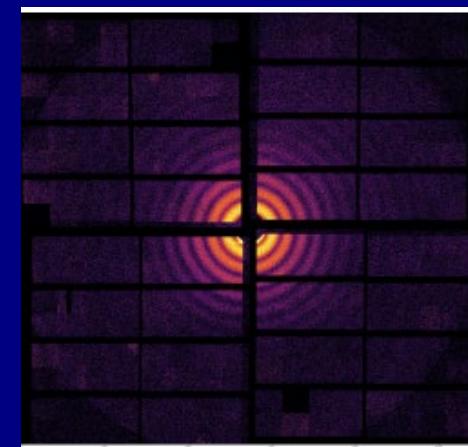




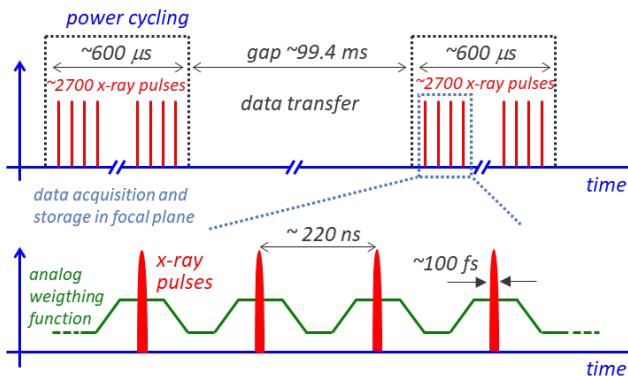
# Calibration and Performance of the First Depfet Ladder of the DSSC X-ray Imager

- A. Castoldi, M. Ghisetti, C. Guazzoni, Politecnico di Milano & INFN
- K. Hansen, S. Maffessanti, DESY
- S. Aschauer, L. Strüder, PNSensor GmbH
- C. Danilevski, M. Turcato, M. Porro, European XFEL GmbH  
and the DSSC Consortium



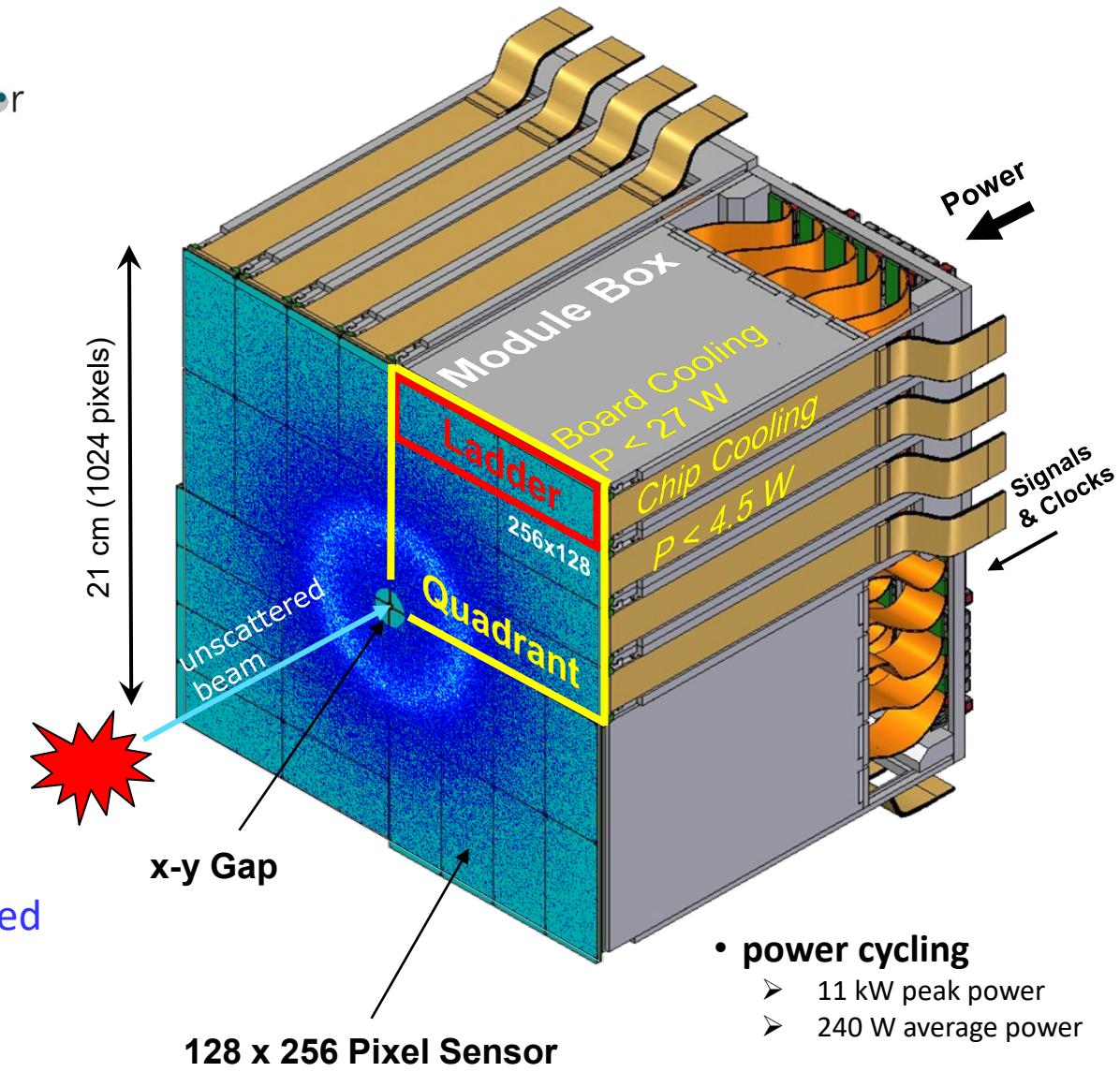
□ Main features

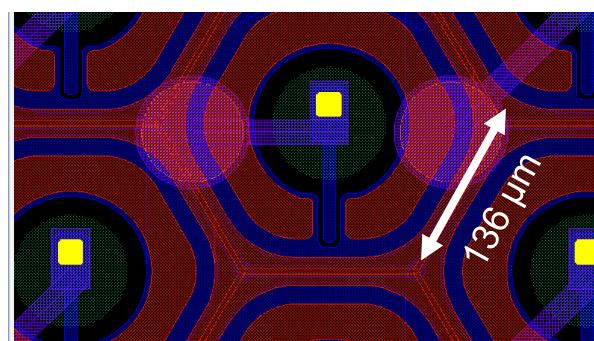
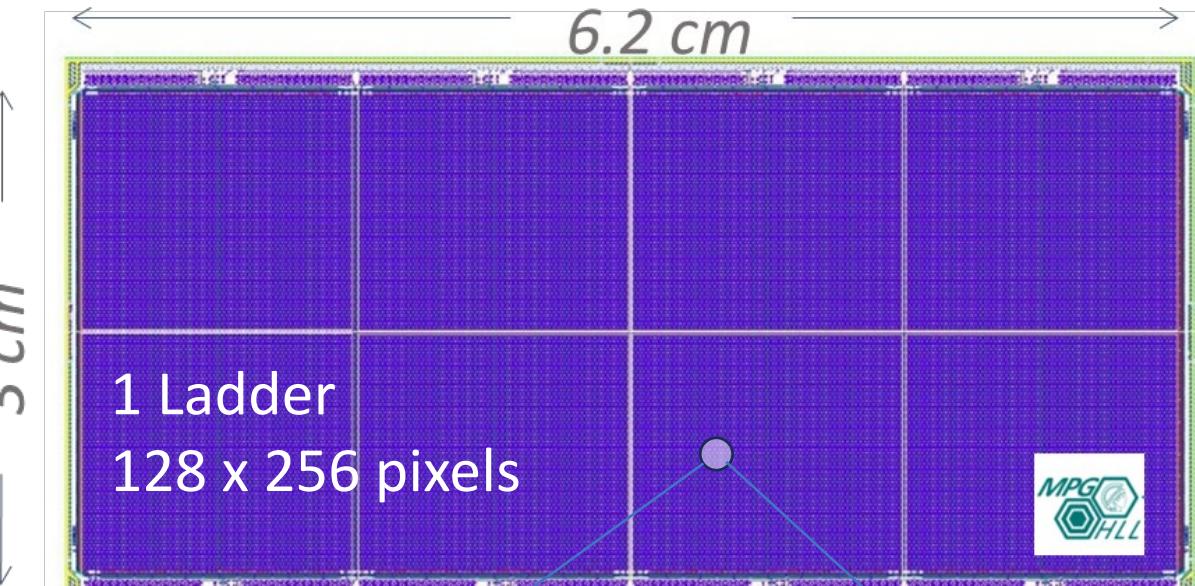
- based on **non-linear DEPFET** sensors
- $\sim 200 \mu\text{m}$  hex pixel ( $1024 \times 1024$ )
- **photon energy 0.5 - 6 keV**
- **single-photon sensitivity**
- **dynamic range 1:10,000 ph**
- **frame rate 0.9 – 4.5 MHz**



*4.5 MHz operation  
(burst mode) at the  
European XFEL*

- ↳ accurate calibration of multiple DSSC properties is needed (gain, offset, noise, QE, charge-sharing, etc)
- ↳ performance qualification of the 1<sup>st</sup> DEPFET ladder



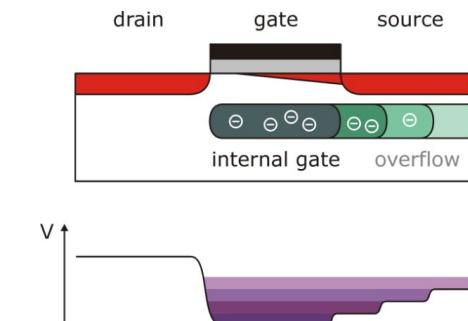


MiniSDD  
Passive anode  
450  $\mu\text{m}$  thickness

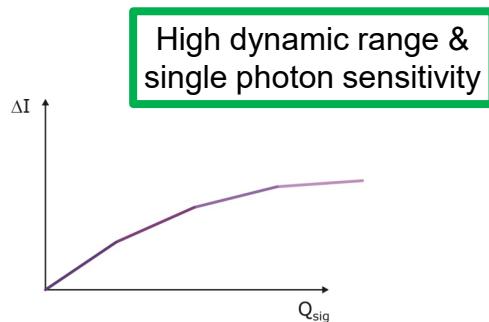


CMOS-DEPFET Active Pixel  
(IMS, PNSensors)  
8" Si wafer 750  $\mu\text{m}$  thickness

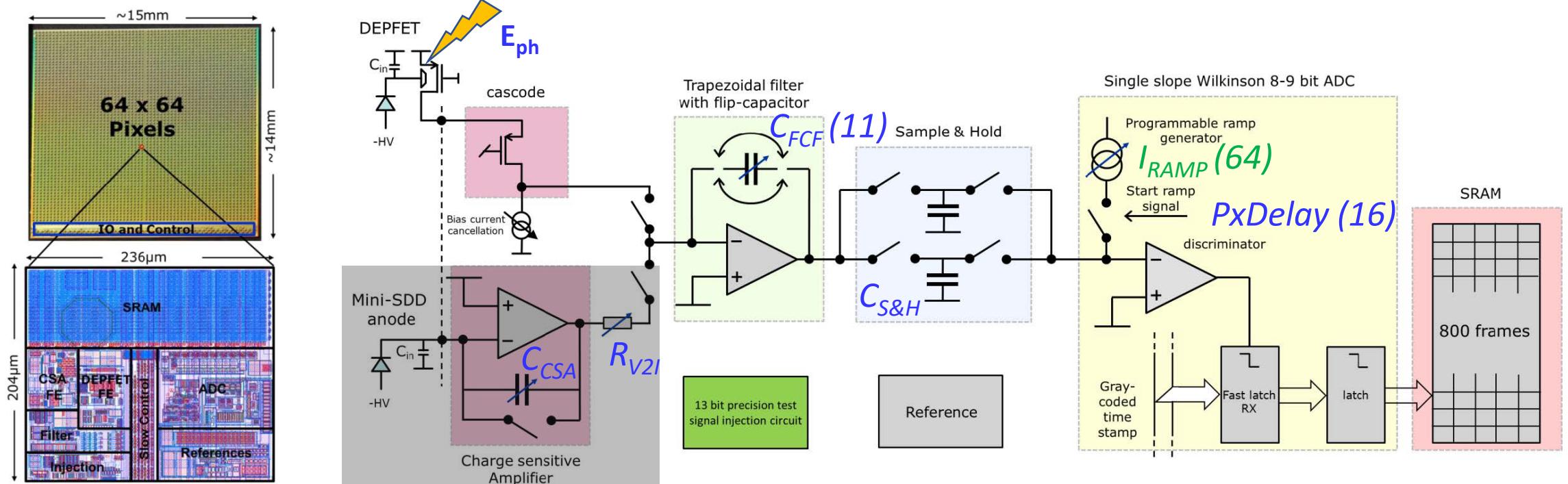
- **Passive anode („mini“-SDD) (1 Mpix delivered in 2019)**
- **DSSC adaptation of the DEPFET concept:**
  - ↳ internal gate extends under the source
  - ↳ at high levels, signal charges gradually spread under source
  - ↳ **non-linear  $\Delta I/Q_{\text{sig}}$  curve**
  - ↳ gain curve engineering by dose & geometry of implantations



CMOS-foundry DEPFET technology  
(PNSensor GmbH)  
S. Aschauer, et al. JINST (2017)



- Low noise
- Fast collection
- Signal compression



## Readout concept

- Full-parallel readout
- Analog shaping
- In-pixel 8-bit digitization (9-bit @  $f < 4.5\text{MHz}$ )
- In-pixel SRAM (800 frames/burst)
- Data transmission during gaps

↪ limited ADC resolution

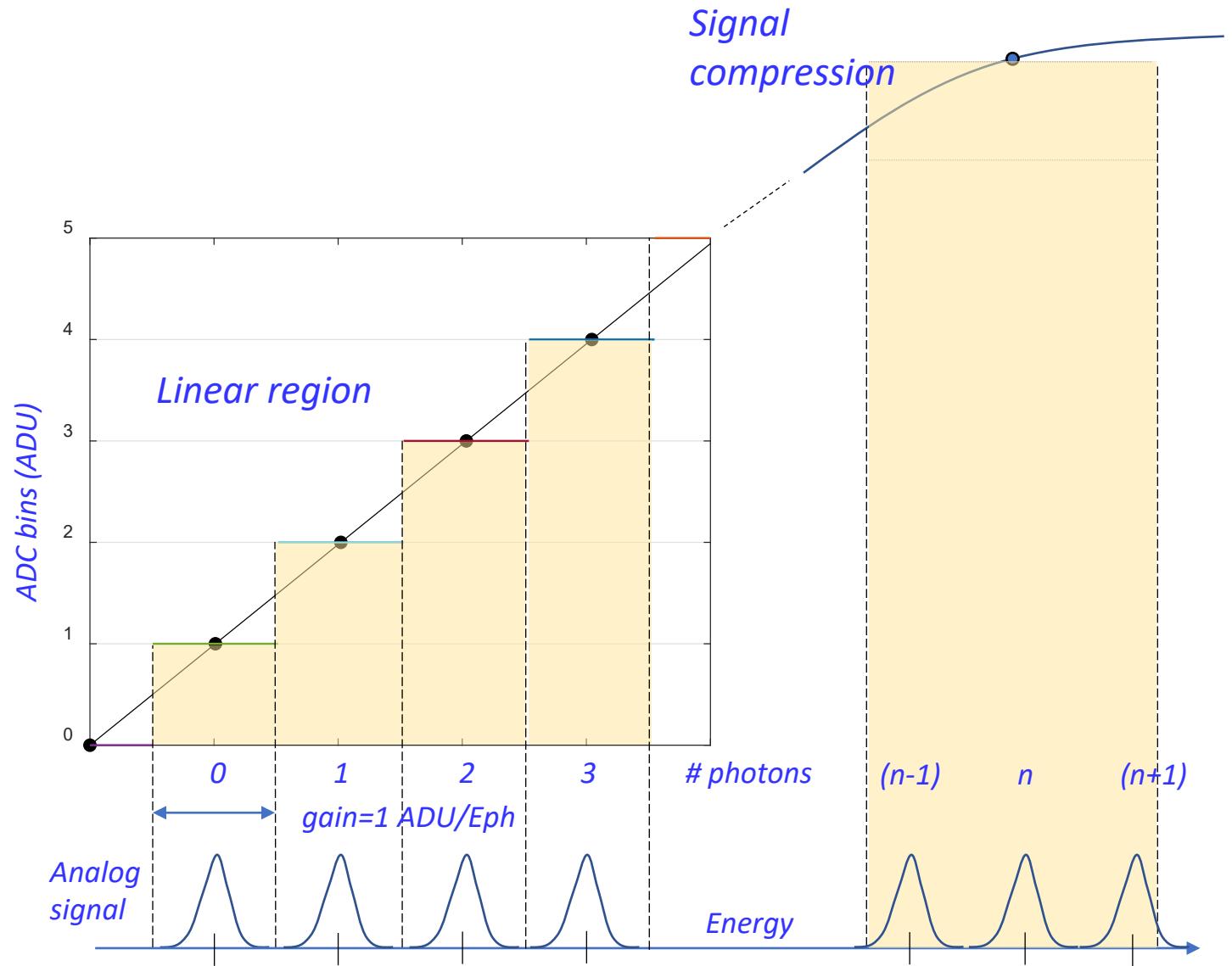
## Gain and offset adjustable pixel-wise

- 11 settings of Cfcf (coarse gain) for photon energy/dyn. range selection
- 6 bits of ADC gain fine trimming (nominal accuracy ~1%)
- 4 bits for offset trimming (1.5 LSB range with 8% granularity)

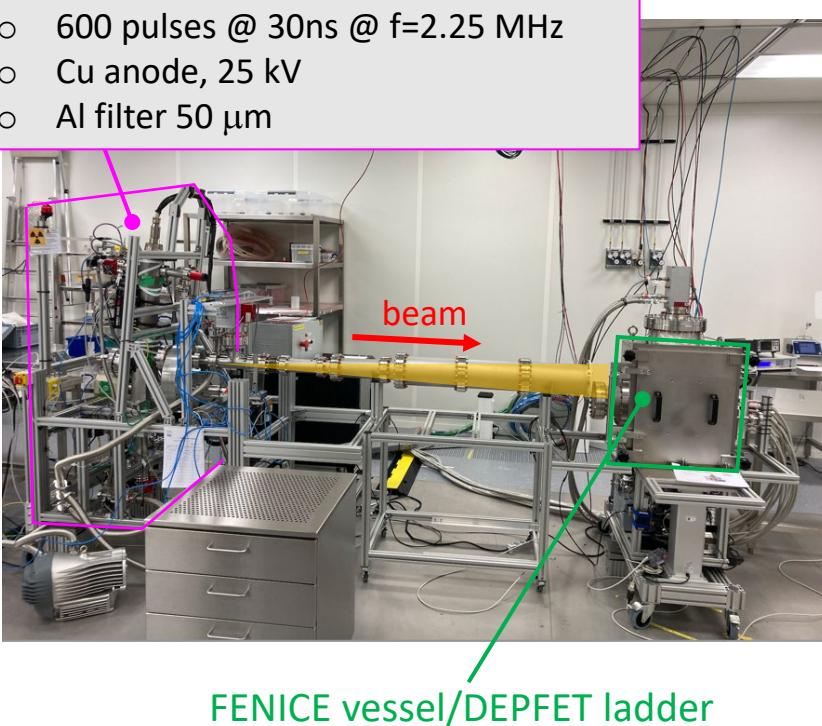
$$\text{Gain} \propto g_Q \frac{1}{C_{FCF}} \frac{1}{I_{RAMP}} (t_{INT} \cdot C_{S\&H}) (2 \cdot f_{clock})$$

↪ fine gain/offset trimming @pixel level

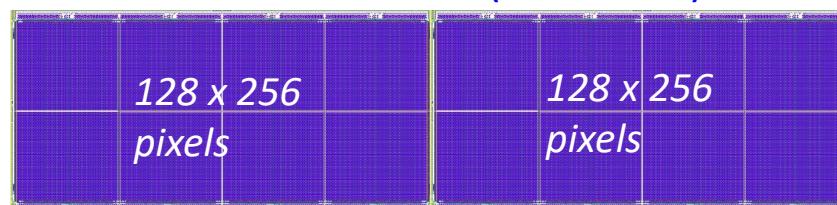
- Under the constraints of maximum **dynamic range** and **8-bit resolution**, single-photon counting is possible by setting DEPFET signal for 1 photon equal to 1 (or  $n$ ) ADC bin
  - signal compression will extend the DR
- **Gain and offset** in the read-out ASIC must be set for the chosen photon energy ***a priori***, before the experiment is performed
  - difficult to re-gain single-photon counting by a re-calibration of the data
- inevitable **process variations** in the sensor as well as in the read-out ASIC
  - each DSSC pixel must be **calibrated individually** ( $\sim 1\%$  accuracy)



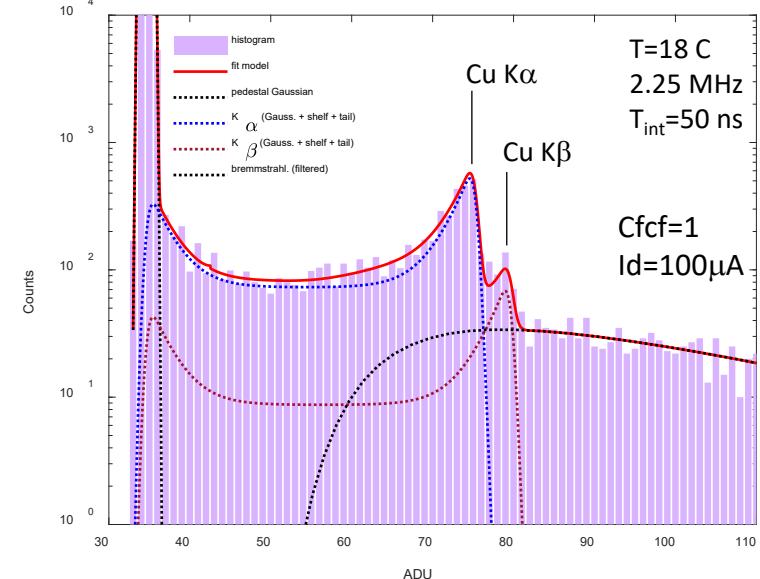
- PulXar source @XFEL DET Group
  - 600 pulses @ 30ns @ f=2.25 MHz
  - Cu anode, 25 kV
  - Al filter 50  $\mu\text{m}$



- DEPFET ladder (128 x 512)

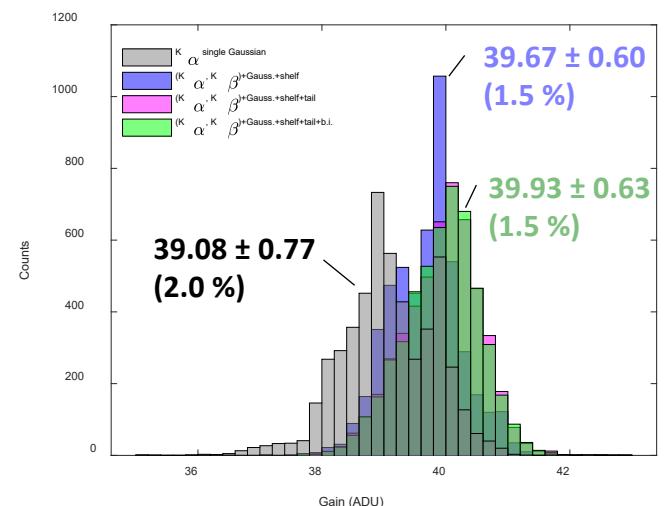
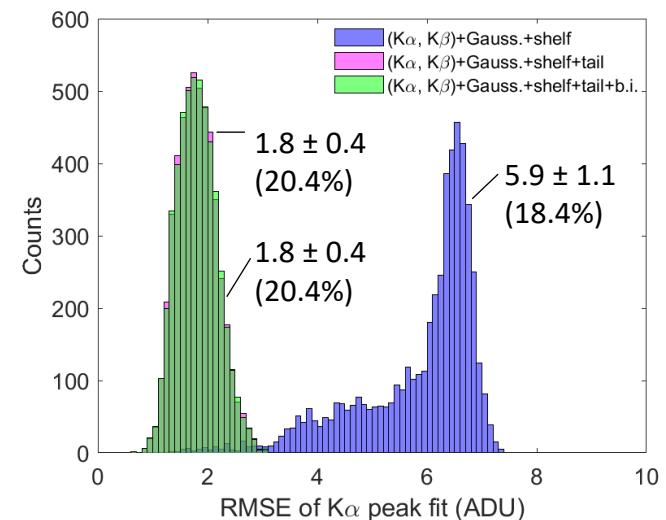


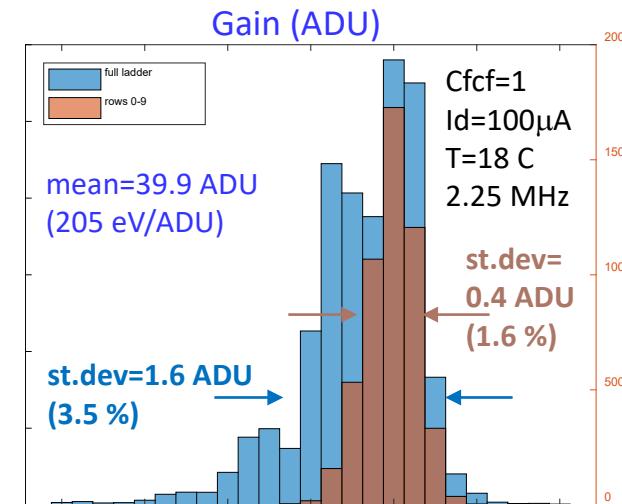
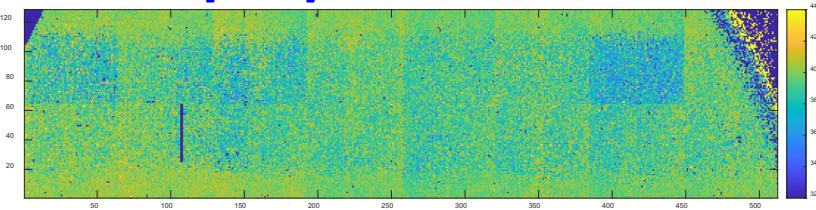
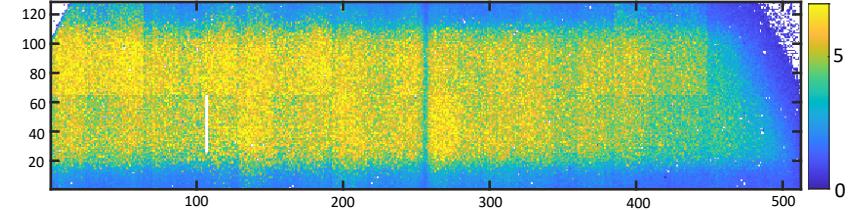
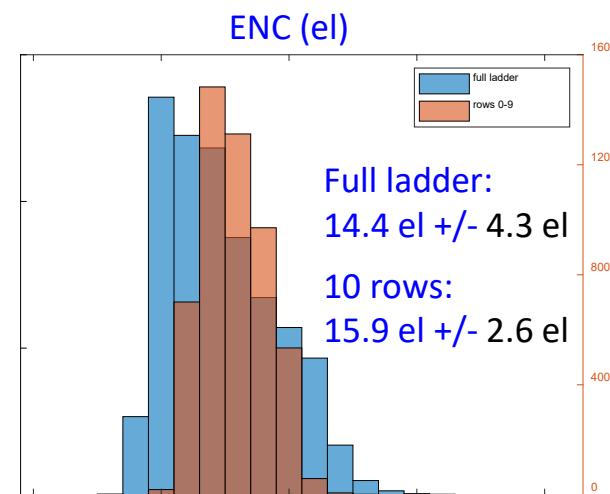
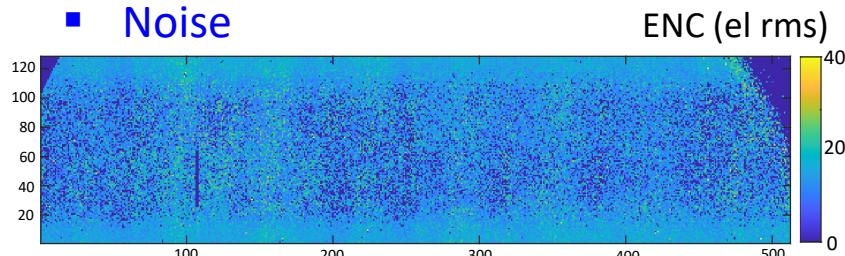
- X-ray spectra fitting @ high gain



- low ADC resolution impacts on accuracy of gain/offset determination
- characterization/modeling of DEPFET spectral response (14-bit test bench)
  - charge-sharing (i.e. low-energy tail)
  - bremsstrahlung
  - bin integration

- “Trimming” X-ray spectra fit models



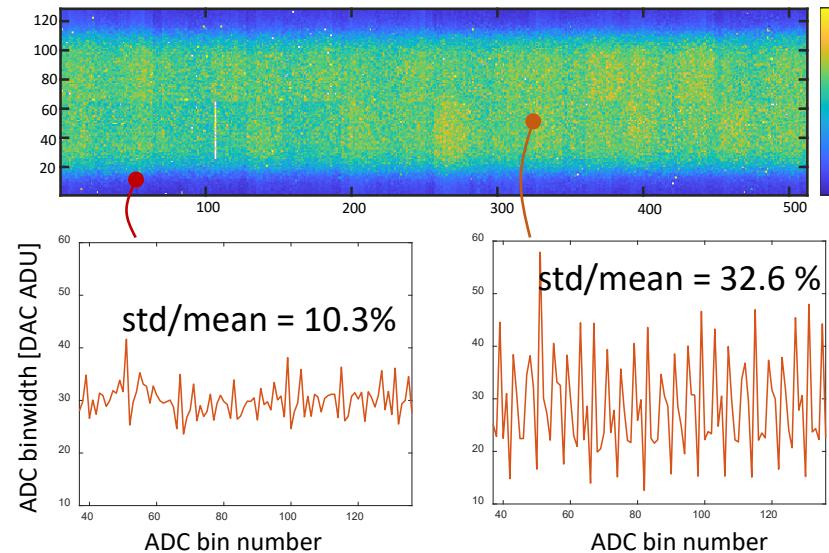
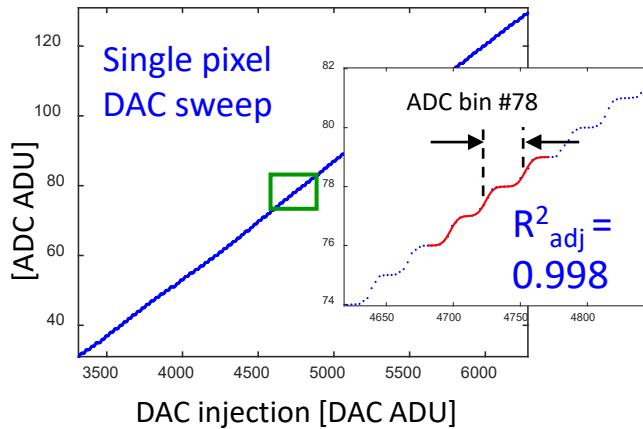
**Gain [ADU]****Cu K $\alpha$  fit RMSE [ADU]****Noise****Gain**

- small spread across ladder (gain untrimmed)
- “10-row” spatial pattern ? → related to ADC non linearity

**Noise (@ T=18 C)**

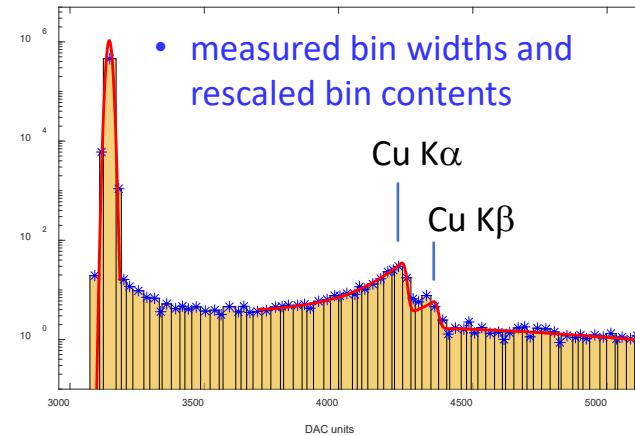
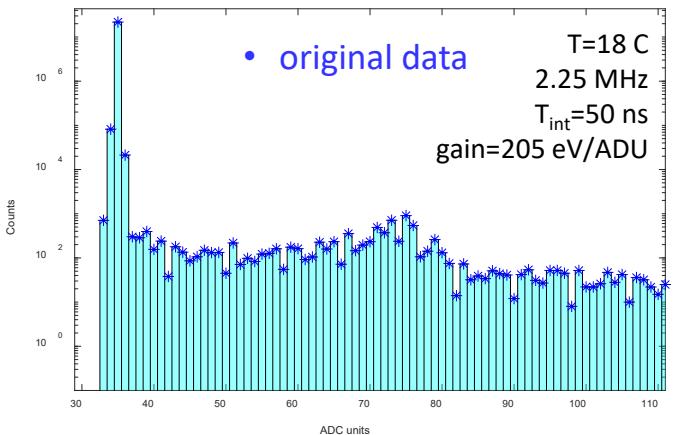
- ENC 16 el rms @2.25 MHz

- Measured ADC differential non-linearity (DNL) %

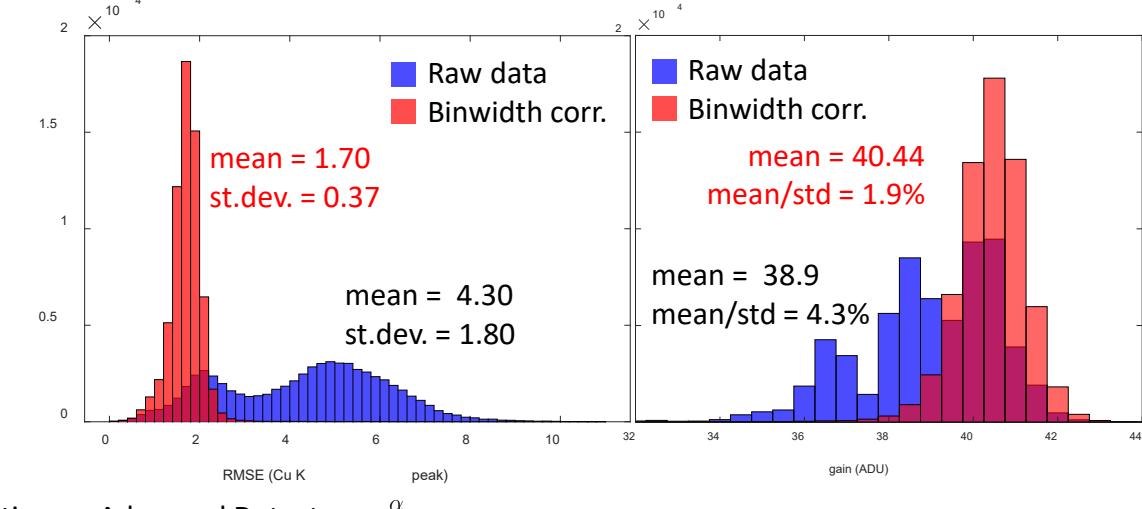


- ADC “staircase” measured on all pixels with 13-bit DAC
- Use of measured ADC binwidths shows clear improvement of all GOF indicators in peak fitting/spectral performance
  - gain accuracy  $\sim 1\%$  over all ladder
- Automatic procedure, can be extended at camera level

- PulXar Cu Ka spectra/gain calibration



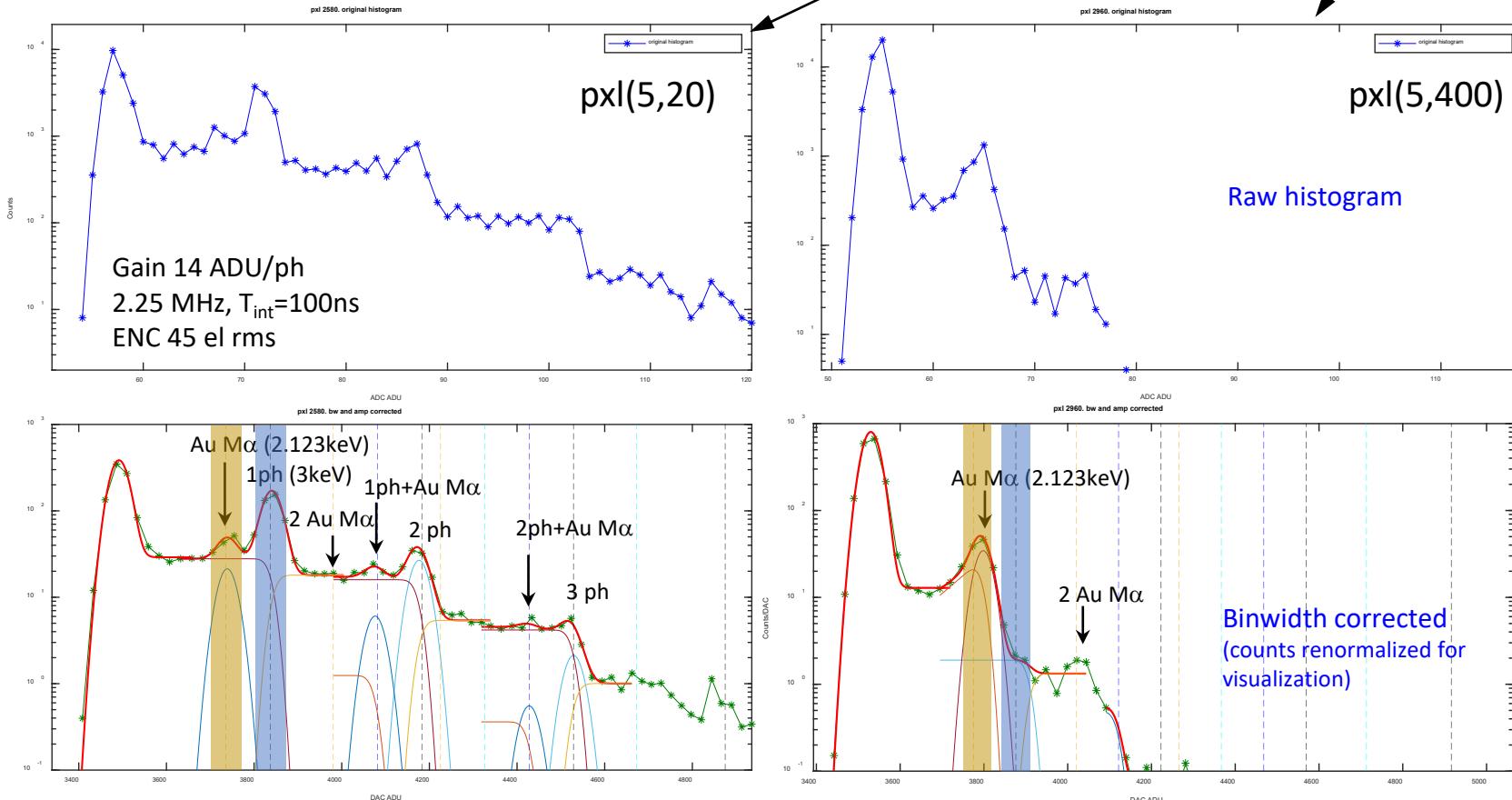
- Impact of DNL correction on ladder results



- Diffraction mask (pinhole array)

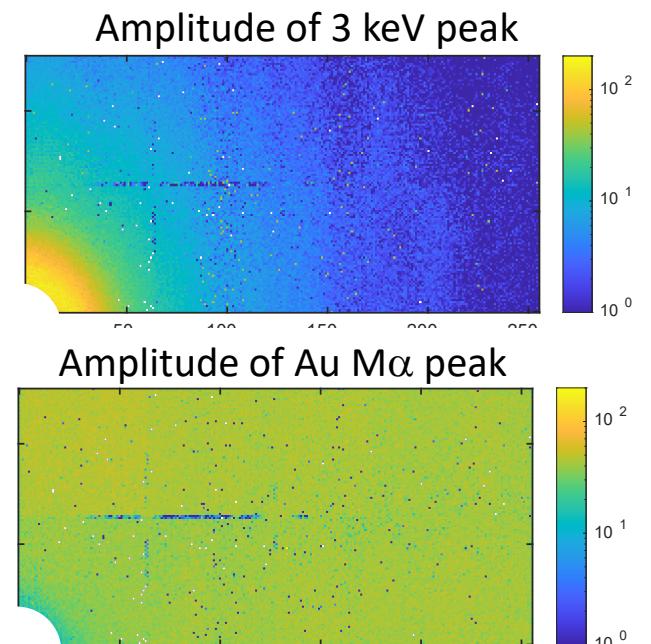
- 30nm SiN
- 5 nm Cr/250nm Au coating

- Pixel spectra vs. primary/XRF intensity



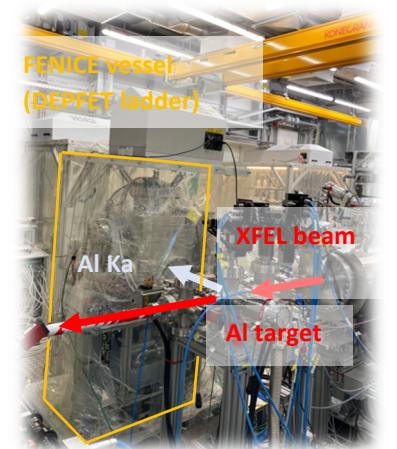
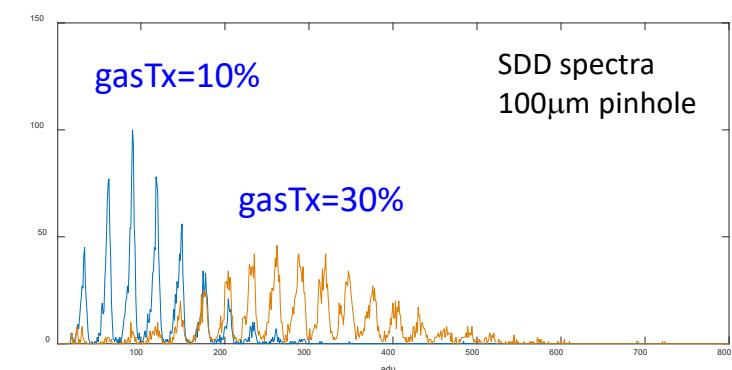
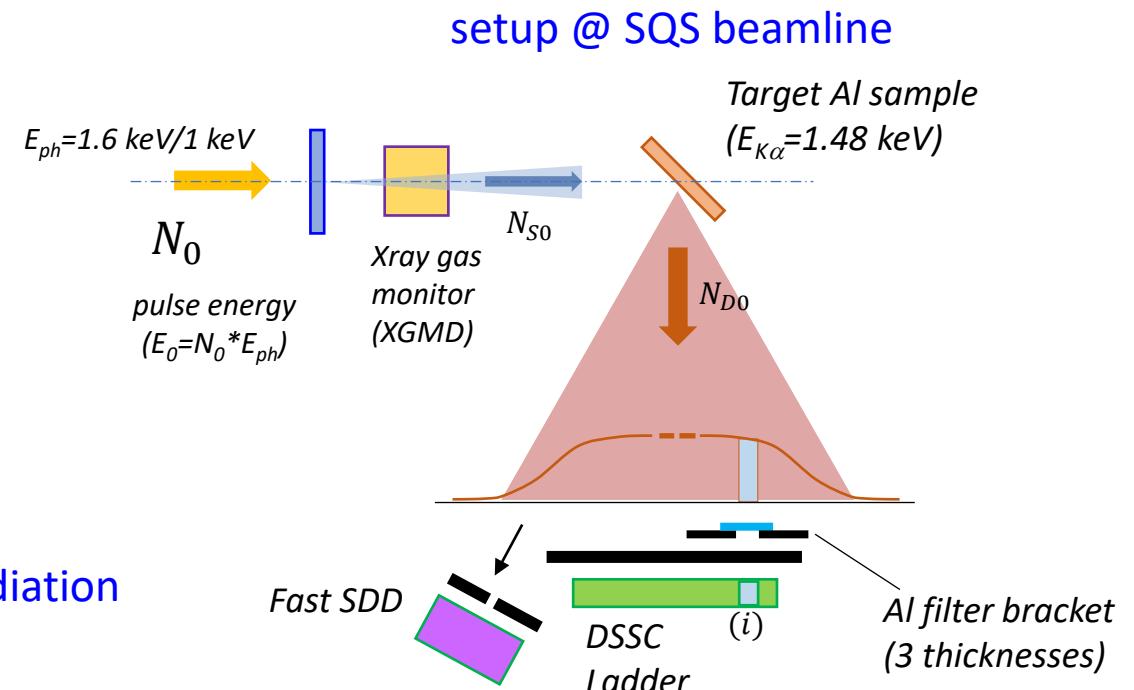
- ADC binwidth measured on 1 Mpix MiniSDD camera

- Preliminary extraction of «2-color» maps (3 keV and Au M $\alpha$  2.123 keV)

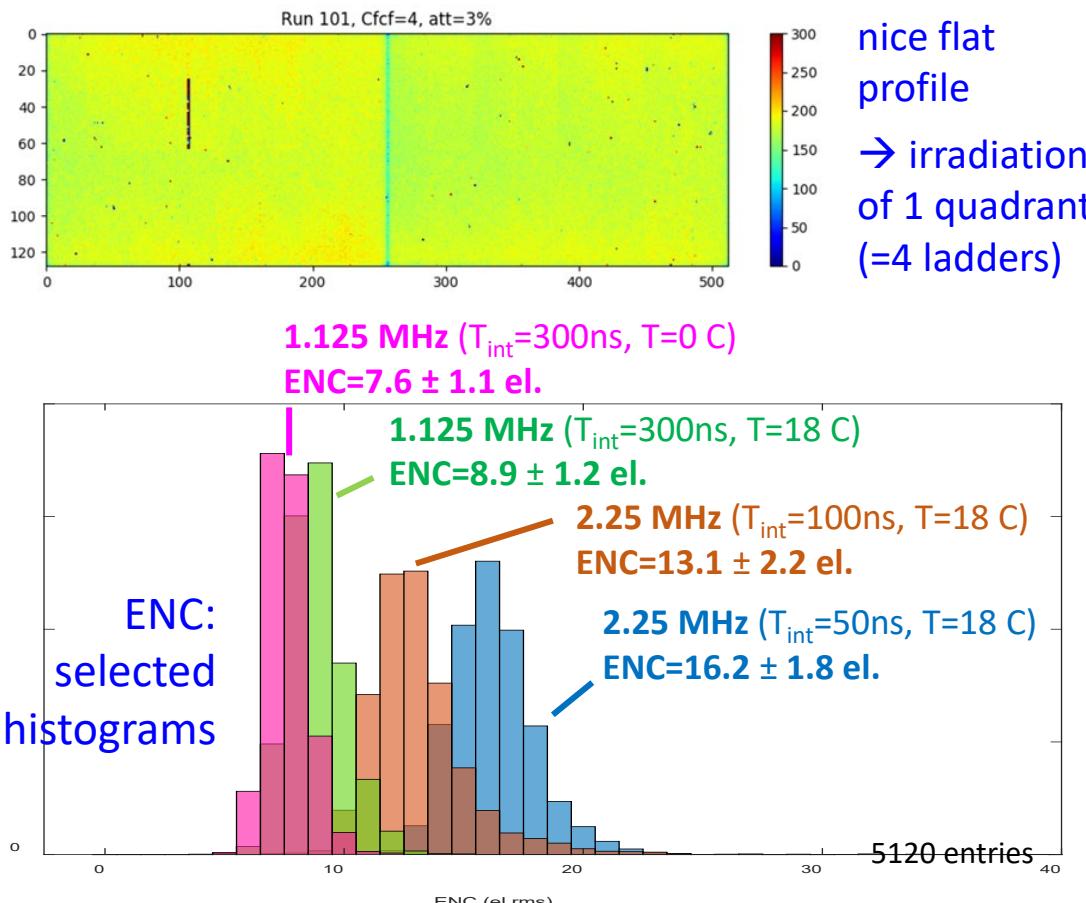


- ADC binwidths (meas. 2024) successfully applied to detector data nearly 3 years older (2021)

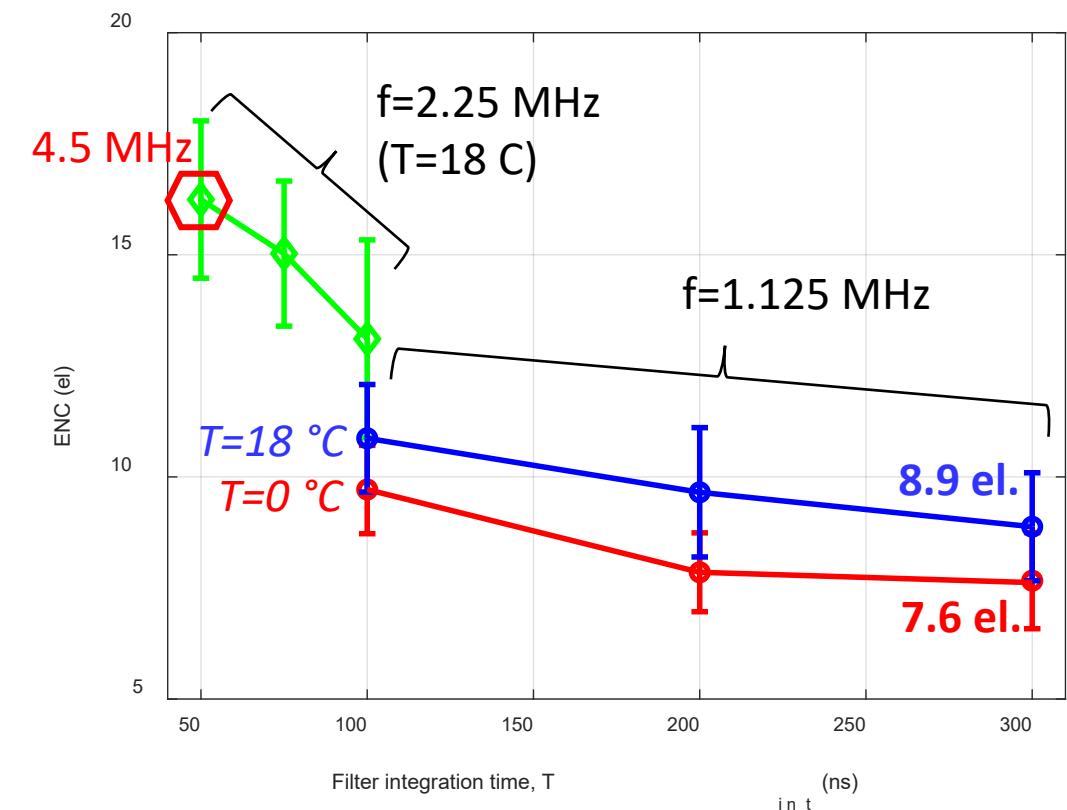
- Dedicated beamtime at XFEL:
  - spectroscopic performance
  - qualification of the non-linear DEPFET response
- Setup @ SQS beamline
  - XFEL beam on Al target
  - DEPFET ladder perpendicular to the beam → uniform irradiation
- NL response
  - to scan the NL curve we change beam attenuation
  - 3 different intensity monitors (SDD, DEPFET + Al filters, X-ray gas detector)



- irradiation profile of Al Ka photons

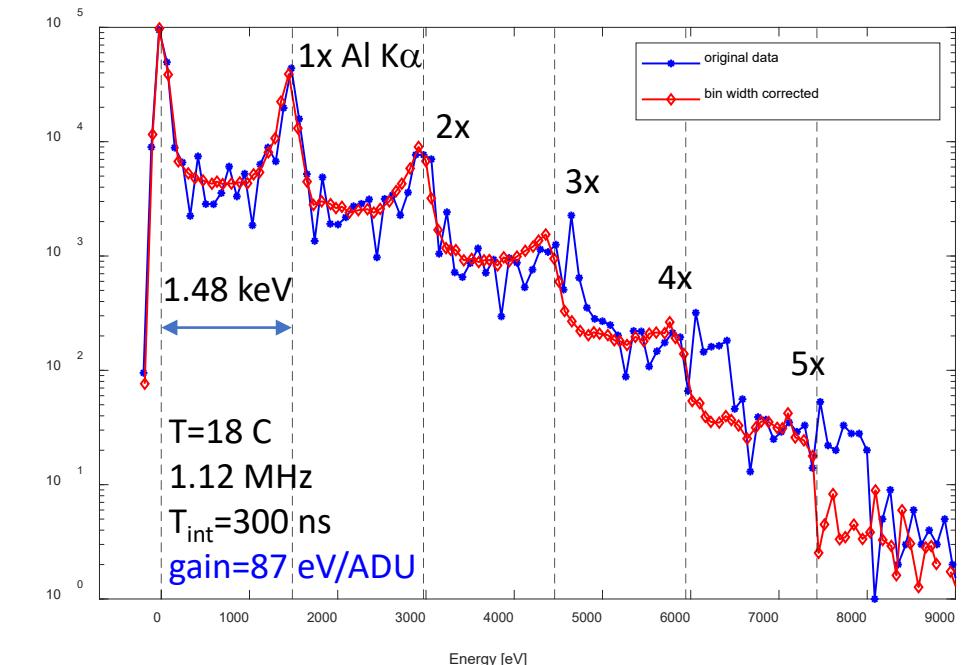
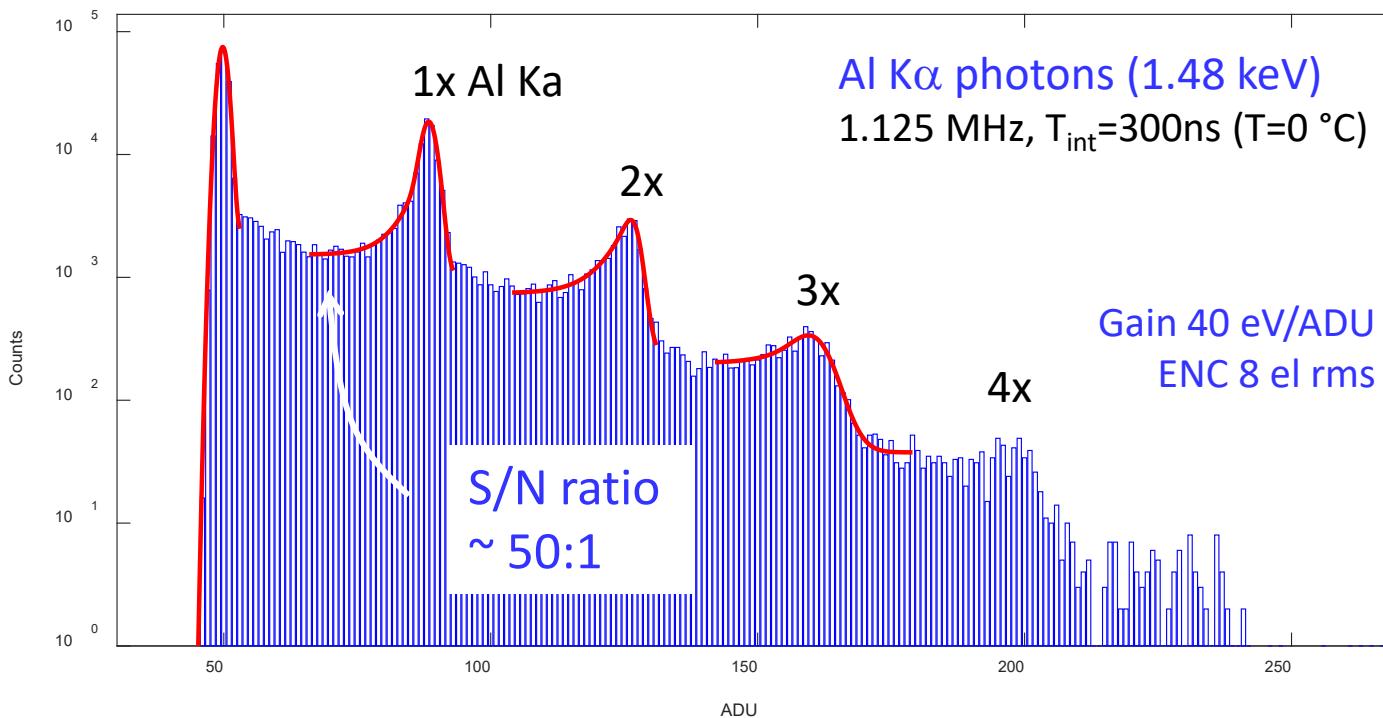


- ENC: dependence on integration time



- ENC  $\sim 16 \text{ el}$  @  $T_{int}=50\text{ns}$ , compatible with PulXar results (f=4.5 MHz operation)
- ENC improves with int. time: ENC < 10 el rms @  $T_{int} > 100\text{ns}$

- SQS beamline / Al target



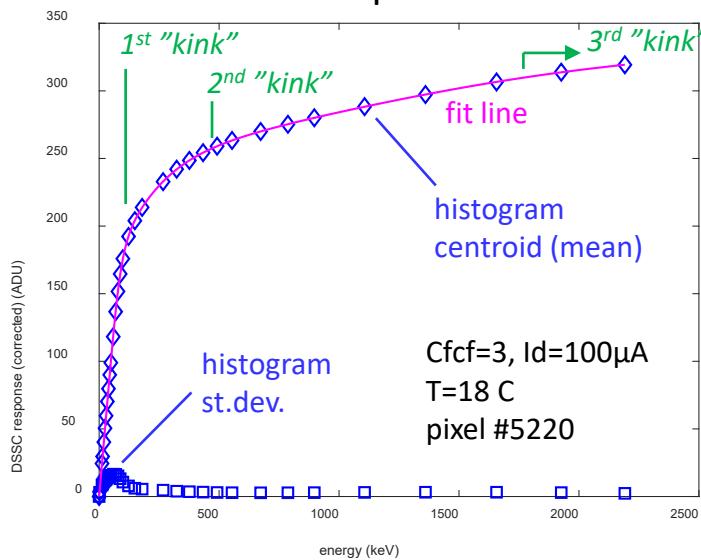
- high gain mode tested (40 eV/ADU), **single-photon resolution** of Al K $\alpha$  photon peaks with S/N~50:1
- multi-peak spectrum shows INL errors, effectively improved by binwidth correction (INL  $\sim 10^{-3}$  ph)
  - better spectroscopic discrimination for soft X-rays

Intensity "scans"

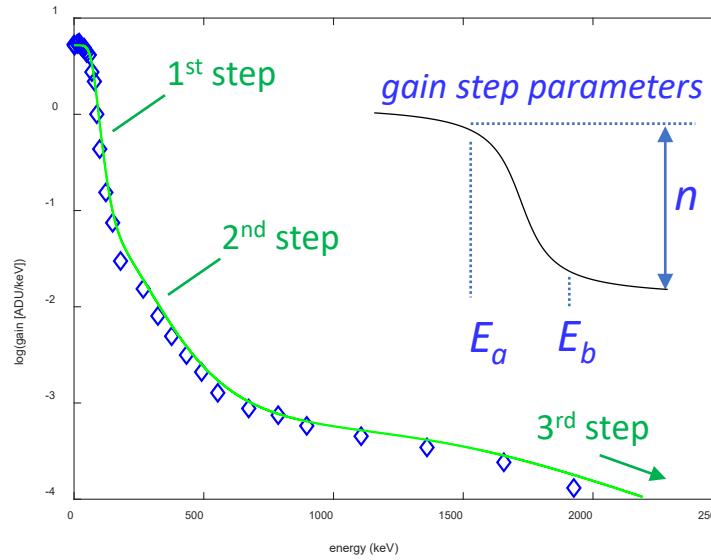
- acquisition of flat-field images of Al Ka photons vs. gasTx
- successful qualification of the whole compression curve

Single pixel NL response curve / gain vs. deposited energy

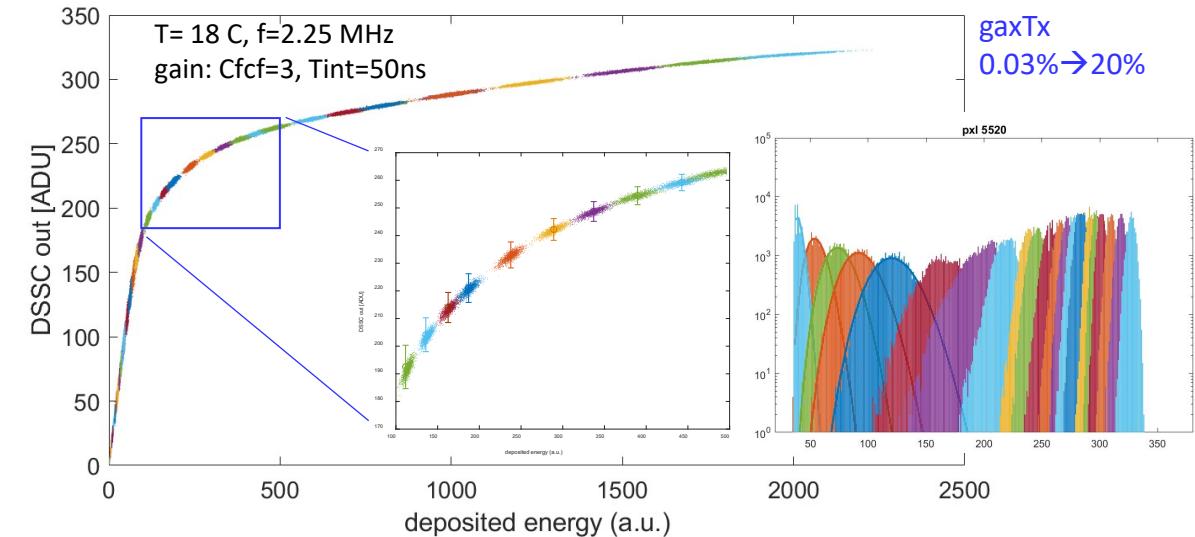
▪ DEPFET response curve



▪ DEPFET gain

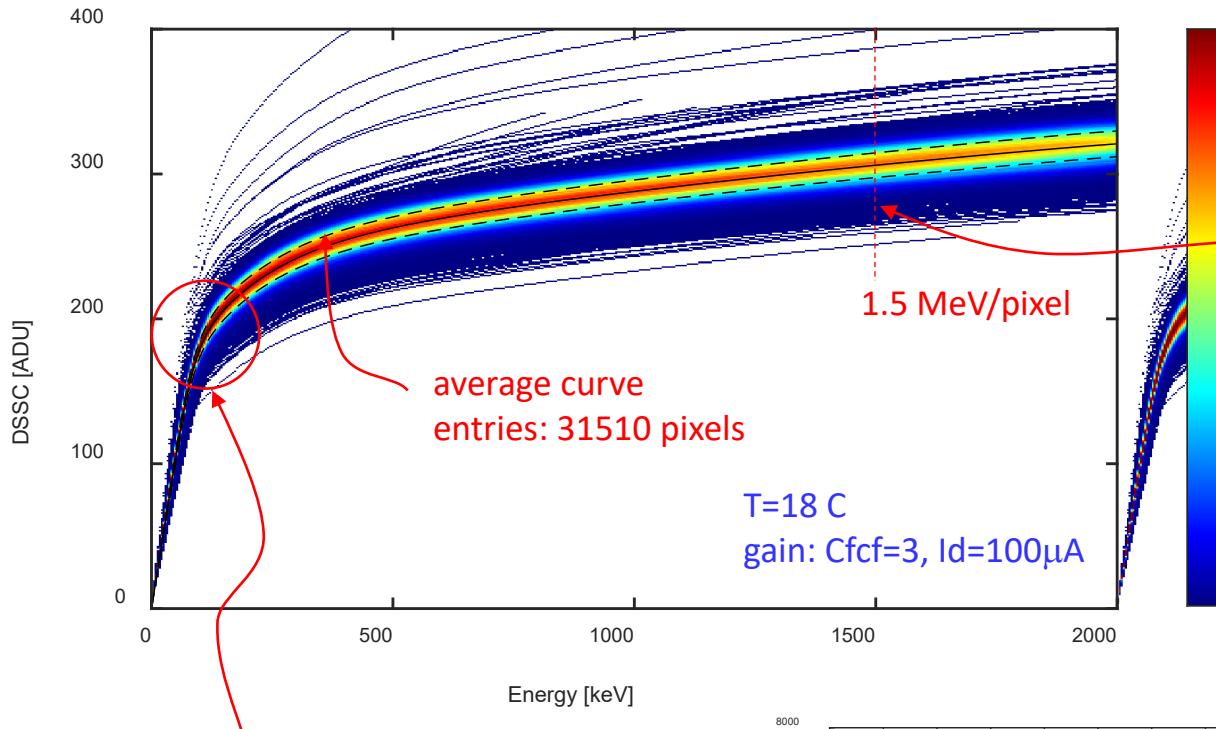


- Raw data of a single pixel (train data)

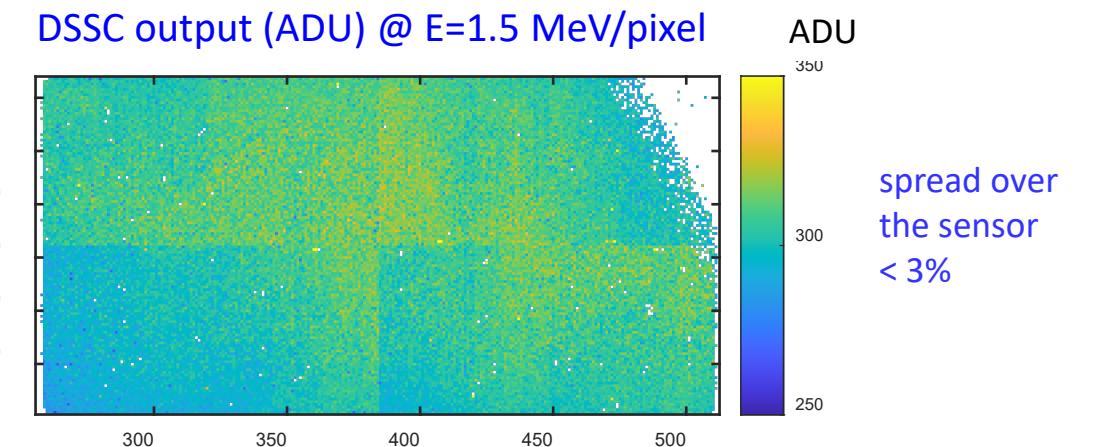


- maximum tested energy about 2 MeV (~1400 Al Ka/pixel)
- Custom fit model (3 fit var/kink)

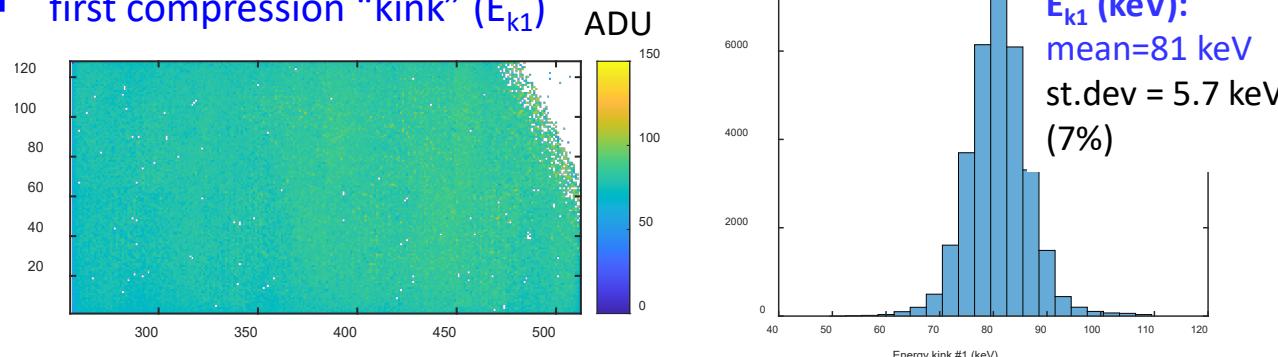
- NL response curves (right sensor) – persistence plot



- data analysis/calibration over all pixels
- non-linear fit function, 9 fit parameters/pixel

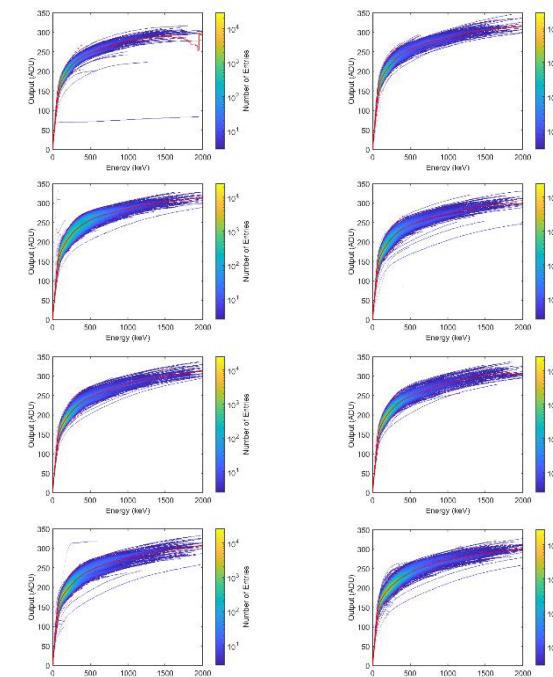
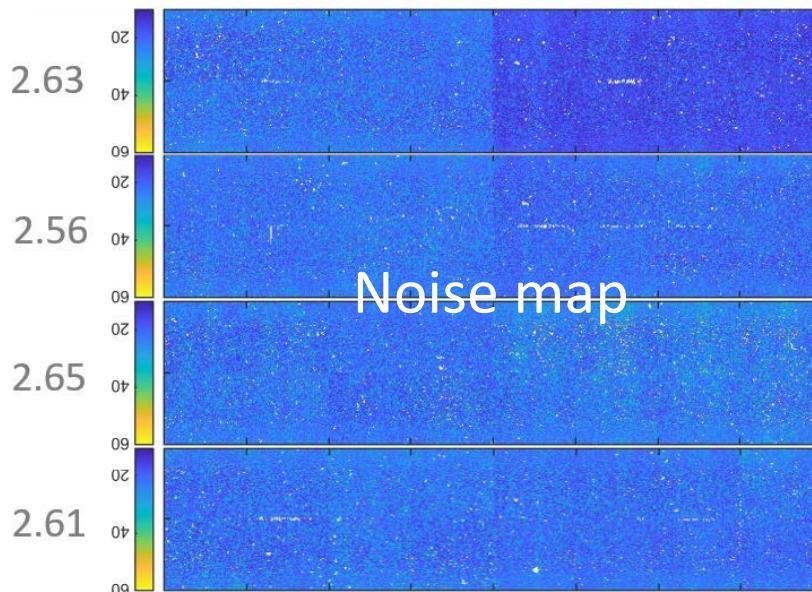


- first compression “kink” ( $E_{k1}$ )



- first energy kink at ~81 keV with small spread (~7%) over the sensor
- at high intensity, very nice uniformity (< 3%)

- Functional tests at Quadrant level



- After quality control on submodules, 3 quadrants of the DEPFET camera have been assembled
- An additional DEPFET production is ongoing in order to complete the camera and provide spare parts
- First user experiments scheduled for the first half of 2025

- single-photon counting of soft X-rays & high dynamic range with limited ADC resolution turned to be a significant challenge for calibration of the DSSC detector
- experimental qualification of first DEPFET ladder confirmed improvements promised by the novel CMOS-DEPFET technology
  - noise 16 el rms @ T=18°C @4.5 MHz, improved to 8 el rms @T=0 °C @1.1 MHz
  - ADC binwidth correction shows decisive improvement of spectroscopic discrimination capability and of calibration data accuracy
- qualification technique of the DEPFET NL response @ SQS beamline validated
  - quadrant-size illumination, accurate calibration of the deposited energy, dynamic range of several 1000s photons @ 1 keV
    - potential of the DEPFET-based pixel to reach **single-photon imaging down to the lowest photon energy (0.5 keV or lower) combined with high dynamic range at camera level**
- outlook
  - qualification of the response at soft X-ray energies (< 1keV). Beam time @ XFEL SCS foreseen in Q3 2024
  - Calibration of the assembled 1 Mpix DEPFET camera



Thank you for your attention !