

News from the Target Service

Stefano Corradetti

People and organization

Staff:

- Stefano Corradetti
- Matteo Campostrini#
- Sara Cisternino#
- Lorenzo Loriggiola#
- Massimo Loriggiola

Members and collaborators (in the Service meetings):

- Sara Carturan
- Juan Esposito
- Valentino Rigato

Activities

Activities of the service (Production)

- Targets for nuclear physics
 - Targets for applications
 - ISOL targets
- } High-power targets

Collaboration activities

- Characterization of innovative targets

Targets for nuclear physics

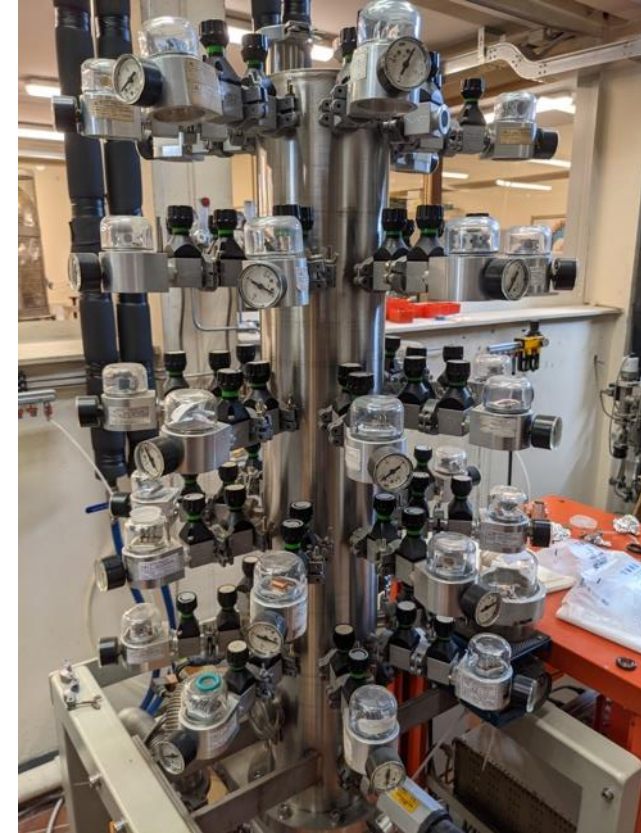
Equipment and laboratories (Targets Laboratory)



Rolling mill

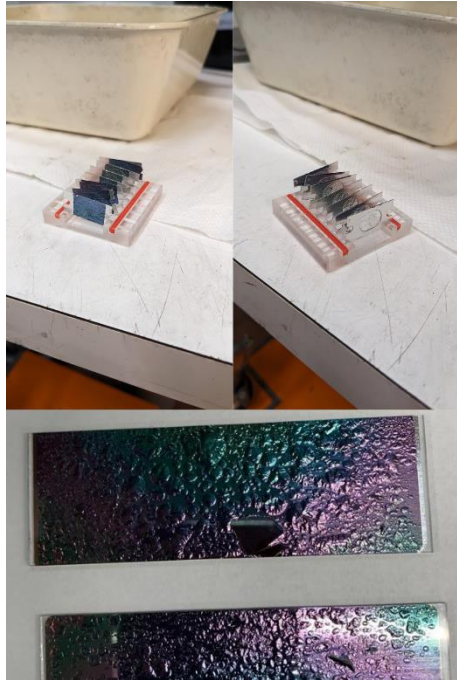


Carbon evaporator



Cryogenic dryer

Targets with backing



A $250 \mu\text{g}/\text{cm}^2$ ^{11}B film adhered to a $40 \mu\text{g}/\text{cm}^2$ Al backing is shown in Fig. 1. The difficult evaporation of the B, carried out with e-gun, could create damage to the thin Al film, either due to discharges or due to internal film stresses due to thickness. Careful management of the evaporation parameters limited the damaging effects.

Fig.1 – ^{11}B on Al for Zagreb Lab. experiment



Electron-gun evaporation of ^{10}B $500 \mu\text{g}/\text{cm}^2$ is slow and complex as is adhesion to Au $4 \text{ mg}/\text{cm}^2$ or $1 \text{ mg}/\text{cm}^2$ backing. Numerous tests have been conducted to determine the best evaporation parameters

Fig.2 – ^{10}B on Au PAC 22.72

Targets with backing



Thorough preparation by thermal evaporation of C backings from $40 \mu\text{g}/\text{cm}^2$, thickness chosen in consultation with the user as a compromise between mechanical stress resistance and elasticity. Subsequently performed massive thermal evaporation of ${}^7\text{LiF}$ from $1.5 \text{ mg}/\text{cm}^2$. Adhesion was promoted by adequate heating of the backing.

${}^7\text{LiF}$ $1,5 \text{ mg}/\text{cm}^2$ on C $40 \mu\text{g}/\text{cm}^2$ for CERN (under vacuum)

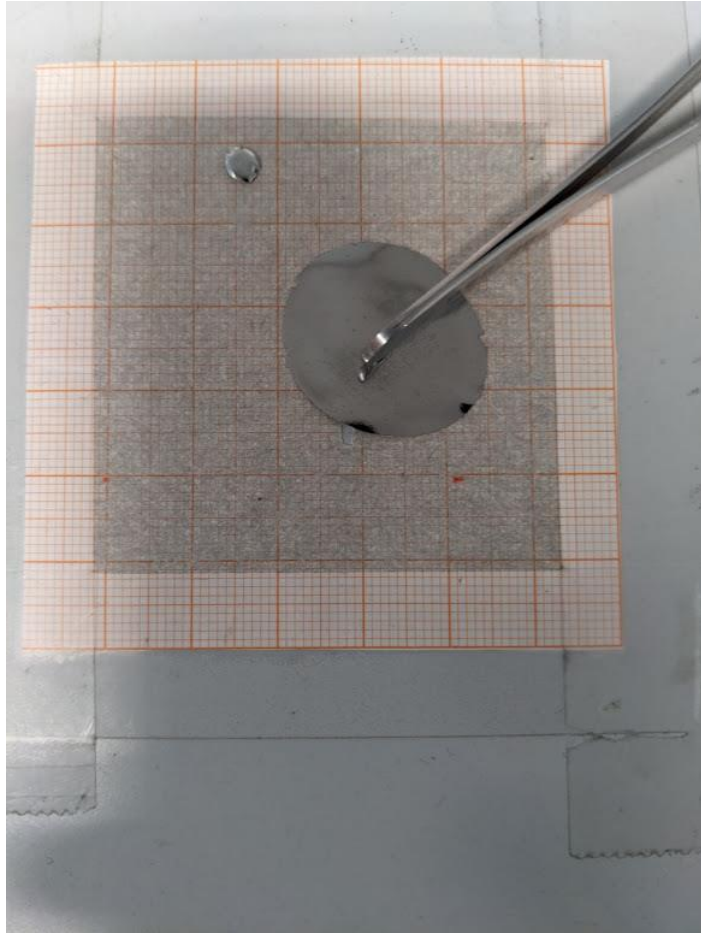
Plunger target



Plunger-type targets consisting of a sandwich film: ^{40}Ca 0.8 mg/cm² target on Au backing of 4 mg/cm² and then protected with Au 150 $\mu\text{g}/\text{cm}^2$ to prevent oxidation. Here the peculiarity of working with the size of the plunger target forced us to use a special geometry for sample placement. The shaded areas prevented measurement of the thicknesses with the microbalance, so we had to find other benchmarks such as current intensity, deposition time and sample weights. Metallic ^{40}Ca is obtained by reduction from $^{40}\text{CaCO}_3$ using Zr as the reducing agent. Slight heating of the Au backing improves adhesion.

Au 150 $\mu\text{g}/\text{cm}^2$ on ^{40}Ca 0,8 mg/cm² on Au 4 mg/cm² plunger target PAC 23.010

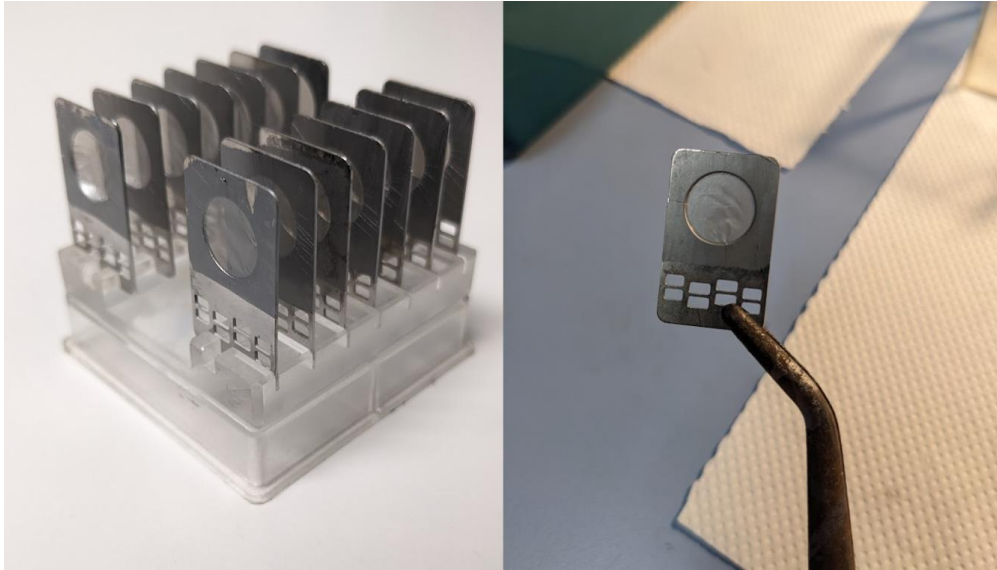
Rolled self-supporting target



Many tests have been performed for the melting, distillation and rolling of Zr as an extremely hard and brittle material in the presence of minute amounts of impurities (on the order of ppm). The user required the expensive and unobtainable ^{96}Zr isotope in "crystal bar" form, but available in powder form from oxide reduction. With careful control of vacuum, temperature and evaporation "rate" parameters, we melted and distilled natural Zr with e-gun. The photo shows the behavior at press crushing test and rolling. The tests showed a loss of material around 30%.

Zr pill and Zr 1 mg/cm² for plunger target – PAC 23.011

LNL-Carbon stripper foils

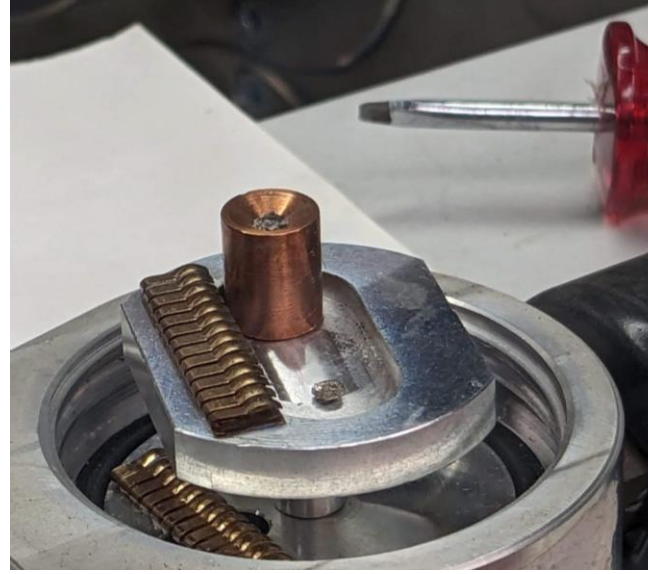


The preparation and assembly of stripper-foils for the XTU Tandem has always been the prerogative of the Targets Laboratory, which sourced and processed locally the films produced in Munich using the Laser Ablation technique. Now the Munich Laboratories have closed this activity so it has become necessary to provide it themselves. We therefore started local production of stripper-foils using the thermal evaporation technique of our carbon evaporator

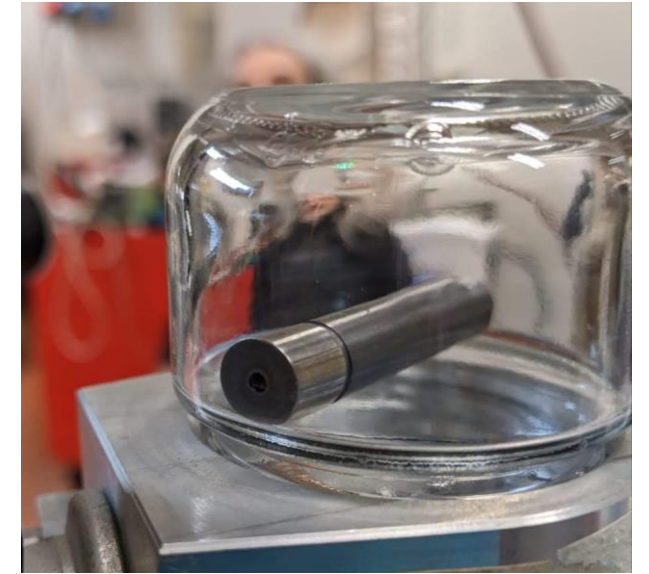
Support on preparation of sources for accelerators



48Ca pill by 48CaCO₃ reduction – PAC 22.81



44Ca XTU-tandem source – pac 23.006



48Ca ECR source – PAC 22.81

The laboratory provides its expertise on dry oxidation-reduction reactions of metal oxides and carbonates for the preparation of sources for LNL accelerators. In particular, an ECR source of ⁴⁸Ca from ⁴⁸CaCO₃ and a source of ⁴⁴Ca from ⁴⁴CaCO₃ were produced.

Sputtered targets for nuclear physics and astrophysics experiments

Magnetron and reactive magnetron sputtering technologies are used as complementary techniques to evaporation when nuclear targets require specific compositional or structural characteristics

Characteristics:

- 3 sputtering source (50mmx140mm)
- 2 sputtering source (150mmx230mm)
- Active gettering system
- Optical emission plasma diagnostics for reactive processes
- Different power supply technologies (HiPIMS, DC, pulsed-DC, RF)
- 2 different sample holder

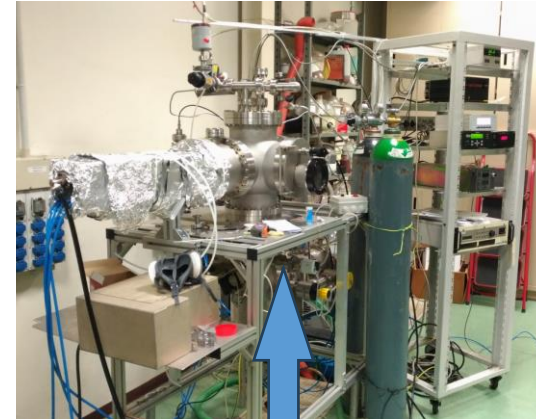
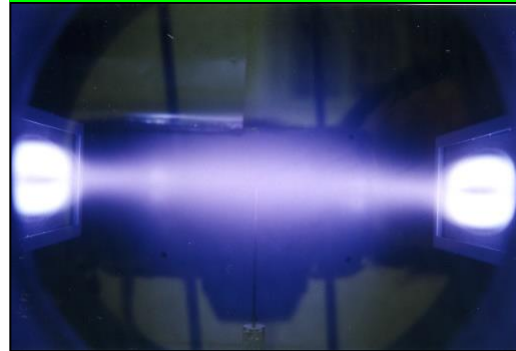
Materials:

Pure materials (Ta, Ti, Zr, Cr, Cu, Nb....)

Compounds:

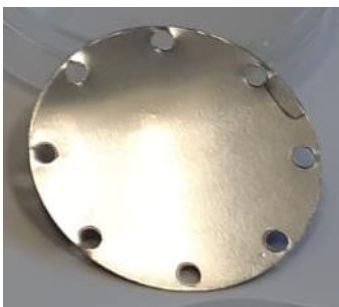
- Oxides (natural O, ^{16}O , ^{17}O and ^{18}O)
- Nitrides (natural N, ^{14}N , ^{15}N)
- Hydrides (natural H, D)

All the deposition system are part Materials Physics For Nuclear Physics Laboratory (equipment founded by CSN5 and CSN3)



2 different sputtering system used for target synthesis and other CSN5 experiments

Targets for nuclear physics and astrophysics experiments 2023/2024



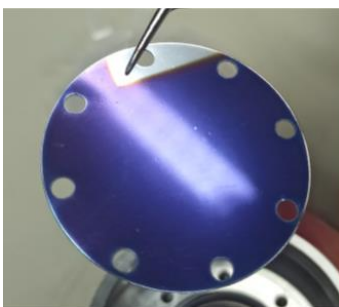
Sputtered Ta¹⁴N on tantalum backing

LNL Ta¹⁴N targets have been used in the **first** experiment

¹⁴N(p,γ)¹⁵O at **Bellotti Facility**

LNGS 2023 LUNA collaboration

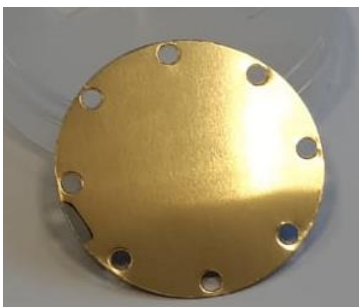
Premial project LUNA-MV



Sputtered NaNbO₃ targets for ²³Na(p,α)²⁰Ne

LNGS 2023-2024 LUNA collaboration

Starting ERC project ELDAR: P.I. Carlo Bruno

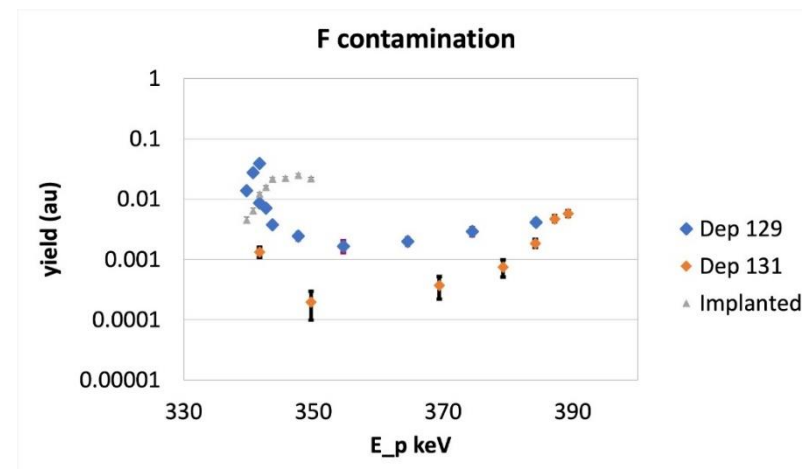


Sputtered Ti^{nat}/¹⁴N targets for ¹⁴N(p,γ)¹⁵O at LUNA400

LNGS 2023-2024 LUNA collaboration

PRIN 2022 project SOCIAL: P.I. Francesca Cavanna

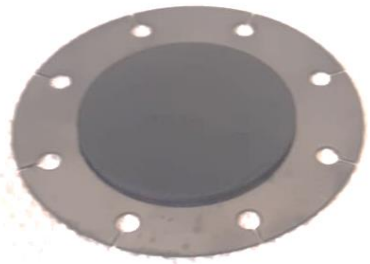
Target for astrophysics experiments required high purity materials and very low contaminant (O,C,D,F)



Fluorine contamination
~10-100 times less than implanted target

(P,γ) Analysis performed by A. Compagnucci @ LNGS LUNA 400 facility

Targets for nuclear physics and astrophysics experiments 2023/2024

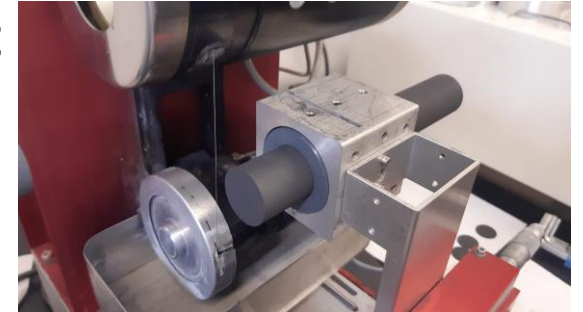


Graphite bulk target (1-4mm thick) on Tantalum backing $^{12}\text{C}+^{12}\text{C}$

LNGS 2023-2024 LUNA collaboration

PRIN 2022 project CaBS: P.I. Gianluca Imbriani

Experiment proposed to LNGS PAC 2023: P.I. Federico Ferraro



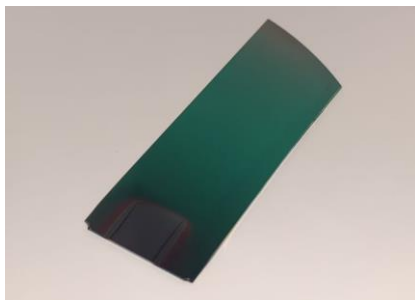
Prepared using diamond wire saw from high purity graphite bar



Sputtered ZrD_2 on Tantalum backing $^2\text{H}(p,\gamma)^3\text{He}$ reaction above 300 keV

Experiment at Felseskeller Laboratory (Dresden)

P.I. Eliana Masha



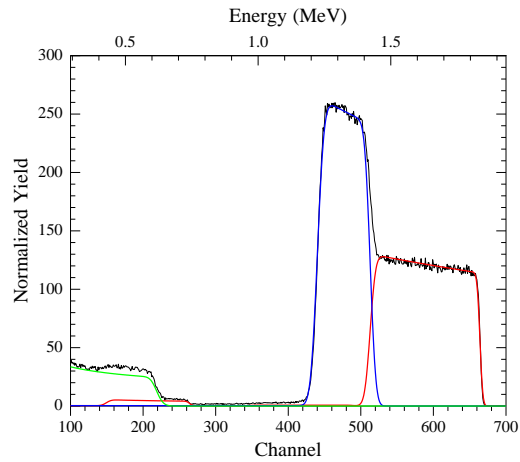
Sputtered $\text{Ta}_2^{18}\text{O}_5$ on Tantalum backing using plunger configuration TBD

Experiment proposed for next AGATA campaign

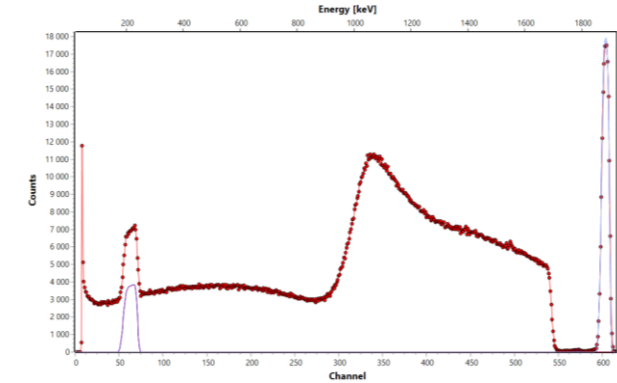
P.I. Giovanna Benzoni

IBA characterization @ AN2000/CN [Target for Astrophysics]

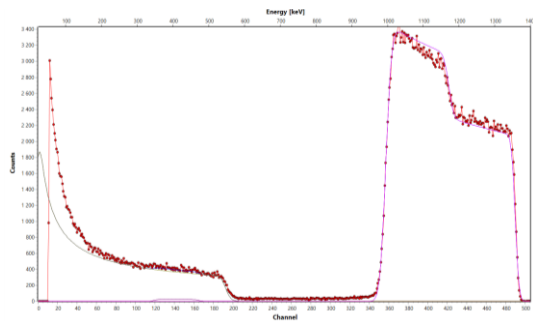
IBA is an essential tool for deposition process development, and it drives Nuclear target manufacturing with PVD techniques



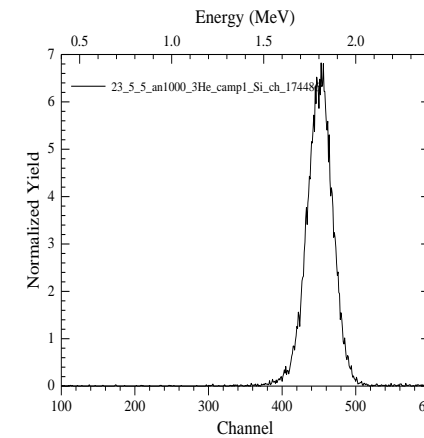
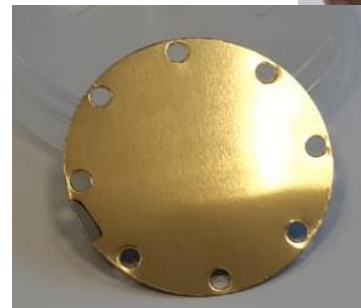
RBS (α, α) 1.8MeV, AN2000 Ta₂O₅ with Ta(interlayer) deposited on Silicon substrate



EBS (p,p) 2MeV, AN2000 of ZrD₂ target deposited on silicon substrate

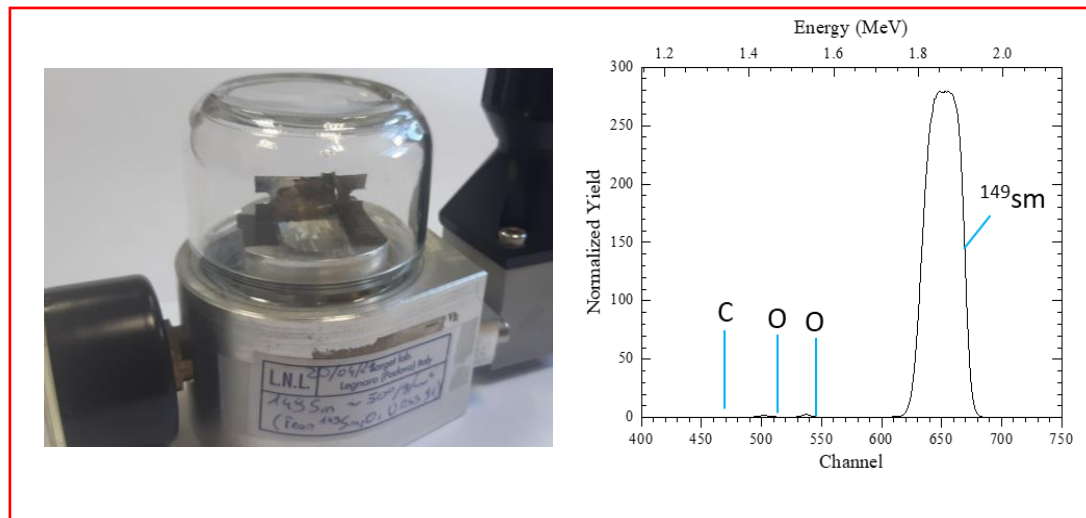
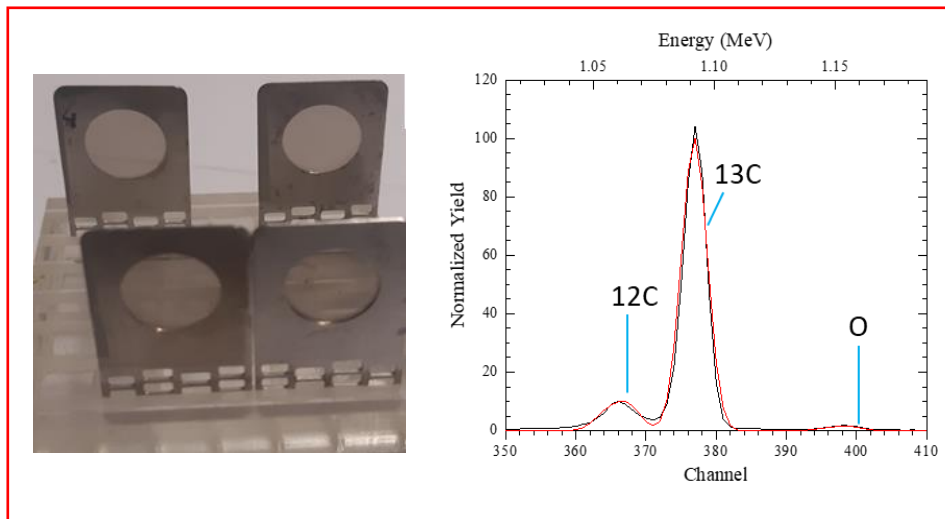


RBS (α, α) 1.5MeV, AN2000 Ta¹⁴N with Ta(interlayer) deposited on Silicon substrate

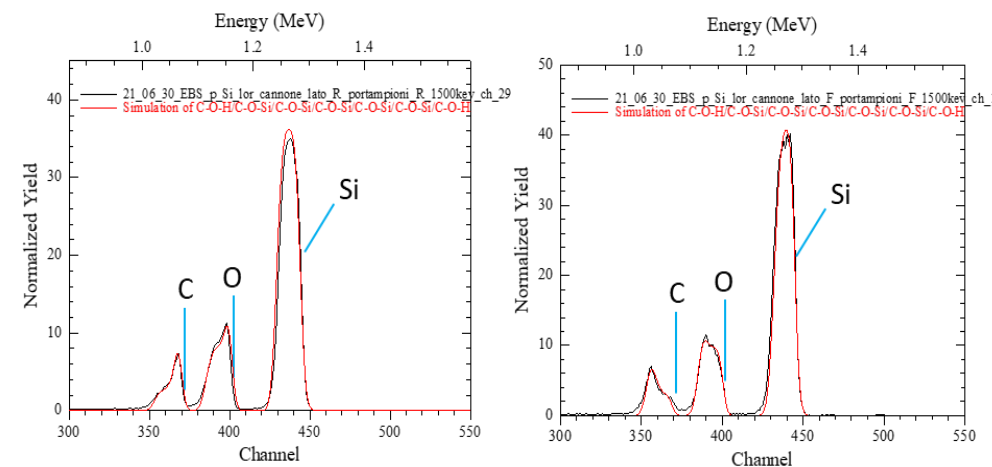


D(³He, p)⁴He spectrum, NRA, Beam ³He 1MeV On pristine sample deposited on silicon wafer backing

IBA characterization @ AN2000/CN [target for nuclear physics]

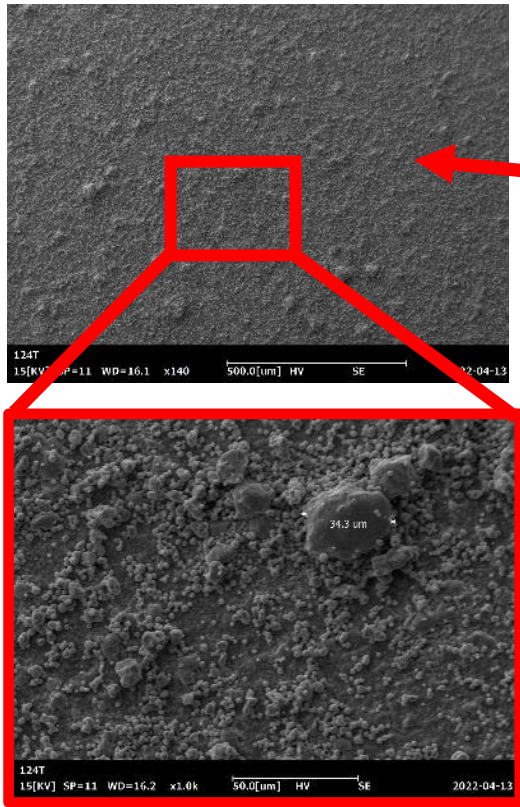


The LNL Target Service produces most of targets used in nuclear experiments of AGATA campaign, it also prepares target for Italian and foreign laboratories

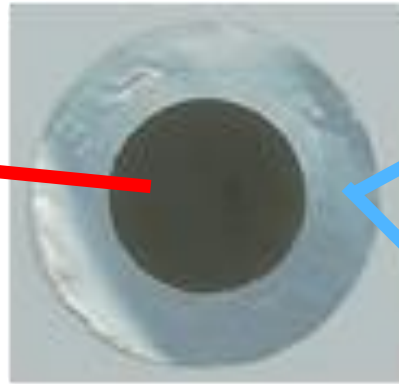


IBA characterization @ AN2000/CN [target for radioisotope cross section measurement]

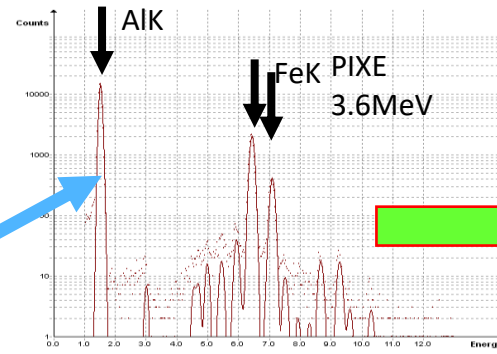
Target roughness evaluation



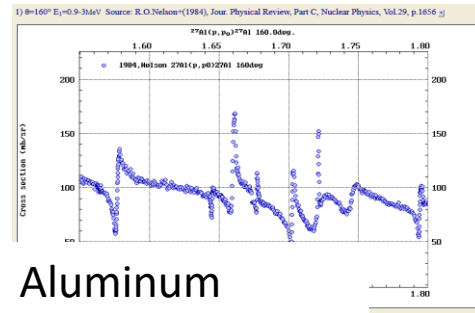
⁴⁹Ti powder deposited on aluminum backing



Aluminum backing
PIXE and EBS analysis



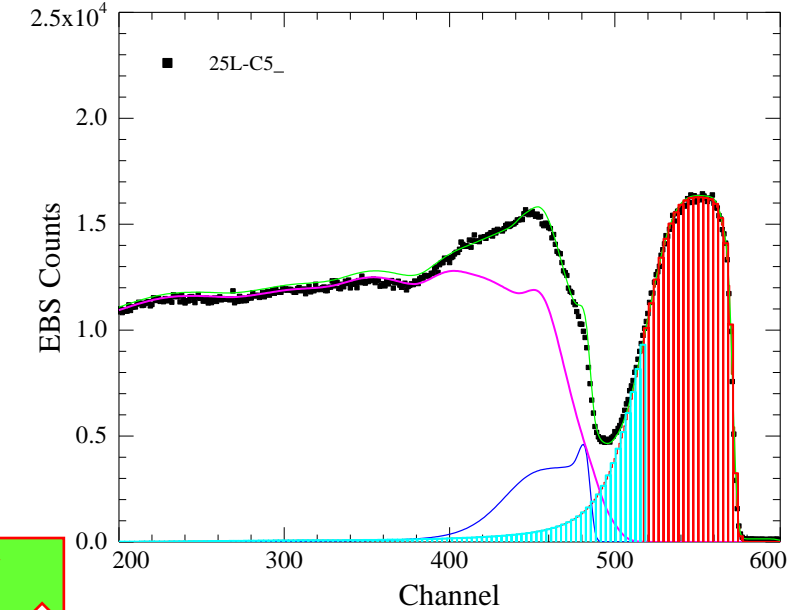
Other trace elements:
Cr, Mn, Zn, Ga



Aluminum
Cross section

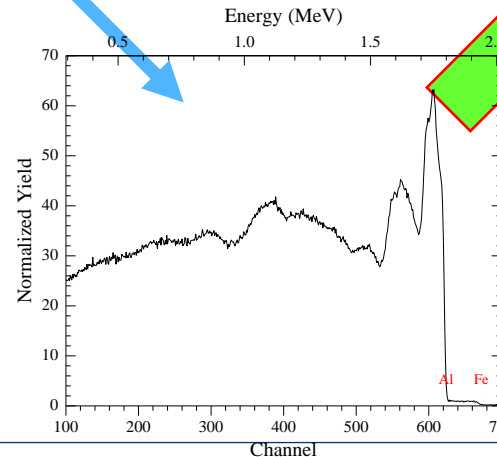
Nelson et al. (Phys. Rev. C29 (1984) 1656)

⁴⁹Ti EBS analysis



Analysis

- Thickness distribution
- Composition
- Contaminants



Targets request for 2023/2024 experiments

ALL THESE TARGETS ARE SYNTHESIZED IN THE “MATERIALS PHYSICS FOR NUCLEAR PHYSICS LABORATORY”

LUNA collaboration:

- ✓ **Complete N° 25** targets of Ta¹⁴N deposited on tantalum backing, FIRST EXPERIMENT at Bellotti facility (LNGS) for ¹⁴N(p,γ)¹⁵O [MUR Progetto premiale]
- **N° 25-30** targets of NaNbO₃ for LUNA400 (LNGS) experiment ²³Na(p,α)²⁰Ne [ERC]
 - Target production ongoing
- **N° 25** target of TiN for LUNA400 (LNGS) ¹⁴N(p,γ)¹⁵O experiment, planned in 2024 [PRIN]
 - First batch under preparation (test planned November 2023)
 - Final batch (2024)
- **N° 50** target preparation Carbon disk on Tantalum backing for ¹²C+¹²C experiment [PRIN]
 - Target production ongoing

Other experiments

- N° 15 of ZrD₂, ²H(p,γ)³He reaction, Felsenkeller Laboratory (Dresden) [2024]
- TaN for 14N-pg-AN2000 planned experiment 2023 (complete)
- N° 20 of Ta¹⁵N, ¹⁵N(α,γ)¹⁹F / ¹⁴N(α,γ)¹⁸F reaction, Felsenkeller Laboratory (Dresden) [2024]
- Ta₂¹⁸O₅ proposed experiment AGATA-LNL (TBD 2024)

Thank you!