

Strain Gage measurements

M. Beretta, M. Testa

A lot of help from

B. Lenci, Simone, G. Papalino,

B. Buadze, Z. Chubinidze, G. Cesarini

Strain Gage: Intro

Strain gage measure the strain

- $\varepsilon_i = \Delta L_i / L_i$
- $\Delta R_i / R_i = K \varepsilon_i$
- $K \approx 2$ is the gage factor
- $L_i \approx 7\text{mm}$ is the strain-gage length

$$\left(\frac{\Delta R}{R_0} \right)_{TO} = \left[\beta_G + F_G \left(\frac{1 + K_t}{1 - \nu_0 K_t} \right) (\alpha_s - \alpha_G) \right] \Delta T \quad (1)$$

where, in consistent units:

$\left(\frac{\Delta R}{R_0} \right)_{TO}$ = unit change in resistance from the initial reference resistance, R_0 , caused by change in temperature resulting in thermal output.

β_G = temperature coefficient of resistance of the grid conductor.

F_G = gage factor of the strain gage.†

K_t = transverse sensitivity of the strain gage.

ν_0 = Poisson's ratio (0.285) of the standard test material used in calibrating the gage for its gage factor.

TABLE 1—NOMINAL THERMAL EXPANSION COEFFICIENTS OF ENGINEERING MATERIALS

MATERIAL DESCRIPTION	EXPANSION COEFFICIENTS**		RECOMMENDED S-T-C NUMBER
	Per °F	[Per °C]	
ALUMINA, fired	3.0	[5.4]	03
ALUMINUM Alloy, 2024-T4*, 7075-T6	12.9	[23.2]	13*
BERYLLIUM, pure	6.4	[11.5]	06
BERYLLIUM COPPER, Cu 75, Be 25	9.3	[16.7]	09
BRASS, Cartridge, Cu 70, Zn 30	11.1	[20.0]	13
BRONZE, Phosphor, Cu 90, Sn 10	10.2	[18.4]	09
CAST IRON, gray	6.0	[10.8]	06
COPPER, pure	9.2	[16.5]	09
GLASS, Soda, Lime, Silica	5.1	[9.2]	05
INCONEL, Ni-Cr-Fe alloy	7.0	[12.6]	06
INCONEL X, Ni-Cr-Fe alloy	6.7	[12.1]	06
INVAR, Fe-Ni alloy	0.8	[1.4]	00
MAGNESIUM Alloy*, AZ-31B	14.5	[26.1]	15*
MOLYBDENUM*, pure	2.7	[4.9]	03*
MONEL, Ni-Cu alloy	7.5	[13.5]	06
NICKEL-A, Cu-Zn-Ni alloy	6.6	[11.9]	06
QUARTZ, fused	0.3	[0.5]	00
STEEL Alloy, 4340	6.3	[11.3]	06
STEEL, Carbon, 1008, 1018*	6.7	[12.1]	06*
STEEL, Stainless, Age Hardenable (17-4PH)	6.0	[10.8]	06
STEEL, Stainless, Age Hardenable (17-7PH)	5.7	[10.3]	06
STEEL, Stainless, Age Hardenable (PH15-7Mo)	5.0	[9.0]	05
STEEL, Stainless, Austenitic (304*)	9.6	[17.3]	09*
STEEL, Stainless, Austenitic (310)	8.0	[14.4]	09
STEEL, Stainless, Austenitic (316)	8.9	[16.0]	09
STEEL, Stainless, Ferritic (410)	5.5	[9.9]	05
TIN, pure	13.0	[23.4]	13
TITANIUM, pure	4.8	[8.6]	05
TITANIUM Alloy, 6AL-4V*	4.9	[8.8]	05*
TITANIUM SILICATE*, polycrystalline	0.0	[0.0]	00*
TUNGSTEN, pure	2.4	[4.3]	03
ZIRCONIUM, pure	3.1	[5.6]	03

* Indicates type of material used in determining thermal output.

Strain Gage: Methodology

In our samples thermal output vs T given for Steel 1018

$$\epsilon_{T/O} = \left(\frac{\beta_G}{F_G} - \alpha_G \right) \Delta T + \alpha_s \Delta T \quad \varepsilon = \Delta L / L$$

For Another material X:

$$\epsilon_X = \left(\frac{\beta_G}{F_G} - \alpha_G \right) \Delta T + \alpha_x \Delta T$$

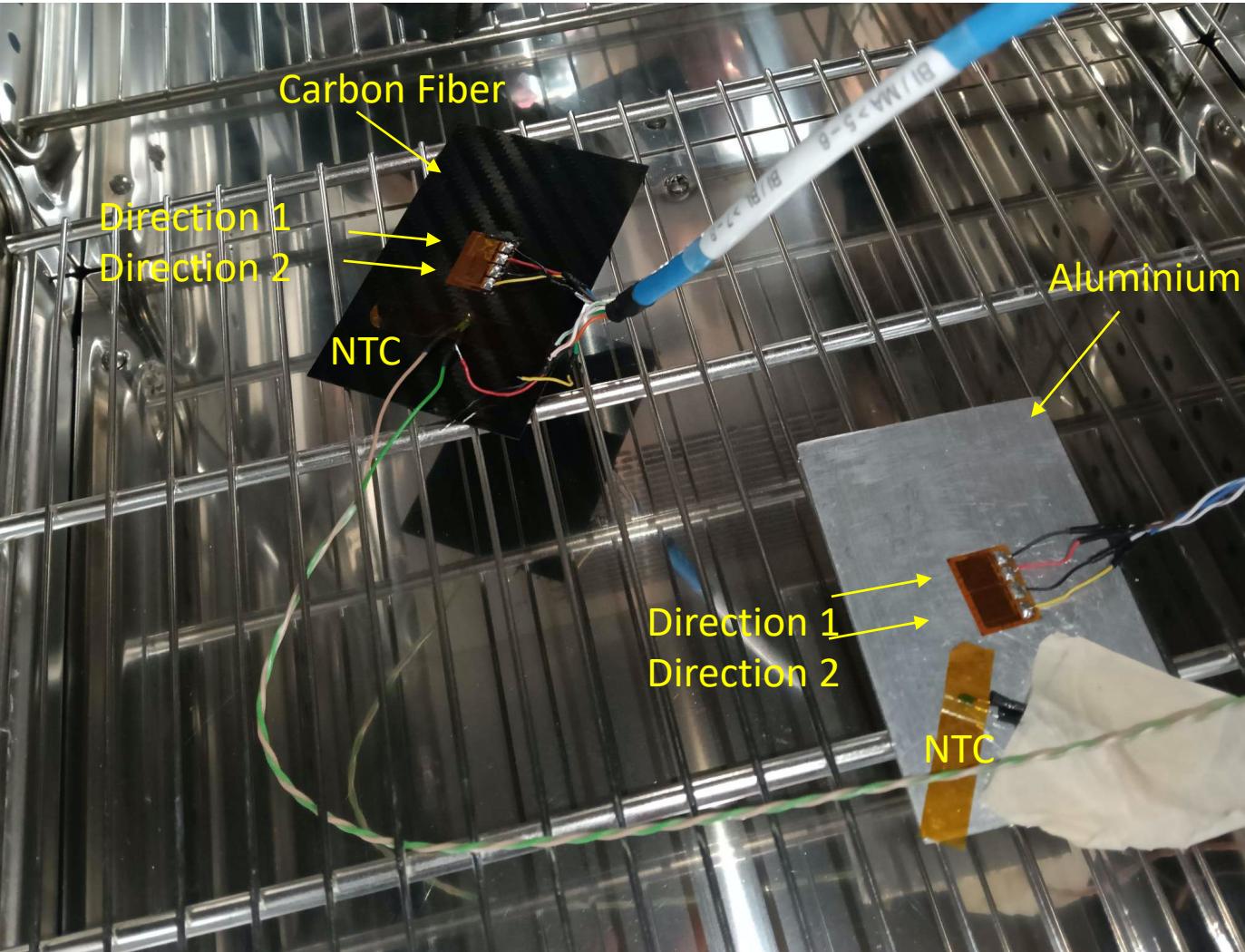
- $\varepsilon_X - \varepsilon_{T/O} = (\alpha_x - \alpha_{\text{steel}}) \Delta T$
 - The subtraction removes the thermal response of the strain gage and leaves just the part that depends on the substrate
- Measure ε_X as a function of T
- Fit $\varepsilon_X - \varepsilon_{T/O}$ vs T

TABLE 1—NOMINAL THERMAL EXPANSION COEFFICIENTS OF ENGINEERING MATERIALS

MATERIAL DESCRIPTION	EXPANSION COEFFICIENTS**		RECOMMENDED S-T-C NUMBER
	Per °F	[Per °C]	
ALUMINA, fired	3.0	[5.4]	03
ALUMINUM Alloy, 2024-T4*, 7075-T6	12.9	[23.2]	13*
BERILLIUM, pure	6.4	[11.5]	06
BERILLIUM COPPER, Cu 75, Be 25	9.3	[16.7]	09
BRASS, Cartridge, Cu 70, Zn 30	11.1	[20.0]	13
BRONZE, Phosphor, Cu 90, Sn 10	10.2	[18.4]	09
CAST IRON, gray	6.0	[10.8]	06
COPPER, pure	9.2	[16.5]	09
GLASS, Soda, Lime, Silica	5.1	[9.2]	05
INCONEL, Ni-Cr-Fe alloy	7.0	[12.6]	06
INCONEL X, Ni-Cr-Fe alloy	6.7	[12.1]	06
INVAR, Fe-Ni alloy	0.8	[1.4]	00
MAGNESIUM Alloy*, AZ-31B	14.5	[26.1]	15*
MOLYBDENUM*, pure	2.7	[4.9]	03*
MONEL, Ni-Cu alloy	7.5	[13.5]	06
NICKEL-A, Cu-Zn-Ni alloy	6.6	[11.9]	06
QUARTZ, fused	0.3	[0.5]	00
STEEL Alloy, 1040	0.0	[11.0]	00
STEEL, Carbon, 1008, 1018*	6.7	[12.1]	06*
STEEL, Stainless, Age Hardenable (17-4PH)	0.0	[10.0]	06
STEEL, Stainless, Age Hardenable (17-7PH)	5.7	[10.3]	06
STEEL, Stainless, Age Hardenable (PH15-7Mo)	5.0	[9.0]	05
STEEL, Stainless, Austenitic (304*)	9.6	[17.3]	09*
STEEL, Stainless, Austenitic (310)	8.0	[14.4]	09
STEEL, Stainless, Austenitic (316)	8.9	[16.0]	09
STEEL, Stainless, Ferritic (410)	5.5	[9.9]	05
TIN, pure	13.0	[23.4]	13
TITANIUM, pure	4.8	[8.6]	05
TITANIUM Alloy, 6AL-4V*	4.9	[8.8]	05*
TITANIUM SILICATE*, polycrystalline	0.0	[0.0]	00*
TUNGSTEN, pure	2.4	[4.3]	03
ZIRCONIUM, pure	3.1	[5.6]	03

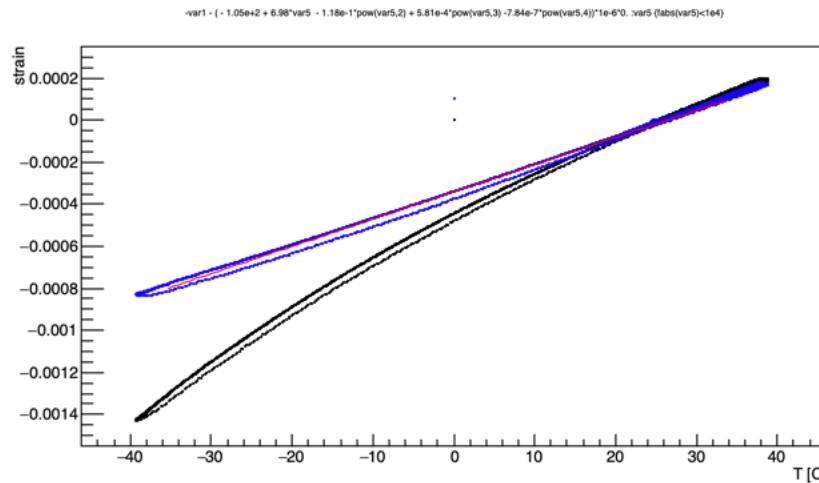
* Indicates type of material used in determining thermal output

Experimental setup



Blue points and Fit: : after thermal correction

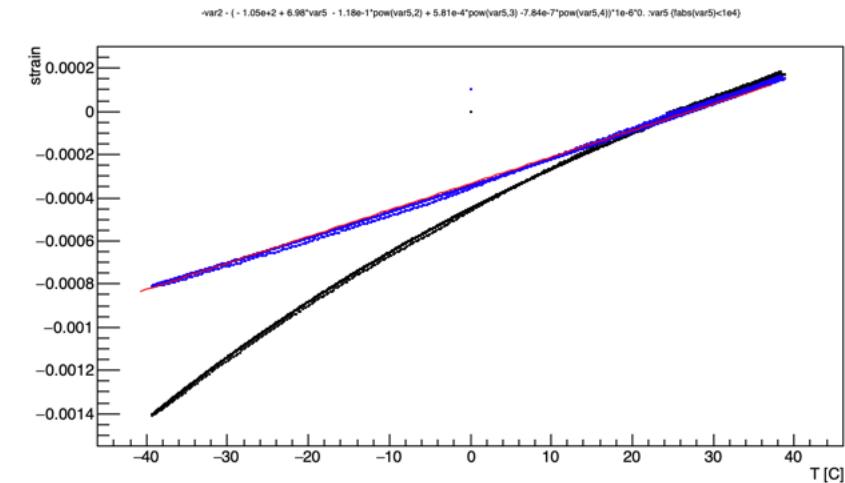
Strain-gage 1 Al



slope_measured ~ 13.0 e-6 / C

$$\alpha_{\text{Al}} = \text{slope_measured} + \alpha_{\text{steel}} \sim 25.1 \text{ e-6 / C}$$

Strain-gage 2 Al



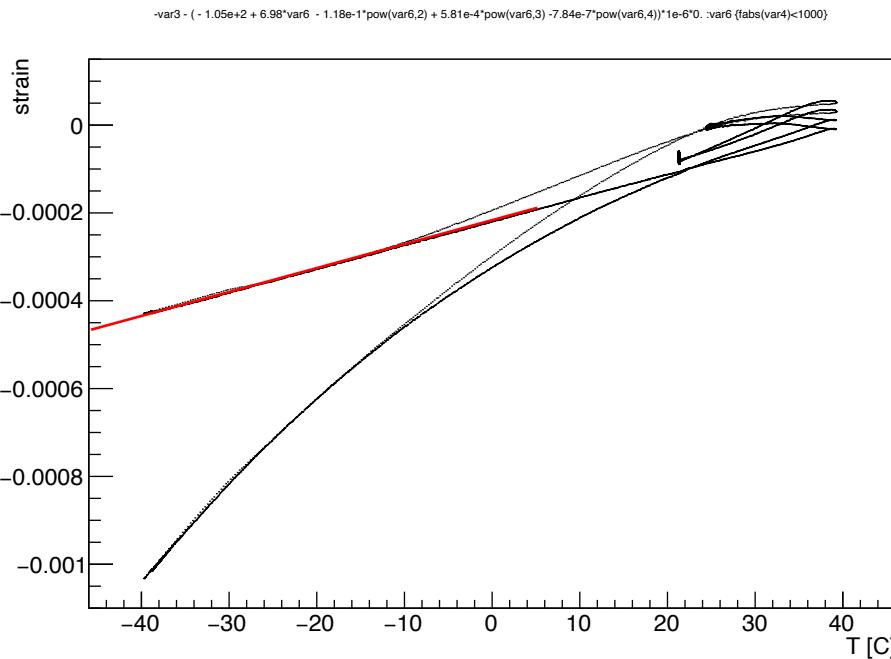
slope_measured ~ 12.3 e-6 / C

$$\alpha_{\text{Al}} = \text{slope_measured} + \alpha_{\text{steel}} \sim 24.5 \text{ e-6 / C}$$

For both sensors decent agreement with expected CTE of Aluminium

Blue points and Fit: after thermal correction

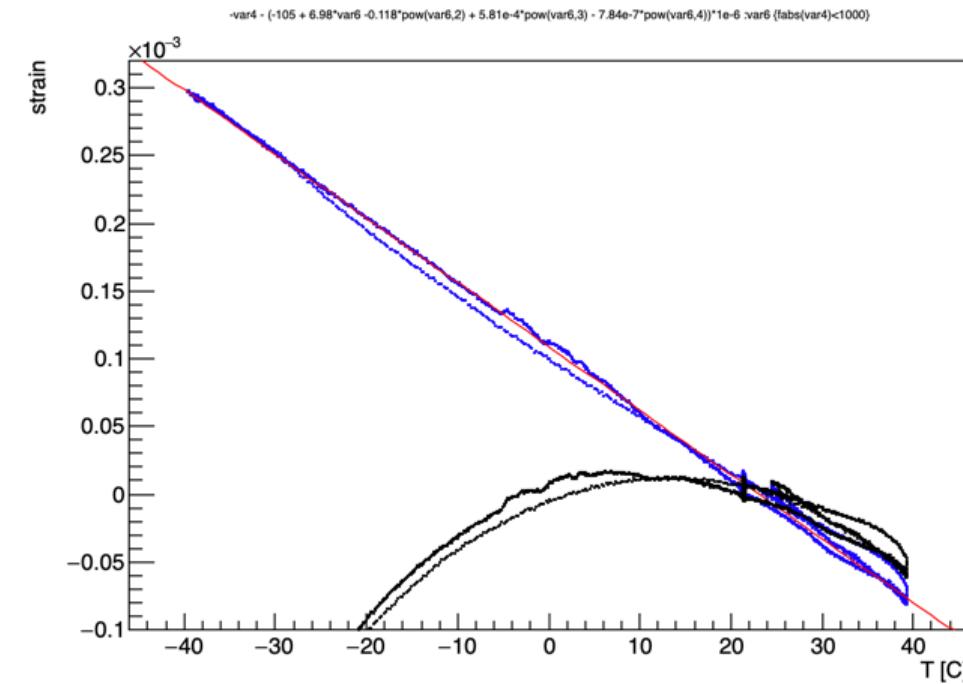
Strain-gage 1 CF



slope_measured $\sim 5.2 \text{ e-}6 / \text{C}$

$\alpha_{\text{CF},1} = \text{slope_measured} + \alpha_{\text{steel}} \sim 17.3 \text{ e-}6 / \text{C}$

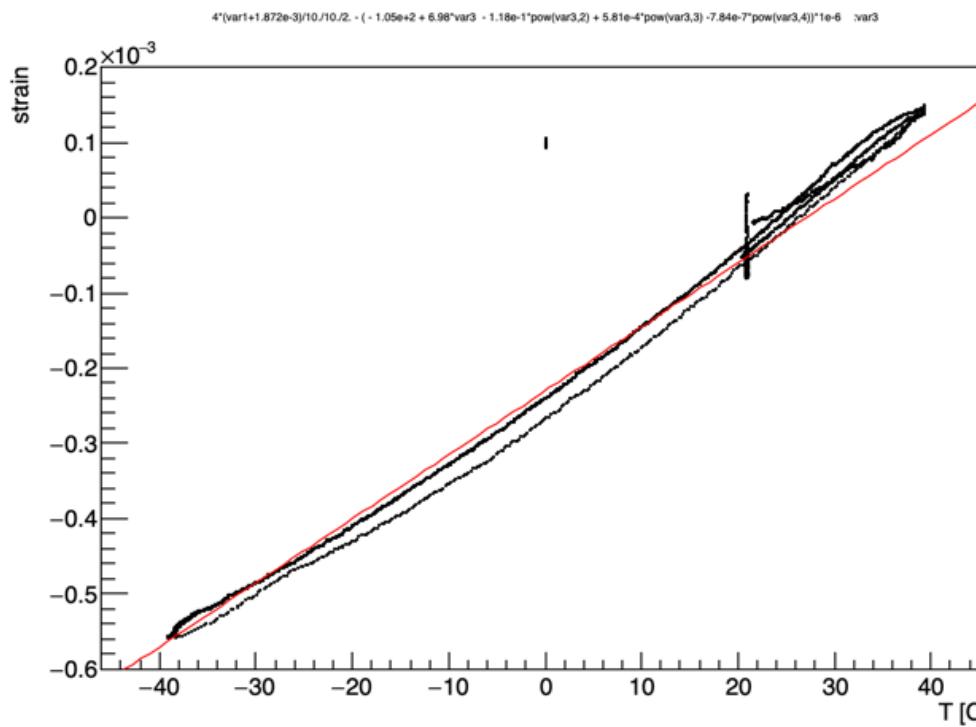
Strain-gage 2 CF



- slope_measured $\sim -4.8 \text{ e-}6 / \text{C}$
- $\alpha_{\text{CF},2} = \text{slope_measured} + \alpha_{\text{steel}} \sim 7.3 \text{ e-}6 / \text{C}$
- decent agreement with Tim measurement of 4.94 ppm/C. He used calibration with low CTE material

Backup

Strain 1 Lega Al



Chi2

= **6.15966e-07**

NDf

= **6321**

p0

= **-0.000334009** +/- **1.35577e-07**

p1

= **1.22829e-05** +/- **5.49233e-09**