

Laser-Driven Proton Sources for Efficient Radiation Testing

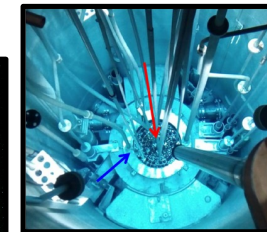
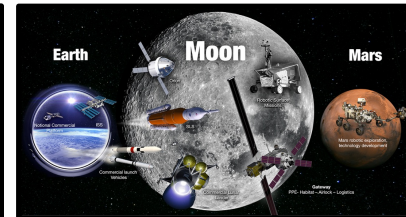
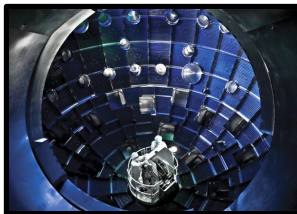
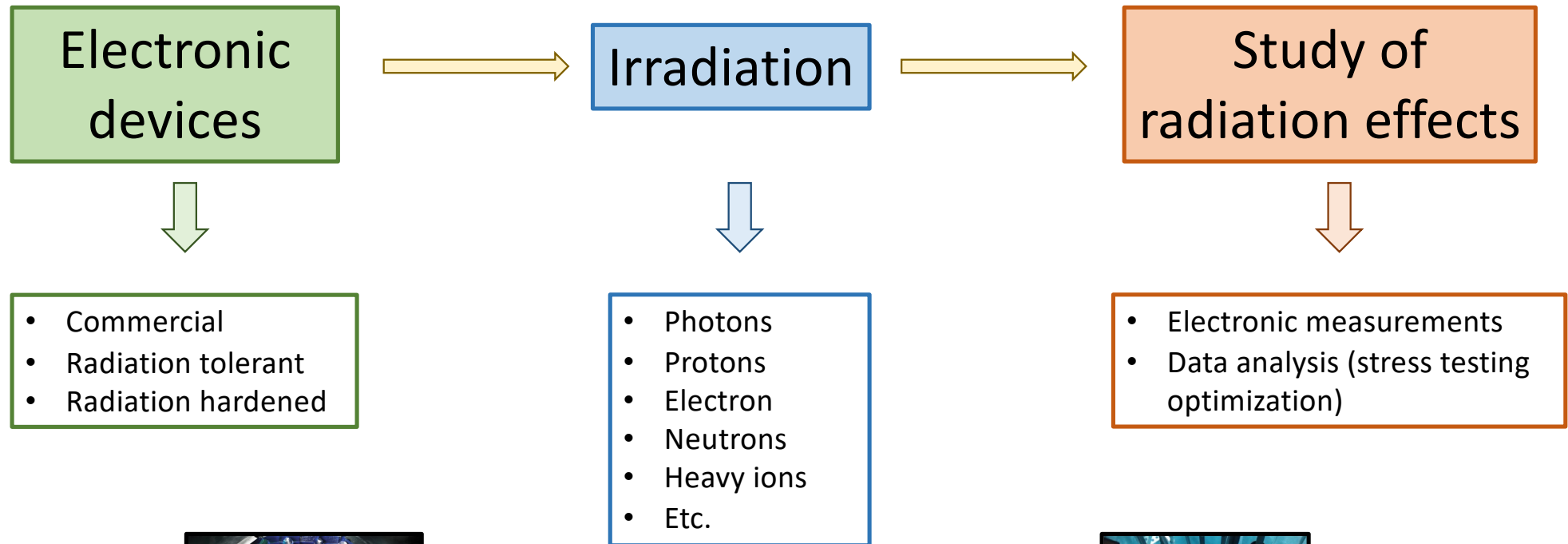
B. D'Orsi, C. Altomare, A. Ampollini, M.D. Astorino, G. Bazzano, E. Catrix, A. Cemmi, A. Colangeli, I. Di Sarcina, D. S. Lazzaro, R. Lelièvre, S. Loreti, S. Fourmaux, J. Fuchs, P. Nenzi, G. Pagano, F. Panza, C. Ronsivalle, J. Scifo, S. Vallières and P. Antici



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Aim of the work



Aim of the work (2)

Electronic devices



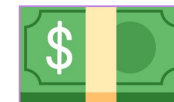
2 \$



*Commercial Off-the-Shelf
(COTS)*



80 \$



Radiation tolerant

Irradiation

Study of
radiation effects

- Gamma rays
- Neutrons
- Protons (innovative and conventional sources – stress testing method validation)

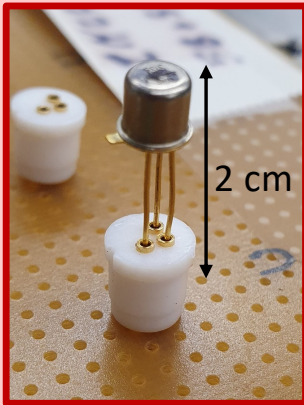


- Radiation resistance testing of specific electronic devices
- Investigate different irradiation methods for optimization of stress testing

Electronic components characterization before and after irradiation

Tested components

COTS NPN and PNP Bipolar Junction Transistors (BJTs)



Radiation tolerant opto-isolator



Not reported here

Control Panel Parameters 1/2 Parameters 2/2 Caratteristica I/V

IMT
Ingegneria Marketing Tecnologia

2N2222A
TID Test Program

Elapsed Time 00:00:00

Test Results

Parameter	Value	Status
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Selections

DUT P/N SNREF-REF STEP Selection Ok

DUT P/N SEL 101 STEP Selected Ok

DUT TYPE SELECTION SINGLE

BJT Type Selection NPN

BJT P/N 2N2222A

RANGES standard

Parameters

Test Setup #1

- Collector to Base Cut Off Current
- Emitter to Base Cutoff Current
- Collector to Emitter Cutoff Current (NPN)
- Saturation Voltages VCE - VBE
- Forward current transfer ratio - hFE1
- Forward current transfer ratio - hFE2
- Forward current transfer ratio - hFE3
- Forward current transfer ratio - hFE4
- Forward current transfer ratio - hFE5
- Caratteristica I/V

Commands

Start Test

Abort

Reset

Instruments & HW Controls

<https://www.imtsrl.it/>

Overwrite DATA Status Indicators Audio ON/OFF

Many parameters (currents, voltages and gain) were evaluated before and after the irradiation tests.

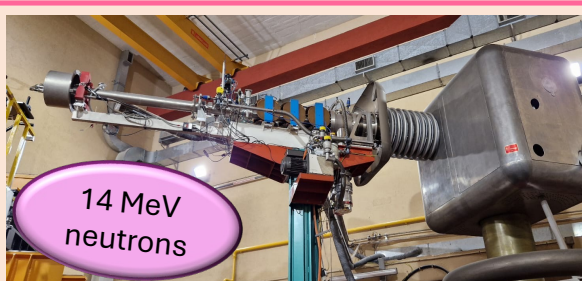
Microsemi. TECHNICAL DATASHEET – 2N2222A NPN silicon switching transistor.

Microsemi. TECHNICAL DATASHEET – 2N2907A PNP small signal silicon transistor.

Skyworks. TECHNICAL DATASHEET - OLS249: Radiation-Tolerant Phototransistor Hermetic Surface-Mount Optocoupler.

Irradiation facilities: Italy and Canada

Conventional radiation sources for stress testing



14 MeV neutrons

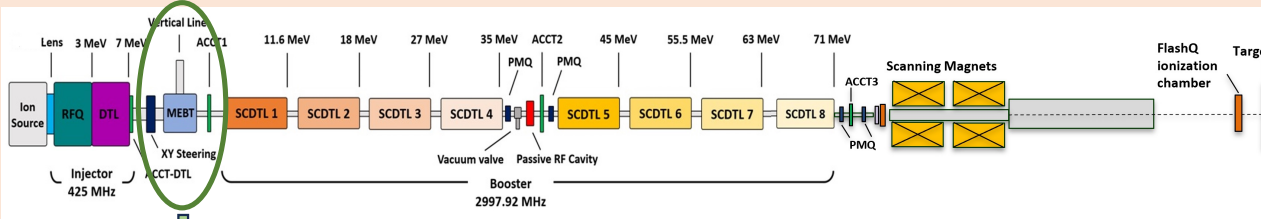
Neutron irradiation Frascati Neutron Generator at ENEA Frascati R.C. (Frascati, Italy)

Gamma irradiation Calliope facility at ENEA Casaccia R.C. (Rome, Italy)

^{60}Co gamma photons (mean energy 1.25 MeV)



Dosimetric laboratory available

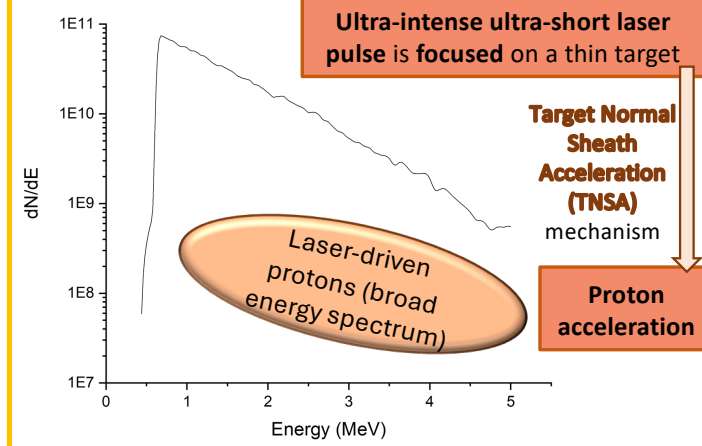
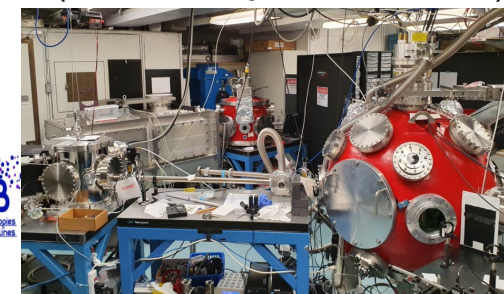


2.8 MeV protons

Proton irradiation TOP IMPLART at ENEA Frascati R.C. (Frascati, Italy)

Innovative radiation source for stress testing

Proton irradiation Advanced Laser Light Source (ALLS) ion beamline at INRS-EMT (Varenes, Québec, Canada)



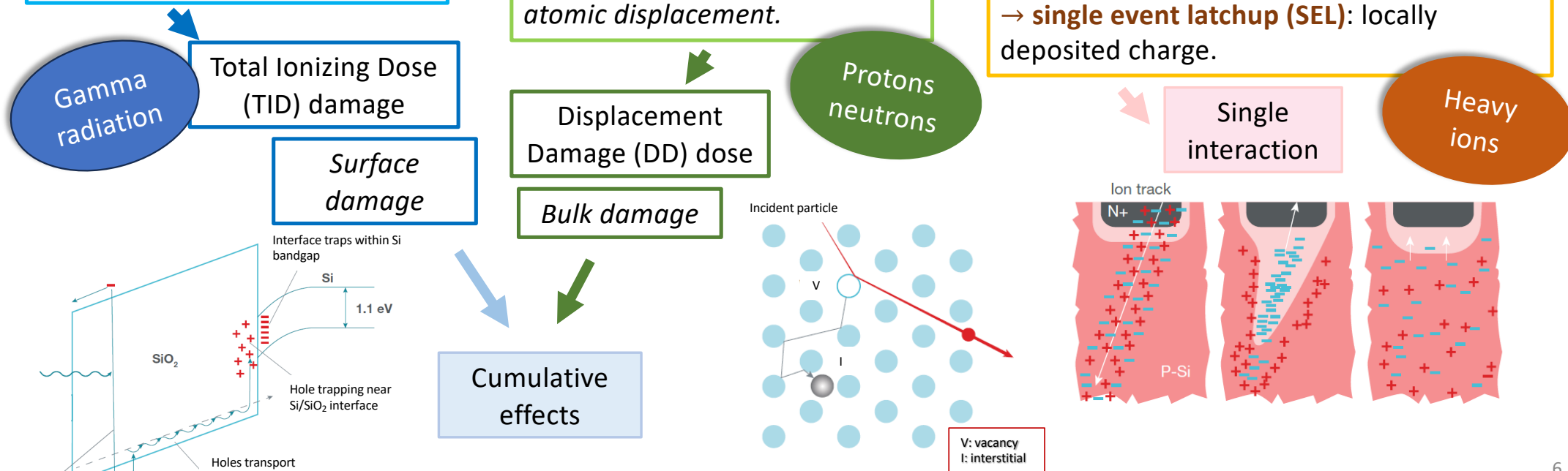
Possible radiation effects on electronics

The active material of electronic devices is often made of **silicon**.

Energy loss by ionization: interactions of atomic particle which result in the *excitation* or *emission* of atomic electrons

Non Ionizing Energy Loss (NIEL) processes: interactions in which the energy imparted by the incoming particle result in *atomic displacement*.

Not applicable in this study
Single event effect (SEE): related to single individual interactions:
 → **single event upset (SEU):** bit flips in memory circuits;
 → **single event latchup (SEL):** locally deposited charge.

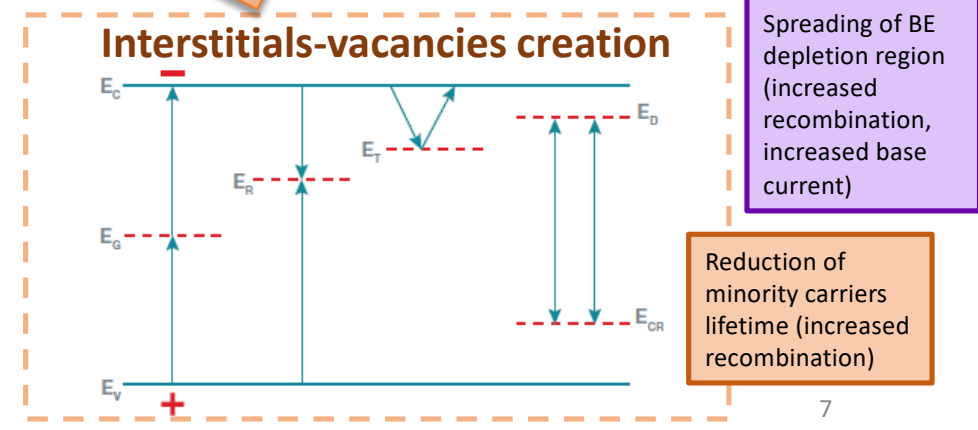
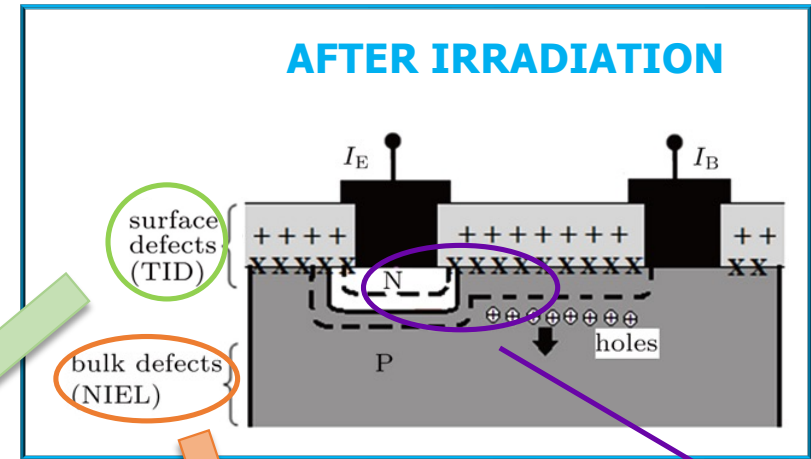
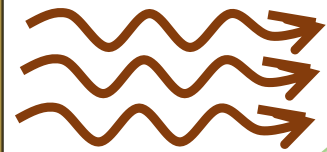
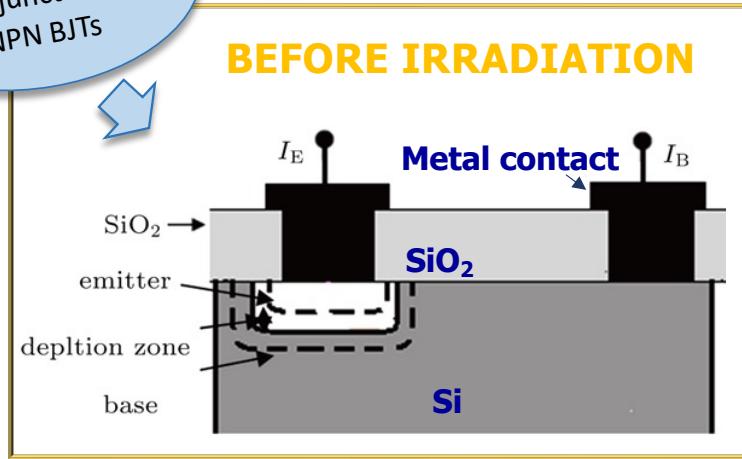


Radiation Handbook for electronics, Texas Instruments (2018) www.ti.com/radbook

Leroy C, Rancoita PG. Particle interaction and displacement damage in silicon devices operated in radiation environments. Reports Prog Phys. 2007;70(4):493–625

Typical radiation effects on BJTs (as easiest semiconductor component)

Base Emitter (BE) junction of NPN BJTs

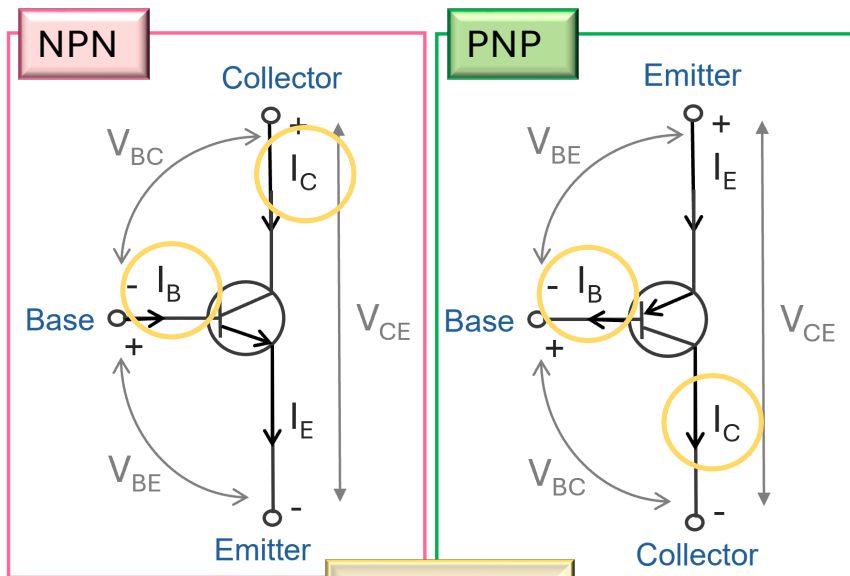


These effects translate in BJTs current gain degradation

e-h creation and separation
 → e⁻ drift outside the oxide
 → h migration and trapping in the Si-SiO₂ interface

COTS BJTs: Radiation effects evaluation

To evaluate the radiation effect, the β parameter, corresponding to the transistor **current gain**, the **leakage currents** and **saturation voltages** were measured.



$$I_C = \beta I_B$$

I_C : collector current V_{CE} : collector to emitter voltage
 I_B : base current V_{BE} : base to emitter voltage
 I_E : emitter current V_{BC} : base to collector voltage

- β_1 measured for $I_C = 0.1 \text{ mA}$
- β_2 measured for $I_C = 1 \text{ mA}$
- β_3 measured for $I_C = 10 \text{ mA}$
- β_4 measured for $I_C = 150 \text{ mA}$
- β_5 measured for $I_C = 500 \text{ mA}$

Gain

Other measured parameters

Saturation voltages
 $V_{CE(SAT)}$ collector to emitter saturation voltage
 $V_{BE(SAT)}$ base to emitter saturation voltage
 Voltage beyond which the I_C remains constant as the I_B increases.

Leakage currents
 I_{CBO} (collector base cutoff current)
 I_{EBO} (emitter base cutoff current)
 I_{CEO} (collector emitter cutoff current)
 Current that flows when the device is in off state

I_C - V_{CE} characteristic curves
 Collector current versus the collector to emitter voltage at a fixed I_B (50 μA)

Microsemi. TECHNICAL DATASHEET – 2N2222A NPN silicon switching transistor.
 Microsemi. TECHNICAL DATASHEET – 2N2907A PNP small signal silicon transistor.

COTS BJTs: Summary of performed irradiation tests



The components were characterized **before** and **after** irradiation.

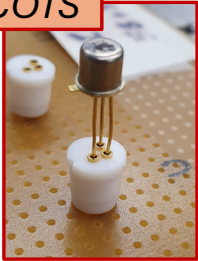
	<u>COTS</u> NPN bipolar transistor (2N2222A)	<u>COTS</u> PNP bipolar transistor (2N2907A)
Gamma irradiation (Calliope)	✓	✓
Neutron (FNG)	✓	✓
Protons (TOP IMPLART)	✓	✓
Proton irradiation (ALLS)	✓	Next step



COTS BJTs: gamma irradiation tests and measurements - 1

⁶⁰Co gamma
radiation

COTS



- **36 samples** (18 NPN and 18 PNP BJTs) two for each irradiation condition
- Irradiation at different absorbed doses
- Dose rate = **~ 1 kGy(Si)/h**

Irradiation test	Total absorbed dose (kGy)
1	~1
2	~2.2
3	~26
4	~70
5	~120
6	~240
7	~320
8	~420
9	~520

Irradiation setup



All samples were biased during irradiation (+30 V).

Irradiation tests:

Irradiation at room temperature and parametric tests after irradiation

Annealing followed by parametric tests:

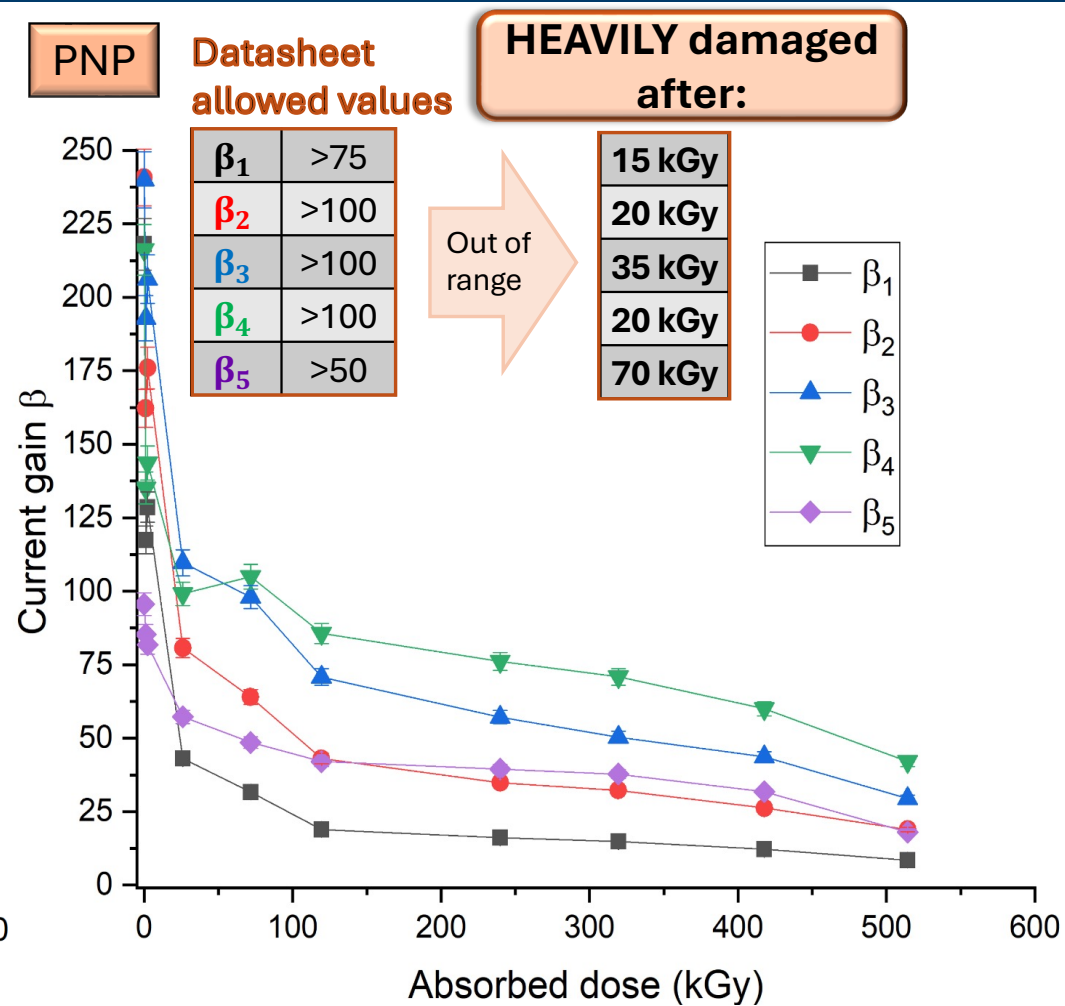
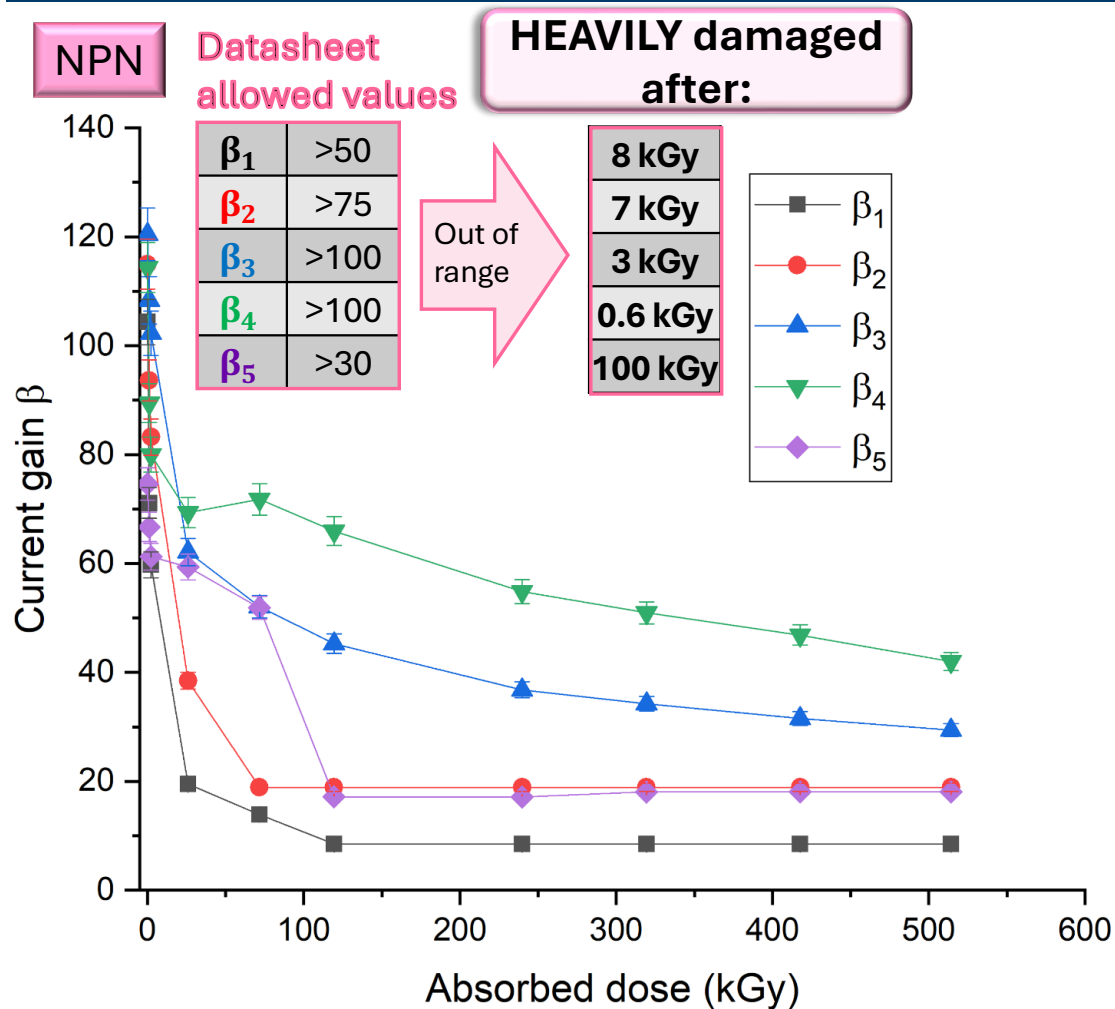
-24 hours at room temperature

-168 hours at 100 °C

1 kGy(Si): 1 kGy absorbed dose in silicon. All reported doses are referred to silicon.

COTS BJTs: gamma irradiation tests and measurements - 3

⁶⁰Co gamma radiation

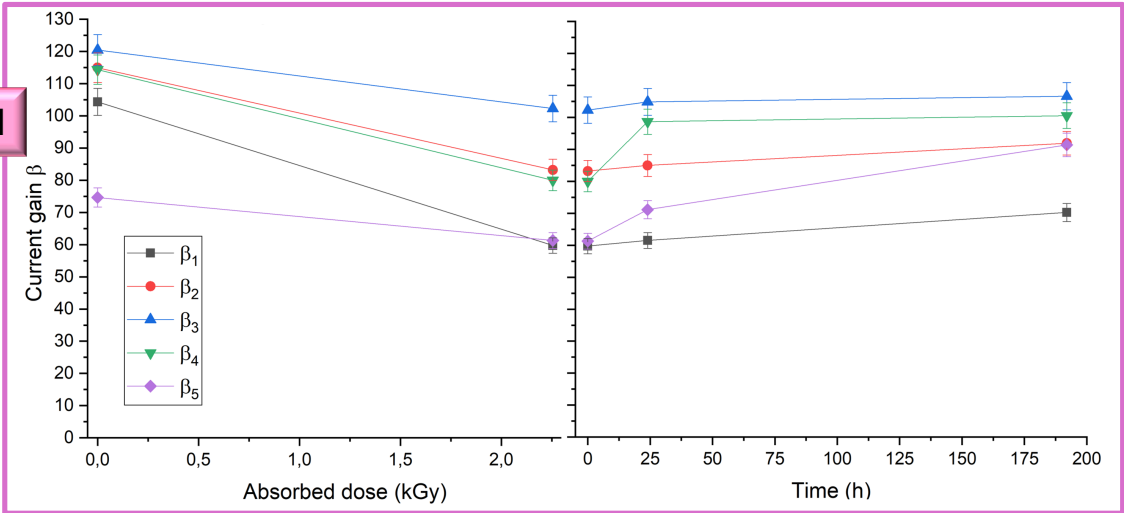


COTS BJTs: annealing tests and measurements - 4

⁶⁰Co gamma radiation

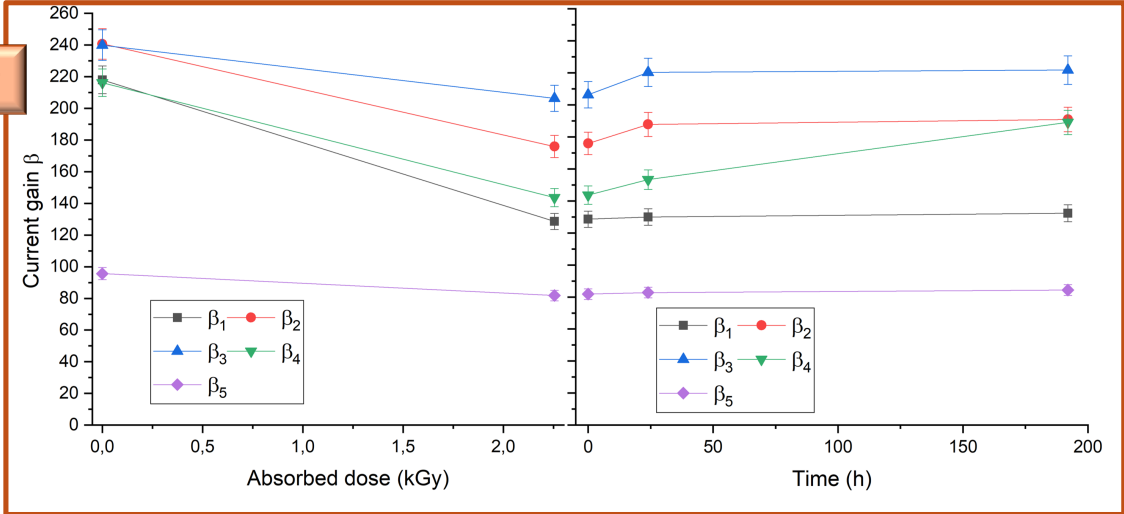
After irradiation, two annealing tests were performed in order to evaluate the **recovery** of the parameters.

NPN

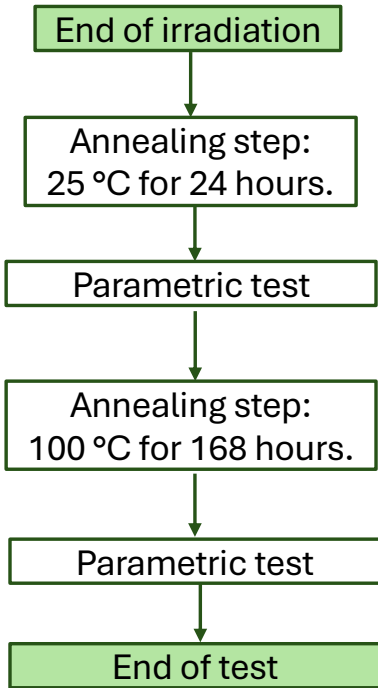


No recovery of the heavily damaged samples after the annealing tests

PNP



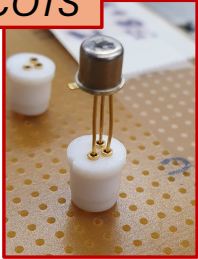
Slight recovery of the samples irradiated up to 2.2 kGy(Si) after the annealing tests



COTS BJTs: neutron irradiation tests and measurements - 1

14 MeV
neutrons

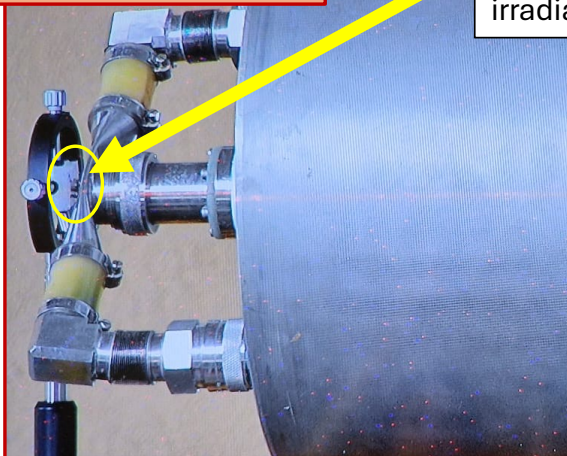
COTS



- **20 samples** (10 NPN and 10 PNP BJTs) two for each irradiation condition
- Irradiation up to different neutron fluences (14 MeV neutrons)

Irradiation test	Neutron fluence
1	$2 \times 10^9 \text{ n/cm}^2$
2	$2 \times 10^{11} \text{ n/cm}^2$
3	$2 \times 10^{12} \text{ n/cm}^2$
4	$1 \times 10^{13} \text{ n/cm}^2$
5	$2 \times 10^{13} \text{ n/cm}^2$

Irradiation setup



All samples were unbiased during irradiation.

Irradiation tests:

Irradiation at room temperature and parametric test after irradiation

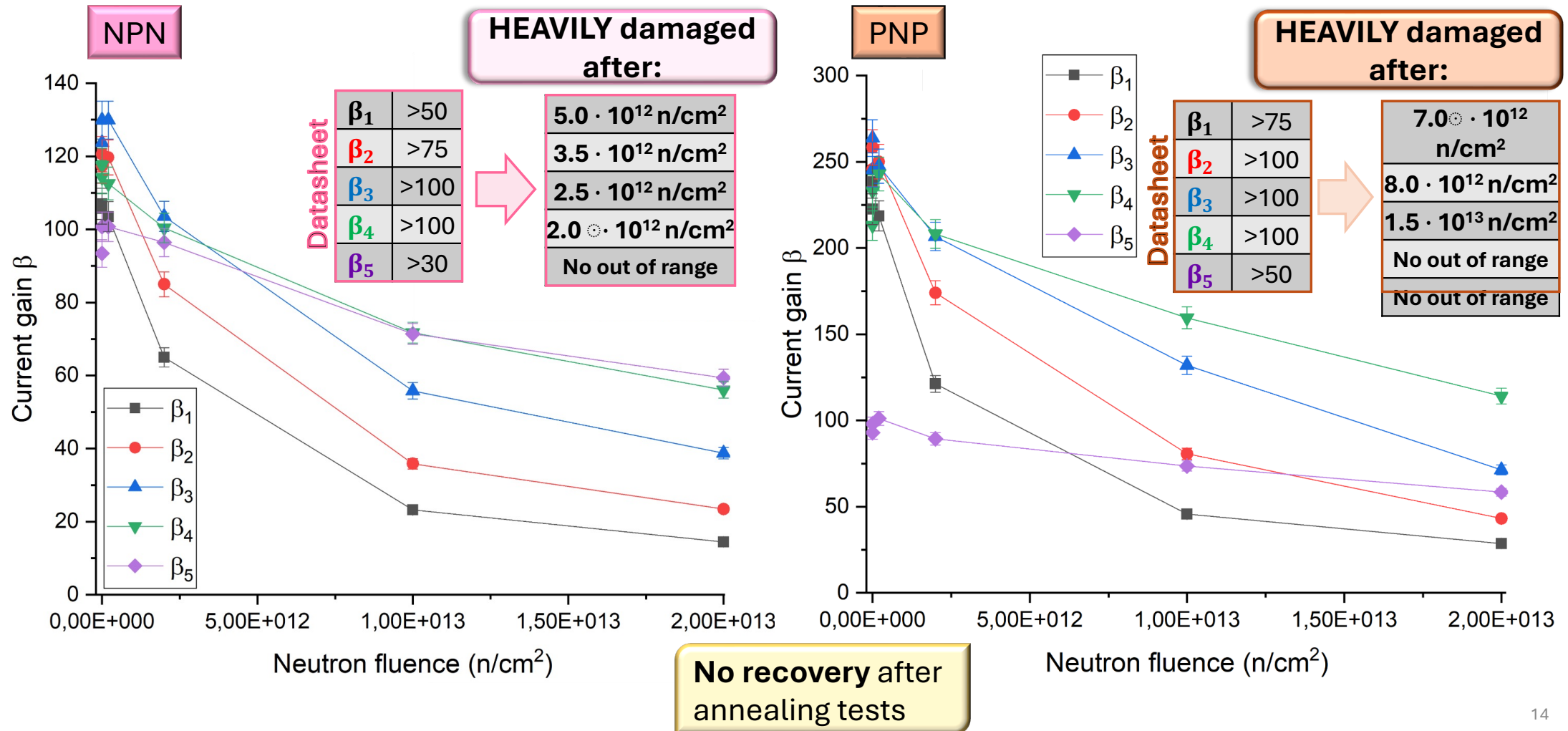
Annealing followed by parametric tests:

-24 hours at room temperature

-168 hours at 100 °C

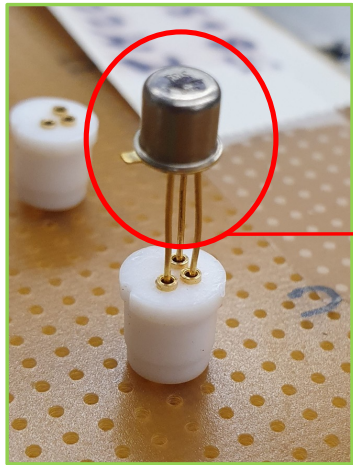
COTS BJTs: neutron irradiation tests and measurements - 2

14 MeV
neutrons

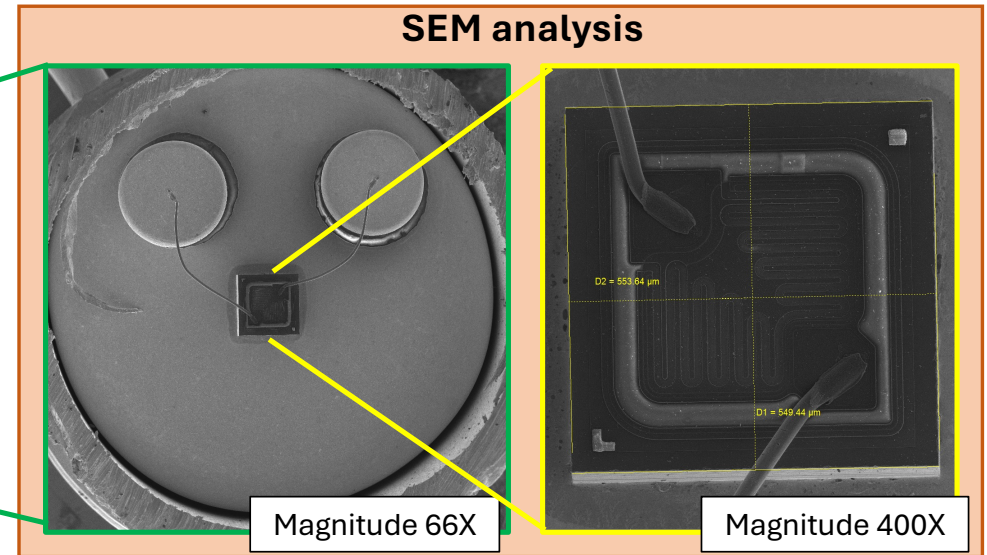
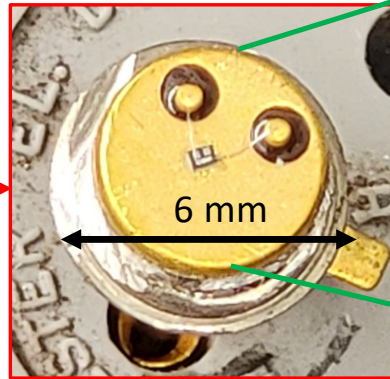


COTS BJTs: samples preparation for proton irradiation (TOP IMPLART and ALLS)

For proton irradiation tests the BJTs were decapped.



The lid was removed



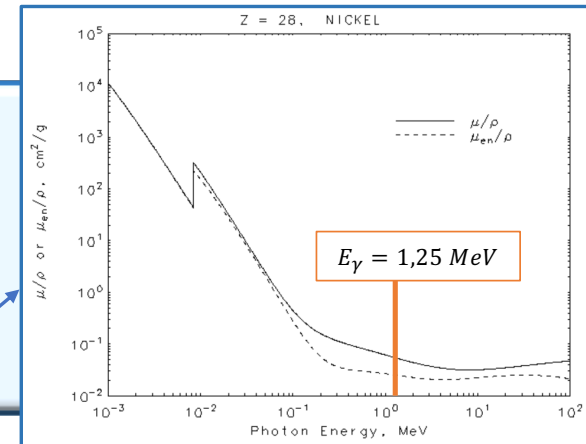
SEM analysis

Magnitude 66X

Magnitude 400X

The lid thickness was about 300 μm .

- Projected range of 5 MeV protons in Nickel \rightarrow 73 μm
- Gamma radiation attenuation coefficient: 1.00016 (*not attenuated*)



COTS BJTs: proton irradiation (TOP IMPLART) and measurements - 1

Conventional
protons

COTS

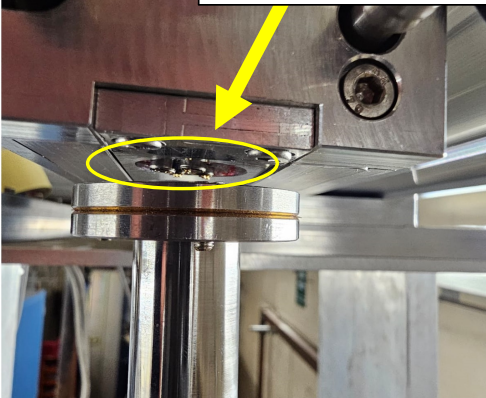


- **12 decapped samples** (6 NPN and 6 PNP BJTs) two for each irradiation condition
- Irradiation up to different proton fluences (2.8 MeV protons)

Irradiation test	Proton fluence
1	$3.38 \cdot 10^9 \text{ p/cm}^2$
2	$3.38 \cdot 10^{10} \text{ p/cm}^2$
3	$2.5 \cdot 10^{11} \text{ p/cm}^2$

Irradiation
setup

All samples were unbiased
during irradiation.



Irradiation tests:

Irradiation at room temperature and parametric test after irradiation

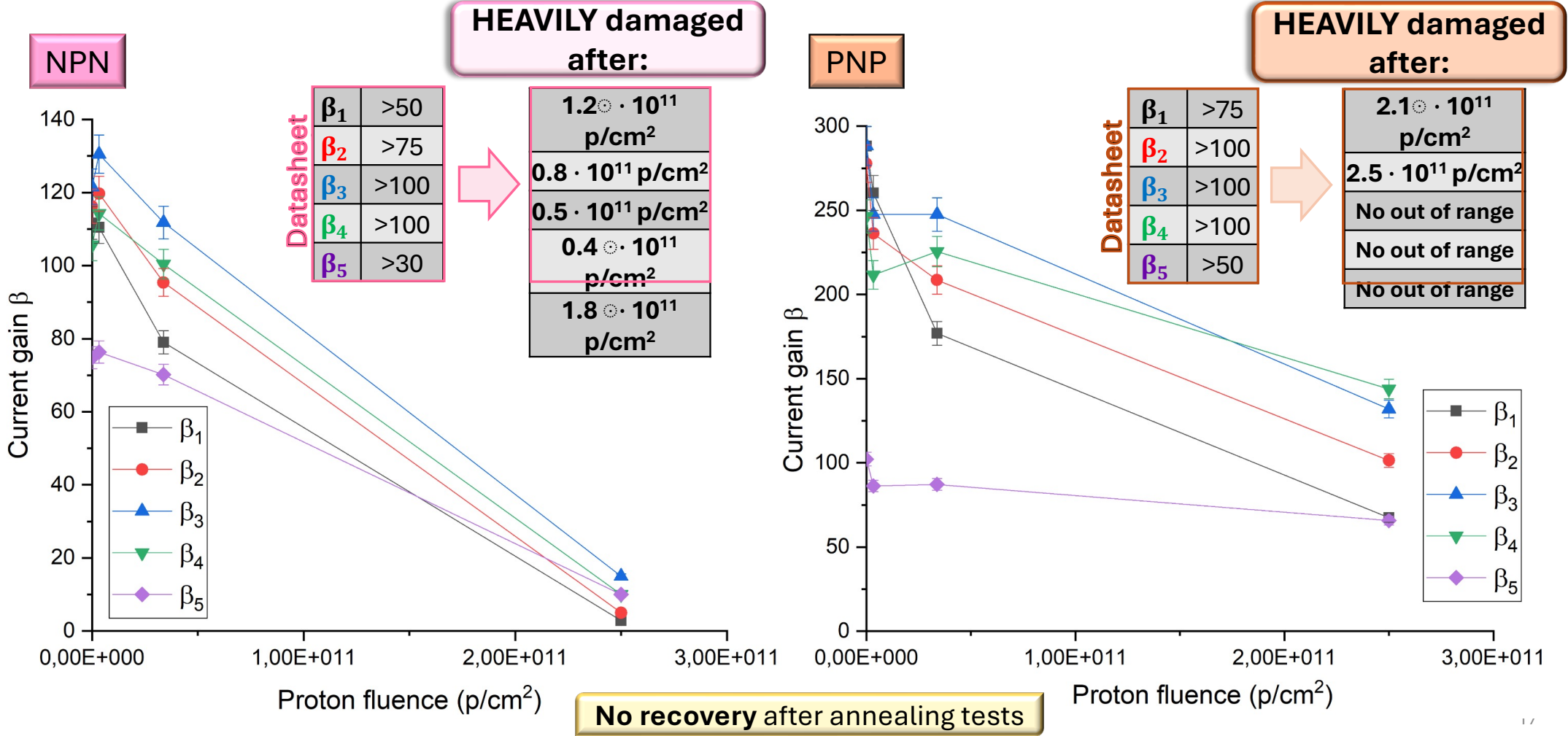
Annealing followed by parametric tests:

-24 hours at room temperature

-168 hours at 100 °C

COTS BJTs: proton irradiation (TOP IMPLART) and measurements - 2

Conventional protons



COTS BJTs: proton irradiation tests (ALLS) and measurements - 1

Laser-driven protons

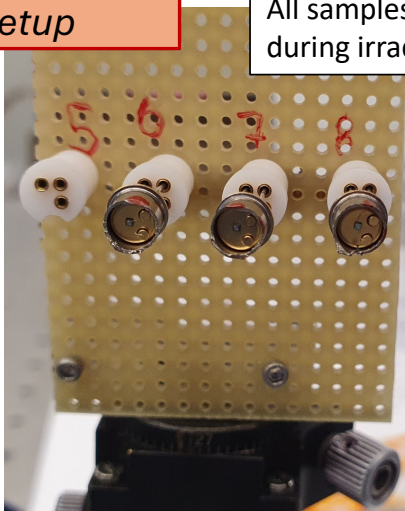
COTS



- 6 decapped samples (NPN BJTs)
- Irradiation at different absorbed doses

Irradiation test	Number of shots
1	1
2	5
3	50
4	100
5	250
6	400

Irradiation setup



All samples were unbiased during irradiation.

Irradiation tests:

Irradiation at room temperature and parametric test after irradiation

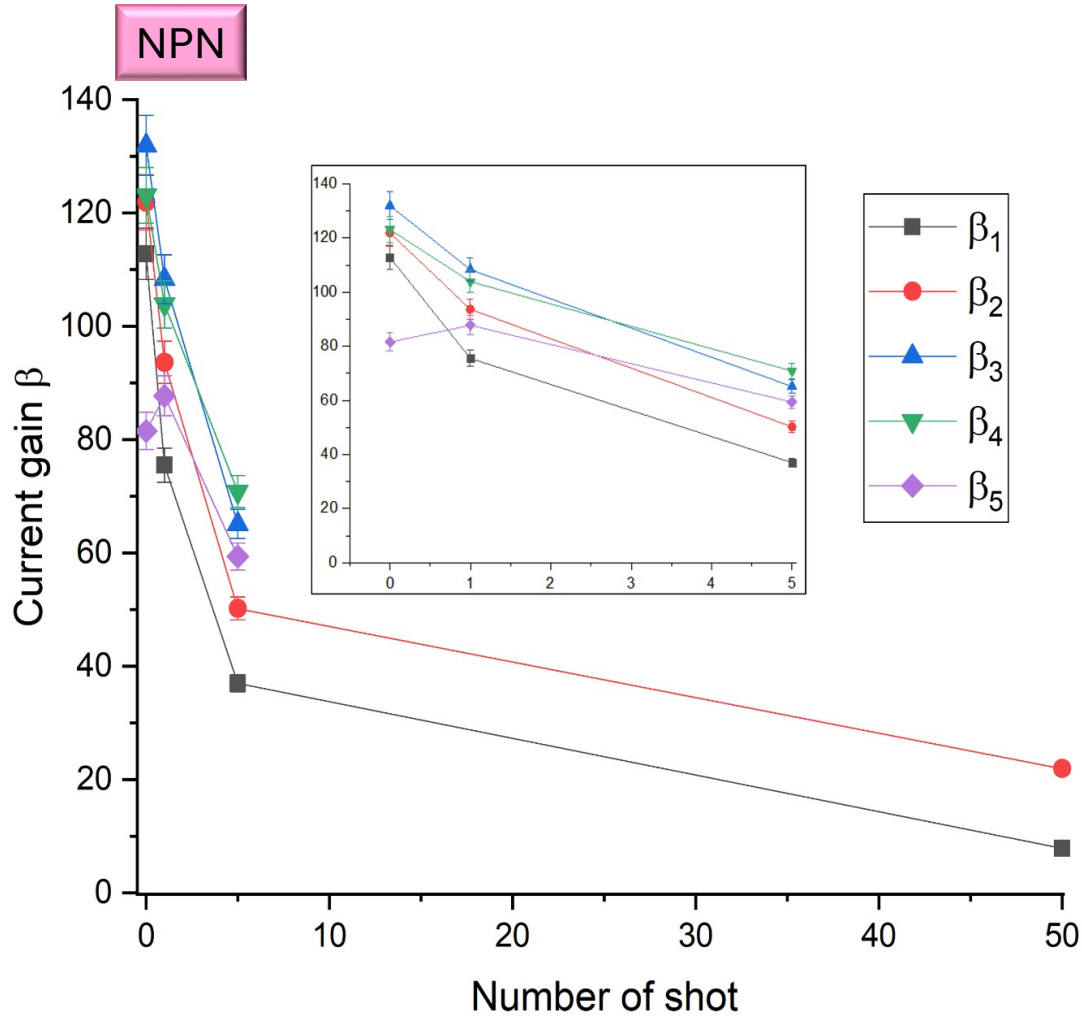
Annealing followed by parametric tests:

-24 hours at room temperature

-168 hours at 100 °C

COTS BJTs: proton irradiation tests (ALLS) and measurements - 2

Laser-driven protons



Datasheet

β_1	>50
β_2	>75
β_3	>100
β_4	>100
β_5	>30

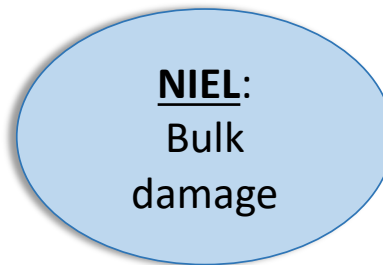
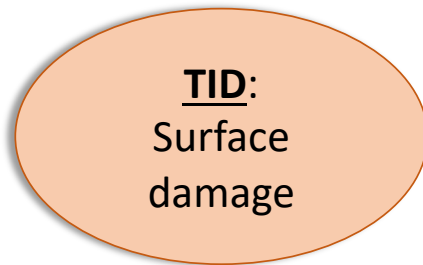
**HEAVILY
damaged after:**

4 shots
3 shots
2 shots
2 shots
No out of range

**No recovery after
the annealing
tests**

Dose deposition study

$$\text{Dose}_{\text{TOTAL}} = \text{Dose}_{\text{TID}} + \text{Dose}_{\text{NIEL}}$$

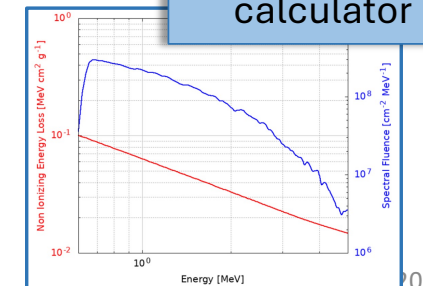


For each radiation source $\text{Dose}_{\text{NIEL}}$ contribution to $\text{Dose}_{\text{TOTAL}}$ was evaluated

TID depends on radiation type and irradiation conditions

NIEL dose allows to predict the damage (proportional to the number of created defects) that cause the malfunctioning **independently of the radiation type**

ASI sr-niel calculator



Results summary

The results obtained after irradiation of BJTs and the results of the dose deposition study were merged.

Doses/fluences causing gain to exit allowed ranges

NPN	Gamma	Neutrons	Conventional protons	Laser-driven protons
β_1	8 kGy	$5.0 \cdot 10^{12} \text{ n/cm}^2$	$1.2 \cdot 10^{11} \text{ p/cm}^2$	4 shots
β_2	7 kGy	$3.5 \cdot 10^{12} \text{ n/cm}^2$	$0.8 \cdot 10^{11} \text{ p/cm}^2$	3 shots
β_3	3 kGy	$2.5 \cdot 10^{12} \text{ n/cm}^2$	$0.5 \cdot 10^{11} \text{ p/cm}^2$	2 shots
β_4	600 Gy	$2.0 \cdot 10^{12} \text{ n/cm}^2$	$0.4 \cdot 10^{11} \text{ p/cm}^2$	2 shots
β_5	100 kGy	/	$1.8 \cdot 10^{11} \text{ p/cm}^2$	/

PNP	Gamma	Neutrons	Conventional protons
β_1	15 kGy	$7.0 \cdot 10^{12} \text{ n/cm}^2$	$2.1 \cdot 10^{11} \text{ p/cm}^2$
β_2	20 kGy	$8.0 \cdot 10^{12} \text{ n/cm}^2$	$2.5 \cdot 10^{11} \text{ p/cm}^2$
β_3	35 kGy	$1.5 \cdot 10^{13} \text{ n/cm}^2$	/
β_4	20 kGy	/	/
β_5	70 kGy	/	/

NPN		Gamma	Neutrons	Conventional protons	Laser-driven protons
β_1	Dose _{TOTAL}	8 kGy	62.5 Gy	2.05 kGy	13.6 Gy
	Dose _{NIEL}	0.06 Gy	3.0 Gy	0.46 Gy	0.01 Gy
β_2	Dose _{TOTAL}	7 kGy	43.8 Gy	1.37 kGy	10.2 Gy
	Dose _{NIEL}	0.06 Gy	2.1 Gy	0.31 Gy	0.01 Gy
β_3	Dose _{TOTAL}	3 kGy	31.3 Gy	856 Gy	6.8 Gy
	Dose _{NIEL}	0.02 Gy	1.5 Gy	0.24 Gy	$5.0 \cdot 10^{-3} \text{ Gy}$
β_4	Dose _{TOTAL}	600 Gy	25 Gy	685 Gy	6.8 Gy
	Dose _{NIEL}	$5.0 \cdot 10^{-3} \text{ Gy}$	1.2 Gy	0.14 Gy	$5.0 \cdot 10^{-3} \text{ Gy}$

All the values were transformed into absorbed doses

PNP		Gamma	Neutrons	Conventional protons
β_1	Dose _{TOTAL}	15 kGy	87.5 Gy	3.02 kGy
	Dose _{NIEL}	$1.2 \cdot 10^{-1} \text{ Gy}$	4.3 Gy	0.83 Gy
β_2	Dose _{TOTAL}	20 kGy	100 Gy	3.6 kGy
	Dose _{NIEL}	$1.6 \cdot 10^{-1} \text{ Gy}$	5 Gy	1 Gy

Dose irradiation effects by different sources

NPN		Gamma	Neutrons	Conventional protons	Laser-driven protons
β_1	Dose _{TOTAL}	8 kGy	62.5 Gy	2.05 kGy	13.6 Gy
β_2	Dose _{TOTAL}	7 kGy	43.8 Gy	1.37 kGy	10.2 Gy
β_3	Dose _{TOTAL}	3 kGy	31.3 Gy	856 Gy	6.8 Gy
β_4	Dose _{TOTAL}	600 Gy	25 Gy	685 Gy	6.8 Gy

- **Gamma radiation** highest required absorbed dose
- **Laser-driven protons** lowest required dose

- **Two orders of magnitude difference** in total absorbed dose for **conventional protons** and **laser-driven protons**
- Approximately the same amount of protons
- A significant distinction lies in the **total irradiation time** and **pulse length** between proton bunches:
Conventional: pulse length 400 s to deliver 10^{11} protons
Laser-driven: pulse length 13 ns to deliver $0.2 \cdot 10^{11}$ protons and 6 seconds to deliver 10^{11} protons.
 Therefore laser-driven protons require two order of magnitude less time to deliver the same amount of protons.



Laser-driven protons can reproduce intense mechanical and thermal damage within a very short timeframe, preventing material recovery.

Conclusion



Laser-acceleration ions can be used for testing electronic components/systems that require radiation hardening

Similar to Radiobiological effectiveness (RBE) in biological applications, these particles can be more efficient than other conventional stress testing methods

The efficiency comes from the very short and intense dose delivery, that does not allow the materials to relax and makes the dose “more efficient” (equivalent to FLASH therapy in cancer treatment)