



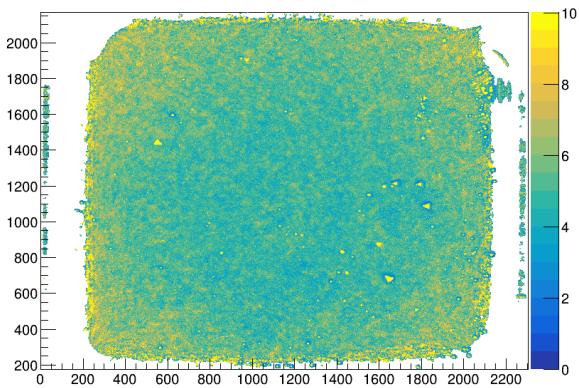
# Update of GIN and GEM

Giorgio Dho



*Istituto Nazionale di Fisica Nucleare (INFN-LNF), Frascati (RM), Italy*

CYGNO Collaboration meeting



# Summary

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- **FIELD CAGE STUDIES**
- **MOZZARELLE STUDIES ON FIELD CAGE MATERIALS**
- **RADIOACTIVE SOURCE TRANSPARENCY**
- **OXIDED GEM**
- **CYGNO-04 GEMs**
- **EXTRAS**

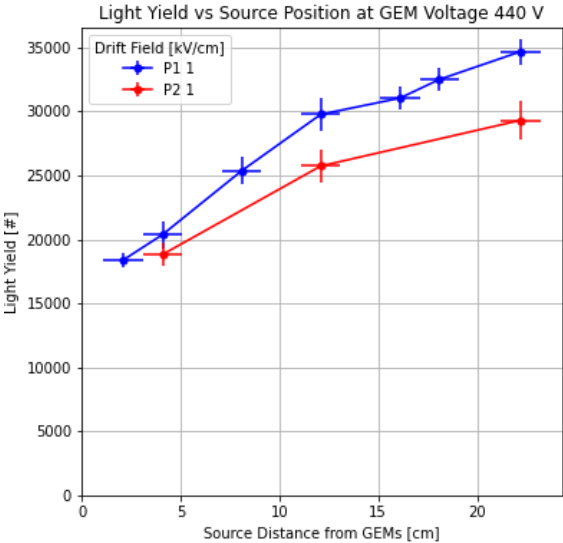
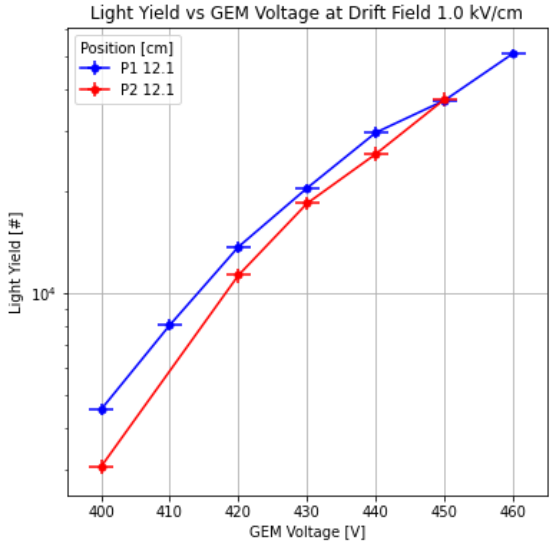
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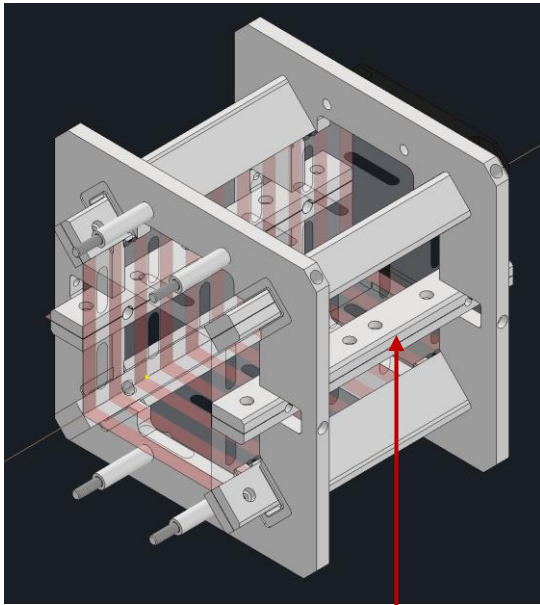
# Previously

- Among the field cages (FC) tried the ethereal looked the best and with the least material
- Delrin pillars, copper and PET sheet field cage (P1 Cu cathode, P2 Al Mylar cathode)

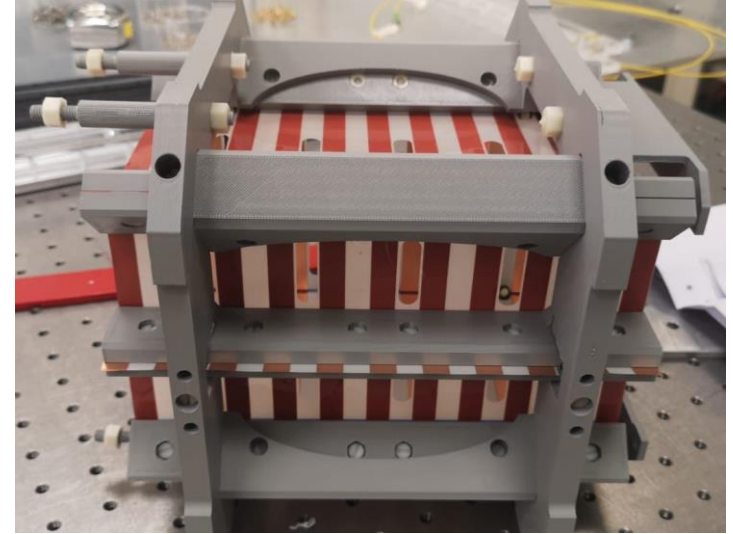


# Field Cage V2\_0

- Next version designed by Sandro with a structure dimension already capable of lift the CYGNO-04 field cage weight
- FC sheet clipped at the corners and SMD resistors soldered in the middle clip



Resistors



Made of ABS plastic 3D printed

Turned out to be mildly conductive above 1 kV

Kapton tape to isolate FC sheet was not enough

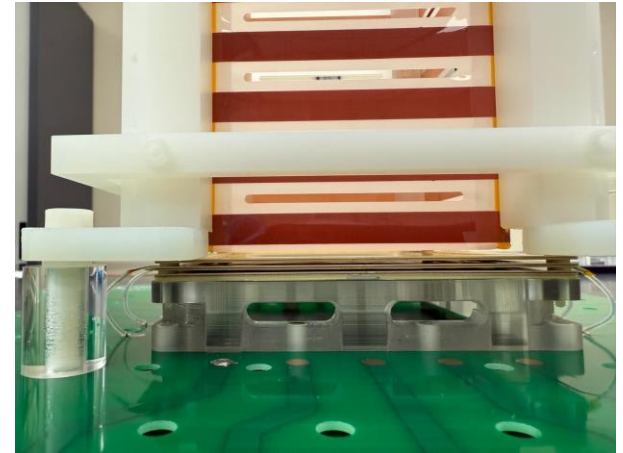
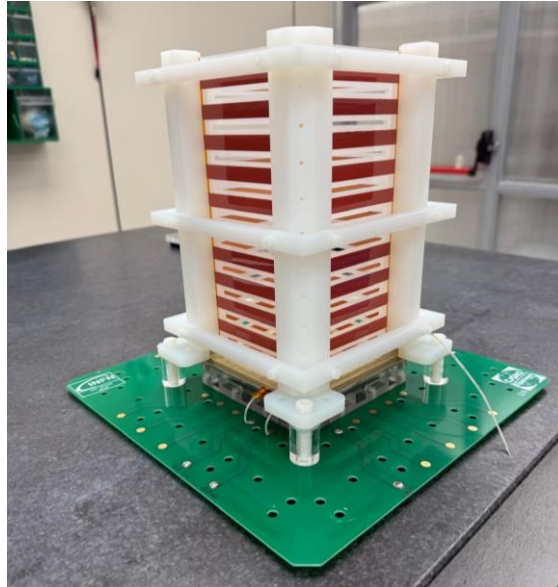
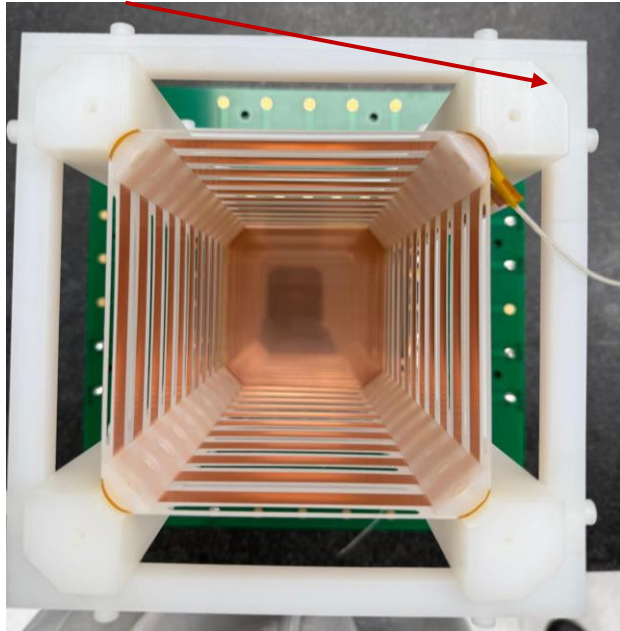
**Could not be tested**



# Field Cage V2\_1

- Slightly different design by Daniele, more similar to ethereal concept.
- Considered able to sustain CYGNO-04 FC
- Made of nylon6 non-3D printed
- Distance copper first ring from GEM 0.5 mm (1 cm from the centre) and 2 cm from cathode to centre of copper strip:

Resistors **Most uniform electric field configuration ever** (from resistors and distances point of view)



# Field map

- No source and 8000 images per Drift field
- Regular triple thin GEM
- Tested fields: 0.15, 0.5, 1 kV/cm
- 2 different maps created. **Remember Up is Down in these maps**

## GIN relevant parameters:

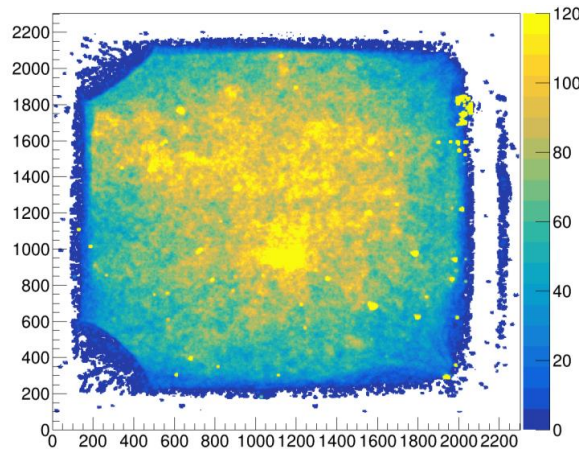
1 pixel = 50  $\mu\text{m}$

Drift: *variable*

VGEM= 440 V

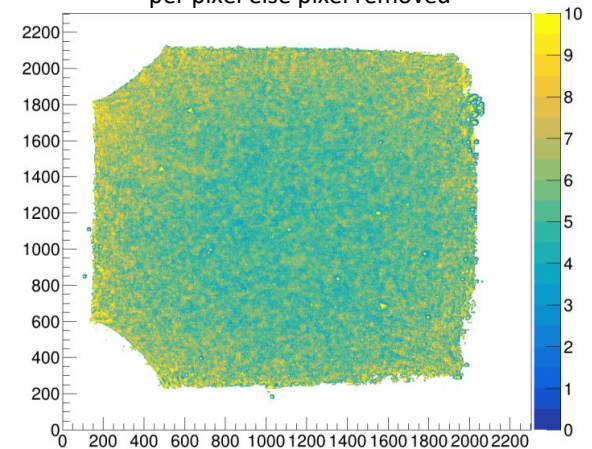
## Occupancy

Map of the number of times each pixel was in a cluster



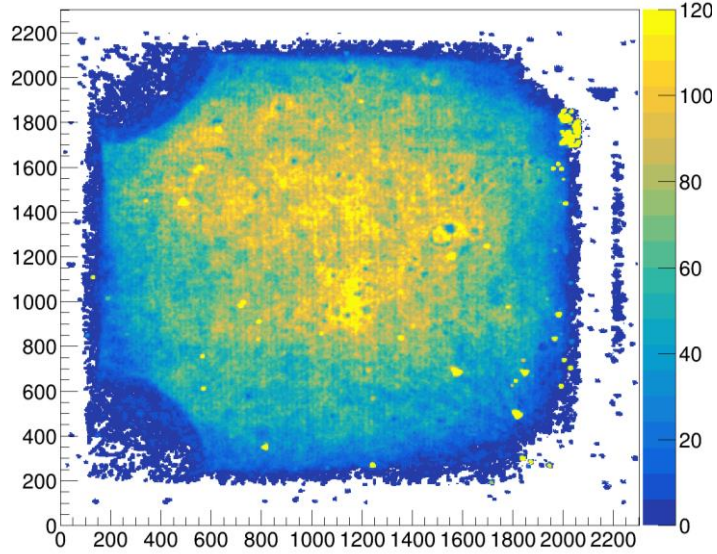
## Intensity

Map of the light intensity of each pixel summing on all clusters and divided by the occupancy. More than 10 clusters required per pixel else pixel removed

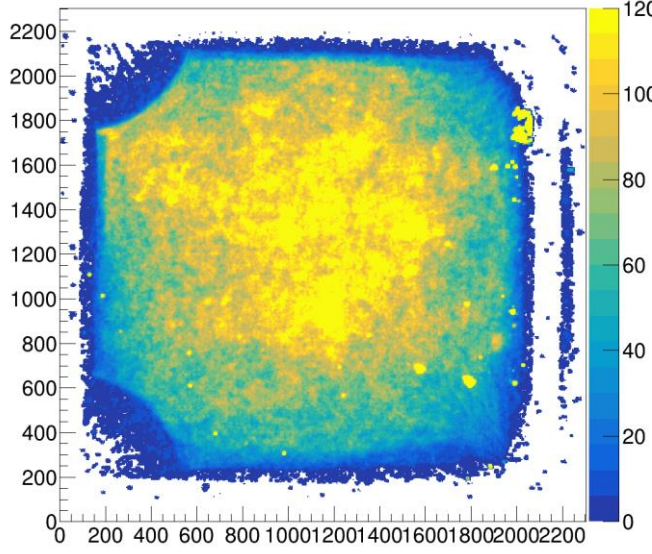


# Field Map Occupancy

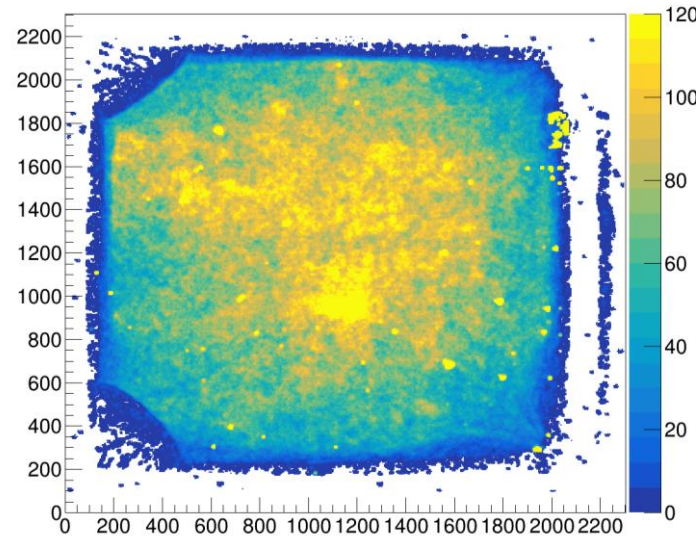
0.15 kV/cm



0.5 kV/cm



1 kV/cm



Clear improvement in field  
definition

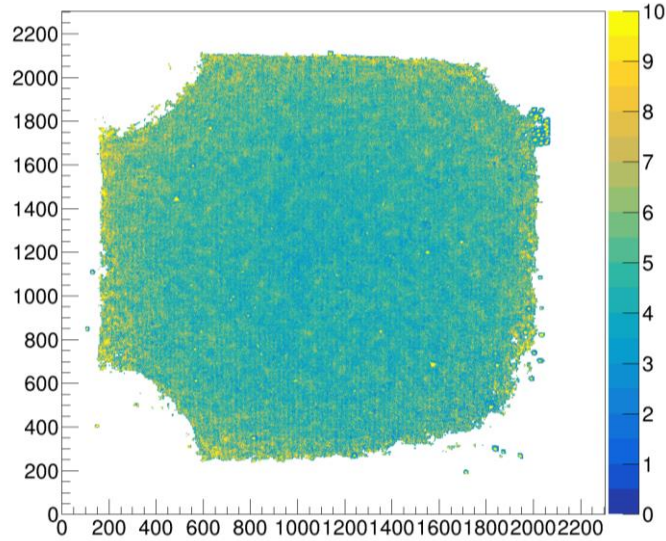
**Corner deformation**



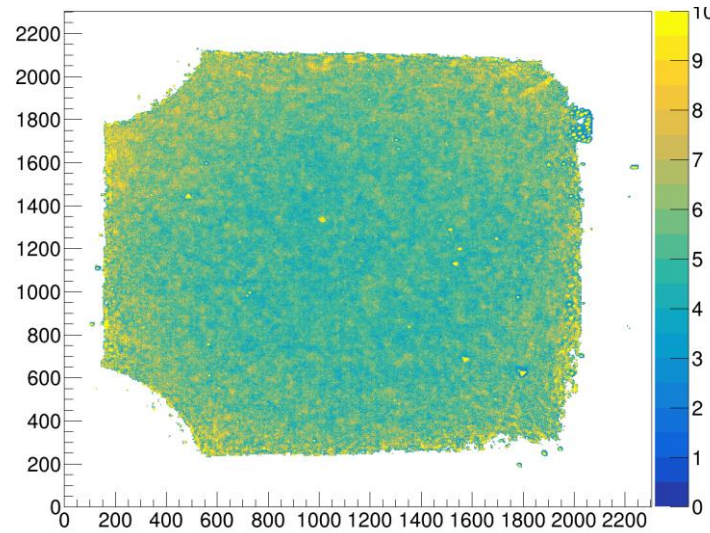
# Intensity

- Intensity maps confirm previous hints about deformation

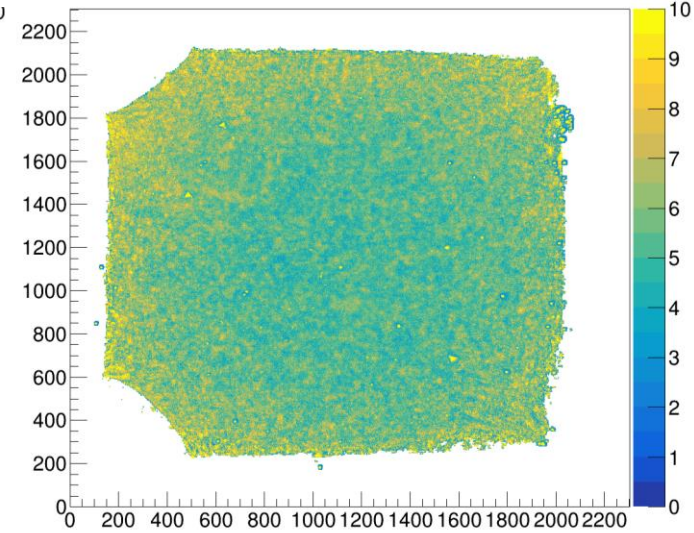
0.15 kV/cm



0.5 kV/cm



1 kV/cm

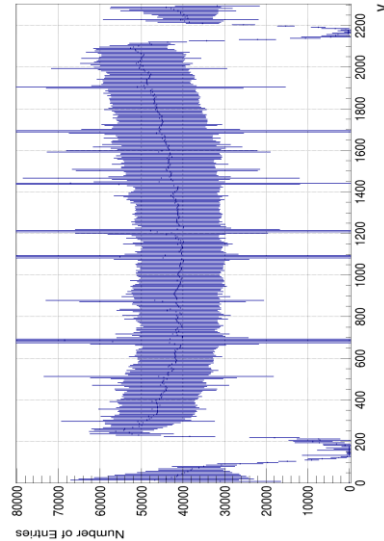
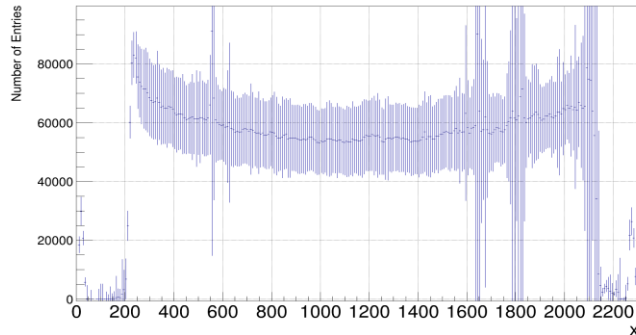
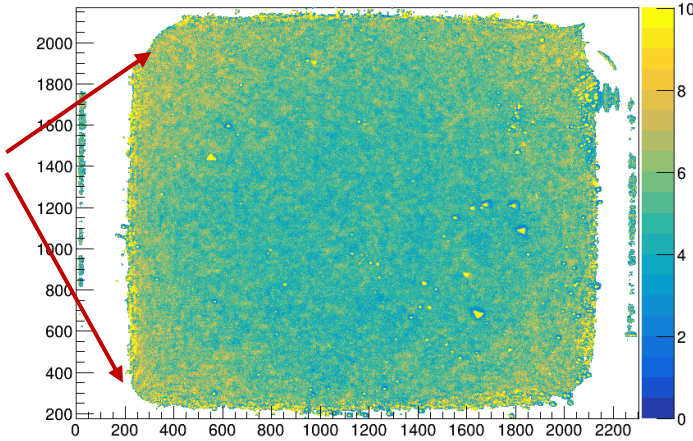


# Intensity Projection

- To try to address the corner deformations, the Kapton tape was removed from the corners
- New test yielded better results
- 1 kV/cm map

Blind corners  
recovered

Pillow effect on all  
corners still present



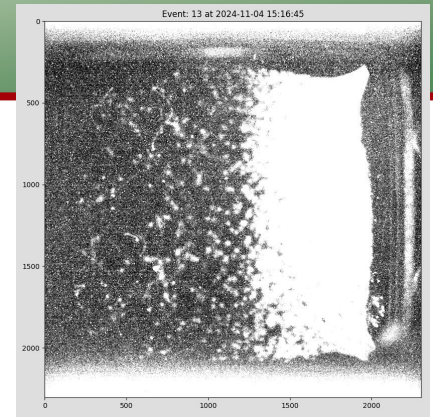
Corners avoided in  
the projections

Flat response of the field:

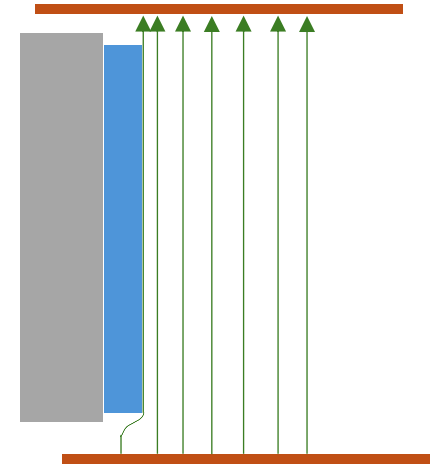
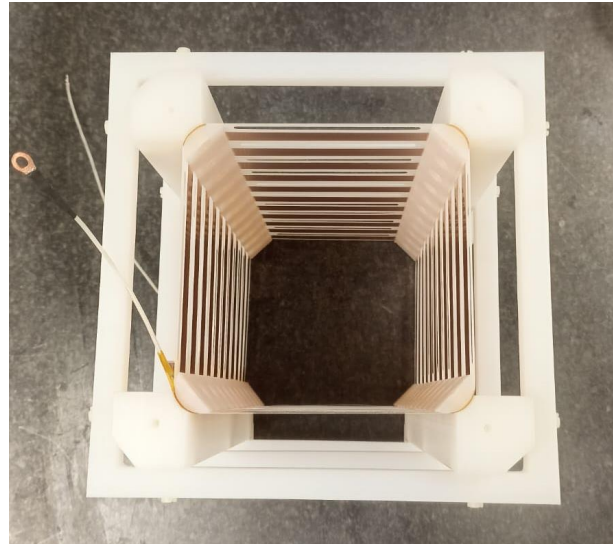
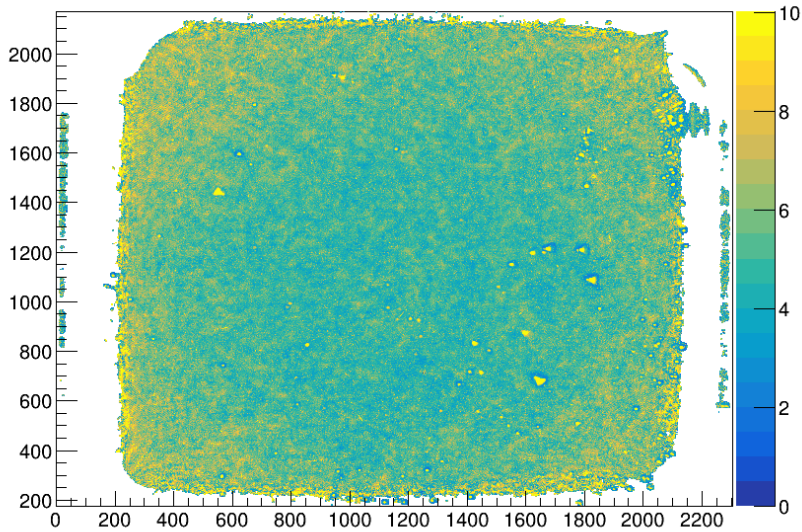
- Vignette used not calibrated on GIN (overcorrection)
- Underpopulation of the borders (overcorrection)
- Deviation from flat line below 15% (but within errors)
- Asimmetry top-bottom < 5%
- Asymmetry left-right < 7%

# Distortion

- The pillow effect ruins borders and distorts the tracks (iron looks oval)
- Idea:  
The presspillar is in the active area of the GEM and blocks electrons;  
But the electric field closes on the slightly wider GEM dragging electrons along
- This happens only when the field cage is inscribed in the GEM: at the corners



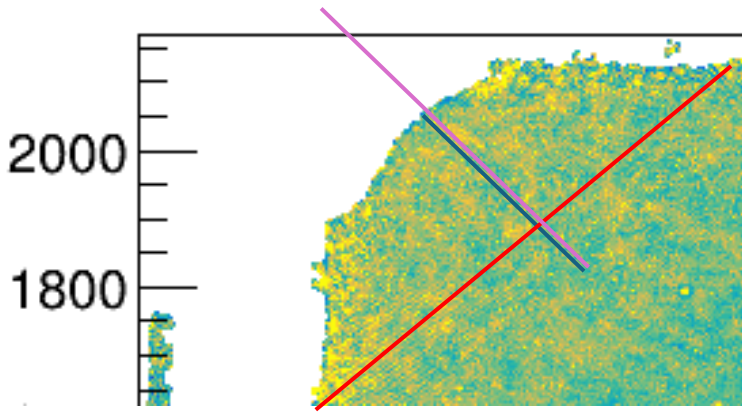
hmap\_intensity



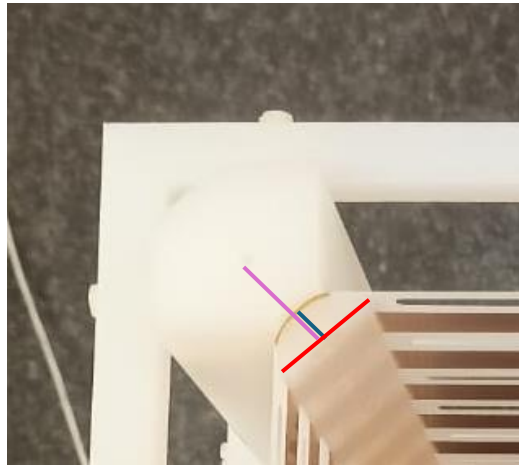


# Distortion II

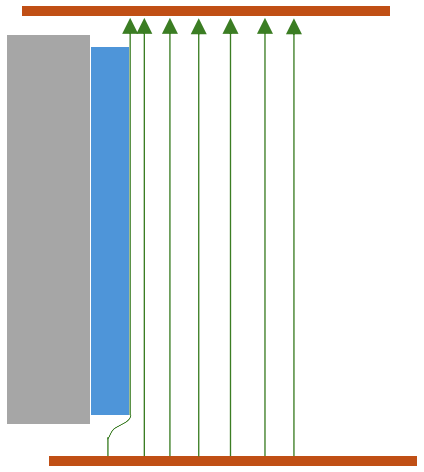
- Measurements suggest this is reasonable



Measured by camera



Measured by caliber



Blue line	5 mm	5 mm
Red Line	13 mm	16 mm
Purple line	13 mm	15 mm

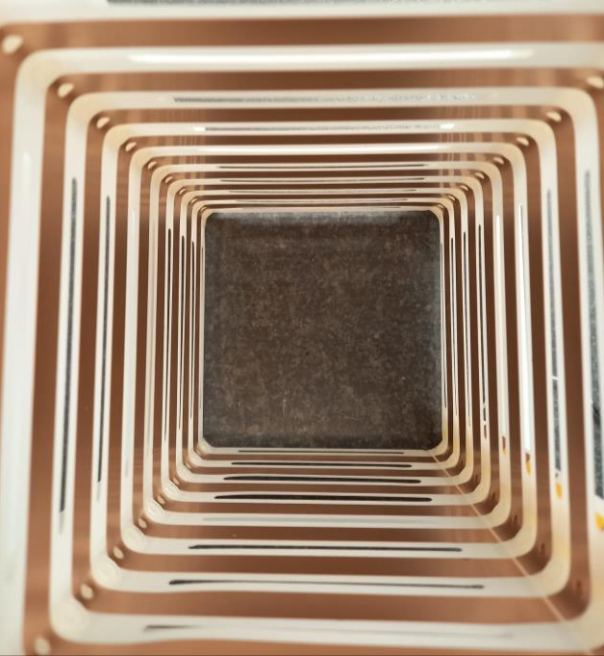
- In GIN this effect ruins the field for 6% of the active area
- In CYGNO-04 the same pillar dimension will ruin the field for 0.1% of the area in the corners

**ACCEPTABLE**

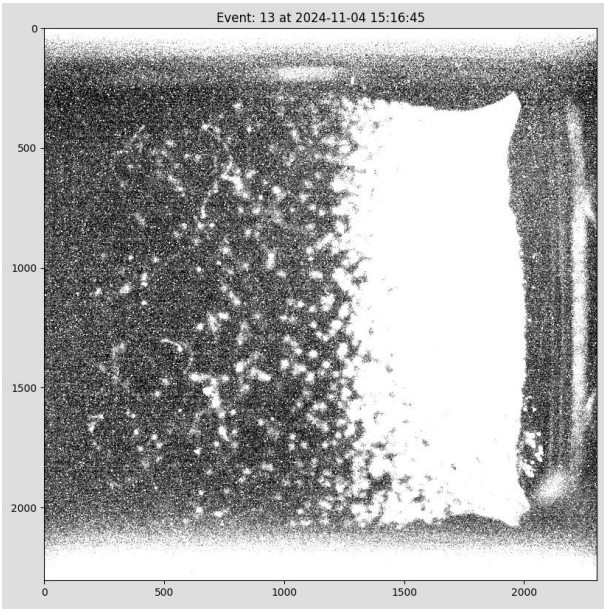


# Distortion III

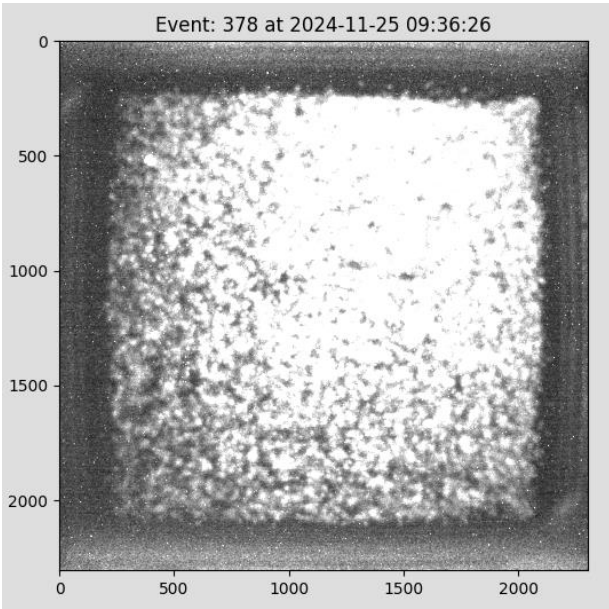
- To try and verify the presspillar idea, the FC was mounted without them (using only screws)



Before



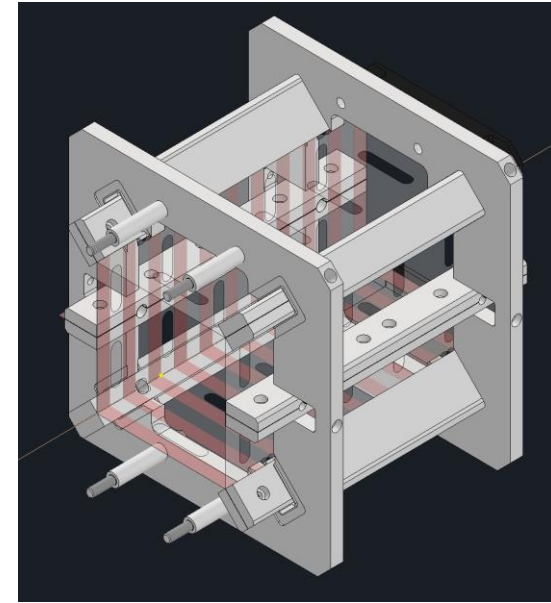
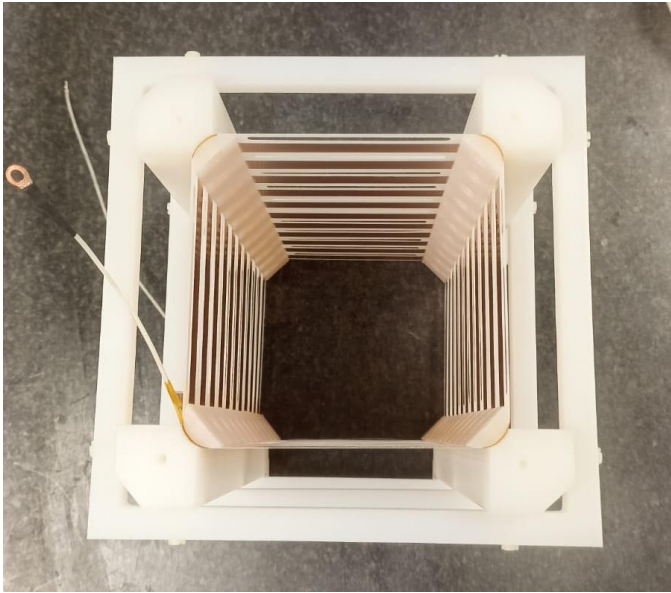
After



Hypothesis is consistent with data

# Field Cage V3

- Next step is to try a hybrid between the two FC
- Using the material and resistor position of of the FC\_V2\_1, but the clipping angles of FC\_V2\_0 to try to guarantee better corners and solidify the hypothesis of the deformation



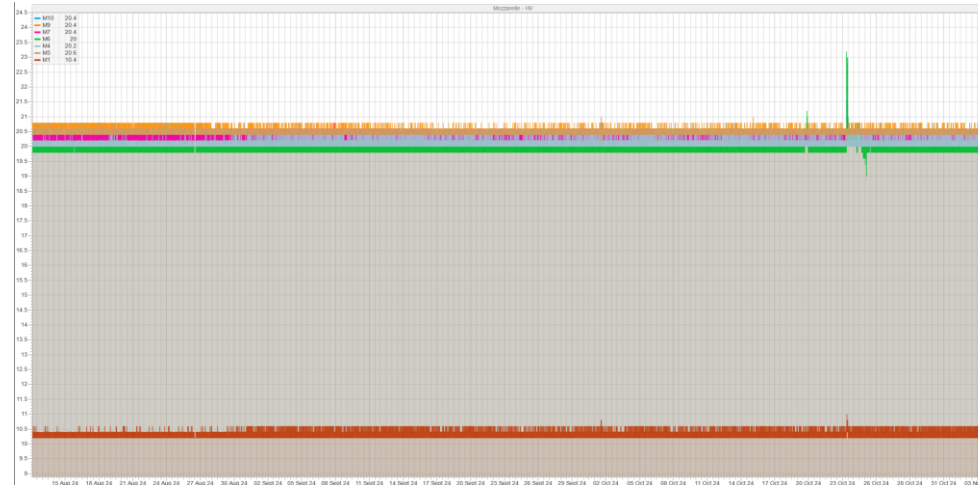
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# Mozzarelle Test

- Different samples of FC structure on different support materials were fluxed with He:CF<sub>4</sub> gas and powered to the equivalent of 1 kV/cm
- The test has being carried out since May to test any potential failure
- FC conductive material: copper strips 1 cm wide (35 um thick) separated by 1 cm and connected by resistor
- FC material: PET (75 um) or Kapton foil (50 um)
- Support: PVC, PMMA, nylon6

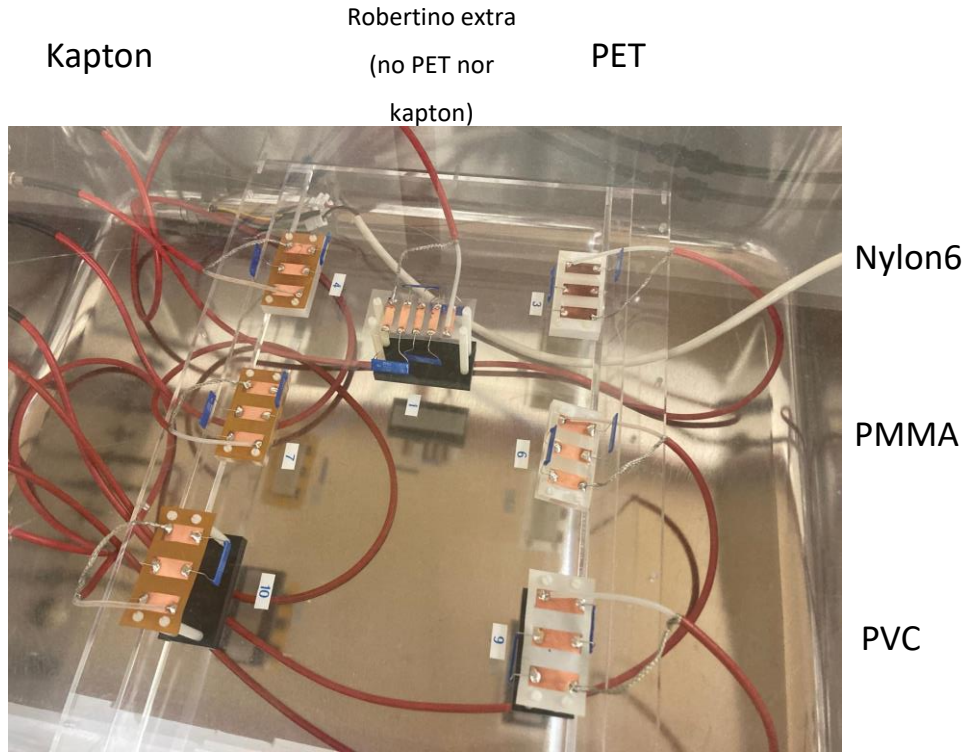


Current monitored  
to find failures



# Mozzarelle Test

- No major degradation noticed



- M1: steady increase in the fluctuation of the current
- M6: had 2 sparks even though it recovered afterwards (PET on PMMA)
- All others have only fluctuations corresponding to 1 bit of the ADC

No clear sign of strong degradation by any sample (apart from M1)

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# Source Window Transparency

- CYGNO-04 foresees the use of 2 PET thin windows the calibration radioactive source needs to cross. How much does this attenuates the source?
- $^{55}\text{Fe}$  source in the centre of GIN with collimator with slit parallel to GEM plane (short brass with copper tape source far)
- Runs taken with regular setup: one window of 100-170  $\mu\text{m}$  of PET (?) like LIME
- Runs taken positioning a second layer of same thickness on top of the already existing window

## GIN relevant parameters:

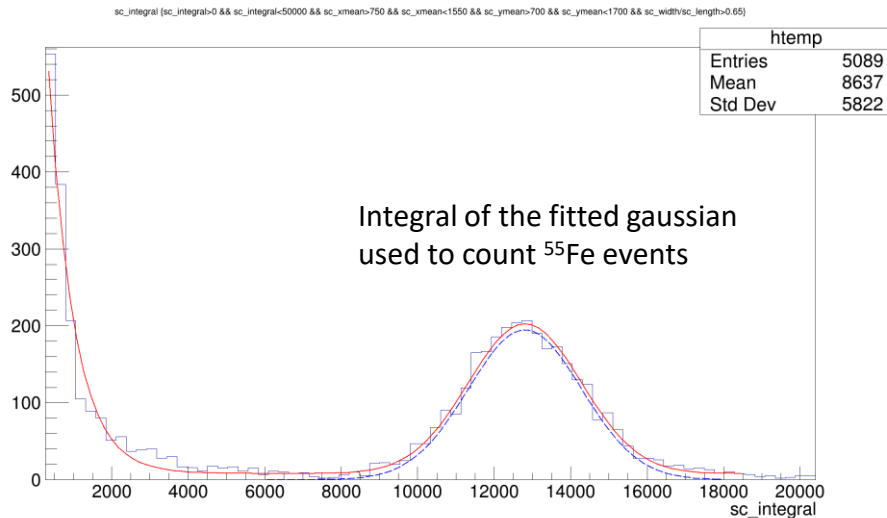
1 pixel = 50  $\mu\text{m}$

Distance source to gas  $\sim 9$  cm

Spread in z of source at 1.5 cm from field cage 1 cm (sigma)

Drift 1 kV/cm

VGEM 440 V



2 windows

$$R_{2w} = 3030 \pm 60$$

1 window

$$R_w = 4060 \pm 60$$

Ratio

$$A = 0.75 \pm 0.02$$

**Absorption of a window measured as  $(25 \pm 2)\%$**

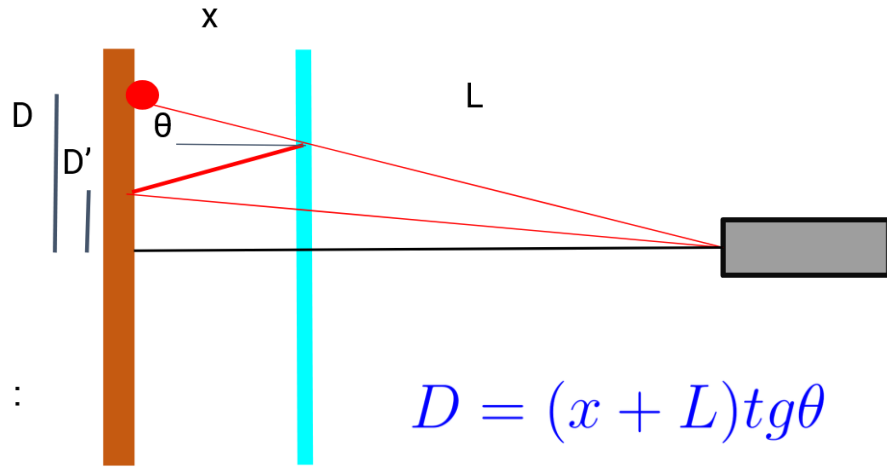
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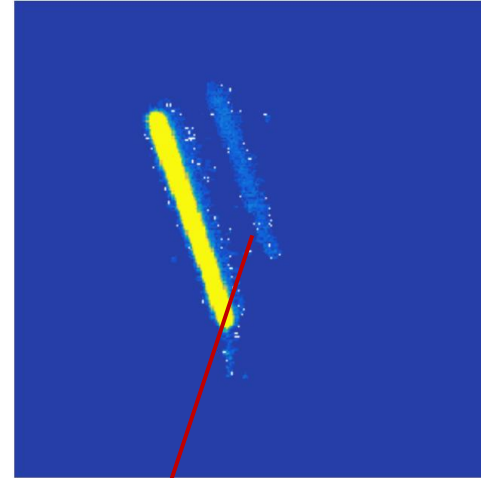
- The reflection issues found in LIME can spoil intense tracks energy and clusterization algorithm
- The reflection is caused by a combination of the reflectance of the PMMA optical window and of the GEMs, and of the geometry



$$D = (x + L)tg\theta$$

$$D - D' = 2xtg\theta$$

Distance of the shadow



Typical shadow features:

- Appears with very dense tracks ( $0,5-1 \cdot 10^4$  sc\_integral/(pixel in length))
- About 4% of intensity

Theory and measurement

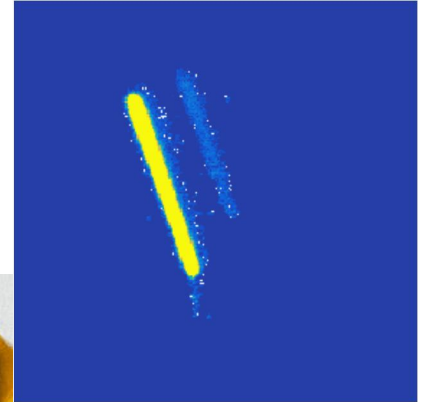
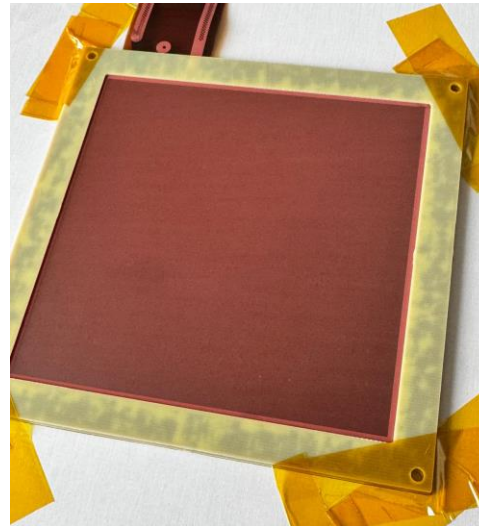
agree

(internal reflection inside PMMA do not)

# Solutions: Oxided GEM?

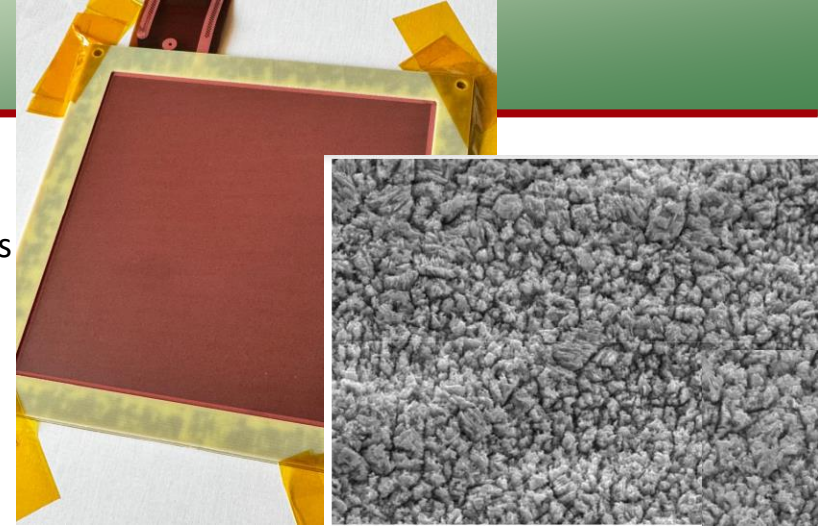
- We could use optical windows with >99% reflection (too expensive and radiopure not found) **NO**
- Place the window 60 cm from the GEM to have the shadow way out of focus. Keeps the noise, complicates the design of PMMA box
- Use an oxidized GEM:
  - Thin conductive layer of copper oxide to make it opaque
  - GEM washed for radiopurity after oxidation
  - Layer very thin (removable by the multimeter pin)

**Or so we thought**



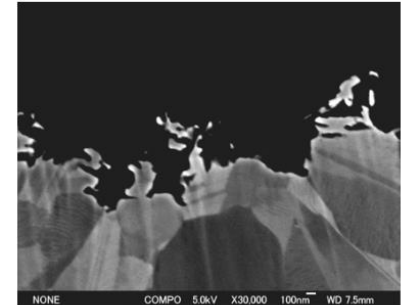
# We Call it Oxided, It is V-Bond

- Actually, once the GEM is etched th V-Bond procedure is applied
- Bath of chemicals which etches non perfect Cu crystals generating small valleys
- Depth about 500 nm, width similar
- Generation of small film of 10 nm of
  - Rui says copper oxide
  - The company making Vbond writes organic copper film
- Resistivite? Insulator? Very hard to test. Suggested test by Rui:
  - Drop charge on a sample (he provided) center and connect the border to ground. If the center sparks, it is resistive
- Going through a second etching, the border of the GEM holes is likely to have been cleaned more, but maybe leaving th electrodes further away



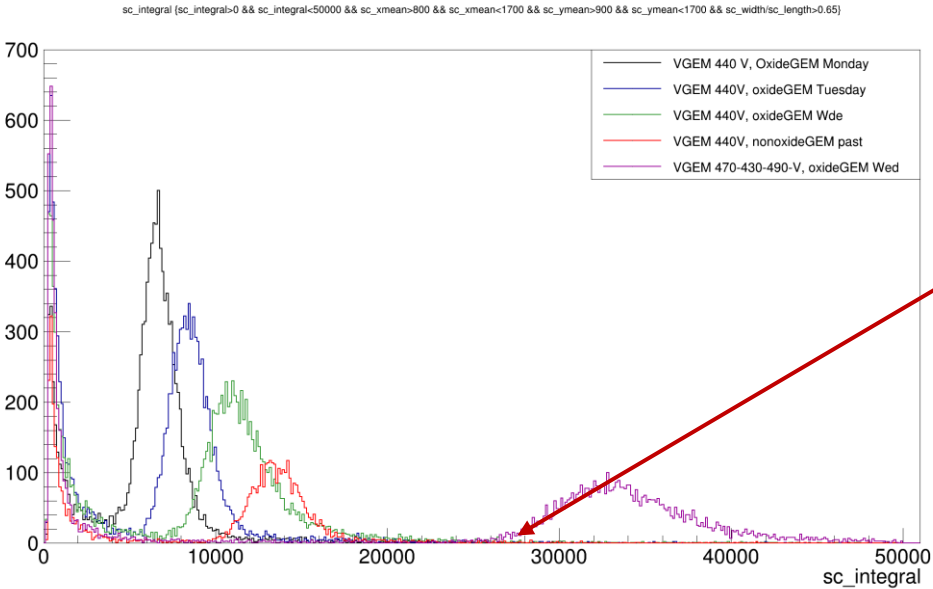
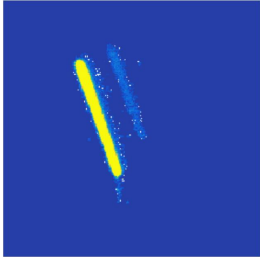
**Peaks and Valleys**  
= Physical Bonding

+ **Organic Copper Film**  
= Chemical Bonding



# Oxidized GEM: alphas

- To test on GIN we need similar light yield
- With new GEMs we struggle a bit in light intensity (also without the oxidized one)



Typicallight with other  
GIN GEMs

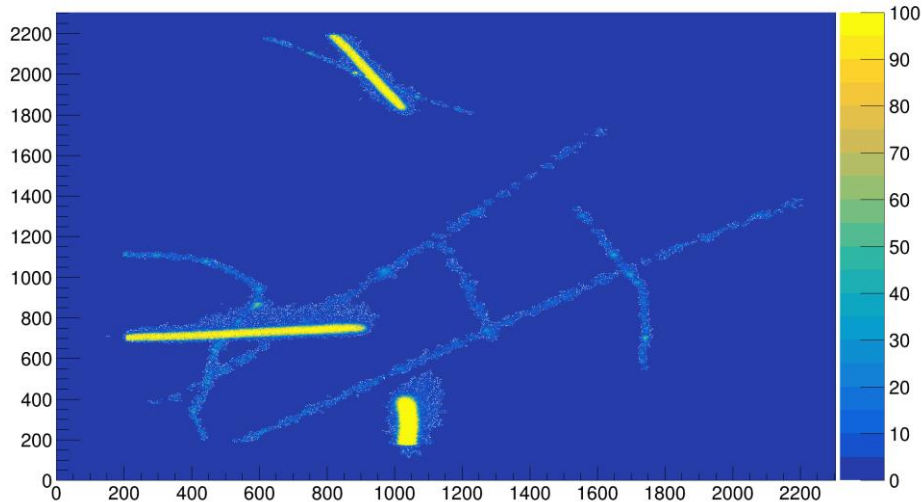
Day by day the light and  
stability was improving



# Non oxidized GEM: alphas

- Some alphas

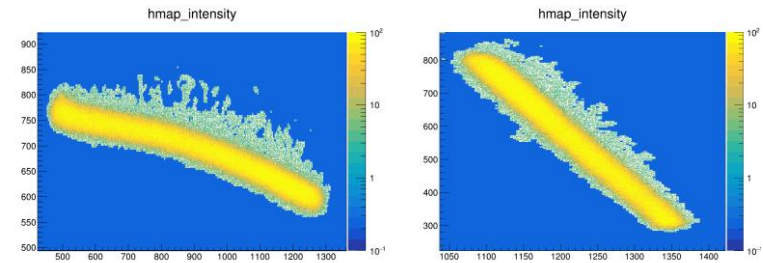
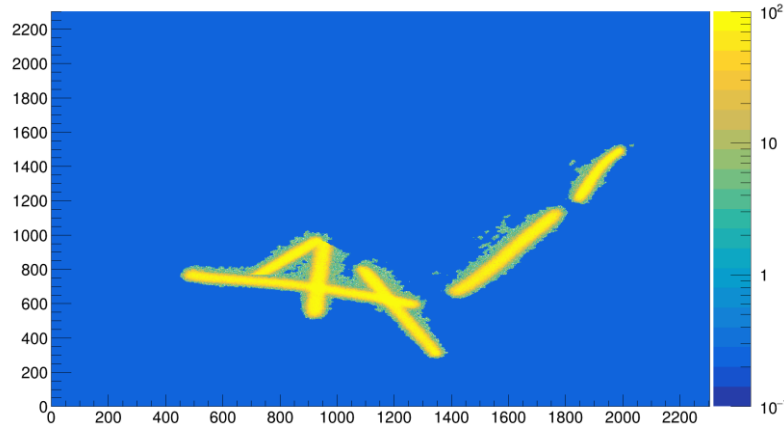
Old GIN light: alphas have  $0,5-1 \cdot 10^4$   $sc\_integral/(pixel \text{ in length})$



In GIN we have PET foil window  
Different type of reflection: blur

New GIN light: alphas have  $0.1-0.4 \cdot 10^4$

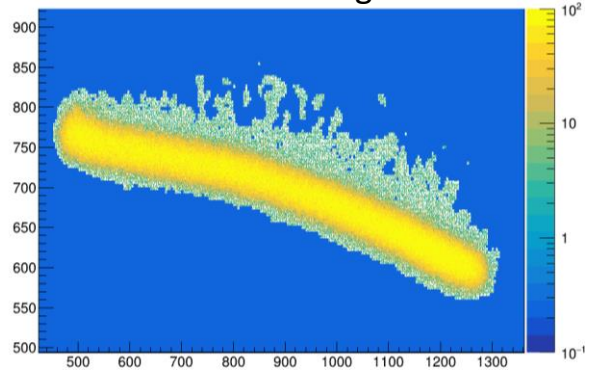
$sc\_integral/(pixel \text{ in length})$



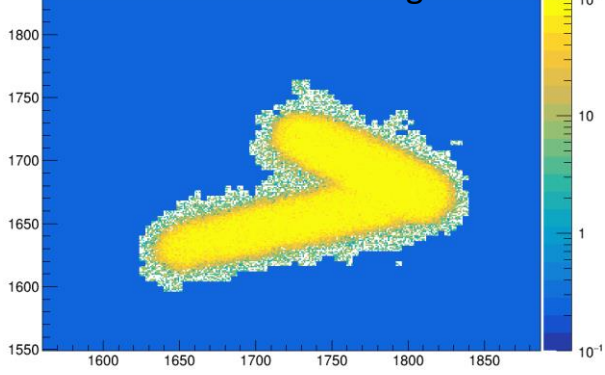
Shadow visible but fainter

# Oxidized GEM: alphas

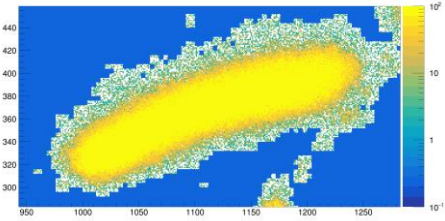
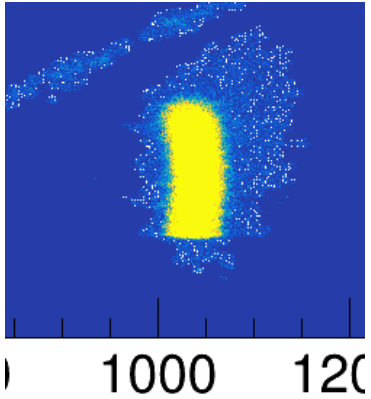
GEM low light



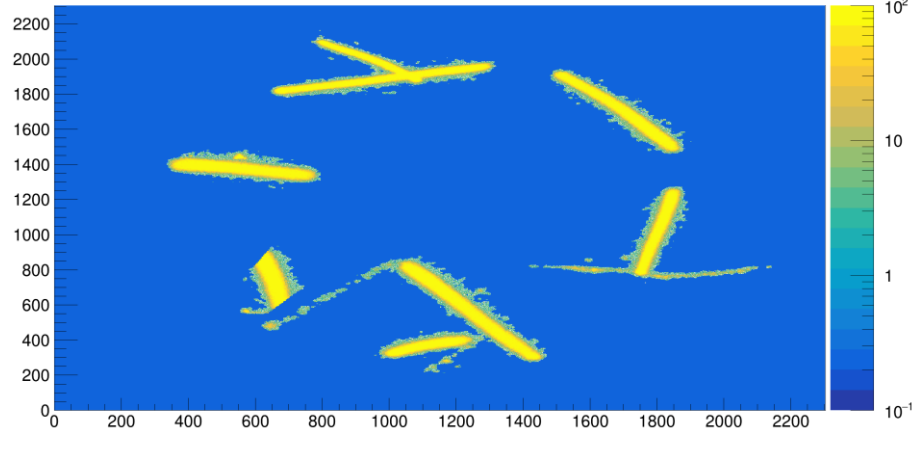
Oxidized GEM low light



GEM large light



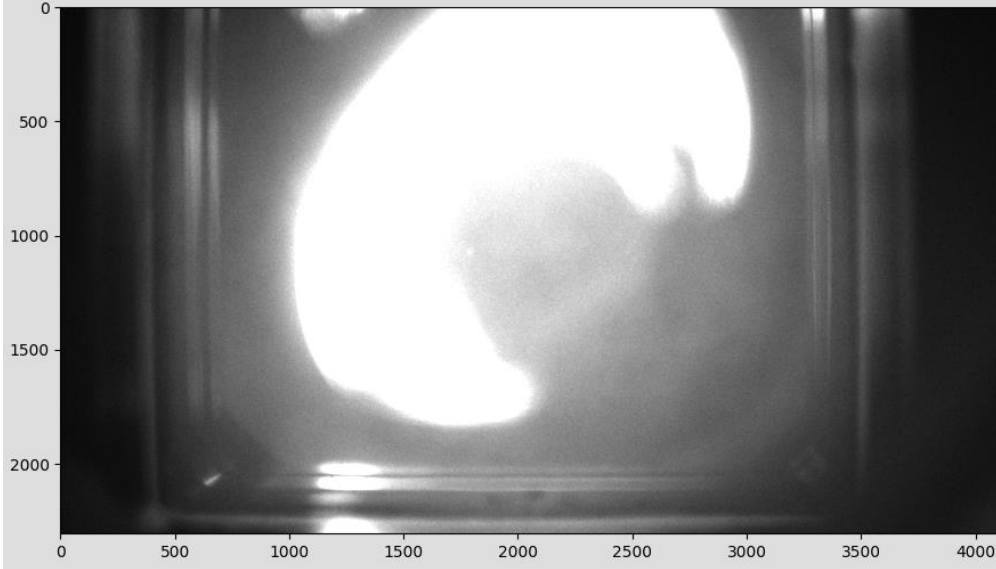
Oxidized GEM large light



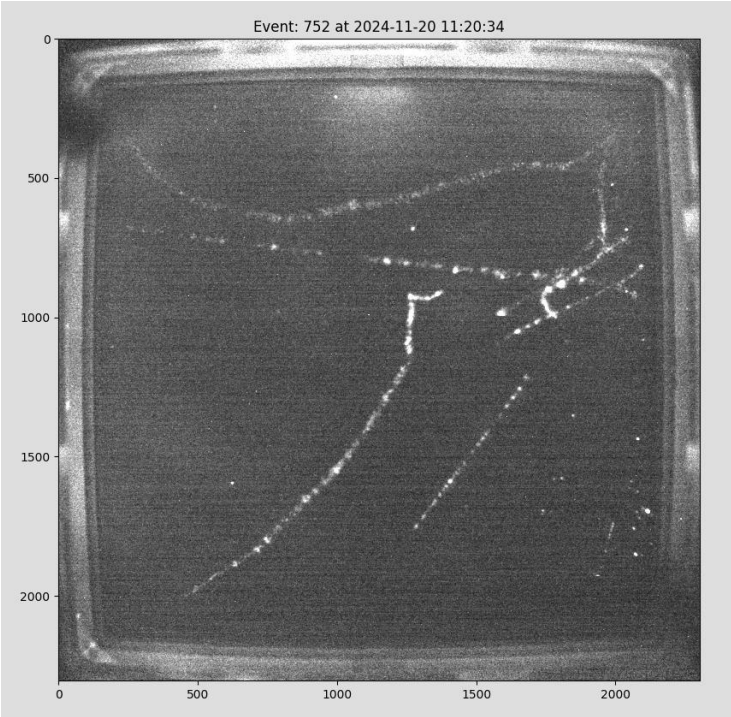
# Oxidized GEM: alphas

- Images with lots of photons entering the sensitive volume show oxidized GEM do not have reflection

MANGO with regular GEM



GIN with oxidized GEM

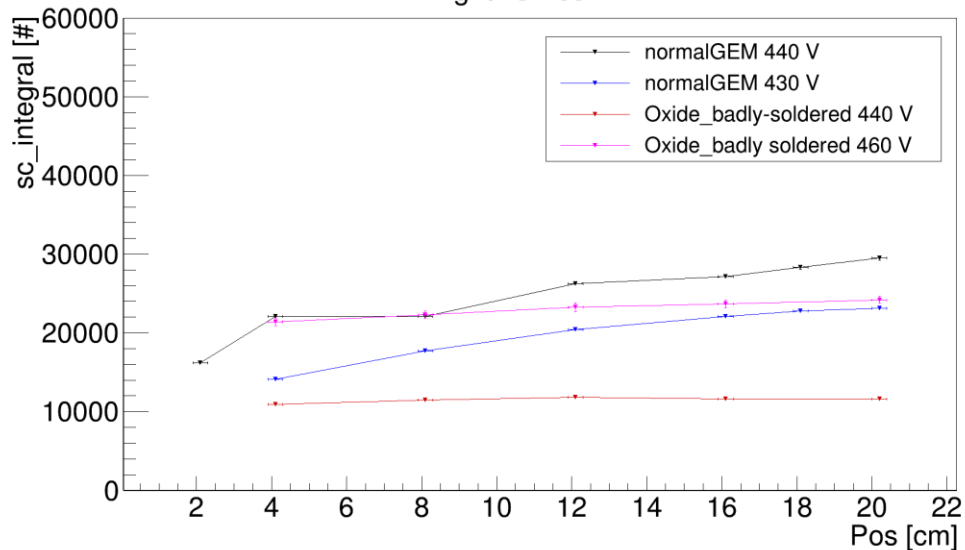


**Oxidized GEMs do not have shadows**

# Oxidized GEM: Round1

- Checking with regular GEM data we can crosscheck the saturation behaviour

Light vs Pos



With same lights even

less saturation

What is going on?

**We discovered the  
redbox content**

Oxidized\_badly 460 V had  
GEM3 at 440V

Lower light yield wrt

old GIN

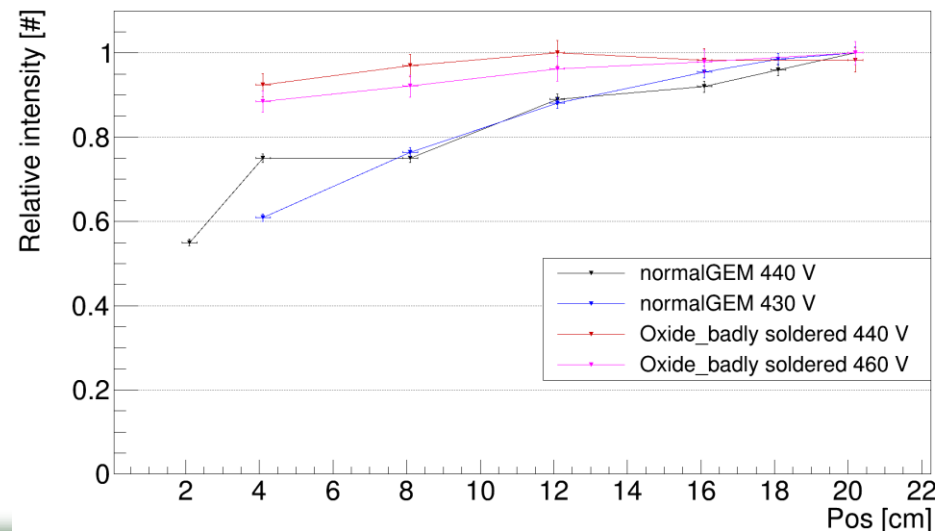
## Relevant things:

NormalGEM -> non oxidized GEMs old GIN  
Schneider lens

Oxide\_badly -> badly soldered, GEM2 a bit burnt  
Schneider lens repaired (weird focus config)

Oxide -> New GEMs (GEM3 oxidized), EHD lens

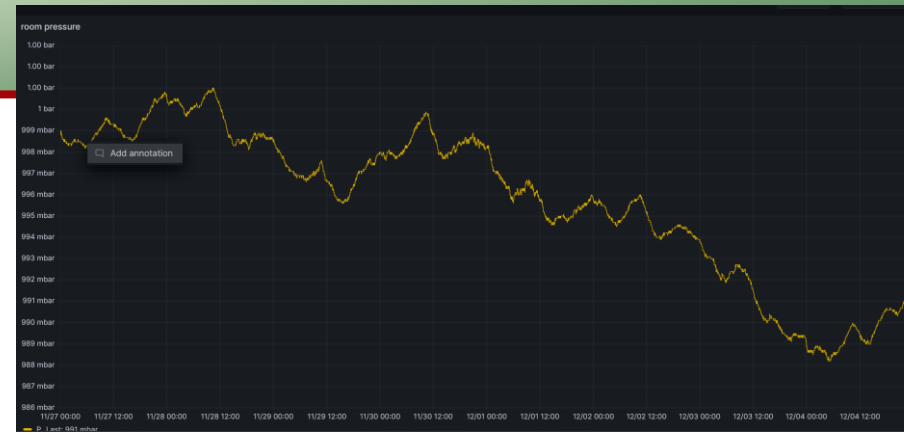
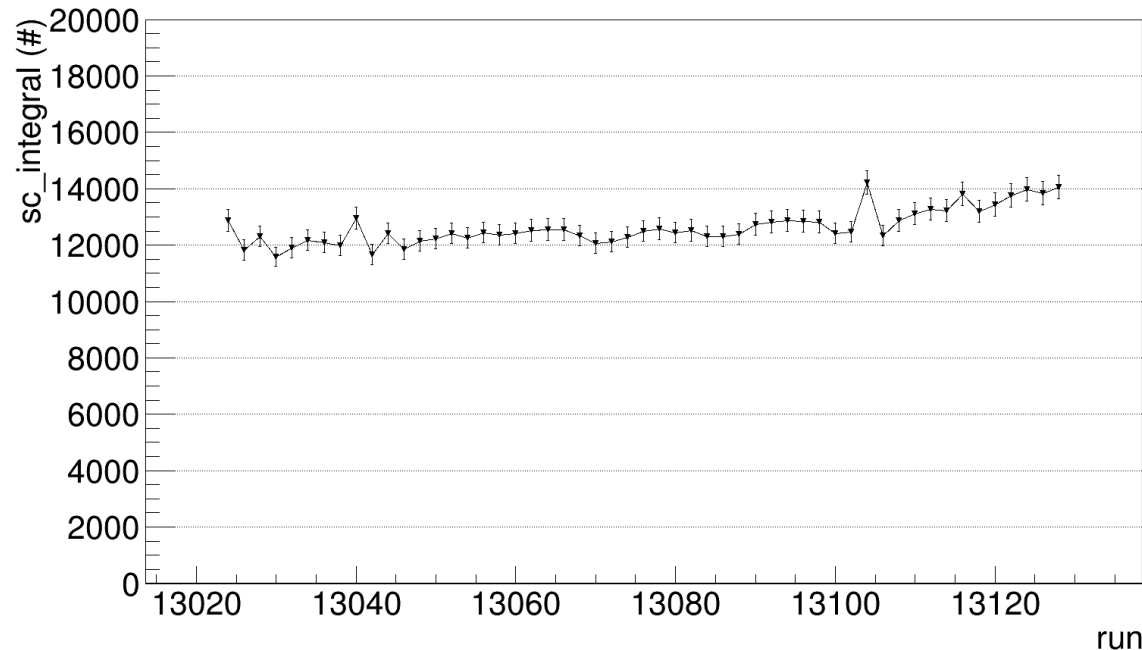
Relative light vs Pos



# Oxidized GEM: Stability

- Ok so we changed GEMs (all of them) still with GEM3 oxidized
- We monitored for a week the light yield with  $^{55}\text{Fe}$  source placed in about P8
- Data taken every 3 hours

LY vs run



Increase of 15%

Pressure difference measured should induce 6% increase (measured steady decrease of pressure with a difference of 10 mbar)

Charge-up of kapton and cleaning visible

**Light reached with this GIN and with regular GEMs, but still much lower than in the past**



# Oxidized GEM: New GEMs vs Old

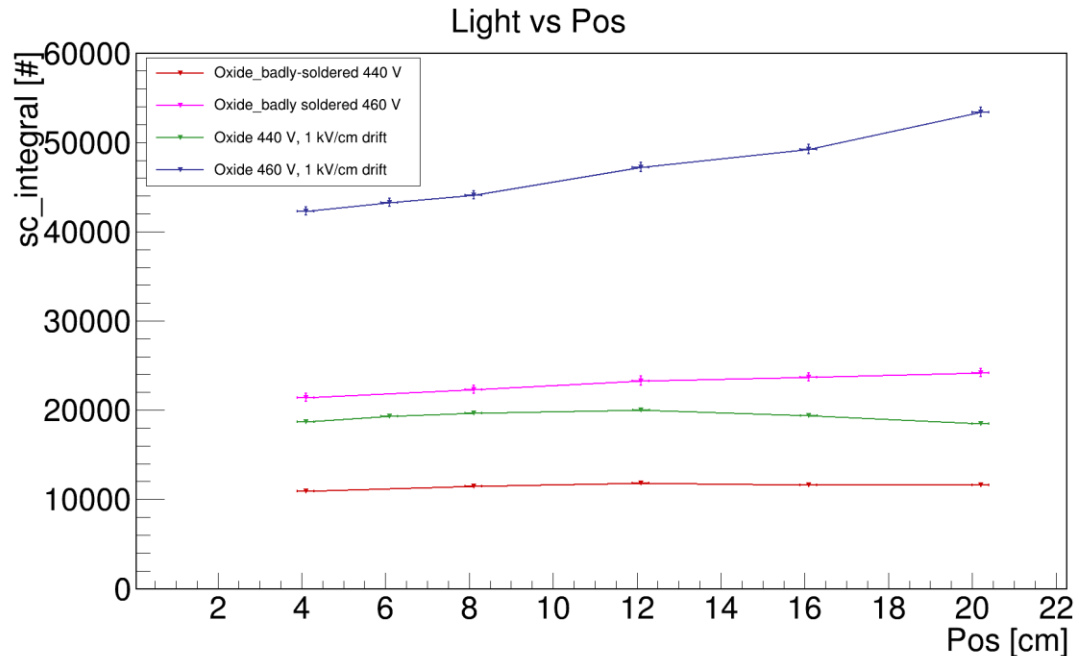
- Now we also changed the lens, placing the EHD (expect 25% more light than Schneider)
- New configuration is much more luminous than the badly soldered
- 25% increase due to lens is not enough to explain it

## Relevant parameters:

NormalGEM -> non oxidized GEMs old GIN  
Schneider lens

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Schneider lens repaired (weird focus config)

Oxide -> New GEMs (GEM3 oxidized), EHD lens



Oxidized 460 V corresponds in

LY to 450 V old GIN

(accounting for the lens improvement)

Oxidized 440 V corresponds in

LY to 420 V old GIN

# Oxidized GEM: Saturation and LY

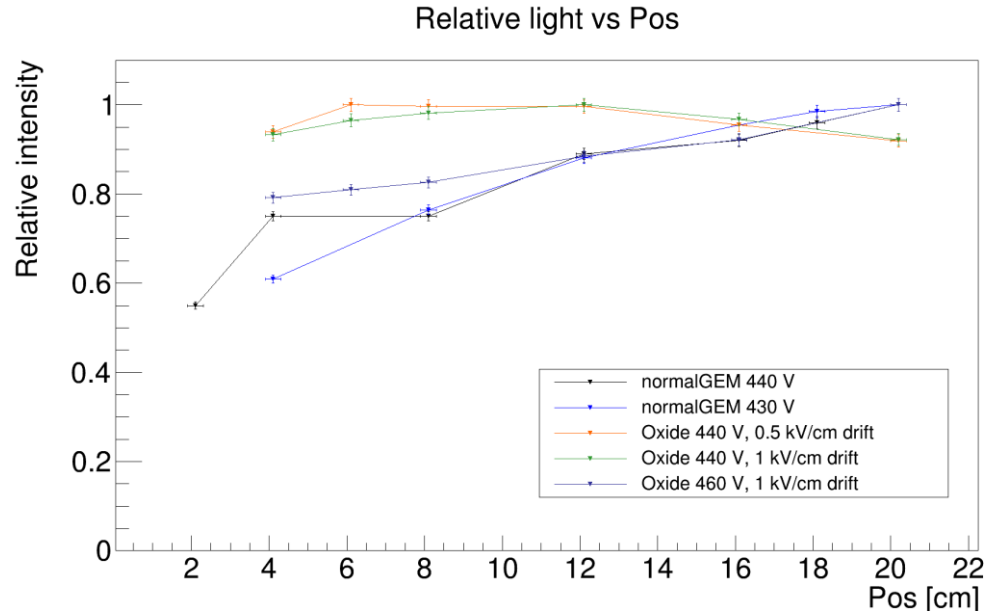
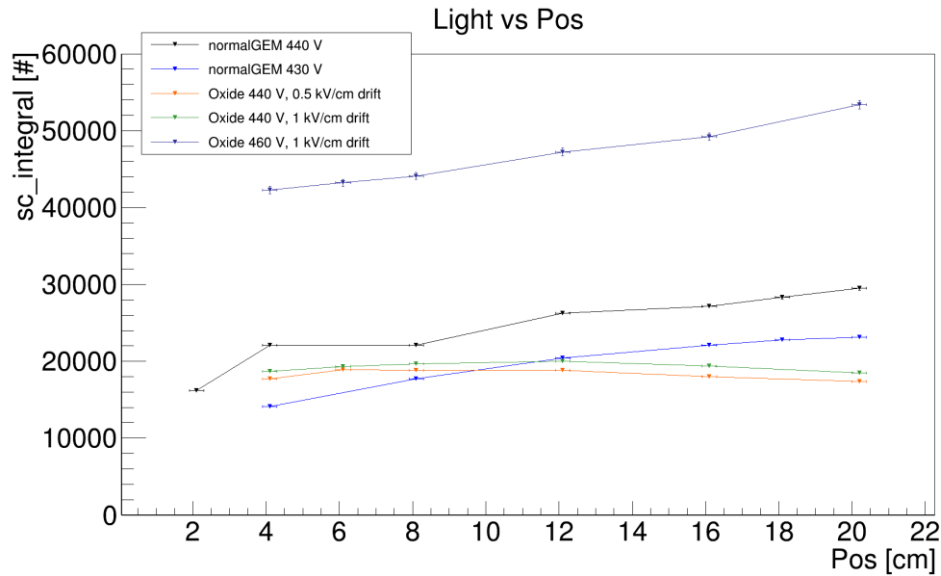
- Checking with oldGIN we still have less saturation (not complaining)
- In particular below 10 cm saturation is clearly present in all sets
- At 440V of VGEM the absorption is visible while it wasn't in the past at 430V

## Relevant parameters:

NormalGEM -> non oxidized GEMs old GIN  
Schneider lens

Oxide\_badly -> badly soldered, GEM2 a bit burnt  
Schneider lens repaired (weird focus config)

Oxide -> New GEMs (GEM3 oxidized), EHD lens



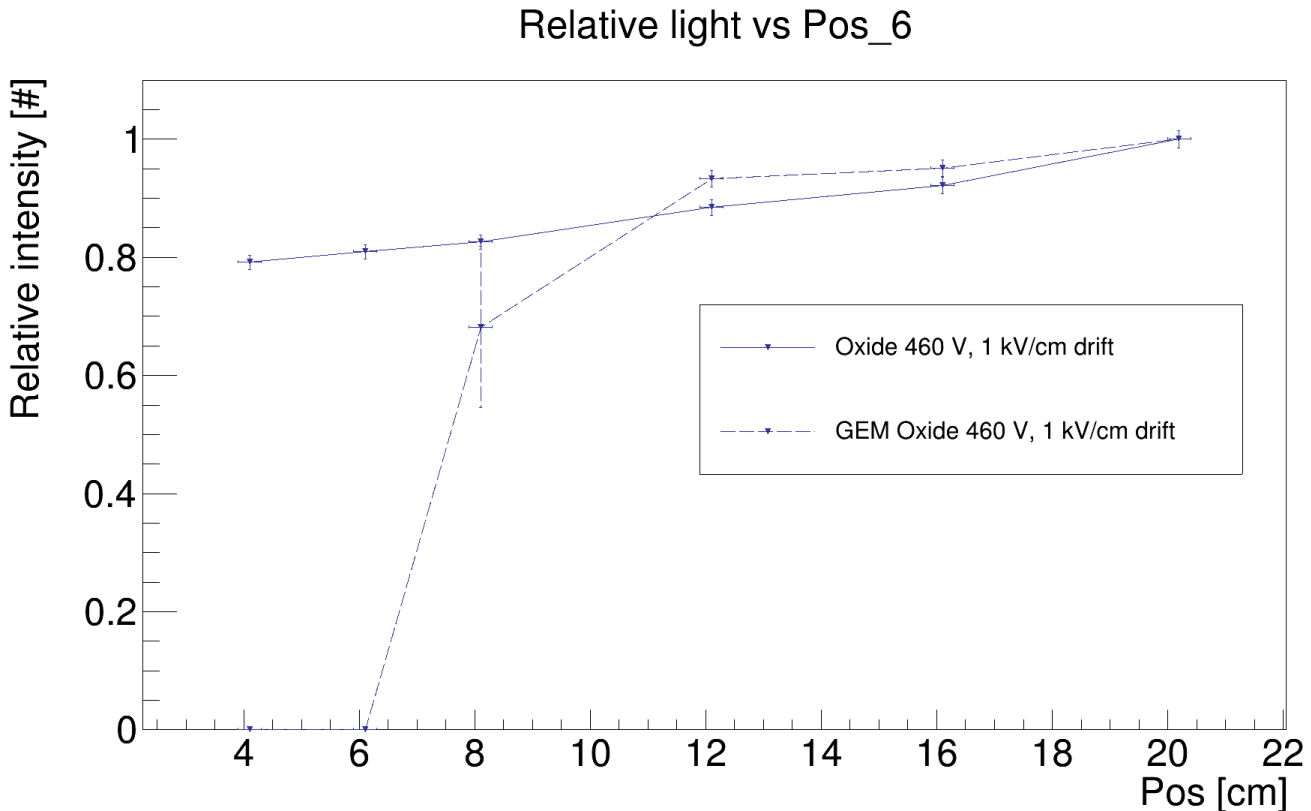
# Oxidized GEM: GEM vs LY

- Is saturation an effect on light due to the oxidized GEM?
- GEM signal studied (Oscilloscope: 200 MHz low pass filter, 100M $\Omega$  coupling)
- Charge estimated as integral of the waveforms
- Background spectrum acquired, normalised to the signal data (in the range above 2 pC where iron is not present) and subtracted
- Trigger put just above noise: Data at 440 V have no iron above noise. 460 V has until it gets too small



# Oxided GEM: GEM vs LY

- Checking the saturation for LY and GEM



**Relevant parameters:**  
NormalGEM -> non oxidized GEMs old GIN  
Schneider lens  
Oxide\_badly -> badly soldered, GEM2 a bit burnt  
Schneider lens repaired (weird focus config)  
Oxide -> New GEMs (GEM3 oxidized), EHD lens

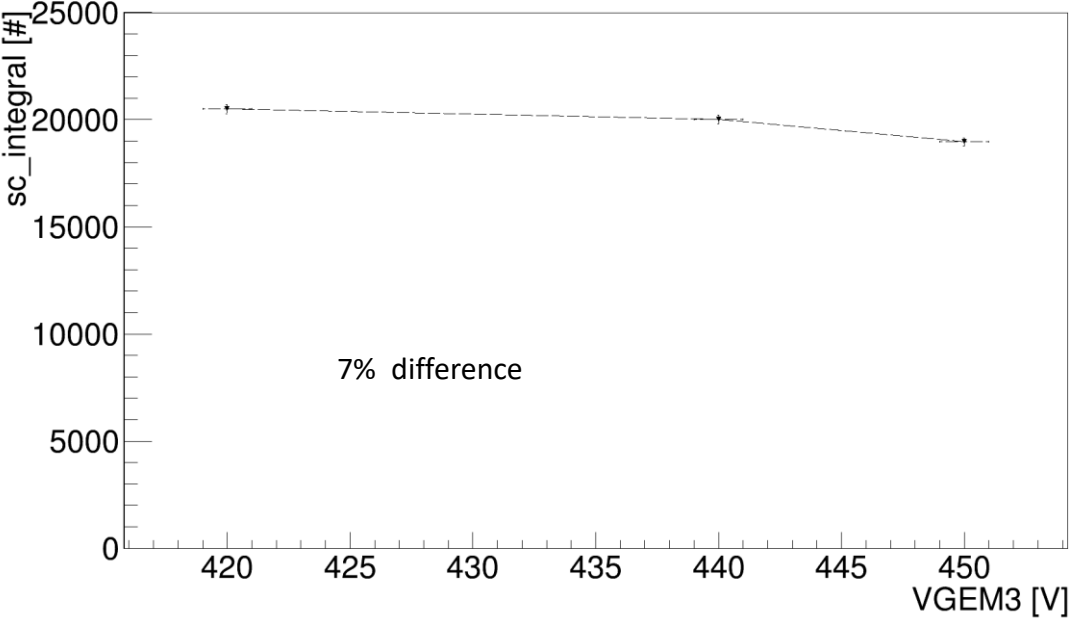
**Compatible!**

# New Test: VGEMtest

- At high gain, the LY will mostly depend on the sum of the voltages across the GEMs
- 3 configuration tested (fixed drift field and  $^{55}\text{Fe}$  position)
- If oxidized GEM behaves differently (poorly) when placed at 450 V with GEM2 at 420 V, the LY should be strongly less

GEM1	GEM2	GEM3
440	440	440
450	450	420
450	420	450

VGEM test Pos\_6



GEM test yields similar result

If it behaves worse it is of 7% -> little

Oxidized GEM seems to be working as normal

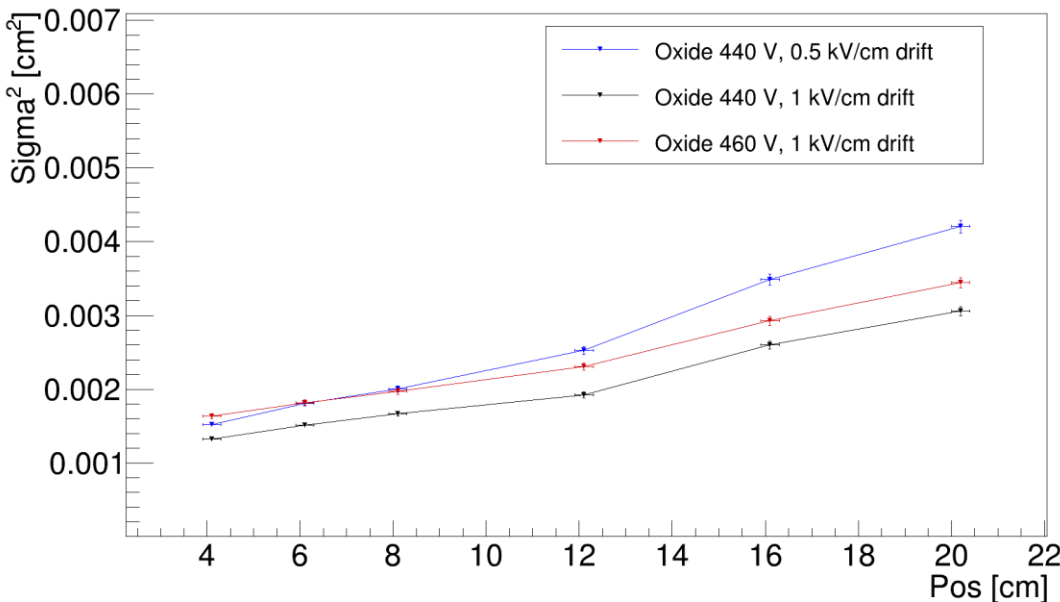
GEM (at least like GEM2)



# Oxidized GEM: Diffusion

- Is the light decrease fault of the drift field?
- Gaussian sigma squared vs source position measured
- Clear break where saturation matters a lot
- Sigma0 fitted with points < 10 cm
- Diffusion coeff fitted with data > 10 cm

Avg gausssigma vs Pos\_5



Sigma0:

Blue	(320 ± 15) um
Black	(310 ± 12) um
Red	(360 ± 12) um

Diff coeff < 10 cm

Blue	(110 ± 7) um/√cm
Black	(93 ± 6) um/√cm
Red	(91 ± 8) um/√cm

Diff coeff

Blue	(145 ± 5) um/√cm
Black	(119 ± 4) um/√cm
Red	(118 ± 5) um/√cm

Expected from simulation

0.5 kV/cm	(142 ± 3) um/√cm
1 kV/cm	(113 ± 3) um/√cm

From MANGO (400V, remember lower pressure) expected about:  
320 um for 440V  
380 um for 440V

**Diffusion coefficient consistent**  
**No issues on the field**

# Why low light?

- Drift field not strong as we believe -> more capture?
  - Diffusion measurements state the field is fine
  - Increasing the field up to 1.7 kV/cm, no light increase noticed
  - With 0.5 kV/cm the absorption (see light vs Pos) does not worsen
- Pillars of nylon6 instead of delrin -> more dirty gas?
  - For more capture see last two bullets ago
  - Outgassing of material which absorbs light.. Boh
- Oxided GEM behaving weirdly
  - Test with VGEM configurations seems to disprove it
- They need time to fully clean
  - Possible
- Why different saturation behaviour? Simply Boh.. Luckily it is not worse

# Summary

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- FIELD CAGE STUDIES
- MOZZARELLE STUDIES ON FIELD CAGE MATERIALS
- RADIOACTIVE SOURCE TRANSPARENCY
- OXIDED GEM
- **CYGNO-04 GEMs**
- EXTRAS

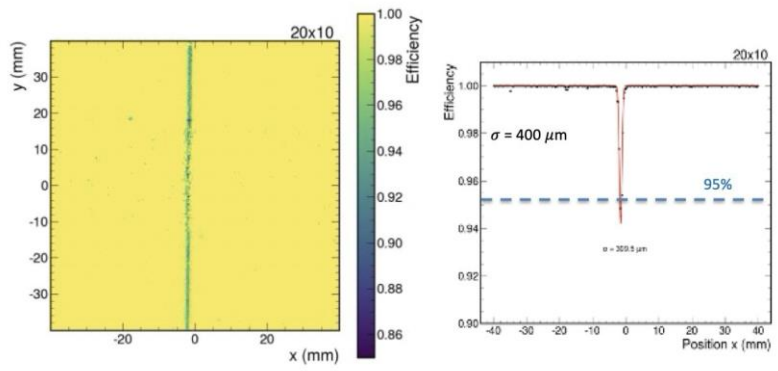
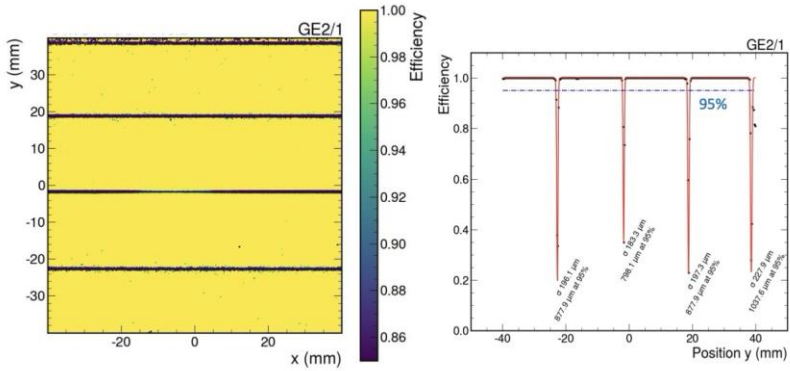
# CYGNO-04 GEM

- We have ordered 8 GEM foils for CYGNO04 with 80x50 cm<sup>2</sup> active area

4 standard GEM foils (standard hole pattern) produced in 2022



4 GEM foils with Random Segmented Pattern (RSP) to be produced November 2024



Ref. A. Pellegrina *et al* 2023 *JINST* **18** C07001

RSP provides much higher efficiency in the region of HV sectorization and smaller dead area

# CYGNO-04 GEM

- In spring 2024 we tried to assembly the first GEM stack but we had issues with HV stability with three foils.
- Inspection of the foils shown defects on the active areas coming from production which prevented the operation of the GEM.
- The three GEMs have been sent back to MPGD lab@CERN for deeper inspection and retrofitting or newly produced.
- If as expected the option to use oxidated GEM3 is effective the plan is to have one standard GEM foils and one RSP GEM oxidated.





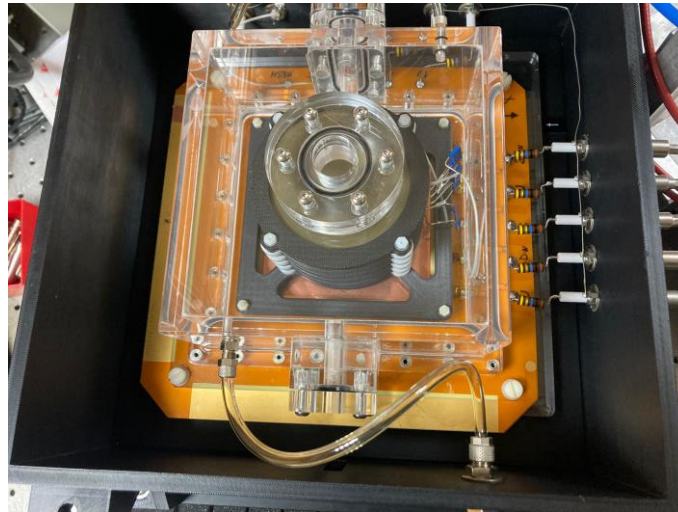
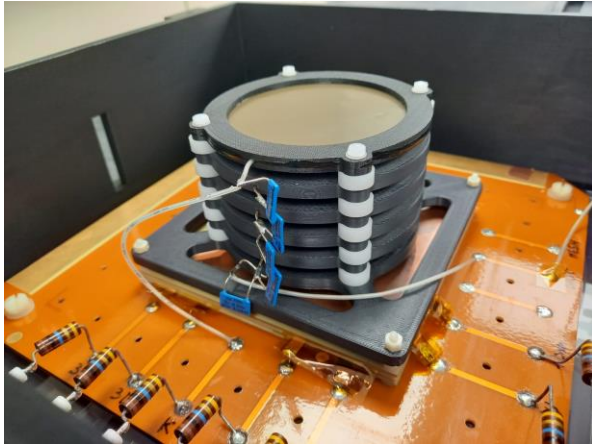
# Summary

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- FIELD CAGE STUDIES
- MOZZARELLE STUDIES ON FIELD CAGE MATERIALS
- RADIOACTIVE SOURCE TRANSPARENCY
- OXIDED GEM
- CYGNO-04 GEMs
- **EXTRAS**

# MetalMango

- As part of the requirements for the measurements of the polarized X-ray beam available at INAF, Mango digievolved again in *MetalMango*
- Aluminum structure to hold it vertical
- Hole in the plastic and PMMA vessel to allow X-rays to reach the sensitive area through the cathode side
- New plastic field cage holder and field cage adapter 3D printed



# MetalMango

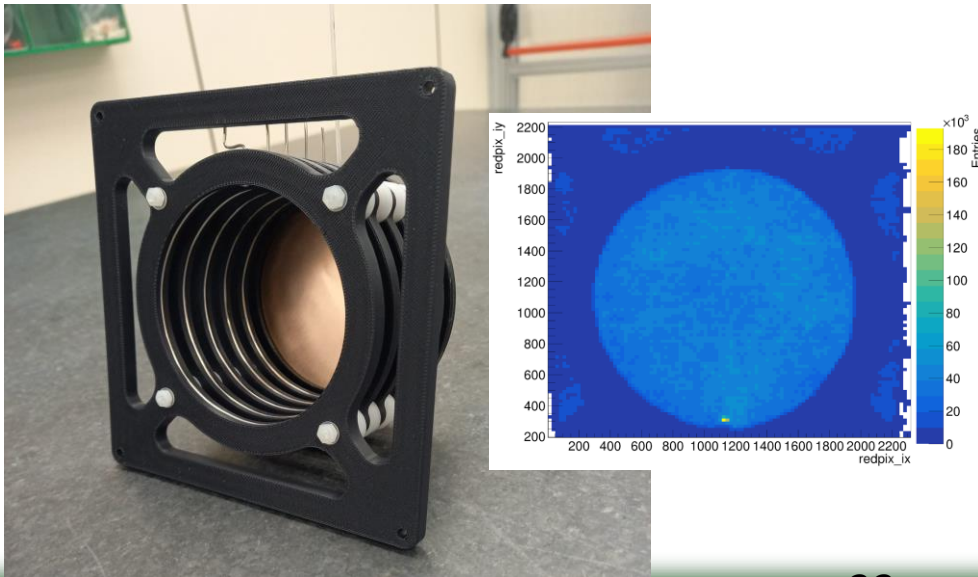
- 2 new cathodes to test
- They were required to be extremely thin to allow X-rays to pass

## Kapton + Cu sheet (45+35 $\mu\text{m}$ ) provided by ELTOS

Tested, works very nicely

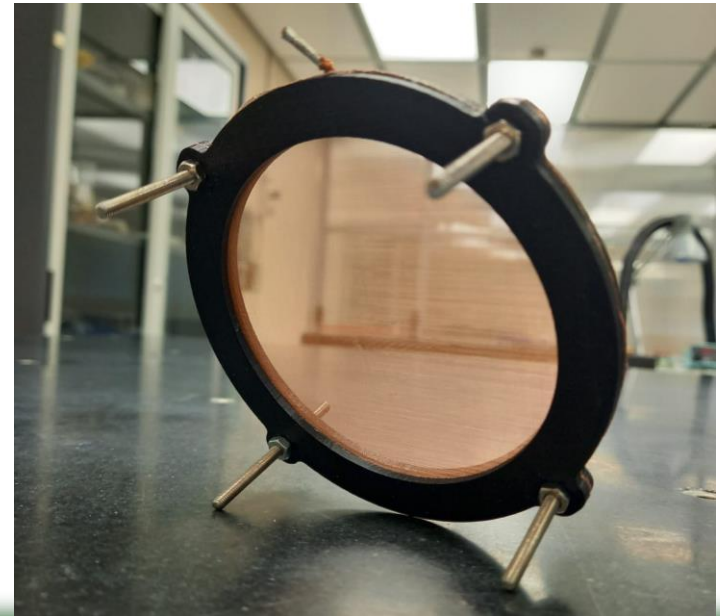
Issues with the soldering required on the active

Cu part. **Cause of coronas**



## Cu mesh with 50 $\mu\text{m}$ wires

To be tested



## GIN 2 Brazil

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- As part of the agreement with Brazilian group a copy of GIN was sent there
- Now Luigi and Robertino are installing it in Juiz de Fora (as soon as it passes customs)

# Conclusions

- The development and test of the field cage for CYGNO-04 via GIN prototype showed promising results
- With the latest version a uniformity of the field at 1 kV/cm with below 7% asymmetries and a projected corner deformation of 0.1% of the redout area of CYGNO-04
- Stability tests of the support material for the field cage demonstrated no significant damaging of the materials for PET and kapton
- To solve the reflection issues, the oxidized GEM under test demonstrating the removal of the shadow
- Longer stability tests of the GEM in operation in the gas will be undertaken
- Defects in some of the CYGNO-04 GEMs was found. They are already at CERN for repair
- Special thanks to  
Robertino, Emiliano, Luigi, Giovanni, Robertone,  
Daniele, Sandro, Alessandro, Filippo

