

## Thin stable targets and actinide targets for high power applications – status and perspectives

Klaus Eberhardt



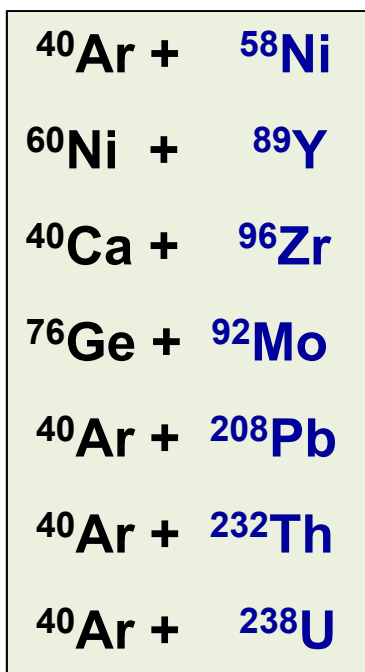
JOHANNES GUTENBERG  
UNIVERSITÄT MAINZ



- **Targets for nuclear applications**
- **Actinide target production**
- **Target characterization**
- **New developments**
- **Future tasks**

# Targets for nuclear applications

## Nuclear structure investigations



C/ $^{238}\text{U}$ /C-Target produced @ GSI  
[Courtesy GSI Targetlab]

## SHE production

- E114 (FI)  $\Rightarrow$   $^{244}\text{Pu}$ ( $^{48}\text{Ca}, \text{xn}$ )
- E115  $\Rightarrow$   $^{243}\text{Am}$ ( $^{48}\text{Ca}, \text{xn}$ )
- E116 (Lv)  $\Rightarrow$   $^{248}\text{Cm}$ ( $^{48}\text{Ca}, \text{xn}$ )
- E117  $\Rightarrow$   $^{249}\text{Bk}$ ( $^{48}\text{Ca}, \text{xn}$ )
- E119  $\Rightarrow$   $^{249}\text{Bk}$ ( $^{50}\text{Ti}, \text{xn}$ )
- E120  $\Rightarrow$   $^{248}\text{Cm}$ ( $^{54}\text{Cr}, \text{xn}$ )
- E120  $\Rightarrow$   $^{249}\text{Cf}$ ( $^{50}\text{Ti}, \text{xn}$ )



Ti/ $^{244}\text{Pu}$ -Target produced @ JGU

# Targets for nuclear applications

Ni	Y	Zr	Mo	Pb	Th	U	Pu	Am	Cm	Bk	Cf
----	---	----	----	----	----	---	----	----	----	----	----

stable / available

radioactive / rare

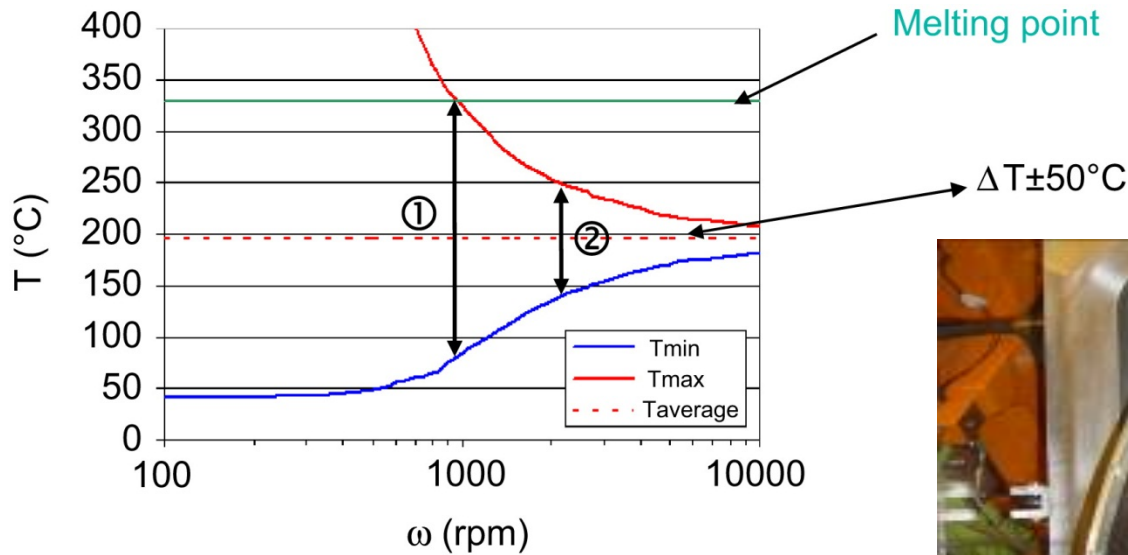
- **Stable**
- **Unlimited availability**
- **Thick targets, foils, often self-supporting**
- **Production techniques:**
  - Rolling
  - PVD
  - CVD
  - Sputtering .....



- **Unstable**
- **Limited availability**
- **High specific activity (in some cases)**
- **Production techniques:**
  - Painting
  - PVD ( $^{238}\text{UF}_4$  /  $^{248}\text{Cm}$ )
  - Sputtering ( $^{238}\text{U}$ )
  - Electrodeposition

# High beam intensities $\Rightarrow$ Rotating target wheels

$^{70}\text{Zn}$ -beam (10  $\mu\text{A}$ , 334 MeV) on  $^{208}\text{Pb}$ -target (450  $\mu\text{g}/\text{cm}^2$  / C-backing)



[C. Stodel *et al.*, Nucl. Instrum. Methods A 613 (2010) 480]



Target	Mp [ $^{\circ}\text{C}$ ]
Bi	271
Pb	327
$\text{Bi}_2\text{O}_3$	817
PbS	1118
U	1405

**GANIL Target wheel. Courtesy C. Stodel**

# High beam intensities $\Rightarrow$ Rotating target wheels

## TASCA target wheel @ GSI:

- Target area: 6 cm<sup>2</sup>
- 4 targets per wheel
- 12 mg per wheel @ 500  $\mu\text{g}/\text{cm}^2$



## Backing:

- Ti-foils (2  $\mu\text{m}$ )
- Foils are glued onto Al-frame

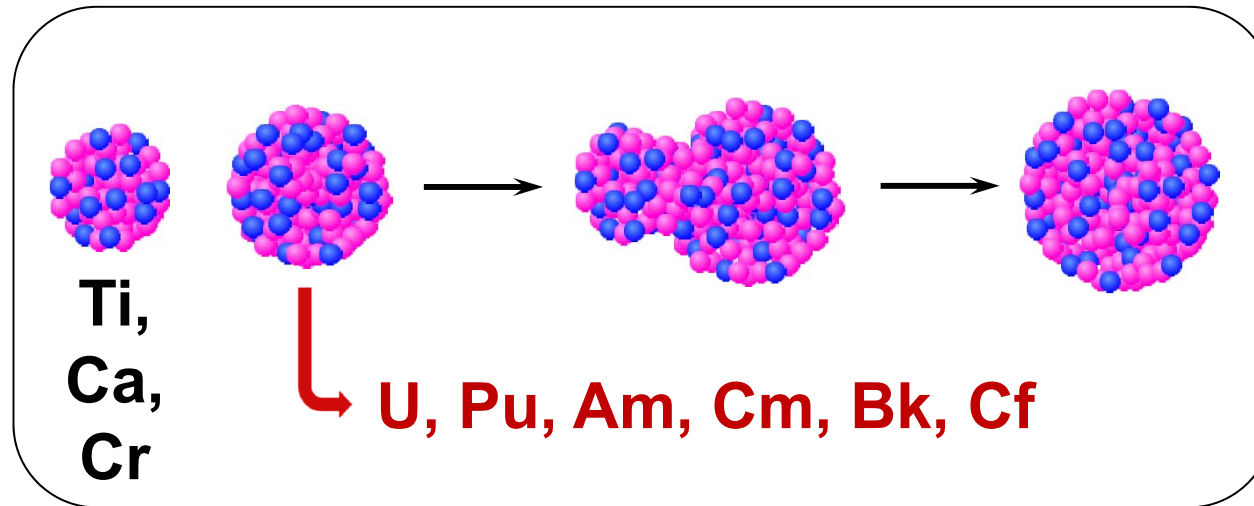


## Beam intensities:

DC-beam: 1-2  $\mu\text{A}$

Pulsed beam (25% duty cycle):  
1  $\mu\text{A} \approx$  4  $\mu\text{A}$  (Peak current)

# Actinide targets for SHE production



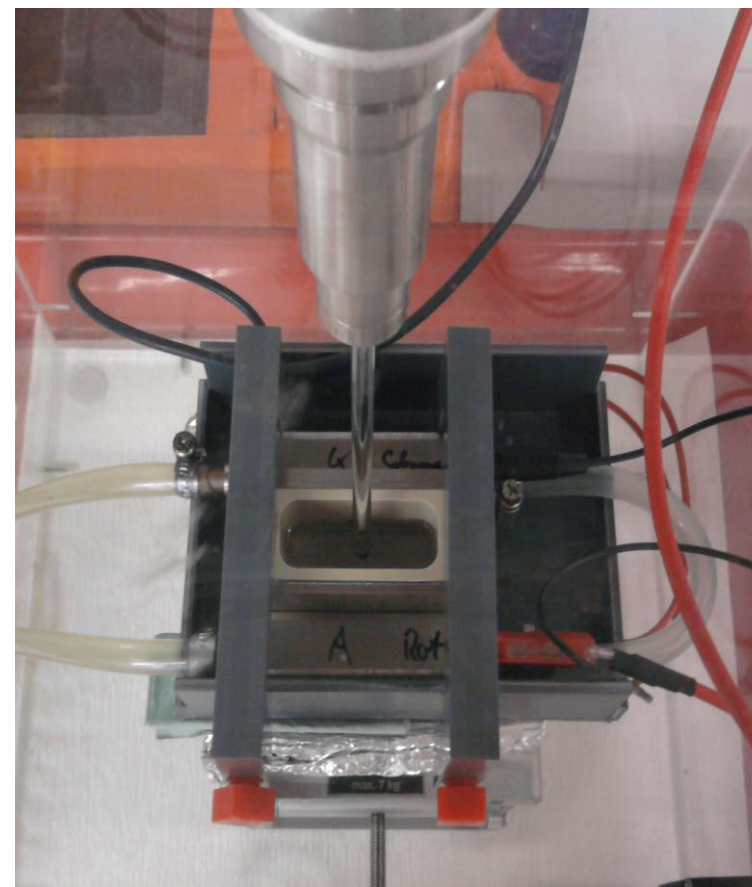
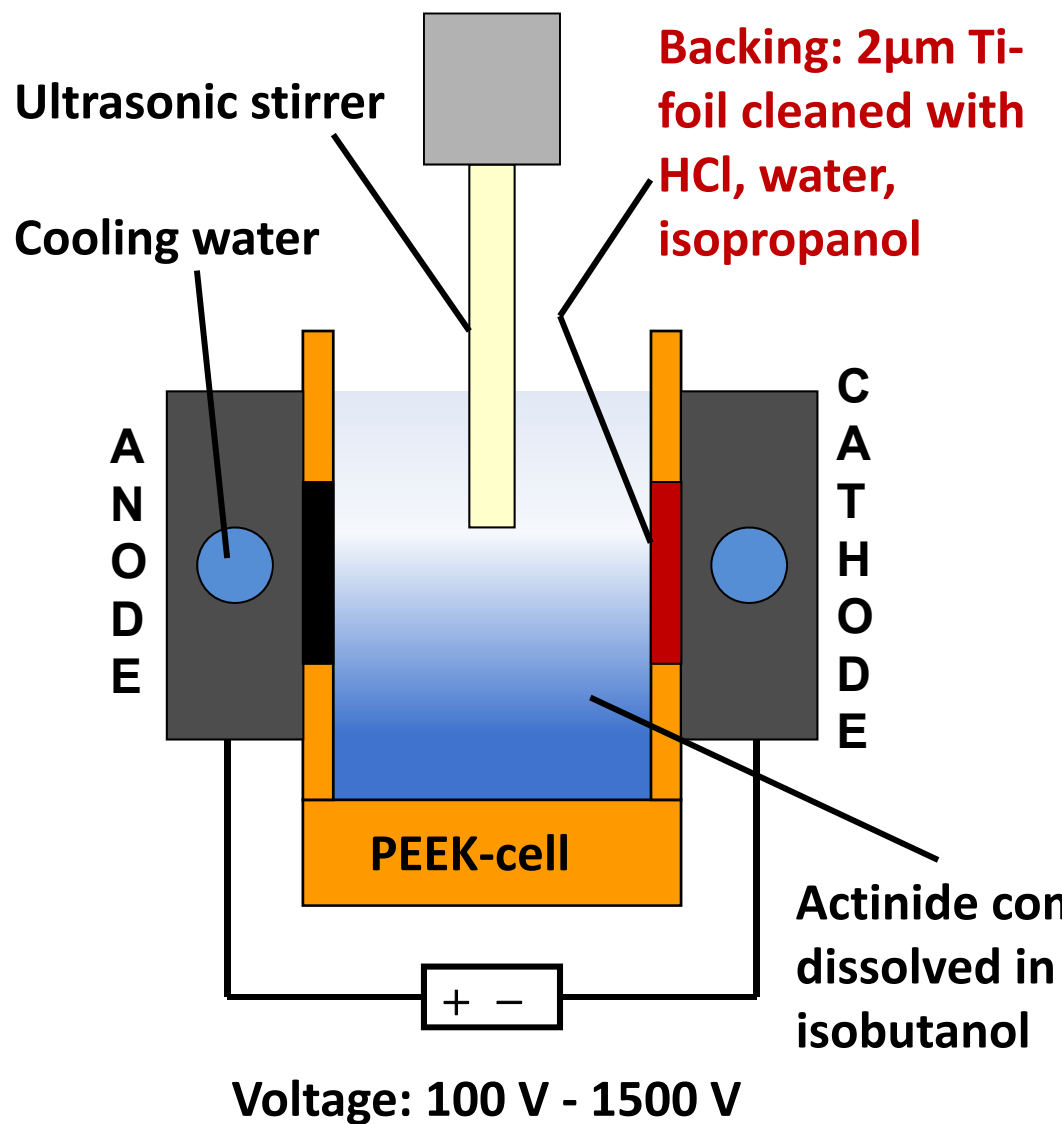
## Requirements:

- Chemical purification prior to deposition (if necessary)
- Recovery of used target material (sooner or later.....)
- Small and simple set-up
- High deposition yield
- **Target thickness: 500  $\mu\text{g}/\text{cm}^2$**

## Production techniques:

- Painting
- Sputtering ( $^{238}\text{U}$ )
- PVD ( $^{238}\text{UF}_4$  /  $^{248}\text{Cm}$ )
- **Molecular Plating is the only preparation method for rare isotopes**

# Actinide deposition by Molecular Plating

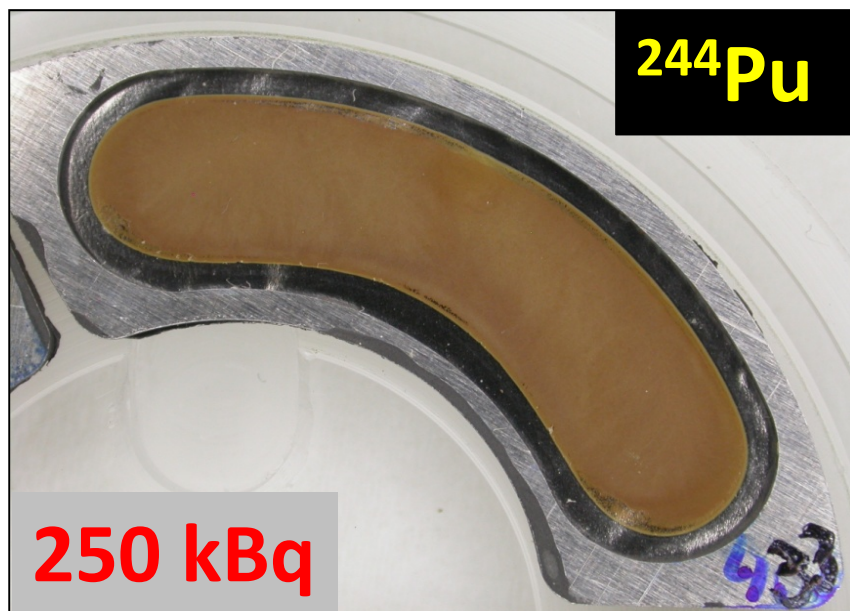


Deposition time:  
3-6 hours



[Cell design according to H. Haba [RIKEN], TASCA05, Oslo, Oct. 2005]

# Deposition of actinides by MP





# Deposition of actinides by MP



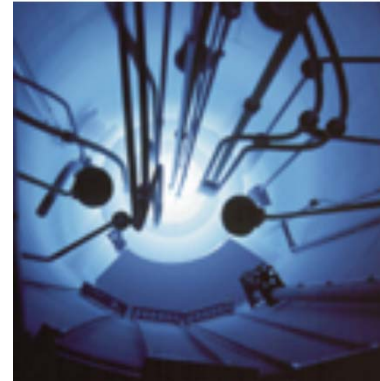
## Molecular Plating

- Deposition Yield: up to **90%** for actinides
- Thickness: **500-1000 $\mu\text{g}/\text{cm}^2$**  possible in a single deposition step

# Standard target characterization techniques

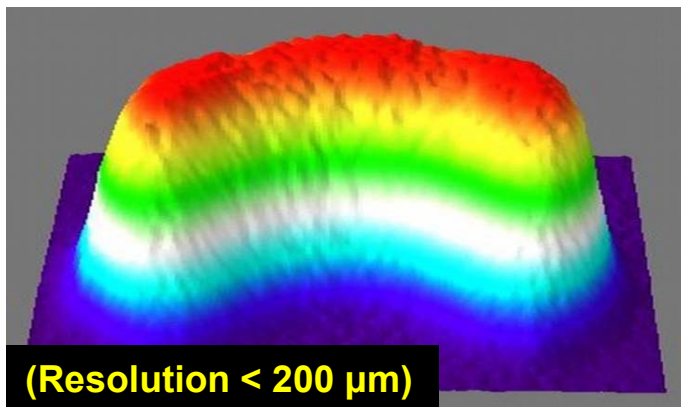
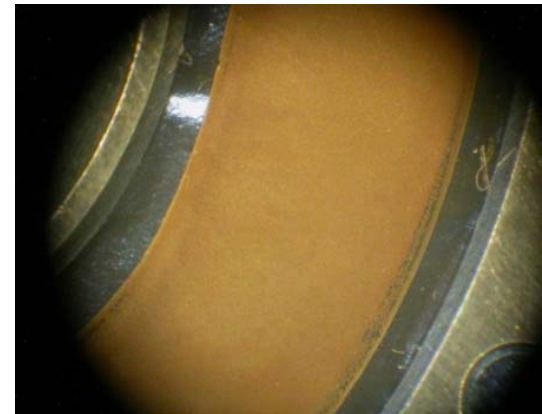
## Deposition yield:

- $\alpha$ -particle spectroscopy
- $\gamma$ -spectroscopy
- Neutron Activation Analysis



## Layer homogeneity:

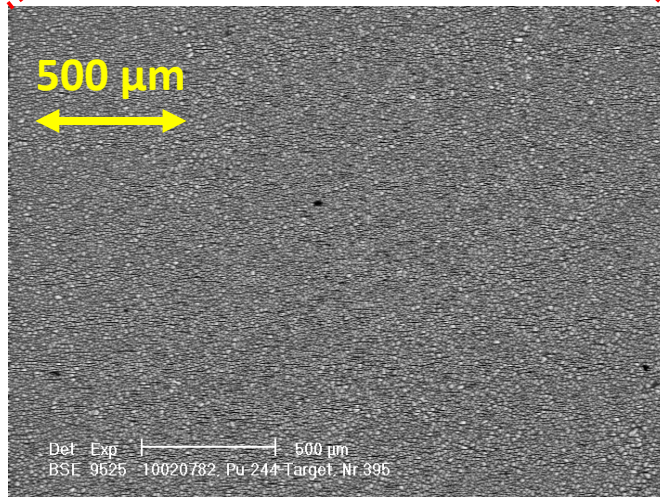
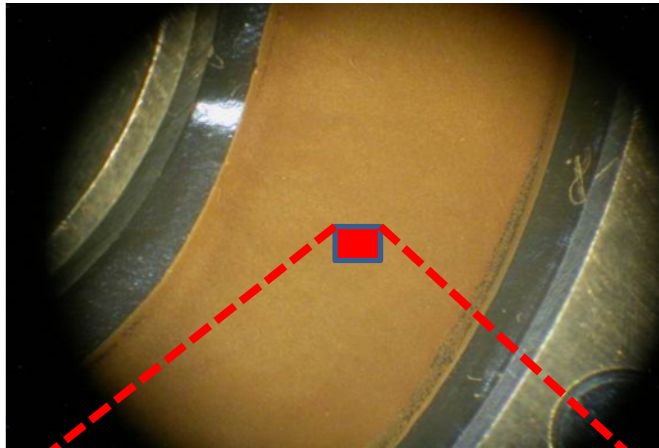
- $\alpha$ -particle spectroscopy
- Radiographic Imaging



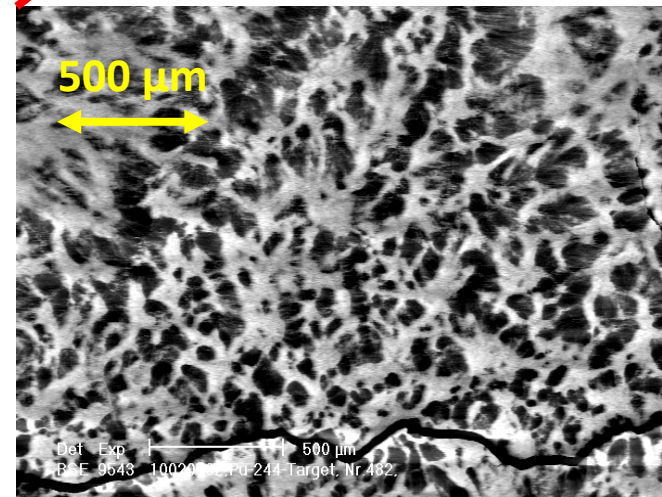
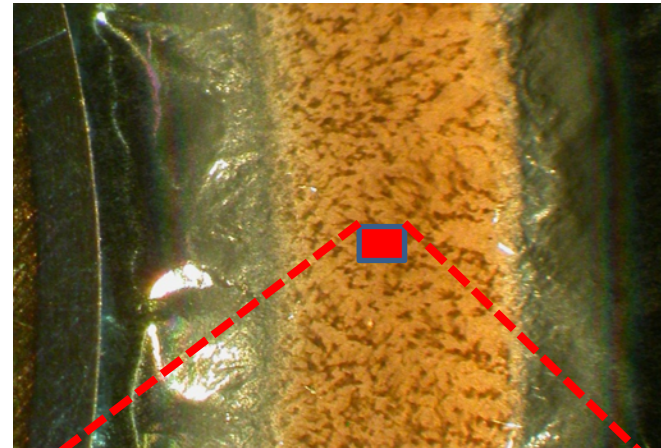
[D. Liebe et al., Nucl. Instr. and Meth.  
A 590 (2008) 145]

# High beam doses $\Rightarrow$ Change in layer morphology

Fresh  $^{244}\text{Pu}$ -target layer



$^{244}\text{Pu}$ -target irradiated with  $^{48}\text{Ca}$ . Beam dose  $> 5 \times 10^{18}$

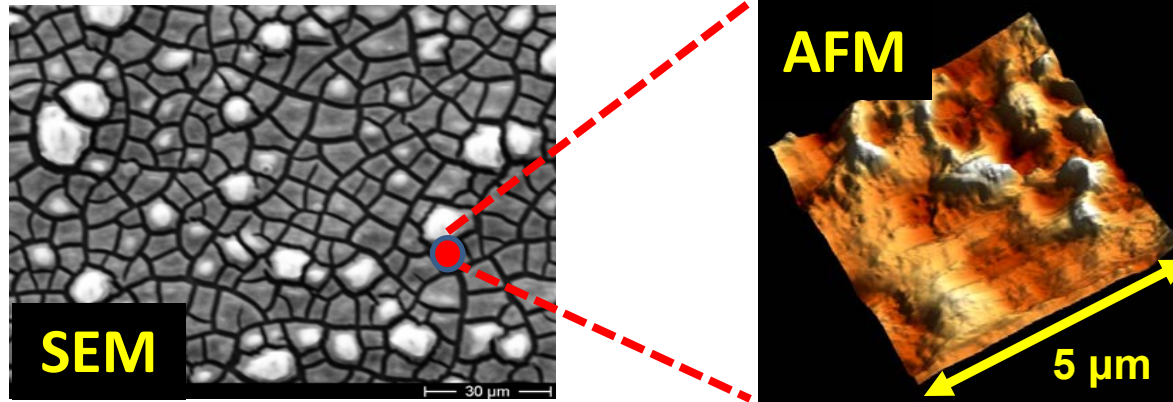


**SEM-pictures: Courtesy K. Lützenkirchen, ITU**

# Properties of layers produced by MP

## Studies on layer growth mechanism:

- Scanning Electron Microscopy (SEM)  $\Rightarrow$   $\mu\text{m}$ -resolution
- Atomic Force Microscopy (AFM)  $\Rightarrow$  10-100 nm-resolution



Nd as model  
element

[A. Vascon et al., Nucl. Instr. and Meth. A 655 (2011) 72]

## Studies on the hemical composition:

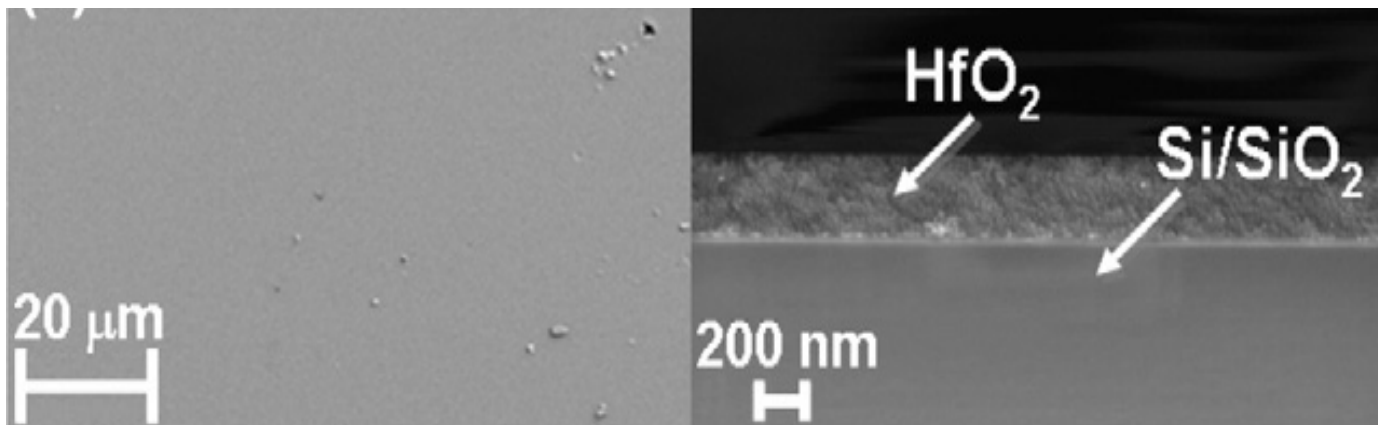
- X-ray Fluorescence (XRF)
- Photoelectron Spectroscopy (XPS)

# Alternative target production techniques I

- **Polymer-assisted deposition (PAD):**

Metal-oxide mixed with polymer solution. Spin-coating of silicon substrate with metal-organic film. Target thickness up to  $600 \mu\text{g}/\text{cm}^2$  possible. No irradiation tests with actinide elements so far.

[M. Garcia *et al.*, Nucl. Instrum. Methods A 613 (2010) 396]



Target surface

Cross section view

# Alternative target production techniques II

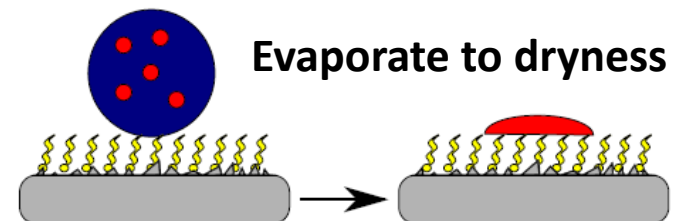
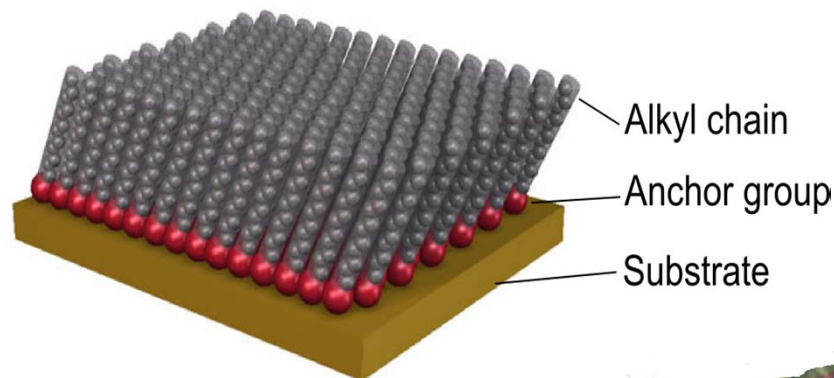
- **Superhydrophobic surfaces:**

Modification of a substrate with self-assembled monolayer (SAM) of alkyl chains. Homogenous deposition of metal-oxide/nitrate from aqueous solution by simple evaporation of single drops. No irradiation tests with actinide elements so far.

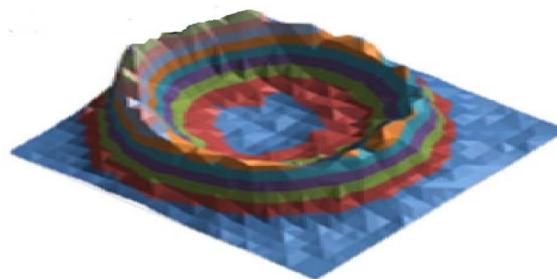
[D. Renisch *et al.*, Nucl. Instrum. Methods A 676 (2012) 84]



JOHANNES GUTENBERG  
UNIVERSITÄT MAINZ



Evaporation of a single drop  
of Am-241(nitrate) solution.  
Activity distribution by RI:



Untreated Ti-surface



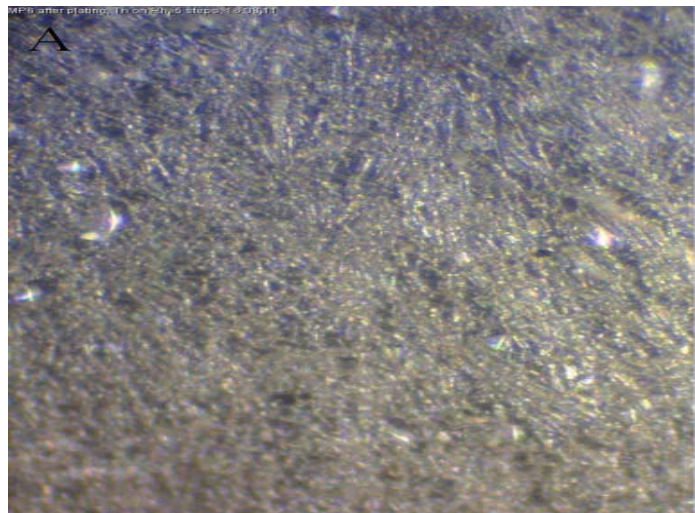
Modified Ti-surface

# Alternative target production techniques III

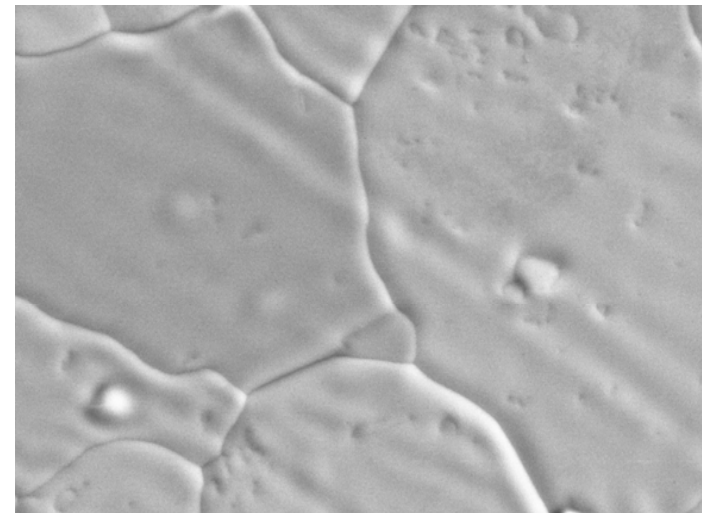
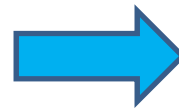
- Intermetallic targets:**

Molecular Plating of a lanthanide/actinide compound on a Pd backing. Subsequent reduction by heating the target in a hydrogen atmosphere. Formation of intermetallic Ac-Pd phases. First in-beam irradiation tests performed.

[I. Usoltsev *et al.*, contribution to TAN 11]



**Gd-layer produced by MP**



**Intermetallic phase**

# Targets for high intensity beams: **Status**

- **Rotating target wheels** used to distribute heat load
- **Stable targets:** Produced with a variety of techniques and chemical compounds
- **Actinide targets:** For rare isotopes only Molecular Plating is feasible to produce stable layers with thicknesses  $\geq 500 \mu\text{g}/\text{cm}^2$
- **Beam intensities:**  $\approx 1 \mu\text{A}$  (DC-beam)  
 $\approx 4 \mu\text{A}$  (Pulsed, 25% duty cycle)
- **Target stability:** Beam dose limit depends on target-backing-combination



# Targets for high intensity beams: **Tasks**

- Further investigation of **alternative target preparation techniques**
- **Systematic studies on target performance** for beam intensities exceeding 1-2  $\mu\text{A}$  (DC) and high beam doses  $\Rightarrow$  **beam time requirements**
- Application of different analytical techniques to **study target layer properties (chemical- and physical-)** prior to and subsequent to irradiation in order to understand target-backing-interaction

Is there a completely new approach for actinide target preparation? **Dream: „Self supporting“ actinide target**

**International collaboration irrevocable to develop thin targets for high power applications**



# INTDS 2012

26<sup>th</sup> World Conference of the International Nuclear Target Development Society

## Targets for Accelerator-Based Research



Mainz, Germany, August 19 - 24, 2012

[www.gsi.de/intds2012](http://www.gsi.de/intds2012)

### Scientific Advisory Committee:

- Christoph E. Düllmann, HI Mainz, Johannes Gutenberg-Universität, Mainz & GSI, Darmstadt, Germany
- Klaus Eberhardt, Johannes Gutenberg-Universität, Mainz, Germany
- David Gilliam, NIST, Washington, USA
- Birgit Kindler, GSI, Darmstadt, Germany
- Bettina Lommel, GSI, Darmstadt, Germany
- Dannie Steski, BNL, Upton NY, USA
- Thomas Stöhlker, HI Jena, Germany
- Anna Stolarz, HIL-UW, Warsaw, Poland
- Atsushi Yoshida, Riken, Japan

### Local Organizing Committee:

- Klaus Eberhardt, Johannes Gutenberg-Universität, Mainz, Germany
- Birgit Kindler, GSI, Darmstadt, Germany
- Tatiana Litvinova, GSI, Darmstadt, Germany
- Bettina Lommel, GSI, Darmstadt, Germany
- Siglind Raiss, GSI, Darmstadt, Germany
- Petra Sach-Muth, Johannes Gutenberg-Universität, Mainz, Germany
- Brigitta Schausten, GSI, Darmstadt, Germany

### Topics:

- Preparation Techniques for Thin Films and Foils
- Stripper Foils
- Radioactive Targets
- High Power Targets
- Liquid and Gas Targets
- Isotopic Enrichment and Materials
- Target Characterization
- Targets and Coatings for Medical Radioisotope Production

### Contact:

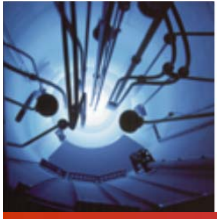
Email: [intds2012@gsi.de](mailto:intds2012@gsi.de)

Web: [www.gsi.de/intds2012](http://www.gsi.de/intds2012)

Dr. Klaus Eberhardt  
 Johannes Gutenberg-Universität Mainz  
 Institut für Kernchemie  
 Fritz-Strassmann-Weg 2  
 D-55128 Mainz  
 Germany  
 Telephone: ++49 (0) 6131 39-25846  
 Telefax: ++49 (0) 6131 39-24488

Dr. Bettina Lommel  
 GSI Helmholtzzentrum für  
 Schwerionenforschung GmbH  
 Target Laboratory  
 Planckstrasse 1  
 D-64291 Darmstadt  
 Germany  
 Telephone: ++49 (0) 6159 71-2691  
 Telefax: ++49 (0) 6159 71-2166





# Thanks to:



JOHANNES GUTENBERG  
UNIVERSITÄT MAINZ



Lawrence Livermore National Laboratory providing Cm-248



Oak Ridge National Laboratory providing Am-243 and Bk-249



Lawrence Berkeley National Laboratory providing Cf-249



A. Kühnle, Institute of Physical Chemistry for AFM-measurements



JOHANNES GUTENBERG  
UNIVERSITÄT MAINZ

BMBF for financial support



Bundesministerium  
für Bildung  
und Forschung

**....and you for your attention**