

EXPLORING XPOL-III: ADVANCEMENTS IN CMOS VLSI ASIC FOR X-RAY DETECTION



M. Minuti¹

¹Istituto Nazionale di Fisica Nucleare, Sezione di Pisa, Italy

Abstract: We report on the design, implementation and initial tests of XPOL-III, a cutting-edge, 180 nm CMOS VLSI ASIC integrating over 100k pixels at 50 μm pitch (over a hexagonal grid) with an active area of $15 \times 15 mm^2$. Based on the readout chip successfully operating in the Gas Pixel Detectors onboard the Imaging X-ray Polarimetry Explorer (IXPE) since December, 2021, XPOL-III is designed to be used as a charge collecting anode, with a low-noise (30 e⁻) spectroscopic electronics chain integrated within each pixel. The new ASIC significantly improves over its predecessor over all the relevant performance metrics, featuring a better uniformity of response, a significantly lower minimum trigger threshold, and a much higher (x10) throughput. When coupled to a suitable solid-state pixel sensor, XPOL-III might open exciting perspectives for the implementation of a new class of event-driven, hybrid X-ray detectors providing excellent spatial and energy resolution with full single-photon sensitivity. In addition to the original applications for which the chip was initially conceived, we report on the initial R&D activity in this new direction.

X-ray polarimetry



Photoelectron track in low pressure DME carries out the information on X-ray photon polarization. Track imaging has been made possible in the 2-8 keV range, coupling a thin-film GEM to a full-custom finely pixelated readout ASIC [1].

- ▶ A full-custom ASIC (XPOL) with over 100k 50 μ m pixels for track imaging
- Successful operation onboard the IXPE and Polarlight observatories [2, 3, 4] Currently in LEO (IXPE), and SSO (Polarlight) since almost 3 years.
- ► XPOL is the starting platform for any further development in this field

Performance





- Typical pixel noise is $\sim 30e^-$ ENC
- Minimum threshold $\sim 150e^{-1}$
- Measured by reading externally selected ROI multiple times

▷ New feature introduced in XPOL-III

- ► Same readout sequence as for real events
- ► Overall dead-time depends on the readout clock frequency and on the ROI size which in turns depends on the photon energy
- ▶ When compared with XPOL, at the 2.5 keV reference energy, dead time is $7 \times$ shorter
- ► Can go 10× with further DAQ electronics optimization

XPOL-III ASIC Specification



Standard 180 nm CMOS process ▶ Hex pattern of 304×352 pixels, with 50 μ m pitch

Towards High Resolution Spectral Imaging

Coupling a solid state sensor to the XPOL-III readout ASIC might open the way to a new class of devices. Exciting results emerged from preliminary GEANT-4 simulations with various sensor geometries. Exceptional position and energy resolutions are achievable by combining an appropriate sensor with a fine pitch and very low-noise analog readout.



- Each pixel with metal electrode (charge collection) and amplification chain
 - Charge-sensitive amplifier, shaping circuit, and a peakdetector
- Single photon Self-triggering
 - ▷ Automatic localization of the region of interest (ROI)
 - Sequential readout of all the pixel in the ROI

XPOL-III ASIC [5] designed to improve single event readout speed

- Increase the frequency of the serial readout clock
 - \triangleright Tested up to 10 MHz (~5 MHz in XPOL)
- Streamline the readout sequence
 - ▷ Used to be an important dead time contribution
- Reduce the ROI average size (see below)

XPOL-III Principle of Operation





Pixelated sensor



The plot shows the distributions of the offset between the reconstructed charge cluster centroid and the MC photon absorption point for 200 μ m, 500 μ m and 800 μ m Silicon sensors with 50 μ m hexagonal pixel. (Cu $\mathsf{K}_{\alpha 1,2}, \mathsf{K}_{\beta}$)

- bump-bonding
- In-progress coupling to a solid state pixel planar sensor
 - \triangleright 50 µm pitch, 300 µm n-o-p Silicon (2-10 keV)
 - \triangleright 100 µm pitch, 750 µm tSchottky type CdTe $(\geq 10 \text{ keV})$
- ▶ Goal: spatial and energy resolution better than $10 \ \mu m$ and 400 eV @ 8 keV
 - Mainly limited by sub-optimal matching of the FE
 - ▷ To be drastically improved in next generation readout





Trigger is based on the (analog) sum of the signals for 4 adjacent pixels (mini-clusters).

- Upon the detection of a trigger
 - Peak detectors are activated
 - ▷ A dedicated on-chip logic identifies the region of trigger (ROT) containing all the triggering mini-clusters
- ► Readout
 - ▷ A programmable margin is added to form the region of interest (ROI)
 - ▷ The readout is mastered by the external electronics and consists in a sequential readout of the peak detectors for all the pixels belonging to the ROI

ASIC

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