



Istituto Nazionale di Fisica Nucleare

4DShare

CSN5 experiment: 4DShare

- Long title:

DC-resistive readout in silicon sensors with internal gain: signal sharing for future 4D tracking

- Coordinator: **Roberta Arcidiacono**
- Units: INFN Torino, INFN Perugia, TIFPA .
- Research field: PE2_3
- Duration: 3 years

Project Goals

This project aims at **evolving the RSD design** to **overcome the limits**

e.g., long tail-bipolar signals, baseline fluctuation,

while **maintaining** their stronger **advantages**

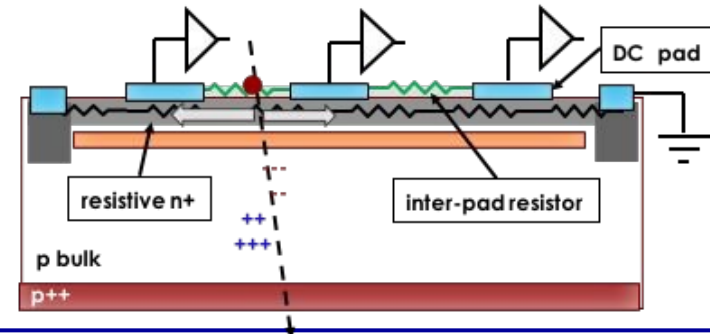
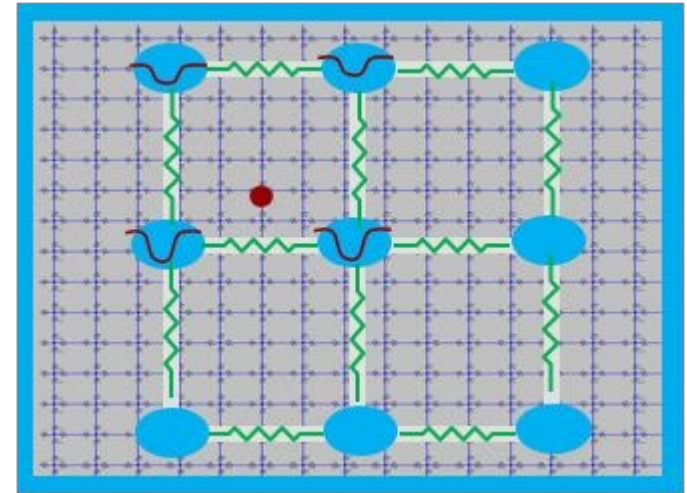
e.g., signal spreading, 100% fill factor.

Key point: controlled signal sharing in a predetermined number of pads

Technical innovation: the sensor is a thin LGAD with a **resistive DC-coupled read-out** (DC-coupled Resistive Silicon Detector, **DC-RSD**). Signals are **DC-coupled, unipolar and contained within a grid of resistors**.

Main goals:

1. Define the **design** using analytic modeling, **TCAD** and **SPICE**.
2. Develop the **process flow** to manufacture **DC-RSD**.
3. Obtain the proof of concept with a **first prototype run** of **DC-RSD**.
4. **Optimize** the design in a **second prototype run**.



Milestones

WP1

- **Definition of the DC-RSD design parameters for the first production (5/23) → 90%**
- **Identification of the most radiation-hard structures (6/23) → 60%**
- Definition of the DC-RSD design parameters for the second production (Q3/24)

WP2

- **DC-RSD wafer layout and split tables for first production (6/23) → 90%**
- **Delivery of 4DShare sensors run 1 and their electrical measurements (12/23)**
- DC-RSD wafer layout and split tables for second production (Q4/24)
- Delivery of 4DShare sensors run 2 and their electrical measurements (Q2/25)

WP3

- **Provide dataset (on AC-LGAD) for tuning of simulation (5/23) → 100%**
- Determination of the best doping splits of the DC-RSD productions (Q3/24)
- Evaluation of the radiation hardness of DC-RSD sensors run 1 and run 2 (Q4/25)

WP4

- **Have an analytic reconstruction code package which provides the best position and time resolutions for several existing AC-LGADs sensors (3x3 or 4x4) (Q4/23)**
- Provide the position and time resolutions for the different DC-RSDs types (using 3x3 or 4x4 matrices) (Q4/24)

Publications & Conferences

- **Publications:**

- T. Croci et al., “A two-prong Approach to the Simulation of DC-RSD: TCAD and Spice”, to be submitted in Transaction on Nuclear Science.
- T. Croci et al., “Development and test of innovative Low-Gain Avalanche Diodes for particle tracking in 4 dimensions”, NIM A, 1047 (2023) 167815.
- F. Moscatelli et al., “TCAD simulations of innovative Low-Gain Avalanche Diodes for particle detector design and optimization”, to be submitted in JPS Conference Proceedings.

- **Presentations at Conferences**

- F. Moscatelli et al., “TCAD simulations of innovative Low-Gain Avalanche Diodes for particle detector design and optimization” at VERTEX 2022 (**invited oral**).
- A. Fondacci et al., “TCAD simulations of DC-RSD LGAD devices ” at FAST 2023 (**oral**).
- T. Croci et al., “A two-prong Approach to the Simulation of DC-RSD: TCAD and Spice” at IEEE NSS MIC RTSD 2022 (**oral**)
- T. Croci et al., “Development and test of innovative Low-Gain Avalanche Diodes for particle tracking in 4 dimensions” at Pisa Meeting 2022 (**poster**).

Financial requests

Team (fraction of FTE):

INFN - Sezione di Torino (1 FTE):

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S. Ronchin 0.1

O. Hammad Ali 0.3

Richieste Finanziarie:

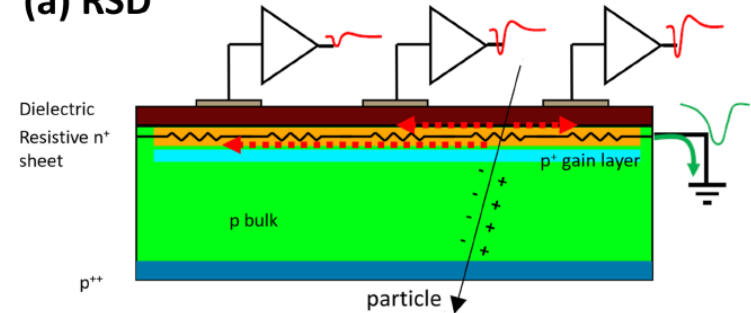
PERUGIA - Group						
	2023	k€	2024	k€	2025	k€
Travels	Collaboration meetings	1.0	Collaboration meetings	1.0	Collaboration meetings	1.0
Software packages and licenses	Synopsys Advanced TCAD	2.0	Synopsys Advanced TCAD	3.0	Synopsys Advanced TCAD	3
Hardware	Workstation	5.0	-	-	-	-
Consumables	Laboratory consumables	1.5	Laboratory consumables	1.5	Laboratory consumables	1.5
TOT	-	9.5	-	3.8	-	3.8

4DShare is in synergy with CMS

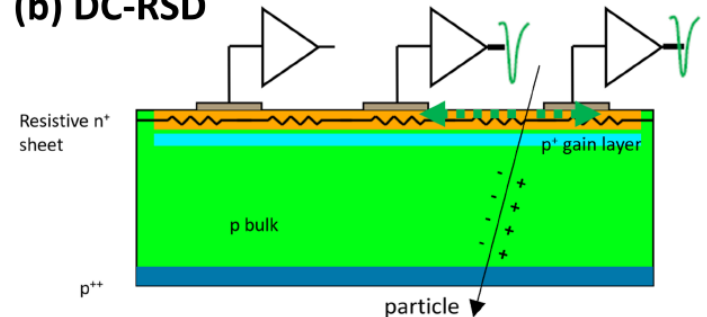
A new RSD design: DC-coupled RSD (DC-RSD)

- The sensor is a thin **LGAD** with resistive DC-coupled read-out.
- Emerging technology for spatial and timing detection (**4D-tracking**).
- Continuous n^+ -resistive electrode and a continuous p^+ -gain layer, thus avoiding segmentation that affects the fill factor.
- The simulation of DC-RSD presents several **unique challenges** linked to the **complex nature of its design** and to the large pixel size.
- **Mixed-model approach** to the DC-RSD simulation, which combines **TCAD and Spice** (circuit and device).

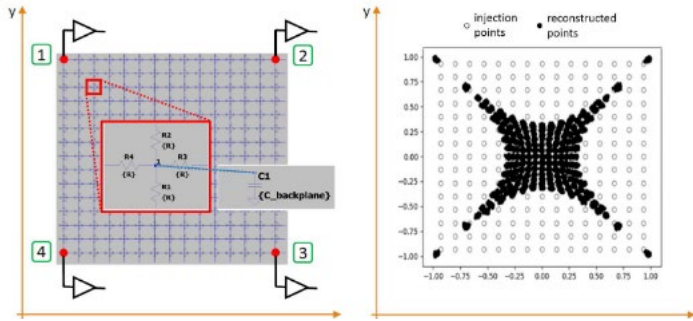
(a) RSD



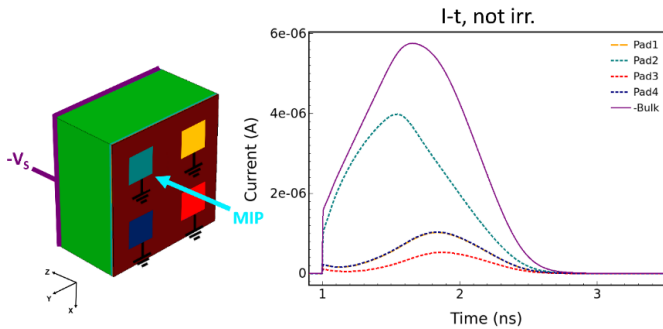
(b) DC-RSD



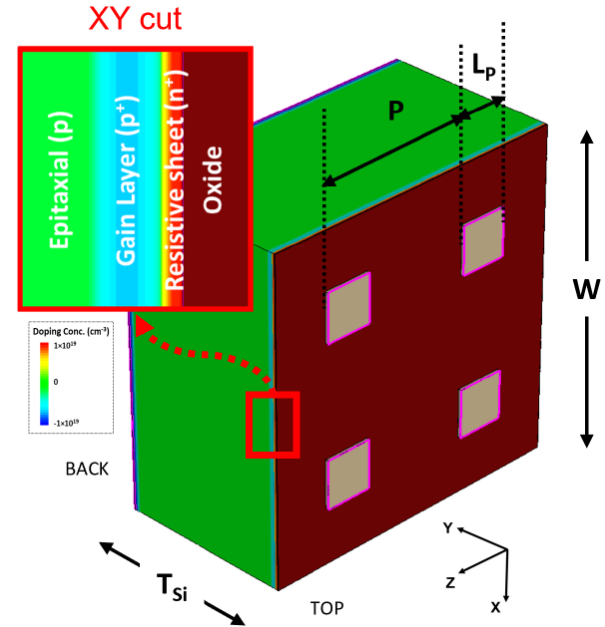
DC-RSD simulation: a mixed-mode approach



Simulations of the output waveforms in **Spice environment**, accounting for an equivalent lumped-element electrical model (left), by injecting a test input signal → **reconstruction of the particle impact position** (right) with very short simulation times [1].
 → Proof of principle.



Full 3D TCAD simulation to characterize the device behavior in terms of response after the passage of a charged particle, e.g. a minimum ionizing heavy ion => the key features of the RSD' design, i.e. **excellent timing and spatial resolutions** (few tens of ps and μm), are maintained with the new paradigm of DC-RSDs.

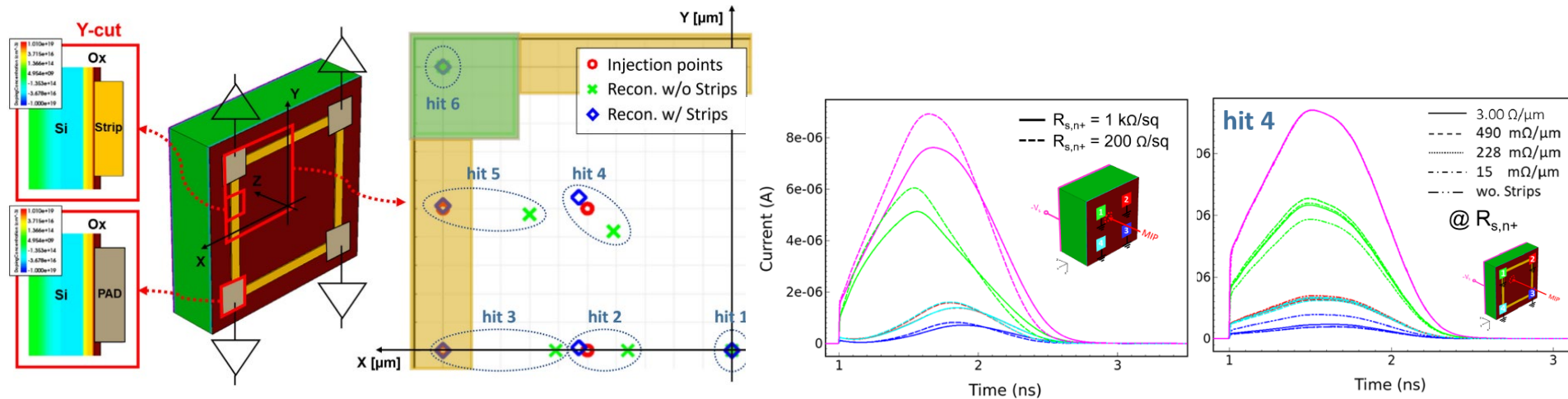


TCAD model of a 50 μm -pitch four-pad DC-RSD device in 3D domain.

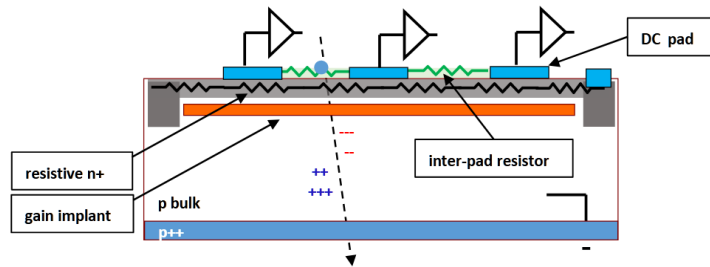
[1] L. Menzio et al., "DC-coupled resistive silicon detectors for 4D tracking", NIM A, 1041 (2022) 167374.

TCAD simulations of DC-RSD

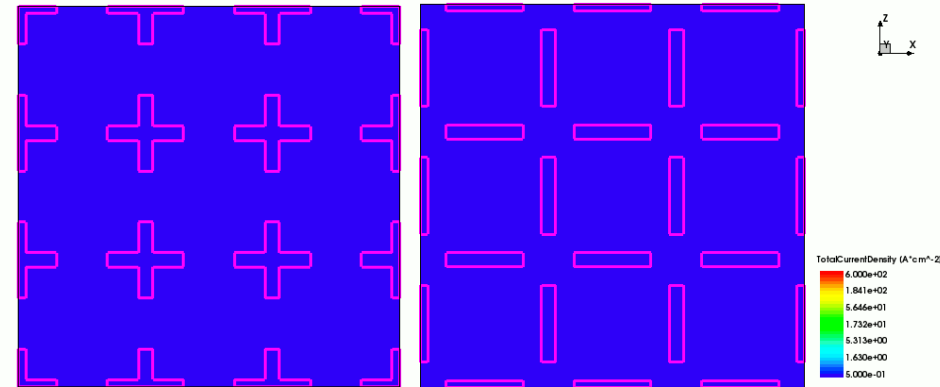
- The accuracy of the position reconstruction increase by considering **strip-connected pads in the DC-RSD design**
- By varying the **shape of the n⁺-resistive sheet implant** (i.e., the thickness and the doping concentration), we have explored the impact of different values of the sheet resistance (R_{s,n^+}) on the DC and TV behaviour of the sensor.
- Study of the impact of different values of the **strip resistance** on the TV behaviour of the device and on the reconstruction of the particle impact positions.



- By accounting for **resistors** between the readout electrodes in the DC-RSD design the **resolution** of the sensors **improves**).



- Investigation of different **pad geometries** aiming at the **confinement** of the signal within its generating cell.
- Account for the **radiation damage effects**.



Backup

Introduction

Sensors for 4D tracking:

- many years of R&D on thin LGAD technology, delivered sensors (pixel size $O(1 \text{ mm}^2)$) with 30 ps time resolution (**UFSD project GR5 - 2015**): large inter-pad region not suitable for small pixel size!
- recent developments to decrease inter-pad region (keeping the excellent time resolution of thin LGAD)
 - **Trench-Isolated LGADs**: have inter-pad areas of few microns. Very promising technology for small pixelated devices (single pixel read-out) (**RD50 project @FBK**)
 - **Resistive AC-LGADs (RSDs)**: have a 100% fill factor and signal sharing among pads and improved position resolution (**RSD Grant Giovani GR5 - 2018**)

metal pad size - pitch	50 -100	100-200	150 - 300	200-500
Sigma_x (microns)	4	5.5	5.9	15

=> **RSD1 production (2019) demonstrated the soundness of the idea. RSD2 production (2021) optimized the design and improved performances.**

- drawbacks:
- 1) position-dependent number of read-out pads involved -> non-uniform response
 - 2) design not easily scalable to large area sensors

Methodology

Methodology to reach the goals of the project

1. Define the design using analytic modeling, TCAD and SPICE
 - tune the simulation (TCAD, SPICE) using results from existing RSD sensors (AC-coupled)
 - use the simulation tools to identify the production parameters (ranges)
2. Develop the process flow to manufacture DC-RSD
 - do engineering runs to develop the technical skills needed for DC-RSD (Ti-TiN resistor, metal implantation on shallow resistive layer)
3. Obtain the proof of concept with a first prototype run of DC-RSD
 - design and produce a first DC-RSD prototype run
 - perform full characterization of the production, with static and dynamic measurements in the laboratory, and at least one beam test
4. Optimize the design in a second prototype run
 - improve the simulation using the results from DC-RSD1
 - design, manufacture, and test DC-RSD2