



# Mitigation Strategy: Overview, including LHC and ILC

Mauro Pivi

on behalf of the ILC and LHC Electron Cloud  
Working Group

ECLOUD12 at Isola D'Elba Italy  
5-8 June, 2012

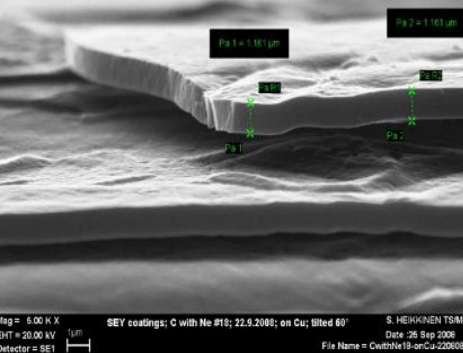


- SLAC is coordinating the ILC electron cloud Working Group (WG)
- WG milestones: evaluations and recommendations on electron cloud mitigations that lead to reduction of ILC DR circumference from 17km to 6km (2006) and from 6km to 3km (2010)
- 2012 goal is to evaluate electron cloud effect with mitigations implemented in each DR region, in preparation for the ILC Technical Design Report 2012.

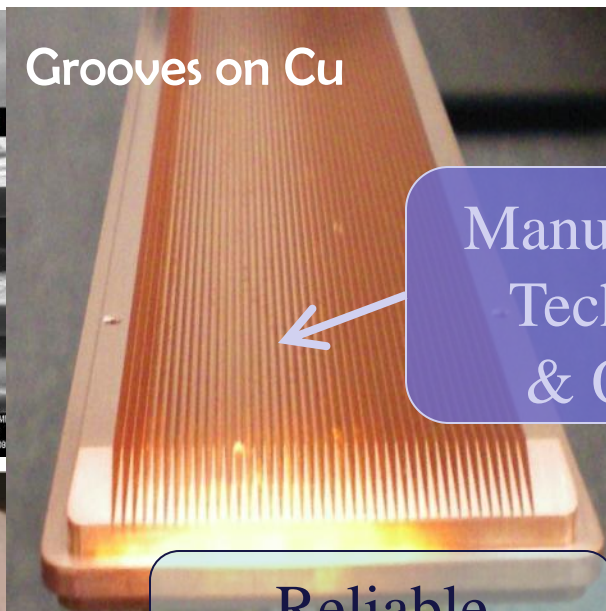


# Recommendation of Electron Cloud Mitigations

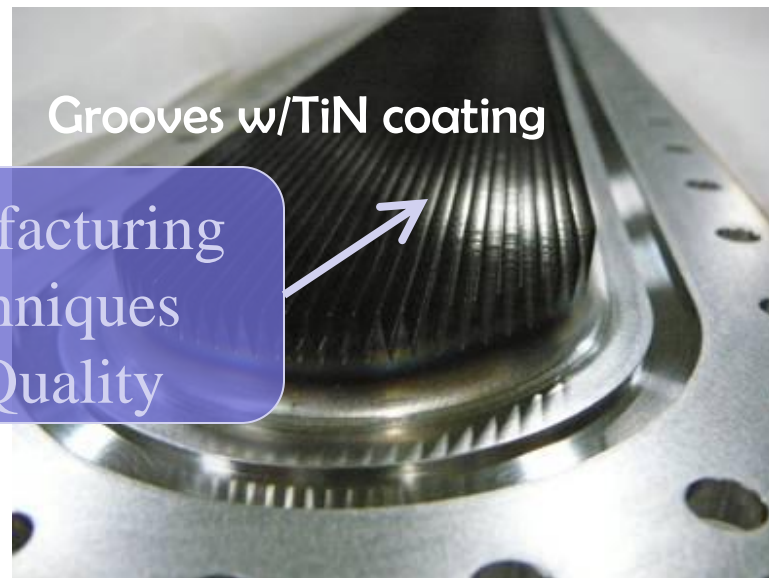
amorphous-Carbon



Grooves on Cu



Grooves w/TiN coating



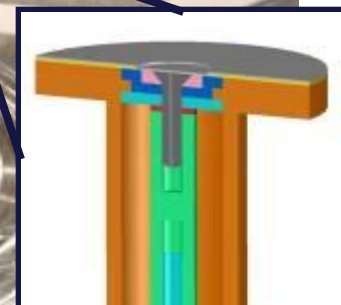
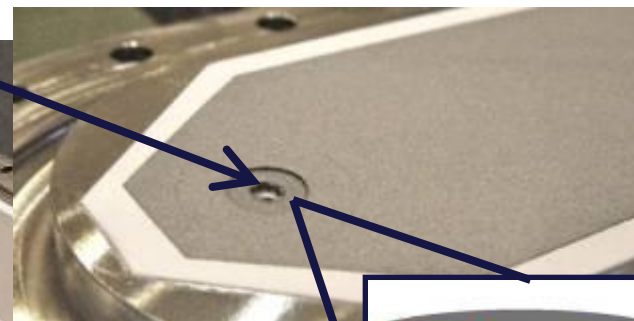
Manufacturing  
Techniques  
& Quality

Reliable  
Feedthroughs

Clearing  
Electrode  
CESRTA

Stable  
Structures

Clearing Electrodes  
KEKB



# Structured Evaluation of EC Mitigations

GOAL  
CRITERIA



## *Criteria for the evaluation of mitigations: Working Group rating*

	Efficacy of Mitigation	Costs	Risks	Impact on Machine
Rating	10	1	4	4
Normalized Weighting	0.53	0.05	0.21	0.21

# EC Mitigation Evaluation – 4 Criteria

- Dedicated ILC DR Working Group Workshop Meeting to evaluate technologies and give recommendation on electron cloud mitigations

## Efficacy

- Photoelectric yield (PEY)
- Secondary emission yield (SEY)
- Ability to keep the vertical emittance growth below 10%

## Risk

- Mitigation manufacturing challenges:
  - Ex:  $\leq 1\text{mm}$  or less in small aperture VC
  - Ex: Clearing electrode in limited space or in presence of BPM buttons
- Technical uncertainty
  - Incomplete evidence of efficacy
  - Incomplete experimental studies
- Reliability
  - Durability of mitigation
  - Ex: Damage of clearing electrode feed-through

## Cost

- Design and manufacturing of mitigation
- Maintenance of mitigation
  - Ex: Replacement of clearing electrode PS
- Operational
  - Ex: Time incurred for replacement of damaged clearing electrode PS

## Impact on Machine Performance

- Impact on vacuum performance
  - Ex: NEG pumping can have a positive effect
  - Ex: Vacuum outgassing
- Impact on machine impedance
  - Ex: Impedance of grooves and electrodes
- Impact on optics
  - Ex: x-y coupling due to solenoids
- Operational
  - Ex: NEG re-activation after saturation



# Summary of Electron Cloud Mitigation Plan for the International Linear Collider



Mitigation Evaluation conducted at ILC DR Working Group Workshop meeting

## *ILC Working Group Baseline Mitigation Recommendation*

	Drift*	Dipole	Wiggler	Quadrupole*
<b>Baseline Mitigation I</b>	<b>TiN Coating</b>	<b>Grooves with TiN coating</b>	<b>Clearing Electrodes</b>	<b>TiN Coating</b>
<b>Baseline Mitigation II</b>	<b>Solenoid Windings</b>	<b>Antechamber</b>	<b>Antechamber</b>	
<b>Alternate Mitigation</b>	Amorphous Carbon/ NEG Coating	TiN Coating	Grooves with TiN Coating	Clearing Electrodes or Grooves

- Amorphous carbon not sufficiently tested in lepton machines under high radiation, yet
- Aggressive mitigation plan needed to obtain optimum performance for 3.2km positron damping ring and to pursue the high current option

5-8 June, 2012

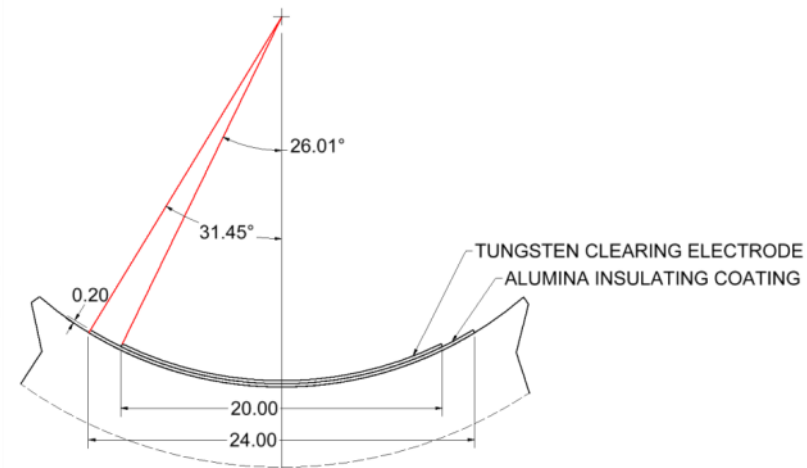
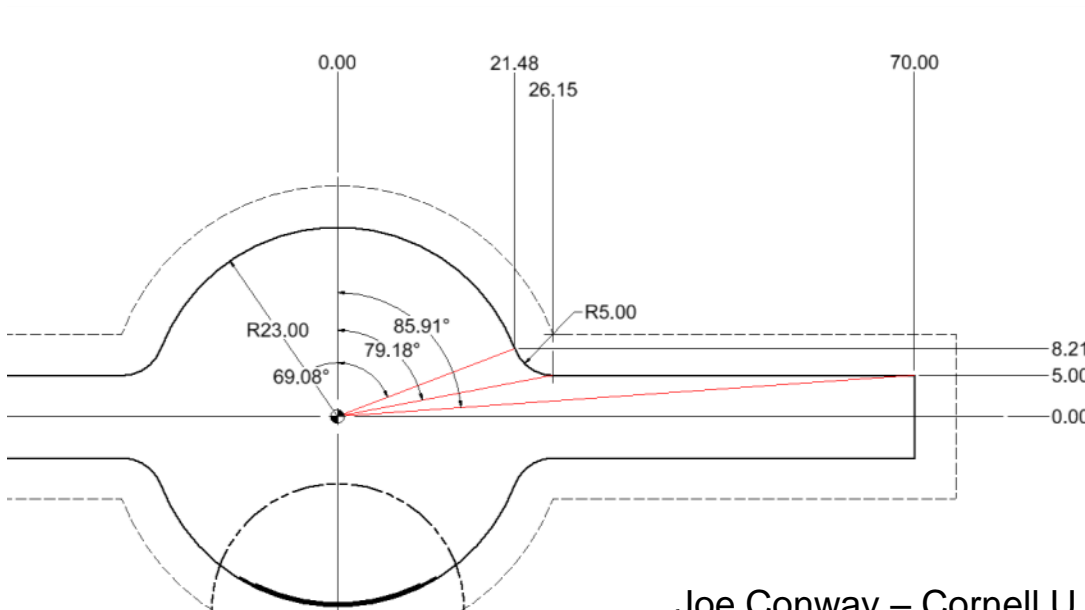
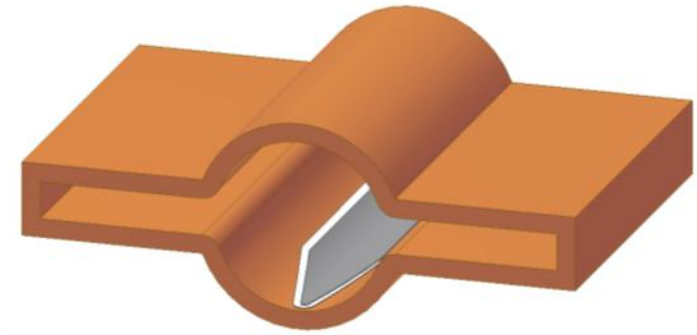
M. Pivi, S. Guiducci, M. Palmer, J. Urakawa on behalf of the ILC DR Electron Cloud Working Group

Global Design Effort



# Mitigations: Wiggler Chamber with Clearing Electrode

- Thermal spray tungsten electrode and Alumina insulator
- 0.2mm thick layers
- 20mm wide electrode in wiggler
- Antechamber full height is 20mm





Joe Conway – Cornell U.

- 
- The top image shows a 3D perspective view of a mechanical component. It consists of a central helical spring with 10 coils, mounted on a rectangular frame. The frame has a central opening and two side flanges. The spring is positioned such that its coils are parallel to the frame's longitudinal axis.
- The bottom image is a cross-sectional view of the spring, showing its geometry and dimensions. The dimensions are as follows:
- Overall length: 17.91 [0.705 in]
  - Wire diameter: 2.00
  - Coil pitch (angle): 18°
  - Coil pitch (distance): .89 [0.035 in]
  - Coil radius: R.08 [0.003 in]

## Electron cloud Build-up

### Photon distribution

Photon generation  
and distribution  
PI: Cornell U.

In BENDs with  
grooves  
PI: LBNL

In WIGGLERS with  
clearing electrodes  
PI: SLAC

In DRIFT, QUAD,  
SEXT with TiN  
coating  
PI: Cornell U.

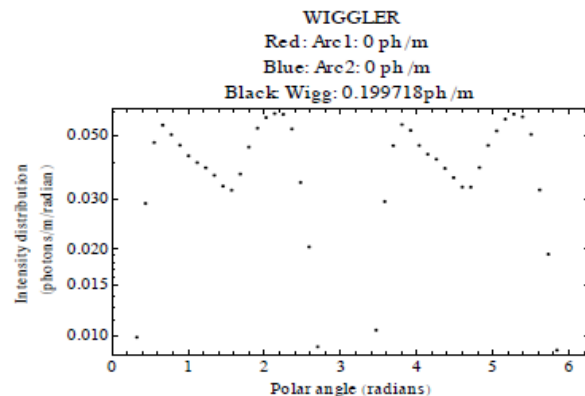
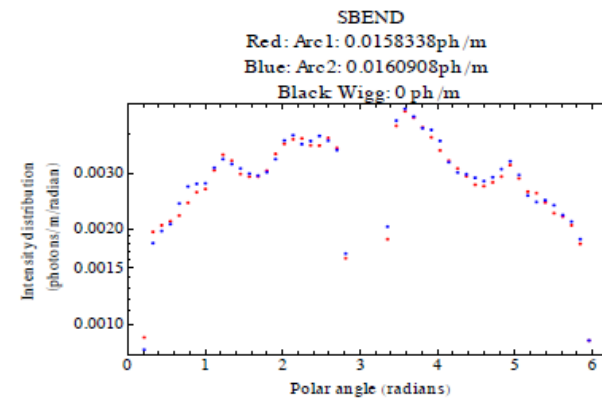
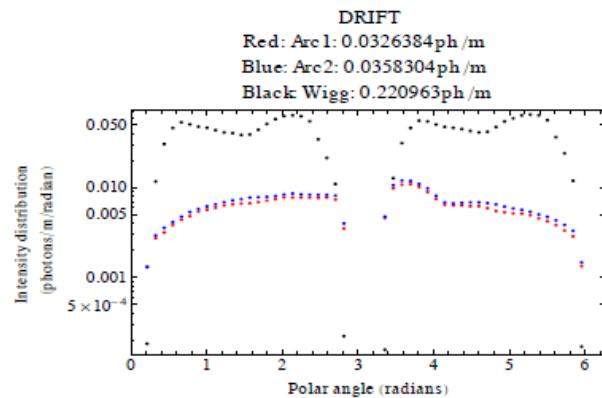
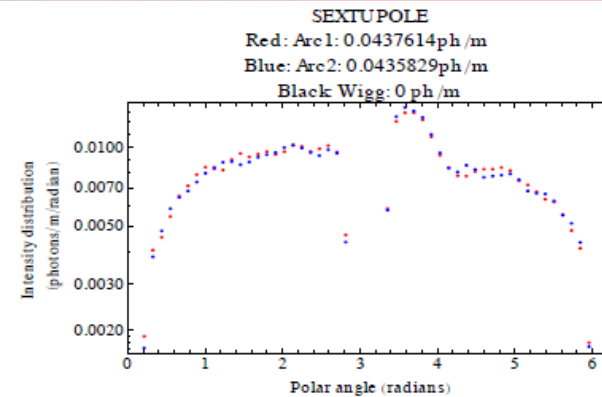
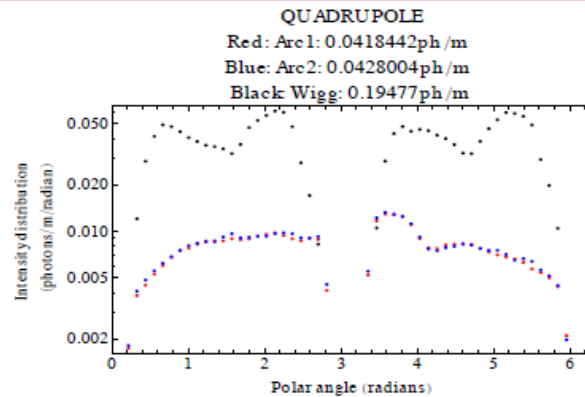
### Beam Instability

Input cloud density  
from build-up  
PI: SLAC



# Photon distributions

- Used **Synrad3d** (Cornell U.) a 3D simulation code that include the ring lattice at input and chambers geometry
- Used lattice: DTC03 (latest)
- Computed absolute values of photon intensity distributions around the vacuum chamber for 4 magnetic environments
- Computed for realistic chamber (v2a, with antechambers and totally absorbing photon stops) with diffuse scattering and specular reflection
- Looked at dependence of rates on ring sections.
- Did not assume top-bottom symmetry, and included sextupoles.



G. Dugan Cornell U.

Use **Synrad3d** a 3D simulation code that includes the ring lattice at input and chambers geometry (photon stops, antechambers, etc.)



# Assumptions for the Secondary Electron Yield (SEY)

- In the ILC DR, surface materials consists of:
  - **TiN on aluminum substrate, in most of the ring**
  - **Copper in wiggler sections**
- For our systematical evaluations, we have used SEY curves from in-situ measurements at CsrTA, PEP-II and KEK-B:
  - **Conditioned TiN with SEY peak ~1**
  - **Conditioned Cu, with SEY peak ~1.2**



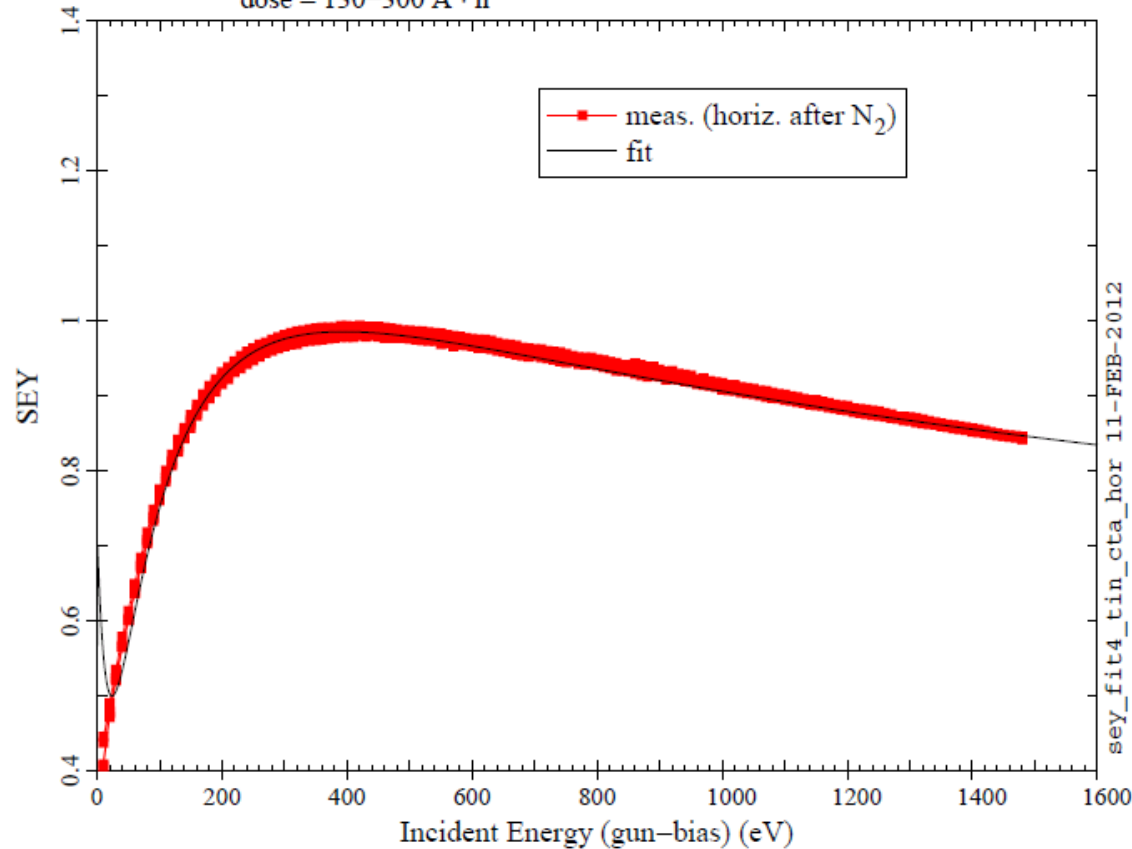
# SEY for processed TiN film coating

TiN CsrTA - "horizontal sample" 0 degree

POSINST Model for coated SEY vs CsrTA TiN meas, Inc angle =  $25^\circ$

TiN meas: horiz., Jan–Jun 2010

dose = 130–300 A · h

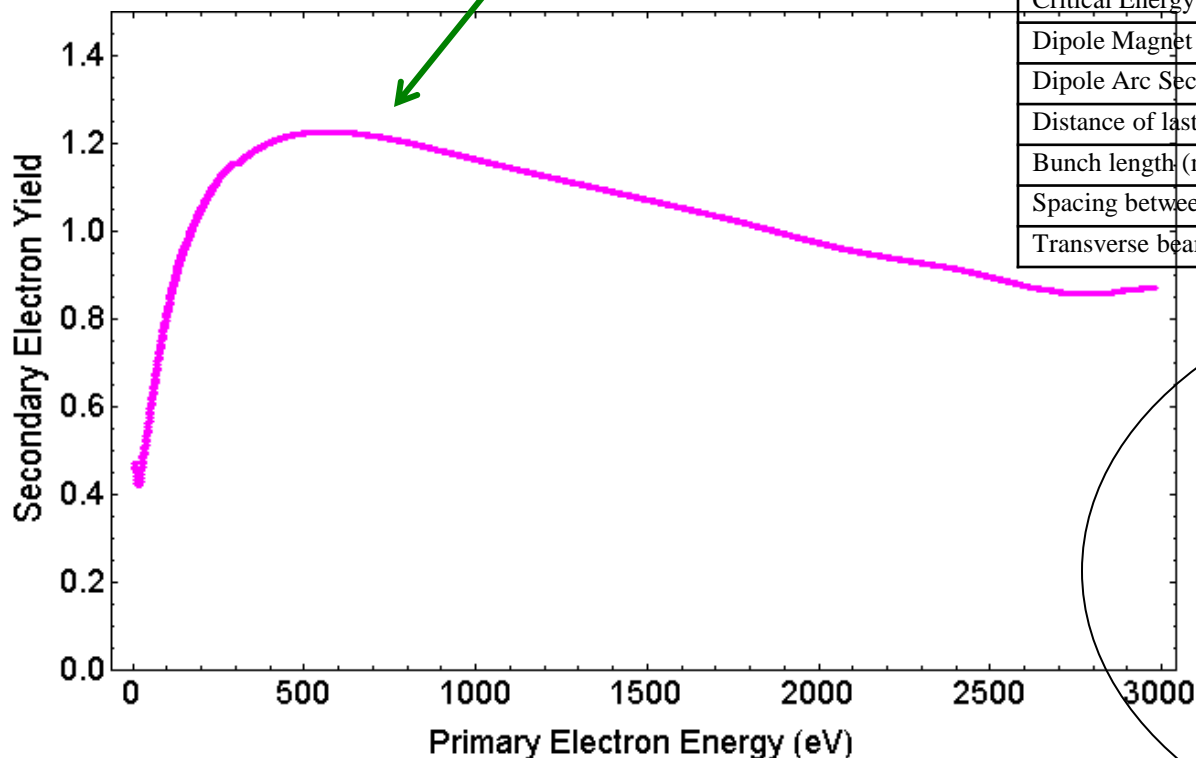


email Walter Hartung ([wh29@cornell.edu](mailto:wh29@cornell.edu)) or Joe Calvey ([jrc97@cornell.edu](mailto:jrc97@cornell.edu)) for data files

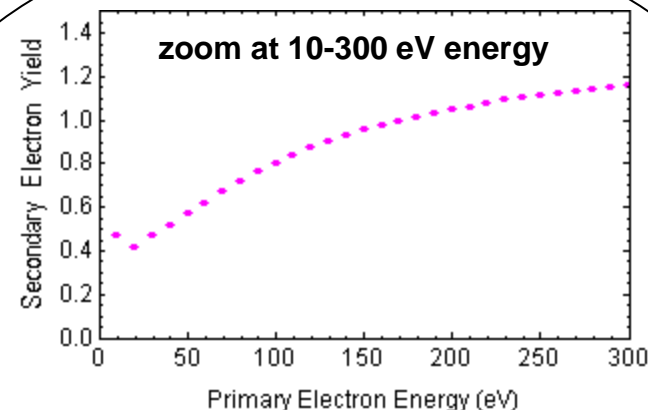


# SEY for processed Copper surface

Peak 1.22, Energy at peak ~ 570 eV



PEP-II beam parameters	
Beam Energy, $E$ (GeV)	3.1
Relativistic Factor, $\gamma$	6066.5
Nominal Beam Current, $I$ (A)	4.7
Dipole Magnet Field, $B$ (Tesla)	0.765
Critical Energy, $E_{crit}$ (keV)	4.8
Dipole Magnet Arc Section, $\Delta\theta$ (mrad)	32.7
Dipole Arc Section of photons hitting sample, $\Delta\theta$ (mrad)	$7.5 \cdot 10^{-6}$
Distance of last bend magnet to SEY station location, (m)	10.1
Bunch length (mm)	12
Spacing between bunches (ns)	4.2
Transverse beam size at the sample (x/y) ( $\mu\text{m}$ )	228/840



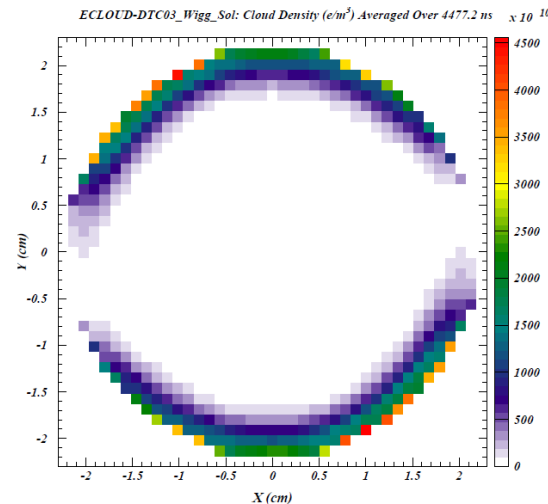
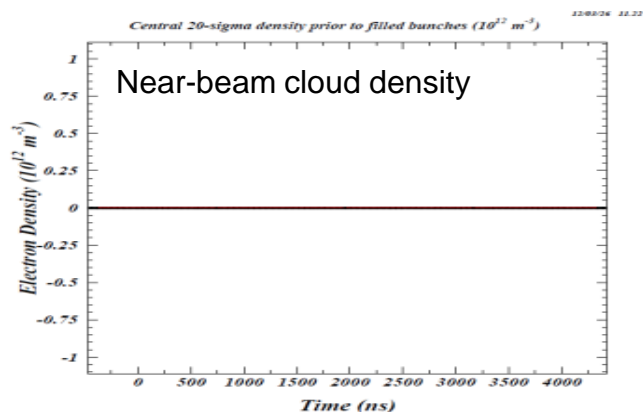
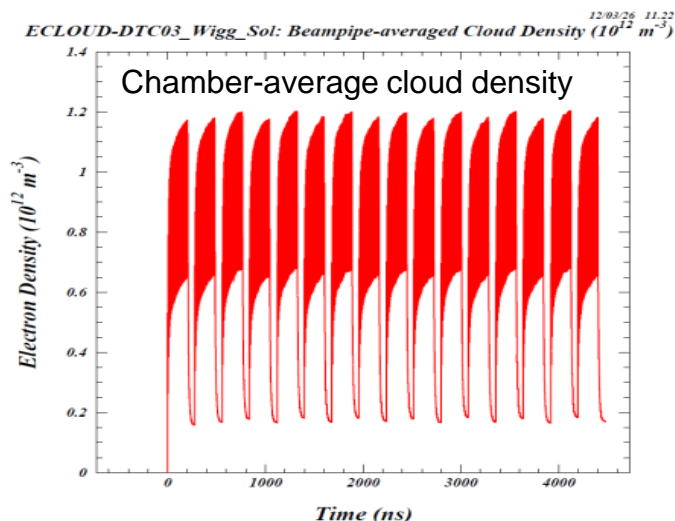
email: [mpivi@slac.stanford.edu](mailto:mpivi@slac.stanford.edu) for data file



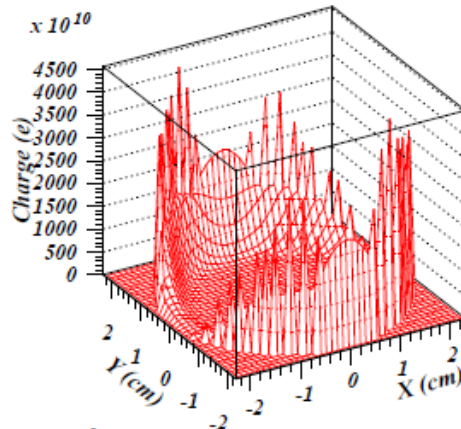
# Electron Cloud in Drift Regions, with Solenoid field (40 G)



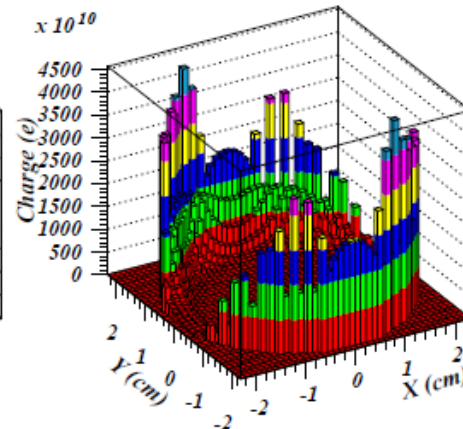
- Solenoid fields in drift regions are very effective at eliminating the central cloud density



ECLOUD-DTC03\_Wigg\_Sol: Cloud Density ( $\text{e/m}^3$ ) Averaged Over 4477.2 ns



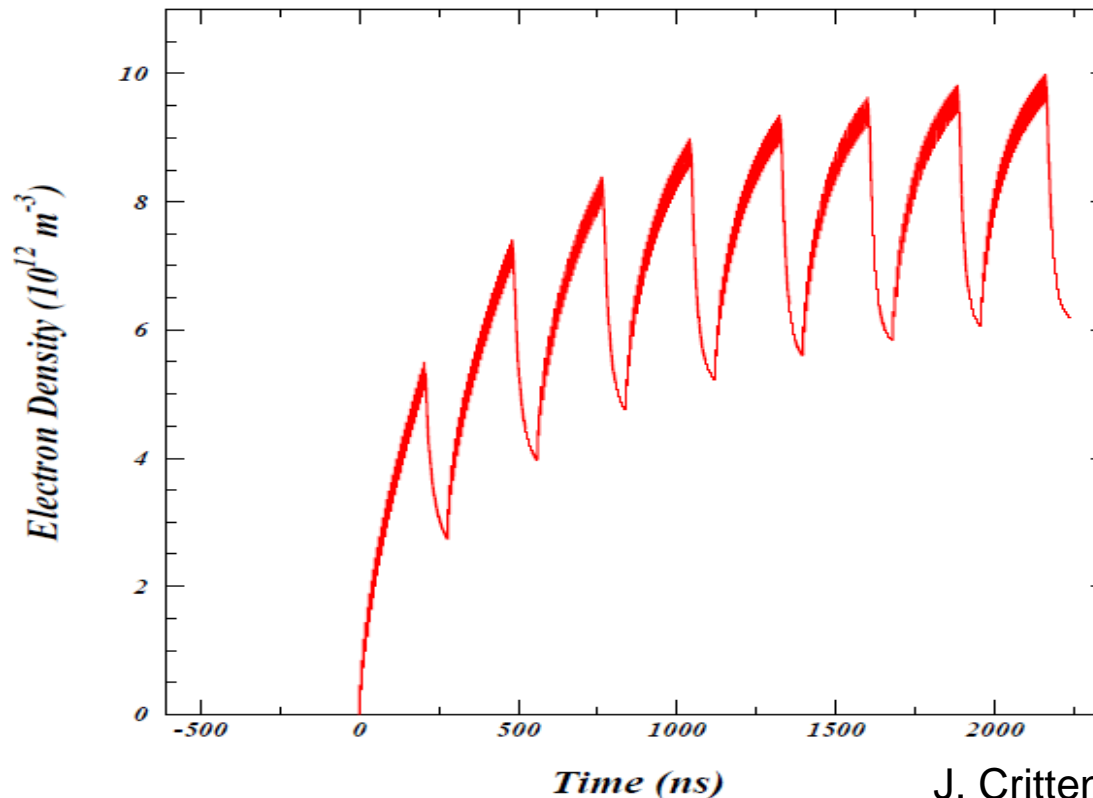
ECLOUD12



J. Crittenden, Cornell U.

- Trapping of electron in quadrupole field: the electron cloud density does not reach equilibrium after 8 bunch trains.

*ECLOUD-DTC03\_Wigg\_Quad: Beampipe-averaged Cloud Density ( $10^{12} \text{ m}^{-3}$ )*

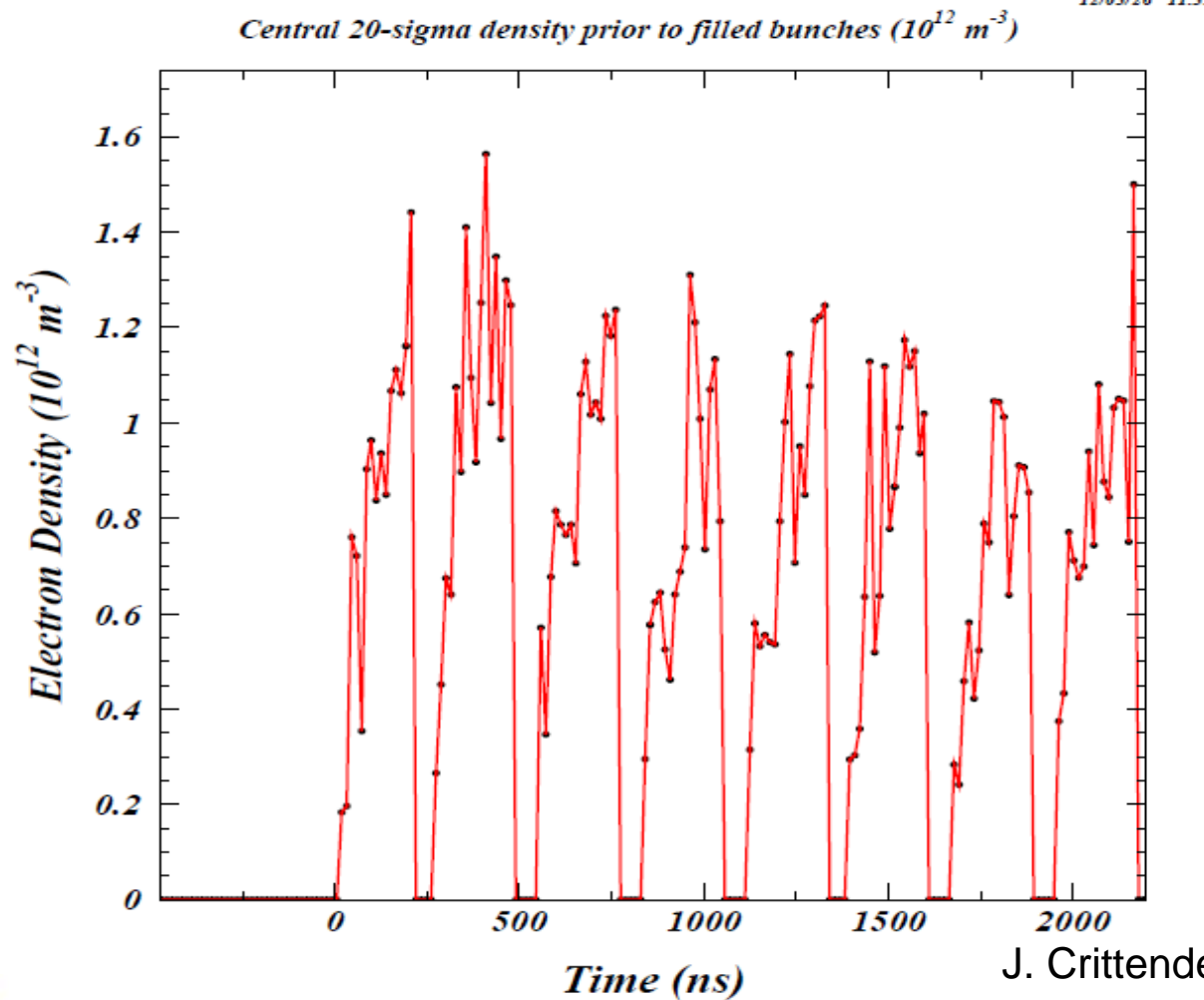


J. Crittenden, Cornell U.



# Quadrupole in wiggler section

- The central cloud density reaches equilibrium in the Quadrupoles after few bunch trains



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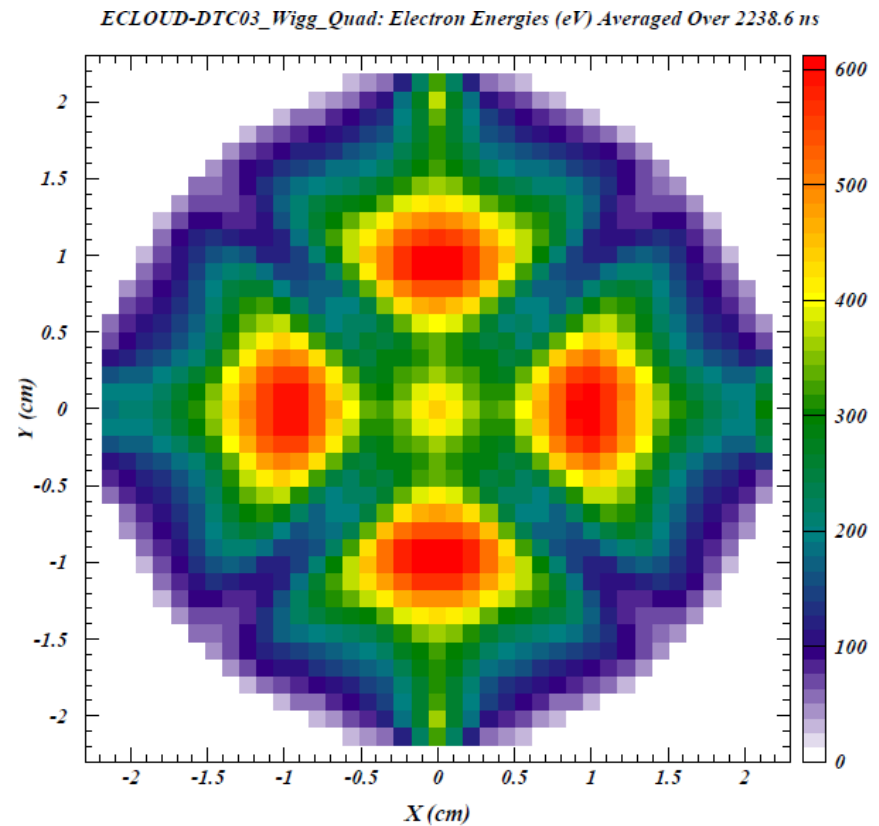
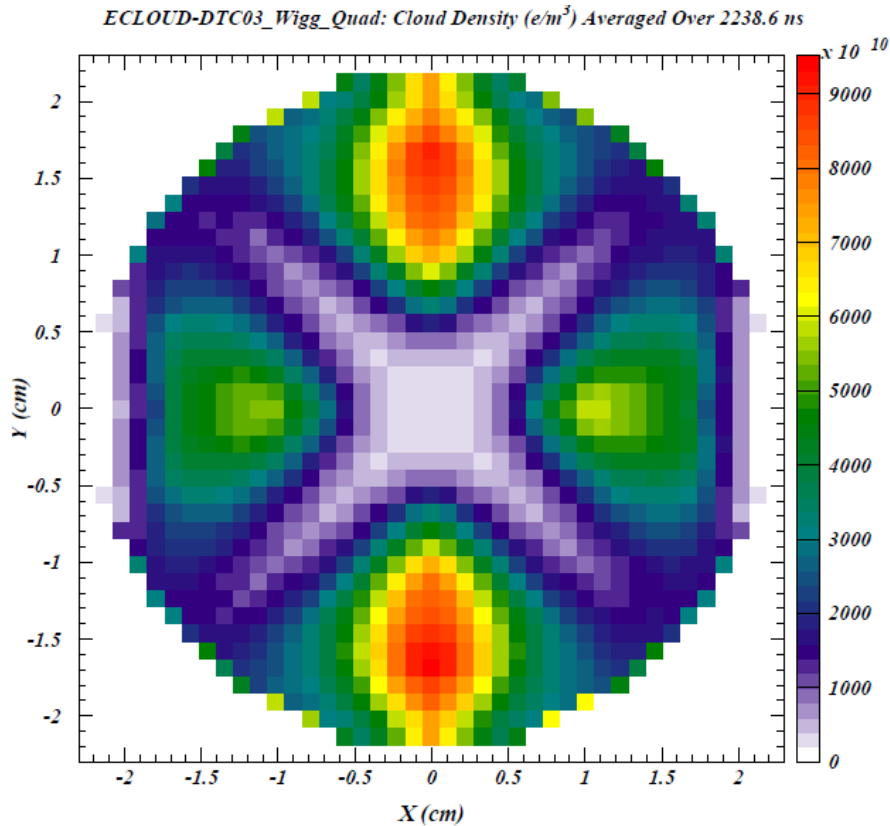


# Electron Cloud in Quadrupoles



Electron cloud density ( $\text{e}/\text{m}^3$ )

Electron energies (eV)



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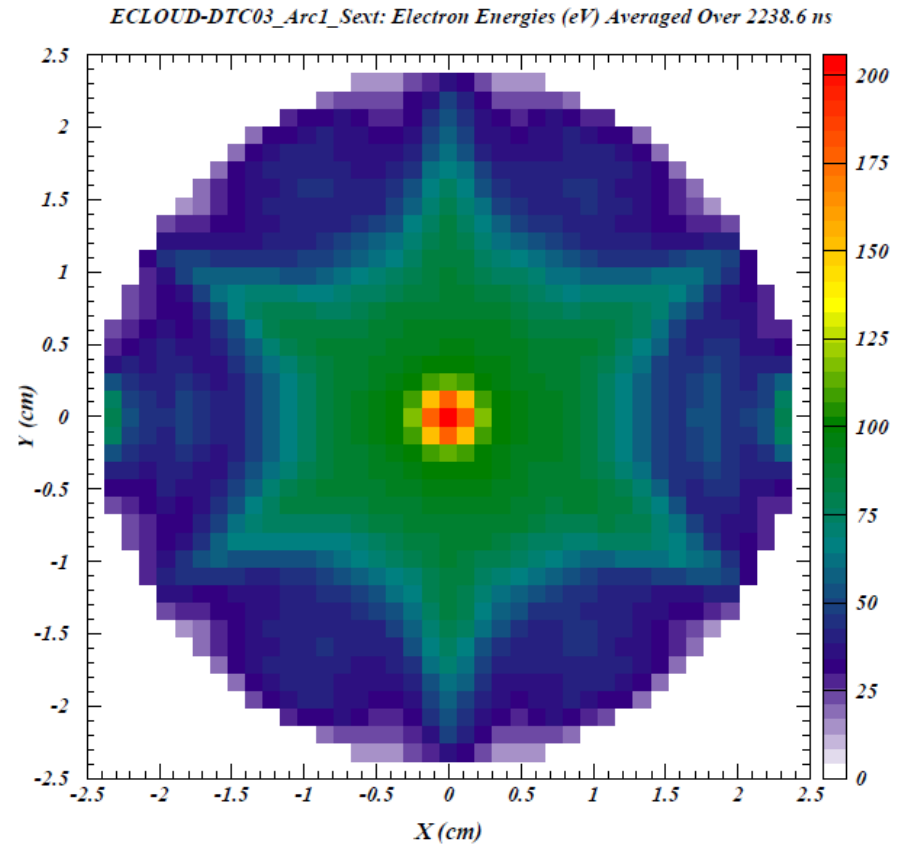
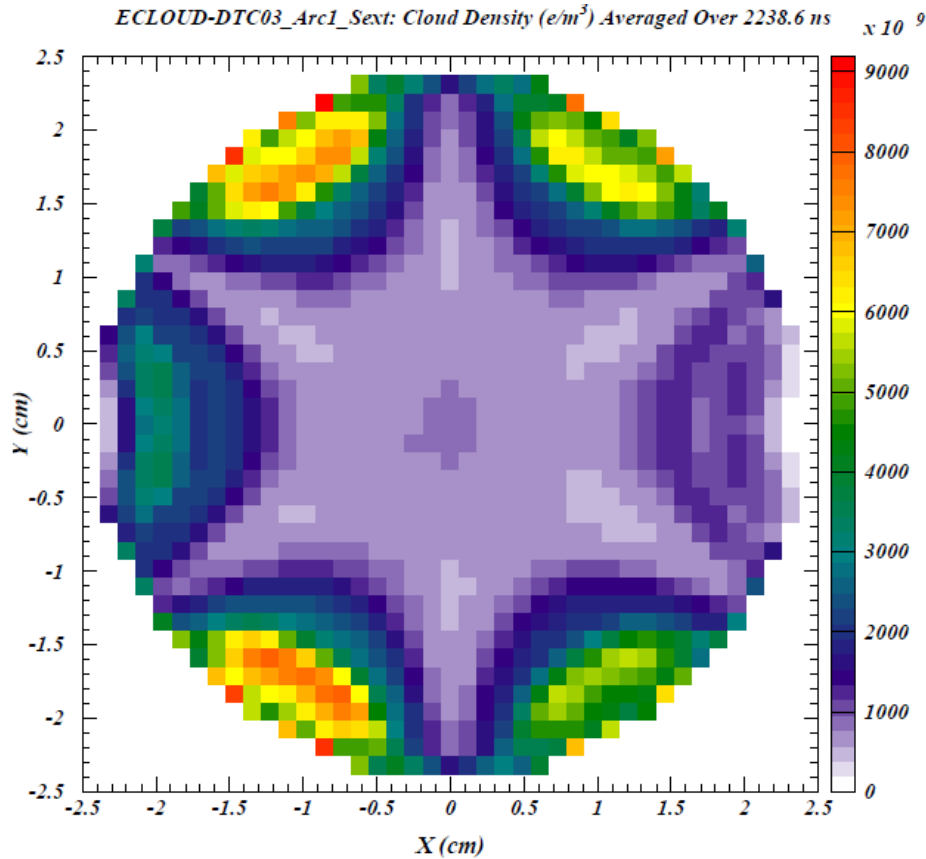


# Electron Cloud in arc Sextupoles



Electron cloud density ( $\text{e}/\text{m}^3$ )

Electron energies (eV)



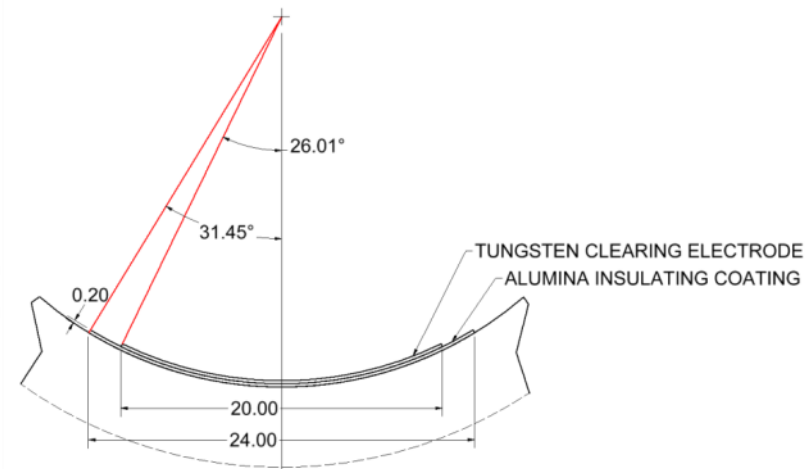
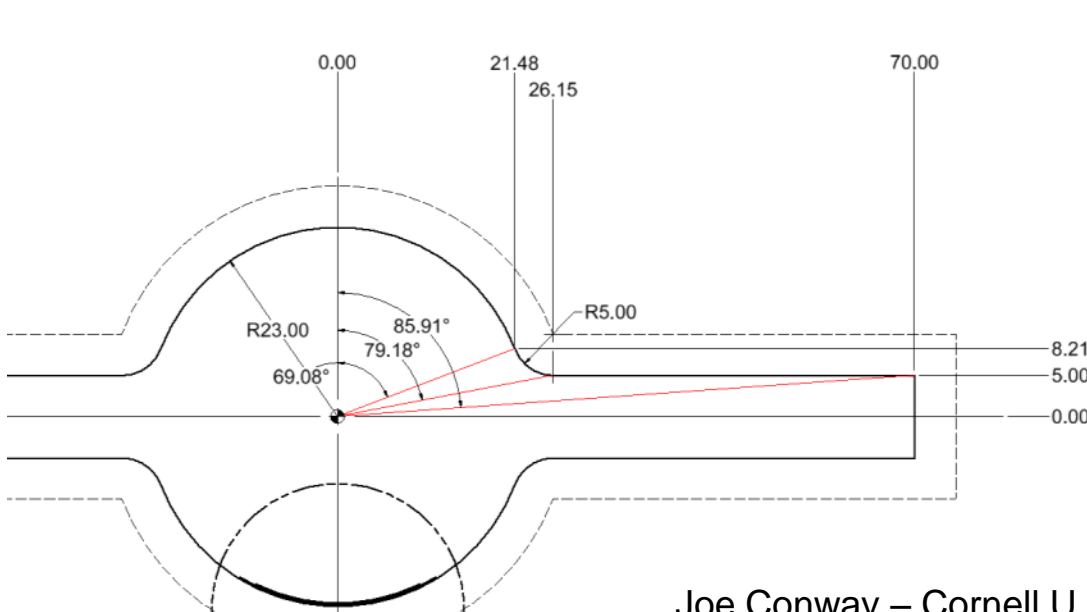
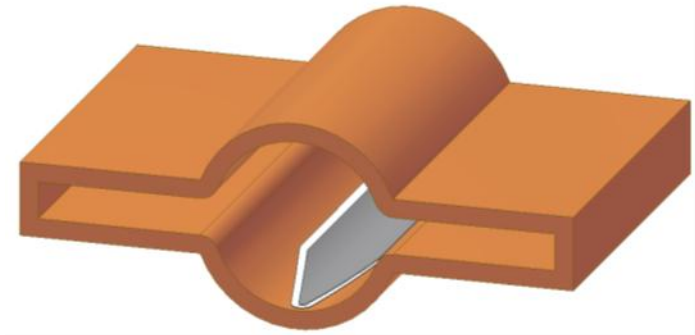
J. Crittenden, Cornell U.

# Mitigations: Wiggler Chamber with Clearing Electrode



Cornell University  
Laboratory for Elementary-Particle Physics

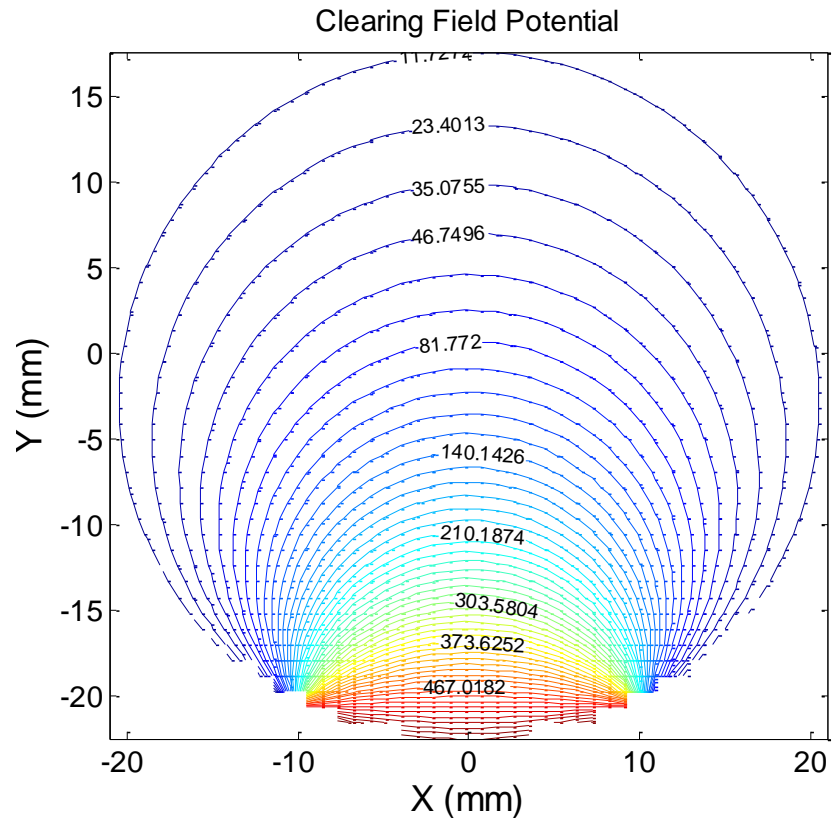
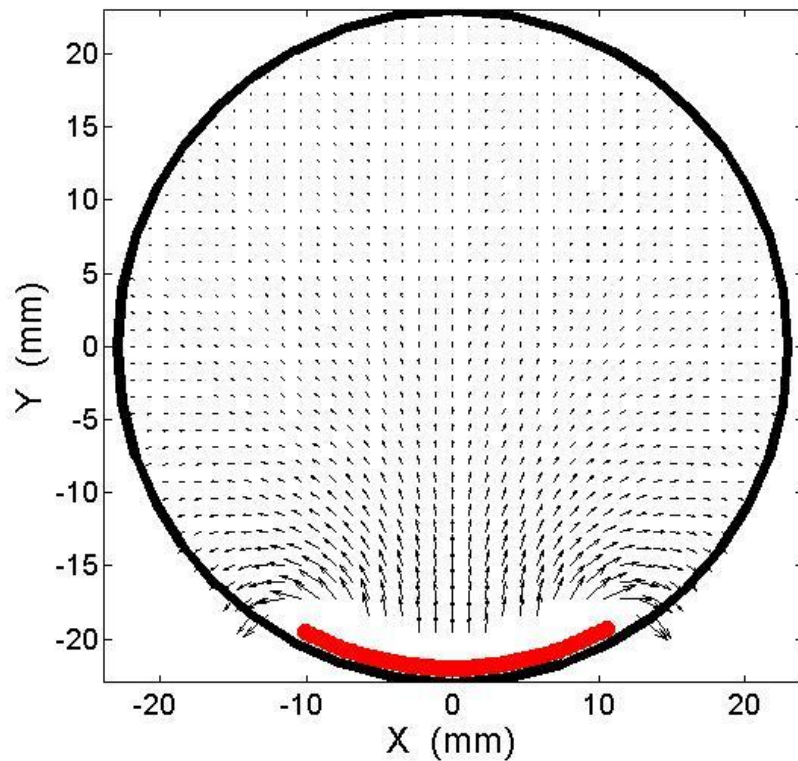
- Thermal spray tungsten electrode and Alumina insulator
- 0.2mm thick layers
- 20mm wide electrode in wiggler
- Antechamber full height is 20mm



Joe Conway – Cornell U.

# Effect of Clearing Electrodes in Wiggler Magnets

Modeling of clearing electrode: round chamber is used

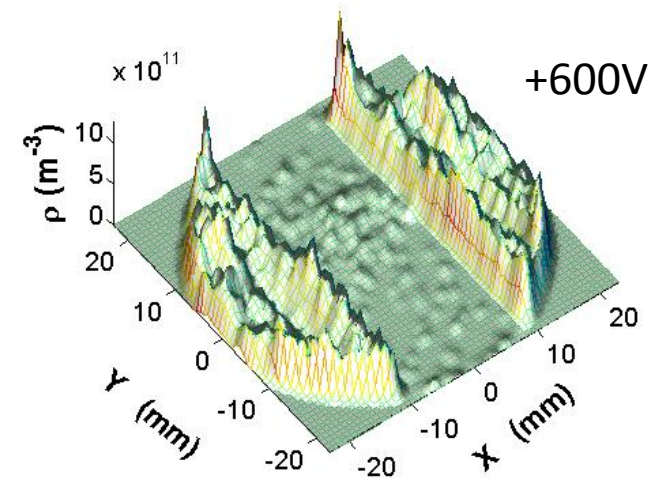
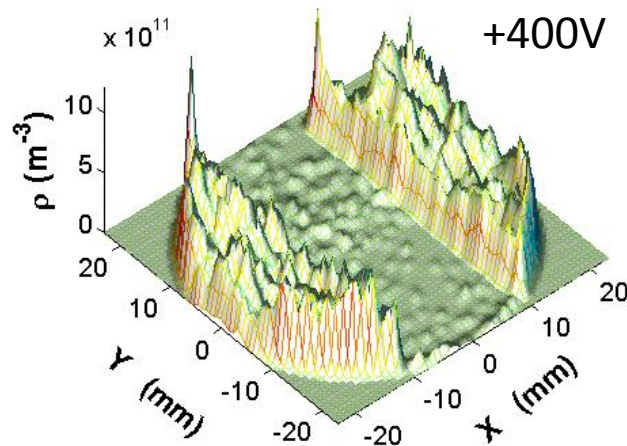
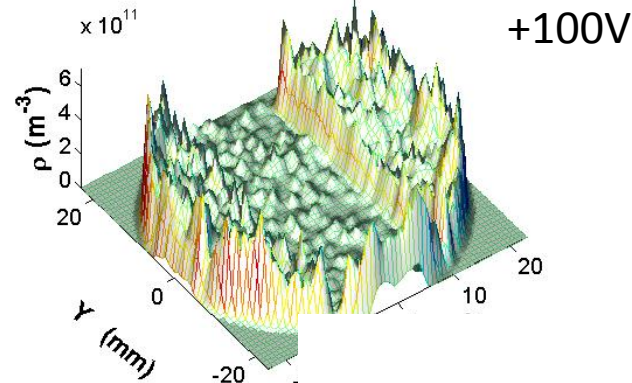
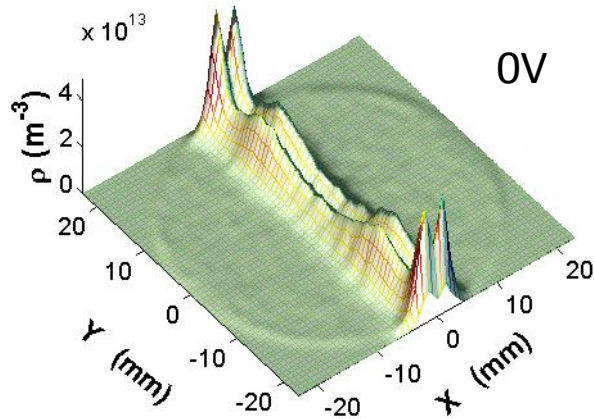


Clearing Field (left) & potential (right)

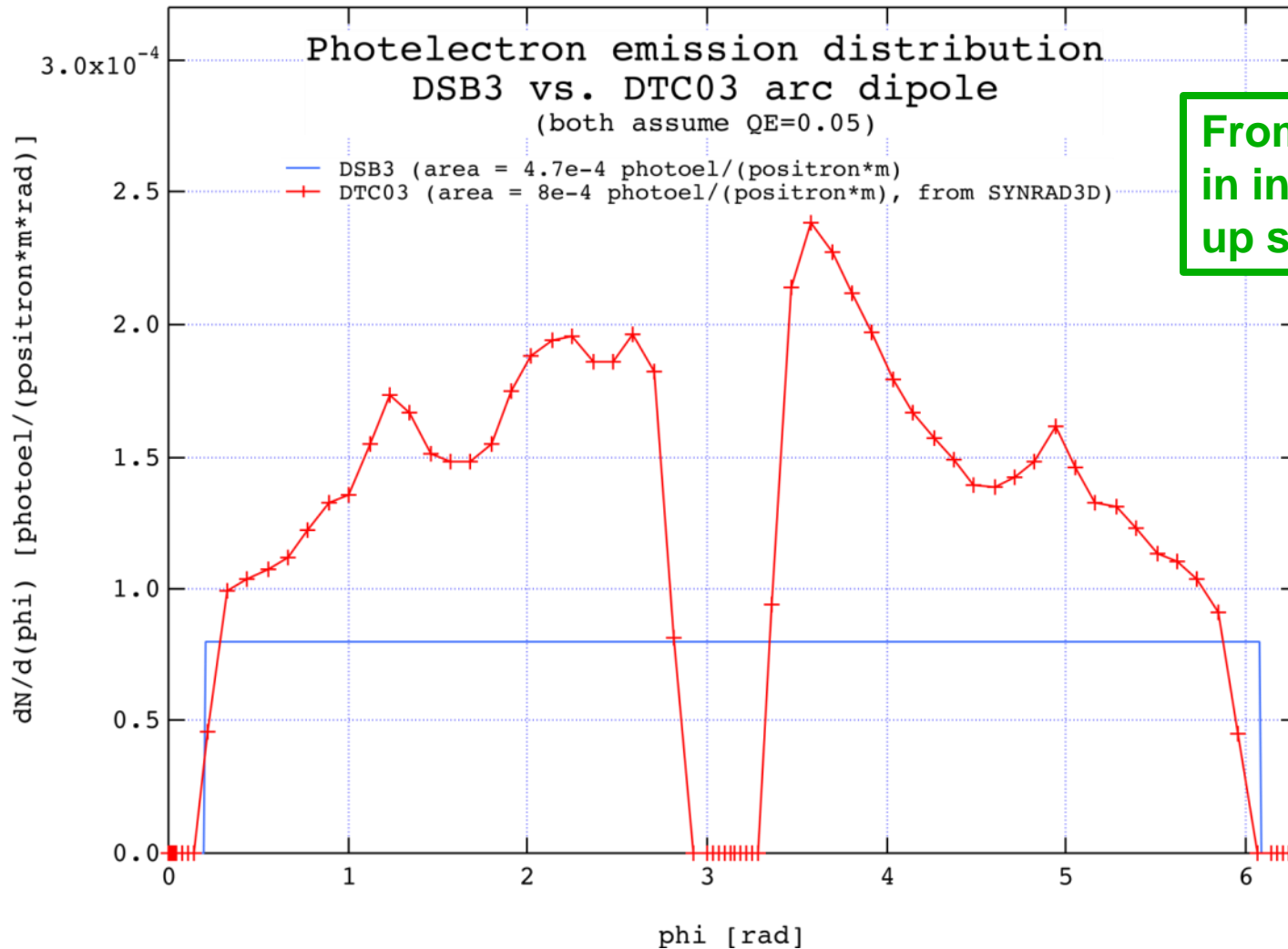
L. Wang, SLAC



# Effect of Clearing Electrodes on Electron Cloud in a Wiggler magnet



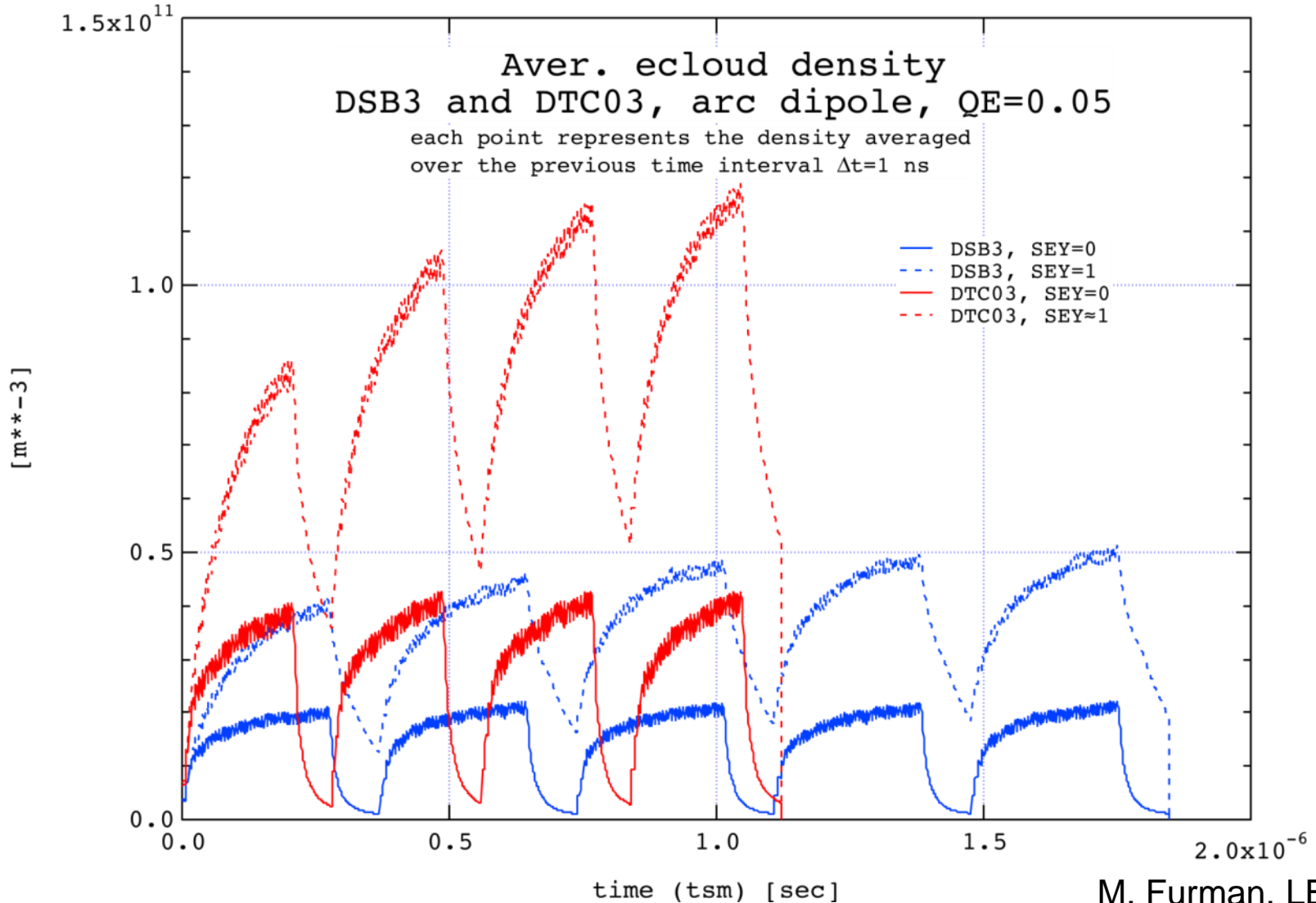
# Arc Bend: Photoelectron emission distribution along the perimeter of the chamber cross section



From Synrad3D  
in input to build  
up simulations

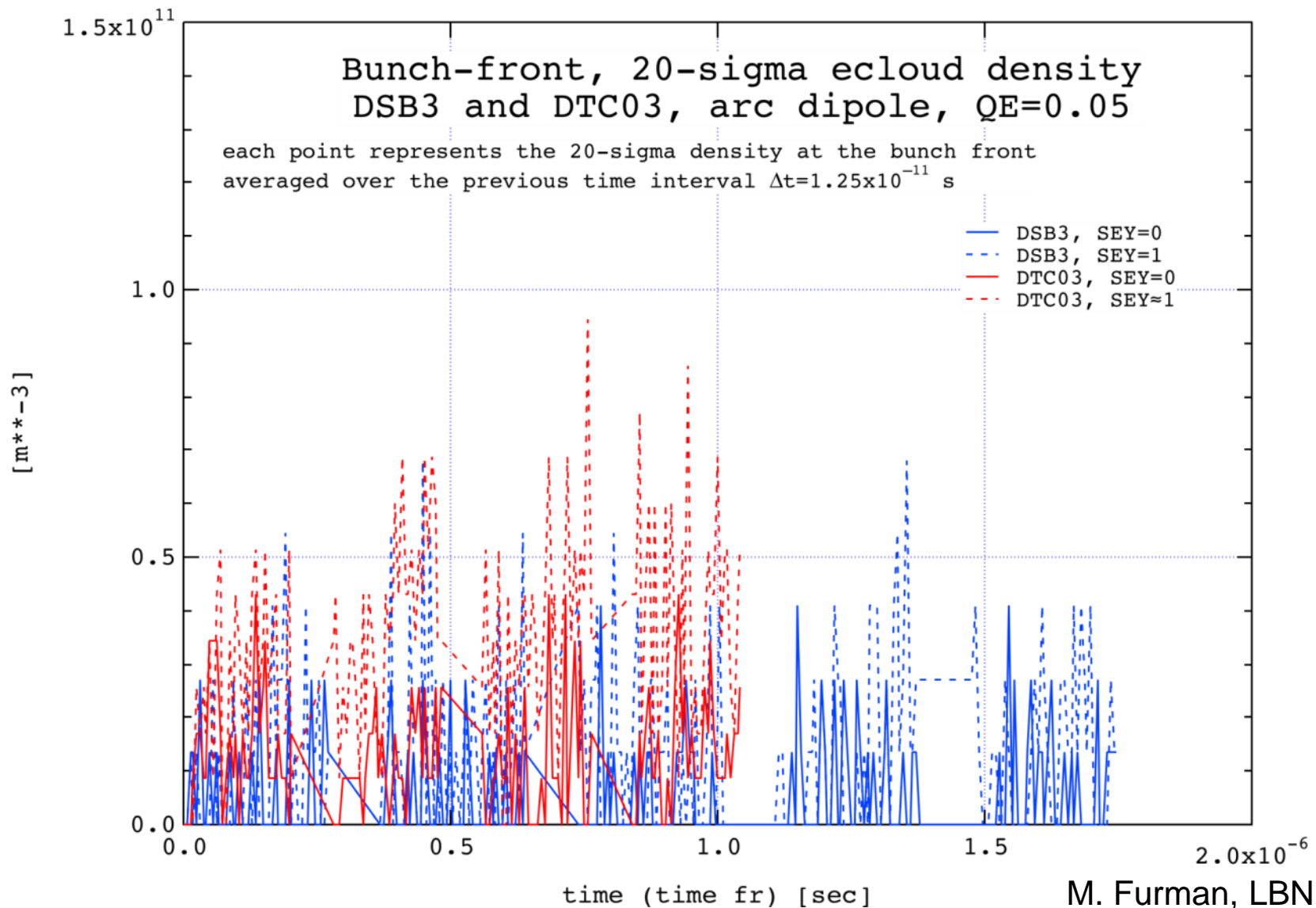
M. Furman, LBNL

# Bends: Overall average EC density: all cases (QE=0.05)



M. Furman, LBNL

# Bunch-front 20-sigma EC density (QE=0.05)



M. Furman, LBNL

# Bends: Summary table of results for $n_e$ Compare SEY=0 and SEY=1 (units: $10^{10} \text{ m}^{-3}$ )



	DTC03
Overall density at end of train peak SEY=0	~4
peak SEY=~1	>~12
20-sigma density during train peak SEY=0	~2
peak SEY=~1	~5
Bunch-front, 20-sigma density peak SEY=0	~2
peak SEY=~1	~4

M. Furman, LBNL

Two more steps:

- 1) Estimate electron cloud in Bends with grooves implemented in vacuum chambers
  - 2) Evaluate beam stability with the predicted level of electron cloud density for each element in the ring
- Before completing these studies, with implemented mitigations the ring cloud density is  $\sim 4 \times 10^{10} \text{ e/m}^3$  a factor 3 lower than the instability threshold estimated earlier in 2010 ... !

# Choices of groove geometry

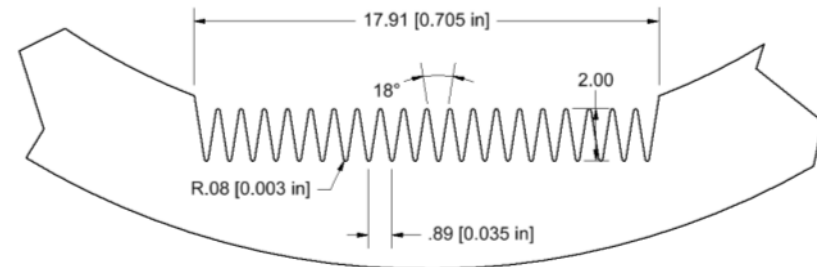
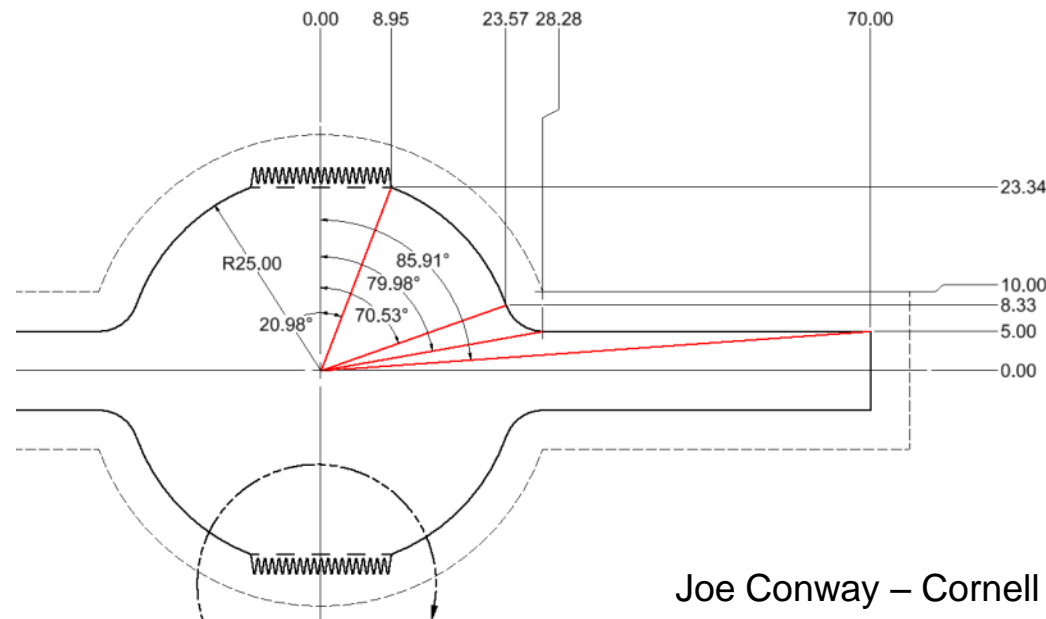
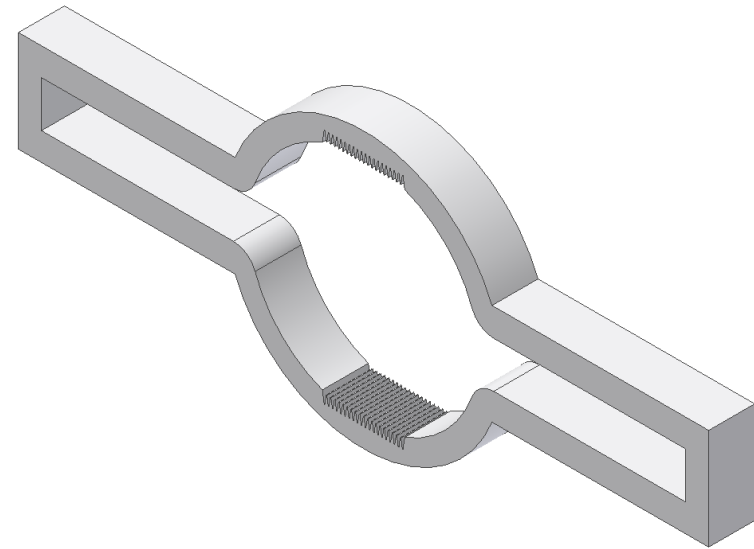
Let us be clear:

- In magnetic field regions: **Triangular** grooves are very effective and rectangular grooves are not as effective.
- In field-free regions: **Rectangular** grooves are very effective and triangular grooves are not as effective



# Mitigations: Dipole Chamber with Grooves

- 20 grooves (19 tips)
- 0.079in (2mm) deep with 0.003in tip radius
- 0.035in tip to tip spacing
- Top and bottom of chamber





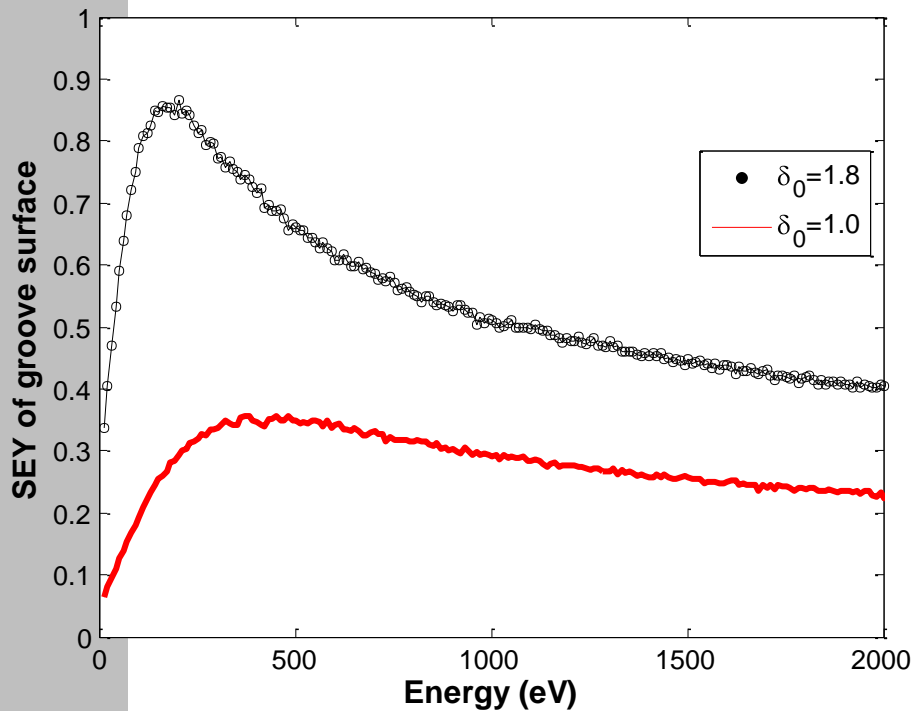
# SEY simulation: grooved surface



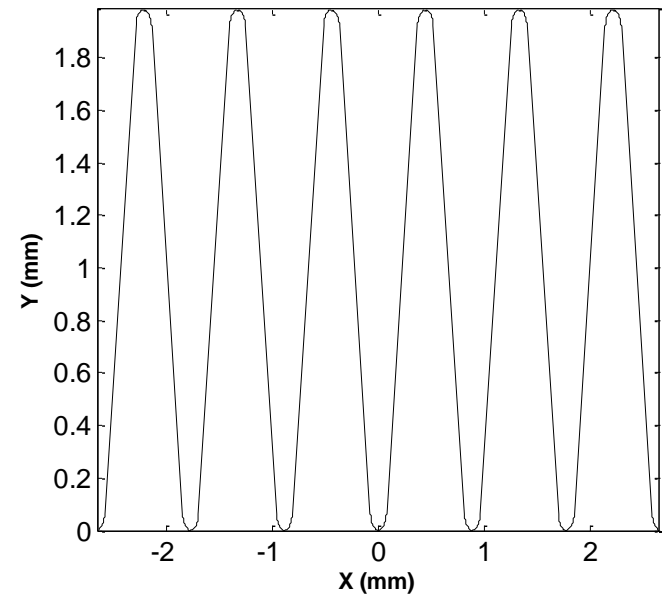
## SEY of Grooved Surface in ILC Dipole magnet (2.28kG)

1<sup>st</sup> case:  $\text{Sey}_0=1.8$  (Un-processed TiN ,before installation in CesrTA)

2<sup>nd</sup> case:  $\text{Sey}_0=1.0$  (Processed TiN);



Simulated SEY of Grooved Surface



Groove shape used in simulation

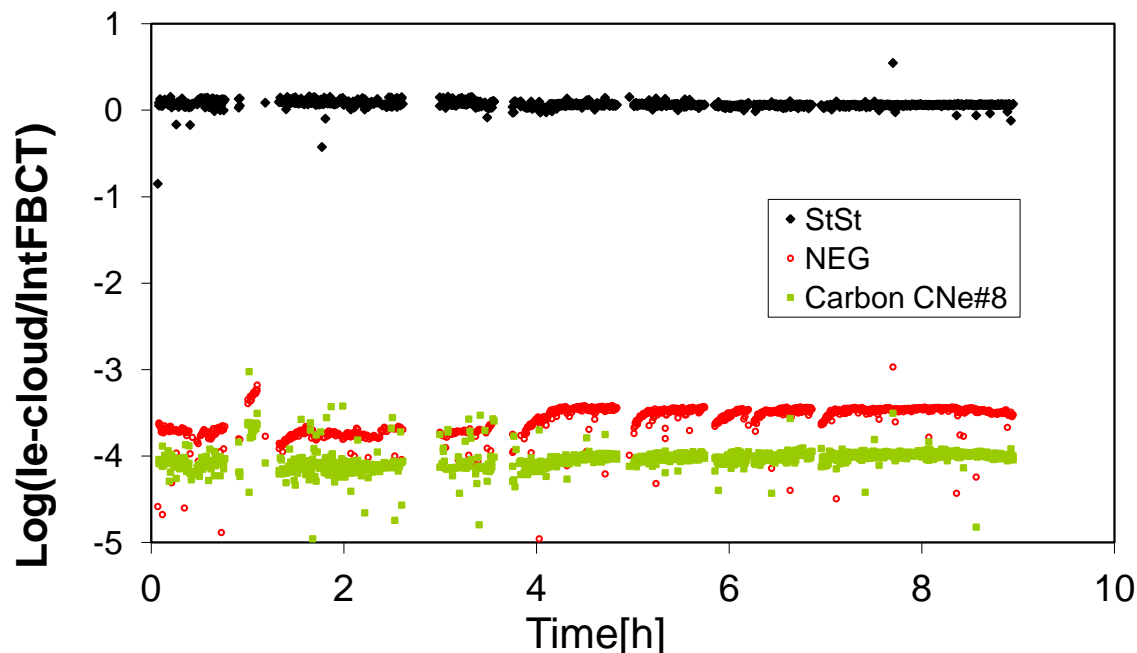
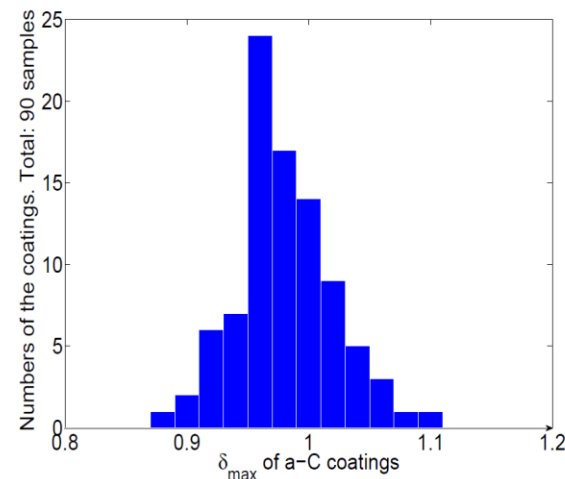
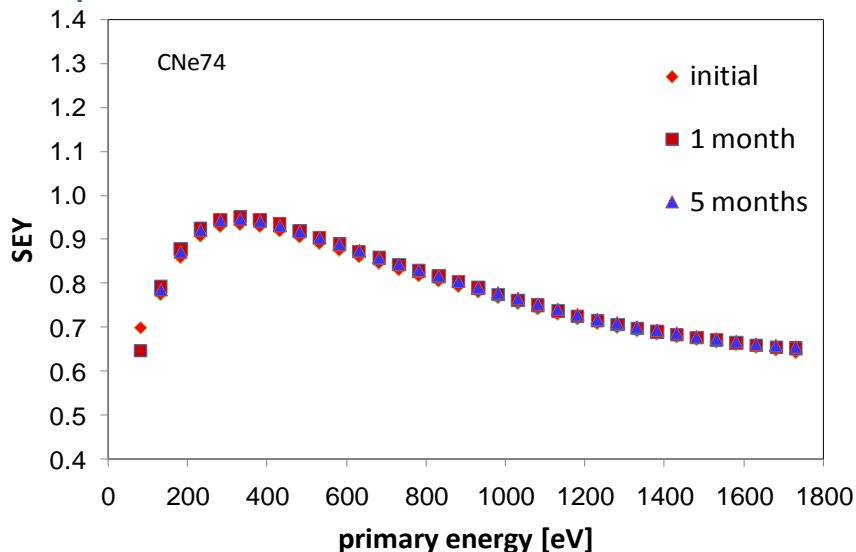
# Electron cloud mitigations in LHC complex

Main focus on:

- Scrubbing or conditioning in the LHC
- Amorphous Carbon coating for the SPS
- Single-bunch Feedback system under development for the SPS → LHC

- Scrubbing: combined effect of stimulated gas desorption and carbon graphitization on surface
- Estimated 2 weeks of scrubbing for LHC
- (Comments. Additional effects to be considered: as electron cloud decrease, effect of scrubbing also diminishes =asymptotic behavior near SEY threshold, and slow desorption and evacuation of surface molecules in cold surfaces due to cryogenic re-pumping)

# Demonstrated a-C coatings performance:



Coatings with maximum SEY close to 1 can be produced with high reliability

Reduction by  $10^4$  of the e-cloud current in SPS e-cloud monitors with LHC beam at 25 ns



# Preparation for SPS magnet prototype coating



## Plan 2013 (Long Shutdown 1):

- Coated Half cell already installed
- Coating of 12 main dipoles of SPS + 3 Quadrupoles to obtain 2 coated full cells. Instrumented with pressure gauges etc..

## Plan 2018 (long shutdown 2):

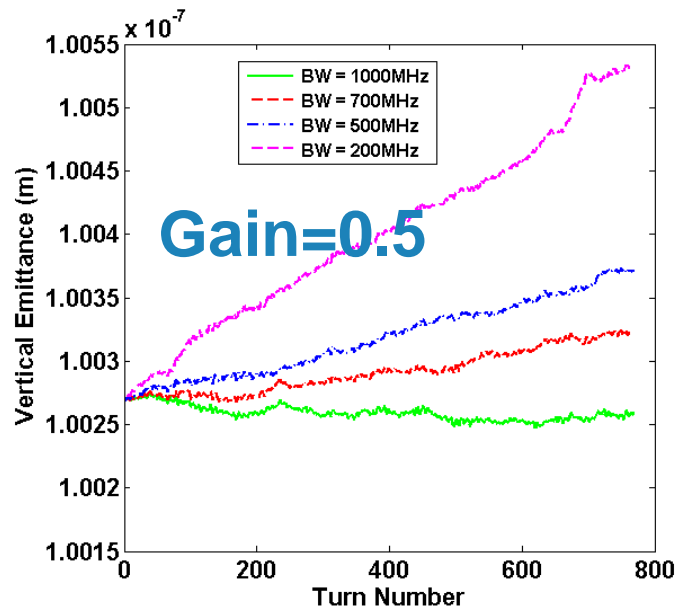
- Coating of all main dipoles and quadrupoles (still under evaluation for half of the dipoles, possible conditioning )

[1] P. Costa Pinto and N. Bundaleski talks at ECLOUD12

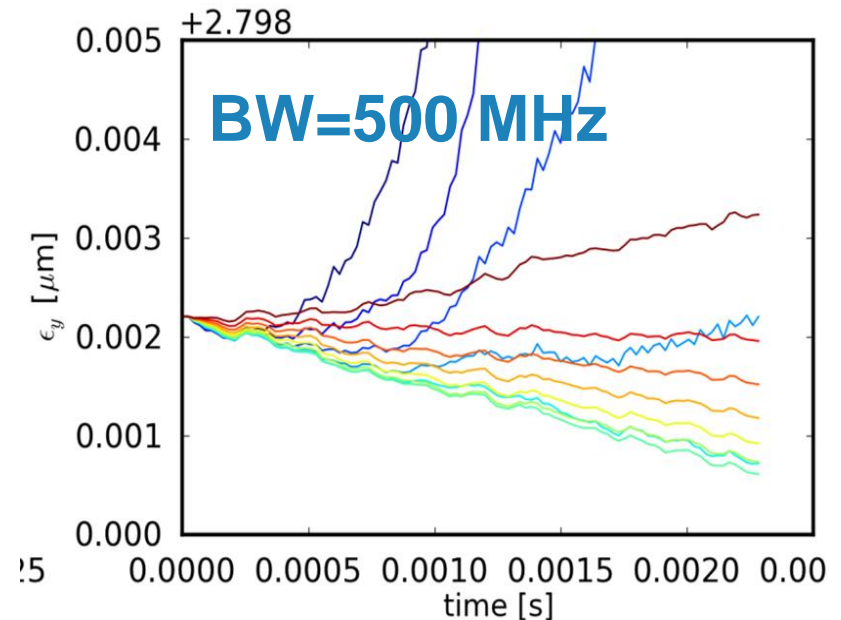
## SPS – simulations with feedback

- E-cloud density:  $5\text{-}6 \times 10^{11} \text{ e/m}^3$ ,  $1.1 \times 10^{11} \text{ ppb}$ , Bandwidth = 200MHz-1GHz

### Fixed gain, vary bandwidth



### Fixed bandwidth, vary gain



Damped emittance. Very encouraging preliminary results from simulations (HeadTail, CMAD, WARP)



# Summary

- Methodical evaluation of electron cloud in ILC ongoing for Technical Design Report (2012)
- Evaluated photon rates and distributions with newly developed 3D code.
- Electron cloud density in all drifts with solenoid  $\sim 0$ .
- Evaluated cloud density in ILC DR quadrupoles of arc and wiggler sections, in sextupoles, in arc bends and in wigglers.
- Coming next: grooves in bends and instability evaluations.
- News: Cloud density already promisingly low.
- Concern: **additional effect of incoherent emittance growth** observed even at very low cloud density (more about it soon)
- Mitigations for LHC/SPS: soon scrubbing, then  $\alpha$ -C coatings and single-bunch feedback