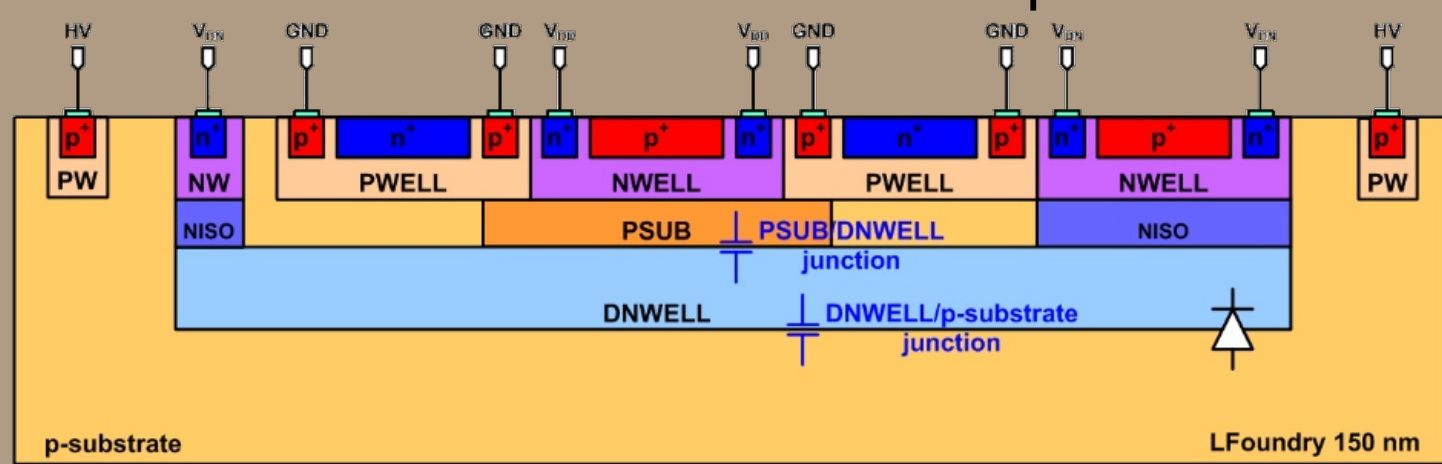
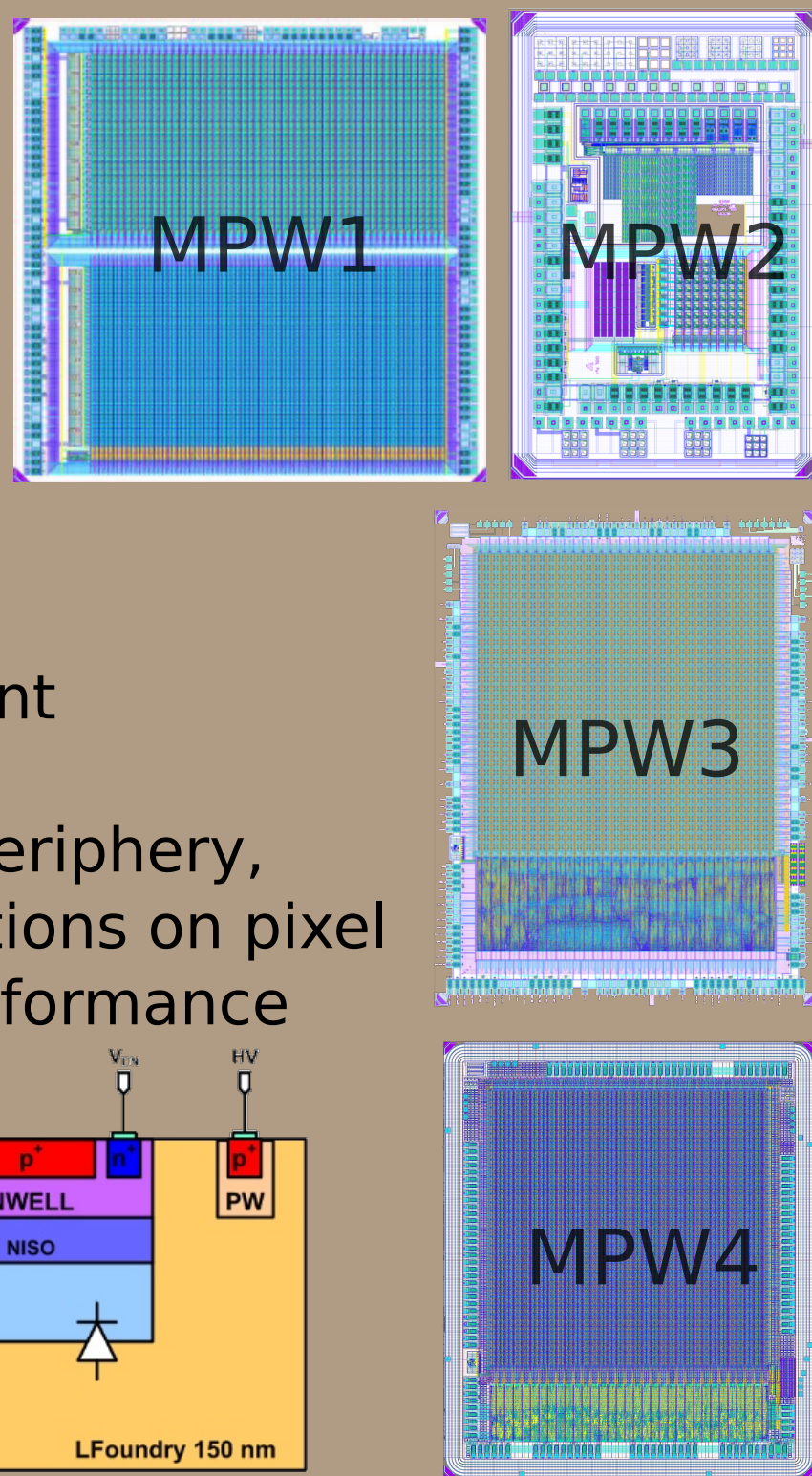


Bernhard Pils (HEPHY) on behalf of the CERN-RD50 CMOS working group

The RD50-MPW series

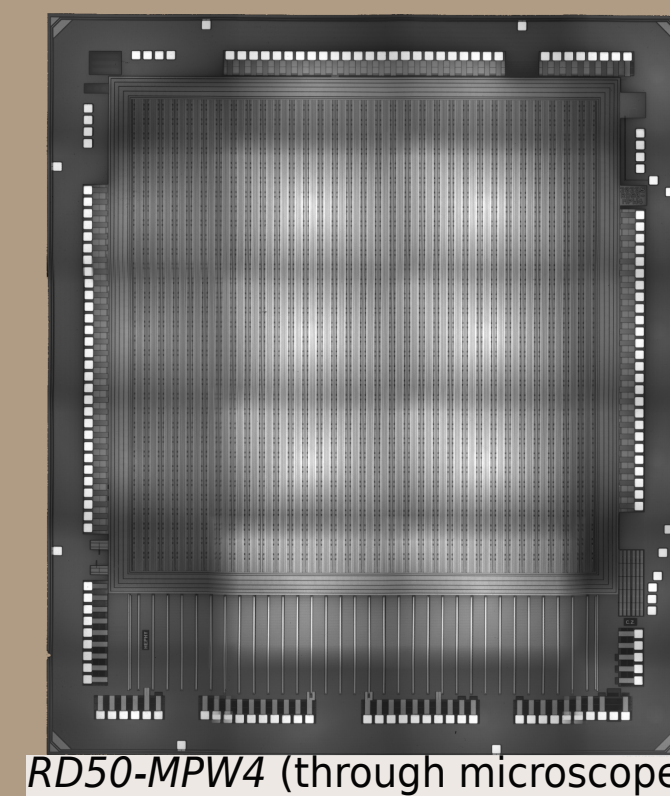
- HV-CMOS sensors fabricated in **LFoundry 150nm** process
- Large collection electrode design
- Goal:** Evaluation of technology for radiation hard, high granularity, cost efficient DMAPS
- RD50-MPW1*: high leakage current
- RD50-MPW2*: analog only
- RD50-MPW3*: advanced digital periphery, Noise due crosstalk → Limitations on pixel threshold and thus matrix performance



RD50-MPW4

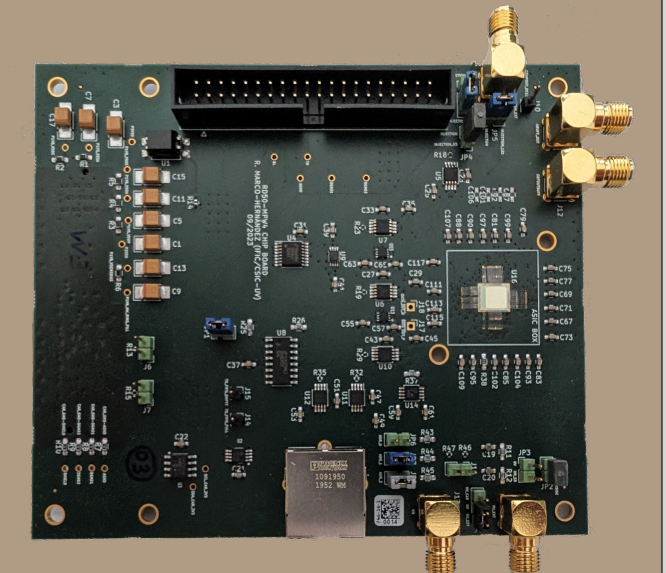
Characteristics

- 64x64 pixel arranged in 32 FEI-3 style double columns
 - 62 x 62 μm^2 pitch
 - 4 x 4 mm^2 active area
- 8 bit TS information (LSB: 25ns)
- 4 bit in-pixel trimming
- 640MHz readout

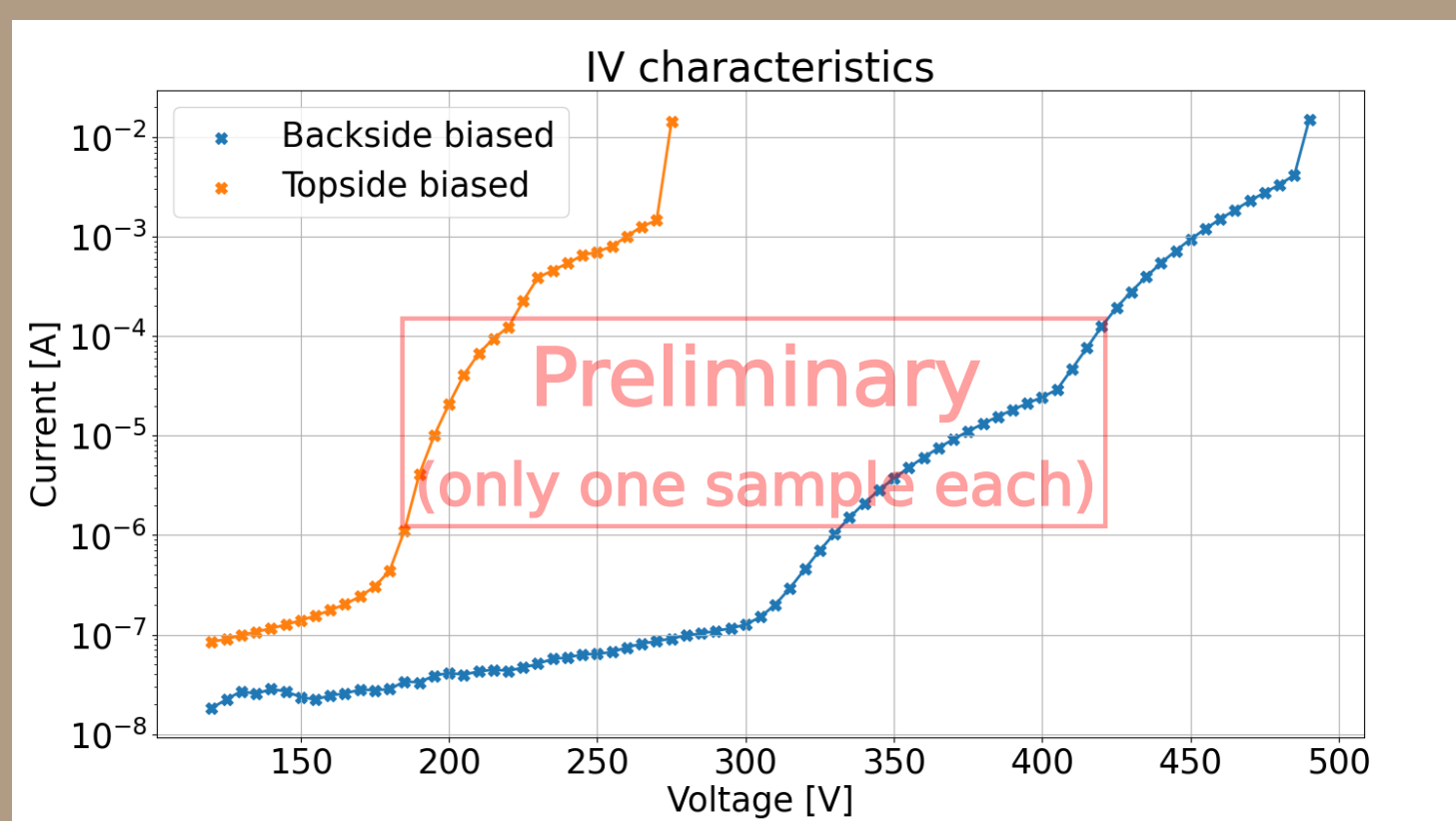


Modifications / Improvements

- Noise significantly reduced by
 - separating power domains of in-pixel and peripheral digital readout
 - improved routing
- Optimized guard rings
 - allow higher breakdown voltages
- Length of EOC readout signals adjustable
- Backside processing for better biasing



Lab Measurements

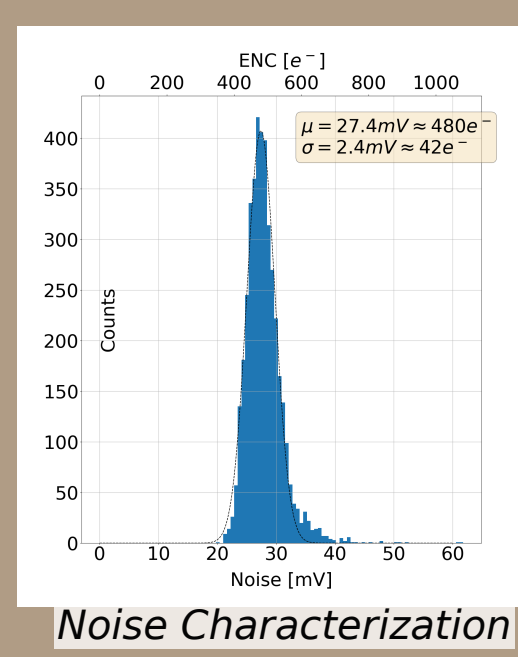
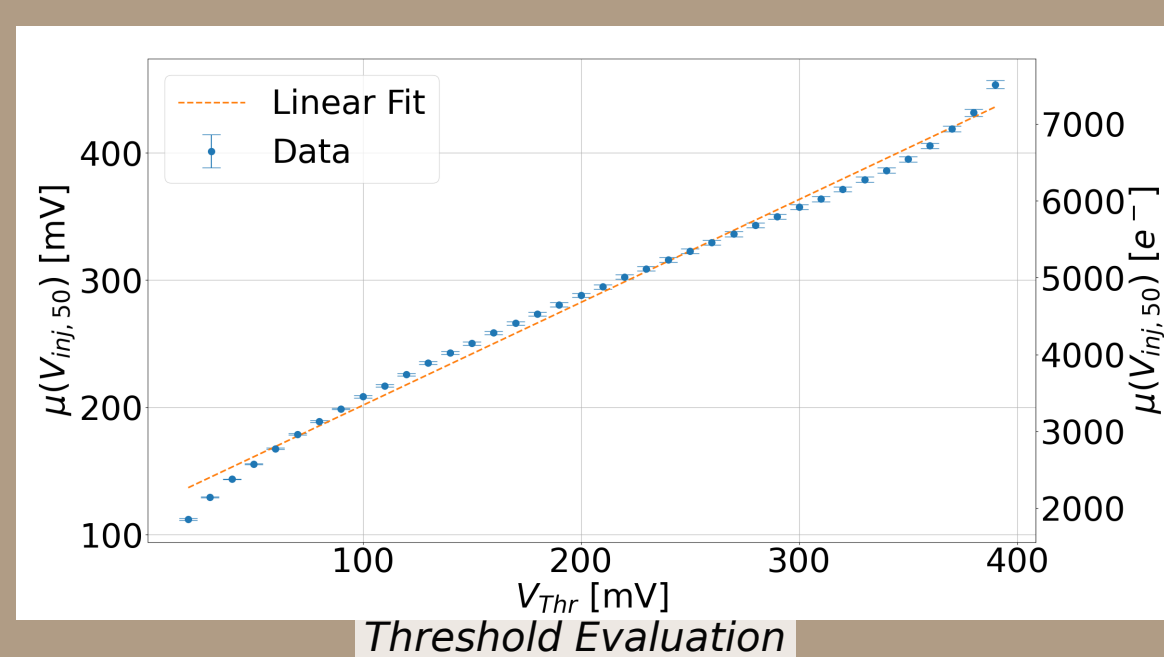
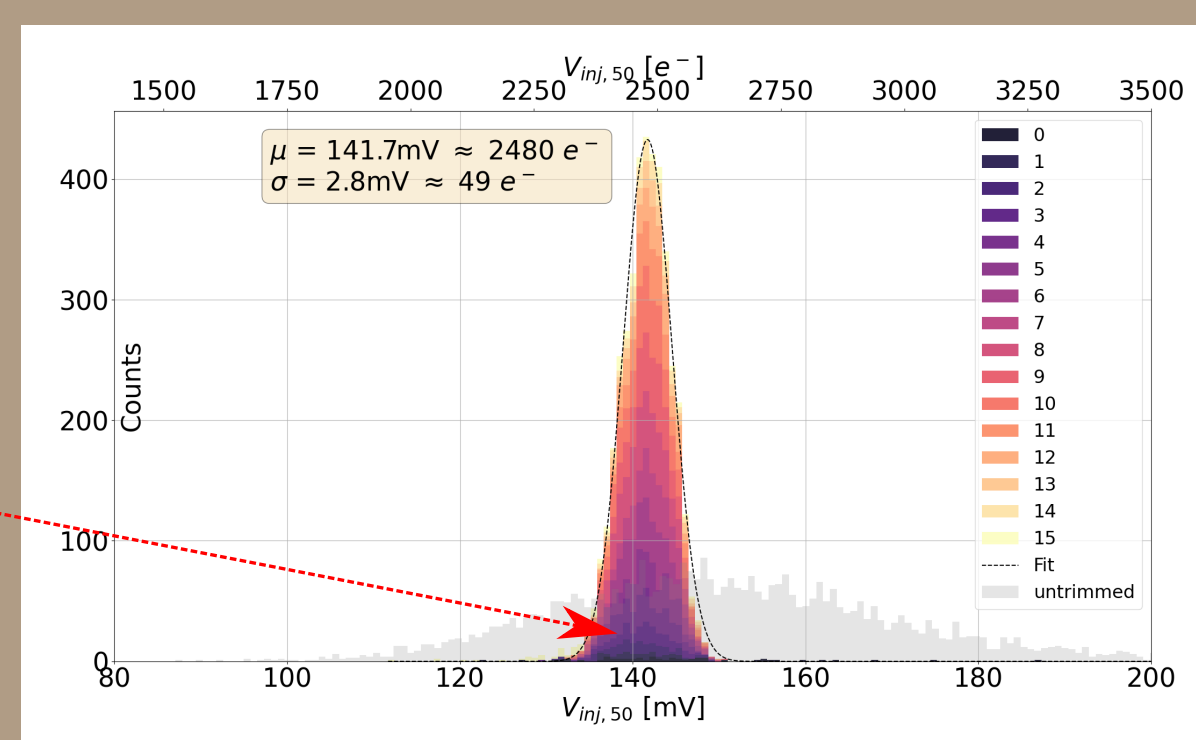
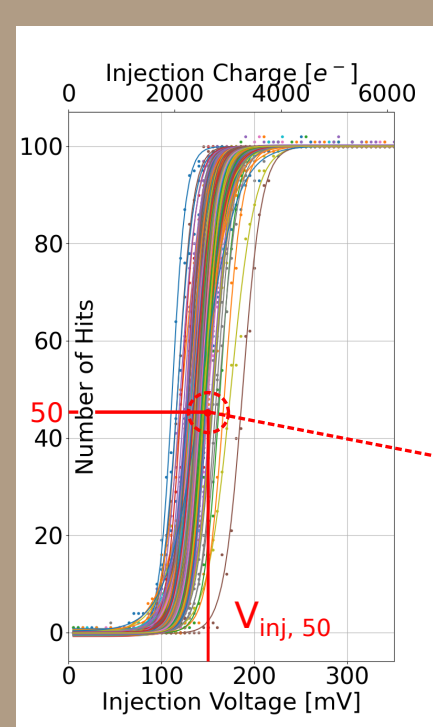


IV characteristics (of whole chip)

- Breakdown: topside biased $V \approx 270\text{V}$
- backside biased $V \approx 490\text{V}$

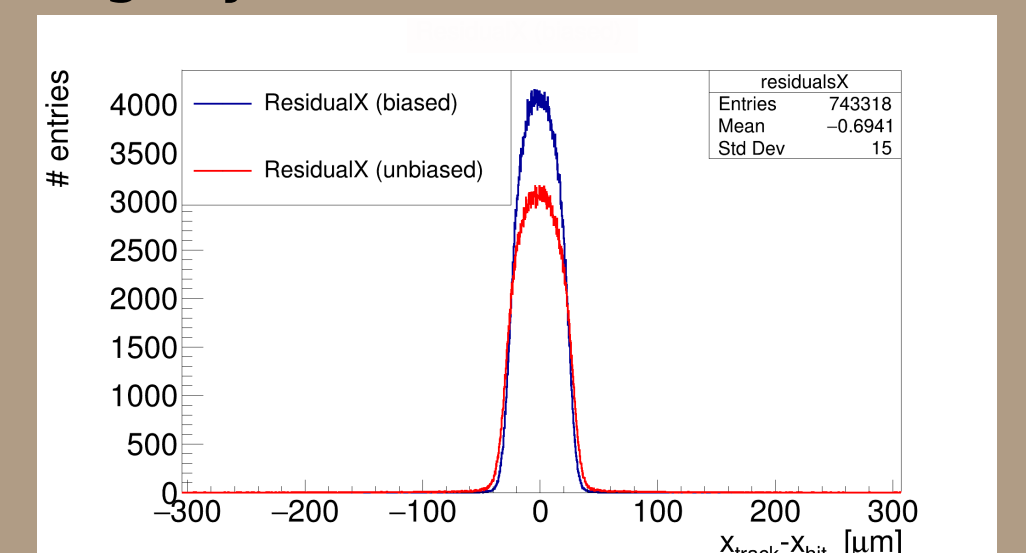
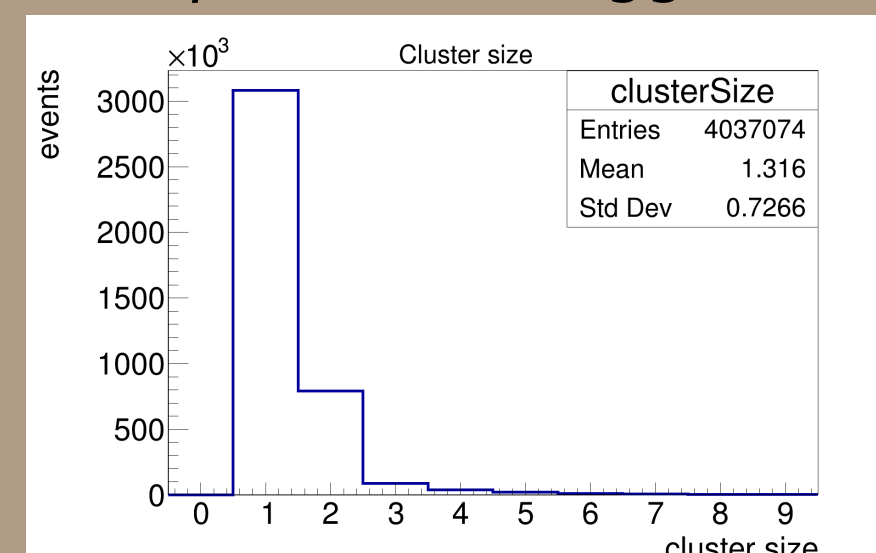
Injection Scans

- In-Pixel injection capacity 2.8fF
- After trimming pixel response $\sigma \approx 50e^-$
- Equivalent Noise Charge: **480(± 42) e^-**



Test-Beam

- Test-Beam at *DESY* in Apr. 2024
- Focus on non-irradiated samples/comparison of top- and backside biasing
- 4.2GeV e^- at $f \approx 10\text{kHz}$
- Adenium* (Alpide based) telescope
- AIDA 2020 TLU* for synchronization
- Telepix* as ROI trigger and timing layer

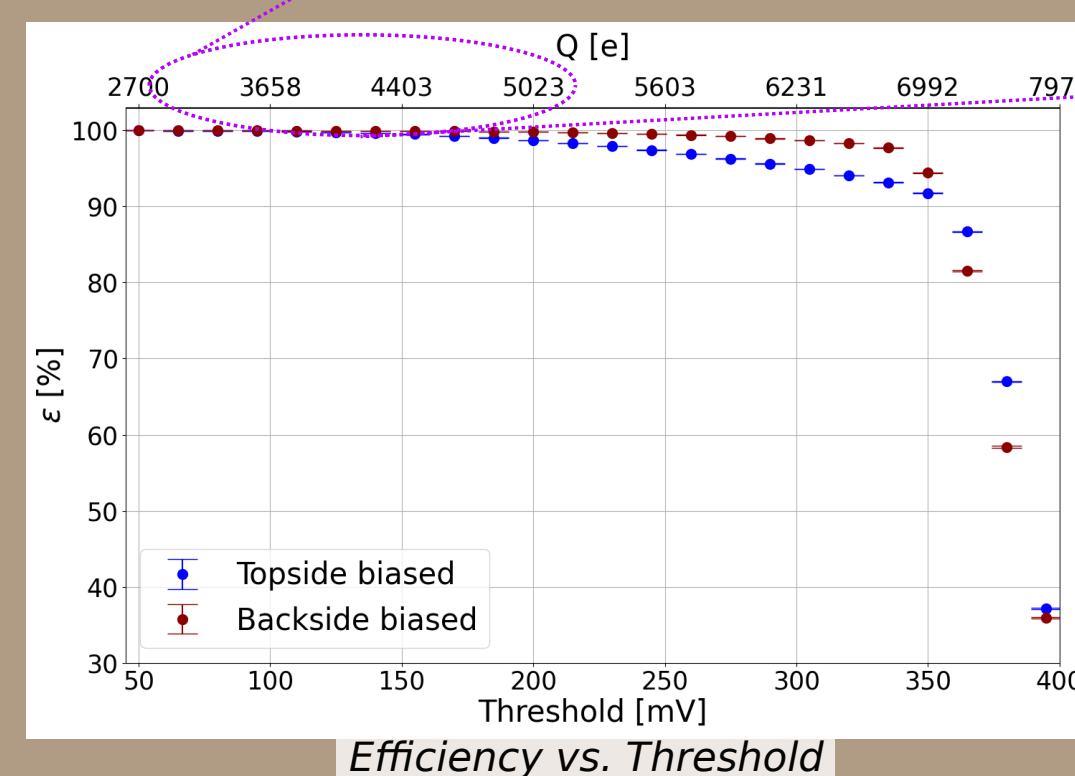
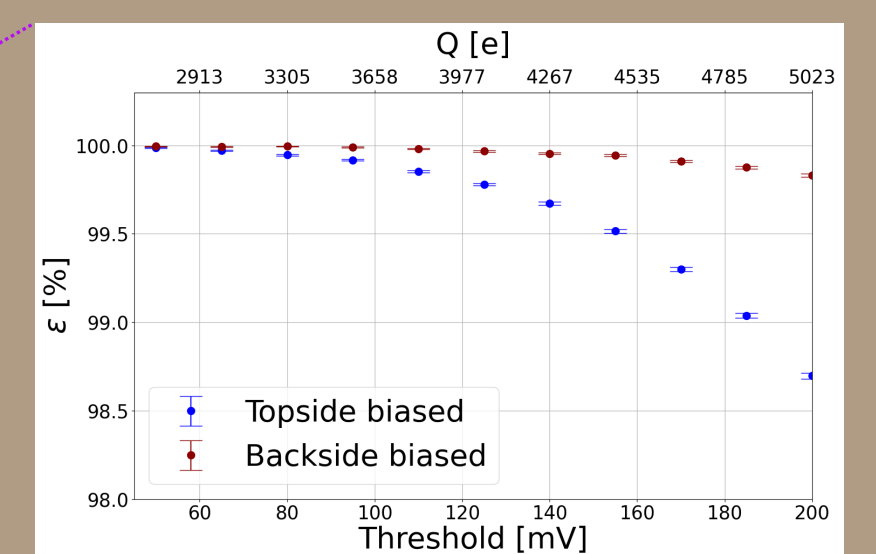
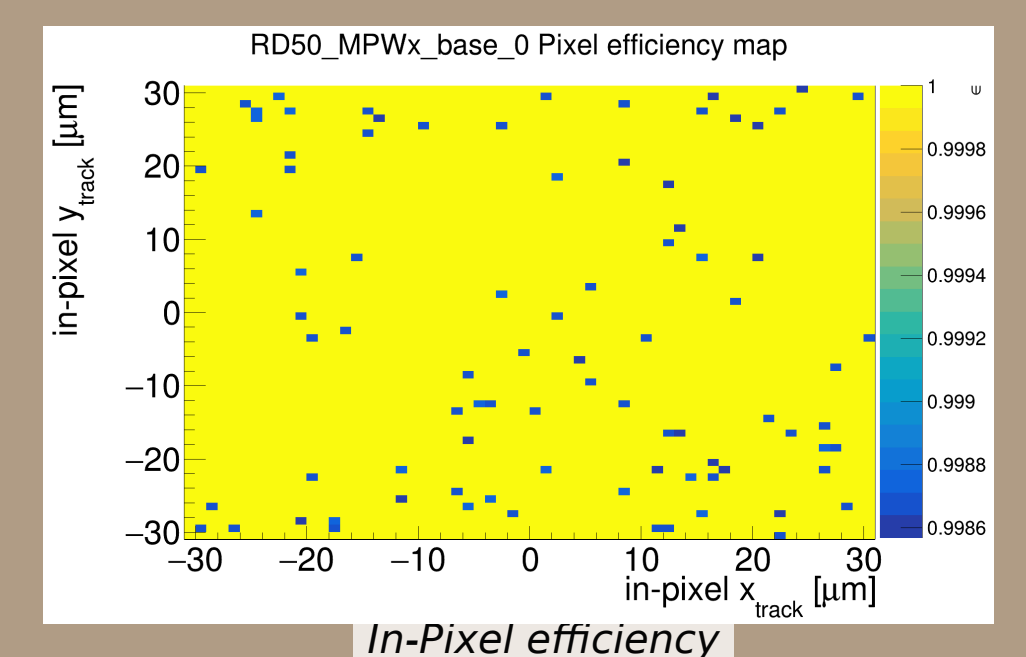


"Standard" Settings

- Threshold $\approx 2500e^-$
- Bias -190V

Results

- Clustertime ≈ 1.3
- Spatial Resolution (from σ of Residuals):
 - Unbiased: 18.87 μm
 - Biased: 15.0 μm
 - Geometric mean: **16.8 μm**
- Total efficiency **>99.99%**



Efficiency >99% up to thresholds of

- Topside: 4800 e^-
- Backside: 6000 e^-

Summary

Finding and fixing the problems of RD50-MPW3 lead to the development of the **RD50-MPW4**. This prototype was successfully characterized in the laboratory and at beam tests. The measurements show a high breakdown voltage of a few 100V, a uniform pixel response ($\sigma \approx 50e^-$), a spatial resolution of $\approx 17\mu\text{m}$ and an efficiency >99.99%.

Acknowledgements:

This work has been partly performed in the framework of the CERN-RD50 collaboration.

The measurements leading to these results have been performed at the Test Beam Facility at DESY Hamburg (Germany), a member of the Helmholtz Association (HGF)

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