

# CMOS SPAD sensor chip for the readout of scintillating fibre mats

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Benedict Maisano

Prof. Dr. Peter Fischer

Robert Zimmermann

University Heidelberg

FEE 2023

# Intro

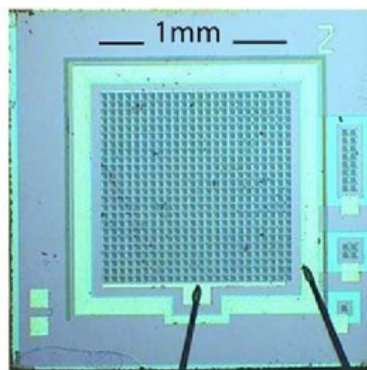


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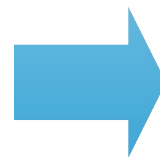
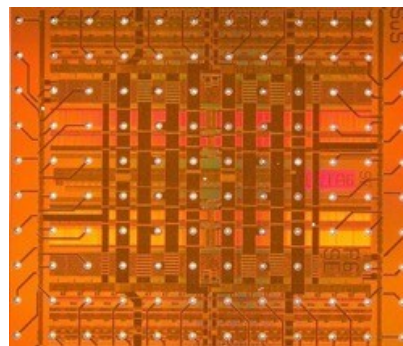
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Page 2

## CMOS SPADs

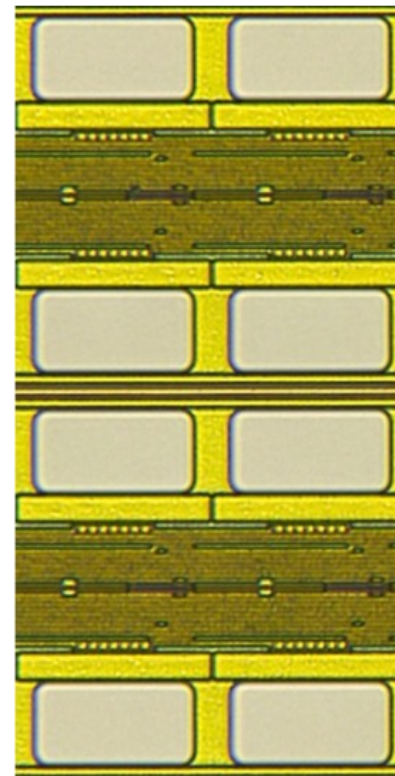
SiPM + ASIC



+



Digital SiPM



SPAD and readout circuitry on same substrate

# Structure

Motivation

Concept

Chip Design

Setups

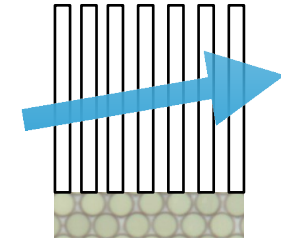
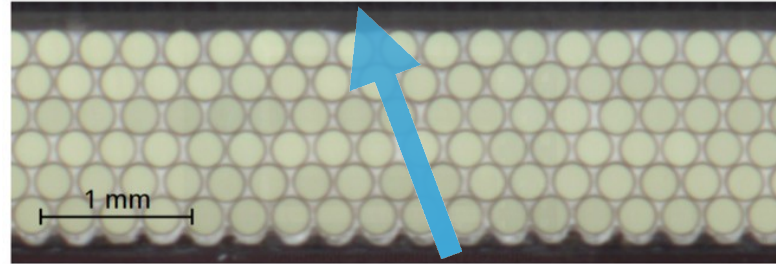
Results

Outlook

# Motivation

# Motivation

## Scintillating fibre mat readout

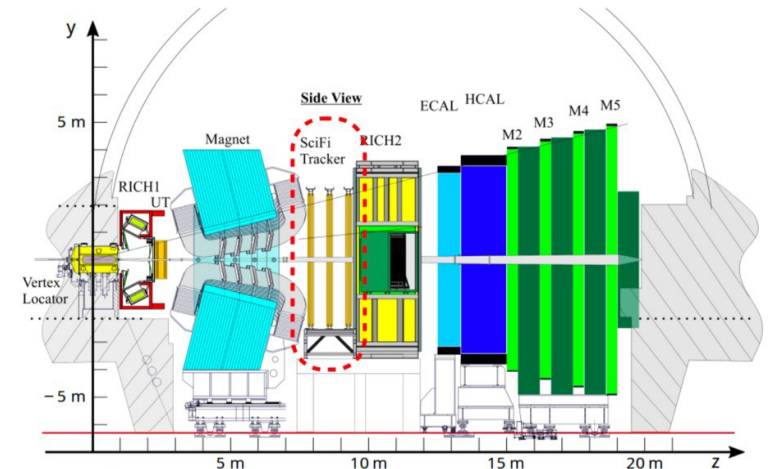


Charged particles cause fibres to emit light

Application:

- Particle physics
- Hadron therapy
- Calorimeters

Versatile Particle Tracker



LHCb @ CERN



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# Motivation

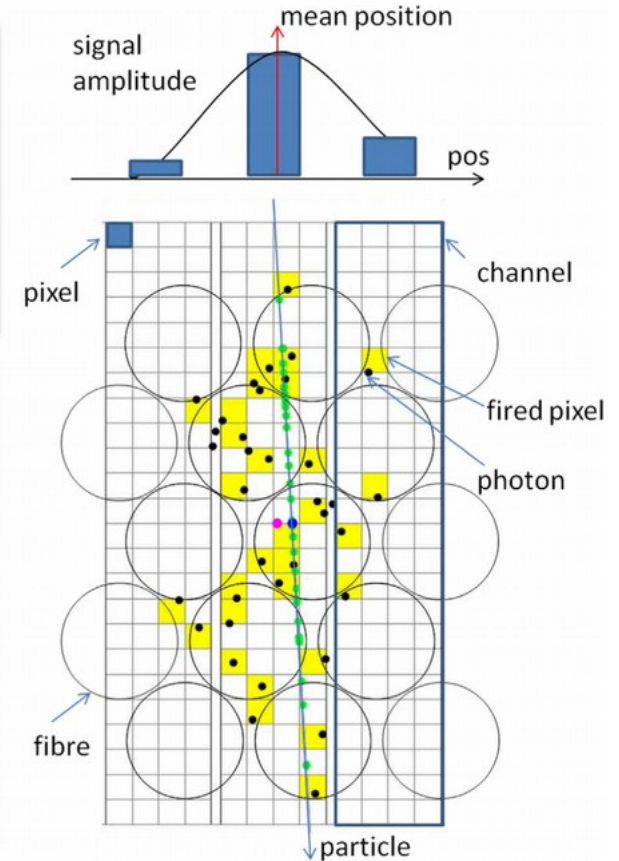
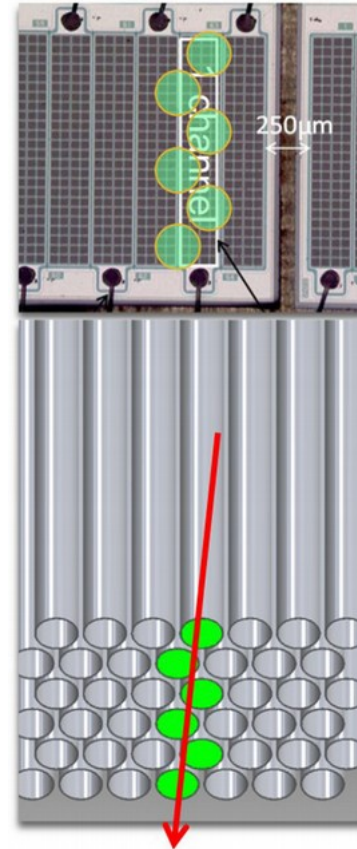


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## Scintillating fibre mat readout

State of the Art

- Alignment is critical
- Complex data
- Modest timing
- Many parts



Concept

# Concept

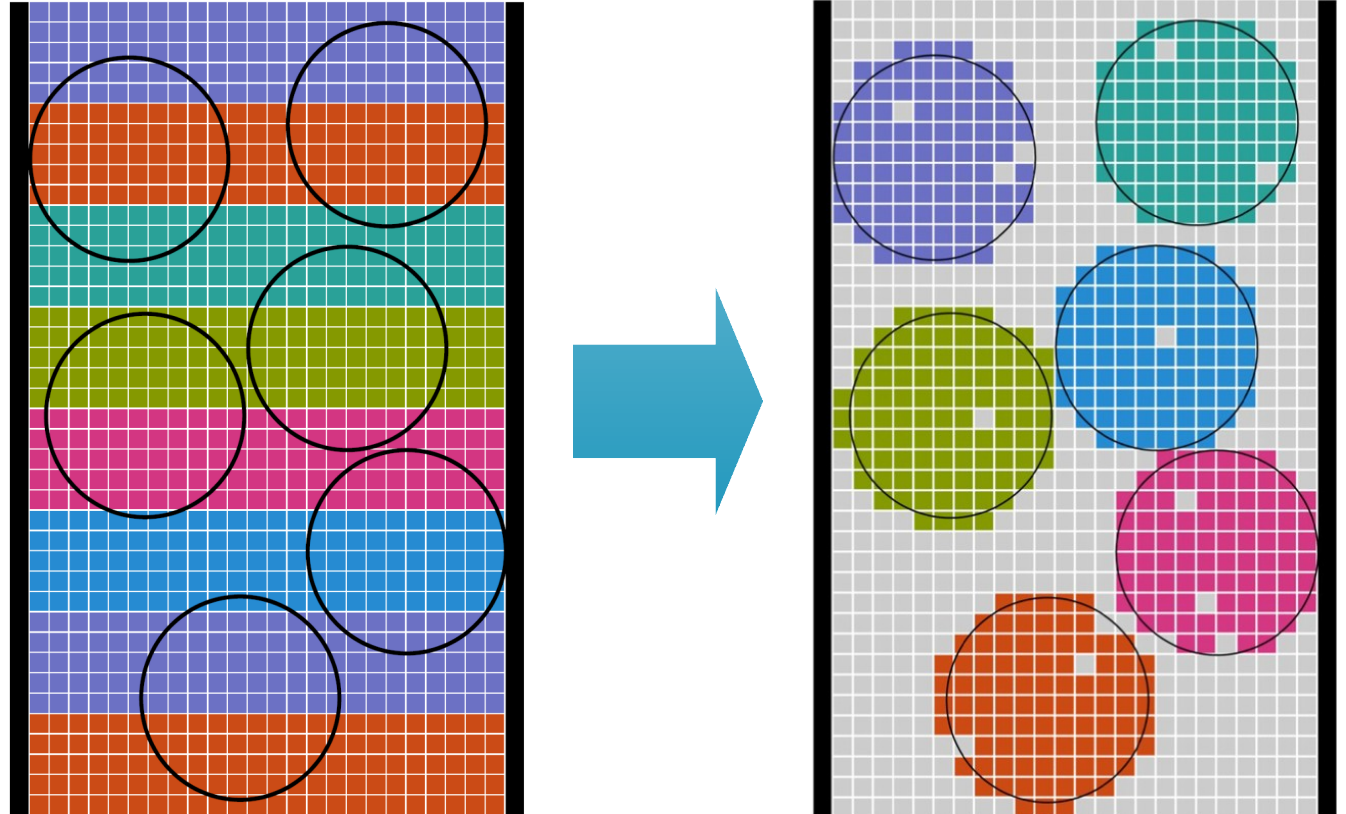


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## Scintillating fibre mat readout

Single fibre readout by grouping individual SPADs



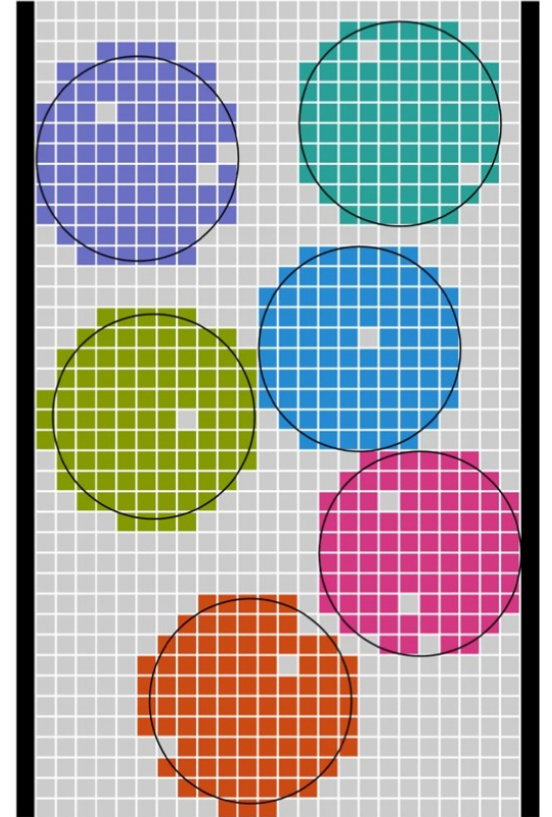


# Concept

## Scintillating fibre mat readout

Single fibre readout by grouping individual SPADs

- Maximal spacial resolution
- Alignment is fully uncritical
- No DCR from unused SPADs
- Simpler system
- Fair timing ( $\sim 500\text{ps}$  so far)



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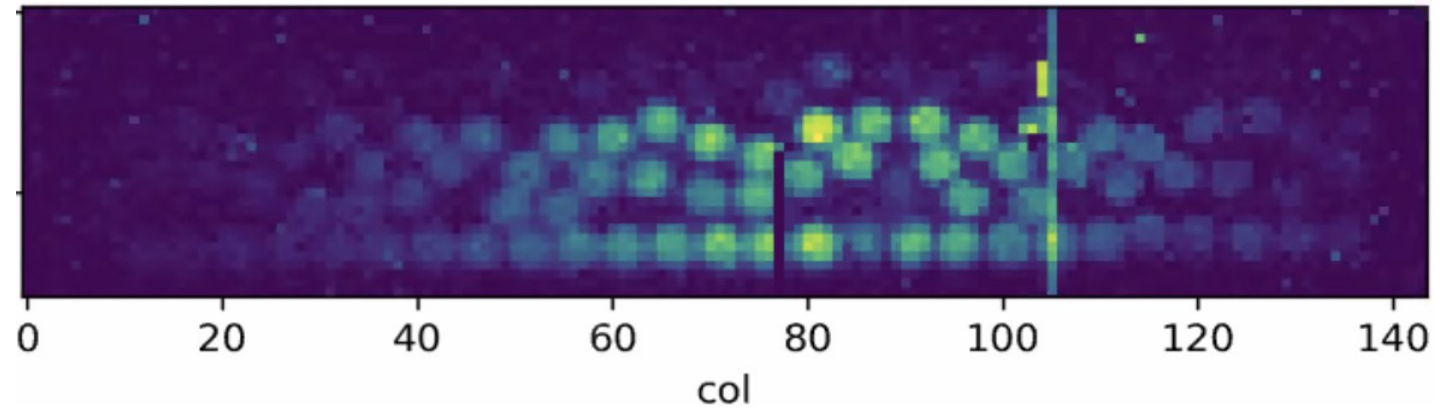
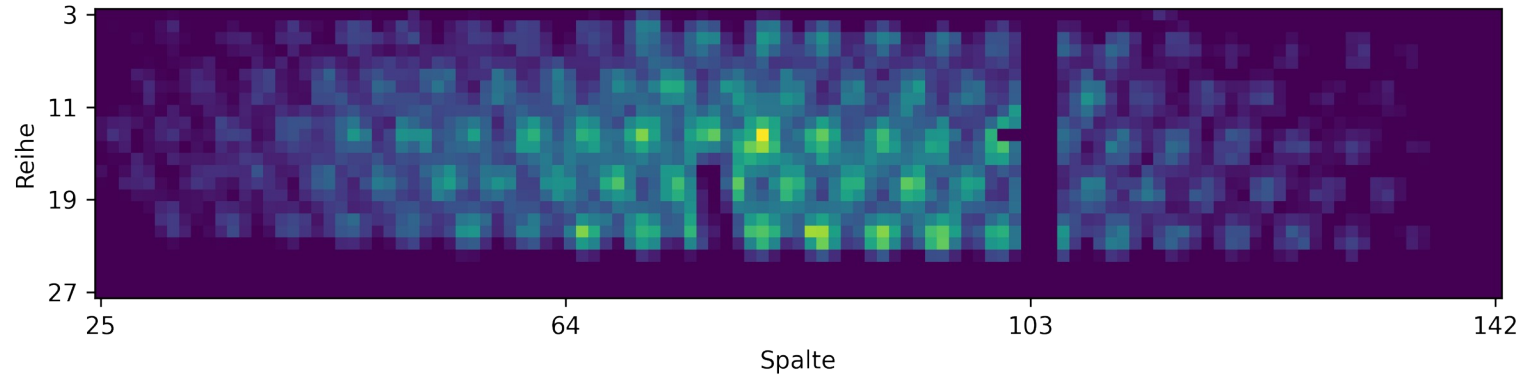
# Concept



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## Scintillating fibre mat readout

It works brilliantly!

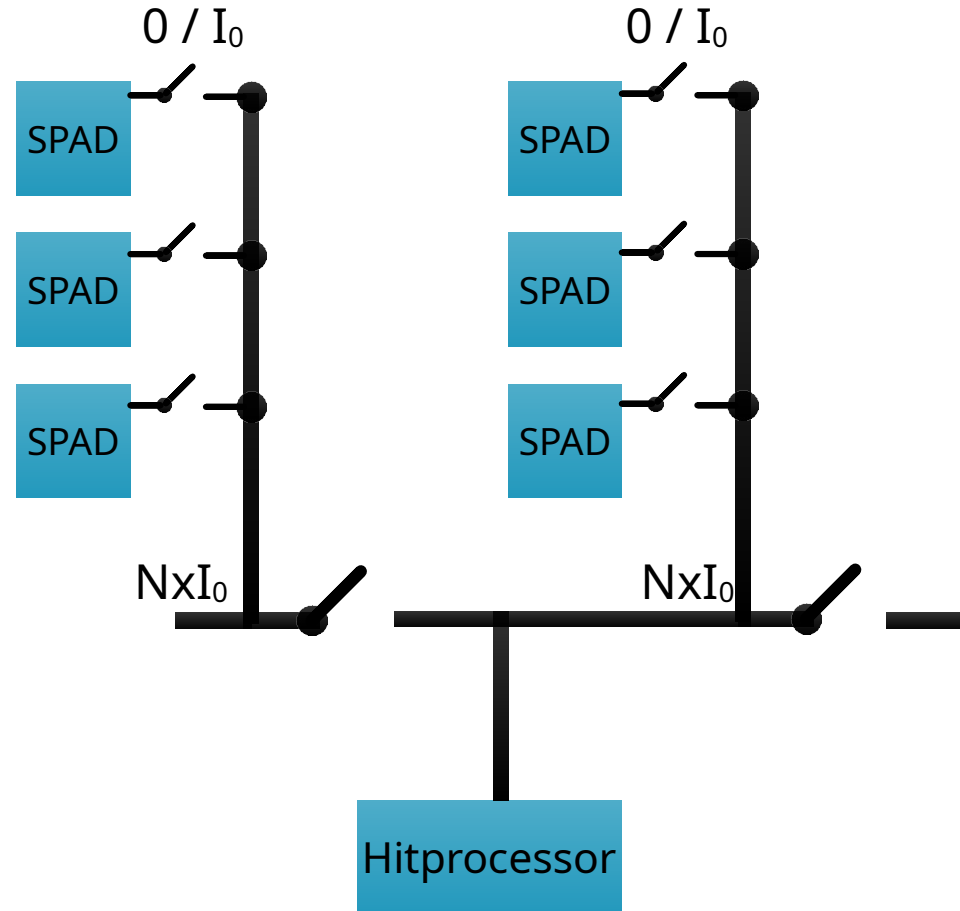


# Concept



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## Defining a group:



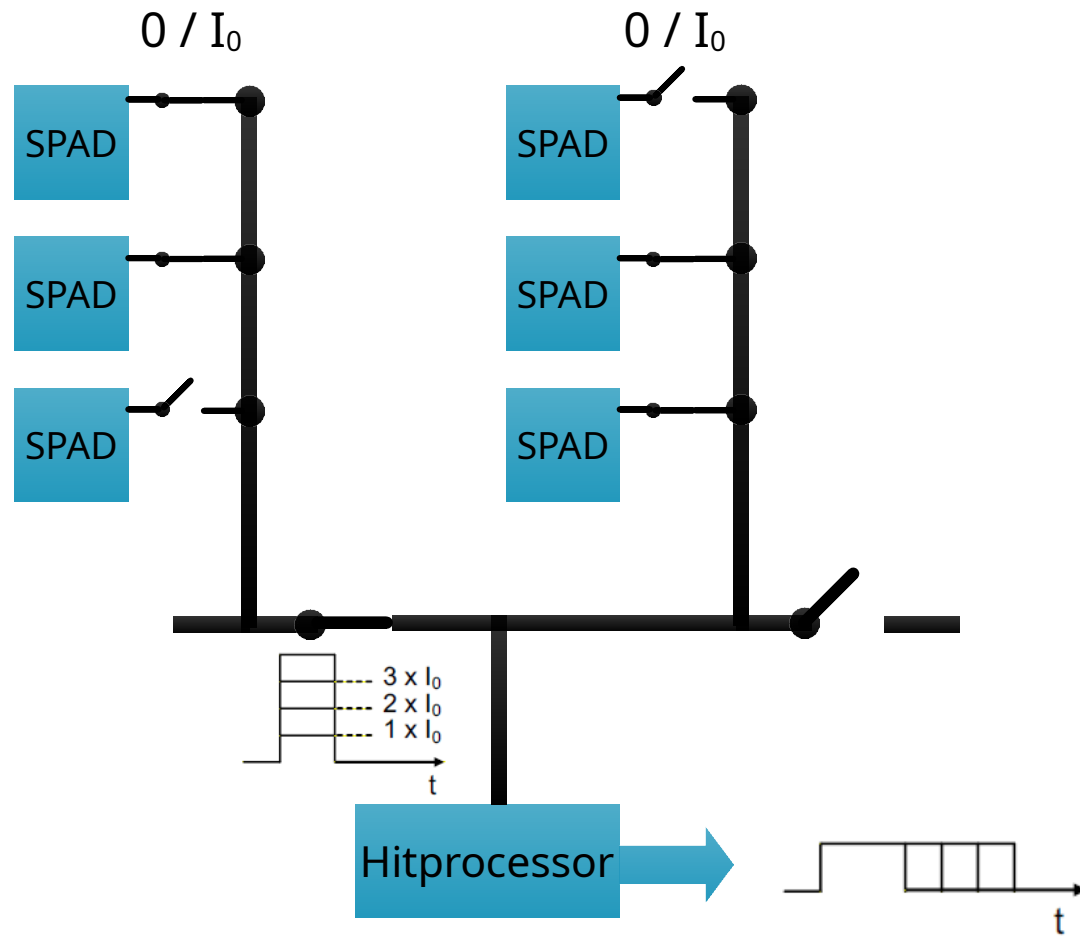
# Concept



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## Defining a group:



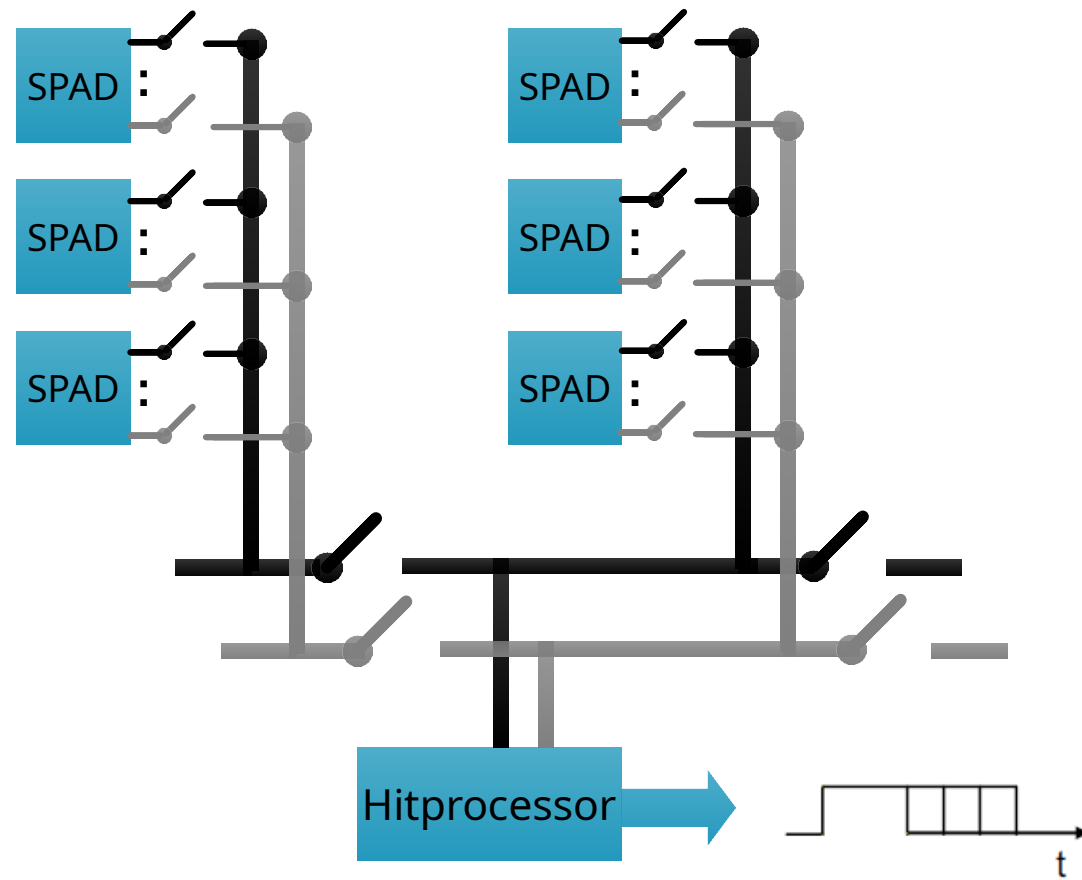
# Concept



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Page 13

## Defining a group:



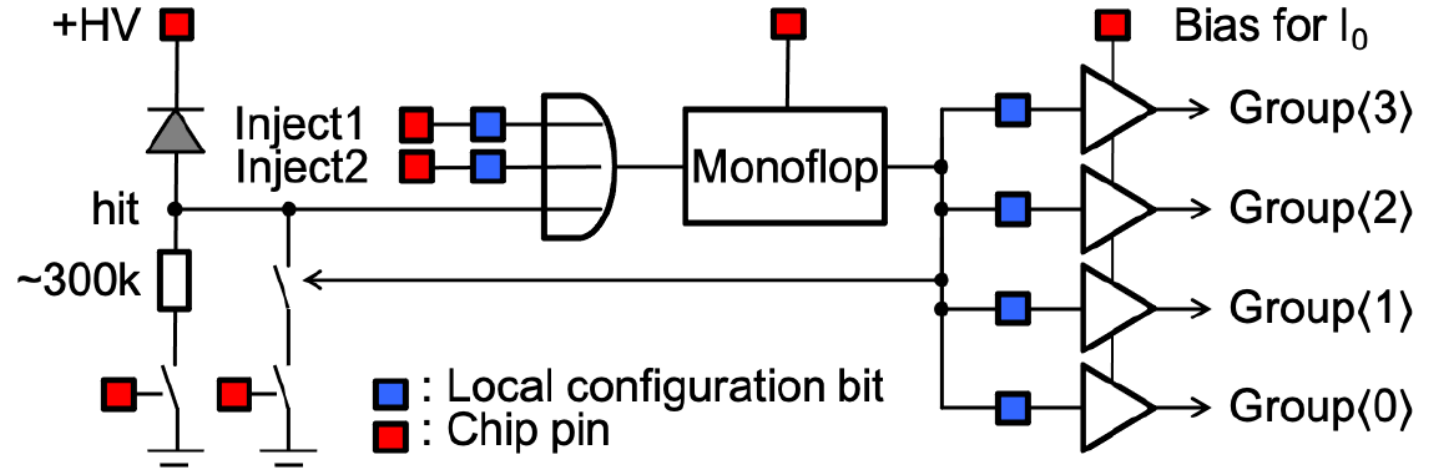
# Chip Design

# Chip Design



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## SPAD to Group

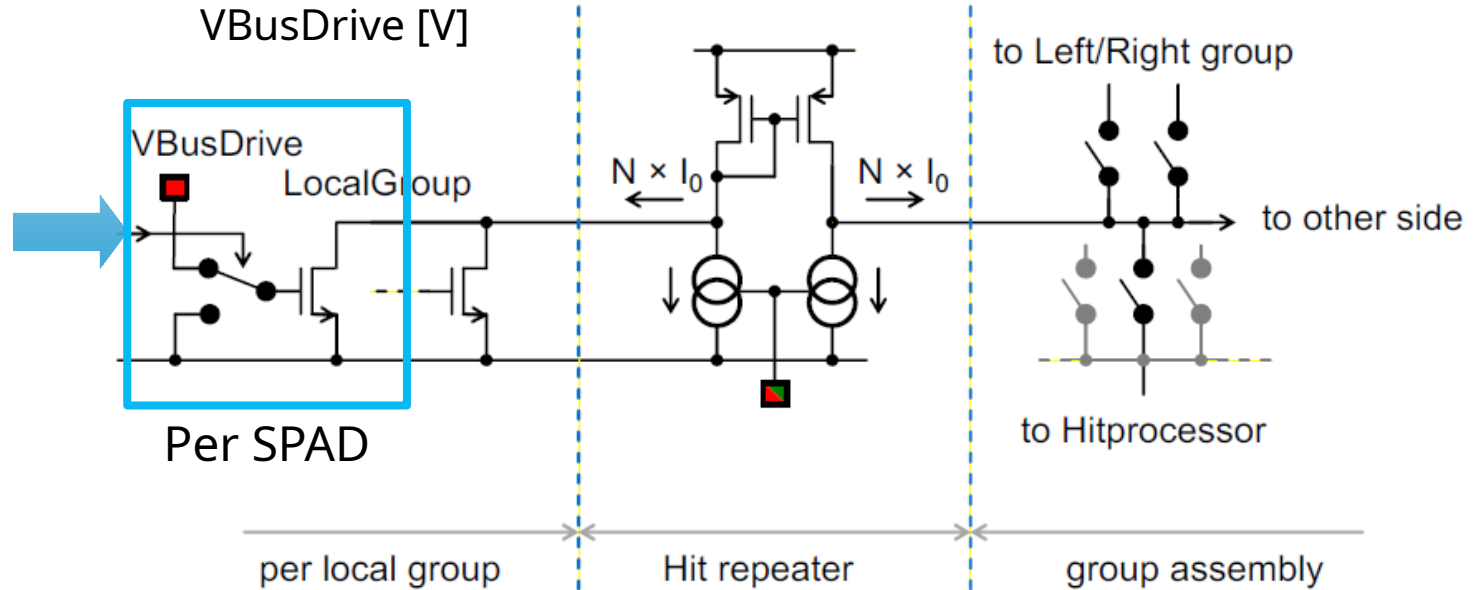
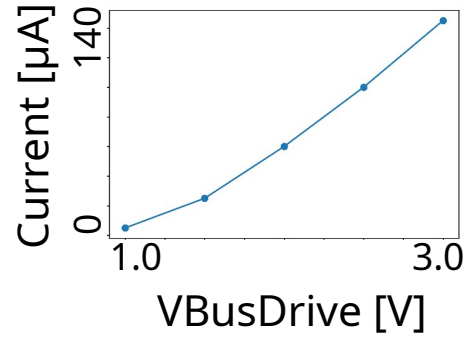


# Chip Design



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## Group to Hitprocessor





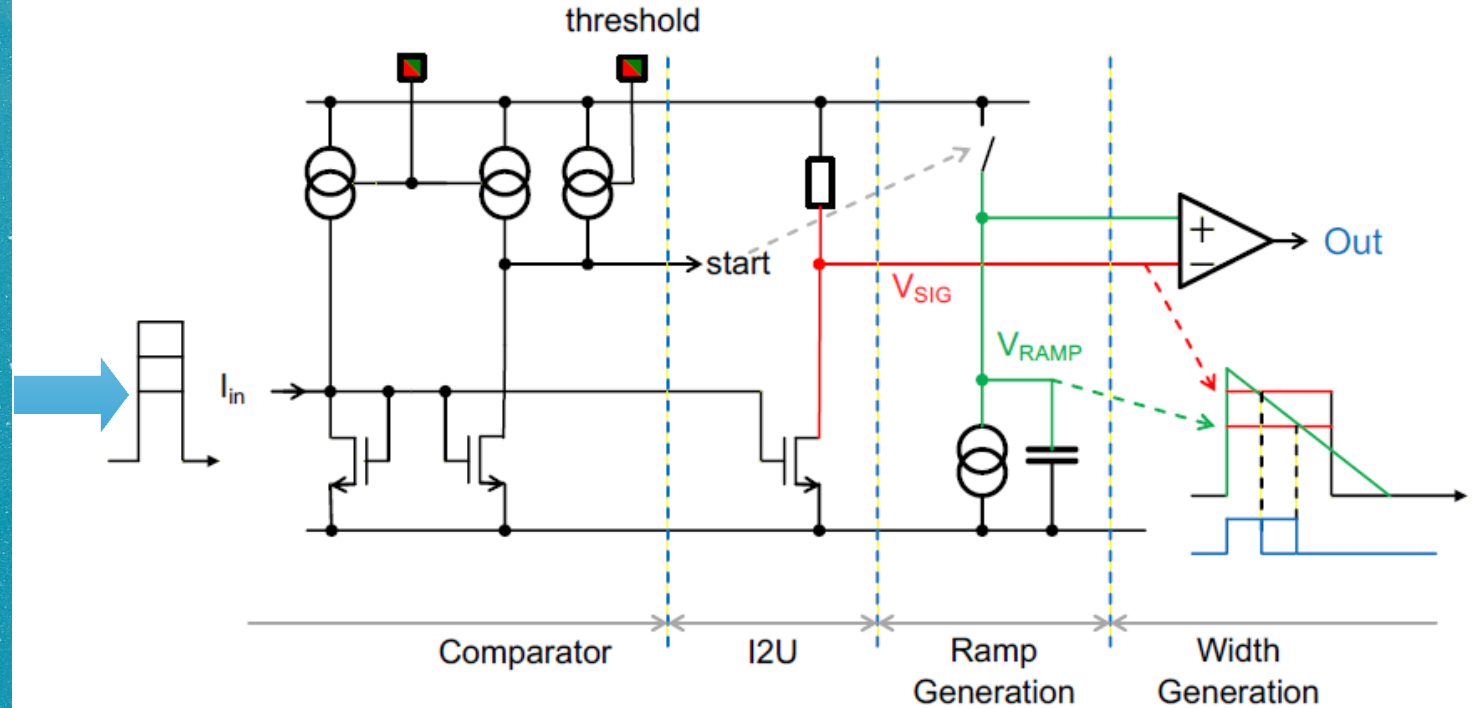
# Chip Design



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## The Hitprocessor



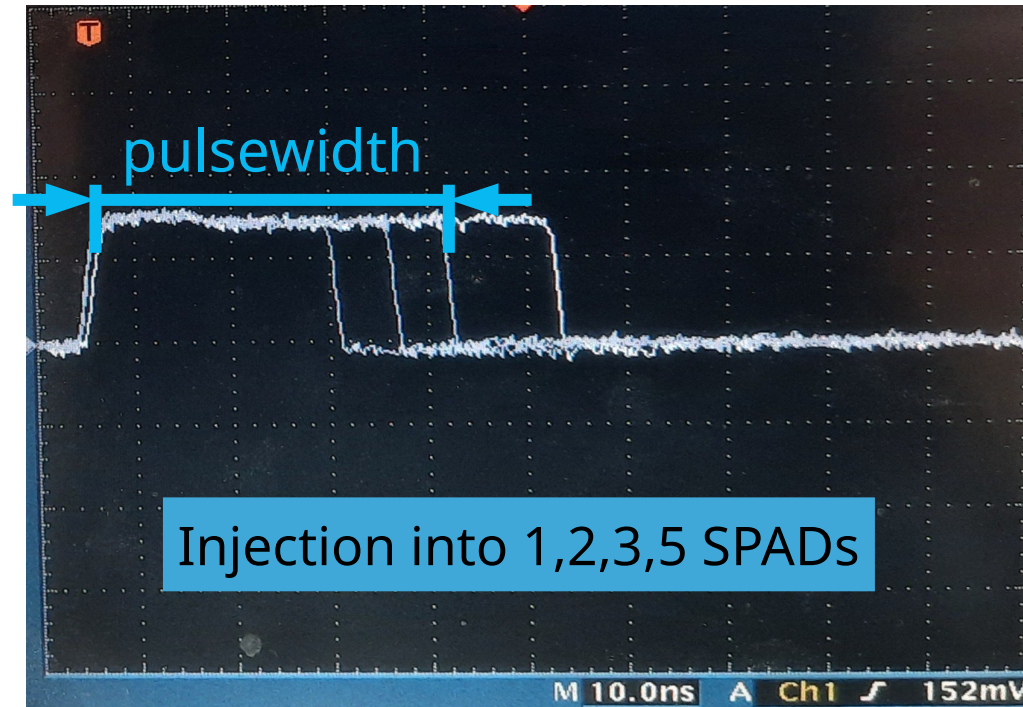
$$T_{out} \sim I_{in}$$

# Chip Design



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## Measured Hitprocessor Output



Easy to separate number of firing SPADs

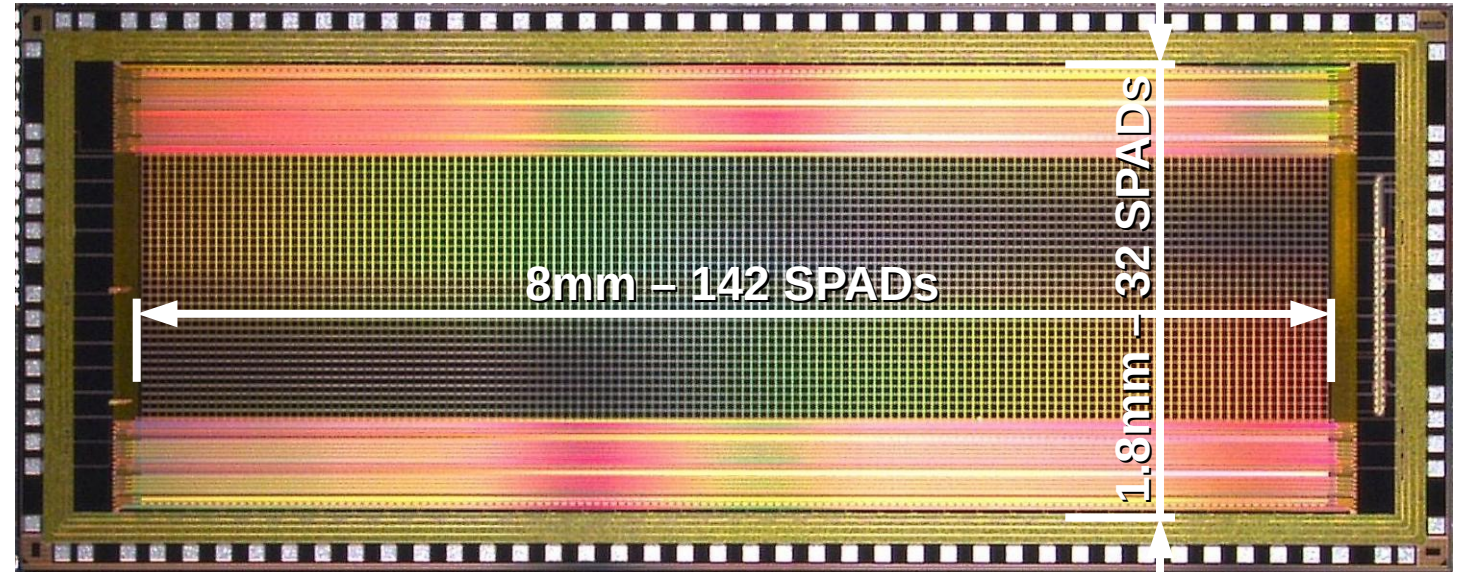
# Setup & first Results

# Setup



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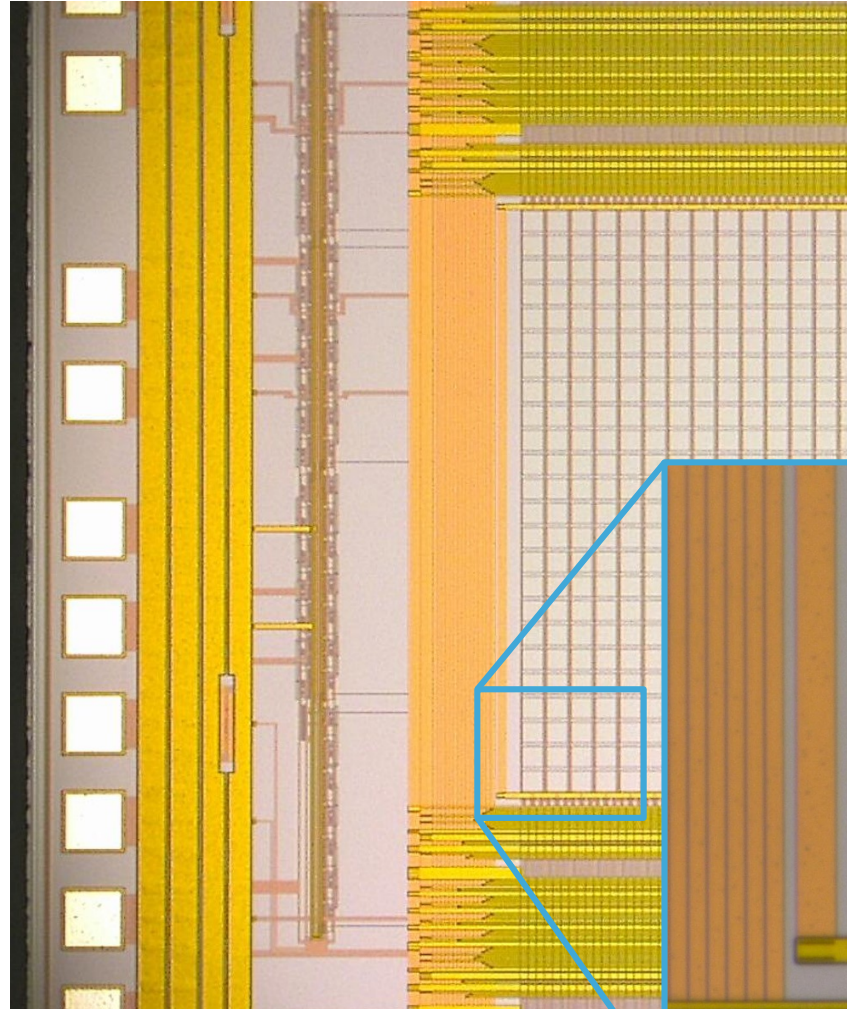
## The Sensor



# Setup



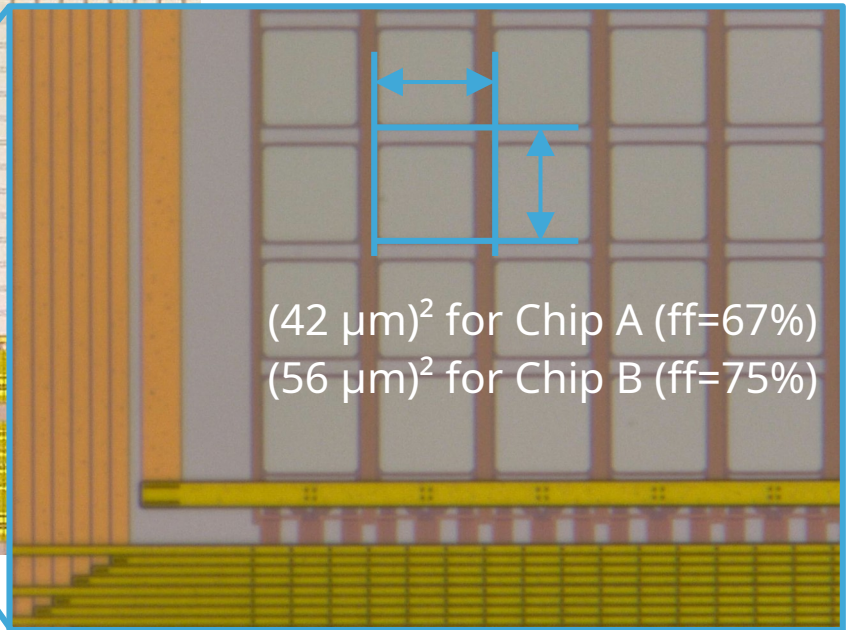
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Two prototypes (mostly B)

No circuitry in SPAD Matrix  
→ max fill factor

Signals are routed to logic  
above/below



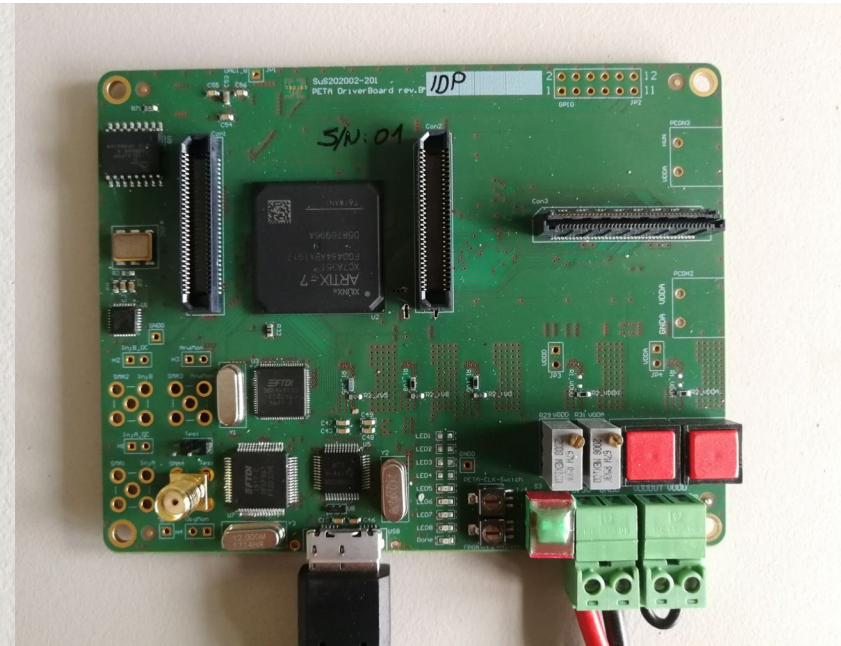
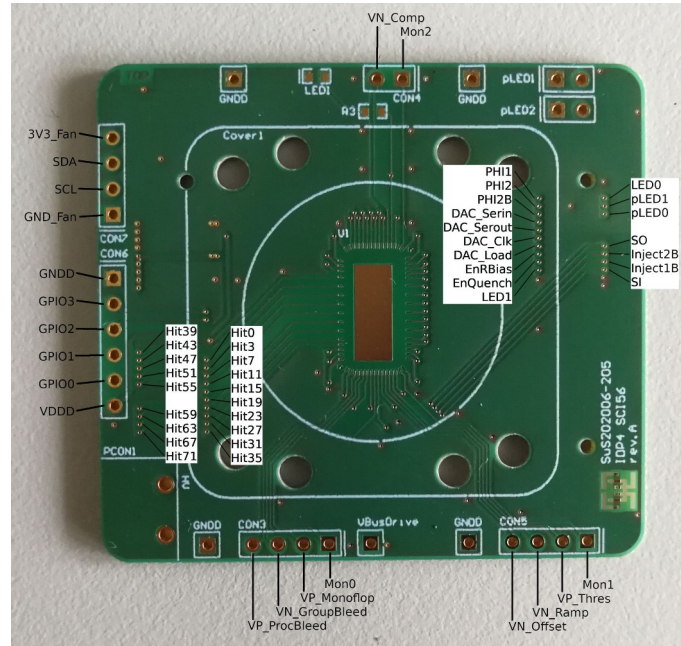
$(42 \mu\text{m})^2$  for Chip A (ff=67%)  
 $(56 \mu\text{m})^2$  for Chip B (ff=75%)

# Setup



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## Sensor board and FPGA



# Setup

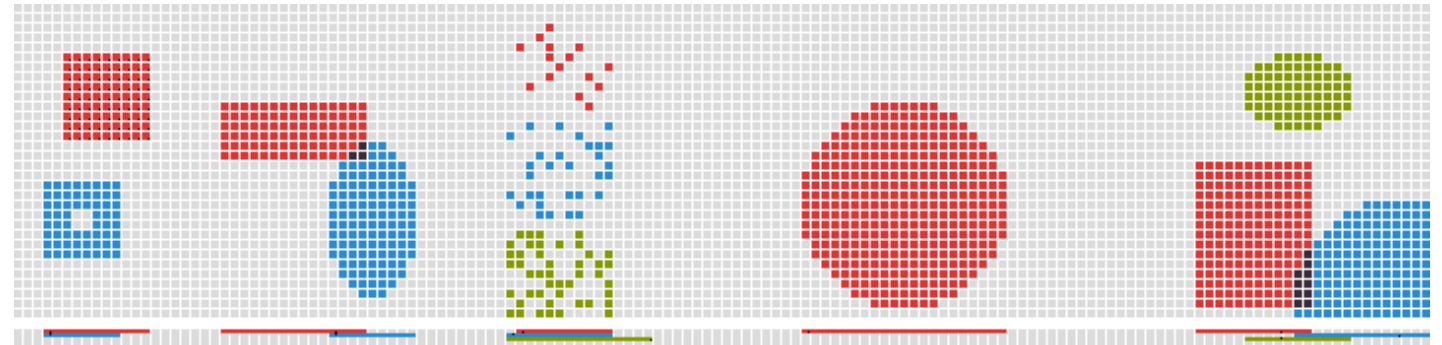
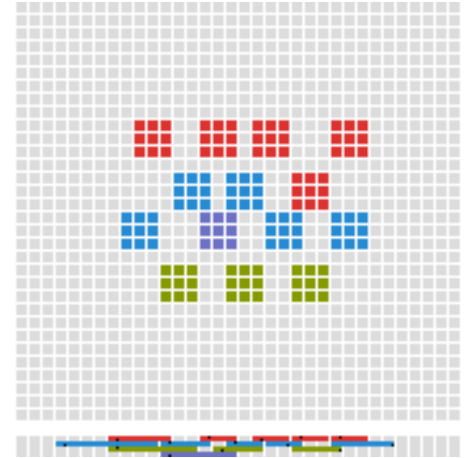


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## Controlling software:

### C++-library:

- Defining groups
- Setting pins and voltages
- Common use templates



# Setup

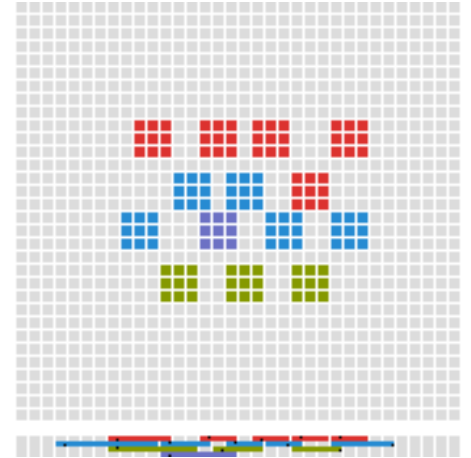


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## Controlling software:

### C++-library:

- Defining groups
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- Common use templates



### FPGA Code:

- Data transfer to PC
- First data analysis (hit time, pulsewidth )  
Where, When, how many?

Complete controlling software



# Results



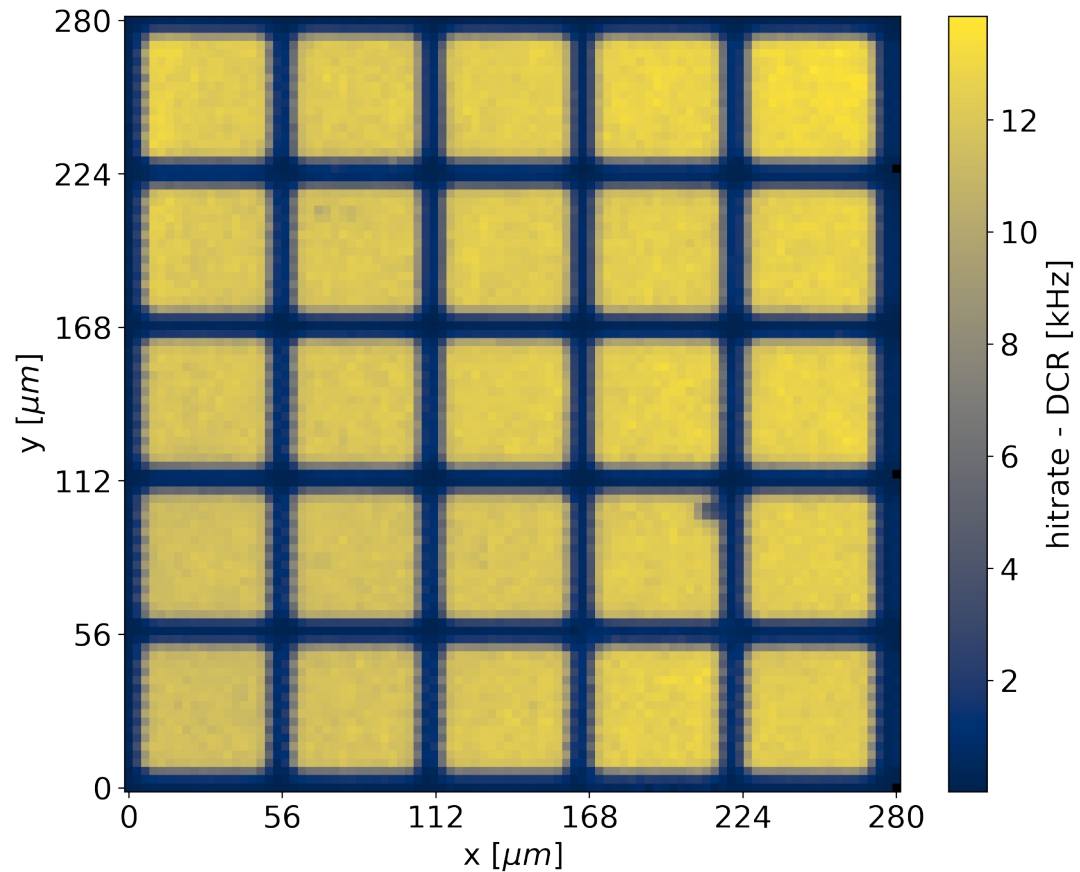
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Page 25

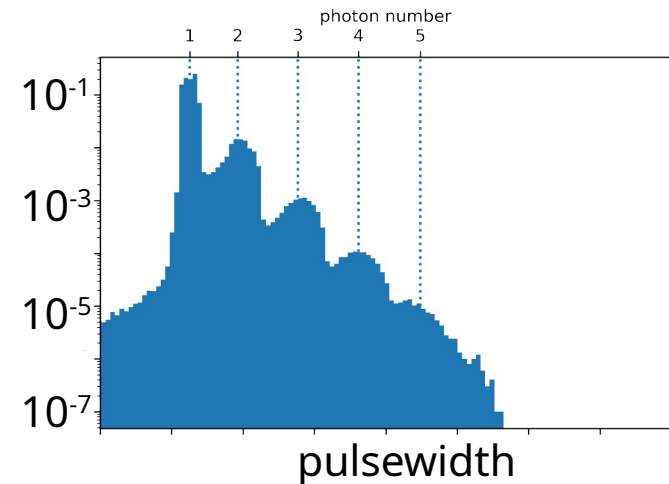
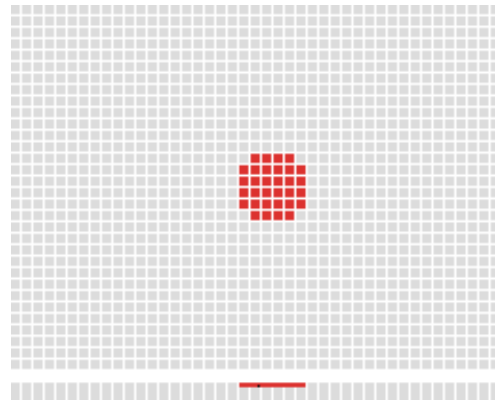
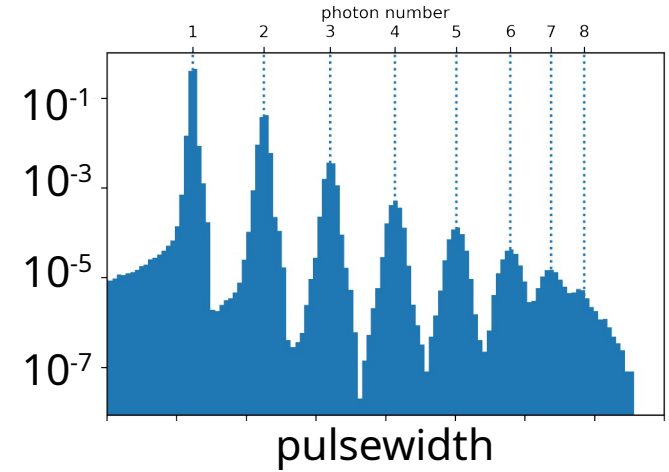
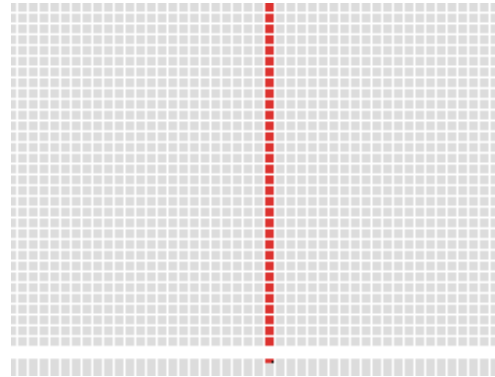
## SPAD signal for a fine laser



Measured fillfactor  $77.5 \pm 1.6\%$

# Results

## Measured group signals for a LED Source



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# Fibre Setup & Results

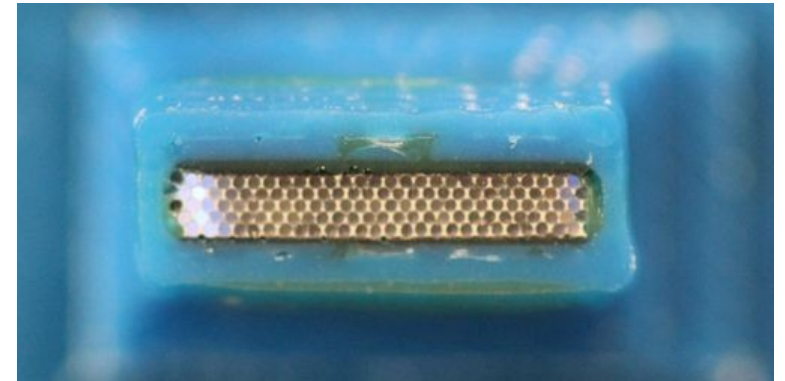
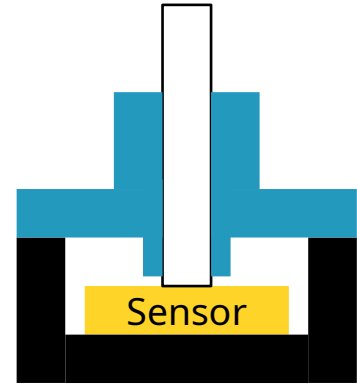
# Setup



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## Fibre mat readout setup

- Chip connected to FPGA
- LHCb fibre mat connected via 3D printed cap
- Testing beta source
- Coincidence setup



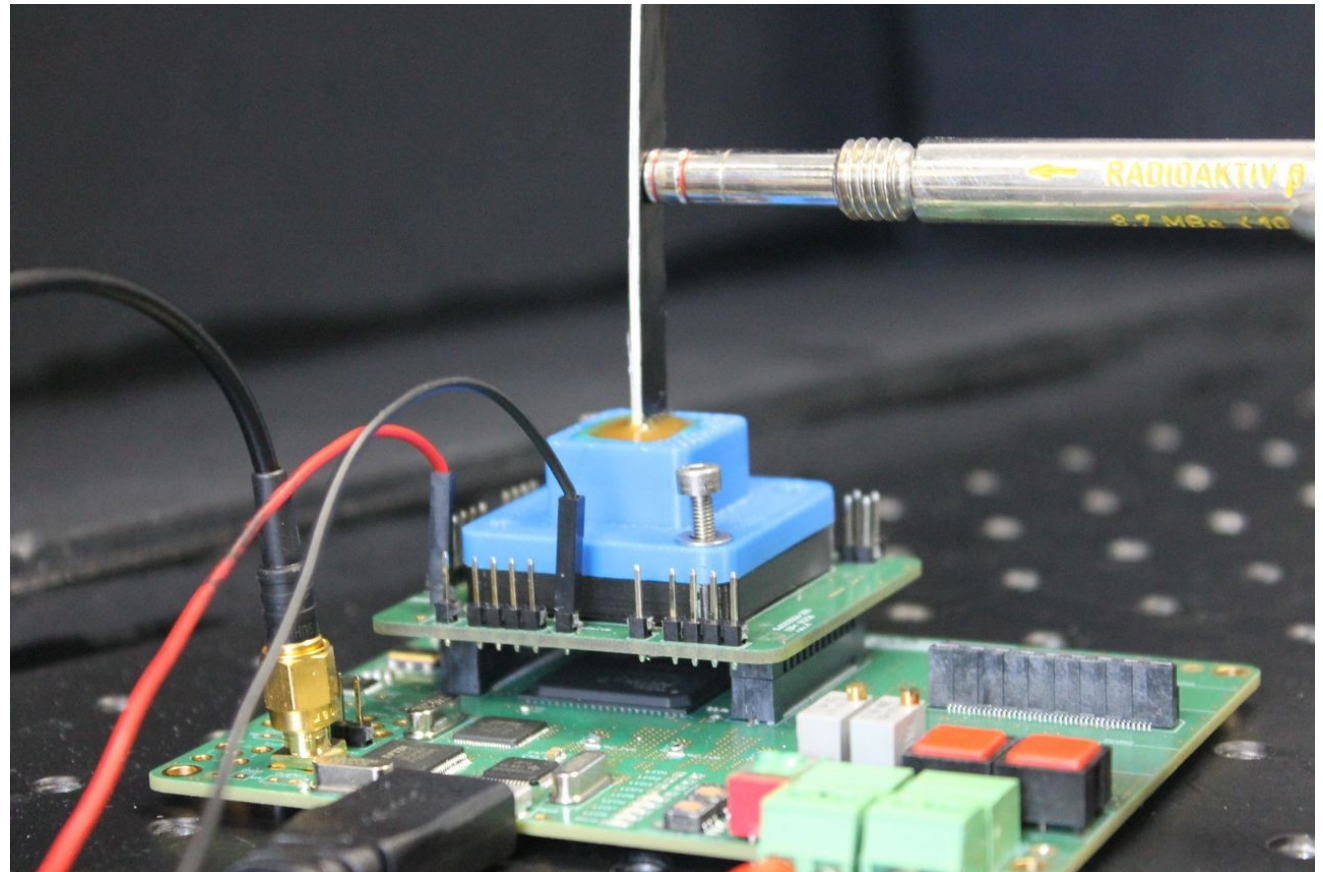
# Setup



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## Fibre mat readout setup

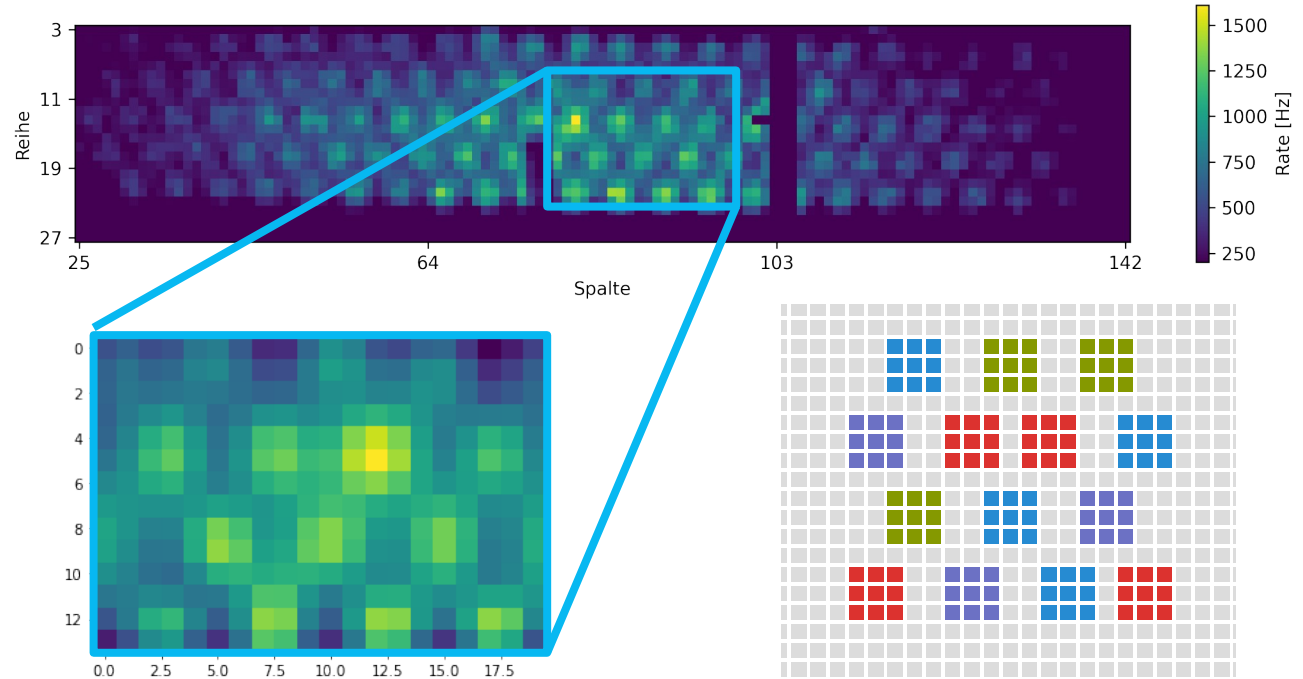


# Results



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## First Step: Find single fibres and read them out



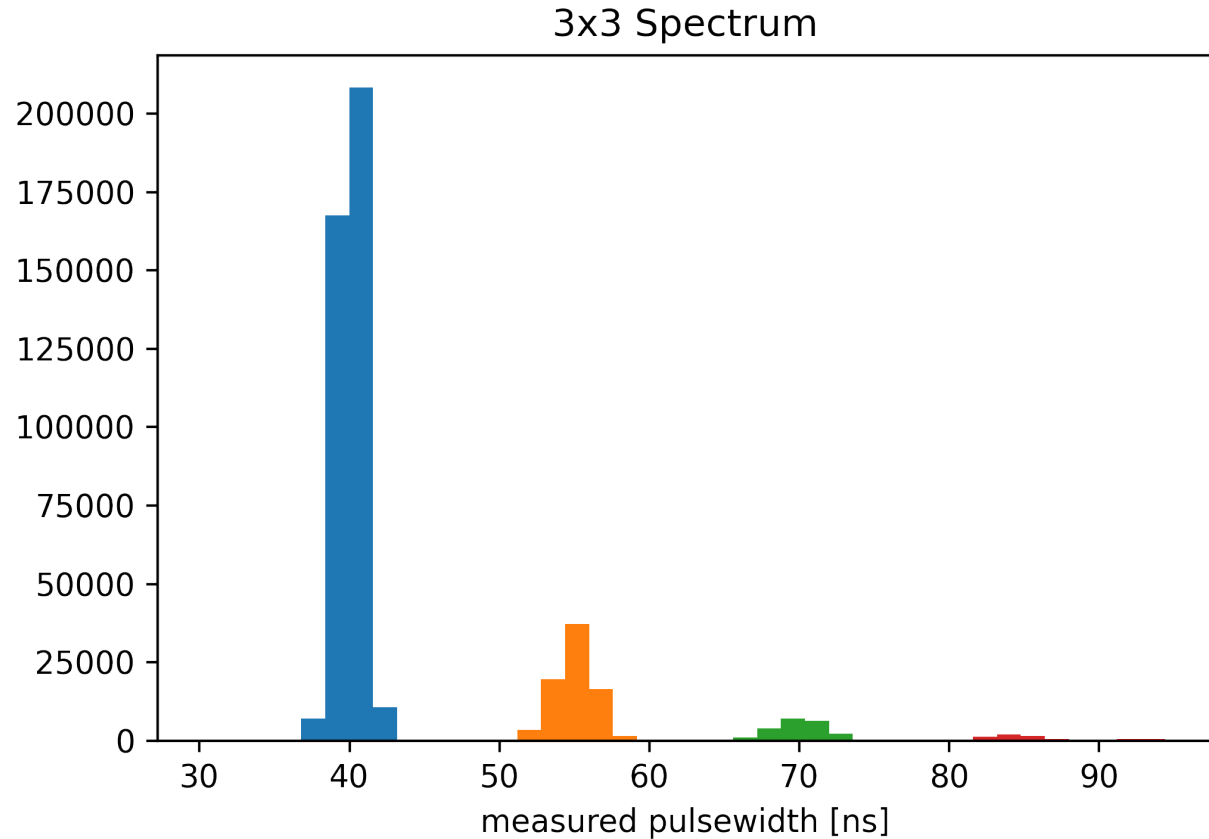
Automatically finds fibres and assigns groups!

# Results



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## Single fibre photon yield





# Results



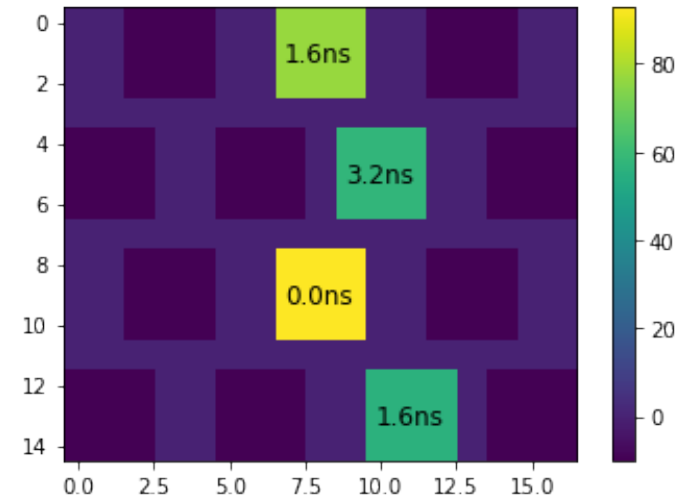
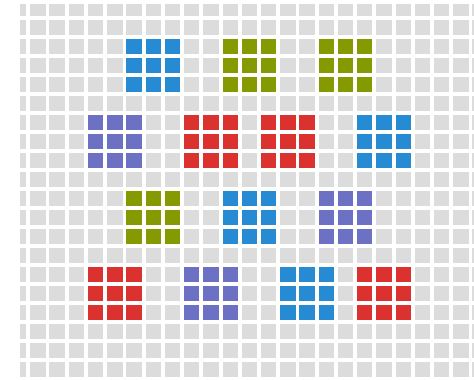
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## First particle tracks

Read 14 fibres simultaneously

Defined events:

- 3.2ns coincidence window
- Require at least 3 layers
- Isolated track
- Coincidence with external detector



**Proof of Principle!**

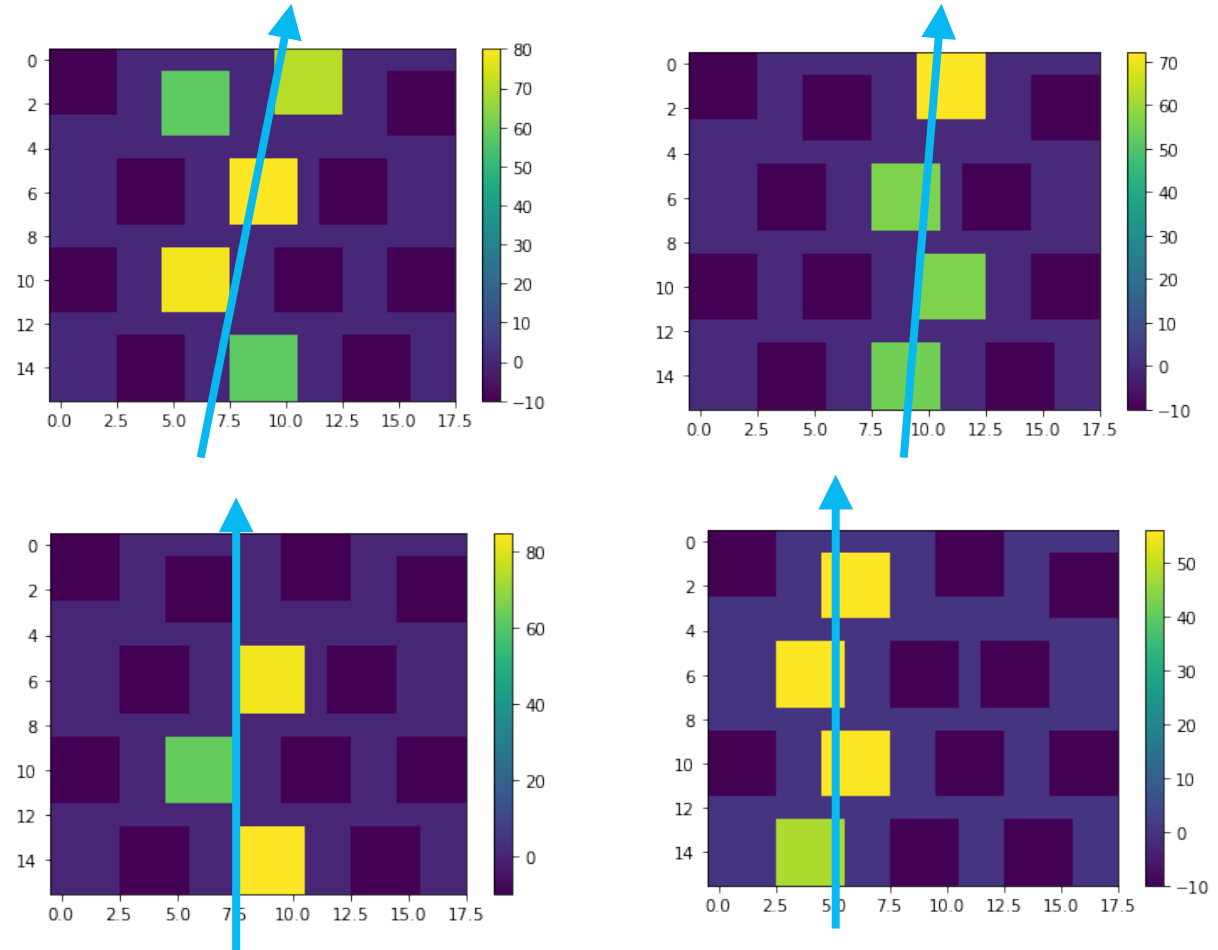
# Results



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## First particle tracks and more!



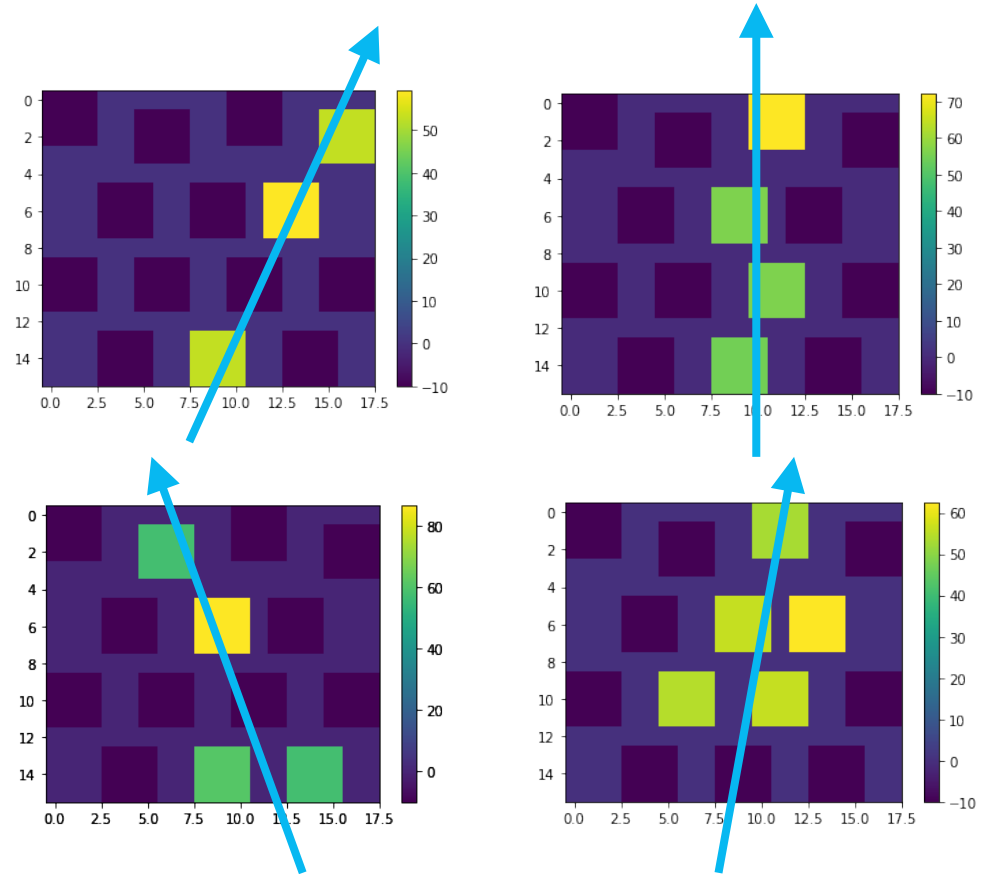
# Results



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## First particle tracks and more!

less constraints:



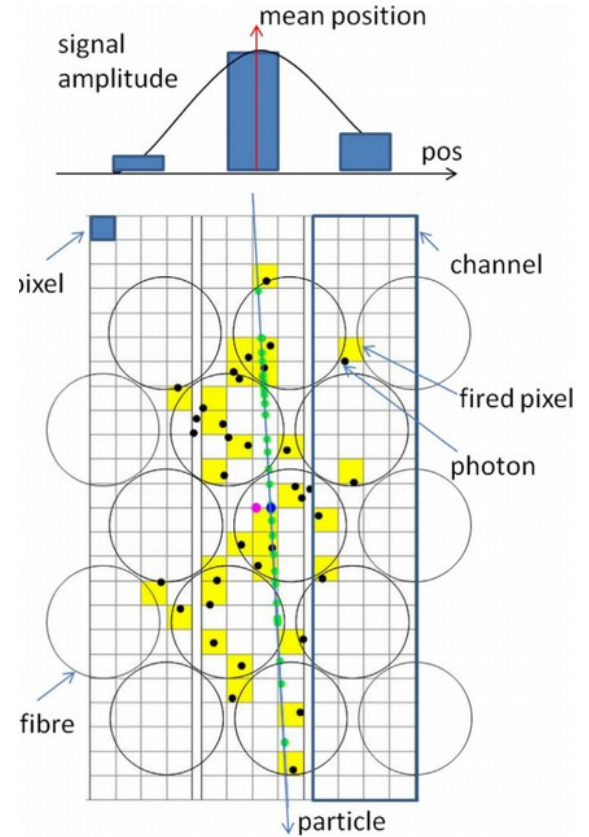
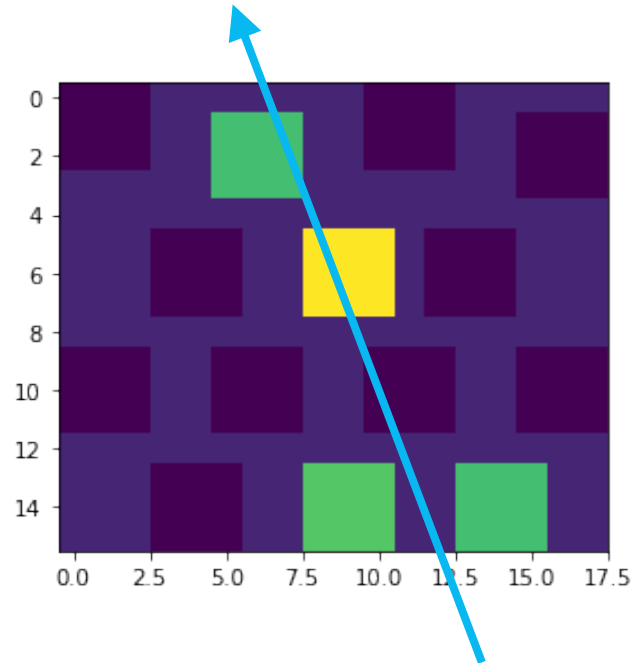
Micro Tracking

# Results



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## First particle tracks and more!



# Results



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## Conclusion

Chip concept is working nicely

Single fibre readout of a fibre mat is possible

Particle tracks can be detected

Micro Tracking for angular information

Setup is compact, low power, cost efficient and compatible with large fibre systems

# Outlook

# Outlook



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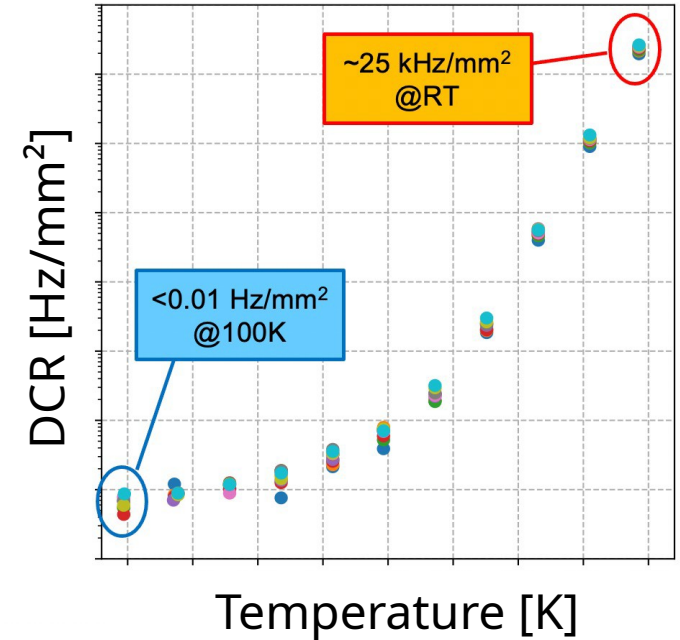
## Improvements

### Test cooled setup

- Reduce dark counts

### Prepare new chip submission

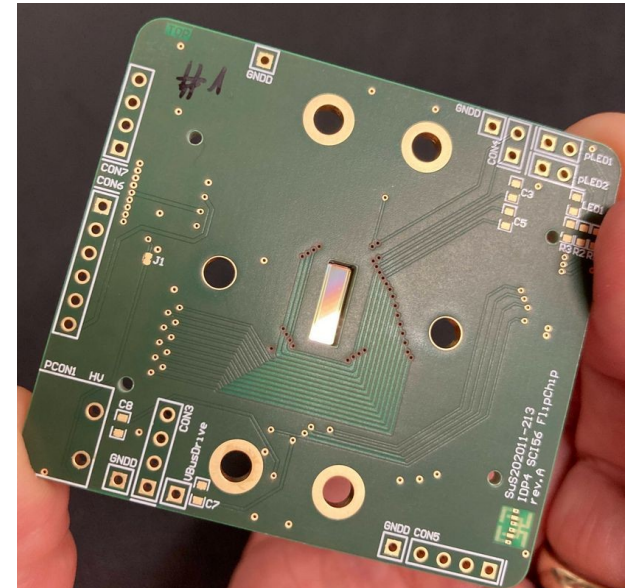
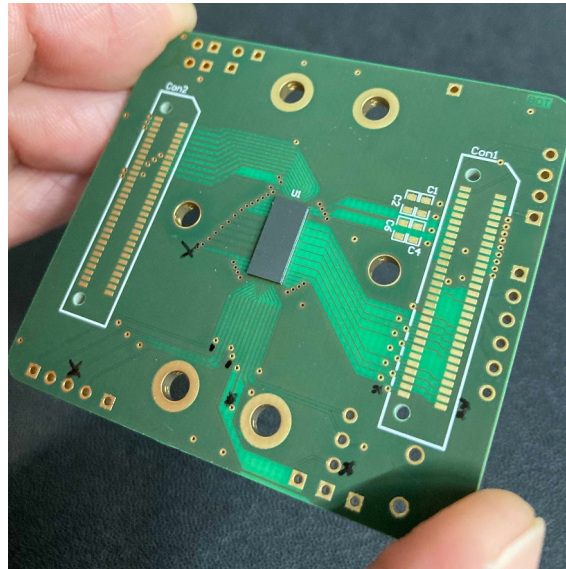
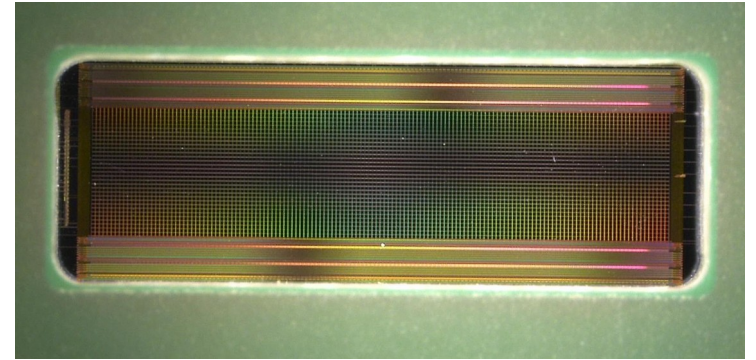
- Bug fixes & faster bus signal
- On chip pulsewidth measurement and buffered readout



# Outlook

## Improvements

Improve fibre coupling  
- Flip chip mounting



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# Thank you

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Prof Peter Fischer: [peter.fischer@ziti.uni-heidelberg.de](mailto:peter.fischer@ziti.uni-heidelberg.de)

Robert Zimmermann: [robert.zimmermann@stud.uni-heidelberg.de](mailto:robert.zimmermann@stud.uni-heidelberg.de)

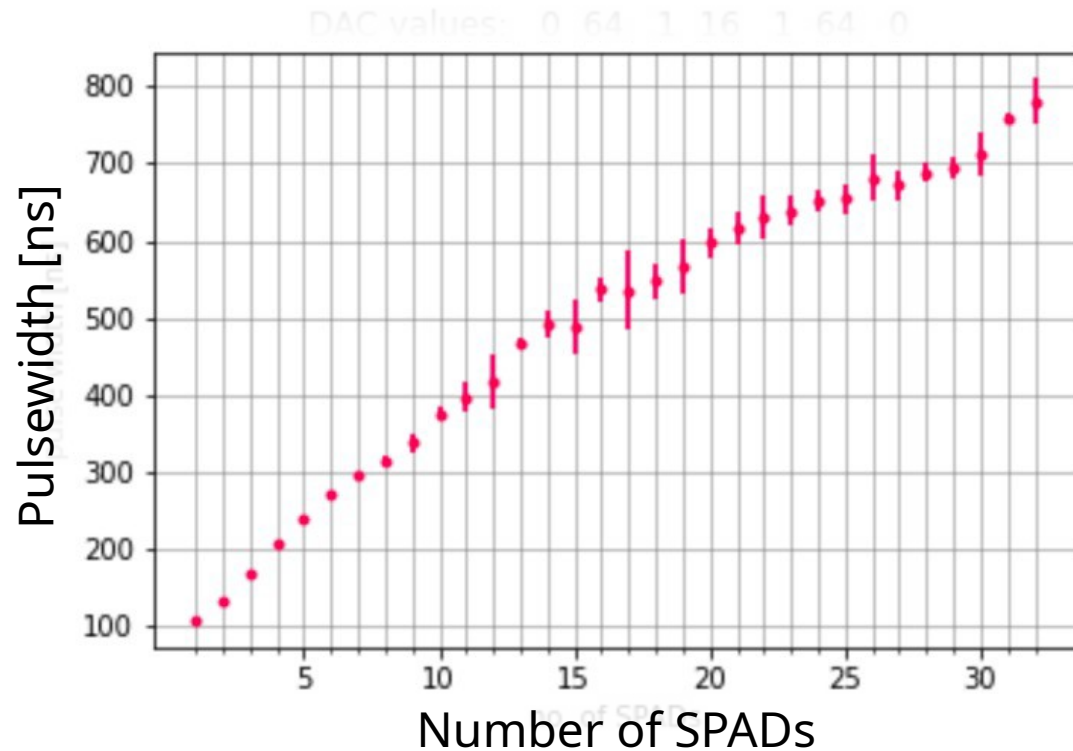
# Chip Design



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## Measured Hitprocessor Output



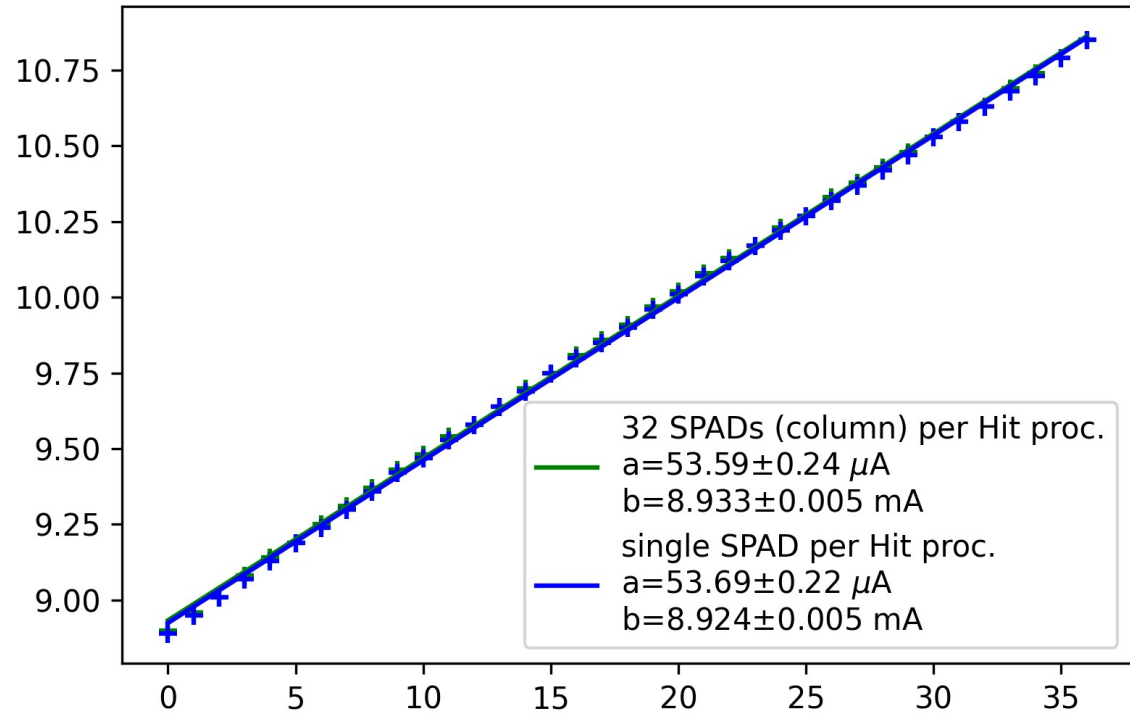
Dynamic photon detection range

# Results



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## Currents of Hitprocessors



# Results



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# New Chip Design

