



FAZIA electronics report

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FAZIA days @ Villa Gioiello, 28/06/2023



Front-end electronics

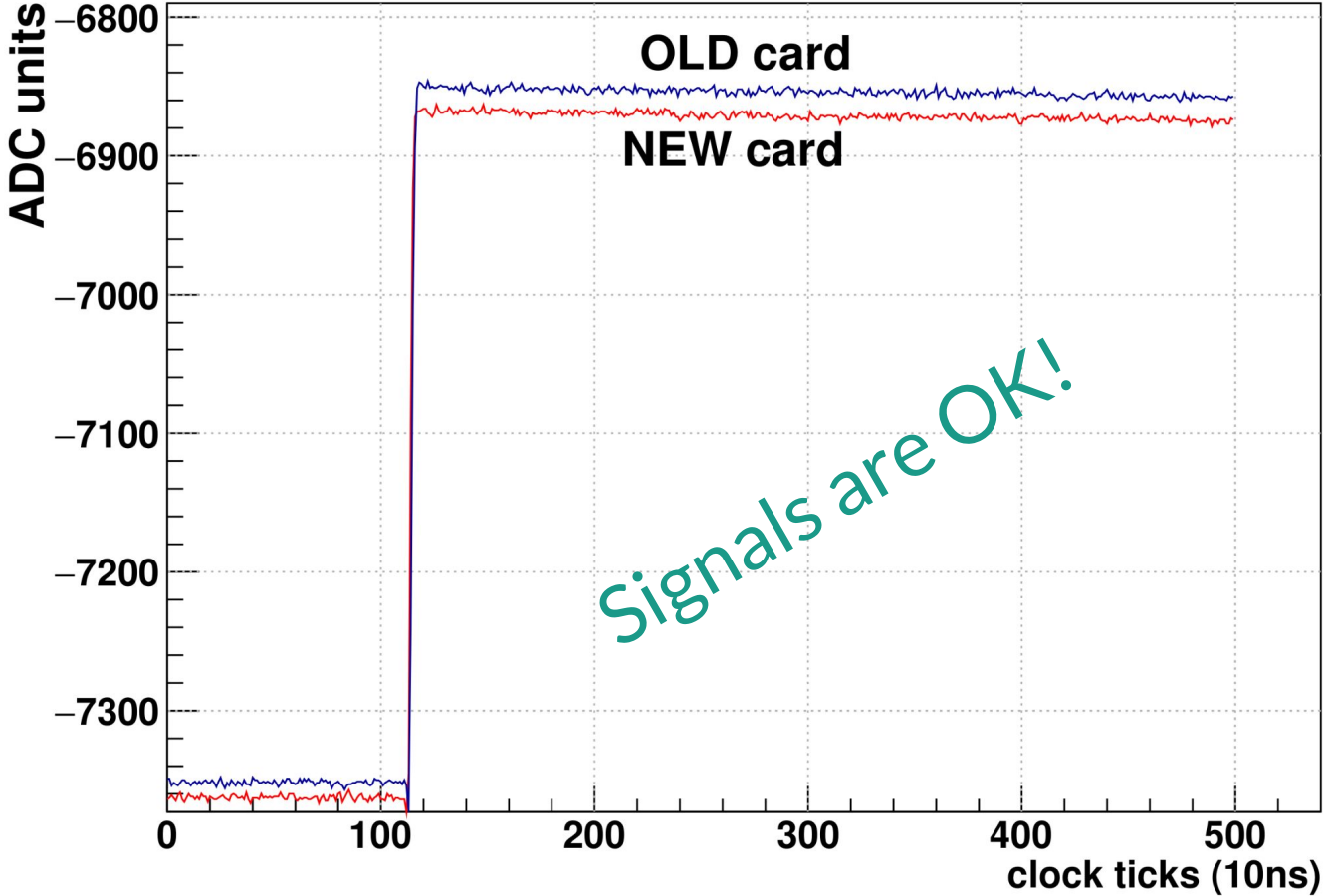


Brief history

- FAZIA front-end electronics were developed and improved during the last ~12 years
 - versions 1 and 2 (v1 and v2) were prototypes
 - from v3 to v5.4 used in experiments
- Small differences in component schematics and PCB layout in order to solve problems
 - BUT same FPGA model used from v2 to v5.4!!!
- Today some components used in the reference design are obsolete
- In 2021 NOTICE company (in Korea) produced new FEEs
 - designed by Korean side of FAZIA collaboration
 - same design as v5.4 BUT new FPGA model (Kintex 7) and a CPLD added
 - we are still solving some firmware problems but the new cards are overall working!

wQH1:(Iteration*\$*-iQH1) {fQua==1&&fTel==1}

^





Benefits of new boards

- Less PCB surface used
 - margin for designing a smaller FAZIA block!
- ~10% less power consumption and thermal dissipation
 - better in-vacuum operations
- Modern components
 - less expensive and easier to find on the market

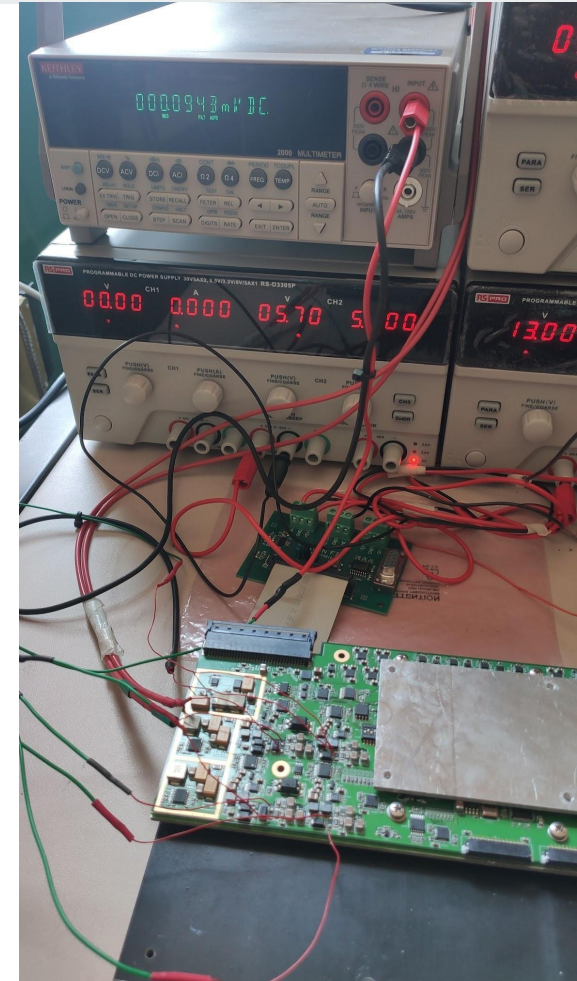
more details in the talk by MinJung Kweon (given yesterday)

FEE testing procedure

FEEs are very complex boards...

...testing after production or repair happens in two phases:

1. Test bench -> card is tested alone with TBC board
 - a. Low voltages / High voltages (+leakage current measurement check)
 - b. Pre-amp status
 - c. ADC bit check
2. Mounted on the FAZIA block -> card is tested in real conditions
 - a. SNR of all acquired waveforms
 - b. Pulser check

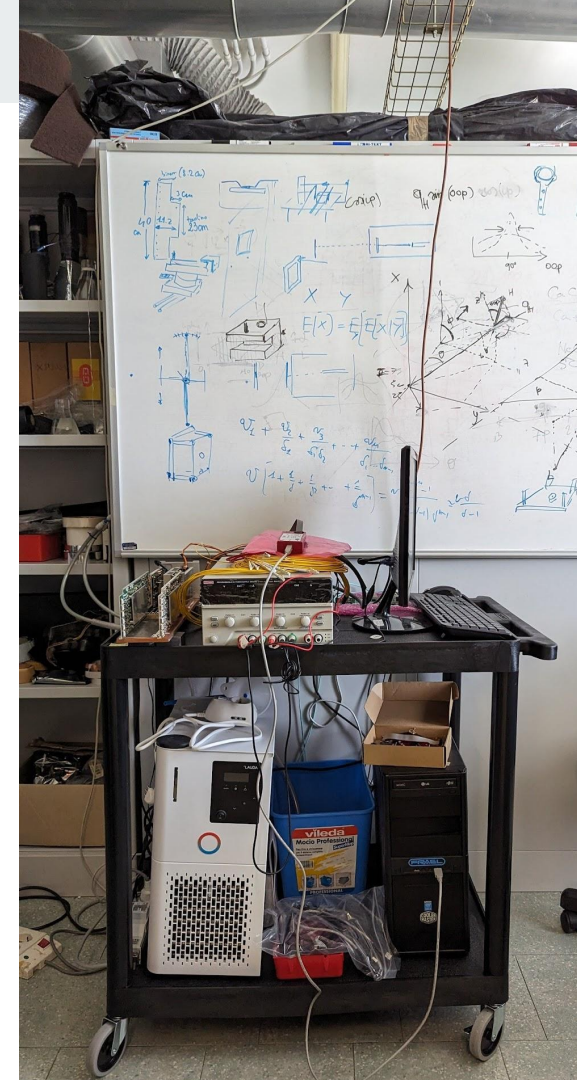


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FEE testing procedure

- Maintenance was handled by IPN Orsay up to ~2018.
- We gradually built a bench at INFN - Firenze division in order to test and calibrate FEEs
 - Test software integrally rewritten
 - TBC boards re-engineered
 - Simplified HV calibration procedure

- In 2021 we started a collaboration with AGE Scientific company to repair FEEs
 - 24 front-end cards repaired (equivalent to 3 blocks)!



FEE v3 status

34 total card produced:

- 27 fully working
- 3 to be checked
- 1 with minor issues
- 3 fully broken
(used for spare parts)



FEE v3 status

34 total card produced:

- 27 fully working
- 3 to be checked
- 1 with minor issues
- 3 fully broken
(used for spare parts)

#008
replaced broken
connector.
To be tested

#013
Noisy Csl-A
channel? Never
reproduced

#032
Not working when
cold...



FEE v3 status

34 total card produced:

- 27 fully working
- 3 to be checked
- 1 with minor issues
- 3 fully broken
(used for spare parts)

#034

HV bias not
working?



FEE v4/5 (ASCO) status

82 total card produced:

- 76 fully working
- 4 to be checked
- 2 with minor issues



FEE v4/5 (ASCO) status

82 total card produced:

- 76 fully working
- 4 to be checked
- 2 with minor issues

#035

Not working when
cold...

#047

Not working when
cold...

#054

Not working when
cold...

#084

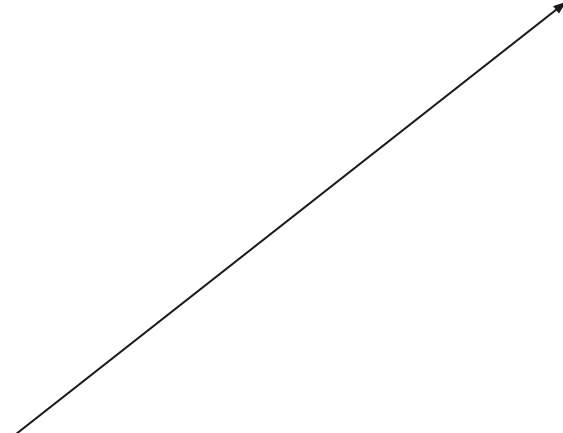
Erroneously marked
as broken...




FEE v4/5 (ASCO) status

82 total card produced:

- 76 fully working
- 4 to be checked
- 2 with minor issues



#099
Component M112 to
be replaced
(not easy)



#100
Leakage current not
measured



FEE v5 (ARTEL) status

30 total card produced:

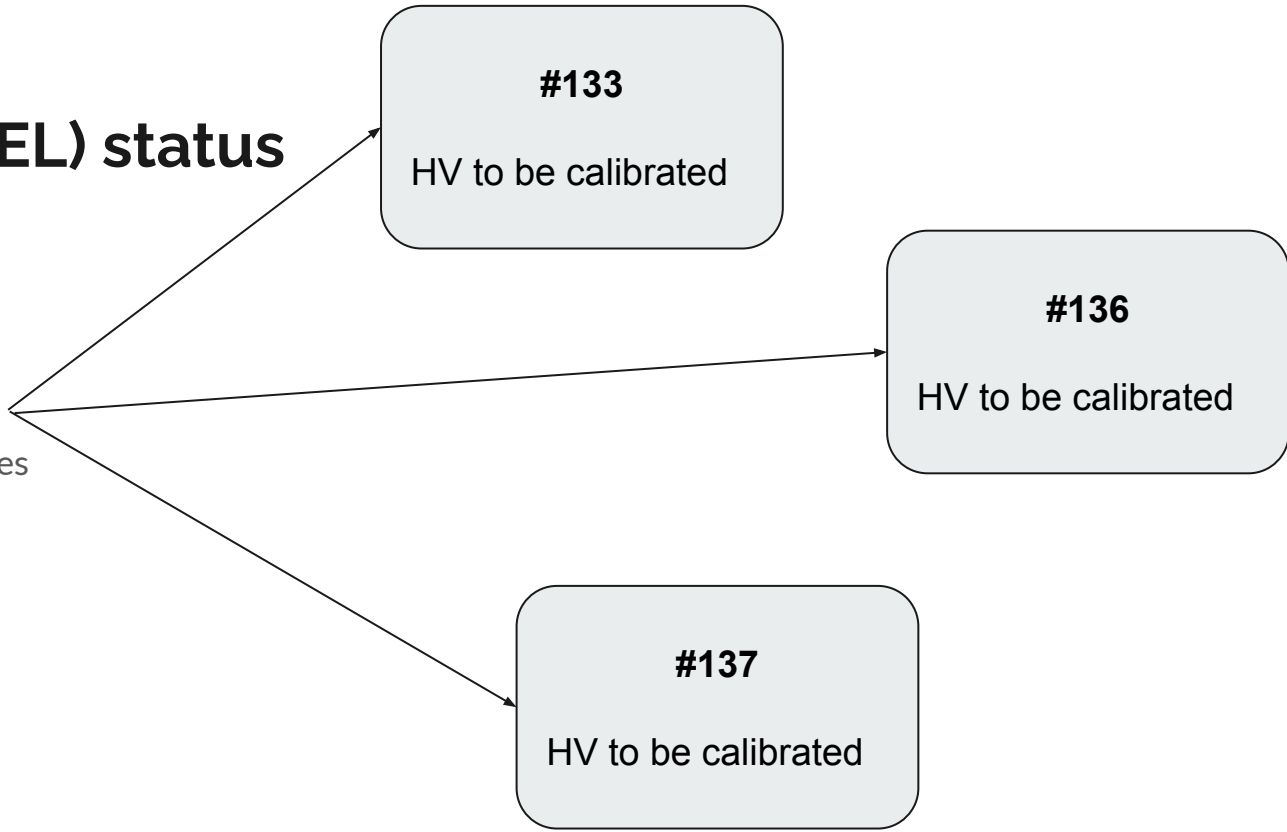
- 23 fully working
- 3 to be checked
- 3 with minor issues
- 1 fully broken
(probably not recoverable)



FEE v5 (ARTEL) status

30 total card produced:

- 23 fully working
- 3 to be checked
- 3 with minor issues
- 1 fully broken
(probably not recoverable)



#133
HV to be calibrated

#136
HV to be calibrated

#137
HV to be calibrated



FEE v5 (ARTEL) status

30 total card produced:

- 23 fully working
- 3 to be checked
- 3 with minor issues
- 1 fully broken
(probably not recoverable)

#117

various analog
chain problems

#143

Component M115 to
be replaced
(not easy)

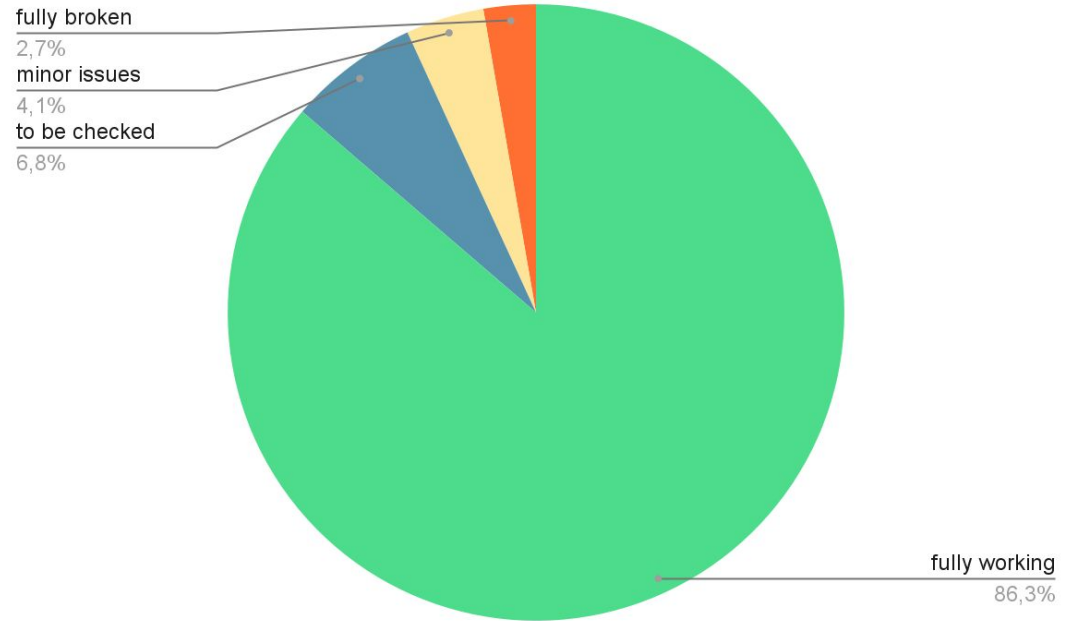
#145

Leakage current not
measured

Full FEE summary

146 total cards produced:

- 126 fully working
- 10 to be checked
- 6 with minor issues
- 4 fully broken





Full FEE summary

146 total cards produced:

- 126 fully working
- 10 to be checked
- 6 with minor issues
- 4 fully broken

136 usable cards:

- 96 mounted at GANIL
- 11 as spare at GANIL
- 28 as spare at Firenze
- 1 as reference board at Korea University



Full FEE summary

146 total cards produced:

- 126 fully working
- 10 to be checked
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136 usable cards:

- 96 mounted at GANIL
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- 28 as spare at Firenze
- 1 as reference board at Korea University

Up to 5 new blocks with spare FEEs available today

“Trittico” cards





“Trittico” cards

- Block card: data collection and clock synchronization
 - Half bridge: high power voltage conversions (+48 V to +22 V and +5.5 V)
 - Power supply: low power voltage conversions (+22 V to +13 V, -9 V, +5 V, -5 V)
-
- Historically maintained by Napoli division
 - Now trying to sort them in Firenze



Block cards status

24 total card produced:

- 12 working and mounted @ GANIL
- 9 spare
- 3 with problems



Block cards status

24 total card produced:

- 12 working and mounted @ GANIL
- 9 spare
- 3 with problems



2x missing!



2x missing!

7 BC currently available for new blocks!



Half bridges status

21 total card produced:

- 12 working and mounted @ GANIL
- 5 spare
- 4 with problems



Half bridges status

21 total card produced:

- 12 working and mounted @ GANIL
- 5 spare
- 4 with problems

1x missing!

1x missing!

4 HB currently available for new blocks!



Half bridges status

21 total card produced:

- 12 working and mounted @ GANIL
- 5 spare
- 4 with problems



3 HB are currently under repair at AGE!

4 HB currently available for new blocks!



1x missing!



1x missing!



Power supplies status

21 total card produced:

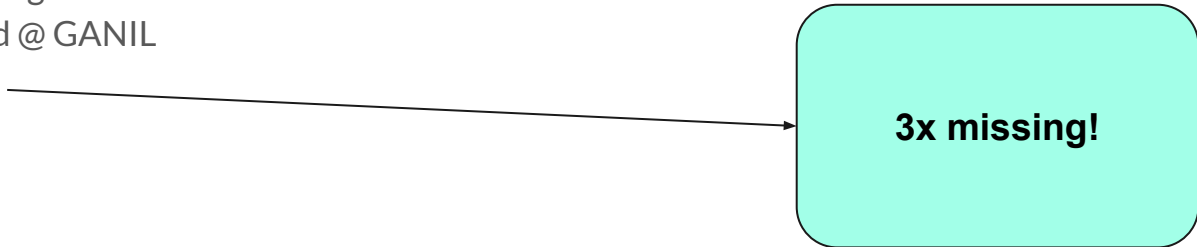
- 12 working and mounted @ GANIL
- 9 spare



Power supplies status

21 total card produced:

- 12 working and mounted @ GANIL
- 9 spare



6 PS currently available for new blocks!

Missing cards must be found!

—



New trittico cards production

- Half bridge and power supply cards are easy to be produced (contacts already taken with AGE scientific)
- Block cards needs to be re-engineered since FPGA became obsolete!



New trittico cards production

- Half bridge and power supply cards are easy to be produced (contacts already taken with AGE scientific)
- Block cards needs to be re-engineered since FPGA became obsolete!

- **Block card and RB communication must guarantee clock synchronization!**
 - critical aspect in view of a new BC production!

Regional Boards (and Test Cards)

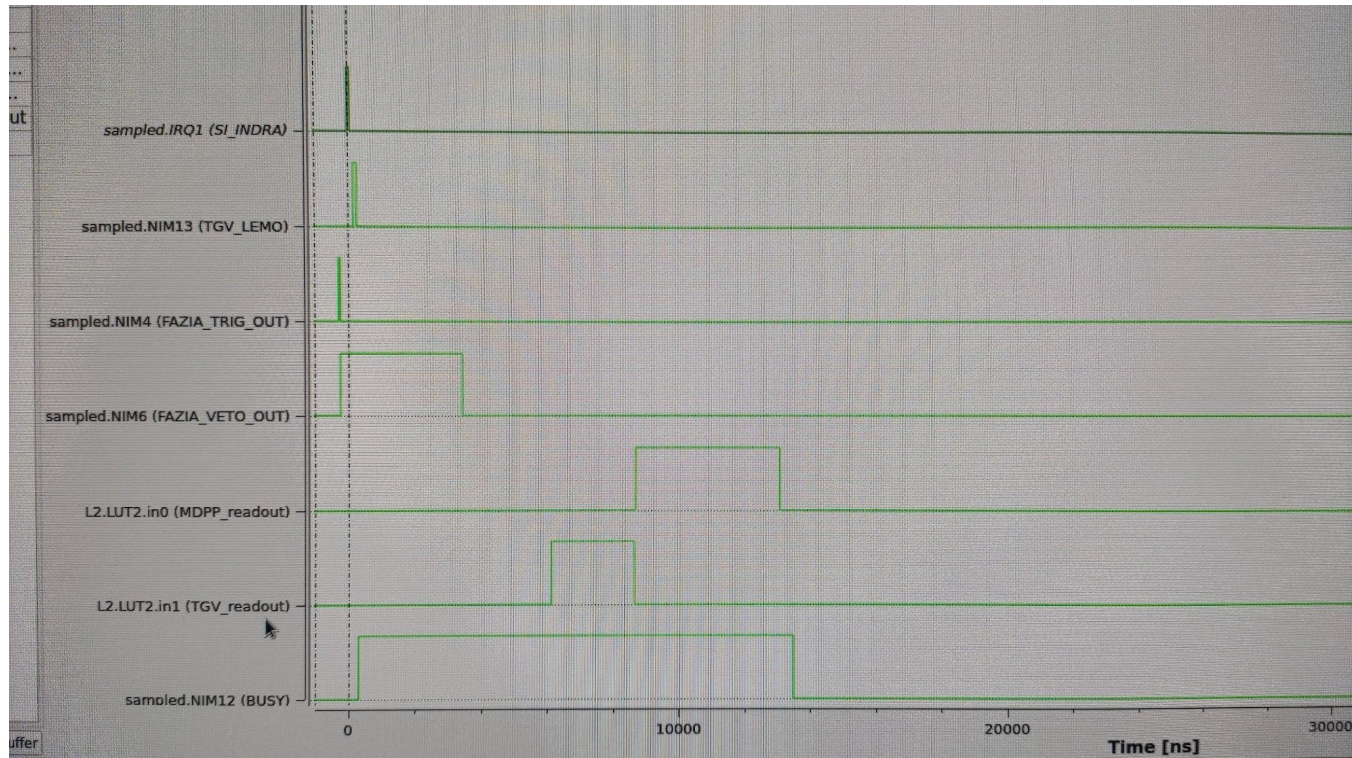


Constantly updating firmware

- Regional board firmware can be easily updated in view of particular needs
- Lots of functionalities added in the last years:
 - Multi-IP data sending interface
 - Improved slow control state machine (multiple clients simultaneously allowed)
 - CENTRUM interface
 - Pt100 probe reading for temperature measurements

- Latest addition: trigger/veto signal synchronization with slow control registers

Test results @ GANIL (dec 2022)





TC and RB production

- 2x Test Card v1 (no more used)
- 2x Test Card v2: improved FPGA model
 - 1x sent to Korea University
- 2x Regional Board v1: increased transceivers number (up to 36 blocks!)
- 2x Regional Board v2: minor design improvements

- In view of a new production RB needs to be re-engineered since FPGA became obsolete!

- **Regional board and BC communication must guarantee clock synchronization!**
 - **critical aspect in view of a new RB production!**

Conclusions and perspectives



Short-term path (personal opinion)

Since (as INFN) we are in the period of the year when we ask for services, I think that we should really consider asking for help from Napoli Electronic Service (Alfonso Boiano) for 2024.

Alfonso could collaborate with MinJung, Jeonghyeok and Giyeong for a new production of Block Cards and/or Regional Board based on new FPGA models.

Critical point: new BC must be compatible with old RB and vice-versa



Open questions and conclusions

- A new run of FEE repairs could be done in 2023 or do we wait for more broken cards?
- Many efforts toward new FEEs (INHA, CENuM and Korea University)
- How many PS and HB do we need? We can easily produce them.
- We should start thinking to a new BC design considering FPGA obsolescence
- Do we have enough Regional Boards? We may design new ones together with new Block Cards!
- Alfonso Boiano could be extremely helpful on RB and BC upgrades



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Thanks for your attention!