



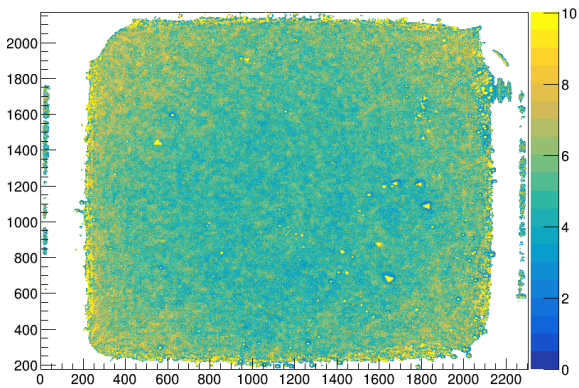
# Update of GIN and GEM

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CYGNO Collaboration meeting



# Summary

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- **FIELD CAGE STUDIES**
- **MOZZARELLE STUDIES ON FIELD CAGE MATERIALS**
- **RADIOACTIVE SOURCE TRANSPARENCY**
- **OXIDED GEM**
- **CYGNO-04 GEMs**
- **EXTRAS**

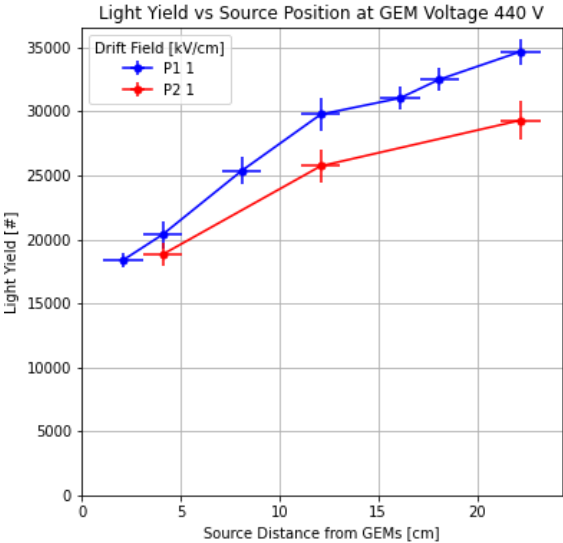
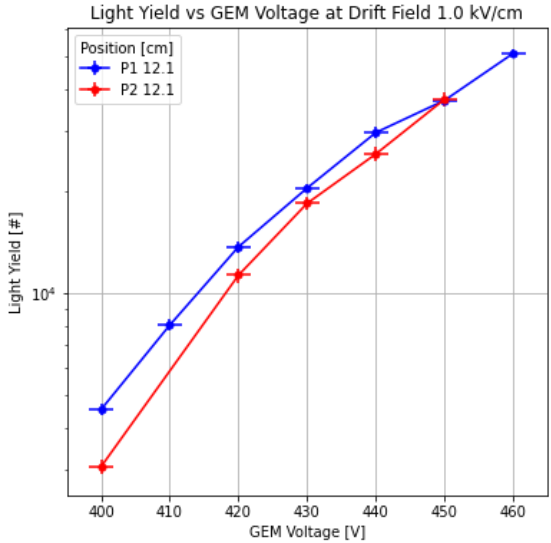
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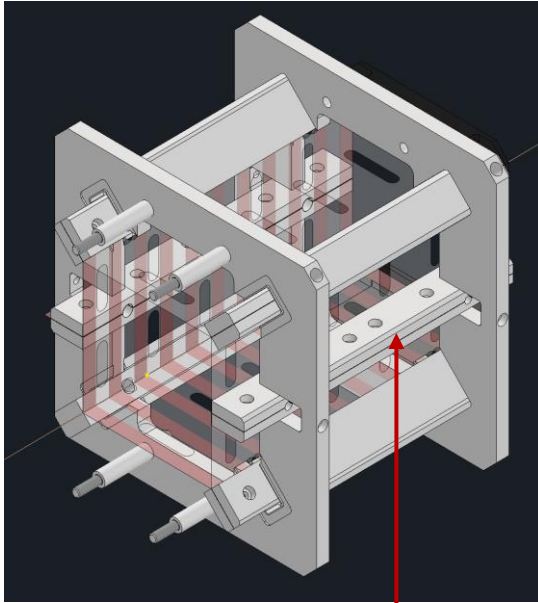
# Previously

- Among the field cages (FC) tried the ethereal looked the best and with the least material
- Delrin pillars, copper and PET sheet field cage (P1 Cu cathode, P2 Al Mylar cathode)

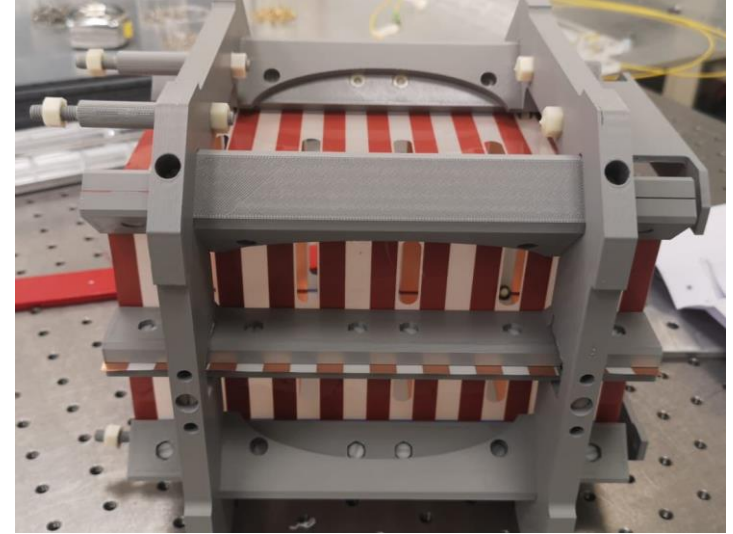
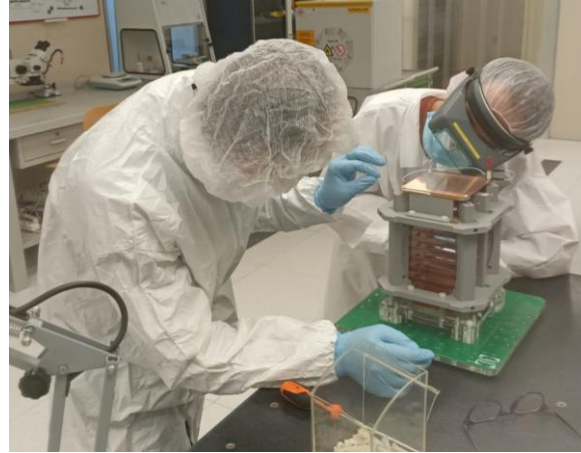


# Field Cage V2\_0

- Next version designed by Sandro with a structure dimension already capable of lift the CYGNO-04 field cage weight
- FC sheet clipped at the corners and SMD resistors soldered in the middle clip



Resistors



Made of ABS plastic 3D printed

Turned out to be mildly conductive above 1 kV

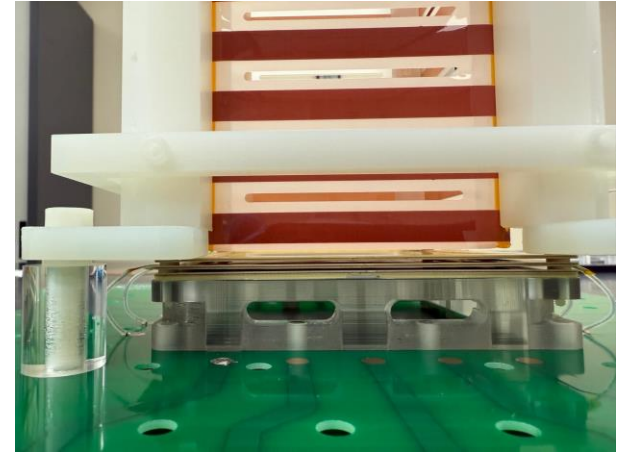
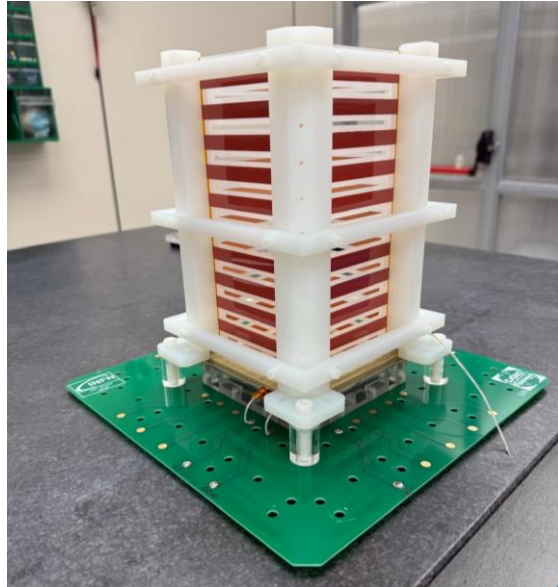
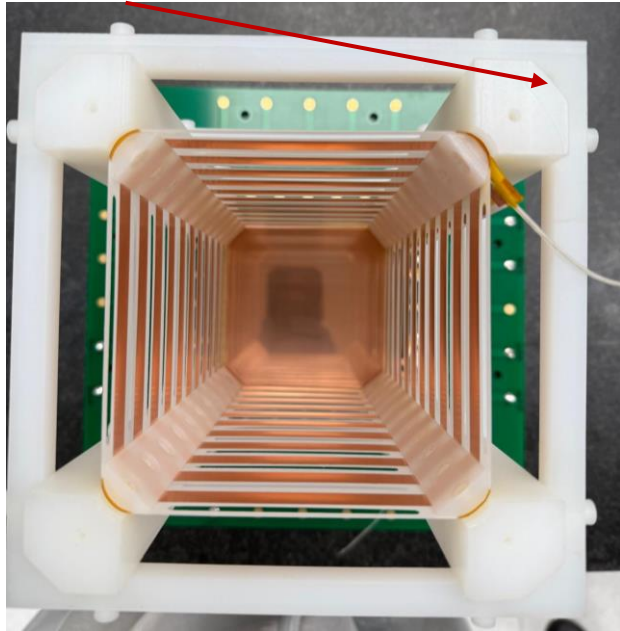
Kapton tape to isolate FC sheet was not enough

**Could not be tested**

# Field Cage V2\_1

- Slightly different design by Daniele, more similar to ethereal concept.
- Considered able to sustain CYGNO-04 FC
- Made of nylon6 non-3D printed
- Distance copper first ring from GEM 0.5 mm (1 cm from the centre) and 2 cm from cathode to centre of copper strip:

Resistors **Most uniform electric field configuration ever** (from resistors and distances point of view)



# Field map

- No source and 8000 images per Drift field
- Regular triple thin GEM
- Tested fields: 0.15, 0.5, 1 kV/cm
- 2 different maps created. **Remember Up is Down in these maps**

## GIN relevant parameters:

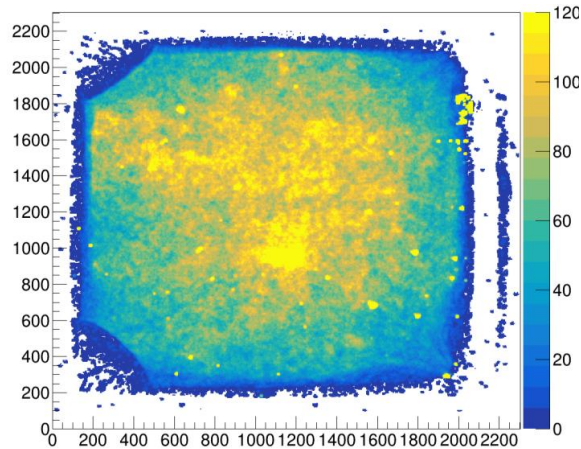
1 pixel = 50 um

Drift: *variable*

VGEM= 440 V

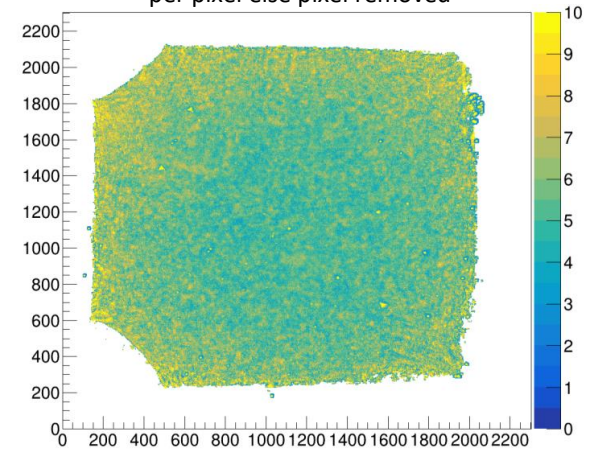
## Occupancy

Map of the number of times each pixel was in a cluster



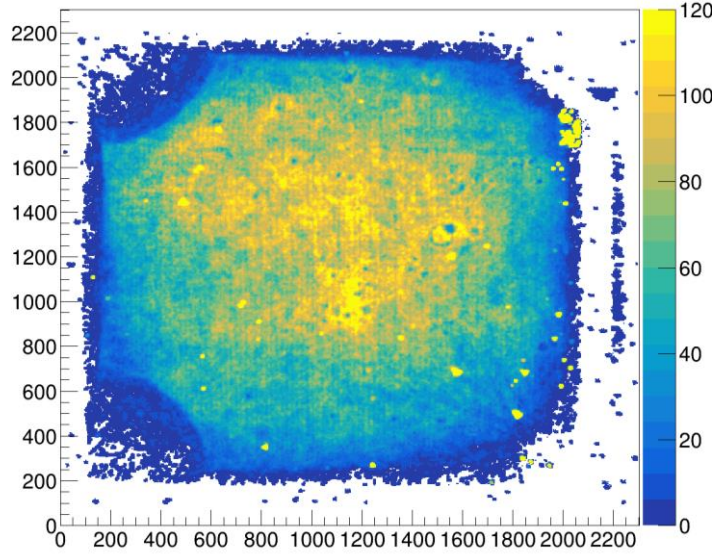
## Intensity

Map of the light intensity of each pixel summing on all clusters and divided by the occupancy. More than 10 clusters required per pixel else pixel removed

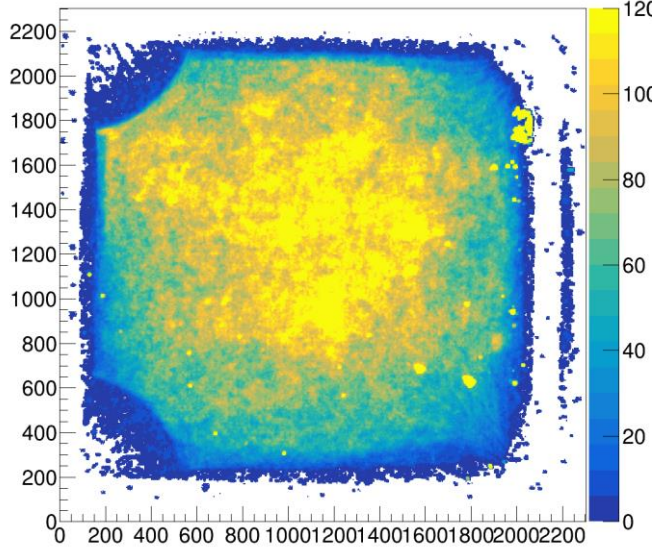


# Field Map Occupancy

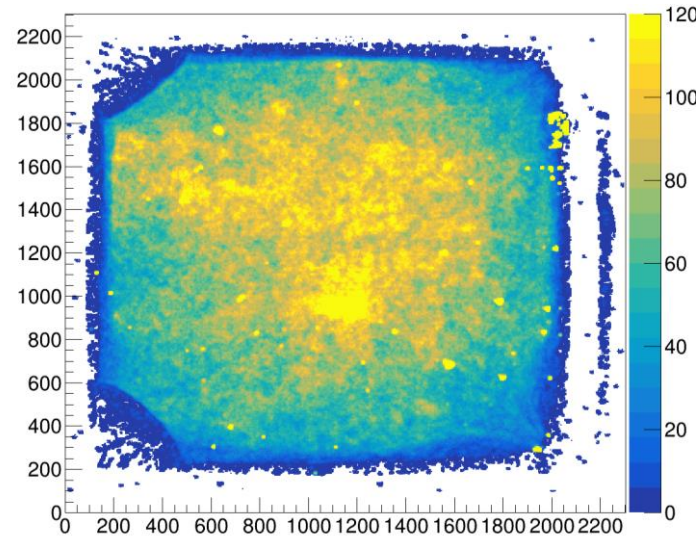
0.15 kV/cm



0.5 kV/cm



1 kV/cm



Clear improvement in field  
definition

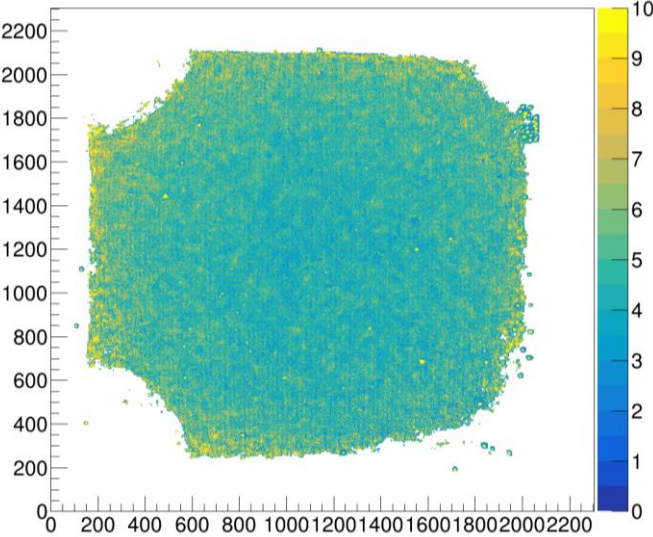
**Corner deformation**



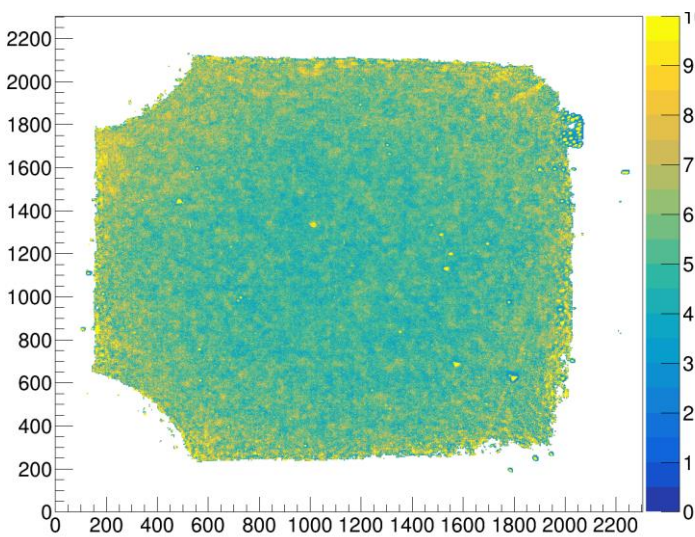
# Intensity

- Intensity maps confirm previous hints about deformation

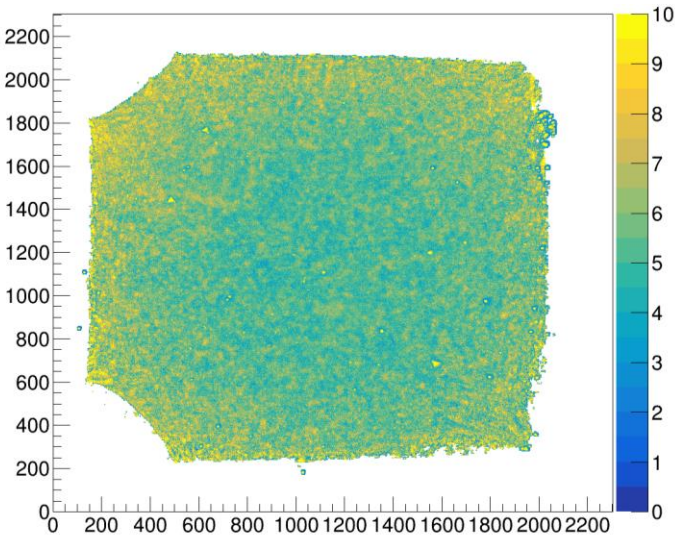
0.15 kV/cm



0.5 kV/cm



1 kV/cm

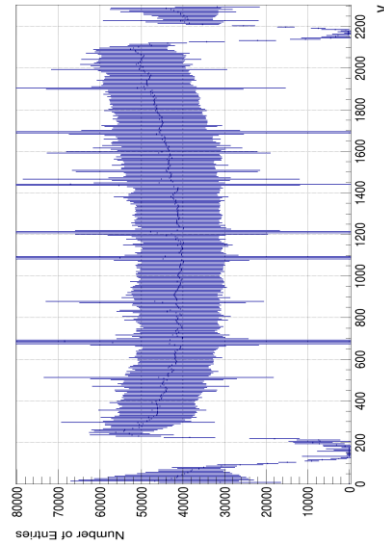
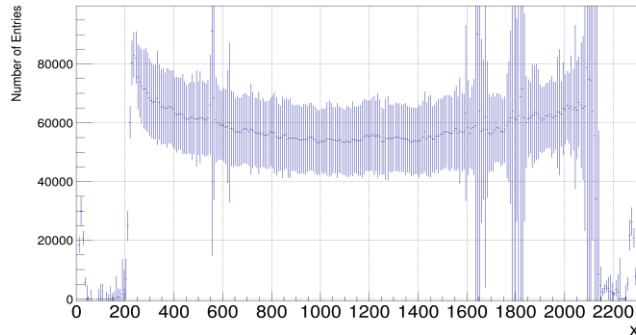
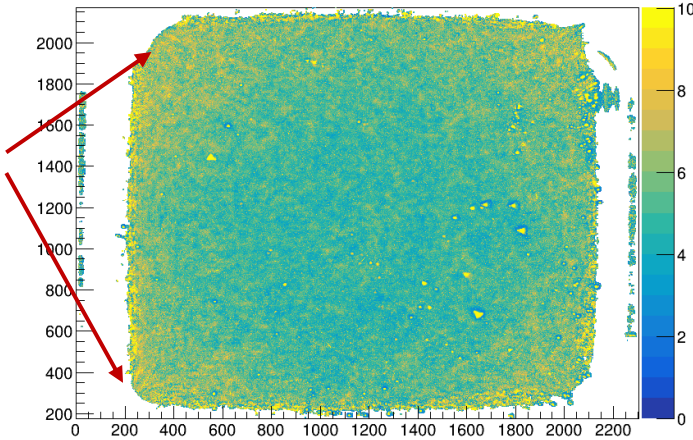


# Intensity Projection

- To try to address the corner deformations, the Kapton tape was removed from the corners
- New test yielded better results
- 1 kV/cm map

Blind corners  
recovered

Pillow effect on all  
corners still present



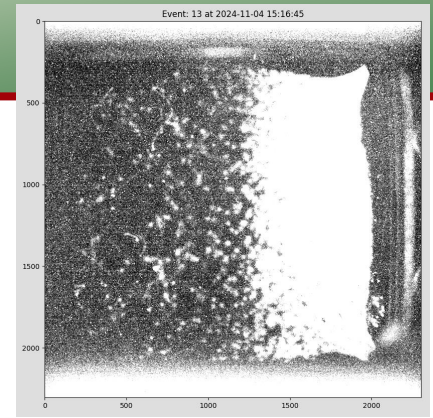
Corners avoided in  
the projections

Flat response of the field:

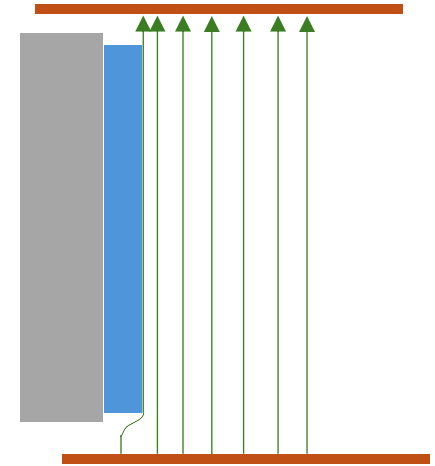
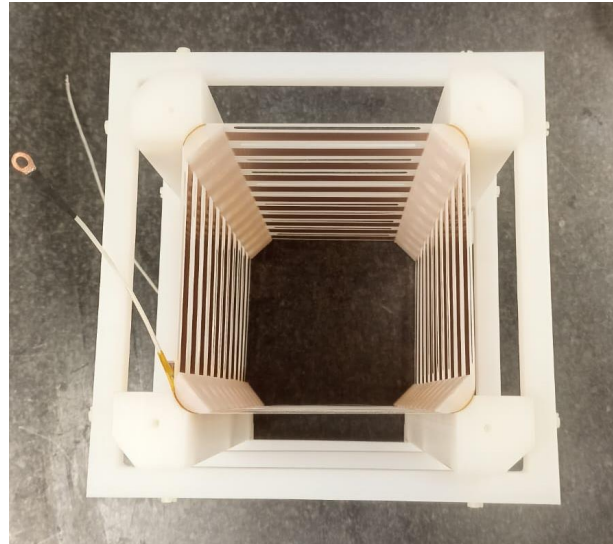
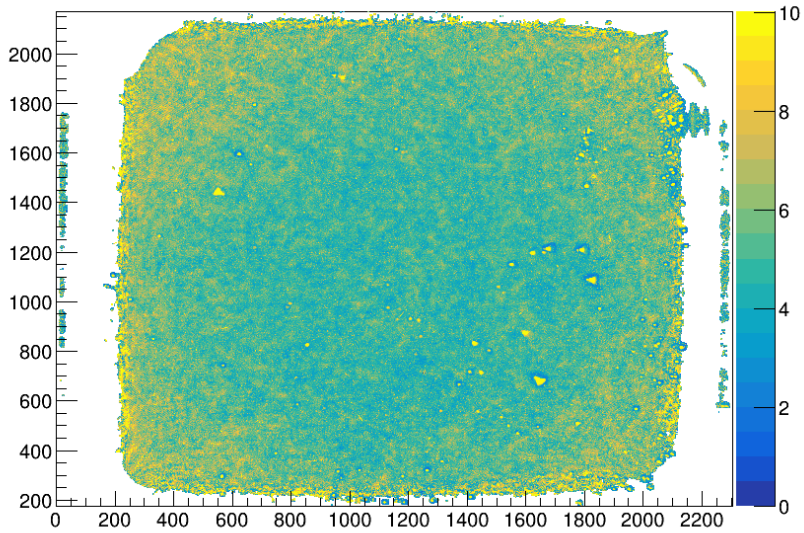
- Vignette used not calibrated on GIN (overcorrection)
- Underpopulation of the borders (overcorrection)
- Deviation from flat line below 15% (but within errors)
- Asimmetry top-bottom < 5%
- Asymmetry left-right < 7%

# Distortion

- The pillow effect ruins borders and distorts the tracks (iron looks oval)
- Idea:  
The presspillar is in the active area of the GEM and blocks electrons;  
But the electric field closes on the slightly wider GEM dragging electrons along
- This happens only when the field cage is inscribed in the GEM: at the corners

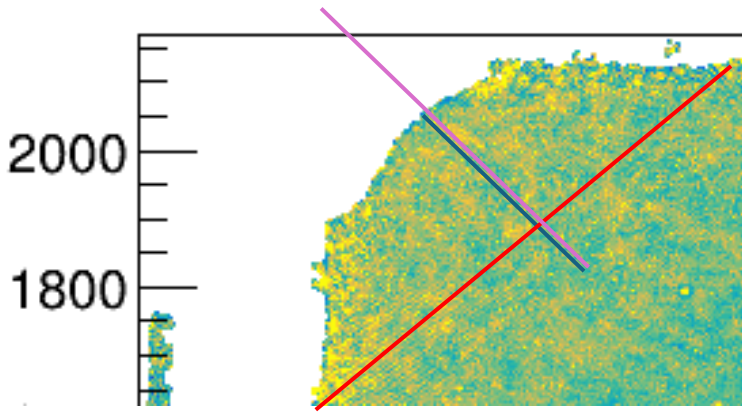


hmap\_intensity

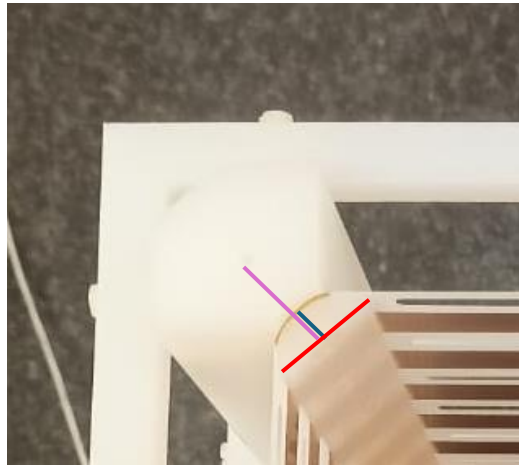


# Distortion II

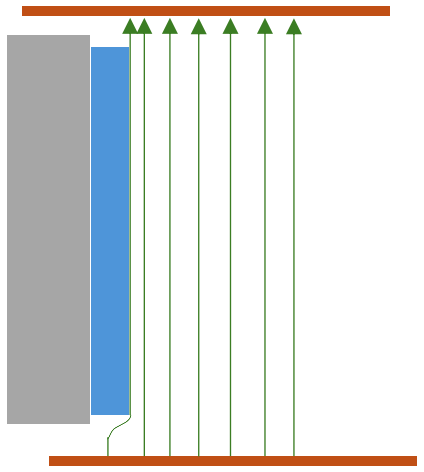
- Measurements suggest this is reasonable



Measured by camera



Measured by caliber



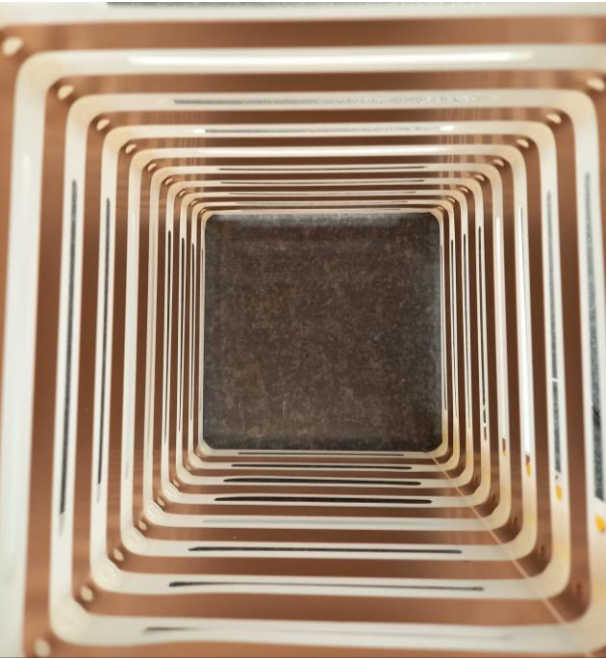
Blue line	5 mm	5 mm
Red Line	13 mm	16 mm
Purple line	13 mm	15 mm

- In GIN this effect ruins the field for 6% of the active area
- In CYGNO-04 the same pillar dimension will ruin the field for 0.1% of the area in the corners

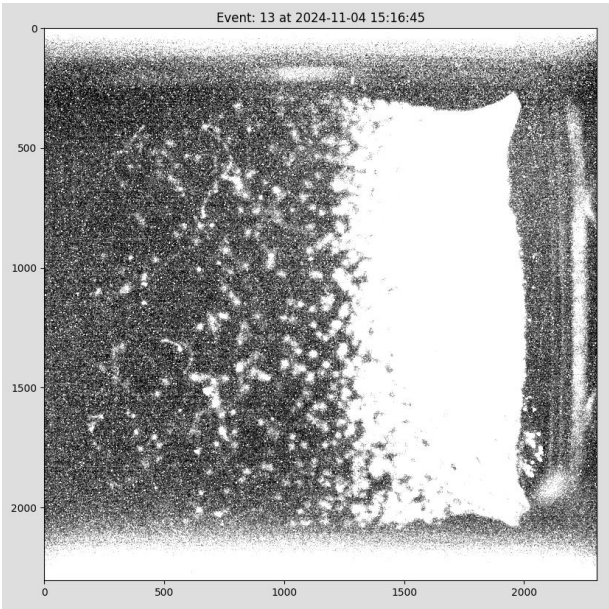
**ACCEPTABLE**

# Distortion III

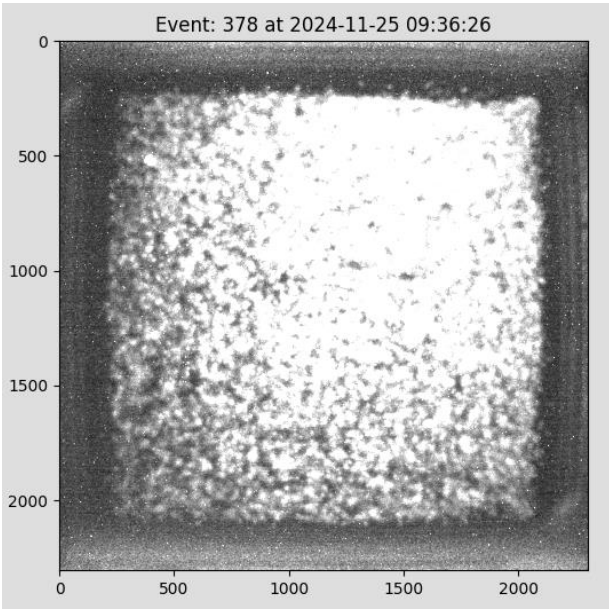
- To try and verify the presspillar idea, the FC was mounted without them (using only screws)



Before



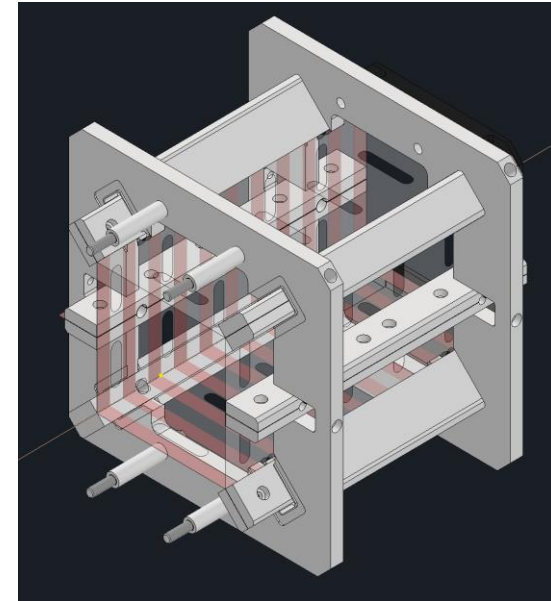
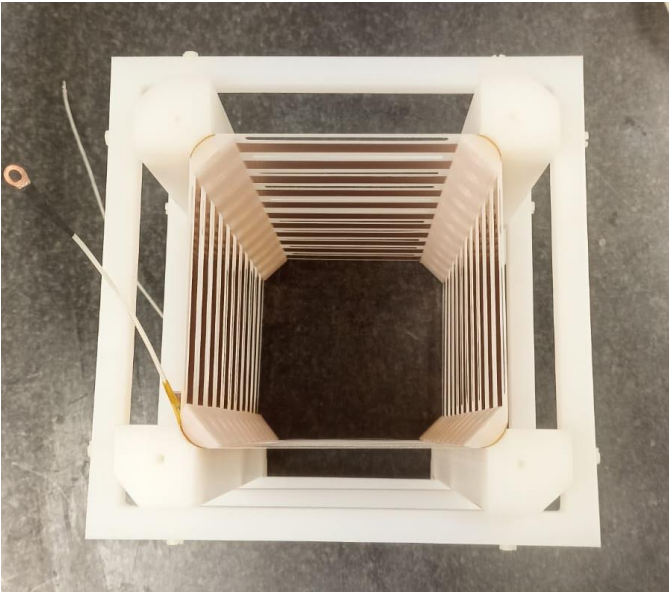
After



Hypothesis is consistent with data

# Field Cage V3

- Next step is to try a hybrid between the two FC
- Using the material and resistor position of of the FC\_V2\_1, but the clipping angles of FC\_V2\_0 to try to guarantee better corners and solidify the hypothesis of the deformation



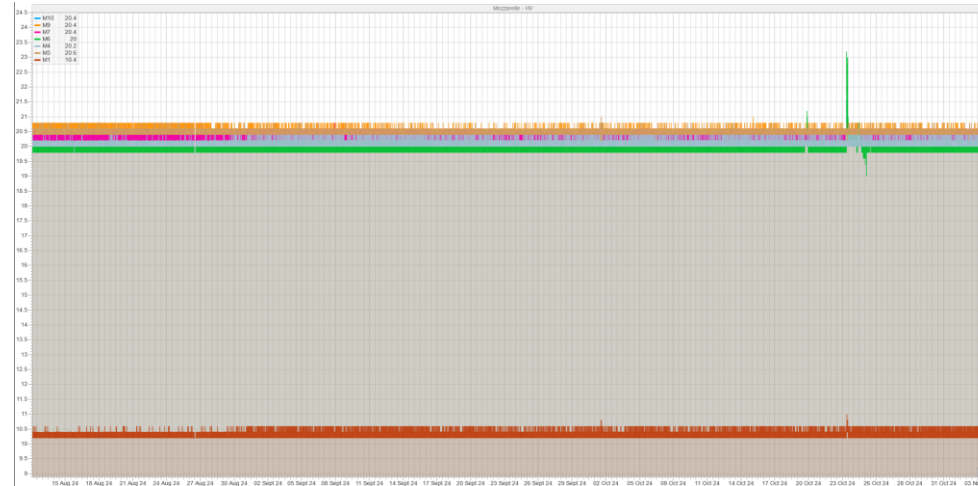
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# Mozzarelle Test

- Different samples of FC structure on different support materials were fluxed with He:CF<sub>4</sub> gas and powered to the equivalent of 1 kV/cm
- The test has being carried out since May to test any potential failure
- FC conductive material: copper strips 1 cm wide (35 um thick) separated by 1 cm and connected by resistor
- FC material: PET (75 um) or Kapton foil (50 um)
- Support: PVC, PMMA, nylon6

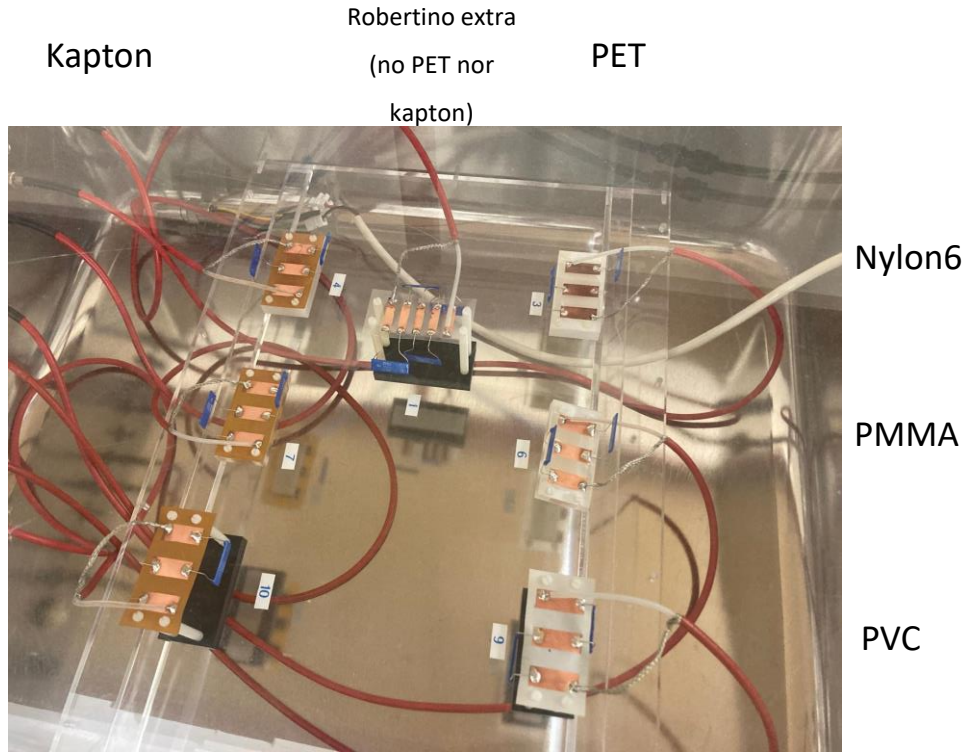


Current monitored  
to find failures



# Mozzarelle Test

- No major degradation noticed



- M1: steady increase in the fluctuation of the current
- M6: had 2 sparks even though it recovered afterwards (PET on PMMA)
- All others have only fluctuations corresponding to 1 bit of the ADC

No clear sign of strong degradation by any sample (apart from M1)

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# Source Window Transparency

- CYGNO-04 foresees the use of 2 PET thin windows the calibration radioactive source needs to cross. How much does this attenuates the source?
- $^{55}\text{Fe}$  source in the centre of GIN with collimator with slit parallel to GEM plane (short brass with copper tape source far)
- Runs taken with regular setup: one window of 100-170  $\mu\text{m}$  of PET (?) like LIME
- Runs taken positioning a second layer of same thickness on top of the already existing window

## GIN relevant parameters:

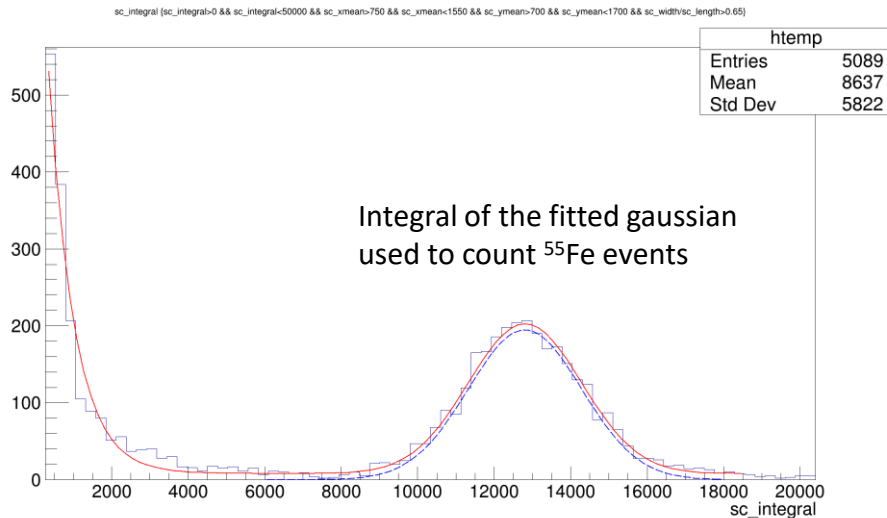
1 pixel = 50  $\mu\text{m}$

Distance source to gas  $\sim 9$  cm

Spread in z of source at 1.5 cm from field cage 1 cm (sigma)

Drift 1 kV/cm

VGEM 440 V



2 windows

$$R_{2w} = 3030 \pm 60$$

1 window

$$R_w = 4060 \pm 60$$

Ratio

$$A = 0.75 \pm 0.02$$

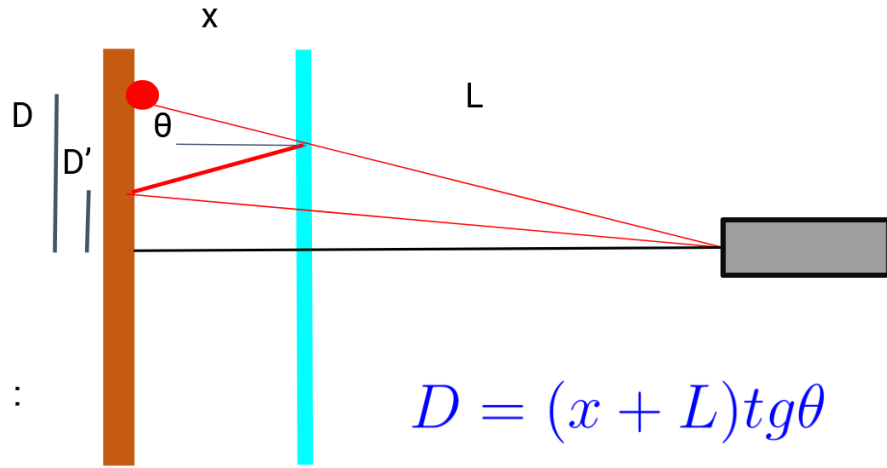
**Absorption of a window measured as  $(25 \pm 2)\%$**

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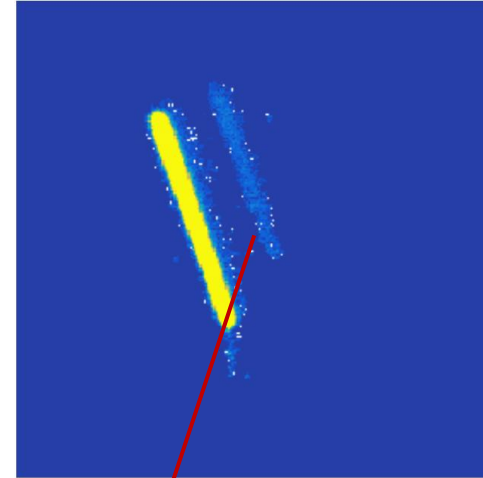
- The reflection issues found in LIME can spoil intense tracks energy and clusterization algorithm
- The reflection is caused by a combination of the reflectance of the PMMA optical window and of the GEMs, and of the geometry



$$D = (x + L)tg\theta$$

$$D - D' = 2xtg\theta$$

Distance of the shadow



Typical shadow features:

- Appears with very dense tracks ( $0,5-1 \cdot 10^4$  sc\_integral/(pixel in length))
- About 4% of intensity

Theory and measurement

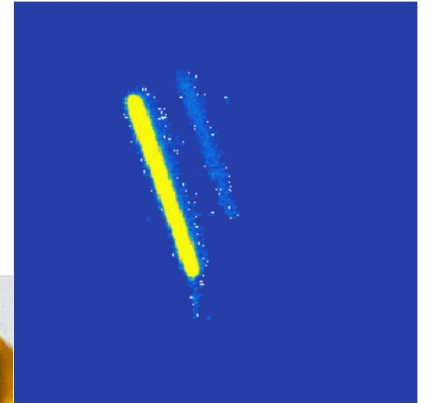
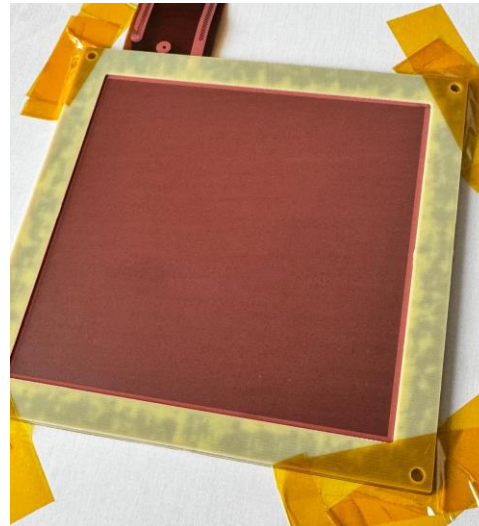
agree

(internal reflection  
inside PMMA do not)

# Solutions: Oxided GEM?

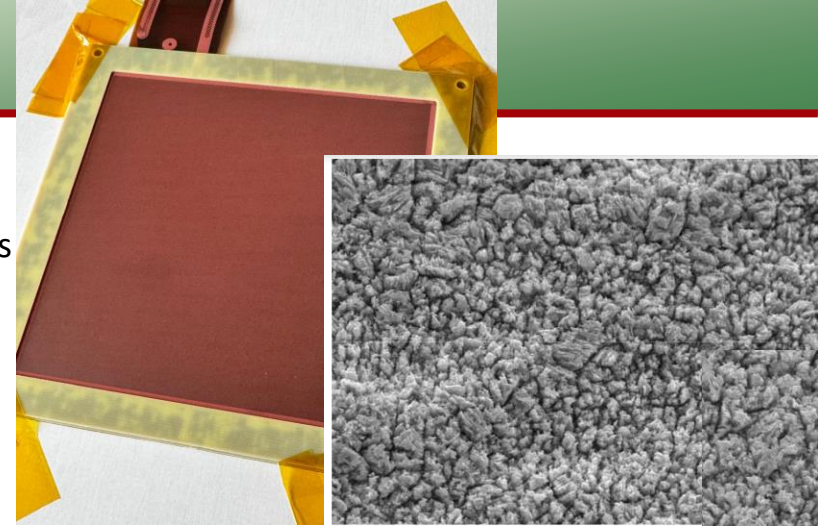
- We could use optical windows with >99% reflection (too expensive and radiopure not found) **NO**
- Place the window 60 cm from the GEM to have the shadow way out of focus. Keeps the noise, complicates the design of PMMA box
- Use an oxidized GEM:
  - Thin conductive layer of copper oxide to make it opaque
  - GEM washed for radiopurity after oxidation
  - Layer very thin (removable by the multimeter pin)

**Or so we thought**



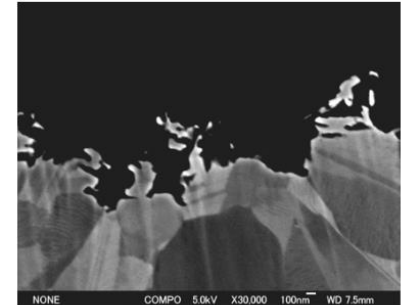
# We Call it Oxided, It is V-Bond

- Actually, once the GEM is etched th V-Bond procedure is applied
- Bath of chemicals which etches non perfect Cu crystals generating small valleys
- Depth about 500 nm, width similar
- Generation of small film of 10 nm of
  - Rui says copper oxide
  - The company making Vbond writes organic copper film
- Resistivite? Insulator? Very hard to test. Suggested test by Rui:
  - Drop charge on a sample (he provided) center and connect the border to ground. If the center sparks, it is resistive
- Going through a second etching, the border of the GEM holes is likely to have been cleaned more, but maybe leaving th electrodes further away



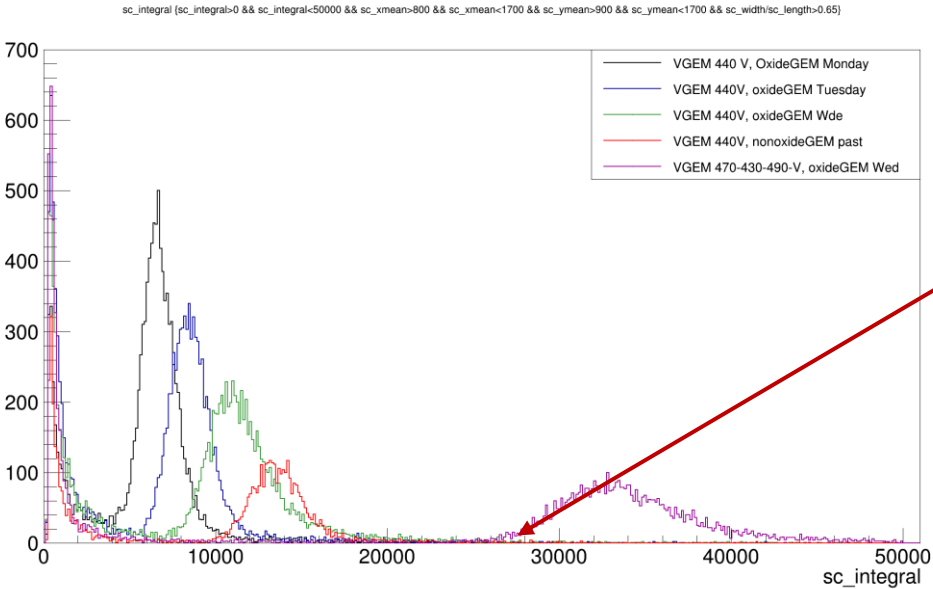
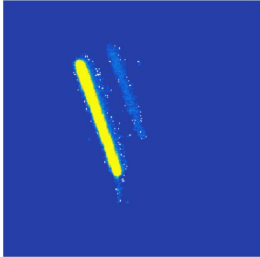
**Peaks and Valleys**  
= Physical Bonding

+  
**Organic Copper Film**  
= Chemical Bonding



# Oxidized GEM: alphas

- To test on GIN we need similar light yield
- With new GEMs we struggle a bit in light intensity (also without the oxidized one)



Typicallight with other  
GIN GEMs

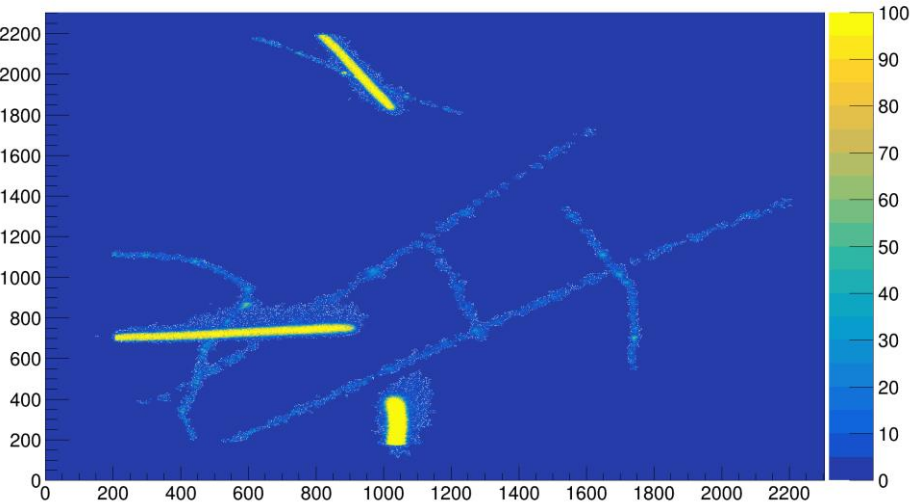
Day by day the light and  
stability was improving



# Non oxidized GEM: alphas

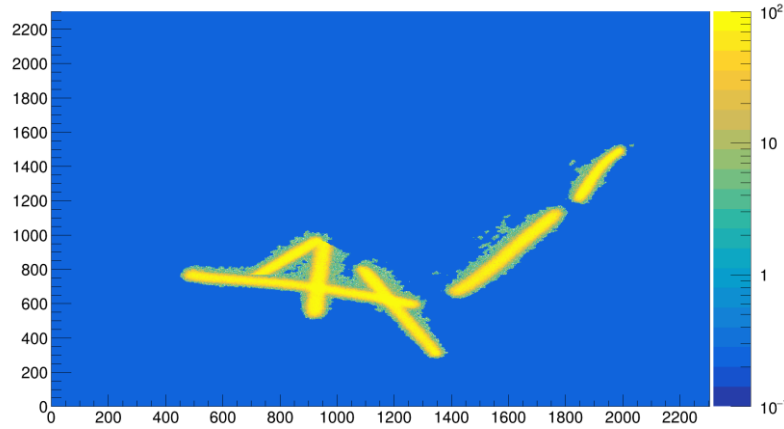
- Some alphas

Old GIN light: alphas have  $0,5-1 \cdot 10^4$   $sc\_integral/(pixel \text{ in length})$



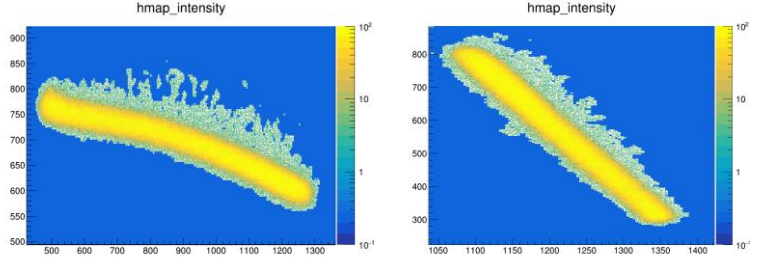
New GIN light: alphas have  $0.1-0.4 \cdot 10^4$

$sc\_integral/(pixel \text{ in length})$



In GIN we have PET foil window

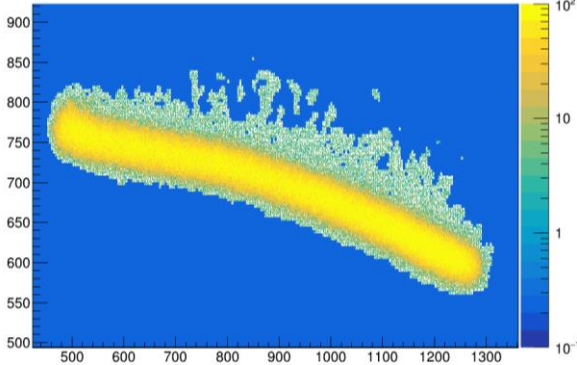
Different type of reflection: blur



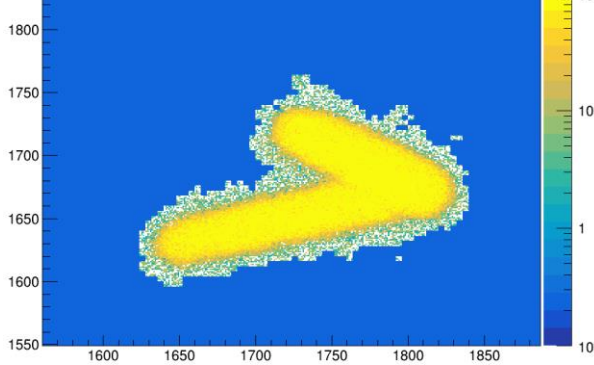
Shadow visible but fainter

# Oxidized GEM: alphas

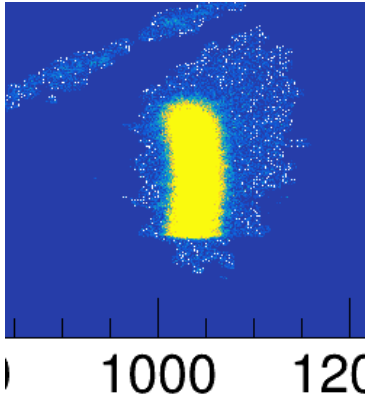
GEM low light



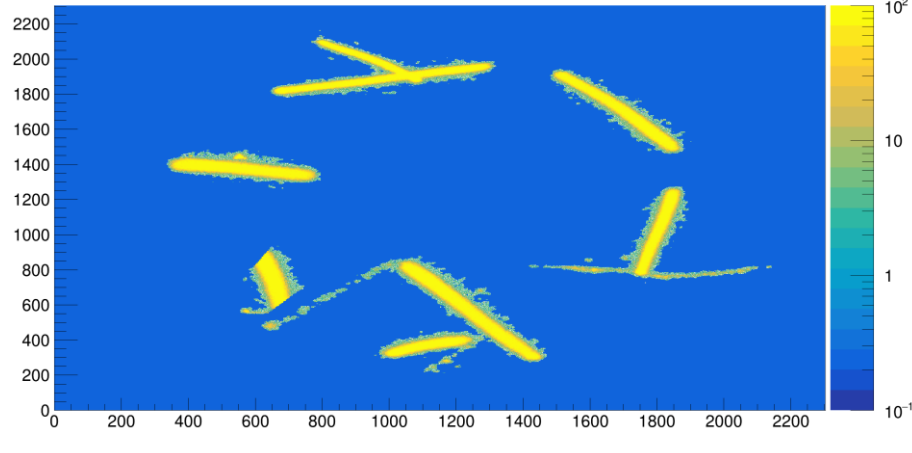
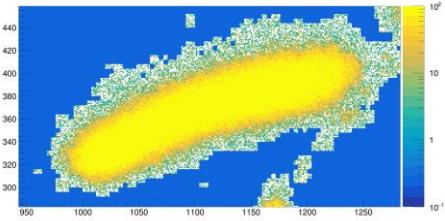
Oxidized GEM low light



GEM large light



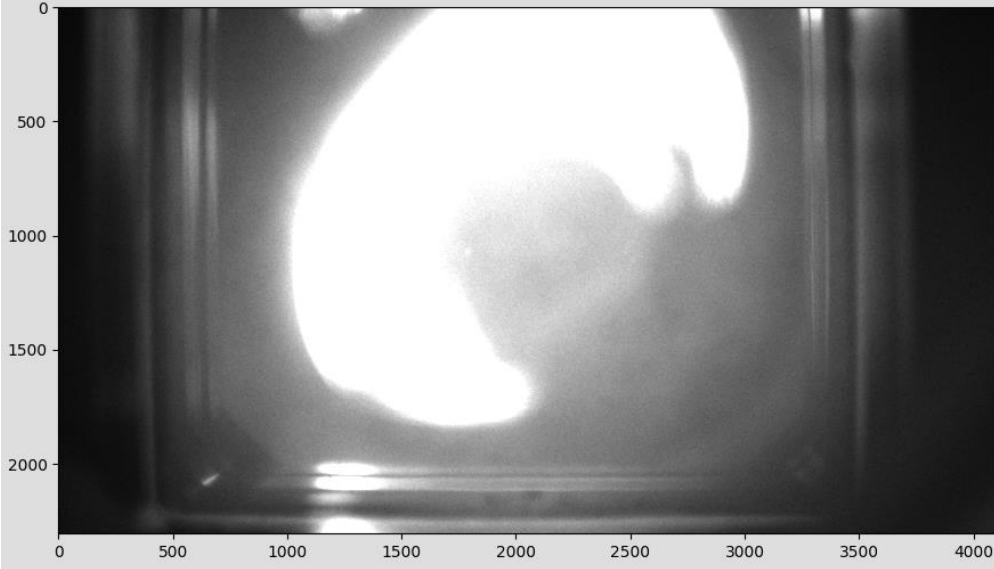
Oxidized GEM large light



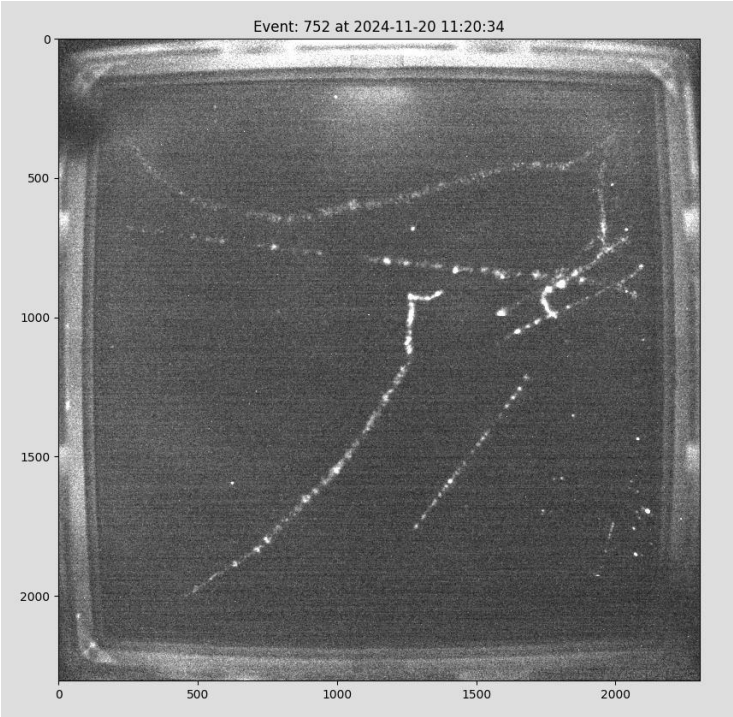
# Oxidized GEM: alphas

- Images with lots of photons entering the sensitive volume show oxidized GEM do not have reflection

MANGO with regular GEM



GIN with oxidized GEM

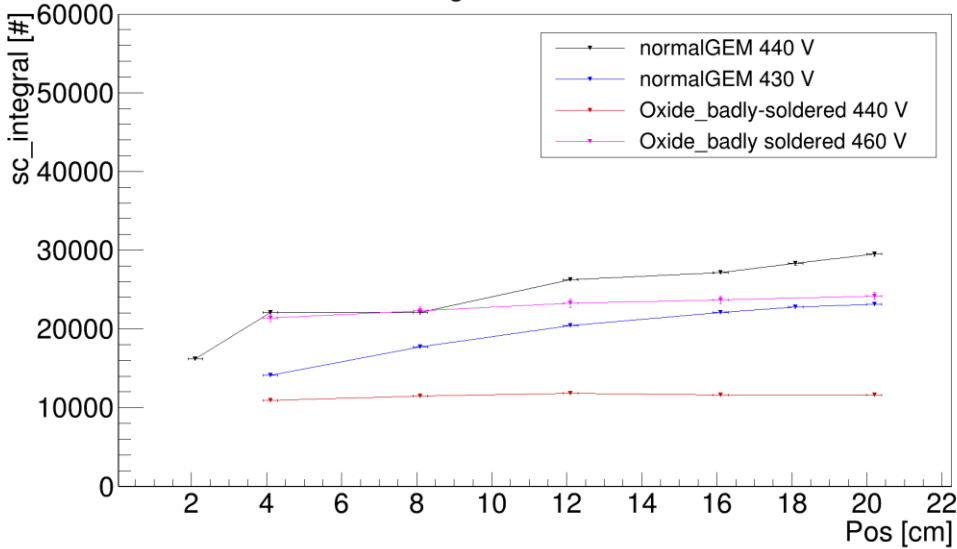


**Oxidized GEMs do not have shadows**

# Oxidized GEM: Round1

- Checking with regular GEM data we can crosscheck the saturation behaviour

Light vs Pos



With same lights even

less saturation

What is going on?

**We discovered the  
redbox content**

Oxidized\_badly 460 V had  
GEM3 at 440V

Lower light yield wrt  
old GIN

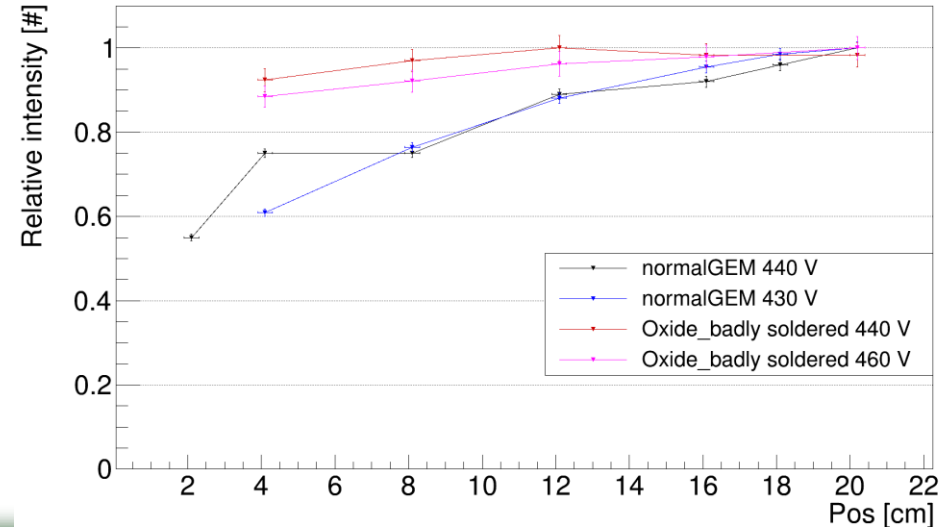
## Relevant things:

NormalGEM -> non oxidized GEMs old GIN  
Schneider lens

Oxide\_badly -> badly soldered, GEM2 a bit burnt  
Schneider lens repaired (weird focus config)

Oxide -> New GEMs (GEM3 oxidized), EHD lens

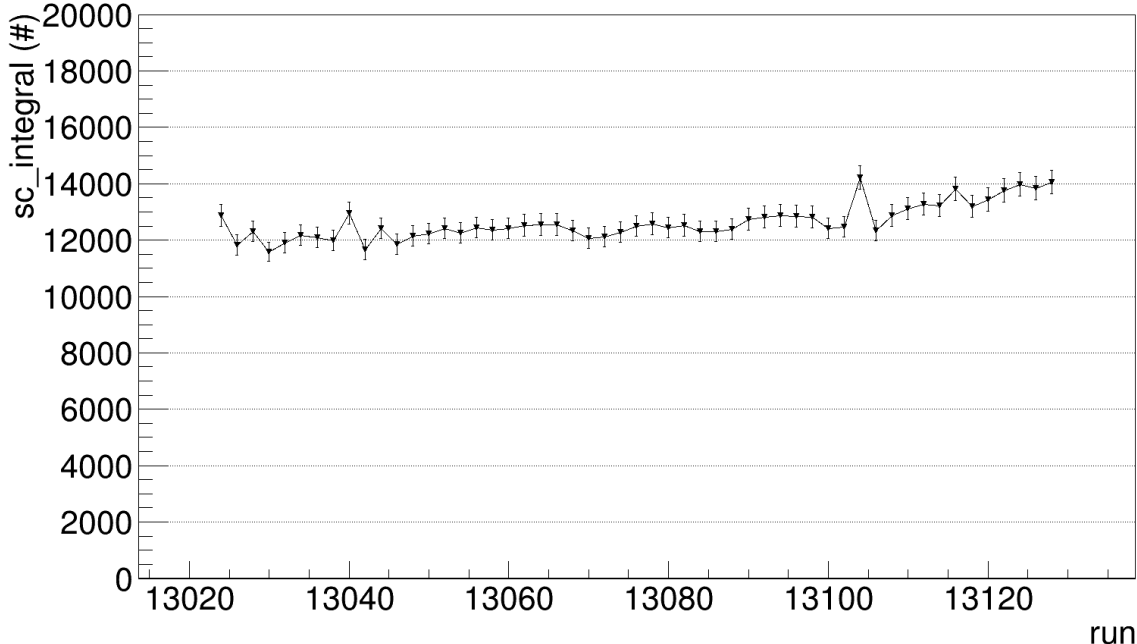
Relative light vs Pos



# Oxidized GEM: Stability

- Ok so we changed GEMs (all of them) still with GEM3 oxidized
- We monitored for a week the light yield with  $^{55}\text{Fe}$  source placed in about P8
- Data taken every 3 hours

LY vs run



Increase of 15%

Pressure difference measured should induce 6% increase (measured steady decrease of pressure with a difference of 10 mbar)

Charge-up of kapton and cleaning visible

**Light reached with this GIN and with regular GEMs, but still much lower than in the past**

# Oxidized GEM: New GEMs vs Old

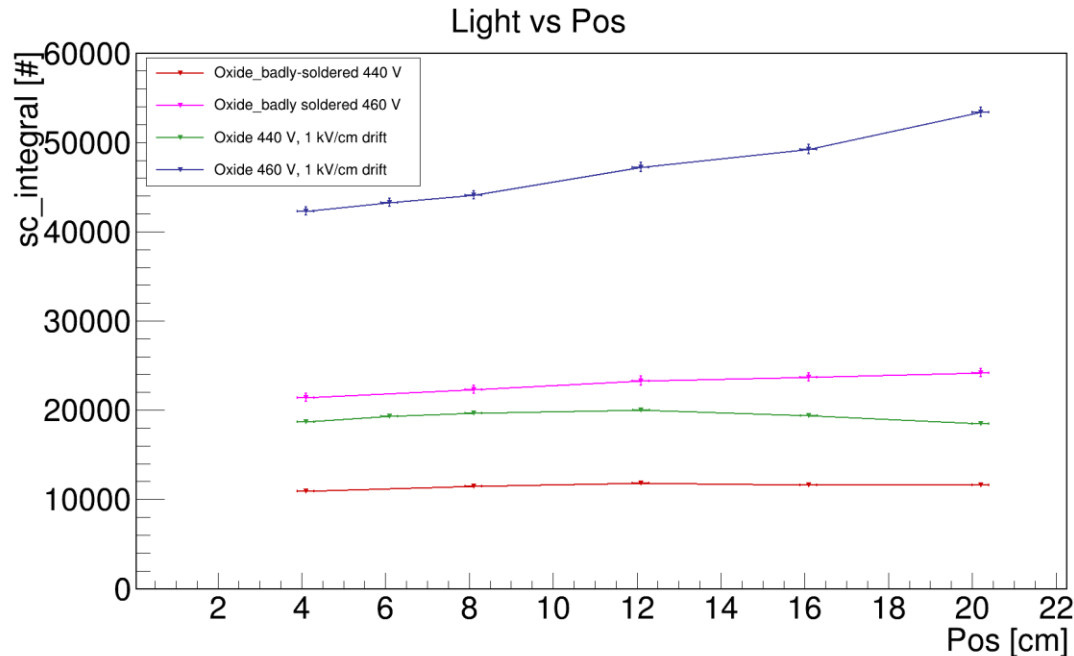
- Now we also changed the lens, placing the EHD (expect 25% more light than Schneider)
- New configuration is much more luminous than the badly soldered
- 25% increase due to lens is not enough to explain it

## Relevant parameters:

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Schneider lens

Oxide\_badly -> badly soldered, GEM2 a bit burnt  
Schneider lens repaired (weird focus config)

Oxide -> New GEMs (GEM3 oxidized), EHD lens



Oxidized 460 V corresponds in

LY to 450 V old GIN

(accounting for the lens improvement)

Oxidized 440 V corresponds in

LY to 420 V old GIN

# Oxidized GEM: Saturation and LY

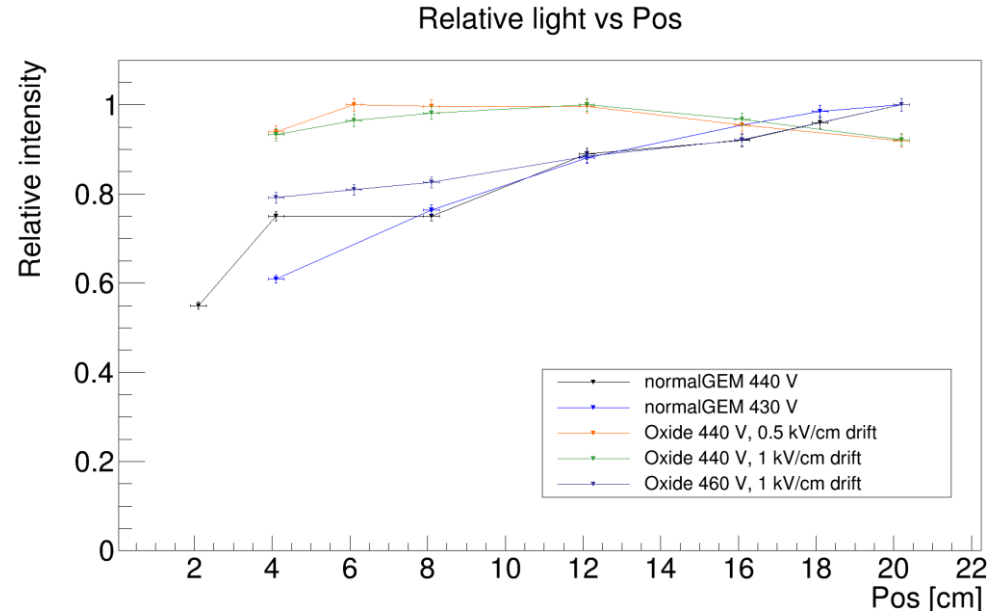
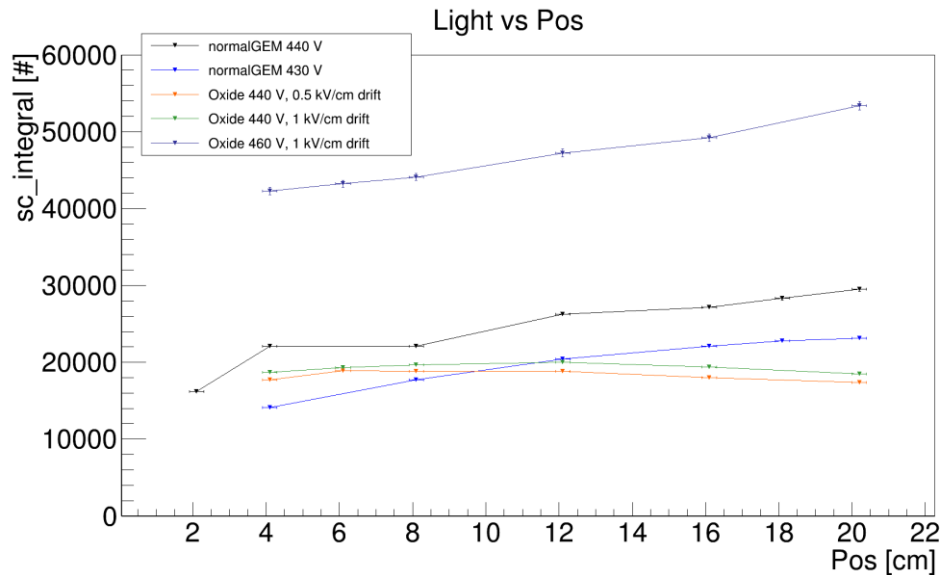
- Checking with old GIN we still have less saturation (not complaining)
- In particular below 10 cm saturation is clearly present in all sets
- At 440V of VGEM the absorption is visible while it wasn't in the past at 430V

## Relevant parameters:

NormalGEM -> non oxidized GEMs old GIN  
Schneider lens

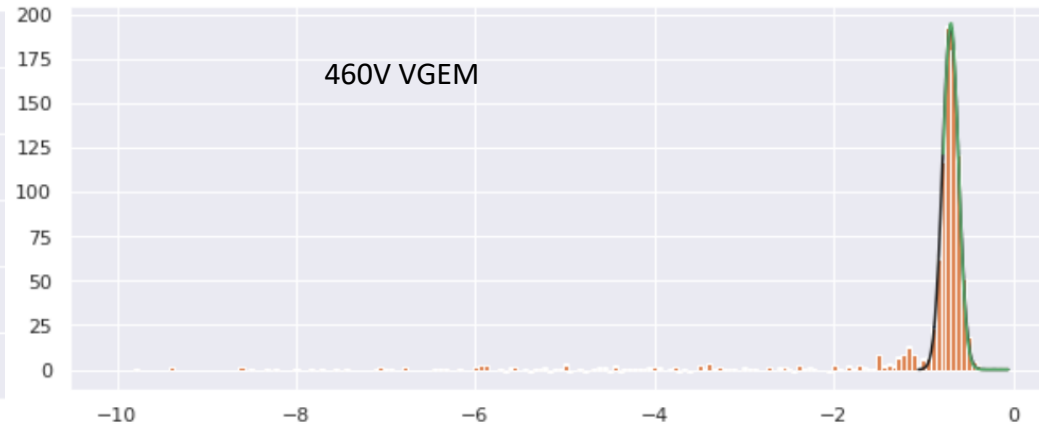
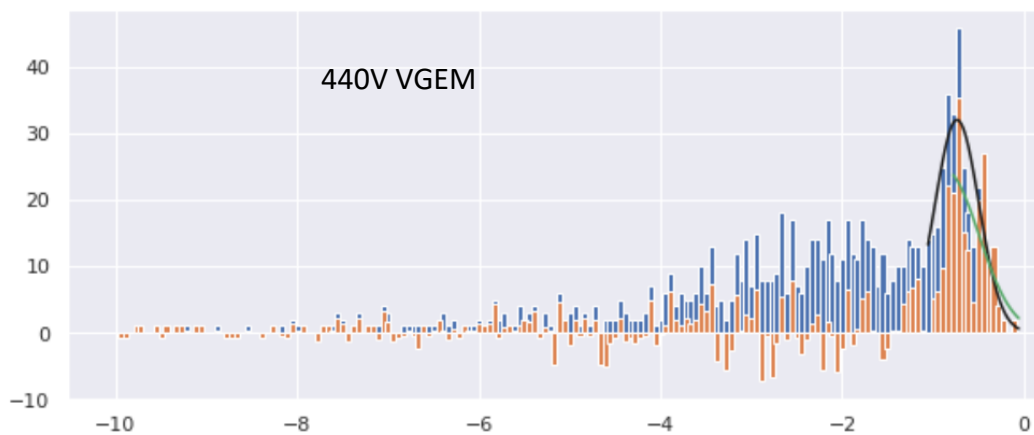
Oxide\_badly -> badly soldered, GEM2 a bit burnt  
Schneider lens repaired (weird focus config)

Oxide -> New GEMs (GEM3 oxidized), EHD lens



# Oxidized GEM: GEM vs LY

- Is saturation an effect on light due to the oxidized GEM?
- GEM signal studied (Oscilloscope: 200 MHz low pass filter, 1M $\Omega$  coupling)
- Charge estimated as integral of the waveforms (it is wrong, slightly integrated.. But we don't check absolute value)
- Background spectrum acquired, normalised to the signal data (in the range above 2 pC where iron is not present) and subtracted
- Trigger put just above noise: Data at 440 V have no iron above noise. 460 V has until it gets too small

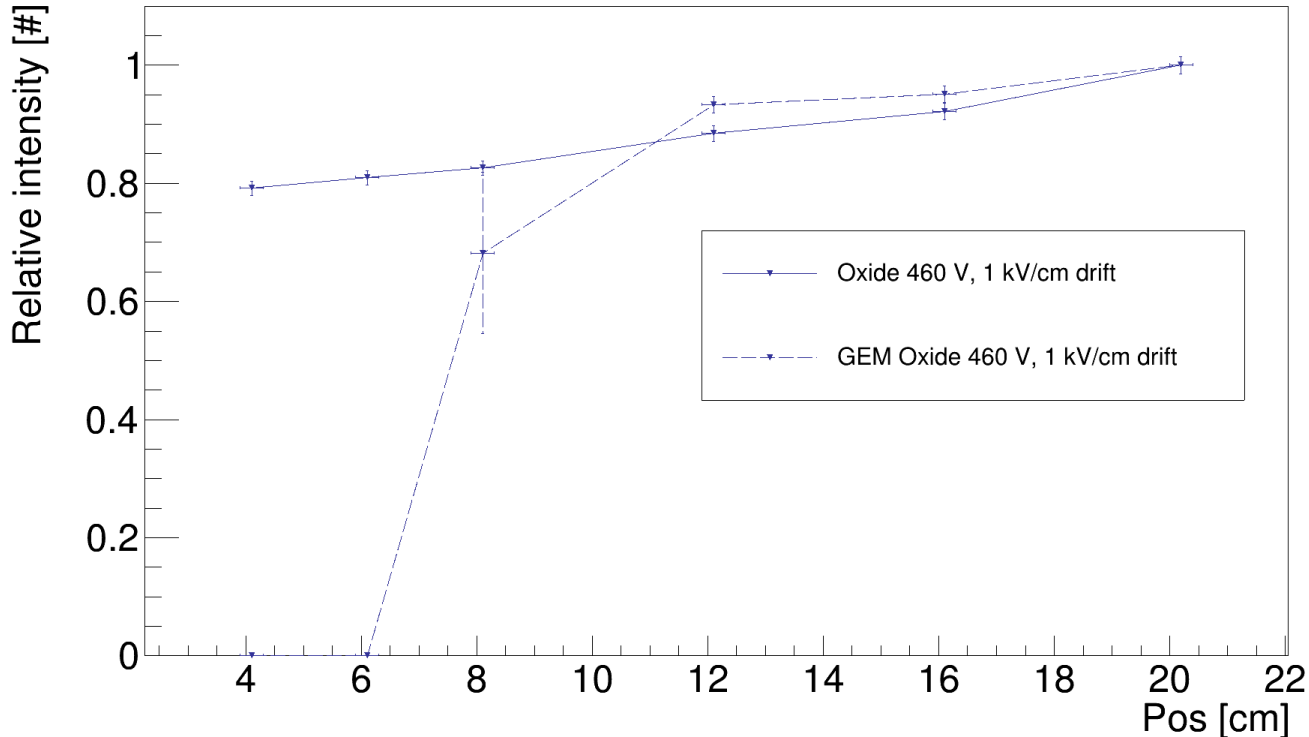




# Oxided GEM: GEM vs LY

- Checking the saturation for LY and GEM

Relative light vs Pos\_6



## Relevant parameters:

NormalGEM -> non oxidized GEMs old GIN  
Schneider lens

Oxide\_badly -> badly soldered, GEM2 a bit burnt  
Schneider lens repaired (weird focus config)

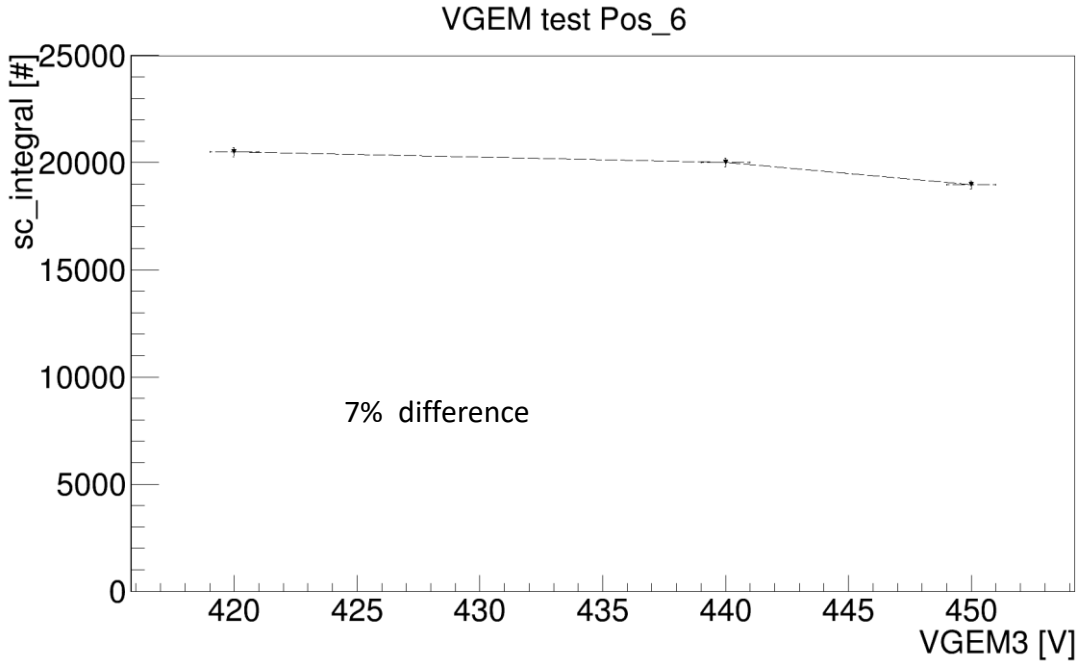
Oxide -> New GEMs (GEM3 oxidized), EHD lens

**Compatible!**

# New Test: VGEMtest

- At high gain, the LY will mostly depend on the sum of the voltages across the GEMs
- 3 configuration tested (fixed drift field and  $^{55}\text{Fe}$  position)
- If oxidized GEM behaves differently (poorly) when placed at 450 V with GEM2 at 420 V, the LY should be strongly less

	GEM1	GEM2	GEM3
	440	440	440
	450	450	420
	450	420	450



GEM test yields similar result

If it behaves worse it is of 7% -> little

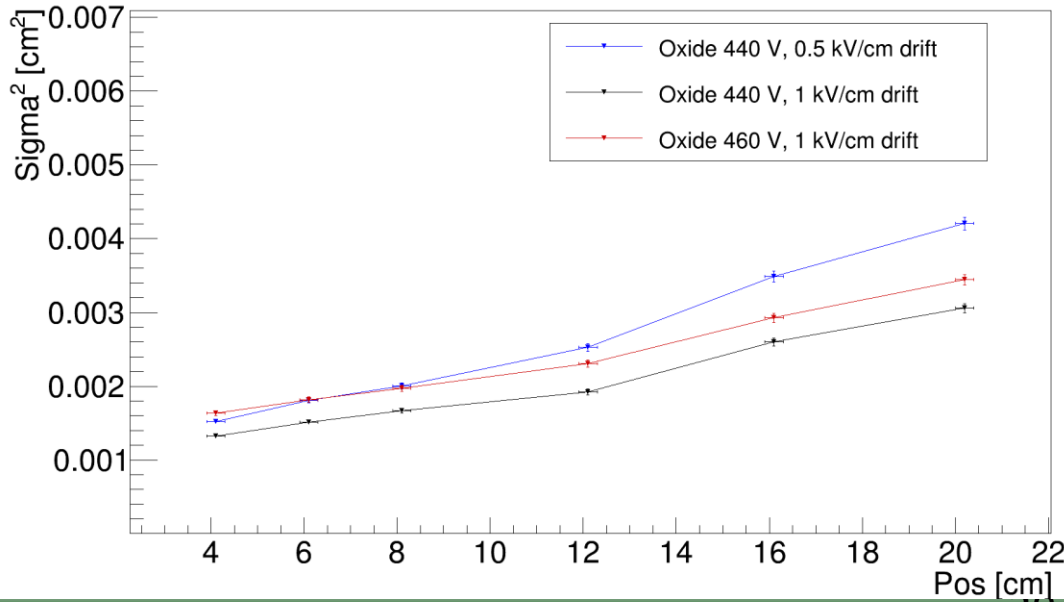
Oxidized GEM seems to be working as normal

GEM (at least like GEM2)

# Oxidized GEM: Diffusion

- Is the light decrease fault of the drift field?
- Gaussian sigma squared vs source position measured
- Clear break where saturation matters a lot
- Sigma0 fitted with points < 10 cm
- Diffusion coeff fitted with data > 10 cm

Avg gausssigma vs Pos\_5



Sigma0:

Blue	$(320 \pm 15) \text{ um}$
Black	$(310 \pm 12) \text{ um}$
Red	$(360 \pm 12) \text{ um}$

Diff coeff < 10 cm

Blue	$(110 \pm 7) \text{ um}/\sqrt{\text{cm}}$
Black	$(93 \pm 6) \text{ um}/\sqrt{\text{cm}}$
Red	$(91 \pm 8) \text{ um}/\sqrt{\text{cm}}$

Diff coeff

Blue	$(145 \pm 5) \text{ um}/\sqrt{\text{cm}}$
Black	$(119 \pm 4) \text{ um}/\sqrt{\text{cm}}$
Red	$(118 \pm 5) \text{ um}/\sqrt{\text{cm}}$

Expected from simulation

0.5 kV/cm	$(142 \pm 3) \text{ um}/\sqrt{\text{cm}}$
1 kV/cm	$(113 \pm 3) \text{ um}/\sqrt{\text{cm}}$

From MANGO (400V, remember lower pressure) expected about:  
320 um for 440V  
380 um for 460V

**Diffusion coefficient consistent**

**No issues on the field**

# Why low light?

- Drift field not strong as we believe -> more capture?
  - Diffusion measurements state the field is fine
  - Increasing the field up to 1.7 kV/cm, no light increase noticed
  - With 0.5 kV/cm the absorption (see light vs Pos) does not worsen
- Pillars of nylon6 instead of delrin -> more dirty gas?
  - For more capture see last two bullets ago
  - Outgassing of material which absorbs light.. Boh
- Oxided GEM behaving weirdly
  - Test with VGEM configurations seems to disprove it
- They need time to fully clean
  - Possible
- Why different saturation behaviour? Simply Boh.. Luckily it is not worse

# Summary

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- FIELD CAGE STUDIES
- MOZZARELLE STUDIES ON FIELD CAGE MATERIALS
- RADIOACTIVE SOURCE TRANSPARENCY
- OXIDED GEM
- **CYGNO-04 GEMs**
- EXTRAS

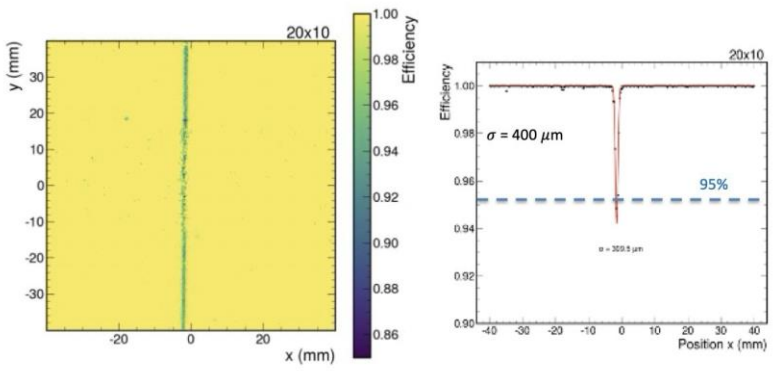
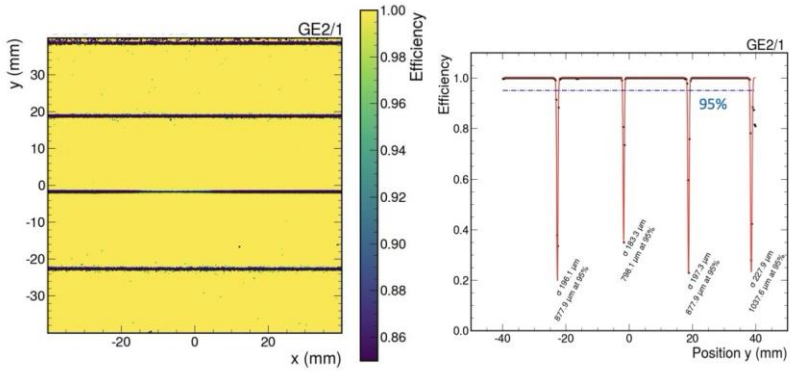
# CYGNO-04 GEM

- We have ordered 8 GEM foils for CYGNO04 with 80x50 cm<sup>2</sup> active area

4 standard GEM foils (standard hole pattern) produced in 2022



4 GEM foils with Random Segmented Pattern (RSP) to be produced November 2024

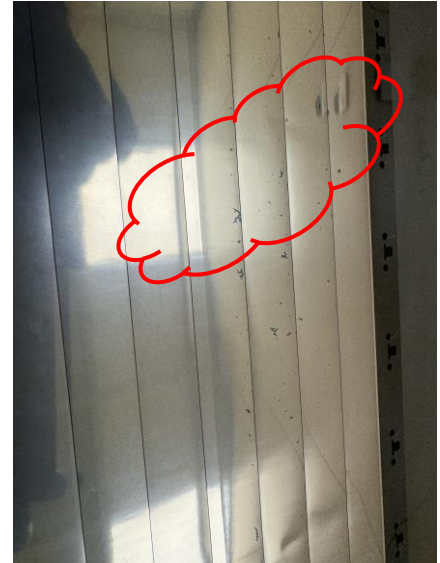


Ref. A. Pellegrina *et al* 2023 *JINST* **18** C07001

RSP provides much higher efficiency in the region of HV sectorization and smaller dead area

# CYGNO-04 GEM

- In spring 2024 we tried to assembly the first GEM stack but we had issues with HV stability with three foils.
- Inspection of the foils shown defects on the active areas coming from production which prevented the operation of the GEM.
- The three GEMs have been sent back to MPGD lab@CERN for deeper inspection and retrofitting or newly produced.
- If as expected the option to use oxidated GEM3 is effective the plan is to have one standard GEM foils and one RSP GEM oxidated.



# Summary

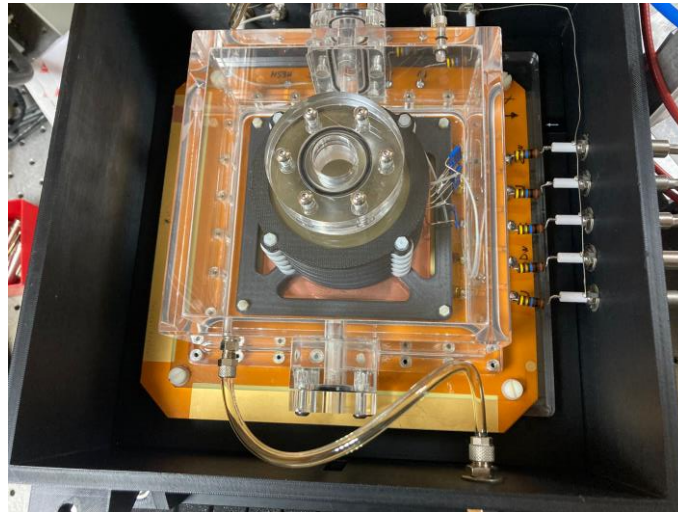
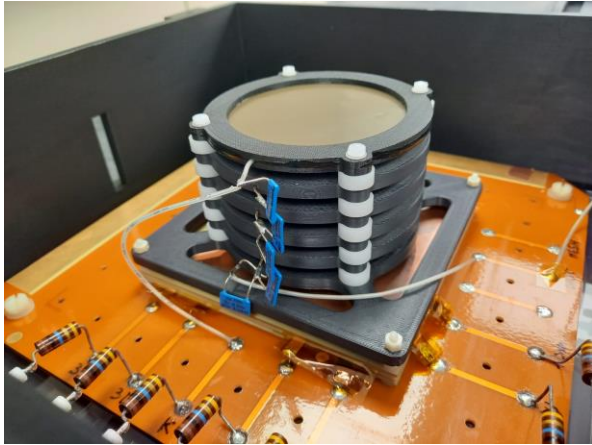
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- FIELD CAGE STUDIES
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- CYGNO-04 GEMs
- **EXTRAS**



# MetalMango

- As part of the requirements for the measurements of the polarized X-ray beam available at INAF, Mango digievolved again in *MetalMango*
- Aluminum structure to hold it vertical
- Hole in the plastic and PMMA vessel to allow X-rays to reach the sensitive area through the cathode side
- New plastic field cage holder and field cage adapter 3D printed



# MetalMango

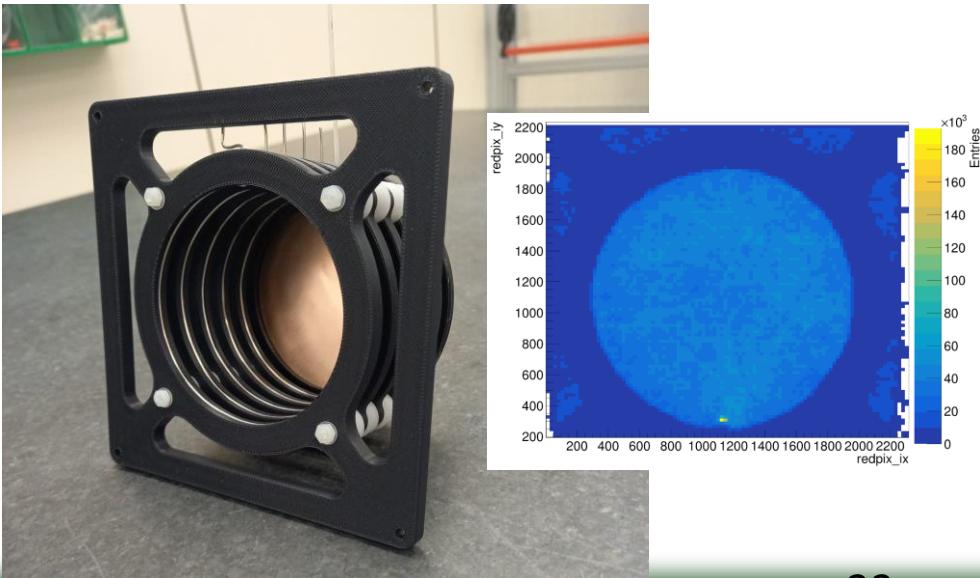
- 2 new cathodes to test
- They were required to be extremely thin to allow X-rays to pass

### Kapton + Cu sheet (45+35 um) provided by ELTOS

Tested, works very nicely

Issues with the soldering required on the active

Cu part. **Cause of coronas**



### Cu mesh with 50 um wires

To be tested



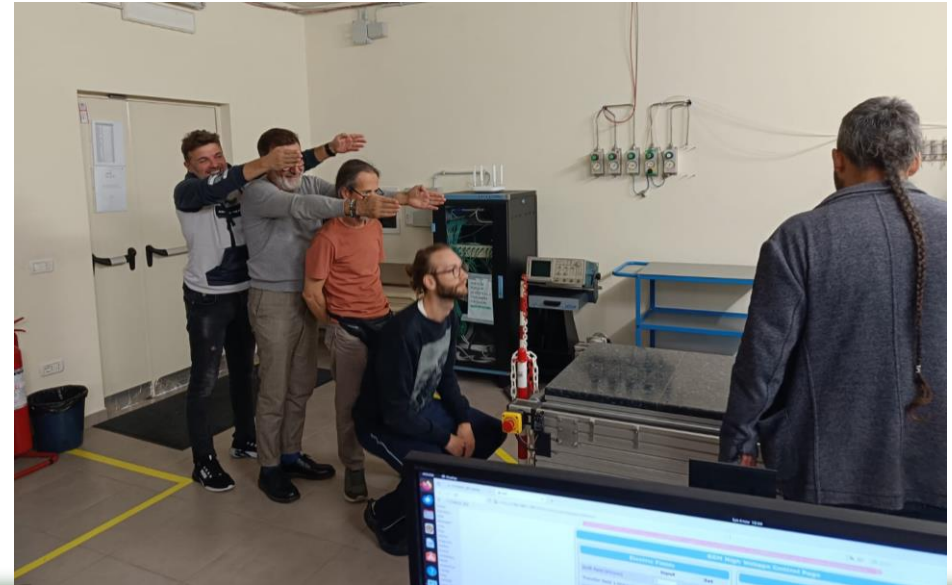
## GIN 2 Brazil

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- As part of the agreement with Brazilian group a copy of GIN was sent there
- Now Luigi and Robertino are installing it in Juiz de Fora (as soon as it passes customs)

# Conclusions

- The development and test of the field cage for CYGNO-04 via GIN prototype showed promising results
- With the latest version a uniformity of the field at 1 kV/cm with below 7% asymmetries and a projected corner deformation of 0.1% of the redout area of CYGNO-04
- Stability tests of the support material for the field cage demonstrated no significant damaging of the materials for PET and kapton
- To solve the reflection issues, the oxidized GEM under test demonstrating the removal of the shadow
- Longer stability tests of the GEM in operation in the gas will be undertaken
- Defects in some of the CYGNO-04 GEMs was found. They are already at CERN for repair
- Special thanks to  
Robertino, Emiliano, Luigi, Giovanni, Robertone,  
Daniele, Sandro, Alessandro, Filippo



# EXTRA: Nuove Misure

- Ora abbiamo lente EHD e Quest2
- Quest2 testata per rumore, qualche pixel caldo anche dopo ciclo spegni-accendi

1. Posizionamento fuoco
2. Presa dati identica a prima: scan guadagno, scan in z a

VGEM 440V 0.5 kV/cm,

VGEM 440V 1 kV/cm,

VGEM 460 1kV/cm

3. Aprire e vedere in che senso sono girate le 1-mask GEM
4. Girare le GEM mettendo il lato col buco largo verso anodo
5. Riprendere le misure
6. Eventuale altra FC?