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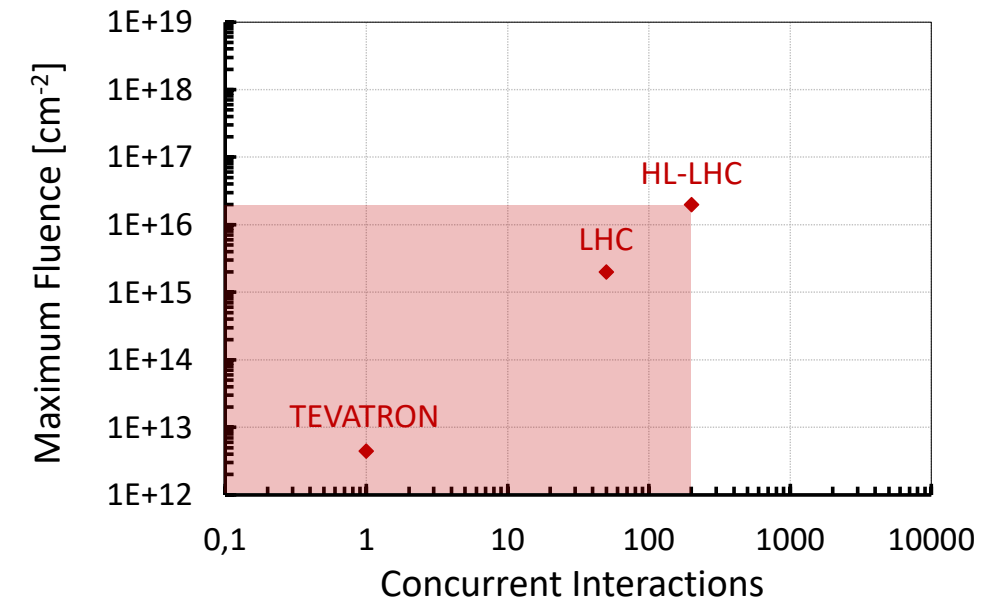
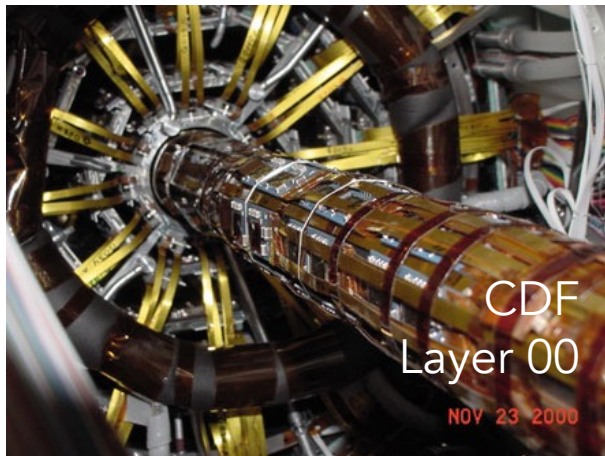
European Research Council
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Complex

Doping Compensation in Thin Silicon Sensors:
the pathway to Extreme Radiation Environments

The Extreme Fluence Challenge

Silicon detectors have been enabling technology for discoveries on particle physics at colliders

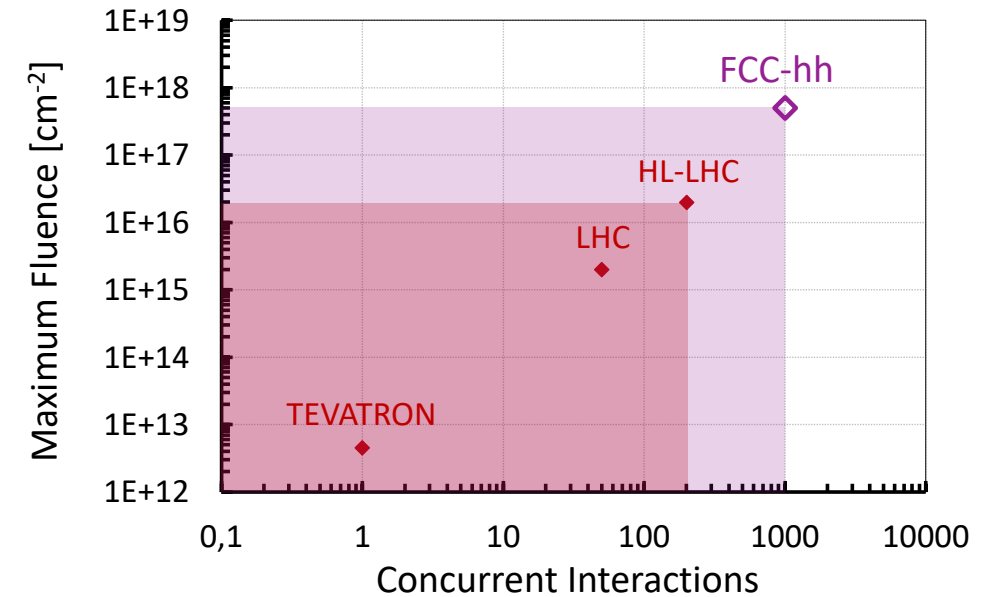
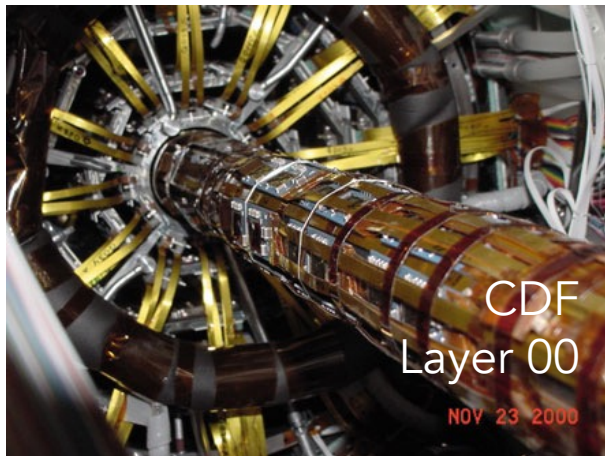


Present silicon frontier

- ▷ Precise tracking down to $\sim 10 \mu\text{m}$ \rightarrow 1 fC up to $2 \cdot 10^{16} n_{\text{eq}}/\text{cm}^2$
- ▷ Precise timing down to $\sim 30 \text{ ps}$ \rightarrow 5 fC up to $3 \cdot 10^{15} n_{\text{eq}}/\text{cm}^2$

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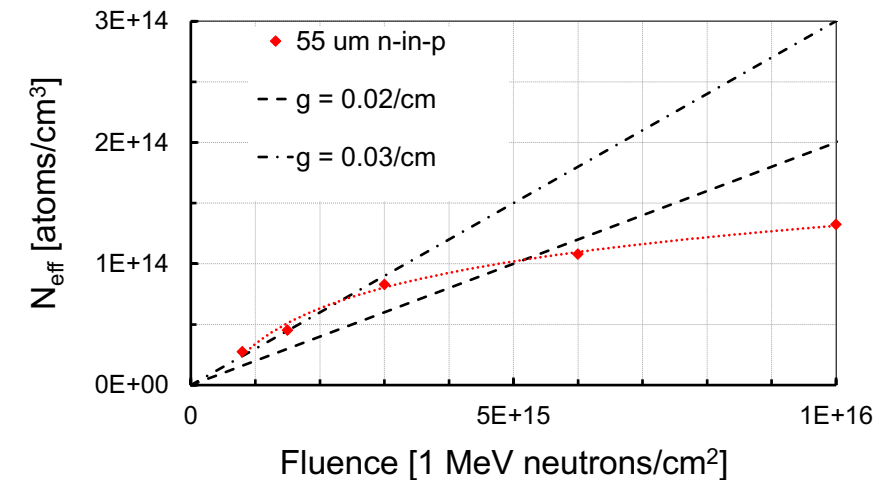
\rightarrow **Complex will enable 4D tracking with planar silicon sensors up to the fluence of $5 \cdot 10^{17}/\text{cm}^2$**

Silicon Modelling at Very High Fluences

Models of the radiation damage in silicon are validated till about 10^{16} n_{eq}/cm^2

A mismatch between data and the predictions arises at very high fluences

- Dark current increase is smaller than expected
 - Charge collection efficiency is higher than predicted
 - Increase of the acceptor states slows
- **Hints of saturation of the radiation damage effects**

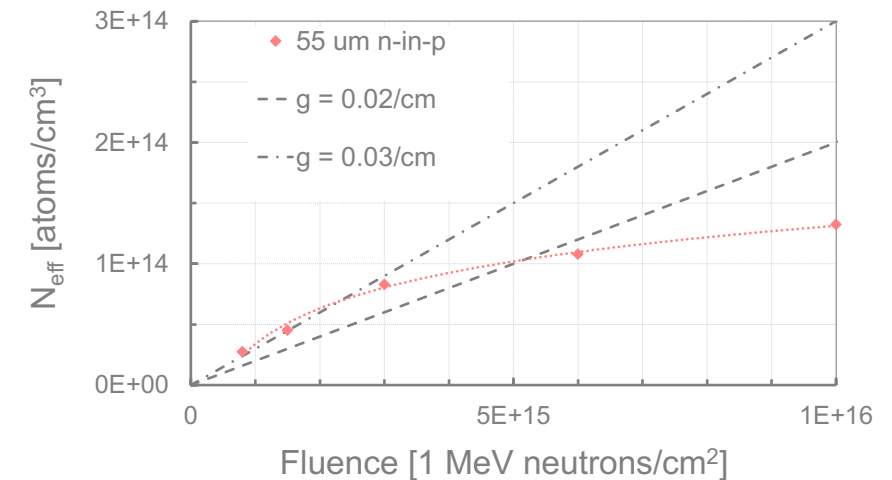


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Accurate modelling of silicon damage and sensor behaviour at very high fluences is necessary to design the next generation of silicon detectors

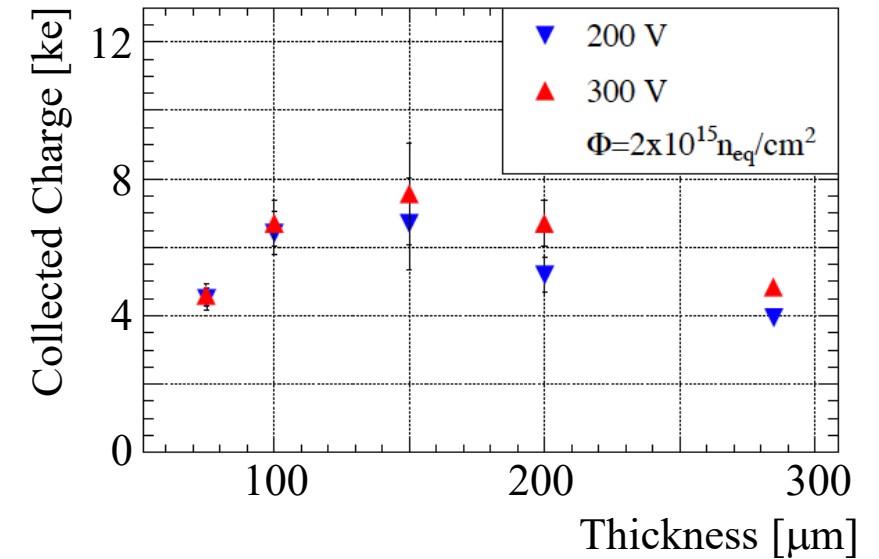
→ **Complex will extend the understanding and modelling of radiation damage in silicon to the fluence of $5 \cdot 10^{17} n_{eq}/cm^2$**

Towards the eXtreme Fluences – ComplexX

Planar silicon sensors can operate up to $10^{16} n_{eq}/cm^2$

Signals from planar silicon sensors become too small

- Non-uniformities in the electric field
- Impossible to fully deplete the sensors
- Collected charge independent from thickness



[[doi: 10.1088/1748-0221/9/05/C05023](https://doi.org/10.1088/1748-0221/9/05/C05023)]

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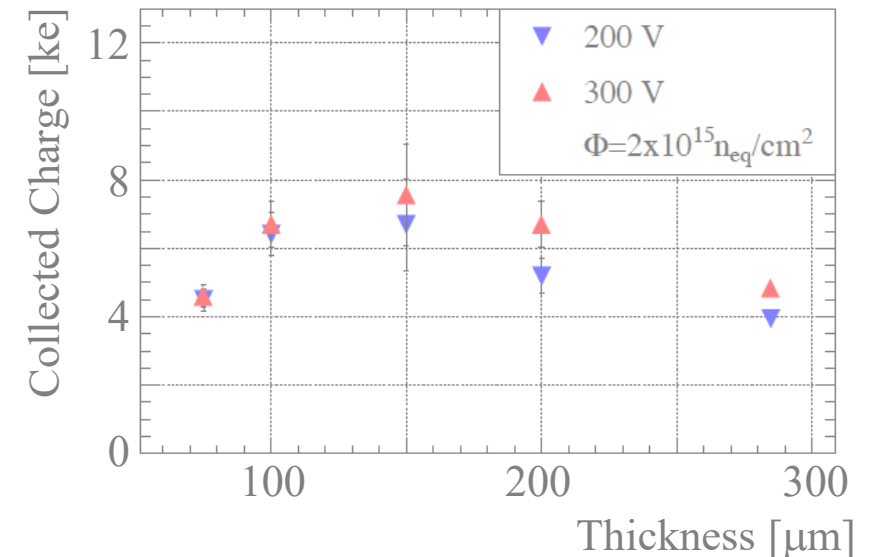
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- Impossible to fully deplete the sensors
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ComplexX will design a new generation of silicon sensors

- ▷ exploit saturation of the radiation damage
- ▷ use thin substrates (20 – 40 μm)
- ▷ use internal gain to enhance the signal

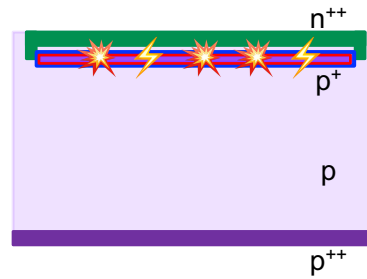
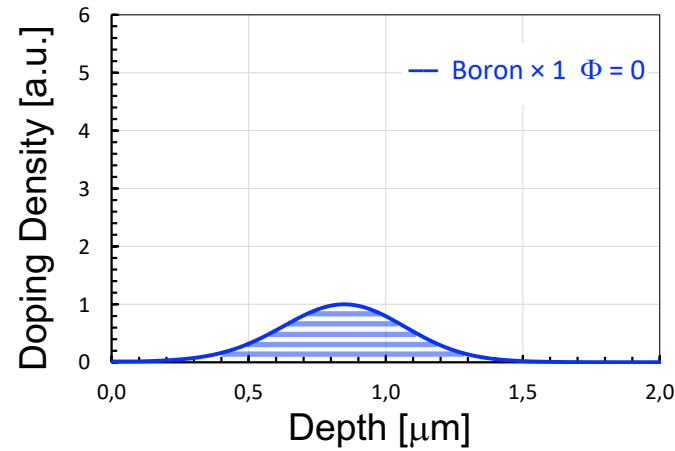
→ **ComplexX will develop a new generation of planar silicon sensors with gain to operate in extreme fluence environments**



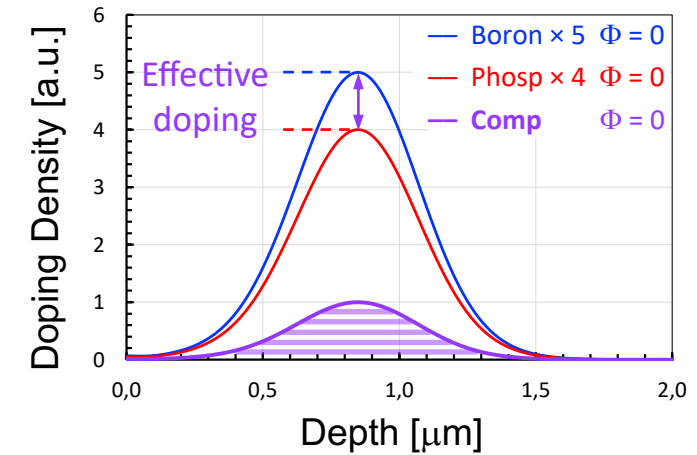
[[doi: 10.1088/1748-0221/9/05/C05023](https://doi.org/10.1088/1748-0221/9/05/C05023)]

Compensated LGADs for eXtreme Fluences

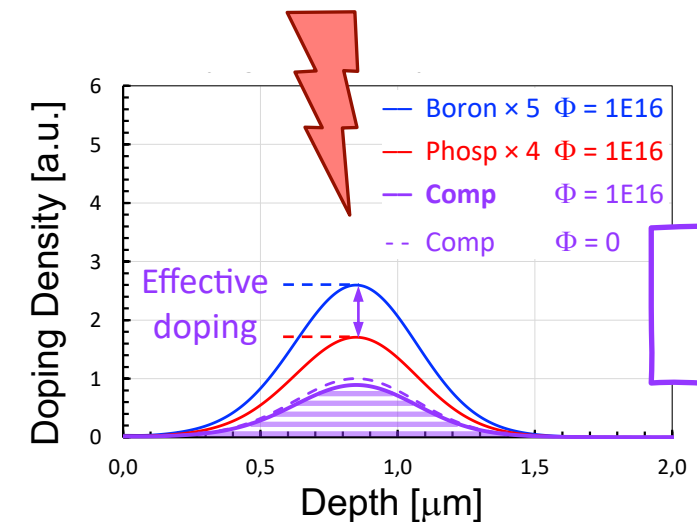
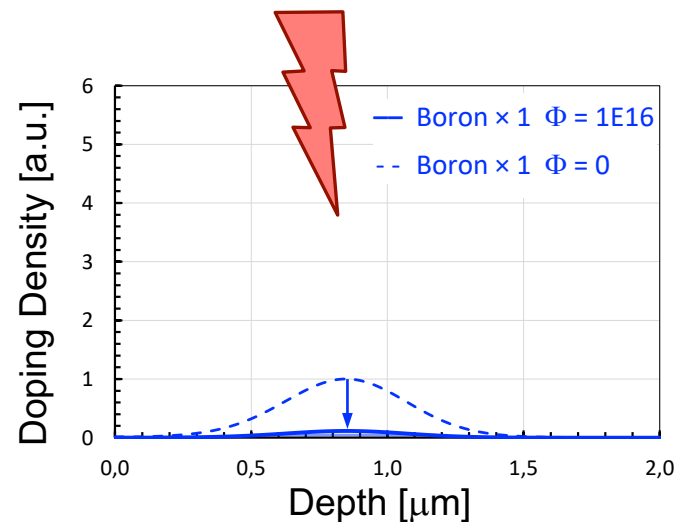
Doping Profile – Standard LGAD



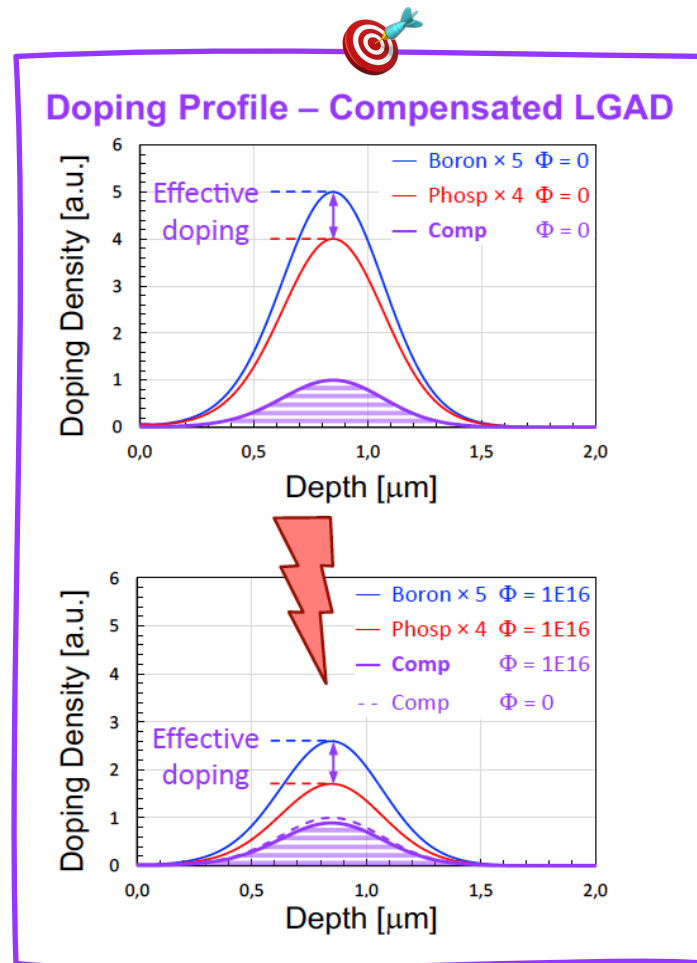
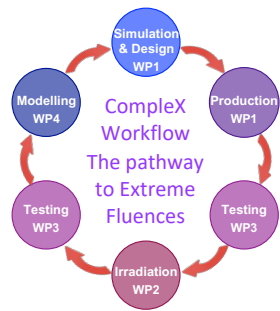
Doping Profile – Compensated LGAD



Irradiation
 $\Phi = 1 \times 10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$



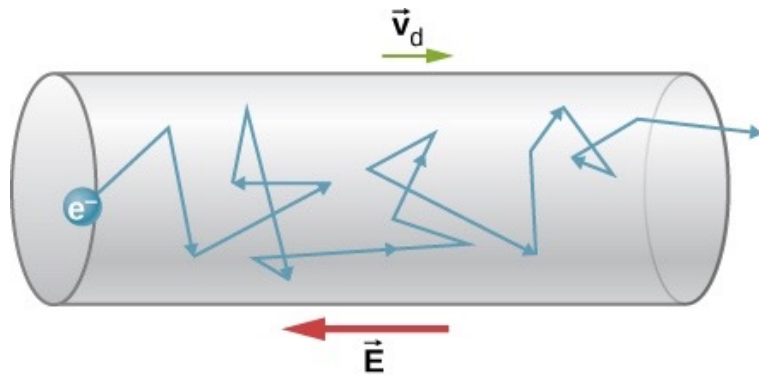
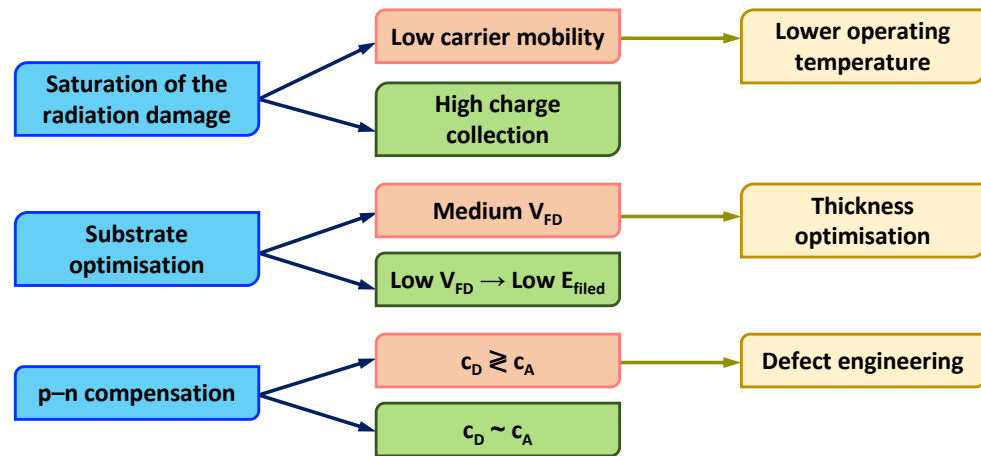
The Complex Objectives



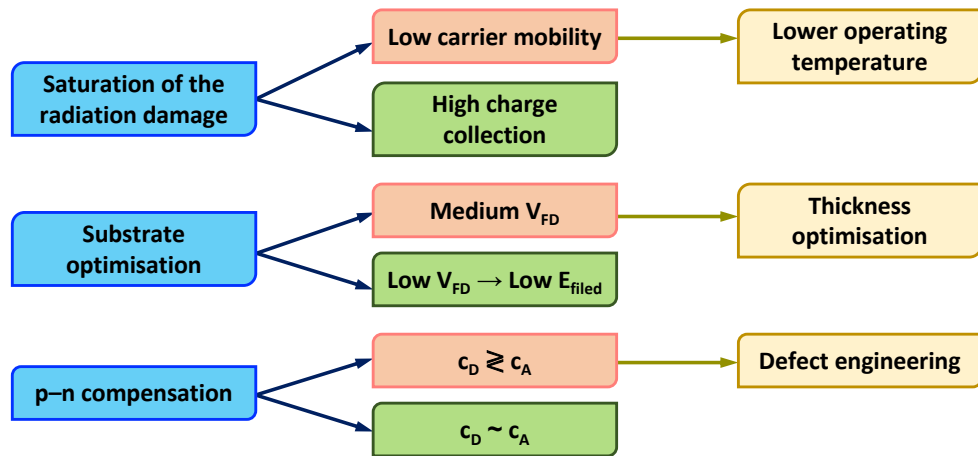
Complex objectives

- (i) Extend and develop a **radiation damage model** able to describe silicon behaviour, including saturation effects, under irradiation up to $5 \cdot 10^{17} n_{eq}/cm^2$
- (ii) Design LGAD silicon sensors that provide a **charge of ~ 5 fC per particle hit** up to fluences of $5 \cdot 10^{17} n_{eq}/cm^2$
- (iii) Define a production process to build cost-effective radiation-tolerant detectors through the **p–n dopant compensation**

The Complex Strategy



The Complex Outcome



Precise Tracking

Precise Timing

$\Phi = 5 \cdot 10^{16} / \text{cm}^2$
Gain = 5 – 10

$\Phi = 1 \cdot 10^{16} / \text{cm}^2$
Gain = 20 – 30

Worst Case Scenario

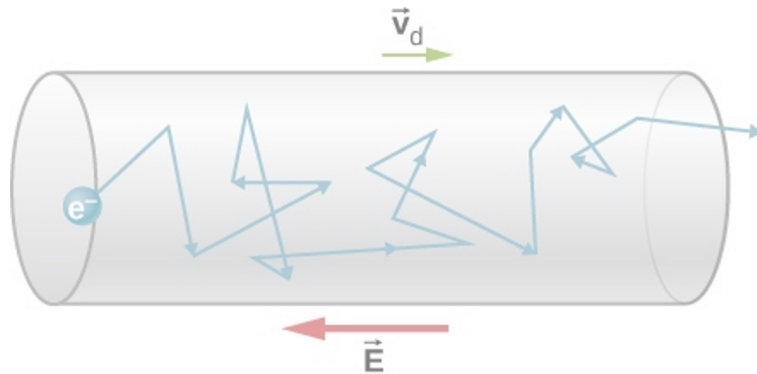
$\Phi = 1 \cdot 10^{17} / \text{cm}^2$
Gain = 5 – 10

$\Phi = 5 \cdot 10^{16} / \text{cm}^2$
Gain = 20 – 30

Intermediate Scenario

$\Phi = 5 \cdot 10^{17} / \text{cm}^2$
Gain = 20 – 30

Complex Target



Complex to HEP



- ▷ The capability of performing 4D tracking up to $1 \cdot 10^{16} n_{eq}/cm^2$ will allow building vertex detectors with timing capability and searching for long living particles in detector regions with high radiation
→ Muon Collider
- ▷ The capability of performing 4D tracking up to $5 \cdot 10^{17} n_{eq}/cm^2$ will allow to build trackers in experiments at very high-energy and high-intensity colliders
→ FCC-hh

⇒ The R&D is compatible with the experiments' timescale



Complex to HEP

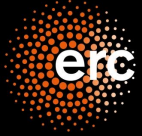


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Synergic to CSN1





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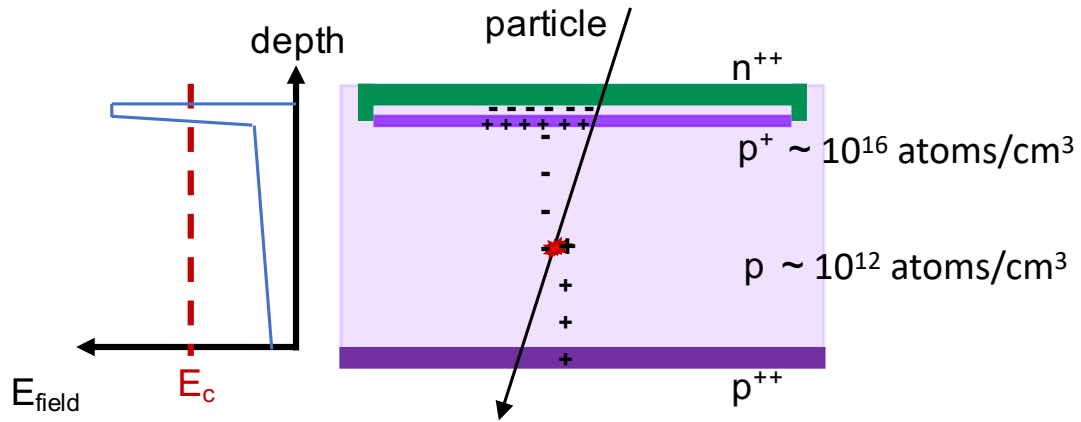
Funded by the European Union

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Horizon Europe ERC Grant number:
101124288 – Complex

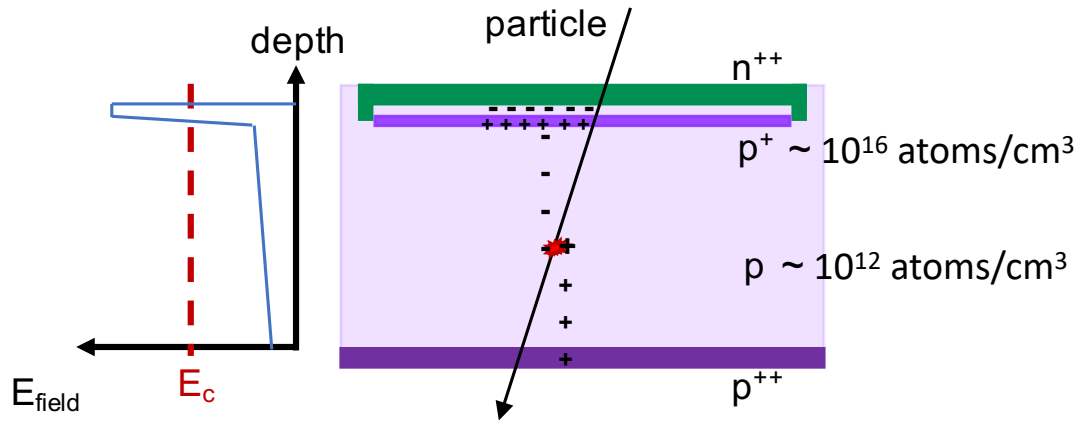
*Thank
you*

Low-Gain Avalanche Diodes



LGADs are n-in-p planar silicon sensors
Operated in low-gain regime (20–30) controlled by
the external bias
Critical electric field $E_c \sim 20\text{--}30$ V/ μm

Gain Removal Mechanism in LGADs

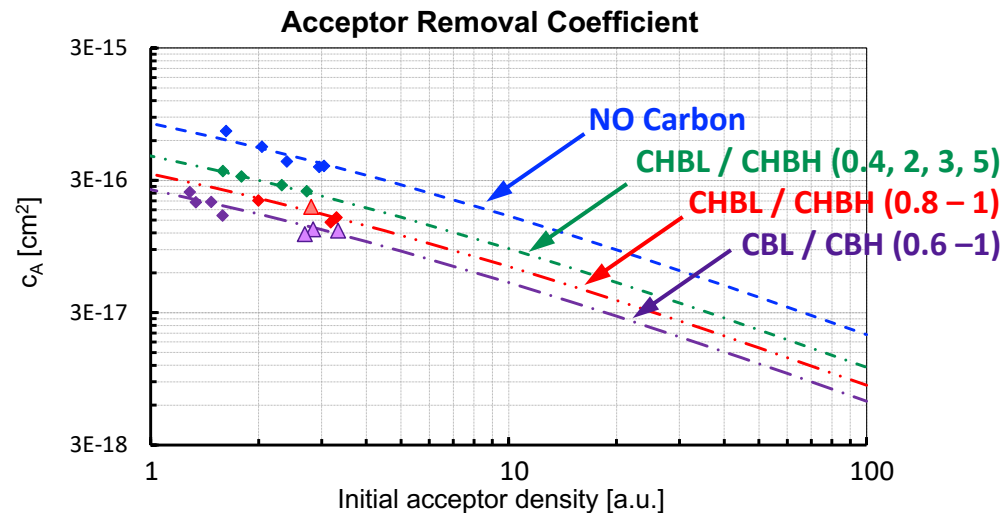


The acceptor removal mechanism deactivates the p^+ -doping of the **gain layer** with irradiation according to

$$p^+(\Phi) = p^+(0) \cdot e^{-c_A \Phi}$$

where c_A is the acceptor removal coefficient

c_A depends on the initial acceptor density, $p^+(0)$, and on the defect engineering of the gain layer atoms

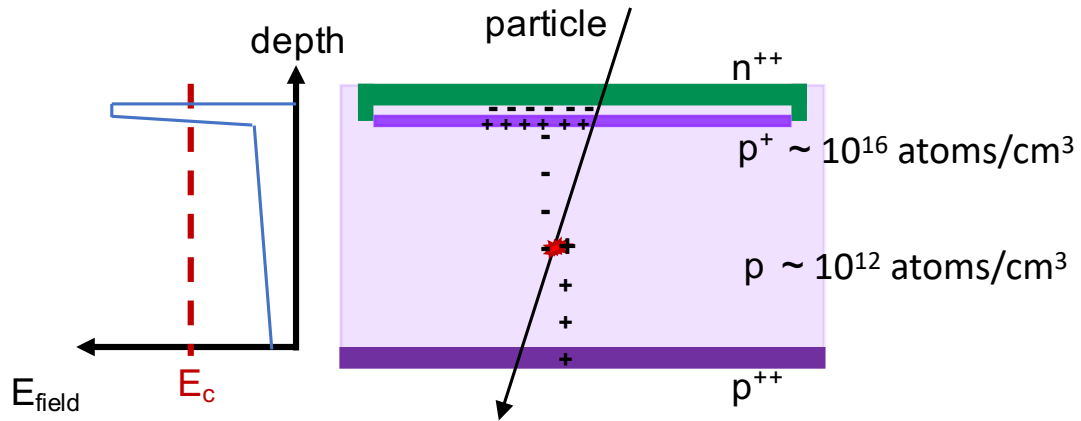


▲ thin sensors from the EXFLU1 batch

[[R.S. White, 43rd RD50 Workshop \(2023\) CERN](#)]

⇒ Is it possible to improve c_A further?

Towards a Radiation Resistant Design

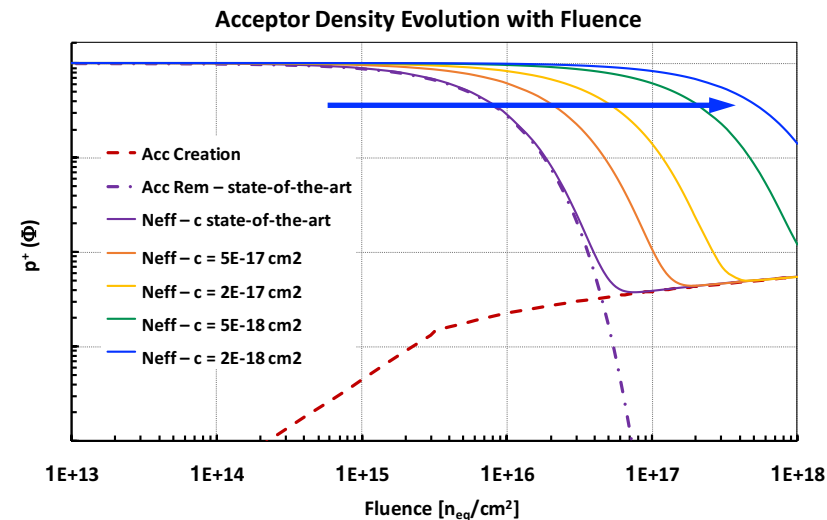
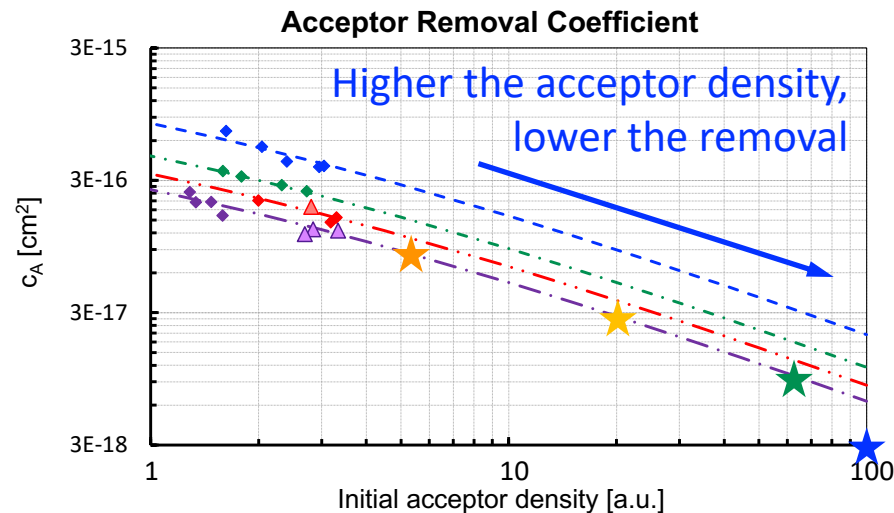


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where c_A is the acceptor removal coefficient

To substantially reduce c_A , it is necessary to increase $p^+(0)$, the initial acceptor density



Lowering c_A can extend the gain layer survival up to $\Phi \geq 10^{17}$ n_{eq}/cm²

UFSD to Complex



- ▷ UFSD – Ultra-Fast Silicon Detectors: Enabling Discoveries
PI: N. Cartiglia – INFN
2016
ERC Advanced Grant
- ▷ 4DInSiDe – Innovative Silicon Detectors for particle tracking in 4Dimensions
PI: N. Cartiglia – INFN, CNR, UPO, UniPG, UniTO
2019
PRIN 2017 – MIUR
- ▷ eXFlu – Silicon Sensors for Extreme Fluences
PI: VS – INFN, FBK
2020
Grant Giovani CSN5
- ▷ eXFlu-innova – Thin Silicon Sensors for Extreme Fluences
PI: VS – INFN, FBK, CNR
2022
AIDAInnova Blue Sky
- ▷ FLEX – Sensori sottili per fluenze estreme
PI: VS – UniTO, JSI
2022
Compagnia di San Paolo
- ▷ ComonSens – A Compensated Design of Thin Silicon Sensors for Extreme Fluences
PI: VS – UniTO, CNR, INFN
2023
PRIN 2022 – MUR
- ▷ **Complex** – Doping Compensation in Thin Silicon Sensors: the pathway to Extreme Radiation Environments
PI: VS – UniTO, FBK, INFN
ERC Consolidator Grant

