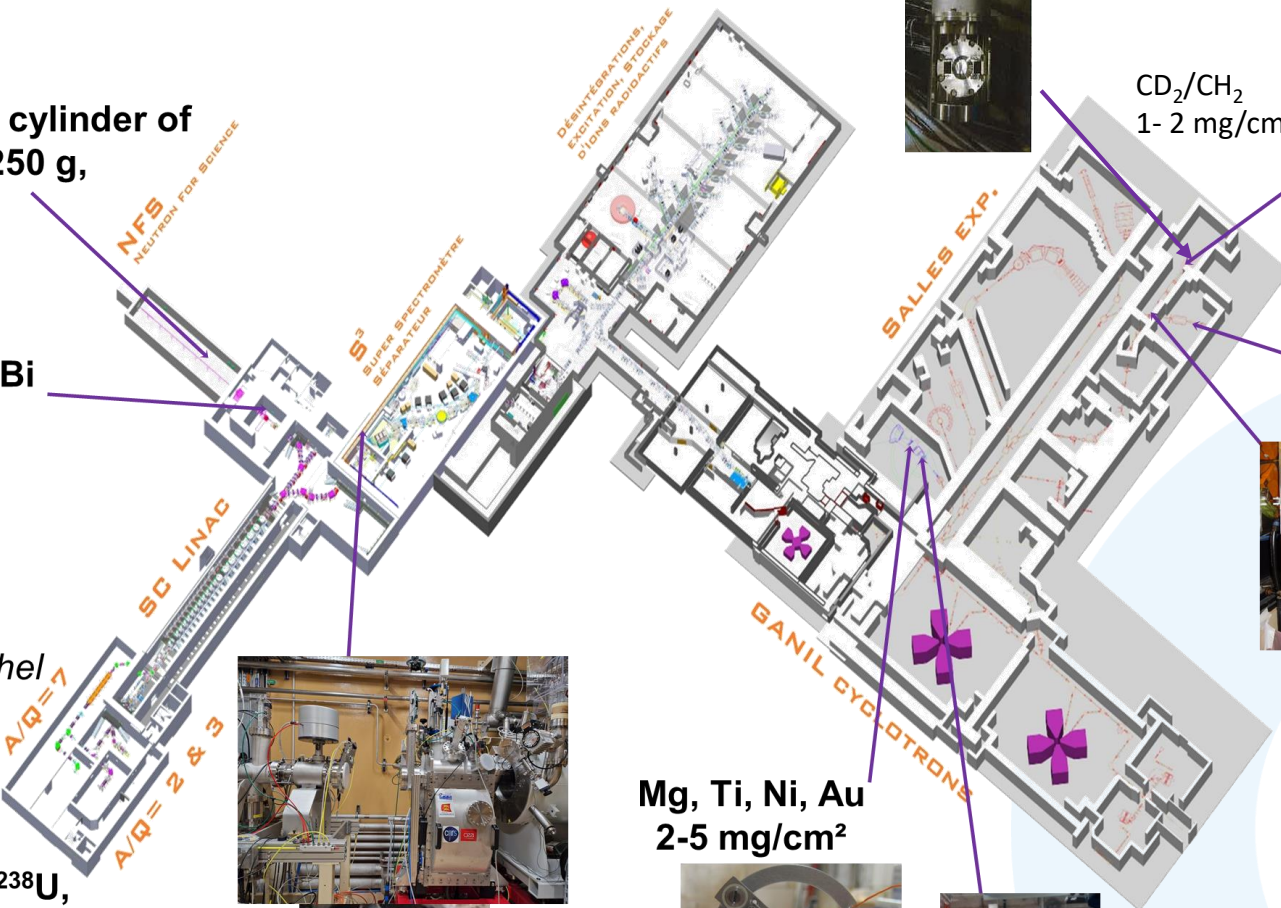
Low Energy Branch (0,5 – 1 mg/cm²)

⁵⁰Cr, ⁵⁸Ni, ¹⁷⁵Lu, ¹⁸⁰Hf, ²⁰⁸Pb, ²³⁸U, ¹¹⁶Sn, ^{144,148}Sm, ^{160,164}Dy, ⁶⁰Ni, ⁴⁵Sc, ¹⁷⁰Er, ¹⁷⁴Yb, ¹⁶⁰Gd, ^{184,186}W & ¹⁸¹Ta

SIRIUS – 300-500 $\mu\text{g}/\text{cm}^2$

^{204/207/208}Pb, ²⁰⁹Bi, ²³⁸U

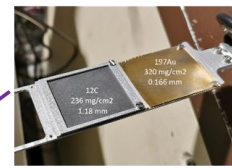
Future: **actinide** targets



Liquid H 7 mg/cm²



CD₂/CH₂
 1- 2 mg/cm²



C 236 mg/cm²
 Au 320mg/cm²



C, Ni, Sn, Ta, Au, Ca...
 0,02-10 mg/cm²



Pb, Bi, Sn, Yb 0,3-0,6 mg/cm²
 + C 30-50 $\mu\text{g}/\text{cm}^2$

Courtesy V. Watt-Morel, JC Thomas, Q. Delignac, N. Leneindre, T. Roger

Mg, Ti, Ni, Au
 2-5 mg/cm²



Au, Fe 200-600 $\mu\text{g}/\text{cm}^2$...



Au 90 $\mu\text{g}/\text{cm}^2$

Targets needs at GANIL

S³ Targets Needs

GANIL

- **Stable Targets @ S3 > 2025**, 0,2-1 mg/cm² ± 5% ≈ 22 cm² - 1 wheel = 18 targets
 - Equilibrium charge states foils + backings: C @ 30 μg/cm²
 - Commissioning: ¹¹⁶Sn, ¹⁷⁴Yb, ¹⁸⁰Hf, ¹⁷⁵Lu, ⁵⁸Ni, ¹⁹⁷Au, ²⁰⁶Pb, ²⁰⁹Bi,
 - Low Energy Branch : ⁵⁰Cr, ⁵⁸Ni, ^{nat}Zn, ⁹⁶Mo, ¹⁷⁵Lu, ^{178,180}Hf, ²⁰⁶⁻²⁰⁸Pb, ²⁰⁹Bi, ²⁰⁸Pb, ²³⁸U,
 - SIRIUS: ⁵⁸Ni, ¹⁷⁴Yb/¹⁷⁰Er, ⁹⁶Ru, ⁹²Mo, ²⁰⁶Pb, ²⁰⁹Bi, ^{204, 207, 208}Pb (PbS), ²⁰⁹Bi (Bi2O3), ²³²Th, ²³⁸U
 - ⁴⁵Sc, ¹⁷⁰Er, ¹⁶⁰Gd, ^{184,186}W, ¹⁸¹Ta, ^{144,148}Sm, ^{160, 164}Dy,



2025 – 2027 ≈ 600/year (15g)

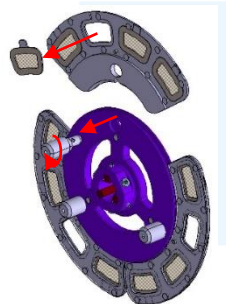
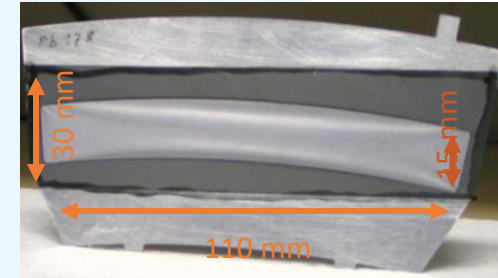
- **Actinide Targets @ S3, > 2027-2028 Experiments + for NFS**

1 isotope per year

²²⁶Ra*, (²³⁷Np), ²⁴³Am*, ²⁴⁸Cm*, ^{239/242/244}Pu* (≈ 25 mg ≈ 10² – 10⁸ Bq)

0,3 - 0,5 mg/cm² ; 1 wheel ≈ 12 targets of ≈ 3 cm² or 6 targets of ≈ 6 cm² ≈ 36 cm²
 ≈ 20 mg ≈ 10² – 10⁸ Bq < 1 GBq

Isotopic enrichment >≈ 97%



Preparation of 3 wheels (30-40 targets) per year

GANIL Target Laboratory

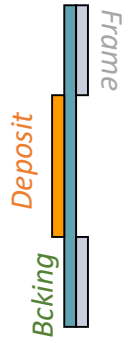
G. Frémont, expert Cibles

F. Pérocheau, chef du projet & Ch. Stodel, pilote stratégique

M. Bourges

R. Rahali

The existing target laboratory



- Different Deposition Techniques Available:
- Physical Vapour Deposition (PVD)
 - Sublimation
 - Mechanical Shaping: Tablet pressing, rolling
 - Chemical Techniques: Electrodeposition/Molecular Plating, Polymerization

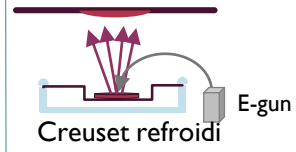
Resistive heating



H.A.F. Muggleton, Vacuum 37 (1987) 785-817.

e-bombardement

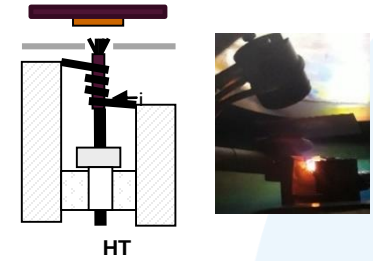
electron gun



Electron Heating of the material

G.E. Thomas et al., Nucl. Instr. and Meth. A 303 (1991) 162-164.

Electrostatic focused electrons (EFfe-)



Electronic bombardment of the crucible

L. Westgaard et al. Nucl. Instr. Meth. 42 (1966) 77-81
A. Wolke, Journal of Radioanalytical and Nuclear Chemistry vol. 299, pages 913-931 (2014)

Sublimation

Tech-Evap Carbone : sublimation



10-100 $\mu\text{g}/\text{cm}^2$

P. Moir-Komar, NIM 102 (1972) 485-486
W. Thulheimer et al, Cryst. Res. Technol. 34 (1999) 175-179

Electro-deposition



Preparation of osmium targets with carbon backing



^{68}Zn , ^{60}Ni

Georges Fremont, et al, AIP Conf. Proc. 1962, 030002-1-030002-4; doi: 10.1063/1.5035519

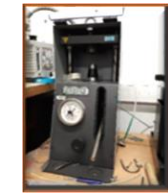
Mechanical techniques

Two Rolling machine

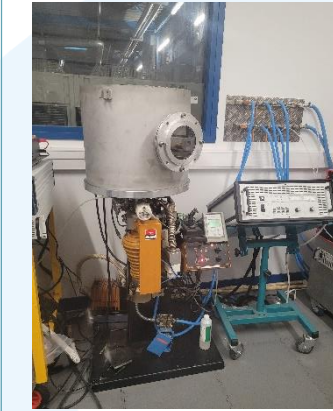


0.5 $\text{mg}/\text{cm}^2 \rightarrow \text{g}/\text{cm}^2$

Tablet pressing



$\sim 20 \text{ mg}/\text{cm}^2 \rightarrow \text{g}/\text{cm}^2$



Evaporator large dimension (diamètre 700 x1500)
Metallisation of thin foils for detectors



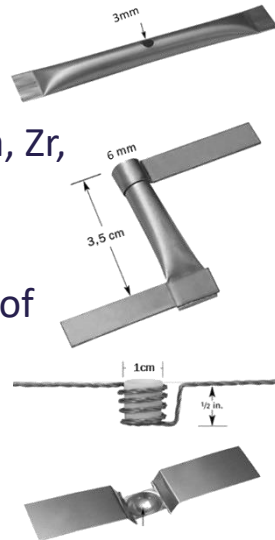
Targets development – Recent results

Process optimization

Optimizing the deposition process and making it reproducible—this is achieved through extensive testing and fine-tuning of key parameters

Variable parameters :

- Substrate (backing) : Carbon, Aluminium
- Different currents (step by step or not)
- **Different Evaporation boat (Crucibles)** (Ta, Zr, Al_2O_3) – different forms/shapes, different diameters, different depths.
- Amount of material used (20mg, 100 mg of Gd_2O_3)
- Reducing agent (Zr, Hf, La)
- Different distance crucible- substrat
- With and without rotating frame techniques
- The temperature & deposition time



Characterization development

Developing the characterization and analysis workflow — setting up reliable methods to assess thickness, homogeneity, composition, and other target properties

- **microbalance**: Used to evaluate target thickness.
- **Alpha source**: assess thickness, check homogeneity, and detect potential defects.
- **XRF (X-ray fluorescence)**: Chemical composition analysis.
- **SEM/EDS (Scanning Electron Microscopy / Energy Dispersive Spectroscopy)**: For surface and elemental analysis.

Targets development – Recent results

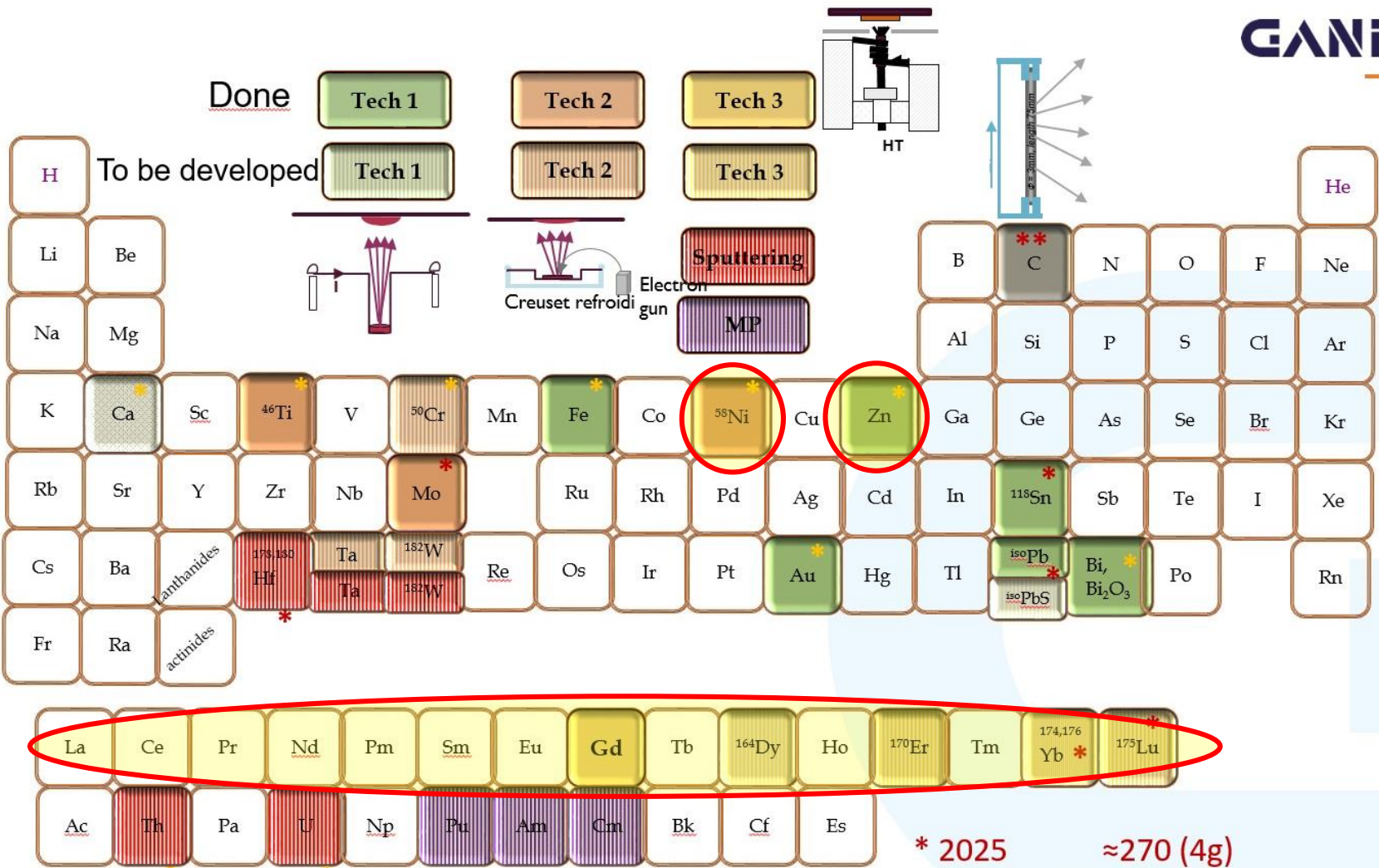


Optimize
reproducibility
testing and

Variable

- Substrate
- Different
- Different Al₂C₃ dian
- Amorphous Gd₂O₃
- Red
- Different
- With

Thin layer
deposited on
substrate
(backing)



Optimize workflow
less thickness,
get properties

Thickness.
homogeneity,

position

Y / Energy
elemental

Sputtering =
DC Magnetron for monoisotopic element
or focused ion beam for isotopic elements

* 2025 ≈ 270 (4g)
* 2025 – 2027 ≈ 600/year (15g)

Targets development – Recent results

Resistive heating technique

Crucible : Zirconium of 0.7 x 0.7 mm diameter

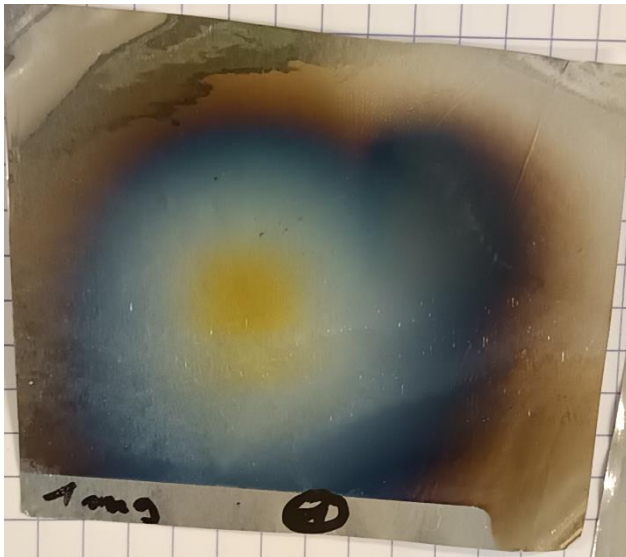
Deposition without rotation.

Deposition on aluminum foil attached to a copper plate cooled throughout the deposition.

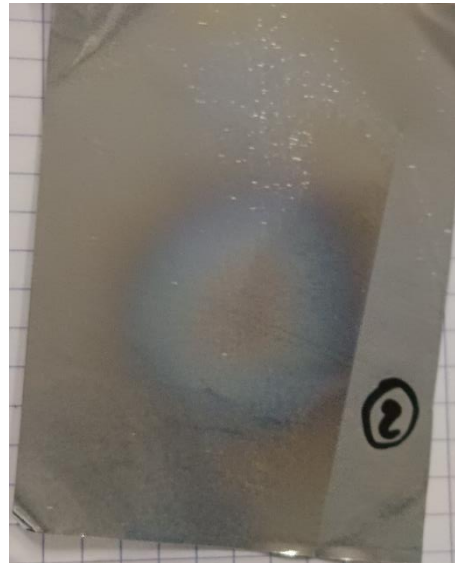
Current 104 A



ANR TTRIP



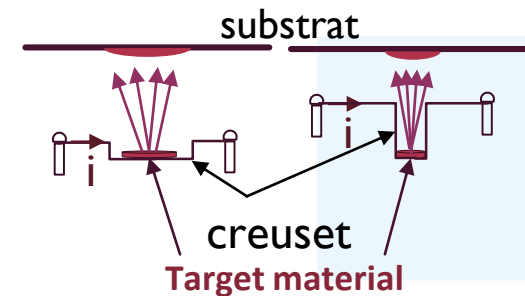
100 mg Gd_2O_3
100 Zr



Yield ~ 1% 100 mg Gd_2O_3
200 Zr

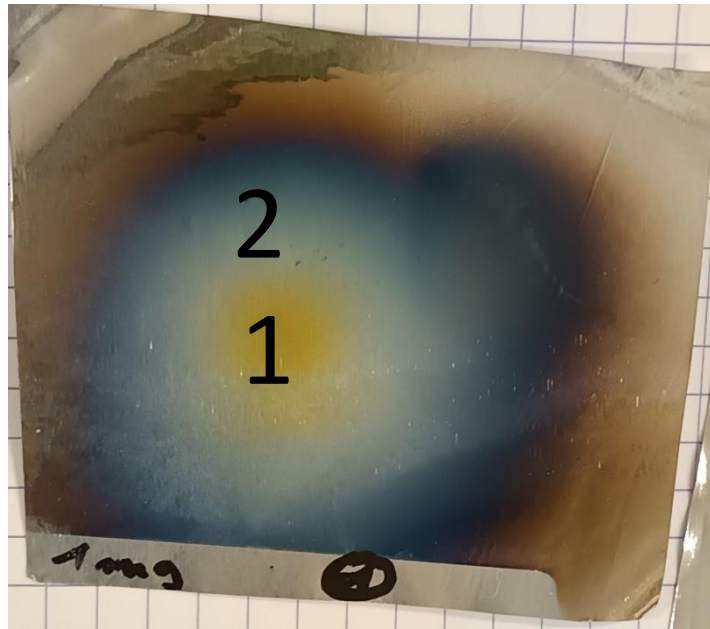


120 mg Gd_2O_3
Zr 50mg

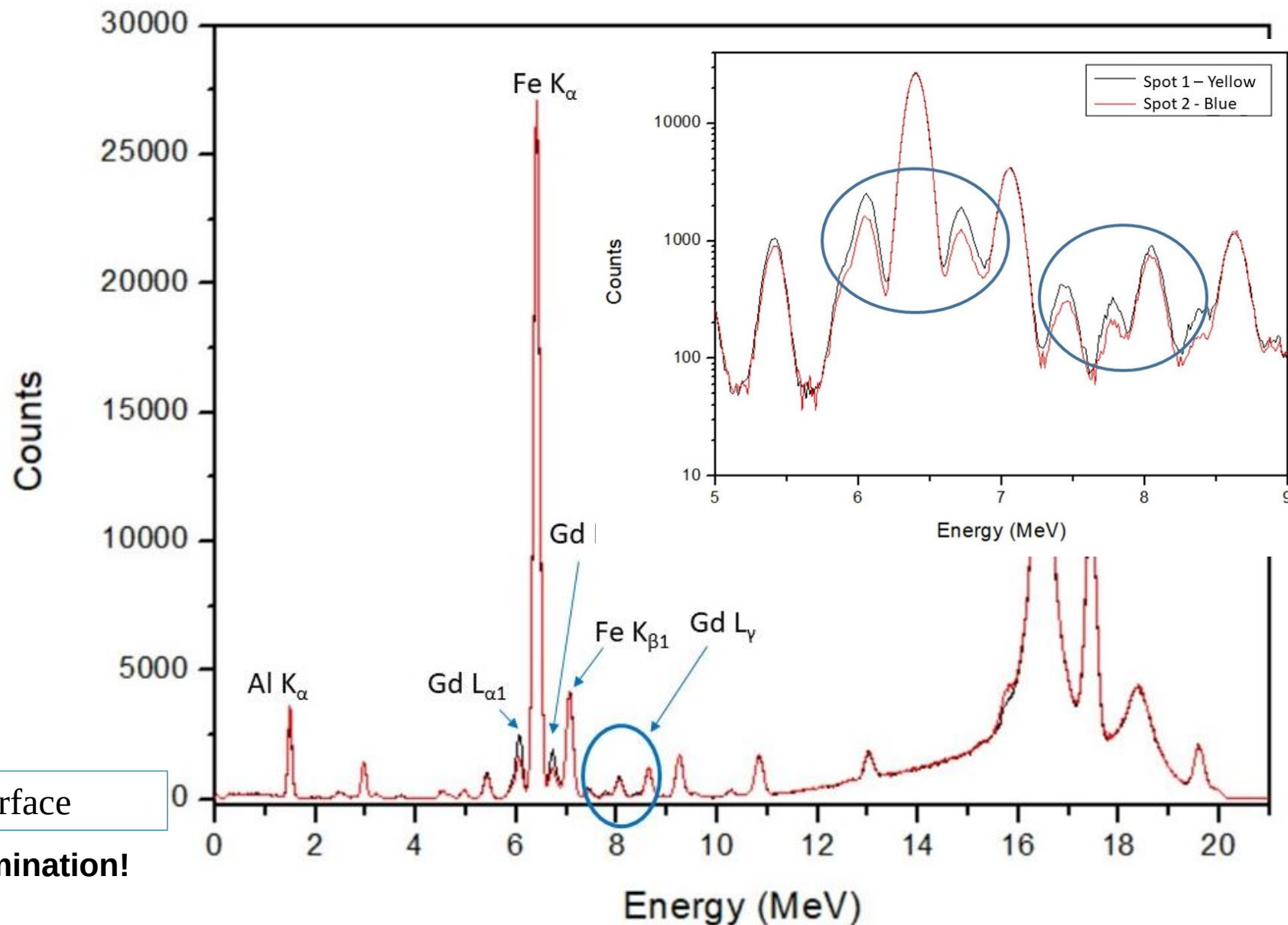


Non-homogeneous distribution over the surface → Different thickness

Targets development – Recent results



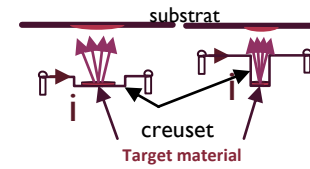
100 mg Gd_2O_3
100 Zr



Different thickness distribution over the surface

Crucible (Zr) destroyed but no contamination!

Targets development – Recent results



GANIL

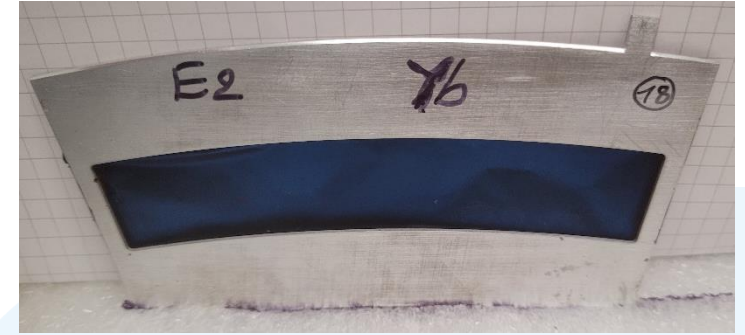
Yb/C → from 50 $\mu\text{g}/\text{cm}^2$ to 4 mg/cm^2



$^{174}\text{Yb} \sim 115 \mu\text{g}/\text{cm}^2$

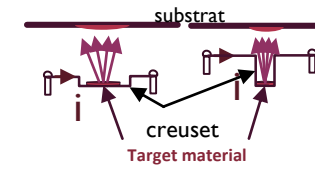
- 1 Frame with carbon foils of $\sim 35 \mu\text{g}/\text{cm}^2$ and a mask rotating at 50 rpm
- Yb_2O_3 + Hf or La (reductant agent)
- Crucible : Tantalum
- Current $\sim 60 - 85 \text{ A}$ ***$T < 1600^\circ \text{C}$***
- High vacuum condition: 10^{-5} mbar

Rotating wheel → Homogeneous distribution over a large surface



$^{174}\text{Yb} \sim 4 \text{ mg}/\text{cm}^2$

Targets development – Recent results



GANIL

$Yb/C \rightarrow$ from $50 \mu g/cm^2$ to $4 mg/cm^2$



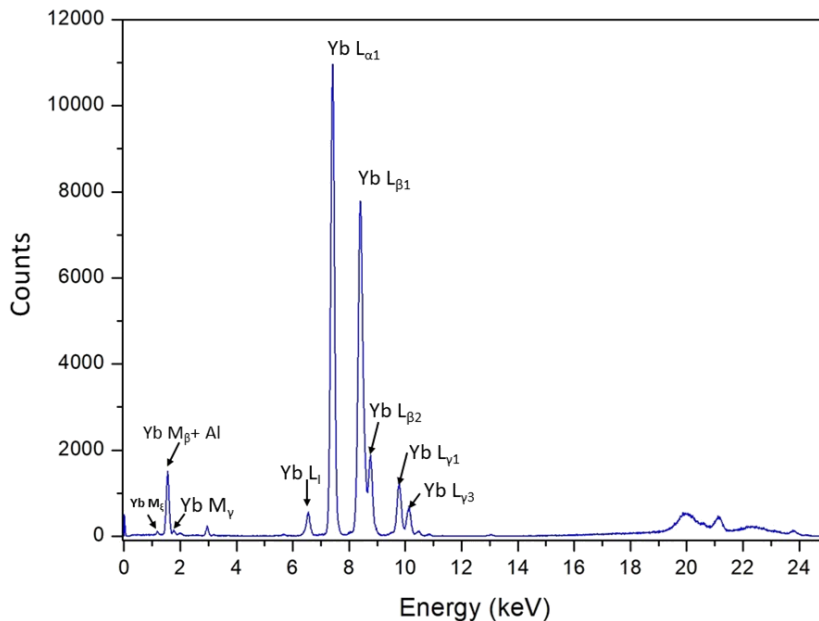
- 1 Frame with carbon foils of $\sim 35 \mu g/cm^2$ and a mask rotating at 50 rpm
- $Yb_2O_3 + Hf$ or La (reductant agent)
- Crucible : Tantalum
- Current $\sim 60 - 85 A$ $T < 1600^\circ C$
- High vacuum condition: 10^{-5} mbar



$^{174}Yb \sim 115 \mu g/cm^2$

Rotating wheel $\rightarrow$ Homogeneous distribution over a large surface

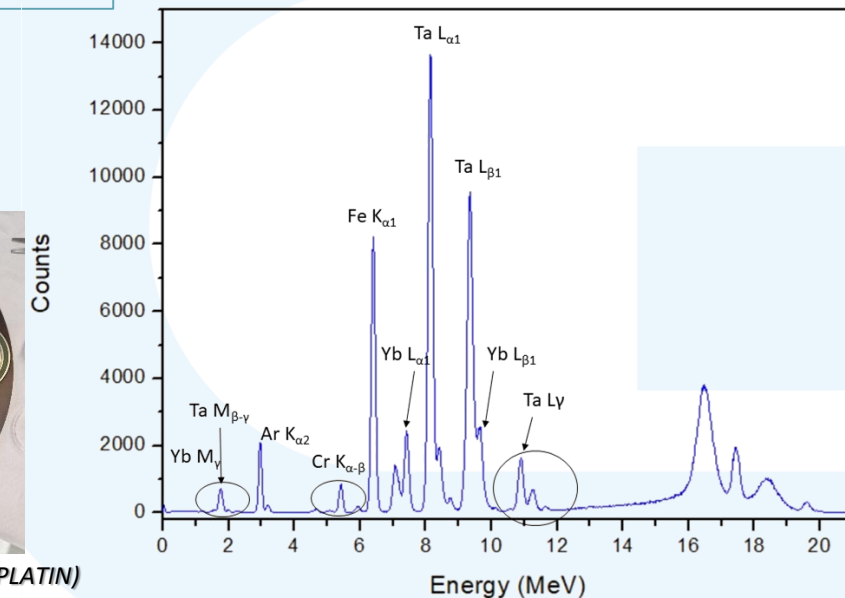
$^{174}Yb \sim 4 mg/cm^2$



Different results :
Variable deposition time
different distances (crucible- substrate)
Different type of crucible



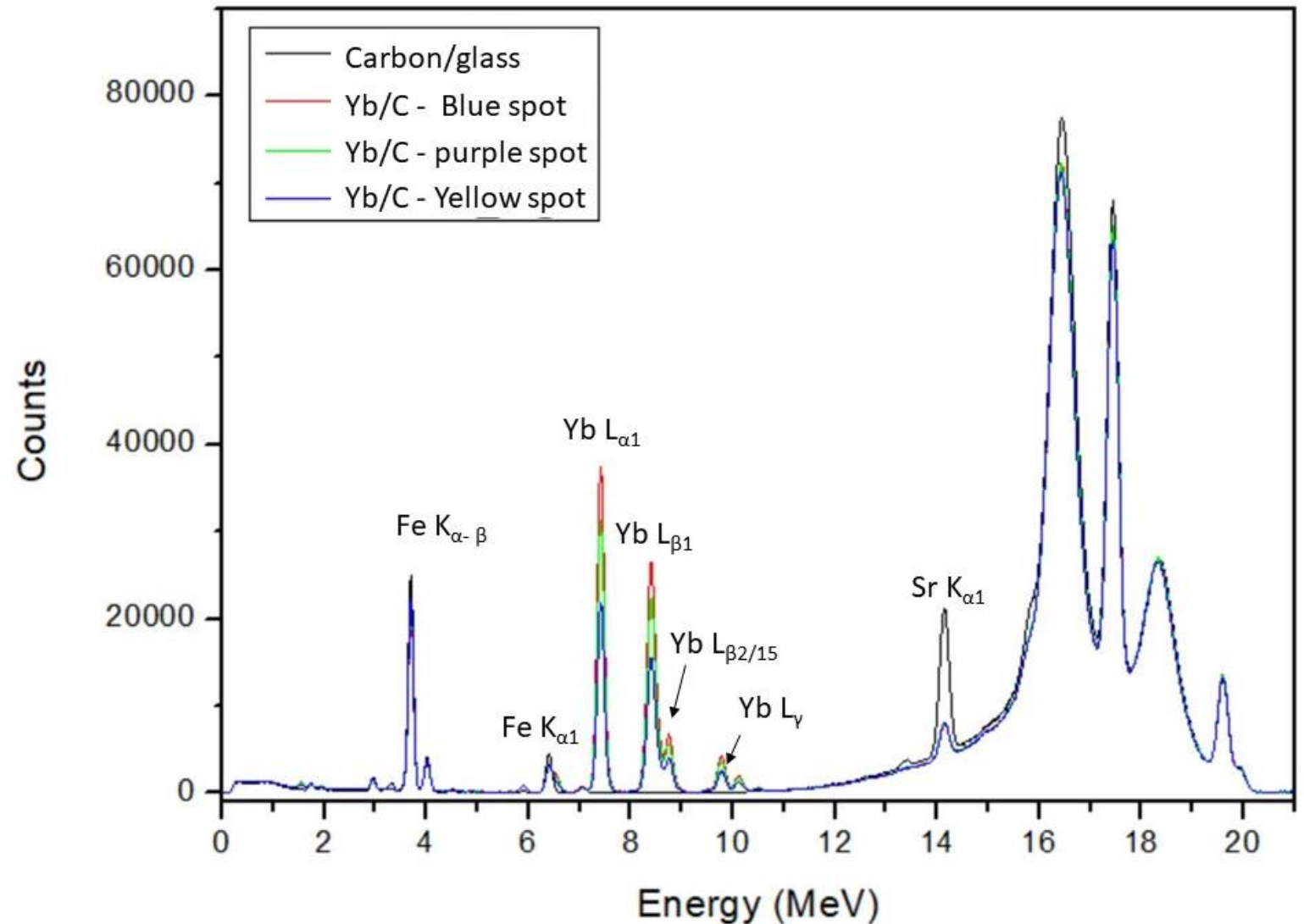
XRF device (courtesy of PLATIN)



- Long deposition time $\rightarrow$ Possible contamination of the crucible

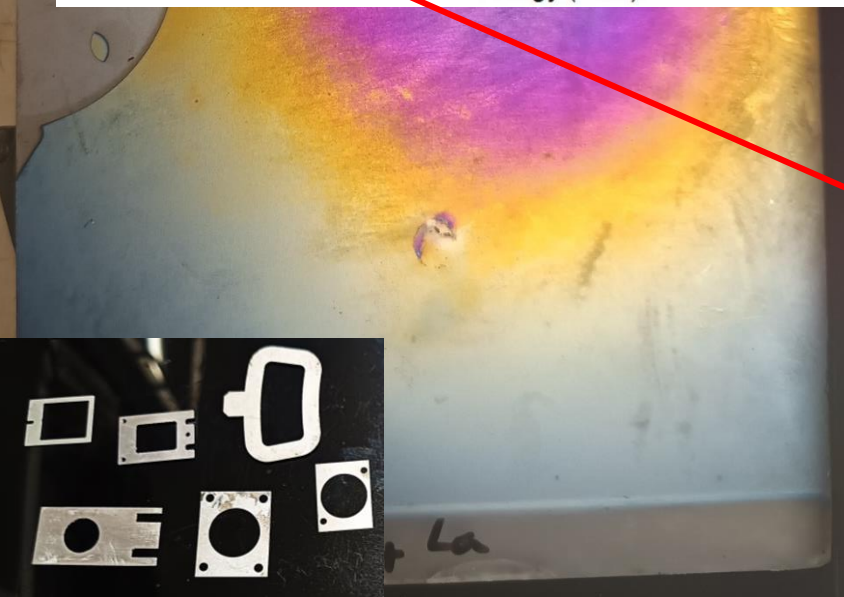
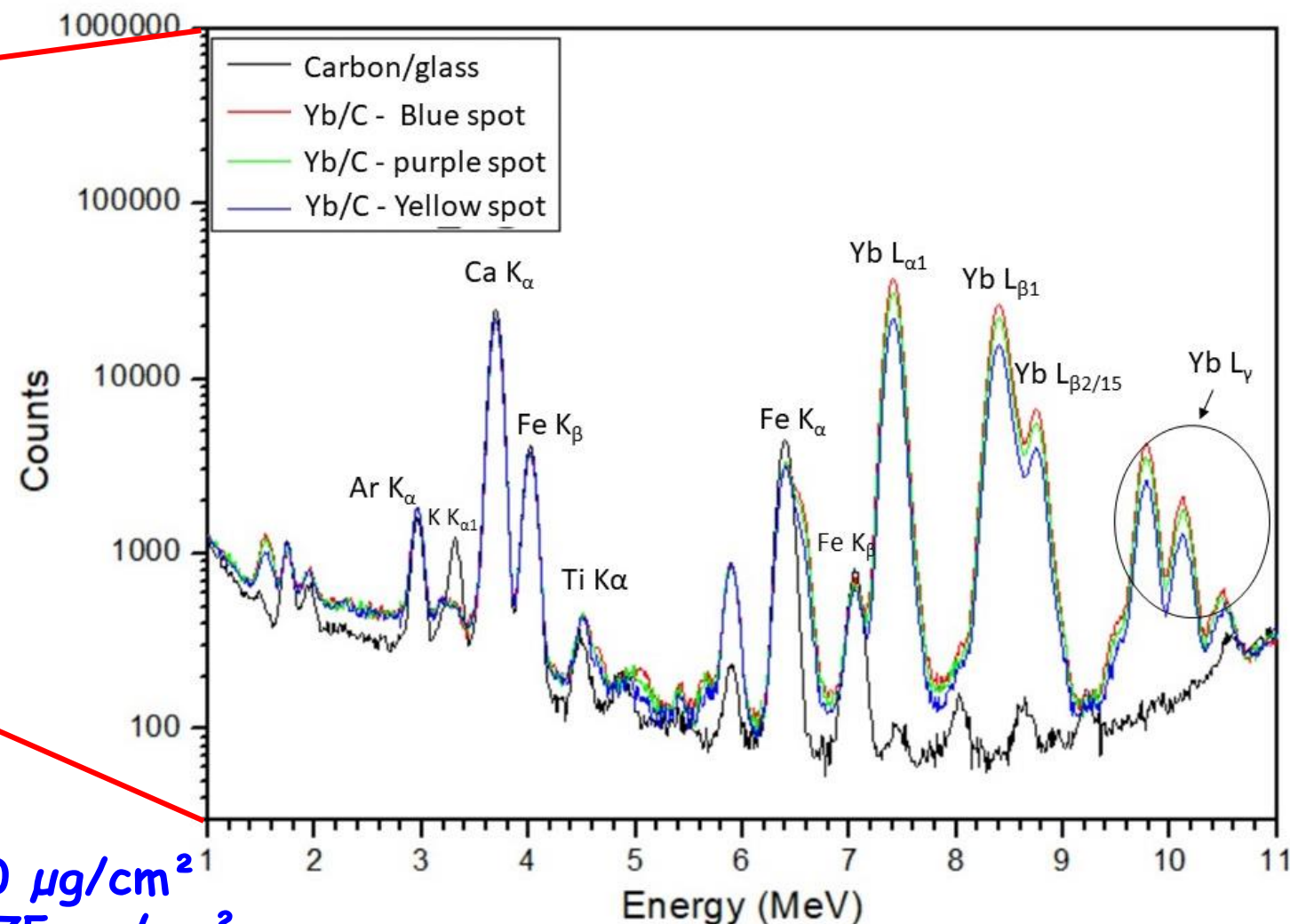
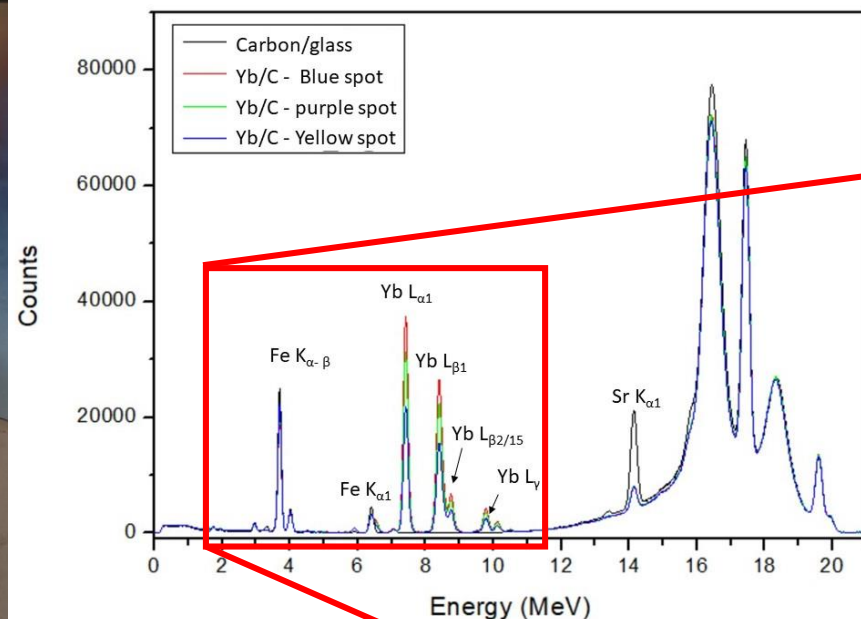
Targets development – Recent results

Yb on Carbon caking



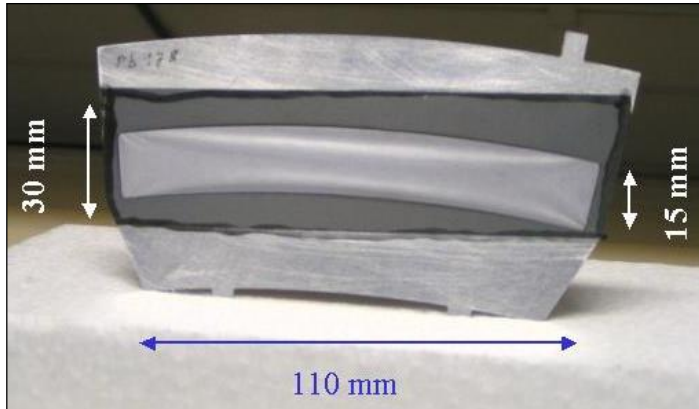
Targets development – Recent results

Yb on Carbon caking

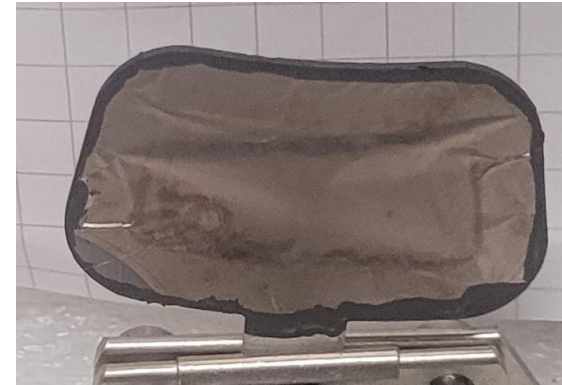


Blue ~ $90 \mu\text{g}/\text{cm}^2$
Purple ~ $75 \mu\text{g}/\text{cm}^2$
Yellow ~ $52 \mu\text{g}/\text{cm}^2$

Targets development – Recent results



*Enriched ^{208}Pb target of $350\text{ }\mu\text{g}/\text{cm}^2$
sandwiched between C $35\text{ }\mu\text{g}/\text{cm}^2$ and C $5\text{ }\mu\text{g}/\text{cm}^2$.
PVD*



*^{208}Bi ~ $150\text{ }\mu\text{g}/\text{cm}^2$
On carbone backing of $35\text{ }\mu\text{g}/\text{cm}^2$
Resistive heating*

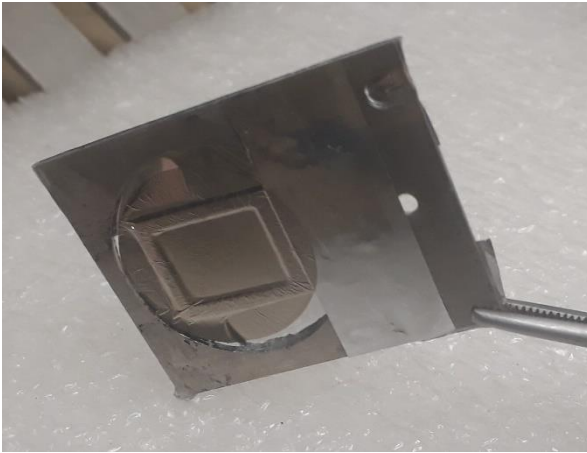


*CD2 ~ $135\text{ }\mu\text{g}/\text{cm}^2$
Ni backing
polymerisation*



*Sn ~ $150\text{ }\mu\text{g}/\text{cm}^2$
On carbone backing of $35\text{ }\mu\text{g}/\text{cm}^2$
Resistive heating*

Targets development – Recent results



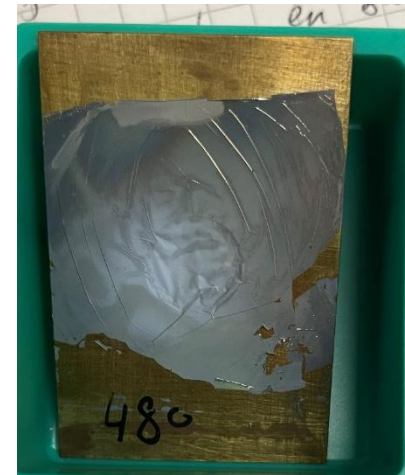
^{60}Ni
150 et 250 $\mu\text{g}/\text{cm}^2$
Self supported
Electrodeposition



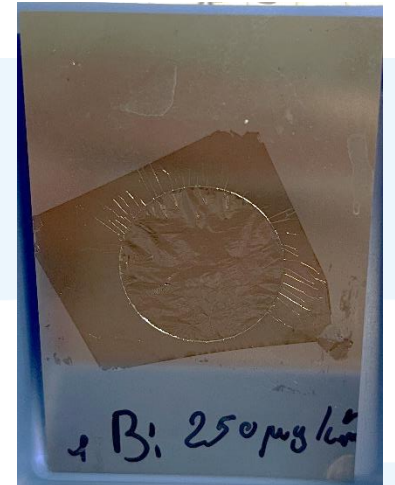
$\text{Au} \sim 70 \mu\text{g}/\text{cm}^2$
Self supported



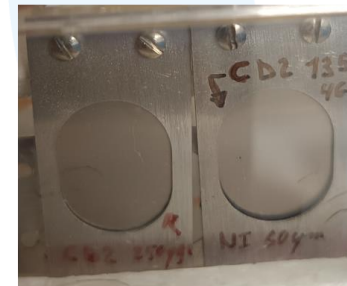
$\text{Al natural} \sim 240 \mu\text{g}/\text{cm}^2$
Self supported
PVD (resistive heating)



$^{70}\text{Zn} \sim 480 \mu\text{g}/\text{cm}^2$
Self supported
PVD (resistive heating)



$\text{Bi natural} \sim 250 \mu\text{g}/\text{cm}^2$
Self supported
PVD (resistive heating)



$\text{CD2} \sim 10 \text{ to } \dots \mu\text{g}/\text{cm}^2$
Self supported

GANIL Beamtime 2024

Deposition size: 10 mm diameter
Backing: 2.1 μm Ti
Areal weight: 1650(40) $\mu\text{g}/\text{cm}^2$

Projectile: $^{40}\text{Ar}^{6+}$ with
Beam intensity: 3.25
Beam dose: $\rightarrow$

Irradiation

Fluence: 5....

Second irradiation

later

Fluence: $2.7(4) \cdot 10^{16}$



Before

Nuclear Instruments and Methods in Physics Research A 1075 (2025) 170403

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journal homepage: www.elsevier.com/locate/nima

Full Length Article

Preparation of lanthanide thin films for ion beam experiments and post irradiation characterization

E. Artes^{a,b,c,d,*}, D. Ackermann^d, Ch.E. Düllmann^{a,b,c}, T. Häger^e, B. Kindler^c, T. Lefrou^d, B. Lommel^c, A.T. Loria Basto^{a,b}, C.-C. Meyer^{a,b}, C. Mokry^{a,b}, F. Munnik^f, J. Piot^d, L.E. Reed^a, D. Renisch^{a,b}, H. Rothard^g, J. Runke^{a,c}, H. Savajols^d, C. Stodel^d, T. Madi^g, V. Urbanova^a, V. Watt-Morel^d, A. Yakushev^c



$2.7(1) \cdot 10^{16}$



Development of actinide targets for SHE production and assessment of their performance in intense heavy-ion beams

Ernst Artes^{1,2,3}, Ch. E. Düllmann^{1,2,3}, B. Kindler², B. Lommel², T. Loria Basto¹, A. Mery⁴, C.-C. Meyer^{1,3}, J. Piot⁴, L. E. Reed^{1,3}, D. Renisch^{1,3}, H. Rothard⁴, H. Savajols⁴, C. Stodel⁴, V. Urbanova¹

¹ Department of Chemistry – TRIGA Site, Johannes Gutenberg University, Mainz, Germany

² GSI Helmholtzzentrum für Schwerionenforschung GmbH, Darmstadt, Germany

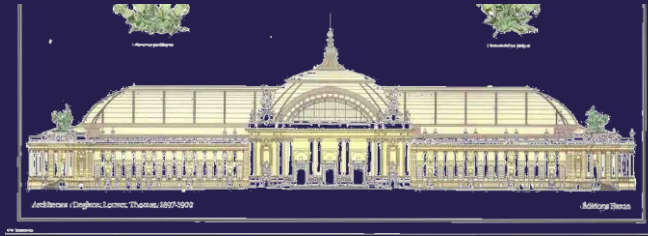
³ Helmholtz Institute Mainz, Mainz, Germany

⁴ GANIL, Caen, France

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INTDS Conference, Knoxville Tennessee

18-23 August 2024



PALAIS Project

Plateforme Cibles pour GANIL/SPIRAL2

G. Frémont, Targets Expert

F. Pérocheau, Project Manager & Ch. Stodel, Strategic Pilot

Projet PALAIS Plateforme Cibles pour GANIL/SPIRAL2

- Need of a lot of targets (**stables**, ^{238}U & **actinides**)
- → increase the production capacity, including development and characterization

G. Frémont, M. Bourges, R. Rahali

➤ 2023-2025 Funding from Région Normandie

➤ 4 Systems for Target Fabrication:

- Evaporators for carbone et metals
- Evaporator with magnetron sputtering for ^{238}U and mono-isotopic elements
- Evaporator with resistive heating & EFe- heating method

➤ Characterization system

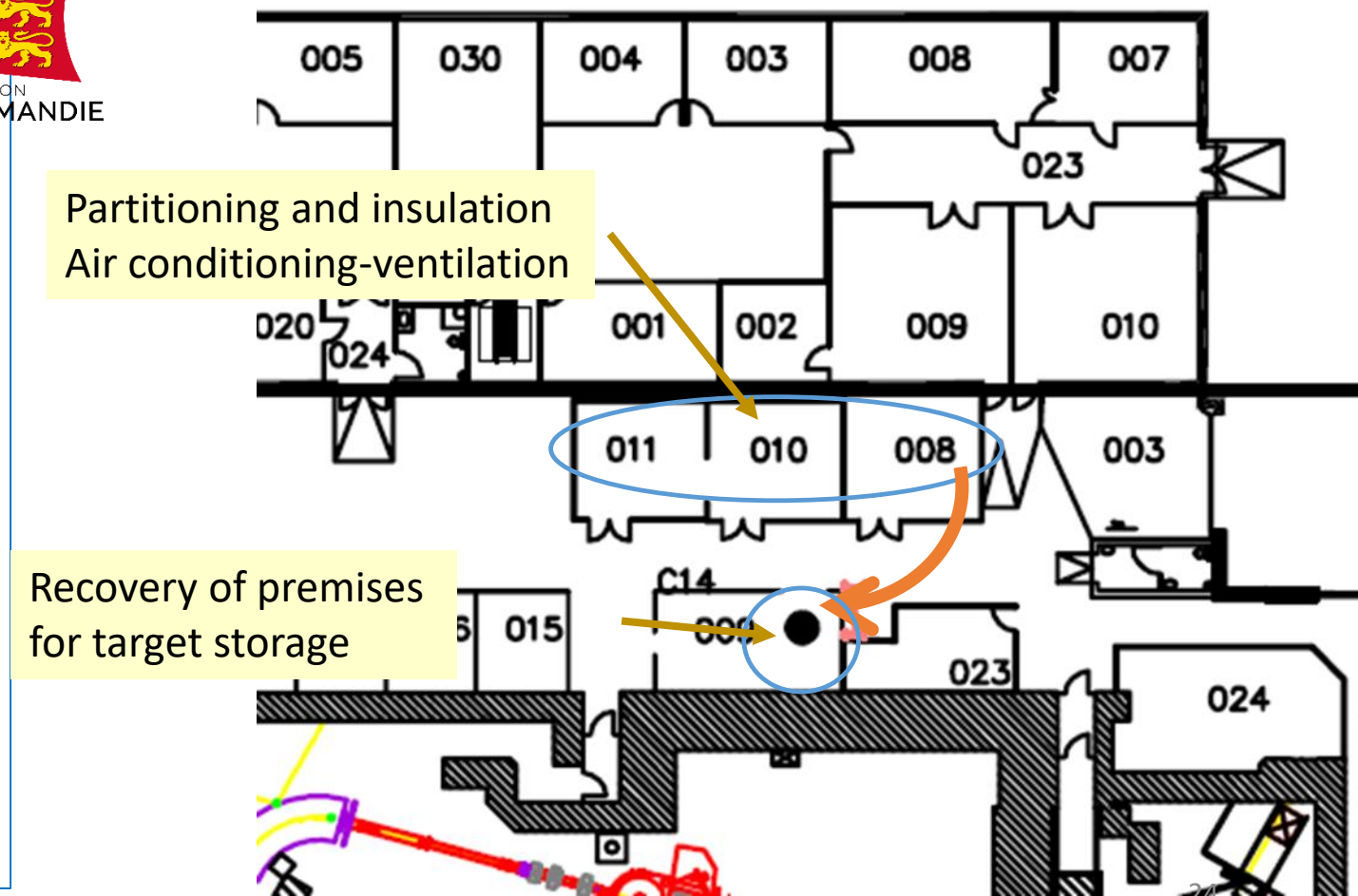
- X-ray fluorescence spectrometer for the chemical composition analysis of thin films

➤ PHASE1 (2023-2025) :

- Equipment purchase (in progress) and installation
- Expansion of existing space: from **3 x 25 m²** to ~ **100 m²** (summer 2025)
- 2 years Post-doc: R&D lanthanides & characterization.



Space planning



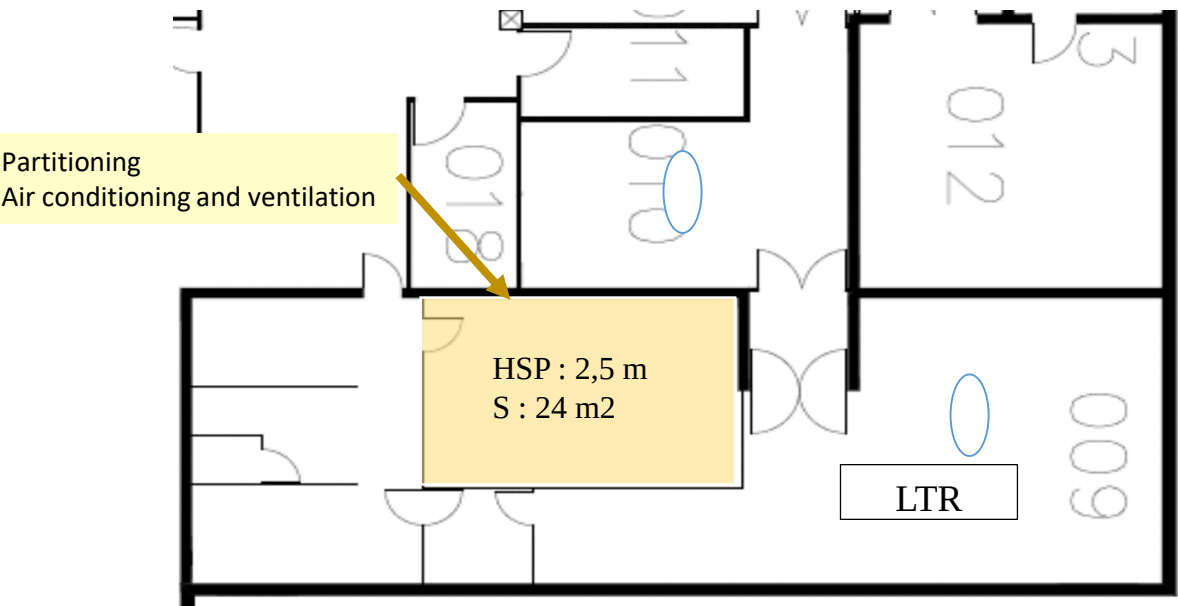
Projet PALAIS Plateforme Cibles pour GANIL/SPIRAL2

Need of a lot of targets (stables, ²³⁸U & actinides)
→ increase the production capacity, including development and caracterisation

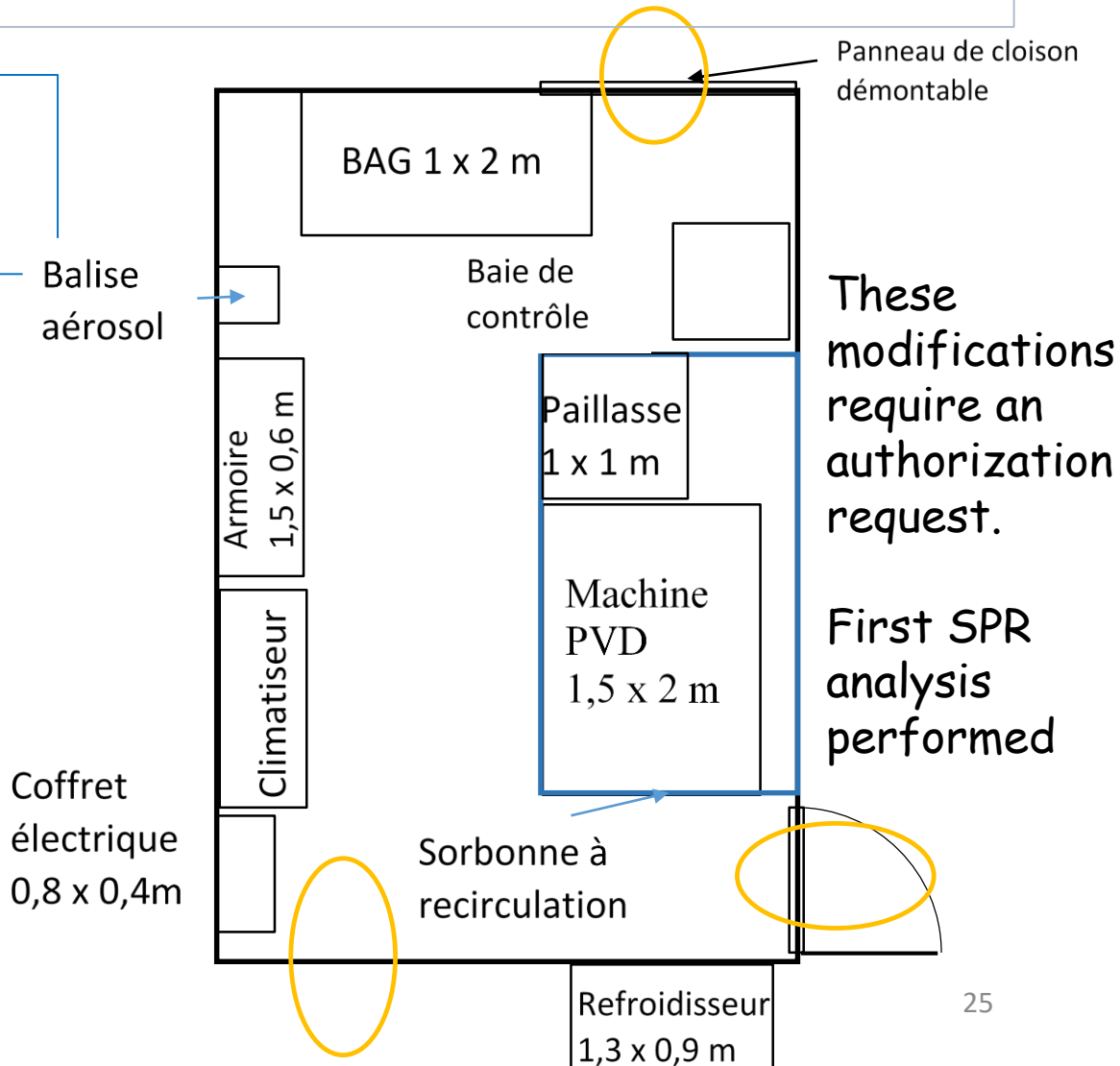


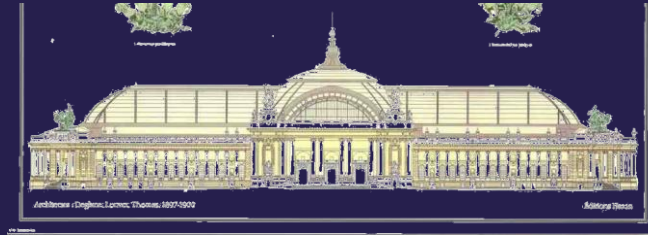
- **PHASE 2 (2024-2026):**
 - Fitting out of one « radiation working zone » (LTR) for ²³⁸U and maybe ²³²Th targets

Modification and development of the LTR waste room



Courtesy of F. Pérocheau





Grand PALAIS (ATLAS) Project

Plateforme Cibles pour GANIL/SPIRAL2

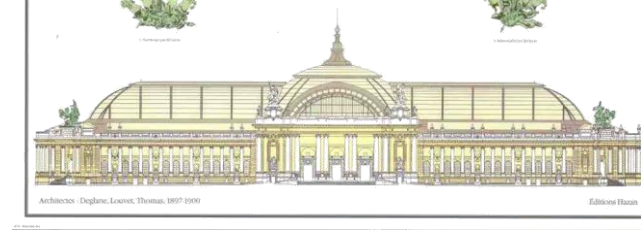
Actinide **T**arget **L**aboratory and **A**ssociated **S**ervices

G. Frémont, Targets Expert

F. Pérocheau, Project Manager & Ch. Stodel, Strategic Pilot

Project Grand PALAIS (ATLAS)

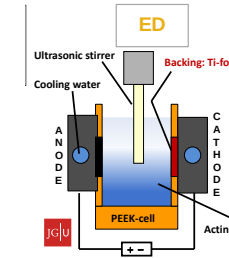
Goal → Increase the target developments capabilities (standard, actinide)



➤ PHASE 3 (2023-202x) : Production of Actinide Targets

Manufacturing processes and characterization of actinide targets

- Skills
- New building & Identification of material requirements
- Authorizations/licences....



➤ Infrastructure dedicated to target manufacturing (F. Pérocheau)

➤ New building

➤ Equipement:

- | | |
|----------------------------------|---------------------------------------|
| ➤ Glove boxes / Fume hoods | ➤ Preliminary layout Diagrams & plans |
| ➤ Shielding / Monitoring systems | ➤ Cost evaluation |
| ➤ MP Cells | ➤ Project management / implementation |
| ➤ Characterization Systems | |
| ➤ Storage | |

➤ Authorizations and licenses :

- Mn α transformation
- Handling procedures...
- MN possession and management,
- Waste management stream..
- Material transportation

Conclusion & Take-home messages

- An ambitious scientific program is planned for the coming years, involving both accelerators → this will require a large number of high-quality targets.
- Rare isotopes / targets:
 - ✓ Production of thin ytterbium (Yb) targets deposited on carbon backing, self-supported isotopically enriched zinc, and nickel...
 - ✓ Renovation of the stable target laboratory and modernization with new tools and equipment to meet the growing demand and upcoming experimental needs → **PALAIS project**.
- A future actinide target laboratory is under discussion and pending validation → **GRAND PALAIS (ATLAS) project** → **A postdoctoral position in radiochemistry will soon open.**
- Ongoing development of target characterization techniques, including the acquisition of an XRF spectrometer and expanded collaborations for advanced analyses such as SEM and XPS.
- We remain open to new collaborations for complementary or innovative characterization methods, as well as the exchange of ideas and knowledge.





GANIL

Thank you for your attention