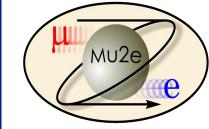
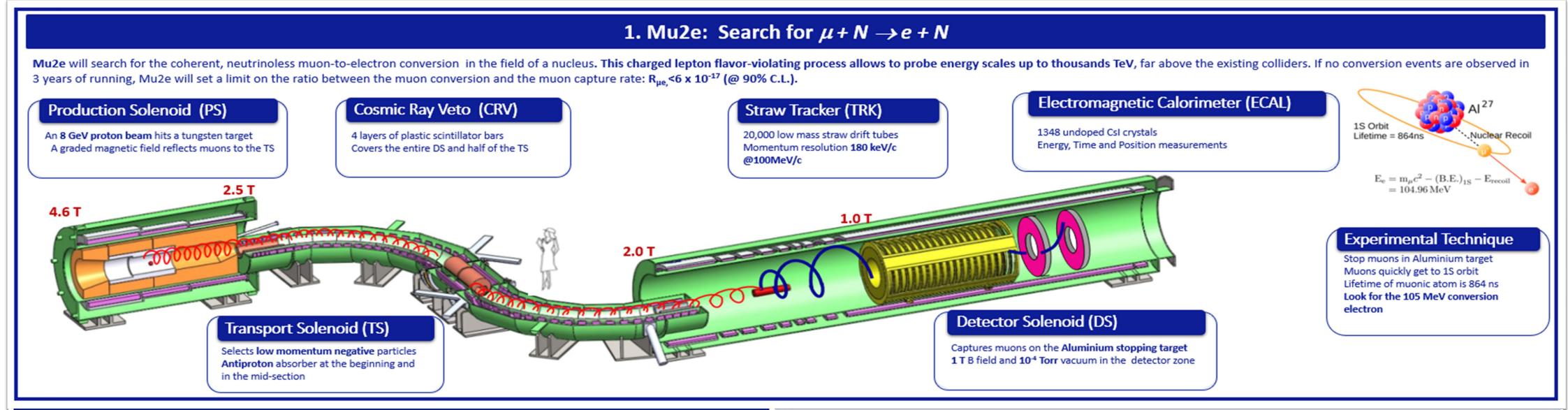
The Mu2e Digitizer ReAdout Controller (DiRAC): characterization and radiation hardness



INFN - Pisa





2. The Electromagnetic Calorimeter

The Calorimeter:

- High granularity
- 10% Energy and 500 ps Timing resolution for 100 MeV electrons
- Achieve high levels of reliability and stability when working in a harsh operating environment



- 1348 undoped CsI crystals (3.4x3.4x20 cm³)
- Csl arranged in two disks (inner/outer radius 37.4 cm / 66 cm, separation between



- System located inside the cryostat → Harsh Environment:
- Magnetic field of 1 T
- 10-4 Torr vacuum
- Thermal dissipation
- Total Ionizing Dose (TID):
 - 0.2 krad/yr (from simulation)
 - 12 Safety factor (requested from collaboration 3 MC 2 batch 2
- Fast) 5 years data taking Acceptance test level 12 krad Neutron flux 2x1010 1 MeV (Si)cm2/yr (from simulation) (Displace damage)



INFN

- disks 75 cm)
- 1 crystal coupled to 2 large area UV-extended SiPM (14x20 mm2) \rightarrow 2696 electronic channels
- **SiPM** packed in a parallel arrangement of 2 groups of 3 cells biased in series
- Each SiPM readout by preamplifiers and custom high frequency digitizer boards (DiRAC).
- DAQ crates located **inside the cryostat** \rightarrow limited number of pass-through connectors and cable lenght
- 10 crates/disk with 6/8 boards / crate

- Acceptance test level ? We suppose 15 (3 MC) (3x1011 cm2)
- Hadrons flux (E > 20 Mev) 1.8x108 cm2/year (SEU & Latch-up) Acceptance test level ? We suppose 3 (3 MC) (5x108 cm2)

Qualification tests:

- B field
- Vacuum & Thermal
- TID & Displacement damage (neutrons)
- SEE (SEFI and SEL) (neutrons & protons)

4. B Field Test

B = 1T test@ INFN Lasa facility in Milano \rightarrow Component level test (LMZM 33606)



- First radiation test campaign started in 2015, the last was in Feb 2019 Texas Instruments® LMZM 33606 (3.5V÷36V Input, 1V÷20V Output, 6A)
- Test OK: no evidence of drop of performance in B=1T
- Same results for many Vout (1.8,2.5,3.3.,5) and all views (X,Y,Z)

.............. Vout vs lou

Eff vs lout

0 <B< 1.4T @ Argonne National Lab (IL) → Full Board



Tested all directions

- Slight power increase at 1T ≈ 10% toward 0T in the Mu2e direction
- Previous test confirmed
- Analogical section tested in B up to 1.4T without any changes in the signal amplitude

6. TID & Displacement

Total Ionizing Dose:

- Single component test @HZDR
- γ from Bremsstrahlung (0<E<14MeV)
- Extimated dose ≈ 20 krad/h @ 600µA
- Components tested up to 20 krad



Full board@ENEA Calliope

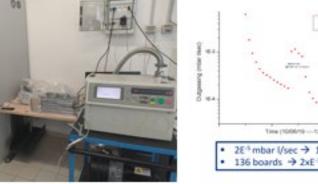
- Gamma rays at 1.17 and 1.33 MeV from Co60.
- 3.7x10^15 Bg of activity.
- Isotropic source, flux scales with r^2
- Total dose 41krad

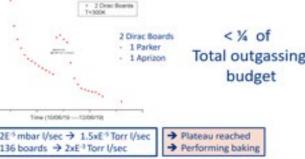


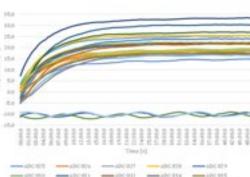
no leak detected > $5 \cdot 10^{-8}$ atm-cc/s Pressure test on crates @ 20bar:

Thermal-vacuum tests:

- Experimental test of one board (Dirac + Mezzanine) in vacuum: experimental data consistent with FEM simulation
- Max temp: 33.3°C on Jitter cleaner
- Head losses measurements on crates: 1.28 bar @ -10°C, 3.85 kg/min
- To do: Perform a test with all the Mezzanine and Dirac (8+8) boards in a crate











7. Single Event Effects

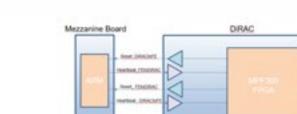
SEU/SEE from neutrons @ FNG:

- FPGA @ 5.3 cm from 14 MeV neutron source for 2h
- Rate 2.2x108 n/ cm2/s
- 15 SEU (solved) \rightarrow 14 reset + 1 power cycling
- 3 SEU/Board/Year \rightarrow 136 DIRAC \rightarrow O(1 SEU)/Day

an AutoRESET was introduced in the new prototypes of MB and DiRAC (V3)

SEE with protons:

- MPC@Warrenville (IL):
 - ➤ uniform beam, Fluence 1E10p/cm2 (increasing) → 4 LU → SSF introduced

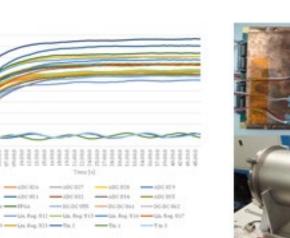




5. Vacuum & Thermal

Outgassing tests crates & DiRAC:

- Leak test on crates sides first: max leak detected < 1.4.10⁻⁸atm-cc/s
- Leak test on completed crates next:
- no leak created/detected







Displacement Damage:

Frascati Neutron Generator (FNG) is a linear electrostatic accelerator in which up to 1 mA D+ ions are accelerated onto a Tritium target

- Dirac @ 4 cm from 14 MeV neutron source for 120 minutes
- Integrated fluence of 4*10^11 MeV eq(Si) / cm^2
- No evidence of permanent damage (displacement)



- Cyclotron@UC Davis:
 - > proton beam with uniform spot ≈ 6 cm and E up to 60 MeV (very high flux)
 - Tested many components
 - ➤ Flash sensitive to Latch-Up → replaced and tested a different IC
- Synchroton@CNAO:
 - Proton beam with 60 <E< 220 MeV and a bi-gaussian profile</p>
 - sigma depending by the energy
 - about a few 10^9 protons/s
 - ➤ Flash (new) tested with a 116 MeV p beam, arriving at 3x10^11 p/cm^2 → NO Latch-Up
 - SSF tested with 227 MeV p beam, up to 2x10^11 p/cm^2 →16 current limited events and work restarted

8. Conclusions

- The Mu2e Digitizer ReAdout Controller (DiRAC): characterization and radiation hardness was presented.
- > The presence of vacuum (10⁻⁴ Torr), high magnetic fields (1T) and radiation (Non-Ionizing Energy Loss 5x10¹¹ n/cm² @ 1 MeV_{eq} (Si)/y and Total Ionizing Dose 12 Krad) makes the environment particularly harsh and the design of the board very challenging
- > The DIRAC is designed to sample @200 MHz 12 bits differential signals coming from Silicon Photo Multiplier(SIPM) and amplified by a custom Front End Electronics.
- We described the apparatus, the design specification, the characterization and radiation hardness
- The DIRAC has been qualified
- The full production is done, and the boards are going to be installed to Fermilab.

16TH Pisa Meeting on advanced detectors, La Biodola, Isol d'Elba, May 26-June 1, 2024 contact email: elena.pedreschi@pi.infn.it

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