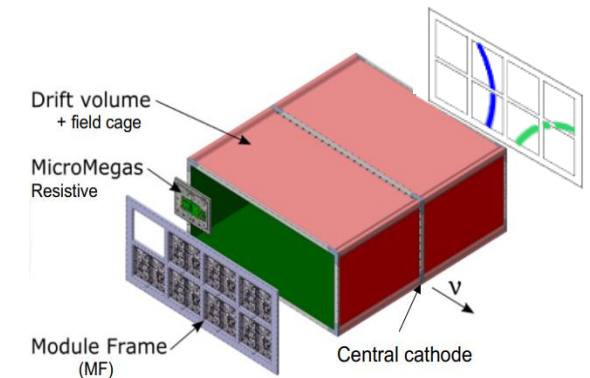
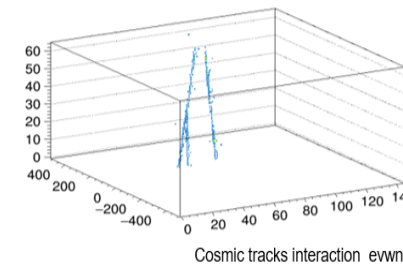




# The new TPCs for the Upgraded Near Detector of T2K

## Overview

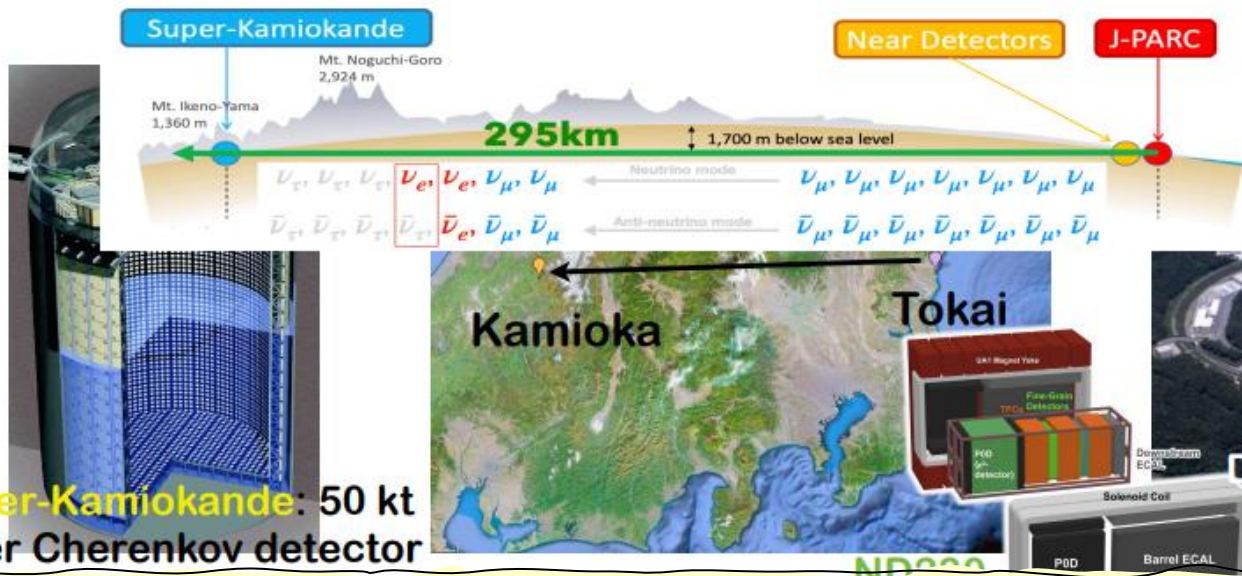
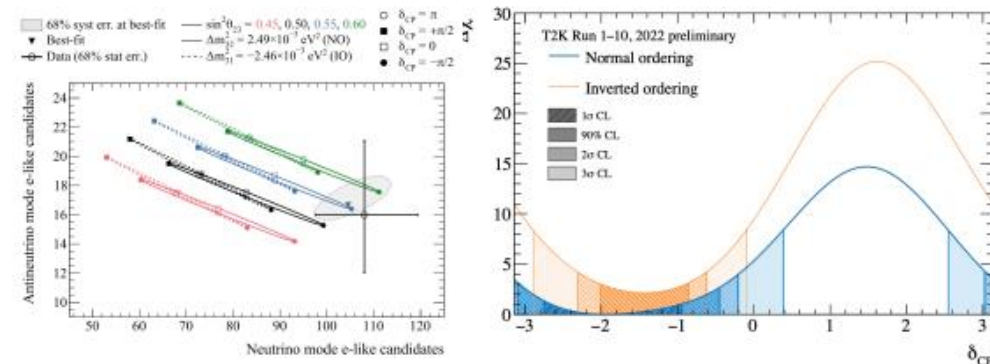
- Introduction
- Highlights TPC Field Cages
- Highlights TPC ERAMs
- TPC performances



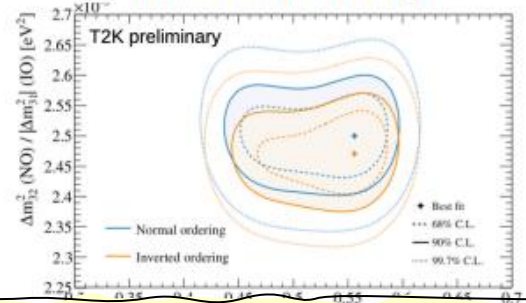
# The T2K experiment

- High intensity  $\sim 600$  MeV  $\nu_\mu$  beam at J-PARC (Tokai)  $\rightarrow \nu$  or  $\bar{\nu}$  mode by changing the horn polarity
- Neutrinos detected at the **Near Detector (ND280)** and at the **Far Detector (Super-Kamiokande)**
  - $\nu_e$  and  $\bar{\nu}_e$  appearance  $\rightarrow$  determine  $\theta_{13}$  and  $\delta_{CP}$
  - Precise measurement of  $\nu_\mu$  disappearance  $\rightarrow \theta_{23}$  and  $|\Delta m^2_{32}|$

$\delta_{CP} \sim -\pi/2 \rightarrow$  Several values of  $\delta_{CP}$  excluded at more than  $3\sigma$



Precise measurement of  $\Delta m^2$  (~2% uncertainty)  
 $\sin^2(\theta_{23})$  compatible with maximal mixing

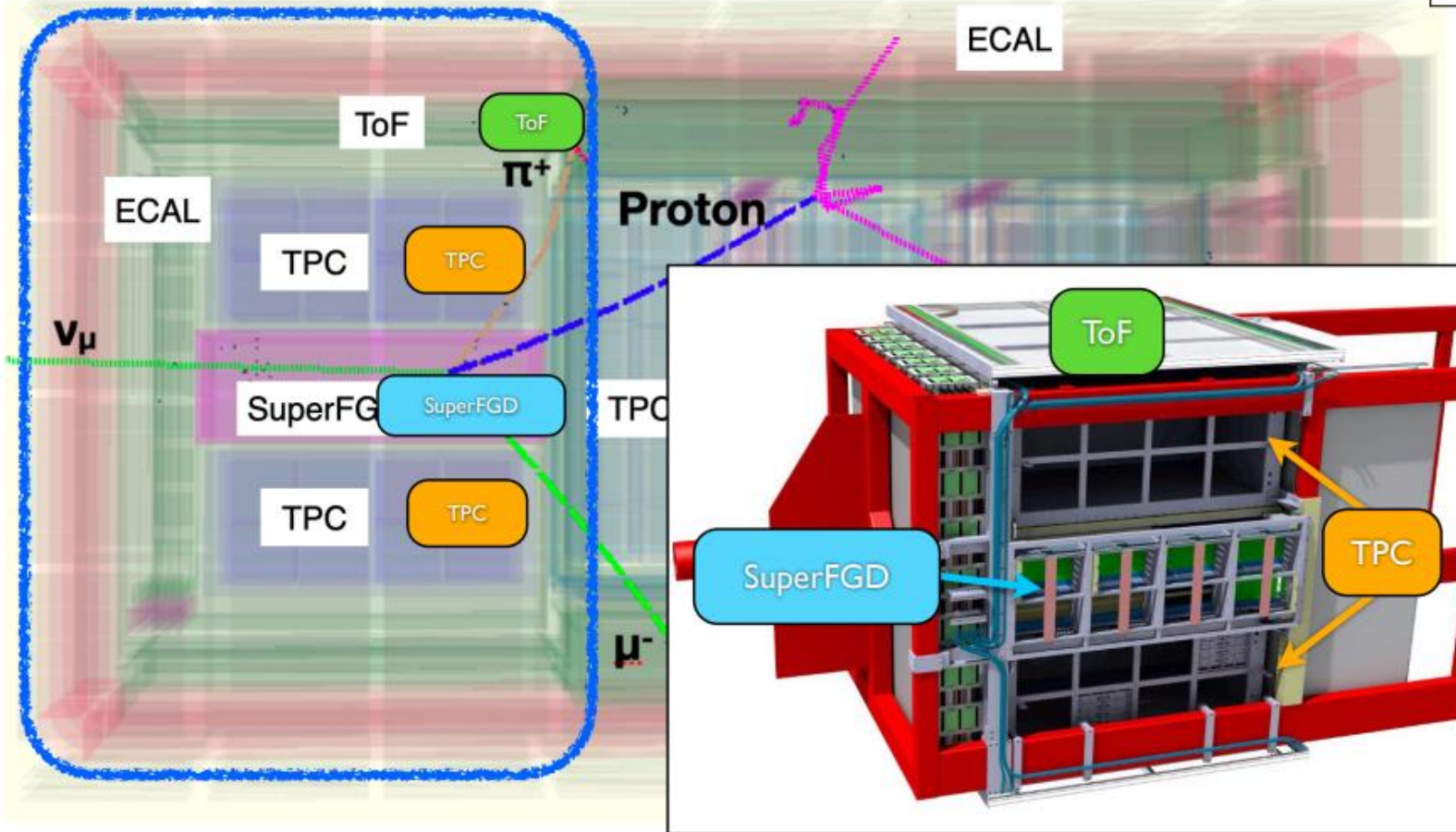


Super-Kamiokande: 50 kt water Cherenkov detector

ND to measure un-oscillated beam flux and  $\nu$  cross sections

# The ND280 Upgrade

arXiv:1901.03750



France (CEA Saclay, LLR, LPNHE),  
Germany (RWTH), Italy (INFN Sezioni di  
Bari, Napoli, Legnaro, Padova, Roma 1),  
Poland (IFJ Pan, NCBJ, WUT), Russia (INR  
and Dubna), Spain (IFAE), Switzerland  
(University of Geneva, ETHZ) + CERN

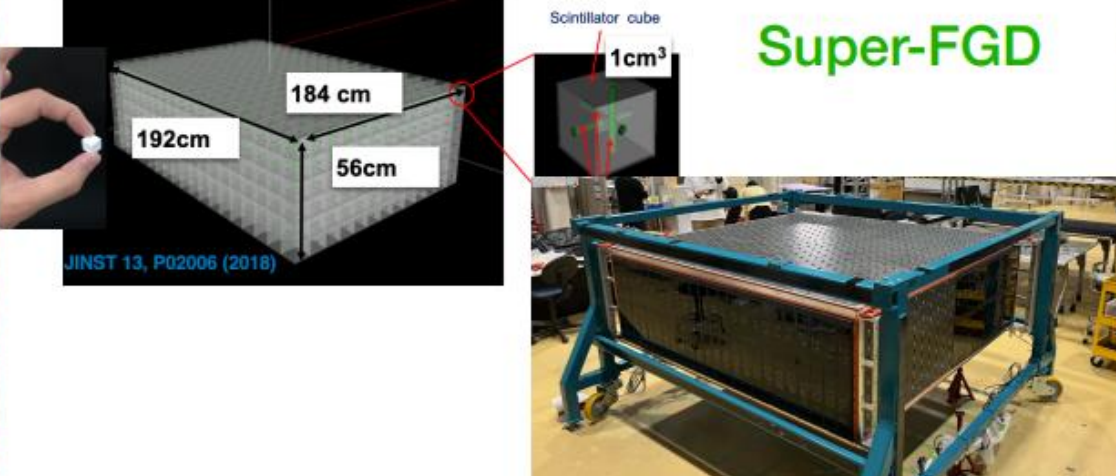
Japan: University of Tokyo, KEK, Kyoto  
University, Tokyo Metropolitan University

USA: Louisiana State University, University  
of Colorado, University of Pennsylvania,  
University of Pittsburgh, Stony Brook  
University, University of Rochester

MoU signed in 2020 → NP-07

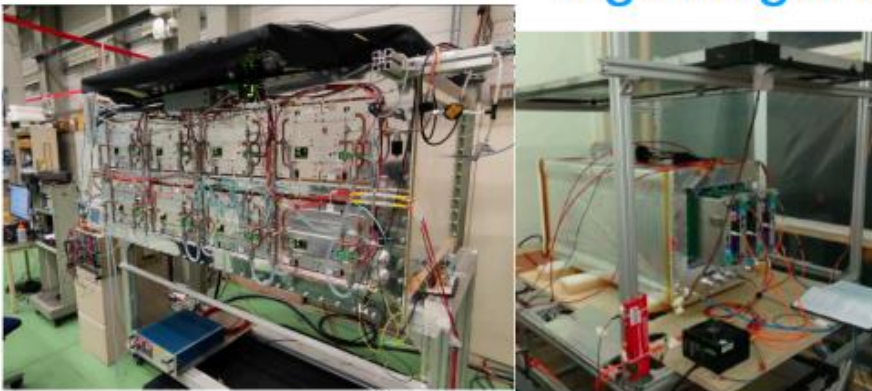
New detectors to **extend acceptance** for tracks at **high angles**

# ND280 Upgrade new detectors



**Super-FGD**

- \* New concept of detectors,  $2 \times 10^6$   $1 \text{ cm}^3$  cubes
- \* Each cube is read by 3 WLS → 3D view



**High-Angle TPCs**

- \* New TPCs instrumented with Encapsulated Resistive Anode MicroMegas (ERAM)

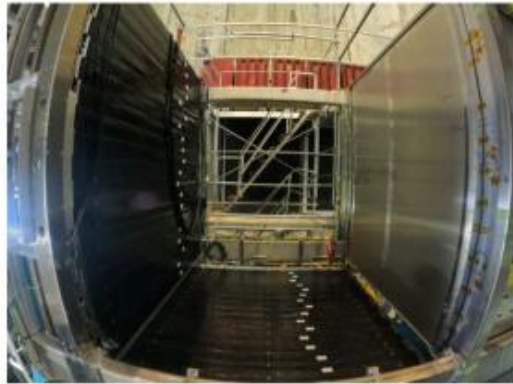


**TOF**

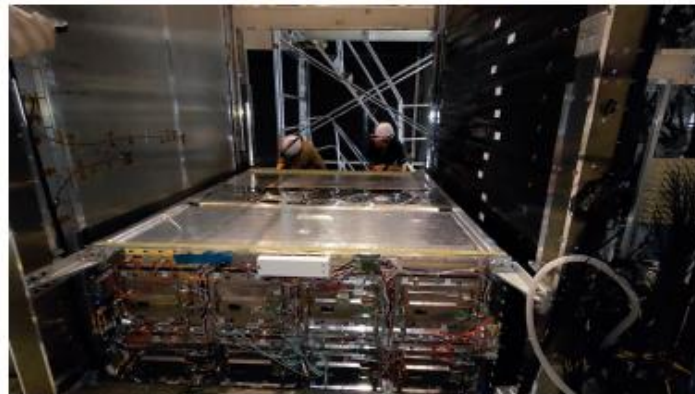
6 TOF planes to reconstruct track direction  
Time resolution  $\sim 150$  ps

# New detectors installation at JPARC

TOF installation (July 2023)



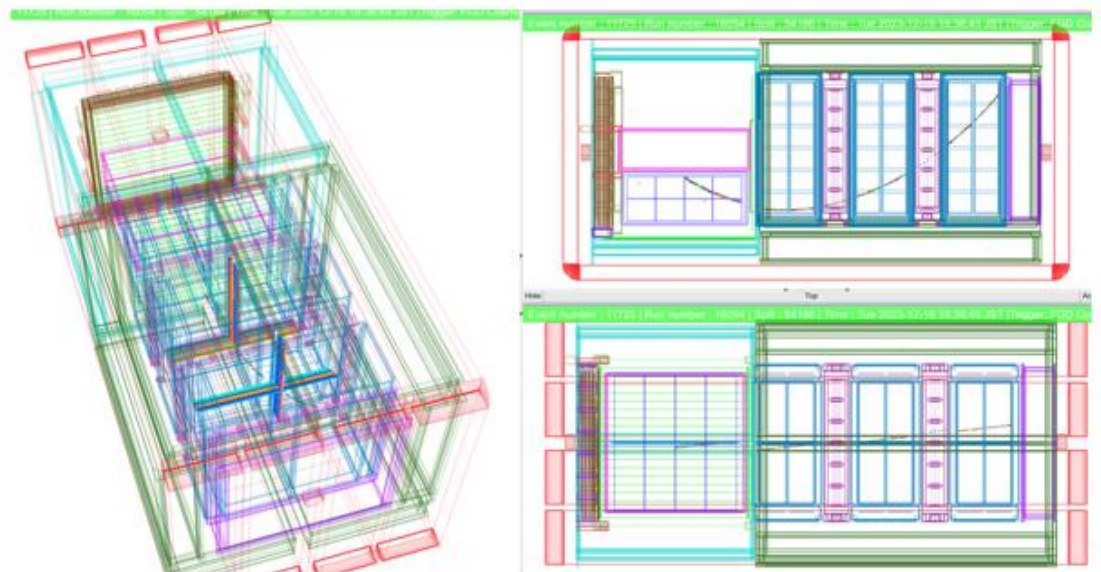
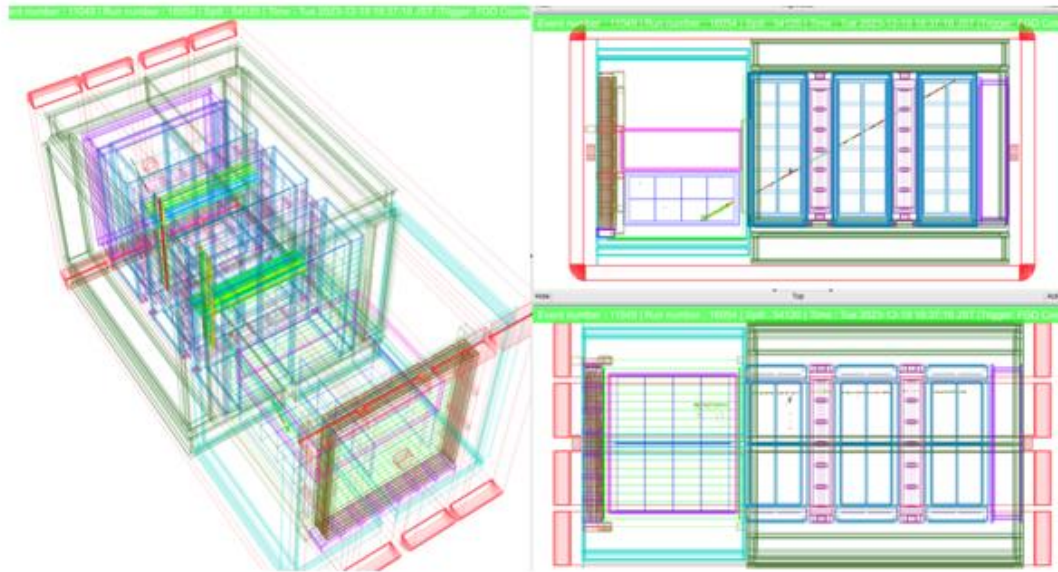
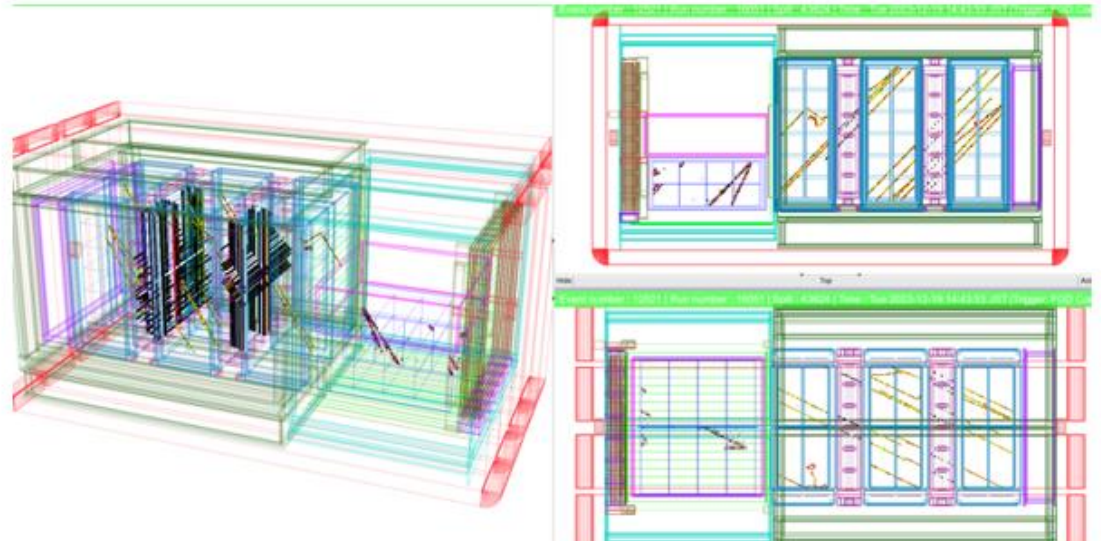
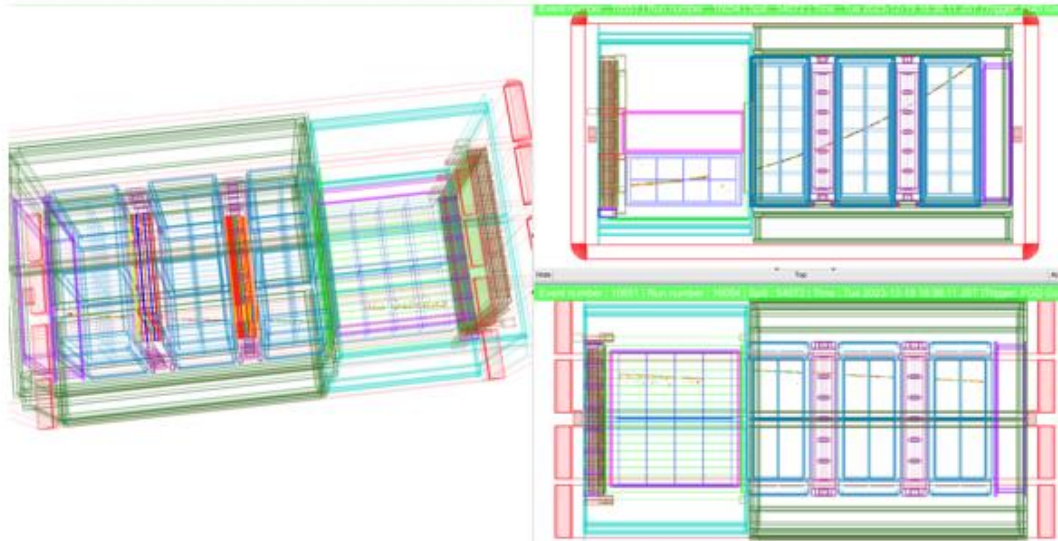
Bottom TPC installation (September 2023)



Super-FGD installation (October 2023)



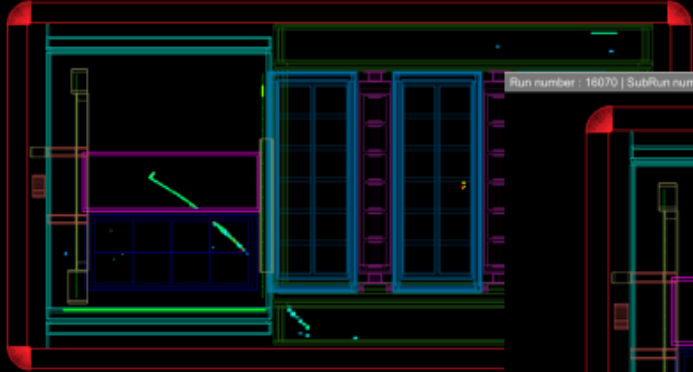
# Commissioning with Cosmics in Nov '23



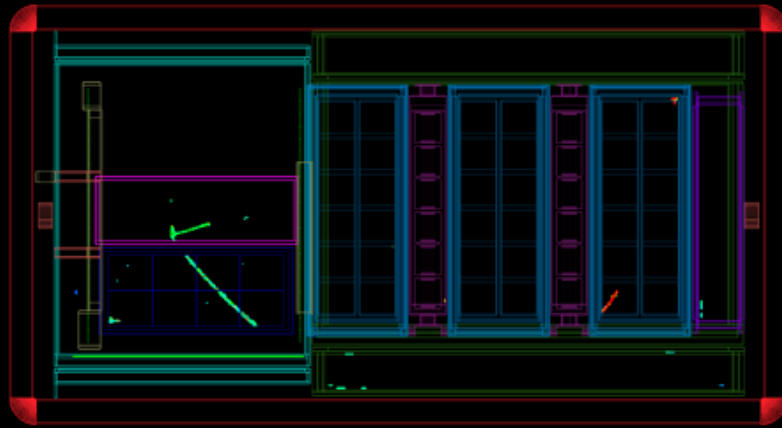
# Neutrino Beam Runs

Technical Runs in Dec'23 and in Feb'24

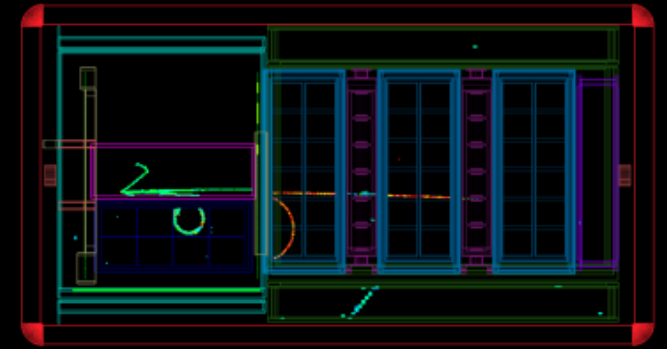
Run number : 16070 | SubRun number : 2 | Event number : 57918 | Spill : 57538 | Time : Wed 2023-12-20 22:12:15 JST | Partition : 61 | Trigger: Beam Spill



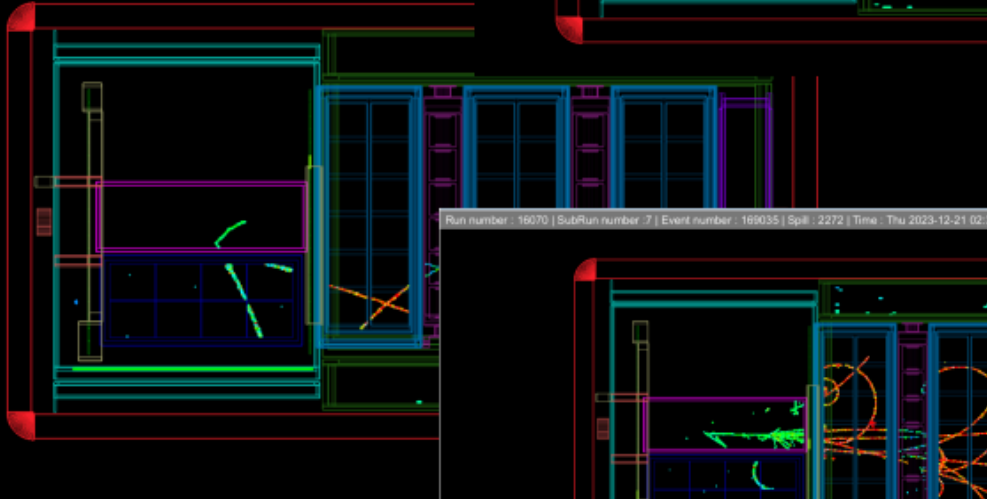
Run number : 16070 | SubRun number : 2 | Event number : 63089 | Spill : 58072 | Time : Wed 2023-12-20 22:24:20 JST | Partition : 61 | Trigger: Beam Spill



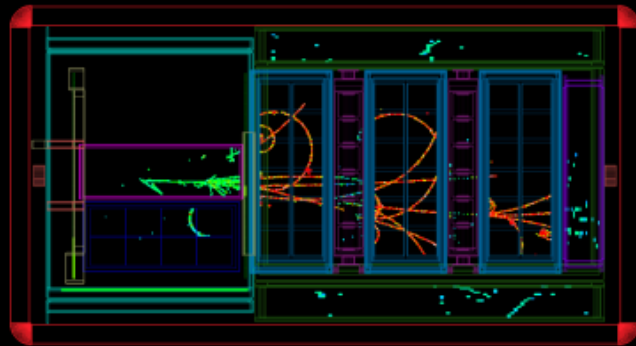
Run number : 16070 | SubRun number : 11 | Event number : 259310 | Spill : 9421 | Time : Thu 2023-12-21 06:00:10 JST | Partition : 61 | Trigger: Beam Spill



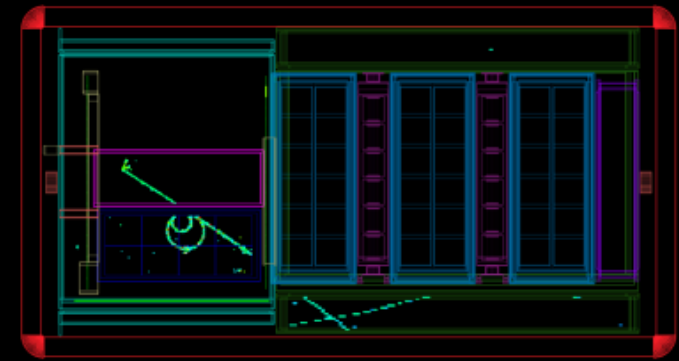
Run number : 16070 | SubRun number : 7 | Event number : 167539 | Spill : 2124 | Time : Thu 2023-



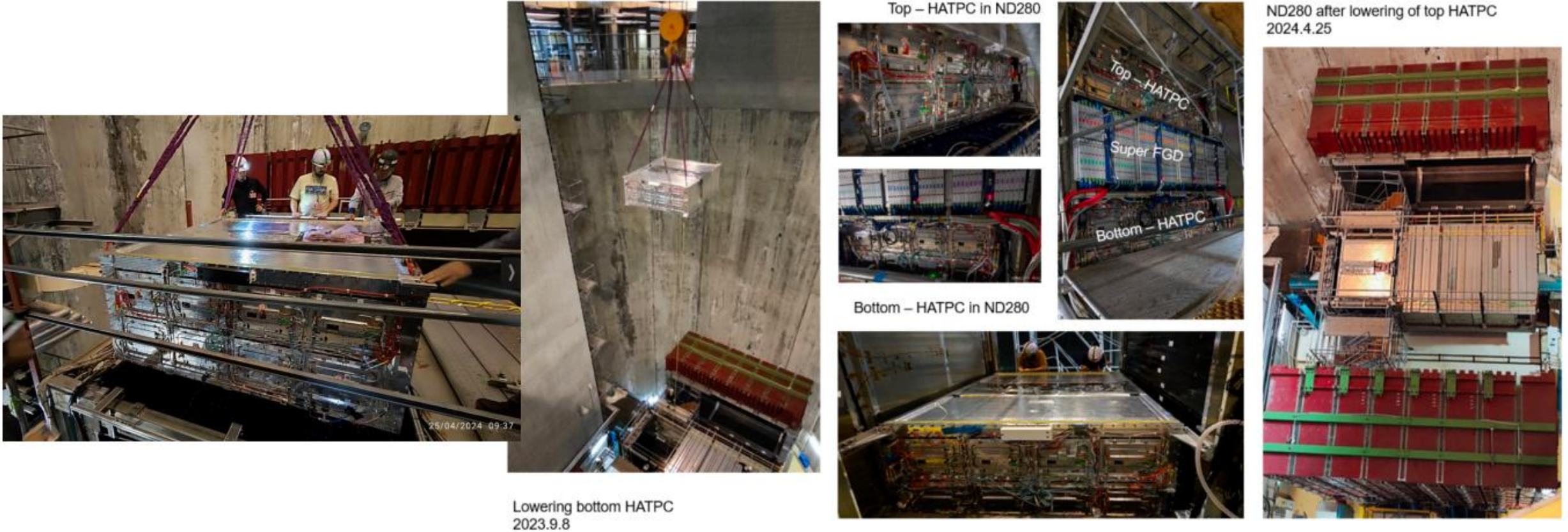
Run number : 16070 | SubRun number : 7 | Event number : 169035 | Spill : 2272 | Time : Thu 2023-12-21 02:30:36 JST | Partition : 61 | Trigger: Beam Spill



Run number : 16120 | SubRun number : 0 | Event number : 12772 | Spill : 12345 | Time : Sun 2023-12-24 17:28:50 JST | Partition : 61 | Trigger: Beam Spill



# Top-HATPC installed end April 2024



ND280 fully upgraded detector ready for next  
→ Neutrino Beam Run ... starting today



## Highlights Field Cages

Mechanical - Building, assembly and characterization

Electrical - High Voltage Insulation and Electric Field

## Highlights ERAM sensors

Production of 50 sensors and Operations experiences

Detector response, signal and impact on reconstruction → TPC performances

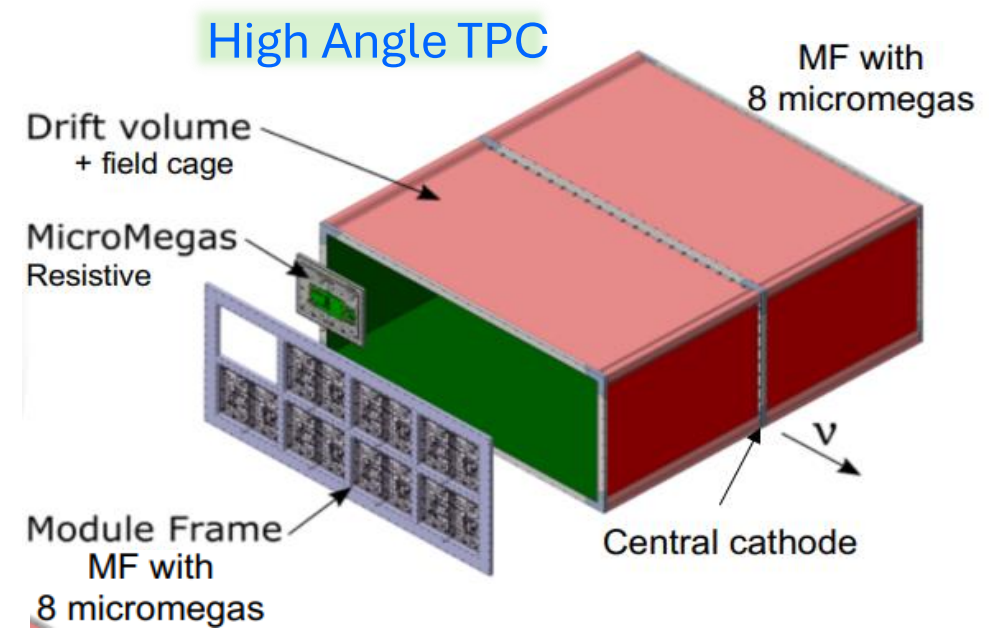
# HATPC specifications

Momentum resolution  $\sigma_p/p < 9\%$  at 1GeV/c  
(neutrino energy)

Energy resolution  $\sigma_{dE/dx} < 10\%$   
(PID muons and electrons)

Space resolution  $O(500 \mu\text{m})$   
(3D tracking & pattern recognition)

Low material budget walls  $\sim 3\% X_0$   
(matching tracks from neutrino active target)



## Atmospheric pressure TPC

- Gas: T2K mixture (Ar-CF<sub>4</sub>-isoC<sub>4</sub>H<sub>10</sub> = 95-3-2)
- Gas contaminants better than O(10 ppm) level
- Drift length 1m
- Central Cathode @ -27kV
- E field unif.  $< 10^{-3}$  @ 1cm from walls
- Low material budget, thin walls
- Active volume  $\sim O(3\text{m}^3)$

## Resistive MicroMegas sensors (ERAMs)

- Overall anode active surface  $\sim O(3\text{m}^2)$
- Sampling length  $\sim 80\text{-}160 \text{ cm}$
- pads  $\sim 1\text{x}1\text{cm}^2$
- 10k+10k channels / TPC @ End Plates (Anodes)

# Some HATPC features

**Field Cages** → thin walls, lightweight, robust & compact

→ Thin walls, low Z, solid dielectric composite materials

→ Rectangular shape to minimize dead space & maximize tracking volume

→ Electric field uniformity better than  $10^{-3}$  @ 1cm from walls by

**MicroMegas detectors**

→ Encapsulated Resistive Anode MM (ERAM)

→ Charge spread: high spatial resolution with large pads

→ Intrinsic protection against sparks: simplified & very compact FE electronics

# Field Cages – constraints & solutions

- Min dead space & max active vol in dipole magnet
  - Rectangular shape & thinnest walls & field shaping electrodes incorporated into wall
- Electric field uniformity better than  $10^{-3}$  @1cm from walls
  - Mechanical accuracy = inner surfaces planarity & parallelism  $\sim O(0.2\text{mm/m})$
  - Electrode design = Field and Mirror copper strip layers on two sides of a Kapton foil
- Low material budget walls
  - lightweight & lowest Z & robust (self supporting)

Mechanical and Electric field constraints

→ **Building process** = hand lay-up of composite materials on a mould & polymerization in autoclave at high P

- autoclave dimensions → Field Cage comprising two halves (symm flanges at central cathode position)
  - hand layup & large dimensions → several hours per process step → very long pot life epoxy resin
  - mechanical accuracy of geometry → resin curing at low T  $< O(40^\circ\text{C})$
- HV insulation mantle  $R > 1\text{T}\Omega$  and ... no HV discharges
    - geometry = several cm paths for charge from -HV strips to GND shielding (cathode flanges)
    - insulating materials = very high resistivity & dielectric strength & lowest Z

Insulation constraints

→ **Materials of choice**

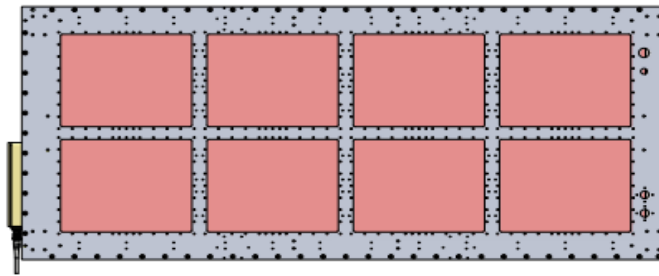
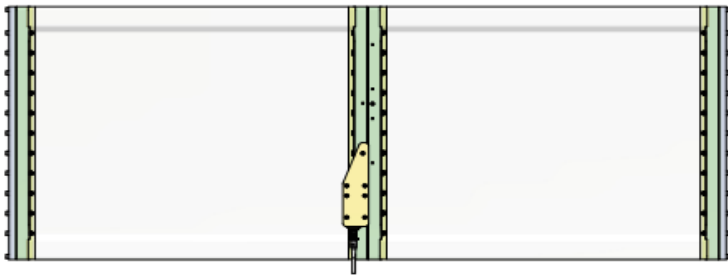
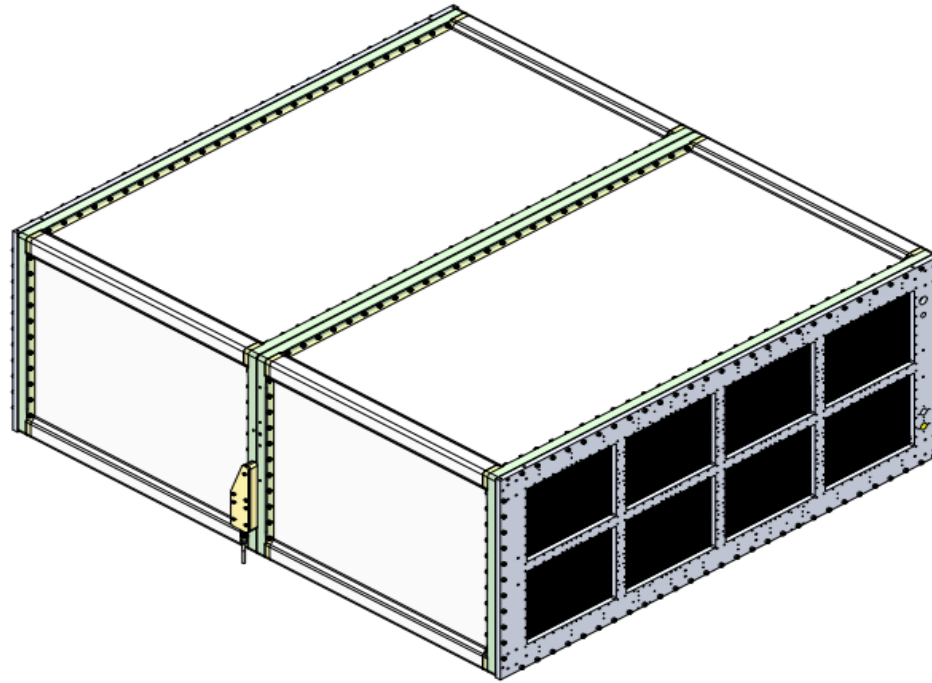
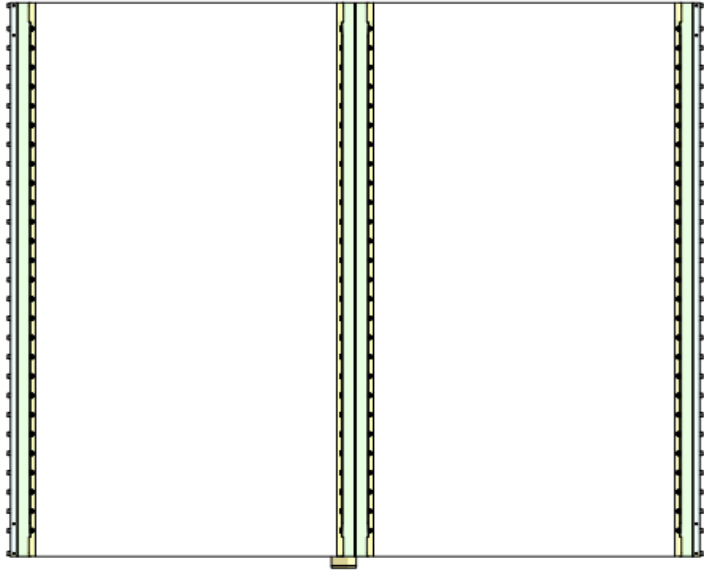
- lamination materials = Aramid polymers for peels (Twaron) and for honeycomb (Nomex paper)
- epoxy resin = very limited choice of epoxy & very important quality control against contaminants (water, ...)
- high insulation layers = Kapton and lamination at low T  $< 40^\circ\text{C}$  (no Mylar)
- box skeleton material = high quality laminated G10

# Highlights Field Cages

➔ Mechanical - Building, assembly and characterization

Electrical - High Voltage Insulation and Electric Field

# Mechanical Field Cage assembly



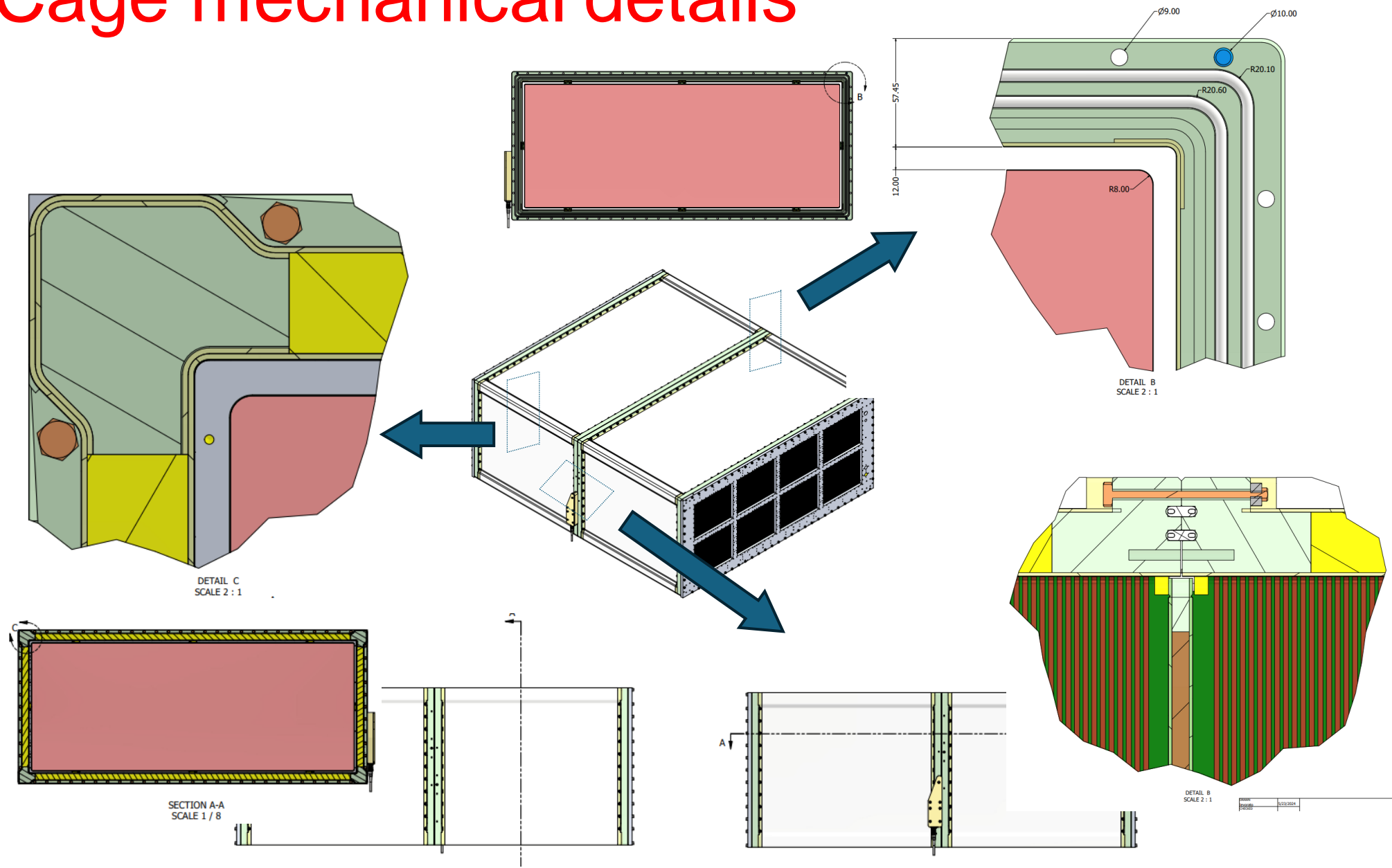
- HATPC in two half FCs
- Central cathode
- Special cathode flanges w/ HV ft
- Two End Plates (Al) supporting 8 Readout Modules each







# Field Cage mechanical details



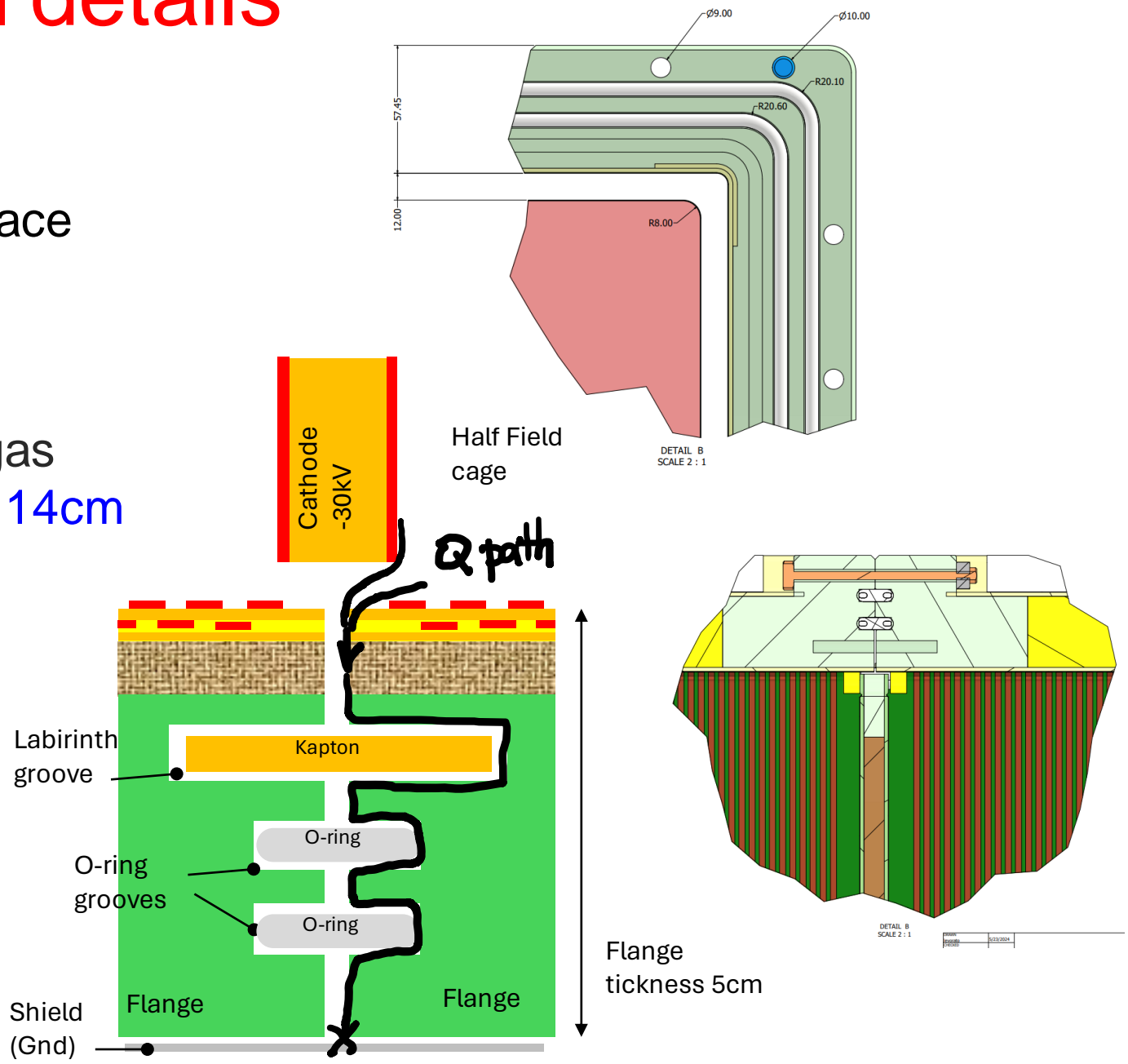
# Field Cage mechanical details

Flange thickness (5cm) too small for degrading -30kV to GND over a flat surface

## Three deep grooves

for enhancing the path from HV to GND for charge moving on surface and with gas flanges ~ 7cm thick vs labirinth lenght ~ 14cm

→ voltage drop / path length < 3kV/cm



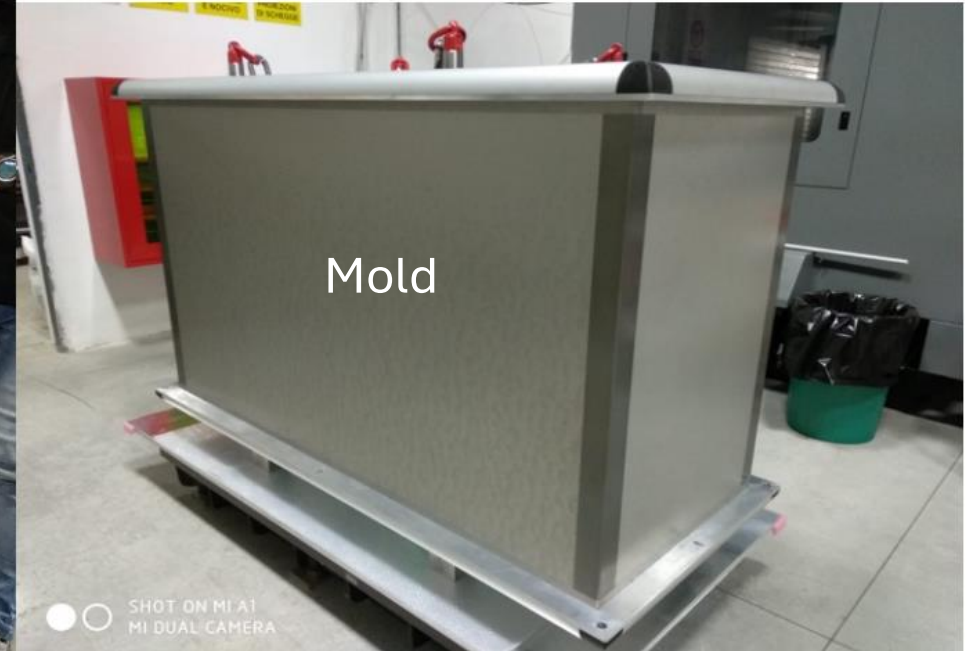
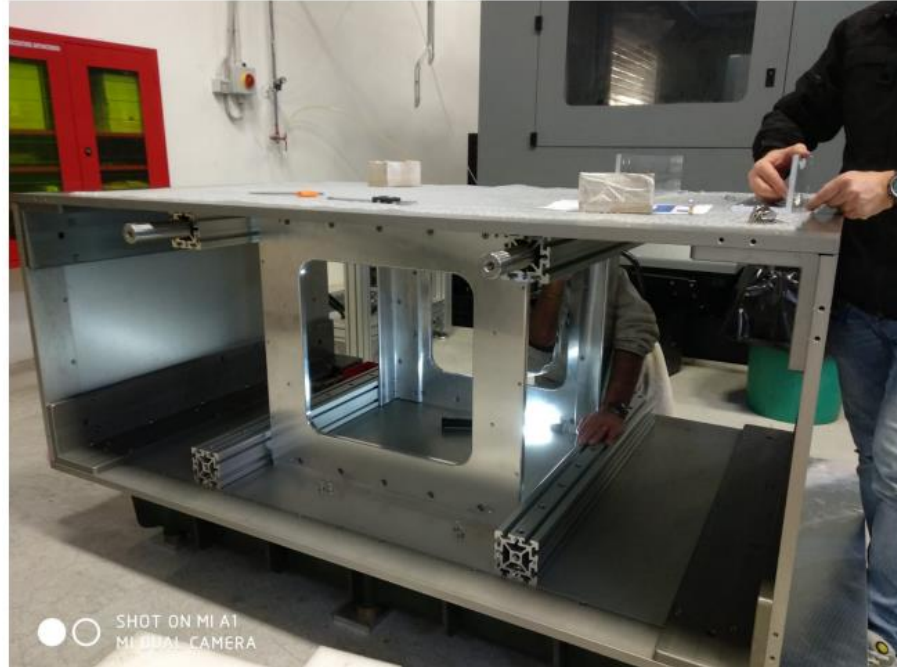
# Field Cage building, assembling and characterization

Production at NEXUS company (Barcelona) ~ 10 weeks

Validation, QC, electrical and mechanical assembly at CERN ~ 4 weeks

## Mold features

- 1cm thick Alu walls
- Anodized Surfaces
- Waviness compl. iso1302 N8
- Surfaces  $\perp$  and  $\parallel$  better than  $80\mu\text{m/m}$
- Mount / unmount geom. reproducibility with high precision



## Parts and materials

- Mold → INFN
- Double layer strip foil → CERN
- Structural parts = Flanges & Bars (G10 → ORVIM company (TV, Italy)
- Composite material & Production → NEXUS company (Barcelona)

# Field Cage building on a mould

# Field Cage building, assembling and characterization

Production at NEXUS company (Barcelona) ~ 10 weeks

Validation, QC, electrical and mechanical assembly at CERN ~ 4 weeks



- Mold preparation
- Inner Vacuum bag
- Strip Foil positioning
- Thick corners w/ Kapton tape
- Electrical tests on surfaces
- Resin samples electrical Tests

5 m perimeter x 1m height (drift length)

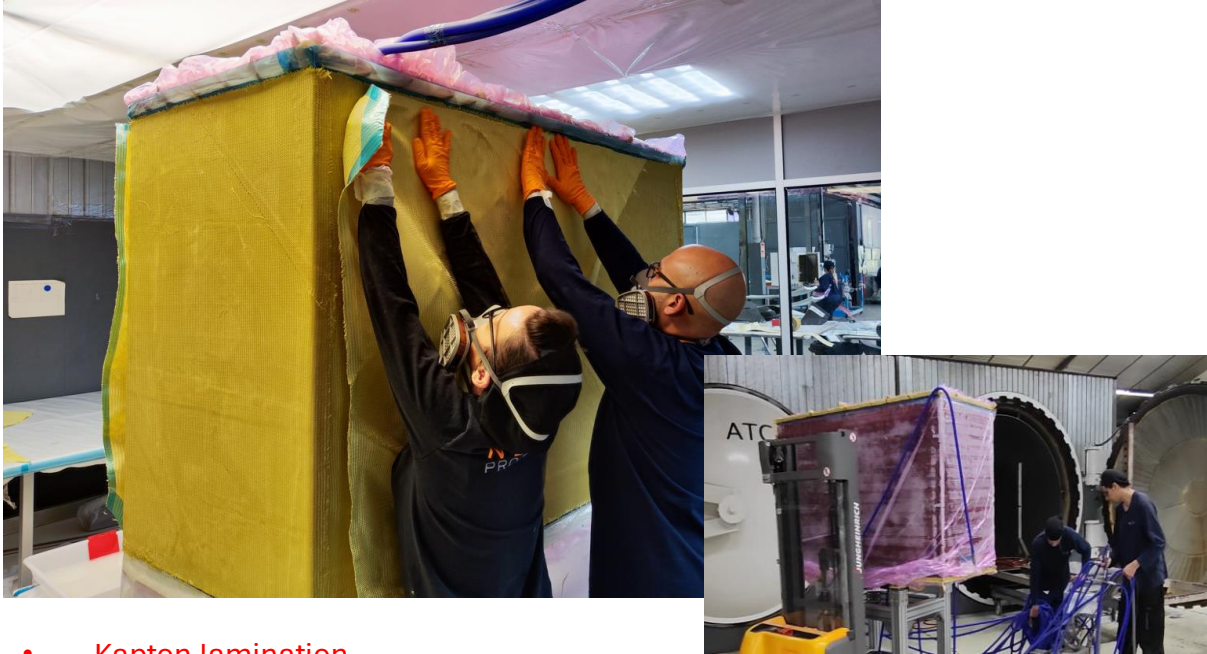
Strip foil alignment and lamination of 3 Kapton layers



- Kapton lamination
- Curing at 40C (fast)
- Electrical tests on surfaces and resin samples



# Field Cage building on a mould at NEXUS



- Kapton lamination
- Curing at 40C (fast = 12h) in autoclave
- Electrical tests on surfaces and resin samples
- First Twaron layer lamination
- Curing at 40C (fast) in autoclave

Inner Twaron peel lamination and electrical insulation QC

## Quality controls – Resistivity of early Layers

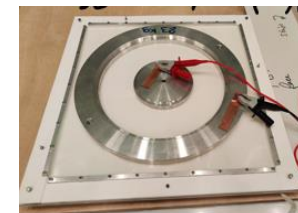
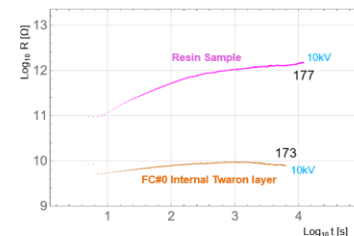
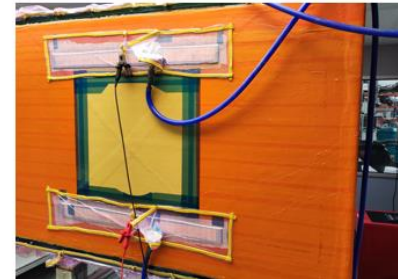
1) Resistance between mold and 40x45cm<sup>2</sup> electrode  
 -> volume resistivity of layers



2) Surface resistivity of last layer Twaron



3) Resistance between two 6x80cm<sup>2</sup> electrodes  
 -> mix of surface and volume resistivity



Resin sample (Resoltech Epoxy)

1) various methods and electrode types (optimizing contact)  
 → consistent measurements

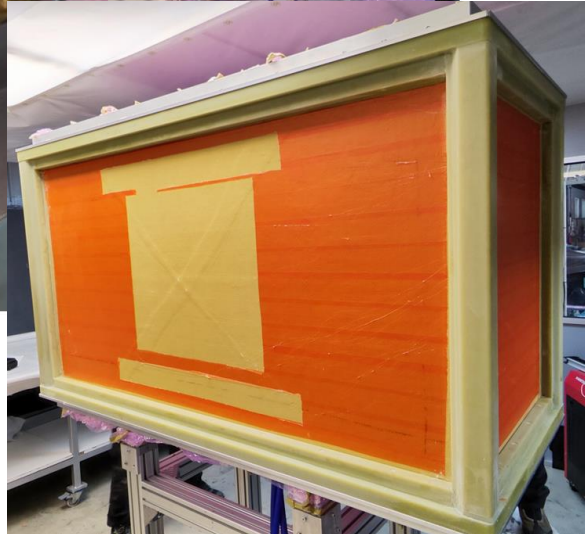
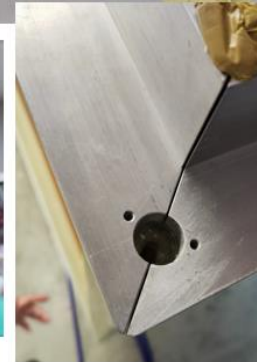
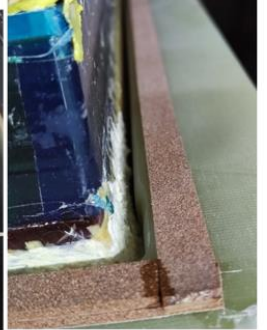
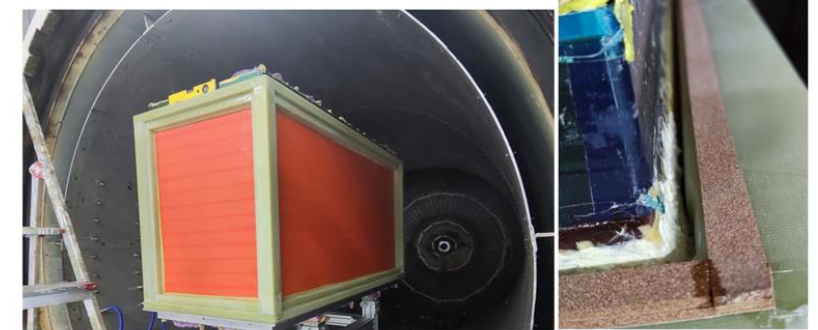
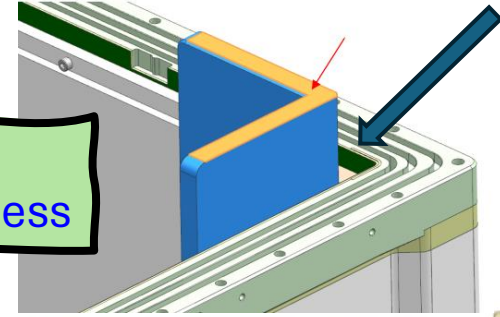
2) Resin sample  $\rho_s \sim 10 \text{ T}\Omega/\square$   
 → very good

# Field Cage building on a mould at NEXUS

Gluing G10 "skeleton"



Gluing G10 structural skeleton and casting resin on flanges for ensuring gas tightness

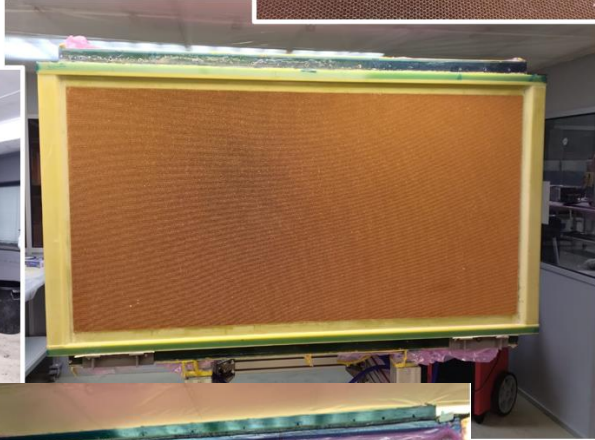


- G10 skeleton gluing
- Curing 40C in clean room

- Casting low viscosity resin on top flange (for sealing flange to laminated layers) ... in autoclave
- Curing at 40C in autoclave

# Field Cage building on a mould at NEXUS

- Gluing Nomex Honeycomb
- Curing at 40C in oven

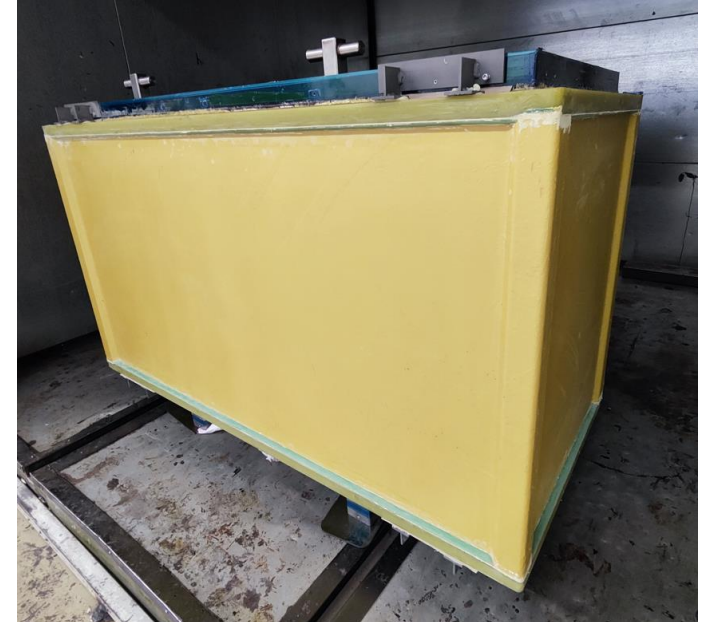


- Flipping the box top-bottom
- Resin casting on second flange
- Curing at 40C in autoclave
- Second Twaron peel lamination
- Curing at 40C in autoclave



Outer Twaron peel lamination

- Post-curing at 40C in oven (lasting as long as possible)
- Post-process machining (removing aramid and resin in excess)
- Packaging and shipping to external company (Vallmoll - Spain) for precision machining



# Field Cage building on a mould at NEXUS



precision machining  
of cathode and anode  
flanges

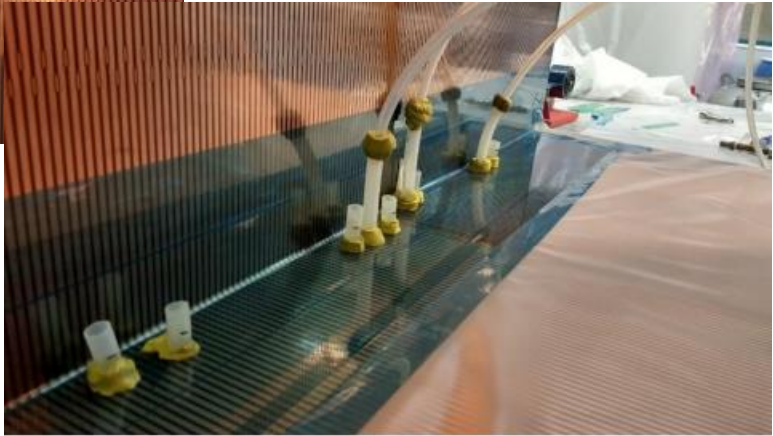


Precision machining of flages  
and finishing surfaces (polishing)



Back to NEXUS company for

- Mould removal
- Very fine polishing of flanges
- Correction of defects (eg bubbles)



Shipment to CERN



# Field Cage assembling, characterization at CERN

Inner cage surfaces polishing

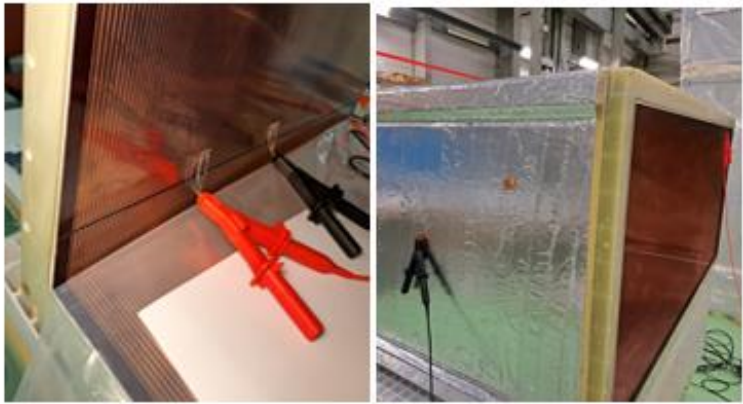
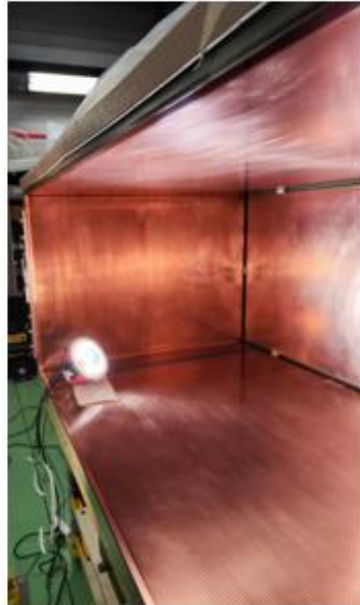


Checking grooves for o-ring and for charge labyrinth on cathode flanges

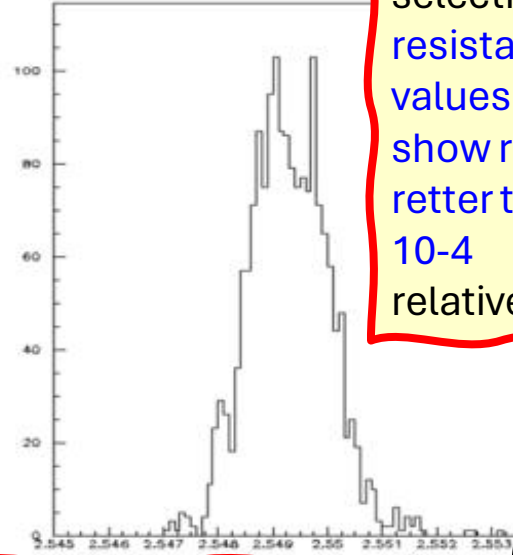
Looking for defects on strips and strip-strip short-circuits and repairing them



Soldering voltage divider resistors

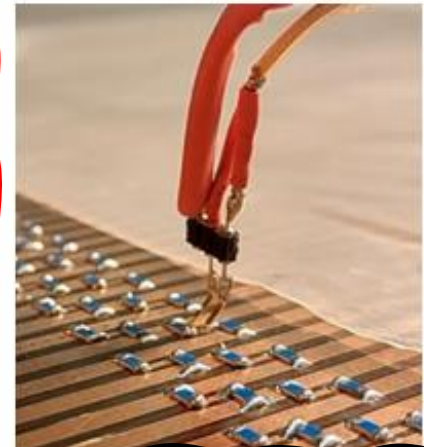


Measuring strip-strip and strip-shield insulation at high voltage



Due to resistor selection, resistance values show rms better than  $10^{-4}$  relative

Measuring single resistors

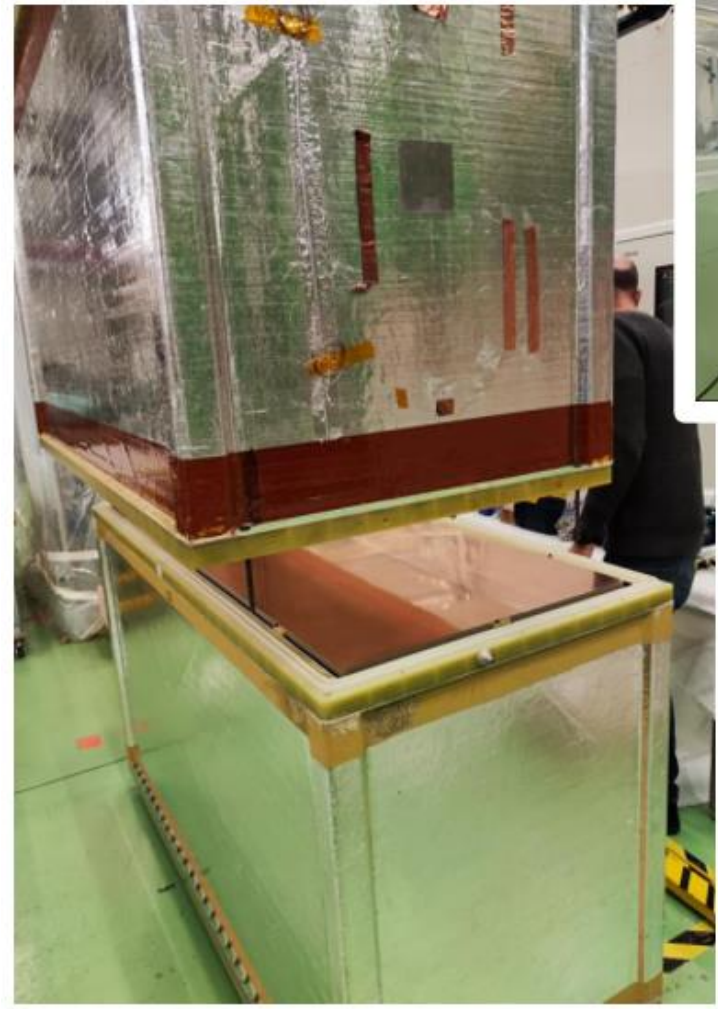


Mantle Resistance  $> 2T\Omega \sim 2000 \times$  voltage divider R

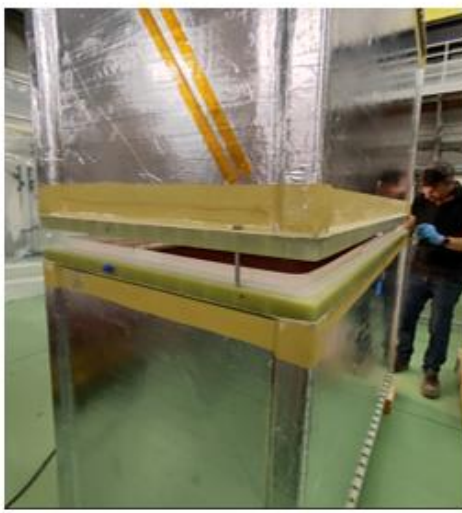
Two voltage dividers In parallel  $\sim 400$  resistors each  $\Rightarrow$  Overall R  $\sim 1G\Omega$

# Field Cage assembling, characterization at CERN

Vertical assembly of two Field Cages into HATPC



Cathode assembly



Cathode assembly



High Voltage feedthrough external connection



Connection of last strips to cathode and to high voltage feedthrough

High voltage tests after assembly



# Field Cage assembling, characterization at CERN

## Gas leakage qualification

1) He leak tested w/ sniffer (air + 30mbar of He)

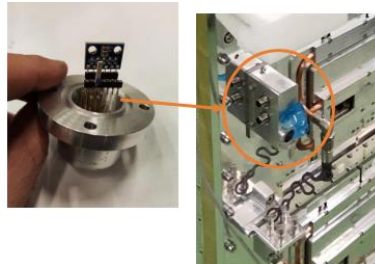
⇒ Local Leaks <  $10^{-4}$  mbar L / s  
(considering He ~ 1% gas)

2) Tested against gas density changes

- He Over-pressure (+20mbar)
- Air Under-pressure (-20mbar)

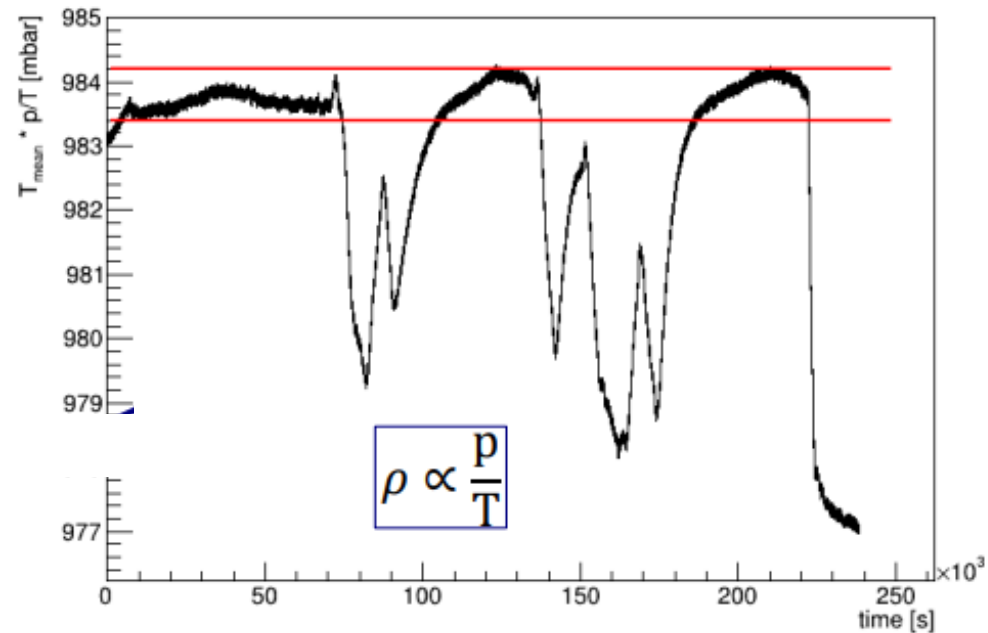
Several T,P,RH sensors  
Inside FC

BME280 –  $T_{cage}$ , P, RH  
IR sensor –  $T_{gas}$   
Thermocouple and Pt100  
Voltage divider current meas.



Gas density corrected  
for Volume variation (due to Pin - Pout)

$$= \frac{P_{in}(t)}{T_{in}(t)/T_{in}(0)} \left(1 - \frac{\Delta V}{V_0}\right) (P_{in} - P_{out})$$



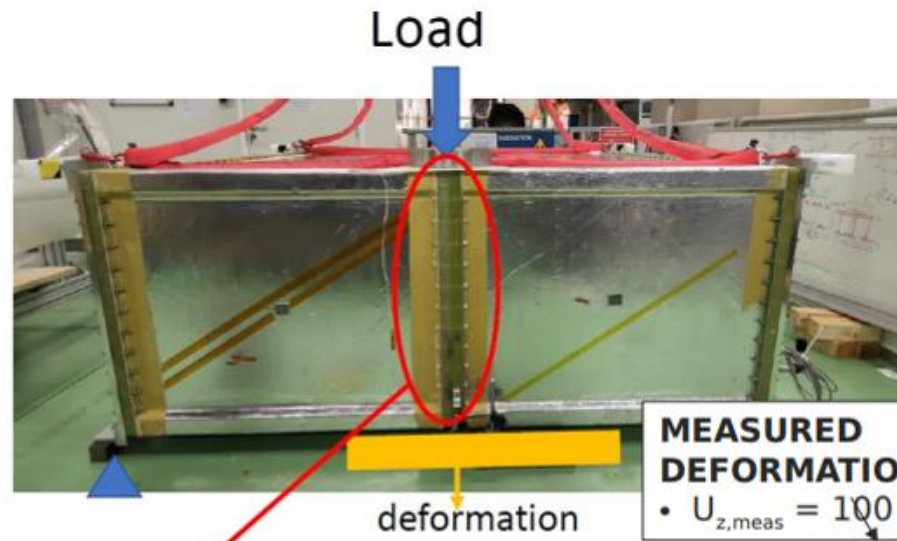
⇒ Overall Leak <  $10^{-3}$  mbar L / s

# Field Cage assembling, characterization at CERN

**Mechanical qualification**

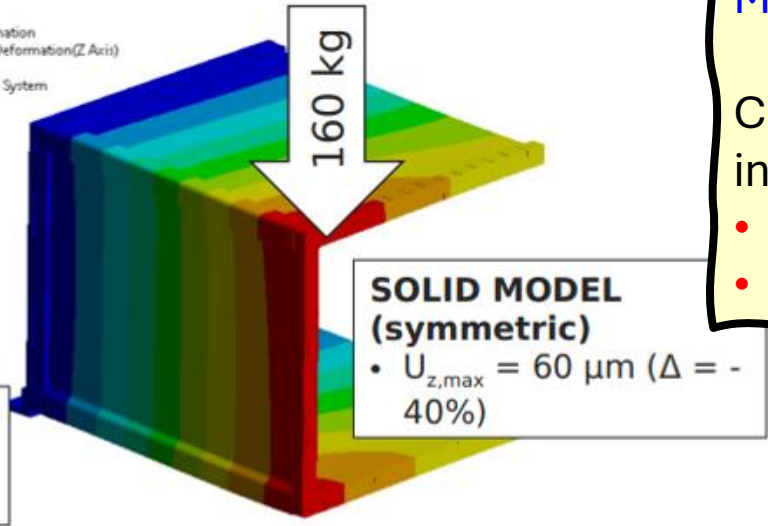
Comparison with FEM models in fair agreement with

- load tests and
- deformation vs pressure

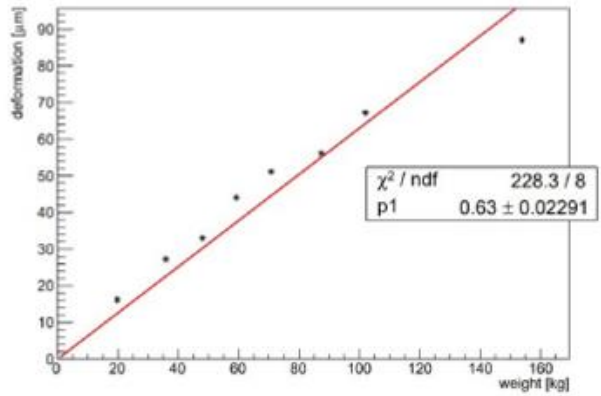


**MEASURED DEFORMATION**

- $U_{z,meas} = 100 \mu\text{m}$

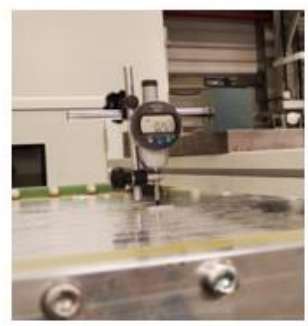


G10 screws  
(No metal near cathode)



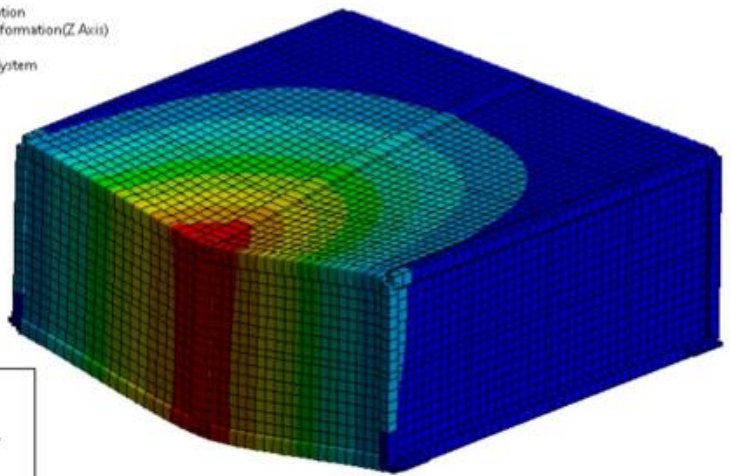
Load test performed up to 160 kg

Around  $\sim 0.6 \frac{\mu\text{m}}{\text{kg}}$  of deformation w.r.t. horizontal position



**Shell Test**  
Directional Deformation  
Type: Directional Deformation(Z Axis)  
Unit: mm  
Global Coordinate System

0.07 Max  
0.061  
0.052  
0.044  
0.035  
0.026  
0.018  
0.0091  
0.00049  
-0.0081 Min

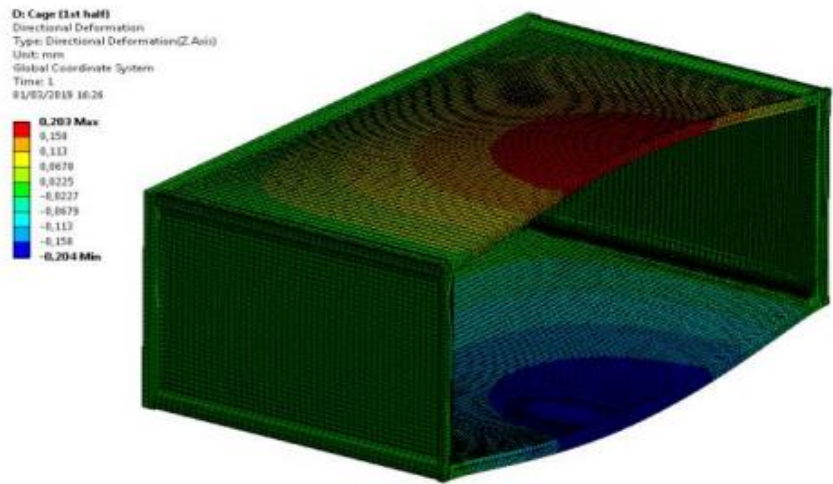


**SHELL MODEL**

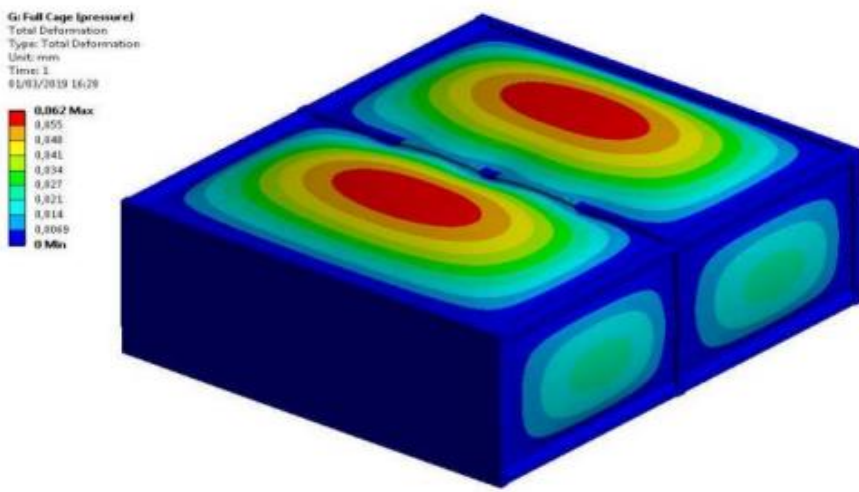
- $U_{z,max} = 70 \mu\text{m}$  ( $\Delta = -30\%$ )

# Field Cage assembling, characterization at CERN

ZERO axial contribution of the cathode panel



FULL axial contribution of the cathode panel



Mechanical qualification  
FEM model of “Zero axial contribution from Cathode” in fair agreement with load measurements and measured deformations with pressure

Max total deformation ~ 200 μm

Max total deformation ~ 60 μm

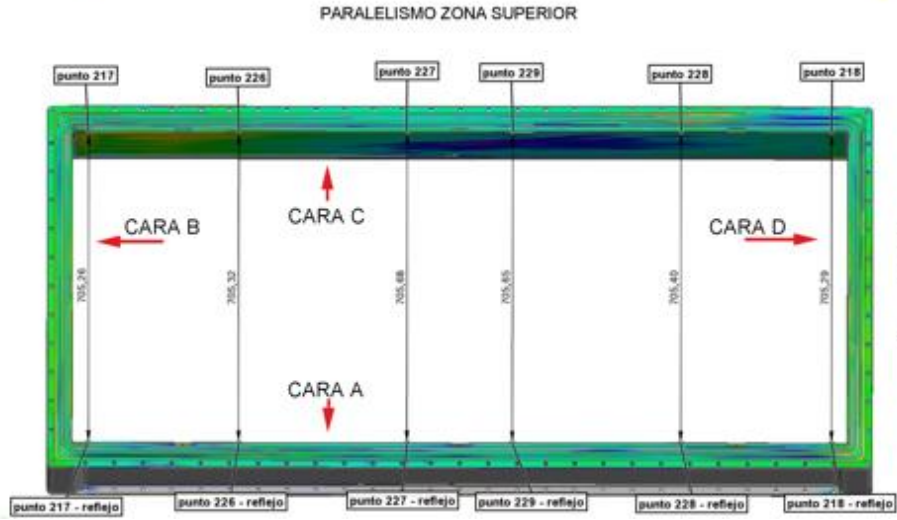
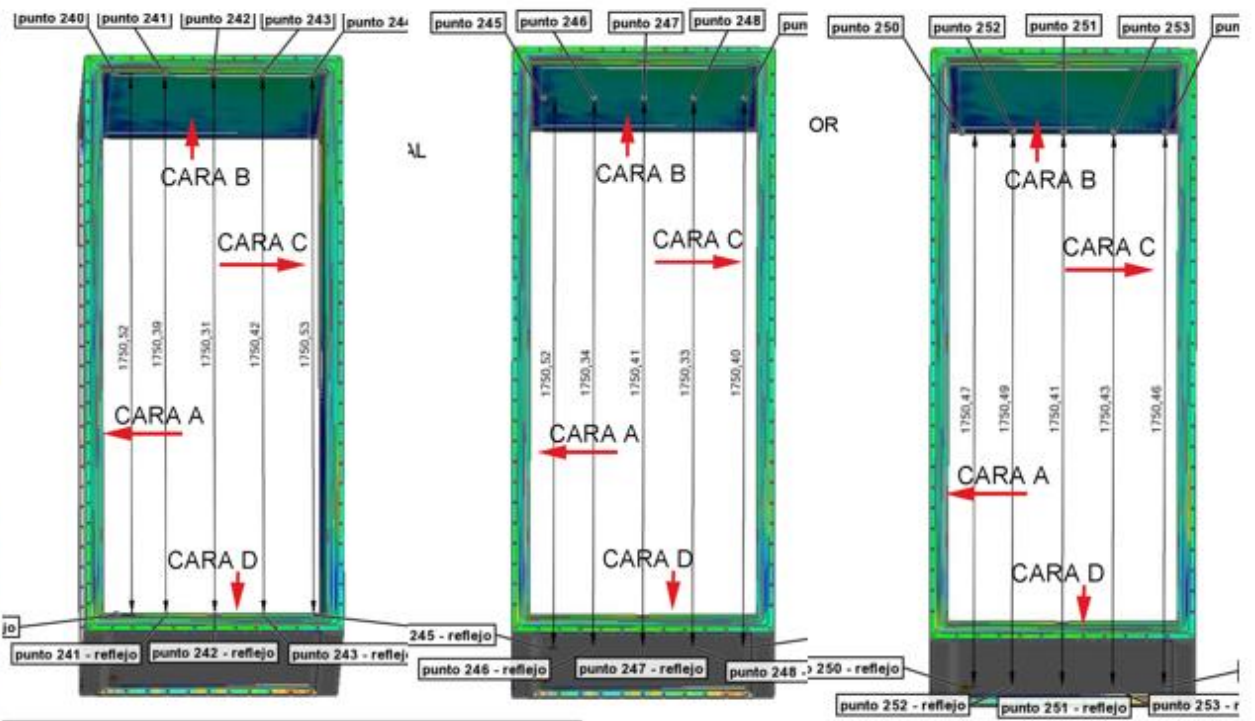
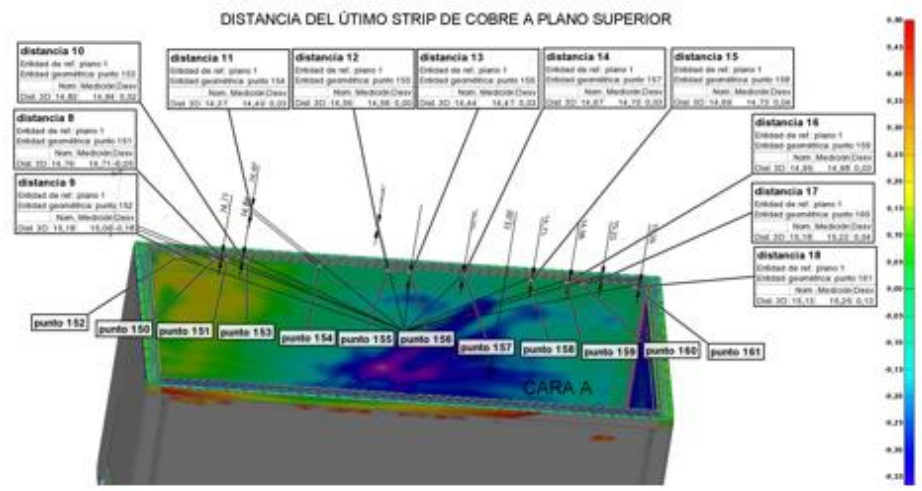
**Simulation:**  
Max deformation of large faces: ~ 50  $\frac{\mu\text{m}}{\text{mbar}}$

**Data:**  
Max deformation of large faces: ~ 50  $\frac{\mu\text{m}}{\text{mbar}}$   
Max deformation of small faces: ~ 8  $\frac{\mu\text{m}}{\text{mbar}}$   
Almost linear in the studied pressure range

Cathode panel effect in constraining the flanges deformation is negligible

# Field Cage assembling, characterization at CERN

Metrology NEXUS – single Field Cage box

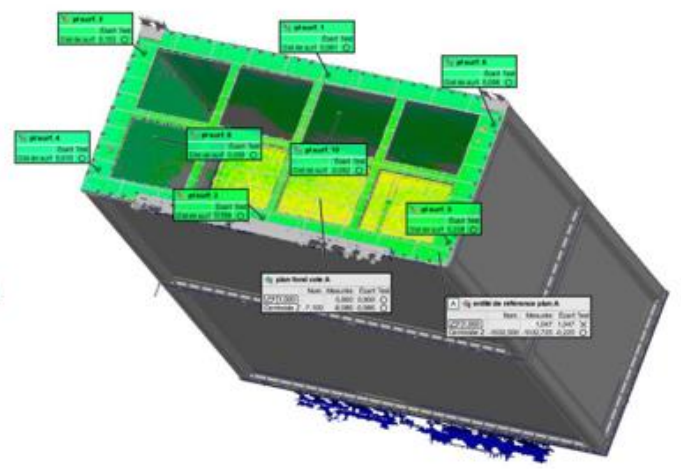
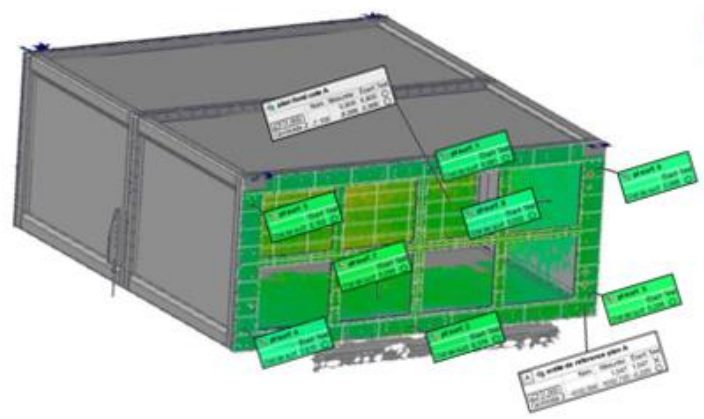
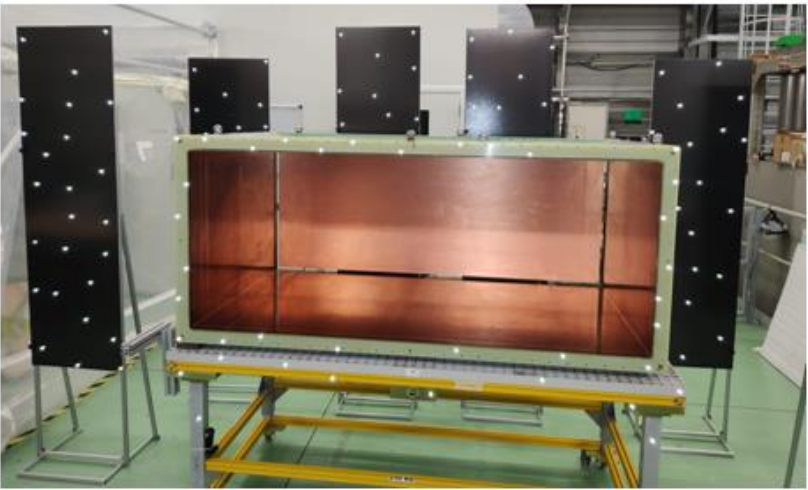
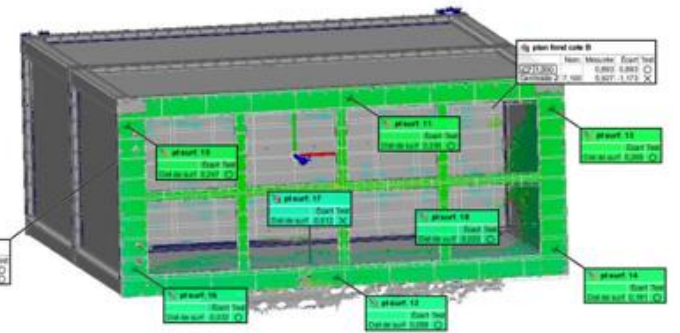
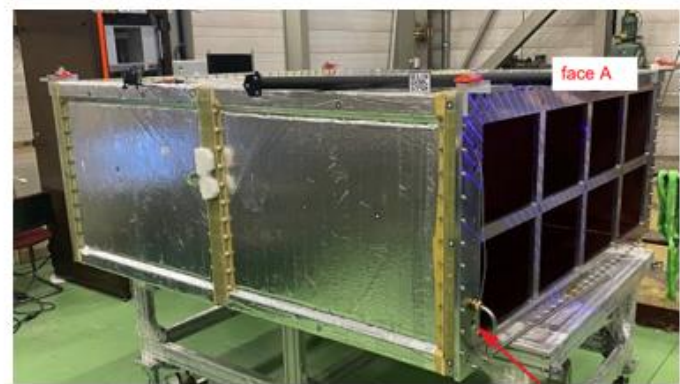
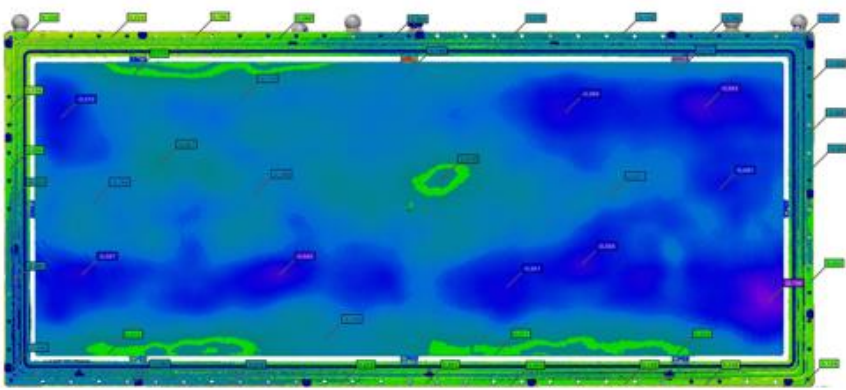


Reached limits of composite material technique  
 Large dimensions and hand lay-up

Tolerances and specifications at a level better than 300µm/m for planes parallelism and ortogonality and better than ISO1302-N8 for waviness are respected with few localized acceptable exceptions

# Field Cage assembling, characterization at CERN

Metrology CERN – whole HATPC

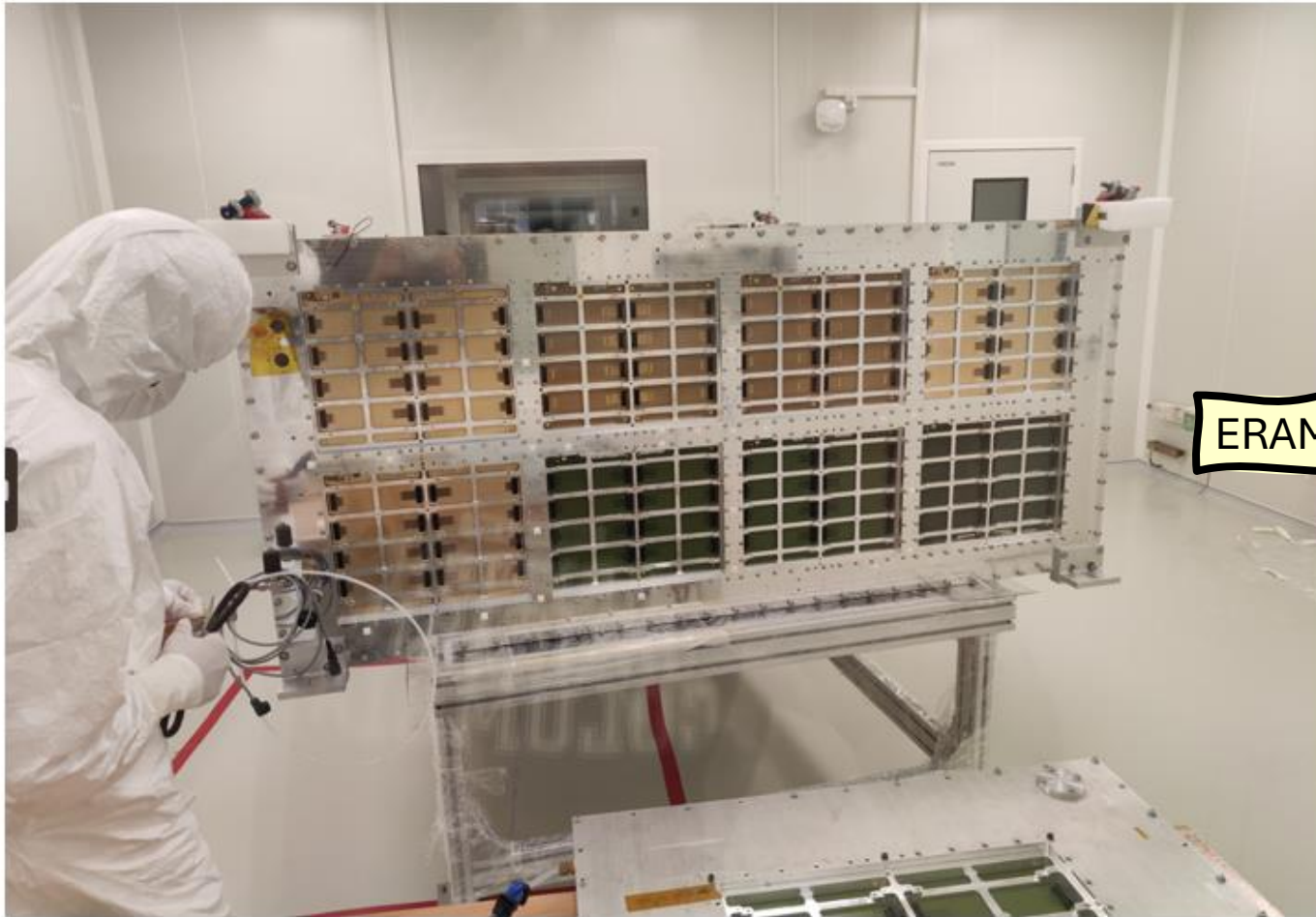


Metrology at CERN Bottom–HATPC (2023)  
(Two separate cages and cathode)

Measured internal geometry after assembly agrees with nominal CAD with pull better than 300µm with few localized, acceptable exceptions

# Field Cage assembling, characterization at CERN

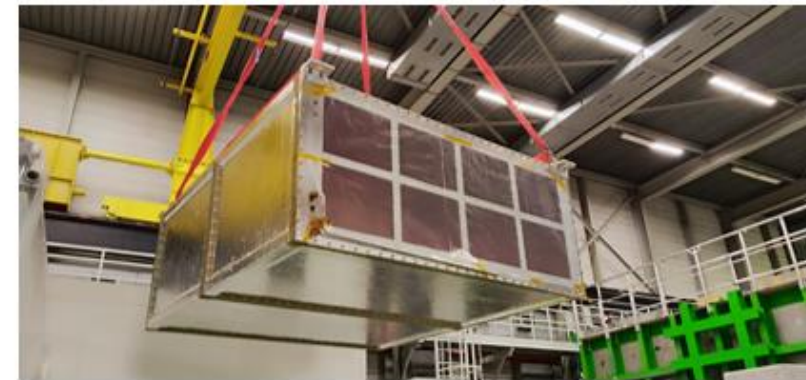
Assembly 16 ERAMs in Clean room



Grey tent area in front of Clean Room  
large entrance for enhanced clean conditions



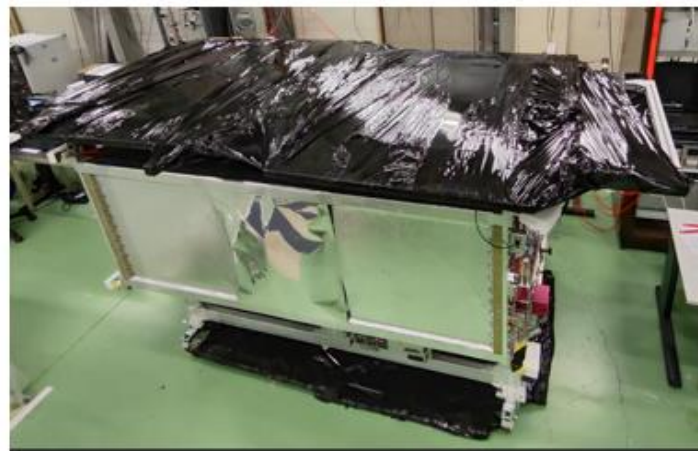
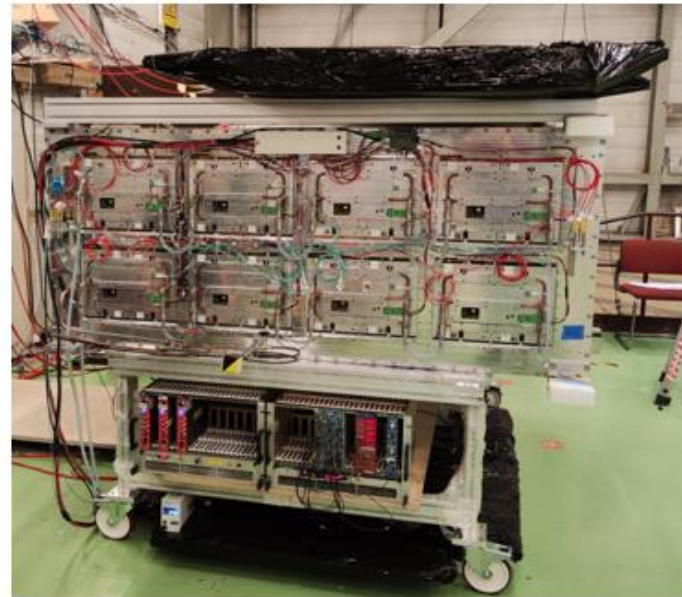
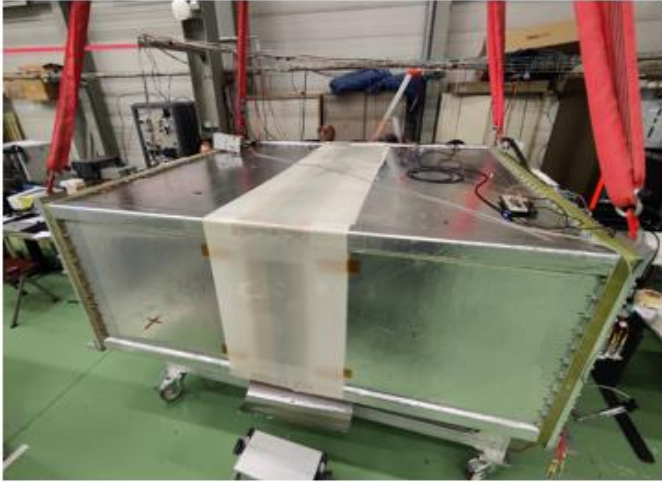
ERAMs very sensitive to dust...





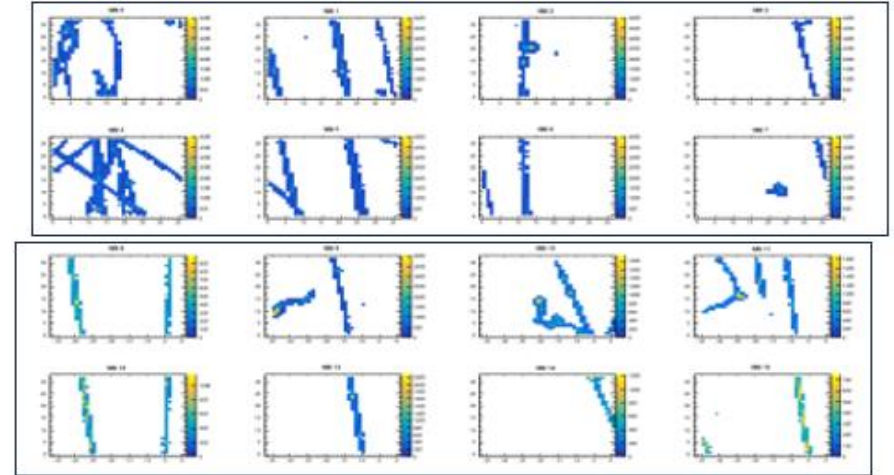
# Field Cage assembling, characterization at CERN

Commissioning at CERN with Cosmic Rays

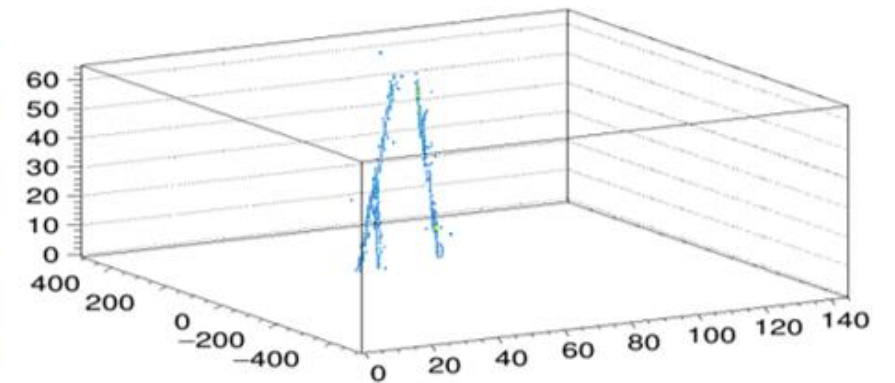


Cosmic shower ewnt

Projection on Anode End Plate 2



Projection on Anode End Plate 1



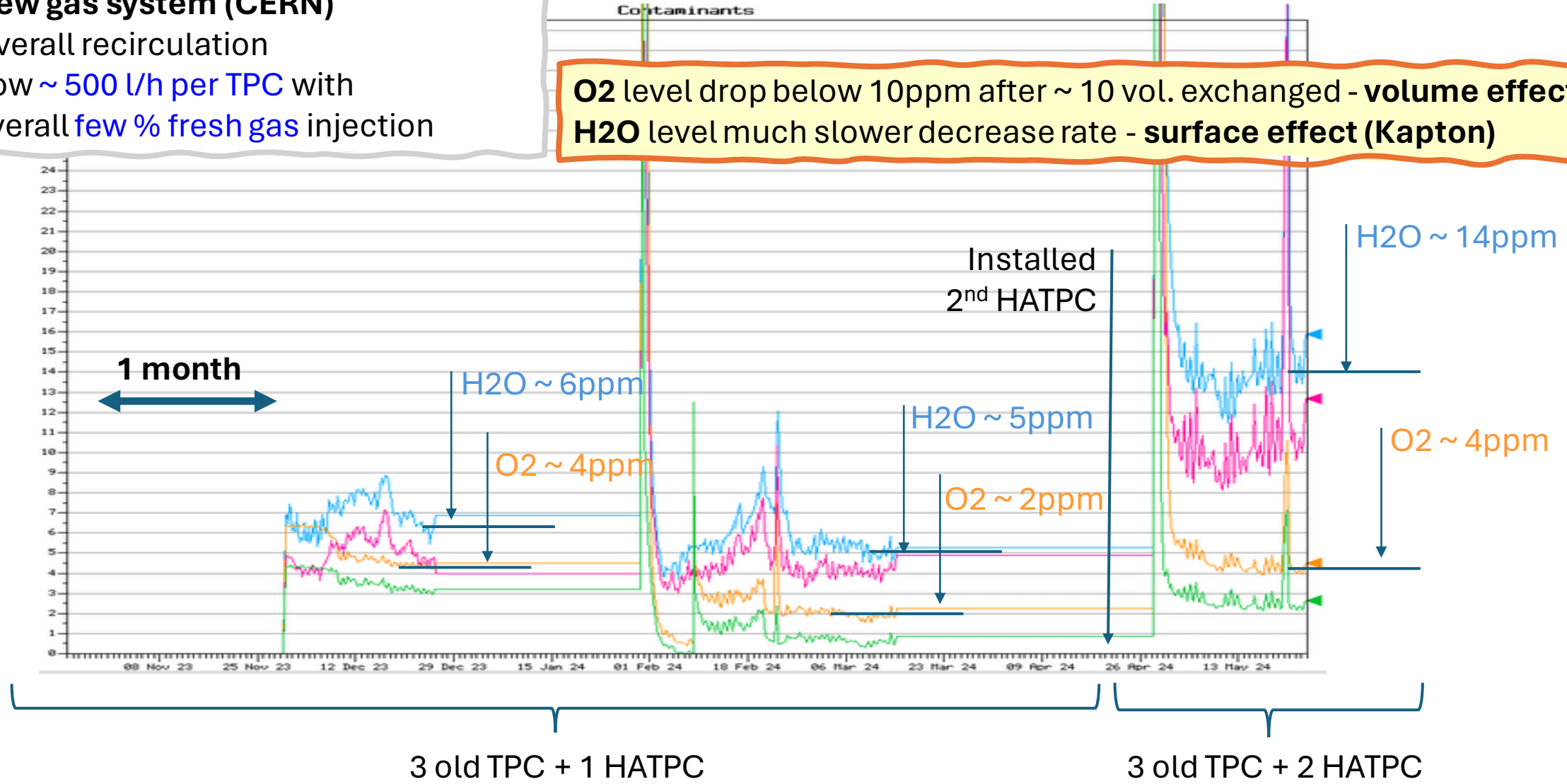
Cosmic tracks interaction ewnt

# Field Cage assembling, characterization at JPARC

Gas contamination from Field Cage – O2 and H2O

**New gas system (CERN)**  
Overall recirculation flow ~ 500 l/h per TPC with overall few % fresh gas injection

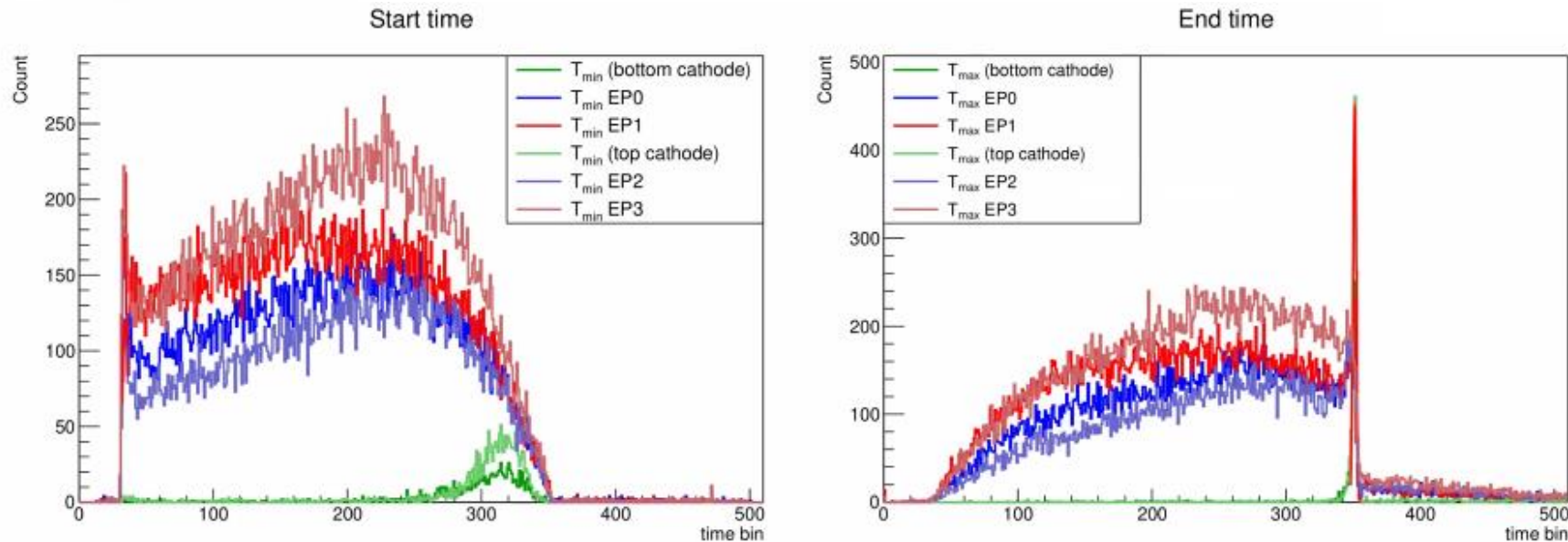
**O2 level drop below 10ppm after ~ 10 vol. exchanged - volume effect**  
**H2O level much slower decrease rate - surface effect (Kapton)**



# Field Cage assembling, characterization at JPARC

Gas contamination from Field Cage – O<sub>2</sub> and H<sub>2</sub>O

## Drift velocity



Drift velocity in bottom HATPC:  $7.769 \pm 0.005$  cm/ $\mu$ s

Drift velocity in top HATPC:  $7.772 \pm 0.005$  cm/ $\mu$ s

Perfect agreement  
with expectations

# Highlights Field Cages

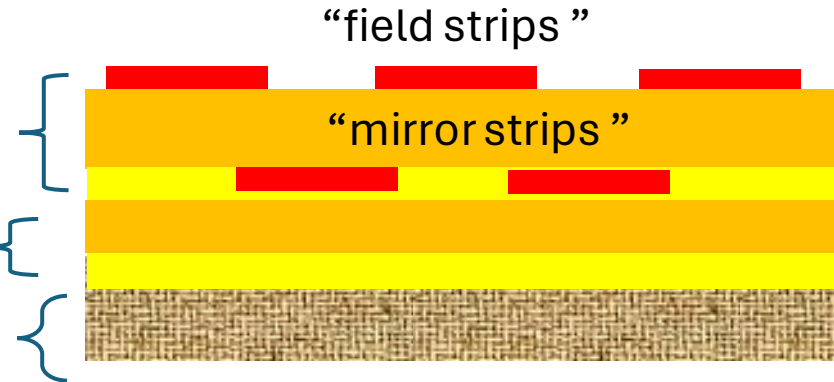
Mechanical - Building, assembly and characterization

 Electrical - High Voltage Insulation and Electric Field

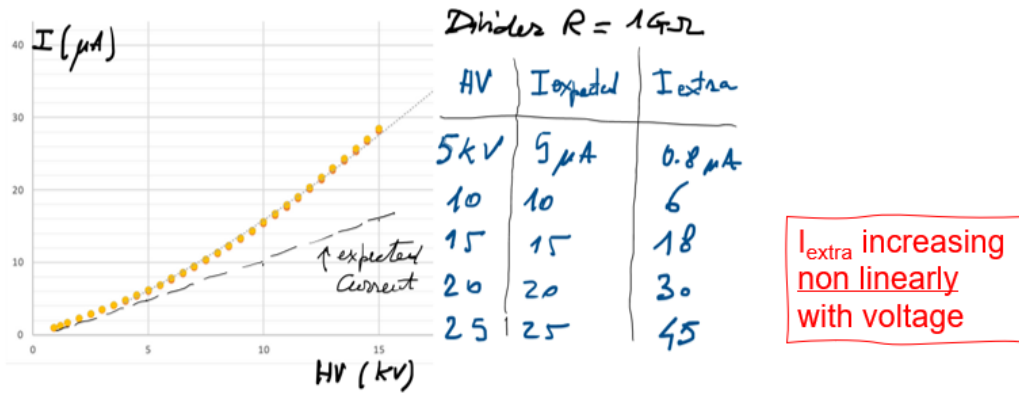
# Insulation issue in full scale FC prototype

Innermost layers stack (first full scale FC prototype)

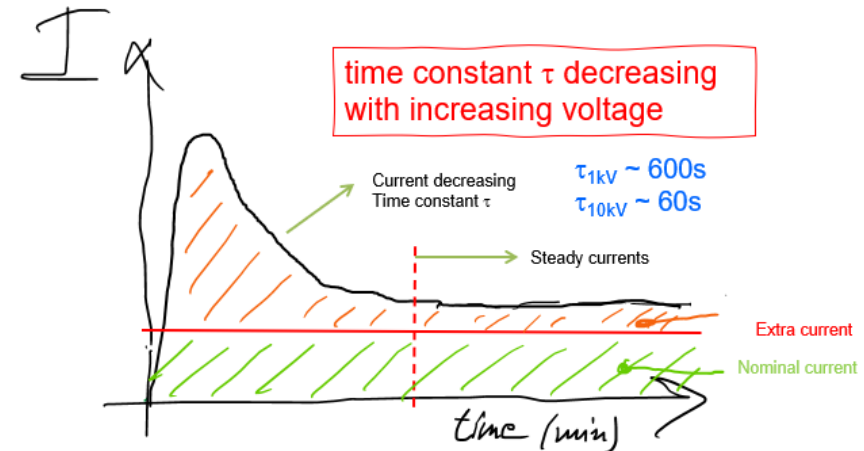
Material	Thickness
Cu Strips on Kapton foil (electrodes)	Cu 17 $\mu$ m / Kapton 50 $\mu$ m / Cu 17 $\mu$ m
“Coverlay” (strip insulation / protection)	Glue 20 $\mu$ m / Kapton 25 $\mu$ m
Aramid Fiber Fabric (Twaron™)	2mm



Current drawn by voltage divider starting in large excess wrt nominal at power on and slowly decreasing to lower value but still in excess



Current drawn by voltage divider starting in large excess wrt nominal at power on and slowly decreasing to lower value but still in excess



Extra current is internal – flowing trough / in parallel to voltage divider

- Divider current same as delivered by Power Supply

- No leakage

Extra current is internal – flowing trough / in parallel to voltage divider

Divider current same as delivered by Power Supply

- No leakage

**Observed extracurrents in excess wrt expected from voltage divider**

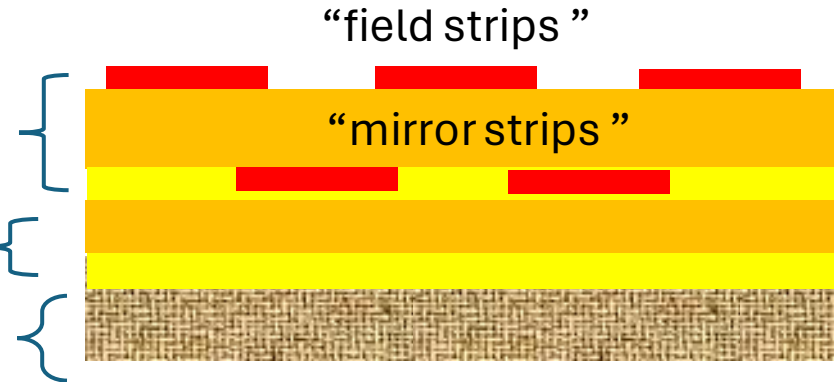
Reproducible I values (up to 25kV... when hysteresis happened)

Reproducible I values (up to 25kV... when hysteresis happened)

# Insulation issue in full scale FC prototype

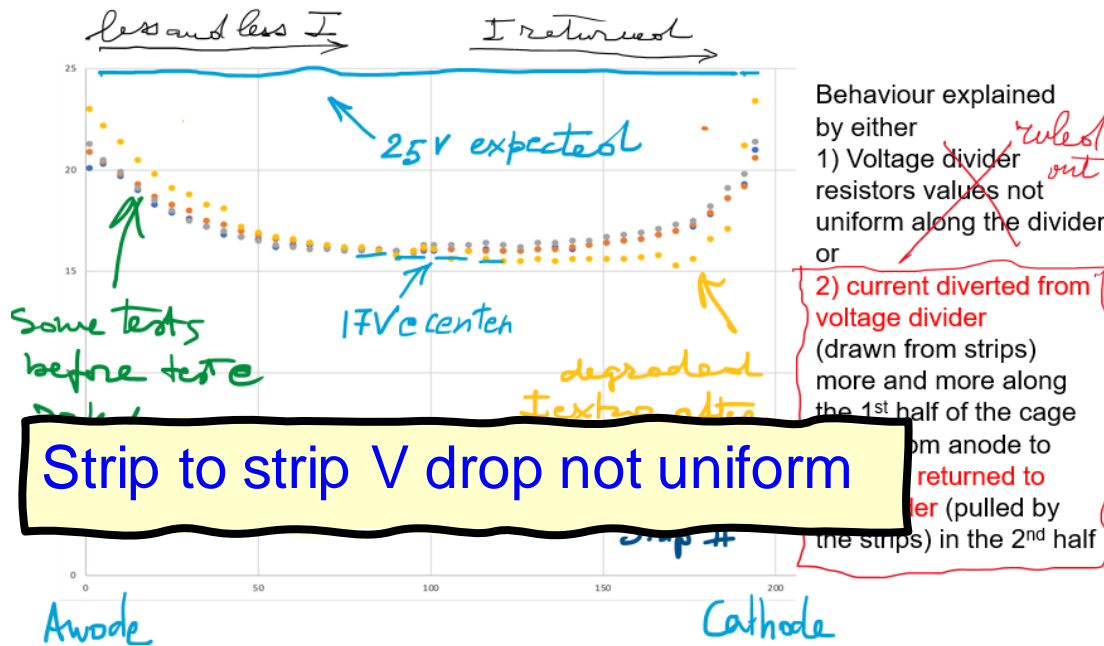
Innermost layers stack (first full scale FC prototype)

Material	Thickness
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Aramid Fiber Fabric (Twaron™)	2mm



## Strip-Strip Potential difference of the strips @ 5kV

Voltage difference between Field strips (every 5 strips)  
ie  $V_1-V_2, V_5-V_6, V_{10}-V_{11}, \dots V_1 = \text{anode}, V_{196} = \text{cathode}$



## Measurement of Surface resistance of strip foil (resistors removed)

**Bad HV insulation of Strips**

Example: measured  $R \sim 15 \text{ G}\Omega$  @ 1kV between two electrodes formed by 20Field+20Mirror strips each (surface of single electrode is huge  $\sim 0.5\text{m}^2$ )  
! No voltage divider there, ie all strips disconnected

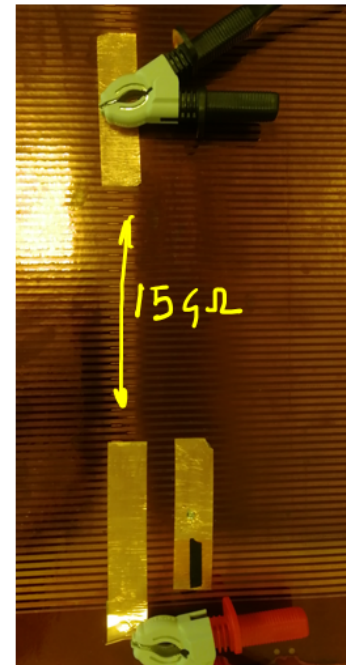
Resistance is

- Independent of the distance between electrodes
- Linearly dependent of the number of the strips
- not a surface resistance !

Measured  $R$  is rising with time (slow) up to saturation

- when repeating measurement, go faster to saturation
- when inverting polarity of electrodes, slow again
- looks like due to dielectric polarization / relaxation
- or capacitor charging trough high resistance

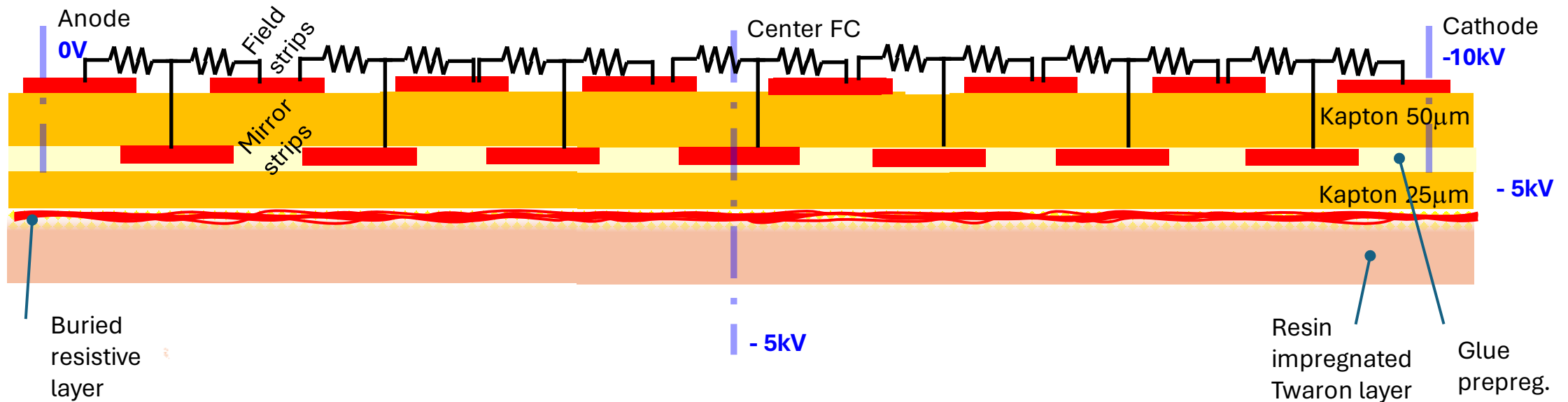
Find similar value of Resistance for same dimension electrodes formed in the Field Cage and on a strips foil when aluminum foil is placed underneath the foil → next



# Buried resistive layer & electrical model

All observed features could be explained by the combination of two factors:

- 1) Presence of a resistive layer buried underneath the Kapton coverlay layer protecting the mirror Mirror strip
- 2) Low resistivity of the coverlay Kapton layer



# Buried resistive layer & electrical model

In fact we **verified** the following

- 1) Coverlay Kapton **volume resistivity** was  $O(1G\Omega cm)$  (much lower than datasheet)
- 2) Twaron layer facing the coverlay featured **surface resistivity**  $O(1G/\square)$



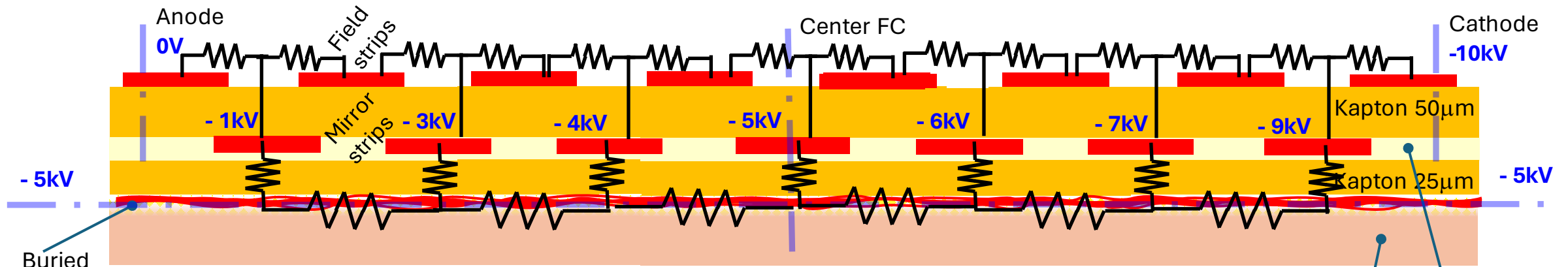
## Sources of “resistive” contamination

Both features could on turn be explained by the **accidental use of antistatic spray (resistive)** on the back of the strip foil (ie on the coverlay) after the strip foild was fixed on the mould, in order to keep the huge foil surface (5m<sup>2</sup>) clean from dust and other possible contaminants. The **spray contaminated both** the **Kapton coverlay** (being very easily adsorbed) and the **innermost layer of the Twaron** (being mixed with the resin which impregnates the fiber fabric, during the Twaron lamination phase)

We could not exclude alternative sources of **contamination affecting the resin** and making it resistive (eg presence of water if epoxy not treated in vacuum after mixing)



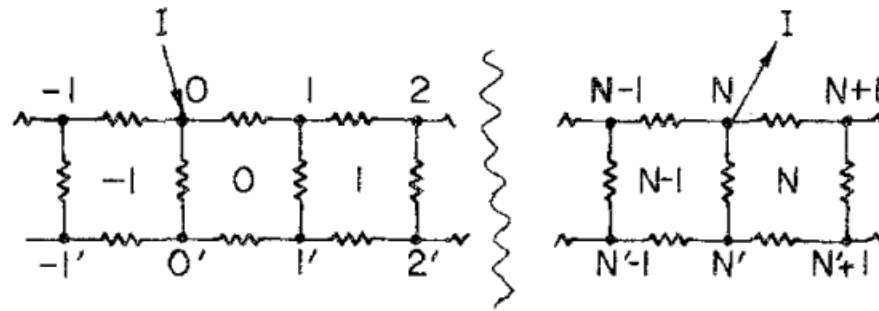
# Buried resistive layer & electrical model



Buried resistive layer

Electrical model:

resistor network  
strip of mesh one loop wide

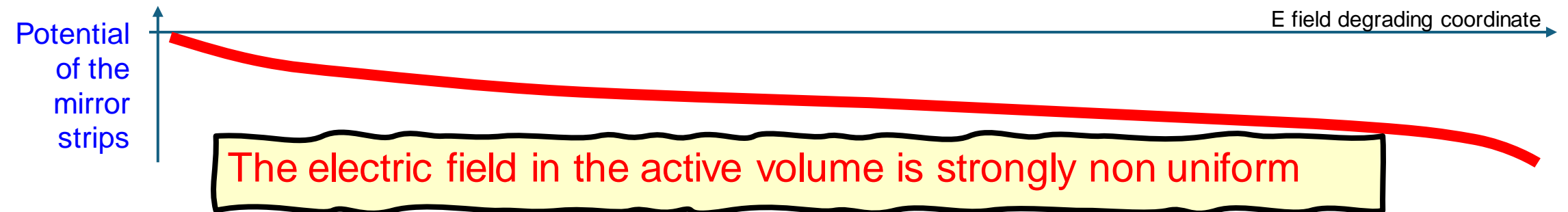
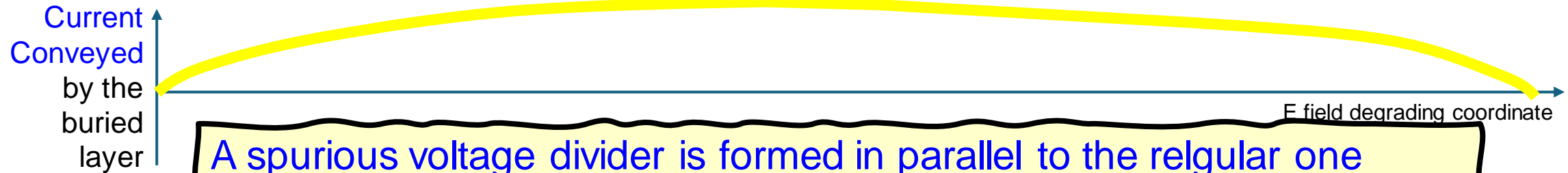
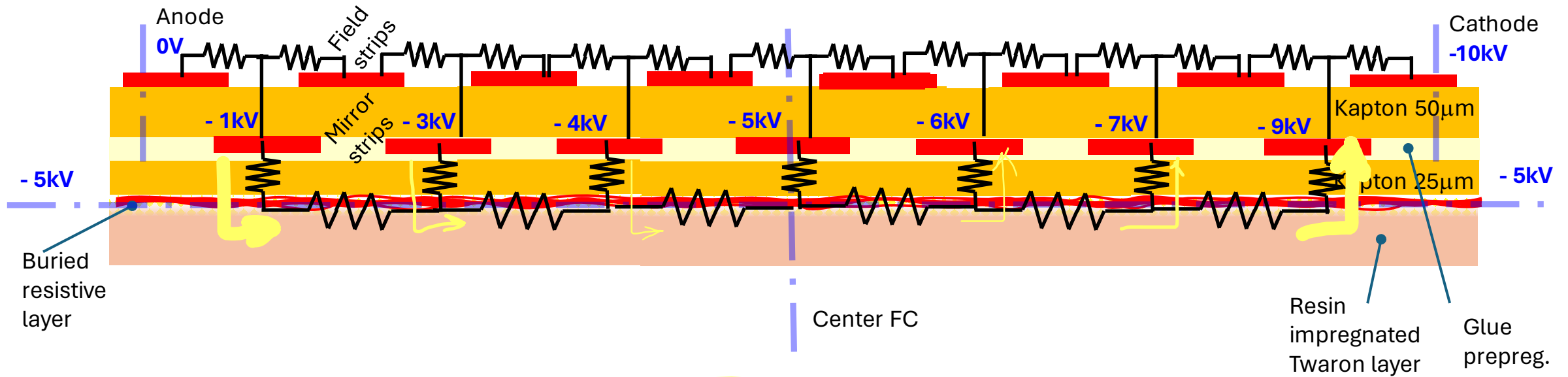


Resin impregnated Twaron layer  
Glue prepreg.

After applying HV after applying HV (eg -10kV) to the cathode, two phases:

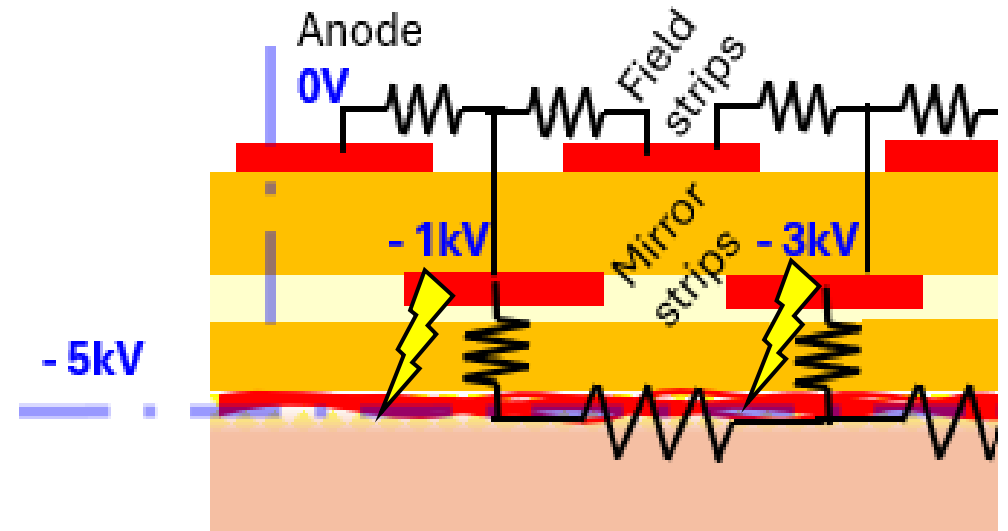
- 1) **Transient state:** in time scale depending of the contaminated layers resistivity (in our case very short  $O(10s)$  time scale) the buried resistive layer become equipotential (setting at intermediate potential -5kV) by drawing charge from the strips
- 2) **Steady state:** Mirror strips on the Anode half convey current to the buried layer, while mirror strips on the Cathode side draw currents from the buried layer

# Buried resistive layer & electrical model



# Buried resistive layer & electrical model

In addition, the coverlay **Kapton layer** may undergo **dielectric breakdown** especially in the Anode and Cathode regions (large potential gap wrt buried layer)



Current  
Conveyed  
by the  
buried  
layer

A spurious voltage divider is formed in parallel to the regular one

Potential  
of the  
mirror  
strips

The electric field in the active volume is strongly non uniform

# => final layout, materials and procedures fixed for the series production

## Key points to avoid failures

- **no resin contamination !!!** Note: susually glues and resins are the weakest points
- Interpose between strips and Twaron layers a **“thick” layer of insulator** featuring
  - High resistivity  $\rho_v > 10^{15} \Omega\text{cm}$
  - Dielectric strength  $> 150\text{kV/mm}$

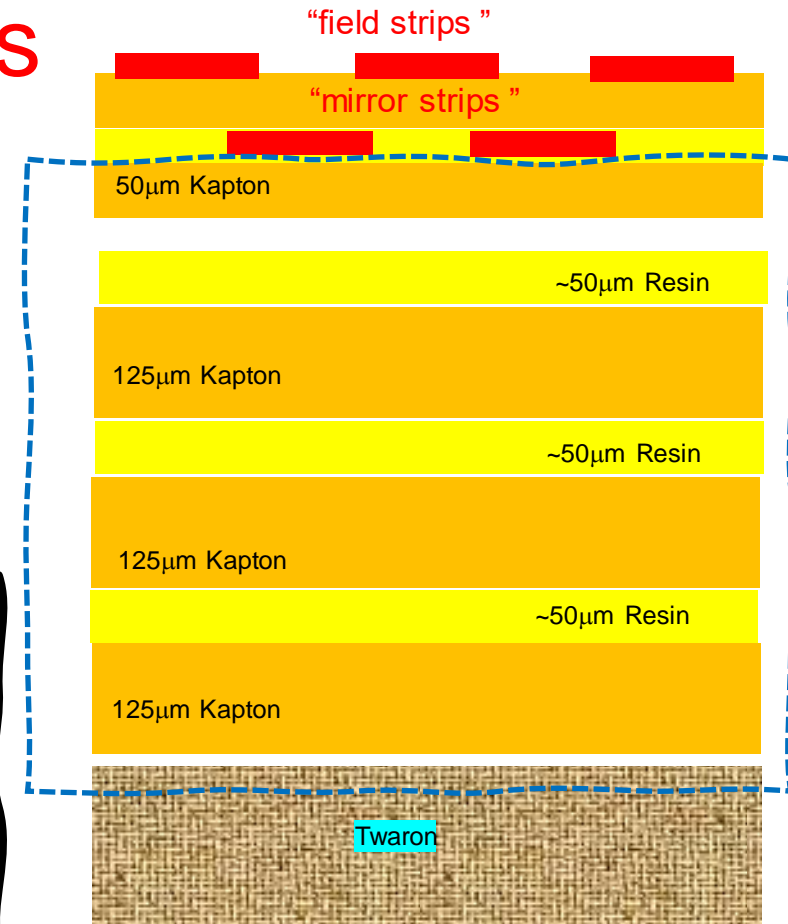
## Final layout of the stack: minimal changes to design

- new strip foil w/ thicker Kapton coverlay  $50\mu\text{m} + 25\mu\text{m}$  glue (produced at CERN, gluing in vacuum with press)
  - 3 layers of Kapton:  $125\mu\text{m} + 50\mu\text{m}$  resin each (to be laminated on the back of strip foil on the mold)
- thickness Kapton+Resin  $\sim 0.5\text{mm}$  → “vertical R” below 1 strip  $O(10\text{T}\Omega)$  @  $10\text{kV}$

**Materials:** Same insulating materials (Kapton + Aramide) and same resin (Resoltech)

## Production procedure and enhanced QC

- **Minimize moisture trapped in wall layers:** drying in oven Kapton & Twaron just before use
- **QC epoxy contaminaiton** -> proper control of mixing and de-gasing process (new mixing / degassing tools and QC) and ... avoid antistatic spray...
- **QC electrical resistivity measurements** after each early step in the production



# Highlights ERAMs

- ➔ Production of 50 detectors and Operations experiences
  - Detector response, signal and impact on reconstruction

# Charge readout – MicroMegas w/ resistive foil

**Resistive layer** enables **Charge spreading**

- space resolution below  $500\mu\text{m}$  with larger pads
- **less FEE channels** (lower cost)
- improved **resolution at small drift distance**  
(where transverse diffusion cannot help)

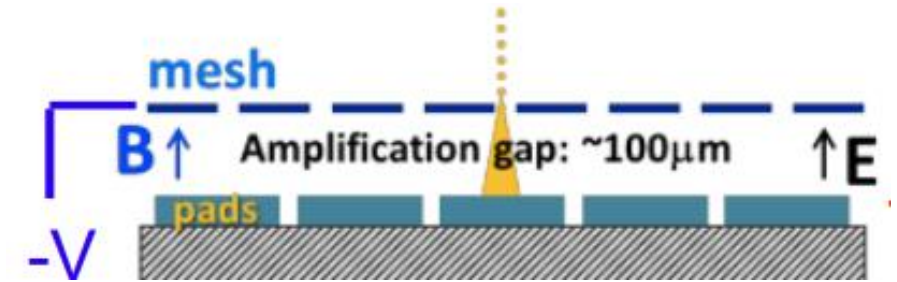
**Resistive layer** **prevents charge build-up and hides sparks**

- enables operation at **higher gain**
- **no need for spark protection circuits for ASICs**
  - compact FEE → max active volume

**Resistive layer encapsulated** and properly insulated from GND

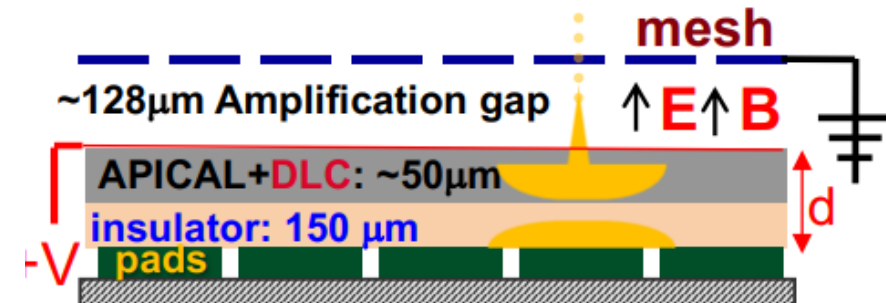
- Mesh **at ground** and **Resistive layer at +HV**
- improved **field homogeneity** → **reduced track distortions**
- better shielding from mesh and DLC → potentially better S/N

Standard bulk-MM



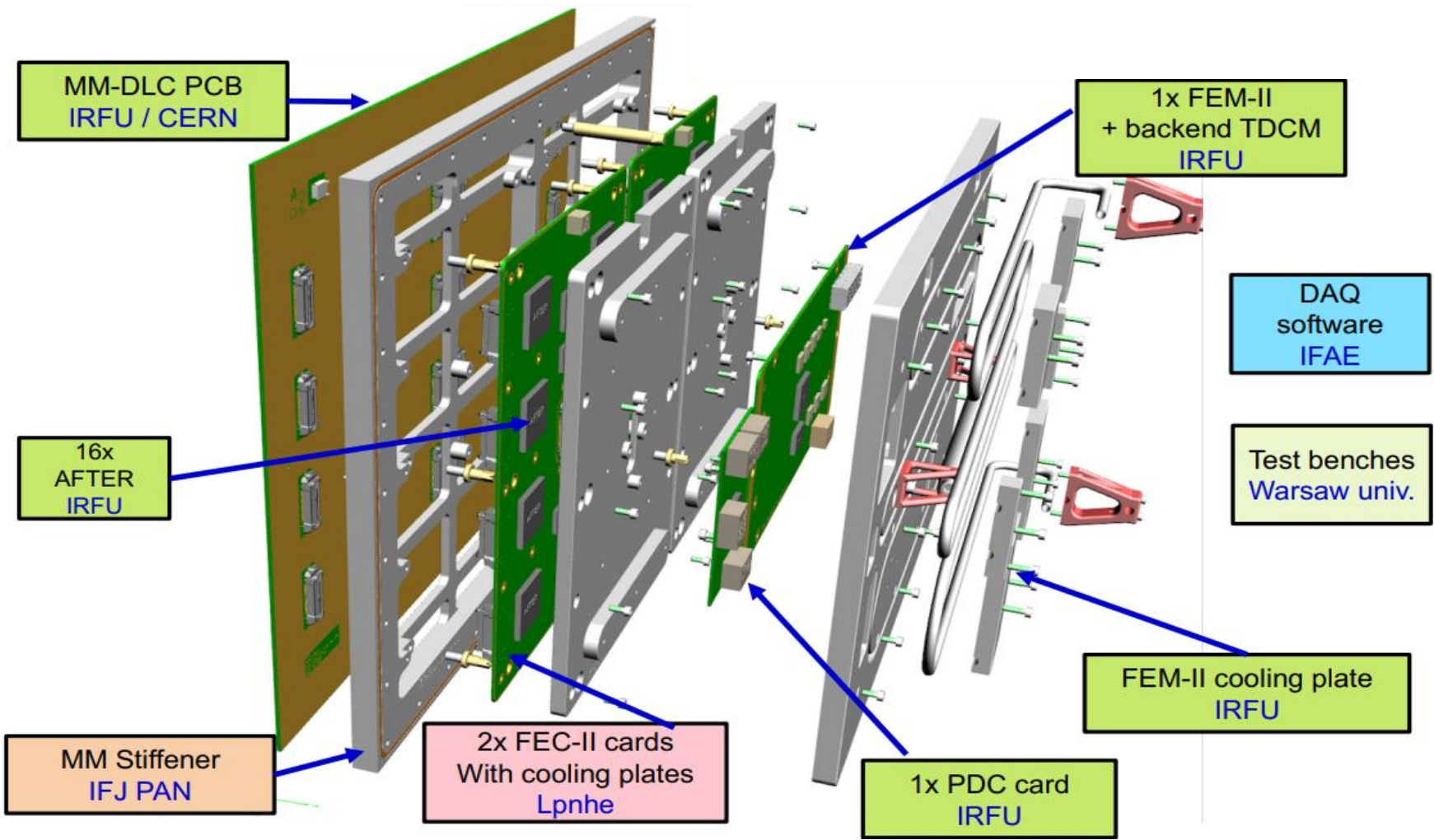
ERAM

= Encapsulated Resistive Anode MM

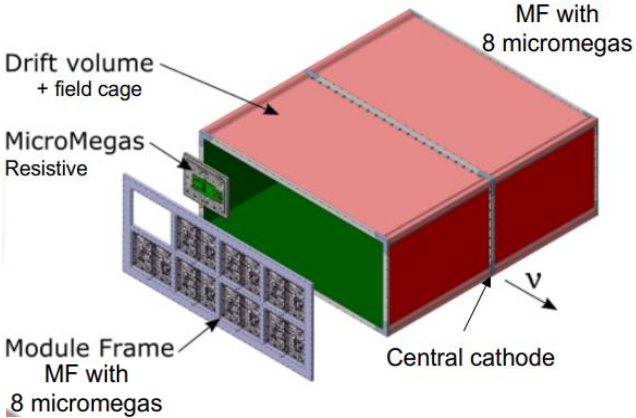


First use of Encapsulated Resistive foil in detector for regular experiment

# ERAM module



8 + 8 ERAMs per HATPC



**Very compact electronics**

36x32=1152 pads : 2 x 576 ch. FEC + 1 FEM2 + 1 PDC

# Charge spread on low resistivity foil

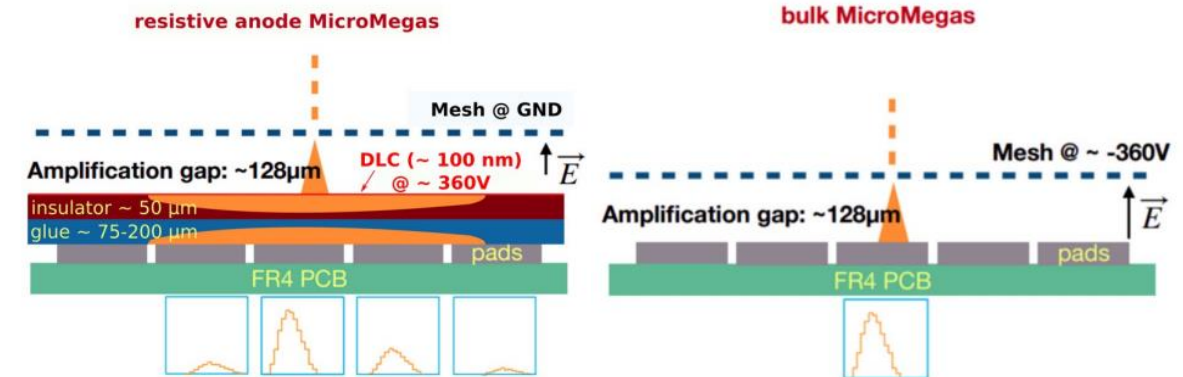
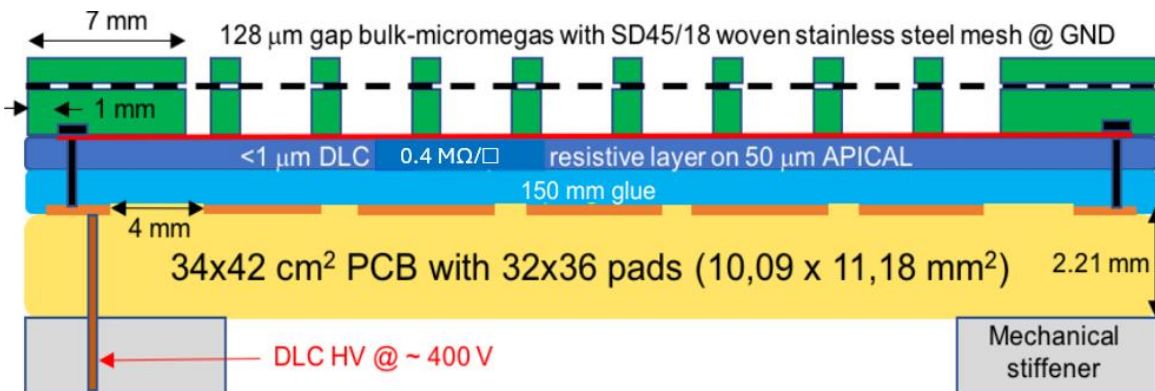
Charge Spreading 2D telegraph eqn. solution  
in O(RC) time scale

R- surface resistivity  
C- capacitance/unit area

Gaussian spread

$$\frac{\partial \rho}{\partial t} = h \left[ \frac{\partial^2 \rho}{\partial r^2} + \frac{1}{r} \frac{\partial \rho}{\partial r} \right] \rightarrow \rho(r, t) = \frac{RC}{2t} e^{-r^2 RC / (4t)}$$

$$\sigma_r = \sqrt{\frac{2t}{RC}} \left\{ \begin{array}{l} t \approx \text{shaping time (few 100 ns)} \\ RC_{[ns/mm^2]} = \frac{180 R_{[M\Omega/\square]}}{d_{[\mu m]}/175} \end{array} \right.$$



Final ERAM layout choice for series production:

Considering pads of 11x10 mm<sup>2</sup> parameters

- 400 kΩ/□ DLC resistivity – low resistivity
- 150 μm thickness glue – C<sub>dLC-pad/gnd</sub> ~ O(20pF)

$$\Rightarrow RC \sim O(100ns/mm^2)$$

Trade-off optimal charge spread VS spark protection

Gain not affected by resistivity  
(transparency to induced signals is guaranteed)



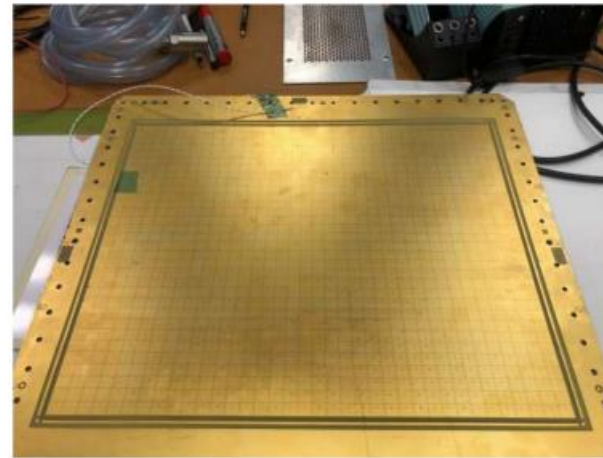
# ERAM Production - about 50 detectors

## Crucial steps in production (CERN MPGD workshop)

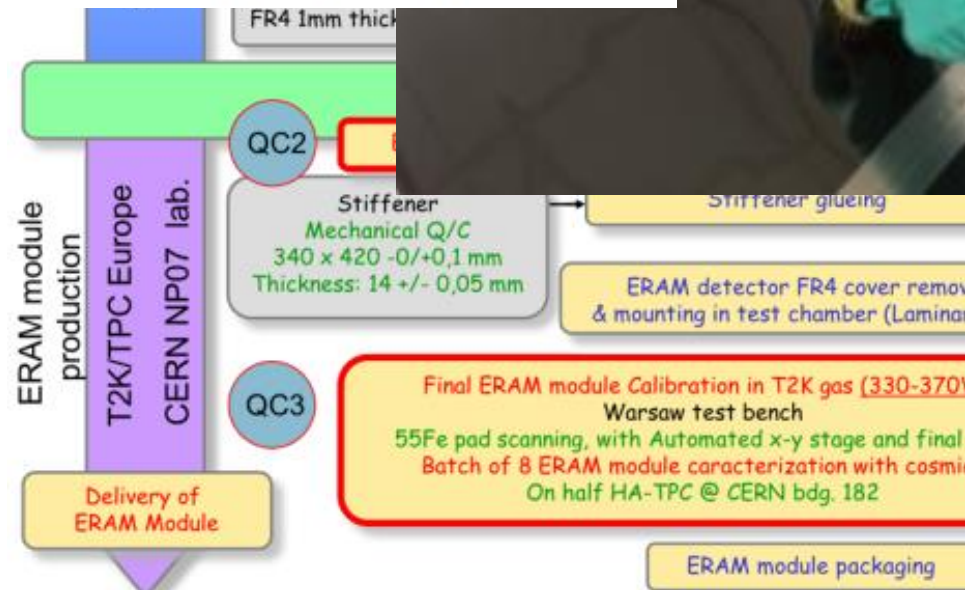
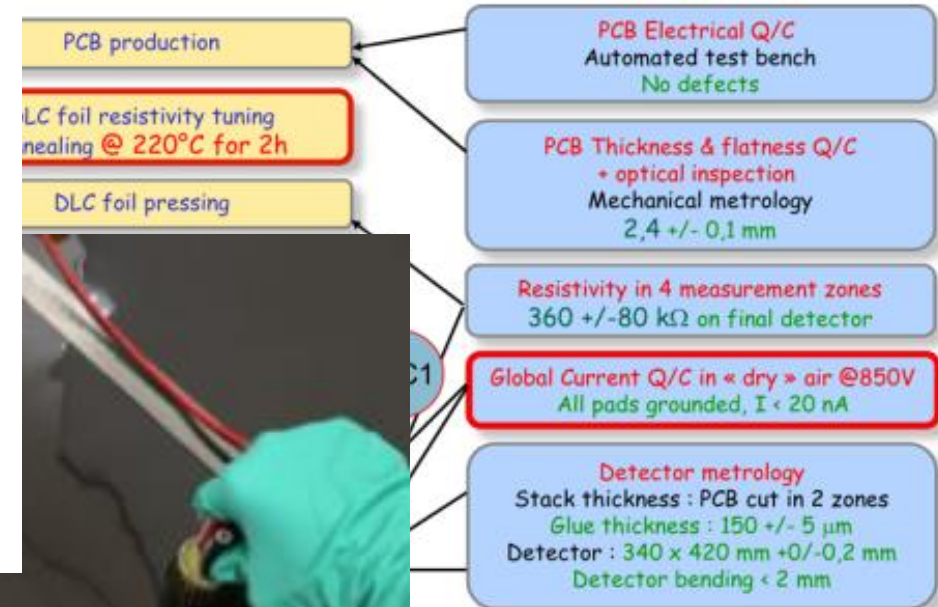
- 1) **Selecting DLC foil resistivity**
  - Large variations from DLC provider
  - Value stable after annealing
- 2) **Gluing steps by Pressing**
  - DLC to PCB
  - Stiffener to DLC-PCB

## X-rays Test Bench (CERN, bld 182)

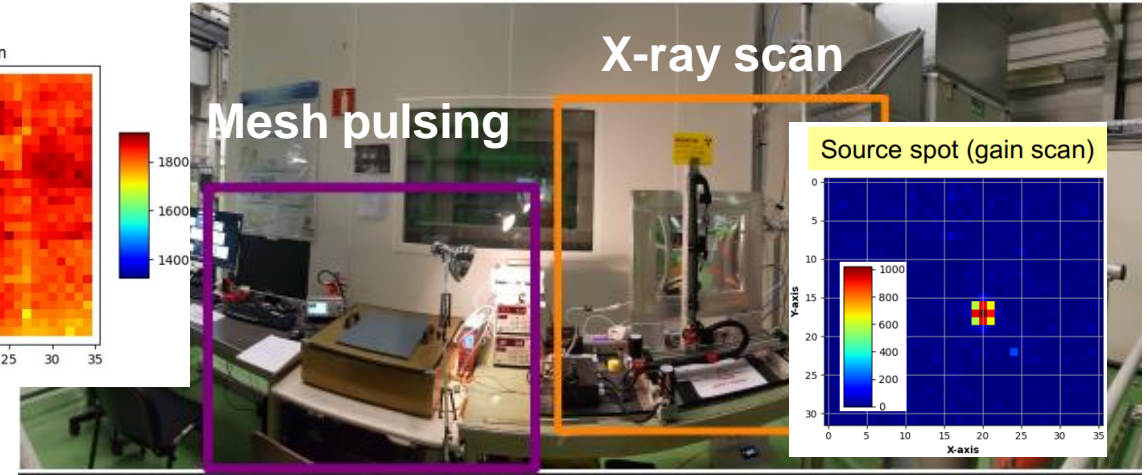
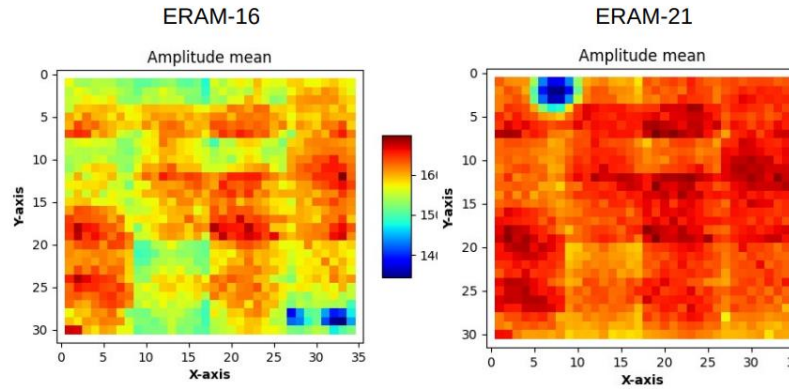
- 1) **Qualify, characterize and calibrate** all prototypes and series ERAMs
- 2) support the development of **detailed ERAM response model**



36 x 32 metallic pads  
Pad size (mm<sup>2</sup>) : 11.28 x 10.19



# ERAM Series Production experience

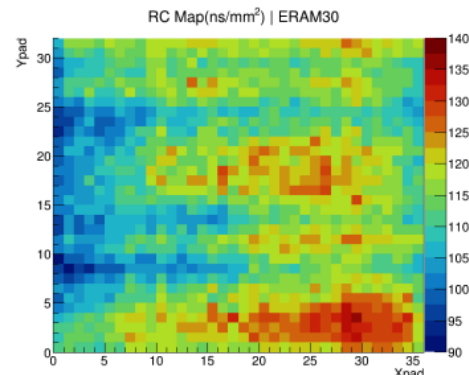


**Mesh pulsing** before and after stiffener gluing  
**Aim:** detector geom, R, C, defects (eg pillar detach), stiffener gluing issues, electronic noise

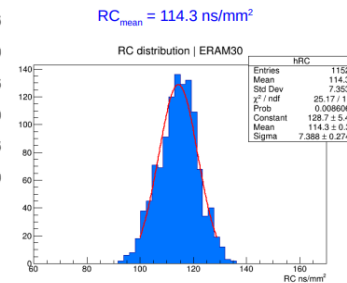
**X-ray scan** of finalized detectors with final electronic modules  
 Remote controlled station for scanning with mm step fine steps  
**Aim:** QC and fine calibration in terms of gain, resolution and RC

**X-rays Test Bench at CERN** was fundamental to

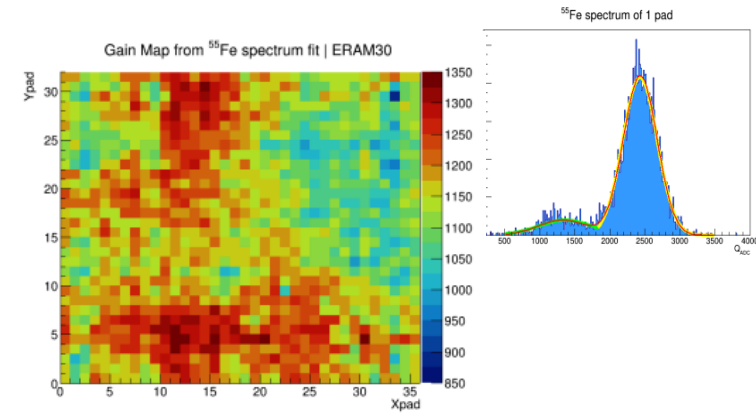
- 1) **Qualify, characterize and calibrate** all prototypes and series ERAMs
- 2) support the development of **detailed ERAM response model**



RC map of ERAM30



RC distribution of ERAM30



Gain map of ERAM30

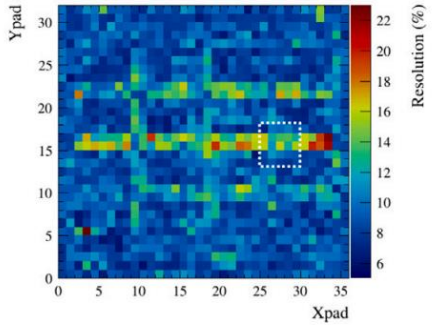
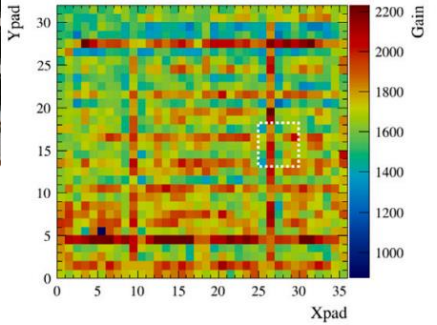
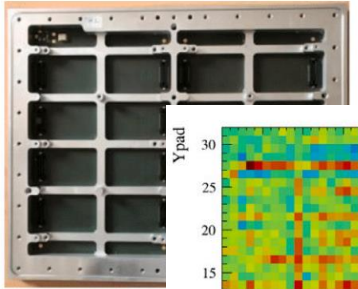
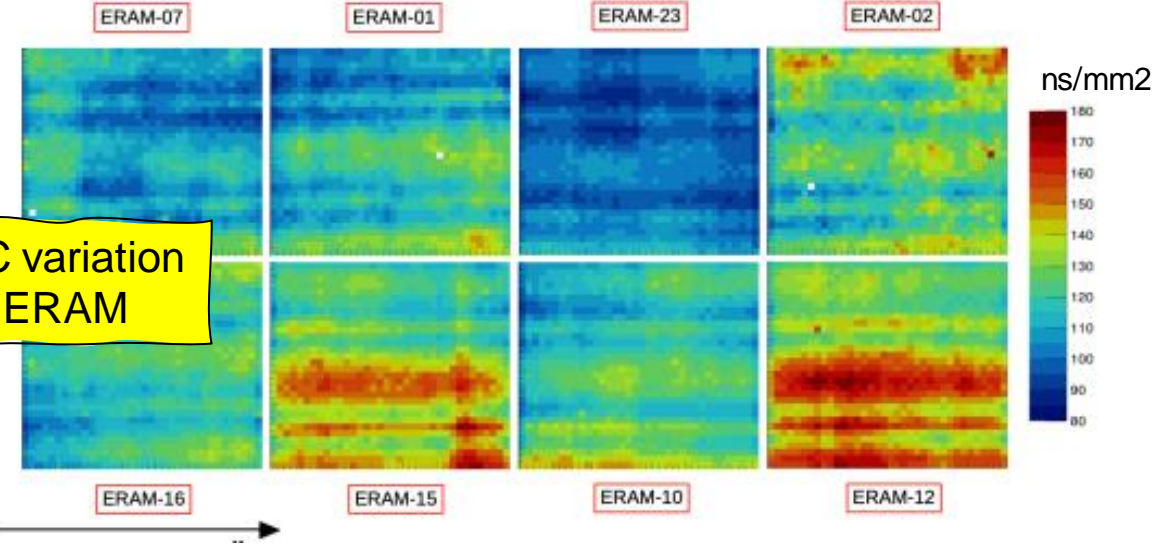
# ERAM Series Production experience

**Production steps** most painful  
(needed long tuning)

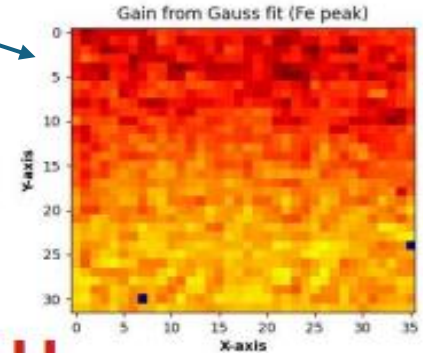
- 1) **Selecting DLC foil resistivity**
  - Large variations from DLC provider
  - Stable values only after annealing
- 2) **Gluing steps by Pressing**
  - DLC to PCB
  - Stiffener to DLC-PCB



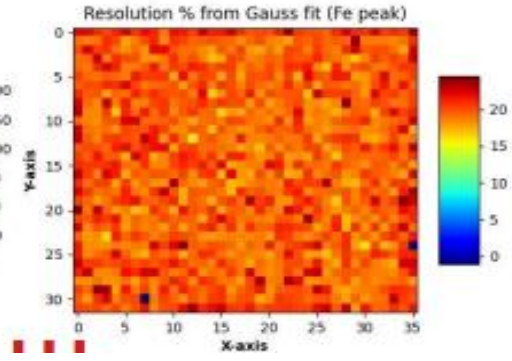
RC map of ERAMS on bottom HATPC EP1



ERAM with DLC-PCB gluing issue

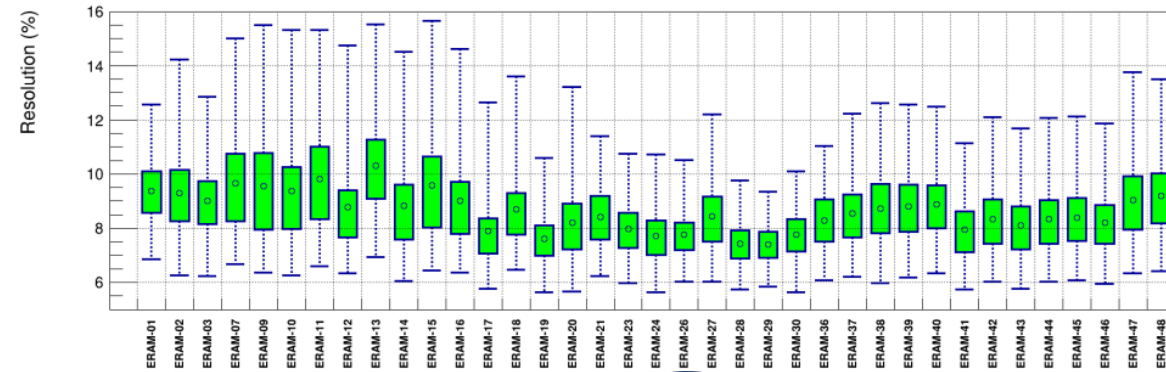
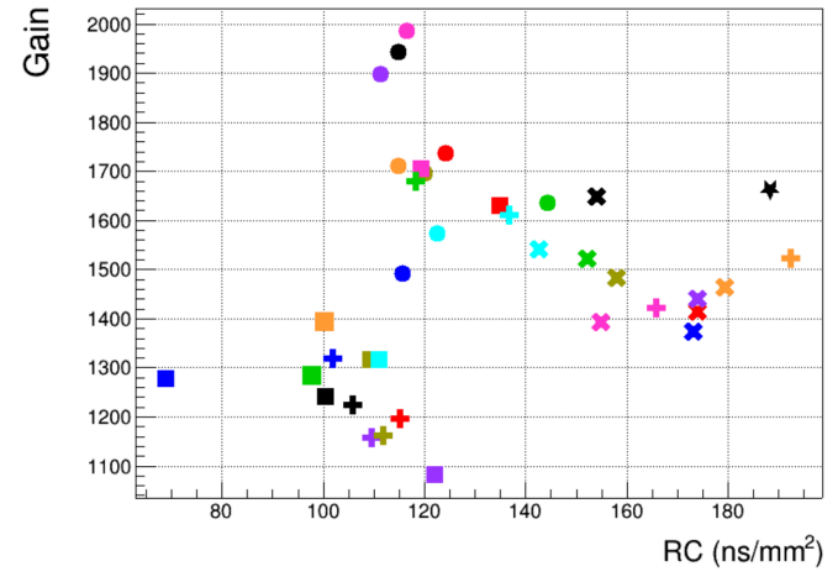
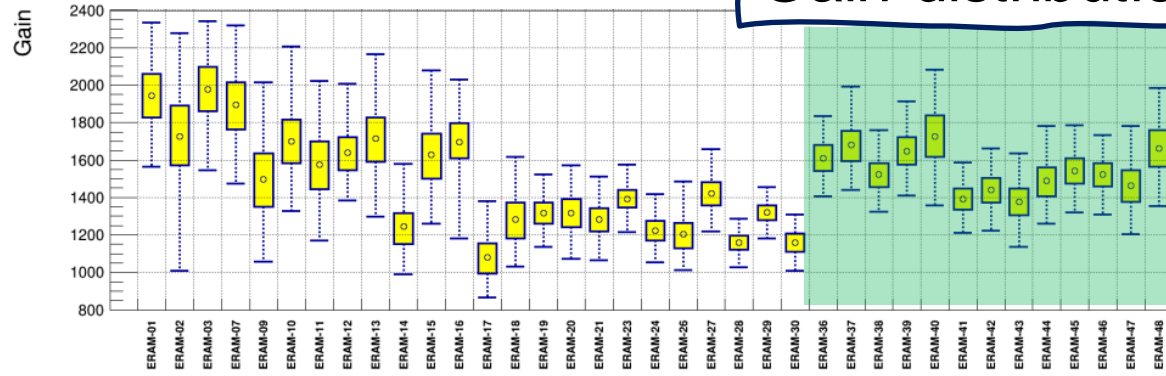


Gain map of ERAM OK

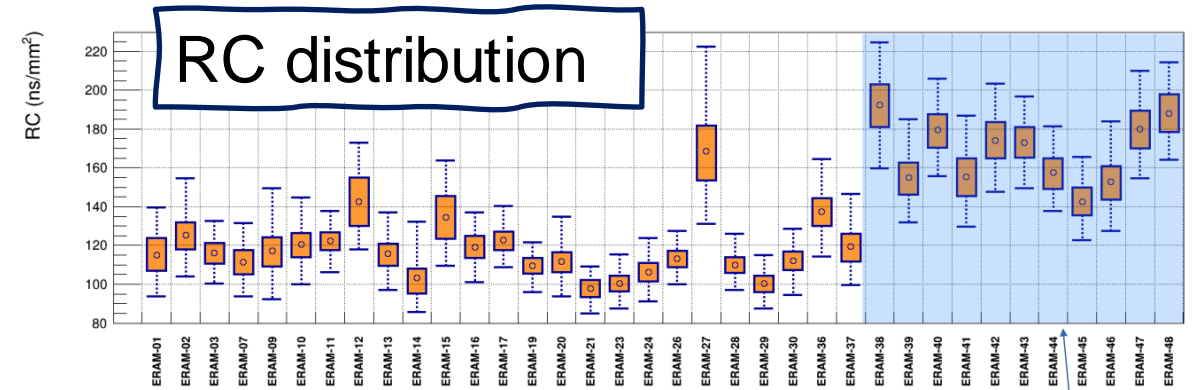


1μm mesh-DLC gap variation => 10% variation in gain

# ERAM Series Production experience



Gain fluctuations (Q resolution)



- Lower and upper bounds of box: [Mean - 25%, Mean + 25%] of distribution (50% of values within box).
- Lower and upper bounds of bars: [Mean - 49%, Mean + 49%] of distribution (98% of values within bars).

DLC resistivity  $\approx 500\text{k}\Omega/\square$   
 Glue thickness: 150  $\mu\text{m}$

# ERAM Assembly and Operation experience

## Low resistivity DLC O(500kΩ/□) [after annealing] features

- Optimal charge spread → uniform response across pad (combined with  $C \sim O(20\text{pF}/\text{cm}^2)$ )
- Fast Q removal and Effective Protection against sparks included at moderate rates  $\sim O(1\text{kHz})$  tracks crossin pads
- Leakage currents at level of few nA in normal conditions (no beam)

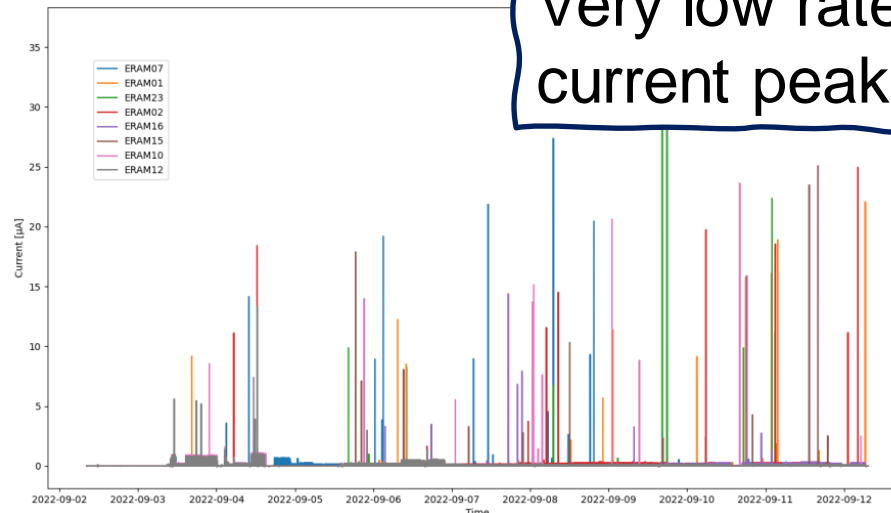
## Annoying aspects

- high sensitivity to dust
- low H<sub>2</sub>O level (100ppm) before HV on

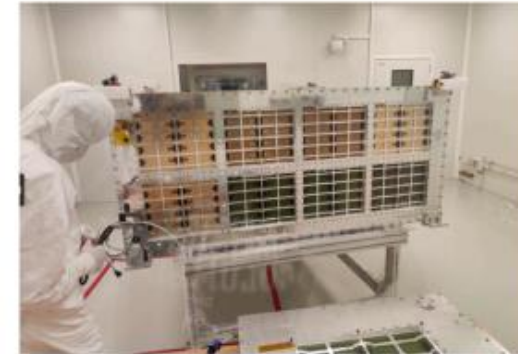
## ERAM @ test beam 2022

### ERAM stability

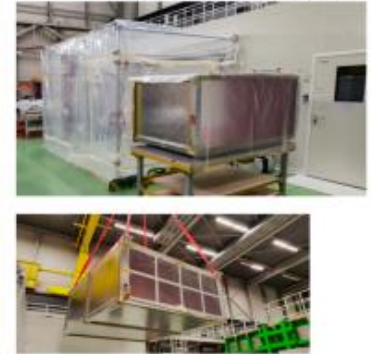
- We have operated 8 ERAM modules during  $\sim 7.7$  days @ CERN 2022
  - Intense beam activity
  - One ERAM module was not working during cosmic test (solved by hammering on it)
- **We have observed no major issue**
- The spark rate is between 0.8 and 1.7 per day (higher than 2uA)



ERAM assembly (and storage) in Clean Room



Grey tent area in front of Clean Room large entrance for enhanced clean conditions



# Highlights ERAMs

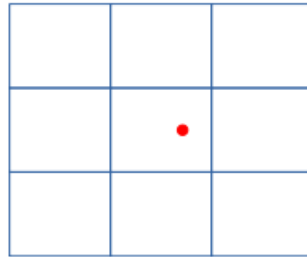
Production of 50 detectors and Operations experiences

 Detector response, signal and impact on reconstruction

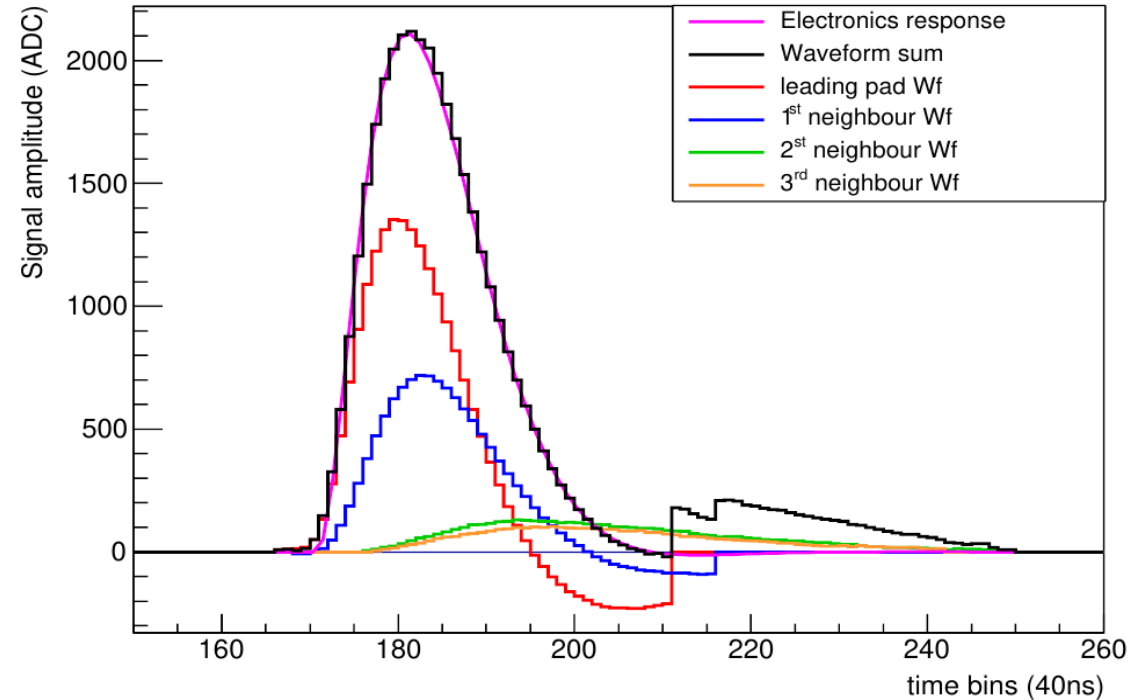
# ERAM detector response – Signal formation

How does the signal look ? point deposition for example

Charge deposited punctually  
on a pad (X ray)



ADC signal : max 4096 counts  
Time window of 511 time bins  
Time bin (typ.): 40 ns (25 MHz sampling)  
Peaking time (typ.) : 412 ns



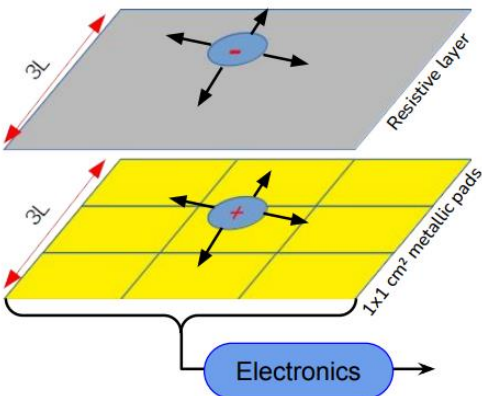
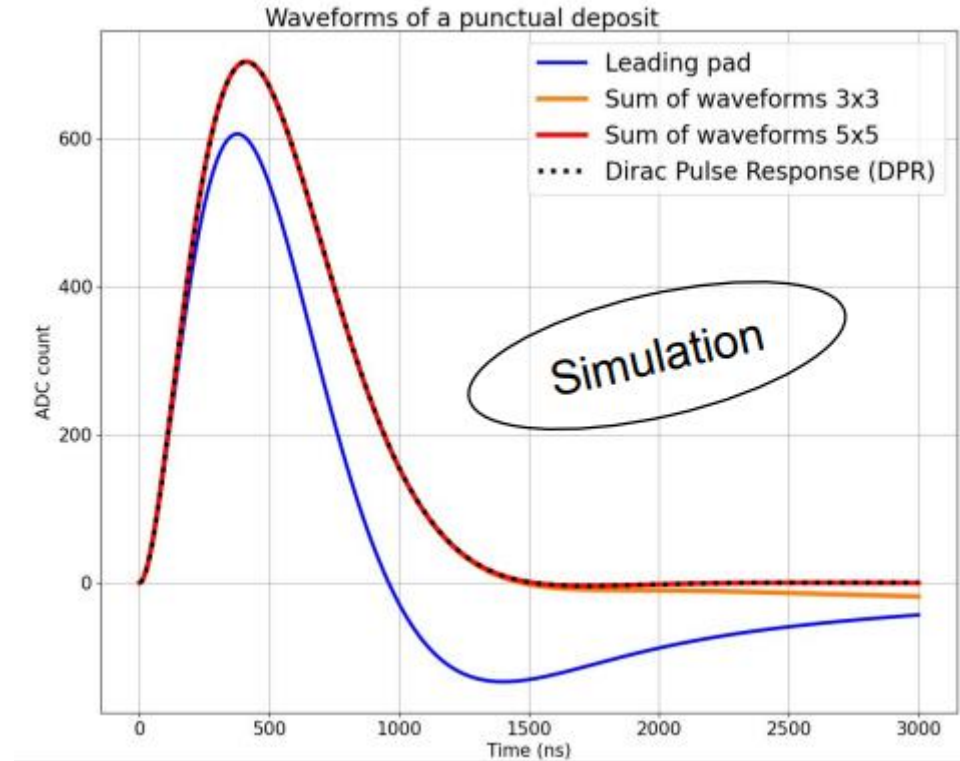
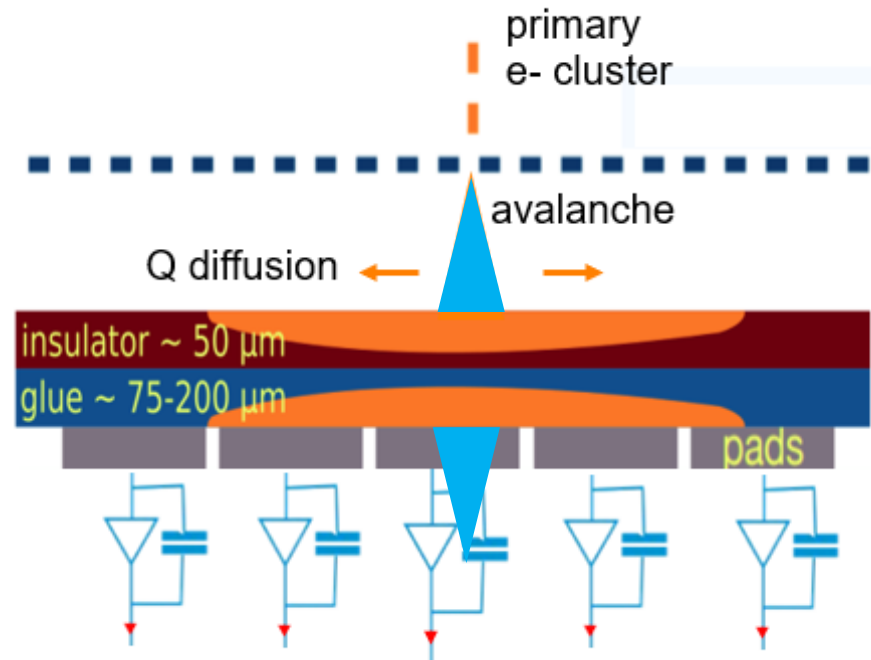
**Leading pad:** highest and earliest signal

⇒ current induced on pads from by avalanche, **ie ions** signal (as electrons' signal is too fast)

**Adjacent pads:** lower and later signals

⇒ current induced by potential field adjustments after **electrons** are collected by on DLC  
(current induction by “charge spread on resistive layer”)

# Reconstruction of charge deposition

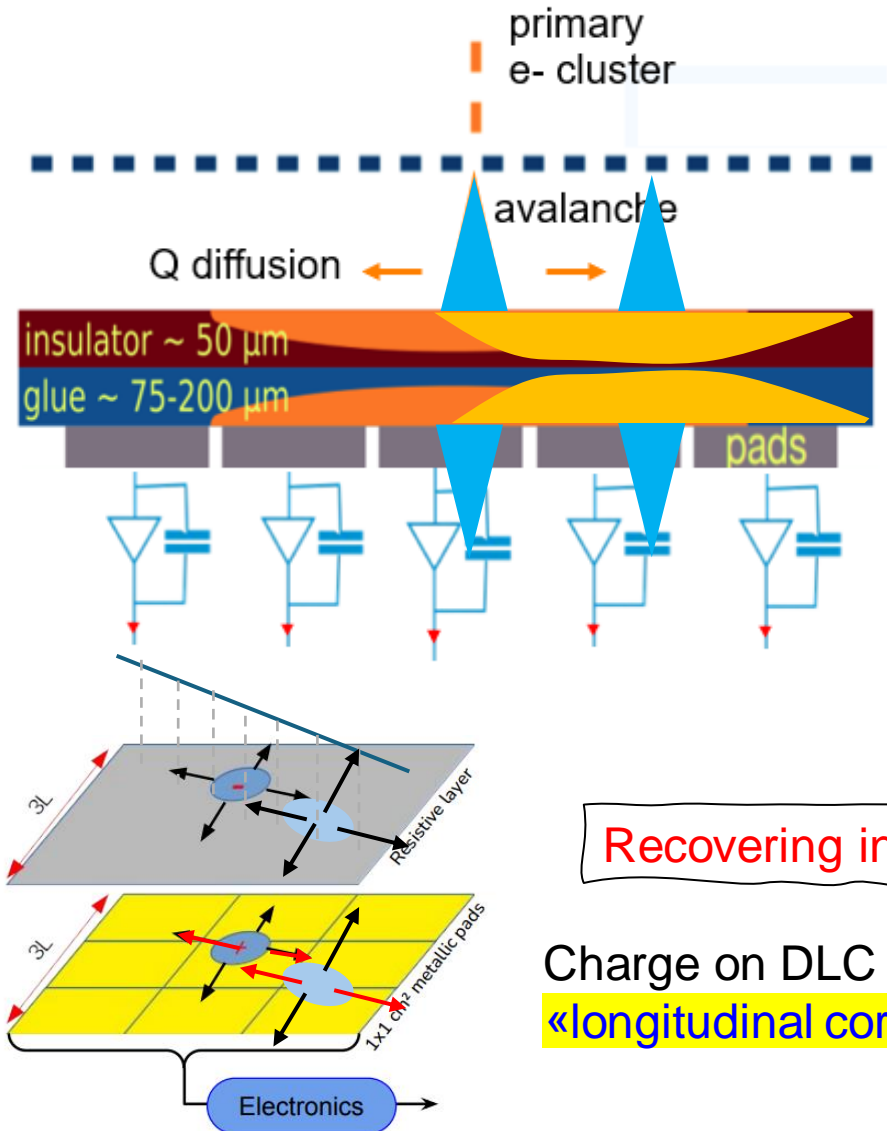


Recovering information about deposited Q is not trivial

Within our electronics shaping time scale  
in primary pads, the signal of ions is «diluted» by the signal of charge spreading  
=> Need combining information of all pads (primary and secondary)



# Reconstruction of charge deposition



Recovering information about deposited Q is not trivial

Charge on DLC spreads along any direction including track direction  
«longitudinal correlation» across primary pads within our electronics shaping time scale

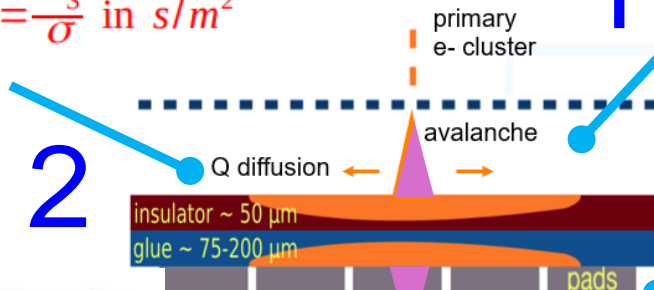
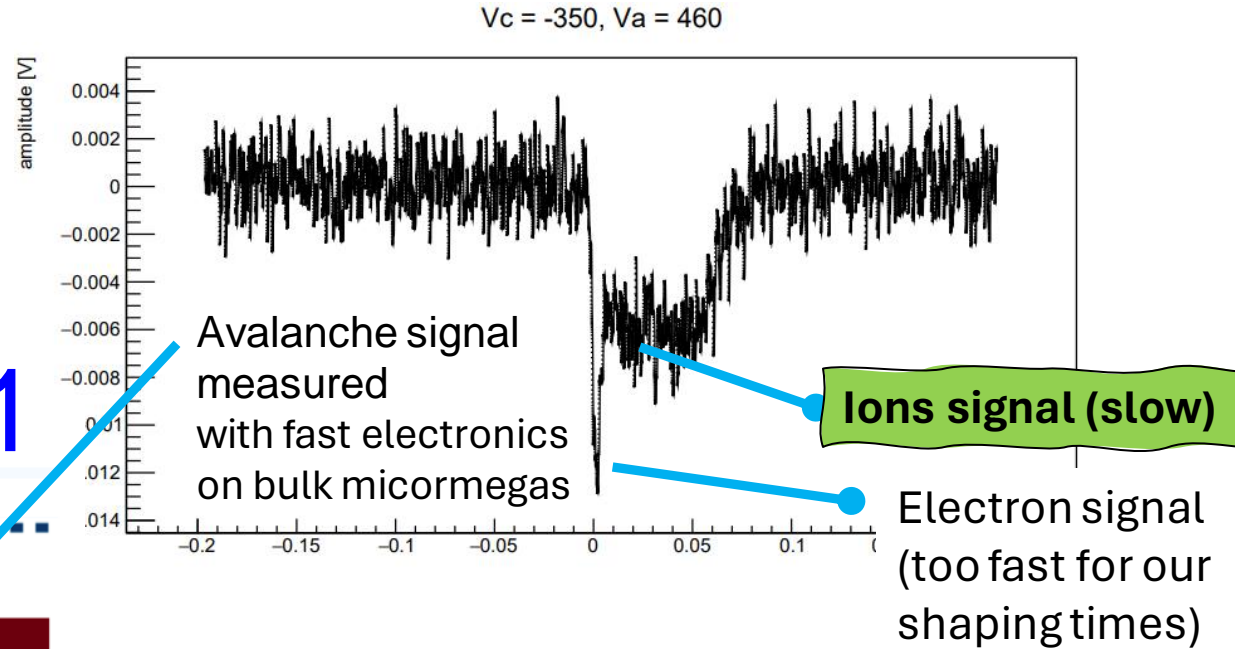
# ERAM response – Signal formation model

## Main ingredients

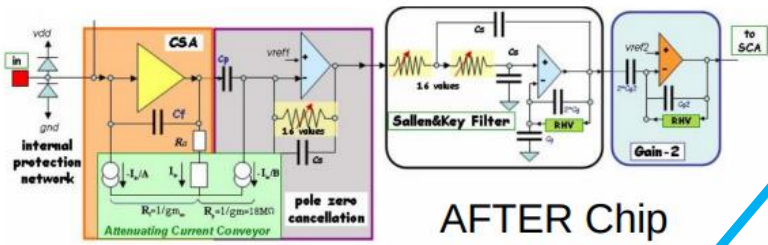
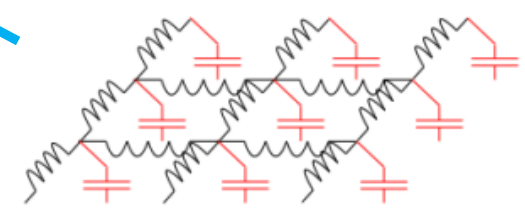
In the time scale of our shaping time  $O(100\text{ns})$   
 Charge spread is properly described by

### Solutions of 2D diffusion eqn.

$$\Rightarrow \frac{\partial^2 \rho}{\partial^2 t} = \frac{1}{RC} \left( \frac{\partial^2 \rho}{\partial^2 x} + \frac{\partial^2 \rho}{\partial^2 y} \right) \text{ with } RC = \frac{C_s}{\sigma} \text{ in } s/m^2$$



### Electrical model of the sensor



AFTER Chip

### FEE Response Function

$$f(t; w_s, Q) = e^{-w_s t} + e^{\frac{-w_s t}{2Q}} \left[ \sqrt{\frac{2Q-1}{2Q+1}} \sin\left(\frac{w_s t}{2} \sqrt{4 - \frac{1}{Q^2}}\right) - \cos\left(\frac{w_s t}{2} \sqrt{4 - \frac{1}{Q^2}}\right) \right]$$

$w_s \sim 1/\text{Peaking time}$  and  $Q$  quality factor

Note: of course **gas transport properties** (L, T diffusion) have to be accounted for

# ERAM detector response – Reconstruction

## Use of the model for Reconstructing the charge deposition

Due to square shape of ERAM pads, the classical method (PRF+clustering) works OK only for tracks with horizontal or vertical direction (wrt pads coordinates)

Better methods use solutions of 1D or 2D telegraph equation in order to

- 1) diffuse template patterns charge on DLC
- 2) calculate the overall expected signal waveform per each pad and
- 3) find the best matching with the recorded waveforms

Its computationnaly heavy => different approximations are used for different analysis  
some examples → illustration algorithms and TPC performances

- 1) X-rays analysis – ERAM characterization
- 2) Measurement of  $dE/dx$  – Particle Identification
- 3) Track reconstruction – momentum measurement

# Reconstructing x-rays

$Q_{pad}(t)$  = Solution of 2D Teq. for diffusion of initial  $Q_e$  deposited charge (point-like, delta-pulse initial conditions)

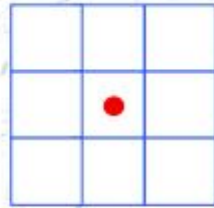
$$Q_{pad}(t) = \frac{Q_e}{4} \times \left[ \operatorname{erf}\left(\frac{x_{high} - x_0}{\sqrt{2}\sigma(t)}\right) - \operatorname{erf}\left(\frac{x_{low} - x_0}{\sqrt{2}\sigma(t)}\right) \right] \times \left[ \operatorname{erf}\left(\frac{y_{high} - y_0}{\sqrt{2}\sigma(t)}\right) - \operatorname{erf}\left(\frac{y_{low} - y_0}{\sqrt{2}\sigma(t)}\right) \right]$$

$$\sigma(t) = \sqrt{\frac{2t}{RC}}$$

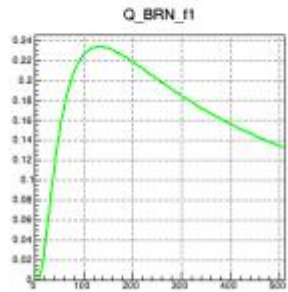
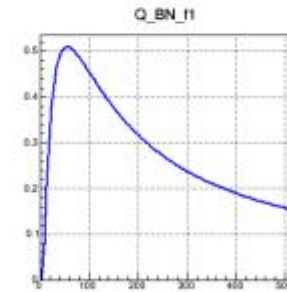
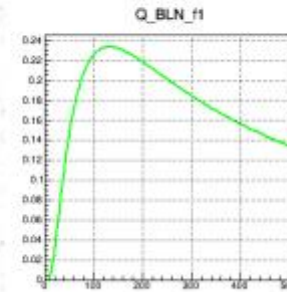
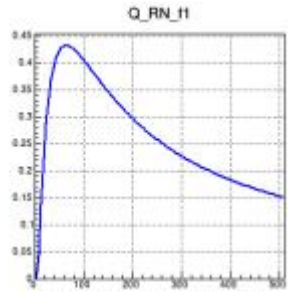
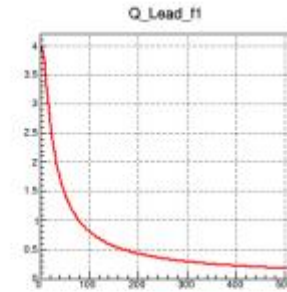
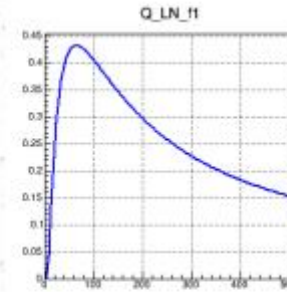
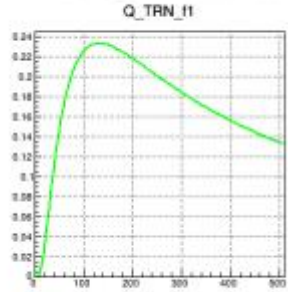
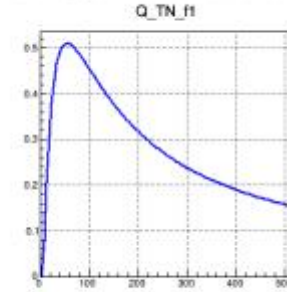
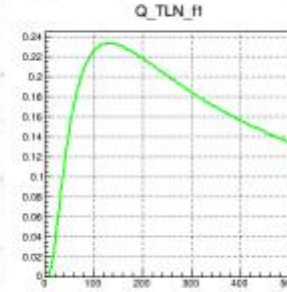
- Obtained from Telegrapher's equation for charge diffusion.
- Integrating charge density function over area of 1 readout pad.
- Parameterized by 5 variables:

- $x_0$  } Initial charge position
- $y_0$  }
- $t_0$ : Time of charge deposition in leading pad
- RC : Describes charge spreading
- $Q_e$  : Total charge deposited in an event

$x_H, x_L$ : Upper and lower bound of a pad in x-direction  
 $y_H, y_L$ : Upper and lower bound of a pad in y-direction

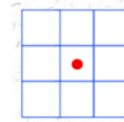


$RC = 60 \text{ ns/mm}^2$   
 $Q_e = 4 e^-$

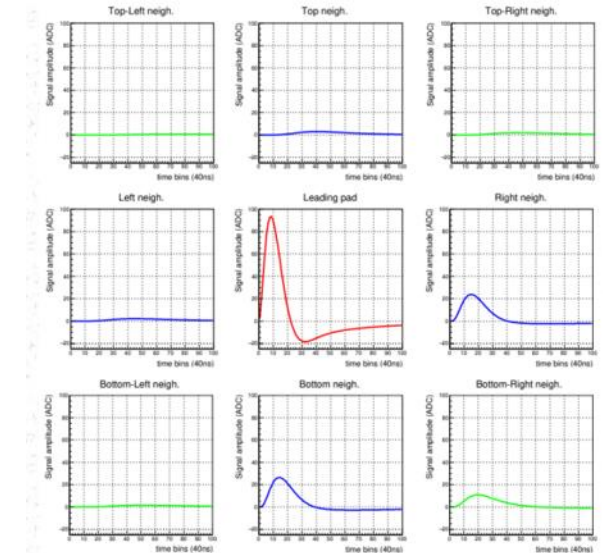


# Reconstructing x-rays

Current induced on a pad  $dQ_{\text{pad}}(t) / dt$   
 to be convoluted with  
 electronics transfer function  $R(t)$   
 $dQ/dt \otimes R(t) = Q(t) \otimes dR(t)/dt$   
 $Q(t) \otimes dR(t)/dt$  is more practical



## WF templates

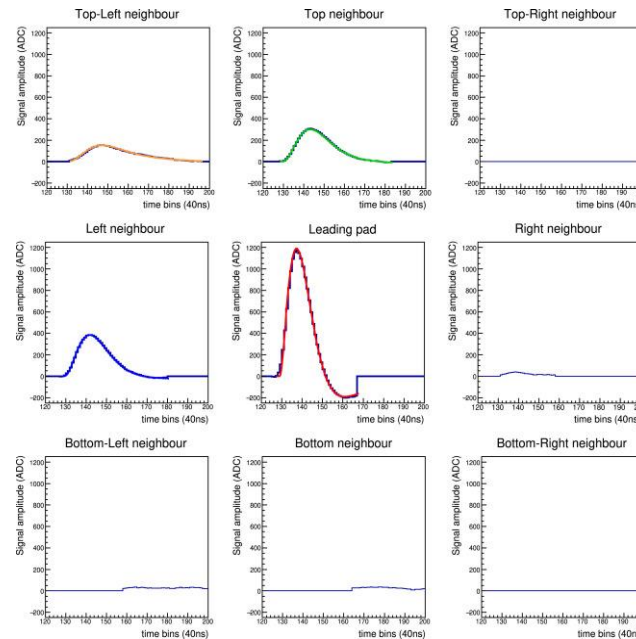


## WF fit against templates

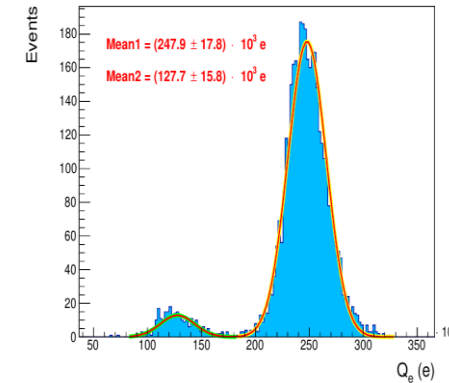
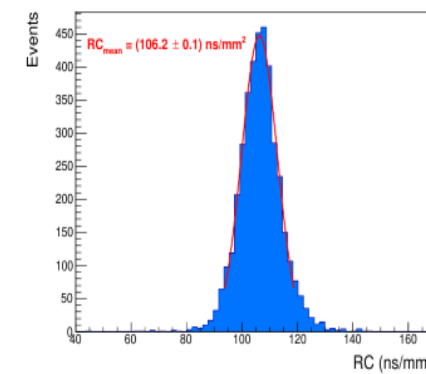
Simultaneous fit of waveforms of  
 Leading pad + Neighbouring pads  
 to get the best 5 parameters

- $x_0$
- $y_0$
- $t_0$ : Time of charge deposition in leading pad
- RC : Describes charge spreading
- $Q_e$  : Total charge deposited in an event

$x_H, x_L$ : Upper and lower bound of a pad in x-direction  
 $y_H, y_L$ : Upper and lower bound of a pad in y-direction

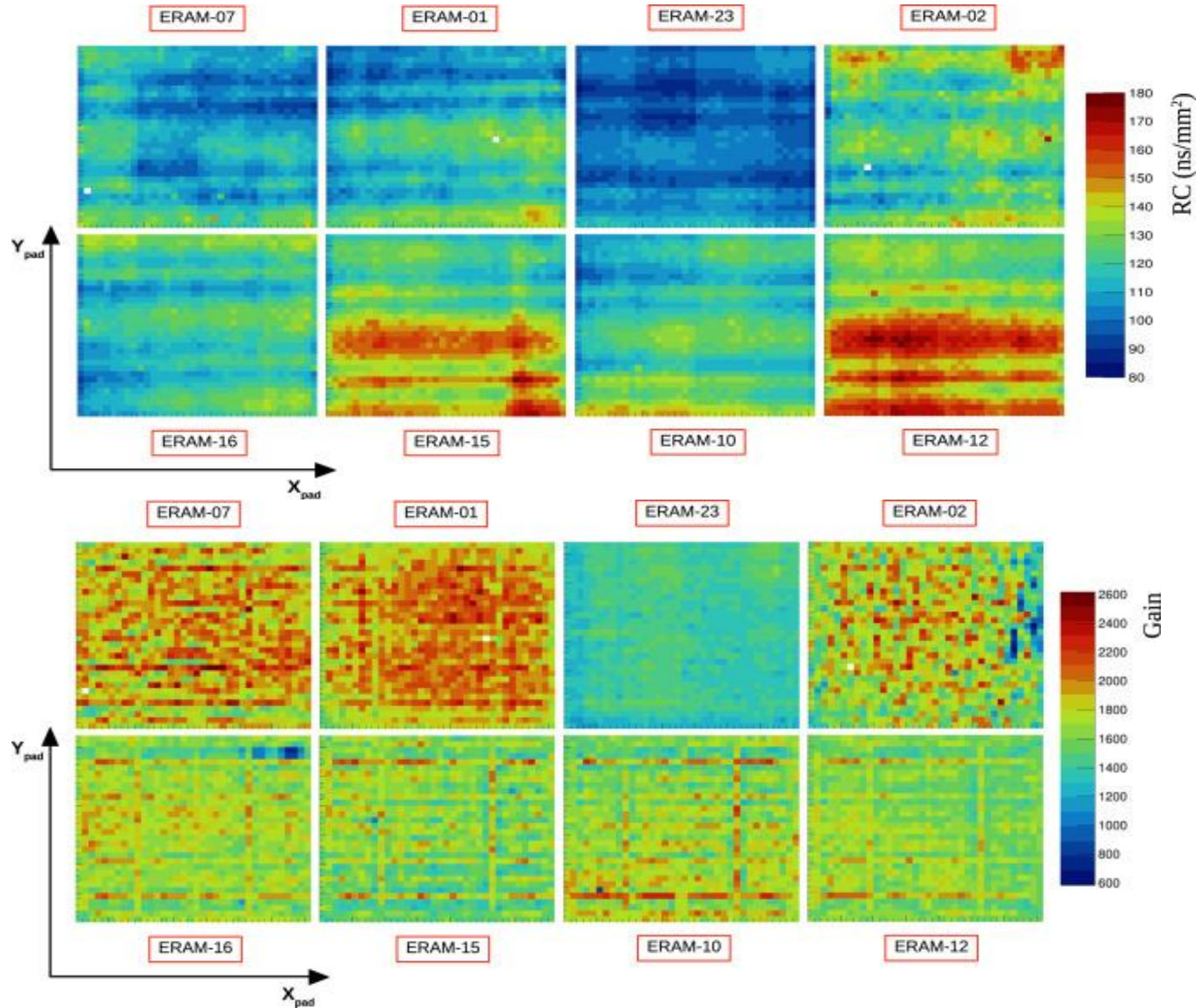


## Results about Gain and RC



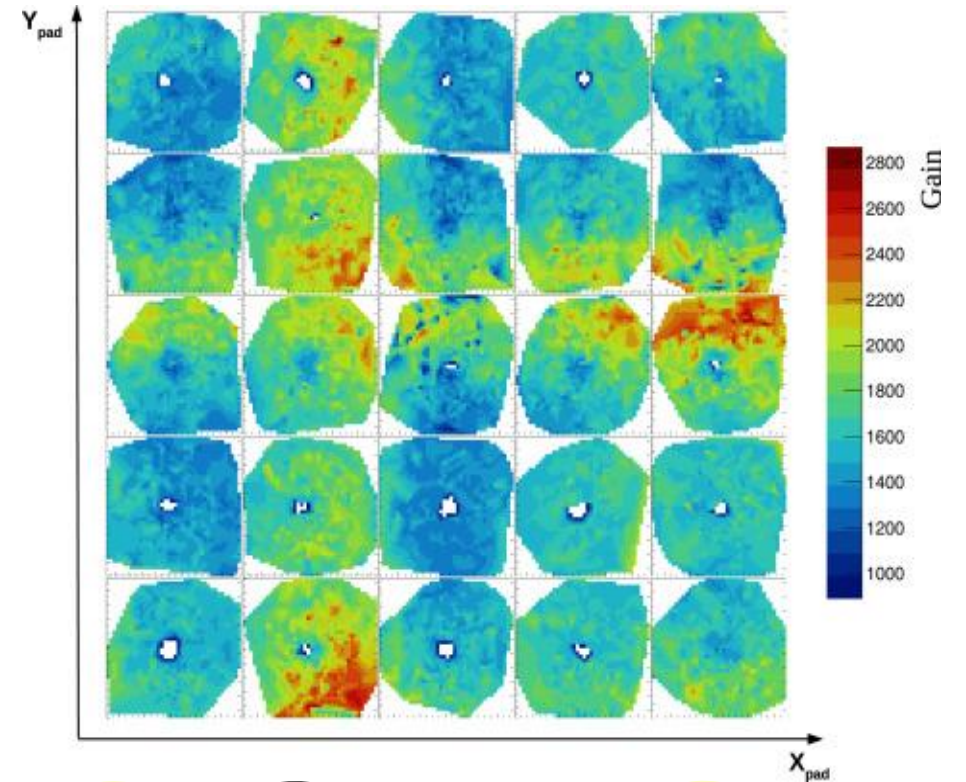
# x-rays $\rightarrow$ RC & Gain maps

Use for calibration of top and bottom HATPC ERAM GAIN



X-ray conversion position is also fitted  
 $\Rightarrow$  accurate maps of Gain and RC

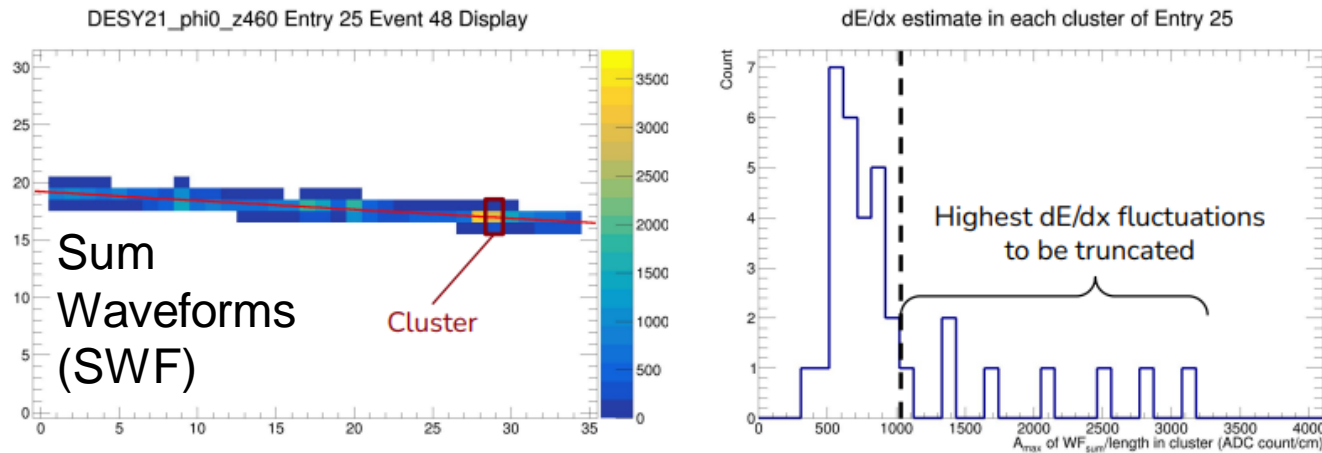
Use for detailed studies of charge diffusion and ERAM response at fine PAD position level



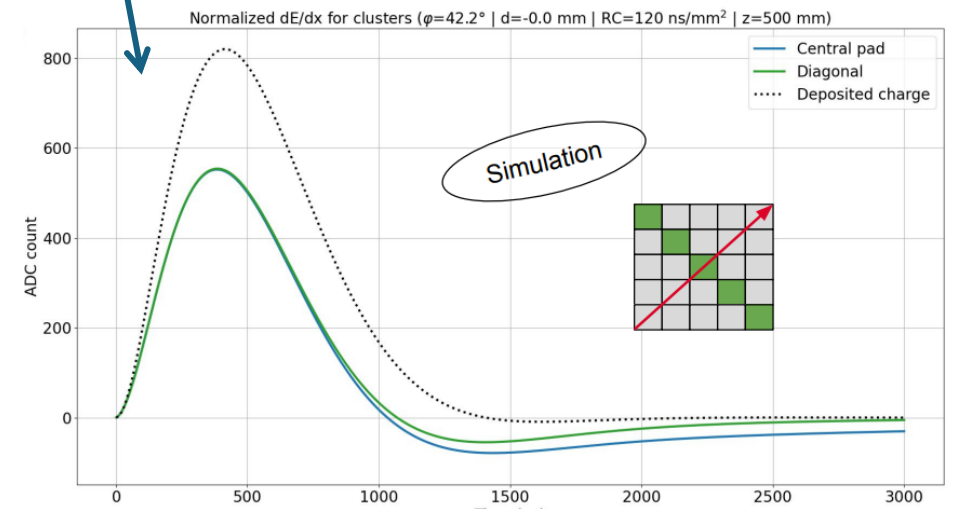
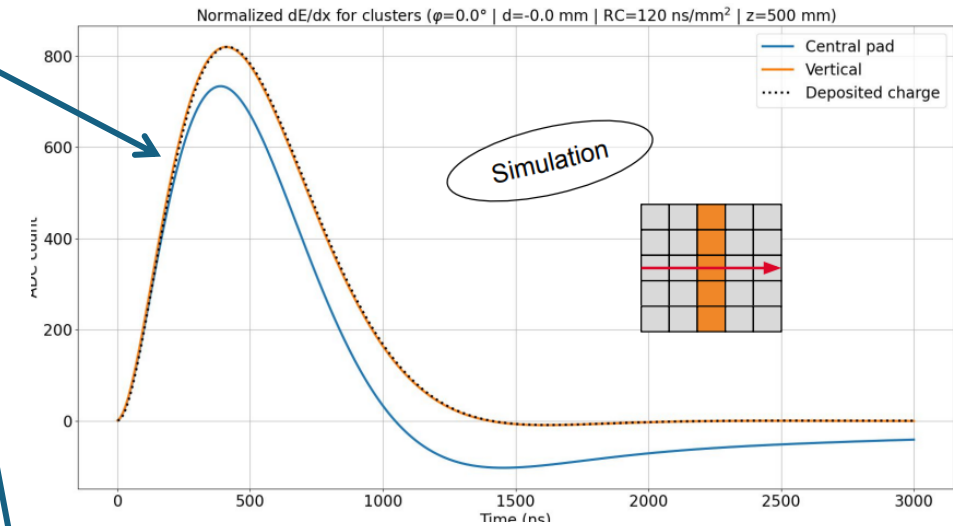
Indications are that the **lower resistivity** the **better performances** (eg space resolution)

# Reconstructing Q along tracks $\rightarrow$ dE/dx

Simple method based on  
Sum of waveforms(t) (SWF)  
over pads in a cluster



OK for almost H & V tracks  
Q missing for inclined tracks

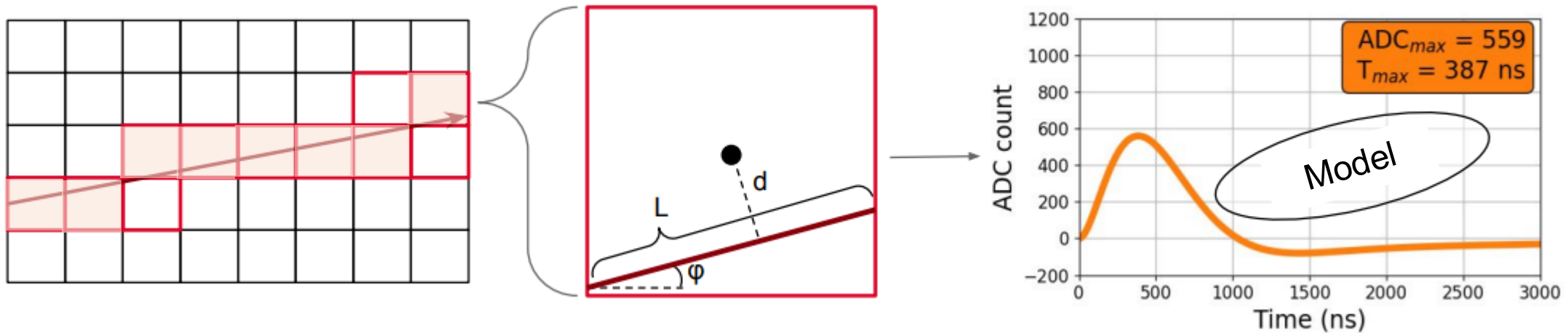


1. Clusterize the pads into slices and sum the waveforms in each slice to get dE
2. Get the track length in each cluster to get dx
3. Truncate the clusters with the highest dE/dx (top 30%) to get rid of fluctuations  
*just like for vertical TPCs!*
4. Get the mean over remaining estimates dE/dx

# Reconstructing Q along tracks $\rightarrow$ dE/dx

## Method of «crossed Pads» (XP)

- 1) Reconstruct tracks and consider only **pads crossed (XP)** by the track (primary pads)
- 2) **Reconstruct original (ion induced) charge (Q)** for each XP (given the track parameters there) by  $Q = A \times (Q/A)$  – where  $A$  is recorded amplitude on XP and rescaling ratio  $(Q/A)$  from Look Up tables (LUT)
- 1) LUTs build from model: original Q is distributed linearly over the segment for each XP so that solutions of 1D diffusion equations can be used



- 1) **No clustering** => potentially more accurate method **because reconstructing full induced charge on primary pads**
- 2) **«dilution of ion signal»** on a XP pad, due to charge spread over the pad is correctly taken into account
- 3) **«longitudinal correlation»** among adjacent XP pads, due to charge spread along track direction, accounted for
- 4) **Fast method** though based on model templates (long time is to generate LUTs ...)

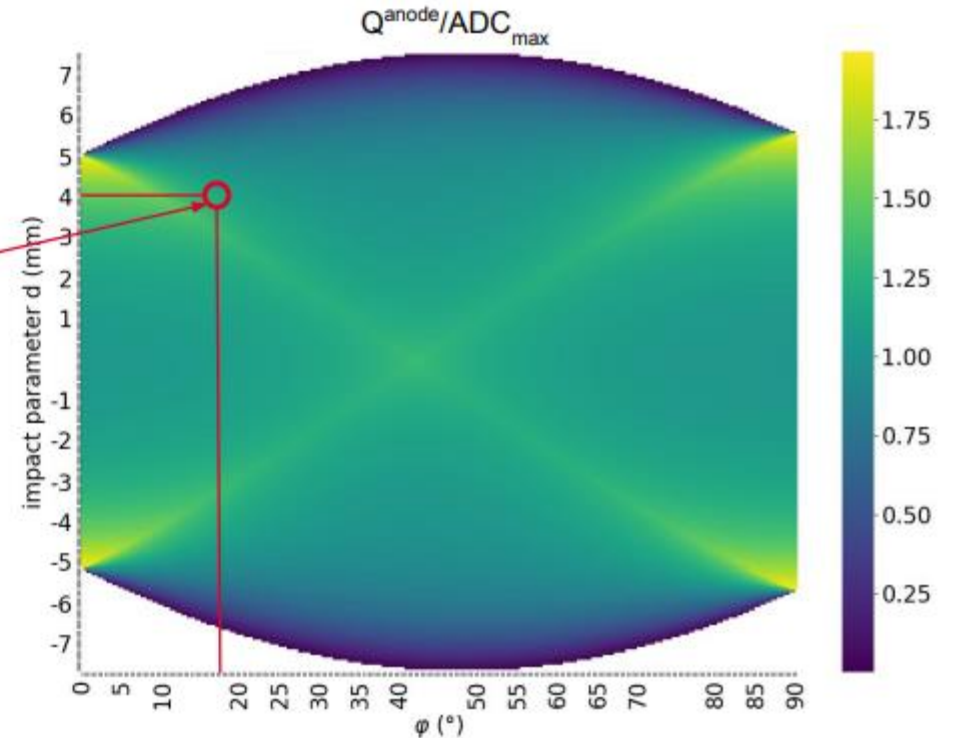
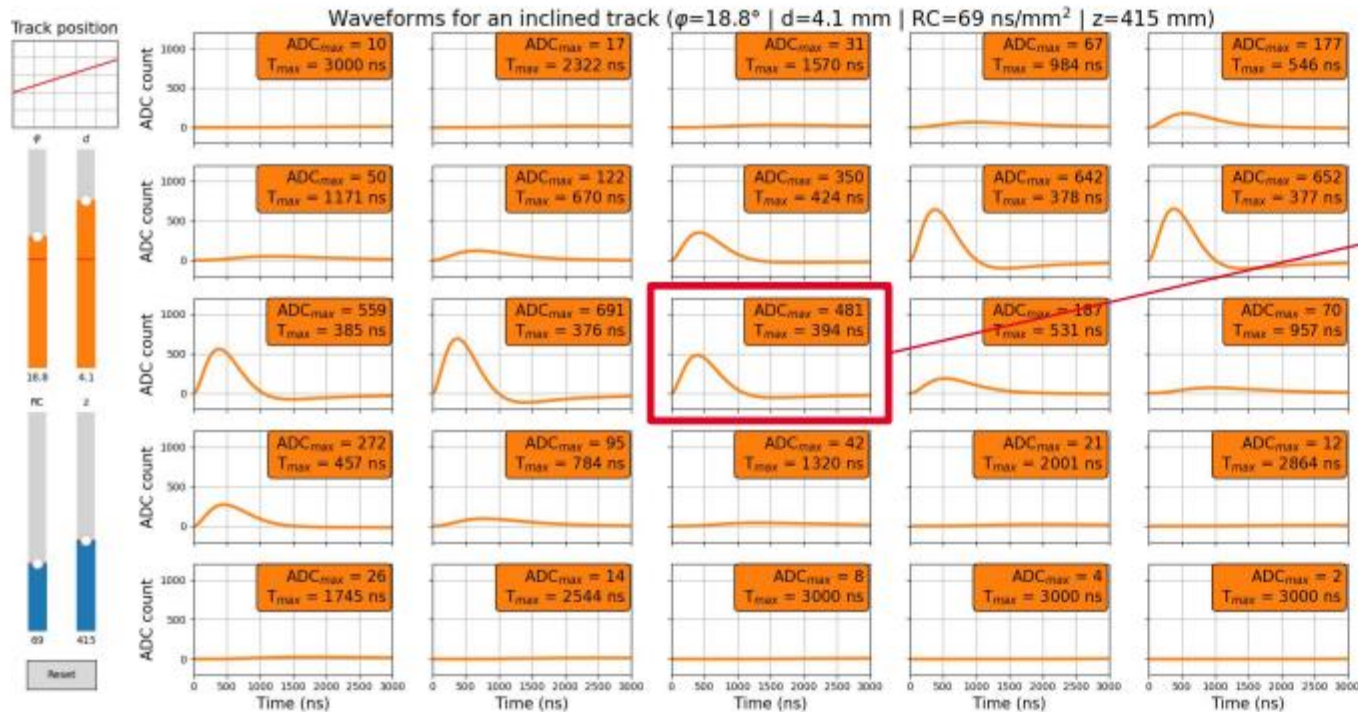


# Reconstructing Q along tracks $\rightarrow$ dE/dx

Building the rescaling ratio Q/A ratio 4D LUTs via model

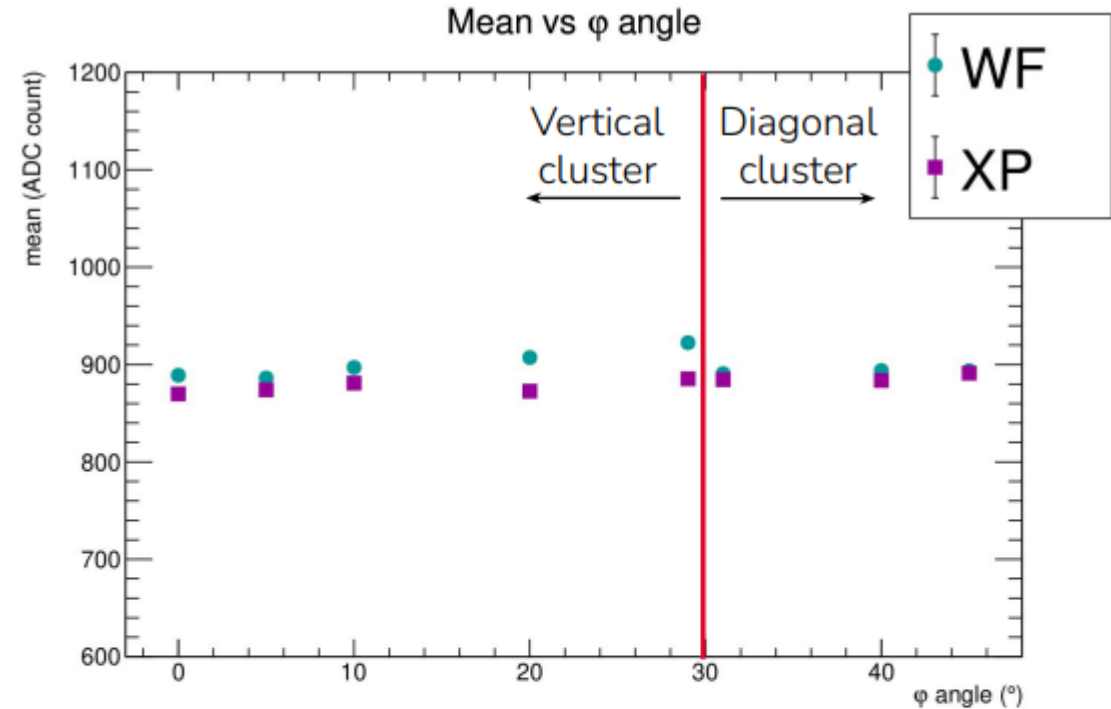
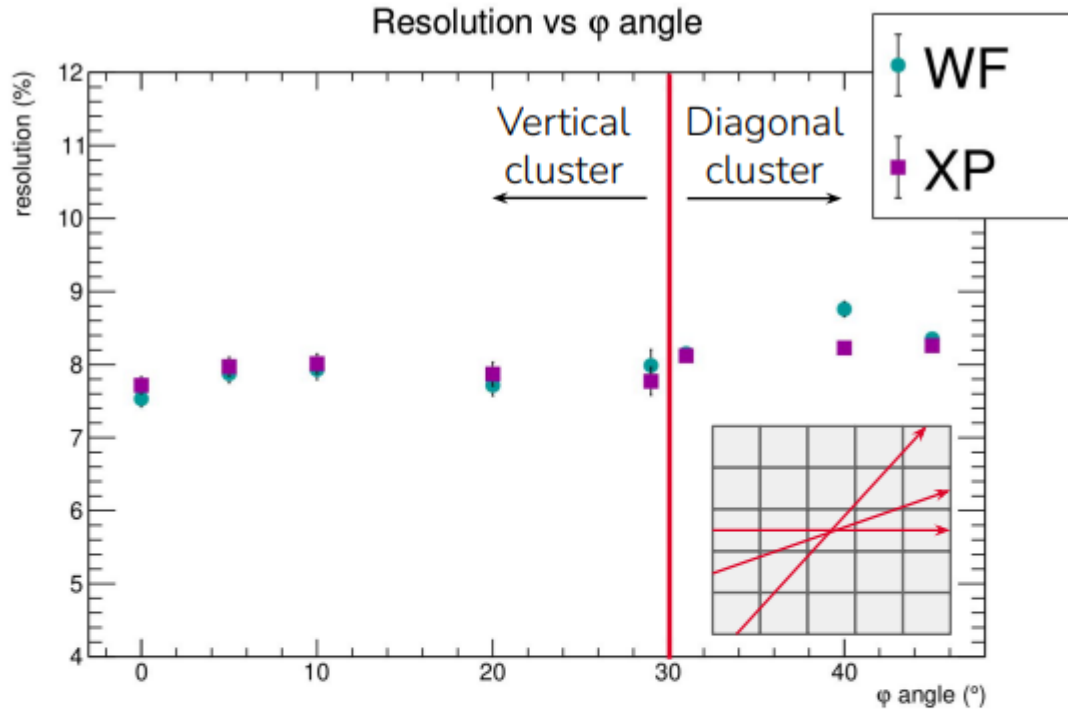
4D Look-Up Table (LUT):

- Angle  $\varphi$ : 200 steps  $[0^\circ, 90^\circ]$
- Impact parameter: 200 steps  $[-7.3, +7.3]$  mm
- Drift distance: 21 steps  $[0, 1]$  m
- RC: 21 steps  $[50, 150]$  ns/mm<sup>2</sup>



# dE/dx preliminary results

dE/dx (4GeV electrons) – comparison of SWF and XP methods on Test Beam data (DESY)

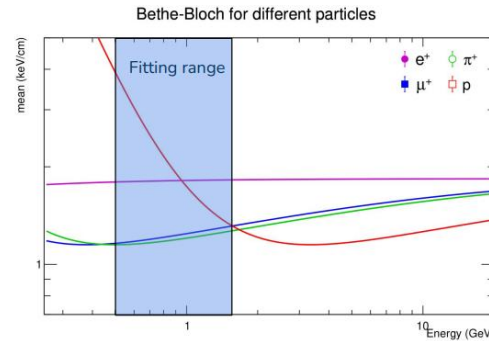


- Resolution  $\sigma/\mu \sim 8\%$  and stable
- XP gives better results at diagonal angle

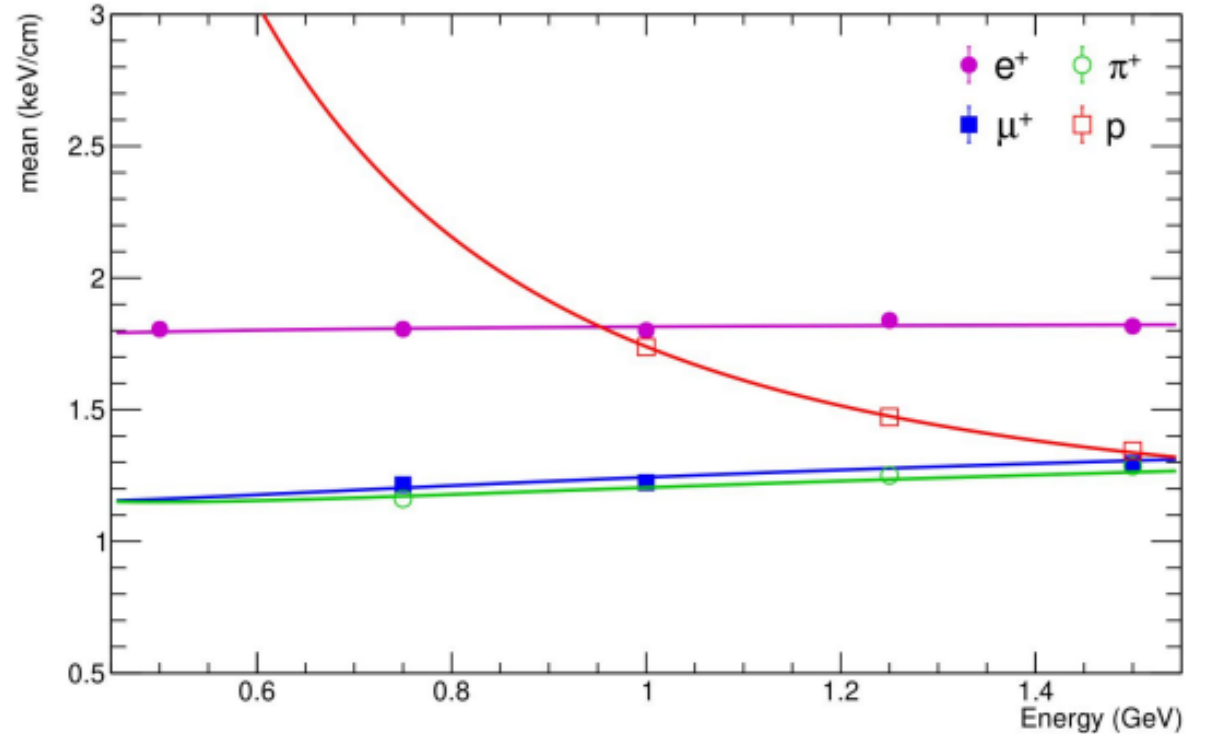
- Flat distribution of dE/dx across  $\phi$  for XP
- Slight sink with  $WF_{sum}$  for diagonal clusters (compensated by correction function)

# dE/dx preliminary results

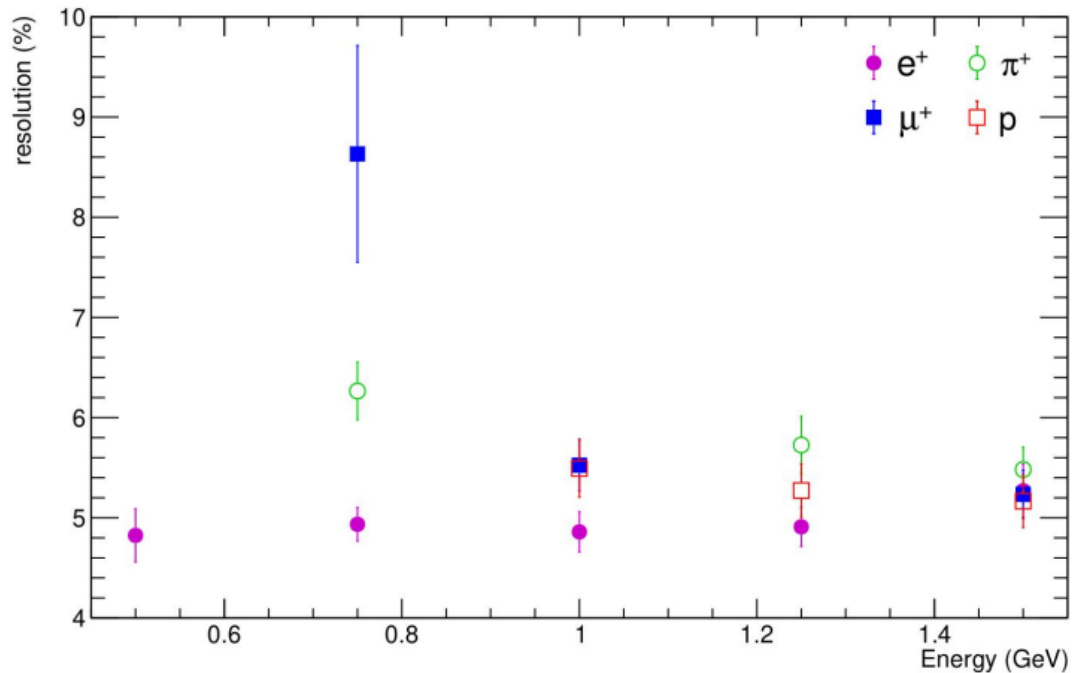
dE/dx (160cm long tracks) – XP method on Test Beam data (CERN PS T10)



Mean vs energy with XP method



Resolution vs energy with XP method



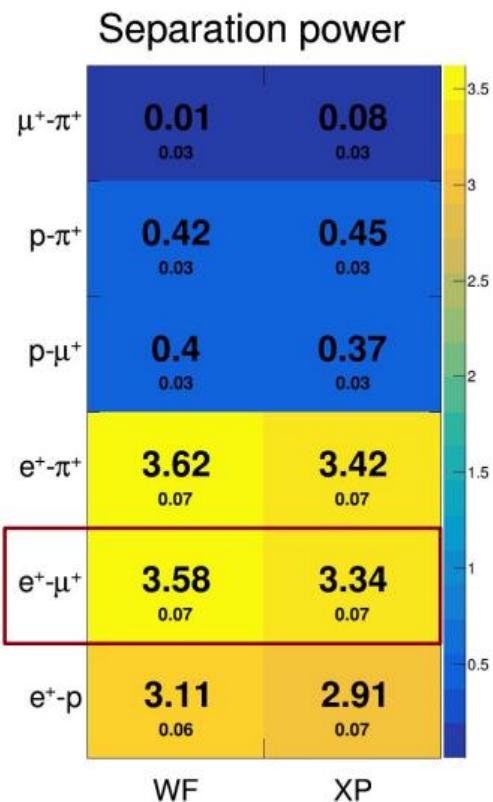
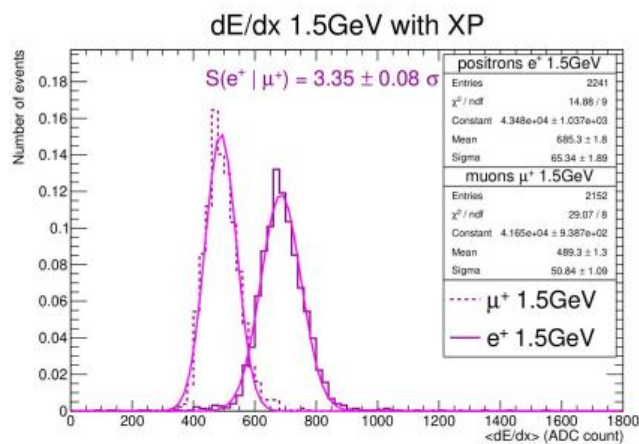
■ Resolution < 6.5%  
(except low stat)

■  $e^+$  stable < 5%

# PID preliminary results

e/μ separation @ 1.5 GeV – Test Beam data (CERN PS T10)

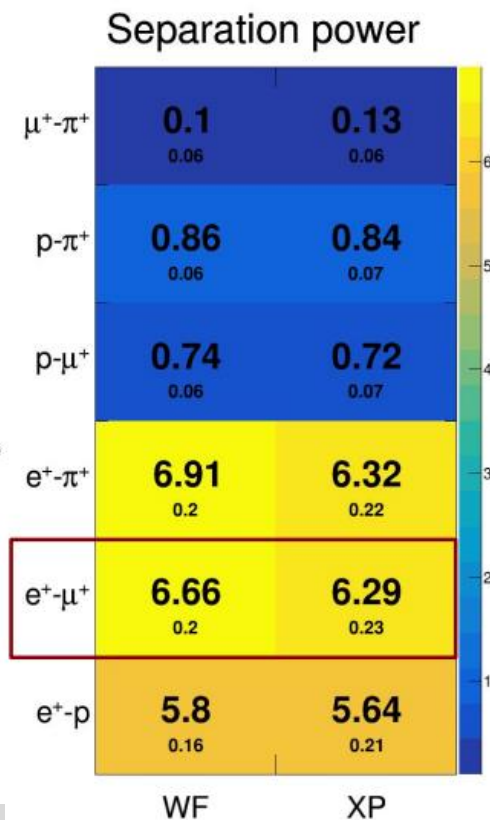
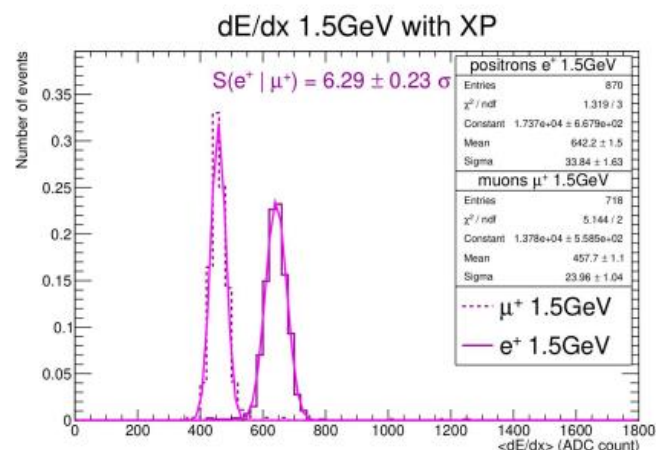
## Short tracks (~40cm)



$$S(e^+, \mu^+) = \frac{|\mu_{e^+} - \mu_{\mu^+}|}{\sqrt{(\sigma_{e^+}^2 + \sigma_{\mu^+}^2)/2}}$$

■ μ<sup>+</sup> & e<sup>+</sup> split by more than 3σ

## Long tracks (~160cm)



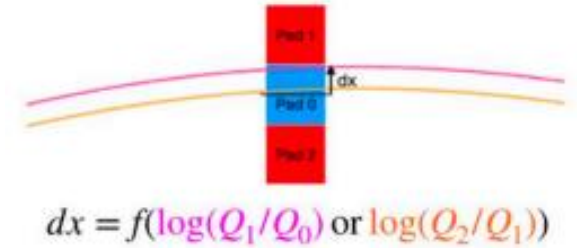
$$S(e^+, \mu^+) = \frac{|\mu_{e^+} - \mu_{\mu^+}|}{\sqrt{(\sigma_{e^+}^2 + \sigma_{\mu^+}^2)/2}}$$

■ μ<sup>+</sup> & e<sup>+</sup> split by more than 6σ

# Reconstructing tracks – trajectory fitting

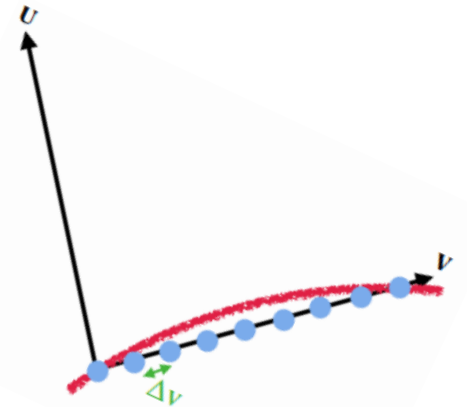
## LogQ Method based on clustering & Log[Qprimary /Qsecondary]

- logQ method to reconstruct position in each cluster
- Helix fit performed on those reconstructed positions



## Full Waveform fit Method – based on model & no clustering

- 1) Use all the pads associated to a track (Qmax values) to define a (v,u) local frame
- 2) Distribute “arbitrary” point charges along v axis separated by  $\Delta v$  (5mm)  
Q per each point is a free parameter
- 3) diffusion model to predict the waveform generated by point charges in surrounding pads
- 4) Move all points along the u axis to minimize the chi-square difference between measured waveforms and templates using RungeKutta method to fit (u0, du/dv, q/p, t0, dt/dv)

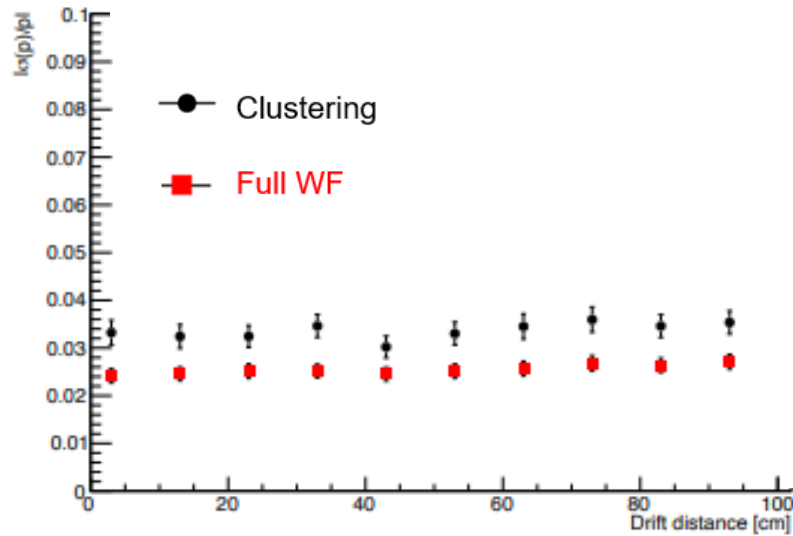


$$\chi^2 = \sum_{i(pad)} \sum_{j(timebin)} \frac{(Q_{i,j}^{obs} - Q_{i,j}^{Dixit})^2}{\sigma_{i,j}^2}$$

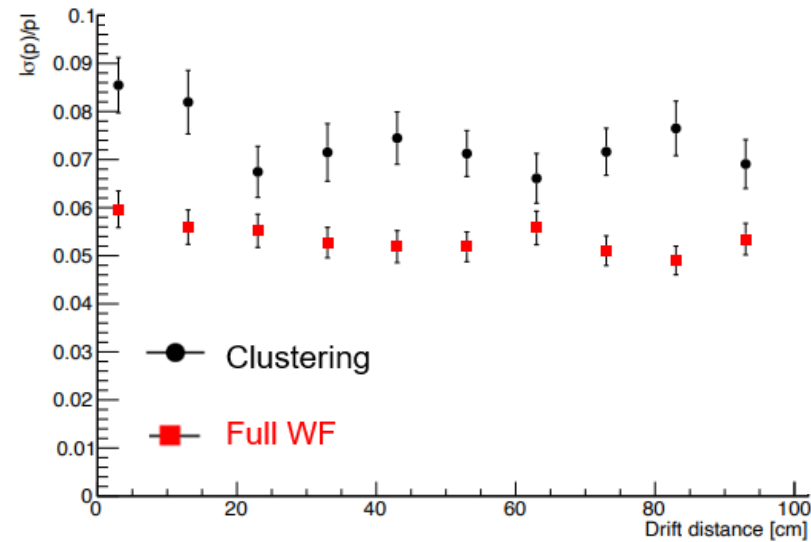
# Reconstructing tracks – momentum resolution

$\sigma_p/p$  Momentum resolution as a function of track drift distance -- simulated 700 MeV/c muons

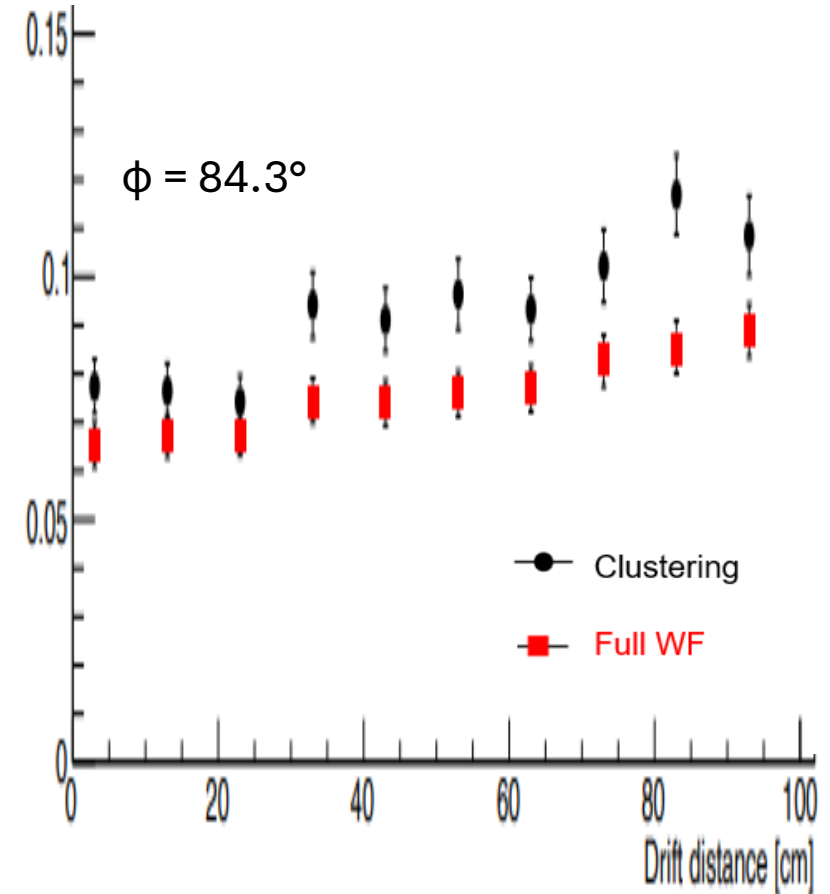
$\phi = 5.7^\circ$



$\phi = 45^\circ$



$\phi = 84.3^\circ$



# Conclusions

Two new TPCs have been just installed in ND280 at JPARC

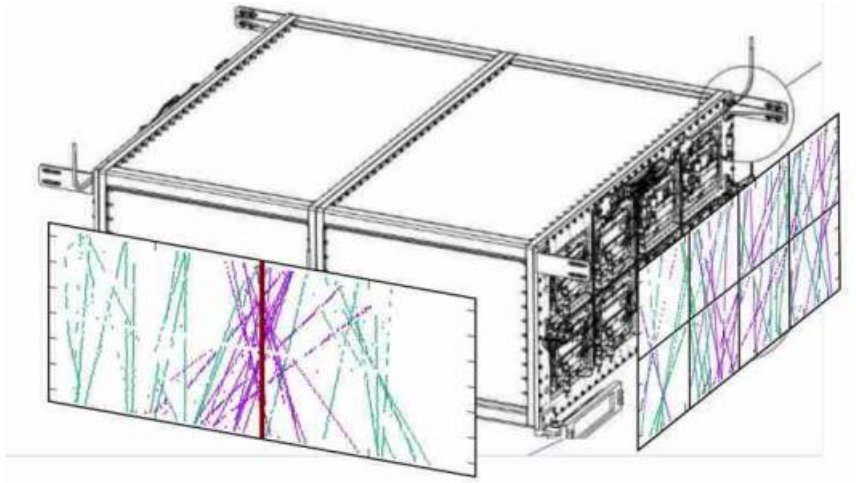
- Very stable operations in commissioning and technical runs
- Ready for neutrino beam ... starting today

## Field cages

- High ratio active/passive volume
- Highly effective insulation & E field uniformity

## Resistive MM with encapsulated anode

- Low resistivity & optimal charge spread & no sparks effects
- Series production allowed several detailed studies
- New algorithms for square pads exploiting detailed response model



# Additional Material



Politechnika  
Warszawska



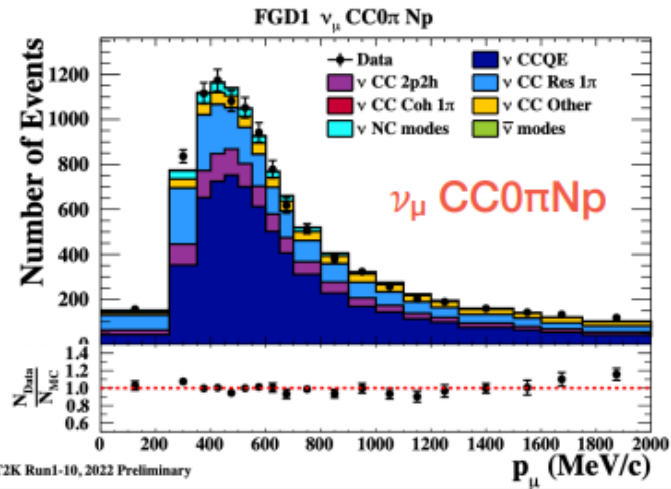
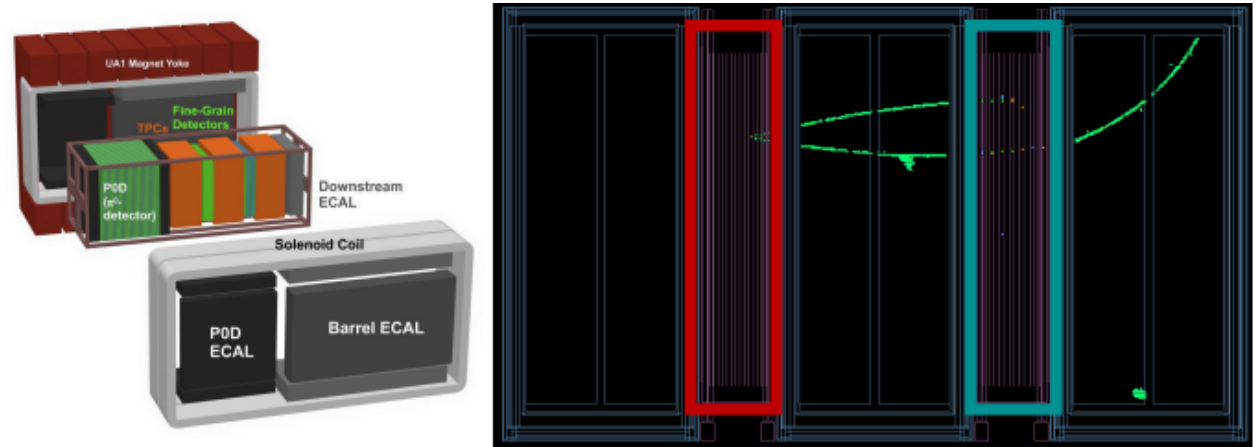
Irfu



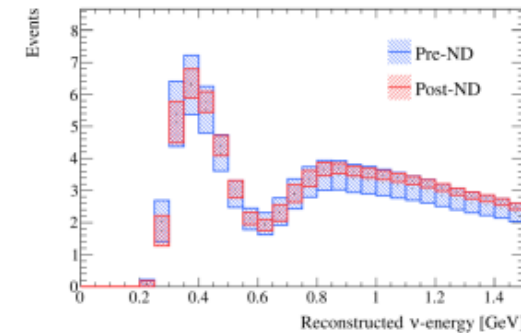
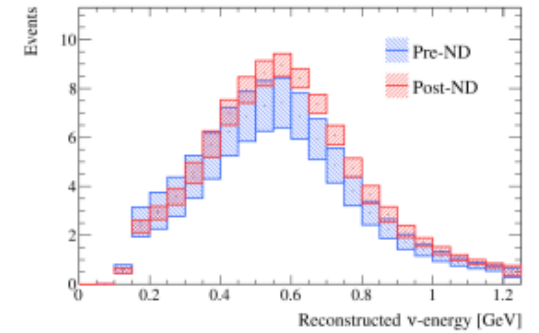
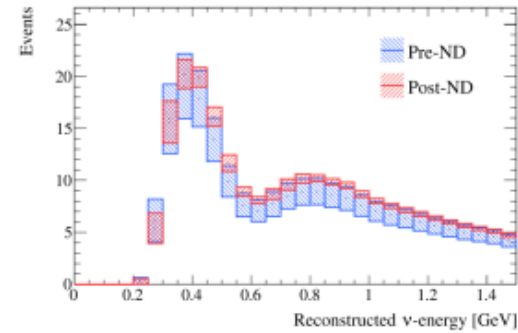


# Near Detector impact on Oscillation Analysis

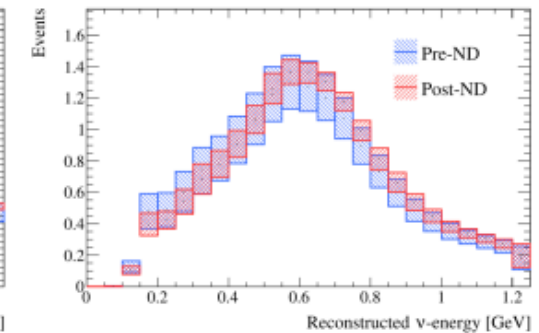
- ND280 magnetized detector
- Select interactions in FGD and measure muon kinematics in the TPCs
- Separate samples based on number of reconstructed pions (CC0 $\pi$ , CC1 $\pi$ , CCN $\pi$ ), protons, photons, etc
- Factor of  $\sim 3$  reduction on the uncertainty on the event rates at the Far Detector



Sample	Pre-ND FIT error	Post-ND FIT error
FHC 1R $\mu$	11.1%	3.0%
RHC 1R $\mu$	11.3%	4.0%
FHC 1Re	13.0%	4.7 %
RHC 1Re	12.1%	5.9%
FHC 1Re 1d.e.	18.7%	14.3%

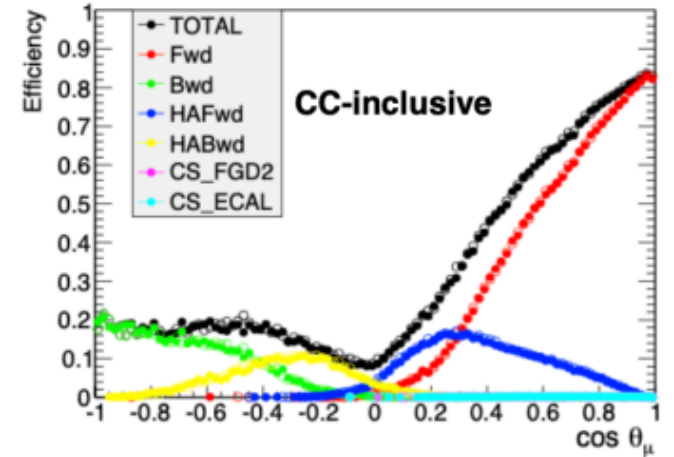
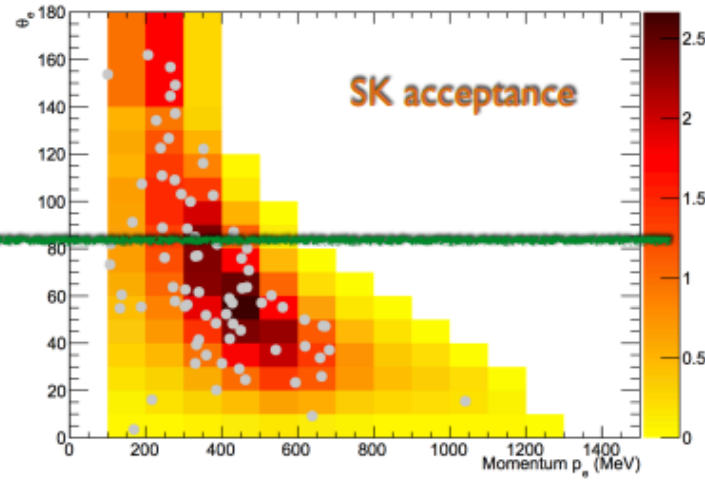
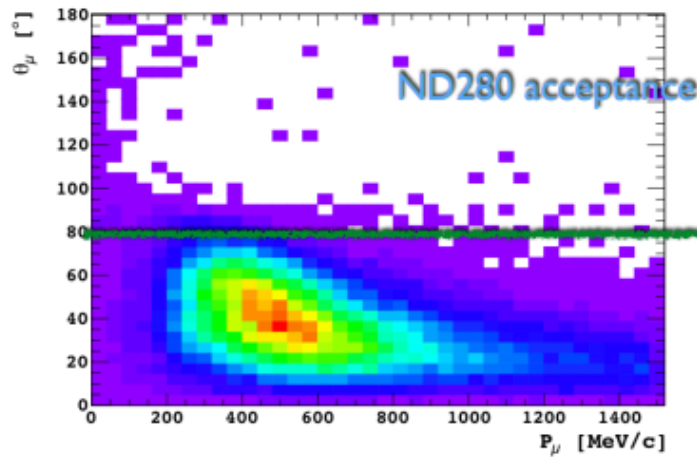


(d)  $\bar{\nu}$ -mode 1R $\mu$

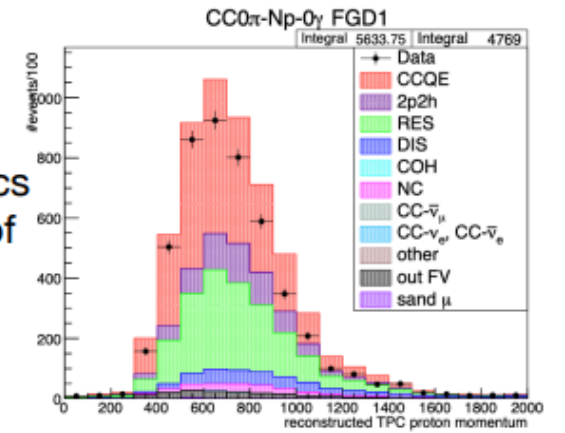


(e)  $\bar{\nu}$ -mode 1Re

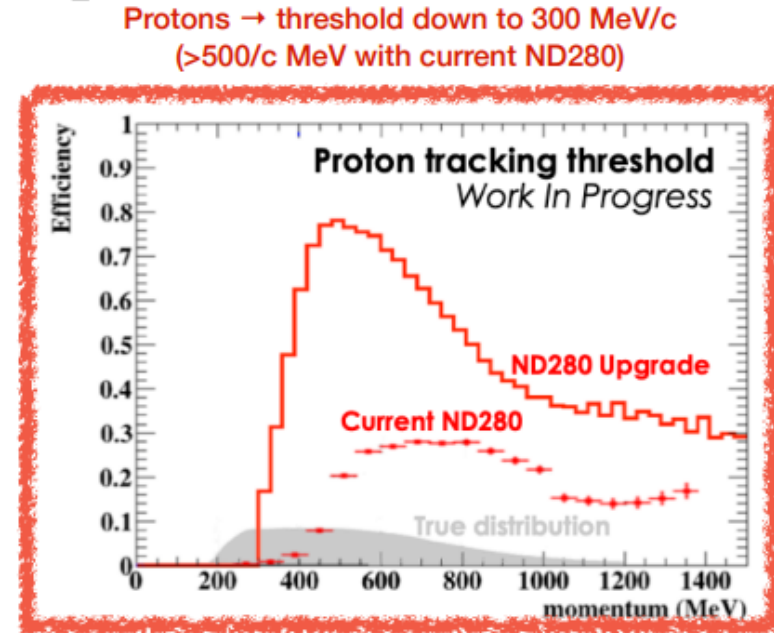
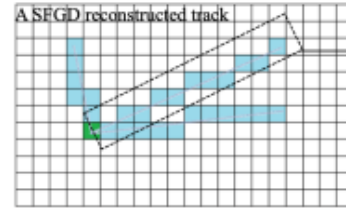
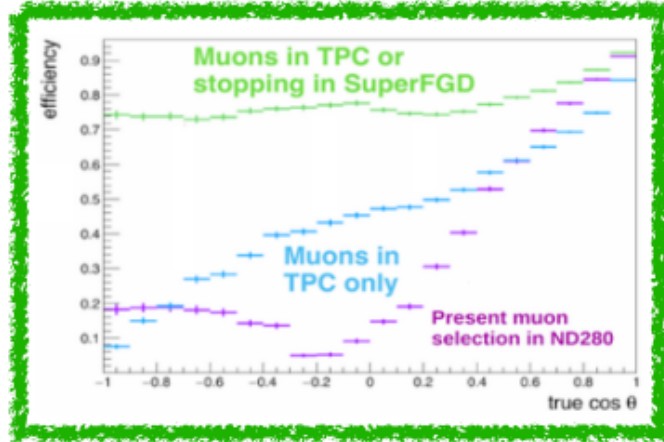
# ND280 limitations



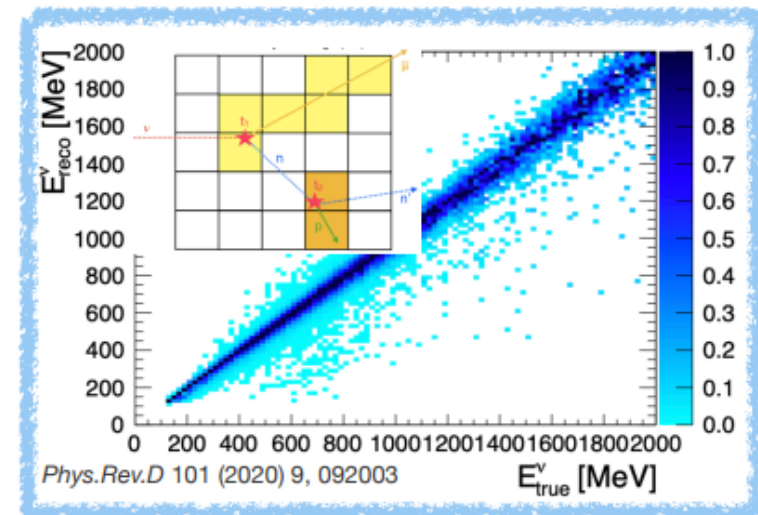
- Improve angular acceptance  $\nu$
- Better reconstruction and usage of the hadronic part of the interactions!
  - Currently samples are selected according to their topology ( $0\pi$ ,  $1\pi$ ,  $1p$ ,  $N\pi$ , ...) but the kinematics of the hadrons is not used in any way in the constraint on flux and x-sec systematics  $\rightarrow$  plenty of additional information to be exploited
  - This is due to both, a low efficiency from ND280 to reconstruct hadrons and the difficulties in modeling the x-sec systematics for the hadronic part
    - With the upgrade we plan to improve the efficiency to reconstruct hadronic part



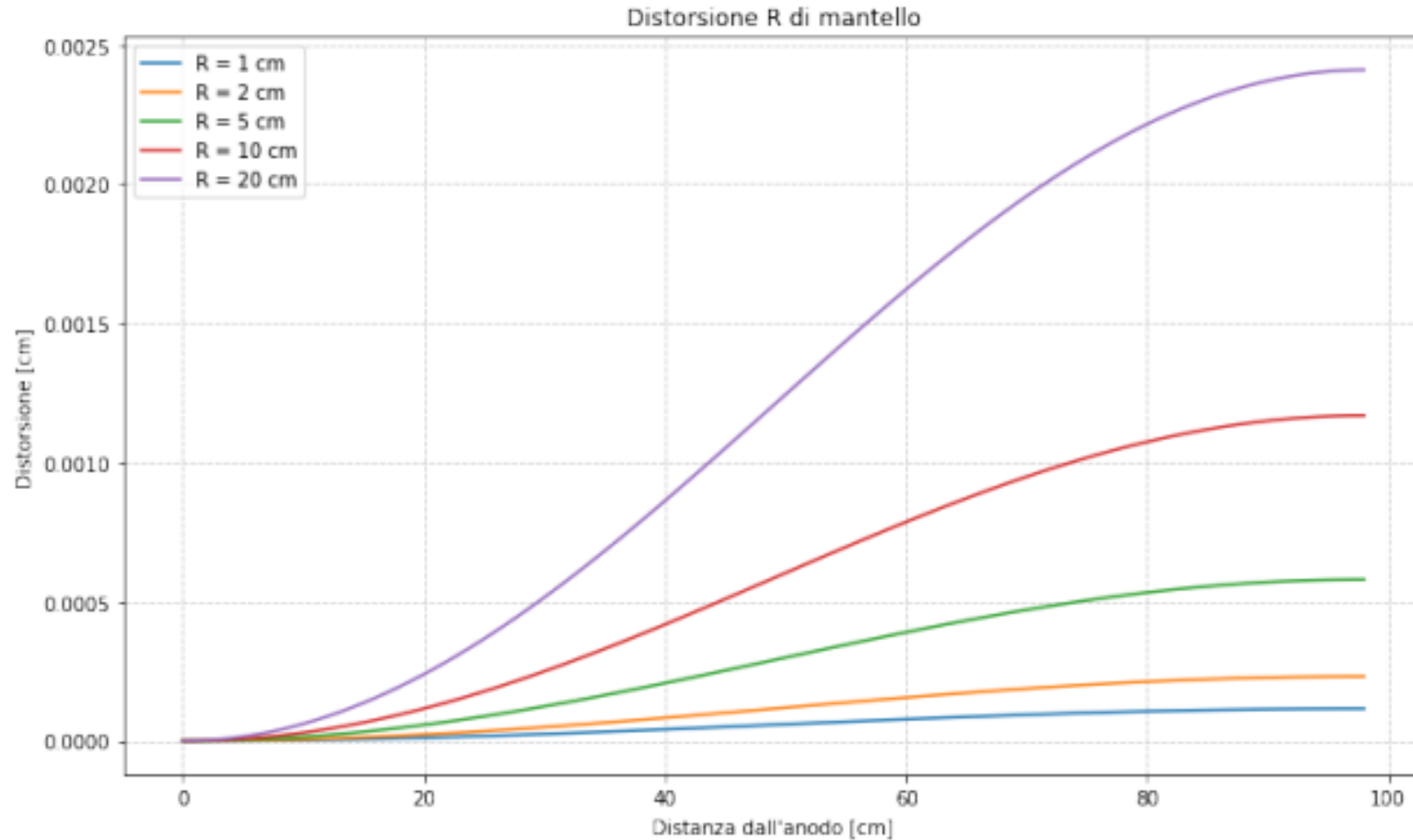
# ND280 Upgrade improvements



- High-Angle TPCs allow to reconstruct muons at any angle with respect to beam
- Super-FGD allow to fully reconstruct in 3D the tracks issued by  $\nu$  interactions → lower threshold and excellent resolution to reconstruct protons at any angle
  - Improved PID performances thanks to the high granularity and light yield
- Neutrons will also be reconstructed by using time of flight between vertex of  $\bar{\nu}$  interaction and the neutron re-interaction in the detector



# Mantle resistance



**Figura 4.2:** Spostamento lungo R del punto di arrivo di un elettrone causato da una resistenza  $R_{man}$  di un mantello isolante mille volte il valore della catena di resistori R. La distorsione é mostrata come funzione del punto di partenza z (Distanza dall'anodo).

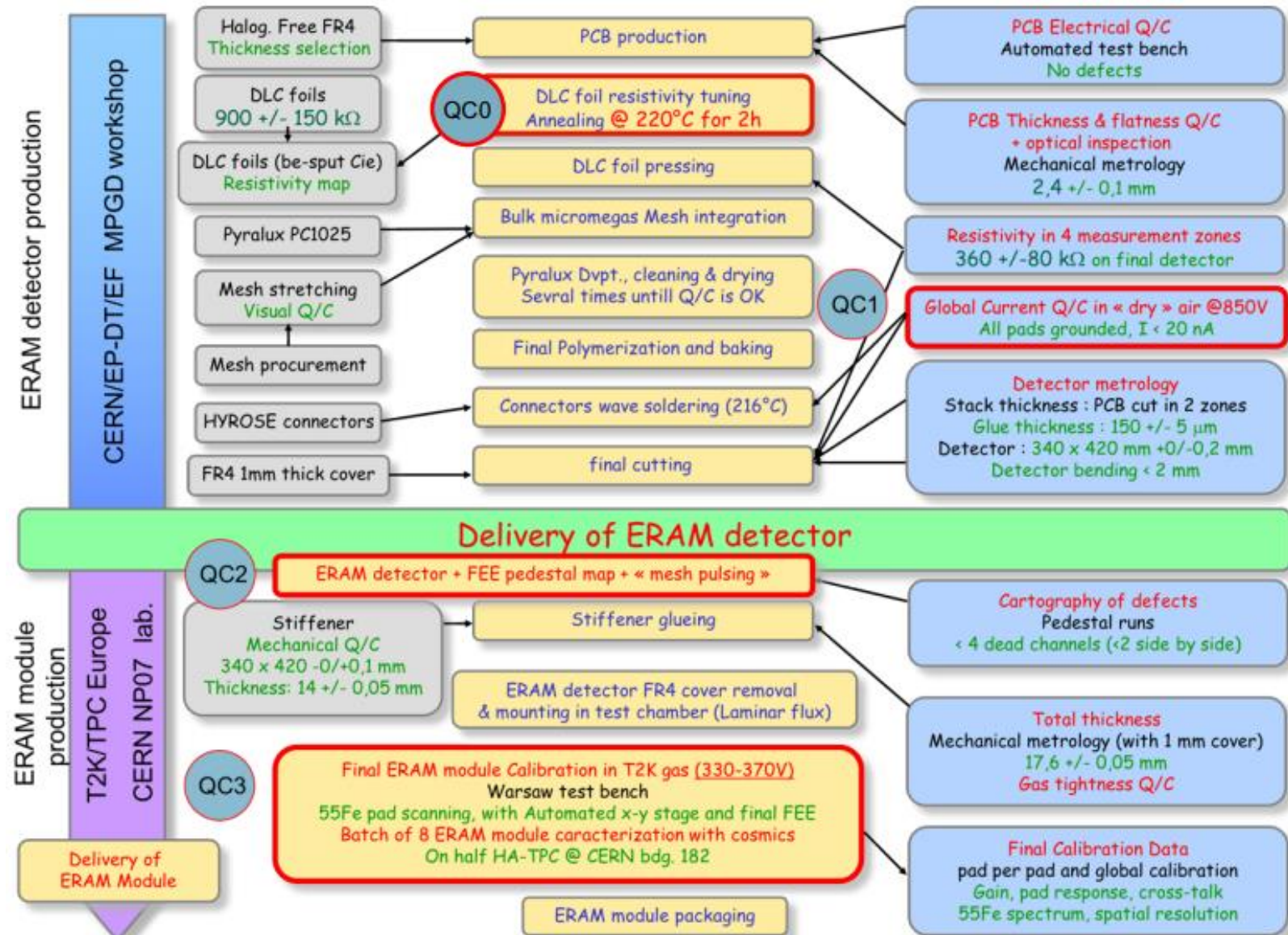
# ERAM Production - about 50 detectors

## Crucial steps in production (needed tuning)

- 1) **Selecting DLC foil resistivity**
  - Large variations from DLC provider
  - Value stable after annealing
- 2) **Gluing steps by Pressing**
  - DLC to PCB
  - Stiffener to DLC-PCB

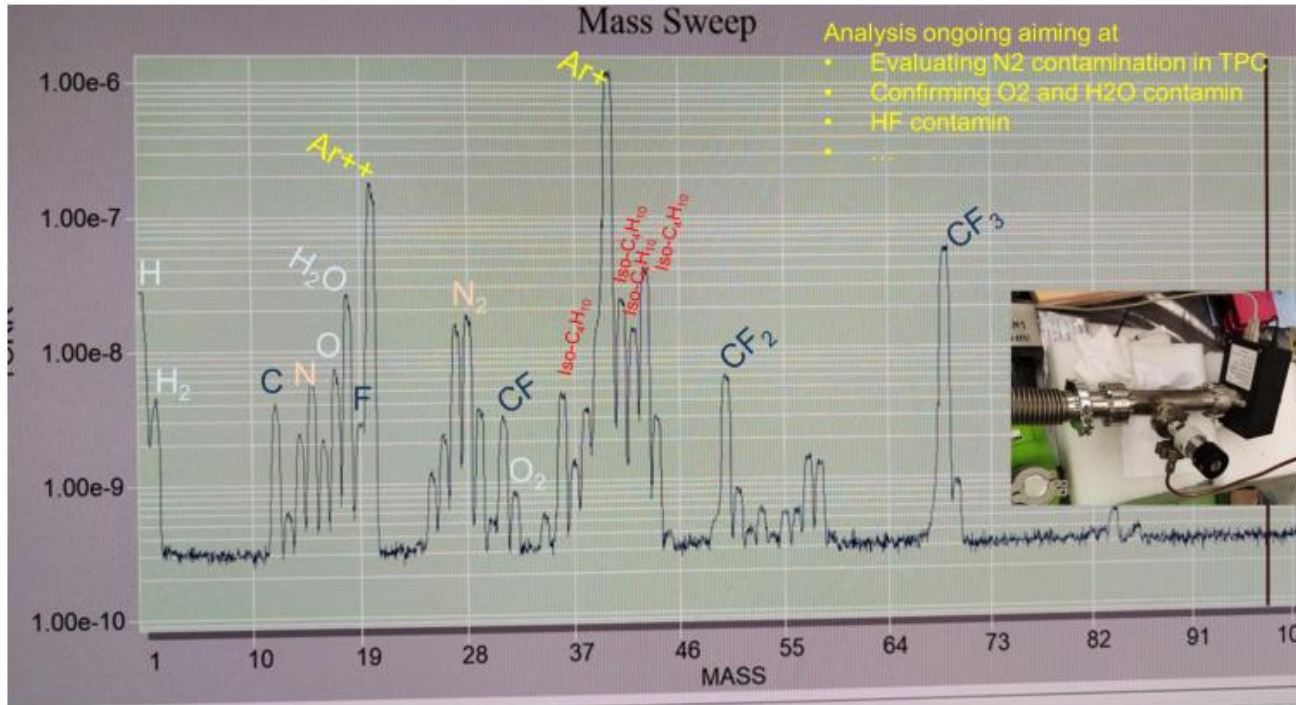
## X-rays Test Bench at CERN was fundamental to

- 1) **Qualify, characterize and calibrate** all prototypes and series ERAMs
- 2) support the development of **detailed ERAM response model**



# Field Cage assembling, characterization at CERN

## Gas contamination from Field Cage – other contaminants



Analysis of gas composition during cosmic test in May

More accurate estimates ongoing

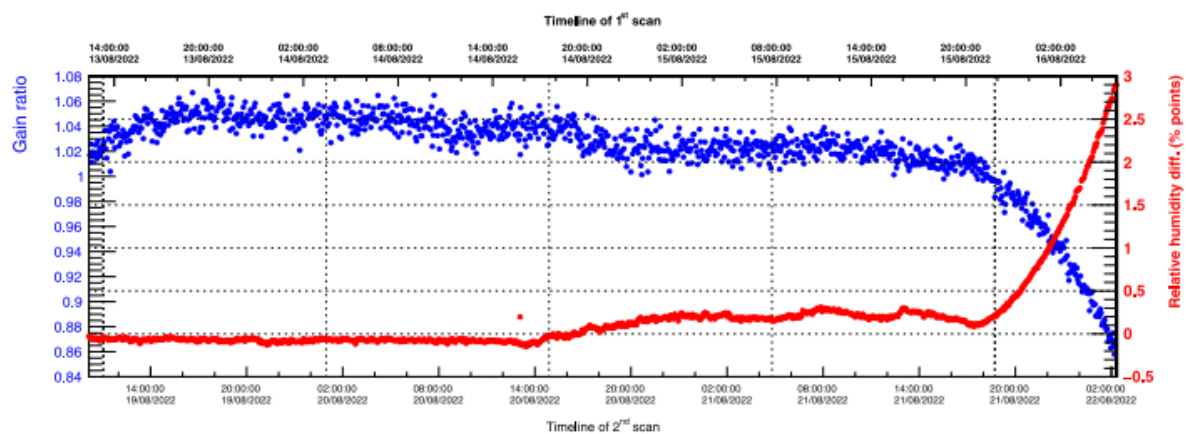
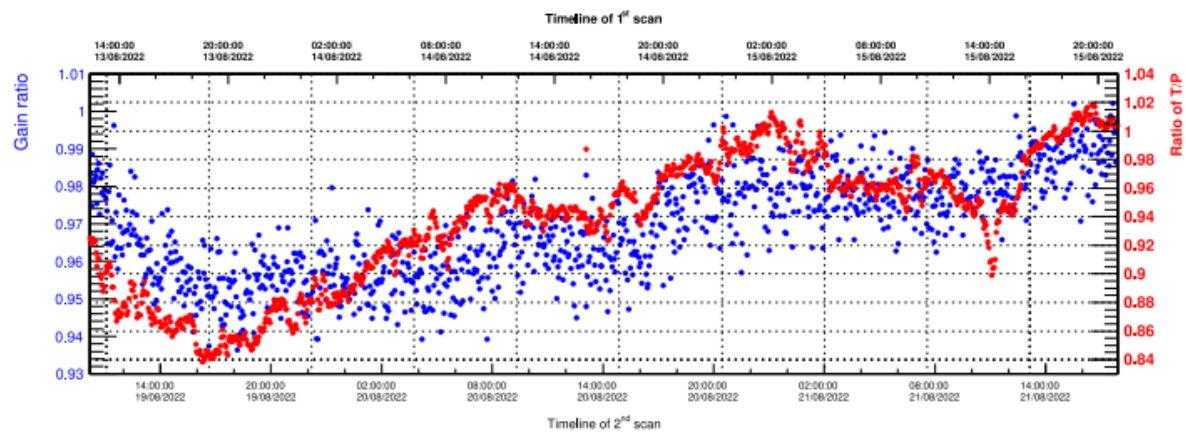
- N<sub>2</sub> analysis
- HCl acid
- Evolution in time of components

Main components → multi-peaks consistent with ratios found in literature

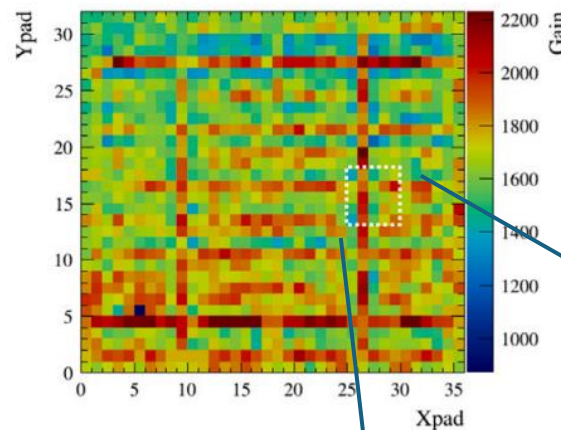
- H<sub>2</sub>O (+ HO) contamination ~2% → consistent with other sensors (Vaisala)
- O<sub>2</sub> peak below sensitivity → consistent with ppm level → need further checks
- No HF acid apparently (below Ar++)

# ERAM Series Production experience

## Effect of gas density on (gas) GAIN

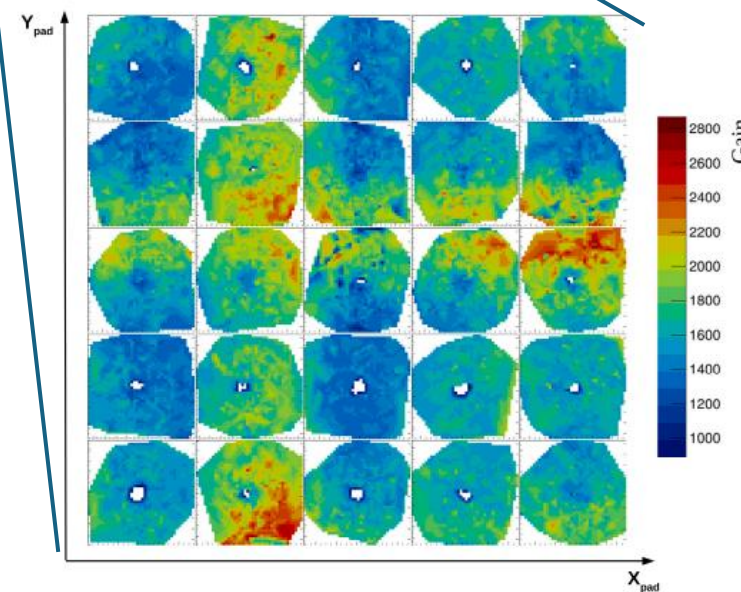


## Effect of humidity on (gas) GAIN



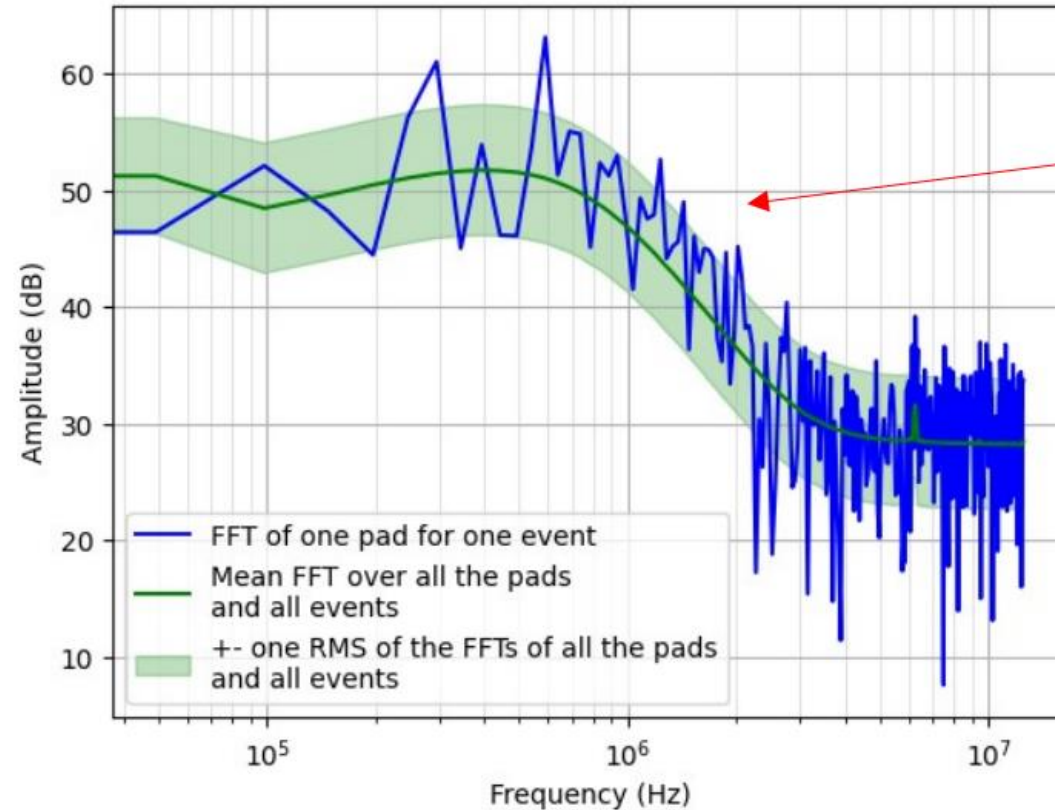
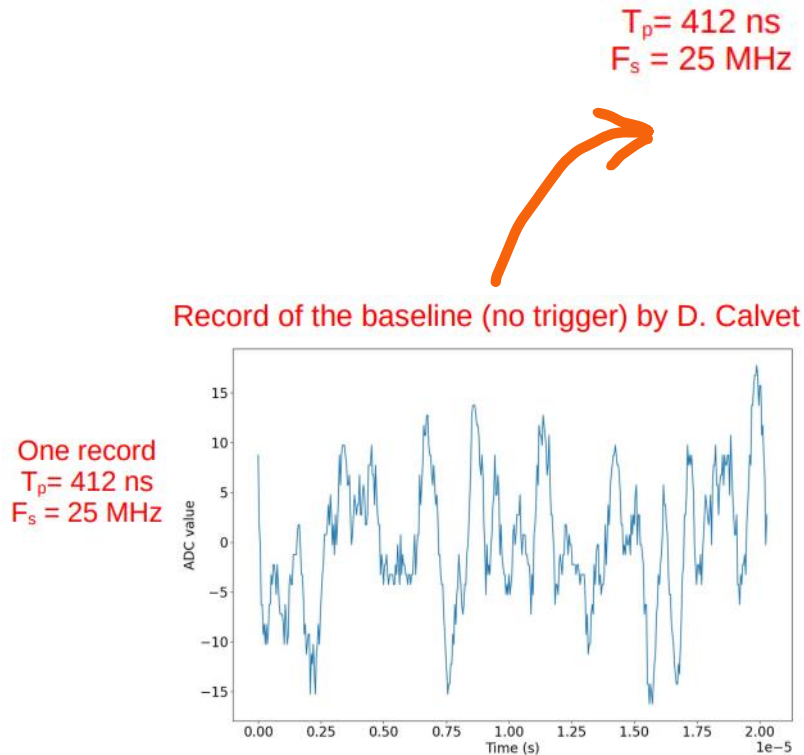
Fine grain scan

GAIN as a function of Pad position



# ERAM detector response – Simulation

Use of the model for Simulation of charge deposition in events  
Where additional ingredient is noise detailed modeled



Dominated by frequencies lower than 1 MHz

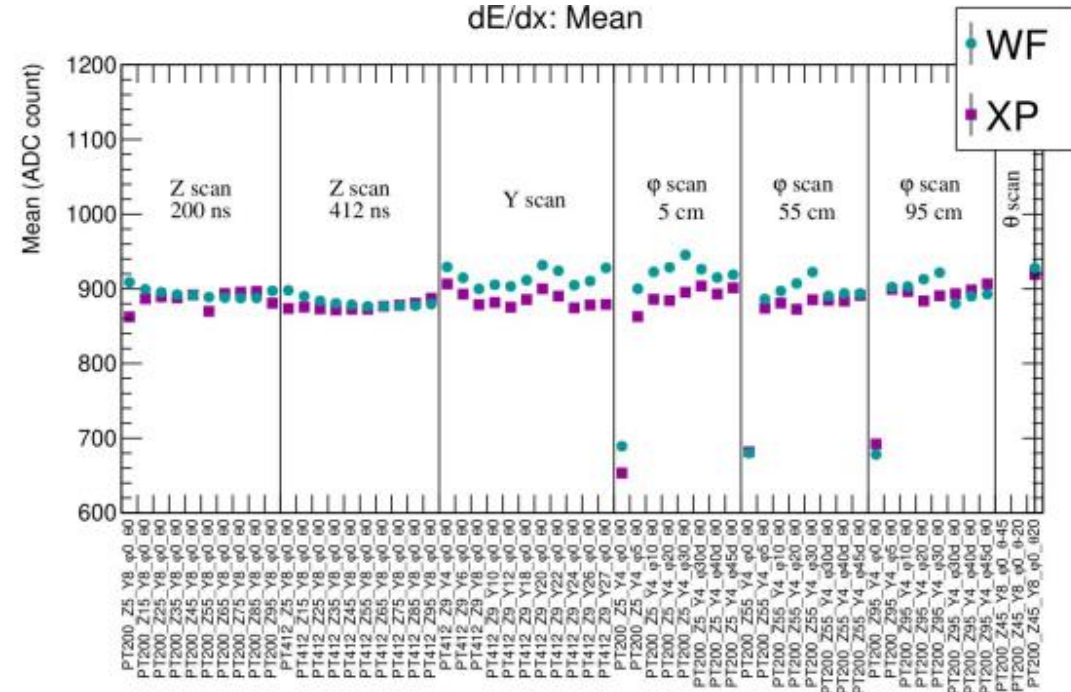
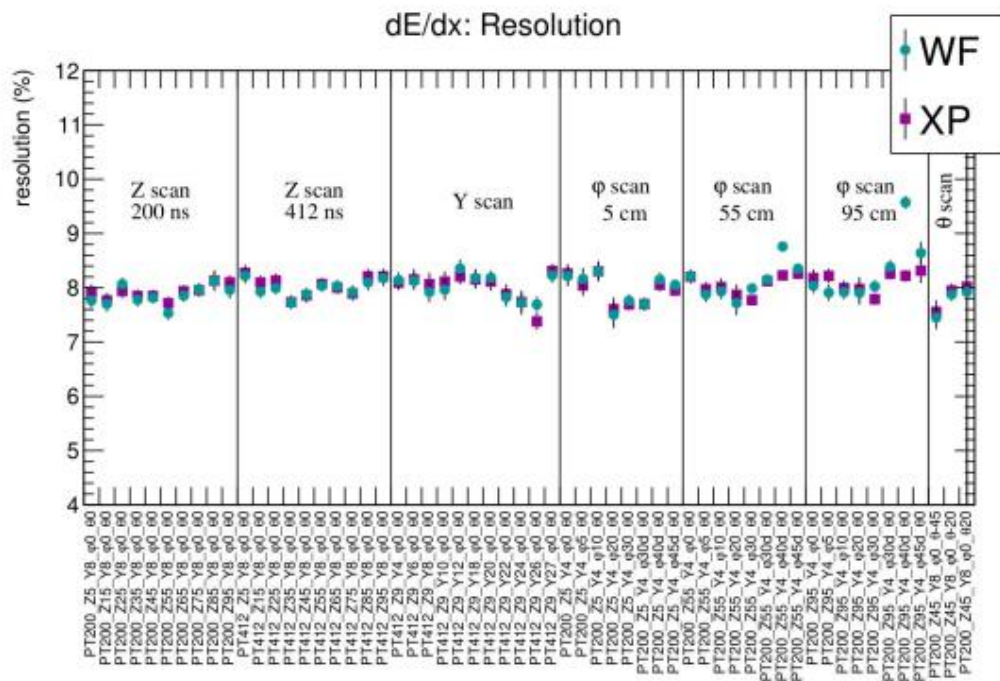
The spectrum can be fitted quite decently with a “simple” analytical function

$$\sqrt{\left[\frac{A_0}{f^2}\right]^2 + [A_1 \sqrt{f} H_{after}(f)]^2 + A_2^2}$$



# Reconstructing tracks dE/dx

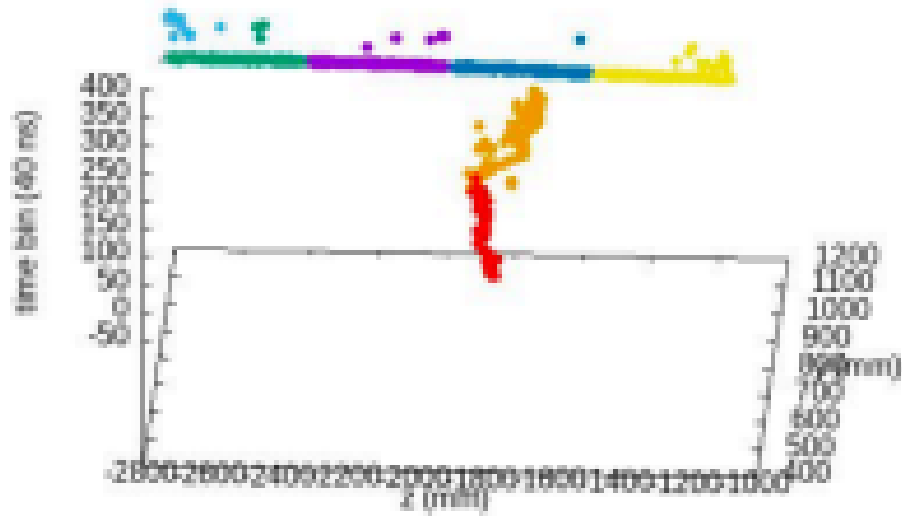
dE/dx – comparison of SWF and XP methods on Test Beam data (4GeV electrons, DESY)



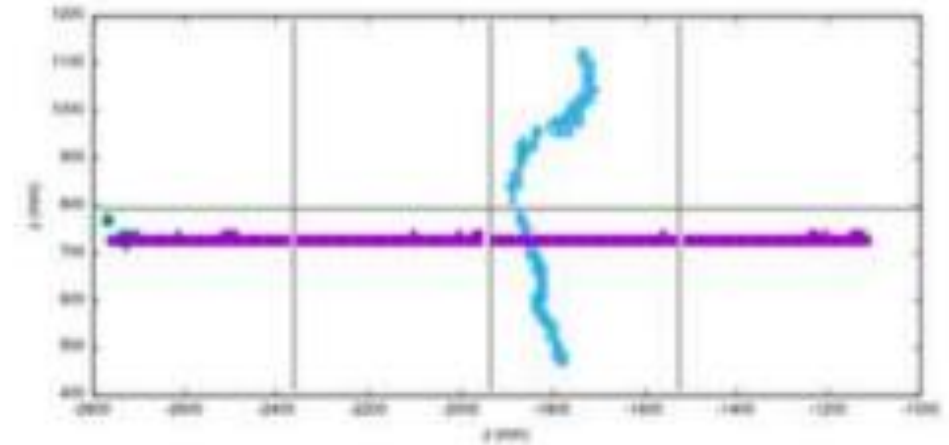
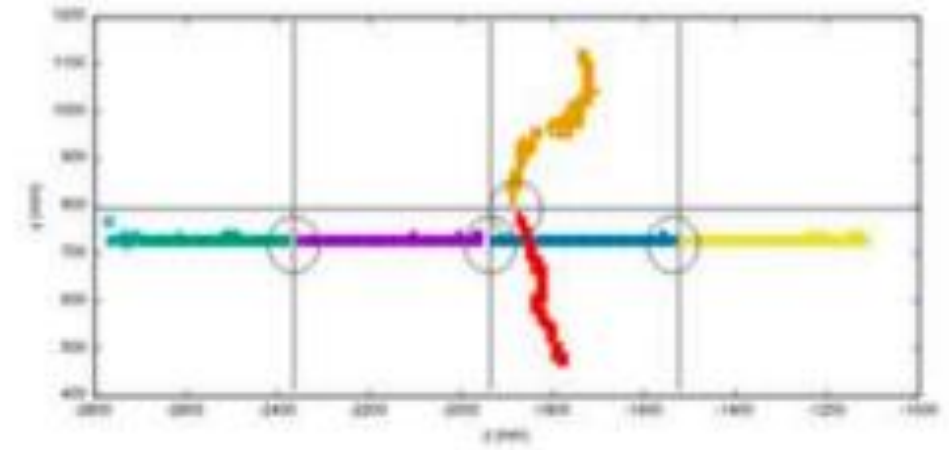
- Very good agreement overall
- Better resolution with XP with diagonal tracks

- Disagreement at small drift distance: reflects the track fitting quality
- Disagreement for Y scan: taken at small drift distance
- Disagreement for diagonal tracks: using only on correction function for  $WF_{sum}$  is not suitable

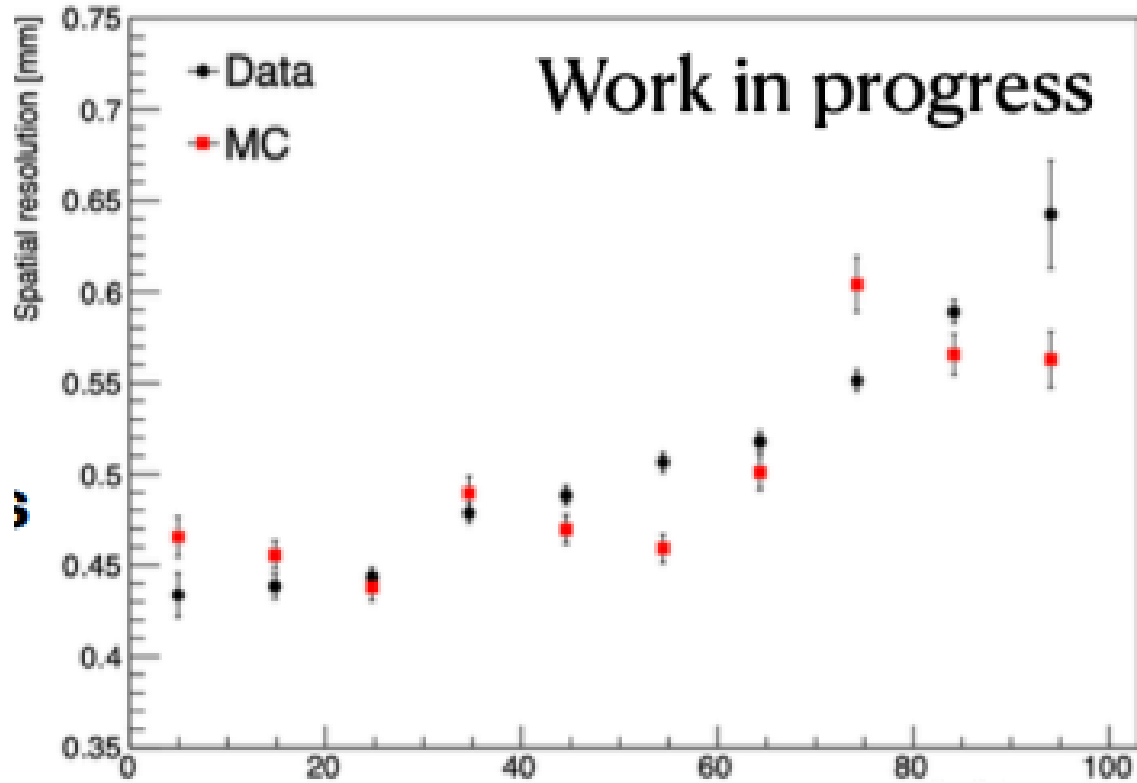
# Reconstructing tracks – pattern recognition



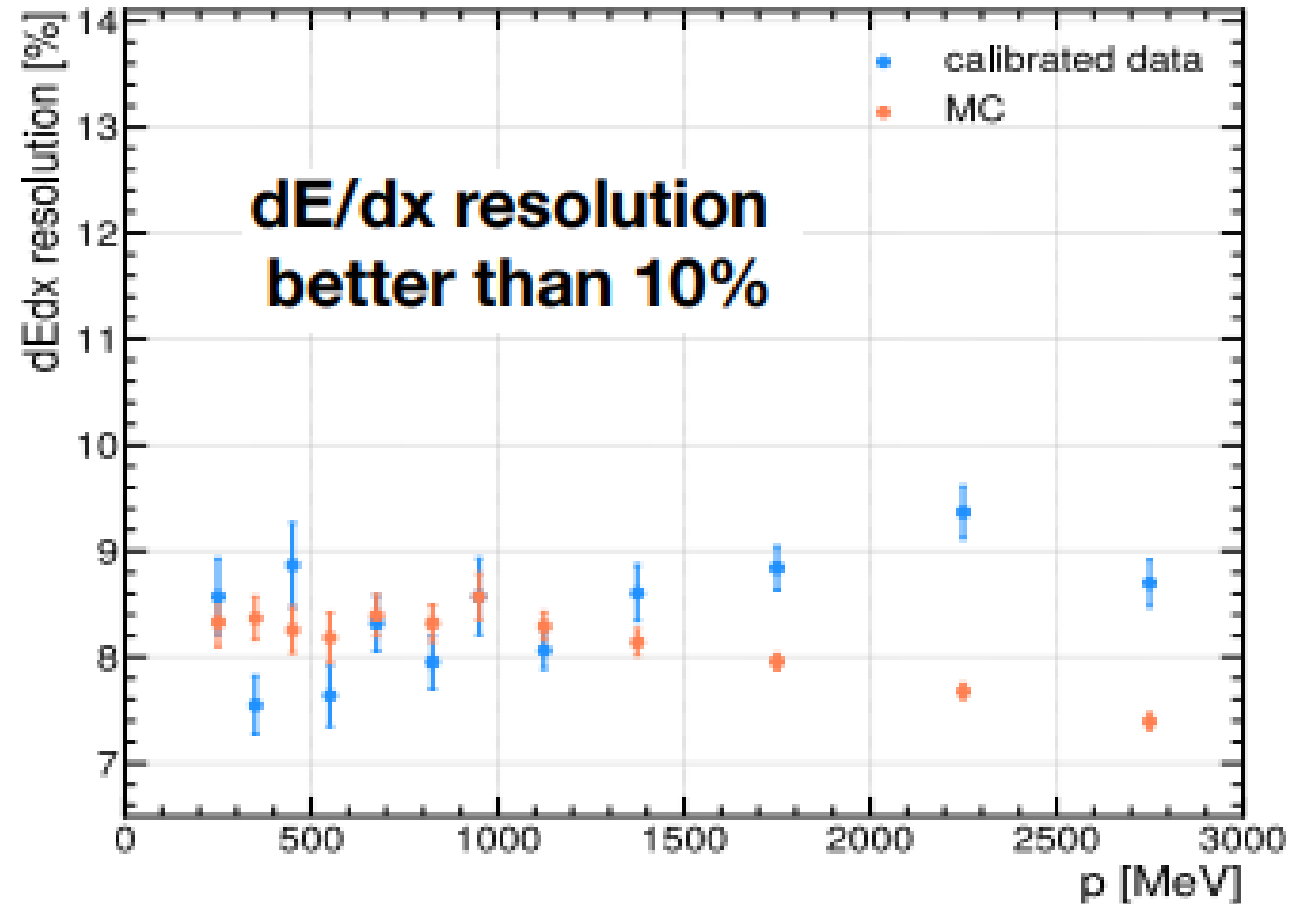
- Time and charge definition for each hit
- Waveform multippeak search in order to differentiate vertices and crossing trajectories
- Merging between different ERAMs and End Plates



# Reconstructing tracks – trajectory fitting



**Spatial resolution  
~500  $\mu\text{m}$  with muons**



# T2K gas properties

