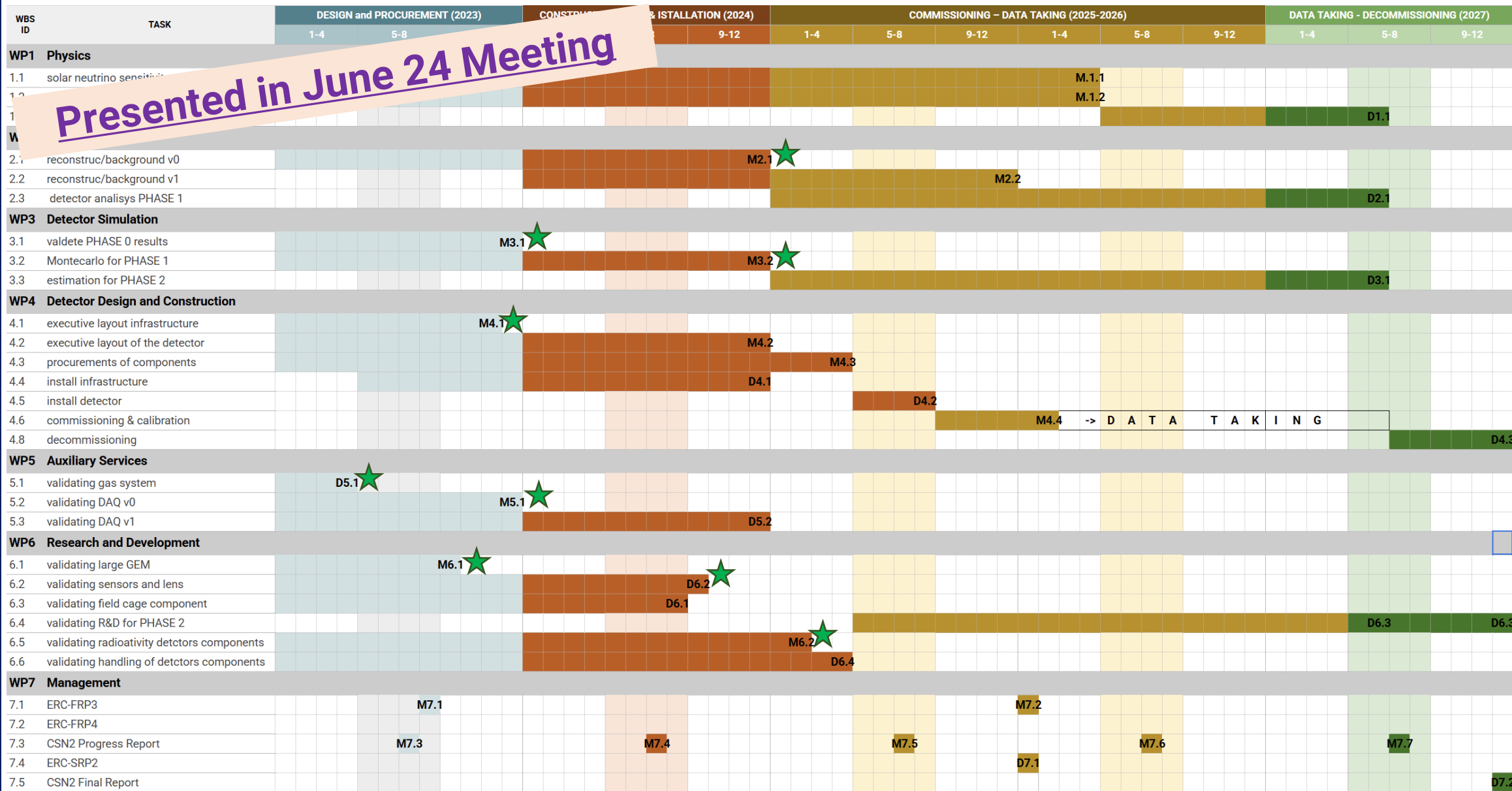


CYGNO04

Technical Coordinator Report

Davide Fiorina – GSSI & INFN LNGS

CYGNO04 Gantt



CYGNO04 Gantt

CYGNO has been 6 months without a Technical Coordinator Apr-Nov 2024

→ Solved with a new nomination (Davide Fiorina)

With the new year and a stabilized situation, it has been clear that the assignments are incompatible with the realization of CYGNO04 among deadlines.

→ We obtained support from the LNGS design service (3 months/person)

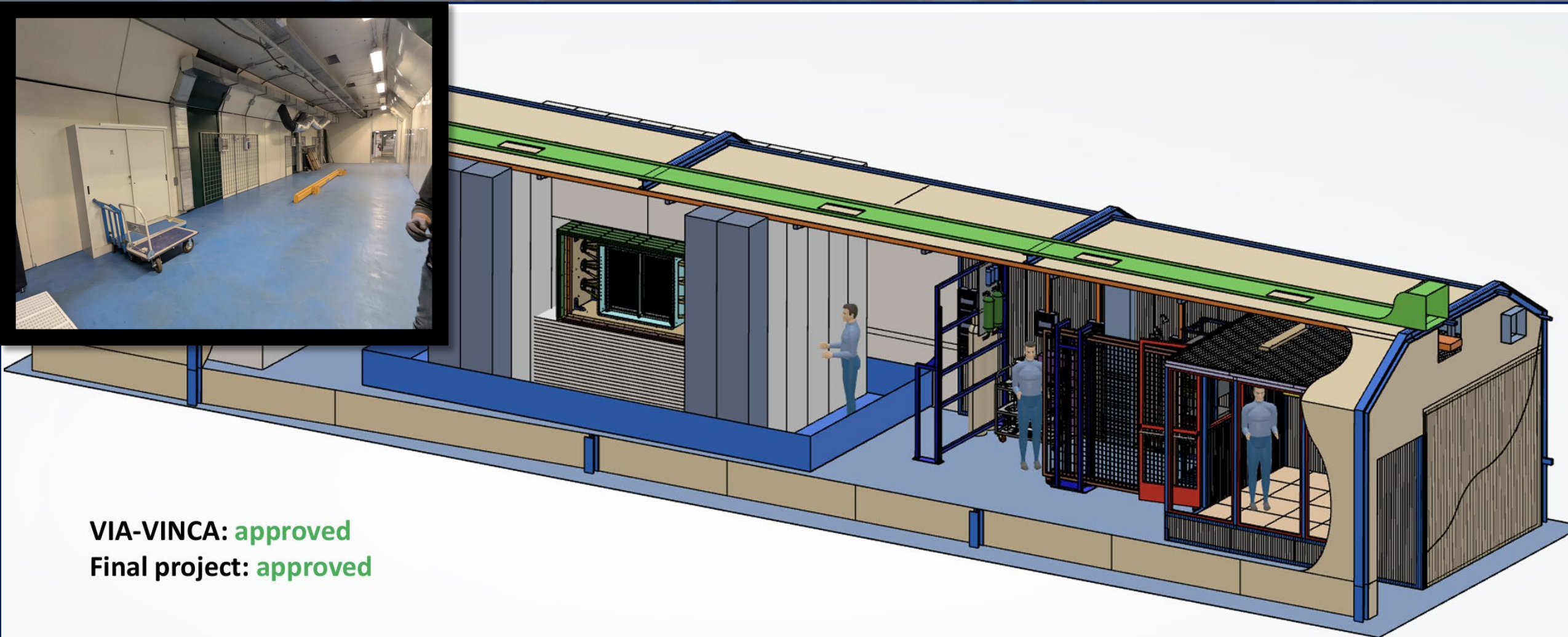
→ The collaboration formed a **task force (TC+SP+designer LNF+designer LNGS)** with full decisional powers in matters of design and construction

We are now on the correct path to deliver the detector in the **first trimester of 2026**. Commissioning will last 6 months with one year of data taking, decommissioning is foreseen at the end 2027.

September 24

La commissione apprezza il lavoro di analisi compiuto dalla collaborazione su LIME ma invita la collaborazione a finalizzare la realizzazione di CYGNO-04 non oltre i primi mesi del 2026, recuperando, ove possibile i ritardi. La CSN2 raccomanda alla collaborazione un adeguato periodo di presa dati prima del *decommissioning* previsto nel 2027. La commissione inoltre puntualizza che la maggior parte delle spese di costruzione e caratterizzazione di CYGNO-04 devono essere sostenute su fondi ERC e si impegna a dare supporto all'esperimento secondo il piano finanziario esposto nel CDR a fronte del raggiungimento delle *milestone* di progetto, che saranno puntualmente verificate dai Referee.

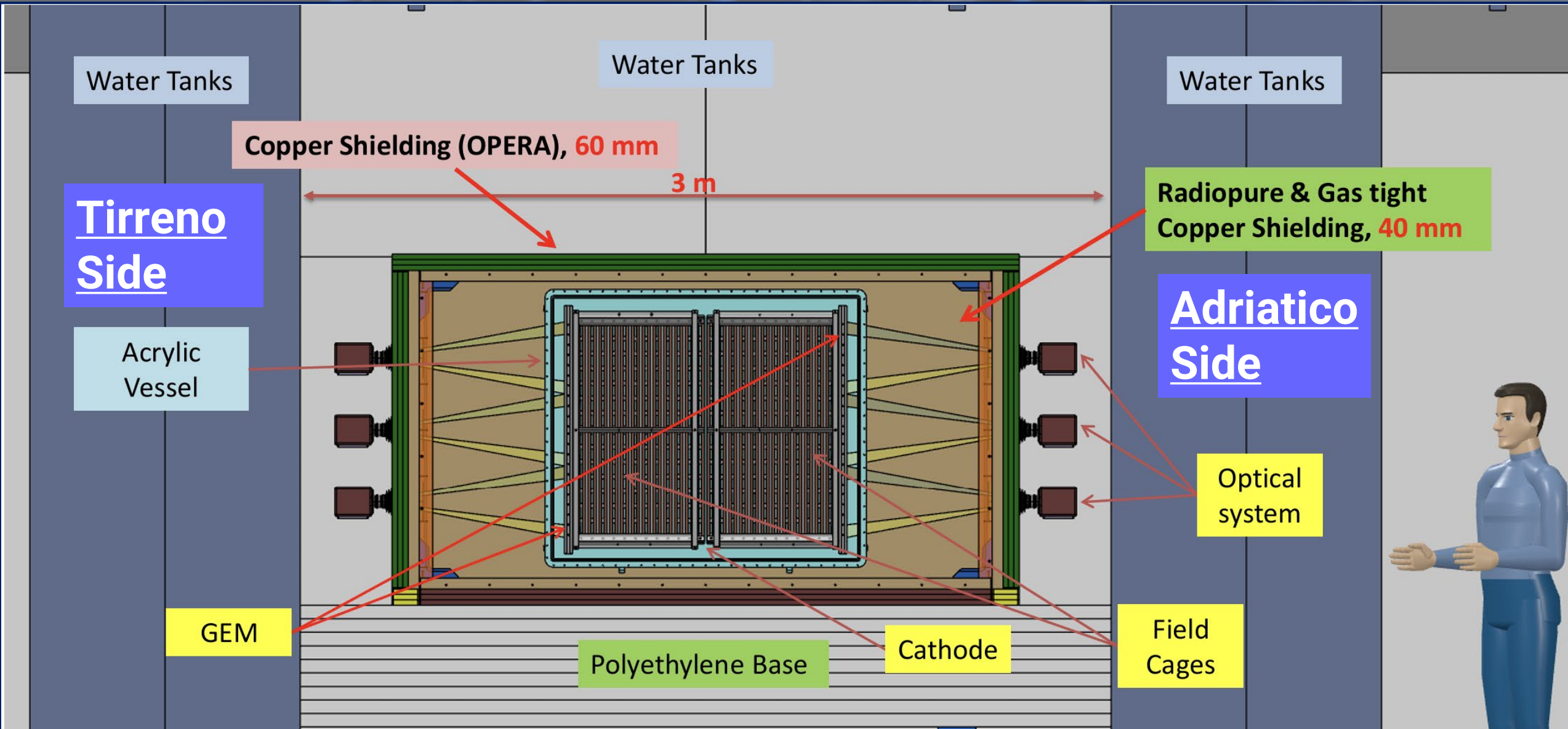
Hall F Infrastructure



VIA-VINCA: **approved**
Final project: **approved**

- **Delay in the company preparation works → Delivery expected end of February**
- **Not a showstopper and not impacting the CYGN004 timeline**

Mechanical Layout



GEM foils

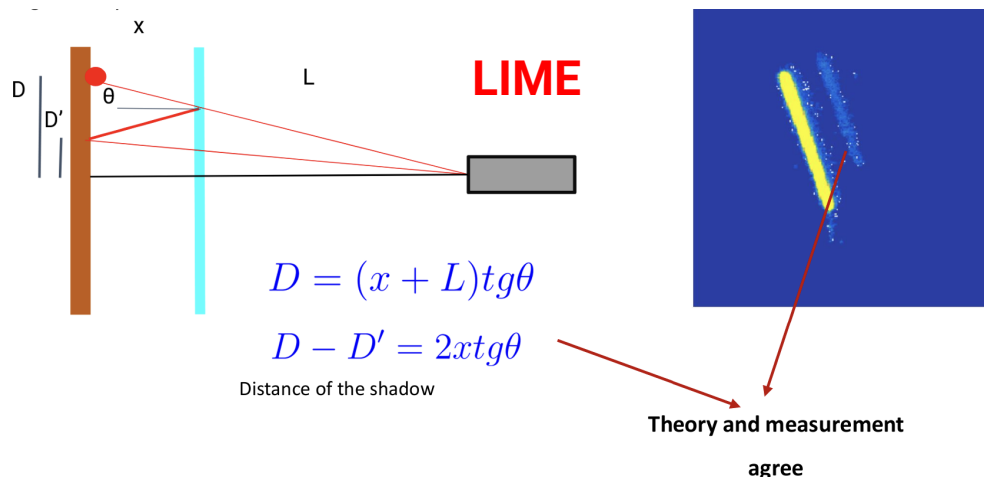
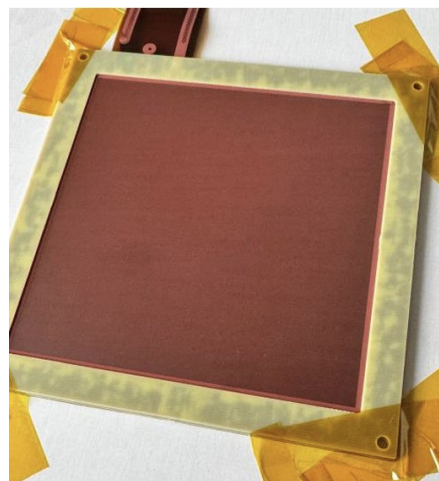
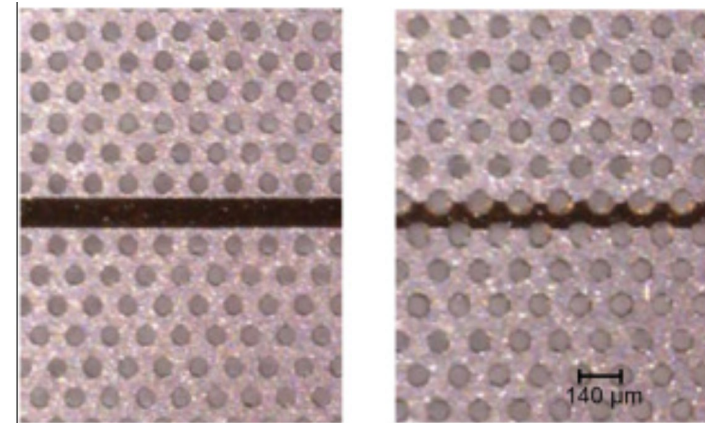


CYGN0 needs 6 GEM foils, we bought 8 foils

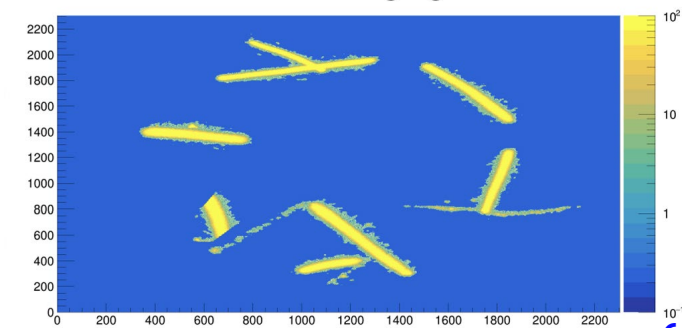
- 4 foils with random segmentation (one is oxidized)
- 4 foils with standard segmentation (one is oxidized)

Random segmentation should reduce the dead area while maintaining the operational stability (tested by CMS-GEM)

Oxidized GEM made by corrugation of copper plus deposition of 0(nm) copper polymer makes the GEM opaque avoiding reflection of large light emission on the PMMA window as observed in LIME



GIN- Frascati Proto
Oxidized GEM large light

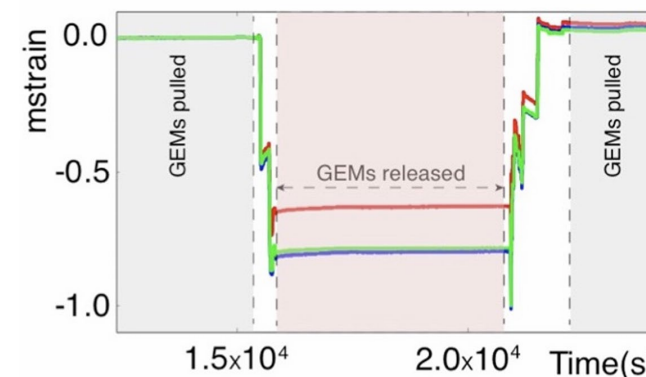
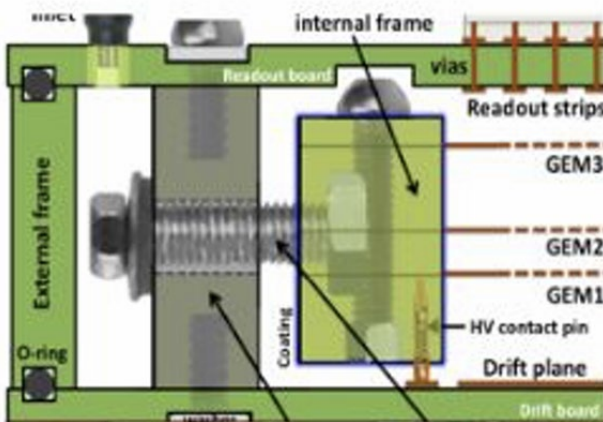
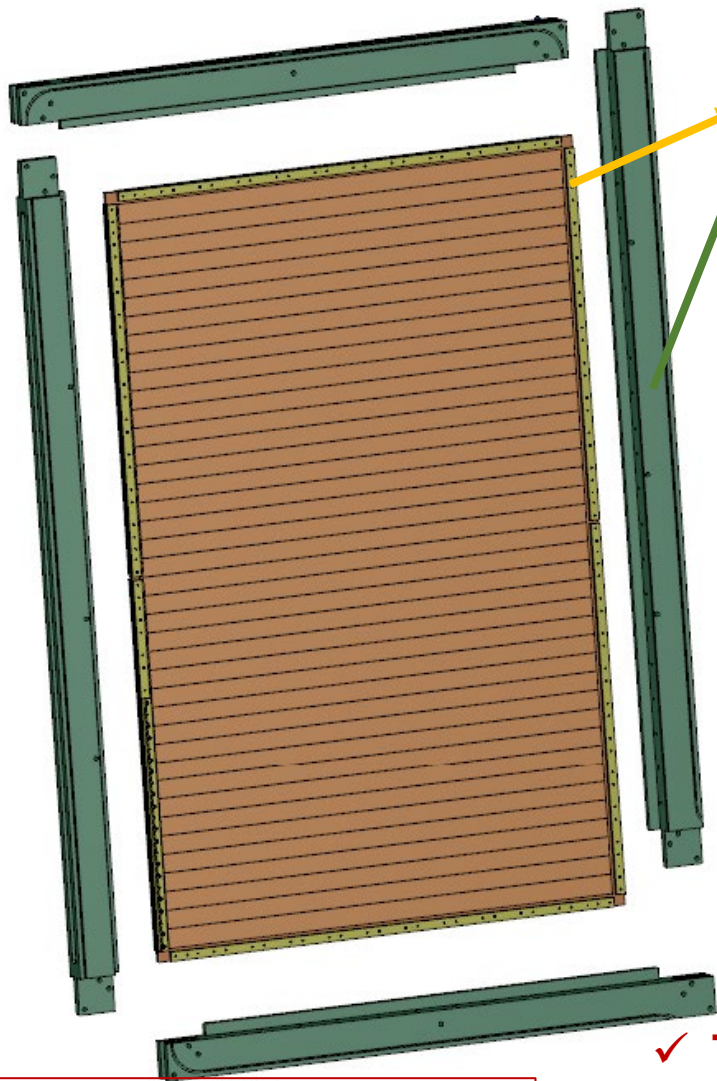


GEM Frame

Work Carried out by LNF GEM foils are mounted à-la CMS

- Stretching system and HV powering through pogo-pins on the internal frame
- External Frame guarantees the tensile strength and it is part of the detector structure
- Both frames in Nylon66
 - Non-igrospoic (different from Nylon6)
 - Good mechanical proprieties
 - Lower background wrt PMMA

External Frames may host Fiber Bragg Grating (FBG) for tensile deformation monitoring

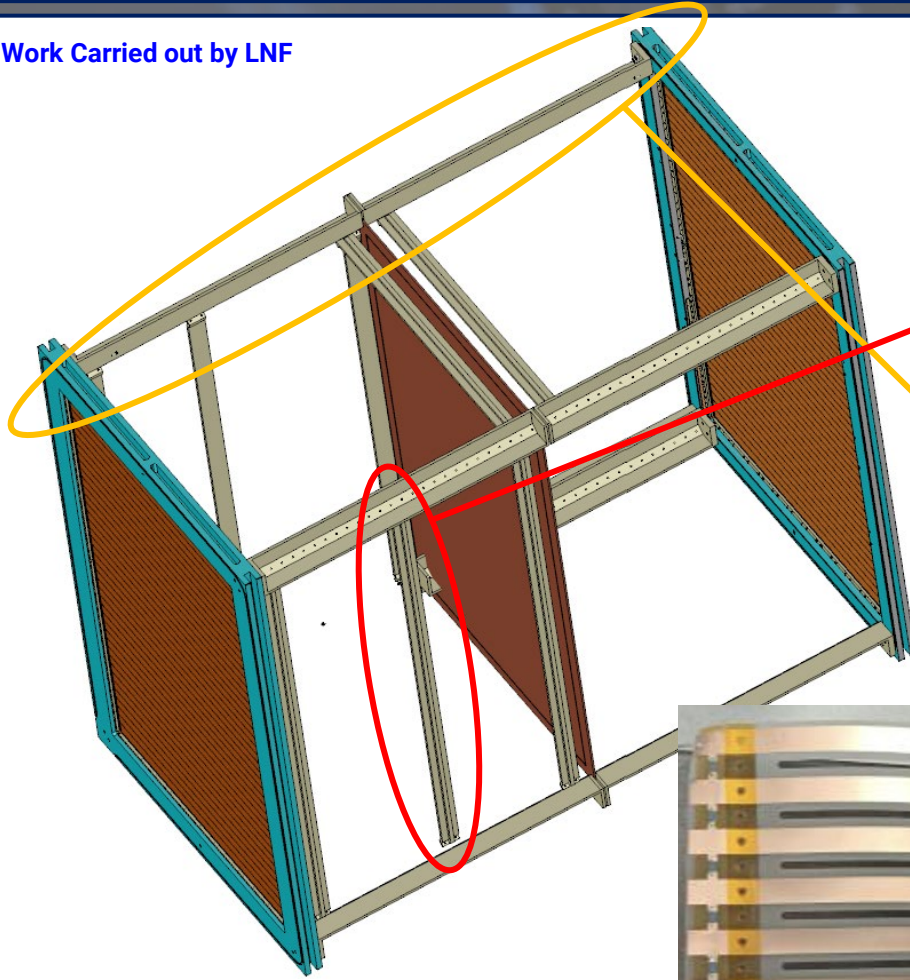


To be integrated in the 3D model

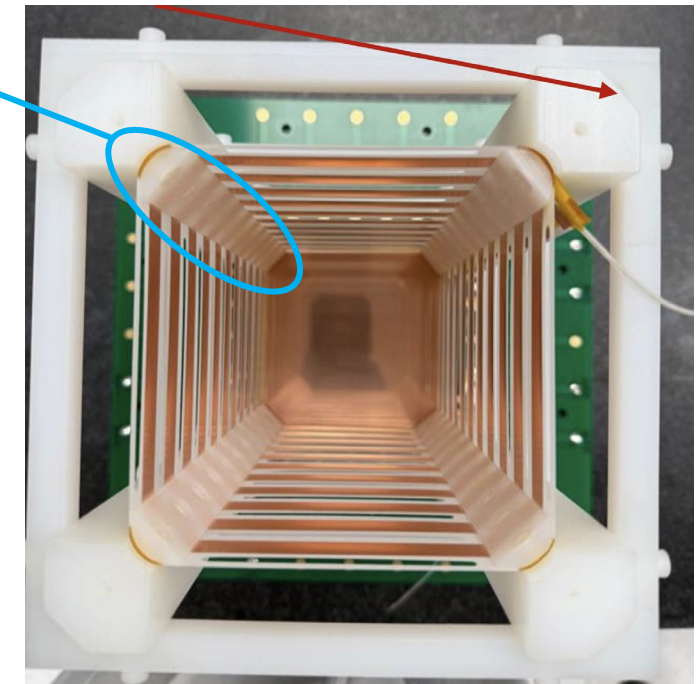
- ✓ The two GEM frames are in production (1 month delivery+1 month GEM stack conditioning and test)
- ✓ Integration in the 3D model ongoing

Field Cage and Cathode

Work Carried out by LNF

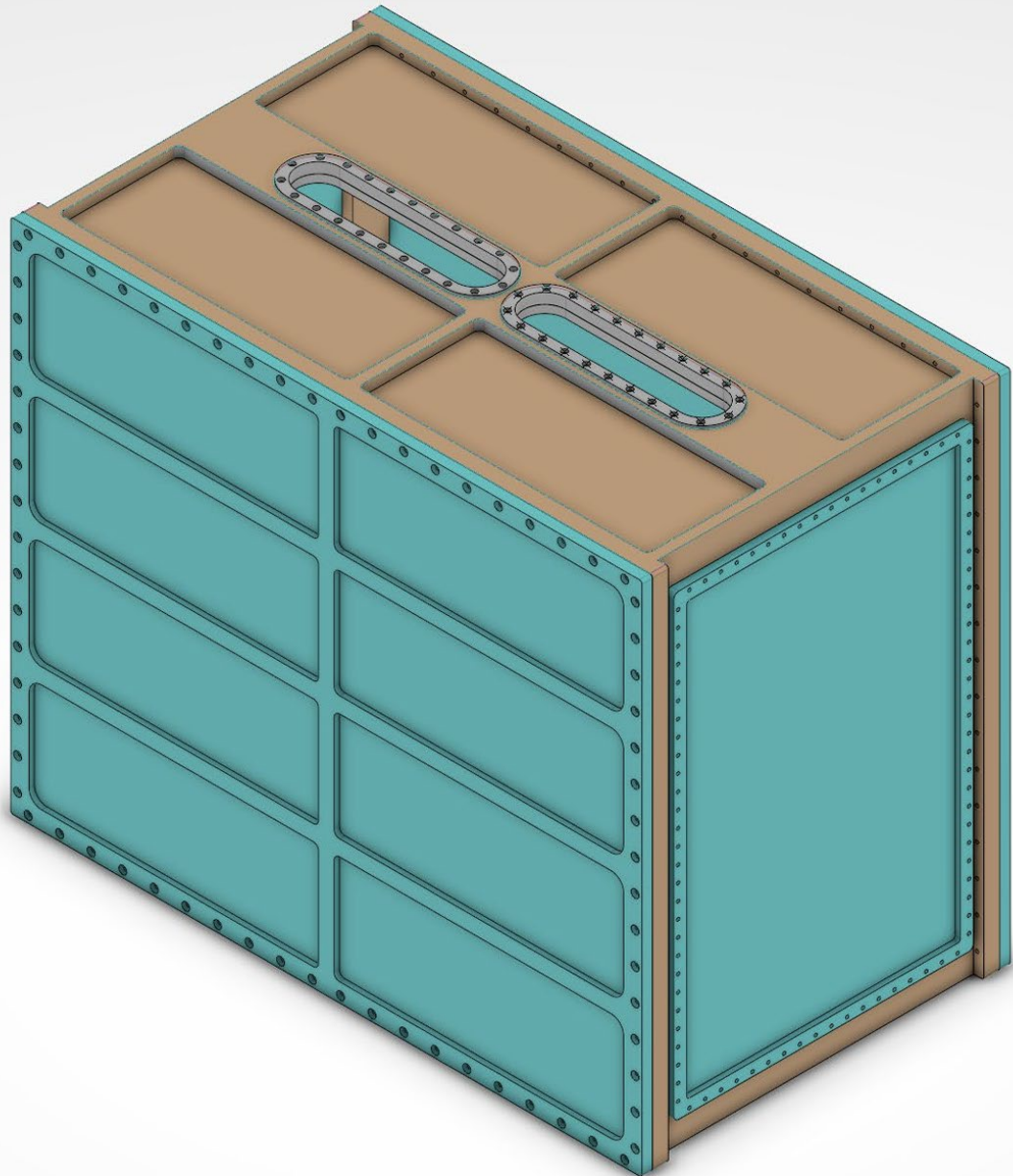


- The cathode** will be a Kapton foil copper clad on both sides (50um+5um)
- Integration ongoing, the design of the support/frame will follow the same as the GEM one
 - Backup solution, full copper plate
- Field Cage Structure in Nylon66**
- Probably no need for supporting structures (structural checks to be done)
 - Field rings made by copper strips on Kapton (PET as backup)
 - Resistors soldered on one side
 - Field Cage held by countersink N66 screws. Tests indicate no need to use an additional N66 strip



To be integrated in the 3D model

PMMA vessel

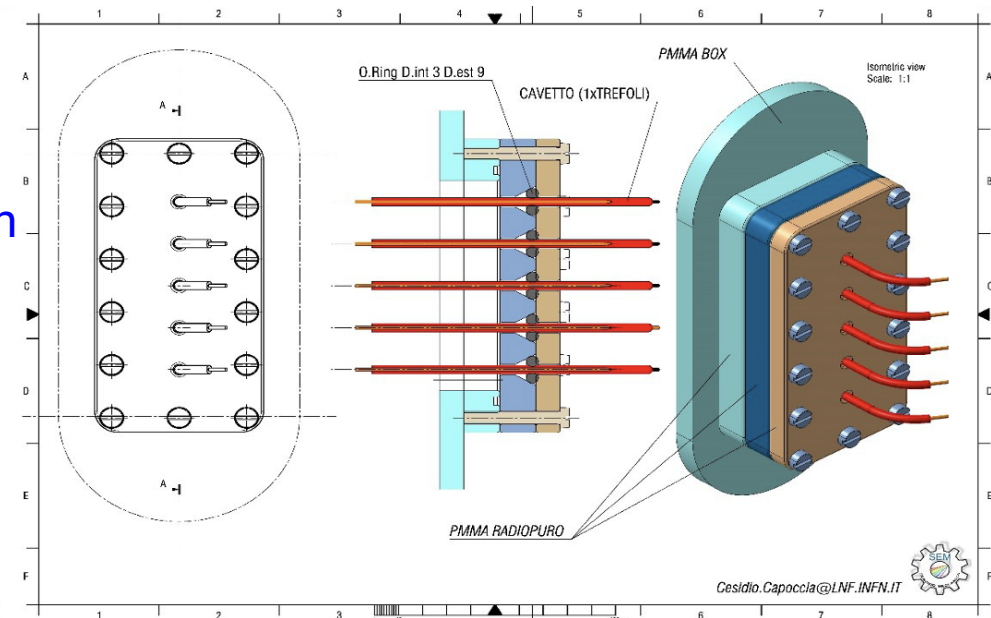


PMMA vessel

- Sizes defined, around 100kg
- Windows for Calibration source with flange and ETFE/Tedlar thin window
- Gas Tightness with O-rings and custom cables feedthrough, usable also for gas pipes
- PMMA supplier and company to machine it already available
- Need integration of GEM frames and Field cage to proceed

Feedthrough

- Following the implementation of LIME HV cathode cable

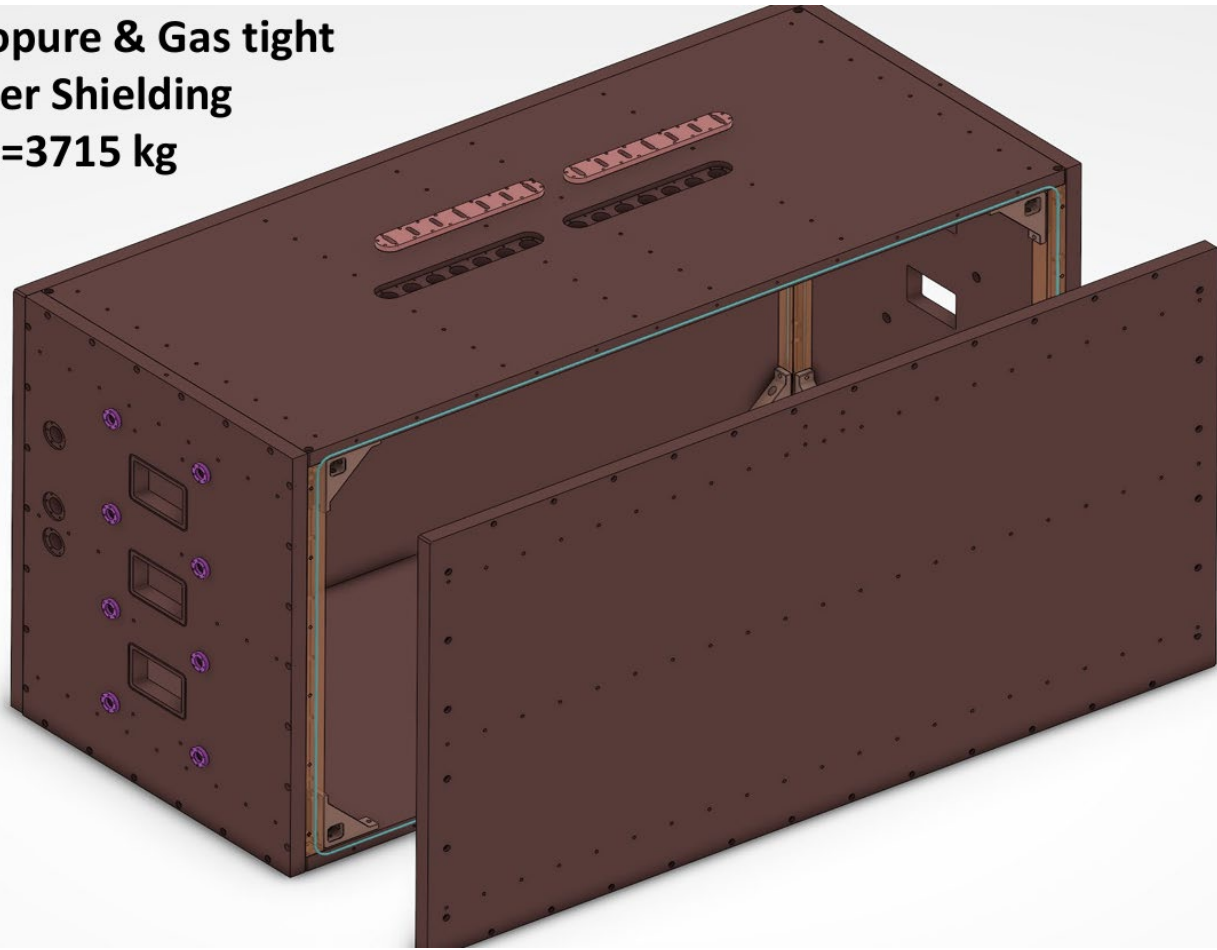


Cesidio.Capocchia@LNF.INFN.IT



Copper Vessel

Radiopure & Gas tight
Copper Shielding
Mass=3715 kg



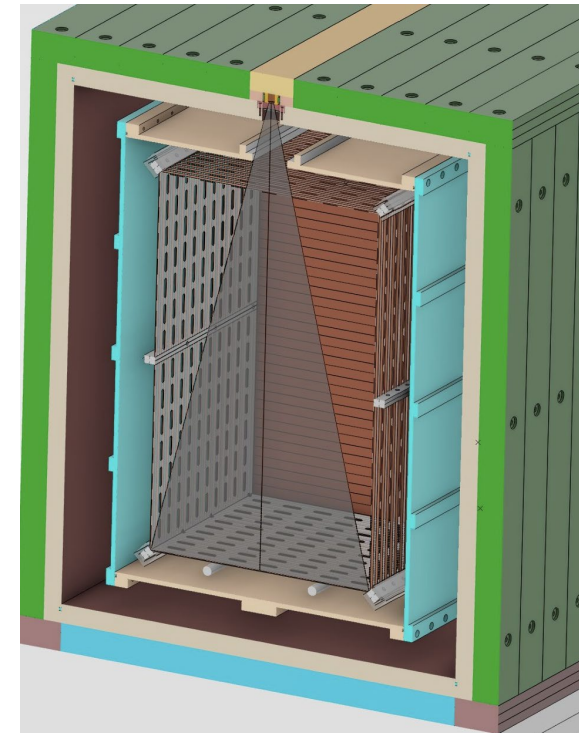
Feedthrough similar as PMMA

Gas Tight Radiopure Vessel

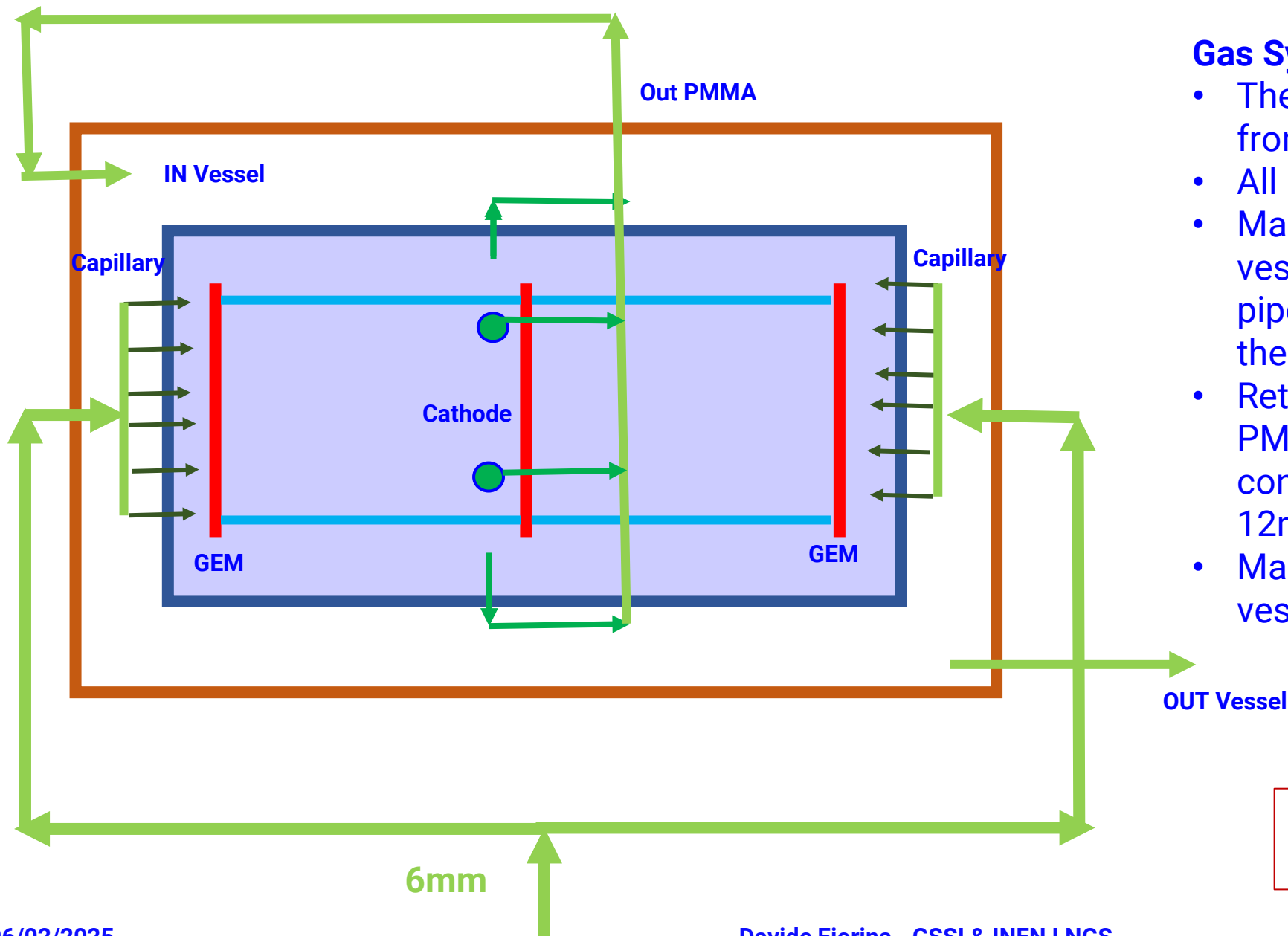
- Function as a second gas volume
- Feedthrough and details still to be integrated
- 4cm radiopure copper slabs already purchased
→ Slab dimensions are the strongest constraint of CYGN004 realization
- Company to machine the slabs individuuated (to be contacted)

^{55}Fe source positioned on top

- Like LIME: detector calibration and response at different z positions on both sides of the TPC
- Additional gaseous ^{87}Rb source is foreseen to be used



Gas distribution



Gas System

- The core of the gas system is the one from LIME (built for CYGNO04)
- All pipes in SS or eventually copper
- Main gas line 12mm inside the copper vessel splitting in 12 (6 per side) 6mm pipes supplying the PMMA vessel on the 2 GEM sides
- Return placed in the center of the PMMA vessel 6x 6mm pipes converging outside the vessel in 1x 12mm pipe
- Main 12mm pipe is flushing the copper vessel cavity and then returning

**To be integrated in the
3D model**

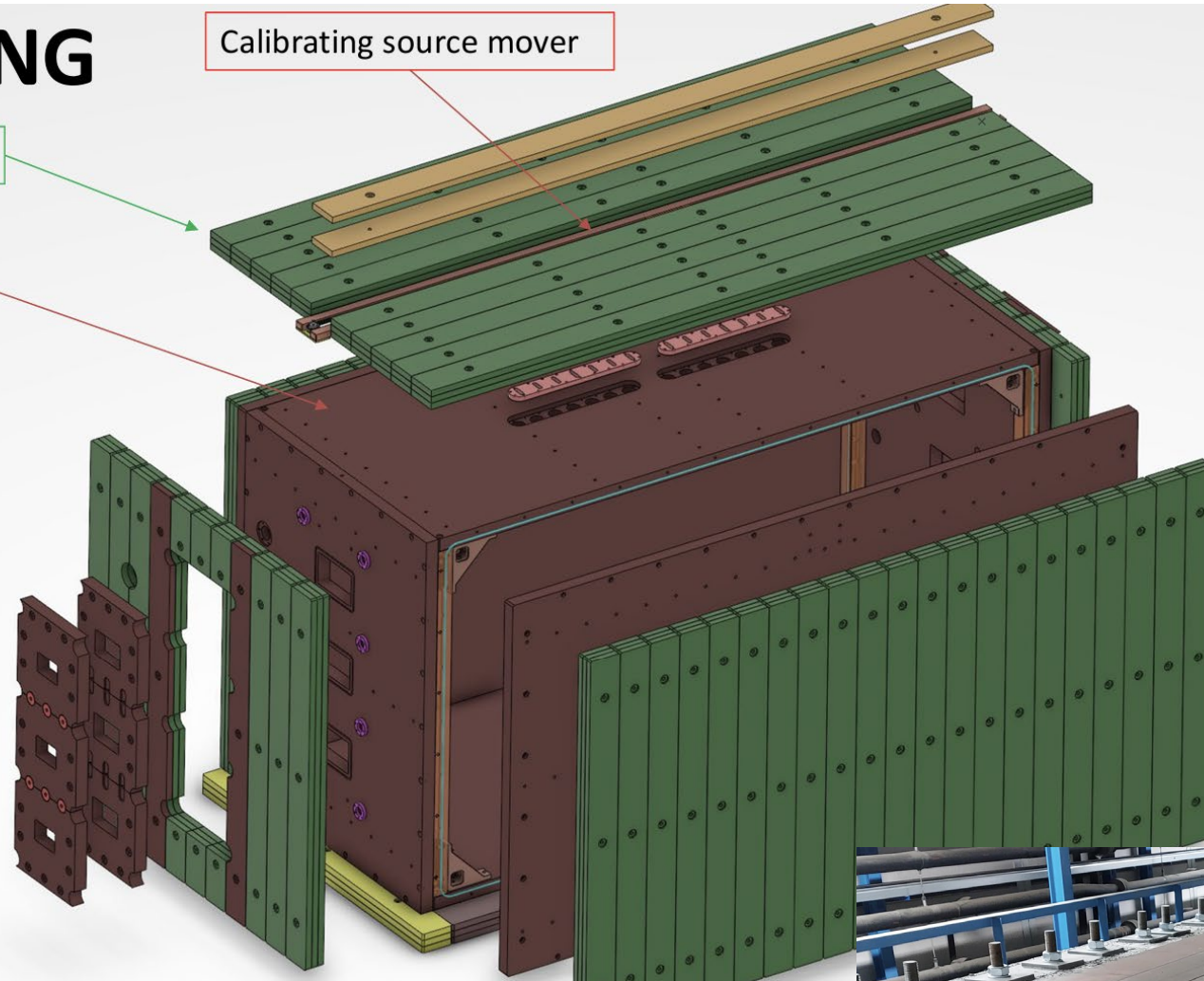
Copper shielding

COPPER SHIELDING

Green plate: OPERA copper

Brown plate: radiopure copper

Calibrating source mover



OPERA Copper

87 bars (flat 100x20)
2945 mm long weighing
approximately 52 kg
each for **4.5 tons**.

Additional **3 tons**
secured from the
Ptolemy experiment

Company to machine
Opera slabs available
(same as LIME)

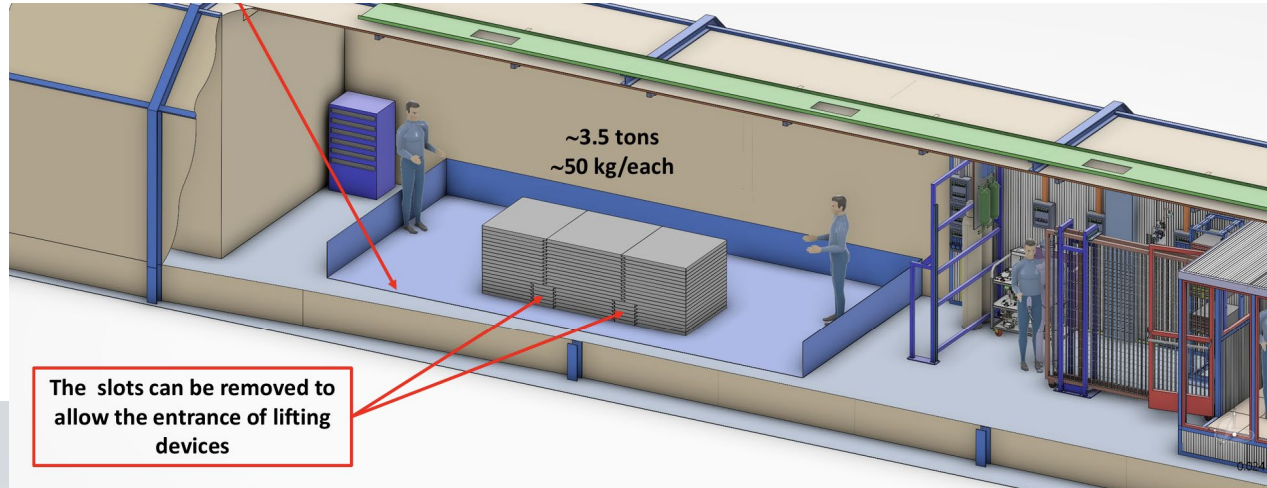
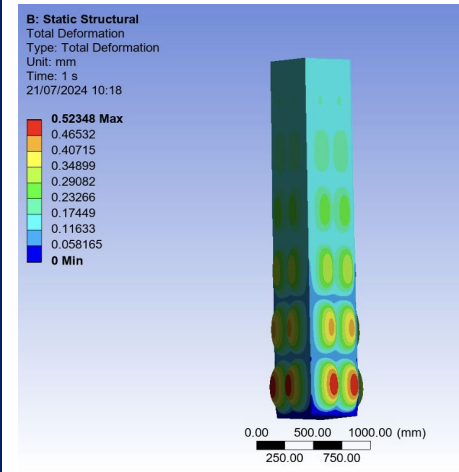


In principle no need to use LIME copper

Water shielding

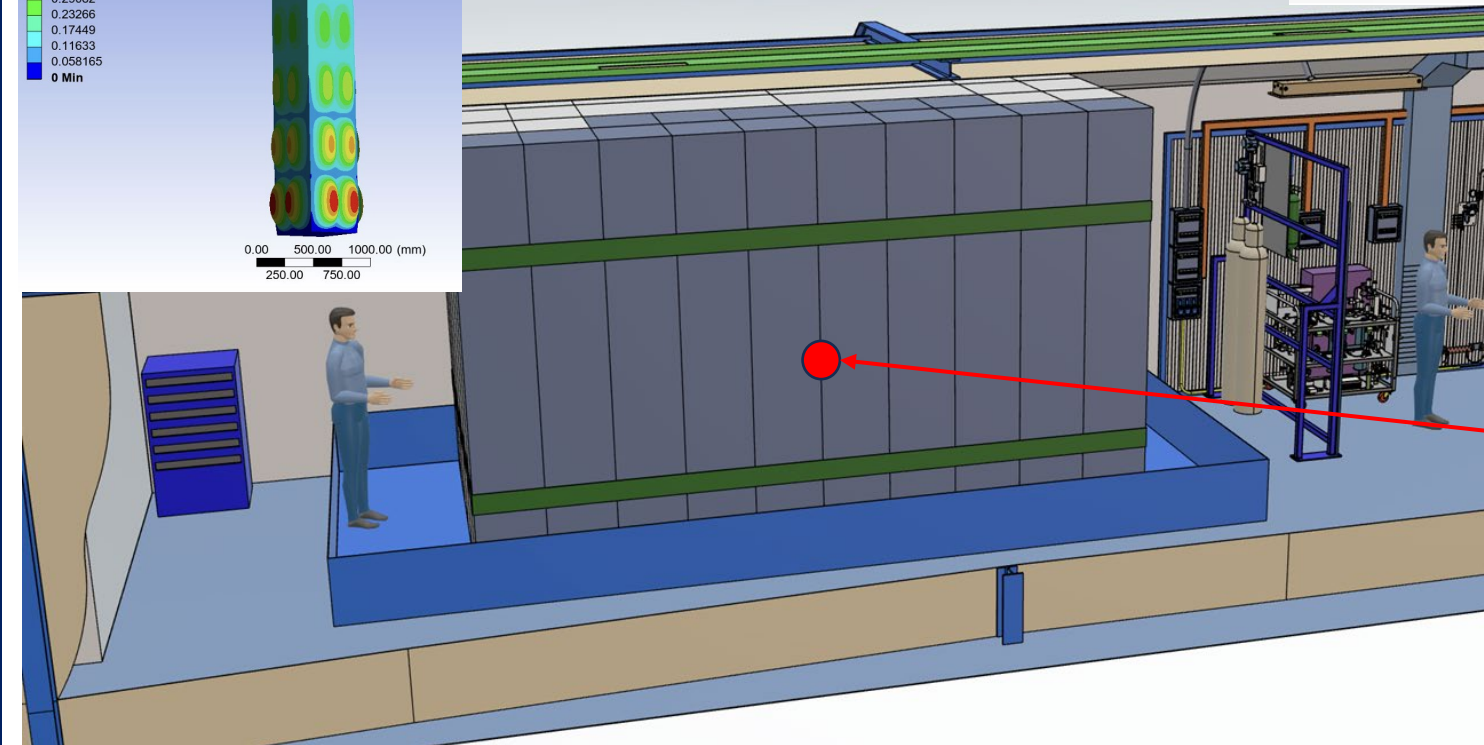
Polyethylene base

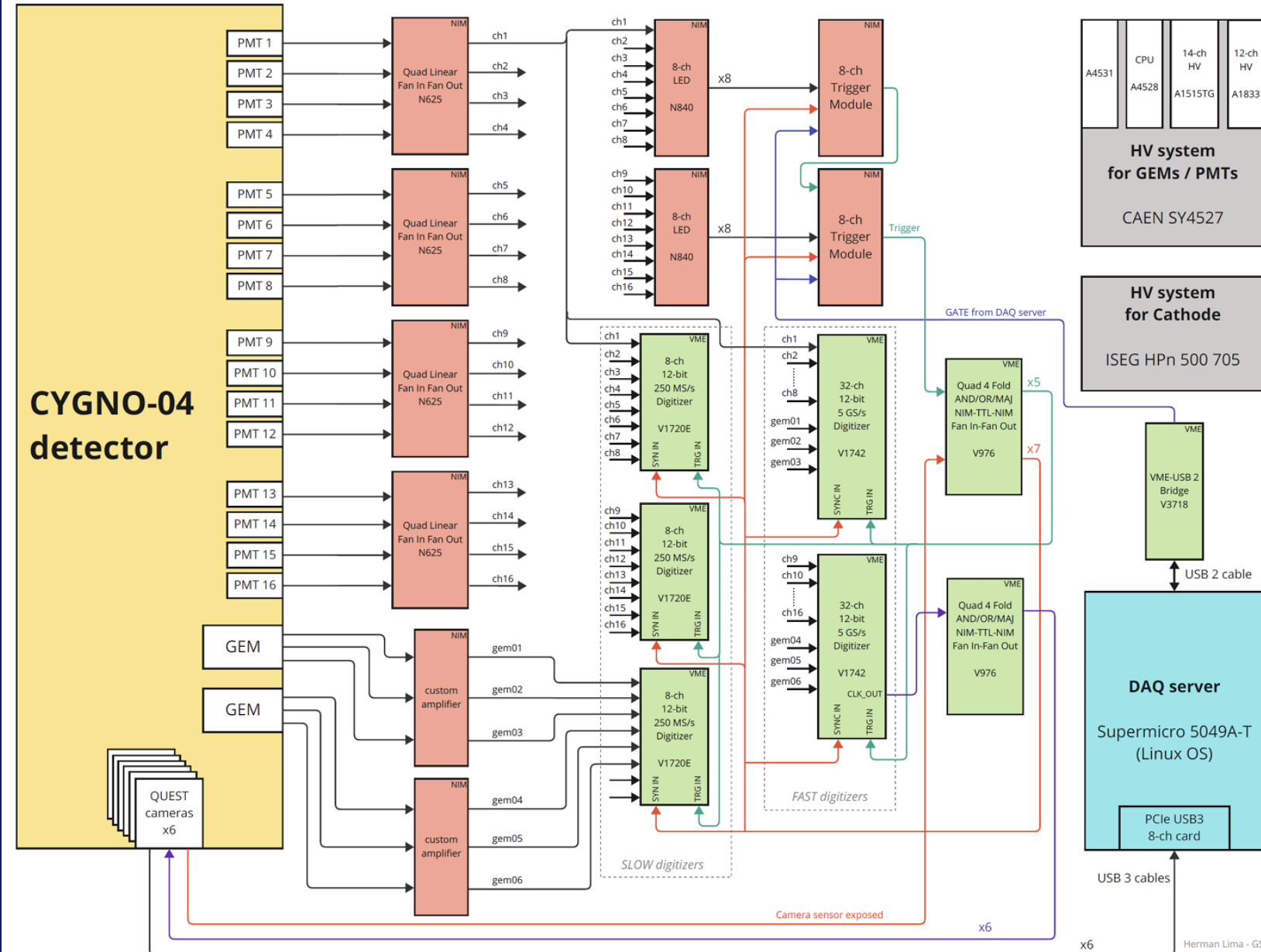
- Wait for executive drawing to proceed with procurement



100cm Water Shielding

- Profiting from LIME experience the idea is already in place, but still to be integrated into the 3D model
- The same company is available to produce new boxes
- Hole foreseen for AmBe calibration
- **Safety Pool should be designed**



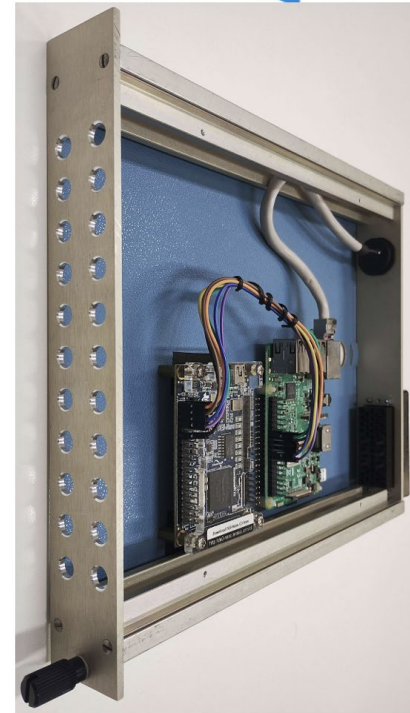
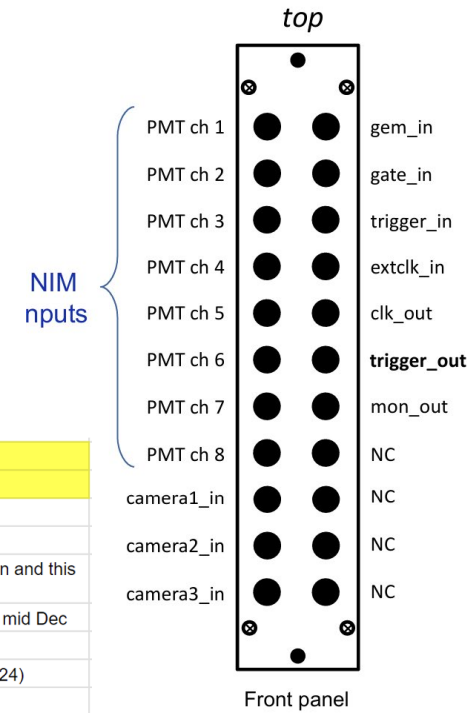


DAQ:

- 6 cameras and 16 PMTs to read
- Design two independent data acquisition paths that can run also in a 'combined mode'.
- Wrt LIME change the camera operation mode from 'software trigger' to External Trigger mode
- One of the digitizers is the Master, sending a reference ext_trigger to the six cameras.
- Both the exposure and readout of the camera are made by the external trigger, reducing the deadtime.

Version 1.0 of DAQ will inherit the same trigger logic of LIME using only the PMTs signals to trigger (version 2.0 discussed by Giorgio)

- Trigger will be generated by a custom made FPGA+rasperryPi module fully customizable
- All the necessary modules procured, just missing some cables and connectors



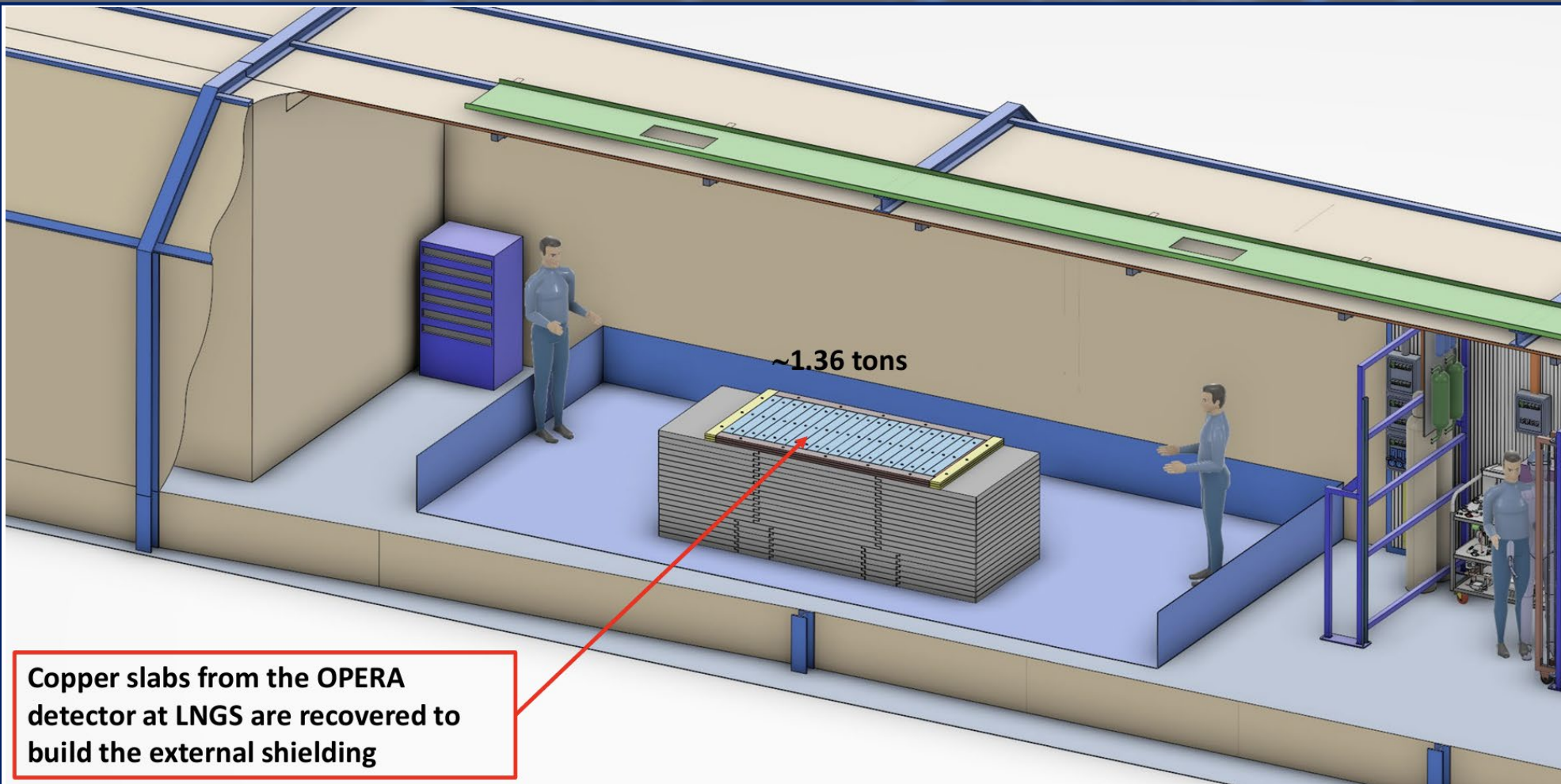
Trigger Module v2 under development.

Software infrastructure work will start ASAP as the ORCA QUEST2 cameras are delivered. DAQ v1 will be ready well in time before CYGN004 installation

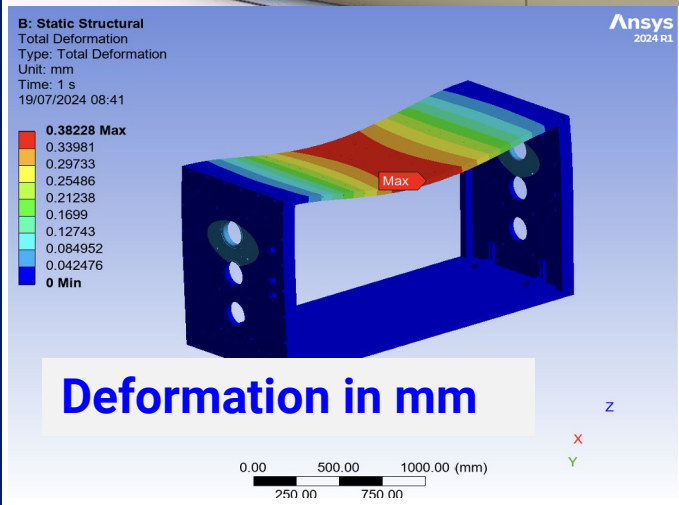
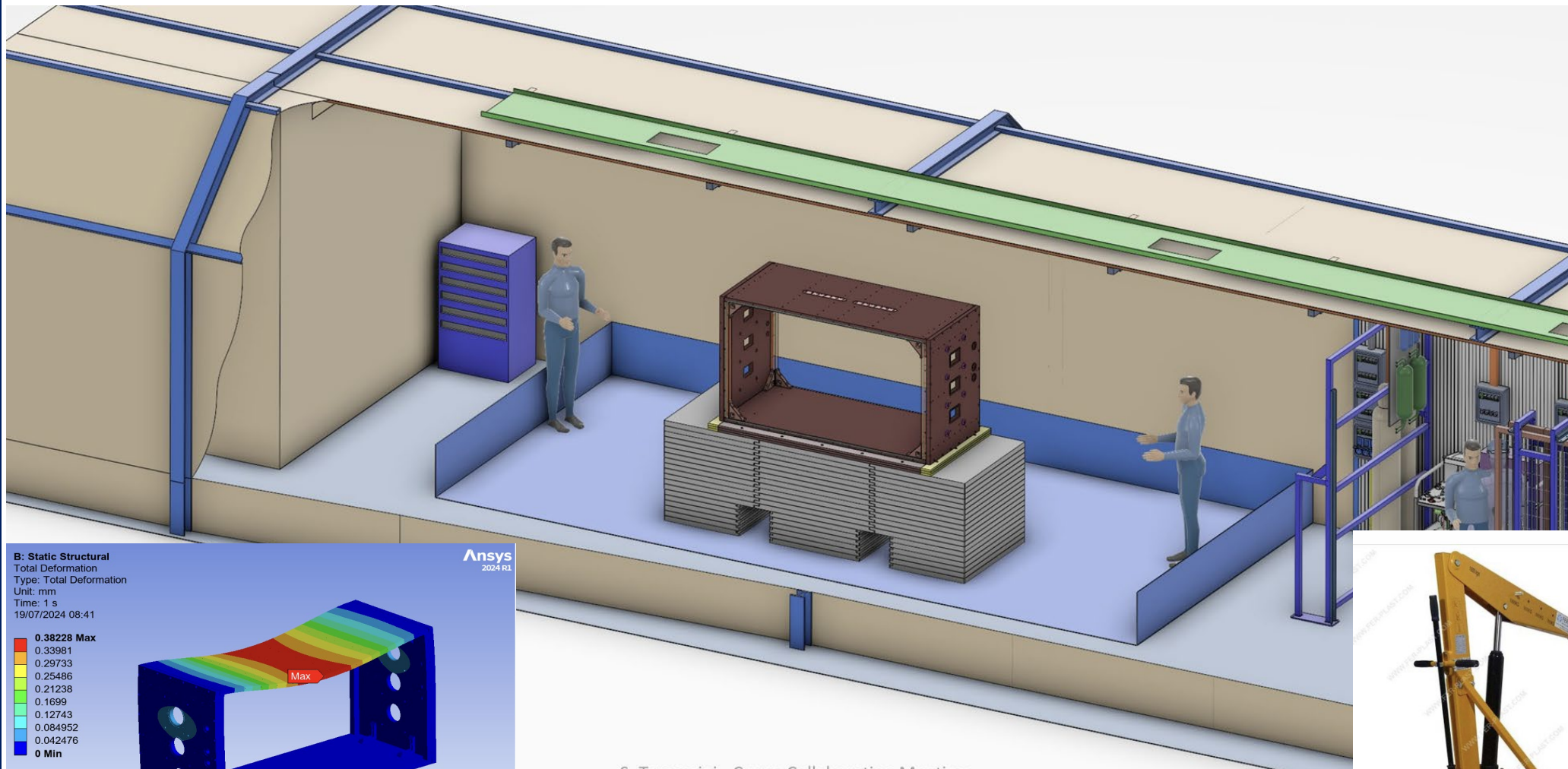
	GROUP	DESCRIPTION	Model	Manufact.	Need	Available	TO ORDER	Notes
1	NIM module	Quad Linear Fan In Fan Out	N625	CAEN	4	4	0	1 available at LNF and 2 ordered
2	NIM module	8-ch Discriminator	N840	CAEN	2	2	0	1 available at LNF
3	NIM module	4-ch Fast Amplifier	N978	CAEN	2	4	4	D. Pinci said there is a custom amplifier design going on and this module won't be used in CYGN004 (21/10/24).
4	NIM module	8-ch Trigger Module	TM v2	GSSI	2	1	1	under development / estimated delivery of new comps. mid Dec
5	NIM crate	12-slots standard NIM crate		CAEN	1	3	-2	1 available at LNF and 1 at LNGS
6	VME module	8-ch, 250MSPS Digitizer	V1720E	CAEN	3	3	0	2 available, need 1 more because of the GEMs (28/10/24)
7	VME module	32-ch, 5GSPS Digitizer	V1742	CAEN	1	3	-2	1 available at LNF and 1 at LNGS
8	VME module	Quad 4 fold Logic, NIM-TTL-NIM	V976	CAEN	2	1	1	1 fanout of the Trigger signal and 1 Clock to cameras
9	VME module	VME-USB2 Bridge	V3718	CAEN	1	1	0	1 available at LNF (accord. to Francesco Renga)
10	VME crate	4U, 8 slots, VME64 std crate	VME8008B	CAEN	1	1	0	8 slots used / I said to D. Pinci that it is safer to replace by a 21-slot standard crate (21/10/24). Ex: CAEN VME8100
11	HV module	12-ch for the PMTs	A1833	CAEN	1	1	0	
12	HV module	14-ch HV for Triple-GEMs	A1515BTG	CAEN	1	1	0	
13	HV crate	Universal Multichannel Power Supply System	SY4527	CAEN	1	1	0	
14	HV system	AC/DC High-Voltage Power Supply	HPn 500 705	ISEG	1	1	0	
15	Computing	8-ch, USB3-PCIe interface card	PCIe-U308	ADLINK	1	0	1	1 unit ordered by GSSI / estimated delivery mid December
16	Computing	Graphics Processing Unit (GPU)	???	???	1	1	0	according to D. Pinci (21/10/24) one (maybe 2) GPU is already installed in LIME DAQ Server.
17	Computing	USB 2 cable (Type-A to Type-C connectors)			1	0	1	check if available at LNF
18	Computing	USB 3 long cable			6	0	6	
19	Computing	Xeon processor workstation (DAQ server - Linux)	5049A-T	Supermicro	1	1	0	
20	Computing	Computer (Windows OS)			1	1	0	
21	Sensor	Orca Quest qCMOS camera	C15550-20UP	Hamamatsu	6	1	5	5 new cameras ordered by GSSI (nov/24)
22	Sensor	Photomultiplier Tube (PMT)	R7378	Hamamatsu	16	4	12	ordered?

* Minimum Requirements.

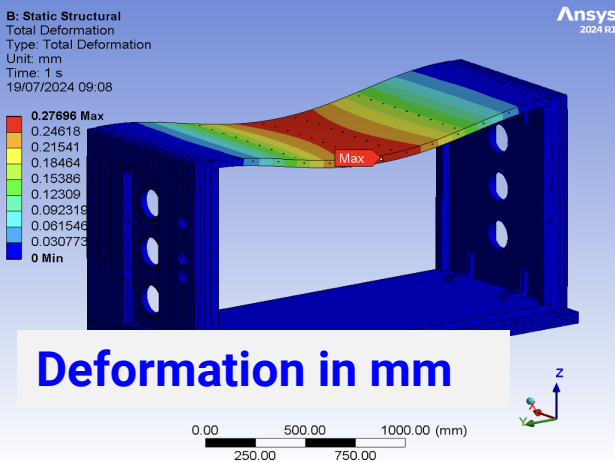
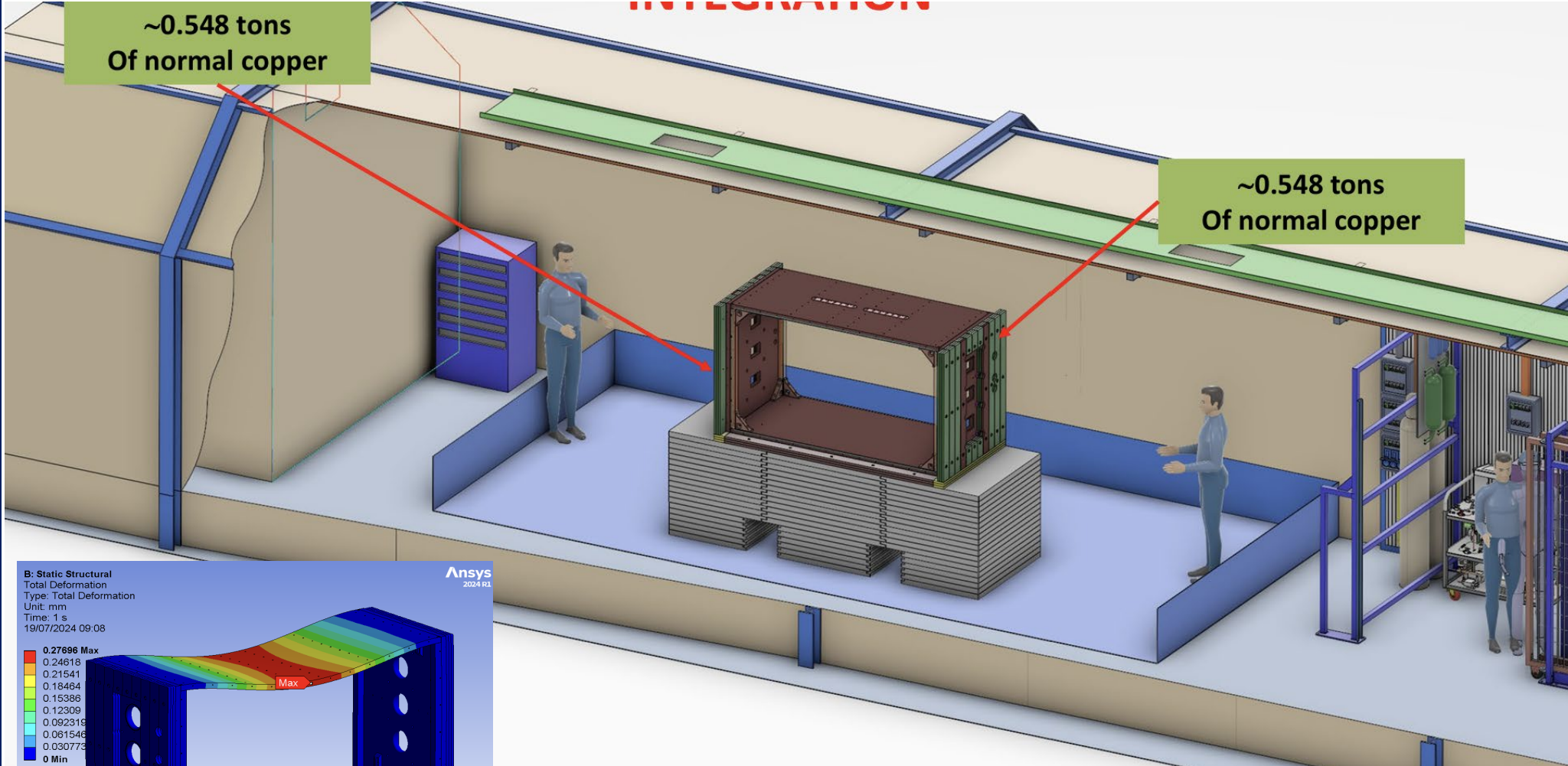
Installation



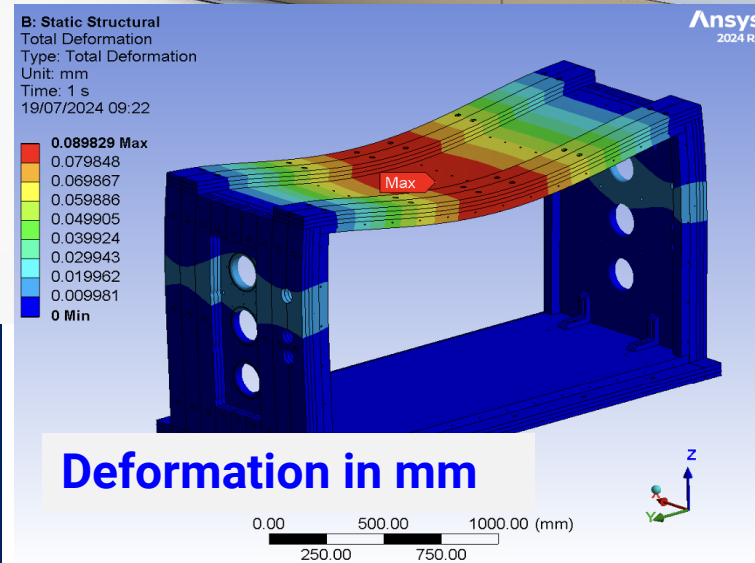
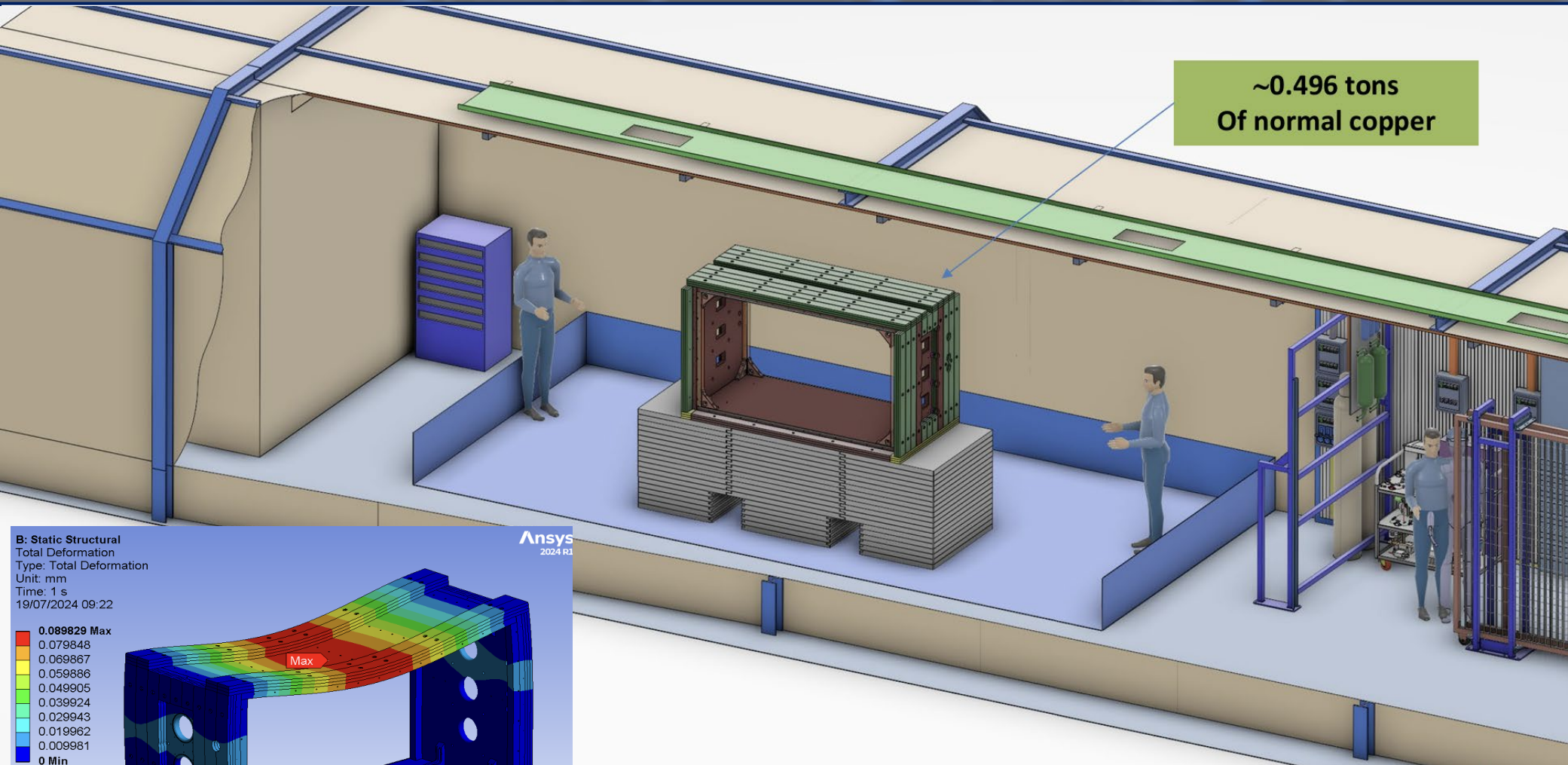
Installation



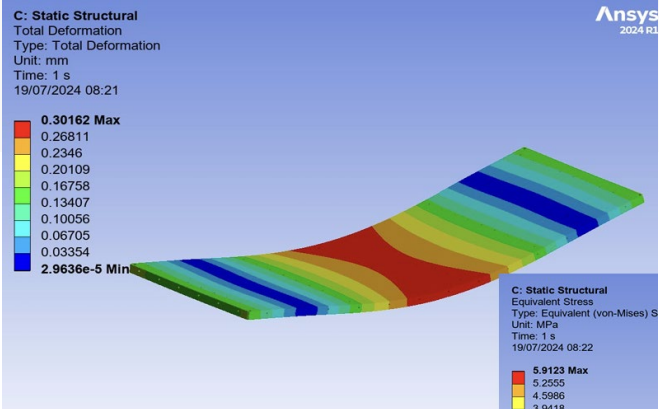
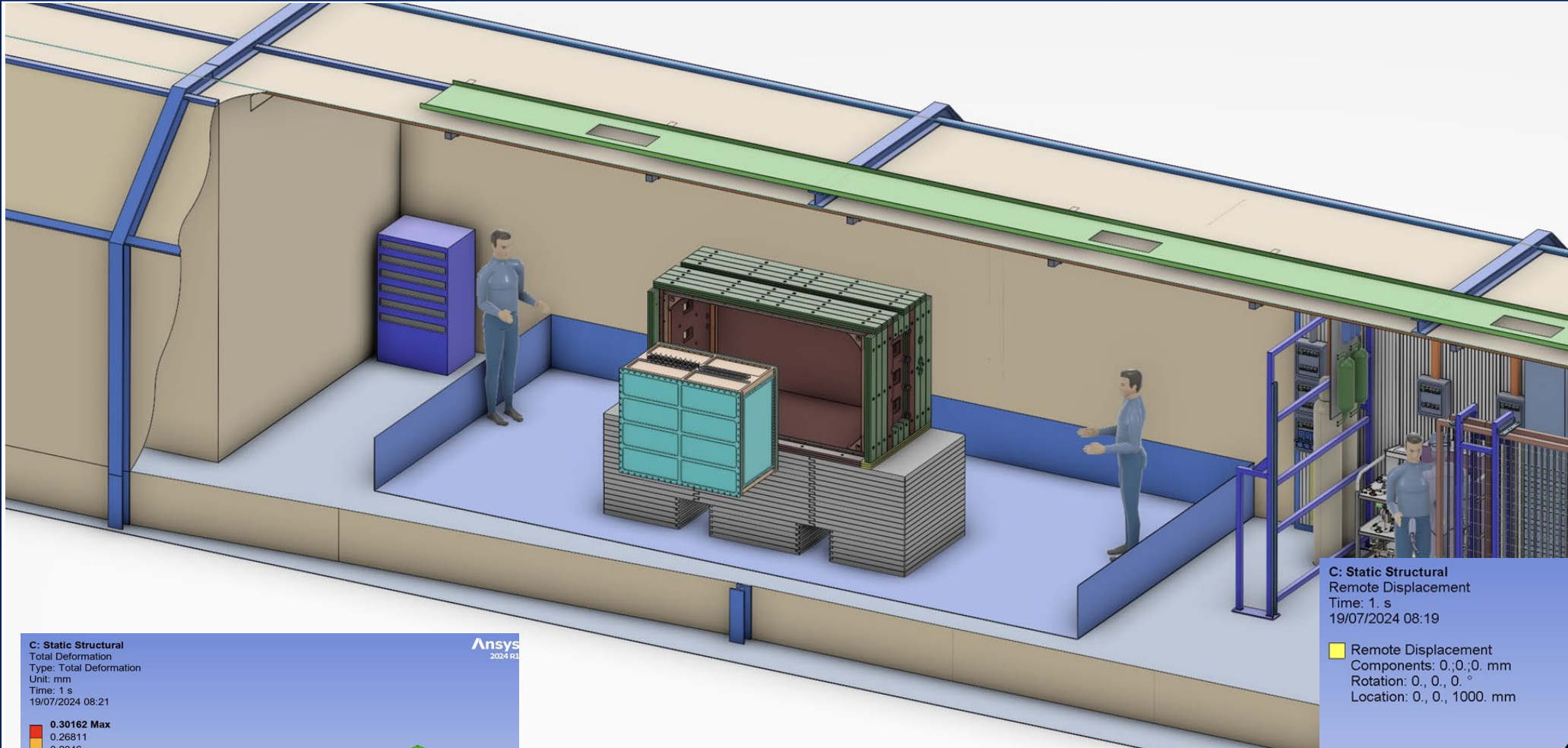
Installation



Installation

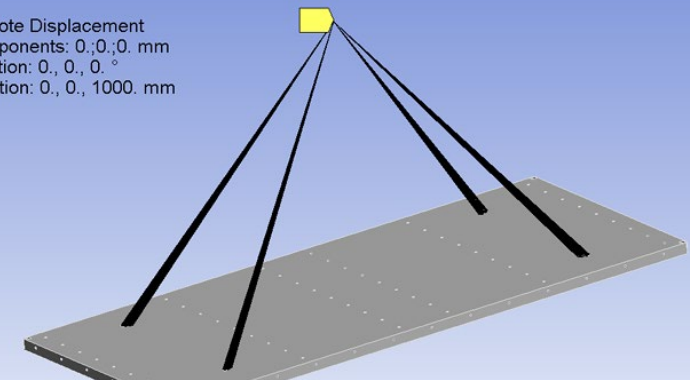


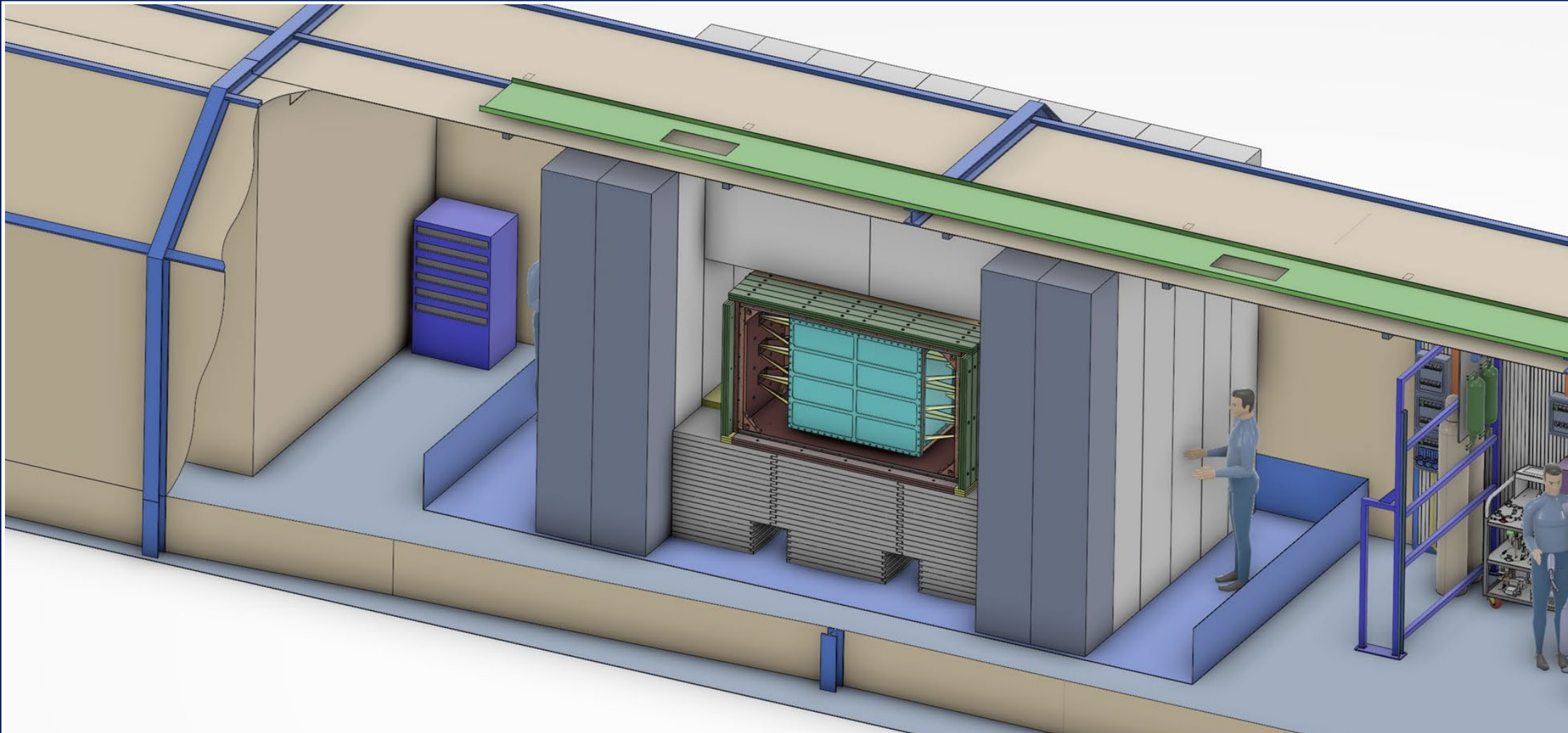
Installation



C: Static Structural
Remote Displacement
Time: 1 s
19/07/2024 08:19

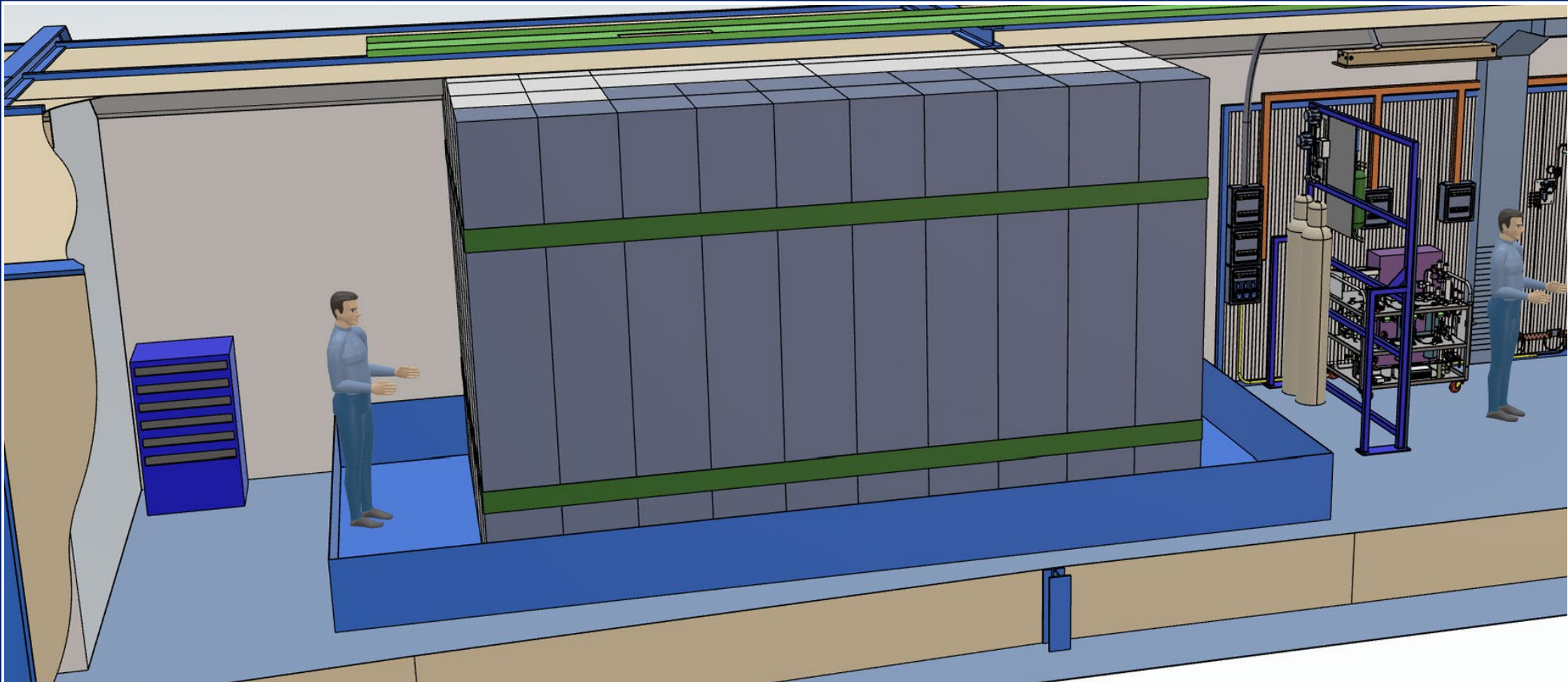
Remote Displacement
Components: 0.;0.;0. mm
Rotation: 0., 0., 0. °
Location: 0., 0., 1000. mm





MAINTAINANCE CONFIGURATION

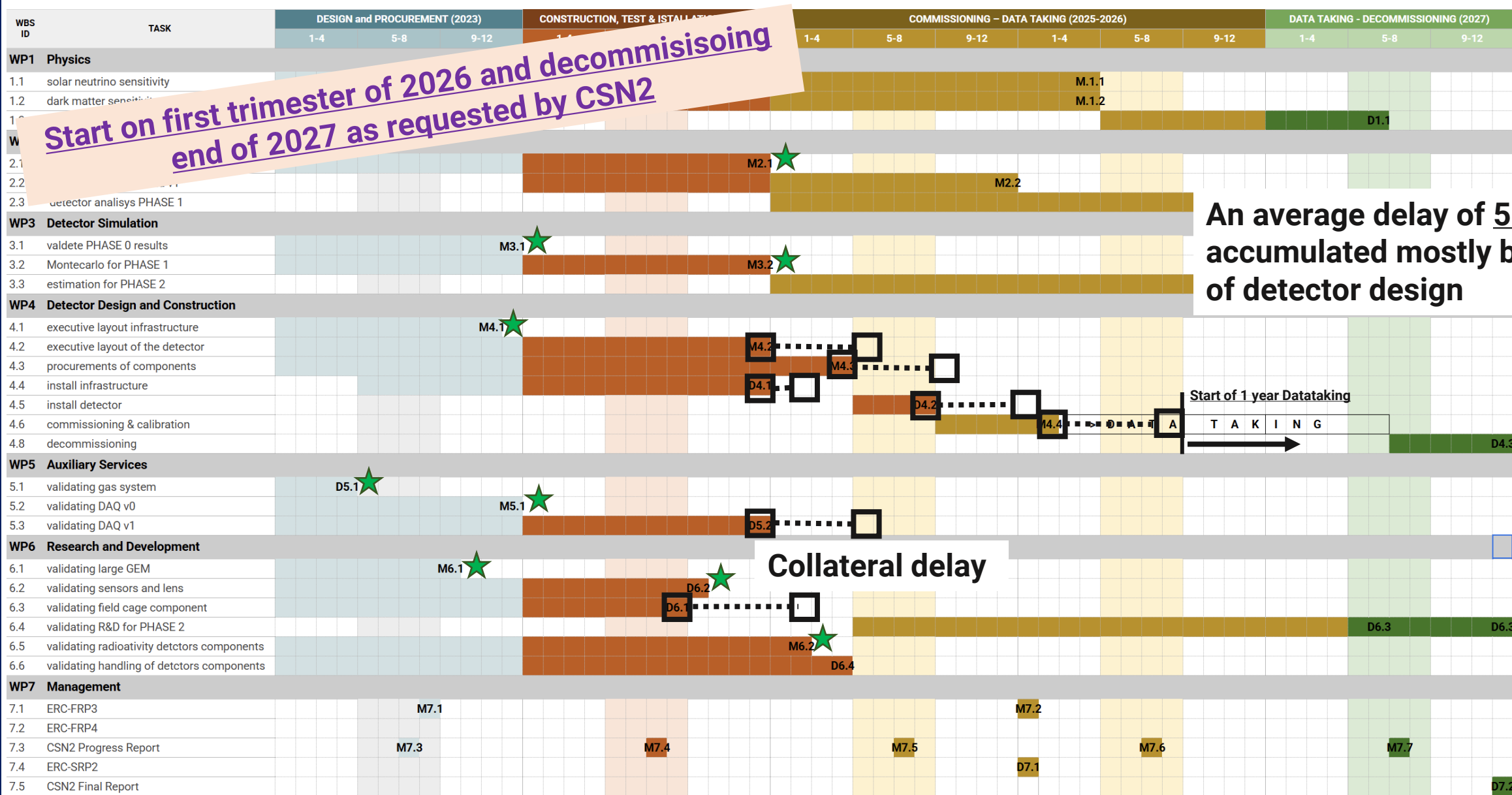
Installation



Data Taking Configuration

We should be able to swap from
Data taking to Maintenance in
0(1day)

CYGNO04 Gantt



Start on first trimester of 2026 and decommissioning end of 2027 as requested by CSN2

An average delay of 5 months accumulated mostly because of detector design

Collateral delay

Start of 1 year Datataking

T A K I N G