



Heavy ion induced degradation of carbon materials

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Materials Research within Target Area at Super-FRS

- understand materials failure due to extreme radiation
- develop failure criteria
- provide reliable lifetime predictions
- develop monitor system
- new solution for extreme conditions

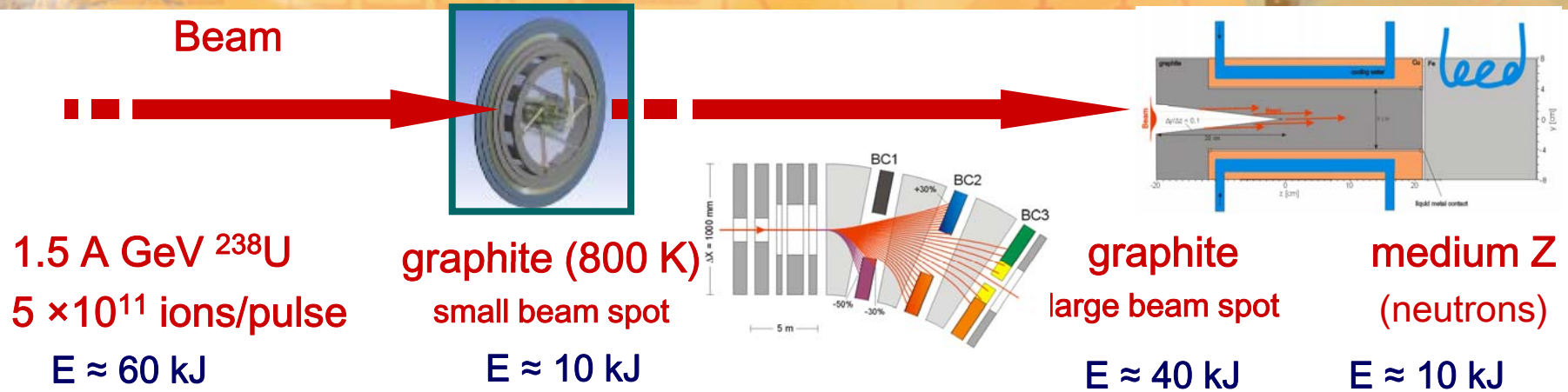
**In collaboration and synergy with activities
at LHC (CERN), FRIB (Michigan), RIBF (RIKEN)**

Overview

- Radiation hardness of heavy ion exposed target and beam catcher materials- common to next generation heavy ion -driven fragment separators
- High temperature operation
- Pulsed primary beams case- pressure waves, failure criteria
- New target solutions for fast extraction
- Monitoring and diagnostic of target and beam catcher material degradation



Super-FRS production target: key parameters



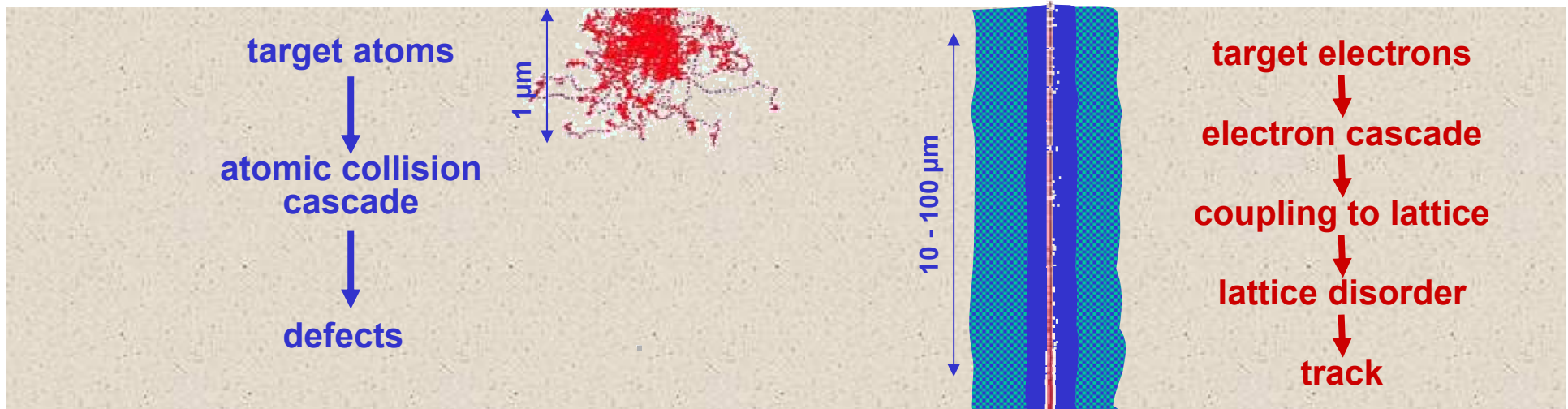
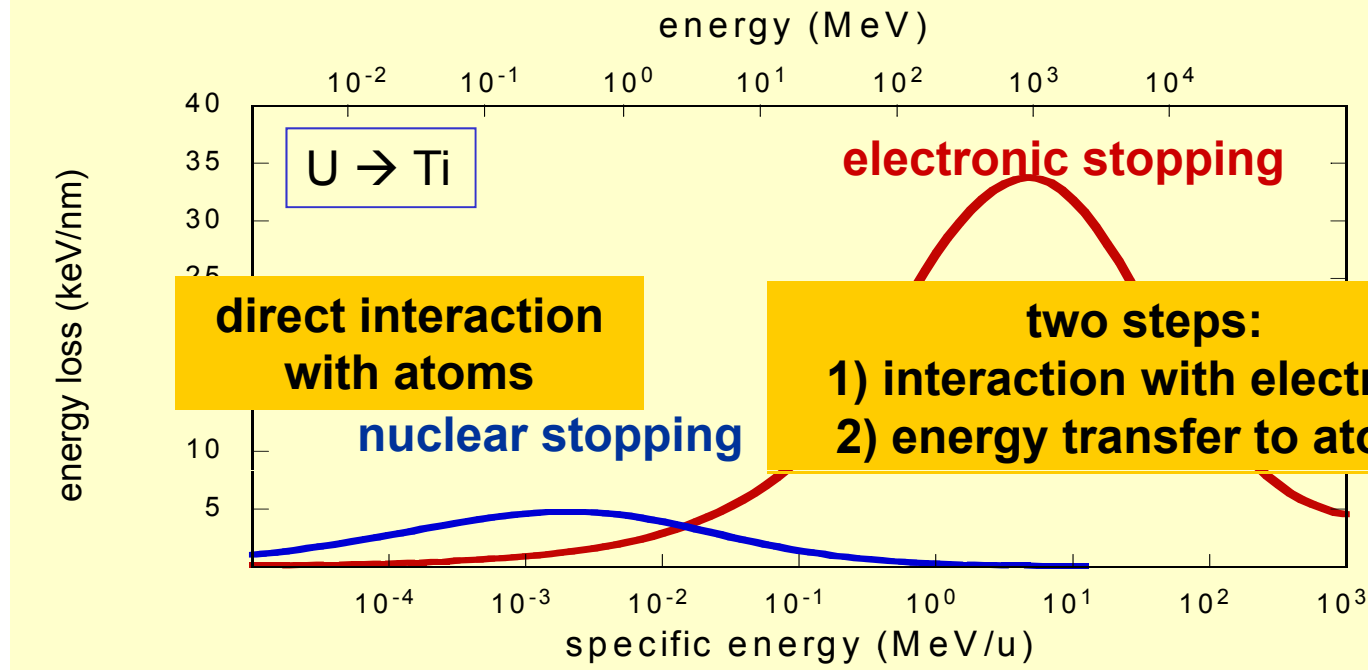
Case 1:
 slow extraction (≈ 1 s); ~ 12 kW
 → rotating wheel target
 → $E/M \approx 0.15$ kJ/g

Case 2:
 fast extraction (≈ 60 ns); ~ 200 GW
 → rotating wheel target or liquid-metal target
 → fast: $E/M \approx 12$ kJ/g!

problems to face:

- radiation damage → material degradation
 thermal conductivity reduction, embrittlement, swelling
- intense transient loads → pressure waves
- cyclic thermal loads → thermal fatigue

Swift heavy ions- energy deposition



Track formation depends on materials nature



high sensitivity

low sensitivity

dE/dx
threshold ~1 keV/nm

~20 keV/nm

~50 keV/nm

insulators

- polymers
- oxides, spinels
- ionic crystals
- ~~diamond~~

semi-conductors

- amorphous Si
- GeS, InP, Si_{1-x}Ge_x
- ~~Si, Ge~~

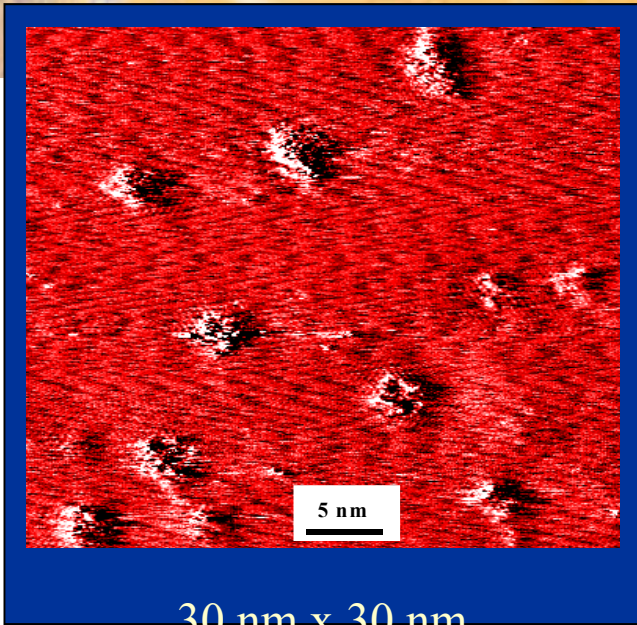
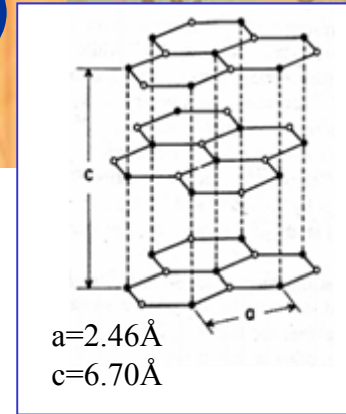
no tracks

metals

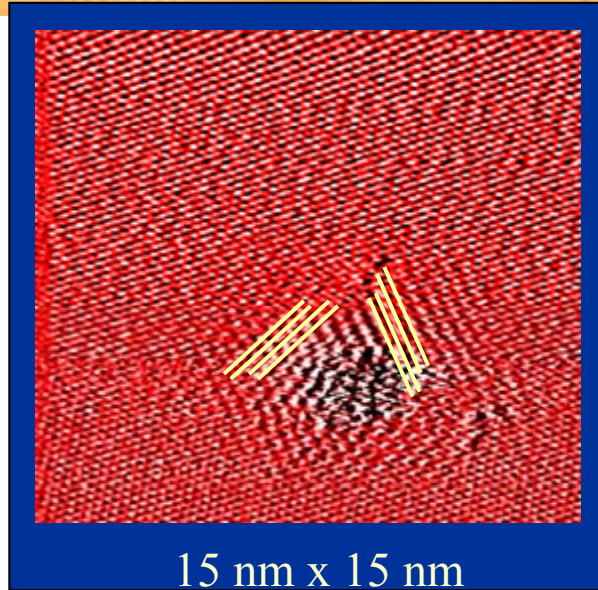
- amorphous alloys
- Fe, Bi, Ti, Co, Zr
- ~~Au, Cu, Ag,~~



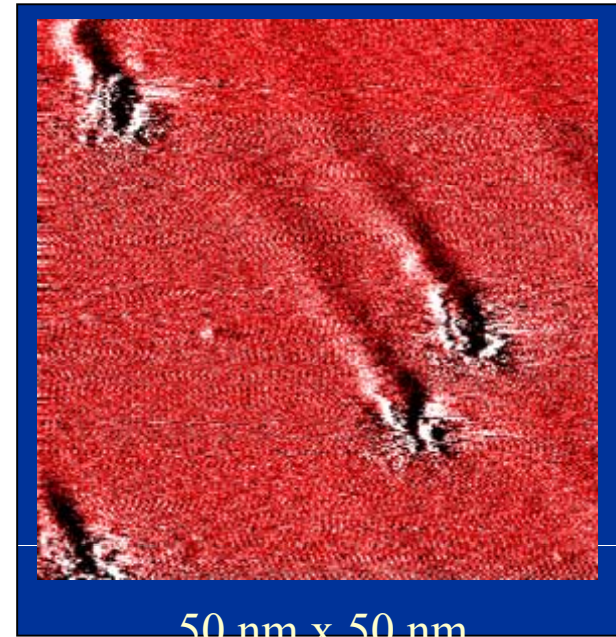
Heavy ion induced tracks in graphite (HOPG)



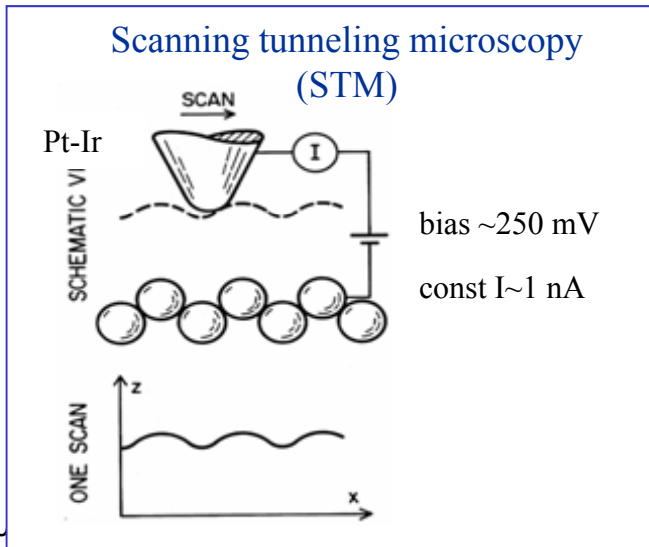
30 nm x 30 nm
U (2710 MeV)



15 nm x 15 nm
Xe (475 MeV)



50 nm x 50 nm
U (2640 MeV)



How to test extreme radiation conditions at FAIR with existing UNILAC or SIS beams?

- limited beam time
- limited ion range at UNILAC
- testing activated samples
- which tests are suitable
- etc.



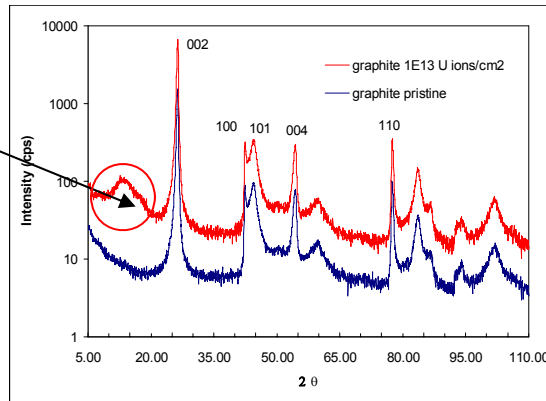
- test 'worst case scenario' → UNILAC, Bragg maximum
- compare effect of light versus heavy ions (dE/dx dependence, threshold,..)
- perform 'easy' test to characterize the damage e.g. Raman spectroscopy
- study evolution of damage versus accumulated dose (extrapolation?)
- develop failure criteria from tests

Heavy ion- induced radiation damage in graphite

Irradiation at UNILAC, energies close to Bragg peak

Structural changes:
formation of glassy
carbon phase

XRD

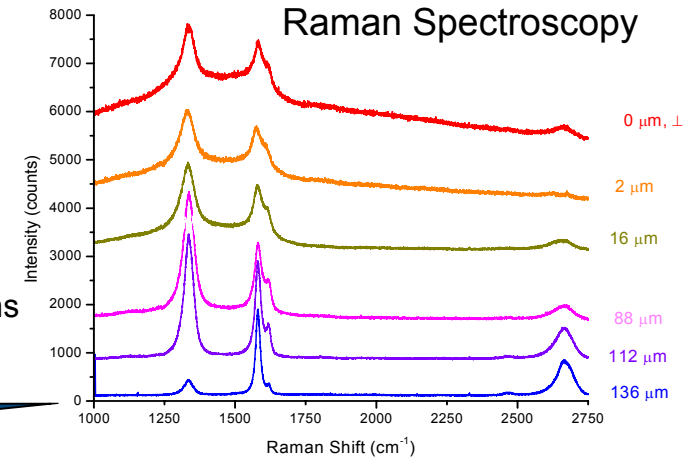


Sample surface

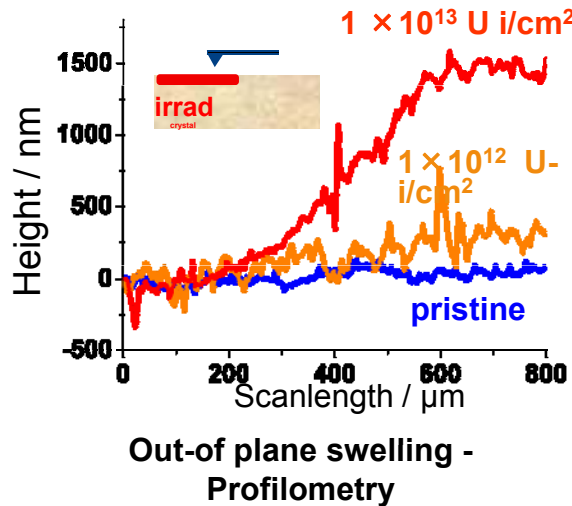
Elastic collisions

Bulk pristine

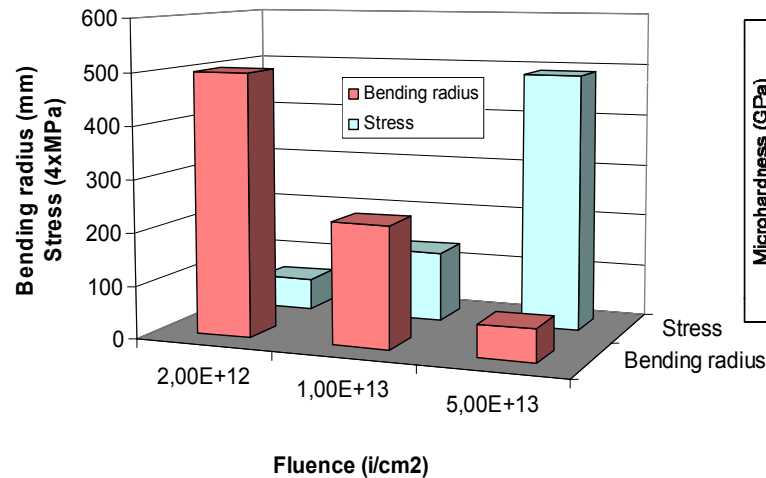
Raman Spectroscopy



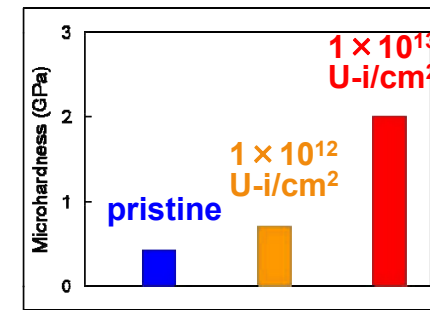
Swelling



Stress



Hardening

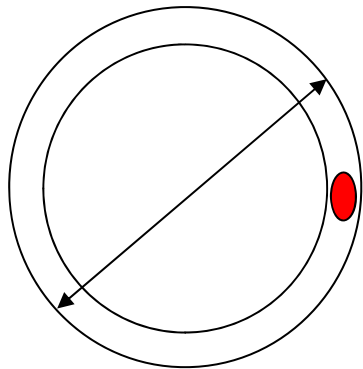


Strong hardening
- Indentation -



How long will the Super-FRS graphite target last: slow extraction

- 10^{13} tracks/cm² is a critical density of ion tracks for ²³⁸U, worst case:
 - » high values of swelling and induced stresses which are relaxed through crack formation



$$\text{Fluence/puls} = 10^{12} / A \text{ ring} = 1.11 \cdot 10^{10} \text{ i/cm}^2$$

$$\text{Fluence /year} = 10^7 \text{ pulses/year} \times \text{fluence/puls} \\ \sim 10^{17} \text{ i/cm}^2$$

Heavy ion track yield at Super-FRS energies of primary beam and target temperatures

- Track yield is highly reduced at high ion energy and target temperature (*Liu et al, PRB 64 (2001) 184115*)

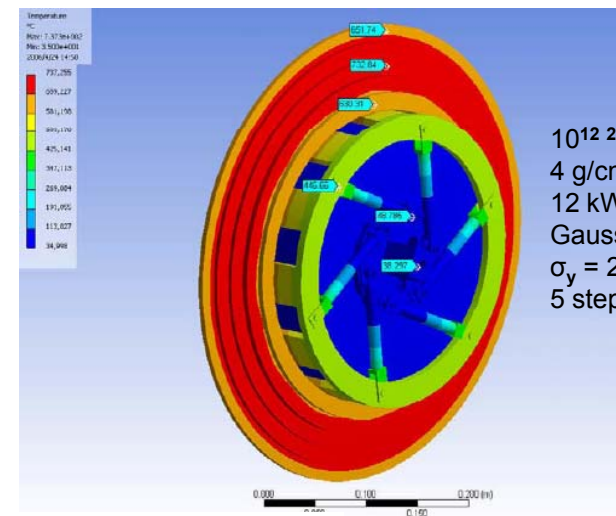
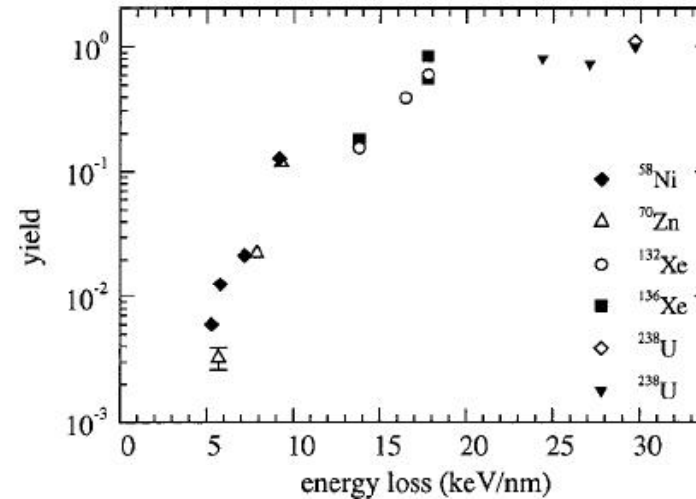
- 10^{-3} efficiency of track formation at Super-FRS energies

- 10^{-3} efficiency of track formation at temperatures above 800 K (*J.Liu et al./ NIM B 245 (2006) 126-129*)

- estimation of the track density/year in the Super-FRS target:

10¹¹ tracks/cm²

M.Tomut- EURORIB'12, Abano Terme, May 20-25, 2012

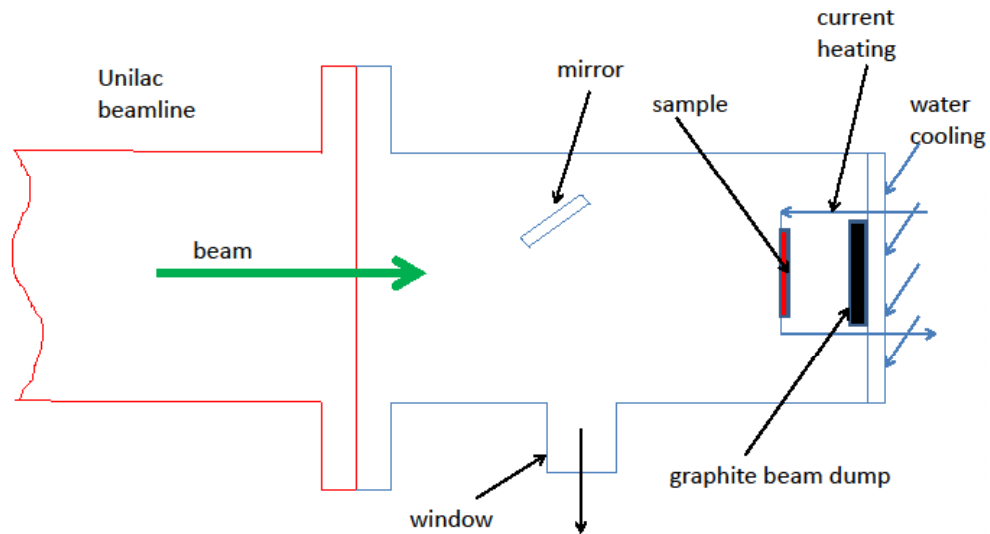


B. Achenbach,
ANSYS workbench



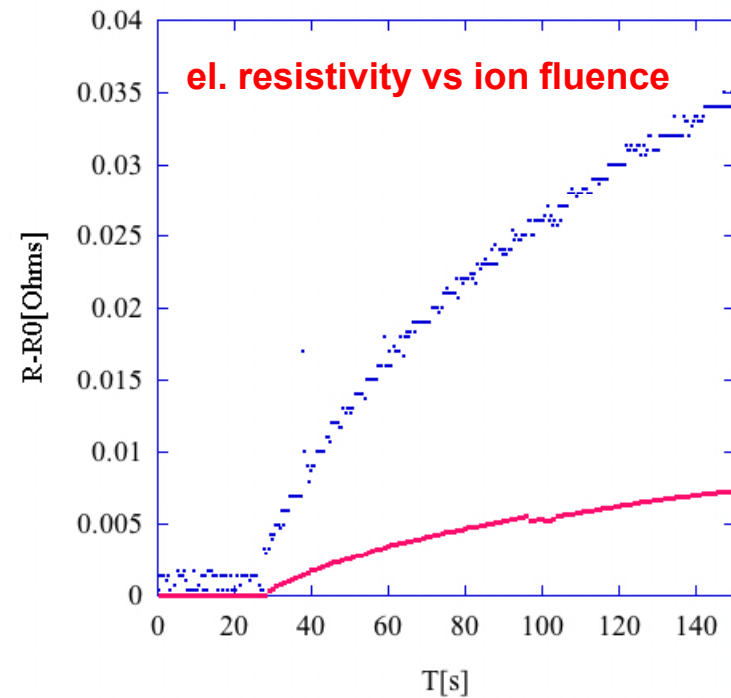
High temperature irradiation of graphite targets

collaboration with W. Mittig et al. (MSU, FRIB)

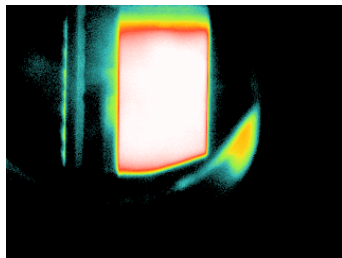


M-branch UNILAC

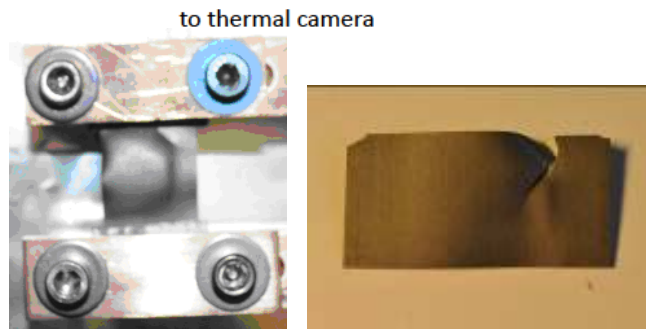
• no heating
 • T=1500C
 dR/dI for sample not heated, and sample at 1500C
 beam Au 8.6MeV/n $4 \cdot 10^{10}$ ions/s



Graphite target



In-beam thermal imaging

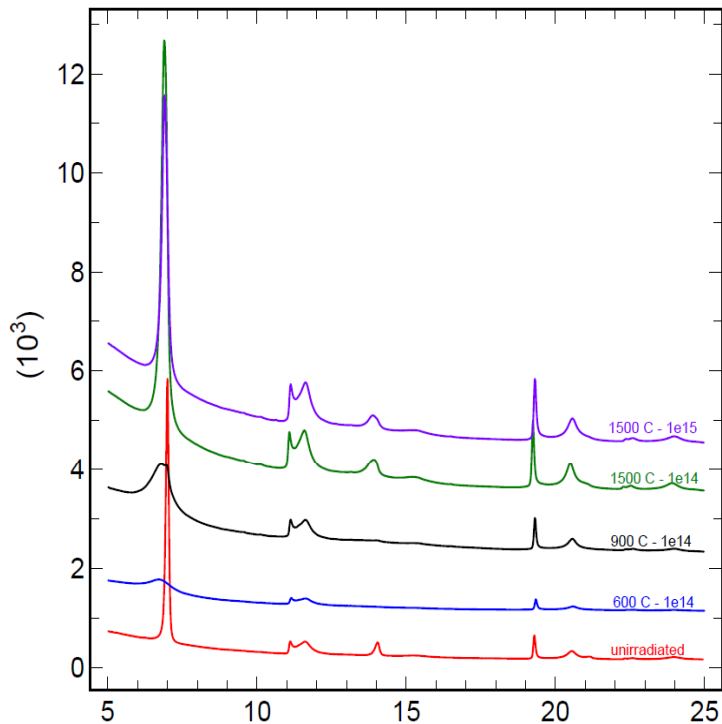
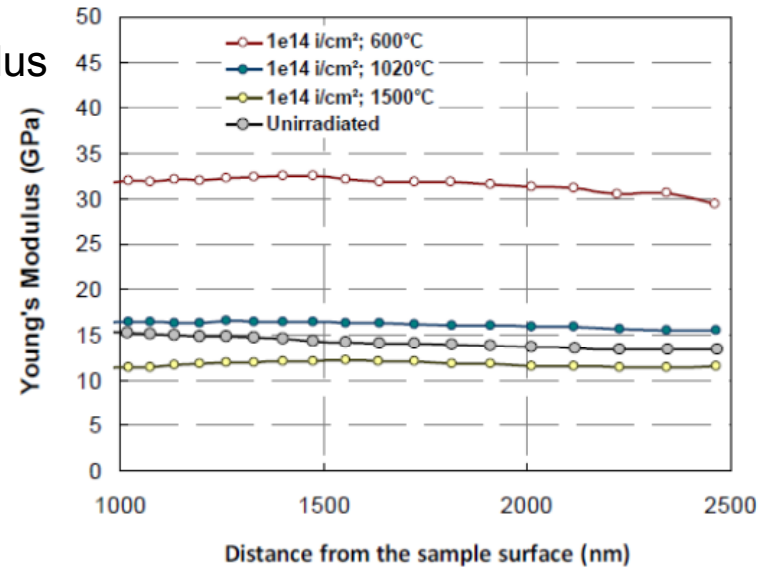


severe swelling and irradiation-induced stresses

Structural defects recovery and effects on macroproperties for HT irradiation



Young modulus



XRD

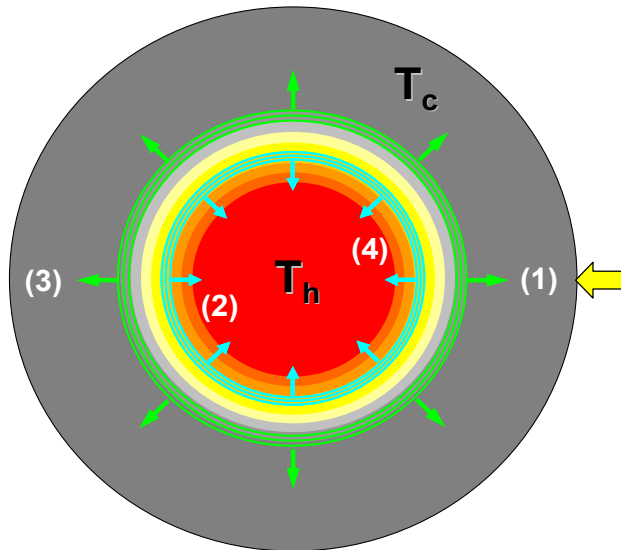
Sample	Fluence ¹⁹⁷ Au, 8.6 MeV/u	Irradiation temperature (°C)	Thermal diffusivity (mm²/s)
R 6550 - high density, fine grained, isotropic graphite	pristine	RT	90 ± 10
2320 foil	pristine	Annealed at 1500	90 ± 5
2320 foil	1 × 10 ¹⁴ i/cm ²	Irrad at RT Beam heating only	3.3 ± 0.2
2320 foil	1 × 10 ¹⁴ i/cm ²	900	7.3 ± 0.3
2320 foil	1 × 10 ¹⁴ i/cm ²	1500	25.5 ± 1.0

Thermal diffusivity



Fast extraction operation of Super-FRS target: earthquake and aftershocks

Elastic Radial Stress-Wave



- (1) ... Compression wave,
- (2) ... Tension wave,
- (3) ... Compression → reflection → tension front,
- (4) ... Tension → reflection → compression front.

- Preliminary calculations: limiting values for temperature and pressure:

$T = 3000\text{K}$

$P = 150\text{MPa}$

- 65 MPa (tensile failure) $\sigma > -150\text{ MPa}$ (compressive failure)

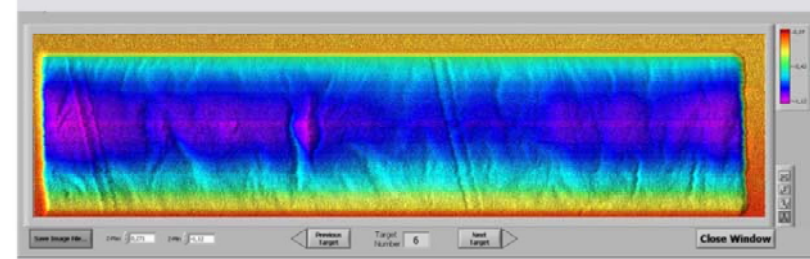
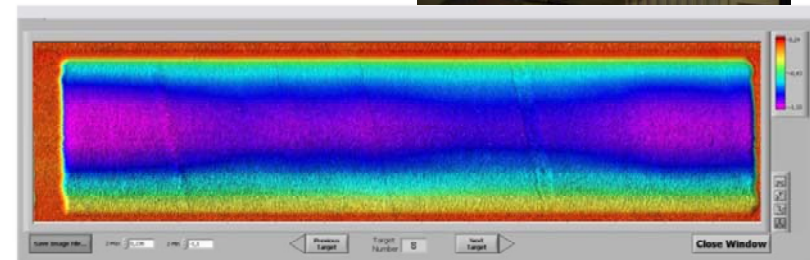
- Mechanical failure of graphite described by models applying to brittle ceramics
 - statistical concepts (failure probability)
 - defects- internal surface, number, distribution
 - loading mode
 - amount and topology of stressed volume

Different failure modes for fast and slow extraction

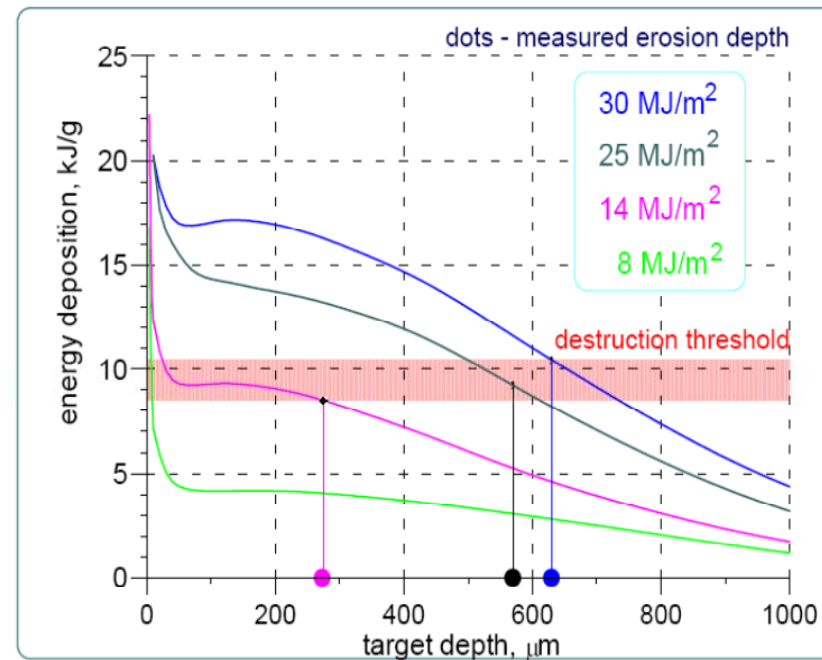
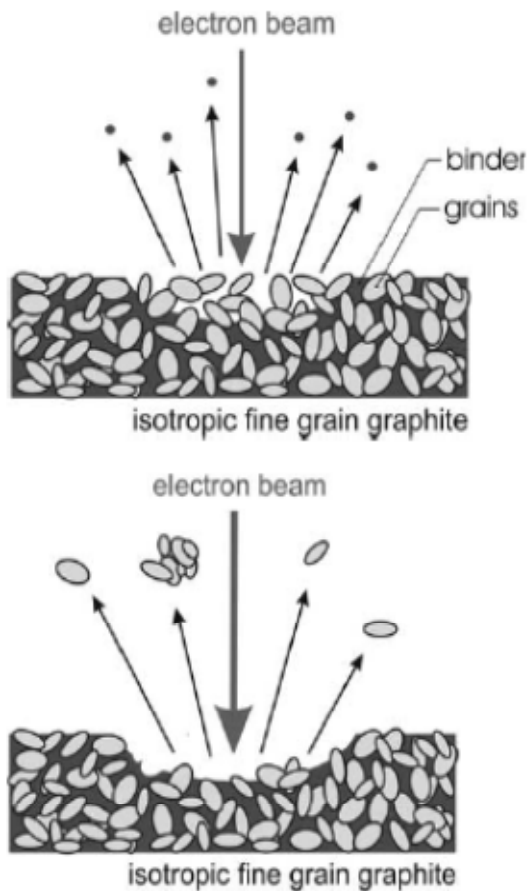
- Experiment with thin α -carbon targets at UNILAC

^{238}U , 3.6 A MeV, $\sim 1\text{E}11$ i/s, 100 μs

^{197}Au , 3.6 A MeV, $\sim 1\text{E}11$ i/s, 3 ms



Energy density criteria for the destruction threshold in electron beam tests



Energy density destruction threshold
for fine grained isotropic graphite:

8-10 kJ/g

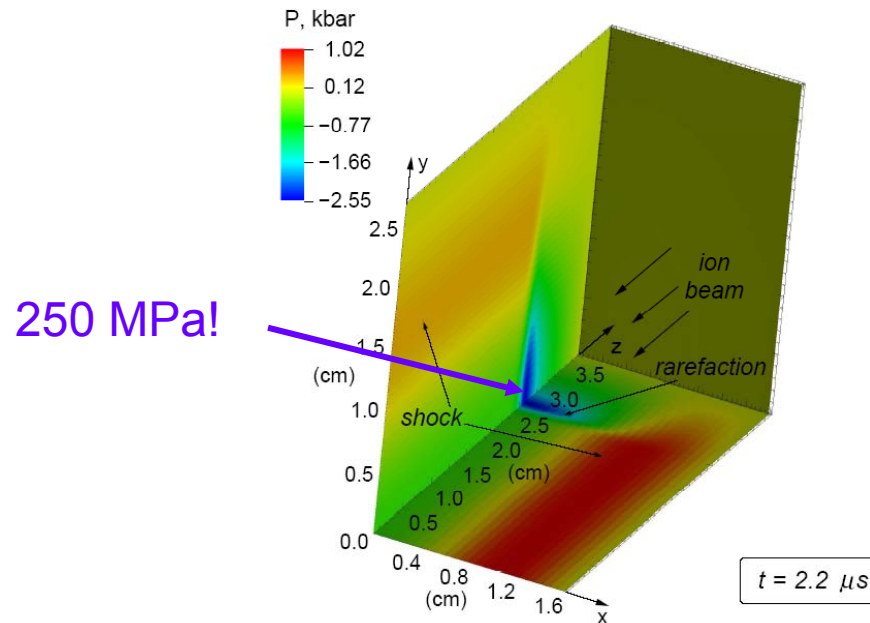
(A.V. Burdakov EUROMAT2005)

Feasibility study of a liquid-metal (Li) jet

Dynamical calculation of pressure inside liquid lithium

An.Tauschwitz et al., NIM A (2008)

Anna Tauschwitz *et al.*



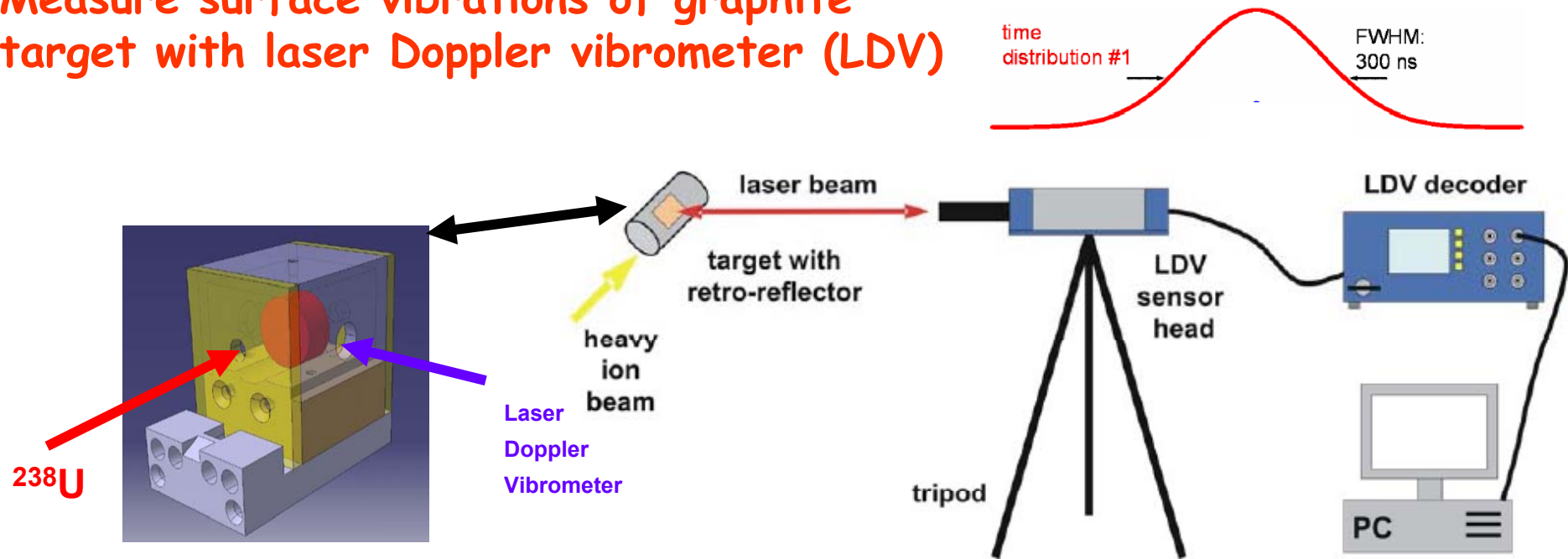
Theoretical spall (tensile) strength of liquid lithium:
calculated to be only 9 MPa!

- experimental verification in collaboration with V.Efremov *et al.*



Experimental investigations of pressure waves in graphite

Measure surface vibrations of graphite target with laser Doppler vibrometer (LDV)



Exp. S334 at SIS18
A.Kelic, R.Wilfinger, D.Varentsov *et al.*

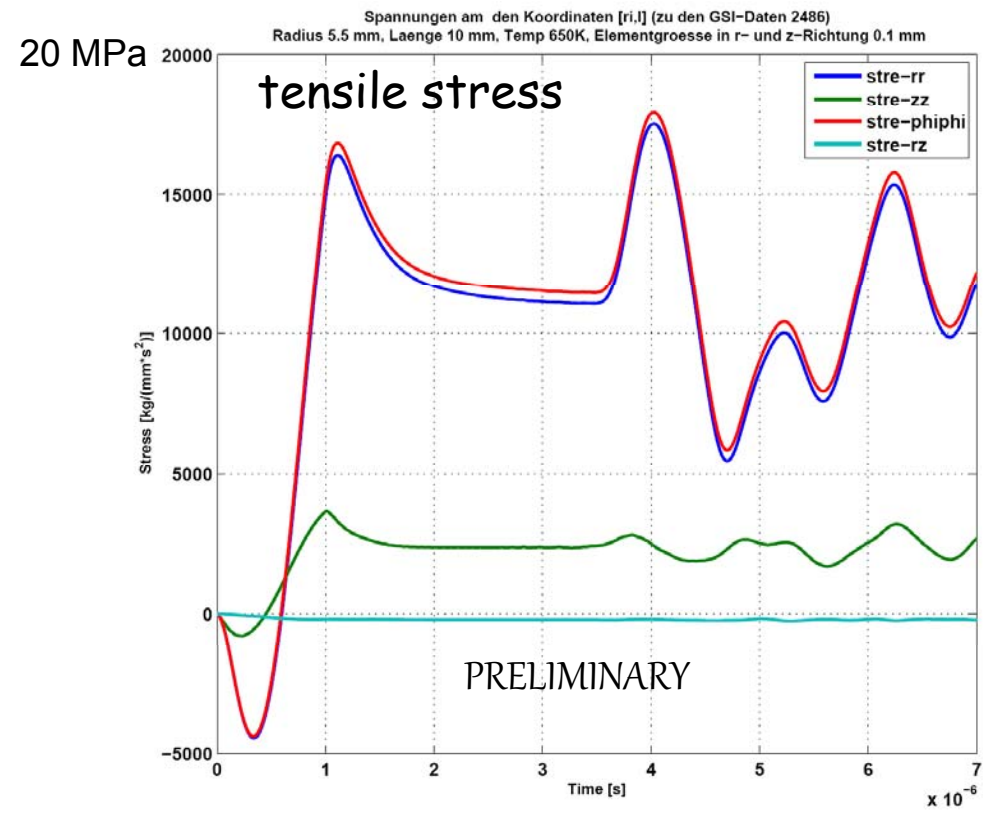
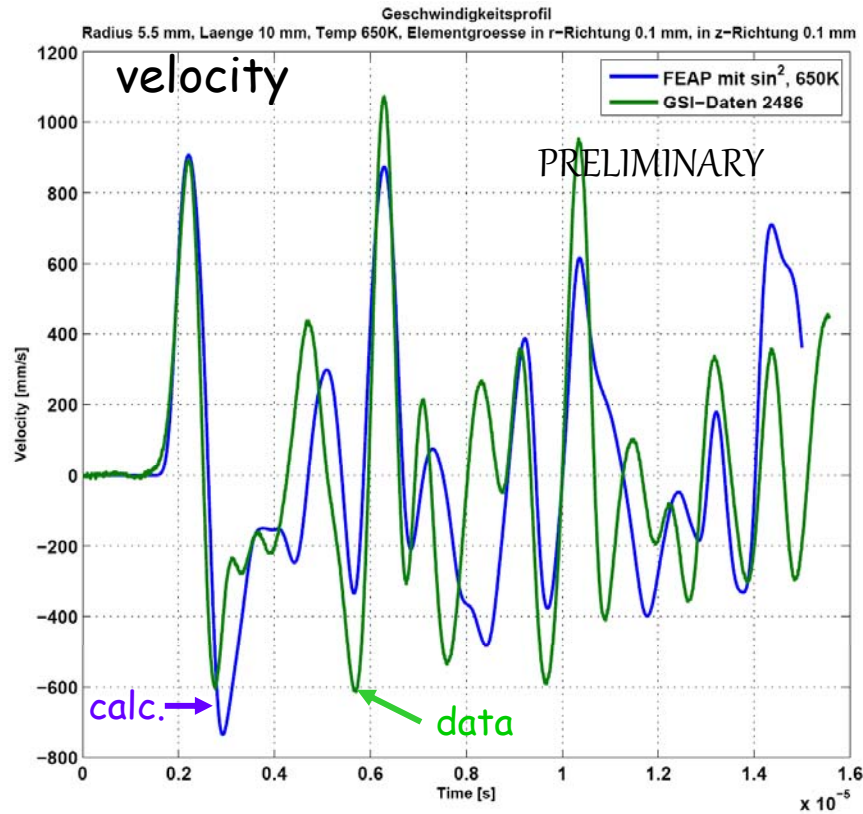
Fast-extracted SIS 18 beam pulses:

$N \leq 4 \cdot 10^9$ ^{238}U /pulse

Gaussian time distribution: FWHM \approx 300 ns

Beam spot size: $\sigma_x = \sigma_y \approx$ 0.38 mm

Comparison with FEAP calculations



S334 - $2.5 \cdot 10^9$ part/pulse

Velocity amplitudes are reasonably well reproduced → derive stress amplitudes

C. Plate, R. Mueller *et al.* (TU Darmstadt)

Estimated tensile stress values for graphite targets

Extrapolation from **S334** measured data to **Super-FRS** operation:

case	Beam intens. (1/pulse)	Beam energy (MeV/u)	time width FWHM [ns]	Sigma width $\sigma_x \cdot \sigma_y$ [mm ²]	Specific energy $\Delta E/M$ [kJ/g]	Temp. rise ΔT [K]	Static pressure p [MPa]	Dynamic pressure LS-DYNA [MPa]	Dynamic pressure FEAP [MPa]
1	5.48x10 ⁸	350	300	0.38 · 0.38	0.25	170	9	4	
2	2.40x10 ⁹	350	300	0.38 · 0.38	1.0	650	31	25	≈20
3	5.0x10 ¹⁰	1000	50	1 · 2	0.11	110	5.5		
4	5.0x10 ¹¹	1000	50	4 · 6	0.96	580	30		≈37

limit: ≈ 65 MPa

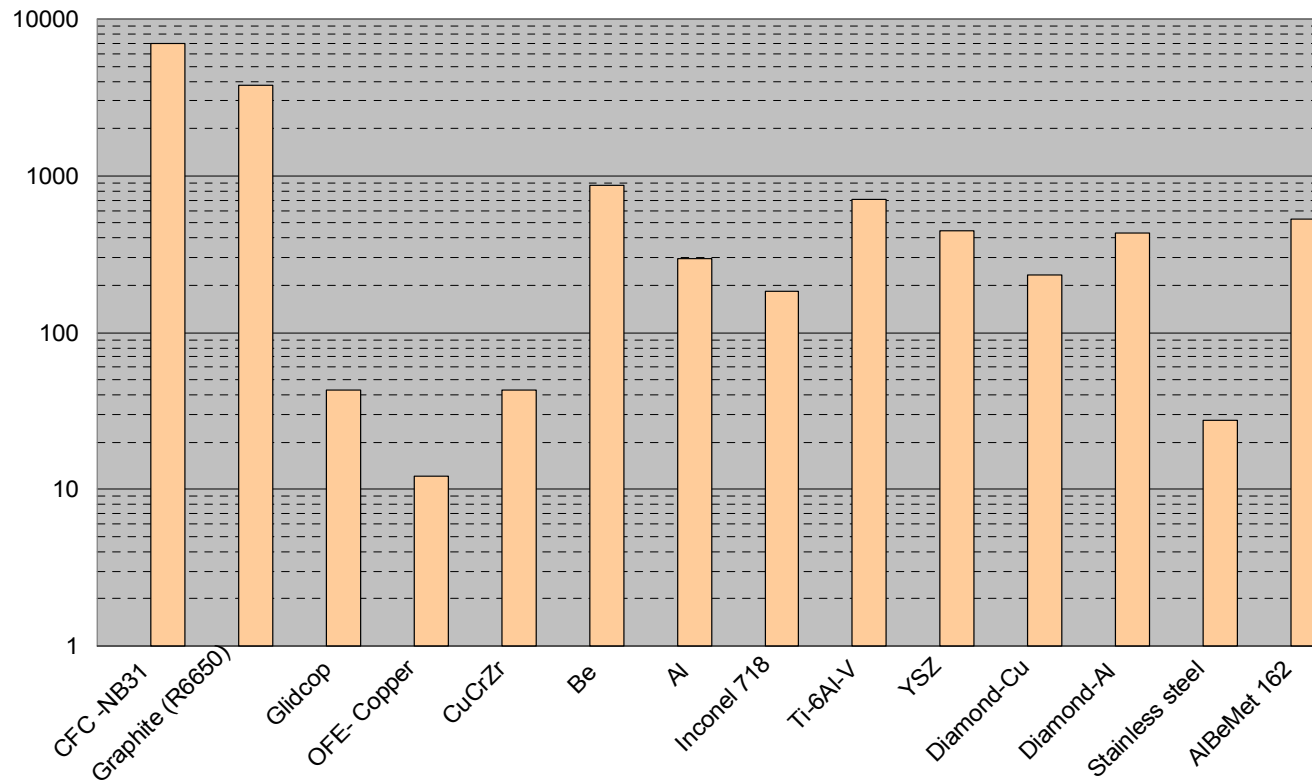
Conclusions:

- Super-FRS graphite target can be operated with SIS100 design intensity even with fast extraction
- Moderate beam spot size: $\sigma_x \approx 4$ mm, $\sigma_y \approx 6$ mm provides large safety margin

Figure of Merit

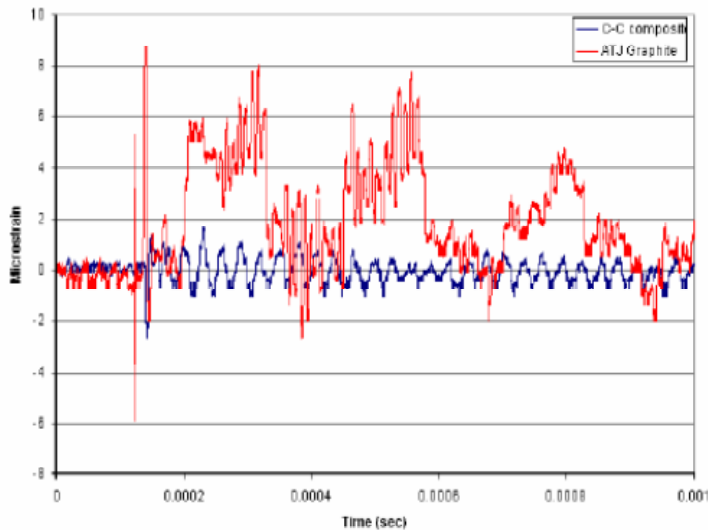
Materials resistance to ion beam-induced thermal stress waves

Ion beam-induced shock parameter- $[\sigma_y(1-\nu)c_p] / [E\alpha dE/d(\rho x) A]$



Carbon- based composite solutions for fast extraction

Minimizing amplitude of pressure waves induced by an energetic proton bunch using a 3D CFC target



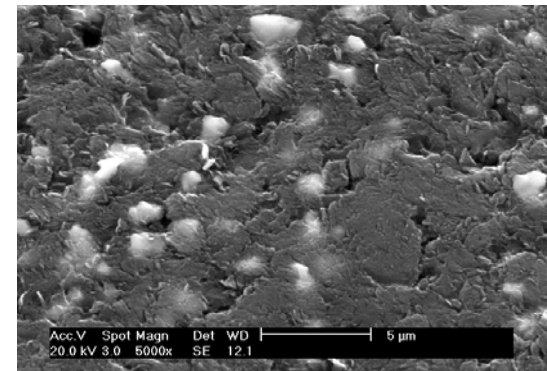
Response to stress waves induced by energetic proton bunches (24 GeV, intensity 4×10^{12}) of ATJ graphite and a 3D C-C composite (N Simos et. al)

But:

- 3 D CFC have increased inhomogeneity and porosity

Known to be more sensitive to radiation damage

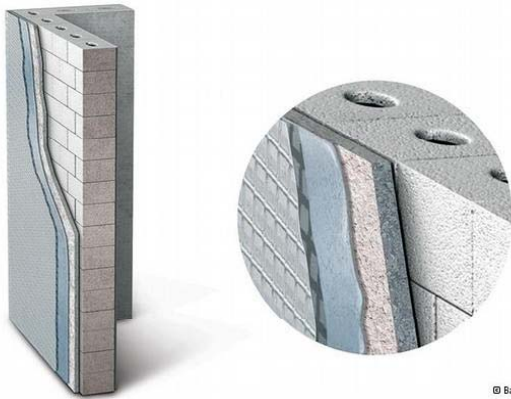
Reduced brittle destruction in Ti- doped graphite under electron beam thermal shock loading



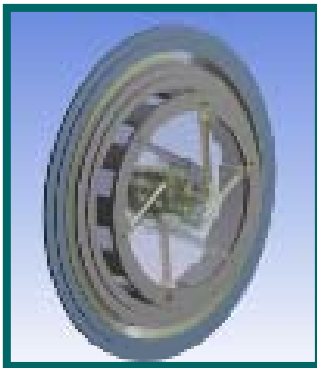
(C. Garcia-Rosales)

Making the target earthquake proof

"Seismic wallpaper" solution



© Bayer Material Science



+ carbon nanotubes fabric



Conclusions

Slow extraction:

1. One year operation of target feasible
2. High temperature operation of target and beam catchers extends lifetime due to defect recovery
3. Target annealing campaigns between experiments at sub-critical doses can help in extending lifetime- induction heating system

Fast extraction:

1. A graphite solid target will work for lower Z, smaller intensities in the starting FAIR version.
1. Highest U intensities: graphite, but larger beam spot?
2. Experimental tests on promising carbon-based composite materials and "sandwich" design are needed.

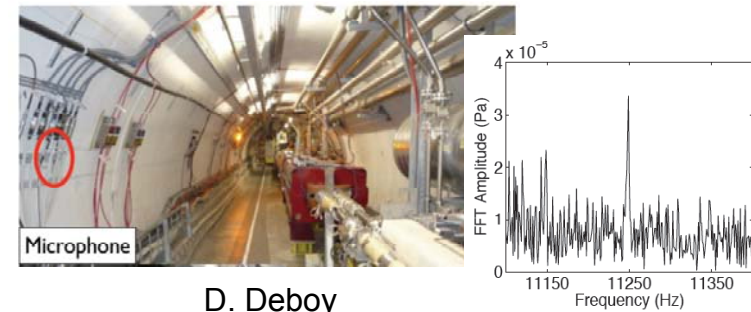


Monitoring systems for target materials

Problem: How to predict and localize failure

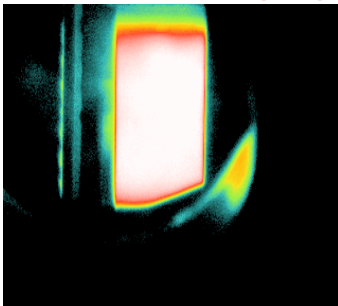
- in extreme operation conditions
- in high radiation fields
 - targets
 - protection elements (beam catchers, collimators)
 - rf cavities

Acoustic emission monitoring of LHC collimators

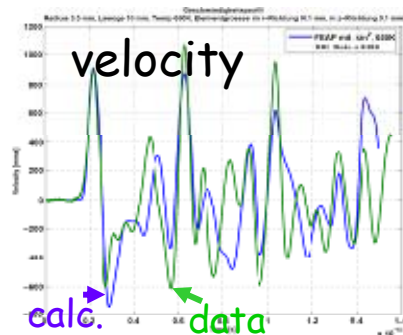


D. Deboy

Thermal imaging



Laser vibrometer



Eddy current



possible monitor systems to be tested

- Thermal imaging
- Acoustic emission
- Laser interferometry
- Resistivity monitoring - non-contact

Co-workers

GSI Darmstadt:

B. Achenbach, K.-H. Behr, H. Geissel, M. Gleim, A. Hug, H. Iwase, C. Karagiannis, A. Kelić, B. Kindler, B. Lommel, C. Scheidenberger, K. Schwartz, K. Sümmerer, N. A. Tahir, C. Trautmann, D. Varentsov, H. Weick, M. Winkler

TU Darmstadt:

M. Krause, J. Menzel, N. Mueller, S. Udrea, C. Plate, R. Müller

CERN Geneva:

J. Lettry, H. Richter, R. Wilfinger

University of Latvia, Institute of Solid State Physics, Riga :

I. Manika, J. Maniks, R. Zabels

MSU/ FRIB, East Lansing, USA:

W. Mittig, M. Avilov, S. Fernandes, F. Pellemoine



Materials for Beam Catcher

Values for fast extraction

Primary beam 6×10^{11} ^{238}U starting at 740 MeV/u after target.
 Minimal spot size from previous plots ($\sigma_x \times \sigma_y = 1.7 \times 1.7 \text{ cm}^2$) and
 maximal energy deposition in Bragg peak (540 J/g in graphite).

Intensity per spill	Material	$dE/d(\rho x)$ [MeV/mg cm^2]	$dE/d(\rho x)_{\text{eff}}$ [MeV/mg cm^2] in Bragg peak	T_i [K]	ΔT [K]	ΔP [MPa]
6×10^{11}	Li	18.0	36	490	88	230
6×10^{11}	Be	17.6	36	293	163	720
6×10^{11}	C (graphite ²)	19.4	59	773	279	25
10^{10}	Al	17.5	70	300	11.4	60
10^{10}	H ₂ O	22.1	46	300	1.7	6.6

² Values based on SGL carbon group grade R 6650.

Graphite seems the best choice (limit ~ 65 MPa for fast pulse),
 also carbon-carbon composites, maybe Beryllium at some positions
 because of fast strain rate (use many thin layers for damping).