

# ETO Task Force

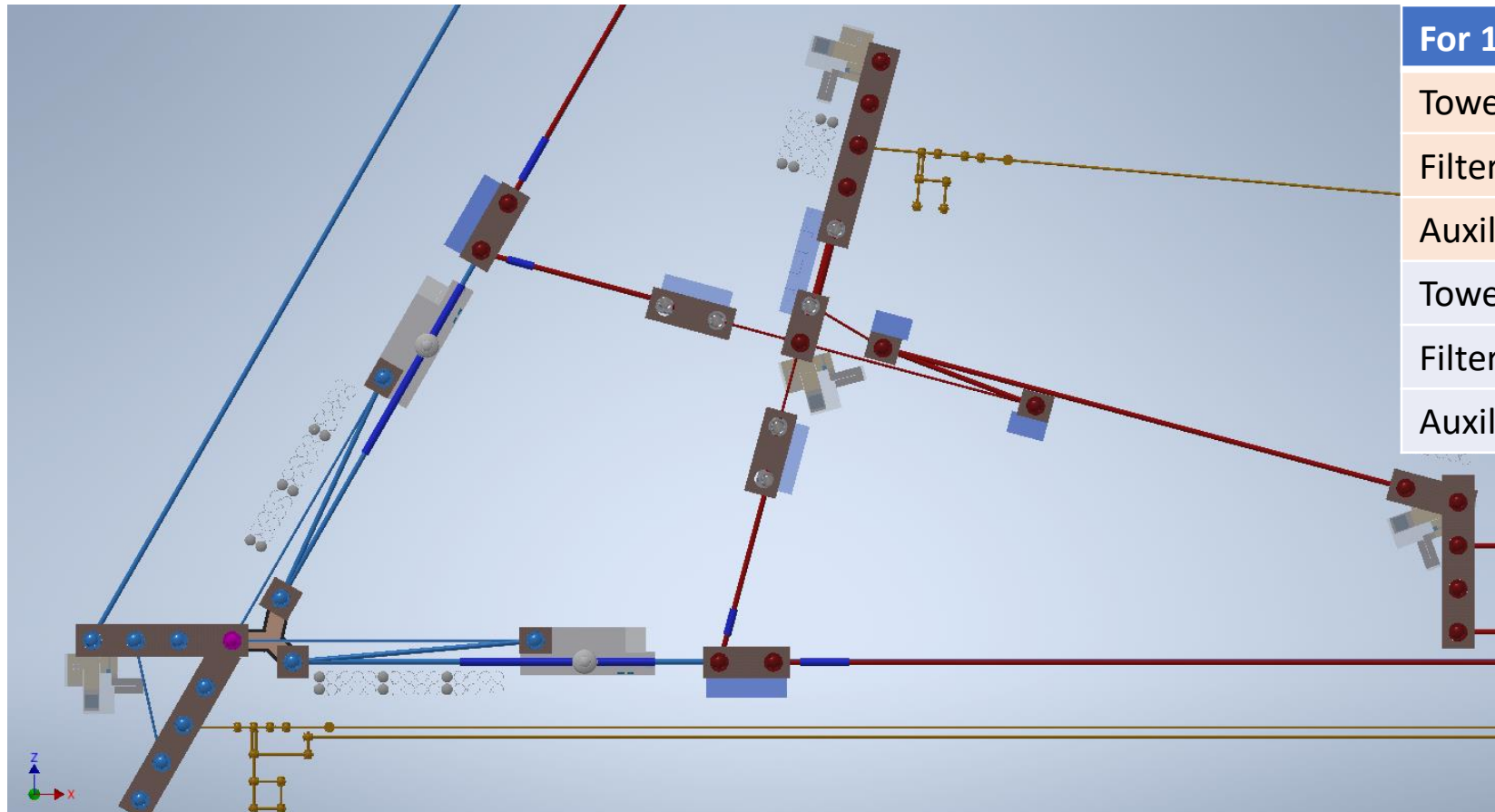
## Regular Meeting 03/02/2025

### Tower Access Options

ISB – Vacuum and Cryogenics – Tower Vacuum

Pasqualetti Antonio, Gargiulo Julien

# Introduction Tower Vacuum



## For 1 «corner»

Tower HF	31
Filter Cavity «SQZ» Tower HF	12
Auxiliary Bench in Vacuum HF	20
Tower LF	22
Filter Cavity «SQZ» Tower LF	19
Auxiliary Bench in Vacuum LF	12

Numerous vacuum vessels of various sizes and designs, each requiring space for cleanrooms (with different specifications).

Case of the Triangle layout, but applicable to the 2L layout

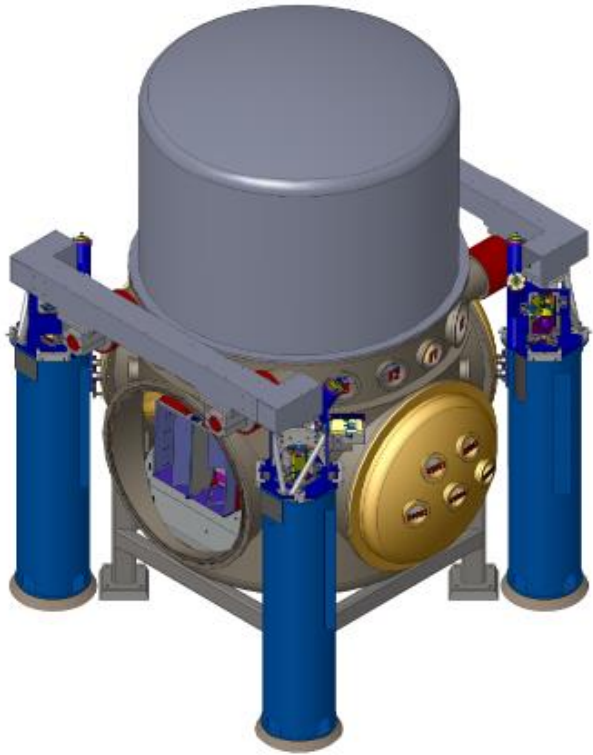


## Interfaces with Civil infrastructures (Not exhaustive)

1. Vacuum chamber ground foundation
2. General environment HVAC, Ur%
3. Dust control in the experimental halls
4. Electrical power
5. Bridge crane
6. HVAC filtered air for chamber flushing + Clean Rooms
7. Base towers in-situ bake out (e.g.: 30 kW / tower x 1 week)
8. Separate areas for control electronics and noisy equipment
9. Storage areas for large parts (chamber rings, pipe links)
10. Access to the tower chambers: scaffoldings
11. Access to the Base of the Tower

Study of the logistic,  
access paths to the  
different halls,  
definition of  
assembly work  
areas and tools

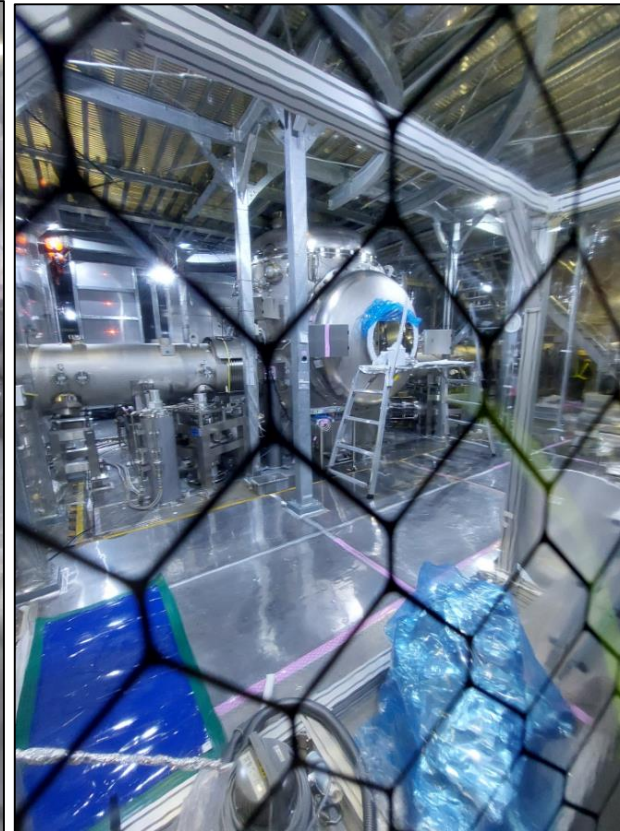
Special safety  
constraints related  
to underground  
infrastructure



*LIGO, Chamber Assembly*



*KAGRA – Bench Tower*

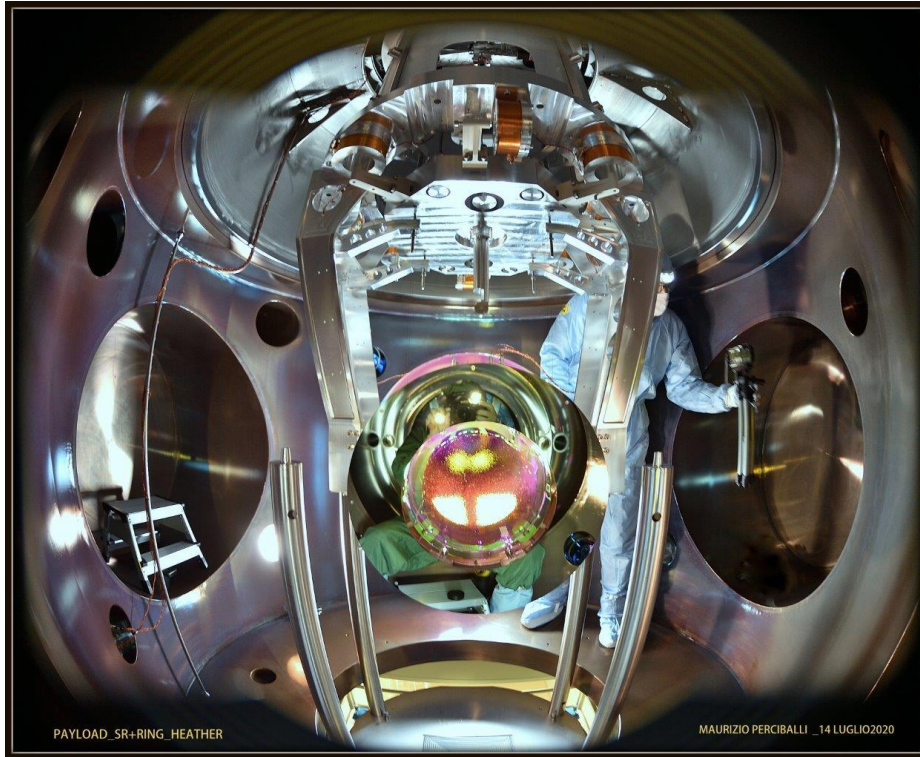


*KAGRA - Cryostat Lateral Access*

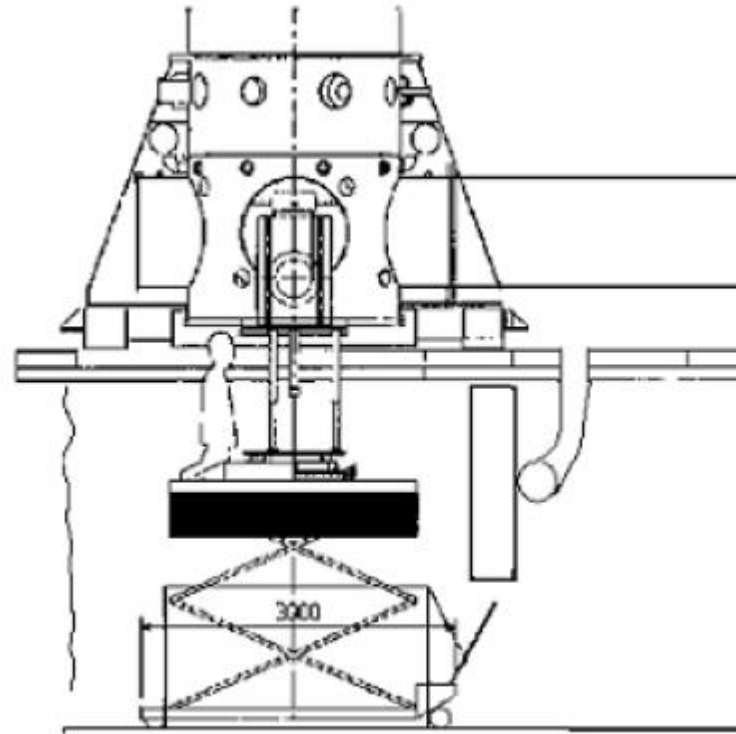


*KAGRA – Cryostat Lateral Access*





*Virgo, Base Tower*



*Virgo – Payload Insertion*



*Virgo – Bottom Access*



Purpose of the access is to:

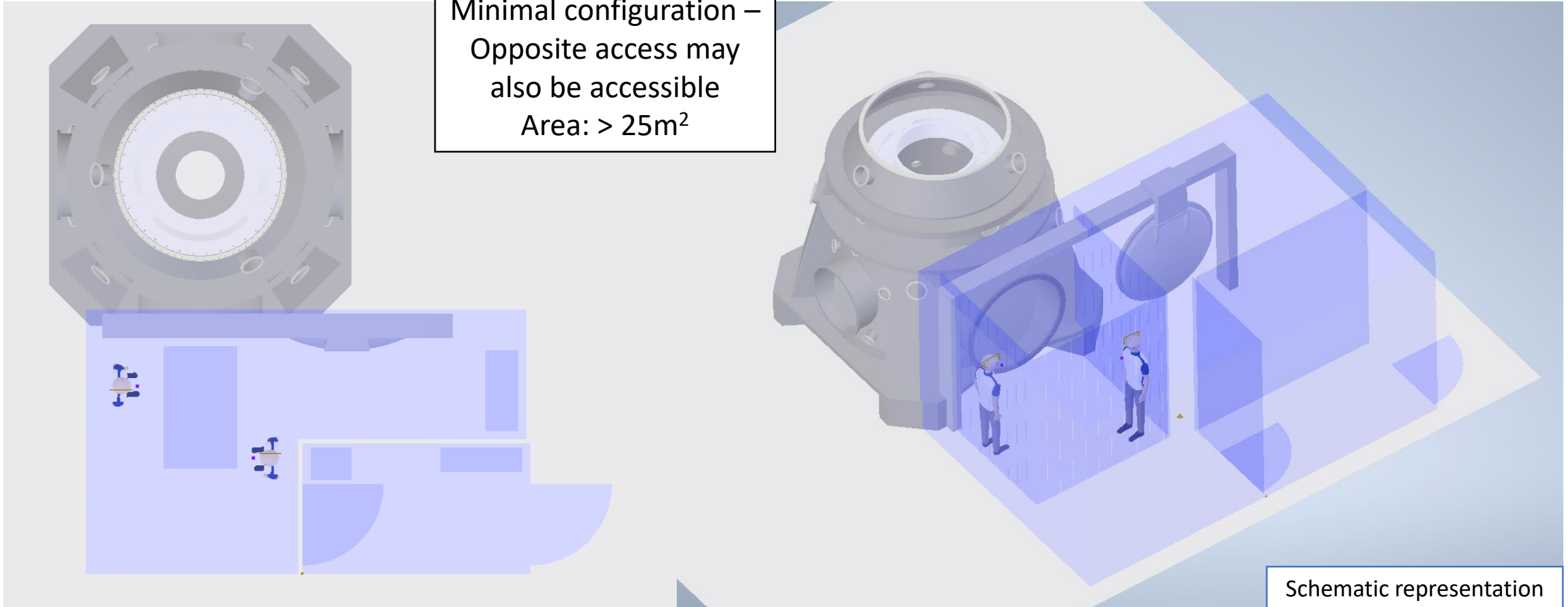
1. Easy Insertion of the Payload / Bench
2. «Easy» intervention from one or two operators
3. Maintaining the cleanliness of the Payload / Optics on Bench

With constrains on:

- Mechanical structure of the Tower
- Space around the Tower for Auxiliary Vessel / Links / Equipment
- Future upgrades
- Safety (Confined Space)

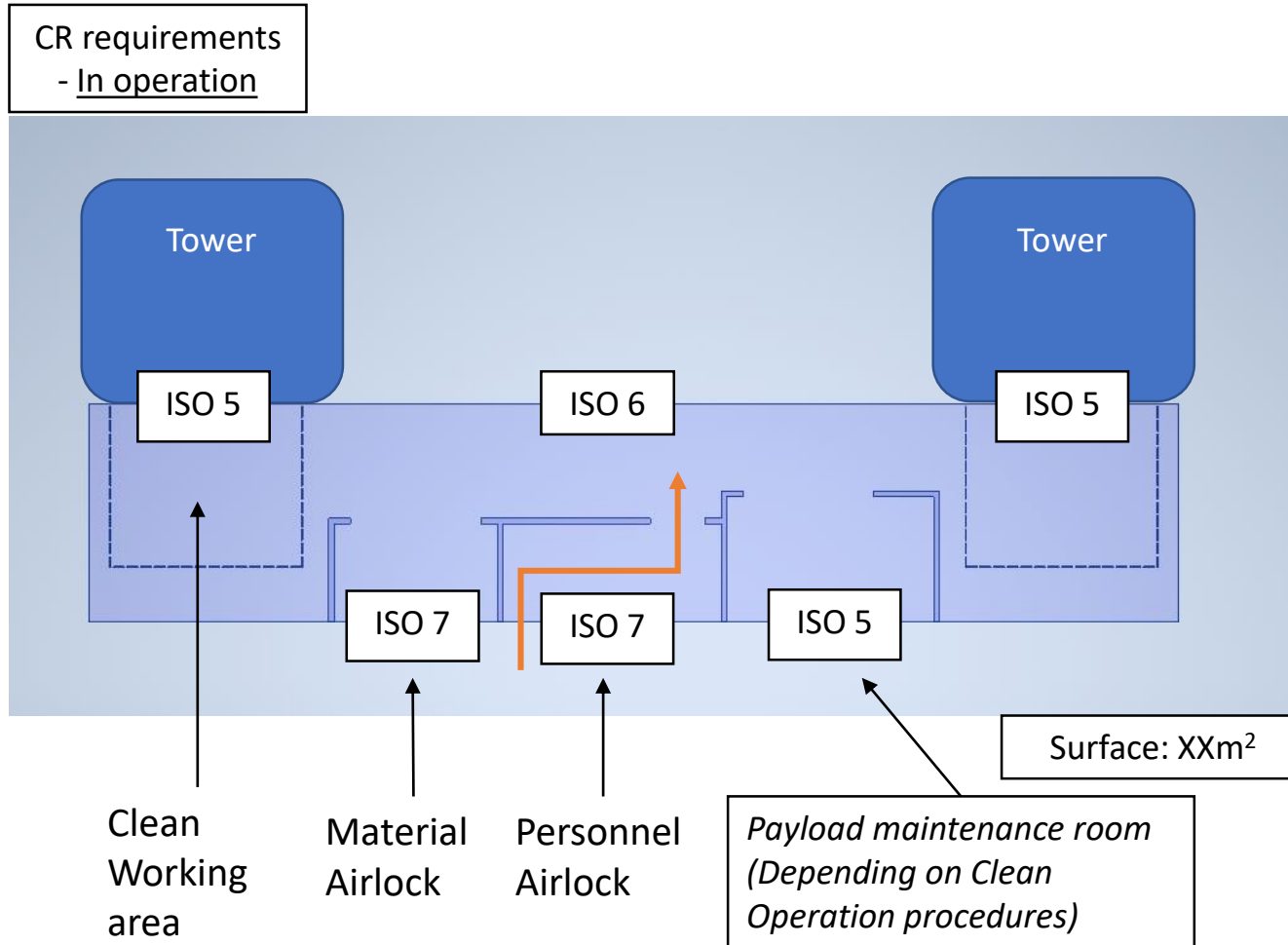
# Tower with lateral Access

Minimal configuration –  
Opposite access may  
also be accessible  
Area:  $> 25\text{m}^2$



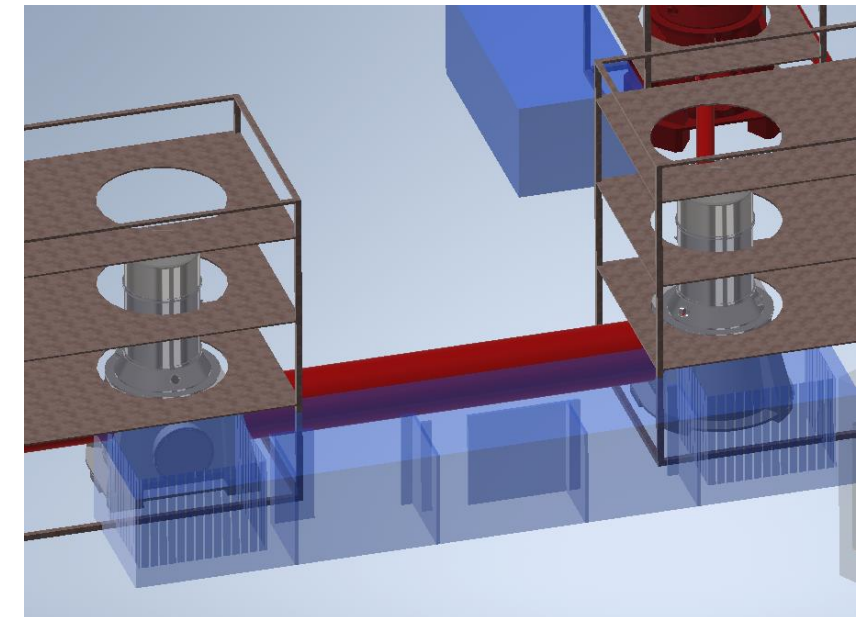
Schematic representation

# Tower with lateral Access



For several close towers, we can include one large volume for the Clean Room.

Size depending on selected towers.



*Required space – Configuration may differ depending on the tower and tunnel available spaces*



# Tower with lateral Access



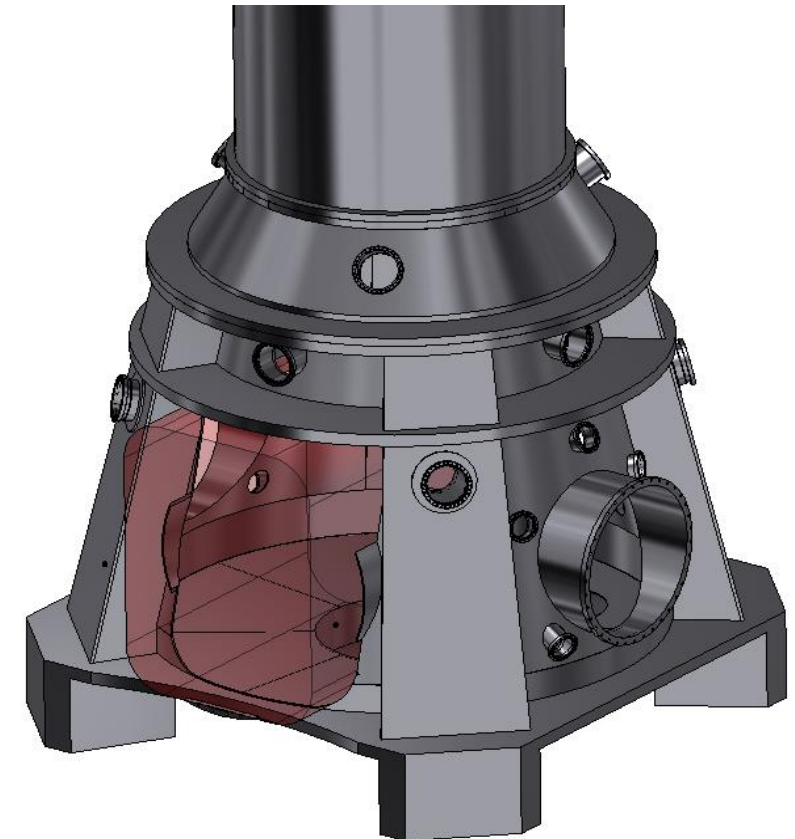
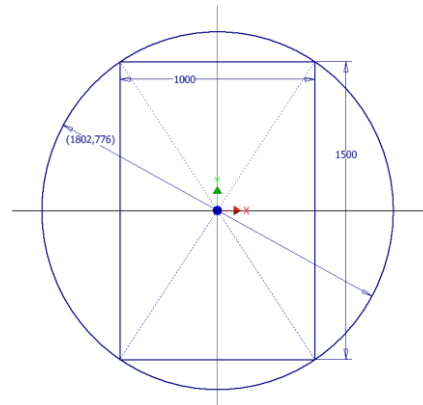
## **Benefits:**

- More flexibility if towers are moved for more than several meters.
- No need for underground room: less complex cavern.
- Favourable for «small size» towers (work from outside), or for Bench Type.

## **Drawbacks:**

- Very large opening depending on Payload / Bench: Compatible with a long-term view?
- Higher complexity of the chamber (mechanical / cleanliness)
- Invasive tooling to operate.
- Likely to open the opposite flange: need more space for cleanrooms, passage below/above the tubes.
- Less space for Auxiliary benches.

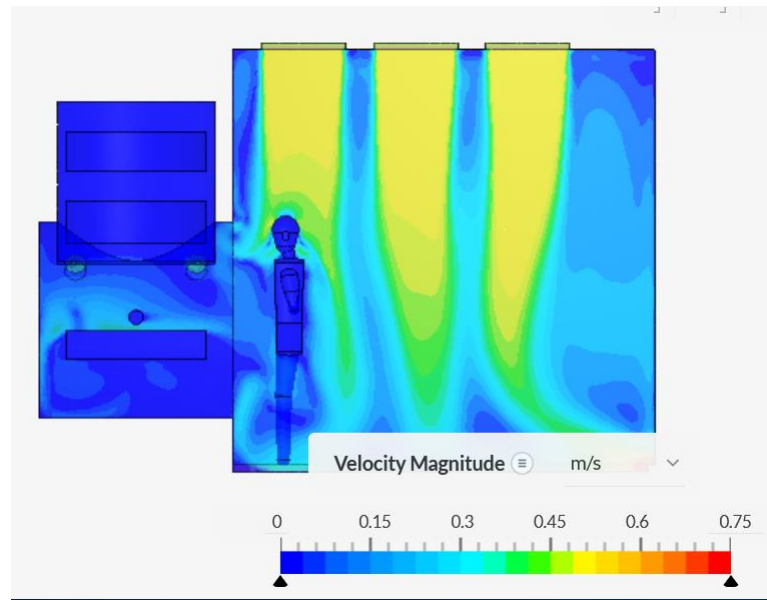
A  $\varnothing=2000$  circular port is not feasible (with a tower footprint of  $4*4 \text{ m}^2$ ).  
A 'rectangular' port of  $1500 \times 2000 \text{ mm}$  might be possible, with challenging cost, sealing, dust control.



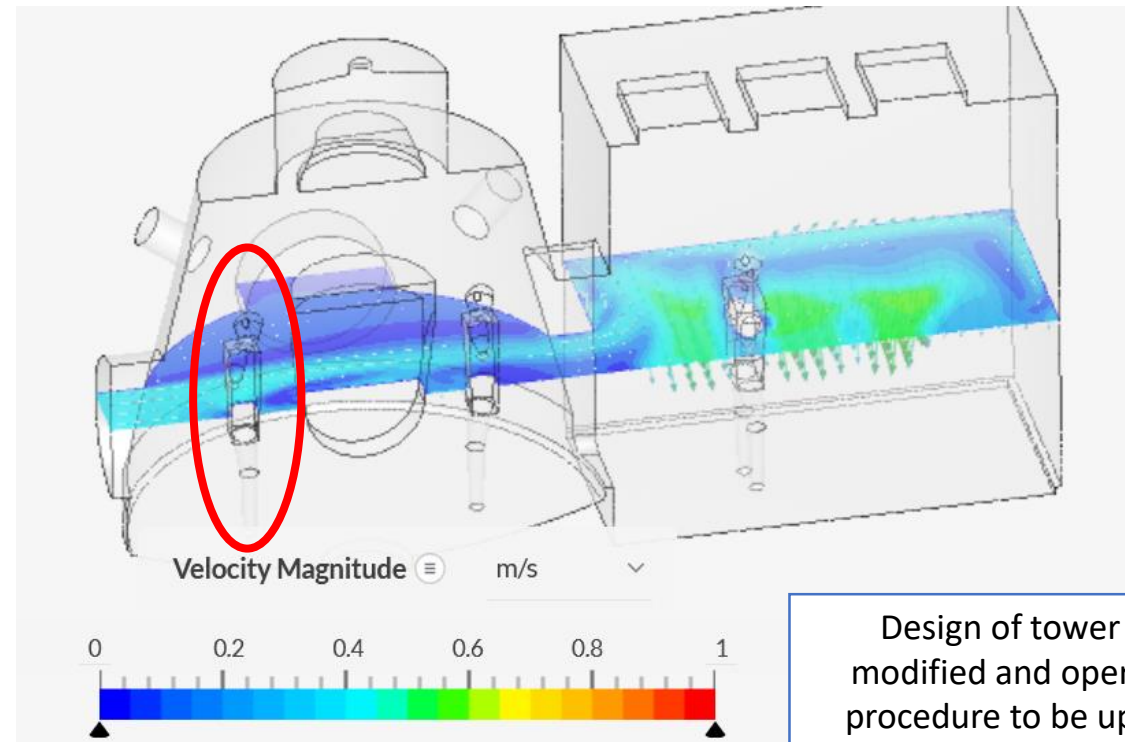
# Tower with lateral Access



Lateral opening: Adapted for small vacuum chamber



Cleanliness problem rises with laminar horizontal flow  
(having less large eddies)



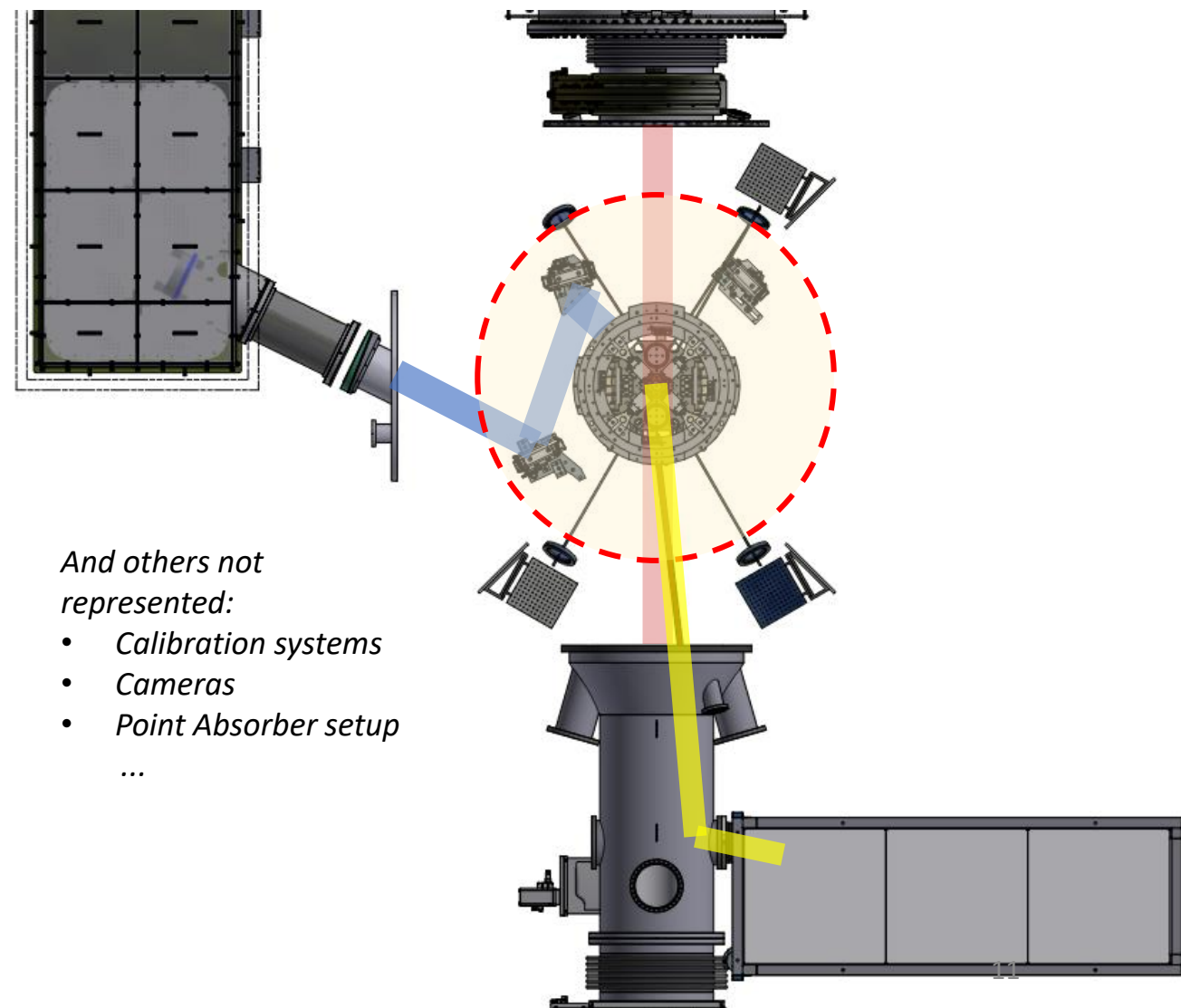
Design of tower to be modified and operational procedure to be upgraded

# Space required



## ■ Determination of chambers apertures and of space needs adjacent to towers

- Main beam size and position, height to floor, wanted chambers apertures
- Stray-light baffling strategy and wanted chambers apertures (affect links, main valves...)
- Optical benches guess sizes and positions – In-vacuum and external ones
- Estimated types, size and number of viewports. Features of the viewports to be defined as well, related to safety.





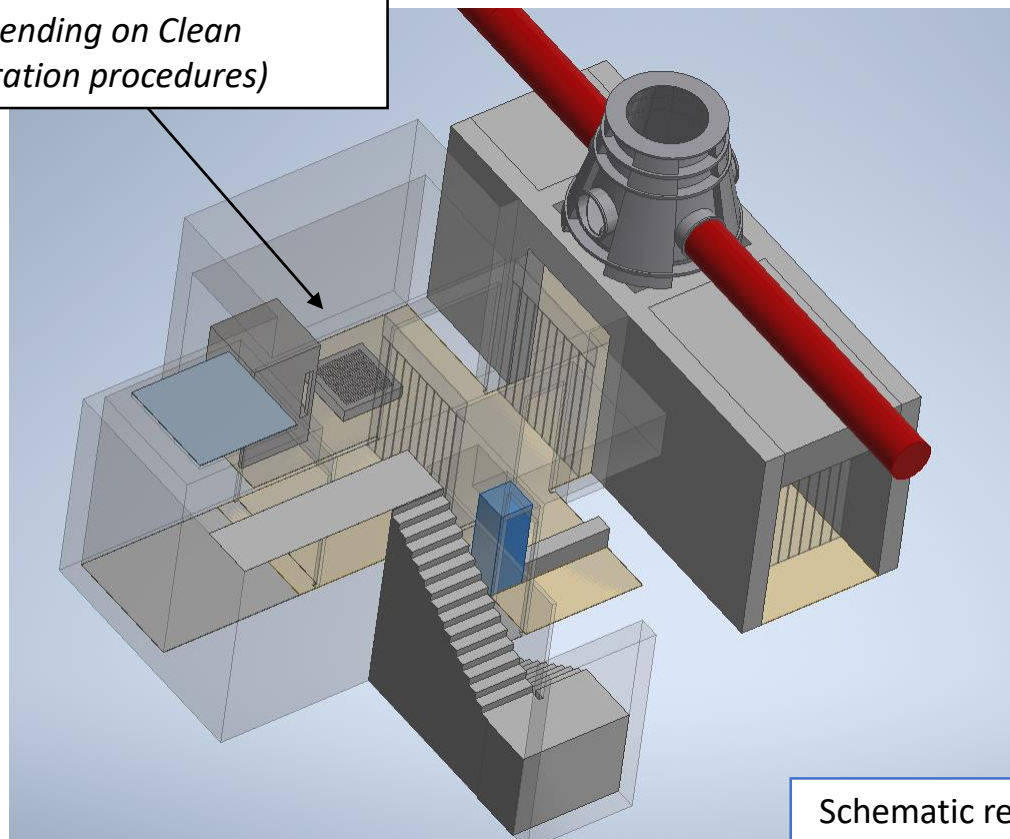
## **Benefits:**

- Easy access for large Payload.
- No interference on surface, to install auxiliary benches / equipment.
- Clean air flow from top to bottom: less turbulences.
- Best use for groups of towers: Underground floor, bringing to a main Clean Room, with corridor to reach several Towers.

## **Drawbacks:**

- There is a need to dig deeper and reinforce the underground room: more complex cavern.
- Less flexibility in case the towers must be moved several meters – on Beam axis - (although feasible if thought at the beginning).
- Small flexibility ( $\sim 1\text{m}$ ) in transverse axis.

*Payload maintenance room  
(Depending on Clean  
Operation procedures)*



Schematic representation

Material Airlock + Personal Airlock + Working  
Area ISO5 + ISO6 (Minimal configuration).  
Area:  $\sim 70\text{m}^2$  (included below the tower)



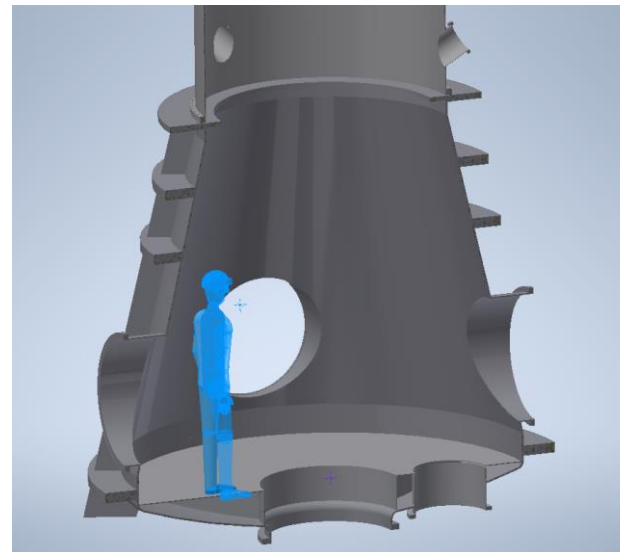
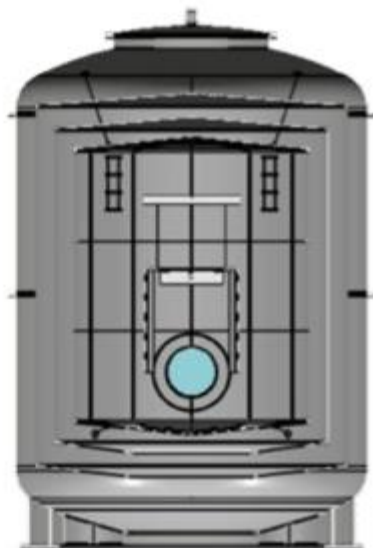
# Tower with Bottom Access



EINSTEIN  
TELESCOPE

Solution  
adapted to  
large and  
high payload

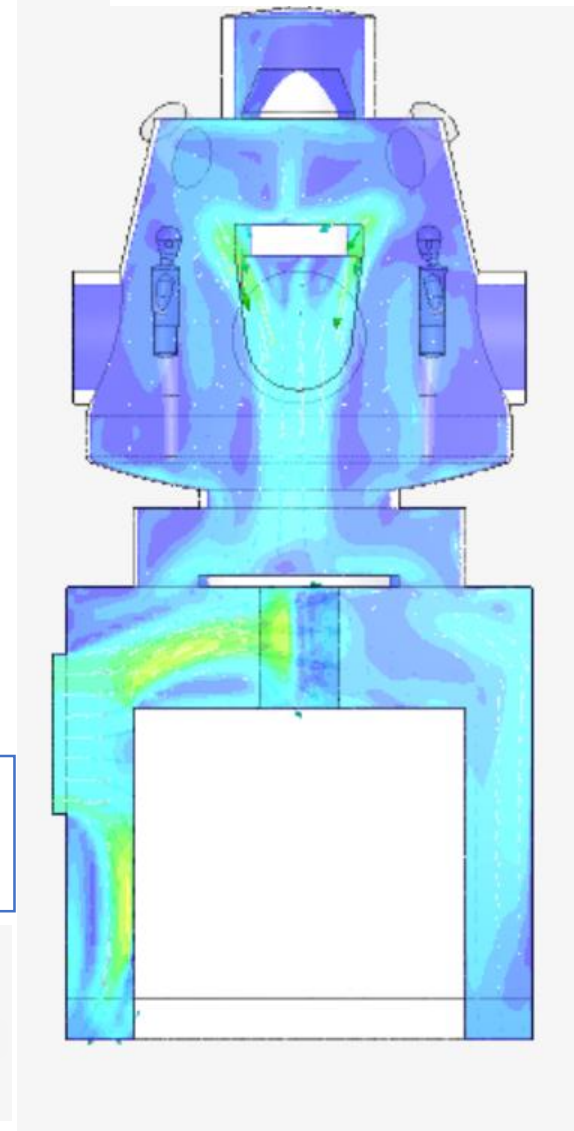
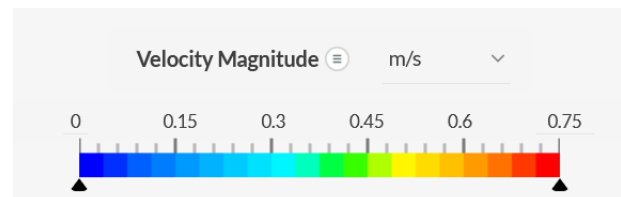
Cleanroom height  
is defined by the  
max. expected  
payload length



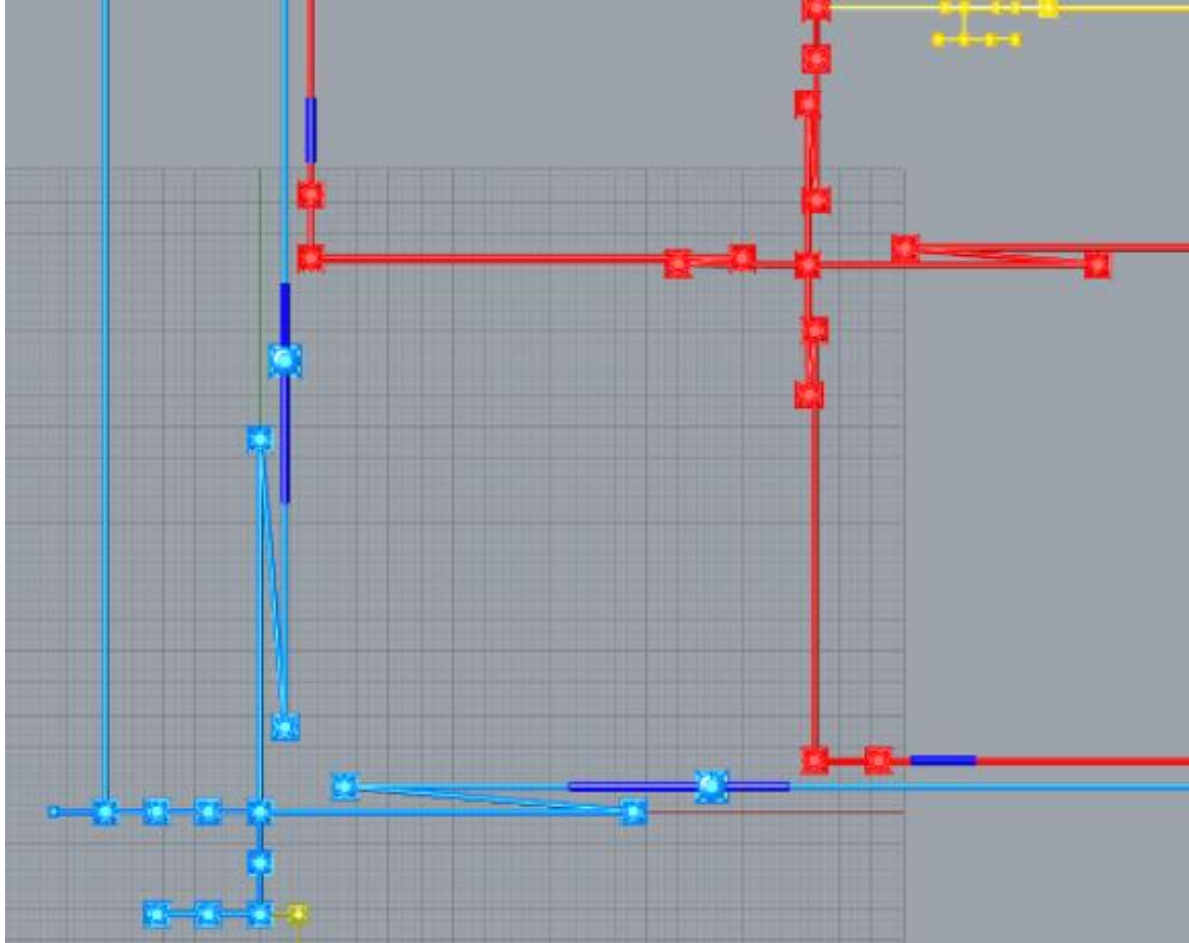
Solution with an opening for safety exit



Vertical laminar air flow for  
less eddies and possibility of  
work all around the Payload



# 2L configuration



Proposal:

Having a solution with:

- Bottom access for the «crowded area» + Beam Splitter + CryoTower
- Lateral access for the others + FC «SQZ» and minitowers

Questions :

- Cost of more complex galleries?  
Is the cost this high even in the case of a 15m high cryo-tower (instead of 20m) or with the double cavern?
- Future upgrades, payload size?
- Flexibilities on displacement of towers?