



Istituto Nazionale di Fisica Nucleare  
Laboratori Nazionali di Frascati



# 25 Years of DAΦNE Operation



Catia Milardi

*Scientific Head of the DAΦNE Accelerator Complex,  
on behalf all the colleagues, protagonist of the  
DAΦNE endeavor*



25 years of DAΦNE operation, Catia Milardi,  
The November J/Ψ revolution 50 years later,  
November 18, 2024, LNF, Frascati, Italy.

# First Beam Stored at DAΦNE

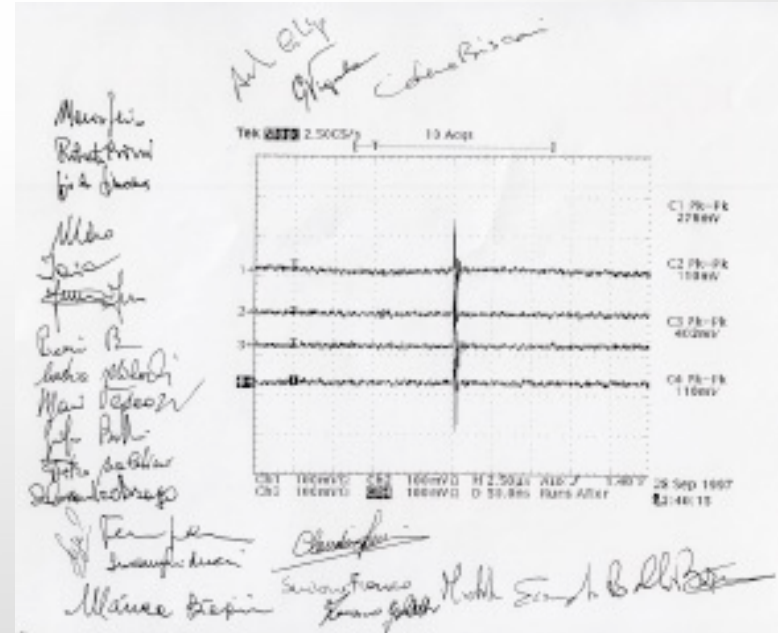


Table IV: DAΦNE Commissioning Milestones

Accumulator Ring Installation	December 95
First e- beam through the Tr. Line	27 May 96
First Turn in the Accumulator	1 June 96
Multiturn in the Accumulator	6-7 June 96
First Stored Beam in the Accumulator	21 June 96
120 mA in the Accumulator	30 January 97
LINAC e <sup>+</sup> beam to specifications	March 97
Main Rings Vacuum Connected	July 97
Extraction from the Accumulator	20 September 97
First e <sup>-</sup> Beam in the Main Ring	28 September 97
Multiturn in the Main Ring	4 October 97
First Stored Beam in the Main Ring	25 October 97

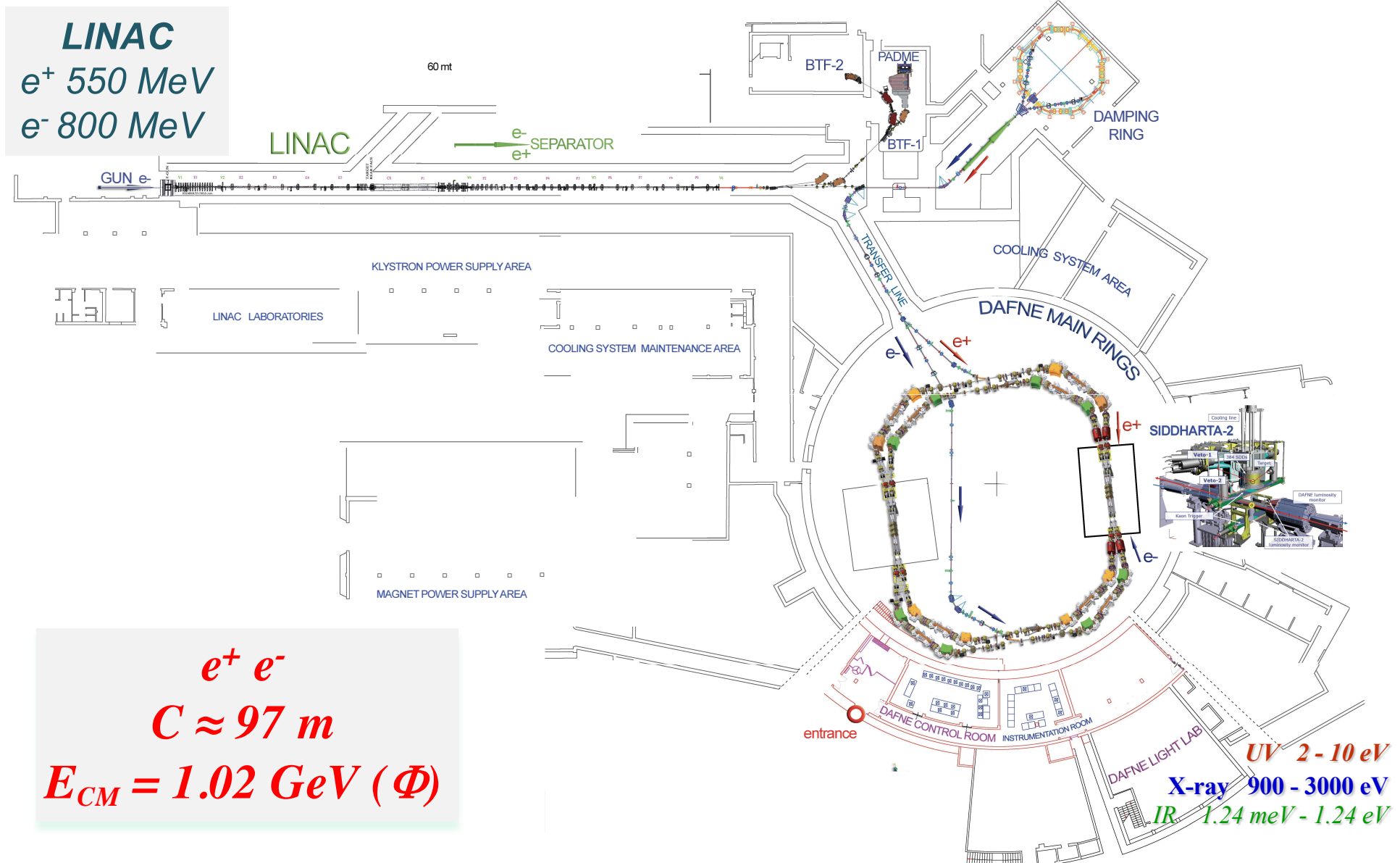
**ICFA Advanced Beam Dynamics  
Workshop on Beam Dynamics  
Issues for e<sup>+</sup>e<sup>-</sup> Factories,  
Frascati, October 20-25, 1997**

DAΦNE was built in 5 years

# Outline

- *DAΦNE history and overview.*
- *DAΦNE performances optimization.*
- *DAΦNE experience with the Crab-Waist collision scheme.*
- *DAΦNE achievements and contributions to the physics of particle accelerators.*
- *Physics activities at DAΦNE.*
- *Conclusions.*

# The DAΦNE Accelerator Complex



**LINAC**  
 $e^+$  550 MeV  
 $e^-$  800 MeV

$e^+ e^-$   
 $C \approx 97 \text{ m}$   
 $E_{CM} = 1.02 \text{ GeV } (\Phi)$

# DAΦNE History



- **DAΦNE** is an electron-positron collider designed in the mid '90s, it came into stable operation in 2001.
- In the 20<sup>th</sup> century DAΦNE, together with PEP-II, KEKB, BEPC-II, introduced a new collider category: **THE FACTORIES**.
- Advances in accelerator physics concerning:
  - magnets, vacuum systems, diagnostics, feedback, control systems etc. ,
  - understanding the impact of collective effects (wakefield, intrabeam scattering, e-cloud etc.),led to a new class of colliders that store multi bunch high intensity beam currents in independent rings which share only the interaction region.
- The Factories had to face new challenges:
  - preserve the “single beam” “low charge” parameters: 3D emittance
  - maintain stable beams;
  - Interaction Region design, especially low-beta;
  - synchrotron radiation and beam losses handling;
  - beam power, and RF power;
  - Luminosity degradation due to collision with horizontal crossing angle and beam-beam interaction.

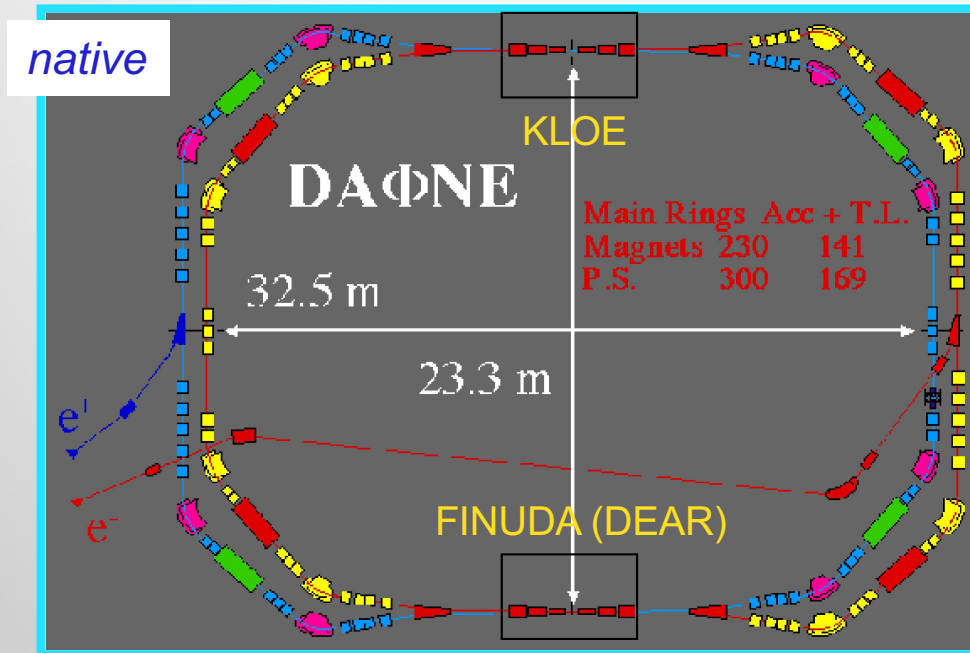
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  - beam power, and RF power;
  - Luminosity degradation due to collision with horizontal crossing angle, and beam-beam interaction.

At the beginning of the 21<sup>st</sup> century DAFNE, developing and implementing a new approach to collisions the Crab-Waist collision scheme, became protagonist of a new transition in the field of colliders, the advent of the ***Super Factories.***

# DAΦNE Main Ring Layout and Parameters



“Proposal for a  $\Phi$ -factory”, LNF-90/031 (IR), 1990.



	DAΦNE native	DAΦNE Crab-Waist
Energy (MeV)	510	510
$\theta_{\text{cross}}/2$ (mrad)	12.5	25
$\epsilon_x$ (mm·mrad)	0.34	0.28
$\beta_x^*$ (cm)	160	23
$\sigma_x^*$ (mm)	0.70	0.25
$\Phi_{\text{Piwinski}}$	0.6	1.7
$\beta_y^*$ (cm)	1.80	0.8
$\sigma_y^*$ ( $\mu\text{m}$ ) low current	5.4	3.1
Coupling, %	0.5	0.5
Bunch spacing (ns)	2.7	2.7
$I_{\text{bunch}}$ (mA)	13	15
$\sigma_z$ (mm)	25	15
$N_h$	120	120

*Native layout included two IRs based on quadrupole triplet configuration.*

*Collisions were provided alternatively to each one of the two IRs.*

# Colliding Rings Main Features

- Rings have no periodicity
- *Large aperture short magnets with long fringe fields*
- *Strong non-linearities coming from:  
Wigglers,  
C-type correctors,  
large high strength Quadrupoles used in the native IRs based on  
a triplet configuration.*
- *Main IR based on permanent magnet quadrupoles whose design has  
been revised and improved several times.*
- *Reduced spaces cause cross talk among elements in the same ring,  
between the two rings and among rings and TLS*
- *Very complex Al beam pipe that must withstand a high thermal load.  
The arch chambers are manufactured in a single block.  
Al has high SEY*



# Colliding Rings Main Features

- Rings have no periodicity
- *Large aperture short magnets have long fringe fields*
- *Strong non-linearities coming from:*
  - Wigglers, mitigated*
  - C-type correctors,*
  - large high strength Quadrupoles used in the native IRs based on a triplet configuration. partially mitigated*
- *Main IR based on permanent magnet quadrupoles whose design has been revised and improved several times.*
- *Reduced spaces cause cross talk among elements in the same ring, between the two rings and among rings and TLS*
- *Very complex Al beam pipe that must withstand a high thermal load. The arch chambers are manufactured in a single block. Al has high SEY. mitigated*

# Beams Main Features

Colliding beams have:

- low energy,
- high intensity beam currents, obtained filling about 110 buckets out of the 120 available,
- Beams experience bunch lengthening,
- short bunch spacing 2.7 nsec,
- long damping time.

*Bringing DAΦNE to achieve design performances imposed to address and study, the complex Interplay between beam-beam interaction and a large ensemble of other effects including: collective effects, vacuum effects, RF and FBK systems, non-linear beam dynamics ...*

*These studies provided original insight, and allowed to mitigate, and in many case avoid negative interferences.*

# Conventional Approach to High Luminosity

$$L = N_b f_0 \frac{N^2}{4\pi\sigma_x^* \sigma_y^*} \quad \xi_{x,y} = \frac{Nr_e}{2\pi\gamma} \frac{\beta_{x,y}^*}{\sigma_{x,y}^* (\sigma_x^* + \sigma_y^*)} \quad L = N_b f_0 \frac{\pi\gamma^2 \xi_x \xi_y \epsilon_x}{r_e^2 \beta_y^*} \left(1 + \frac{\sigma_y^*}{\sigma_x^*}\right)^2$$

Small  $\beta_y^*$

Higher number of particle per bunch  $N$

More bunches  $N_b$

Higher tune shift  $\xi_{x,y}$

Greater horizontal rms beam size  $\sigma_x$

Small crossing angle  $\theta_x$

Small Piwinsky angle  $\Phi = \frac{\sigma_z}{\sigma_x} \tan \frac{\theta_x}{2} < 1$

# Conventional Approach Limitations

$\beta_y^* \sim \sigma_z$  to avoid hourglass effect

$\sigma_z$  reduction led to:

- single bunch instability
- bunch lengthening and microwave instabilities
- CSR production

Higher  $N$  and  $N_b$

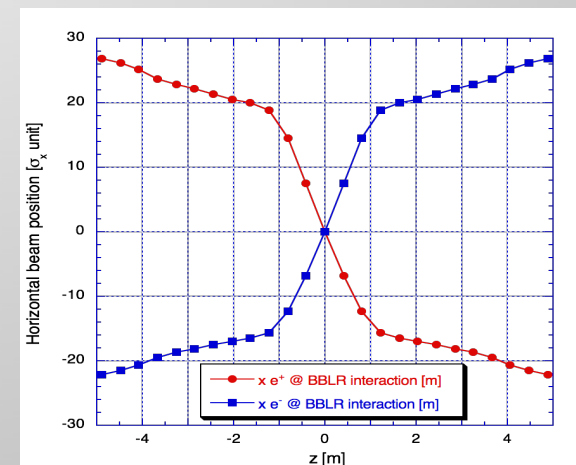
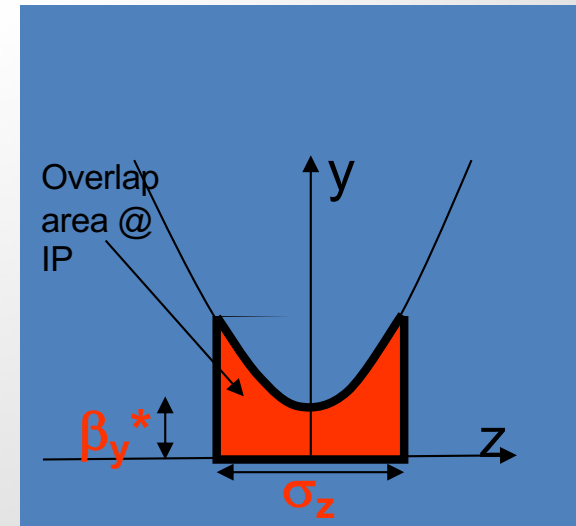
- led to enhanced power losses
- increase wall plug power requirements
- causes coupled bunch instabilities

Tune shifts  $\xi_{x,y}$  are constrained by beam-beam limit

Larger  $\sigma_x$  conflicts with

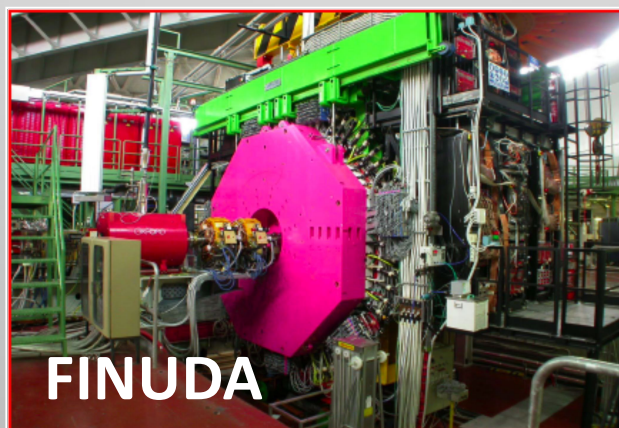
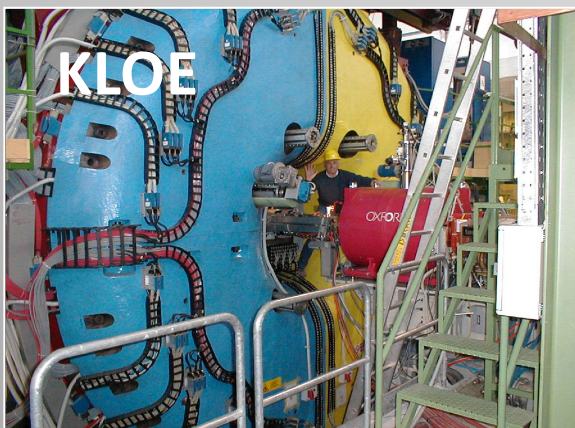
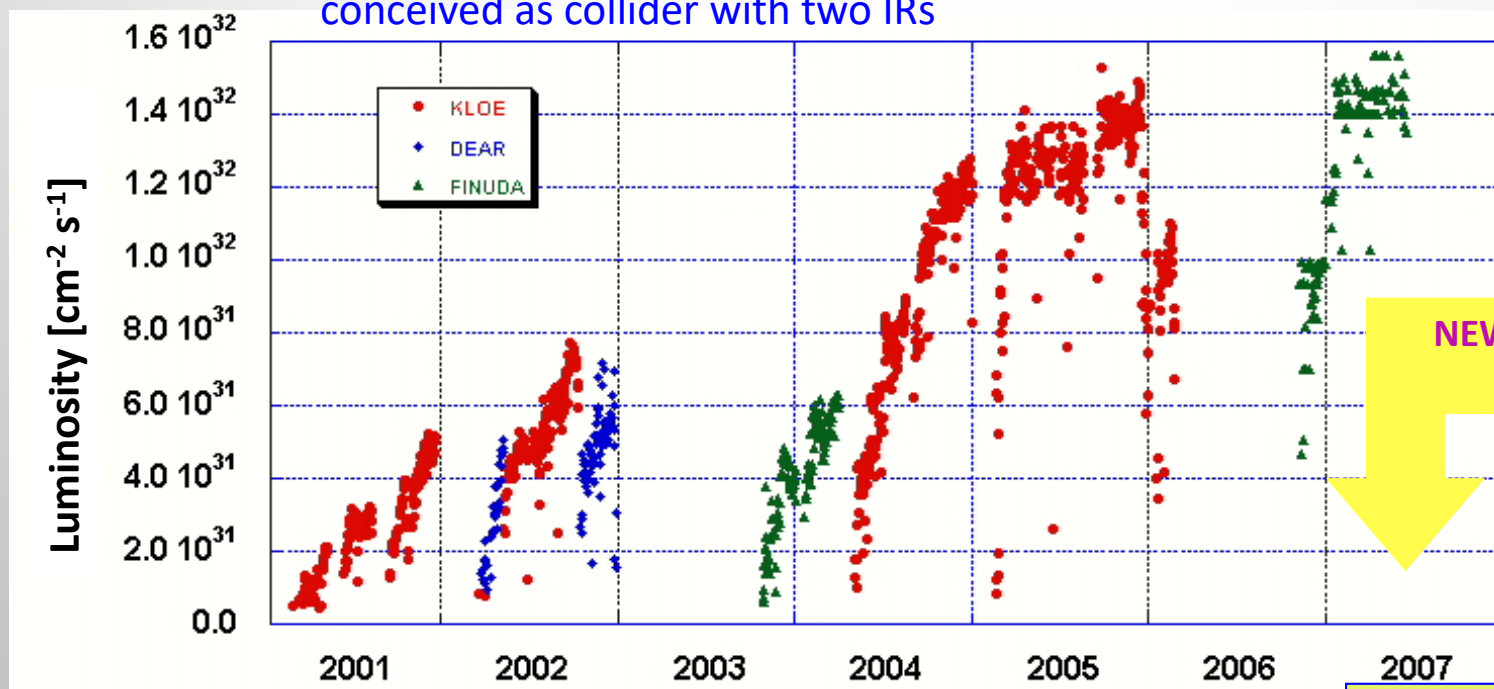
- beam stay clear and dynamical aperture requirements

Long-range beam-beam interactions causing  $\tau^+ \tau^-$  reduction limiting  $I_{MAX}^+ I_{MAX}^-$  and  $\rightarrow L_{peak}$  and  $L_f$



# $L_{\text{peak}}$ at DAΦNE 2001 ÷ 2007

$L_{\text{peak}}$  had a remarkable evolution mainly due to several machine upgrades  
Experiments took data one at the time, although DAΦNE had been originally conceived as collider with two IRs



$L_{\text{logged}}$  ( $\text{fb}^{-1}$ ) 2001 ÷ 2007

KLOE	3.0
FINUDA	1.2
DEAR	0.2

# *Crab-Waist* Collision Scheme

# Large Piwinski angle

Horizontal crossing angle  $\theta$

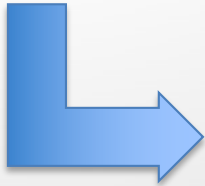
Large Piwinski angle  $\Phi$

$$\Phi \approx \frac{\sigma_z}{\sigma_x^*} \frac{\theta}{2}$$

large  $\theta$   
small  $\sigma_x$

New IR layout  
Lower beam  $\varepsilon$

$$\xi_y \propto \frac{N \sqrt{\beta_y^*}}{\sigma_z \theta} \quad \xi_x \propto \frac{N}{(\sigma_z \theta)^2} \quad L \propto \frac{N \xi_y}{\beta_y^*}$$

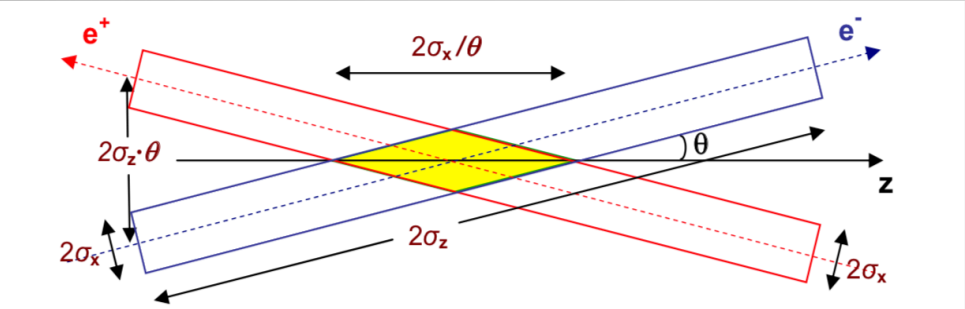


- lower  $\xi_x$  (tune shift)
- $L_{\text{geometric}}$  gain

$\beta_y^*$  can be reduced down to the limit of the two beams overlap region  $\Sigma$

$$\Sigma \propto \frac{\sigma_x}{\theta} \quad \beta_y \propto \frac{\sigma_x}{\theta} \ll \sigma_z$$

New low- $\beta$  section  
Ad hoc low- $\beta$  optics



P. Raimondi et al., LNF-07/003 (IR) 29 Gennaio 2007



# Crab-Waist Transformation

Collisions with large  $\theta$  is not a new idea

**Crab-Waist** transformation is

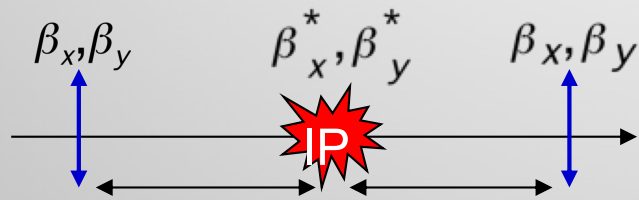
P. Raimondi, 2<sup>o</sup> SuperB Workshop, March 2006,  
 P. Raimondi, D. Shatilov, M. Zobov, physics/0702033,  
 C. Milardi et al., Int.J.Mod.Phys.A24, 2009.

Powerful Sextupoles  
 Proper IR optics

$$y = \frac{xy'}{2\theta}$$

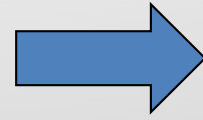
sextupole

(anti)sextupole

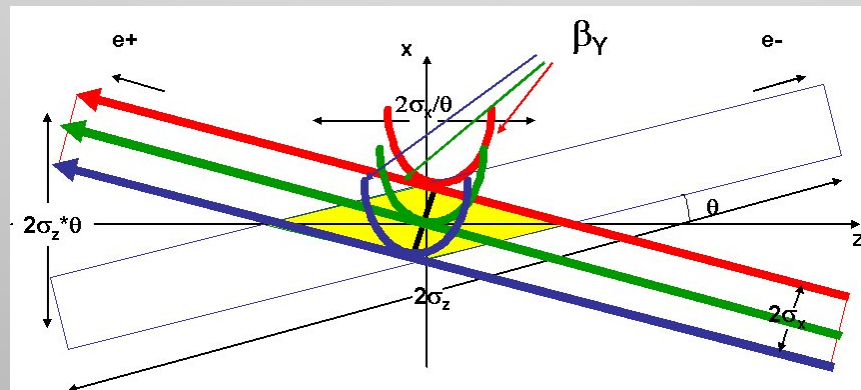


$$\Delta\nu_x = \pi$$

$$\Delta\nu_y = \frac{\pi}{2}$$



- $L_{\text{geometric}}$  gain
- X-Y synchro-betatron and betatron resonance suppression



without CW Sextupoles

# Large Piwinski angle

Collisions with large  $\theta$  is not a new idea

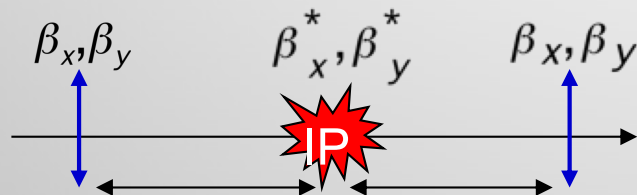
**Crab-Waist** transformation it is

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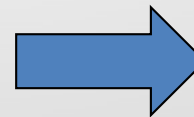
sextupole

(anti)sextupole



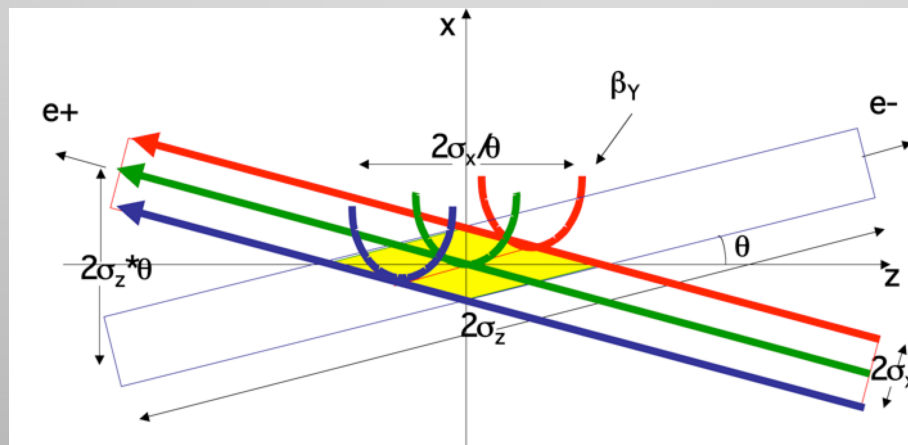
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Powerful Sextupoles  
 Proper IR optics

- $L_{\text{geometric}}$  gain
- X-Y and synchro-betatron resonances suppression



with CW Sextupoles

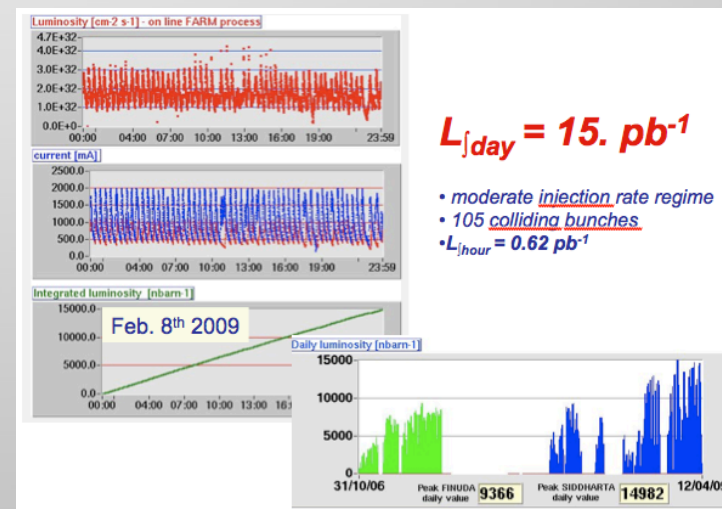
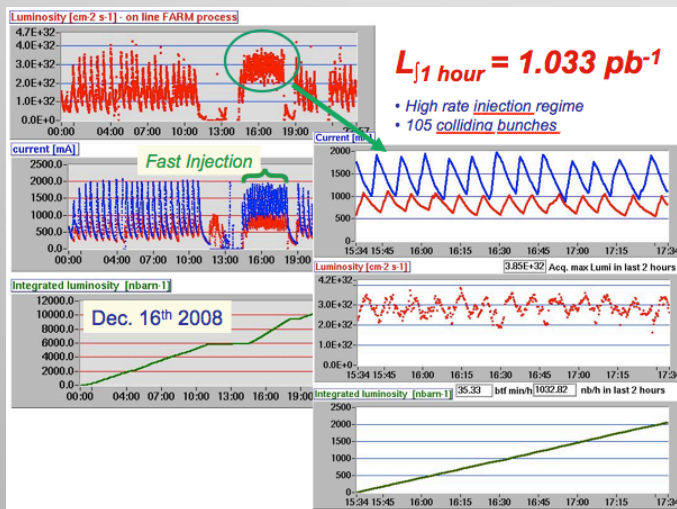
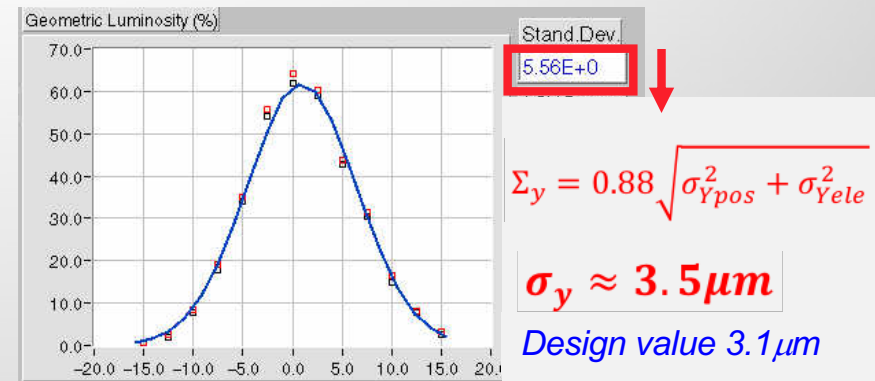
# *Crab-Waist Test* during SIDDHARTA Run

# Crab-Waist collisions and SIDDHARTA

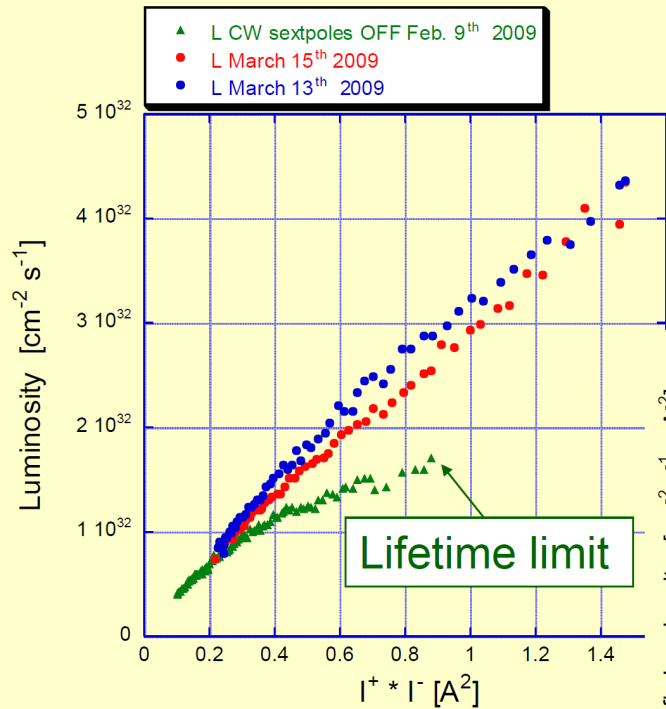
- Large crossing angle and *Crab-Waist* collisions proved to be effective in *increasing luminosity by a factor 3*
- The DAΦNE collider, based on the new collision scheme including Large Piwinski angle and *Crab-Waist*, has been successfully commissioned achieving record performances



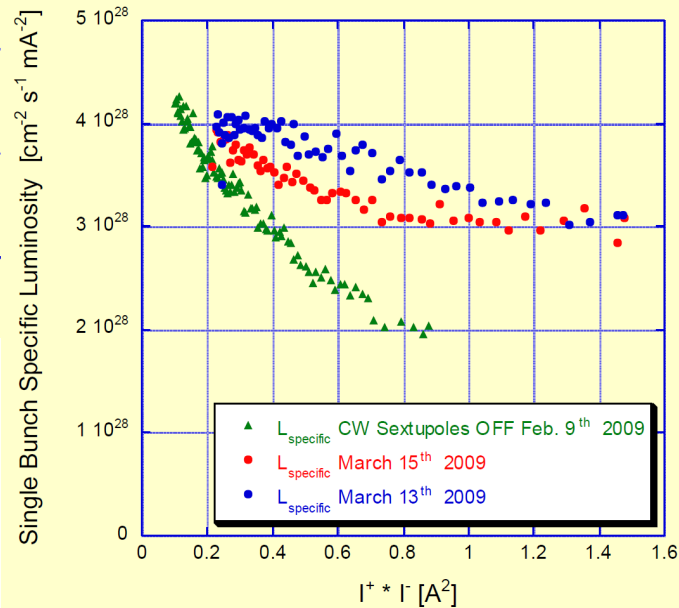
$L_{\text{peak}} = 4.5 \cdot 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$   
 $L_{\text{f1 day}} = 15.0 \text{ pb}^{-1}$   
 $L_{\text{f1 hour}} = 1.033 \text{ pb}^{-1}$   
 $L_{\text{f run}} \sim 2.8 \text{ fb}^{-1}$  (delivered in 18 months)



# Crab-Waist Compensation, First Experimental Evidence

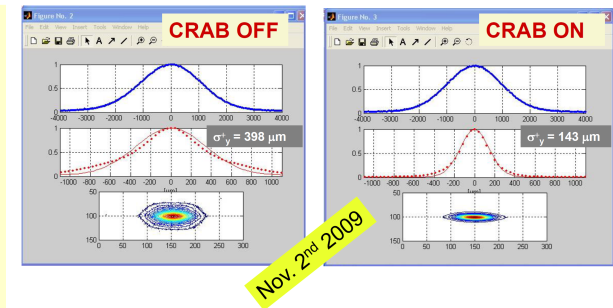


Crab on/off Specific Luminosity vs Current Product



Crab on/off Luminosity vs Current Product

Transverse Beam Profile Measurements



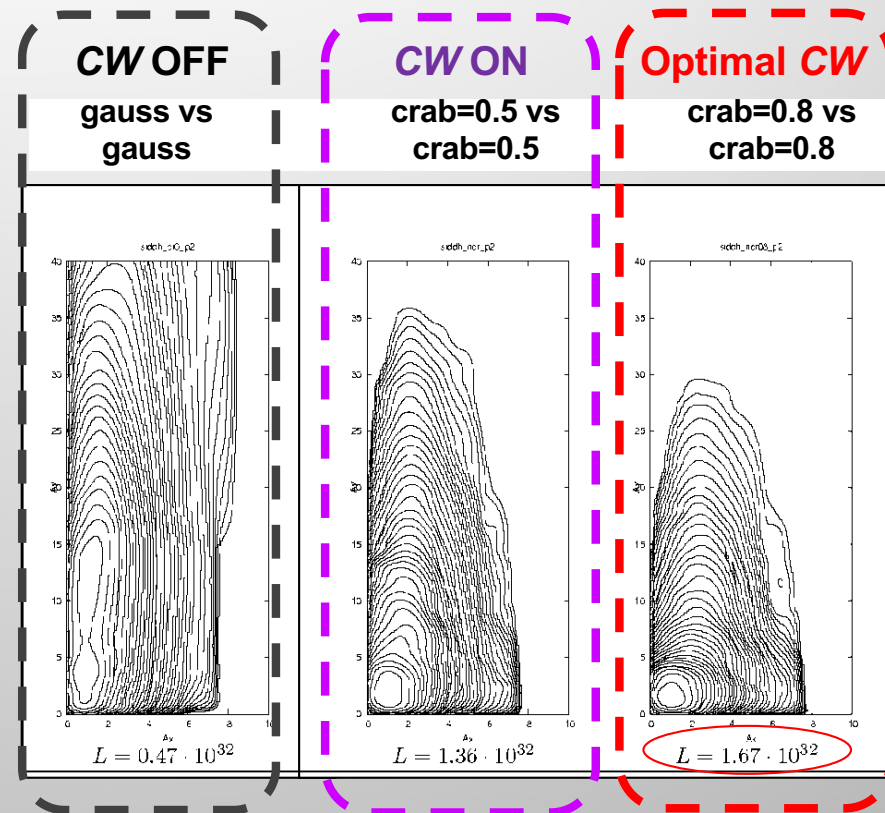
Specific luminosity drop consistent with single beam collective effects

# Weak-Strong Simulations

*Crab-Waist* compensation works in weak-strong regime also, and measured luminosity is in good agreement with *Lifetrack* code (D. Shatilov) predictions. Electron beam is strong beam, and the crabbed one.

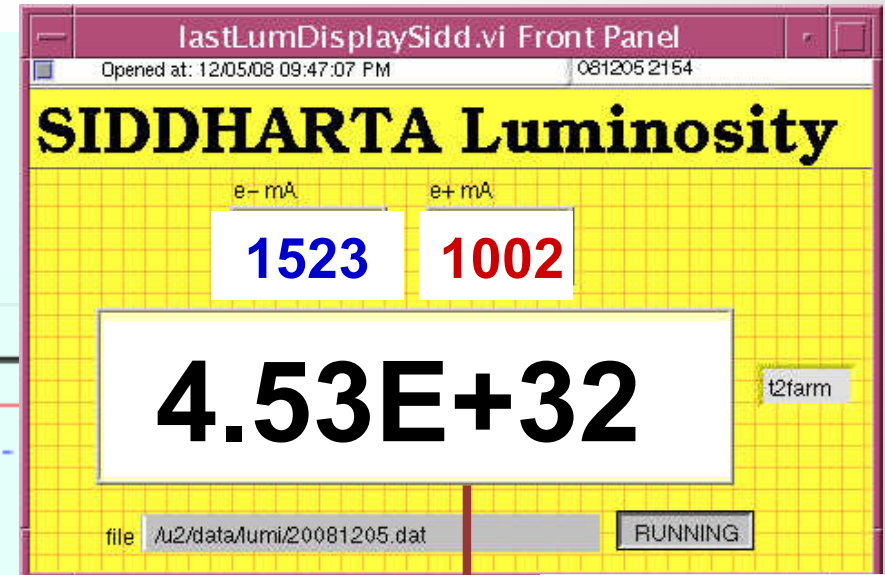
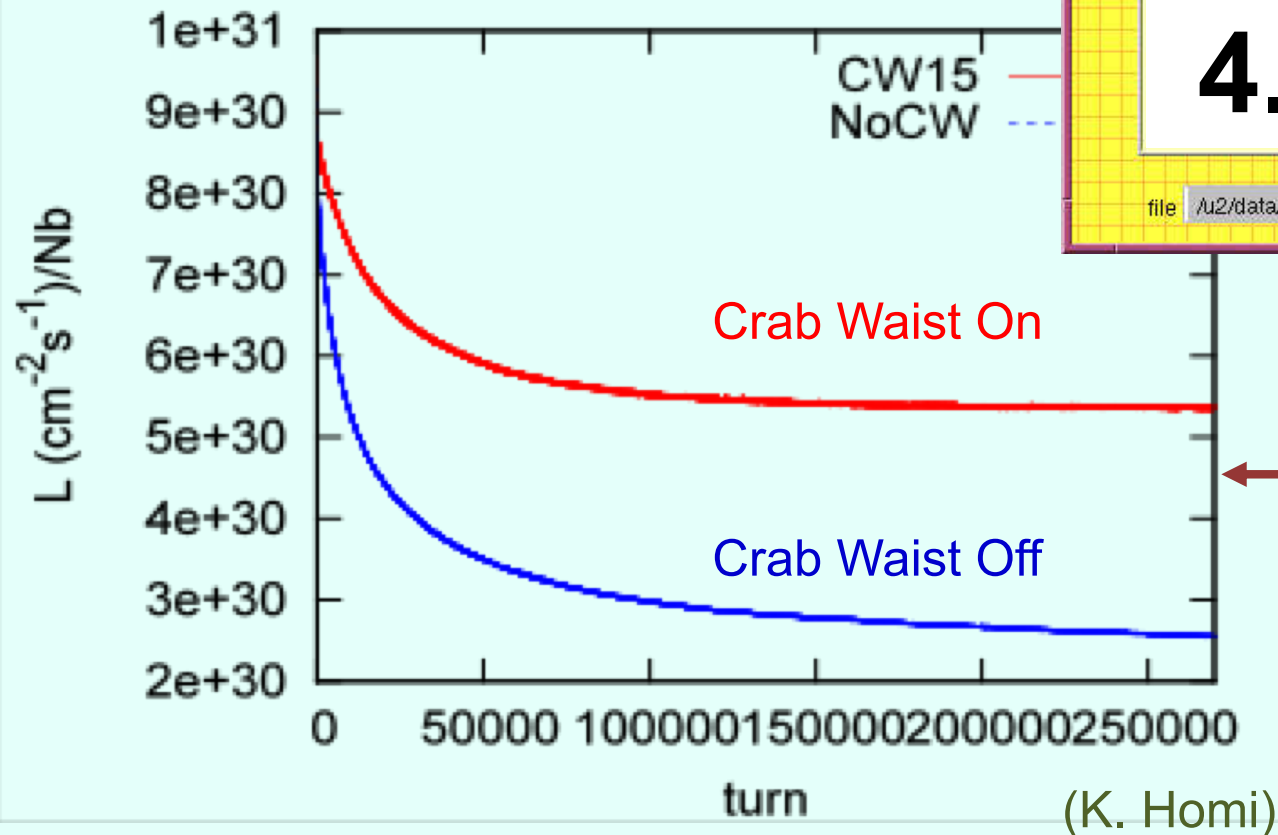


$$\xi_y = 0.09$$



# Strong-Strong Beam-Beam Simulations

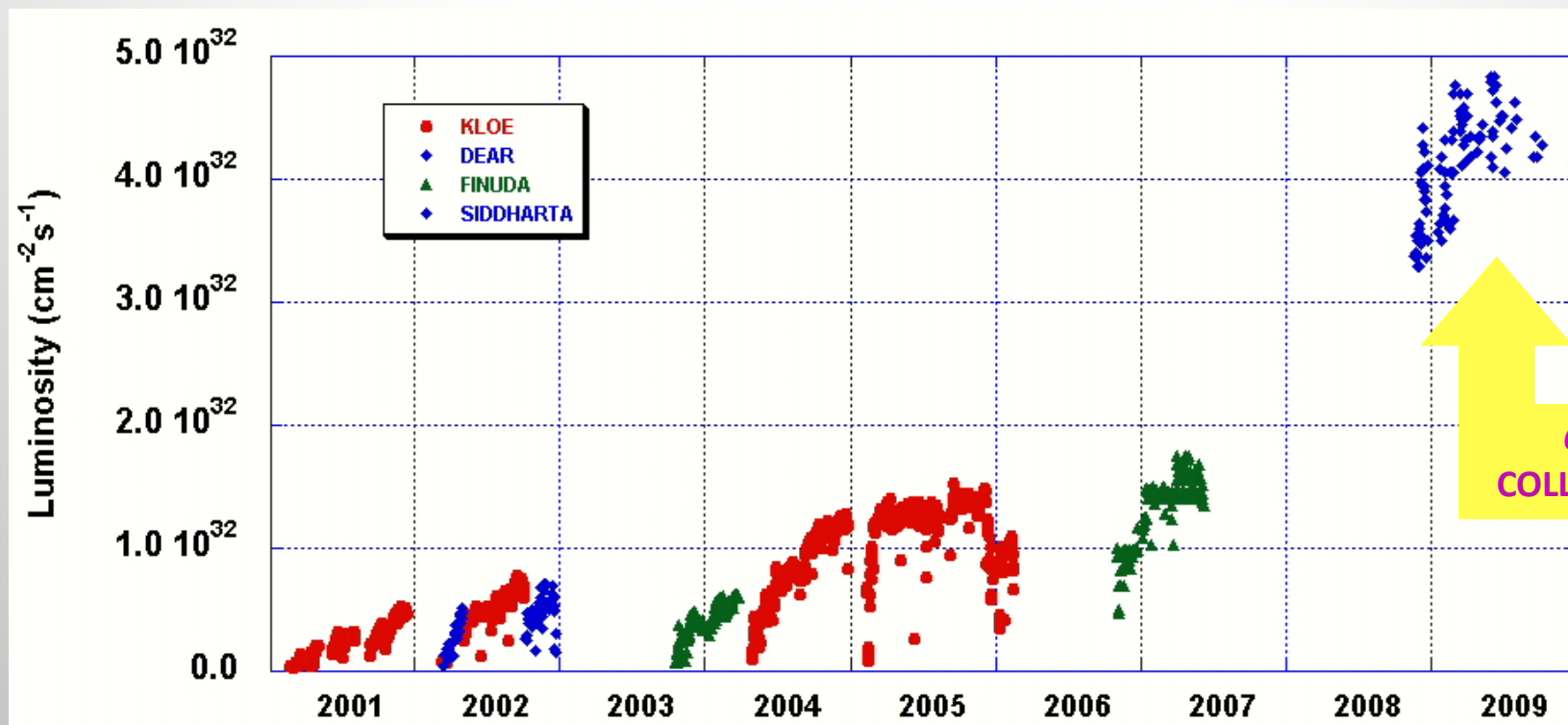
Single Bunch Luminosity  
(Damping time = 110.000 turns)



105 bunches

about 20% lower

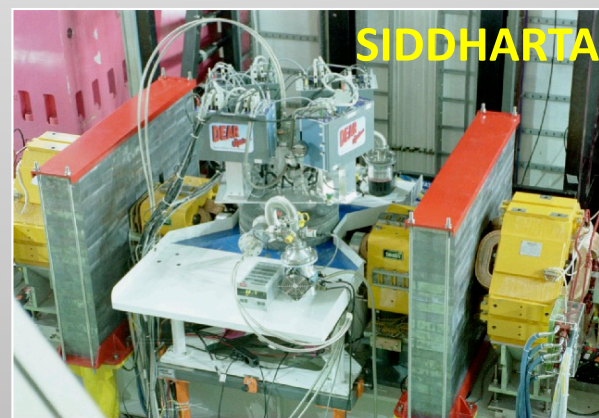
# Luminosity at DAΦNE 2001 ÷ 2009



Design Goal

Crab-Waist  
COLLISION SCHEME

- A factor 3 higher luminosity achieved without increasing beam currents
- No evidence of vertical BB saturation with *CW-Sextupoles* on ( $\xi_y = 0.044$ )
- LRBB interaction cancelled





## 36<sup>th</sup> MEETING OF THE LNF SCIENTIFIC COMMITTEE FINDINGS AND RECOMMENDATIONS

MAY 2008

<b>1 THE DAΦNE PROGRAM: STATUS AND RECOMMENDATIONS</b>	
1.1 THE DAΦNE UPGRADE: PERFORMANCE AND OUTLOOK	1
1.2 SIDDHARTHA	3
1.3 KLOE AND KLOE-2	4
1.4 FINUDA	5
1.5 RECOMMENDATIONS FOR THE NEXT STEPS OF THE DAΦNE EXPERIMENTS	6
1.6 THE AMADEUS PROPOSAL	6
<b>2 EXTERNAL PROGRAM PRESENTATIONS</b>	
2.1 LARES	8
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<b>3 FUTURE COLLIDERS AT LNF</b>	
9	
<b>4 STATUS OF SPARC / SPA</b>	
4.1 SPARC	
4.2 SPARX	
4.3 ACCELERATOR DIVISION	

Not least among these is the fact that the principle of crab-waist compensation has been shown to work; this must be recognised as a major advance in the long history of fighting the beam-beam effect in  $e^+e^-$  colliders.

The 36<sup>th</sup> meeting mainly focused on the status and the outlook of the upgraded DAΦNE collider and the planning of its experimental program. Specific recommendations were made on the running and/or installation of three DAΦNE experiments: they are recorded in this document.

The Committee also reviewed two external activities belonging to the LNF external program: the LARES and the BaBar experiments. A talk by P. Raimondi described the status of the design of a Super B-factory. The status of the SPARC and SPARX projects was discussed in closed session.

The Committee welcomed a new member, C. Matteuzzi, who joins it as chair of the Beam Test Facility Committee.

### 1 THE DAΦNE PROGRAM: STATUS AND RECOMMENDATIONS

#### 1.1 DAΦNE UPGRADE: PERFORMANCE AND OUTLOOK

DAΦNE has now operated for a few months with the new scheme of colliding beams with large Piwinski angle and crab-waist compensation. The commissioning of the new configuration, with the prototype SIDDHARTHA experiment is about two months behind the expected schedule. While peak luminosities have exceeded previous records by up to 40%, daily integrated luminosities are not yet up to previous operational levels and backgrounds are high. These are grounds for serious concern. On the other hand, analysis of the present situation (see below) shows that there are also rational grounds for optimism. Not least among these is the fact that the principle of crab-waist compensation has been shown to work; this must be recognised as a major advance in the long history of fighting the beam-beam effect in  $e^+e^-$  colliders. It is also an important step towards validation of the SuperB design concepts.

# KLOE-2 Run with *Crab-Waist*

# *CW-Collision* scheme for the KLOE detector

Integrating the high luminosity collision scheme with a large experimental detector introduces new *technological* and *accelerator physics challenges*: mechanic setup, cooling, IR layout, optics, beam acceptance, coupling correction ...

## Crucial Points:

IR optics complying with:

Low- $\beta$

***Crab-Waist*** collision scheme

Coupling compensation

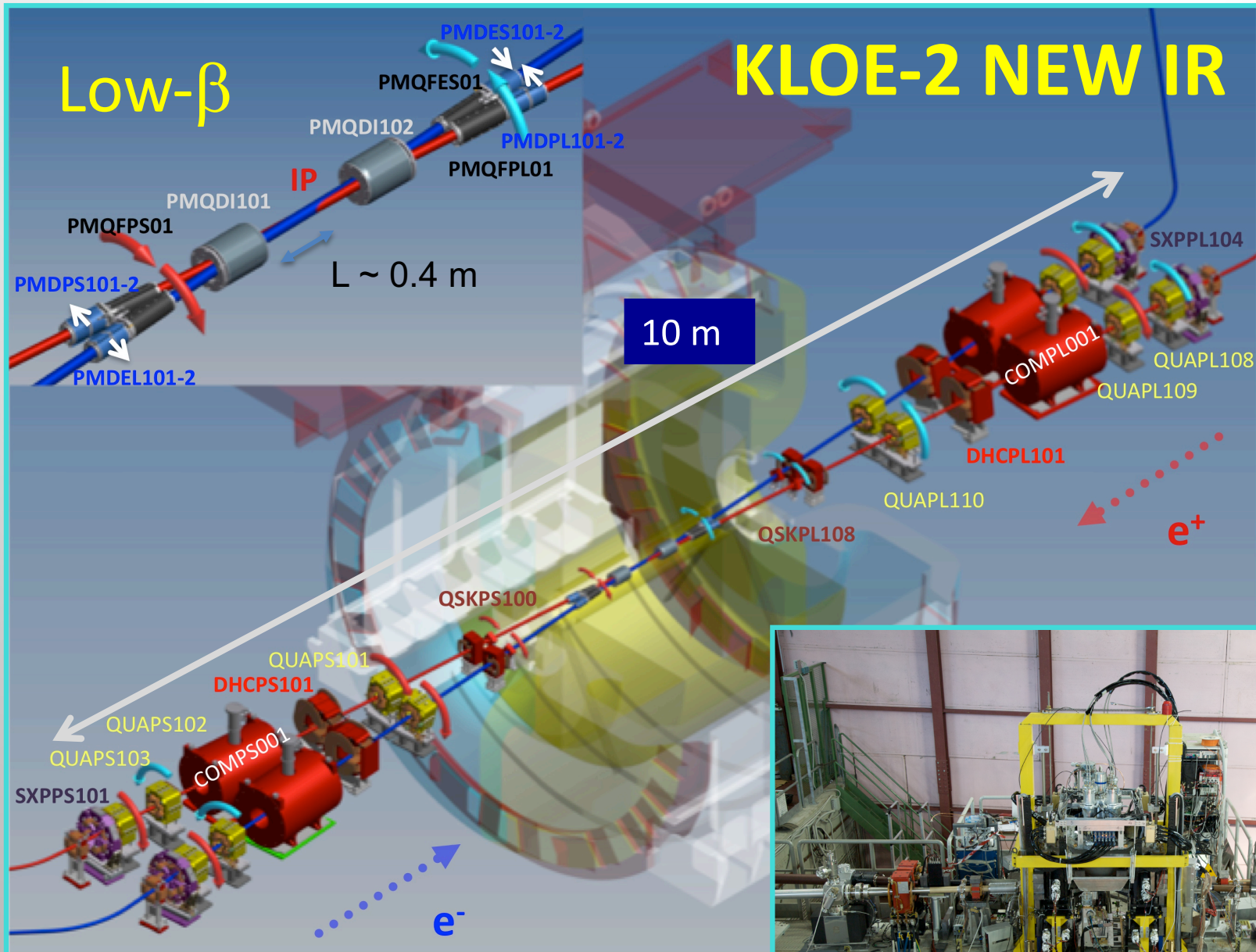
Beam trajectory control

IR mechanical design allowing:

Large crossing angle

Early vacuum pipe separation after IP

Mechanical stability of the low- $\beta$  doublet



C. Milardi *et al* 2012 JINST 7 T03002.



# DAΦNE Activity Program for KLOE-2

Preliminary Test Phase *fall 2010 ÷ Dec 2012*

Collider Consolidation

KLOE-2 detector layers installed *Dec 2012 ÷ Jun 2013*

## **KLOE-2 data taking**

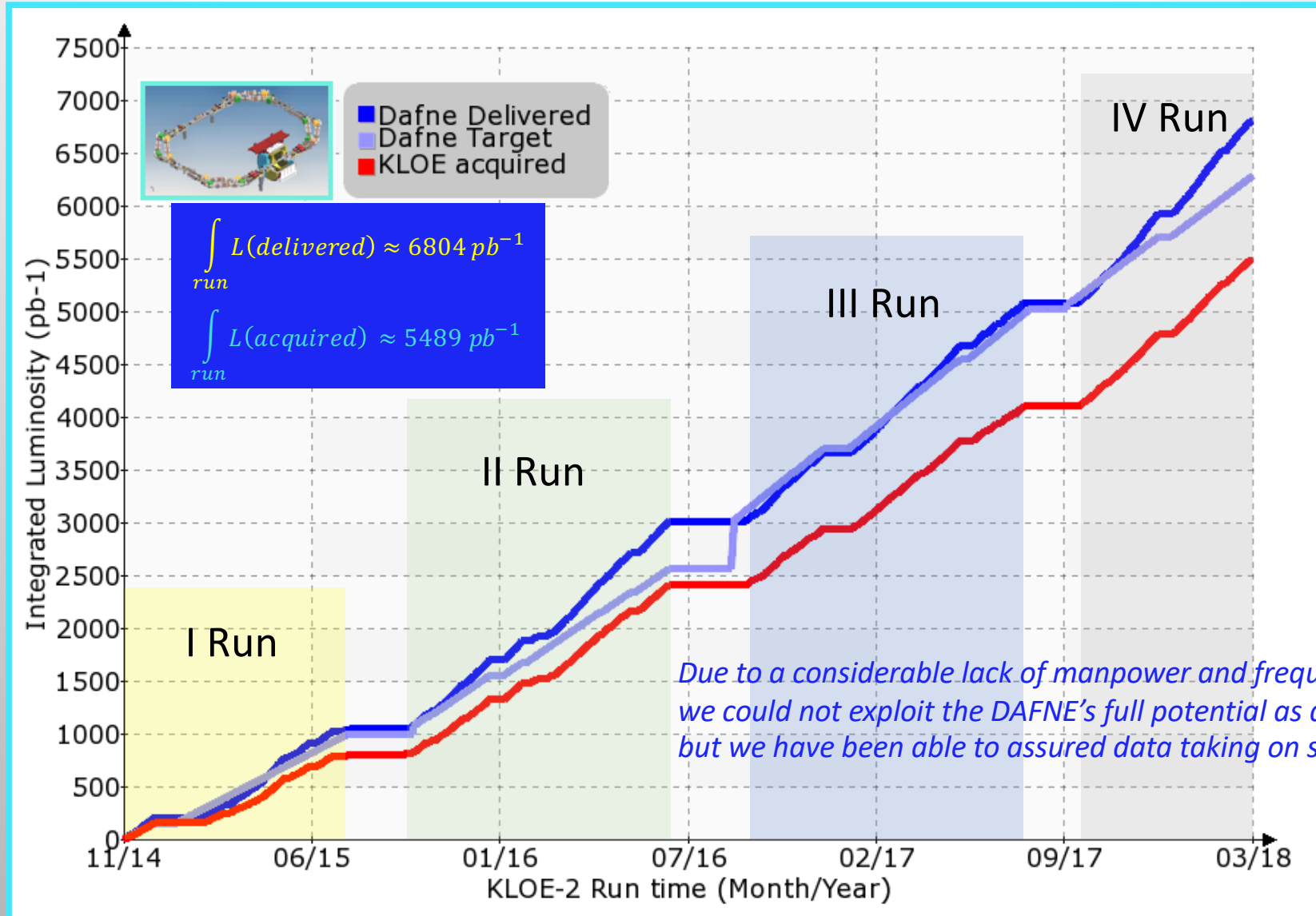
I Run *Nov 16<sup>th</sup> 2014 ÷ Jul 3<sup>rd</sup> 2015*  
goal 1 fb<sup>-1</sup>

II Run *Spt 28<sup>th</sup> 2015 ÷ Jun 29<sup>th</sup> 2016*  
goal 1.5 fb<sup>-1</sup>

III Run *Spt 12<sup>nd</sup> 2016 ÷ Aug 1<sup>st</sup> 2017*  
goal 2 fb<sup>-1</sup>

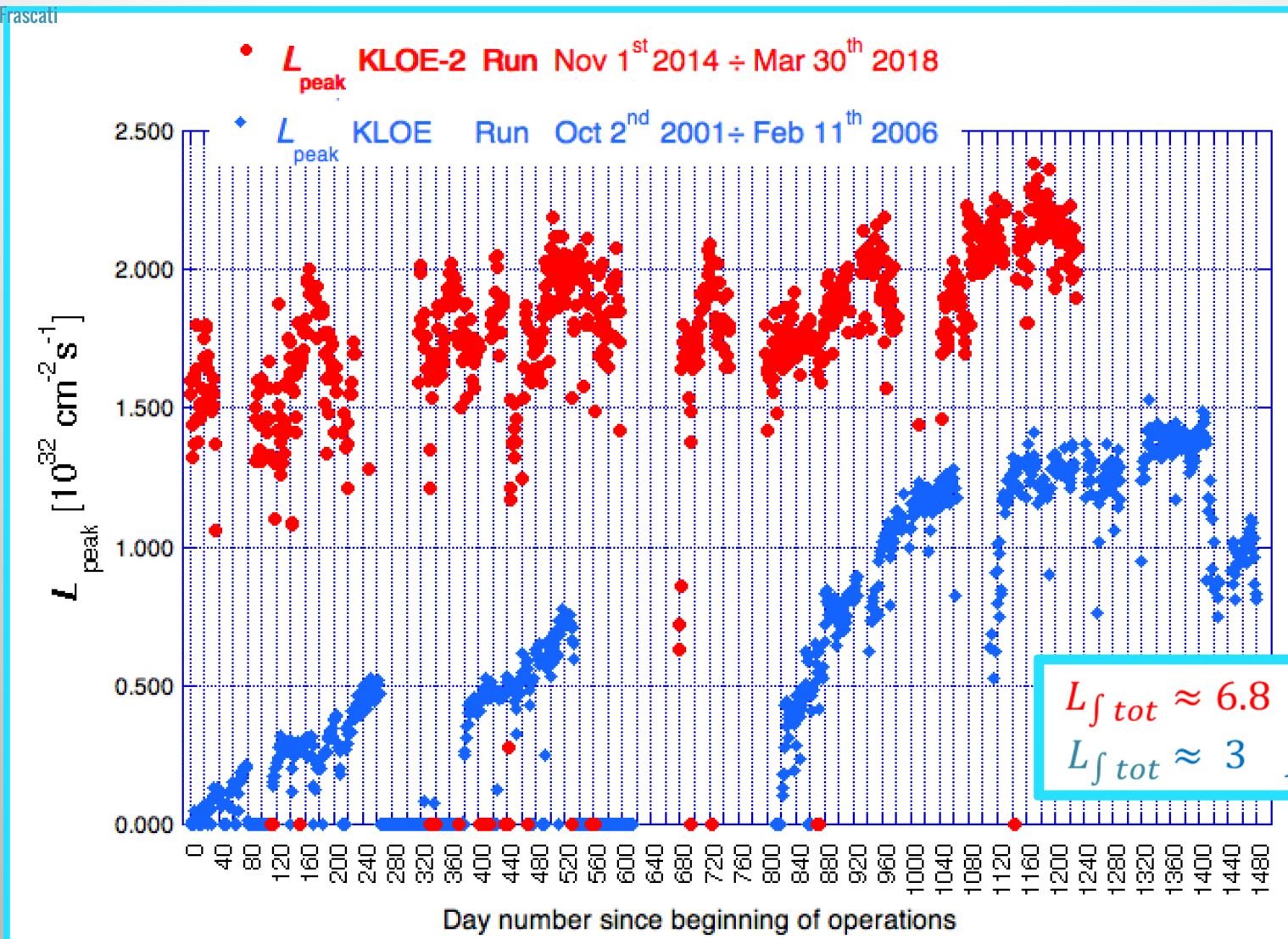
IV Run *Spt 6<sup>th</sup> 2017 ÷ Mar 31<sup>st</sup> 2018*  
goal 1.5 fb<sup>-1</sup>

# KLOE-2 Run Overview



# Crab-Waist Luminosity Gain

Crab-Waist provides a 59% increase in terms of peak luminosity as evidenced by data taken by the same detector with the same accuracy



# SIDDHARTA-2 Run with *Crab-Waist*





Istituto Nazionale di Fisica Nucleare  
Laboratori Nazionali di Frascati



## SIDDHARTA-2 Run

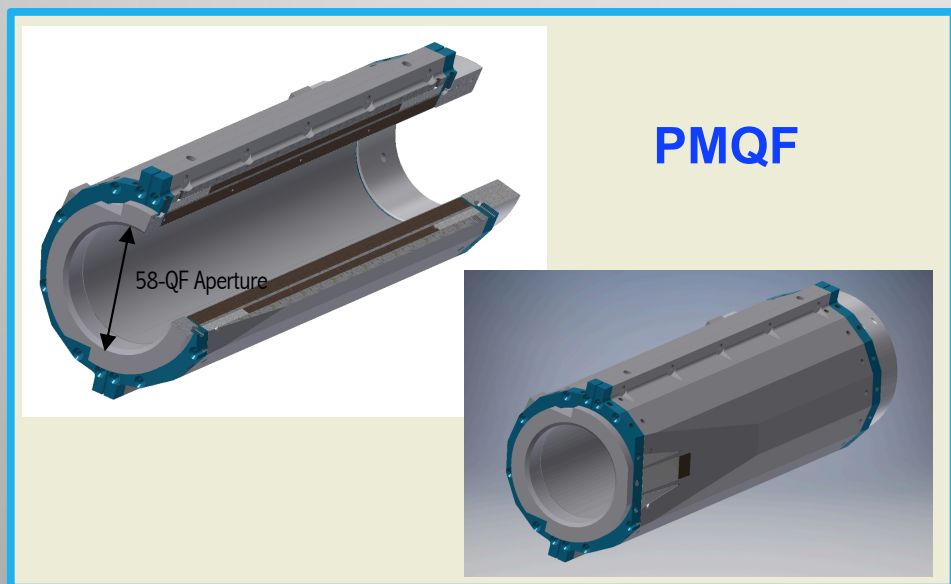
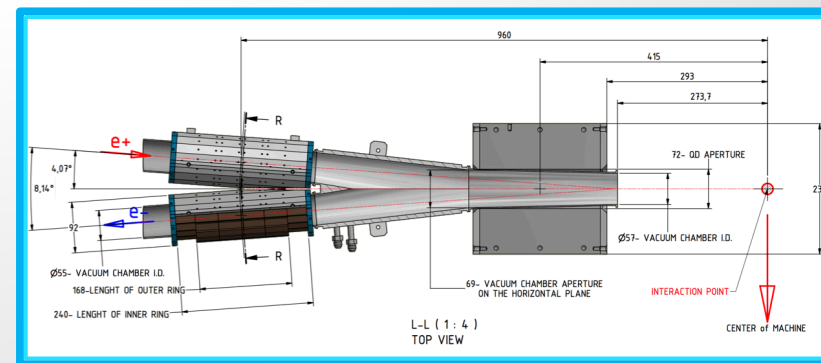
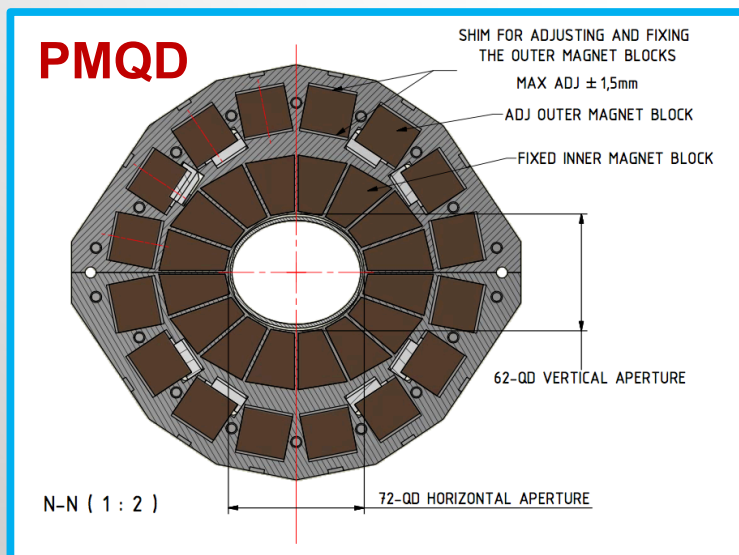
***Aimed at performing the first-ever measurement of kaonic deuterium X-ray transitions to the fundamental level.***

*DAFNE is a unique machine for physics studies requiring low-energy charged kaons with momenta below 140 MeV/c.*

*DAFNE is, therefore, ideally suited for studying particle and nuclear physics in the sector of low-energy QCD with strangeness, even more as collisions at lepton machines naturally assure the minimal possible level of background on the detector with respect to hadron beam based experiments.*

# PMQs specifications

New PMQs are Halbach type magnets made of SmCo<sub>2</sub>:17  
PMQs have been designed in collaboration with the ESRF magnet group.



	PMQD	PMQF
Beam Pipe Aperture H-V (mm) at IP (I row) and at Y (II row) side	57 69 - 55	54
Inner Apert. With Case H-V (mm)	72 - 62	58
Outer Diameter H-V (mm)	238 - 220	95.6
Mech. Length Inner-Outer (mm)	220	168 - 240
Nominal Gradient (T/m)	29.2	12.6
Integrated Gradient (T)	6.7	3.0
Good Field Region (mm)	±20	±20
Integrated Field Quality  dB/B	5.00E-4	5.00E-4
Magnet Assembly	2 halves	2 halves

# SIDDHARTA Run Timeline

***Spt – Dec 2019 collider commissioning for SIDDHARTA-2***

***Mid Jan – March 2020***

***February – Jul 2021***

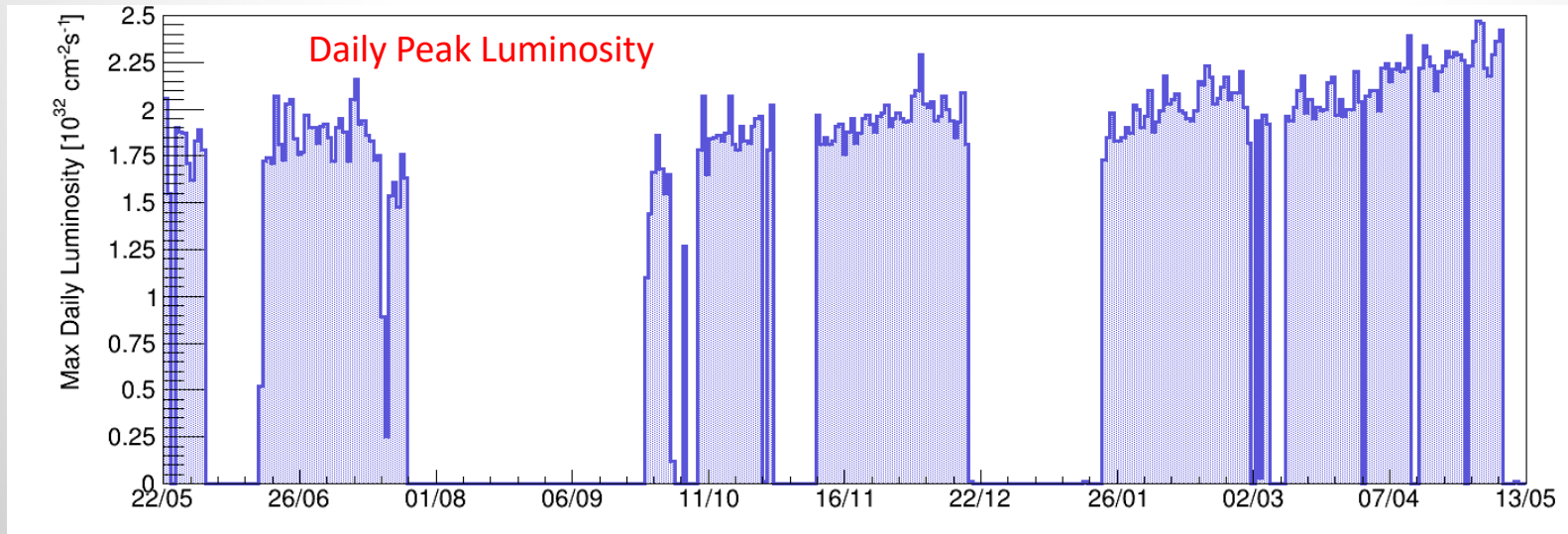
***Apr – Jul 2022 SIDDHARTINO run completed and preliminary run with Deuterium target***

***Apr – Jul 2023***

***Sep 15<sup>th</sup> – Dec 19<sup>th</sup> 2023***  
Periodical maintenance, and winter shutdown

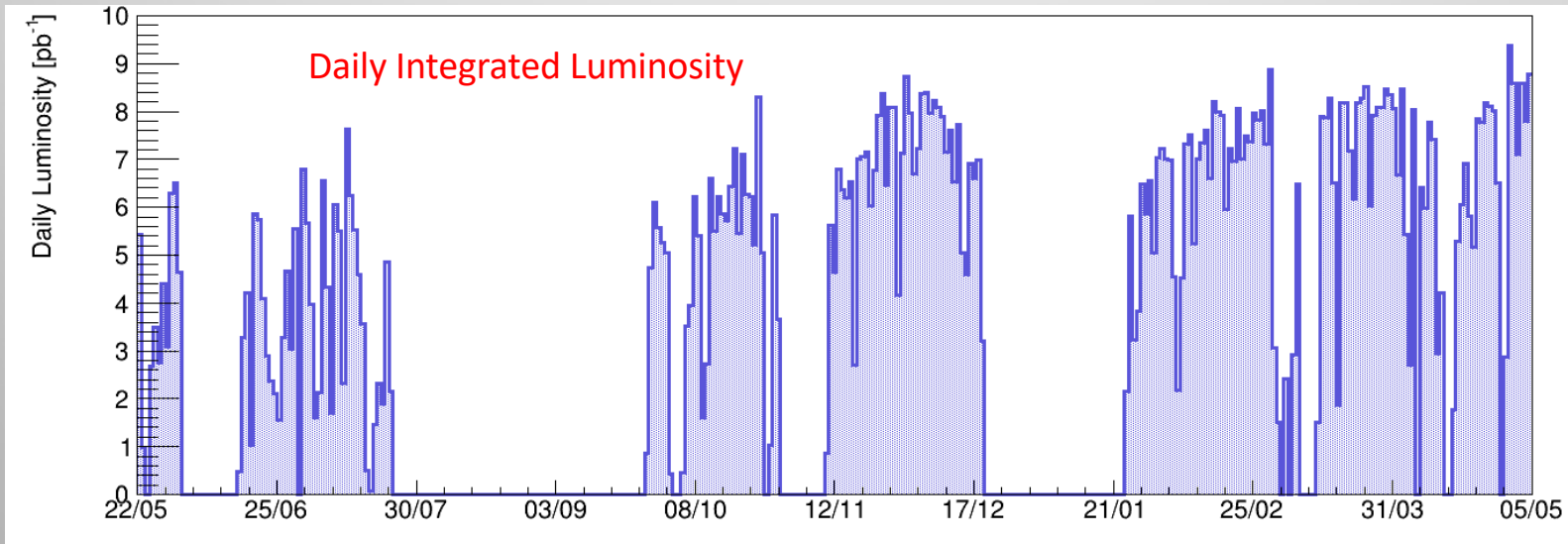
***Jan 18<sup>h</sup> – Jul 2024***  
Data taking with deuterium target

# Luminosity trends



-----

2023 2024





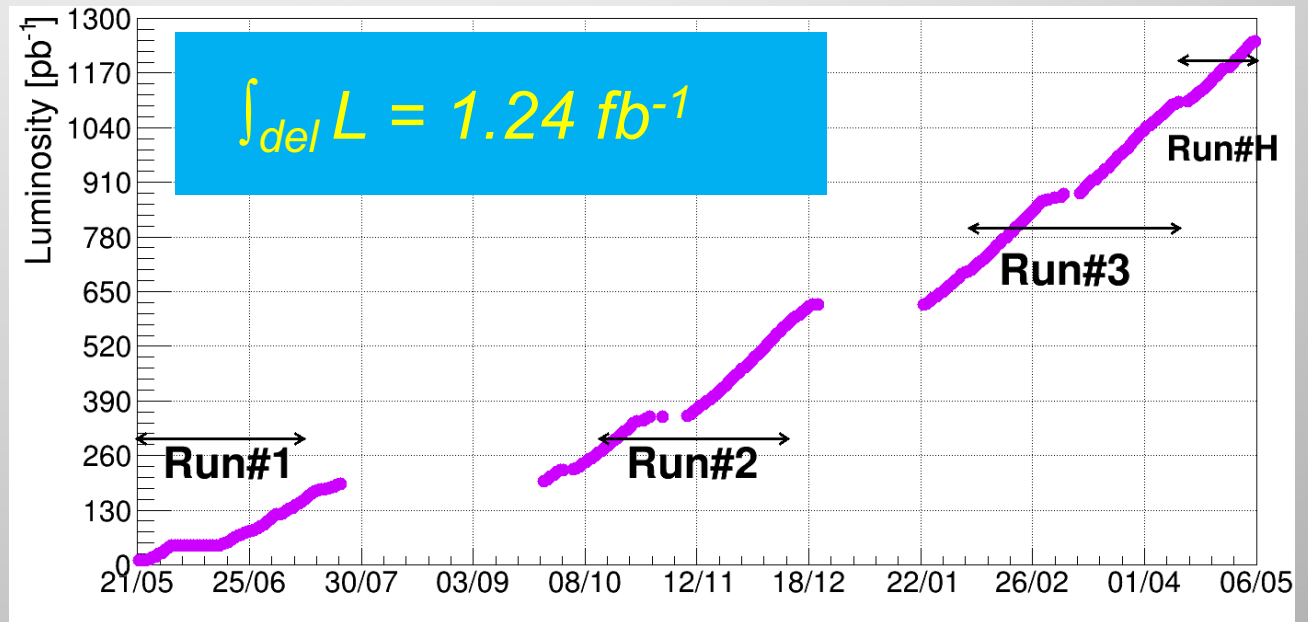
# Total Integrated Luminosity

DATE	$L_{acq}$ [ $pb^{-1}$ ]	$L_{acq}$ [ $pb^{-1}$ ] $L_{HQ} \geq 0.6$	Good Data %
<b>Run-1</b> (21/05/23 ÷ 21/07/23)	196	164	84
<b>Run-2</b> (13/10/23 ÷ 11/12/23)	344	276	80
<b>Run-3</b> (06/02/24 ÷ 12/04/24)	435	375	86
<b>Run-H for calibration</b> (12/4/24 ÷ 6/5/24)	153	140	91,5
<b>Total</b>	<b>1128</b>	<b>955</b>	<b>85</b>

The fraction of high-quality data increased significantly along the time thank to collider adiabatic tuning, and machine studies.

Signal to noise ratio was 3 times higher wrt the one measured in 2009.

It was evaluated taking into account the acceptance of the new detector components: kaon, trigger, and SDD.



*Other DAΦNE contributions to the physics of particle accelerators.*

# DAΦNE Key achievements

- **Impedance budget** is a factor 80 lower than in a similar storage ring (EPA at CERN).
- Longitudinal feedback kicker designed for DAΦNE has been adopted at: KEKB, BESSYII, PLS, SLS, HLS, ELETTRA, KEK Photon Factory, PEP II ...
- **maximum current stored in the DAFNE electron ring, 2.45 A, is the highest ever stored in particle factories and modern synchrotron radiation sources. DAΦNE also offers the highest positron current available in the world today.**
- Powerful longitudinal and transverse **FBKs systems** have been developed in collaboration with KEK and SLAC Labs.  
Comprehensive experimental studies have done to cure instabilities and to unveil interplay between instabilities, beam-beam and FBKs itself.
- **Suppression of non linear high order terms in the Wiggler magnet magnetic field.**
- DAΦNE was the **first collider operating routinely with, and thanks to, electrodes for e-Cloud mitigation.**
- DAΦNE tested collisions with negative momentum compaction which gave a 25% gain in terms of specific luminosity at low current without sextupoles.
- **Crab-Waist collision scheme proved to be an effective approach to increase luminosity in circular colliders even in presence of an experimental apparatus strongly perturbing beam dynamics.**  
Luminosity achieved at DAΦNE  $\sim$  1 order of magnitude higher than obtained at other colliders operating in a similar low energy range.

# Beam Currents stored at DAFNE

## Lepton Beam Currents achieved so far

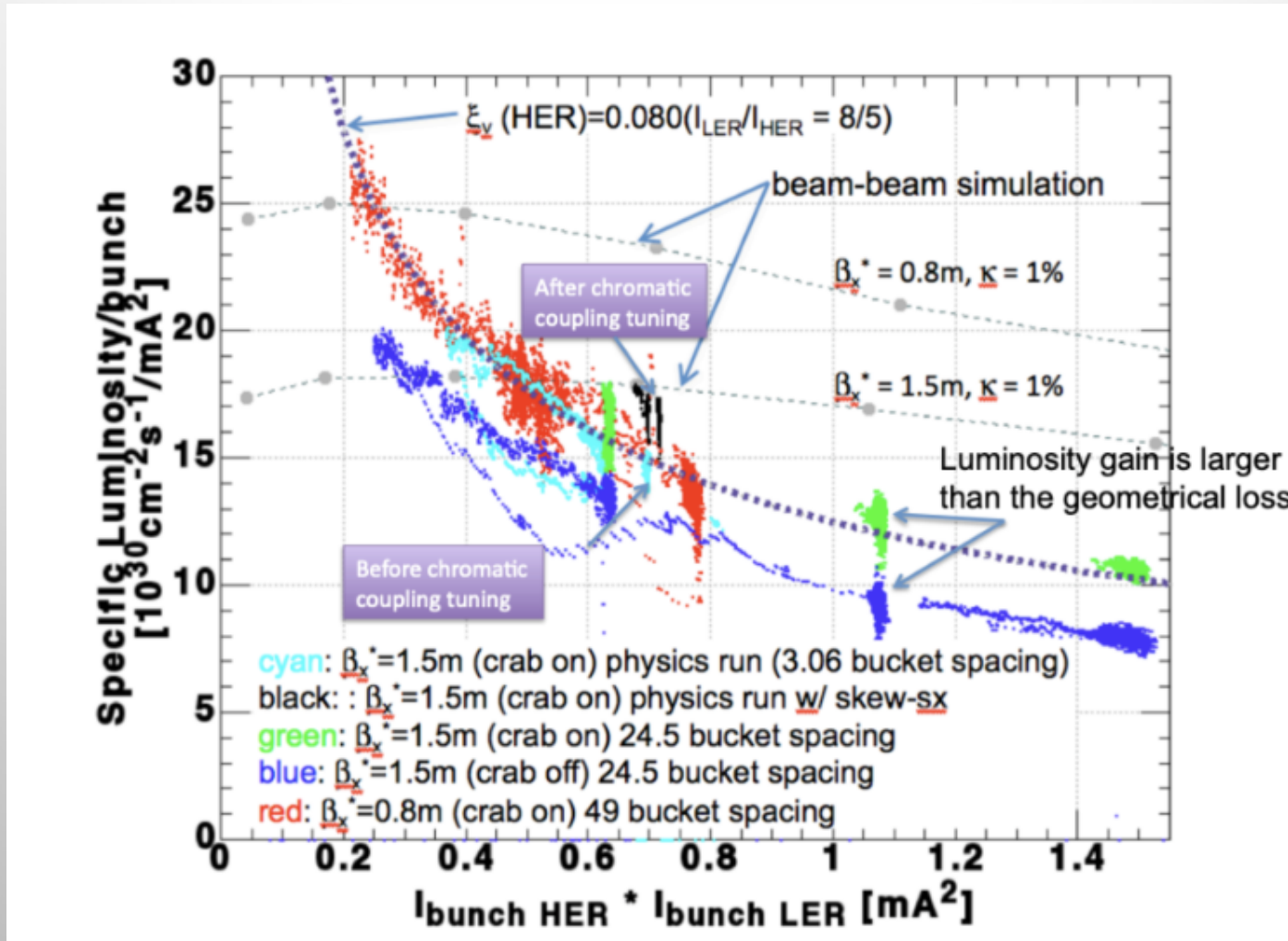
	beam current I [A]	bunch population $N_b$ [ $10^{11}$ ]	rms bunch length [mm]	bunch spacing [ns]	comment
PEP-II	2.1 ( $e^-$ ), 3.2 ( $e^+$ )	0.5, 0.9	12	4.2	closed
superKEKB	2.62 ( $e^-$ ), 3.6 ( $e^+$ )	0.7, 0.5	7	6	Super Factory
<b>DAFNE</b>	<b>2.4 (<math>e^-</math>), 1.4 (<math>e^+</math>)</b>	<b>0.4, 0.3</b>	<b>16</b>	<b>2.7</b>	
BEPC-II	0.8	0.4	<15?	8	
CesrTA	0.2	0.2	6.8	4	
VEPP-2000	0.2	1	33	80 (1 b)	
LHC (des)	0.58	1.15	75.5	25	
ESRF	0.2	0.04	6.0	2.8	
APS	0.1	0.02	6.0	2.8	
Spring8	0.1	0.01	4.0	2.0	
SLS	0.4	0.05	9.0	2.0	



# Crab-Waist Colliders

Colliders	Location	Status
<b>DAΦNE</b>	Φ-Factory Frascati, Italy	In operation (SIDDHARTA, KLOE-2, <b>SIDDHARTA-2</b> )
SuperKEKB	B-Factory Tsukuba, Japan	<b>Adoped CW collision in 2020</b>
SuperC-Tau	C-Tau-Factory Novosibirsk, Russia	Russian mega-science project
SuperTauCharm	Tau-Charm Factory Hefei, China	Proposed, significant R&D funding
FCC-ee	Z,W,H,tt-Factory CERN,Switzerland	91 km, CDR
CEPC	Z,W,H,tt-Factory China	100 km, CDR released in September 2018
HIEPA	Super Tau-Charm Factory 2 ÷ 7 GeV China	Considered option

# Crab-Waist at SuperKEKB



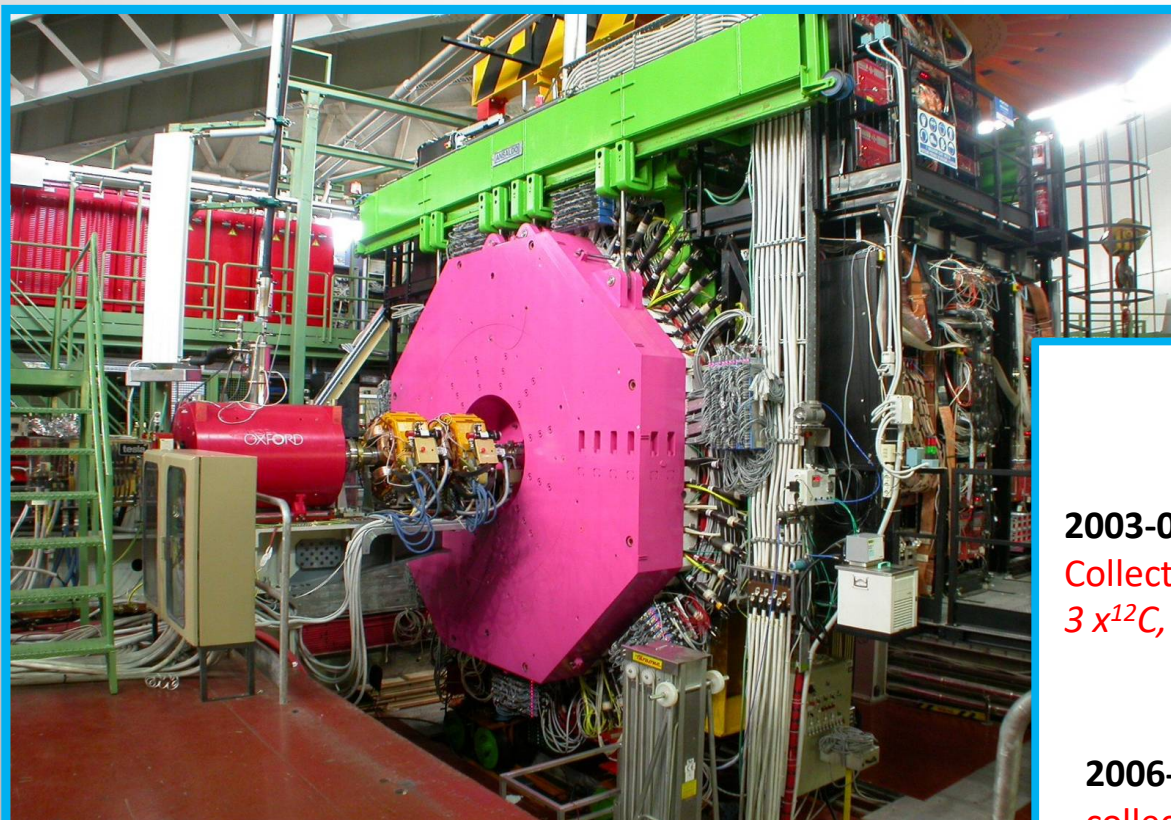
Blue data refer to Crab-Waist OFF

# The FINUDA experiment

# FINUDA at DAΦNE



FINUDA is a large acceptance, high resolution magnetic spectrometer dedicated to **hypernuclear physics**.



## FINUDA data-taking

**2003-04** first run

Collected Luminosity  $\approx 220 \text{ pb}^{-1}$

$3 \text{ } ^{12}\text{C}$ ,  $2 \text{ } ^6\text{Li}$ ,  $1 \text{ } ^7\text{Li}$ ,  $1 \text{ } ^{27}\text{Al}$ ,  $1 \text{ } ^{51}\text{V}$  nuclear targets.

**2006-07** second run,

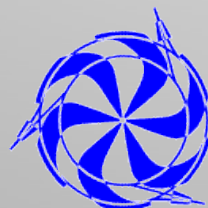
collected Luminosity of  $\approx 966 \text{ pb}^{-1}$

$2 \text{ } ^6\text{Li}$ ,  $2 \text{ } ^7\text{Li}$ ,  $2 \text{ } ^9\text{Be}$ ,  $1 \text{ } ^{13}\text{C}$ ,  $1 \text{ } \text{D}_2\text{O}$  nuclear targets.



Istituto Nazionale di Fisica Nucleare  
Laboratori Nazionali di Frascati

# The FINUDA Collaboration



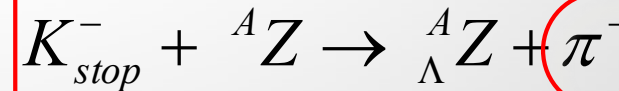
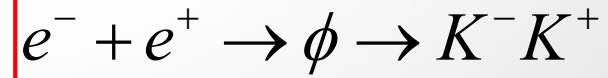
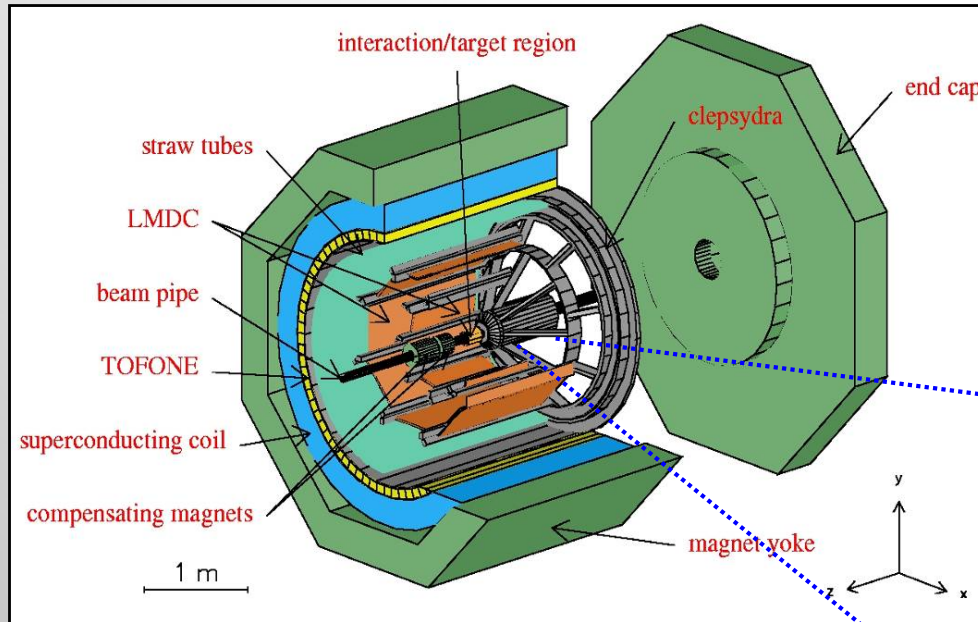
-  Bari University and I.N.F.N. Bari
-  Brescia University and I.N.F.N. Pavia
-  KEK
-  L.N.F. / I.N.F.N. Frascati
-  Pavia University and I.N.F.N. Pavia
-  RIKEN
-  Seoul National University
-  Teheran Shahid Beheshty University
-  Torino University and I.N.F.N. Torino
-  Torino Polytechnic and I.N.F.N. Torino
-  Trieste University and I.N.F.N. Trieste
-  TRIUMF

(Courtesy of P. Gianotti)

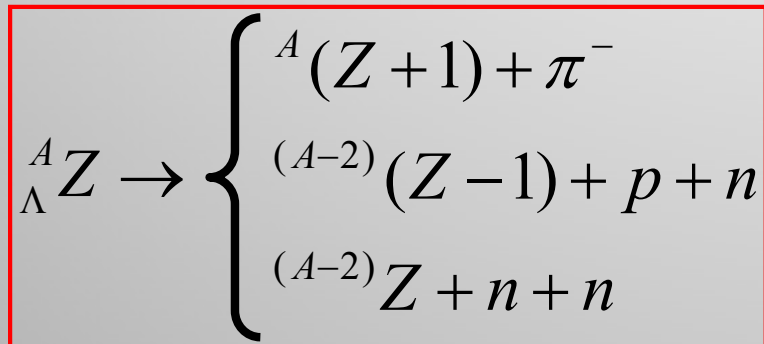
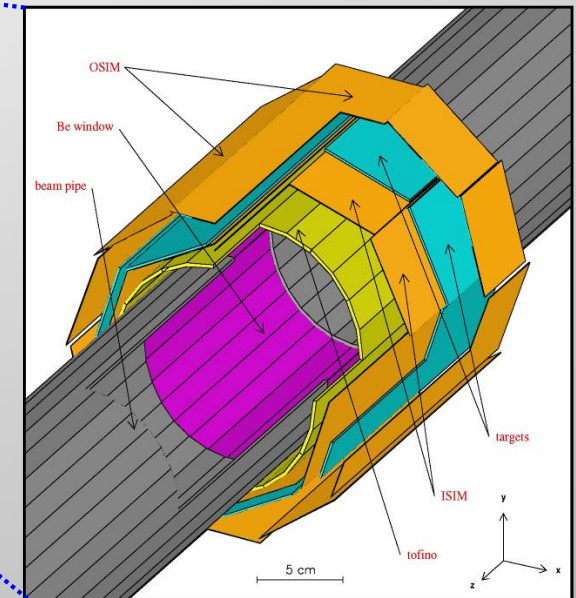


25 years of DAΦNE operation, Catia Milardi,  
The November J/ψ revolution 50 years later,  
November 18, 2024, LNF, Frascati, Italy.

# FINUDA Spectrometer



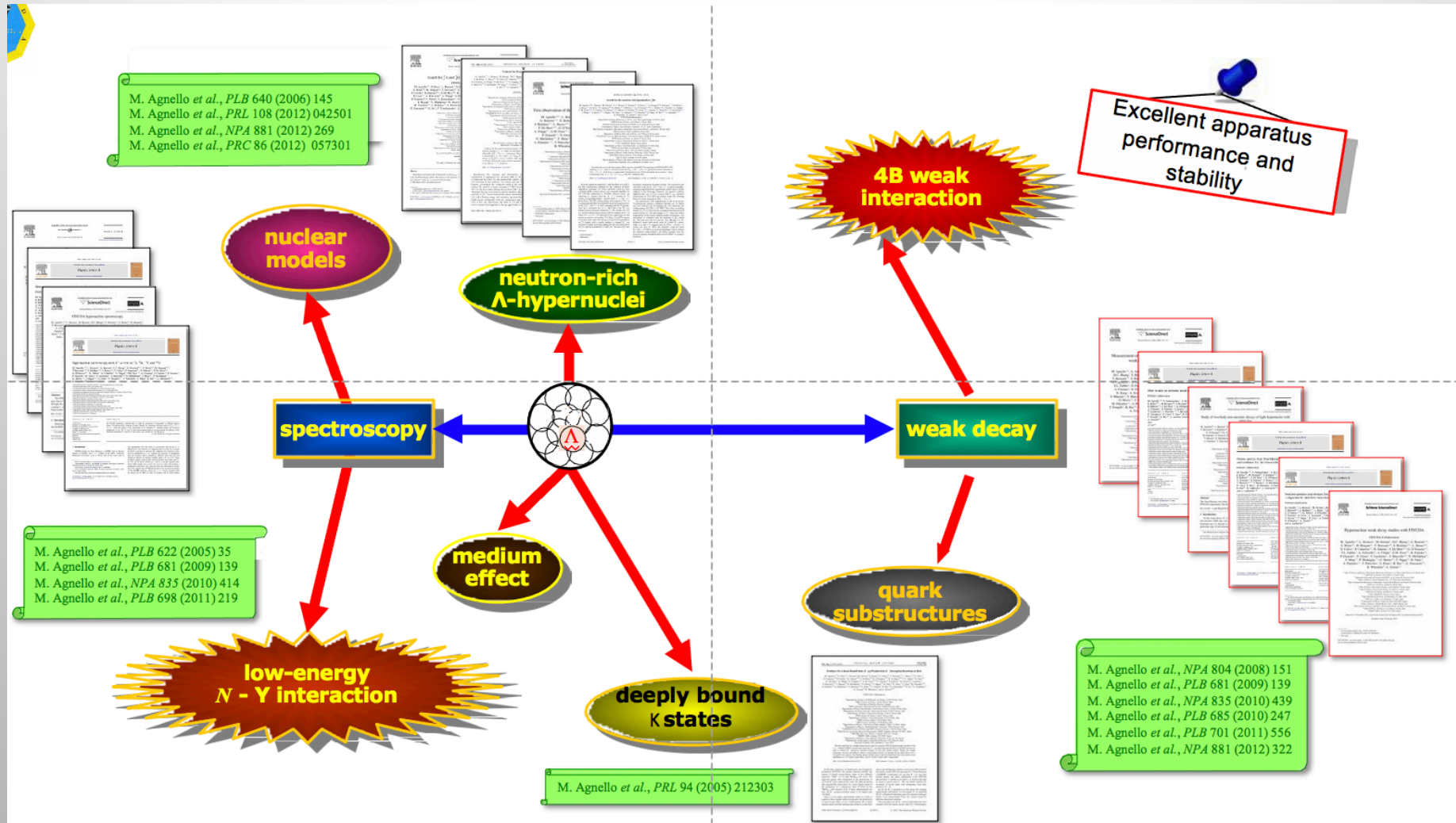
Measuring precisely the momentum of this pion you can infer on the hypernuclear level.



Measuring precisely the hypernuclear decay products you can study weak-interaction in the medium.

(Courtesy of P. Gianotti)

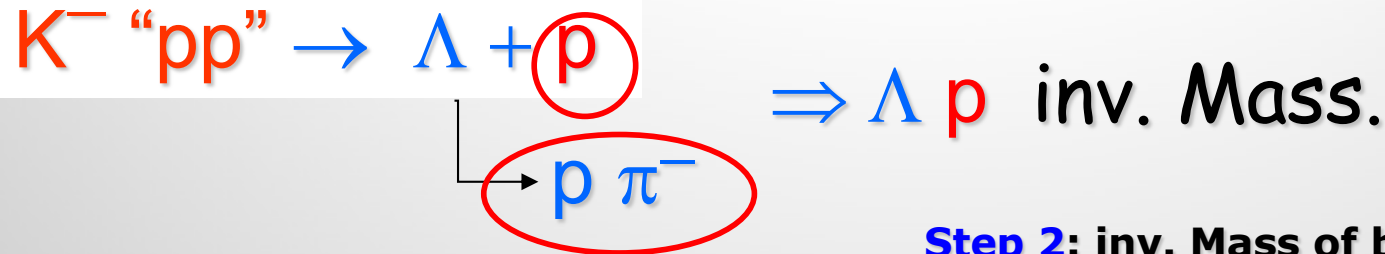
# FINUDA Physics outcome



# FINUDA Physics outcome



First application of Invariant mass spectroscopy ( $K^-_{\text{stop}}, pp\pi^-$ )



**Step 2: inv. Mass of back-to-back  $\Lambda$ -p events**

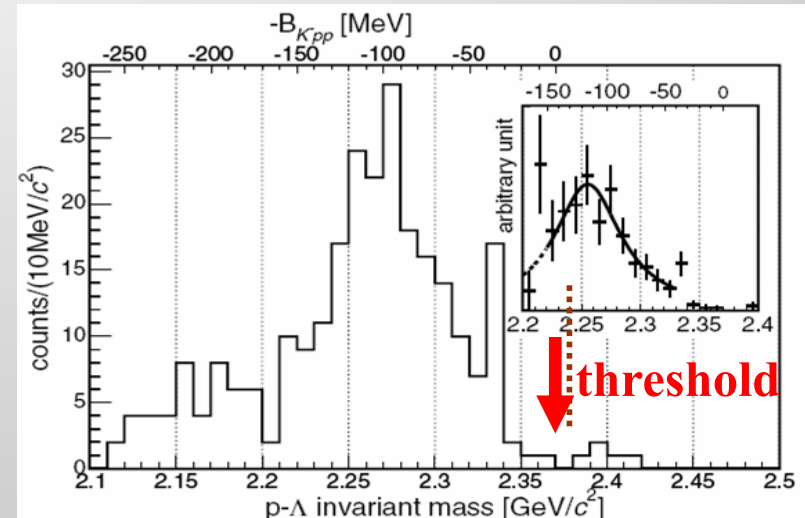
$$B = 115^{+6}_{-5} \text{ } ^{+3}_{-4} \text{ MeV}$$

$$\Gamma = 67^{+14}_{-11} \text{ } ^{+2}_{-3} \text{ MeV}$$

$$M = (2255 \pm 9) \text{ MeV}$$

Yield  $\approx$  1%/stopped  $K^-$

**6 light nuclear targets used: 6Li, 7Li, 12C**



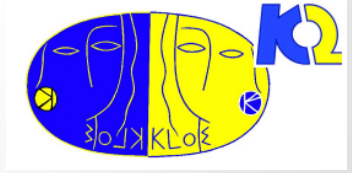
Invariant mass of a  $\Lambda$  and a proton in back-to-back correlation from light targets before the acceptance correction.  
The inset shows the result after the acceptance correction for the events which have two protons with well-defined good tracks.

Phys. Rev. Lett. **94** 212303 (3 June 2005)

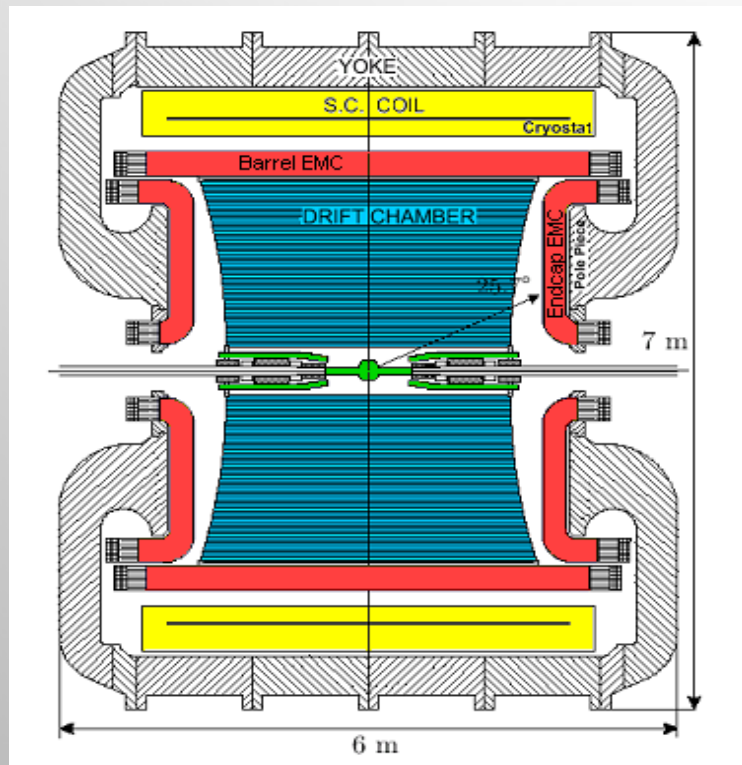


# The KLOE-KLOE2 experiment

# The KLOE detector



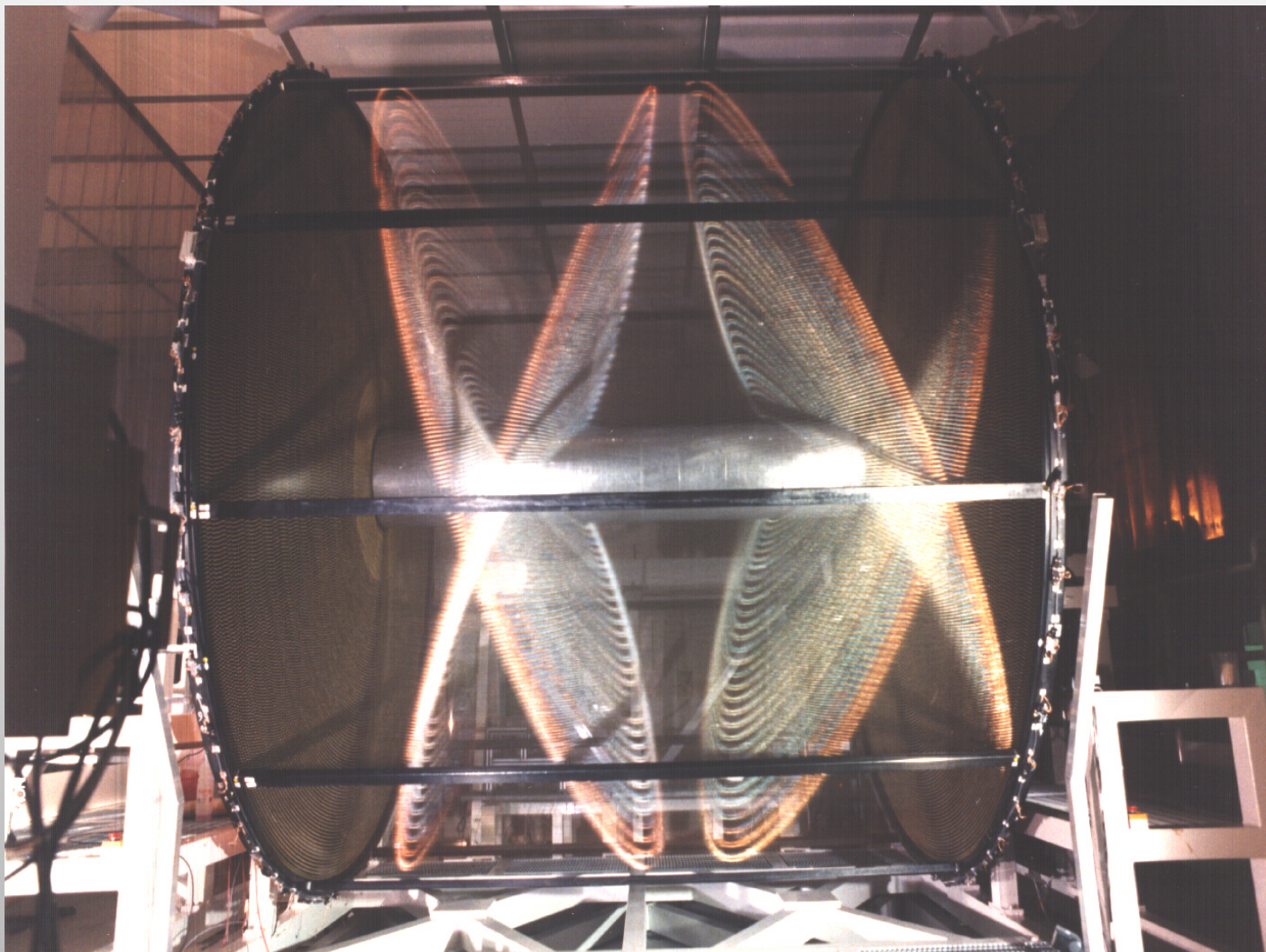
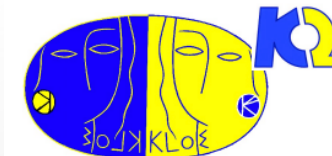
The research program of KLOE was aimed at studying discrete symmetries in the production of entangled kaon-pair final states, the spectroscopy of light mesons, the total  $e^+e^-$  annihilation cross section at low energy and the search for phenomena beyond the Standard Model mediated by new interactions.



- ❖ **Superconducting coil**  $B = 0.52 \text{ T}$
- ❖ **ALBeMet beam pipe** (0.5 mm thick), spherical 10 cm radius
- ❖ **ECM calorimeter** Lead/scintillating fibers (1 mm  $\varnothing$ ) 4880 PMT's,  $15 X_0$
- ❖ **Drift chamber** (4 m  $\varnothing \times 3.3 \text{ m}$ ) 90% He + 10% IsoB, CF frame, 12582 stereo, single sense wire, "almost squared" cells
- ❖ **Quadrupole calorimeter**

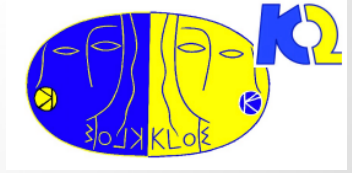
	Data Taking period	Int. Luminosity ( $\text{pb}^{-1}$ )
KLOE	2000-2006	2500
KLOE-2	2014-2018	5500

# The KLOE Drift Chamber

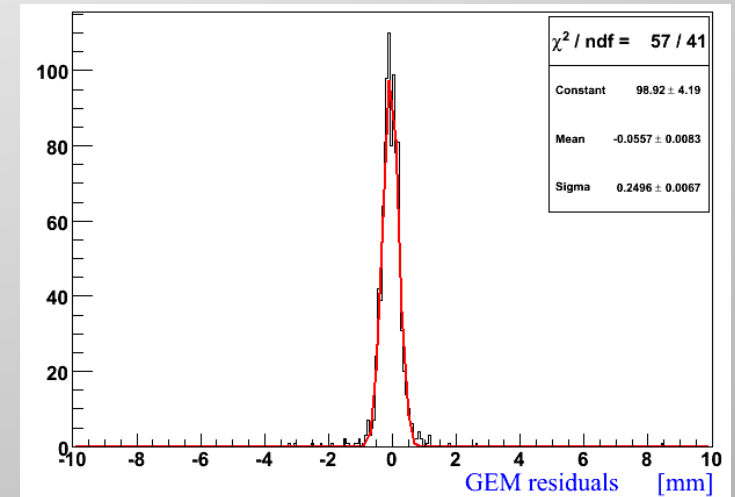
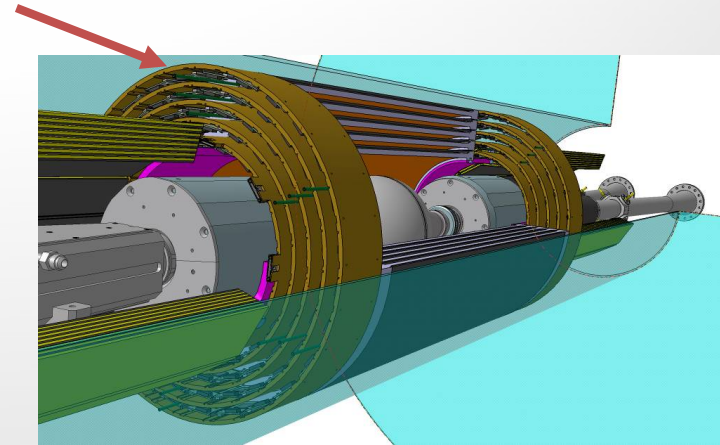
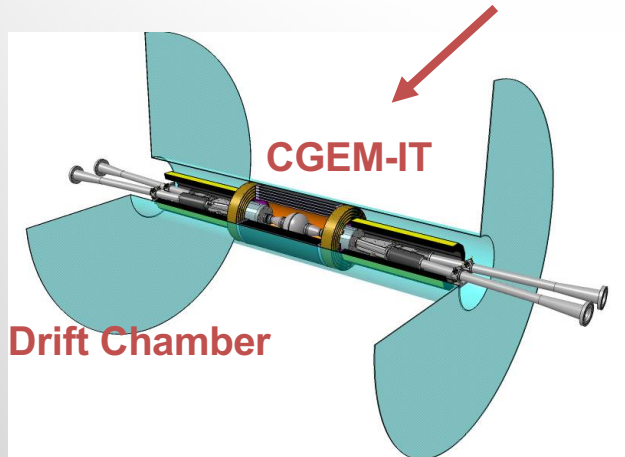


*(Courtesy of F. Bossi)*

# The KLOE-2 Inner Tracker



Four layer detector based on Cylindrical GEM technology

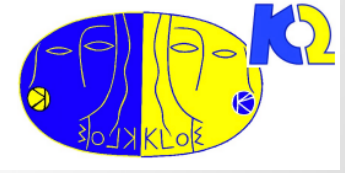


$$\sigma(\text{global})^2 = \sigma(\text{GEM})^2 + \sigma(\text{tracker})^2$$

$$\sigma(\text{GEM}) = \sqrt{(250\mu\text{m})^2 - (140\mu\text{m})^2} \sim 200\mu\text{m}$$

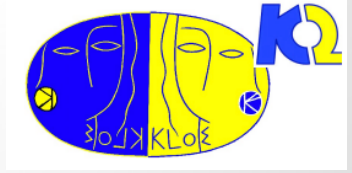
(Courtesy of F. Bossi)

# The KLOE detector



*(Courtesy of F. Bossi)*

# KLOE Physics Achievements



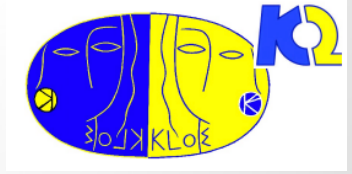
Despite the c.m. energy of DAFNE is low as compared to the present day frontier accelerators (LHC), still the KLOE physics program was very rich, it was in fact at the very core of some *fundamental physics* issues.

KLOE contributed to the progress in the field with several outstanding achievements:

- **high precision measurement of  $V_{us}$**  setting the best unitarity limit on the CKM matrix;
- a very precise determination of the **hadronic contribution to the  $g-2$  of the muon**;
- set the best limit on **LFV in  $K_{e2}$  decays**;
- set some of the best limits on **discrete symmetries violation** in particle physics;
- measured some of the **rarest branching ratios** of the  $K_s$  and  $\eta$  mesons;
- provided a suitable environment for experimental studies about **neutral kaon entanglement**

# KLOE / KLOE-2 publications

(March 2018)

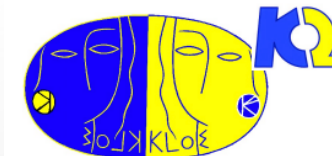


KLOE-KLOE-2 have published about 100 papers in international journals, some of the most cited ones are listed below:

- *A. Aloisio et al., Phys.Lett.B 537 (2002) 21-27 hep-ex 020413*
- *A. Aloisio et al., Phys.Lett.B 606 (2005) 12-24 hep-ex 0407048*
- *F. Ambrosino et al. Phys.Lett.B 632 (2006) 43-50 hep-ex 0508027*
- *F. Amrosino et al., Phys.Lett.B 636 (2006) 173-182 hep-ex 0601026*
- *F. Ambrosino et al., Phys.Lett.B 670 (2009) 285-291 hep-ex 0809.3950*
- *F. Ambrosino et al., JHEP 07 (2009) 105 hep-ex 0906.3819*
- *D. Babusci et al., Phys.Lett.B 720 (2013) 336-343 hep-ex 1210-3927*
- *A. Anastasi et al., JHEP 03 (2018) 173 hep-ex 1711.03085*

# KLOE-2 end run

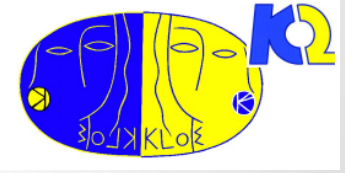
(March 2018)



(Courtesy of F. Bossi)

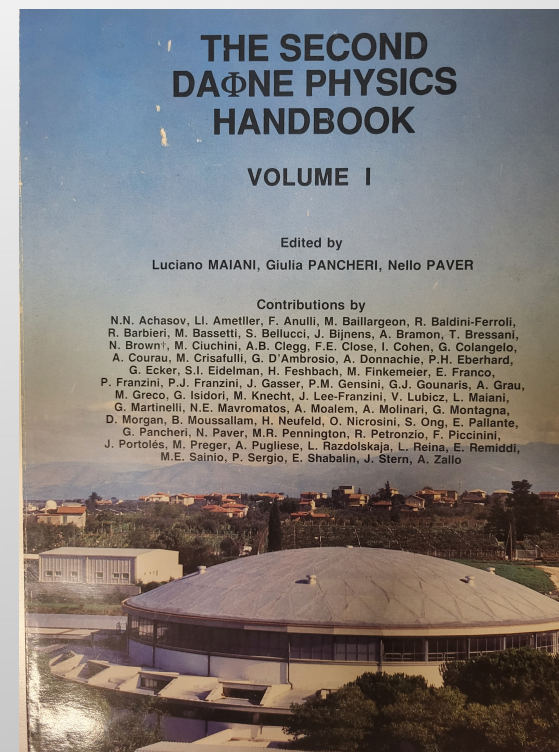


# Theoretical Activity



DAΦNE has also promoted an intense theoretical activity, focused on the main topics of interest for the various experiments, and organized in large pan-european networks like **EuroDAFNE** and **Euridice**.

Among the many products of this activity it is worth mentioning the release of the first and the second **DAΦNE Physics Handbook**, a real «bible» for the experimentalists along the years.



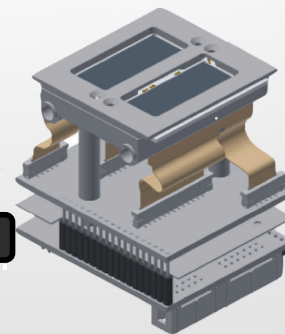
# Kaonic Atoms

# Kaonic Atoms at DAΦNE



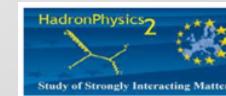
The modern era of light kaonic atom experiments  
Catalina Curceanu, Carlo Guaraldo, Mihail Iliescu, Michael Cargnelli, Ryugo Hayano, Johann Marton, Johann Zmeskal, Tomoichi Ishiwatari, Masa Iwasaki, Shinji Okada, Diana Laura Sirghi, and Hideyuki Tatsuno

Rev. Mod. Phys. **91**, 025006 – Published 20 June 2019

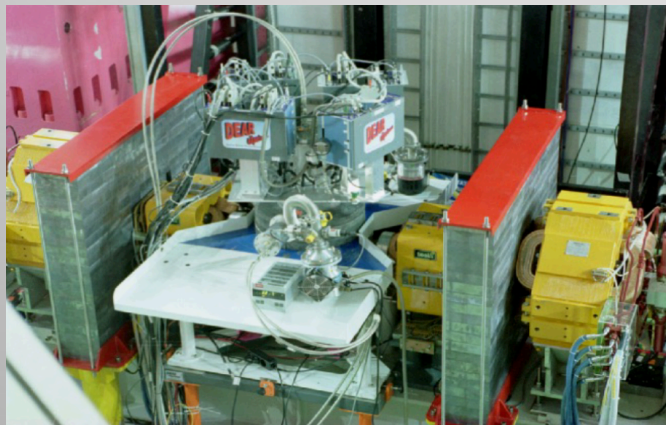


1 cm<sup>2</sup> x 144 SDDs

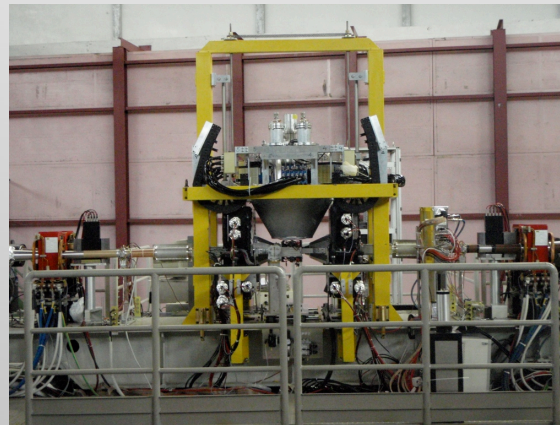
**SDD** detectors used for the first time for spectroscopy in a collider experimental setup



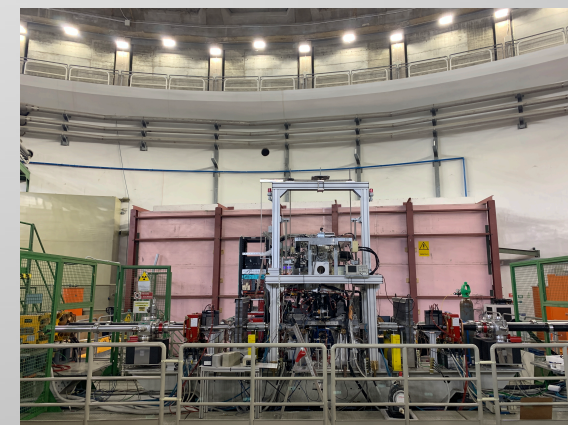
DEAR 2002



SIDDHARTA 2009



SIDDHARTA-2 2022

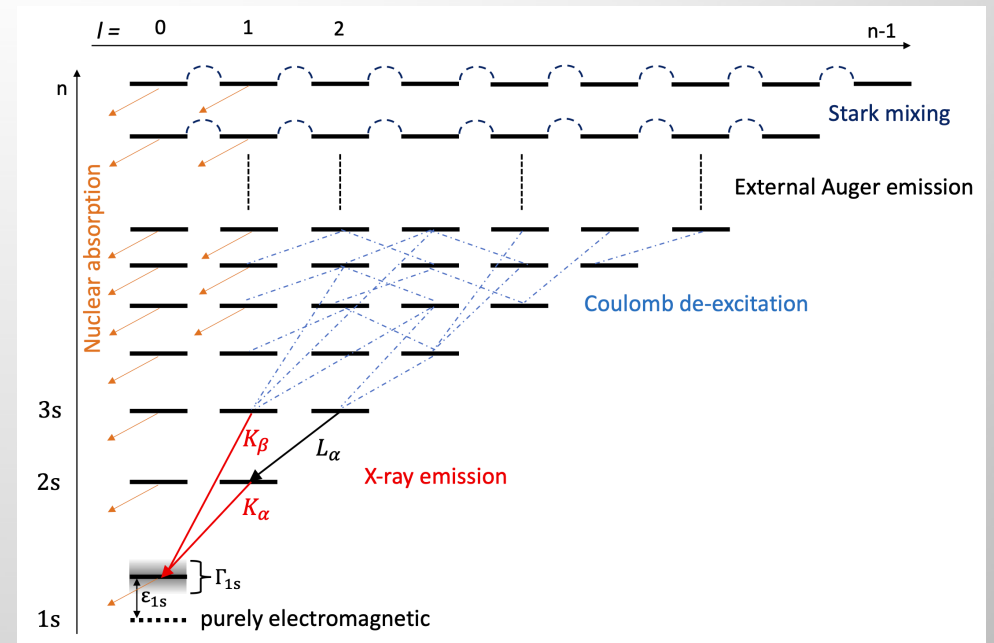
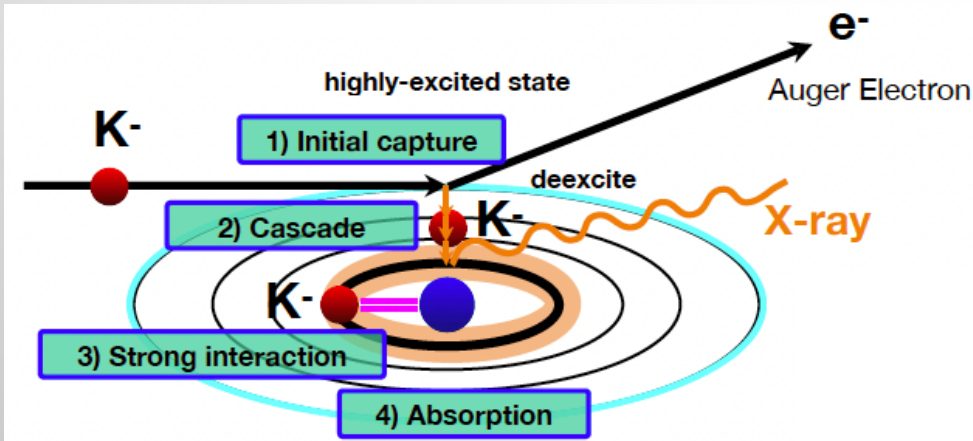


(Courtesy of C. Curceanu)

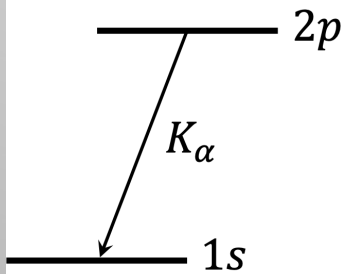
# Kaonic Atoms X-ray Spectroscopy

$$n \sim \sqrt{M^*/m_e} \quad n' \sim 25 \text{ (for K-p)}$$

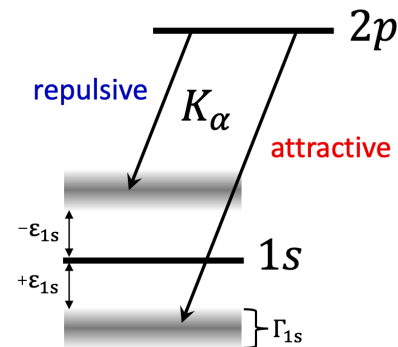
( $M^*$  : K-p reduced mass)



Purely electromagnetic



Electromagnetic + strong interaction



$$\epsilon_{1s} = E_{\text{meas}}^{2p-1s} - E_{e.m.}^{2p-1s}$$

Key observables:  
**Shift ( $\epsilon$ ), Width ( $\Gamma$ )  
and X-ray Yield**

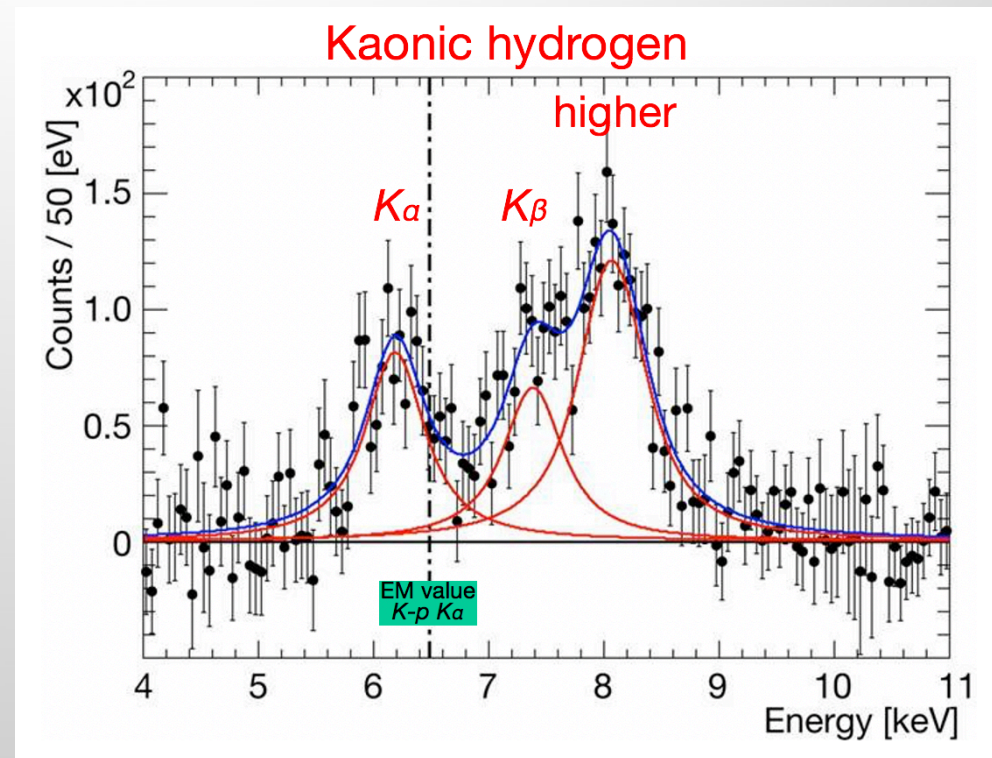
# SIDDHARTA Physics outcome

SIDDHARTA measurement of the Kaonic hydrogen spectrum is the most precise in the world

$$\epsilon_{1S} = -283 \pm 36(\text{stat}) \pm 6(\text{syst}) \text{ eV}$$

$$\Gamma_{1S} = 541 \pm 89(\text{stat}) \pm 22(\text{syst}) \text{ eV}$$

>400 citations



*Phys. Lett. B 704 (2011) 113*

# SIDDHARTA Physics outcome

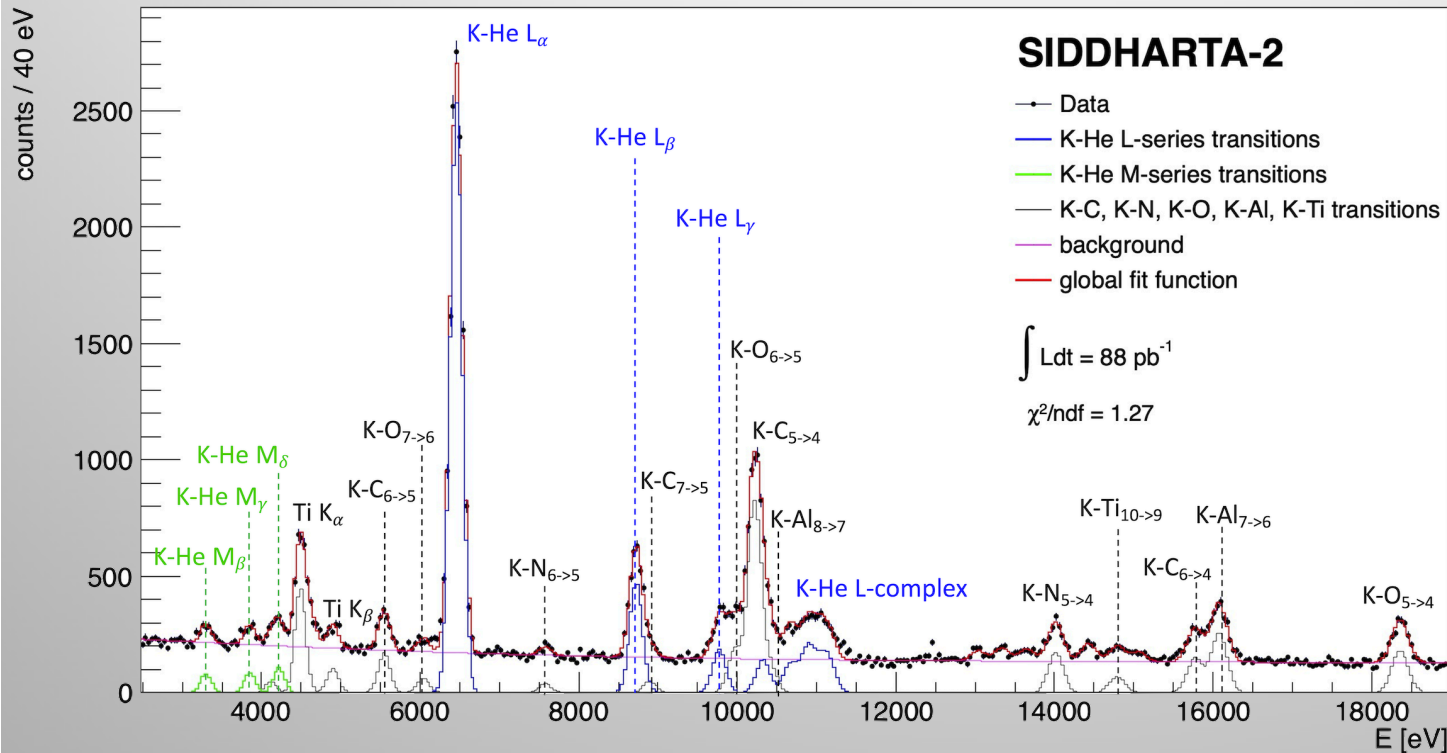
## The Kaonic $^4\text{He}$ measurement (2021-2022)

- Most precise measurement of kaonic helium-4  $L\alpha$  in gas:  $2p$  level energy shift and width
- First observation of kaonic helium-4 M-series transition ( $n \rightarrow 3d$ )
- First Measurement of high- $n$  transition in kaonic carbon – nitrogen – oxygen and aluminium

$$\varepsilon_{2p} = E_{3d \rightarrow 2p}^{\text{exp}} - E_{3d \rightarrow 2p}^{\text{e.m.}} = -1.9 \pm 0.8 \text{ (stat)} \pm 2.0 \text{ (syst)} \text{ eV}$$

$$\Gamma_{2p} = 0.01 \pm 1.60 \text{ (stat)} \pm 0.36 \text{ (syst)} \text{ eV}$$

→ *no sharp effect of the strong interaction on the  $2p$  level*



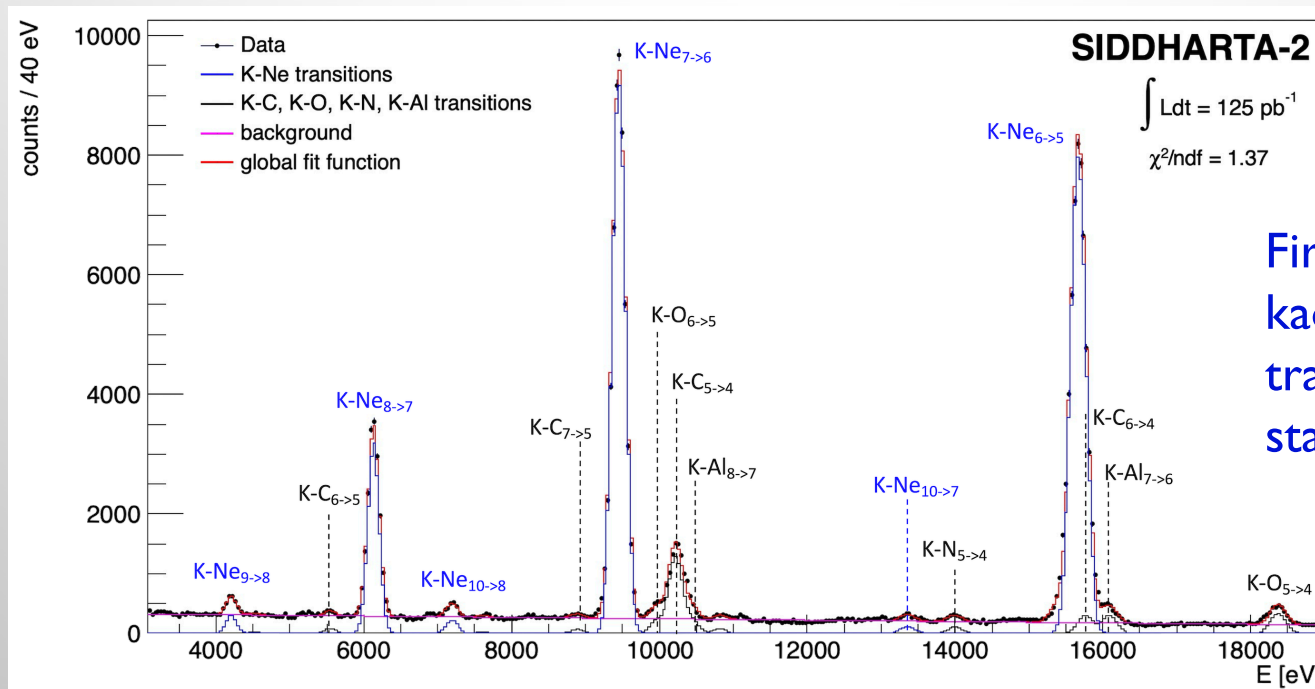
new data to enrich the kaonic atoms transitions database

Transition	Energy [eV]
K <sup>-</sup> C (6→5)	5546.0 ± 5.4 (stat) ± 2.0 (syst)
K <sup>-</sup> C (7→5)	8890.0 ± 13.0 (stat) ± 2.0 (syst)
K <sup>-</sup> C (5→4)	10216.6 ± 1.8 (stat) ± 3.0 (syst)
K <sup>-</sup> C (6→4)	15760.3 ± 4.7 (stat) ± 12.0 (syst)
K <sup>-</sup> O (7→6)	6014.8 ± 8.4 (stat) ± 2.0 (syst)
K <sup>-</sup> O (6→5)	9965.1 ± 6.9 (stat) ± 2.0 (syst)
K <sup>-</sup> O (5→4)	18361.1 ± 5.4 (stat) ± 12.0 (syst)
K <sup>-</sup> N (6→5)	7581.1 ± 16.0 (stat) ± 2.0 (syst)
K <sup>-</sup> N (5→4)	14008.0 ± 6.0 (stat) ± 9.0 (syst)
K <sup>-</sup> Al (8→7)	10441.0 ± 8.5 (stat) ± 3.0 (syst)
K <sup>-</sup> Al (7→6)	16083.4 ± 3.8 (stat) ± 12.0 (syst)
K <sup>-</sup> Ti (10→9)	14790.3 ± 16.6 (stat) ± 9.0 (syst)

Sgaramella F., et al., 2023,  
Eur. Phys. J. A, 59 (3) 56

# SIDDHARTA-2 Physics outcome

## The Kaonic Neon measurement (2023)



First measurement of kaonic neon X-ray transitions (sub eV statistical accuracy)

Transition	Energy [eV]
K-Ne (9 → 8)	$4206.35 \pm 3.75$ (stat) $\pm 2.00$ (syst) eV
K-Ne (8 → 7)	$6130.86 \pm 0.71$ (stat) $\pm 1.50$ (syst) eV
K-Ne (10 → 8)	$7191.21 \pm 4.91$ (stat) $\pm 2.00$ (syst) eV
K-Ne (7 → 6)	$9450.08 \pm 0.41$ (stat) $\pm 1.50$ (syst) eV
K-Ne (10 → 7)	$13352.20 \pm 10.07$ (stat) $\pm 3.00$ (syst) eV
K-Ne (6 → 5)	$15673.30 \pm 0.52$ (stat) $\pm 9.00$ (syst) eV

[Article in preparation](#)

# SIDDHARTA-2 latest result

## The first kaonic deuterium measurement

Very Preliminary

$$f = \text{pol}_1(E) + \exp(E) + \sum_i \text{Gauss}(A_{Gi}, E_i, \sigma) + \text{Tail}(A_{Ti}, E_i, \beta, \sigma) +$$

$$A_{Kd_{2 \rightarrow 1}} \cdot \text{Voigt}(E_{2 \rightarrow 1}, \sigma, \Gamma_{1s}) +$$

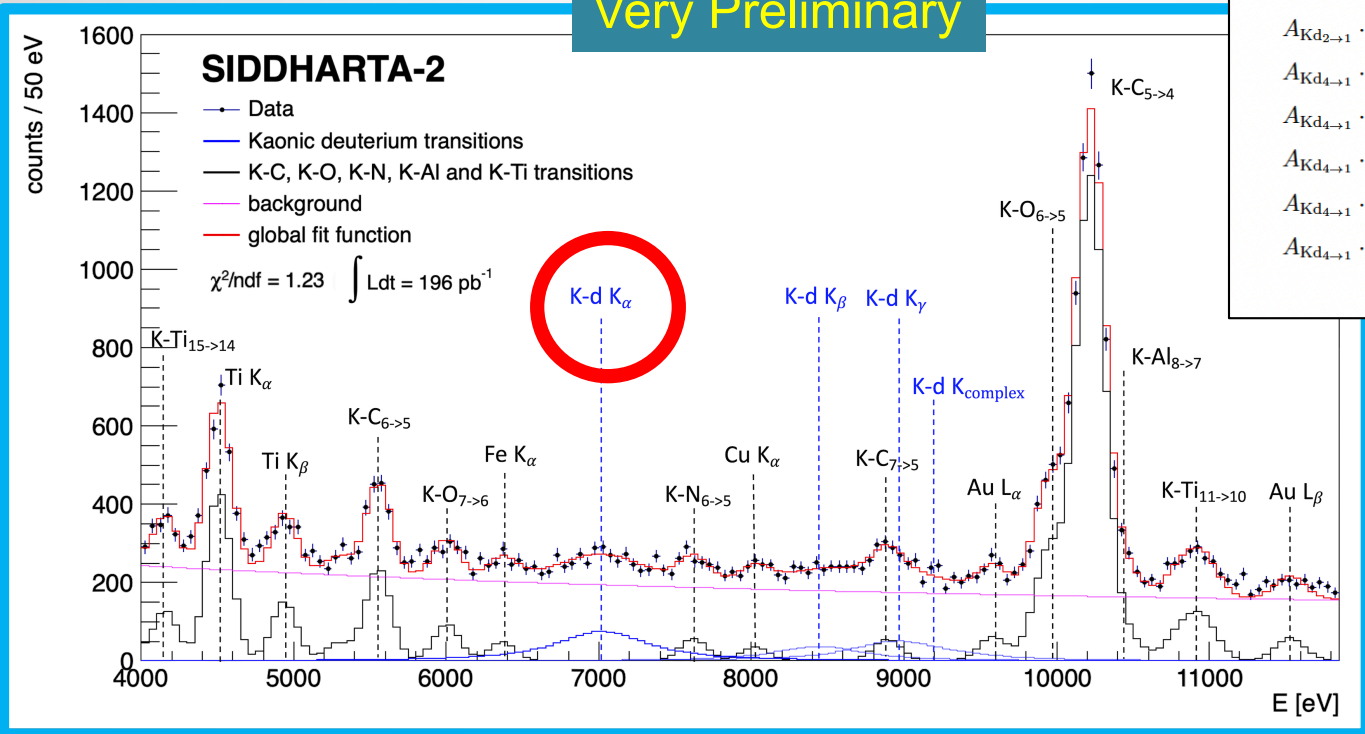
$$A_{Kd_{4 \rightarrow 1}} \cdot A_{rel_{3 \rightarrow 1}} \cdot \text{Voigt}(E_{3 \rightarrow 1}^{e.m.} + \varepsilon_{1s}^*, \sigma, \Gamma_{1s}^*) +$$

$$A_{Kd_{4 \rightarrow 1}} \cdot \text{Voigt}(E_{4 \rightarrow 1}^{e.m.} + \varepsilon_{1s}^*, \sigma, \Gamma_{1s}^*) +$$

$$A_{Kd_{4 \rightarrow 1}} \cdot A_{rel_{5 \rightarrow 1}} \cdot \text{Voigt}(E_{5 \rightarrow 1}^{e.m.} + \varepsilon_{1s}^*, \sigma, \Gamma_{1s}^*) +$$

$$A_{Kd_{4 \rightarrow 1}} \cdot A_{rel_{6 \rightarrow 1}} \cdot \text{Voigt}(E_{6 \rightarrow 1}^{e.m.} + \varepsilon_{1s}^*, \sigma, \Gamma_{1s}^*) +$$

$$A_{Kd_{4 \rightarrow 1}} \cdot A_{rel_{7 \rightarrow 1}} \cdot \text{Voigt}(E_{7 \rightarrow 1}^{e.m.} + \varepsilon_{1s}^*, \sigma, \Gamma_{1s}^*)$$



“The **most important experiment to be carried out in low energy K-meson physics today** is the **definitive determination of the energy level shifts in the K-p and K-d atoms**, because of their direct connection with the physics of  $\bar{K}N$  interaction and their complete independence from all other kinds of measurements which bear on this interaction”.

R.H. Dalitz (1982)

$$\varepsilon_{1s} = E_{2p \rightarrow 1s}^{meas} - E_{2p \rightarrow 1s}^{e.m.} = -816 \pm 53 \text{ (stat)} \pm 2 \text{ (syst)} \text{ eV}$$

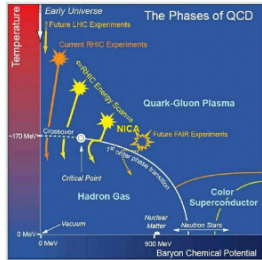
$$\Gamma_{1s} = 756 \pm 271 \text{ (stat)} \text{ eV}$$

(Courtesy of C. Curceanu)

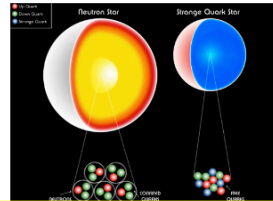


# SIDDHARTA Physics

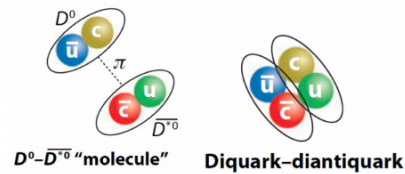
About 100 papers published



Cold Dense matter

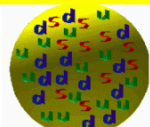


Neutron star EOS



Particles structure

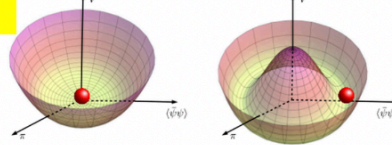
## Strangeness Fundamental Physics



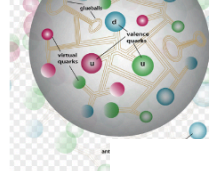
Strangelets & Dark Matter



QCD Chiral symm.

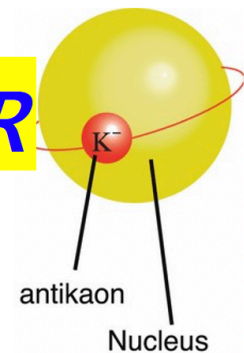


Mass generation, visible Universe



## EXKALIBUR

Extensive Kaonic Atoms research:  
from Lithium and Beryllium to Uranium



# DAΦNE-Light



DAΦNE-Light is a **Material Science Laboratory** using **synchrotron radiation** but also **conventional sources**.

## Beamlines @ DAΦNE

### Building 12

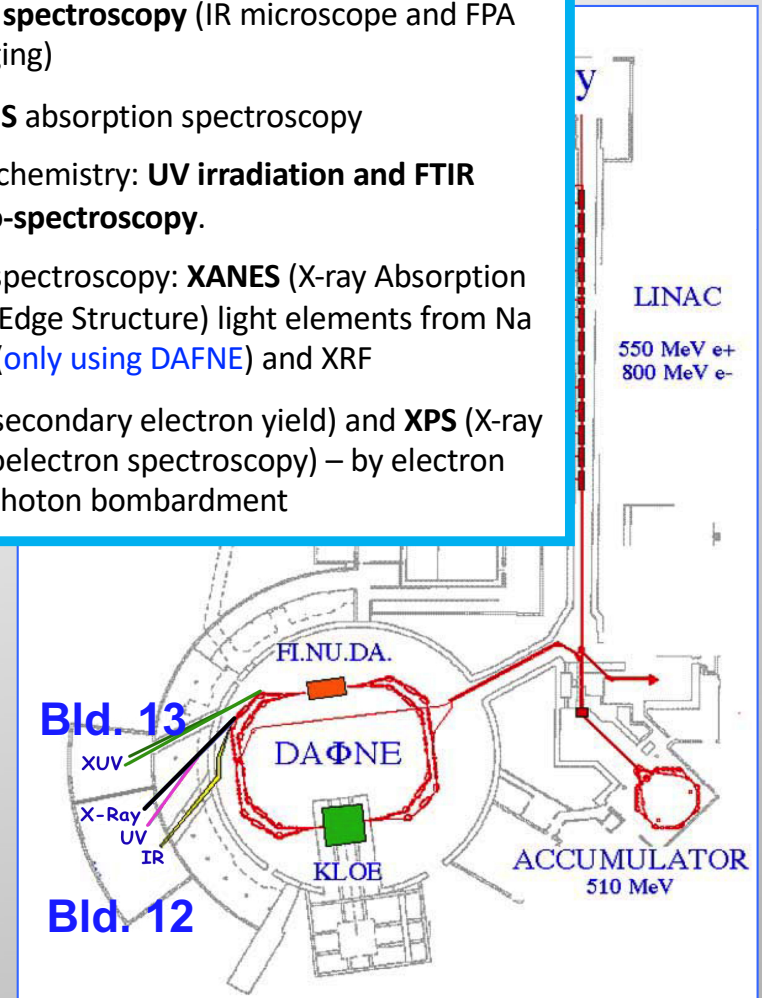
- 1) **SINBAD** - IR beamline (1.24 MeV - 1.24 eV)
- 2) **DXR1**- Soft X-ray beamline (900-3000 eV)
- 3) **DXR2** - UV-VIS beamline (2-10 eV)

### Building 13

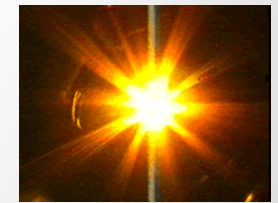
- 4) **XUV1** - Low Energy Beamline (30-200 eV)
- 5) **XUV2** - High Energy Beamline (60-1000 eV)
- 6) **WINDY** - White beam XUV2 branch line

### Available techniques

- **FTIR spectroscopy** (IR microscope and FPA imaging)
- **UV-VIS** absorption spectroscopy
- Photochemistry: **UV irradiation and FTIR micro-spectroscopy**.
- X-ray spectroscopy: **XANES** (X-ray Absorption Near Edge Structure) light elements from Na to Cl (**only using DAFNE**) and XRF
- **SEY** (secondary electron yield) and **XPS** (X-ray photoelectron spectroscopy) – by electron and photon bombardment

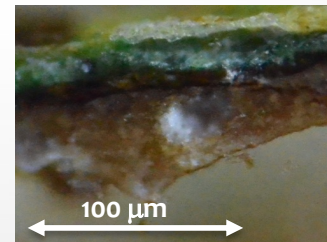


# DAΦNE-Light



Every year about **30 experimental teams** get access to the **DAΦNE-Light Laboratory** coming from **Italian Universities and Research Institutions, from EU/not EU Countries and third parties.**

Users receive **beamtime** submitting **proposals** and **quick requests**. Many **collaborations, projects (CHANGES, ET ITALIA), R&D for accelerators and third-parties' activities (CHNet, EIC)** are ongoing using the available beamlines equipments.



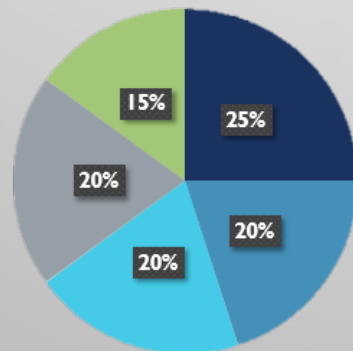
Dated 1846 ( 3.13 m x 2.29 m)



Thin section of a **copy of a Raffaello's painting (Spasimo di Palermo)** hosted at **DAΦNE-Light** to achieve information on its **complex multi-layered structure** using the **IR beam**.

## IR proposals application fields

- Physics
- Geology/mineralogy
- Life science
- Cultural Heritage
- R&D



Information, highlights and publications at: <https://dafne-light.lnf.infn.it/>

(Courtesy of A. Balerna)



Discovering the primordial universe: very small fragments of the Ryugu asteroid studied at SINBAD-IR



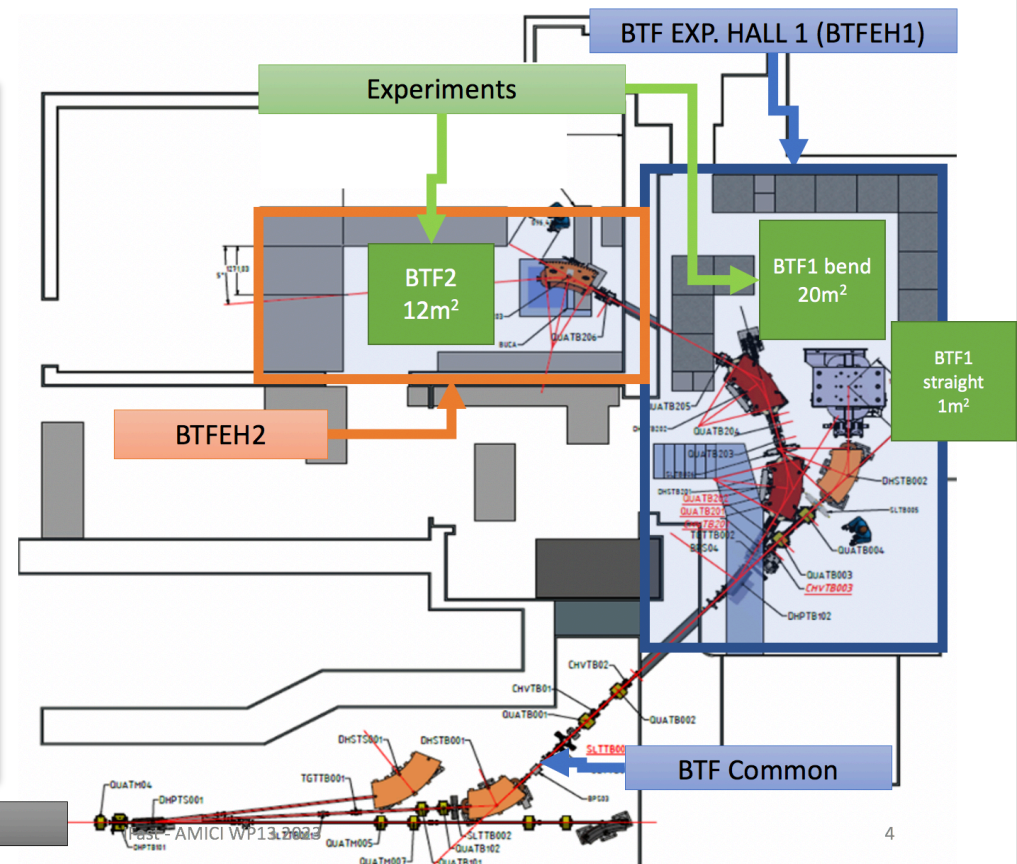
# LNf – BTF Facility

The Beam Test Facility (BTF) is part of the DAΦNE accelerator complex in LNf (Frascati, Italy).

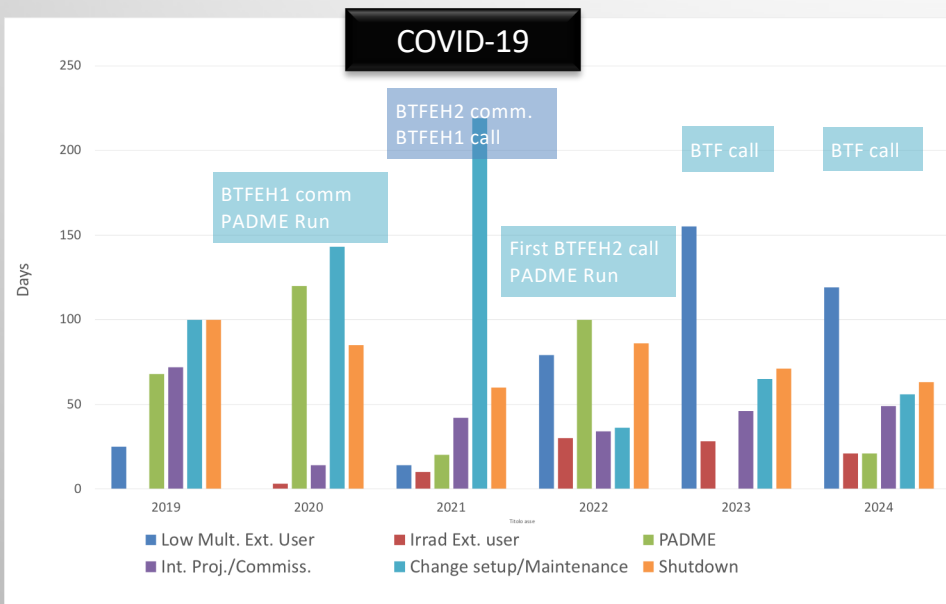
It can extract and manipulate the high intensity LINAC e<sup>+</sup>/e<sup>-</sup> beam, in dedicated or beam spare-pulse mode when DAΦNE collider is operative since 20 years.

## BTF features:

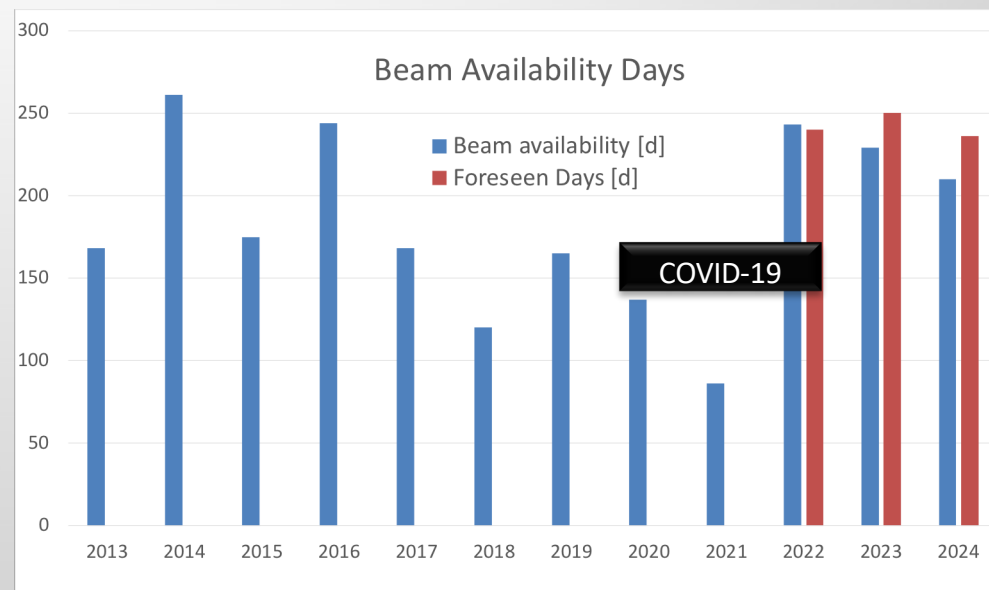
- **pulsed electron** or **positron** beam, in a wide range of parameters
- Beam optimized for detector **calibration, long time-based experiments and weekly test-beam**
- possibility of **device e<sup>+</sup>/e<sup>-</sup> high flux irradi**
- services available for users:
  - DAQ and DCS data,
  - Gas pipelines, dried compressed air,
  - HV,
  - Networking,
  - Detectors,
  - Dedicated Staff, Logistics,
  - 24/7 operations.



## 2019-2024 Activities



## Beam Availability Days (up today)



BTF web page: <https://mediawall.infn.it/v/1030>

In 2024 Expected Beam availability days ~240 almost used  
Shift average time = 6,5 days  
Average team member number = 7

# Conclusions

The DAΦNE lepton collider has been powering physics research at the LNF in the last 25 years.

This has been possible thanks to the continuous developments and to the successful implementation of a new approach to keep under control the beam beam interaction: the ***Crab-Waist Collision Scheme***.

The *Crab-Waist* concept, conceived, implemented, and tested in about two years, allowed to increase the DAΦNE luminosity by about a factor three, reducing at the same time the background on the detector.

*The peak luminosity measured at DAFNE is still today an order of magnitude higher than the one measured in colliders operating at comparable energy.*

*The experiments implemented at DAFNE achieved unique results in the relative field of interest.*

***Let me thank all the colleagues who have been, and still are part of this fantastic adventure.***

**Thank you**

# *Spare Slides*



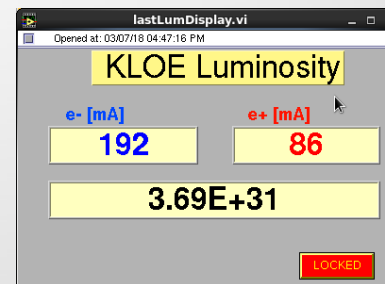
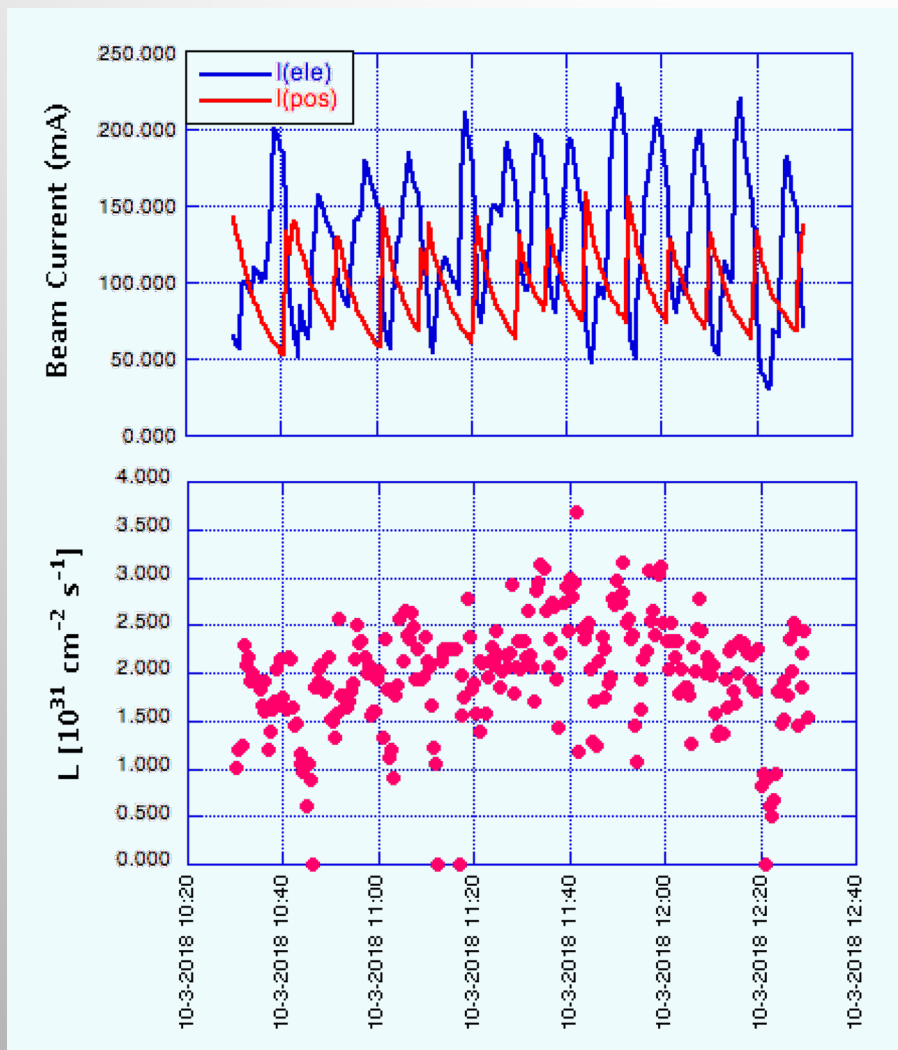
# DAΦNE Luminosity Achievements

Luminosity achieved at DAΦNE is almost an order of magnitude higher than the one obtained at other colliders operating in the low energy range

	DAΦNE CW upgrade tested with SIDDHARTA (2009)	DAΦNE KLOE (2005)	DAΦNE (CW) KLOE-2 (2014)
$L_{\text{peak}}$ [ $\text{cm}^{-2}\text{s}^{-1}$ ]	<b><math>4.53 \cdot 10^{32}</math></b>	$1.50 \cdot 10^{32}$	<b><math>2.38 \cdot 10^{32}</math></b>
$I^-$ [A]	<b>1.52</b>	1.4	<b>1.18</b>
$I^+$ [A]	<b>1.0</b>	1.2	<b>0.87</b>
$\epsilon_x$ [mm mrad]	<b>0.28</b>	0.34	<b>0.28</b>
$N_{\text{bunches}}$	<b>105</b>	111	<b>106</b>
$\int_{1\text{h}} L$ [ $\text{pb}^{-1}$ ]	<b>0.79</b>	0.4	<b>0.67</b>
$\int_{\text{day}} L$ [ $\text{pb}^{-1}$ ]	<b>14.98</b>	9.8 (seldom)	<b>14.3</b>
$\xi_{\text{sy}}$	0.0443 - 0.09	0.0245	--

# 10 Bunches Collisions

Aiming at minimizing the impact of multi-bunch effects and e-cloud instabilities on *Luminosity*



- $L_{peak} \sim 3 \cdot 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$  might be achieved by colliding 100 bunches
- Beam-beam is not a limiting factor
- Crab-Waist Sextupoles work

UNFORTUNATELY not enough time for machine studies and optimization!

# R&D about *e-cloud* suppression at DAΦNE

DAΦNE is the first collider operating routinely with electrodes, for e-cloud mitigation, ECE.

ECE provided stable operation with the e<sup>+</sup> beam, and allowed unique measurements such as:

*e-cloud instabilities growth rate*

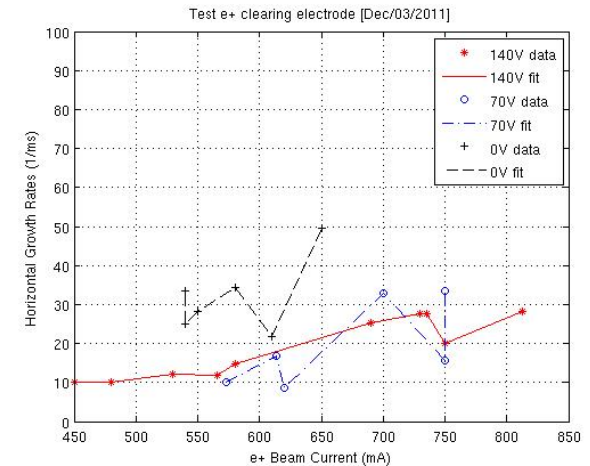
*transverse beam size variation*

*tune shifts along the bunch train*

demonstrating their effectiveness in restraining e-cloud induced effects.

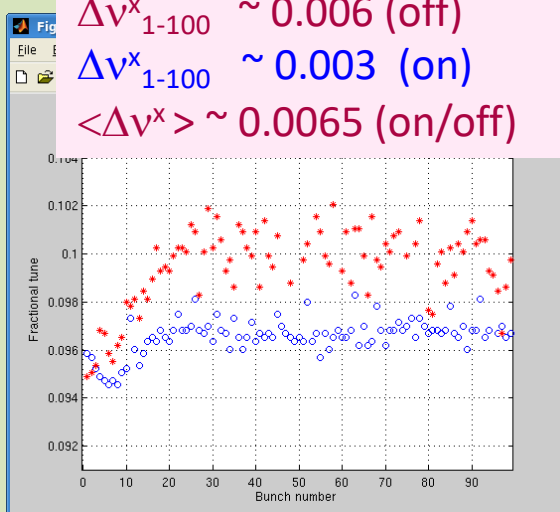
(D. Alesini et al, Phys. Rev. Lett. 110, 124801 (2013))

**Horizontal Instability Growth Rate as a function of the ECE voltage measured by using bunch-by-bunch FBK frontend**

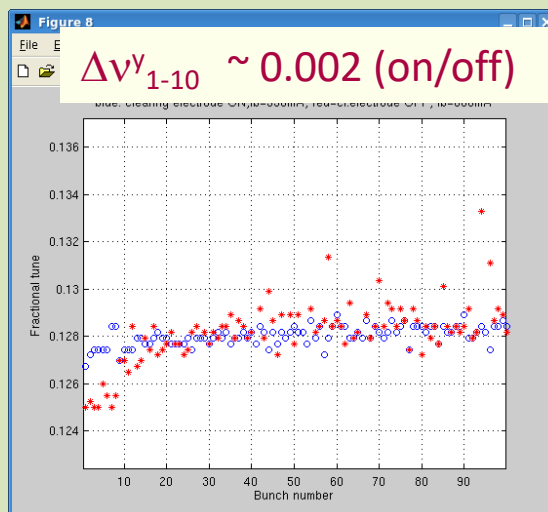


## Tune Spread measurements

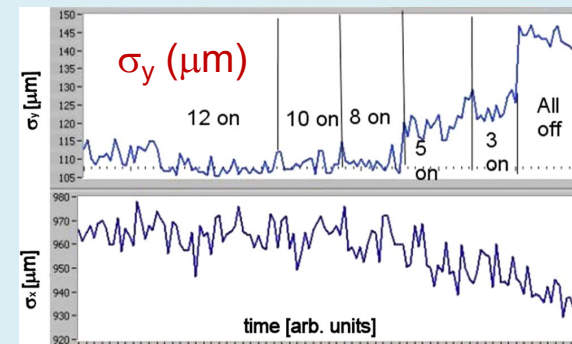
$\Delta v^x_{1-100} \sim 0.006$  (off)  
 $\Delta v^x_{1-100} \sim 0.003$  (on)  
 $\langle \Delta v^x \rangle \sim 0.0065$  (on/off)



$\Delta v^y_{1-10} \sim 0.002$  (on/off)



## Vertical Beam Size



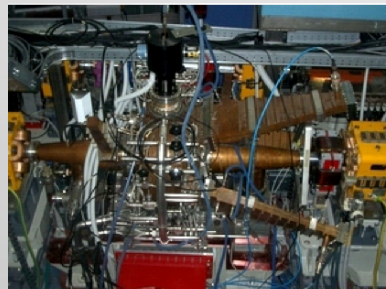
# DAΦNE Vacuum Chamber Elements

Optimized to avoid heating, reduce impedance, and damp HOM

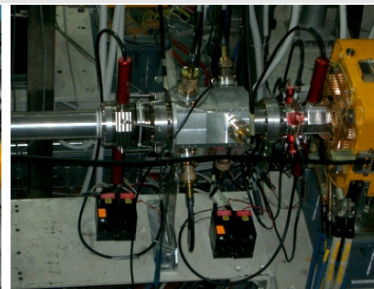
Impedance budget is a factor of 80 lower than in similar storage ring (EPA)

Longitudinal feedback kicker designed for DAFNE have been adopted at:  
KEKB, BESSYII, PLS, SLS, HLS, ELETTRA, KEK Photon Factory, PEP II

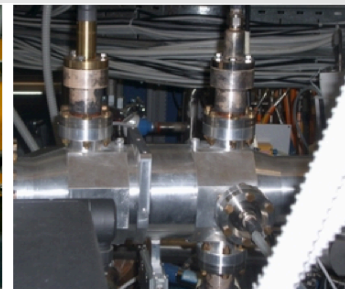
*Such R&D effort largely contributed to improve beam dynamics and beam-beam performances*



RF CAVITY

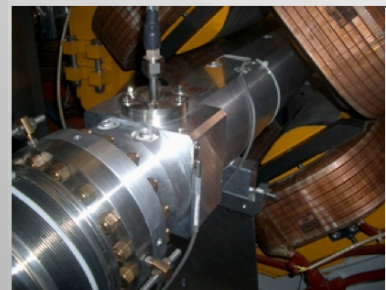


LONGITUDINAL KICKER



TRANSVERSE KICKER

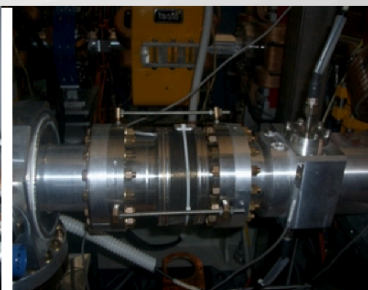
D. Alesini, Boni, A. Drago, A. Gallo,  
A. Ghigo, M. Serio, A Stella, M.  
Zobov, F. Marcellini, P. Raimondi



INJECTION KICKER



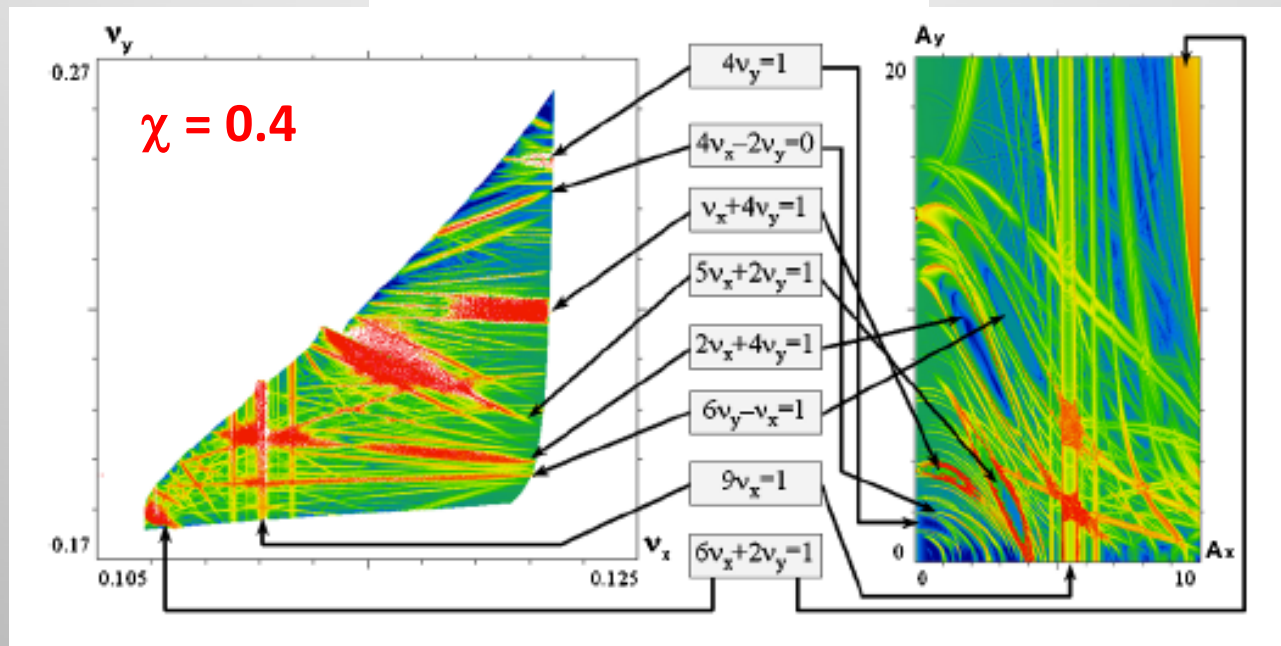
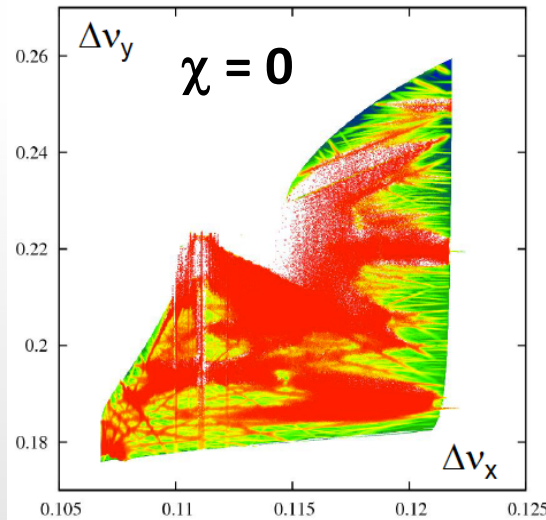
WALL CURRENT & DCCT MONITOR



SHIELDED BELLOWS

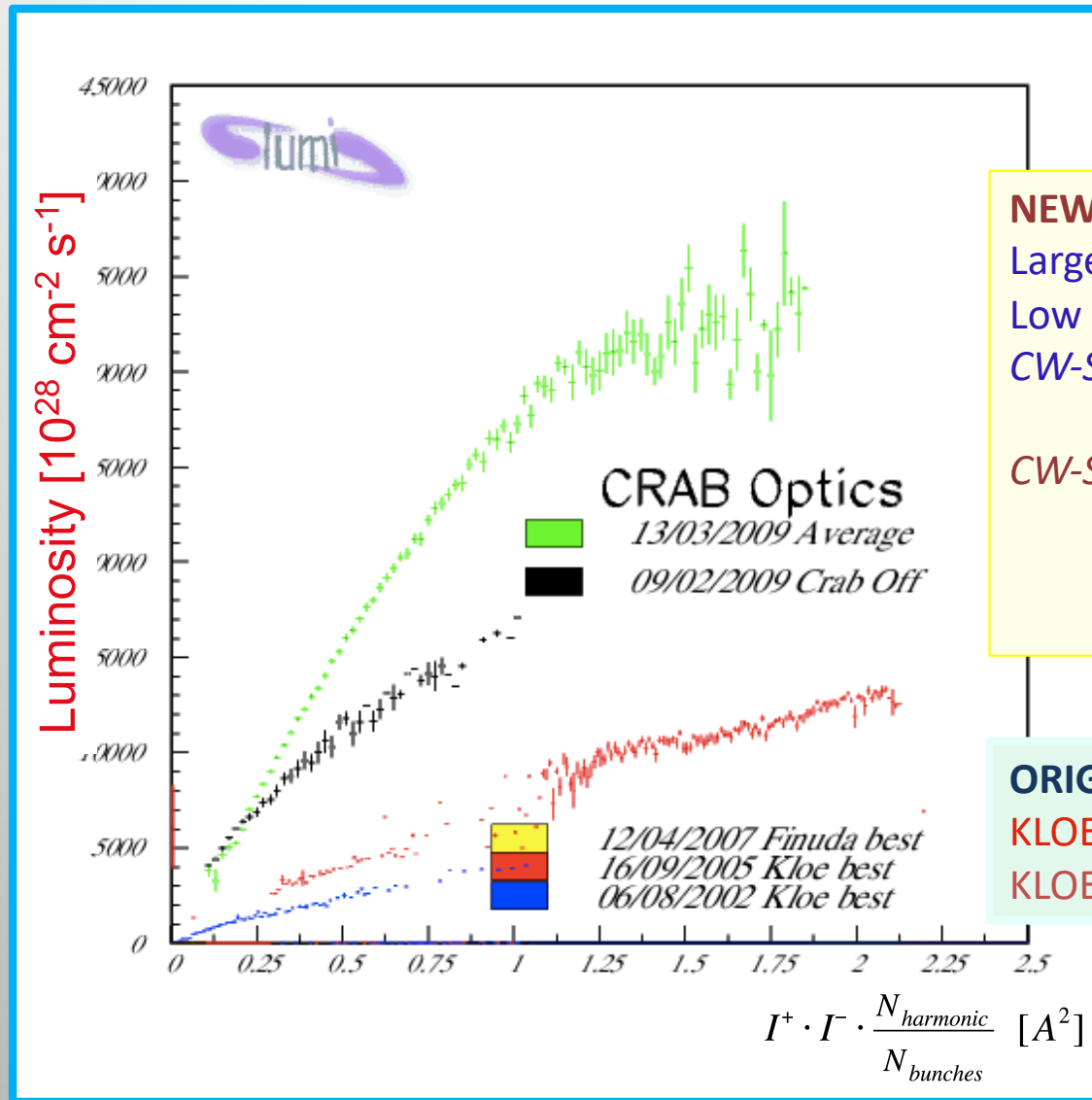
# Frequency Map Analysis of $BB$ Interaction

DAΦNE simulations



(D. Shatilov et al.)

# Crab-Waist Collision Scheme & Luminosity



## NEW COLLISION SCHEME:

Large Piwinski angle  $\psi = 1.9$   
 Low  $\beta_y^*$   $\beta_y^* = 9.0$  [mm]  
 CW-Sextupoles  $\chi = 0.6$

CW-Sextupoles off

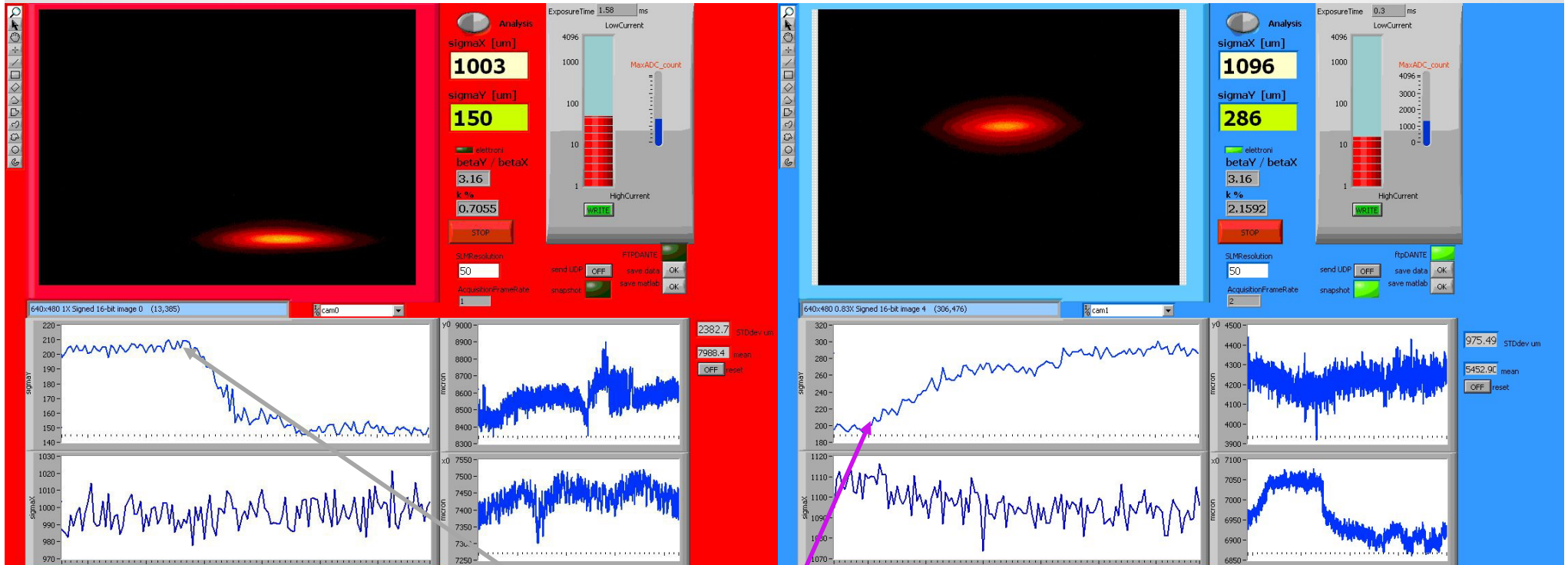
larger transverse beam size blowup  
 sharp lifetime reduction

## ORIGINAL COLLISION SCHEME:

KLOE 2005  $\psi = 0.6$   $\beta_y^* = 18.$  [mm]  
 KLOE 2002  $\psi = 0.3$   $\beta_y^* = 25.$  [mm]

20% L reduction at high currents because of bunch lengthening due to the ring impedance.  $L \propto 1/\sigma_z$  in Large Piwinski Angle & Crab-Waist regime.

# Crab Waist Sextupoles Test (during KLOE-2 run)



Reducing the CW Sextupole strenght in the electron ring : 200A → 150A