



The INFN Frascati facility for X-Ray dosimetry (@ LEMRAP laboratory)

On behalf of the LEMRAP Laboratory
Dr. Abner Iván Castro Campoy

ivan.castro@Inf.infn.it

Frascati (RM) Italy

June 2025

1

The LEMRAP X ray Facility

The X-ray unit & cabinet

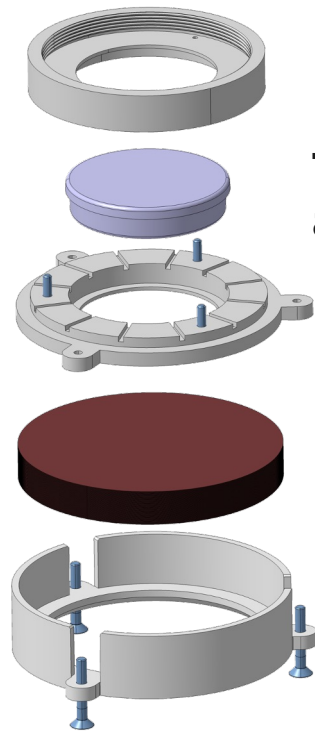
- Bunker 2 mm Pb
2 x 2 x 2 m³
- door 2 mm Pb
- Interlocked
- Cables in/out



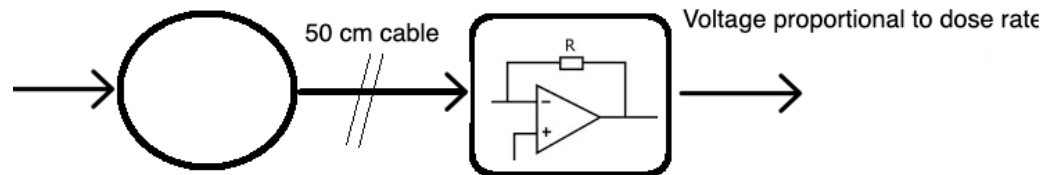
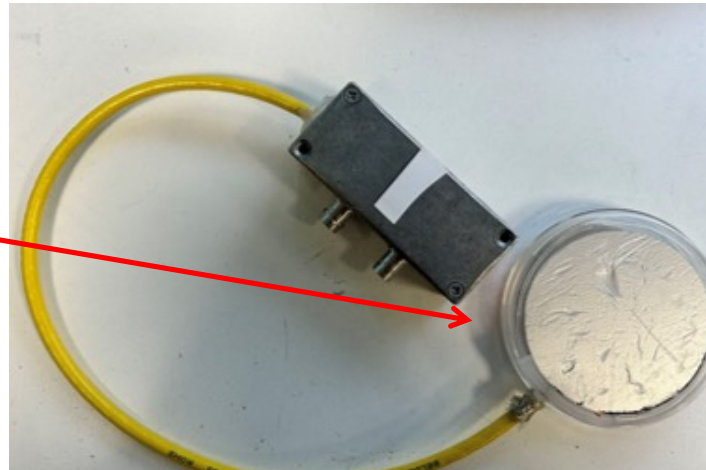
General Electric Stenoscop 9000

- W anode
- Constant potential
- Filtration 1,5 mm Al + added
- Anode 1,8x1,8 / 0,5x0,5 mm²
- 40 to 110 kV
- 0.1 to 3 mA

Monitor & filtration module: **monitor ion chamber**



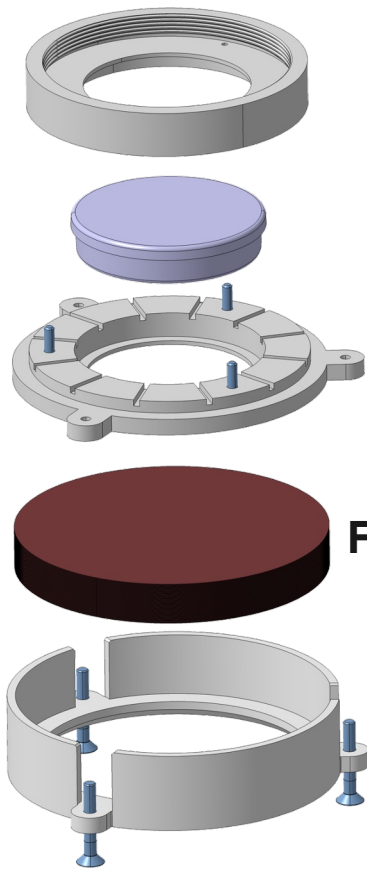
Transmission
air chamber



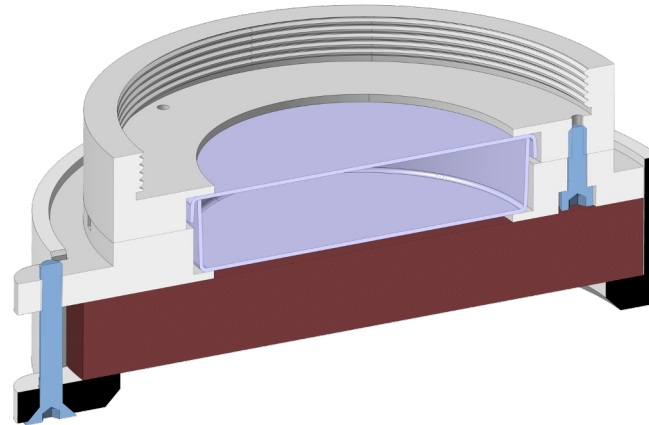
MONITOR CHAMBER

- “Nearly transparent” free-in-air ion chamber allows monitoring the tube output
- Works at +400 V
- Ionisation current amplified through a ultra-low noise amplifier (custom design)
- Linearity range from **tens fA up to tens nA ionisation current**
- Readout with commercial digitiser up to 250 kS/s

Monitor & filtration module: **added filtration**



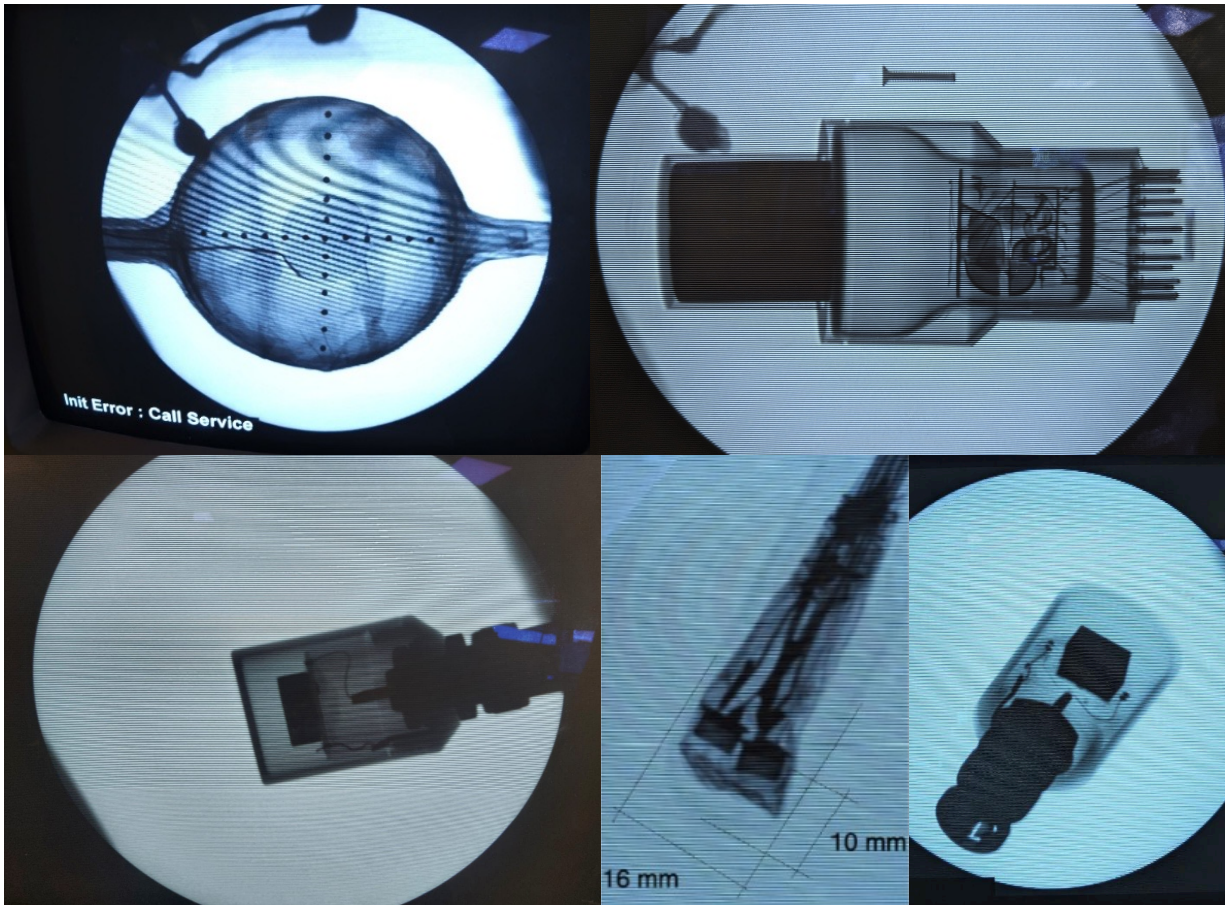
Filters



- 3.3 mm Al = inherent filtration
- 0.7 mm Al added to meet ISO recommendations (4 mm Al)
- Additional filters are added through the module



Imaging capability



2

X ray metrology for radiation protection dosimetry

X-ray metrology

Achieving “reference” photon fields

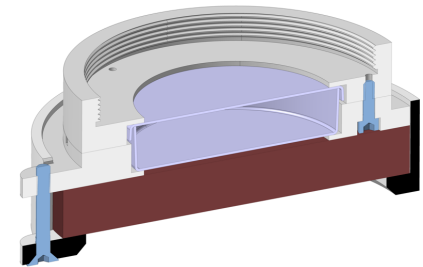
If

- ✓ kV well-known and constant
- ✓ Application of standard filters (ISO 4037)
- ✓ Tube output:
 - Continuously monitored with a transmission free-air ionisation chamber
 - Measured at reference distance in terms of **Air kerma (*)** with a **calibrated ionisation chamber**

Then

The energy distribution of the photon field is known

The field intensity is known

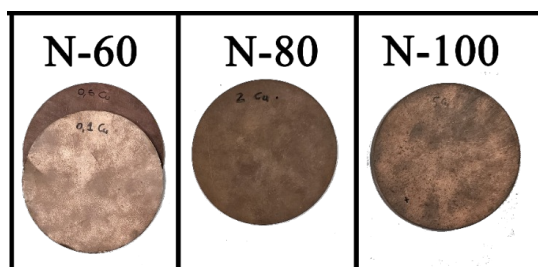


Air kerma () = kinetic energy released by primary photons to secondary electrons per unit mass of air*

X-ray metrology

ISO Series “Narrow spectrum” (N)

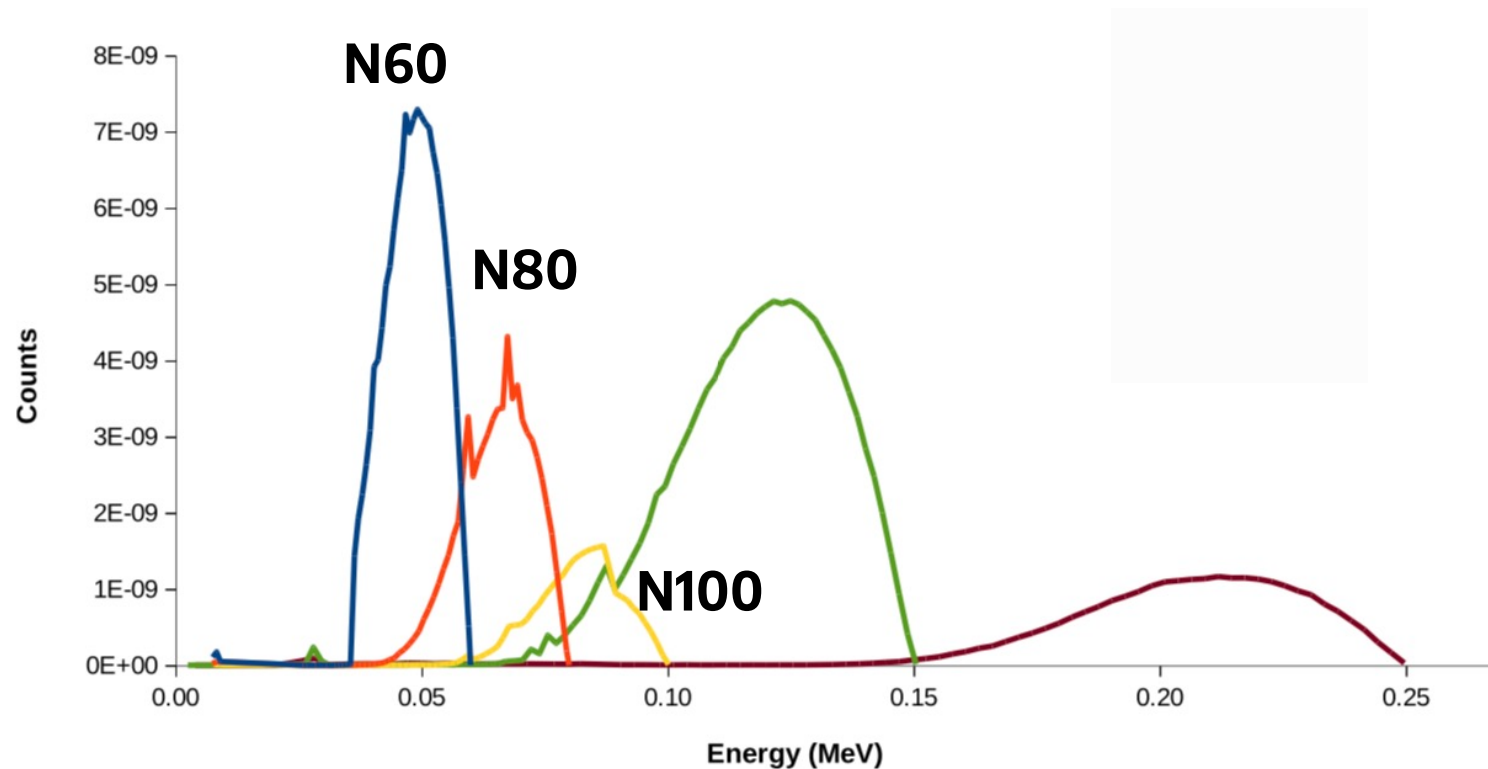
Beam code	kV	filtration	$\langle E \rangle$ (keV)	dK/dt (mGy/h) 1 mA, 40 cm	dF/dt $\text{cm}^{-2} \text{s}^{-1}$ 1 mA, 40 cm
N60	60	4 Al + 0.6 Cu	47.9	33	3×10^7
N80	80	4 Al + 2 Cu	65.0	18	2×10^7
N100	100	4 Al + 5 Cu	83.1	9	8×10^6



By operating on distance (20 cm to 60 cm) and current (0.1 to 3 mA) the field intensity can be varied **from $\div 20$ to $\times 200$**

X-ray metrology

ISO Series “Narrow spectrum” (N)

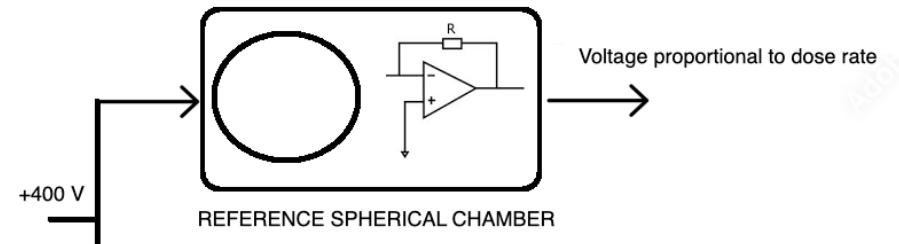


3

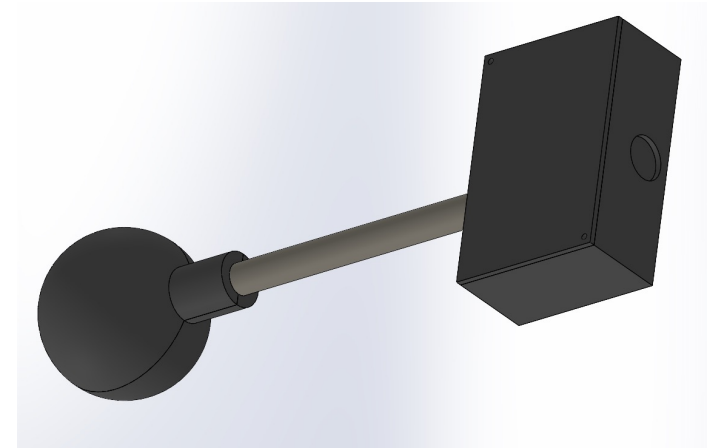
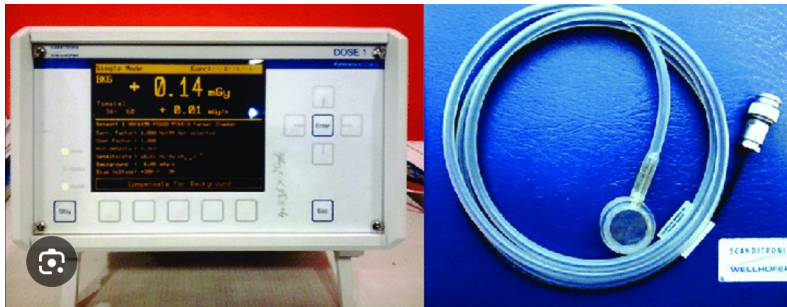
Characterising the LEMRAP X-ray unit

The reference spherical ion chamber

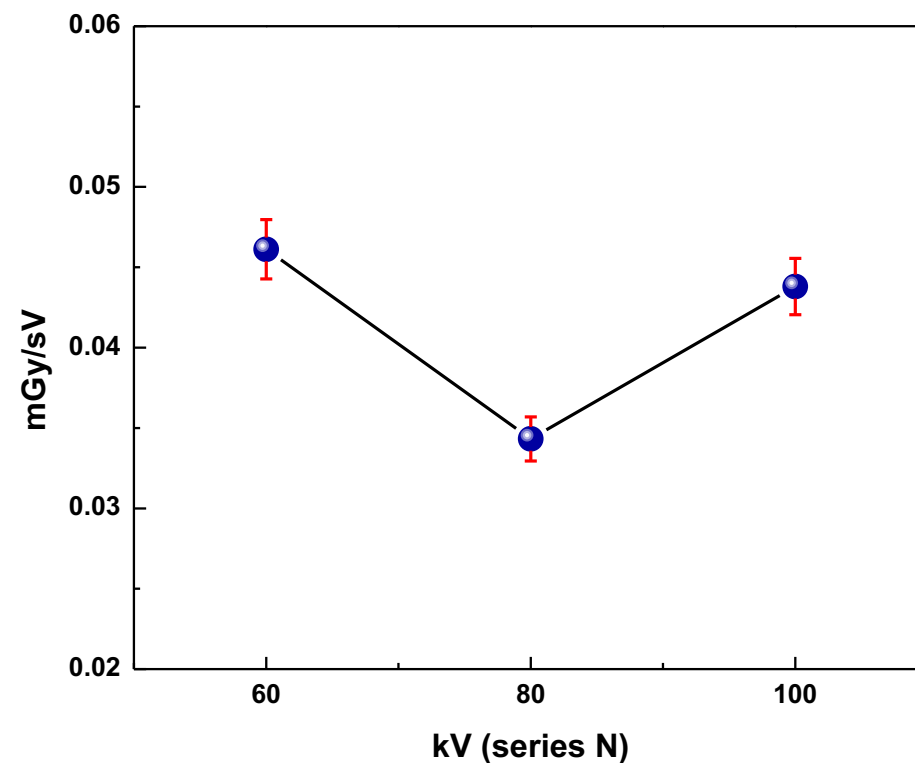
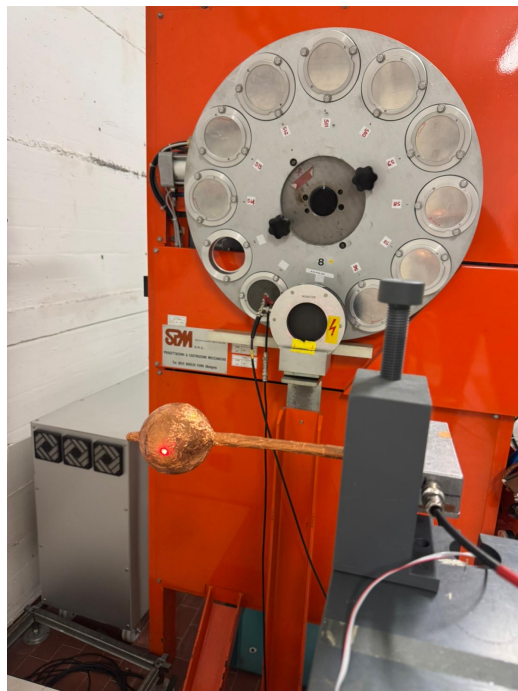
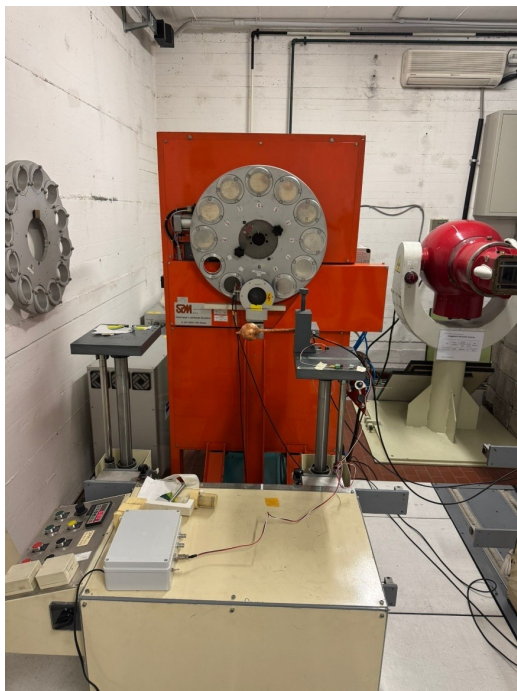
- Custom design
- Isotropic response
- Ionisation current amplified through an **embedded** ultra-low noise amplifier (custom design)



- Noise and interference **REDUCED** with respect to state-of-art design



Calibrating the reference spherical ion chamber



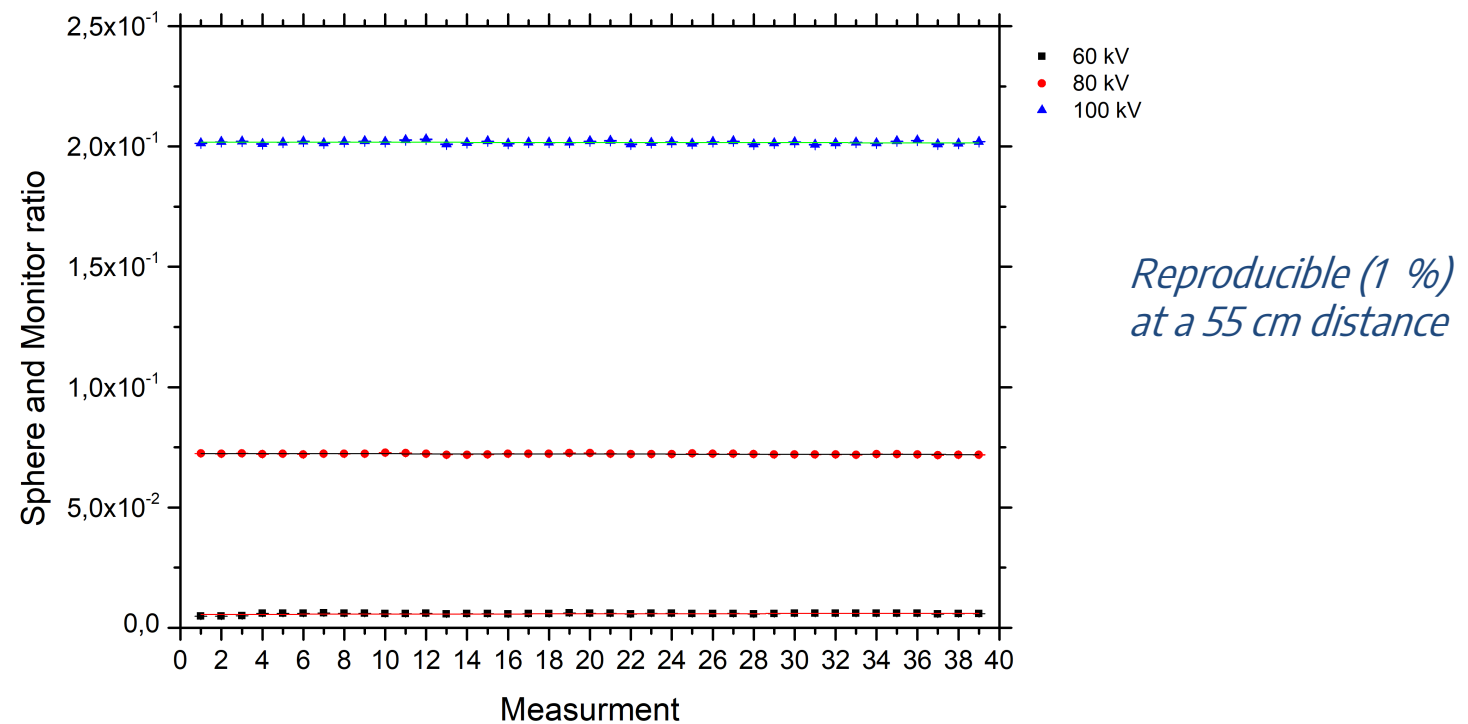
Secondary Standard Dosimetry Laboratory @ ENEA Bologna, Italy

Using the reference chamber to measure the air kerma @ LEMRAP unit



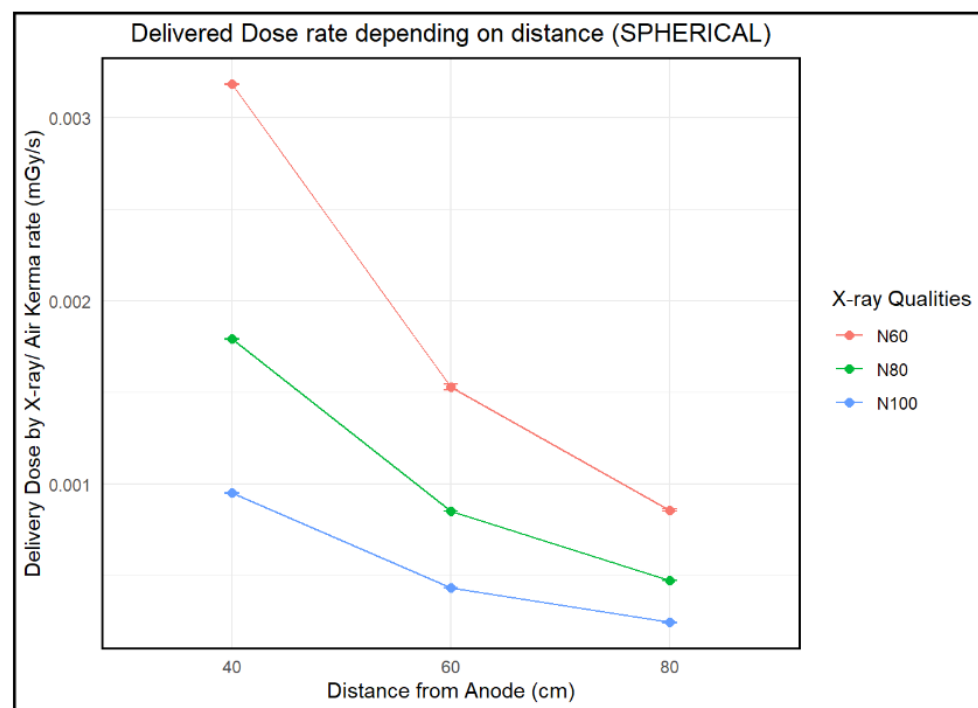
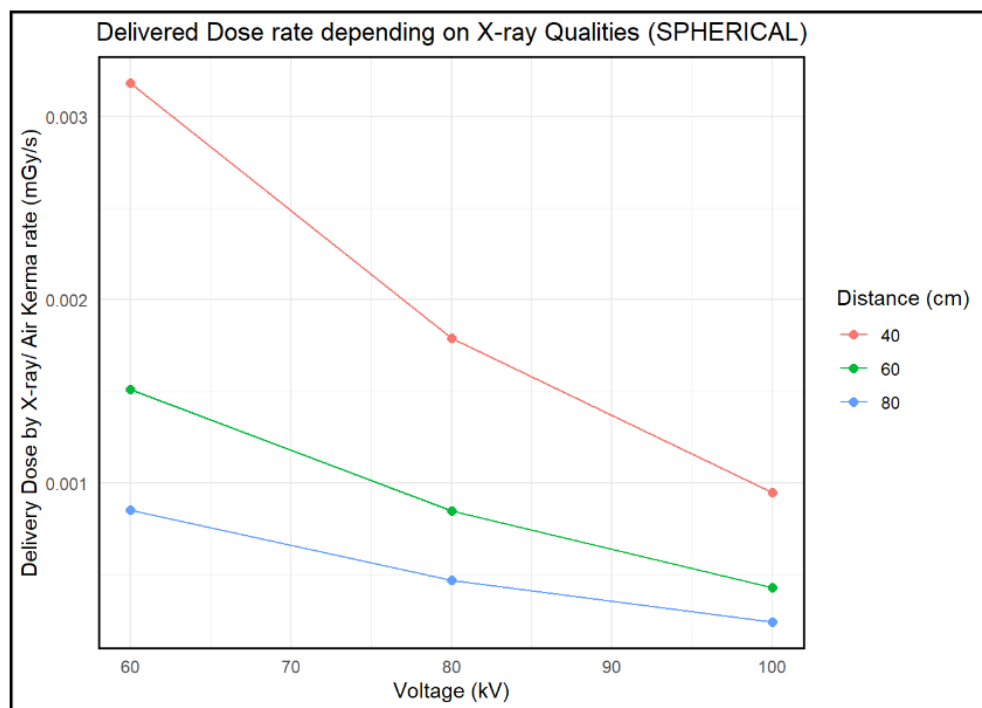
Reference chamber at the working distances of 40 cm, 55 cm, and 75 cm

Reproducibility of the Ion Chamber



Reproducibility of the Ion Chamber on the X-ray tube

Dose rate capabilities



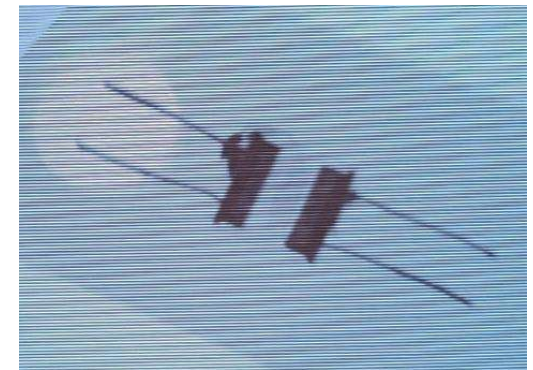
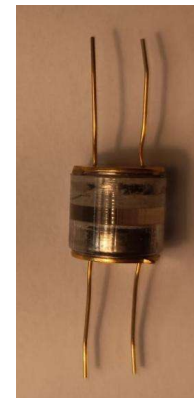
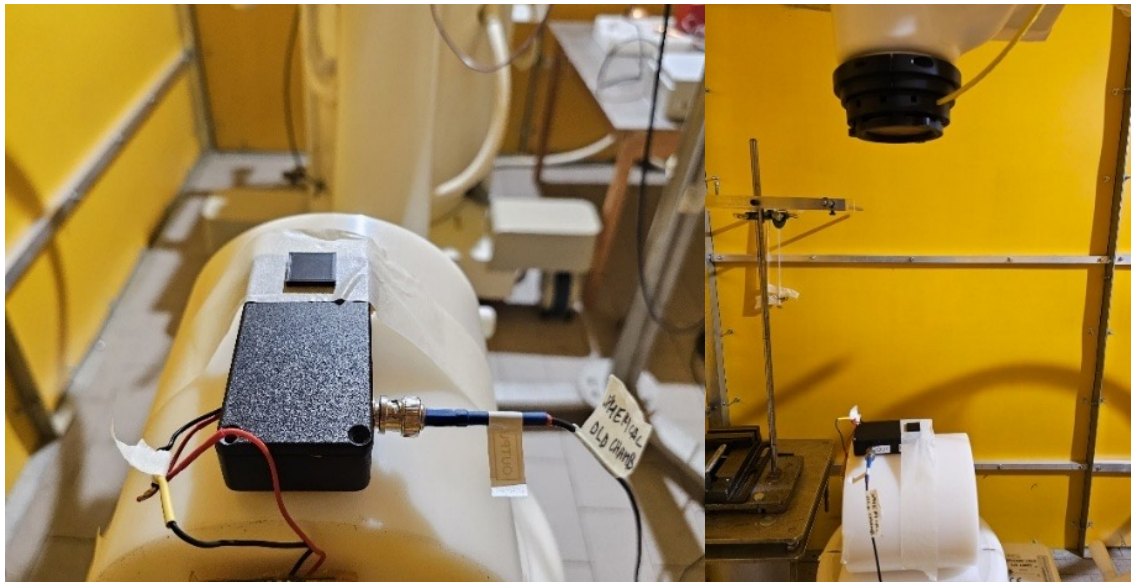
Delivered Dose rate depending on X-ray Qualities (left) and per distance (right) of the Spherical Ion Chamber

4

Lab activities and Potential applications


Lab activities and potential apps

Testing new sensors for clinical dosimetry or nuclear physics



5

Conclusions

- 
- The LEMRAP X-ray facility produces X-ray fields with known energy distribution and air kerma
 - Various activities within collaborations with Institutions and private companies
 - Developing active and passive sensors for X-ray dosimetry
 - Calibrating X-ray doseimeters
 - Evaluating the X-ray sensitivity of sensors used in nuclear physics



**Thank you for
your attention**