### **KLOE-to-SAND** and **ECAL WG**: introduction

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Meeting DUNE-Italia – Lecce, 6 Novembre 2023

# **The SAND-ECAL working group**



- Activities related to the extraction of the electromagnetic calorimeter (ECAL) from KLOE detector, ECAL refurbishment, transportation to FNAL, installation and commissioning at the DUNE ND cavern.
- In general, the activities at LNF of the whole KLOE-to-SAND project are followed and discussed inside the ECAL WG, including the SAND/MAGNET WG activities due to the high correlation of operation and planning of the two WGs.
- WG chairs: A. Di Domenico, D. Domenici
- Dedicated mailing list <u>DUNE-ND-SAND-ECAL@LISTSERV.FNAL.GOV</u>
- Regular weekly meeting every Monday 2:15 PM (CET) 7:15 AM (CT)
- Material presented and discussed during WG meeting available on Indico: <u>https://agenda.infn.it/category/1684/</u> (from 7-FEB to 26-APR-2022) <u>https://indico.fnal.gov/category/1413/</u> (since 2-MAY-2022)

# **KLOE-to-SAND** activities at LNF

Plan of operations:

- ✓ Removal of all cables and the FEE+HV racks
- ✓ Extraction of the Drift Chamber

### Calorimeter

- Laser tracker survey before ECAL dismounting
- Extraction of Barrel (24 modules)
  - original insertion/extraction machine completely refurbished and operational
  - platform construction is being completed
- Dismounting of EndCaps
  - original insertion/extraction/rotation machine is being refurbished and modified
- Operational test of ECAL modules

#### Magnet and Yoke

- Installation of new Power Supply
- new Power supply is being purchased (CAENels)
- Power Electronics is being revamped (OCEM)
- Control system and full support for magnet test/ dismount/remount by ANSALDO ASG
- Cooling of coil
- Operational test of magnet
- in preparation
- Extraction of Magnet
- Dismounting of Iron Yoke

#### Packaging & Shipping at Fermilab









### **KLOE-to-SAND: dismounting of KLOE**







	2022					2023									2024								2025																					
	Мау	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	Мау	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar A	ıpr M	ay 🕽	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Safety Operation Documentation																																												
KLOE Hall Housekeeping																																												
Unplugging and Cables removal																																												
DC Tooling Draw and Construction																																												
Drift Chameber Extraction																																												
ECAL Barrel Tooling Preparation																																												
ECAL Barrel Extraction																																												
ECAL Module Test																																												_
ECAL EndCaps Tooling Preparation																																												
ECAL EndCaps Dismounting																																												
Coil PS and Cryo interface procurement																																												
Coil PS Intallation																																												
Coil Test																																												_
Coil Tooling Preparation																				_																								_
Coil Extraction																																												
Yoke Dismounting																																												
Shipping Preparation																																												
Shipping																																												

### ND-hall availability: 2028



we are setting up a detailed WBS trying to:

- have a better control of each operation and task
- improve their integration and have a more effective coordination
- ease the finance management and the control of the spending profile

Activity ID	Activity Name	Start	Finish	Predecessors	Item responsible	e Manpower	Note
DUNE		1-Oct-21	2-Nov-26				
WBS: W	G KLOEtoSAND	1-May-22	17/12/202				
A400	Smontaggio Calorimetri EndCap - durata totale	1-Nov-22	10-May-24	•			
A	A401 Definizione Procedure e progetto nuovi tools	1-Nov-22	10-Oct-23		F. Noto		
A	1402 Approvazione progetto d'assieme	11-Oct-23	19-Oct-23		F. Noto		
A	1403 Scrittura procedure e verifica sicurezza con SPP LNF	20-Oct-23	1-Dec-23		F. Noto		
4	M04. Ordine refurbishment vecchi tools	10-Nov-23	15-Jan-24		E. Noto		Primo ordine recupero vecchi tools
	V405 Procurement verchi tools	15-Jan-23	15-Mar-23		F. Noto		· · · · · · · · · · · · · · · · · · ·
-							
A	406 Disegno e realizzazione supportino per moduli piccoli End-Cap - in parallello al resto	20-Oct-23	1-Dec-23		F. Noto		
A	1407 Redazione capitolato	1-Sep-23	30-Oct-23		F. Noto		
A	1408 Approvazione capitolato	30-Oct-23	15-Nov-23		F. Noto		
A	1409 Check certificazioni US	20-Oct-23	15-Nov-23		C. Montanari		
A	1410 Procedura gara e Ordine per Costruzioni Tools smontaggio e Certificazioni CE - Revisione capitolato	30-Oct-23	30-Nov-23		F. Noto		
A	411 Iter amministrativo procedura	1-Dec-23	15-Jan-24		F. Noto		
A	V412 Procurament - 12 weeks	15-Jan-24	8-Apr-24		F. Noto		
4	v413 Smontaggio blue box EndCaps e predisposizione e posizionamento cavi per smontaggio	1-Nov-23	15-Dec-23		A. Di Domenico	2-3 tecnici INFN + Carmelo	
					F. Noto, Gazzana,		
					Domenici, Di		
					Domenico ???	Polacchi + tecnici CT +	
A	1414 Installazione tools in sala KLOE e commissioning	8-Apr-24	15-Apr-24		(troppi! tbd)	Carmelo	
					F. Noto, Gazzana,		
					Domenici, Di		
		15 4	24.424		Domenico ???	Polacchi + tecnici CT +	all and all for the second differences that
,	1415 Smontaggio Calorimetri EndCap e movimentazione in area stoccaggio e test	15-Apr-24	24-Apr-24		(troppi! toa)	Carmelo	dove? definire spazi disponibili
					Domenici Di		
					Domenico ???	Polacchi + tecnici CT +	
A	1416 Smontaggio e stoccaggio tools ENDCaps	6-May-24	10-May-24		(troppi! tbd)	Carmelo	dove? definire spazi disponibili
			,				

### Example: End-cap dismounting

# ECAL module refurbishment and test



- After dismounting operation, the special protective adesive tape of all barrel modules has to be replaced
- light tightness to be checked
- test basic performance with cosmics rays
- test FEE prototypes





n.5 A8030P boards 48 ch. 3 kV/1 mA n.1 SY4527B mainframe n. 1 A2551 board 8 V / 12 A (to be purchsed)

Expected contribution (shifts) from ad-hoc trained technicians and physicists of involved INFN institutions

### **ECAL module refurbishment and test**











Fig. 4. Exploded view of the PM box.



# Agenda of the KLOE-to-SAND session



<b>10:45</b> → 11:00	KLOE-to-S Convener (Istituto N	SAND: Introduction s: Antonio Di Domenico (Istituto Nazionale di Fisica Nuclea Iazionale di Fisica Nucleare)	♥ S are), Danilo De	a <mark>la Conferenze Ret</mark> omenici
<b>11:00</b> → 11:20		<b>O</b> 20m	• Portico Rettorato	
<b>11:20</b> → 12:40	KLOE-to-	SAND: Talks + discussion	<b>♀</b> S	ala Conferenze Ret
	11:20	<b>Status of ECAL barrel dismounting</b> <b>Speaker</b> : Fabrizio Raffaelli (Istituto Nazionale di Fisica Nu	ucleare)	③15m
	11:35	Status of ECAL end-cap dismounting Speaker: Francesco Noto (Istituto Nazionale di Fisica Nue	cleare)	𝔅 10m
	11:45	Status of magnet coil dismounting Speaker: Alessandro Saputi (Istituto Nazionale di Fisica N	Nucleare)	© 10m
	11:55	Updates from magnet WG + ECAL geometry survey repo Speaker: Danilo Domenici (Istituto Nazionale di Fisica Nu	<b>rt</b> icleare)	𝕲 15m
	12:10	Studies for the optimization of the ECAL working point a Speaker: Antonio Di Domenico (Istituto Nazionale di Fisio	and FEE ca Nucleare)	③10m 🕑 ▾
	12:20	Study of SiPMs for calorimetry applications Speaker: Antonio Surdo (Istituto Nazionale di Fisica Nucl	eare)	𝔅 10m
	12:30	Discussion		(S 10m