

IFD 2025 INFN WORKSHOP ON FUTURE DETECTORS

# Eco-friendly RPCs for future HEP applications: an insight into signal shape and rate studies

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# **RPCs in HEP and their gas mixture**

- Resistive Plate Chambers (RPCs)
  - Gaseous particle detectors with fast response + low-cost per unit area = ideal detectors for muon triggering and identification at LHC and future experiments
- Currently employed gas mixture in HEP: > 90%  $C_2H_2F_4$  + i- $C_4H_{10}$  (5-10%) + SF<sub>6</sub> (< 1%)
  - C<sub>2</sub>H<sub>2</sub>F<sub>4</sub> and SF<sub>6</sub> are fluorinated greenhouse gases (F-gases) with a high GWP and are being phased out by the EU

 $\rightarrow$  Need to find an alternative RPC gas mixture in view of the future (HL-LHC and possibly FCC)

 $\rightarrow$  Possible solution explored: replace C<sub>2</sub>H<sub>2</sub>F<sub>4</sub> with C<sub>3</sub>H<sub>2</sub>F<sub>4</sub> (HFO) + CO<sub>2</sub>



#### The RPC EcoGas@GIF++ collaboration

Cross-experiment collaboration

 $\rightarrow$  It includes CMS, <u>ALICE</u>, ATLAS, ShiP/LHCb and the EP-DT group of CERN

- Focus the effort for eco-friendly gas mixture studies
  - $\rightarrow$  One RPC prototype per group (only results from ALICE and EP-DT in the following)
  - $\rightarrow$  Experimental setup loacted @ GIF++ (CERN):
  - 1) High activitiy <sup>137</sup>Cs source for aging tests +  $\mu$  beam for performance studies
  - 2) Several mixtures beam-tested and one selected for aging studies

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STD	95.2	0	0	4.5	0.3	1488
MIX0	0	0	95	4	1	730
MIX1	0	10	85	4	1	640
MIX2	0	20	75	4	1	560
MIX3	0	25	69	5	1	529
MIX4	0	30	65	4	1	503
MIX5	0	35	60	4	1	482
MIX6	0	40	55	4	1	457

Mixture C H F & HFO & CO & i-C H & SF & CWP



# **Baseline performance**



- Efficiency curves fitted with logistic function to extract **Working Point** (WP) = knee (voltage where efficiency is 95% of its maximum) + 150 V
- Increasing value of maximum efficiency as the HFO concentration increases (denser mixture)
- Increase of WP by ~1 kV for every 10% HFO added to the mixture

# **Baseline performance**



- For HFO-based mixtures, small signal (avalanche) peak shifted towards higher values wrt STD
   → Higher absorbed current
- Large-signals peak generally more populated than with STD
   → # of streamers decreases as CO<sub>2</sub> concentration decreases (quenching effect of more HFO)

# **Baseline performance**



- Large-signal contamination at WP improves with increasing HFO content
- At WP values are similar to STD
- Steeper rise of the curve for voltages above the WP wrt STD

- Aging test ongoing since July 2022 (RPCs powered ON and exposed to y's from the <sup>137</sup>Cs source)
- Periodic beam-test campaigns to monitor performance evolution. Example from a 2 mm single gap RPC after integrating ~115 mC/cm<sup>2</sup>

- Aging test ongoing since July 2022 (RPCs powered ON and exposed to γ's from the <sup>137</sup>Cs source)
- Periodic beam-test campaigns to monitor performance evolution. Example from a 2 mm single gap RPC after integrating ~115 mC/cm<sup>2</sup>
- Currents under irradiation slightly higher in 2024 wrt 2023
  - $\rightarrow$  Visible for all mixtures
  - $\rightarrow$  Ohmic current increase potentially related to electrode degradation



- Aging test ongoing since July 2022 (RPCs powered ON and exposed to y's from the <sup>137</sup>Cs source)
- Periodic beam-test campaigns to monitor performance evolution. Example from a 2 mm single gap RPC after integrating ~115 mC/cm<sup>2</sup>
- Maximum efficiency under irradiation for same background reduced in 2024 vs 2023 for all mixtures
  - ~2% for all mixtures



- Aging test ongoing since July 2022 (RPCs powered ON and exposed to y's from the <sup>137</sup>Cs source)
- Periodic beam-test campaigns to monitor performance evolution. Example from EP-DT after ~115 mC/cm<sup>2</sup>
- Maximum efficiency under irradiation for same background reduced in 2024 vs 2023 for all mixtures ~2% for all mixtures

#### No significant performance degradation observed so far

#### Aging studies are still ongoing and results from all detectors are being analyzed and compared for similar aging conditions





#### Paper summarizing the main results is in the pipeline



# Thanks for your attention!!!

# Backup

# **RPCs in High Energy Physics**





- Resistive Plate Chambers (RPCs)

   → Widely employed in HEP
  - For muon detection
  - Relatively cheap
    - $\rightarrow$  Large area coverage
  - Fast response

 $\rightarrow$  Used for muon triggering and identification





# **Issues with current gas mixture**

• Currently employed gas mixture in HEP (standard gas mixture/**STD** in the following)

 $\rightarrow$  Combination of C<sub>2</sub>H<sub>2</sub>F<sub>4</sub>, i-C<sub>4</sub>H<sub>10</sub> and SF<sub>6</sub> in different concentrations with ~ 90% C<sub>2</sub>H<sub>2</sub>F<sub>4</sub>

- Operated in avalanche mode
  - $\rightarrow$  Time resolution ~ 1 ns and space resolution ~ mm </
  - $\rightarrow$  C<sub>2</sub>H<sub>2</sub>F<sub>4</sub> and SF<sub>6</sub> are **fluorintated greenhouse gases** (F-gases) with a high GWP<sup>1</sup> X



# The need for an eco-friendly gas mixture

- EU regulations imposed a progressive phase down in the production and use of F-gases •  $\rightarrow$  Phase down of the production and consumption of such gases Increase in cost
  - $\rightarrow$  Ban of the gases if a more eco-friendly alternative is available
  - $\rightarrow$  Reduction of emissions from existing equipment

in availability 300 120000 GHG emission in Run2 [tCO2e] 250 LHC Leaks at detector level 90000 **Reparation during LS2** Run 2 200 LHC LHC 150 60000 Run 3 Run 4 95% R134a - 4.5% iC4H10 - 0.3% SF6 30000 50 0 RPC RICH CSC MWPC GEM F-gases placing on the market (POM) plan, from B. Mandelli VCI 2022 ETC CM Report 2023/04

- RPCs are the main source of F-gases emissions at CERN (mainly due to gas leaks)
  - $\rightarrow$  Need to find a more eco-friendly gas mixture

Placing on the market of HFCs [Mt CO2e]

- Many laboratory studies using new gases have been carried out with cosmics ۰
  - $\rightarrow$  Now: beam test studies and long-term performance evolution under irradiation(aging tests)

and reduction

# **Experimental approach**

- First efforts of LHC RPC groups focused on R134a replacement
- Industrial use: from R134a to hydro-fluoro-olefine (HFO) family of gases
  - → Similar chemical structure as R134a but lower Global Warming Potential
  - $\rightarrow$  Among all HFOs, HFO-1234yf and HFO-1234ze are currently used



- 1:1 replacement of R134a with HFO not possible
  - $\rightarrow$  Lower effective first Townsend coefficient
  - $\rightarrow\,$  Working voltage of the detectors moves to over 15 kV
- HFO has to be diluted with other gases
  - → Studies with cosmic muons by different LHC RPC groups [1-4]
  - $\rightarrow$  CO<sub>2</sub> found to be the most promising candidate for dilution
  - $\rightarrow$  In-depth studies on RPCs long-term behavior with eco-friendly alternatives needed

#### The RPC EcoGas@GIF++ collaboration

Cross-experiment collaboration

 $\rightarrow$  It includes CMS, <u>ALICE</u>, ATLAS, ShiP/LHCb and the EP-DT group of CERN

- Studies carried out at the CERN Gamma Irradiation Facility (GIF++)
  - $\rightarrow$  Experimental facility located at the CERN North Area

- 12.5 TBq <sup>137</sup>Cs source, high activity allows one to simulate long operating periods in much shorter time spans (aging studies) – irradiation can be modulated by means of attenuation filters

- **High energy** (100 GeV/c) **muon beam** in dedicated beam time periods

 $\rightarrow$  Combination of muon beam with source: rate capability studies



# **Experimental setup**

Each group provided an RPC prototype to be tested with eco-friendly gas mixtures  $\rightarrow$  Installed on two setups, one at 3 m from the source and one at 6 m

Group	Dimension (cm <sup>2</sup> )	# of gaps	Gap/electrodes Thickness (mm)	Readout	# of strips
ATLAS	500	1	2 / 1.8	Digitizer	1
CMS	4350	2	2/2	TDC	128
CMS Upgrade	7000	2	1.4/1.4	TDC	32
EP-DT	7000	1	2/2	Digitizer1	7
ALICE	2500	1	2/2	Digitizer <sup>2</sup>	7
ShiP/LHCb	7000	1	1.6 / 1.6	TDC	64

Summary table of all the RPCs of the collaboration

Two different readout methods for the different RPCs 1) Front-end electronics + TDCs

Subject of this presentation\*

\*Results from other detectors in M. Abbrescia's talk today @ 11:50 am

<sup>1</sup>CAEN model V1730, 14-bit at 500 Ms/s,  $V_{DD} = 1 V$ <sup>2</sup>CAEN model DT5742, 12-bit at 1-5 Gs/s,  $V_{nn}^{\nu\nu}$  = 1 V

2) Digitizer



# **Experimental setup - 2**



### **Timeline of collaboration activites**



Marcello Abbrescia's talk today @ 11:50 am

#### **Beam test measurements**

- Mixtures with different ratios of HFO/CO<sub>2</sub> have been tested (from 0 up to 40% HFO)
- Study the interplay between these two gases and comparison to current gas mixture

Mixture	C <sub>2</sub> H <sub>2</sub> F <sub>4</sub> %	% HFO %	CO <sub>2</sub> %	i-C <sub>4</sub> H <sub>10</sub> %	SF <sub>6</sub> %	GWP
STD	95.2	0	0	4.5	0.3	1488
MIX0	0	0	95	4	1	730
MIX1	0	10	85	4	1	640
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CO<sub>2</sub> concentration decreases HFO concentration increases

Two readout methods employed:
 1) Detectors front-end electronics + TDCs
 → Realistic measurements of efficiency and cluster size

2) Digitizer

- → Waveform/charge studies
- Goal of beam tests: measure RPC performance (using a muon beam) in terms of efficiency, cluster size, prompt charge, large-signal contamination and rate capability
   9/20

### Digitizer data analysis - 1

• Access to the waveform of each signal enables in depth characterization of RPC response



Example of RPC response when readout with digitizer – ALICE RPC

• Analysis procedure developed to

1) Identify "efficient" strips for further processing ALICE: threshold = 5\*RMS of the noise window. EP-DT: threshold = 2 mV

- $\rightarrow$  Reflection signals are identified and discarded (see backup)
- **2)** Find integration interval for prompt-charge calculation
- 3) Compute large-signal probability
- 4) Compute time-over-threshold
- 5) Analyze run globally (efficiency, streamer probability... vs high voltage)

#### **Digitizer data analysis - 2**



Prompt charge distribution at max efficiency - STD – ALICE RPC 11/20

#### Efficiency vs HV at source off



• Trigger provided by coincidence of 4 scintillators coupled with PMTs

ALICE FP-DT

- Efficiency curves fitted with logistic function to extract Working Point (WP) = knee (voltage where efficiency is 95% of its maximum) + 150 V
- Increasing value of maximum efficiency as the HFO concentration increases (denser mixture)
- Increase of WP by ~1 kV for every 10% HFO added to the mixture is observed in both detectors
- Differences between ALICE and EP-DT can be explained by the different threshold

100 😴

Stre

60

40

20

Source off efficiency - EPDT unaged RPC

#### **ALICE** Source-off prompt charge distribution

• Spectra shown correspond to the HV closest to the estimated WP



 For all HFO-based mixtures, avalanche peak shifted towards higher values wrt STD → Higher absorbed current

• large-signals peak generally more populated than with STD

 $\rightarrow$  # of streamers decreases as CO<sub>2</sub> concentration decreases (quenching effect of more HFO)

- $\rightarrow$  Same observations for ALICE and EP-DT RPCs
- Small differences between ALICE and EPDT can be explained by the different threshold

#### **ALICE** Source-off large-signals contamination

- Streamer contamination at source off, as a function of (HV WP) for each mixture
- STD gas mixture:
  1) Streamer probability < 5% at WP</li>
  2) Still < 10% 500 V above WP</li>



- Large-signal contamination at WP improves with increasing HFO content
- MIX5 (35% HFO) has similar contamination as STD at WP
- Steep rise of the curve for voltages above the WP (35% contamination 500 V above WP for MIX5)

#### ALICE

#### **Efficiency under irradiation**

RPC response to the muon beam was studied in combination with the <sup>137</sup>Cs source (source on) to study the rate capability

 $\rightarrow$  Results shown in terms of gamma cluster rate measured using a random trigger to periodically sample the RPC response



Unaged ALICE RPC response with source on and MIX2 (HFO/CO<sub>2</sub>20/75)

- MIX2 (HFO/CO<sub>2</sub> 20/75) shown as an example but similar results with all mixtures
- Three effects under irradiation: 1) Efficiency curves shift to higher voltages
  - 2) Maximum value of efficiency reaches lower values
  - 3) Reduction of large signal contamination
- They can be explained with a model considering voltage drop across resistive electrodes (more details in backup)

#### ALICE EP-DT

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#### Average charge per gamma cluster

- Total charge per hit = total charge released by ionizing particle in the gas
- If RPC exposed to photon flux
  - $\rightarrow$  Absorbed current (minus its dark component) is proportional to the rate of detected photons
  - $\rightarrow$  Proportionality factor is the average charge per hit



- Current at given rate is 1.6/1.7 times higher for all the eco-friendly alternatives wrt STD gas mixture
- Same result obtained for the average charge per hit

**ALICE** 

- Aging test with ECO2 (35/60 HFO/CO2) gas mixture ongoing since 2022<sup>1</sup>
- Periodic beam test campaigns performed during the aging campaign allow one to measure RPC performance evolution as a function of the integrated charge

• Aging test with ECO2 (35/60 HFO/CO2) gas mixture ongoing since 2022

Example for STD gas mixture (ECO2 under investigation)

• Periodic beam test campaigns performed during the aging campaign allow one to measure RPC performance evolution as a function of the integrated charge



• Aging test with ECO2 (35/60 HFO/CO2) gas mixture ongoing since 2022

Example for STD gas mixture (ECO2 under investigation)

• Periodic beam test campaigns performed during the aging campaign allow one to measure RPC performance evolution as a function of the integrated charge



- Threshold is comparable between 2022 and 2024
- Slightly larger prompt charge in 2024
   → Similar large-signal fraction
- Can be explained by larger average signal amplitude
- Slightly lower average time over threshold

 Large current drift observed only in ALICE, shift of WP

 $\rightarrow$  Effects can partly be explained by preexisting issues with the ALICE RPC (under investigation) \$17/20\$

• Comparison of performance for EPDT RPC before and after the aging studies with ECO2

![](_page_32_Figure_2.jpeg)

EP-DT RPC source off efficiency vs HV curves. Comparison between 2023 and 2024

July 2023 - STD, EffMax: 98.64%, SP: 0.50%, WP: 9473V, Bate: 0Hz/cm<sup>2</sup>

EP-DT RPC maximum efficiency vs background rate. Comparison between 2023 and 2024

- Integrated charge ~115 mC/cm<sup>2</sup>
- WP increased in 2024 wrt 2023, yet (~+100 V for STD, ~+200 V for ECO2 and ~+150 V for ECO3)
- Max **source off efficiency** decreases maximum by ~2% (could be due to alignment)
- Source off large-signal **probability reduced** for all the mixtures
- Max efficiency under irradiation for same background reduced in 2024 vs 2023 for all mixtures (~2% for all mixtures)

- Currents under irradiation slightly higher in 2024 wrt 2023 → Visible for all mixtures
- Increase of dark current

   → Could be related to electrode degradation
   → Chemical analyses needed
- Ratio between current and rate
  - $\rightarrow$  Estimation of total charge per gamma hit
  - $\rightarrow$  Higher in 2024 wrt 2023
  - $\rightarrow$  For all mixtures and for all ABS tested @ GIF++
  - $\rightarrow$  Partly explained by higher dark current in this detector

![](_page_33_Figure_8.jpeg)

EP-DT RPC source on current vs rate at WP. Comparison between 2023 and 2024 TB

EP-DT RPC average charge per gamma hit for different GIF++ ABS filter. Comparison between 2023 and 2024 TB

# **Conclusions and outlook**

- RPC ECOgas@GIF++ collaboration is performing beam tests and aging studies on RPCs where the R134a is fully replaced using different concentrations of HFO and CO<sub>2</sub>
- **RPC response** studied using a **digitizer** with ALICE and EPDT RPCs:
  - In general:
    - $\rightarrow$  More HFO in the mixture, better performance (but higher WP)
  - Average charge per gamma cluster increases by 1.6/1.7 times wrt R134a-based mixtures
- Following the **aging** campaign:
  - ALICE RPC: integration of ~80 mC/cm<sup>2</sup>
    - $\rightarrow$  Increase in absorbed current, muon prompt charge, and signal amplitude
  - **EPDT** RPC: integration of ~ 115 mC/cm<sup>2</sup>
    - $\rightarrow$  Slight increase of WP and decrease of maximum effciency under irradiation

 $\rightarrow$  No significant performance degradation but higher current and charge per gamma hit to be monitored

• Aging campaign continuing for the **other detectors** of the collaboration. ALICE RPC removed from irradiation and dedicated studies ongoing to further investigate the observations

#### On the HFO ecology - 1 B. Mandelli https://indico.cern.ch/event/1263322/

#### But not only detector performance...

![](_page_35_Figure_2.jpeg)

- HFO dissociation in atmosphere might leas to the creation of TFA (toxic chemical for humans)
- Deposition on land following rain fall and consequent exposure to humans
- Studies on the matter (such as those reported in [5-7]) are not yet conclusive
- Research work on this direction is ongoing and we are studying these gases since for now they are not deemed as pollutants

#### On the HFO ecology - 2 B. Mandelli https://indico.cern.ch/event/1263322/

- PFAs: Per- and polyfluoroalkalyl substances:
  - Group of synthetic substances consisting of carbon chain + fluorine
  - Widely used in the industry and can leak into water/air/soil
  - Prolonged exposure harmful for humans
  - More than 15k PFAs identified
- Possible new regulations to ban PFAs

- Not yet clear if HFO will be included + not clear if the ban will be immediate or if derogations are foreseen

#### A possible new regulation?

#### PFAS: Per- and polyfluoroalkyl substances

- PFAS are a large class of synthetic chemicals considered environmental pollutants with links to harmful health effects.
- They all contain carbon-fluorine bonds: they resist degradation when used and also in the environment.
- Concern is growing on their use as they pollute the environment: PFAS have been frequently observed to contaminate groundwater, surface water and soil.

#### **PFAS Regulation**

- On February 7, 2023, the European Chemicals Agency (ECHA) released a proposal regarding PFAS restrictions:
  - It aims to be biggest chemical ban out of health considerations.
  - The proposal sets concentration limits below which the presence of PFAS would not be restricted: but which products?
  - None of the proposed restrictions will occur immediately: but when? Possible derogations?

![](_page_36_Figure_18.jpeg)

### Efficiency/charge calculation with digitizer

![](_page_37_Figure_1.jpeg)

Example of signals from RPC when readout with the digitizer. Left: STD gas mixture; right: MIXO gas mixture

- RPC response when readout with the digitizer
- Algorithm developed to discriminate efficient strips
- Would tag strips 3 and 4 in the left case
- Would tag strip 4 in the right case because other signals would be classified as reflections (see next slide)

### How to find "real signals" with digitizer? - 1

- All the strips which have a signal above 5\*RMS in the muon window (arbitary window defined by looking at the muon time of arrival distribution) are deemed as potentially efficient
- The algorithm goes through all the data of the waveform (amplitude vs time with a sample every 1 or 0.4 ns (according to digitizer sampling frequency)) and it finds all the "peaks" (i.e. portions of signal above the threshold)
- If more than one peak is found, they are divided into peak-groups (if time difference between two peaks is < 40 samples)</li>
- With eco-friendly mixtures with low HFO content, often more than one peak and many times they are due to cross-talk effects

 $\rightarrow$  These peaks are characterized by two opposite-polarity peaks with same absolute value of amplitude

![](_page_38_Figure_6.jpeg)

Comparison of RPC response between 2022 and 2024
 → Taken at 90% efficiency (different HV but same gas gain)

![](_page_39_Figure_2.jpeg)

- Threshold is similar between 2022 and 2024
- Larger prompt charge in 2024
  - $\rightarrow$  Together with larger fraction of streamers
- Can be explained by larger average signal amplitude and time over threshold

### Aging campaign results - EPDT

![](_page_40_Figure_1.jpeg)

# Aging campaign results - ALICE

×10<sup>6</sup>

٠

160

140

![](_page_41_Figure_1.jpeg)

Evolution of the absorbed current as a function of the integrated charge during the aging test

#### **Efficiency under irradiation**

• When gamma rate increases, current also increases

**ALICE** 

• Current flowing through the Bakelite electrodes leads to a voltage drop ( $\Delta V_{electrode}$ )  $\rightarrow$  Can be calculated as the product of electrode resistance and current

![](_page_42_Figure_3.jpeg)

N.B. This works only up to rates

250/300 Hz/cm<sup>2</sup>

#### **Beam test results – under irradiation**

• Evolution of the efficiency and streamer probability estimated at the working point (recalculated for each value of gamma cluster rate) as a function of the gamma cluster rate

![](_page_43_Figure_2.jpeg)

- Open markers in the plot refer to the quantities measured at the source-off working point
- Efficiency drop at recalculated WP and ~ 100 Hz/cm<sup>2</sup> cluster rate (RUN3/4 ALICE)

   STD ~ 1 percentage points (pp)
   Eco-friendly alternatives: from ~ 8 pp (lowest HFO concentration) to ~ 3 pp (highest HFO concentration)
- Observed also in EP-DT:

ALICE

**EP-DT** 

- Aging test with ECO2 gas mixture ongoing since 2022<sup>1</sup>
- Periodic beam test campaigns performed during the aging campaign allow one to measure RPC performance evolution as a function of the integrated charge

![](_page_44_Figure_3.jpeg)

- Comparison at source OFF with STD and ECO2 (ECO3 missing in 2024)
- Shift of the WP by ≈ 400 V with STD and 700 V with ECO2

 $\rightarrow$  Readout on the same RPC region, same signal polarity and same data analysis

- Increase in absorbed current with both mixtures
- Slight decrease in maximum efficiency
- Effects can partly be explained by pre-existing issues with the ALICE RPC

#### **Efficiency calculation with FEERIC**

- TDC data format:
  - Two vectors, filled everytime a trigger is issued
  - One vector contains the strips that fired while the other one the time of the signal
  - Muon events are tagged as 0 while gamma events with a 1
- TDC time profile:
  - Contains the time of all hits
  - Peak corresponds to muons (since their arrival time is fixed wrt trigger arrival time)
  - Located via Gaussian fit, muon window = mean  $\pm 3\sigma$  (obtained from the fit)
- RPC is efficient in a given trigger if at least one hit in both strip planes inside the muon window

![](_page_45_Figure_10.jpeg)

Selecting only the signals in the muon widnow allows one to remove background created by gamma source

### **Considerations on efficiency fit**

• Example of RPC response to the muon beam, wen operated with the STD gas mixture to highlight the main features

![](_page_46_Figure_2.jpeg)

Typical efficiency(HV) curve with main response parameter highlighted

- Working point (WP) = operational voltage with given mixture = knee (HV where efficiency is 95% of the maximum) + 150 V
- Important value when studying a new gas mixture

### **Clustering algorithm - 1**

- We have 2 information on each hit, time and strip
- Need to find clusters (i.e. adjacent strips in a given trigger) while keeping in mind also time informaton (clustering time)
- Developed clustering algorithm and tested it for different clustering times
- For clustreing times > 7 ns
  - $\rightarrow$  Cluster size and multiplicity are constant
  - $\rightarrow$  Clustering time set to 15 ns to be on the safe side

![](_page_47_Figure_7.jpeg)

### **Clustering algorithm - 2**

![](_page_48_Figure_1.jpeg)

#### **Efficiency under irradiation – FEE data**

- Efficiency(HV) curves under irradiation, when FEE is used
- Streamer probability cannot be calculated in this case but higher maximum rate reached wrt digitizer case

![](_page_49_Figure_3.jpeg)

RPC response with source on and MIX5 (HFO/CO<sub>2</sub>35/60)

- Same shift effects shown when analyzing digitizer response
- "Correction" of the applied voltage for the drop on the Bakelite aligns the curves
- Not true for the highest rate
   → Might be due to secondary
   effects not easily measurable
- Similar behavior observed in all the eco-friendly mixtures studied with FEERIC