

Characterization of (High Speed) Transmission Lines

Proposta

Preamble

- Experiments today use detectors with front-end electronics that have to bring out the signal to the back-end R/O sited far from where the signal is generated.
- The signal generated in the front-end must pass through a hierarchy of interconnects from chip to board, to flex circuit, to cables, to connectors, before being passed to optical transmission or arriving at the destination DAQ R/O module.
- The signal from the front-end could be high frequency digital and/or low noise, either analog or digital. You want to optimize the quality of the received signal: low error bit rate and low distortion of the analog shape.
- Today, measurement techniques and CAD simulation allow to check the integrity of the signal. In particular, time domain reflectometry (TDR) is a powerful way to extract the parameters (Scattering matrix) of the interconnect.

Genova: TDR/TDT – WavePulser 40iX Teledyne-LeCroy

WavePulser 40iX		
FREQUENCY	Frequency Range	DC to 40 GHz
	S-parameters	Single-ended, Differential, and Mixed-mode Full S-parameters (S_{11} , S_{12} , S_{21} , S_{22})
	Calibration	Internal automatic & manual OSLT
TIME	Impulse/Step Rise Time	8.5 ps
	Impedance Profile	Differential and Common-mode
	TDR/TDT Solution	TDR/TDT
	Spatial Resolution	< 1 mm
DEEP TOOLBOX	Simulation and De-embedding	Yes
	Time-gating	Yes
	Emulation of Eye Diagrams	Yes
	Jitter Analysis	Yes
	Number of Ports	4
PLATFORM	USB-connected	Yes
	Size/Weight	105mm H x 305mm W x 230mm D, 3.3 kg
	Battery-powered	No



[Teledyne LeCroy WavePulser 40iX](#)

Signal Integrity – Examples from Experiment's Cases

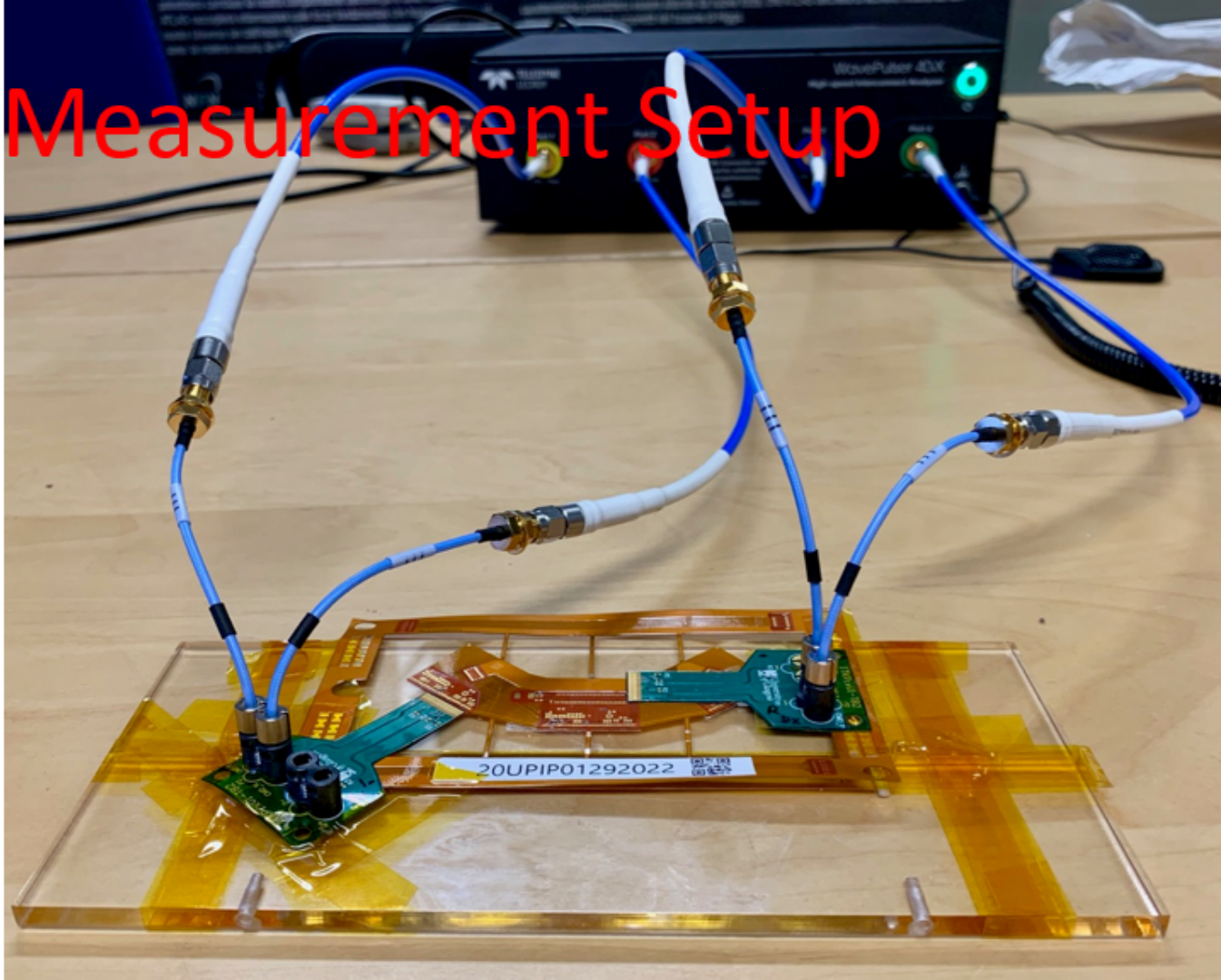
- The first example of the use of TDR is to optimize the design of the 1.28 Gb/s line that brings the signal from the **ATLAS-ITk** pixel modules to the opto-boards. The differential electrical signal is transmitted through flex circuits, twinax cables, and several kinds of connectors before being converted to optical. Impedance matching and eye-opening optimization are the reason.
- A second case is the characterization of a bundle of unscreened twisted pairs at cryogenic temperature to be used by **DarkSide-20k** for the readout of SiPM signals.

The Measurement Setup

Test setup with 4-ports TDR connected to the DUT via 10 cm *BullsEye* cables and *ItkPixV1 TB2*(*) fixture

Fixture in de-embedded using a 2X-thru measurement of two equal fixtures connected head-to-head by wire-bonds

Note (*): Parts designed and given to us by Sneha Naik.

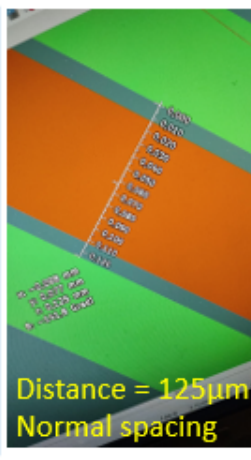
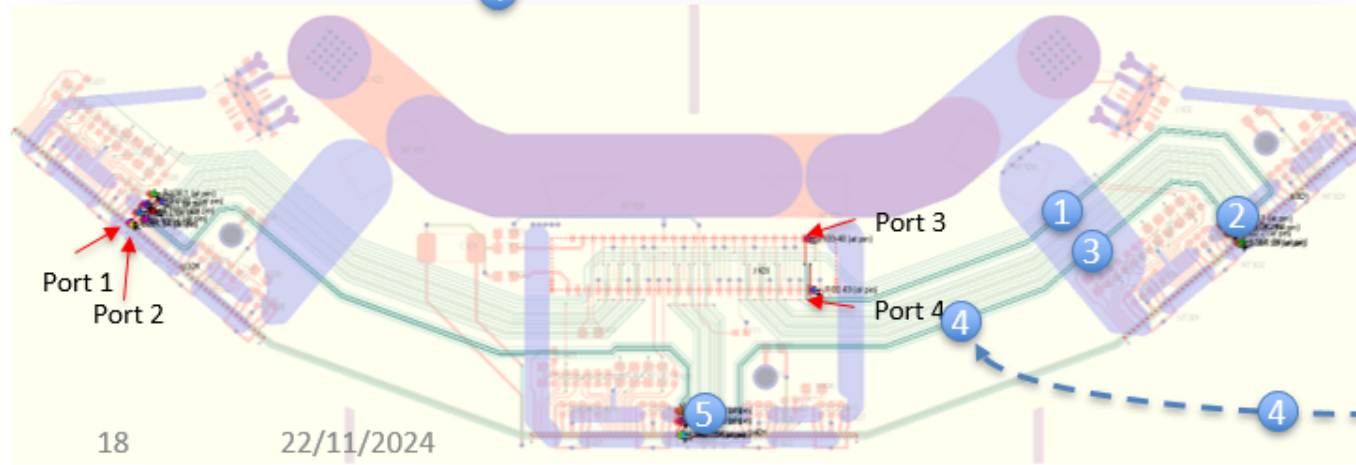
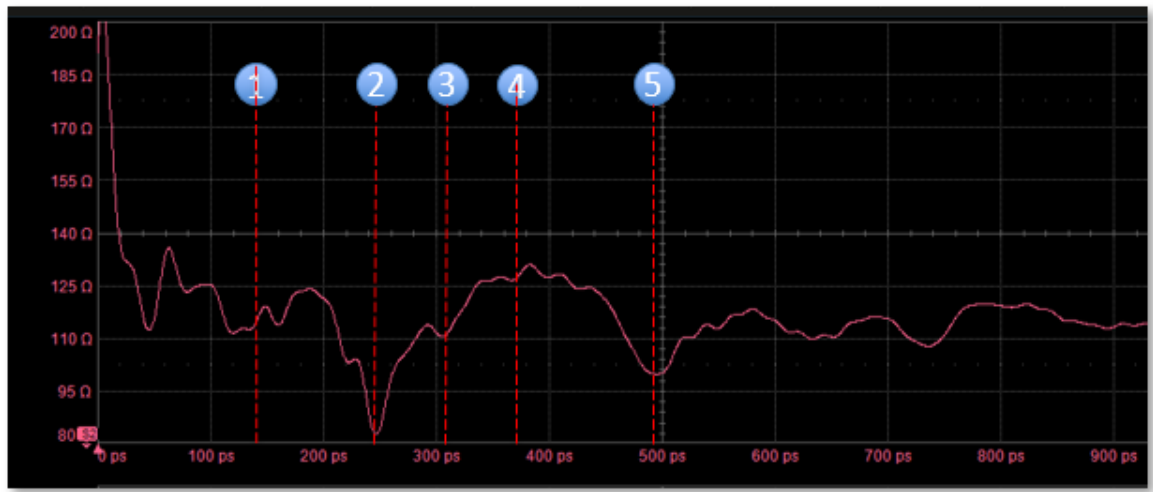


ALASITK

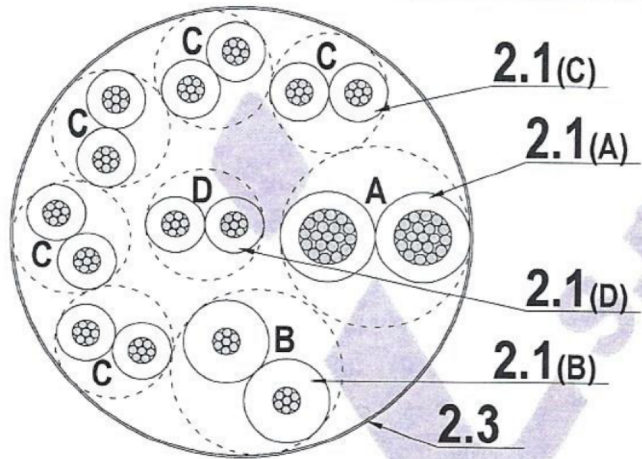
Impedance along the CMD line measured from Port 3 and 4

Comment:

- Impedance is well adjusted when differential line runs above power/ground by reducing GND_C line width from 100 μm to 75 μm (1) (3)
- Impedance is too high due to increase of spacing between CMD_P and CMD_N in some points (example (4))



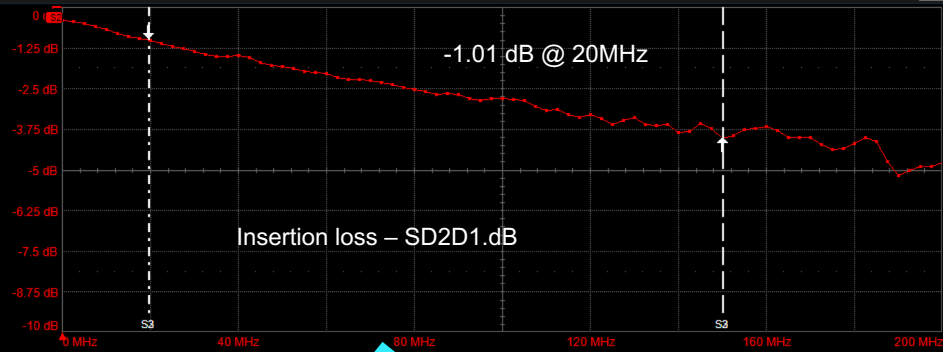
- SAMI (prot.3) twisted pair cable
- 8 pairs: signal, LV & HV
- TDR/TDT measurements of signal pairs (AWG30 with siltem jacket)
 - T = 300K
 - T = 77K



SAMI cable ver.2
13 m long

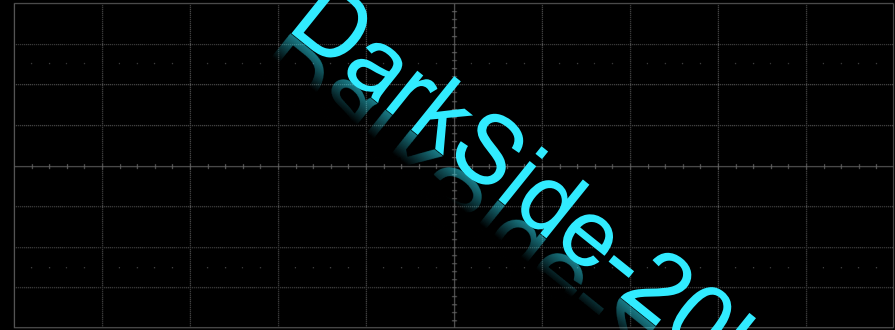
DarkSide 20k





Measurements at T=77K

Measurement	Value
SD1D1.Z	102 ± 2 Ω
SD2D2.Z	107 ± 2 Ω
SD2D1.dB	-1.01 dB @ 20MHz



S1	SD1D1.Z	S2	SD2D1.dB	S3	SD2D1.dB	S4	SD2D2.Z
5.00 Ω/div	1.25 dB/div	1.25 dB/div	5.00 Ω/div				
7.0 ns/div	20.0 MHz	20.0 MHz	7.0 ns/div				
	-1.0133 dB	-1.0133 dB					
	-4.0519 dB	-4.0519 dB					

SDAX:NRZ
10 Mbit/s

X1= 19.6 MHz ΔX= 130.4 MHz
X2= 150.0 MHz 1/ΔX= 7.67 ns

Setup Calibration Result Display TDR/TDT Result Actions Instrument Setup SParam Import SParam Export Smith Chart Gating Delta-L

S1 S2 S3 S4 S5 S6 S7 S8 S9 S10 S11 S12 S13 S14 S15 S16

SD1D1 Z SD2D1 dB SD2D1 dB SD2D2 Z SD1D1 dB SD1C1 dB SD1D1 dB SD1C1 dB SD1D1 dB SD1C1 dB SD1D1 dB SD1C1 dB

Horizontal: Start 0 MHz, Stop 200 MHz, Center 100 MHz, Scale/div 20.0 MHz

Vertical: Top 0 mdB, Bottom -10.000 dB, Center -5.000 dB, Scale/div 1.2500 dB

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Laboratory

- The lab will provide hands-on exercises to characterize a transmission line with TDR
 - S-parameters – insertion loss – return loss – impedance – crosstalk
 - Simulate the effect of the line on a high-speed transmission (1.28 GHz) – eye diagram analysis
 - Simulate the correction applied to the signal to improve the eye diagram: pre-emphasis, de-emphasis, equalization
 - ...

Proponents

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- Claudia Gemme – Primo Ricercatore
- Paolo Morettini – Direttore di Ricerca
- Enrico Robutti - Primo Ricercatore
- Ettore Ruscino – Cter Elettronico