



# Muon Collider R&D magneti SC

Marco Statera, INFN LASA

B. Caiffi, INFN Genova, S. Mariotto e S. Sorti, UNIMI e INFN LASA

LNF ,13-11-2023

# Outline

- Where in muon collider
- Magnet zoo
- Technology drivers and options
- objectives, schedule and team:  
what who and when are we doing

# Muon Collider magnet "specs"

Target solenoids

Field: 20 T... 2T

Bore: 1200 mm

Length: 18 m

Radiation heat:  $\approx 4.1$  kW

Radiation dose: 80 MGy

6D Cooling solenoids

Field: 4 T ... 19 T

Bore: 90 mm ... 600 mm

Length: 500 mm (x 17)

Radiation heat: TBD

Radiation dose: TBD

Final Cooling solenoids

Field:  $> 40$  T (ideally 60 T)

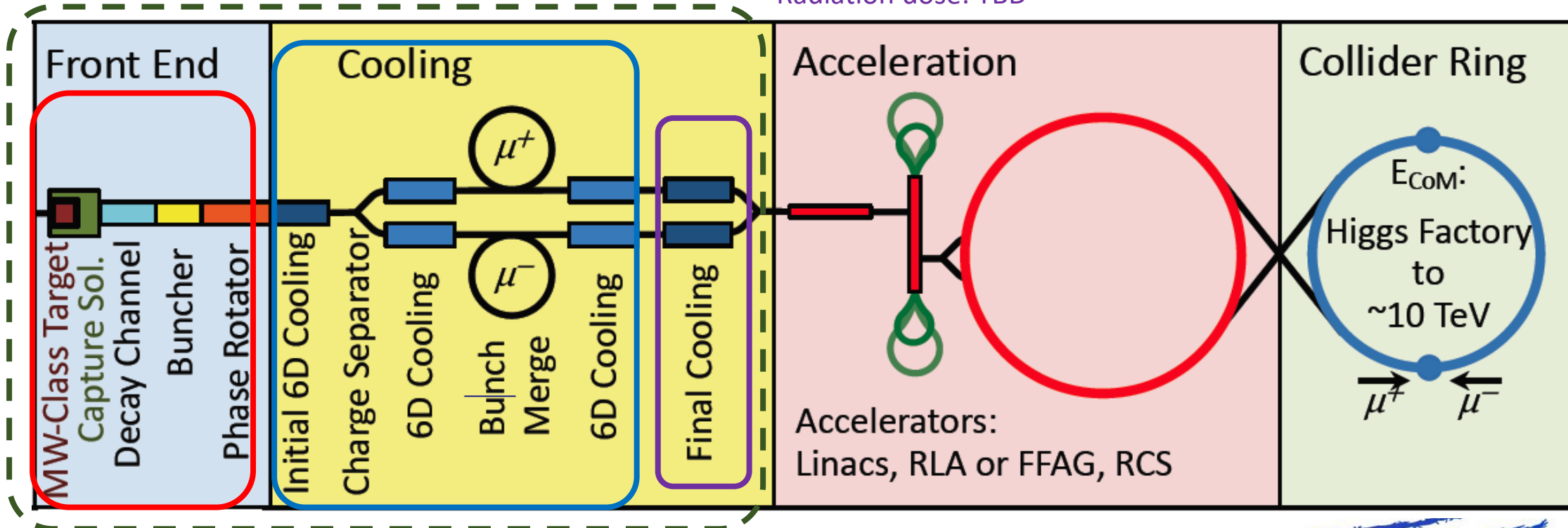
Bore: 50 mm

Length:  $\approx 1$  km (x 2)

Radiation heat: TBD

Radiation dose: TBD

TASK 7.2



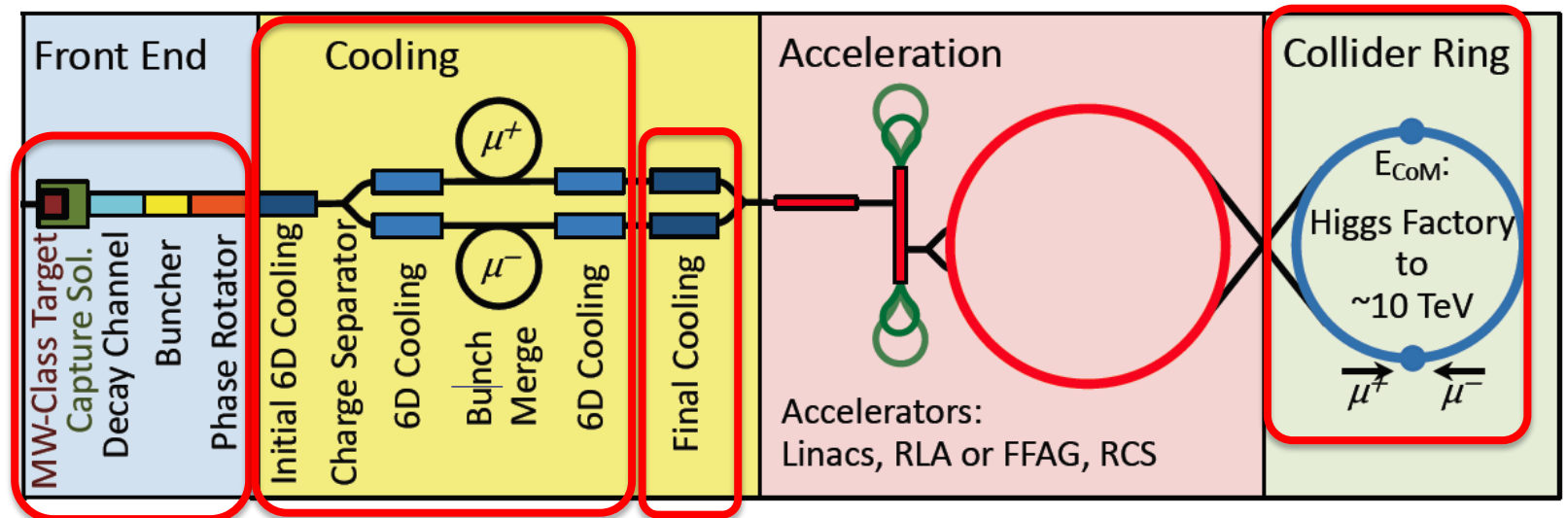
# Muon Collider Magnet team



- CERN  
F4E (Barcelona)  
F4E (Garching)
- INFN  
CERN  
UniMI  
KIT
- CERN  
INFN  
CEA  
CNRS  
PSI  
UniGE  
SO'TON  
uniTwente
- INFN  
UniMI  
CERN  
TUT



The SC magnets are coordinated by INFN



Shared R&D on conductor properties



Marco Statera - RD\_MUCOL ITALIA

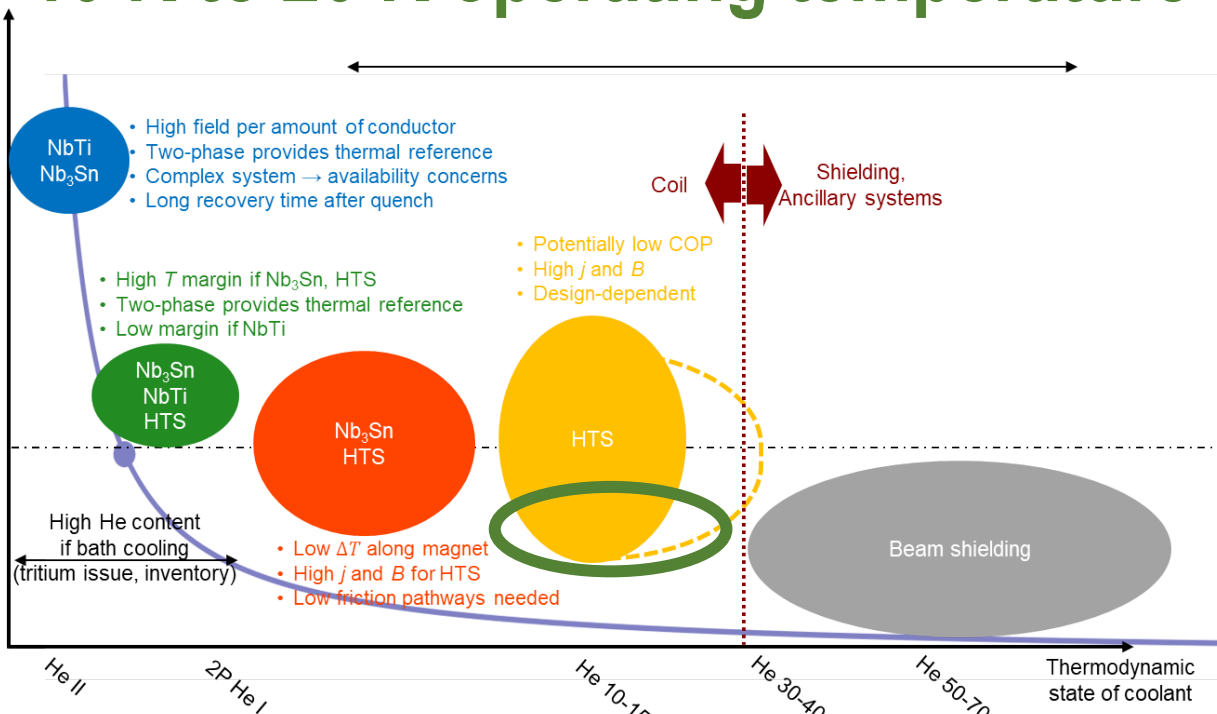
# Motivation and conductor characterization

3 pillars of design:

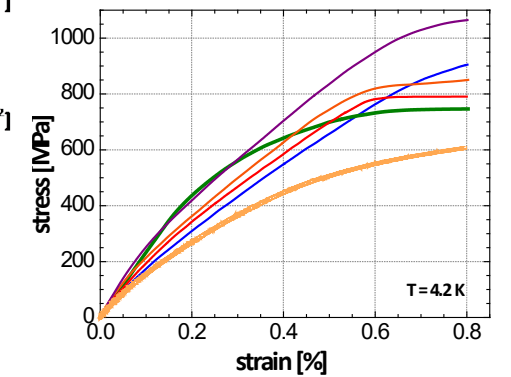
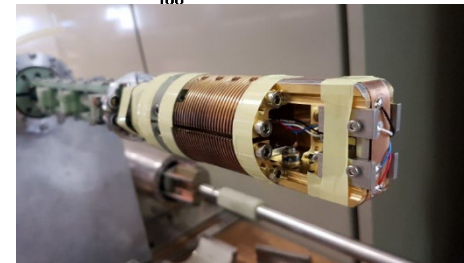
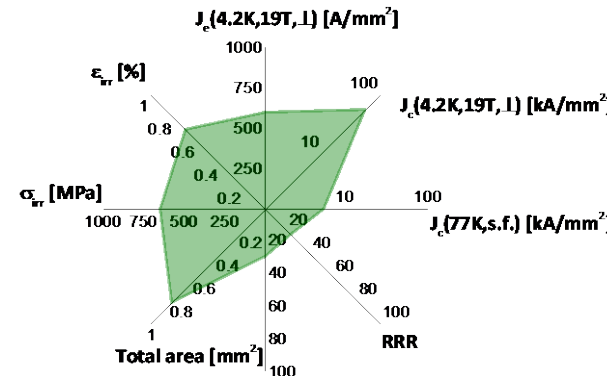
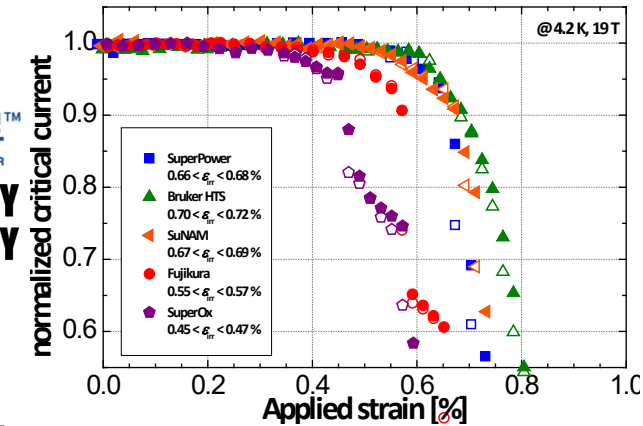
Performance (field and field quality), Cost and Sustainability

Ongoing conductor characterization and modeling

10 K to 20 K operating temperature



HTS inventory for IMCC

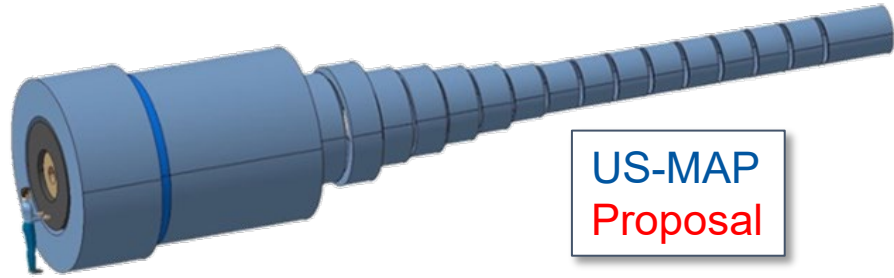



Electromechanical properties

Courtesy of C. Senatore, UniGE

# Target solenoid

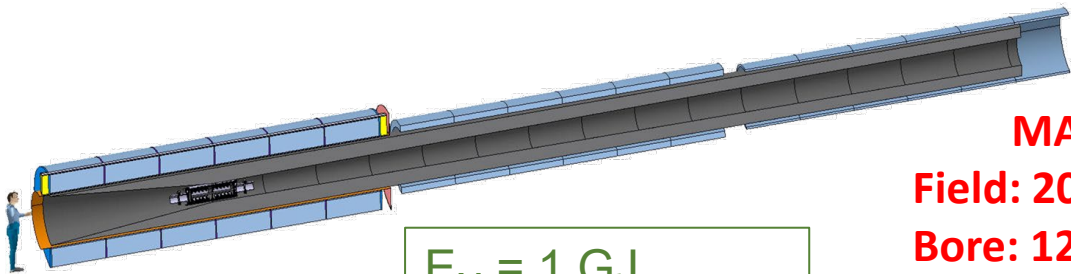
New conceptual design finalized



US-MAP  
Proposal

$E_M = 2.9 \text{ GJ}$   
 $T_{op} = 4.2 \text{ K}$   
 $M_{coils} = 200 \text{ tons}$   
 $M_{shield} = 300 \text{ tons}$   
 $P = 12 \text{ MW}$

- Remove resistive insert (10 MW), HTS to achieve field of 20 T
- Reduce shield thickness, accepting higher heat load at 20 K



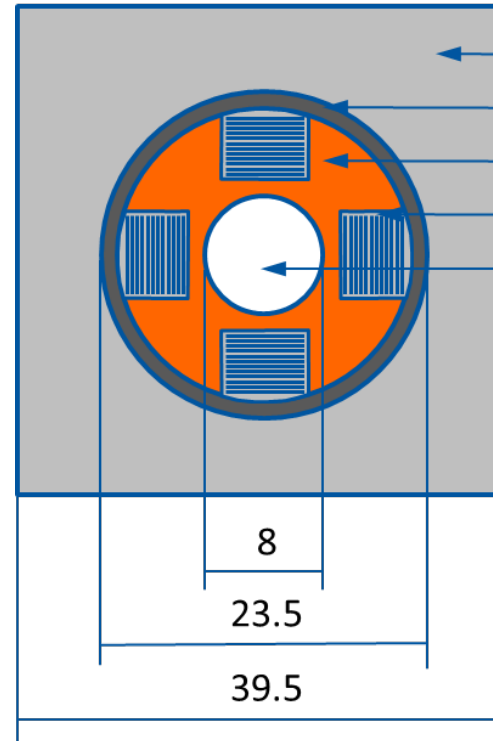
A. Portone, F4E

$E_M = 1 \text{ GJ}$   
 $T_{op} = 10...20 \text{ K}$   
 $M_{coils} = 110 \text{ tons}$   
 $M_{shield} = 196 \text{ tons}$   
 $P = 1 \text{ MW}$

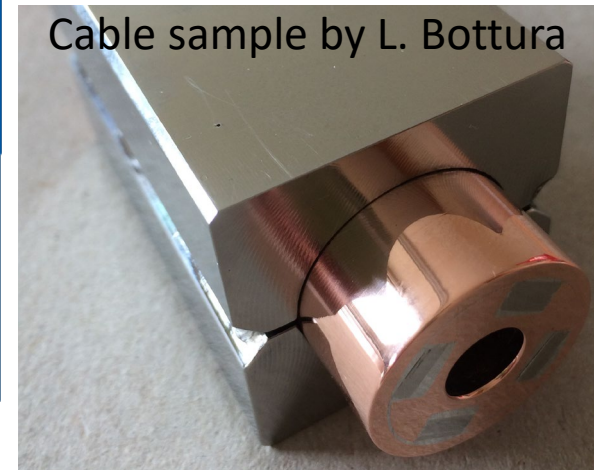
Statera - RD\_MUCOL ITALIA

**MAGNET SPECS**  
**Field: 20 T... 2T**  
**Bore: 1200 mm**  
**Length: 18 m**  
**Radiation heat:  $\approx 4.1 \text{ kW}$**   
**Radiation dose: 80 MGy**

HTS conductor design  
Based on viper by MIT

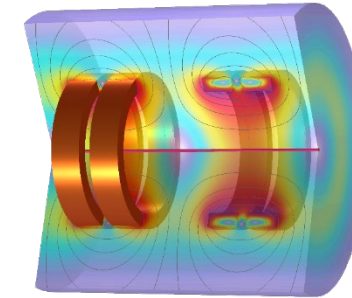


Operating current: 58 kA  
 Operating field: 20 T  
 Operating temperature: 20 K  
 STAINLESS STEEL JACKET  
 STAINLESS STEEL WRAP  
 COPPER FORMER  
 SOLDERED HTS STACK  
 COOLING CHANNEL



Cable sample by L. Bottura

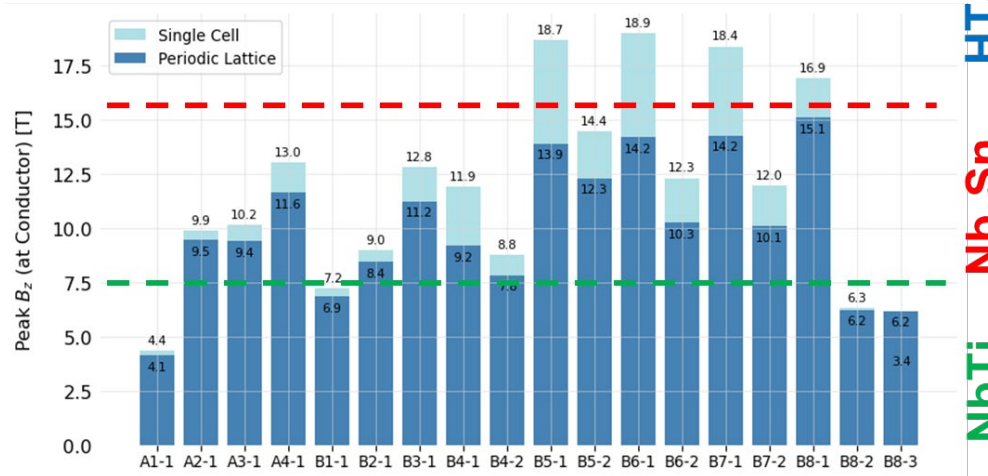
# 6D cooling



## Technology options

side view.

Stage	[1]		[2]		Coil	Technology Options			
	Cell Length [m]	Solenoids/Ce Il	Peak Bz field on axis [T]	Stored Magnetic Energy [MJ]		NbTi (4 K)	Nb3Sn (4 K)	HTS (4 K)	HTS (20 K)
A1	2	4	2,4	5,38	A1-1	X	X	X	X
A2	1,32	2	3,5	15,35	A2-1		X	X	X
A3	1	4	4,8	7,23	A3-1		X	X	X
A4	0,8	4	6,1	8,39	A4-1		X	X	X
B1	2,75	2	2,6	44,54	B1-1	X	X	X	X
B2	2	2	3,7	24,1	B2-1		X	X	X
B3	1,5	2	4,9	29,83	B3-1		X	X	X
B4	1,27	4	6	24,4	B4-1 B4-2		X X	X	X
B5	0,806	4	9,8	12,03	B5-1 B5-2		 X	X	X
B6	0,806	4	10,8	8,19	B6-1 B6-2		 X	X	X
B7	0,806	4	12,5	5,65	B7-1 B7-2		 X	X	X
B8	0,806	6	13,6	1,42	B8-1 B8-2 B8-3	 X X	 X X	X X X	X X X



S. Fabbri, CERN and J. Pavan, INFN

Marco Statera - RD\_MUCOL ITALIA

Full study based on US-MAP proposal

Some stats:

Fields on axis: 2 to 14 T

Cell Lengths: 0.8 to 2.7 m

Total length of all Stages: ~ 1 km

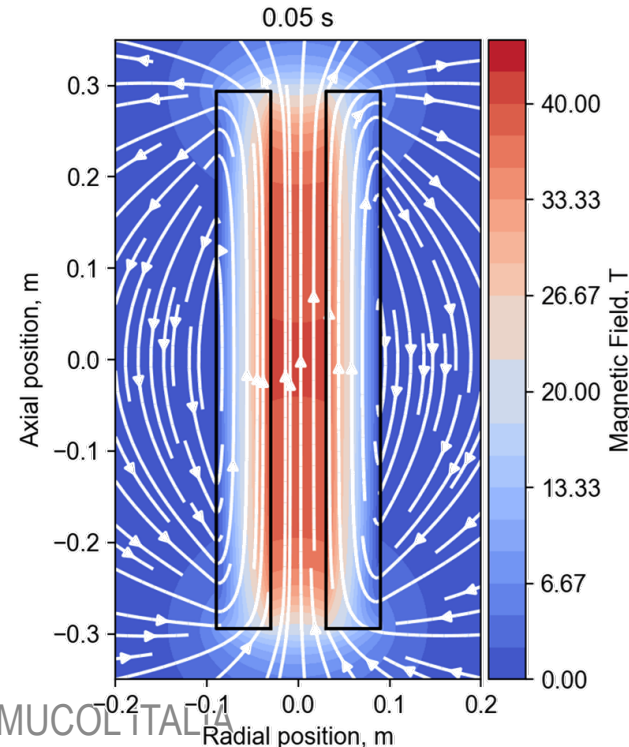
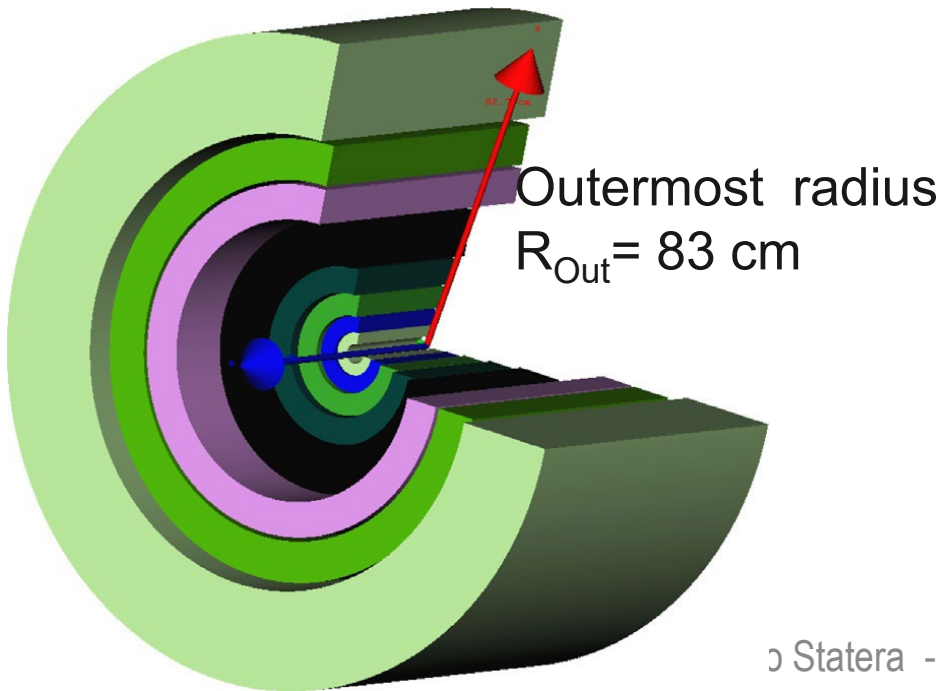
Total number of solenoids: 2432

# Final cooling solenoids

Conceptual design finalized (electromagnetic and mechanics)

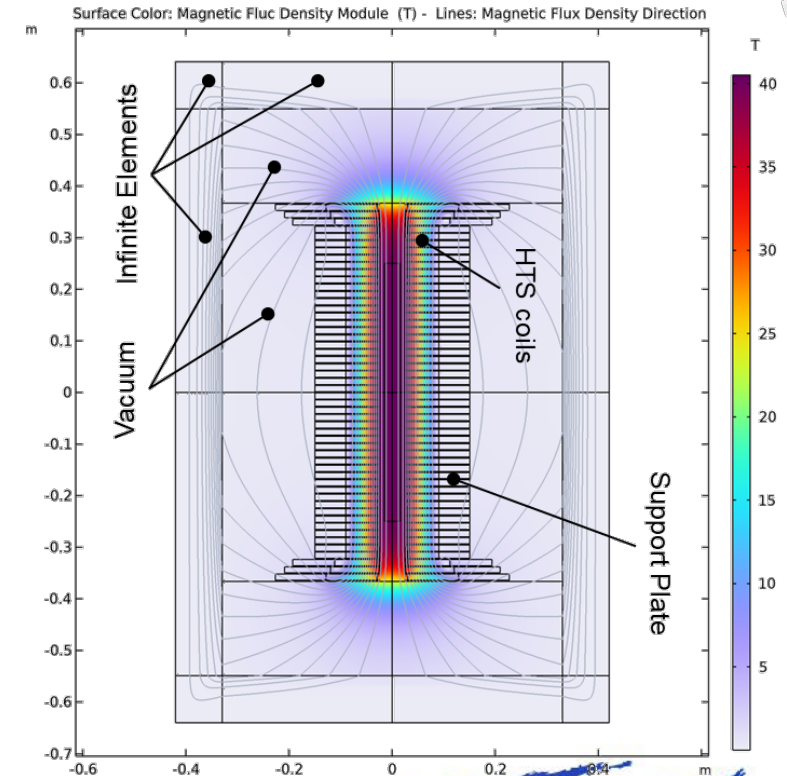
Main specs used for the CERN conceptual design

- Based on HTS pancake non insulated coils
- $B \geq 40$  T, aperture  $\phi \geq 50$  mm, field homogeneity 1% over  $\sim 0.5$  m
- Energizing time 6 hrs and persistency 0.1 Units/s



Statera - RD\_MUCOLITALIA

T. Mulder, CERN



B. Bordin, CERN



# To be investigated

We are defining technologies

- Conductor
- Operation condition, i.e. temperature and cooling method

To be investigated

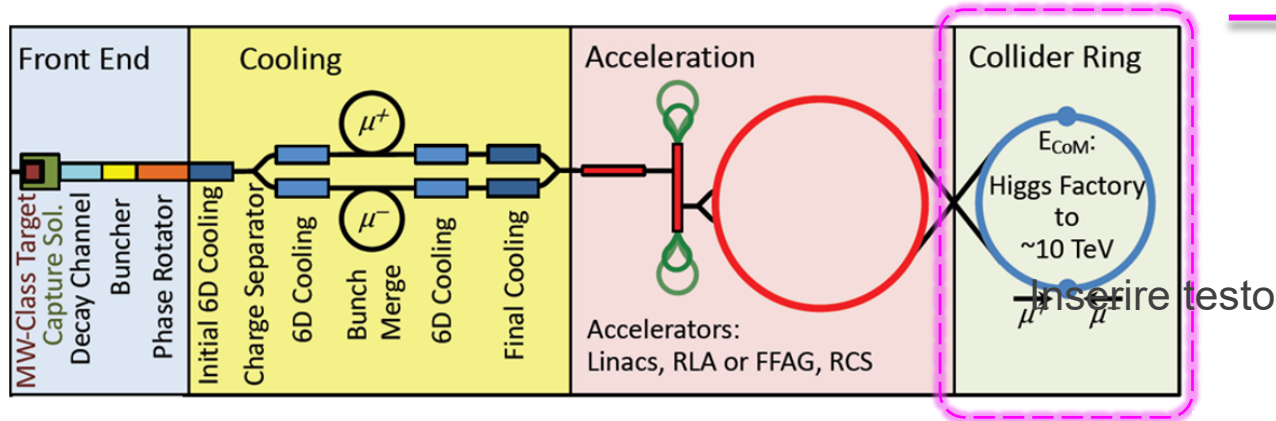
- Conductor performance
- Conductor configuration
- Field quality
- Thermal/mechanical configuration

# Technologies 6D cooling solenoids

Technology	Pro's	Con's
LTS	Known technology (TRL 9)	Operating temperature
HTS ReBCCO Insulated	More compact than LTS/HTS Allows for operation at higher temperature Batch above 100 m demonstrated	R&D at low readiness (TRL 4/5) Quench detection protection Production of km batches to be demonstrated
HTS ReBCCO Non-insulated	Most compact magnet winding Synergies with other fields of science and societal applications Batch above 100 m demonstrated Can profit from development by others (e.g. NHMFL)	R&D at low readiness (TRL 3/4/5) Ramping time and field stability need to be demonstrated Quench detection and protection Production of km batches to be demonstrated
HTS BiSSCO/IBS	Round wire demonstrated for BiSSCO	R&D at low readiness (TRL 3/4) for IBS Production lengths (?)

# Collider Magnets Requirements

D. Novelli, B. Caiffi e S. Mariotto

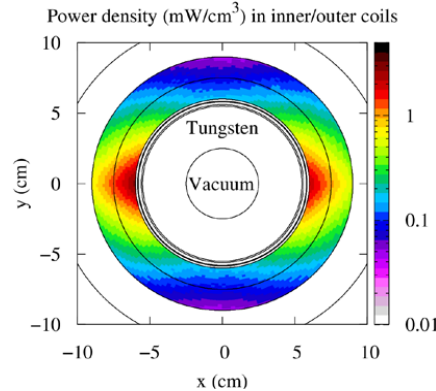
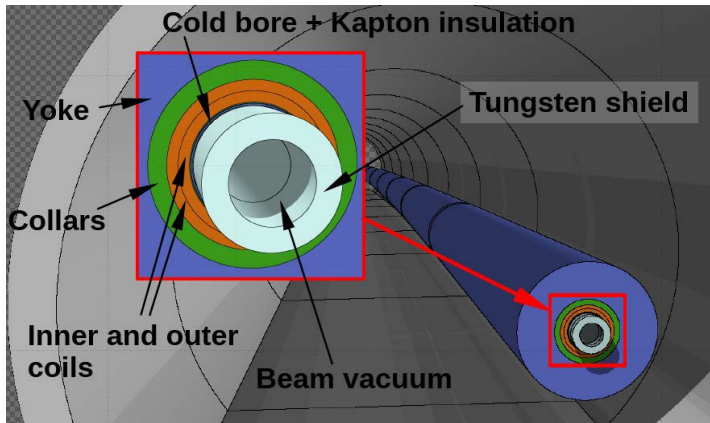


**Field:** 16 T peak (IR 20 T)

Length: 10...15 m (x 700)  
 Space between magnets: 300 mm  
 Radiation heat load: 5 W/m  
 Cumulative dose: 20...40 MGy

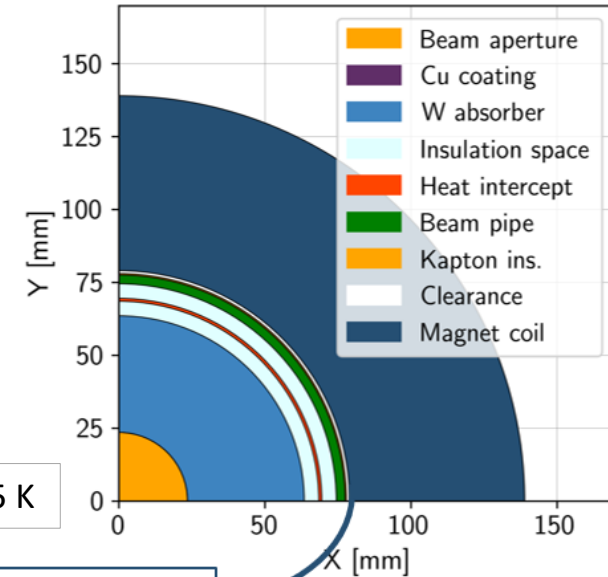
**Aperture**

Courtesy of Patricia Borges de Sousa  
<https://indico.cern.ch/event/1250075/contributions/5357594/>



- Beam aperture (5 $\sigma$ ) 23.5 mm radius
  - Cu layer beam screen 0.01 mm thick
  - Tungsten absorber 40 mm thick
  - Insulation space 5 mm thick
  - Heat intercept 1 mm thick
  - Insulation space 5 mm thick
  - Beam pipe 3 mm thick
  - Kapton insulation 0.5 mm thick
  - Clearance 1 mm thick
  - Coil pack\* (60 mm thick)
- \*thickness TBD, placeholder

Assuming 10 TeV machine and coil at 4.5 K

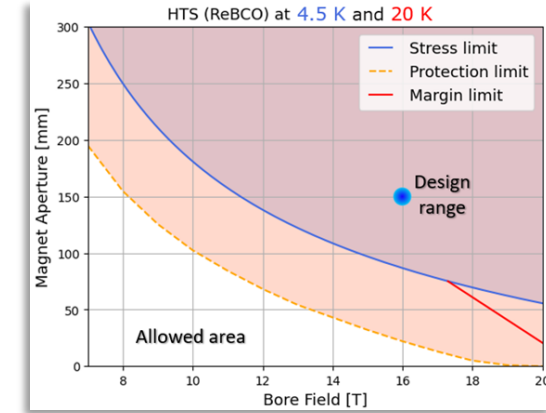
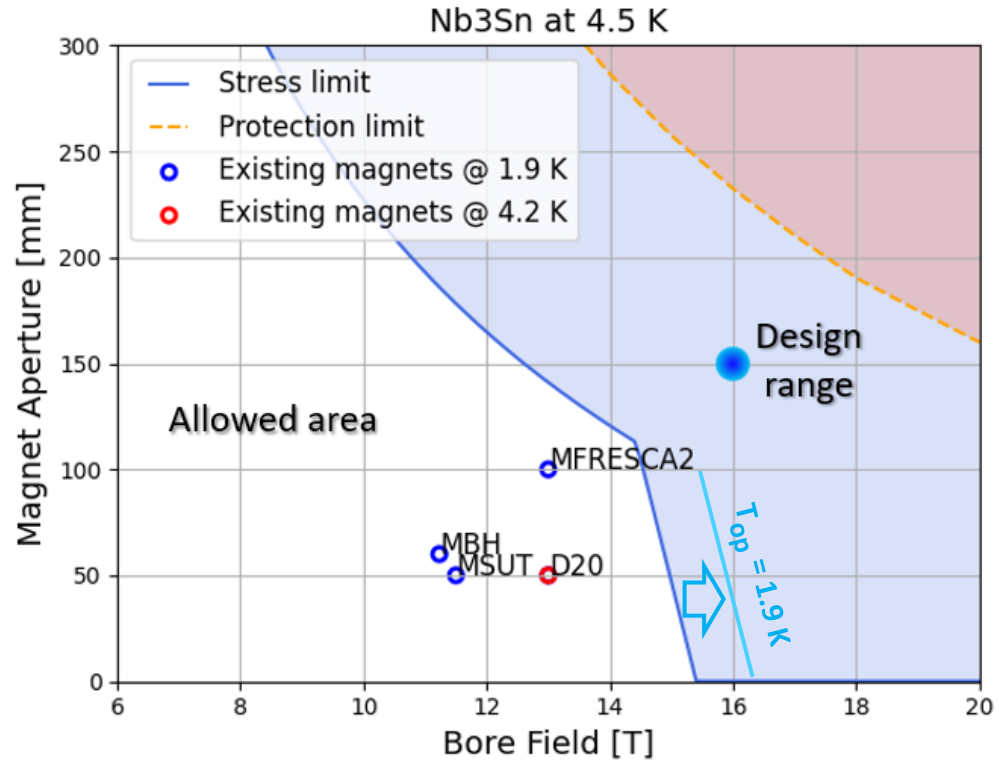
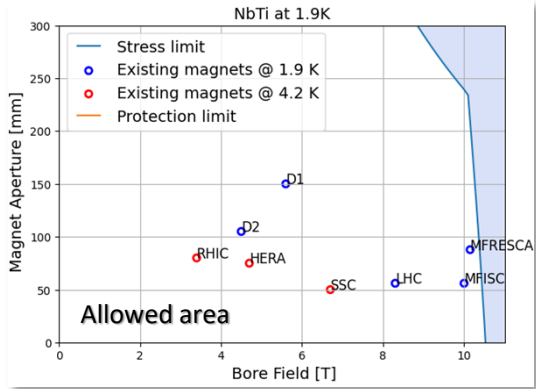


Coil aperture 158 mm

**! Need for large fields in large apertures → discussion on parameter limits**

# A-B PLOTS $Nb_3Sn$

D. Novelli, B. Caiffi e S. Mariotto

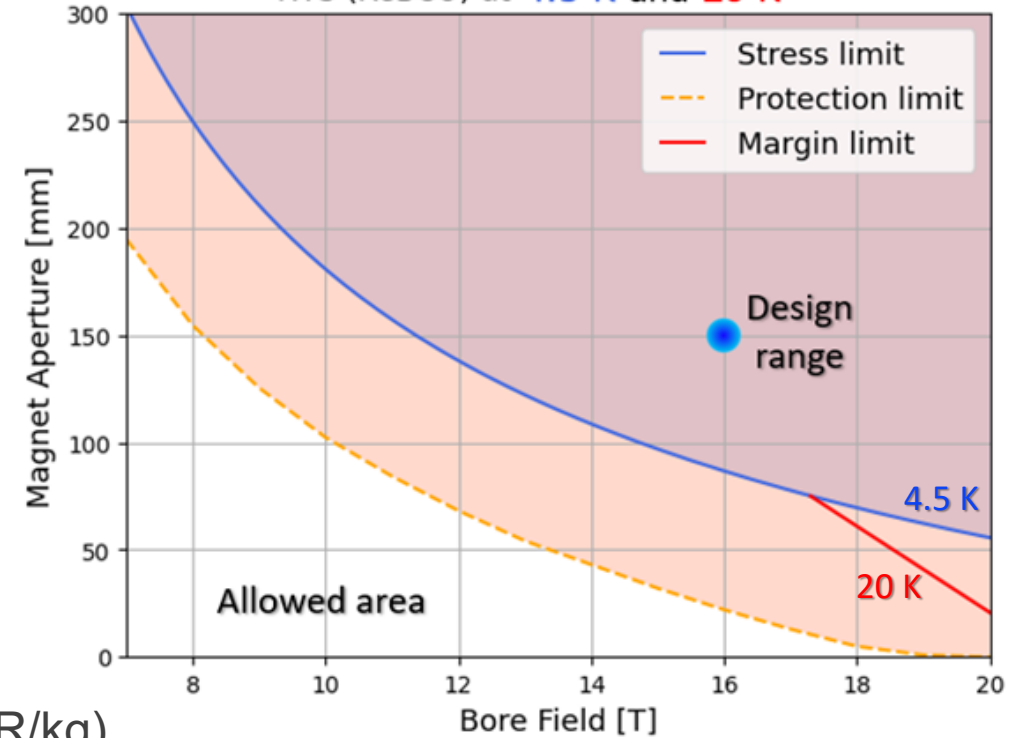
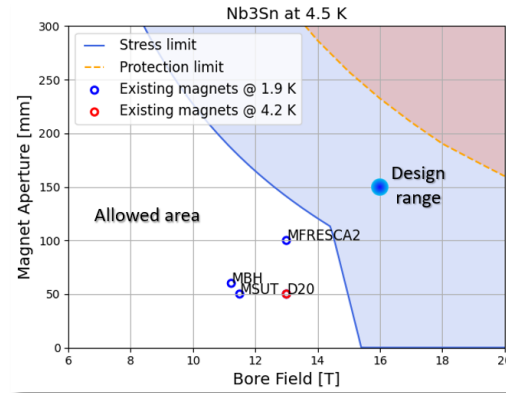
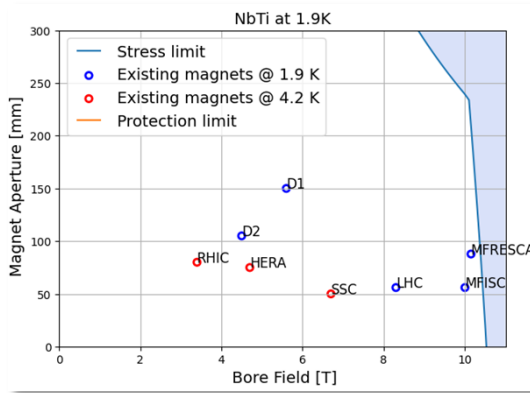


We are using the aspirational value for the SC cost (700 EUR/kg).

- $Nb_3Sn$  falls short of required performance because of operating margin and peak stress.
- Reducing the operating temperature at 1.9 K, the change in the slope occur at higher field.

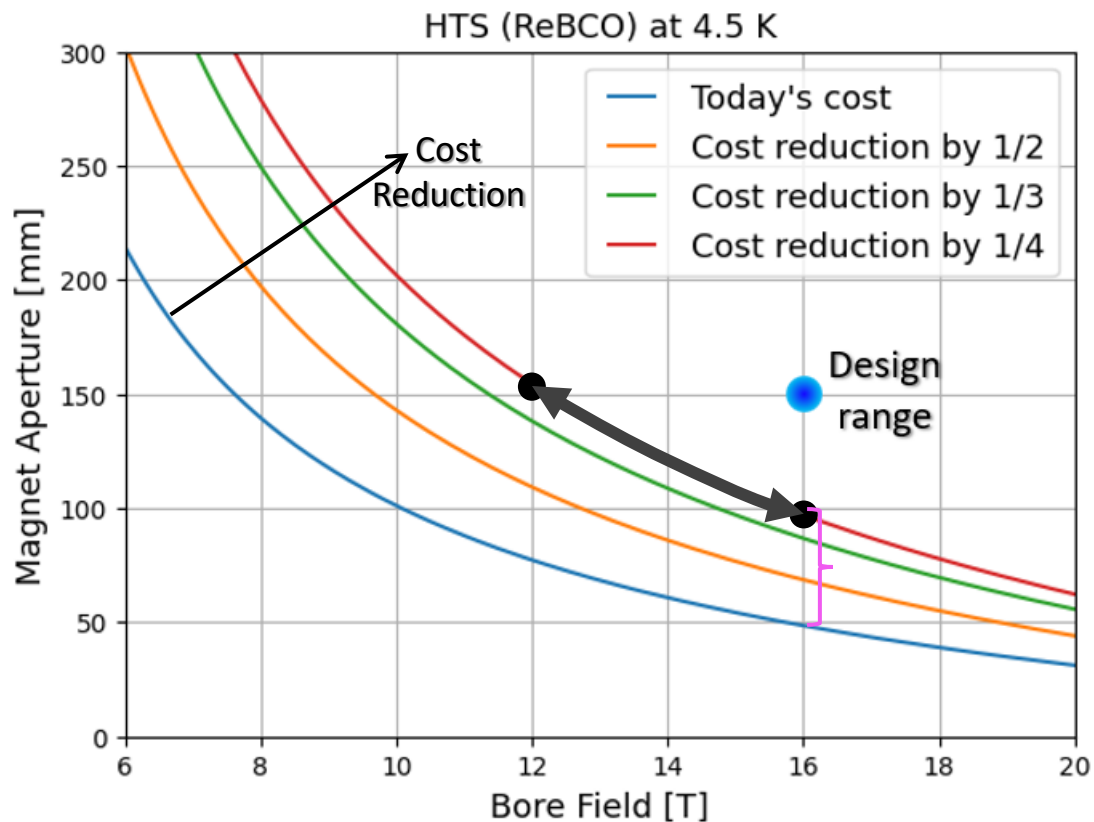
D. Novelli, B. Caiffi e S. Mariotto

HTS (ReBCO) at 4.5 K and 20 K



We are using the aspirational value for the SC cost (2500 EUR/kg).

- HTS falls short of required performance because of peak stress and protection.
- **Need to devise alternative protection schemes.**
- **Up to 17 T working with a cold mass operating temperature of 20 K.**



- Reducing the cost of HTS will result in a bigger allowed area.

Reducing the unit cost by a factor 1/4 **doubles** the maximum magnet aperture at 16 T.
- The reduction in the cost of the HTS is obviously does not depend on us.

Is it possible to spend more on the collider?  
(It is not 100 km long like the FCC).
- Operation in the range of temperature 10 K...20 K (above liquid helium) will reduce magnet aperture requirements.

Acceptable heat loads is increased by a factor 2...4, thus reducing the need for shielding.

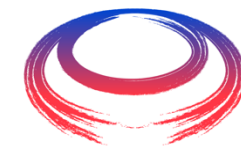
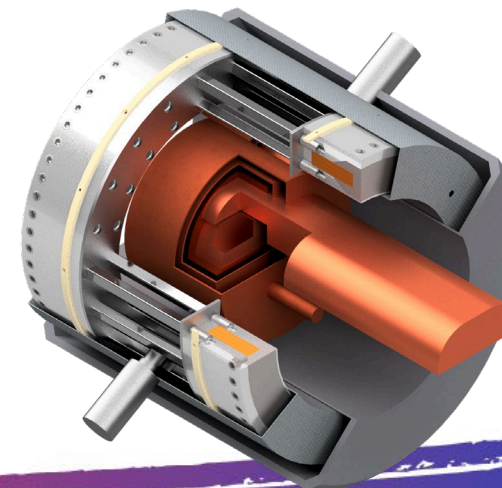
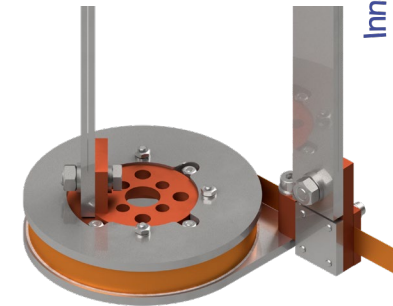
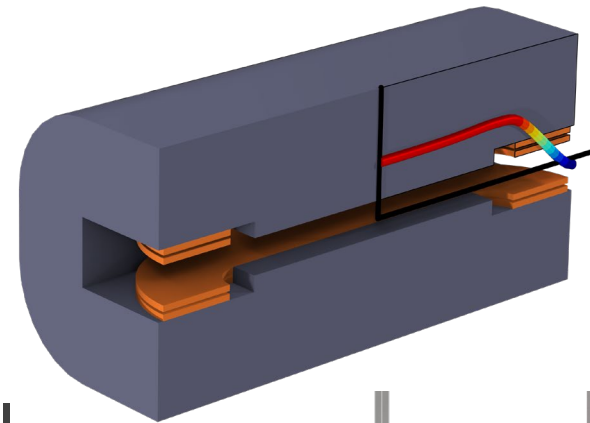
**Typical A-B range can be (12 T, 160 mm) to (16 T, 100 mm) for the SC dipoles, using the HTS at a cost reduction of 1/4.**

# Muon Collider magnet “team”

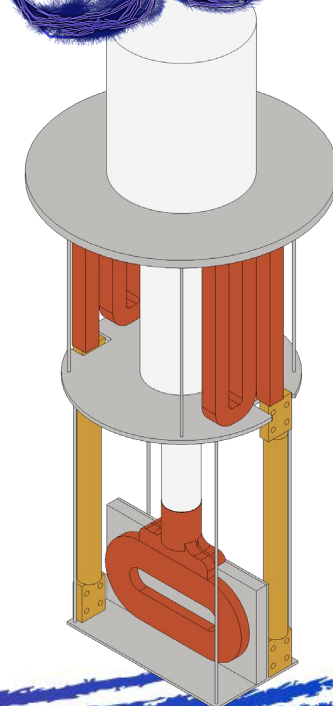
- CERN-EP
  - Contribution to development of HTS technology for UHF solenoids
  - Contact person: A. Dudarev
  - Baseline studies for HF solenoids
  - Engineering design
  - R&D pancakes
- PSI
  - Contribution to target and cooling solenoids design and technology R&D
    - Instrumentation and analysis of NI coils (in synergy with other projects that provide the coils)
    - Powered samples to test mechanical limitations (NOTE: need to brainstorm)
    - Integrated conceptual target-magnet design, in close iteration loops with particle-shower simulations
  - Contact person: Dr. B. Auchmann
  - Instrumentation for test coils (vtap, protection schemes and devices)
  - R&D pancakes
- University of Geneva
  - Measurements in support to R&D on HTS
    - Electro-Mechanical characterization and limits at high field (NOTE: need to brainstorm)
  - Contact person: Prof. C. Senatore
  - Characterization measurements and conductor review
- INFN LASA
  - Critical current measurement
  - Contact person: Dr. Marco Statera
  - Coordination
  - Define reference geometries for small coils (L. Bottura)
  - Design of test coils devices (together with CERN, CEA...)
  - R&D pancakes
  - Test of small coils
- University of Southampton
  - Design of solenoids and measurement of HTS properties
  - Test in background field (10 T, 110 mm)
  - Contact person: Prof. Y. Yang
  - Review of material options REBCO, Bi-2212, Bi-2223, IBS
  - Evaluate current distribution in multi tape windings
  - Mechanical and electro-mechanical properties
  - R&D pancakes
  - Test of small coils
- University of Twente
  - Contribute to the design and conductor effort
    - HTS conductor design (both ReBCO and B2223) at the level of basic strand/tape, shape optimization and reinforcements
    - HTS smart innovative cabling to allow for higher current, current sharing redundancy and quench protection
    - HTS conductor characterization/review for limiting strain and cycling degradation
    - HTS coil windings with controlled resistance to smartly balance conflicting requirements of ramp loss and quench stability
  - Contact person: Prof. A. Kario
  - Mechanical and electro-mechanical properties
- KIT
  - R&D on coils and tests
  - Contact person: Dr T. Arndt
  - Test coils winding and test, model development

# Ongoing activities

- Tape characterization
- Preliminary design of coils and cell
  - Design of a HTS dipole for IRIS, Next Gen EU
  - Winding tests of small pancakes
  - Test of small pancakes (also in field)
  - Design of the RF test station (in collaboration with WP8)
- Coil design for the cells
  - Field and forces
  - Integration of cooling system
  - Field quality definition and optimization



International  
UON Collider  
Collaboration

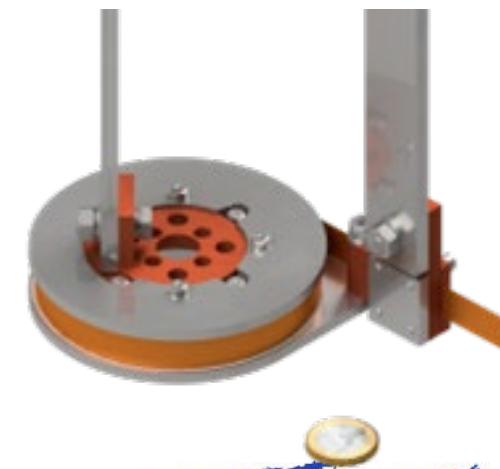
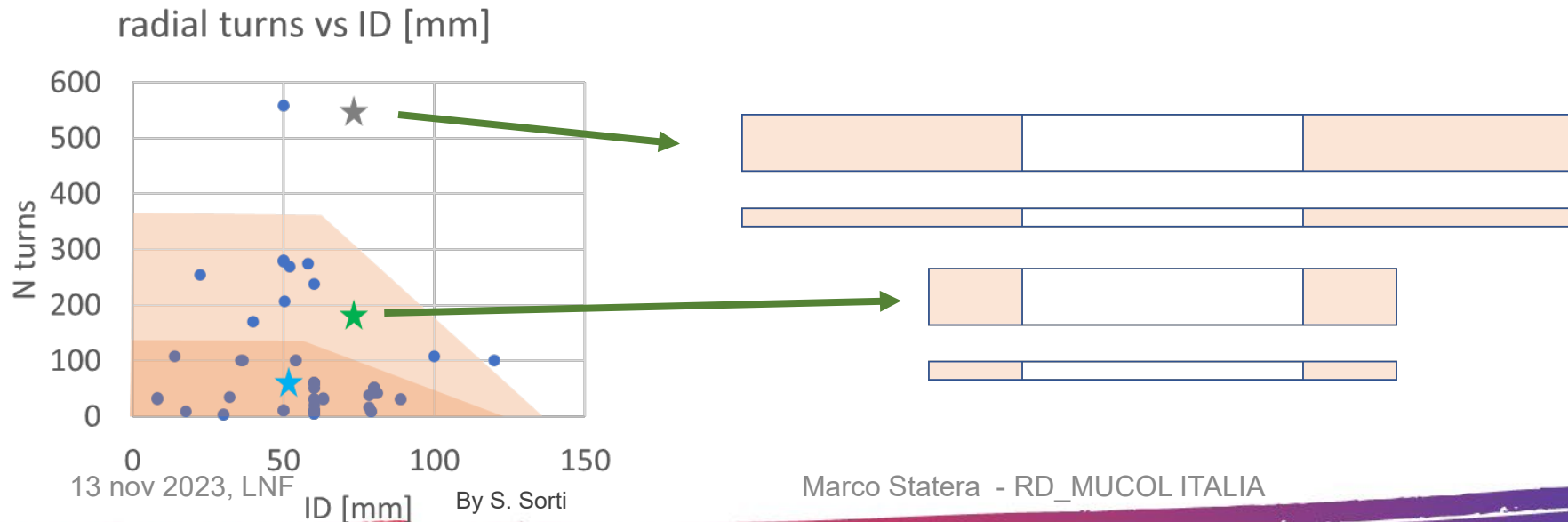




# Test coils

- Test coils Identical/similar configurations used at CERN, INFN, PSI
- Geometry
- Configuration
- Tests self field and in field
- Validate handling procedures and models

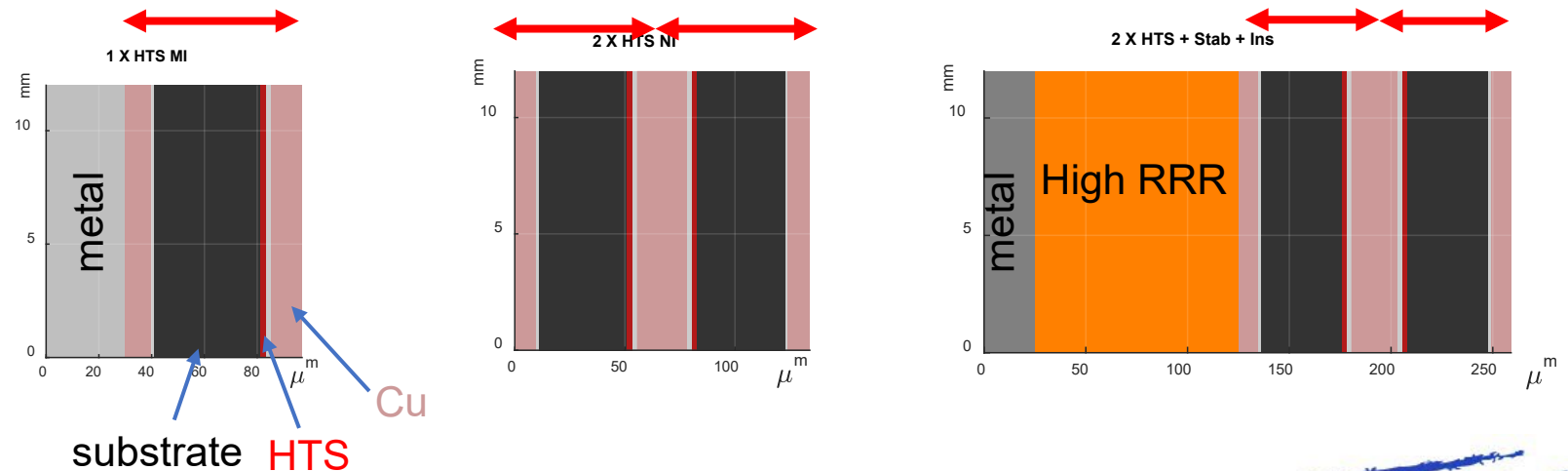
**60 mm** inner diameter  
**20 mm** and **60 mm** thickness  
**4 mm** and **12 mm** tape width  
 Single and double pancakes winding  
 One- and two-in-hand winding  
 Pancakes can be stacked in mini-coils



# Conductor configurations

- Explore the Controlled-Insulation vs non-insulation solutions.
- Multi-tape winding is foreseen, including different materials and technologies to impact the inter-turn resistance.
- The goal of this campaign is to asses and improve the TRL of such technologies in magnet-like conditions.

*Examples of target technologies:  
Metal-Insulated (MI), multi-tape NI,  
multi-tape resistive layer + stabilizer.*



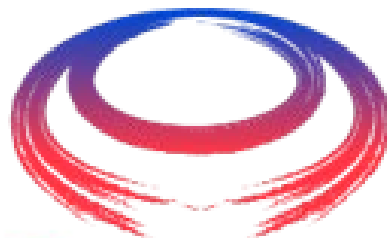
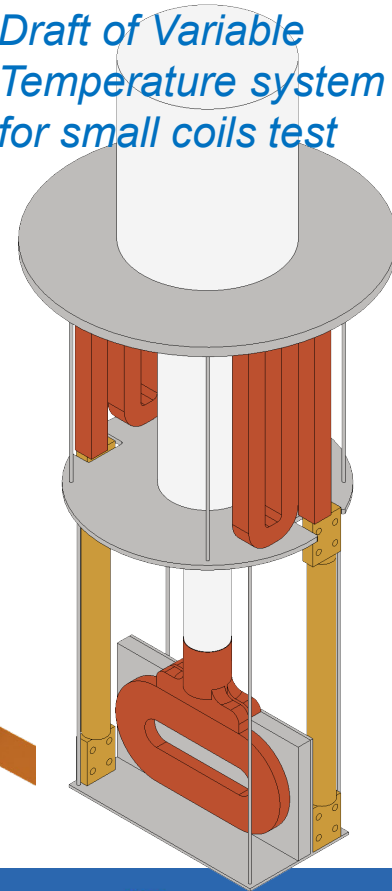
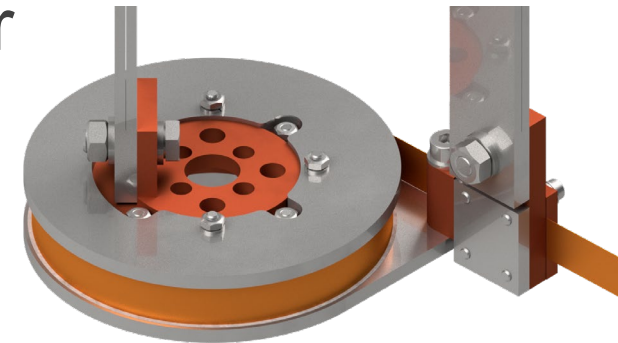
# Test of small coils

- Synergies with IRIS (NextGenerationEU)
  1. Operation at T in the range 10 K – 30 K;
  2. Induction of flux densities in the tesla range
  3. Test in field up to 20+ T
  4. Non-round geometries (PNRR-IRIS project)
- The goal is to test magnet-like conditions for NI coils and further validate models.
- Target time: begin 2024

Coils are tested in CERN, INFN LASA, PSI, LNCMI, CEA



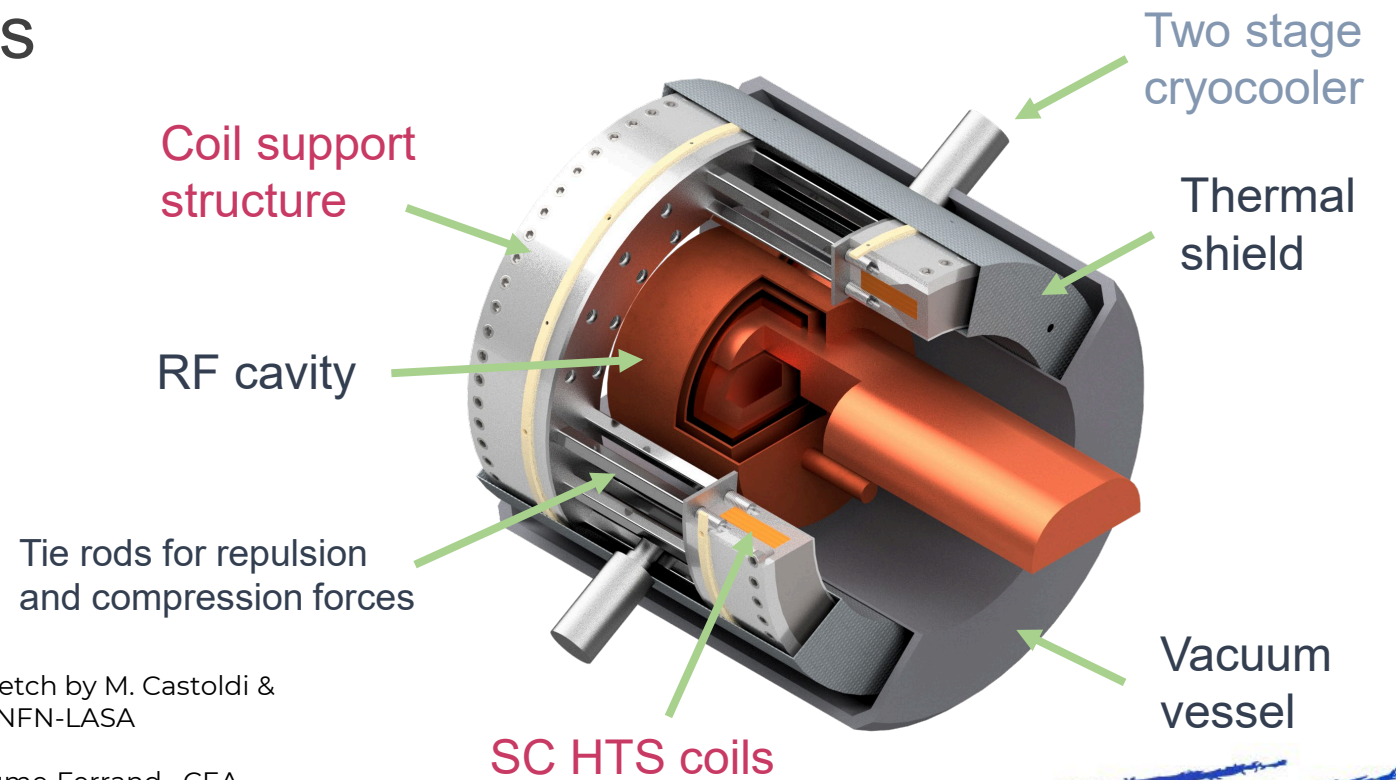
*Draft of Variable Temperature system for small coils test*



# RF test station

- Select and validate a technology and design options
- Design and commission a real size cell-like magnetic system
- Synergy between two WPs

600 mm RT bore for RF  
 7 T (to 10 T)  
 +/- 5 MN range forces



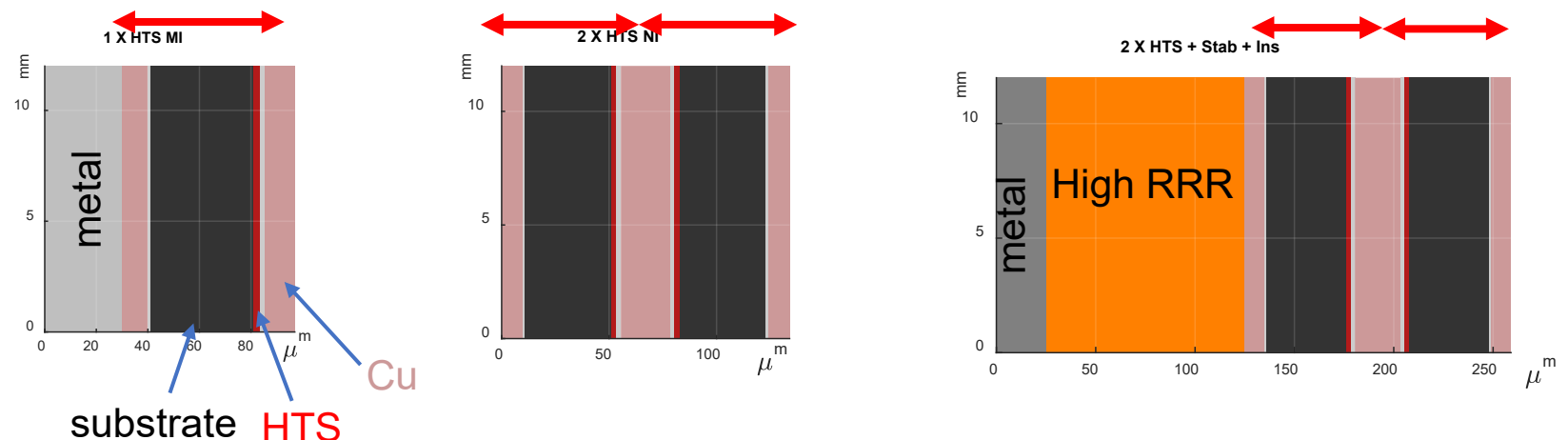
Sc magnet/cryostat sketch by M. Castoldi & Stefano Sorti, UMIL & INFN-LASA

(RF drawing by Guillaume Ferrand -CEA  
 Marco Statera - RD\_MUCOL ITALIA

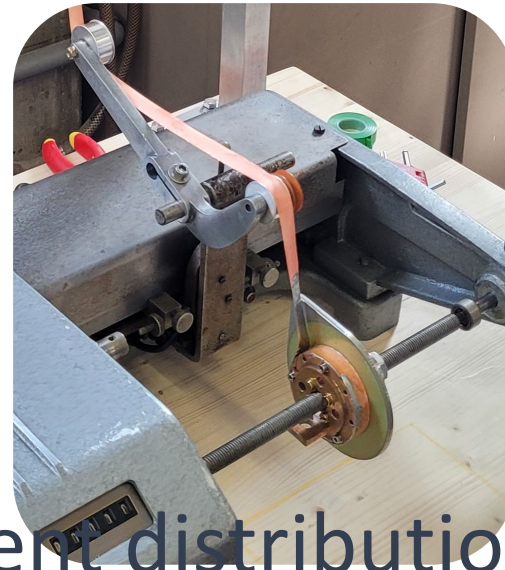
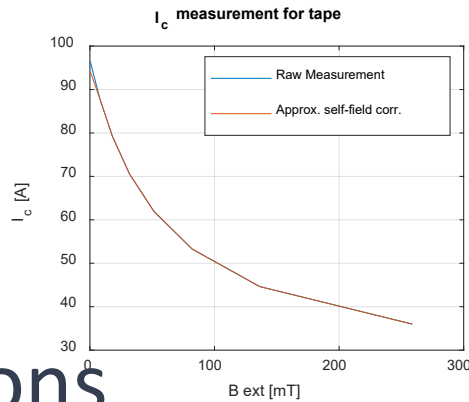
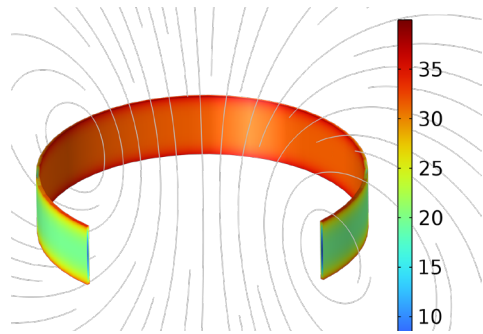
# Conductor configurations

- Explore the Controlled-Insulation vs non-insulation solutions
- Multi-tape winding is foreseen, including different materials and technologies to impact the inter-turn resistance
- Both easy to bend cables and Mechanically stable conductors i.e. Roebel, tapestar/CORC and Viper like cable
- The goal of this study is to asses and improve the TRL in magnet-like conditions
- Internal splices
  - Development of technology
  - Configuration optimization for multi tape windings

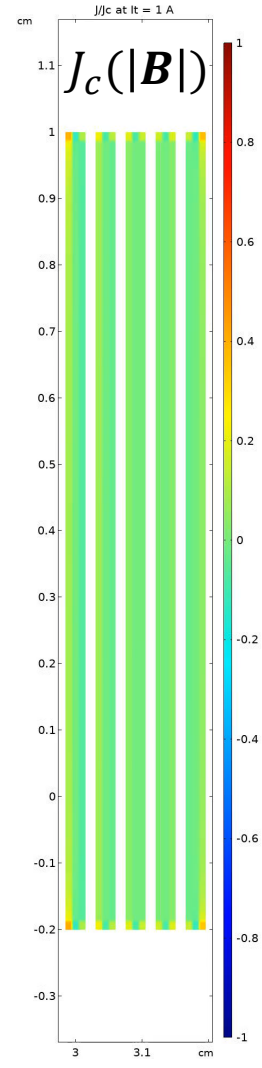
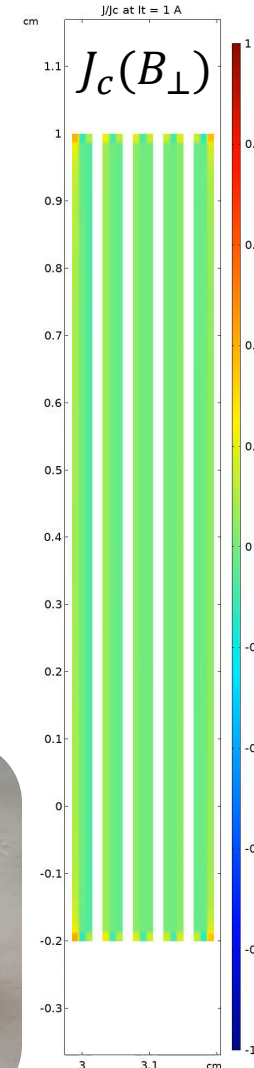
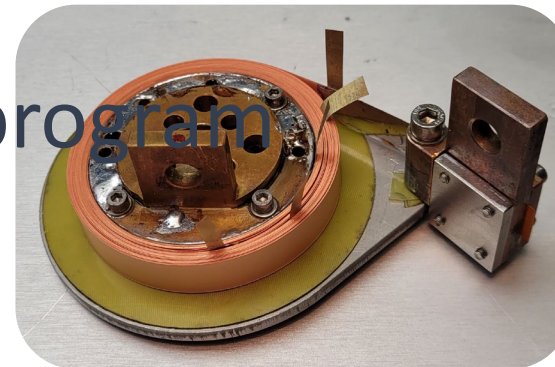
*Examples of target technologies:  
Metal-Insulated (MI), multi-tape NI,  
multi-tape resistive layer + stabilizer.*



# Modeling and Simulation

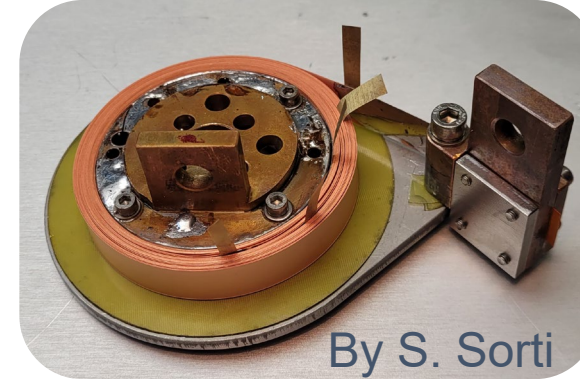


- Field calculations
- In tape critical current and current distribution
- Testing critical current and potential degradation
- 3D calculation of margin
- Probing modeling by small coils program
- Quench modeling



# Test of small coils

- Synergies with IRIS (NextGenerationEU)
    1. Operation at T in the range 20 K – 30 K;
    2. Induction of flux densities in the tesla range
    3. Test in field up to 20+ T
    4. Non-round geometries (PNRR-IRIS project)
  - The goal is to test magnet-like conditions for NI/controlled insulation coils and further validate models.
  - Target time: begin 2024
- Coils are tested in  
**CERN, INFN LASA, PSI,  
CEA, SOUTHAMPTON**



Preliminary winding and test al LASA

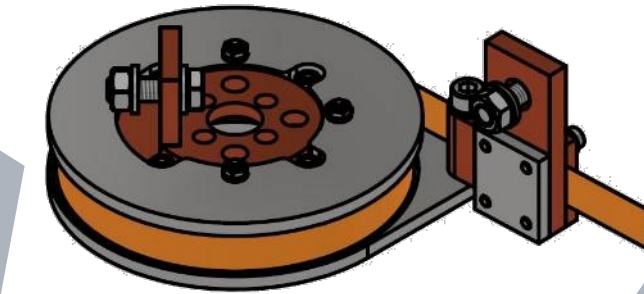
# Test of small coils at LASA

R&D testing small coils (in self field or up to 8T)

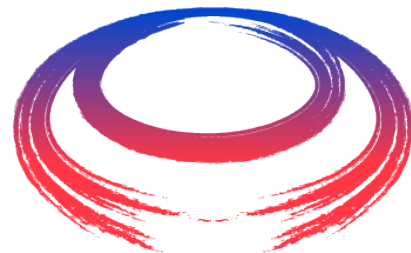
NI-partial insulated – impregnated



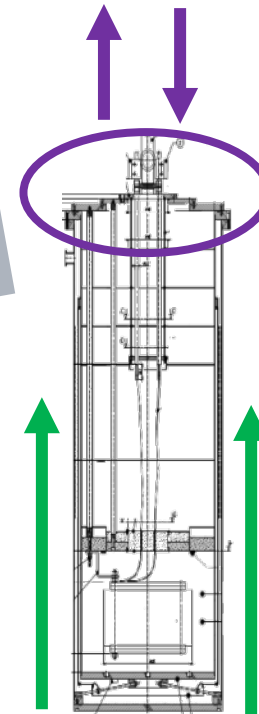
New cooling system 20-50K  
Closed loop G-He  
(IRIS)



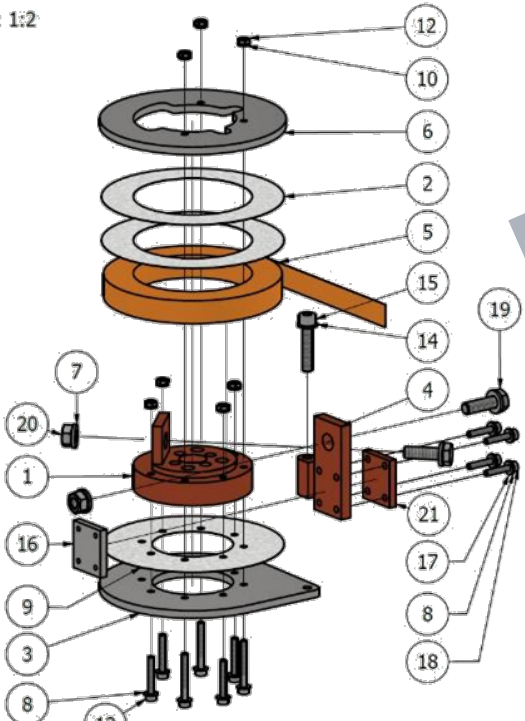
NI-partial insulated –  
impregnated



**SOLEMI Insert**  
D 480 mm  
h 1200 mm  
4.2 K and 2.17 K  
500 A



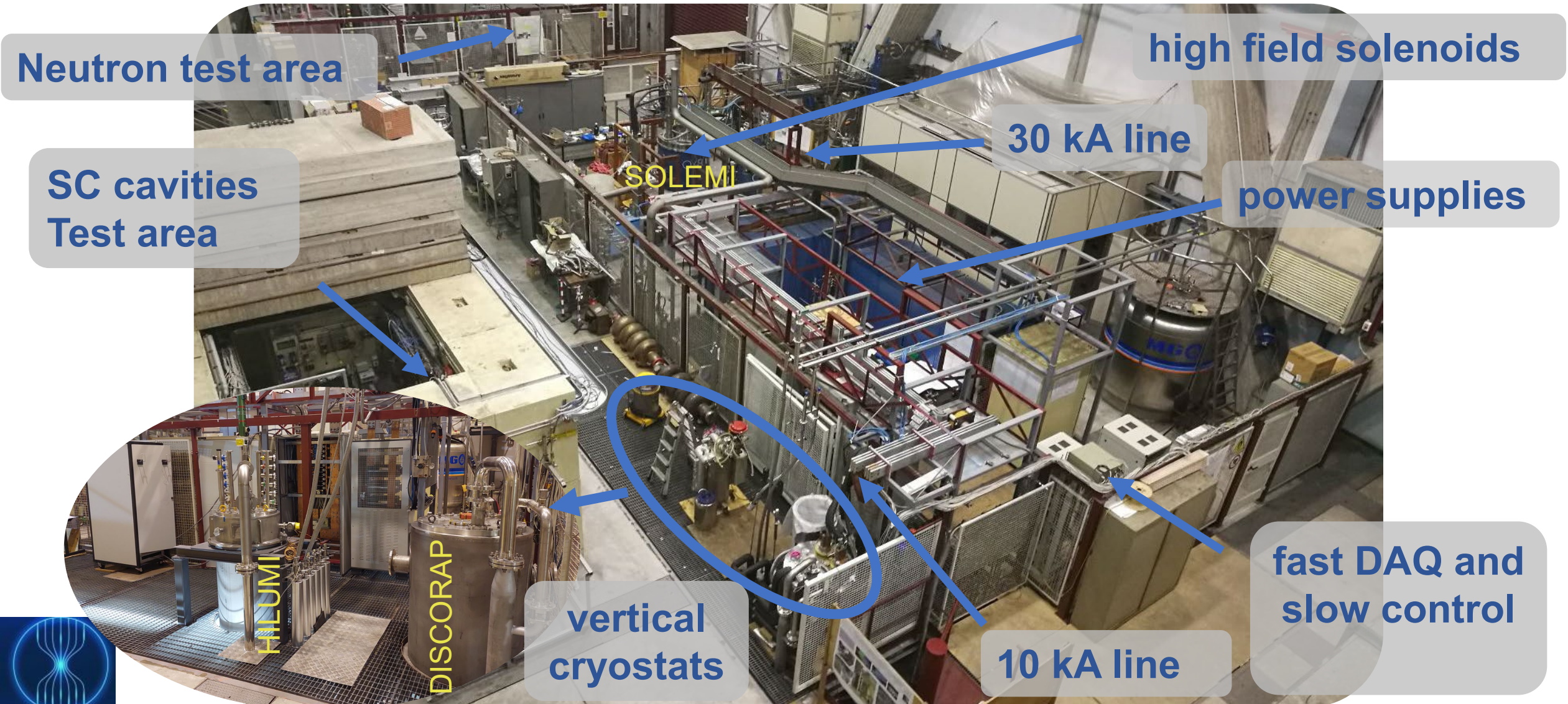
8 T field by solemi  
(refurbished and  
recommisioned by IRIS)



S, Sorti, LASA



# LASA overview

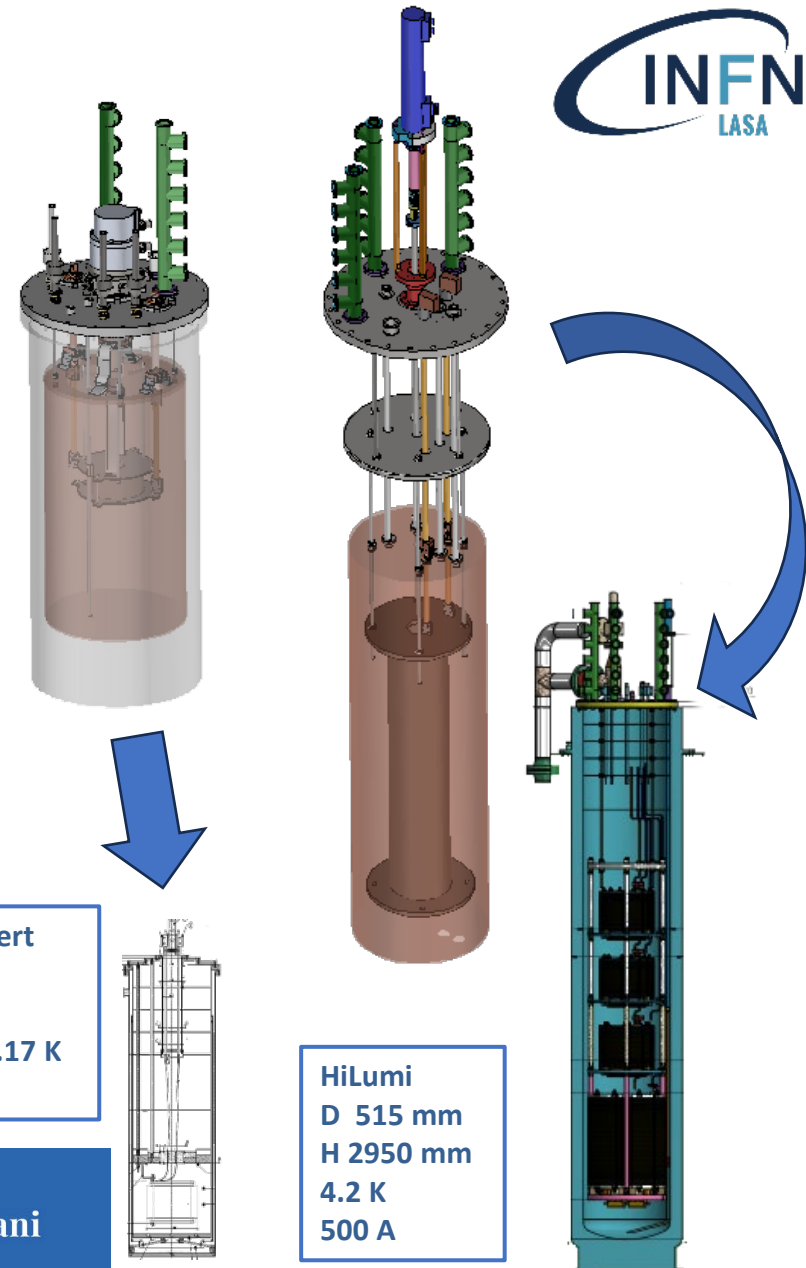
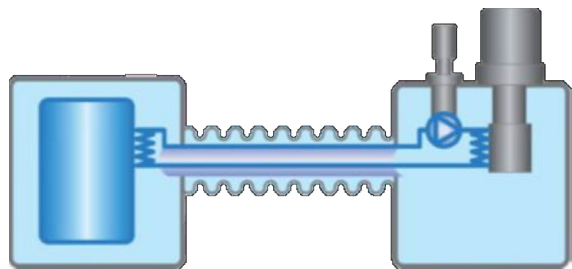


# LASA test facility upgrade

- Two new cold masses to test HTS magnets
  - Solemi insert
  - Hilumi
- Conduction cooled (cryocooler or closed loop He gas)
- New closed loop G-He cooling
  - Cooling power by cryocooler
  - Gas Helium circulation
  - Easy to move, no liquid helium required
  - 20 W at 20 K – 200 W at 55 K



2024



**SOLEMI insert**  
D 480 mm  
h 1200 mm  
4.2 K and 2.17 K  
500 A

**HiLumi**  
D 515 mm  
H 2950 mm  
4.2 K  
500 A

# Schedule general task 7.2

Review of conductor requirements and of material options started

		Today:	15/6/2023		2023				2024				2025				2026				2027				
					gen	apr	lug	ott	gen	apr	lug	ott	gen	apr	lug	ott	gen	apr	lug	ott	gen	apr	lug	ott	
OBJECTIVES (can be in Parallel)		COLLABORATORS	PROGRESS	MONTHS	START	END	d	d	d	d	d	d	d	d	d	d	d	d	d	d	d	d	d	d	
<b>General tasks related to this workpackage</b>		<b>Institutes: INFN, CERN, Utwente, Ugeneva, Usouthampton</b>																							
		<b>Persons: M. Statera, L. Bottura, H. Ten Kate, A. Kario, C. Senatore, Y. Yang, S. Fabbri, L. Quettier</b>																							
1	Review and define broad conductor requirements (operating temperature, materials, electrical, mechanical, etc.) for various types of solenoids (target, 6D cooling, final cooling): tapes, wires, and cables.	M. Statera, L. Bottura, H. Ten Kate, A. Kario, C. Senatore, Y. Yang	0%	6,0	1-Jan-23	30-May-23																			
2	Review material options for HF and UHF HTS solenoids (REBCO, Bi-2212, Bi-2223, IBS), providing broad evaluation of potential of each material for high field and temperature higher than liquid He, with Pro's and Con's	Y. Yang (SO'TON)	0%	15,0	1-Jan-23	30-Mar-24	█	█																	
	Cost and power estimate	M. Statera, L. Bottura, S. Fabbri, L. Quettier		54,0																					
3	Draft version June 2025		0%	30,0	1-Jan-23	30-Jun-25																			
	Final version June 2027		0%	24,0	1-Jul-25	1-Jun-27																			
4	<b>Milestone (M7.1):</b> Report on solenoids and TPL experiments - by Mar. 1 2024				1-Mar-24	1-Mar-24																			
5	<b>Milestone (M7.3):</b> Workshop on ultra-high-field solenoids - by Aug. 30 2025				30-Aug-25	30-Aug-25																			
6	<b>Milestone (M7.6):</b> Report on solenoid conceptual design - by Jan. 1 2026				1-Jan-26	1-Jan-26	█	█																	

Milestones preparation started: workshop in UHF Solenoids, technology and design reviews



# Schedule 6D solenoids

Specification of parameters and reference geometries for the solenoids (1 km)  
 Performance, Cost, Sustainability and series production compatibility

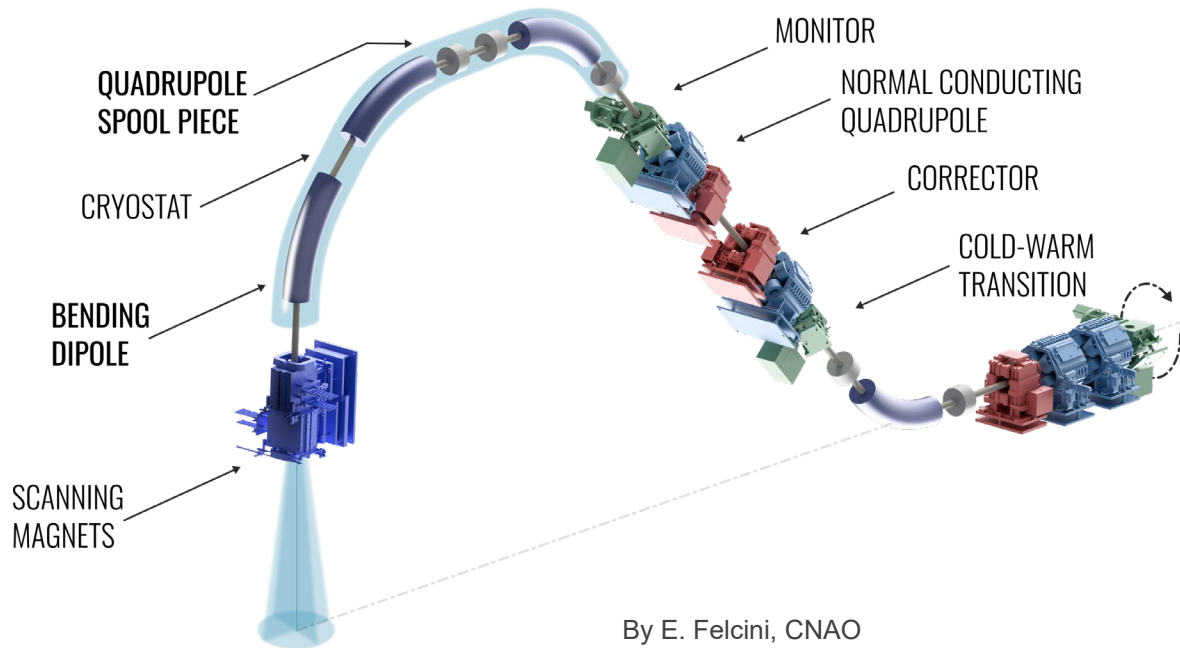
			2023				2024				2025				2026				2027			
			gen	apr	lug	ott	gen	apr	lug	ott	gen	apr	lug	ott	gen	apr	lug	ott	gen	apr	lug	ott
<b>2.2 – Design and demonstrate UHF HTS solenoids using NI/PI technique for final cooling</b>																						
<b>Institutes:</b> INFN, CERN, PSI, CEA, LNSMI, Utwente, Usouthampton, SO'TON																						
<b>Persons:</b> A. Dudarev, B. Bordini, T. Mulder, A. Bertarelli, C. Accettura, M. Statera, S. Fabbri, L. Bottura, Y. Tang																						
1	Define performance specifications (beam physics), and initiate meetings with beam/shield/absorber/cryo/vacuum/ on these specs (First draft - 2023, final draft - 2025)	S. Fabbri, L. Bottura, M. Statera	0%	9,0	1-Jan-23	30-Sep-23																
2	Define reference geometries and estimate material needs for technology R&D	M. Statera, L. Bottura	0%	4,0	1-Jan-23	30-Apr-23																
3	CERN - Engineering design of final cooling solenoid, 40 T (or higher), 50 mm bore, 500 mm length, stand-alone (First concept 2023, Final Concept 2025)	A. Dudarev, B. Bordini, T. Mulder, A. Bertarelli, C. Accettura	0%	9,0	1-Jan-23	30-Sep-23																
	CERN - R&D pancakes manufacturing and test at CERN, geometry and loading alternatives, resistance control, mechanical testing, powering test	A. Dudarev, B. Bordini, T. Mulder, A. Bertarelli, C. Accettura		36,0																		
	Design and tooling		0%	12,0	1-Jan-23	31-Dec-23																
4	Mechanical tests		0%	18,0	1-Jan-24	31-Dec-24																
	Manufacturing start		0%	18,0	1-Jun-24	1-Jun-25																
	Testing		0%	24,0	1-Jan-25	31-Dec-26																
5	INFN - R&D pancakes manufacturing and test at INFN, small coils having different configurations and characteristics (insulated, non-insulated, dimensions,...). Proposal: Provide test windings for characterization and test at collaborators	M. Statera, S. Sorti		36,0																		
	Start construction		0%	12,0	1-Jul-23	1-Jul-24																
	Start testing		0%	24,0	1-Jan-24	31-Dec-25																
6	(SO'TON) – R&D pancakes manufacturing with insulation/potting technology as tested in EuCARD2 (timeline TBD)	Y. Tang																				
7	Testing of small R&D pancakes in background field (10 T, 100 mm maximum) at variable temperature in gaseous helium, for currents up to 1500 A - first tests mid 2024	Y. Tang	0%	12,0	1-Jun-23	30-Jun-24																
8	PROPOSAL: PSI - R&D pancakes manufacturing and test at PSI. Share advances and make available small windings for characterization and test at collaborators	J. Kosse (PSI), B. Auchmann (PSI)																				
9	PROPOSAL: CEA/LNCMI – Testing of small R&D pancakes in background field (20 T, 120 mm maximum)	X. Chaud (LNCMI), L. Quettier (CEA)																				

R&D on small coils and cabling options  
 Test in self field and in field – CERN, INFN LASA, PSI, LNCMI, CEA

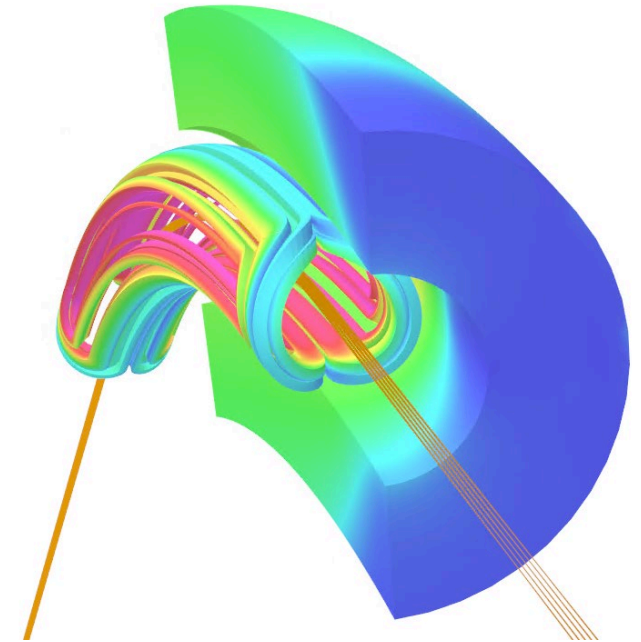
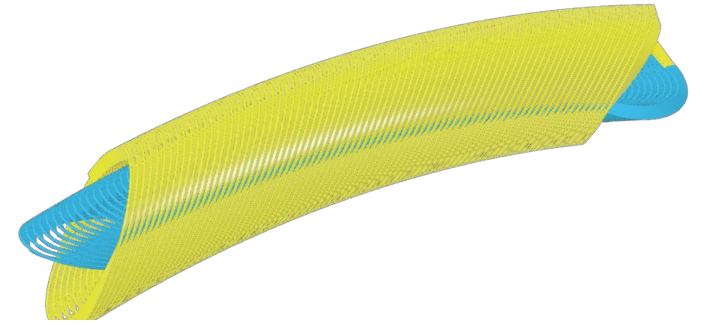
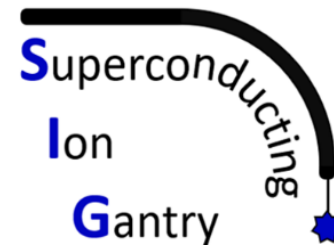
# Higher TRL allows civil application

Example of an application having the same pillars : Performance, Cost, Sustainability

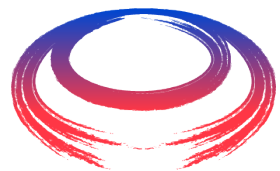
## hadron therapy



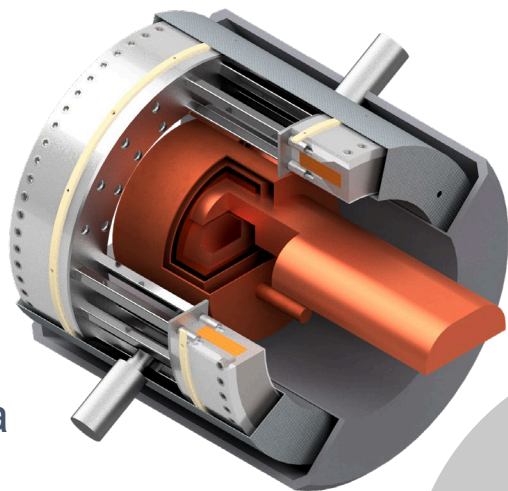
By E. Felcini, CNAO



# Magnetic configurations – framework and background



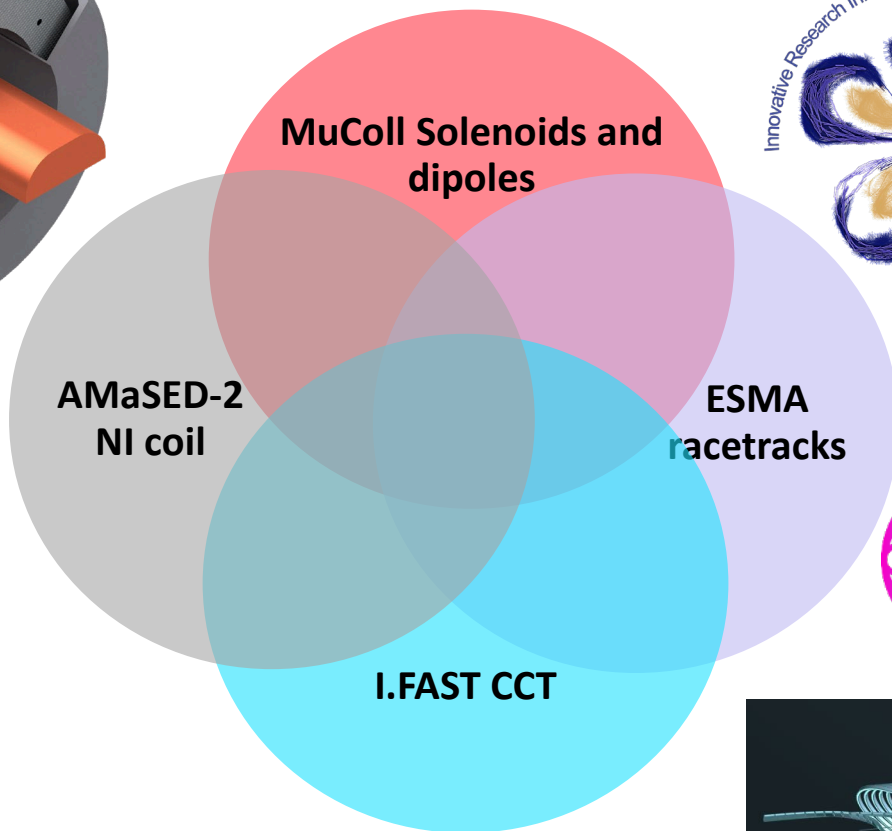
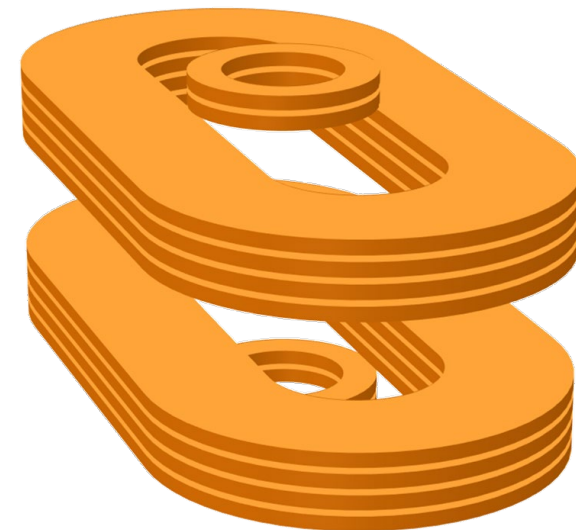
International UON Collider Collaboration



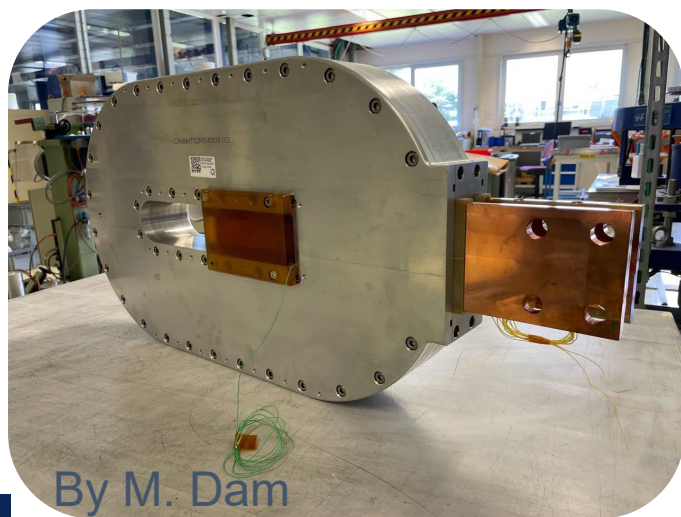
Test stand L. Rossi  
Solenoids M. Statera



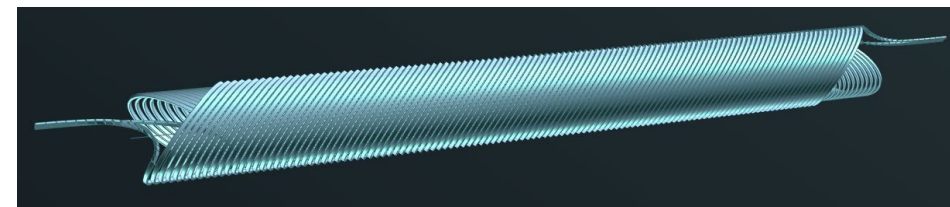
L. Rossi



E. De Matteis



By M. Dam



T. Lecrevisse, "Conceptual Design of HTS Magnet", IFAST WP8.3 Milestone 33, Zenodo, <https://doi.org/10.5281/zenodo.6979877>



ASTROTOR  
Variable T test M. Prioli

13 nov 2023, LNF

# Conclusion

- An overview of the required coils and dipoles
  - 12 cells
  - 18 different coils
  - 1 km of 6D cooling
  - >12 T dipoles
- We set the driving parameters and the technology we are aiming to
- A full R&D program for tape characterization and conductor development
- Focus on modeling (magnetization, current distribution...)
- Many synergies in the project and in other applications
- Performance-Cost-Sustainability together with compatibility with series production





THANKS