

# *Characterization of FBK TI-LGAD and pixelated BNL AC-LGAD with laser TCT and beam tests*

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AIDAinnova WP6  
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# AIDAinnova WP6 test-beam group

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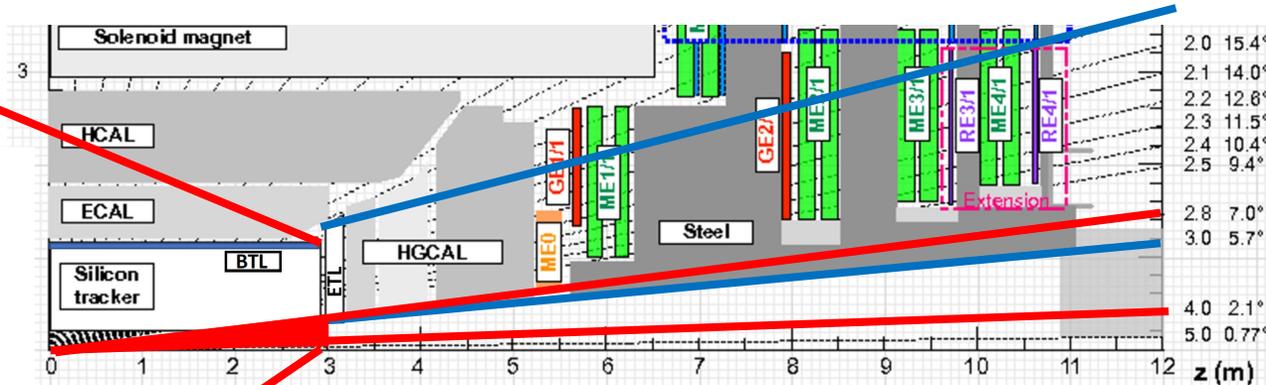
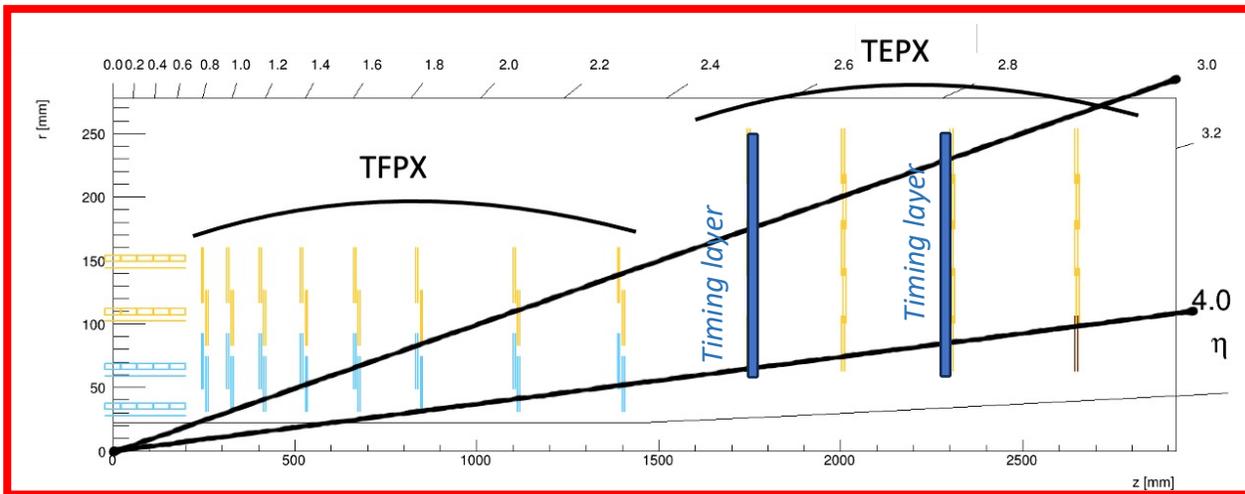
2

# Timing detectors applications: HL-LHC and FCC-ee

Extension of CMS timing capabilities in the forward region, now ensured by ETL, to higher rapidity, will greatly improve detector performance

Options in TEPX for Phase-3:

- Replace one or two disks instrumenting them with LGADs pixels



CMS Phase-3 detector

Implement timing capabilities in the outermost silicon layers for the **Trackers in FCC-ee experiments** to enhance particle identification and help to reduce the systematic uncertainty on the measurement of the beam energy.

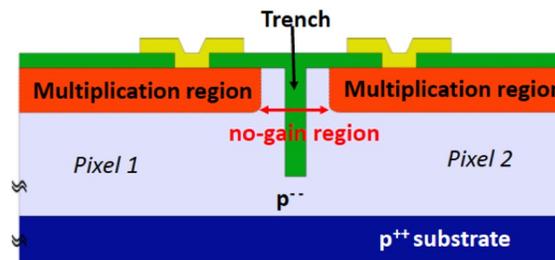
- AC-LGAD pixels to cover large surfaces OR
- CMOS DMAPs with enhanced timing capabilities

# Technologies: path towards small pitch LGADs

- Different technologies to be explored to achieve small pitch LGADs necessary for 4D tracking; timing resolution  $\sim 30$  ps achievable with all these technologies

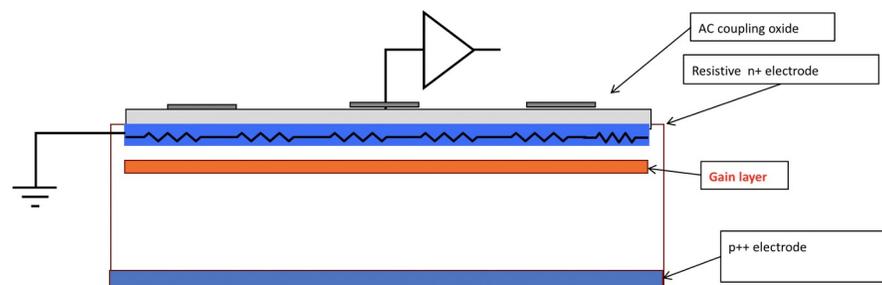
## Trench-isolated LGADs (TI-LGAD)

- Sensor with small pitch and high fill factor



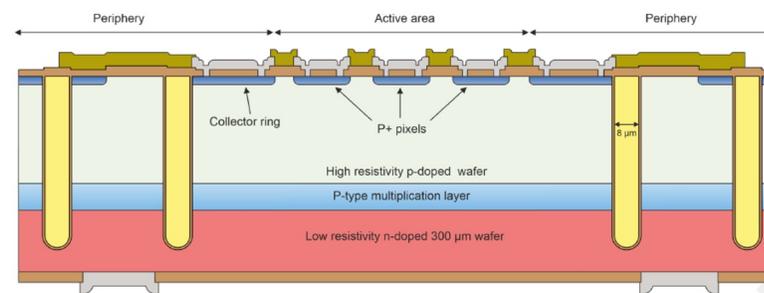
## Resistive AC-Coupled Silicon Detectors (RSD), FBK and BNL

- AC-pad coupled to the resistive n+ layer via dielectric coupling
- Not segmented gain layer: 100% fill factor
- Good spatial resolution with relaxed pitch



## Inverse LGAD (iLGAD):

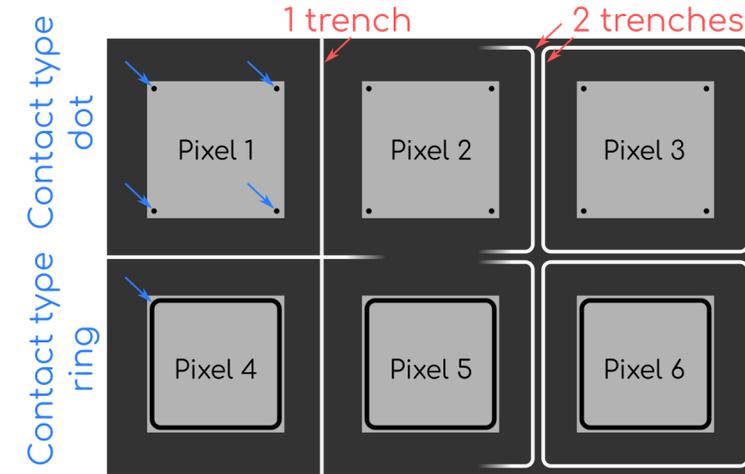
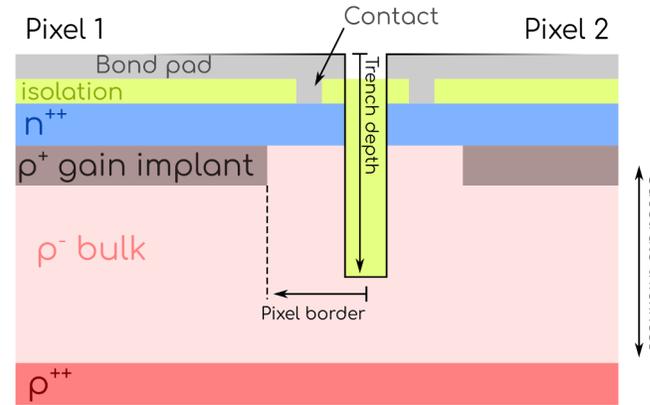
- multiplication region on the opposite side of the read-out electrodes



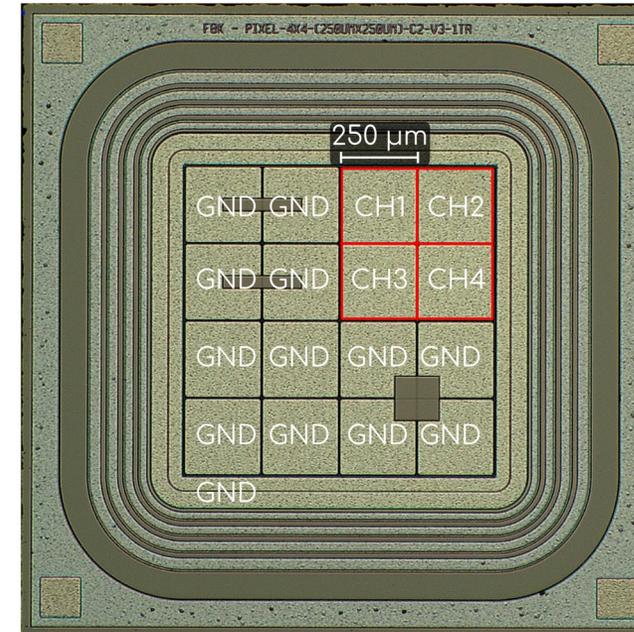
# TI-LGAD – RD50 production at FBK

## TI-LGAD FBK RD50 production:

- Trenches: 1 or 2.
  - Contact type: “Ring” or “dot”.
  - Pixel border: “V1” < “V2” < “V3” < “V4”.
  - Trench depth: “D1” < “D2” < “D3”.
- All from FBK RD50 TI-LGAD production
  - Same physical layout and connection →
  - 8 DUTs, details in table below ↓

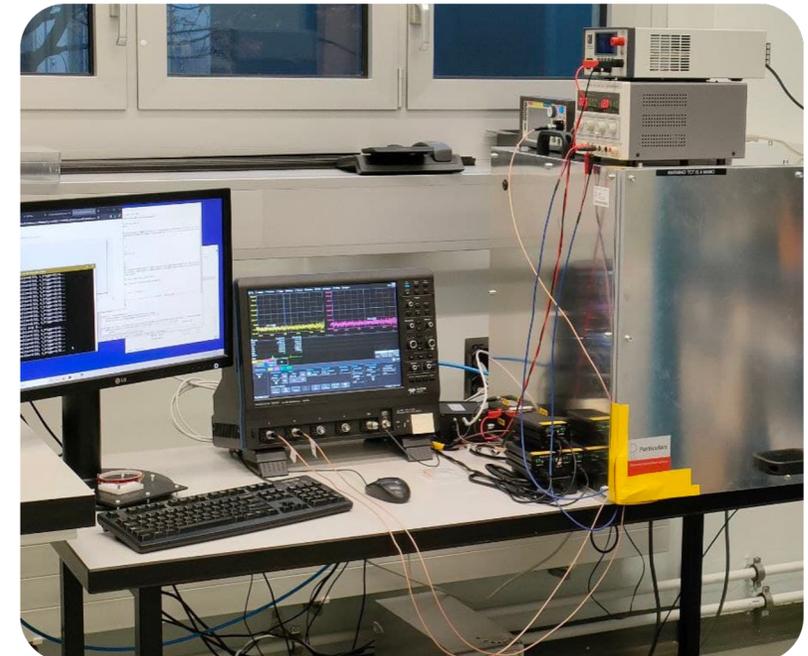
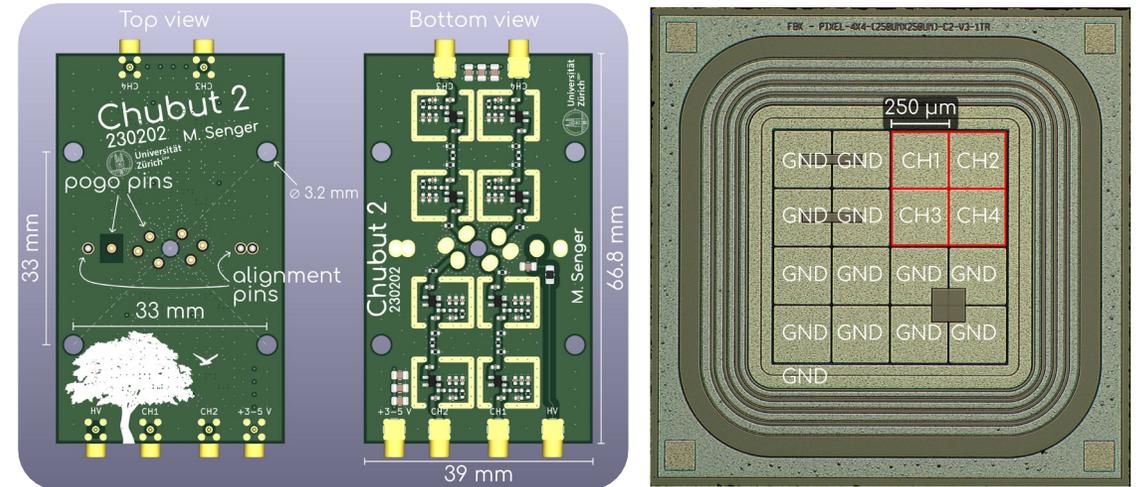


wafer	trench process	trench depth	trenches	pixel border	contact type	Fluence (neq/cm <sup>2</sup> )
16	P2	D3	1	V3	dot	0.0E+0
16	P2	D3	1	V3	ring	0.0E+0
16	P2	D3	1	V3	ring	0.0E+0
16	P2	D3	1	V2	ring	0.0E+0
16	P2	D3	1	V2	ring	1.0E+15
16	P2	D3	1	V2	ring	1.0E+15
7	P2	D2	1	V3	ring	1.0E+15
7	P2	D2	1	V3	ring	1.0E+15



# Characterization of TI-LGADs with TCT

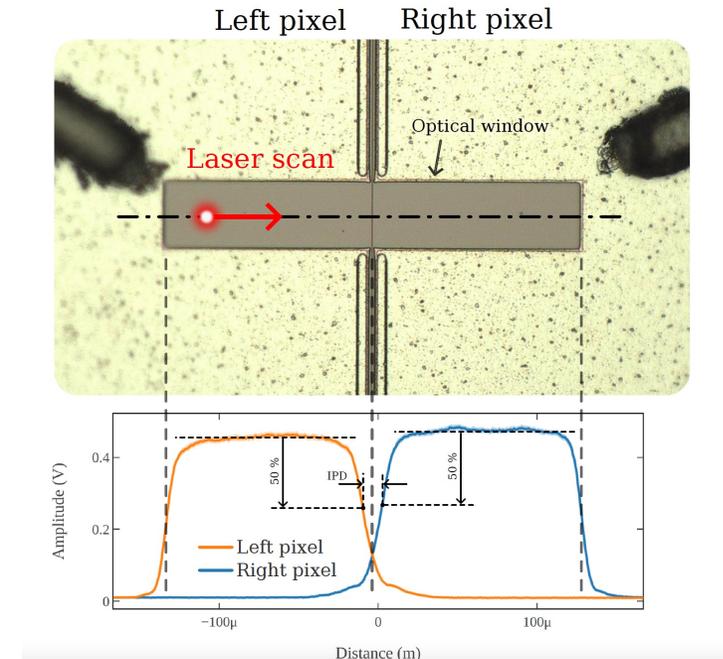
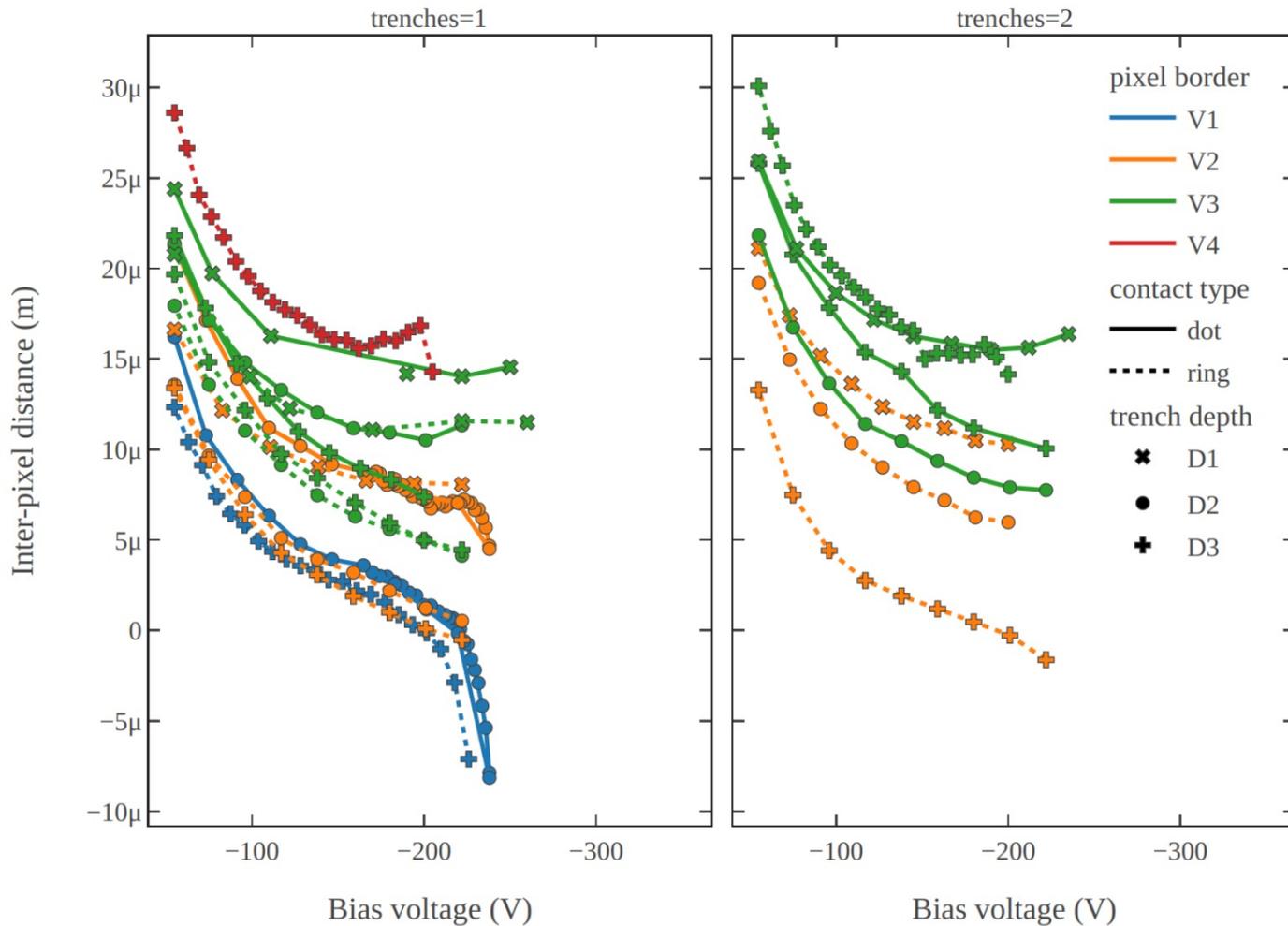
- Particulars Scanning TCT:
  - Infrared laser (1064 nm).
  - Laser spot Gaussian with  $\sigma \sim 9 \mu\text{m}$ .
  - $\sim 1 \mu\text{m}$  spatial resolution.
  - Laser intensity set to match  $\approx 1 \text{ MIP}$ .
- Laser splitting+delay<sup>1</sup> introduced with optic fiber for timing measurements provides two pulses separated by 100 ns.
- Oscilloscope LeCroy 640Zi.
  - 3 GHz, 20 GS/s.
- Chubut 2 readout board<sup>2</sup>, 4 channels with 2 amplification stages.



<sup>1</sup> <https://msengerweb.cern.ch/laser-delay-system-for-the-scanning-tct/>

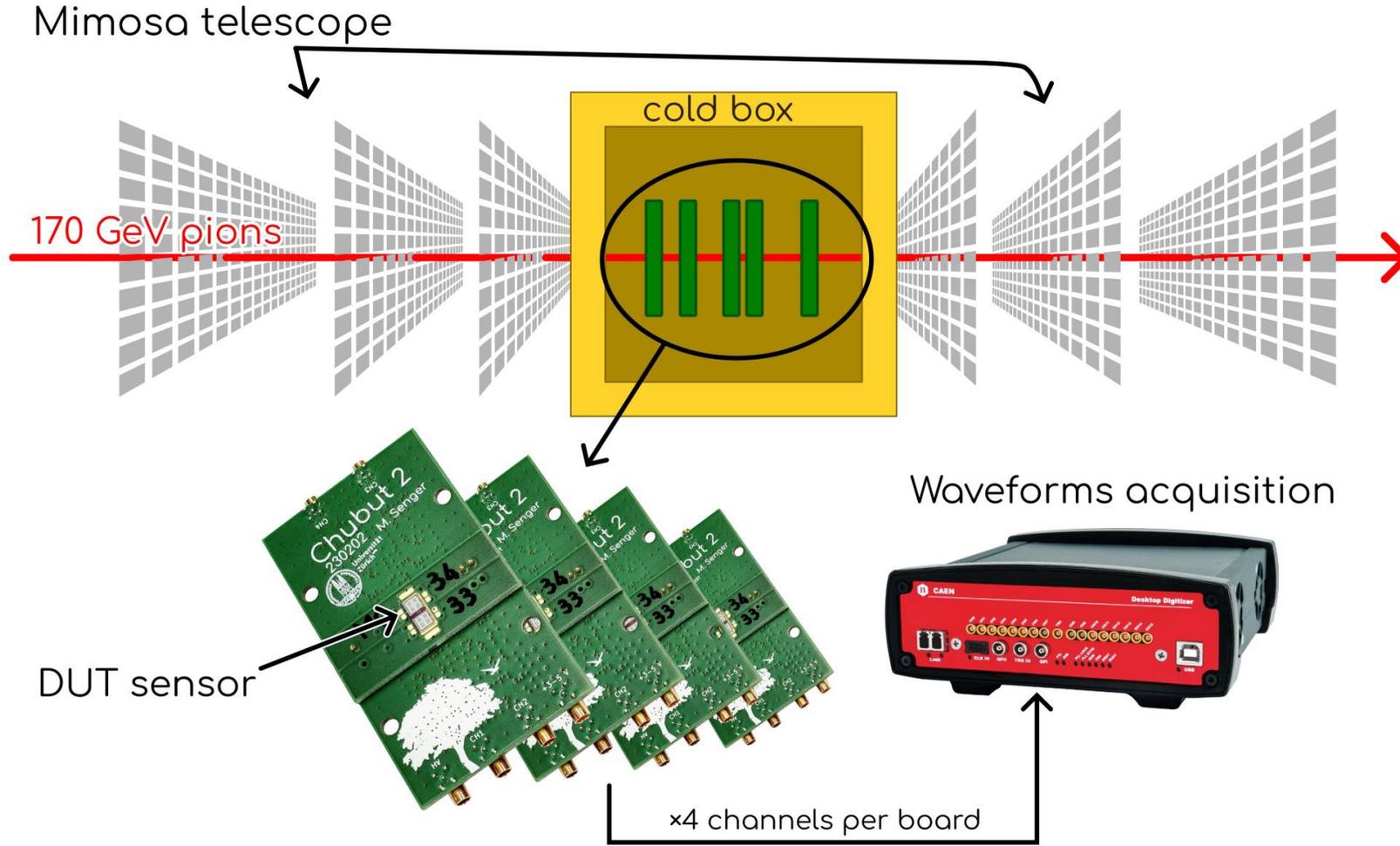
<sup>2</sup> [https://github.com/SengerM/Chubut\\_2](https://github.com/SengerM/Chubut_2)

# Inter-pixel distance measured with TCT



- The pixel border parameter has a strong influence on the value of the IPD
- Negative values of IPD:
  - additional charge multiplication in the region in close proximity with the trenches structure.
  - Structures become unstable in this regime

# AIDAinnova Test-beam

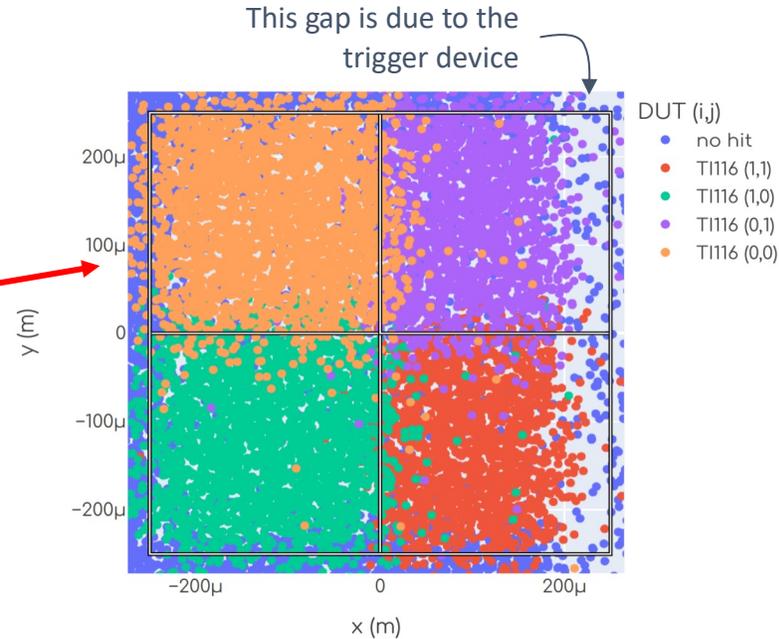
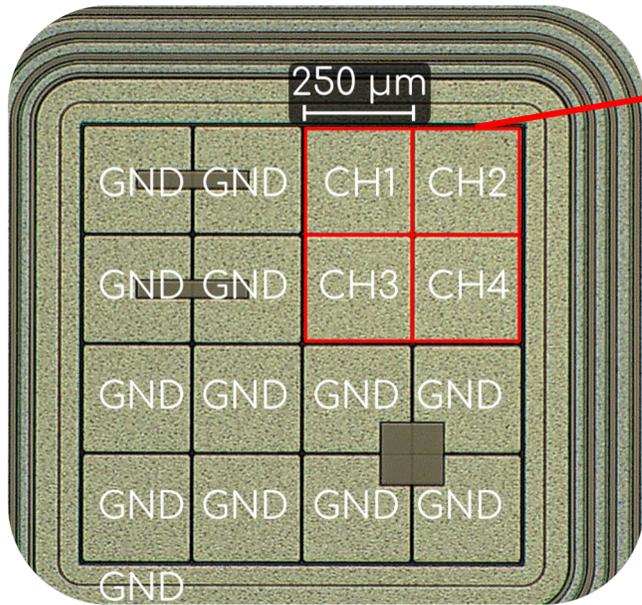


- CERN H6 beamline
  - (170 GeV pions)
  - Mimosa telescope
- Chubut 2, 4 channels readout board<sup>1</sup>
- CAEN DT5742 digitizer, 500 MHz @ 5 GS/s
- Cold box for irradiated DUTs, down to -12 °C



# Tracks and hits on DUTs

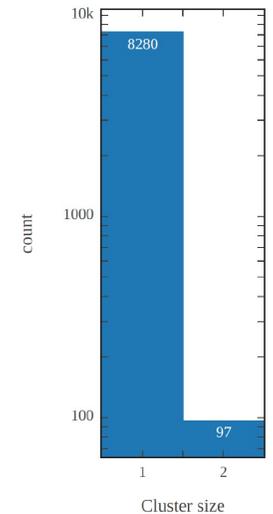
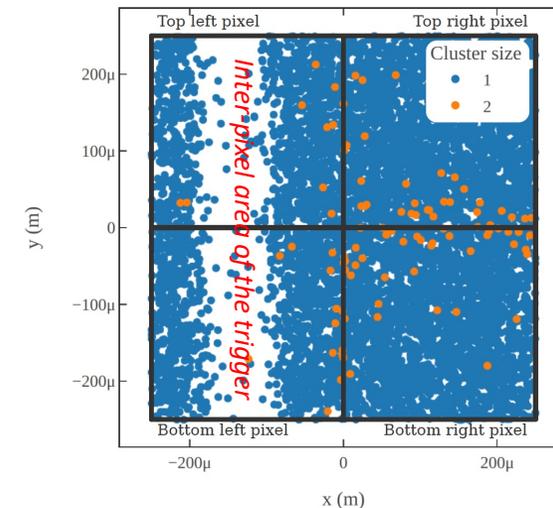
- Each dot is a track
- Colored according to which channel was hit
- Tracks reconstruction using Corryvreckan<sup>1</sup>



Only ~1 % of events share charge at perpendicular incidence, low value consistent with expectation, good isolation thanks to the trenches



Spatial resolution= digital resolution

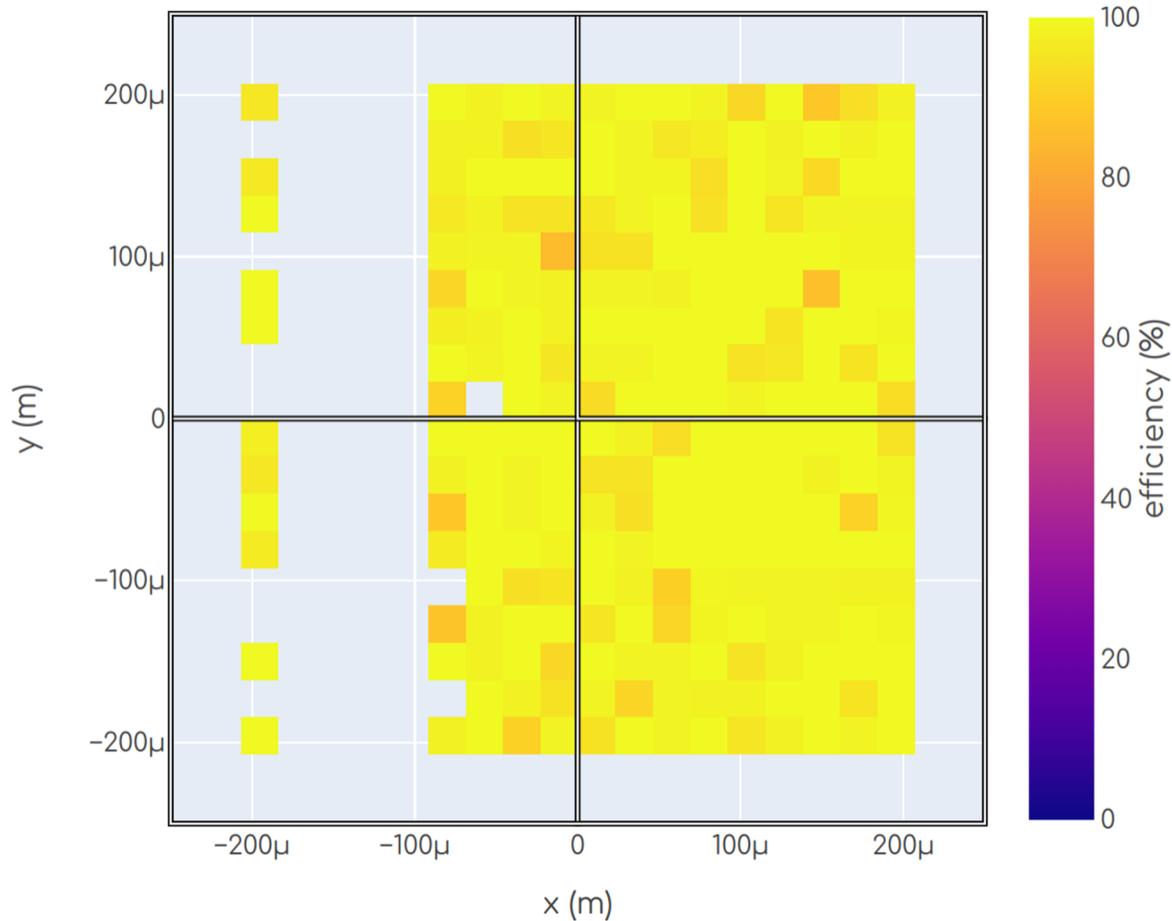


# Efficiency vs position TI-LGAD

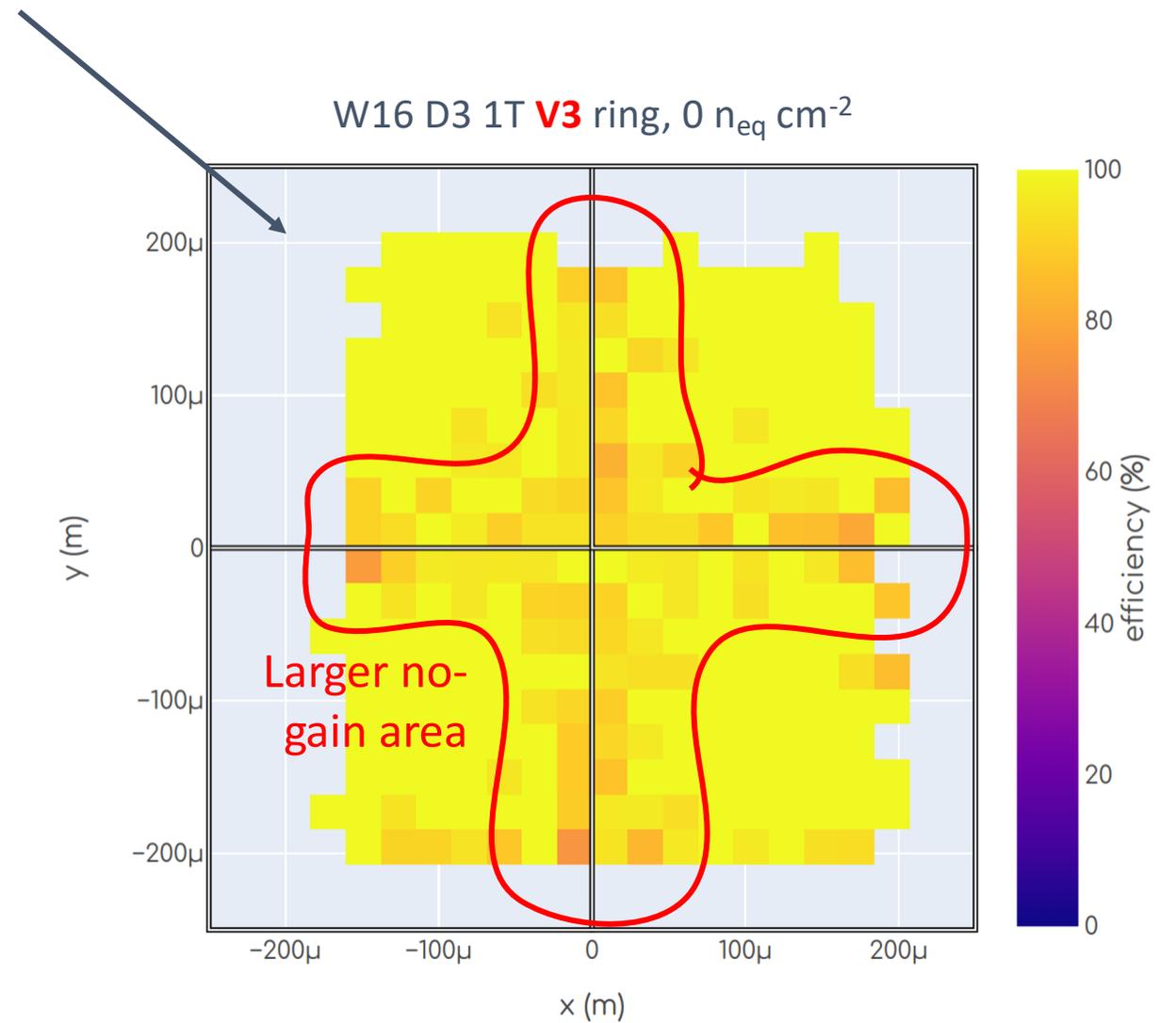
$$\text{Efficiency} = \frac{\text{Number of detected particles}}{\text{Number of particles that went through}}$$

This DUT was measured as a control DUT, knowing it has a larger inter-pixel distance. Here we can see it 

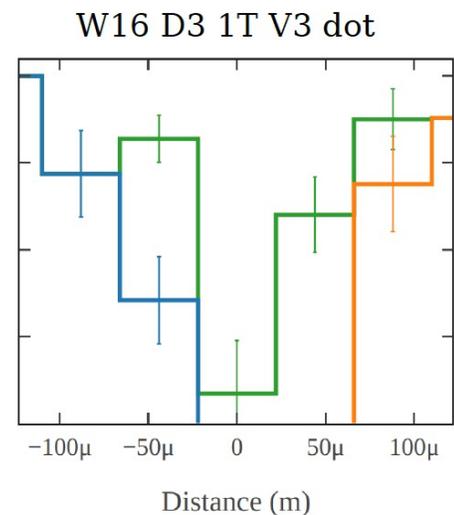
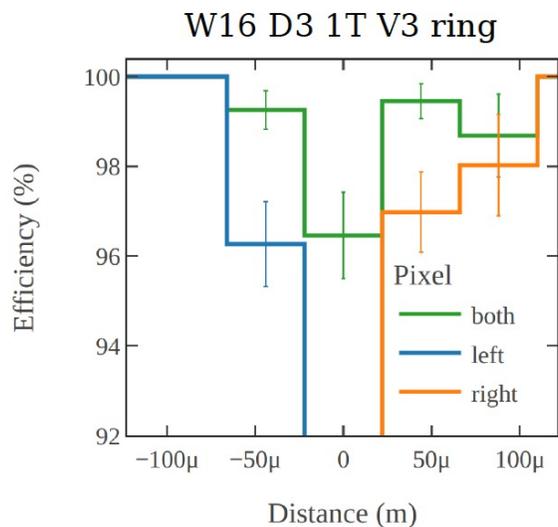
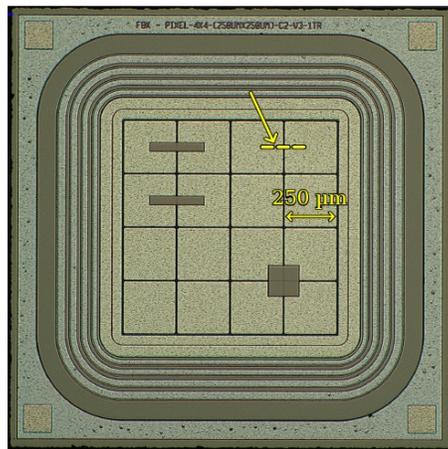
W16 D3 1T **V2** ring, 0  $n_{\text{eq}} \text{ cm}^{-2}$



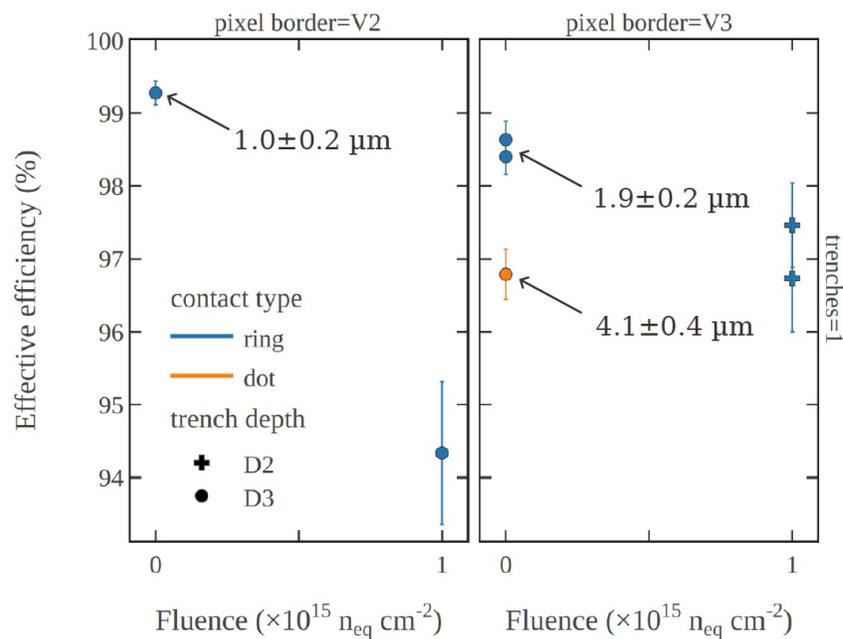
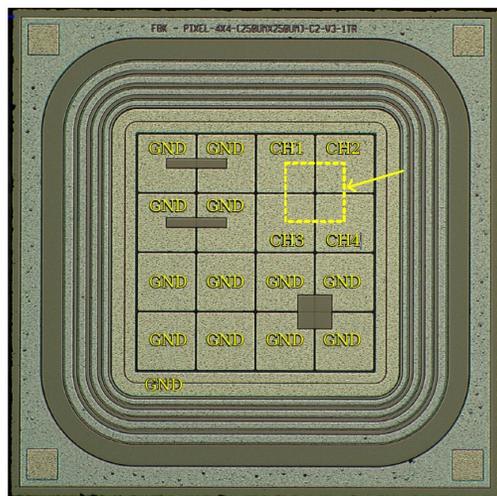
W16 D3 1T **V3** ring, 0  $n_{\text{eq}} \text{ cm}^{-2}$



# Efficiency overview



- Before irradiation, inefficiency is only due to inter-pixel distance
- Ordering of the process parameters in terms of efficiency is consistent with TCT studies
  - "Ring" better than "dot"
  - V2 better than V3 before irr.



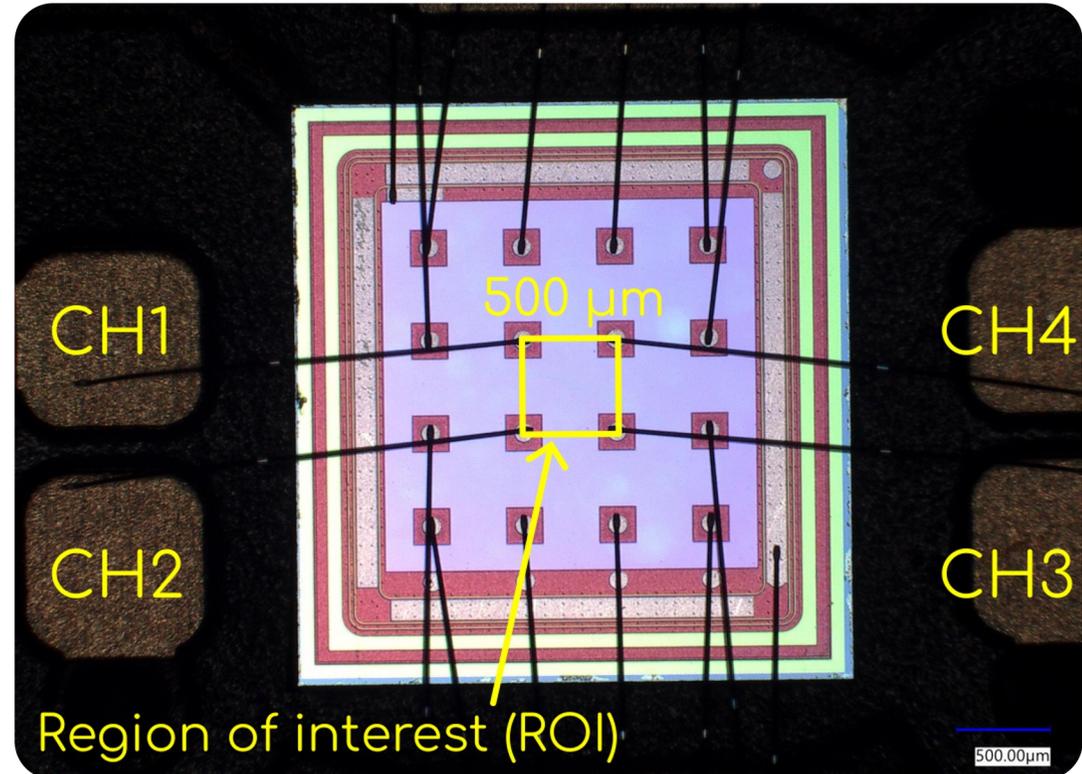
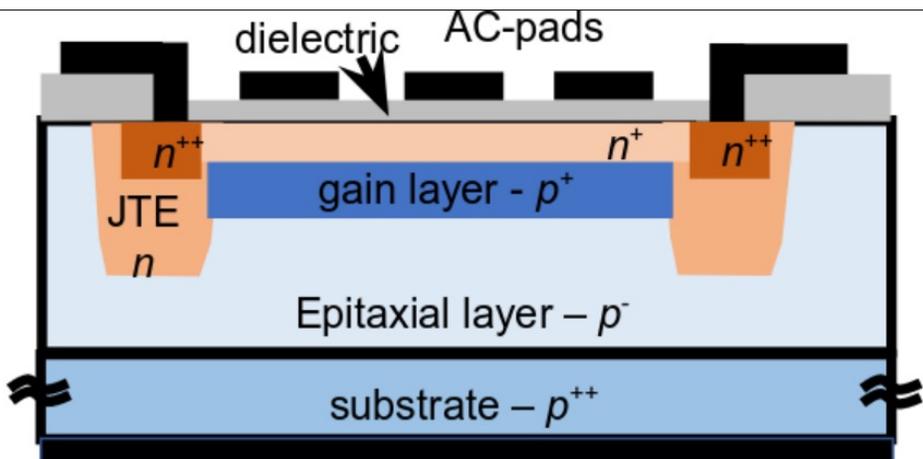
Assuming all inefficiency before irradiation is due to fill factor, we can estimate an "effective IPD"

$$\text{Fill factor} = \frac{(\text{Pitch} - \text{IPD})^2}{\text{Pitch}^2}$$

- After irradiation, gain loss contributes to inefficiency, in the same way as for the standard LGAD technology

# BNL AC-LGAD: characterized devices

- 2 identical devices manufactured at BNL
- Fabricated on 4" epitaxial wafers
- Active epi-thickness: 50  $\mu\text{m}$  grown on top of 500  $\mu\text{m}$  low-resistivity substrate
- Pad size: 200  $\mu\text{m}$ , pitch: 500  $\mu\text{m}$
- 2x2 pads readout, unused pads to GND
- Not irradiated



# Time reconstruction algorithms

Two methods tested with TCT:

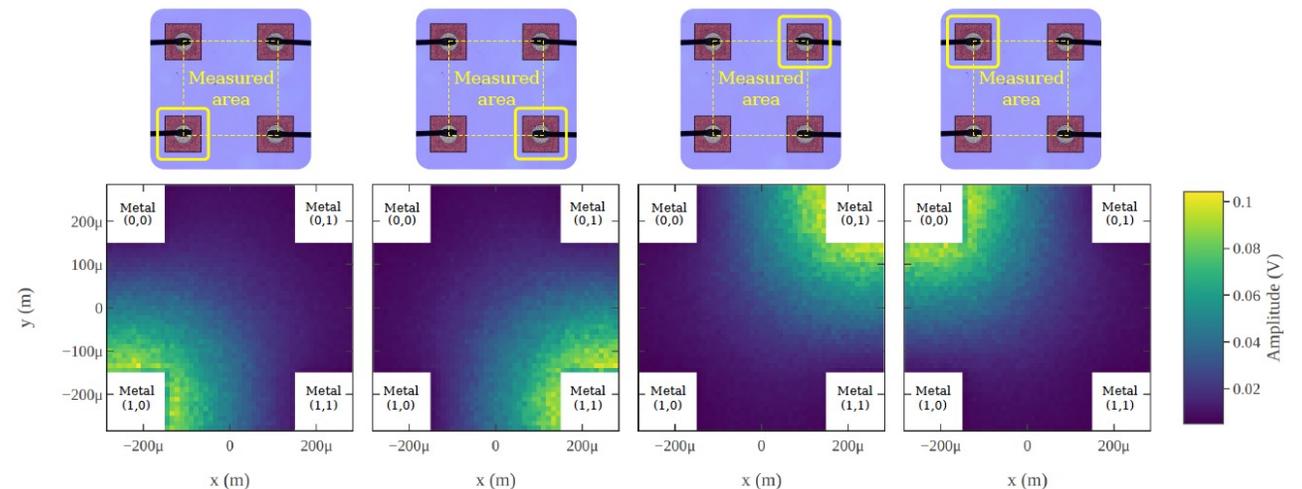
Single pad approach.

- The leading pad, i.e. the one with the largest amplitude, is selected. The time  $t$  is determined from the waveform from such pad as the one at which 50 % of the max amplitude is reached (CFD). This is repeated for every event at every position.

Weighted combination:

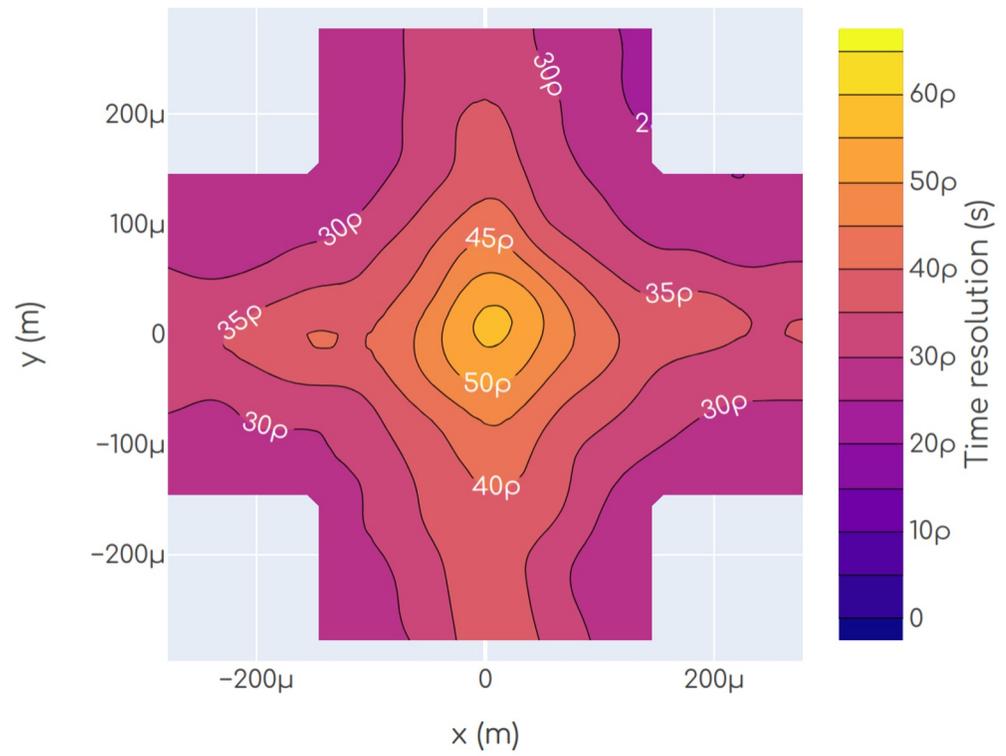
- Amplitude weighted average from several pads.
- No “hit position corrections”.

$$t_{\text{reco}} = \frac{\sum_i a_i^2 t_i}{\sum_i a_i^2}$$

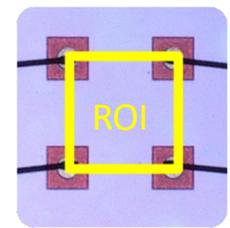
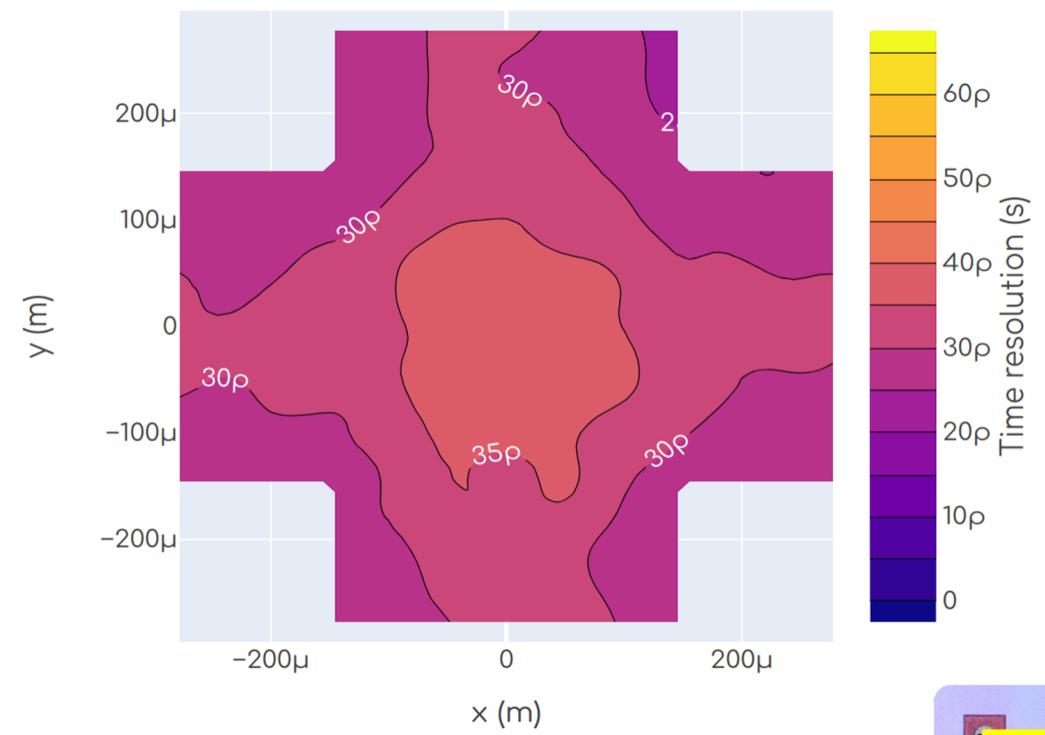


# BNL AC-LGADs: Time reconstruction results with TCT

### Single pad algorithm



### Weighted average algorithm

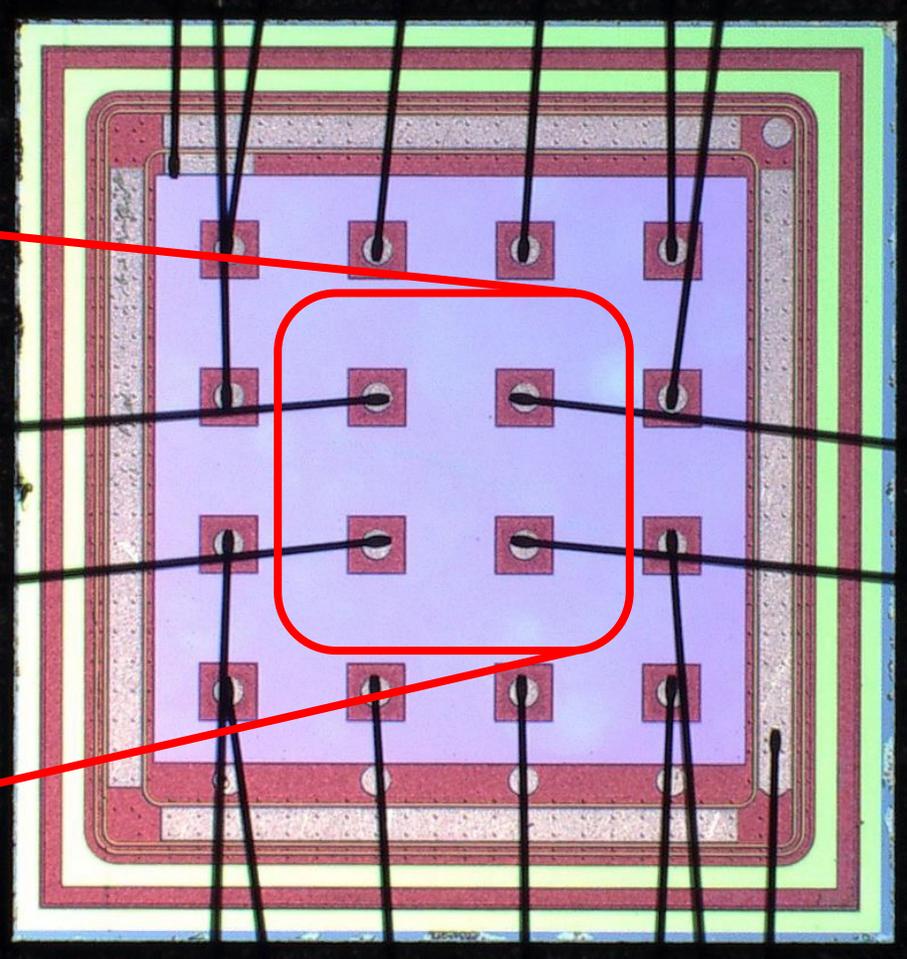
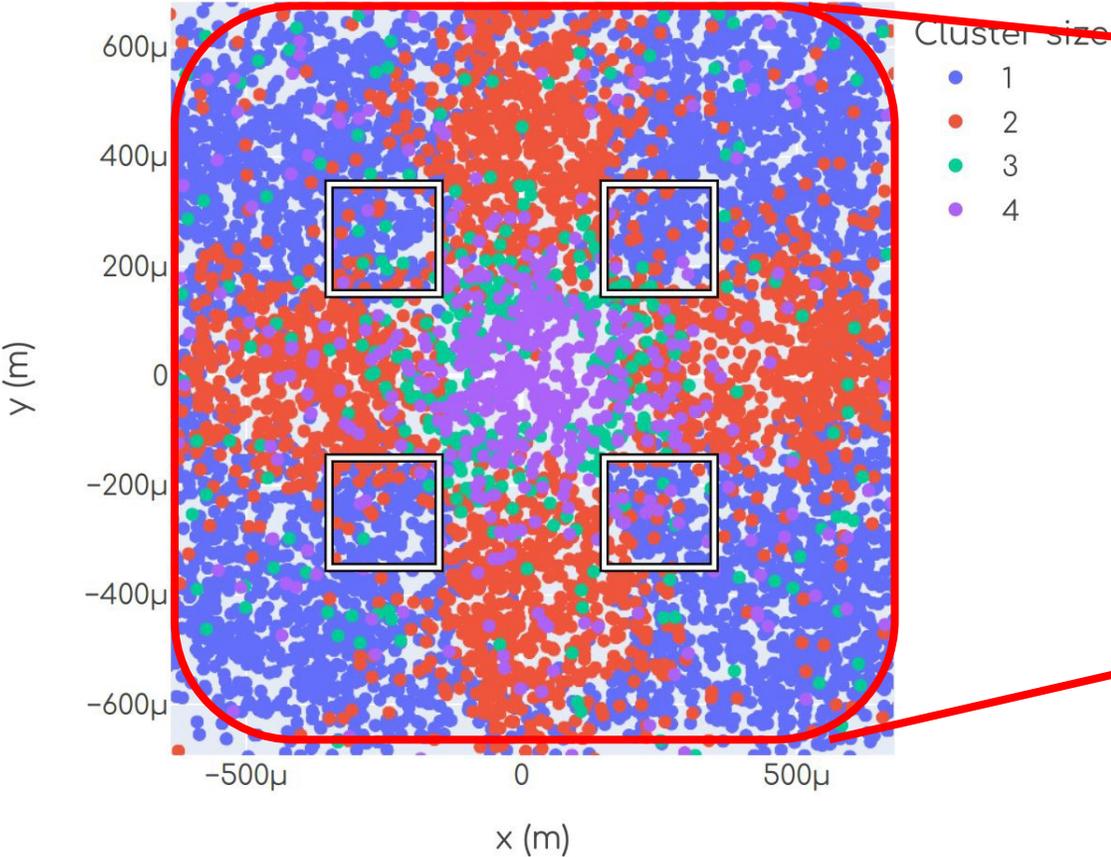


- TDCs from all pads have to be active all the time to get the desired time resolution, one TDC out of 4 is not enough.
- **!** Laser TCT lacks of Landau fluctuations

# AIDAinnova TB: Charge sharing for BNL AC-LGADs

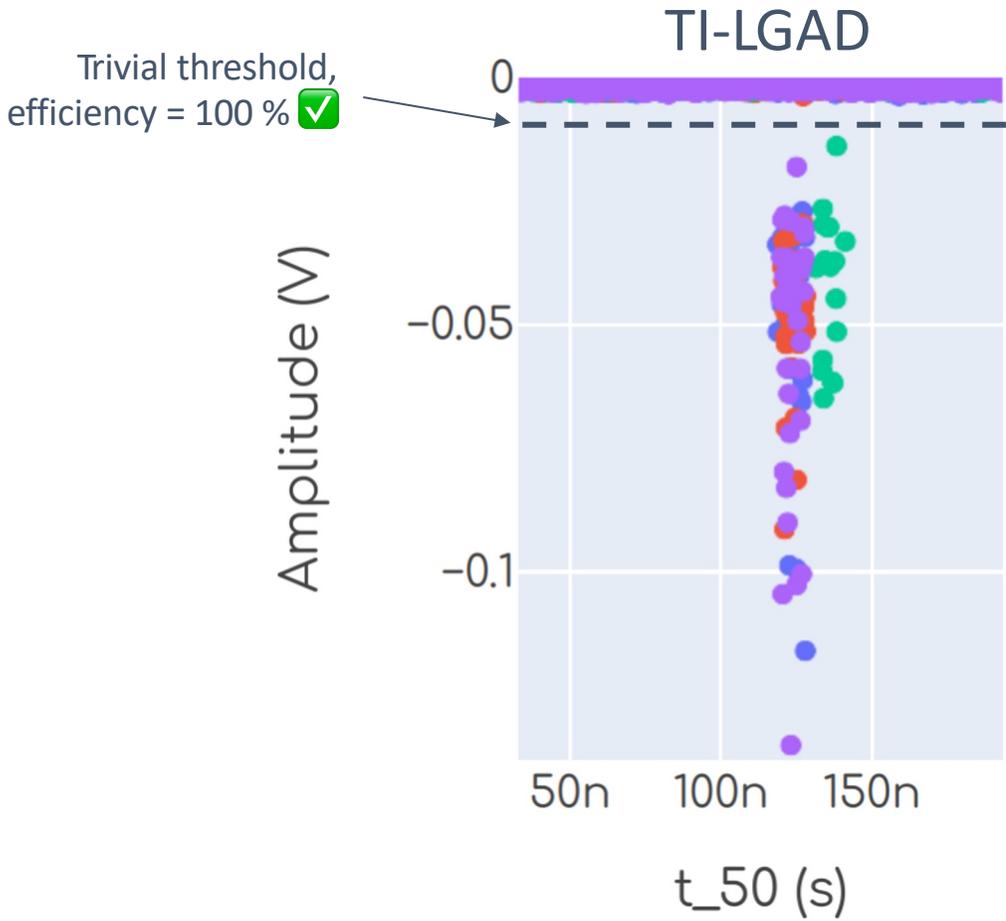
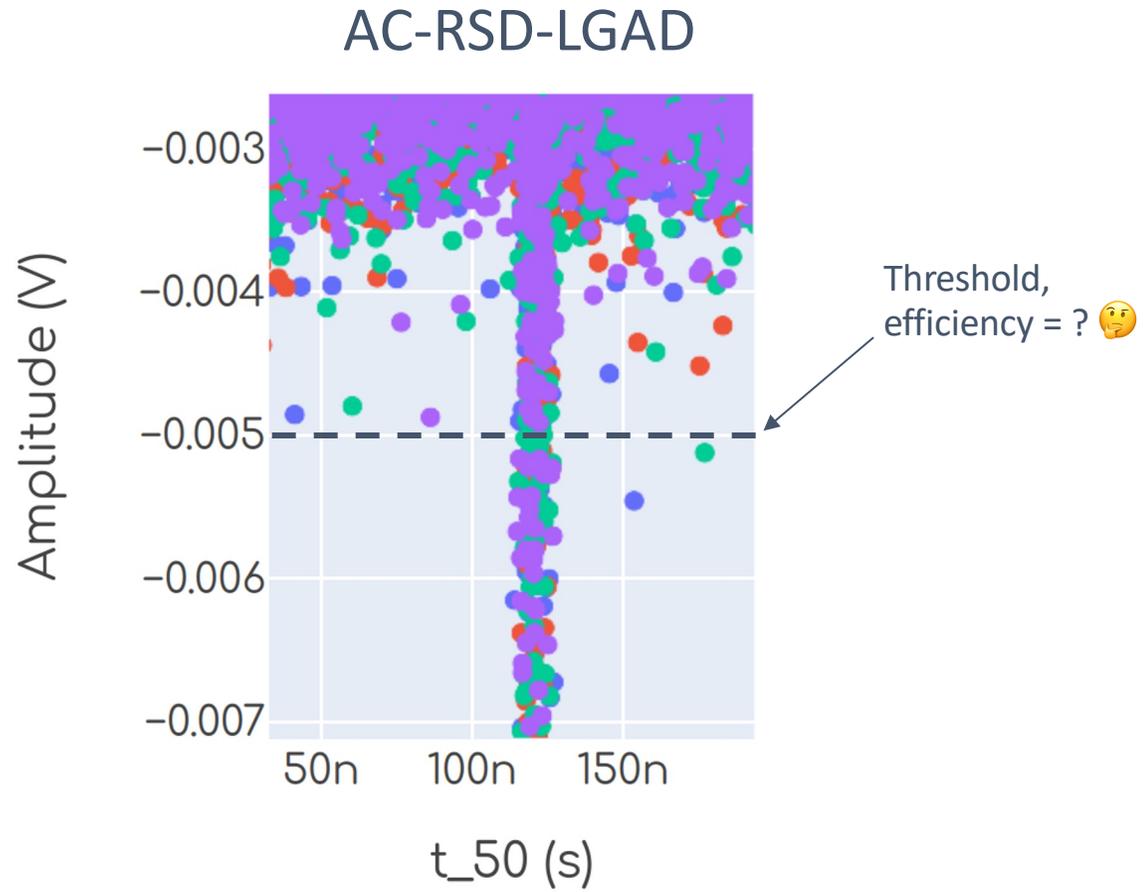
Cluster size

TB/230830\_August/batch\_4\_HV3/BNL AC11



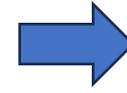
# The downside of charge sharing

Definition of the threshold level not trivial anymore, as opposed to a “normal LGAD” such as e.g. a TI-LGAD:



# Position reconstruction methods - BNL AC-LGAD

1. Charge imbalance formula: linear interpolation displays some deviations from the ideal result
2. DNN (neural network) using Amplitude Shared Fraction (ASF)



$$\begin{cases} x_{\text{reconstructed}} = \frac{\text{pitch}_x}{2} Q_{\text{imbalance } x} \\ y_{\text{reconstructed}} = \frac{\text{pitch}_y}{2} Q_{\text{imbalance } y} \end{cases}$$

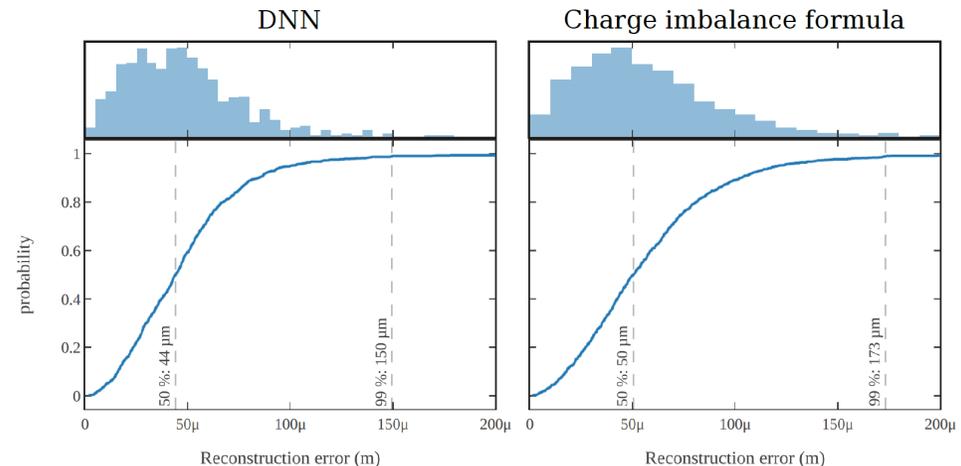
$$\begin{cases} Q_{\text{imbalance } x} = \frac{Q_{11} + Q_{01} - Q_{00} - Q_{10}}{\sum Q_{ij}} \\ Q_{\text{imbalance } y} = \frac{Q_{00} + Q_{01} - Q_{11} - Q_{10}}{\sum Q_{ij}} \end{cases}$$



$$\text{ASF}_i = \frac{A_i}{\sum_j A_j}$$

$$\text{reconstruction error} = \sqrt{\sum_{\text{coord} \in \{x,y\}} (\text{reconstructed}_{\text{coord}} - \text{telescope}_{\text{coord}})^2}$$

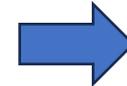
Cumulative distribution function of the reconstruction error



	Median	99 %
DNN	44 $\mu\text{m}$	150 $\mu\text{m}$
Charge imbalance formula	50 $\mu\text{m}$	173 $\mu\text{m}$
<b>500x500 <math>\mu\text{m}^2</math> SBRP*</b>	204 $\mu\text{m}$	330 $\mu\text{m}$

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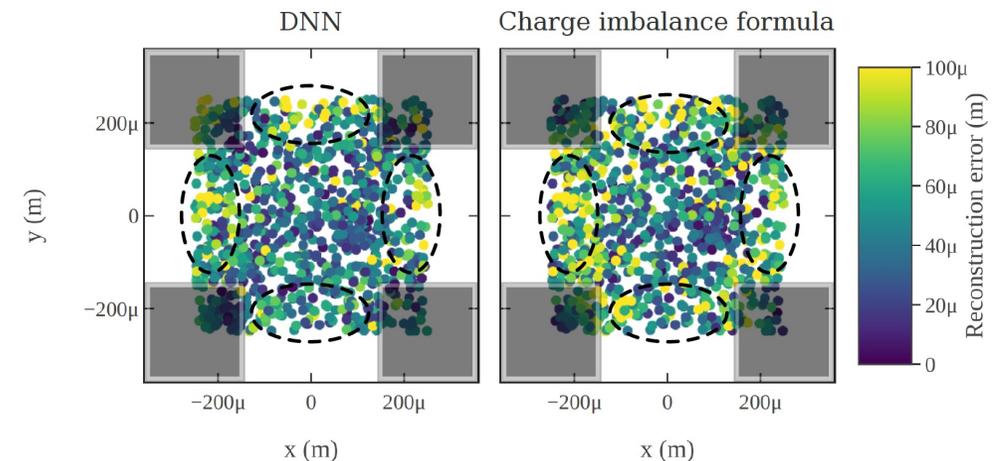
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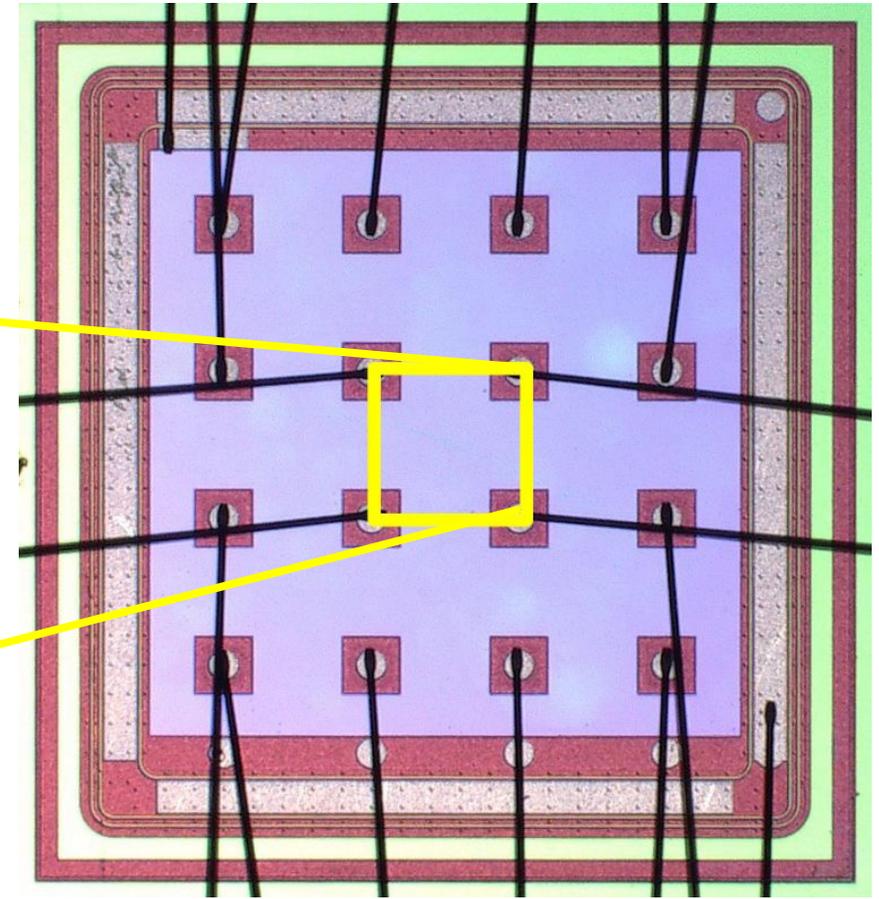
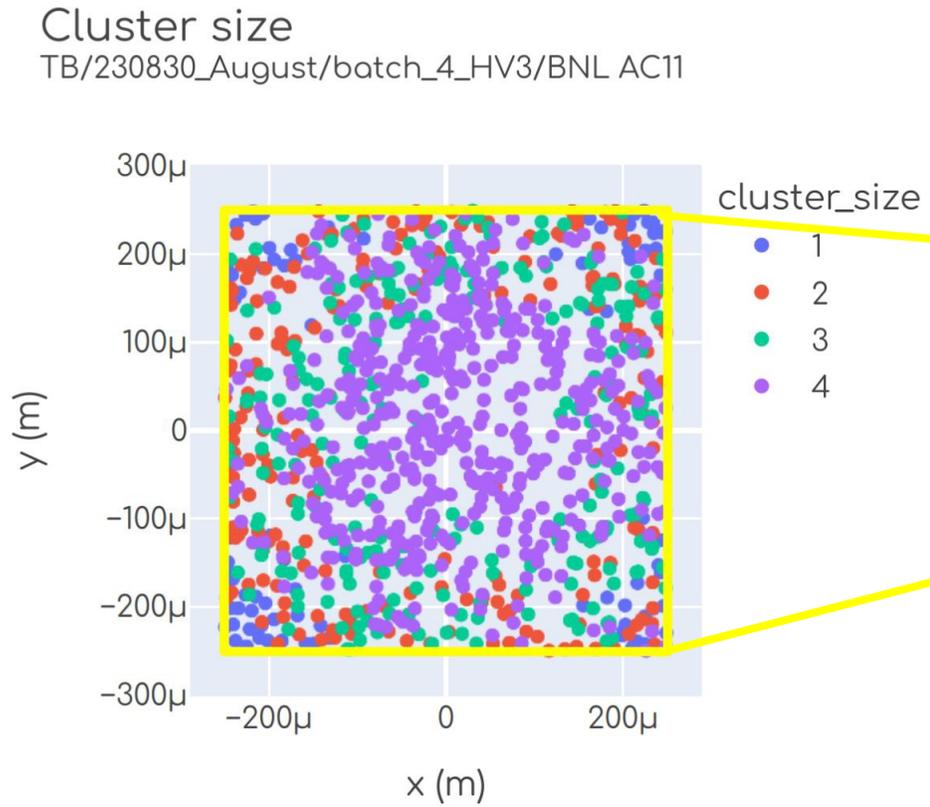
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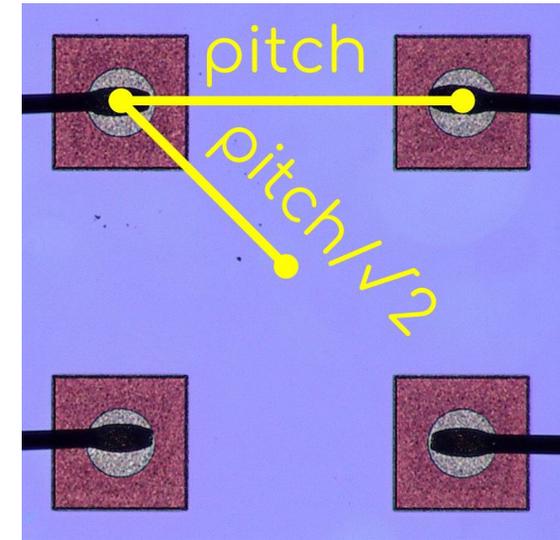
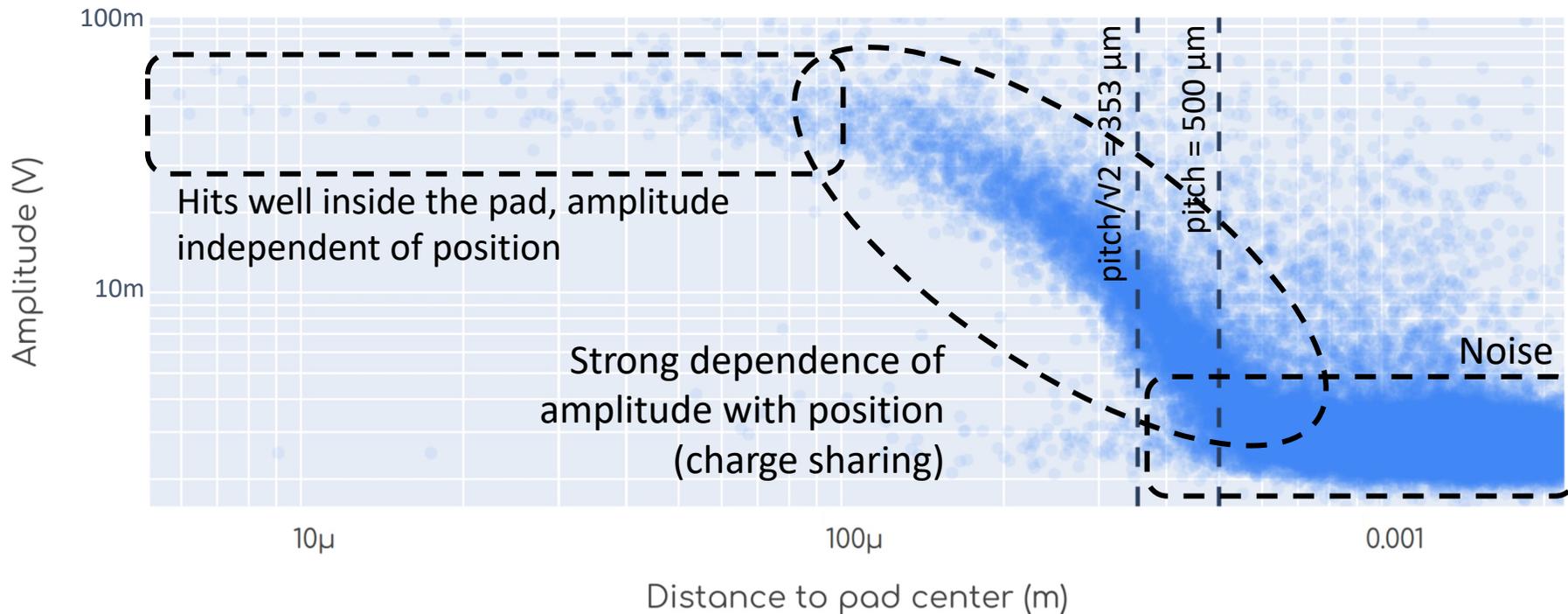
# Efficiency for BNL AC-LGADs

- Measured efficiency 100%
- Zero undetected events in the ROI in 1150 events



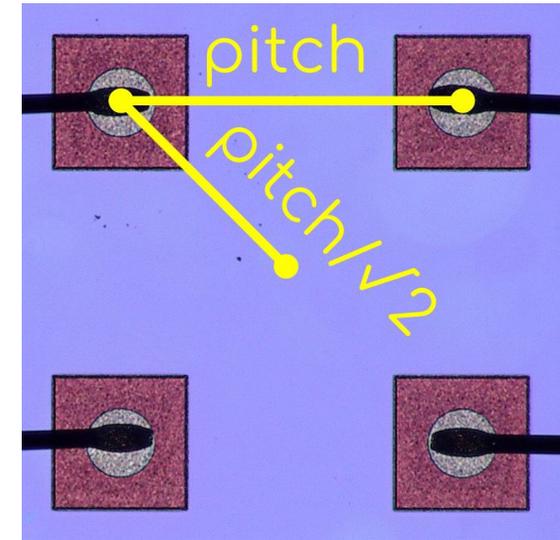
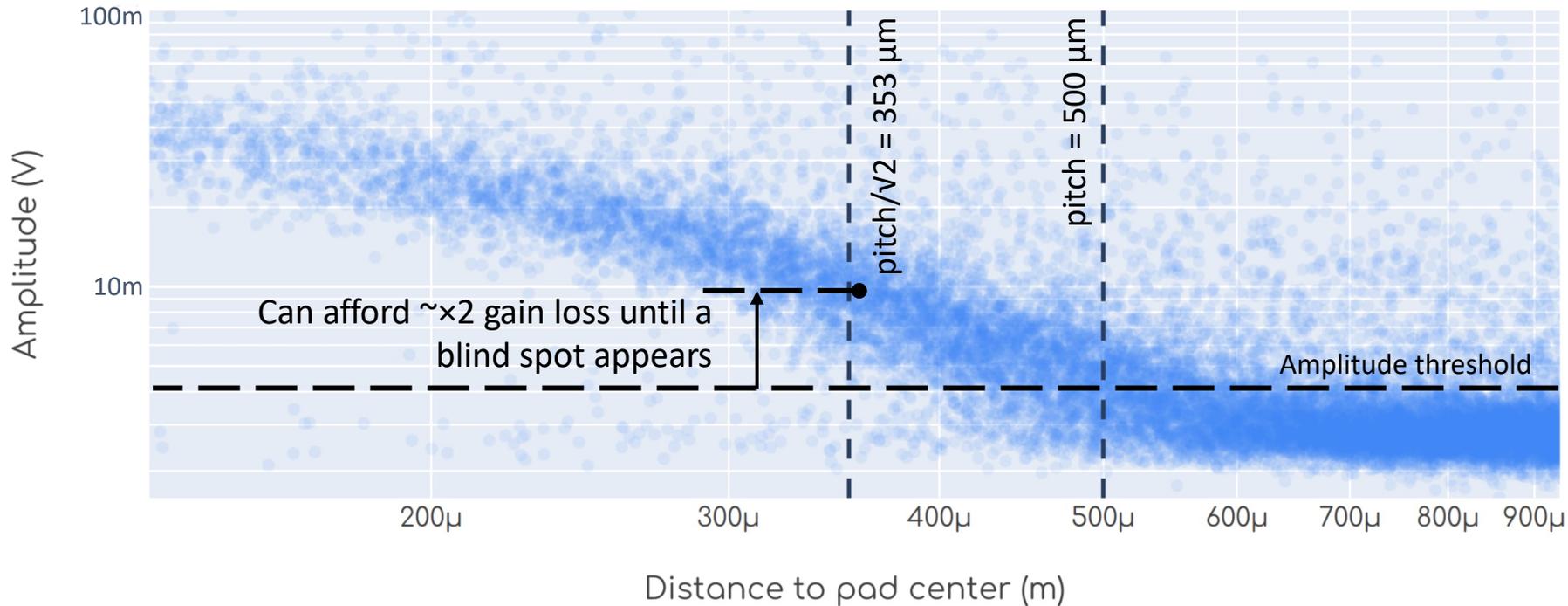
# How much gain loss we can afford?

- Study of the amplitude as a function of the distance to the pad center in TB data
- Three different regimes are recognizable



# How much gain loss we can afford?

- Study of the amplitude as a function of the distance to the pad center in TB data
- Three different regimes are recognizable
- As long as the amplitude at the epicenter of the pads is higher than the noise, we can expect 100 % efficiency in all the surface, i.e. 100 % fill factor.



- This assumption has to be confirmed with a campaign on AC-LGAD irradiated devices

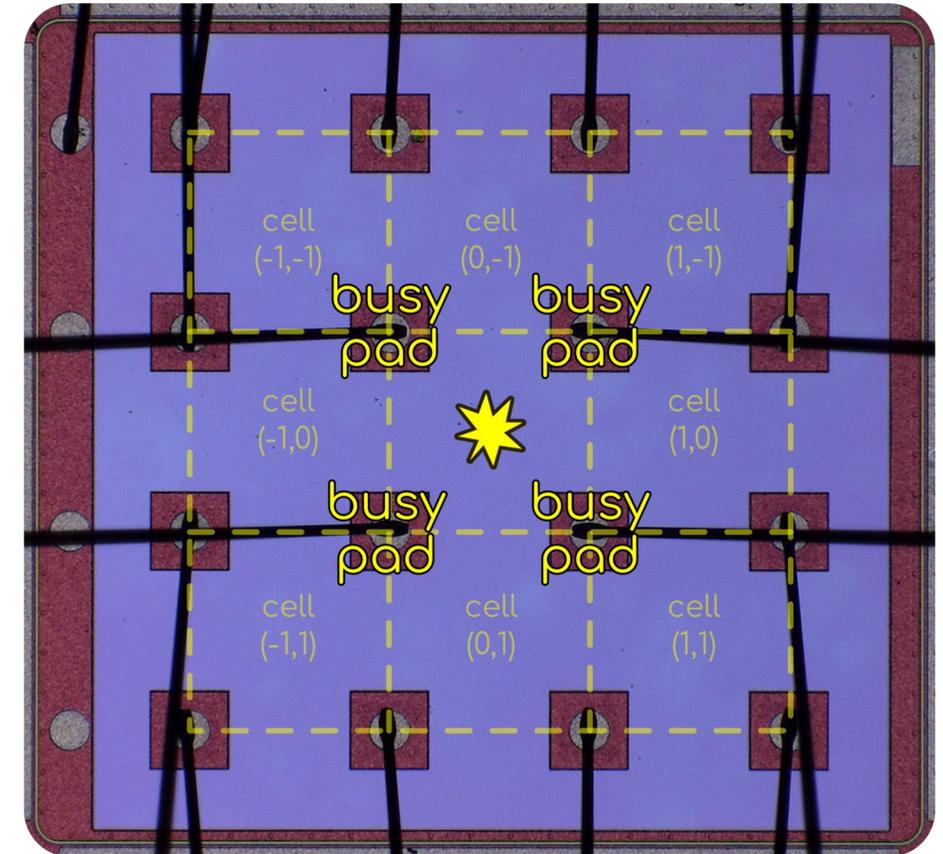
# Maximum occupancy allowed by sensor technology

- TI-LGAD

- Calculate it as a normal binary readout pixel
- Small pixel sizes feasible by sensor technology itself (e.g.  $50 \times 50 \mu\text{m}^2$ )

- AC-LGAD

- Because of the charge sharing, neighboring cells must be free of hit for it to work (see cartoon)
- For square cells: Factor of 9 worse than binary readout pixel with same pitch
- For other cell shapes, this factor can improve\*

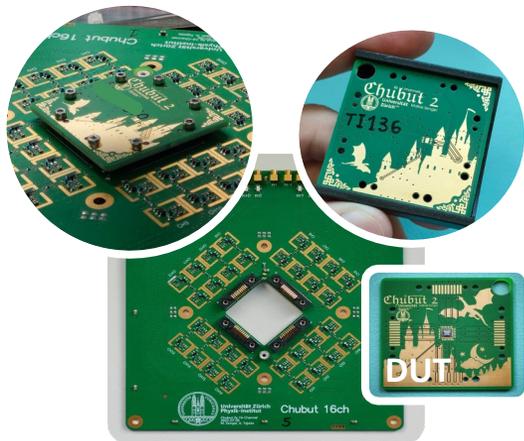


# Future plans

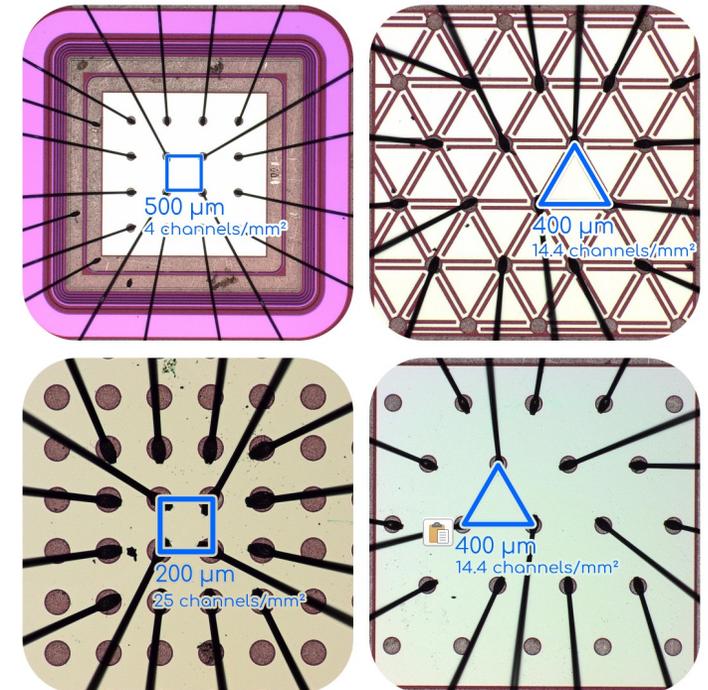
- FBK AIDAInnova TI-LGAD production is presently being tested at the AIDAInnova TB in DESY
  - Addition of carbon co-implantation for enhanced radiation hardness: structures irradiated at  $1e15$ ,  $1.5e15$ ,  $2.5e15$
  - Interconnect TI-LGAD sensors to Timespot, Picopix and Timepix4 chips

→ See presentation of A. Bisht in this workshop

- BNL AC-LGAD is presently being tested at the AIDAInnova TB in DESY
  - New geometries: square and triangular pad arrays
  - Varying pitch between  $200$  and  $500$   $\mu\text{m}$
  - Some of these samples already irradiated, to be mounted on 16 channel boards



Chubut board, 16 channels  
with carrier board



*Additional material*

Wafer n.	Sub	Trench Depth	PGAIN	Diff	Trench isolation	note	
1	45u m	medium	D2	HD	v1 (W5,W7 from HD0 batch)	out	
2			D2	HD			
3			D1	LD			out
4			D1	LD			
5			D3				
6			D2	HD		broken	
7			D2	HD		v2	out
8			D2	HD			
9			D2	HD		v3 (W9 from HD0 batch)	out
10			D2	HD			
11		shallow		D2	HD	v1	out
12						v1	
13						v2	
14						v3	
15						v1	
16						v2	out
17						v2	
18						v3	
	deep		D2	HD			

V1 ~ 1  $\mu$ m  
 V2 ~ 3  $\mu$ m  
 V3 ~ 4  $\mu$ m  
 V4 ~ 5  $\mu$ m