



Universität
Münster

LowRad low radon and low internal radioactivity

purification/distillation for next
generation liquid xenon experiments

On behalf of the ERC AdG LowRad project at University of Münster:

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***Christian Weinheimer**

PostDocs

***PI**

Speaker

DFG

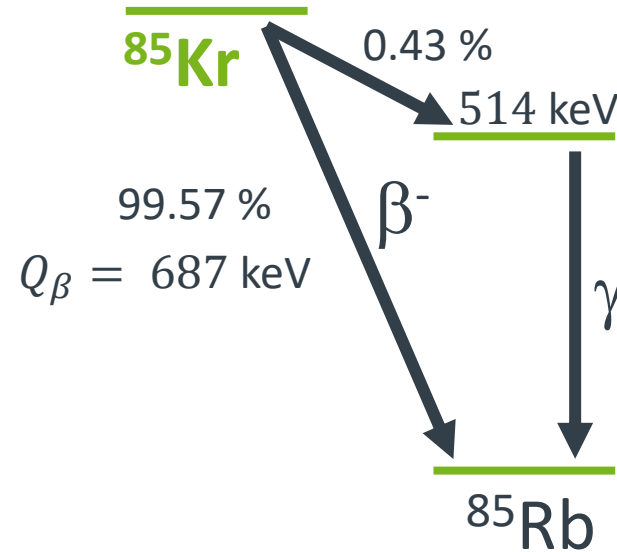


Bundesministerium
für Bildung
und Forschung



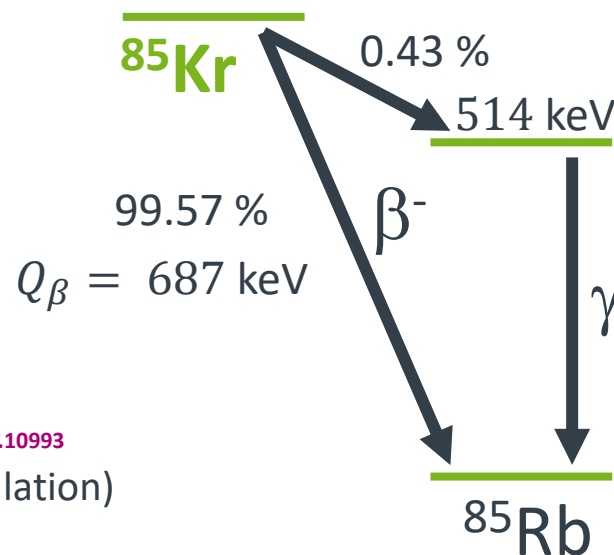
Intrinsic backgrounds

- Anthropogenic ^{85}Kr ($T_{1/2} = 10.76$ years):
 - 2.33×10^{-11} ^{85}Kr in $^{\text{nat}}\text{Kr}$
 - Commercial Xe: $^{\text{nat}}\text{Kr}/\text{Xe} > 10^{-9}$ (ppb)
 - Needs to be removed once, but can reenter

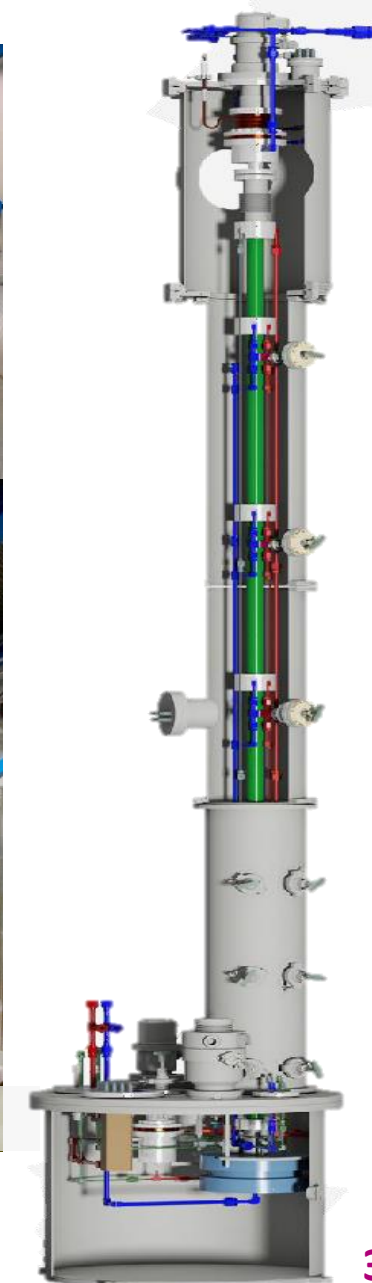


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 - Commercial Xe: $^{\text{nat}}\text{Kr}/\text{Xe} > 10^{-9}$ (ppb)
 - Needs to be removed once, but can reenter
- Achieved:
 - XENONnT: $^{\text{nat}}\text{Kr}/\text{Xe} < (56 \pm 36) \times 10^{-15}$ (ppq) [arXiv:2501.10993](#)
(26 ppq at local test in Münster via cryogenic distillation)
[PRL 129, 161805 \(2022\)](#)
 - LZ: $^{\text{nat}}\text{Kr}/\text{Xe} < (186 \pm 26) \times 10^{-15}$ (ppq) [arxiv:2410.17036](#)
(via gas chromatography)
- XLZD requirement: **30 ppq** [arXiv:2410.17137](#)

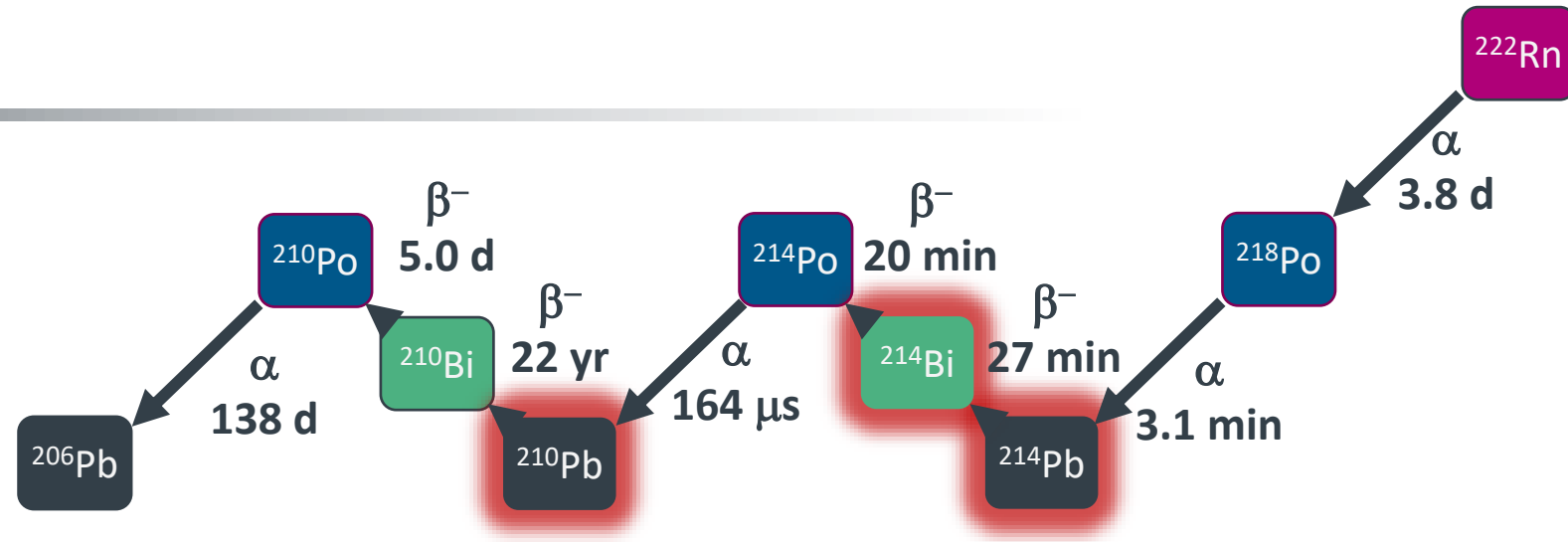


In realistic reach with current technology, few challenges when operated as “online” distillation



Intrinsic backgrounds

- **^{222}Rn** ($T_{1/2} = 3.8$ days):
 - Emanation from materials (**$0.4 \mu\text{Bq/kg}$**)
 - Ways of mitigation:
 - **Avoid:** Screening, selection, design...
 - **Remove:** cryogenic distillation
 - **Tagging:** ^{218}Po - α tagging

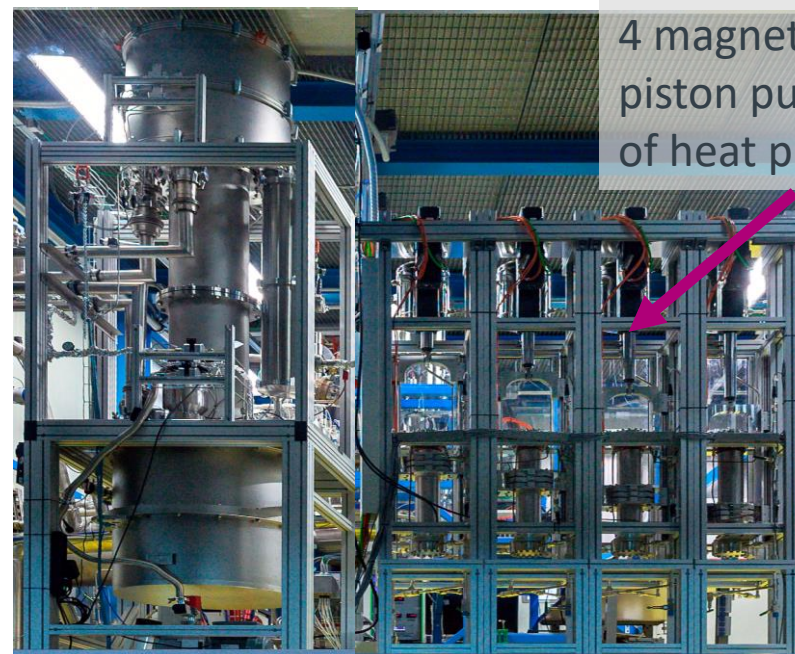
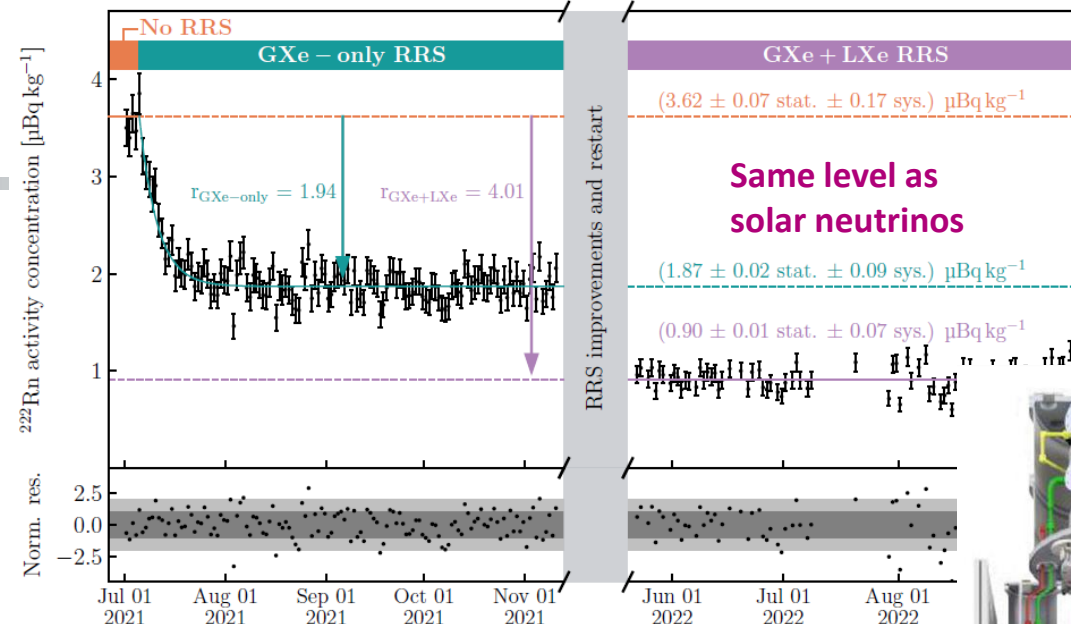


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 - Ways of mitigation:
 - **Avoid:** Screening, selection, design...
 - **Remove:** cryogenic distillation
 - **Tagging:** ^{218}Po - α tagging
- Achieved:
 - XENONnT: **0.9 $\mu\text{Bq/kg}$** [arXiv:2502.04209](#)
(20 slpm GXe + 200 slpm LXe = 80 kg/h)
 - LZ: **1.8 $\mu\text{Bq/kg}$** with rejection via tagging [arXiv:2410.17137](#)
- XLZD requirement: **0.1 $\mu\text{Bq/kg}$** (10^{-26}) [arxiv:2410.17036](#)

 **Requires improvements on all fronts**

Daniel Wenz



4 magnetically coupled piston pumps for sort of heat pump concept

EPJ C77 358 (2017)
EPJ C82 1104 (2022)
JINST 16 P09011 (2022)
JINST 17 P05037 (2022)

XLZD meeting, LNGS 2025

Cryogenic distillation in a nutshell

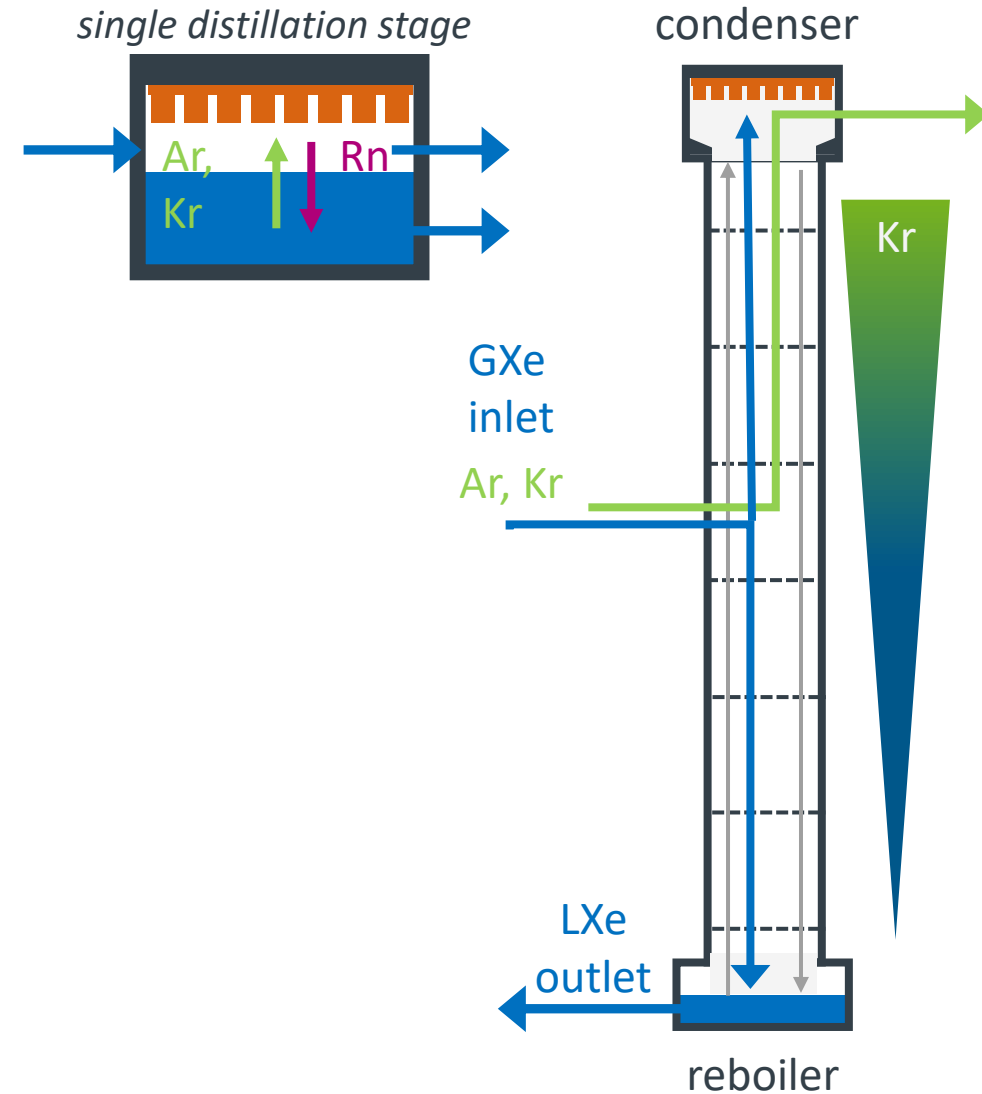
- Exploits difference in vapor pressure of fluids in mixture

- Separation efficiency given by relative volatility

$$\alpha_i = \frac{p_i}{p_{Xe}}$$

*at 173 K

- Krypton:** $\alpha_{Kr} = 10.5^*$, extract...
 - ...Kr-enriched offgas from the top
 - ...clean xenon from the bottom



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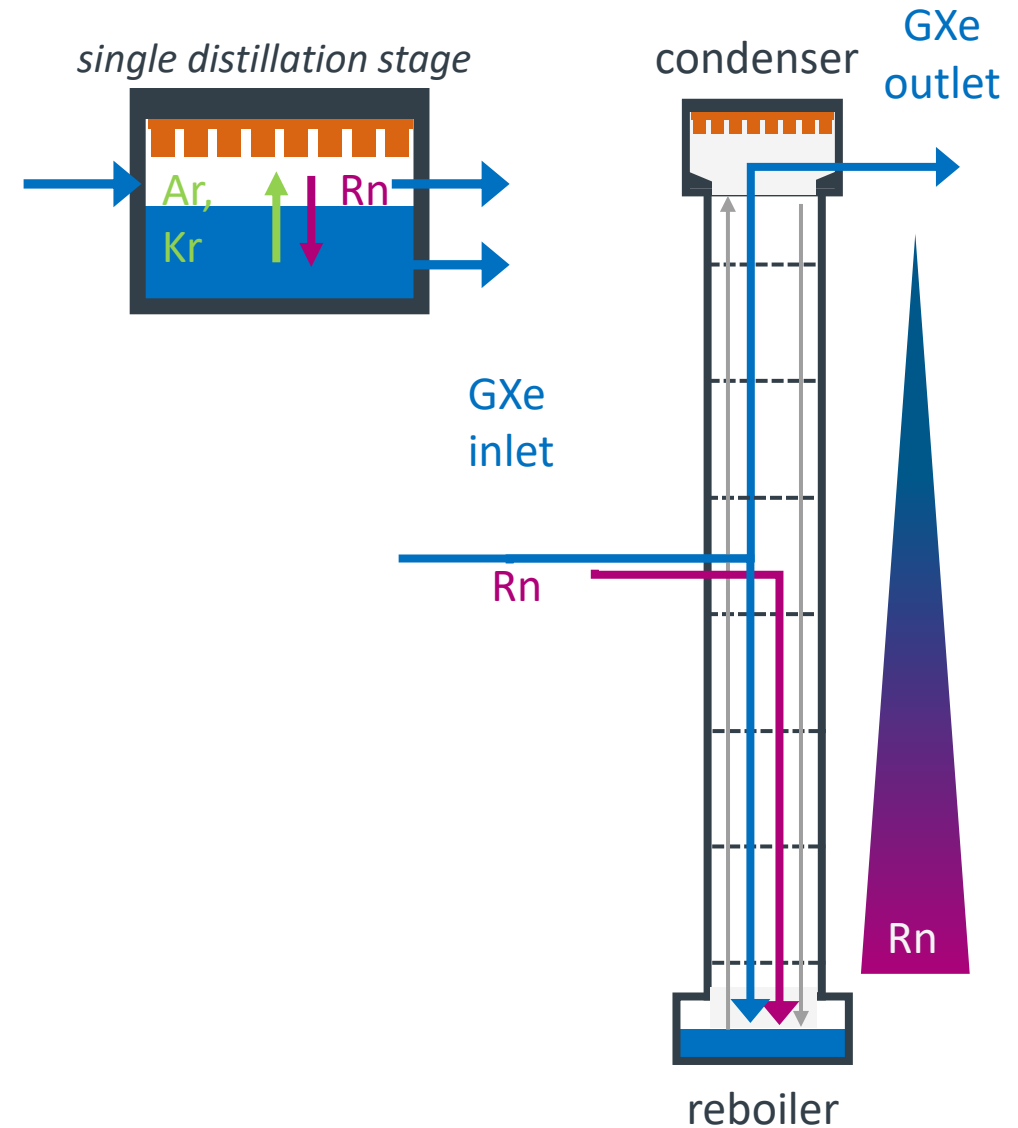
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- Krypton:** $\alpha_{Kr} = 10.5^*$, extract...

- ...Kr-enriched offgas from the top
- ...clean xenon from the bottom

- Radon:** $\alpha_{Rn} = 0.1^*$, extract...

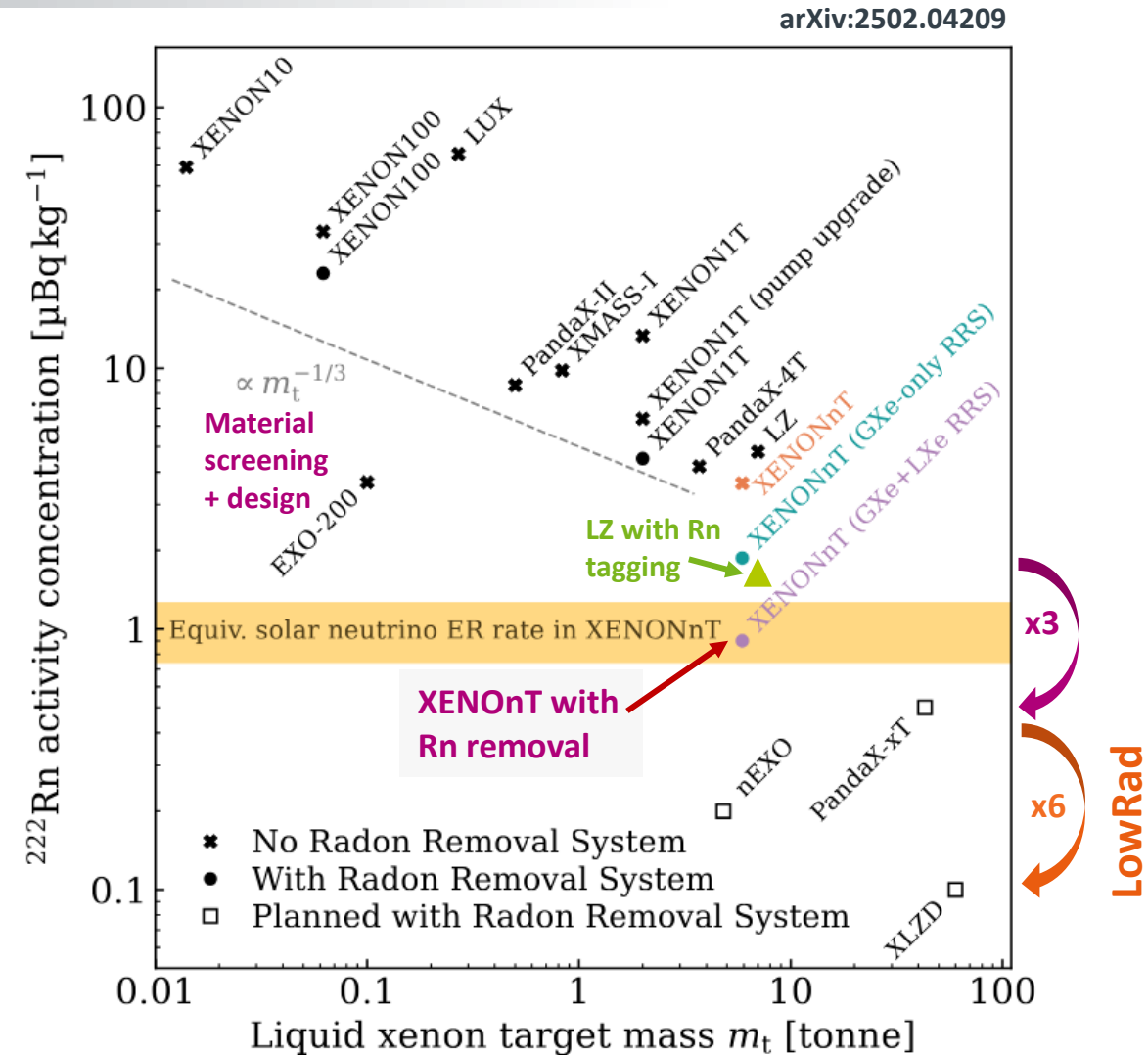
- ...clean xenon from the top
- Let Rn decay inside of the reboiler ($T_{1/2} = 3.8$ days)



Goals of ERC Advanced Grant **LowRad** of C. Weinheimer

- Develop technologies for:
 - Next-generation experiments with around 75 t of LXe
 - Continuous/online ^{85}Kr removal (30 ppq $^{\text{nat}}\text{Kr}$)
 - Another factor 10* in ^{222}Rn reduction (0.1 $\mu\text{Bq/kg}$)
- R&D for novel purification methods
- Methods for physics searches/analyses
- Pave the way for an all-in-one purification & distillation system
- Complete purification & distillation demonstrator

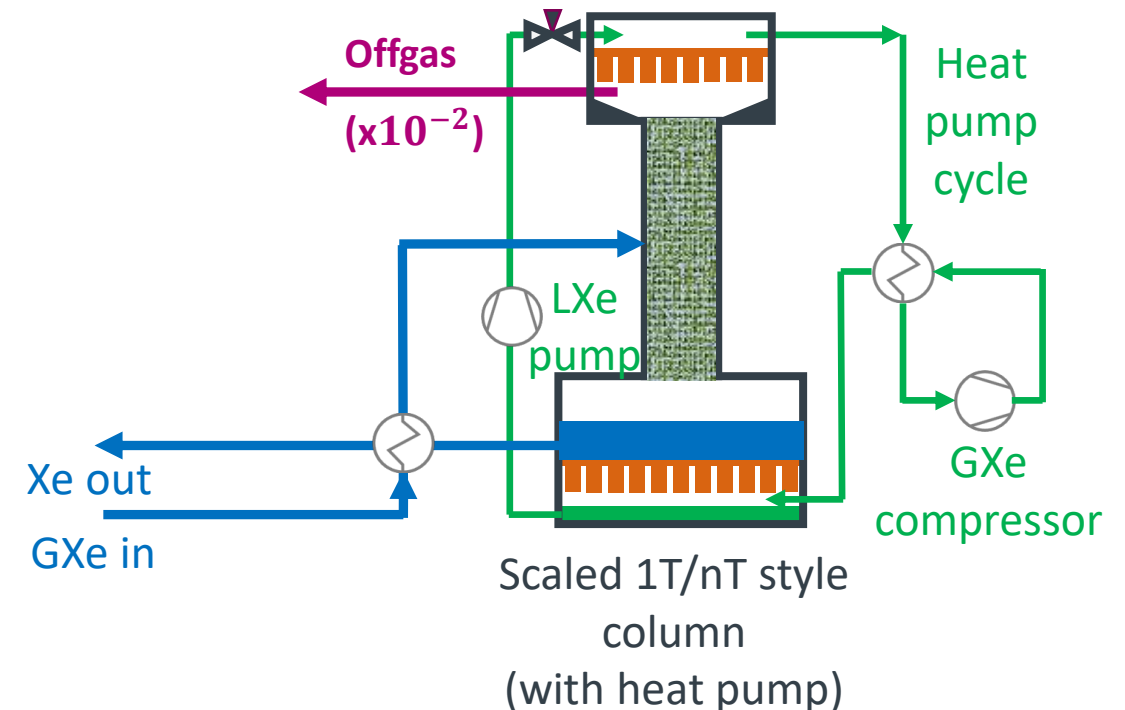
*A **factor 6 through active removal** times
a **factor 3 by avoidance and tagging**



Loss-free online Krypton removal

- Why continuous Kr removal?
 - Contamination due to Air “leaks” ($\propto \# \text{Flanges}$), or operations e.g. in XENONnT
 - Enables regular ^{37}Ar ($T_{1/2} = 35 \text{ d}$) low energy calibration (To study efficiency near detector threshold)
- Challenge:
 - Requires 1 % offgas:

$$\underbrace{2.9 \frac{\text{kg}}{\text{h}} \cdot \frac{75 \text{ tonne}}{8.6 \text{ tonne}} \cdot 10^{-2}}_{\text{Scale flow to XLZD size}} \approx 0.26 \frac{\text{kg}}{\text{h}} \Rightarrow 6 \frac{\text{kg}}{\text{d}}$$

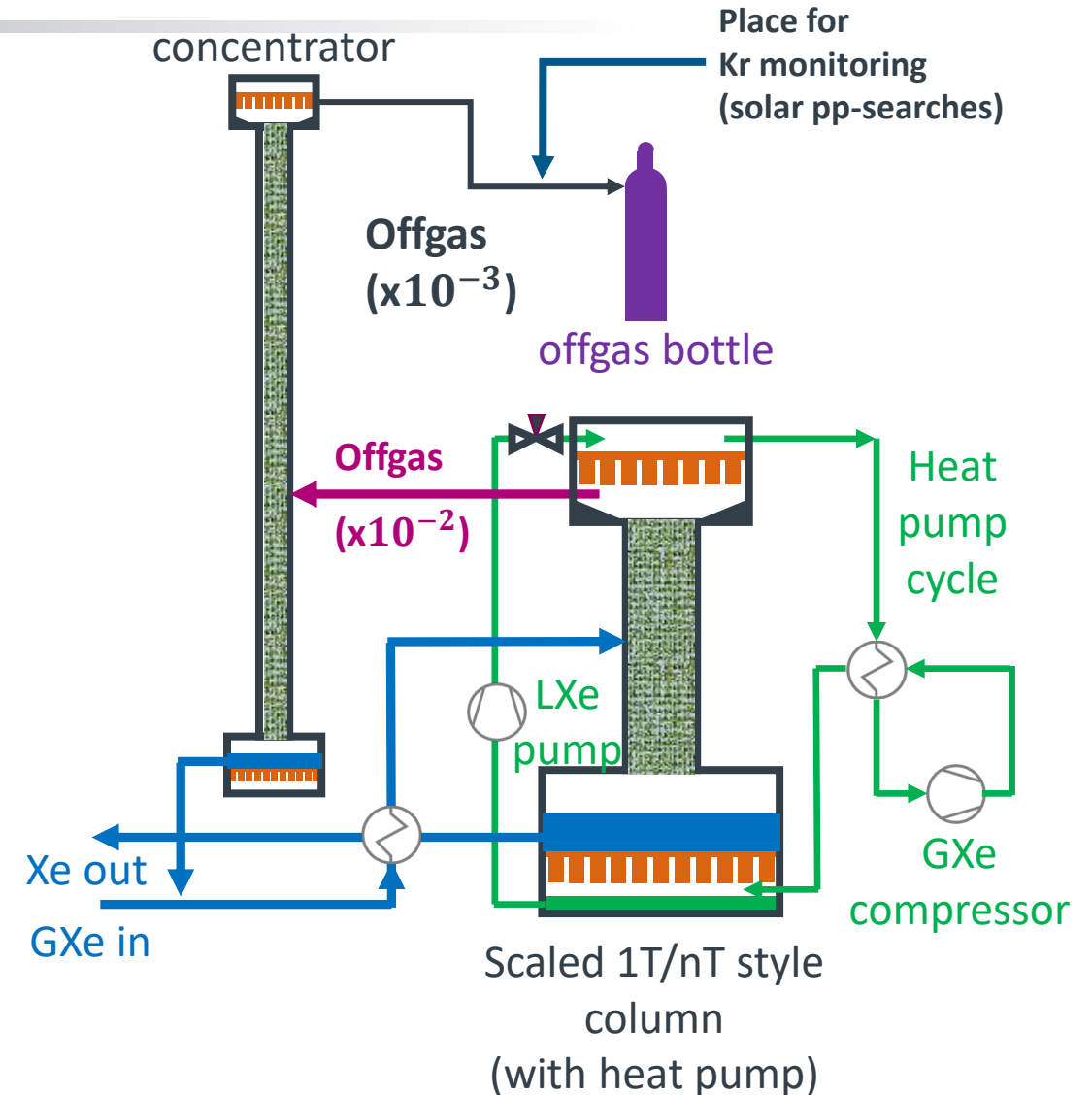


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The diagram shows a vertical column with a concentrator at the top and a GXe compressor at the bottom. A heat pump cycle is integrated, involving an LXe pump and a GXe compressor. Offgas is monitored and sent to a bottle, while a portion is recycled through a heat pump cycle.

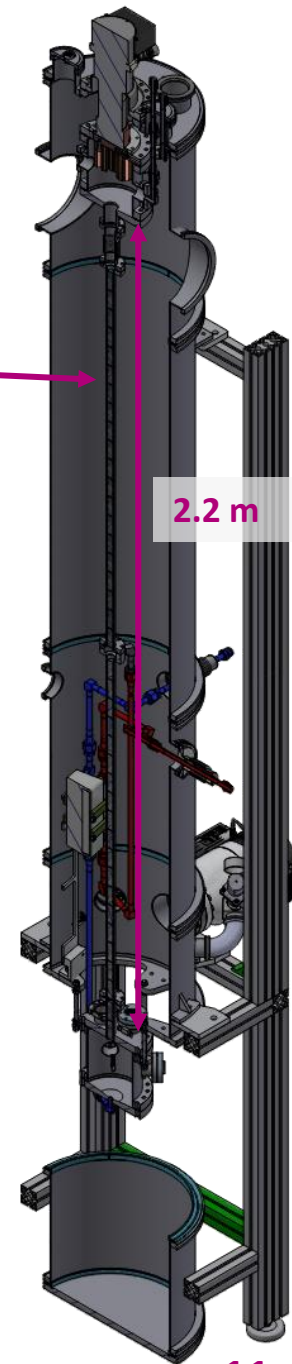
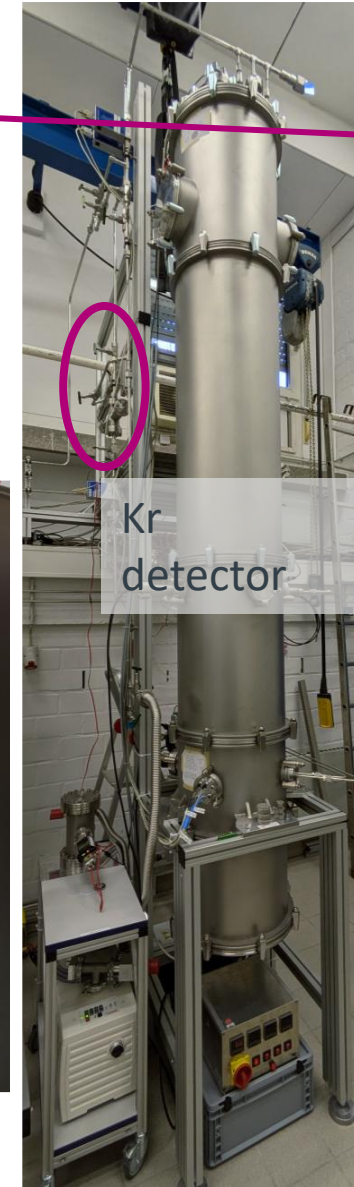
Manageable offgas plus place for online Kr monitoring



Loss-free online Krypton removal

- Developed McCabe-Thiele calculator based on TESP_y and CoolProp
- Designed demonstrator column with
 - Input: 1 kg/h with $^{\text{nat}}\text{Kr}/\text{Xe}$ of 5×10^{-12} (ppt)
 - Output: $^{\text{nat}}\text{Kr}/\text{Xe}$ of 5×10^{-15} (ppq)
 - Offgas: 0.1 % of input with $^{\text{nat}}\text{Kr}/\text{Xe}$ of 5×10^{-9} (ppb)
 - (Column: 1200 Reflux with 9 stages)

➡ Concentrator column was built and is currently being characterized using $^{83\text{m}}\text{Kr}$. First results look good!



High flow radon removal system

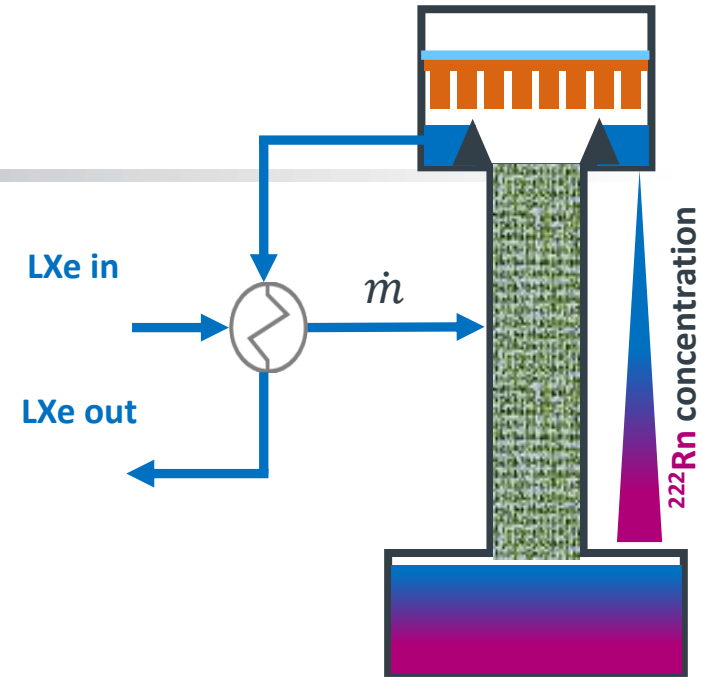
- Why higher flow for increased Rn reduction?

- Reduction factor is given by

$$r = \underbrace{r_{GXe}}_{\approx 2^*} \cdot \underbrace{\frac{\lambda_{Rn} + f}{\lambda_{Rn}}}_{\approx 3} \approx 6$$

*assumes similar Rn distribution as in XENONnT

$$\Rightarrow \dot{m} = 75 \text{ t} \cdot \underbrace{0.362 \frac{1}{\text{d}}}_f \approx 1130 \frac{\text{kg}}{\text{h}}$$



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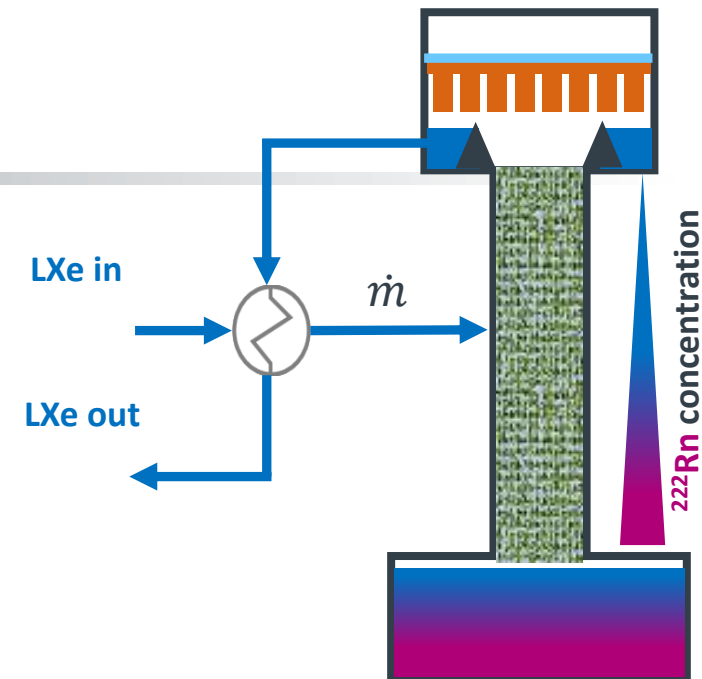
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- Requires large cooling and heating power!

$$(\Delta h|_{\text{evap.}} = 95.7 \frac{\text{kJ}}{\text{kg}} @ 1 \text{ bar})$$



$$\dot{Q}_C = 45^* \text{ kW}$$

$$\dot{Q}_E = 45^* \text{ kW}$$

*assumes similar reflux of R=0.5
as in XENONnT
(So total flow will be $1.5 \cdot \dot{m}$)

- Cooling cannot be provided by LN2 or Cold Heads

$$(\Delta h|_{\text{evap.}} = 199 \frac{\text{kJ}}{\text{kg}} @ 1 \text{ bar})$$



$$\dot{m}_{\text{LN2}} \approx 20 \frac{\text{tonne}}{\text{day}}$$



**Use full heat pump concept
to drive distillation**

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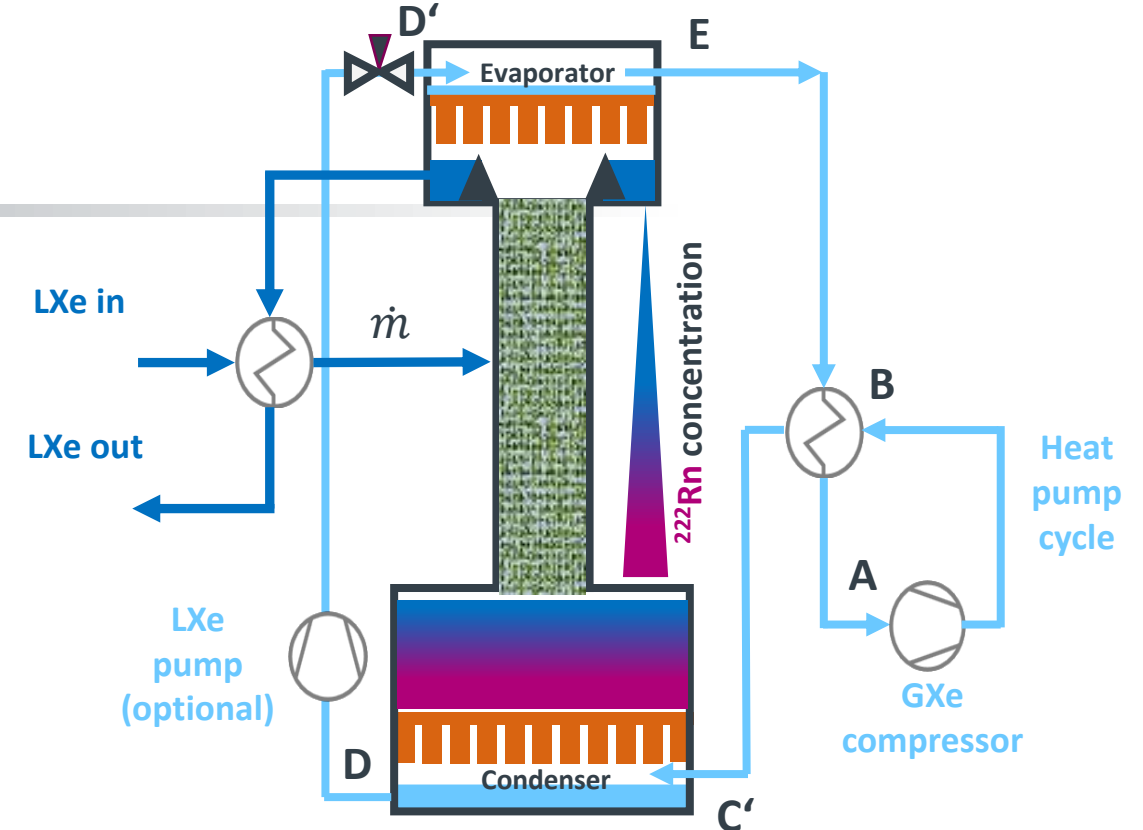
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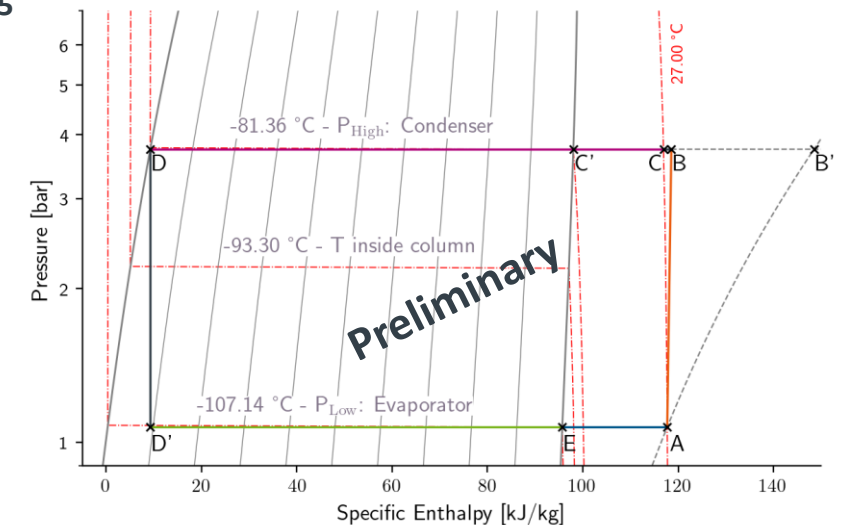


$$\dot{m}_{\text{LN2}} \approx 20 \frac{\text{tonne}}{\text{day}}$$

- Separate heat pump with xenon as working medium to provide cooling and heating power!

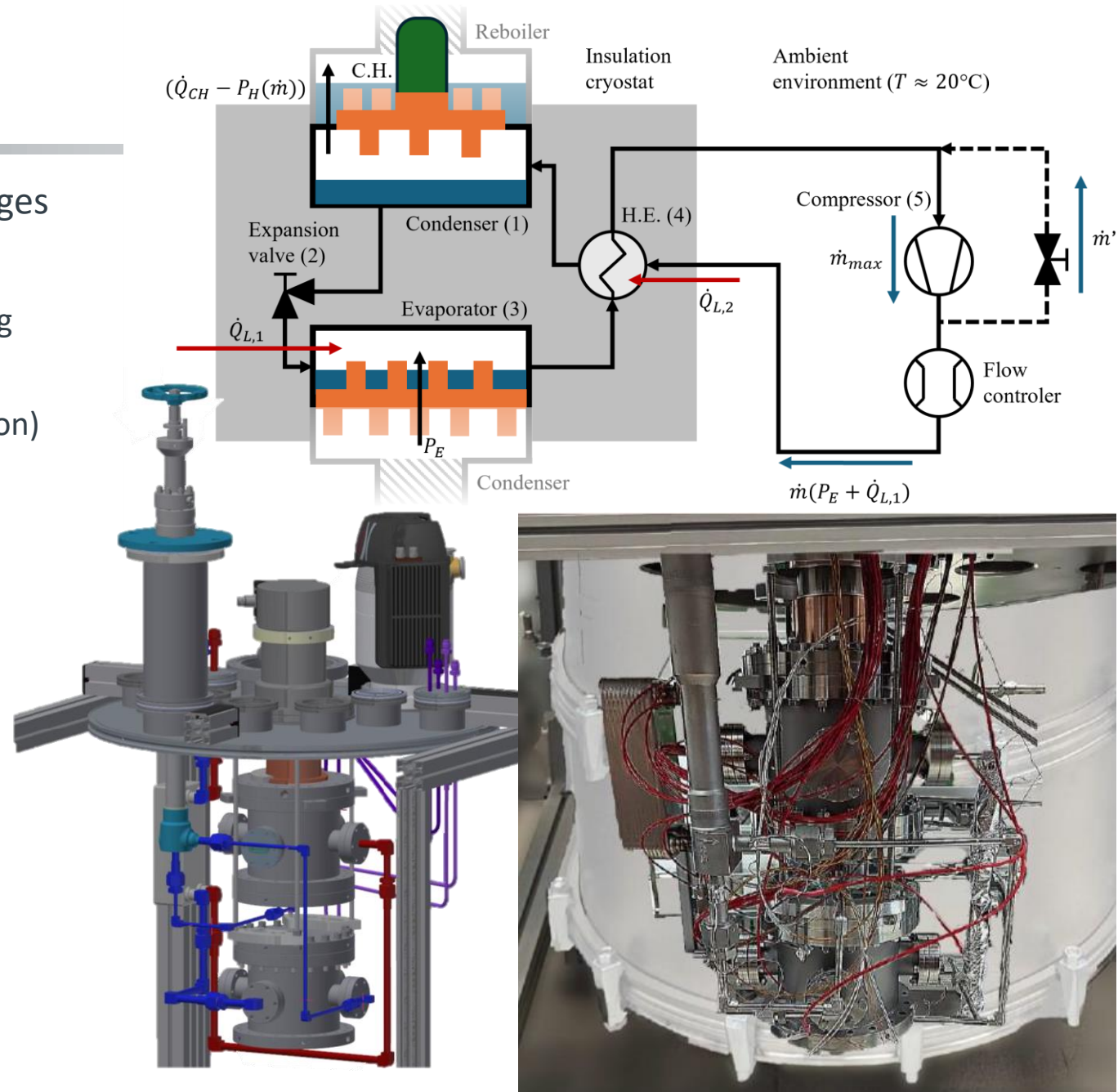


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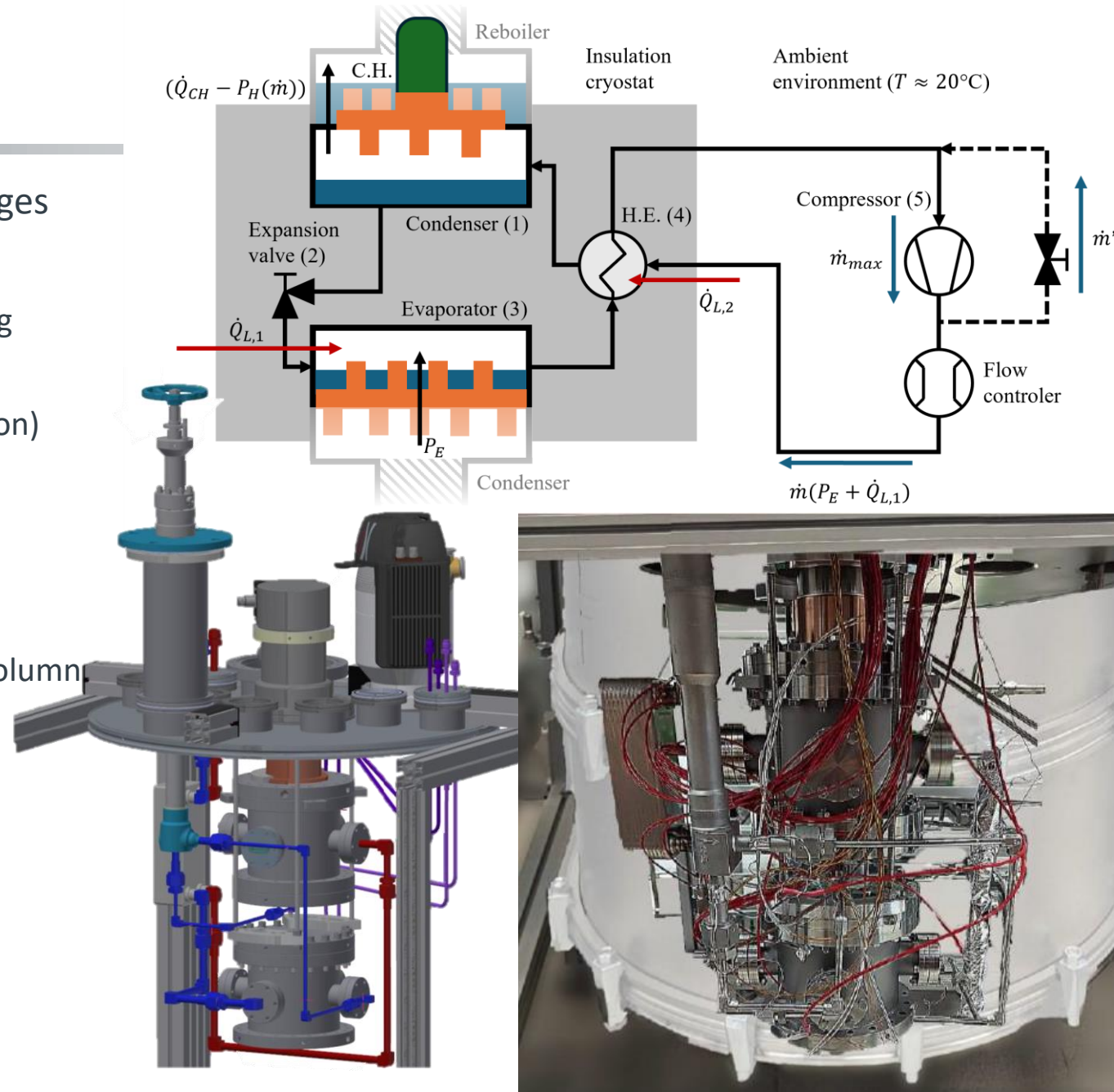
High flow radon removal system

- Small scale demonstrator to study technical challenges (flow: 4 kg/h equivalent column)
 - Designed to deliver up to 130 W of cooling and heating power
 - First test concluded successful (paper under preparation)



High flow radon removal system

- Small scale demonstrator to study technical challenges (flow: 4 kg/h equivalent column)
 - Designed to deliver up to 130 W of cooling and heating power
 - First test concluded successful (paper under preparation)
- Next step:
 - Scale technology by a factor x15 to 70 kg/h (2 kW to 3 kW of cooling/heating power)
 - Fully integrated into a XENONnT sized Rn distillation column at Münster
 - Rn concentration monitor
 - Make first design choices towards optimization:
 - More efficient compressor
 - Reduce flow loss through compressor bypass

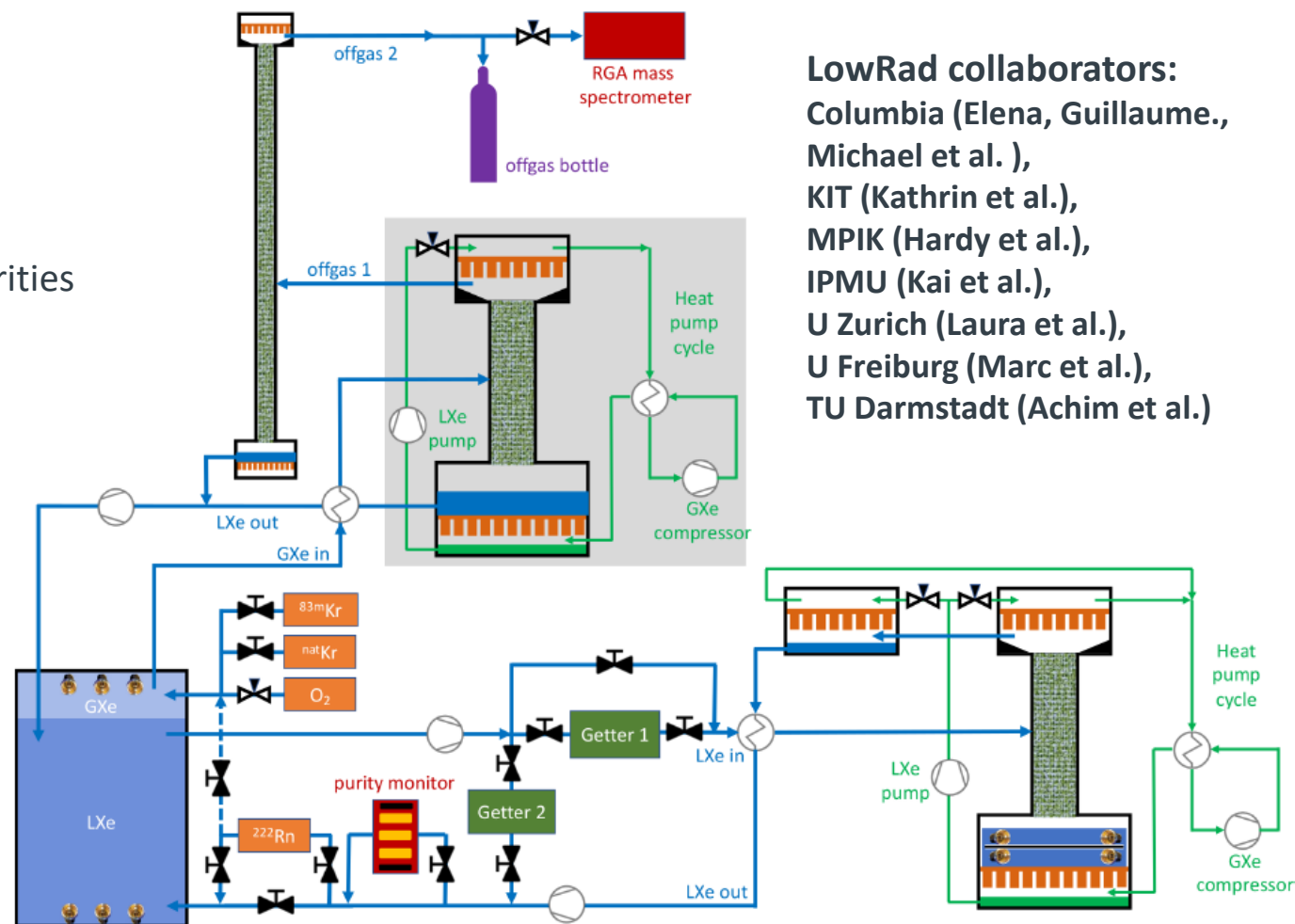


Compact purification and monitoring:

- Demonstrator for a compact all-in-one purification, distillation and monitoring unit.
 - LXe detector volume instrument with light sensors for monitoring
 - Includes GXe/LXe purification for electronegative impurities
 - Various calibration sources to study performance of subsystems
 - Neutron shielding design study to mitigate ^{137}Xe
 - A test facility for high-flow LXe distribution and low maintenance LXe pumps




Please let us know if you would like to contribute!



LowRad collaborators:
Columbia (Elena, Guillaume, Michael et al.),
KIT (Kathrin et al.),
MPIK (Hardy et al.),
IPMU (Kai et al.),
U Zurich (Laura et al.),
U Freiburg (Marc et al.),
TU Darmstadt (Achim et al.)

Compact purification and monitoring:

- Space requirement:
 - Krypton removal system (height ~5.5 m)
 - (XENONnT sized Rn column) + concentrator column: $0.7 \text{ m}^2 + 0.7 \text{ m}^2$
 - (XENONnT sized compressor for heatpump): 0.7 m^2
 - Rn column (height ~4 m):
 - XENONnT sized Rn column sized by flux: $15 \cdot 0.7 \text{ m}^2 = 10.5 \text{ m}^2$
 - Compressor sized by flux: $15 \cdot 0.7 \text{ m}^2 = 10.5 \text{ m}^2$
 - Additional infrastructure:
 - GXe/LXe purification, LXe monitor, etc. +??? m^2
- Electrical power requirement:
 - Goal: less than 100 kW
 - Using large efficient turbine compressors



about $6 \times 6 \times 6 \text{ m}^3$
(+ 0.5 m of PE
neutron shield)

Conclusion

- Develop technologies for:
 - Continuous/**online ^{85}Kr removal** (30 ppq $^{\text{nat}}\text{Kr}$), enable high statistics **^{37}Ar calibration**
 - Another **factor 6** in **active ^{222}Rn reduction towards** 0.1 $\mu\text{Bq/kg}$
 - Online **concentration monitoring**
- Design of a combined and compact **purification & distillation** unit (75 kg/h)
- Other **LowRad R&D at Münster** not shown today:
 - Computing tools for the design of cryogenic distillation and heat pumps
 - Kr- and Rn-decay monitoring systems
 - Ultra clean gas and liquid xenon pumps
 - Xenon gas purity monitoring systems

