

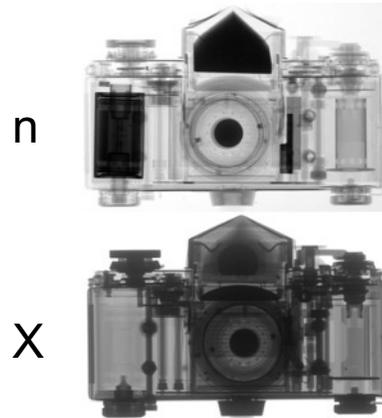
SNRI

Seminario Nazionale Rivelatori Innovativi

Neutron Detectors, Status and Applications  
part 2

Paolo Finocchiaro

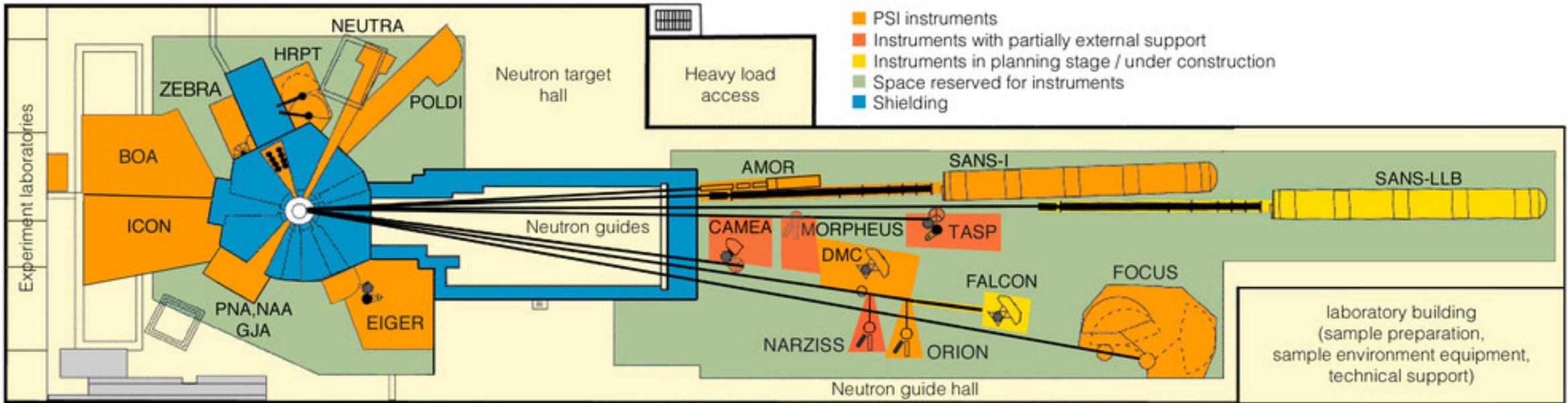
INFN Laboratori Nazionali del Sud, Catania, Italy



### Absolutely non-exhaustive list of topics

- Main neutron production facilities and instruments in Europe
- Application examples
- Boron and Lithium based detector examples

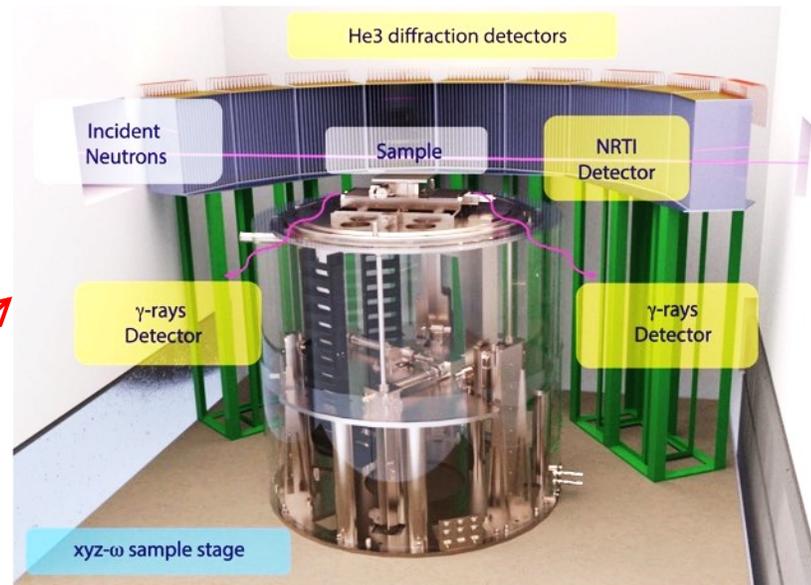
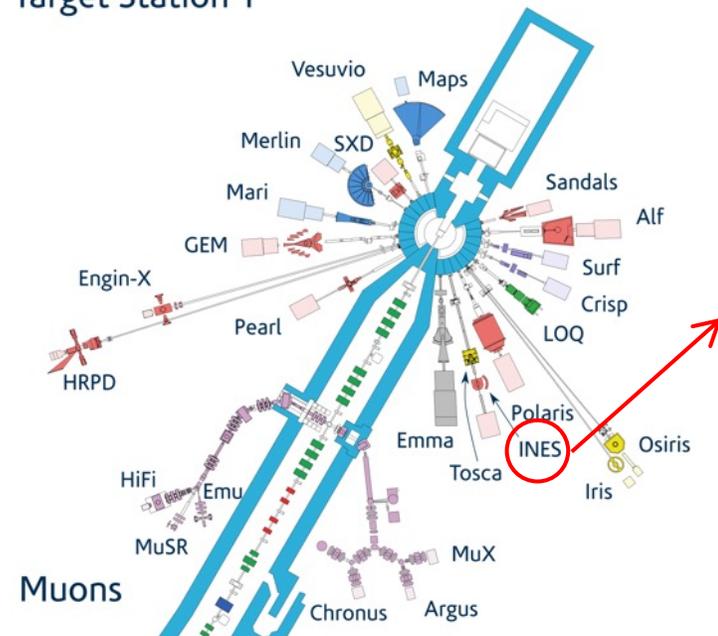
## SINQ at PSI, Villigen, CH



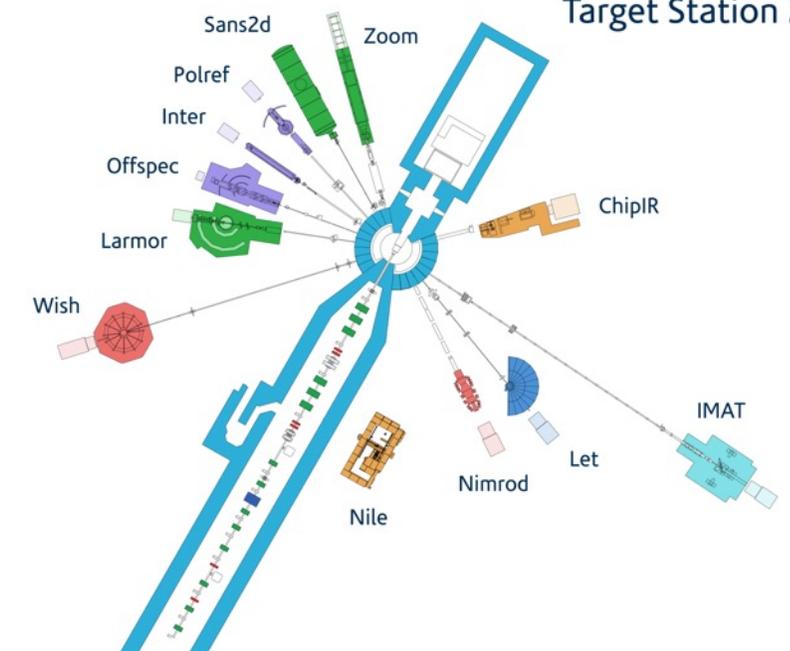
## Spallation Neutron Source

# ISIS at DIAMOND, Didcot, UK

Target Station 1

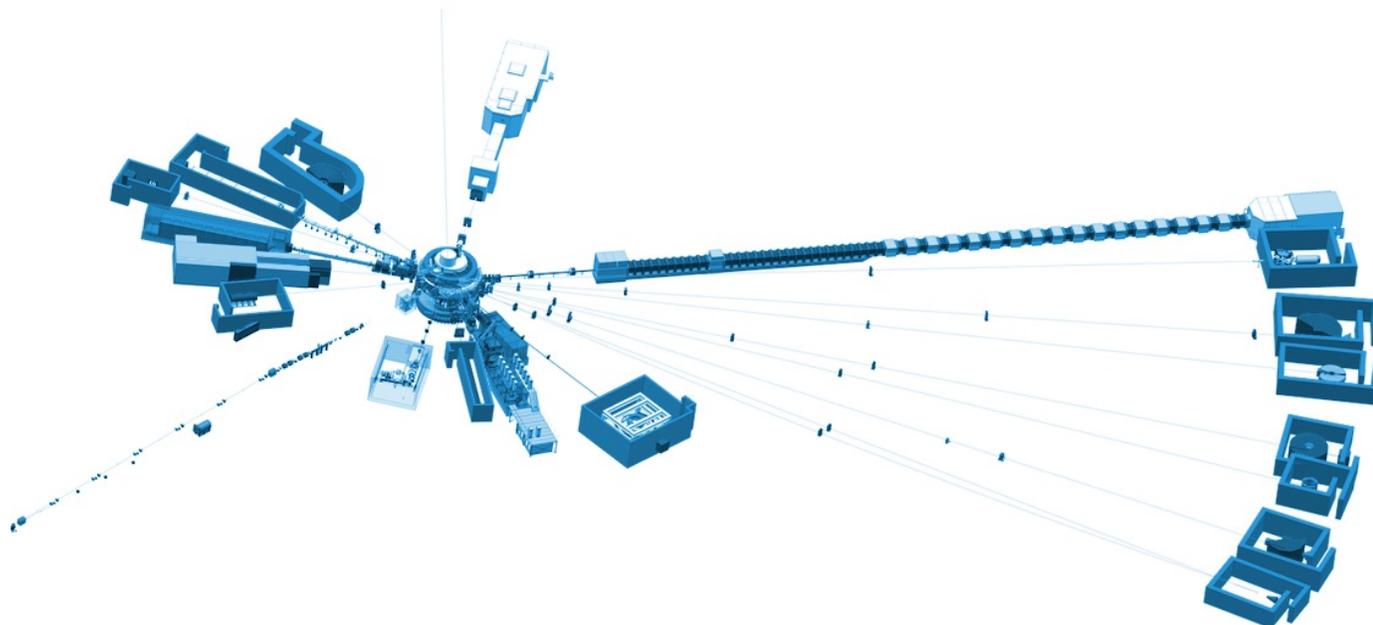


Target Station 2

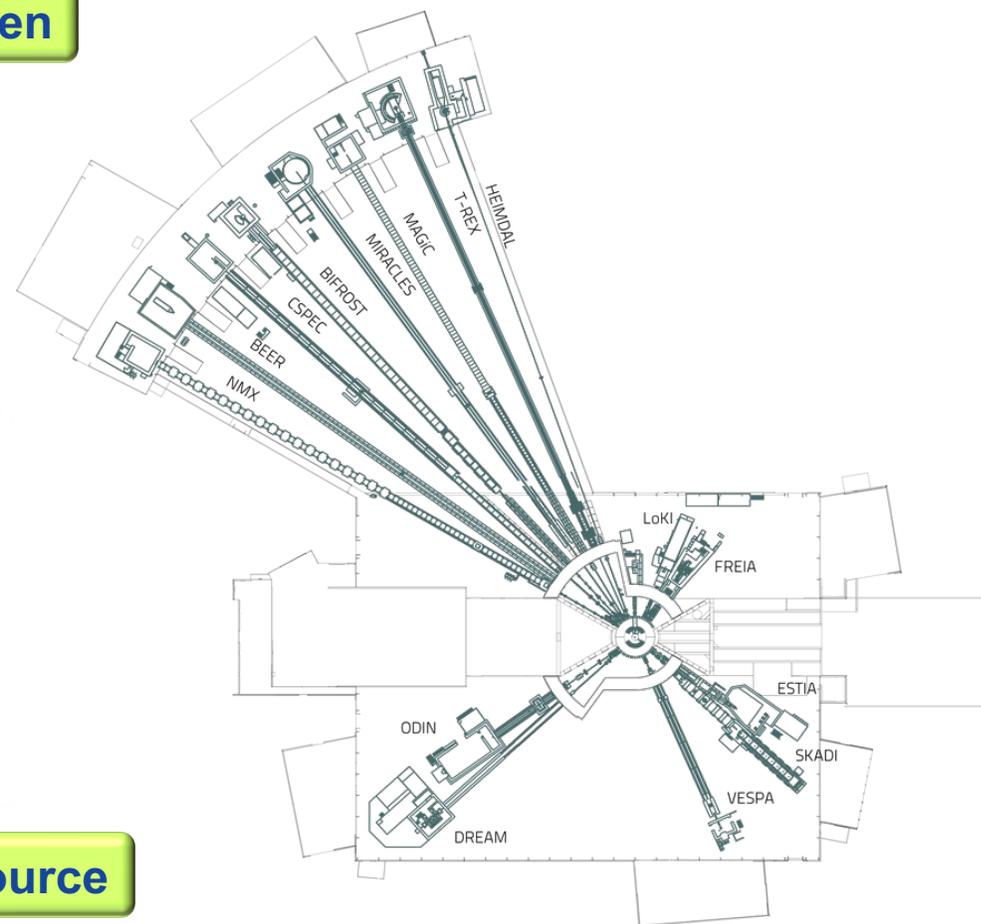


# Spallation Neutron Source

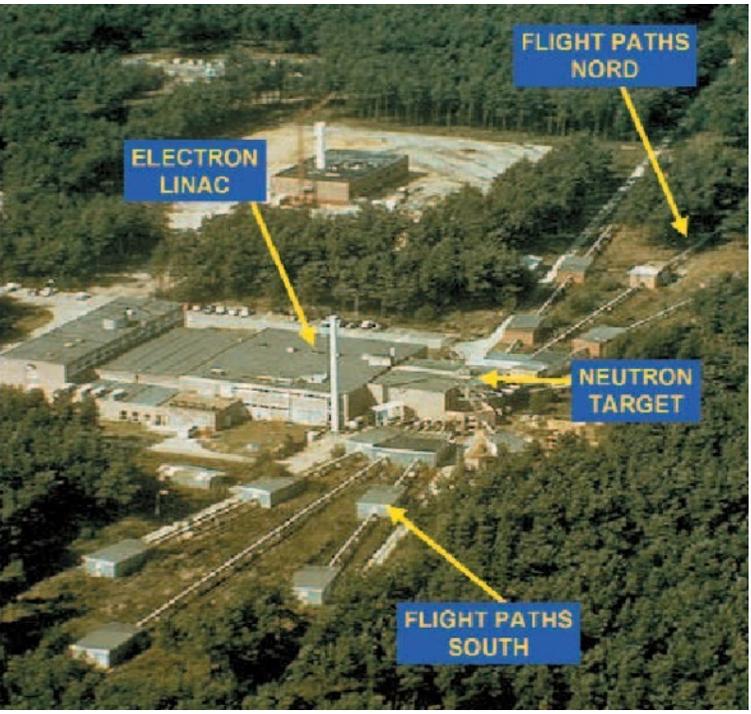
ESS at Lund, Sweden



Spallation Neutron Source

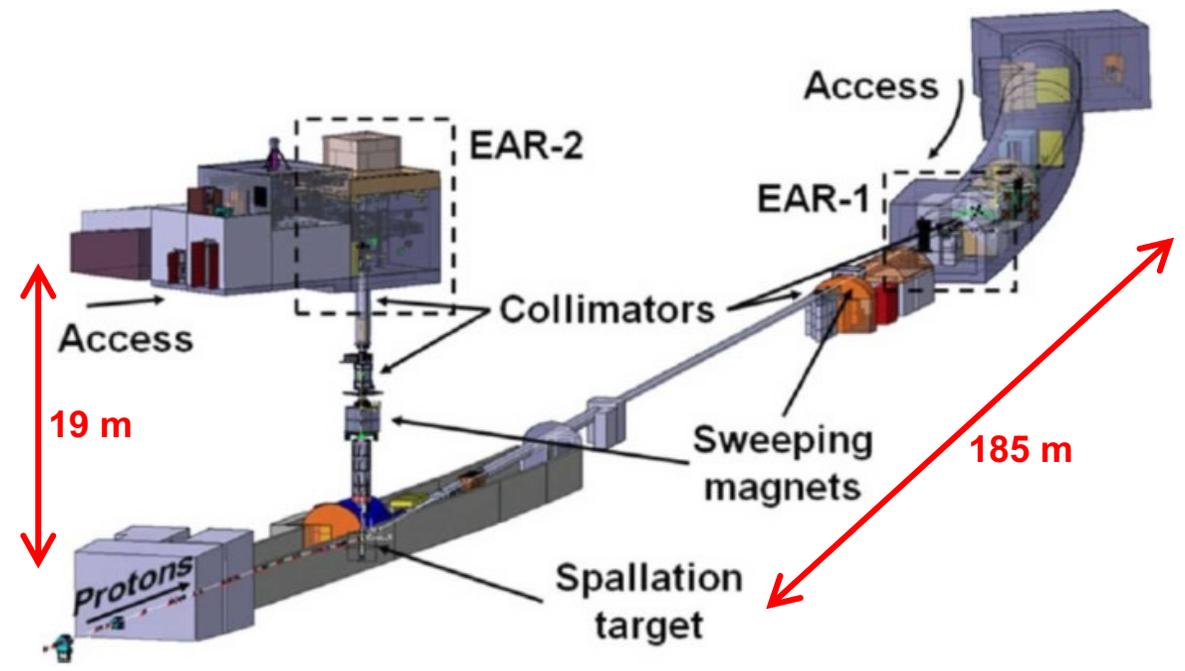


**GELINA at JRC Geel, Belgium**



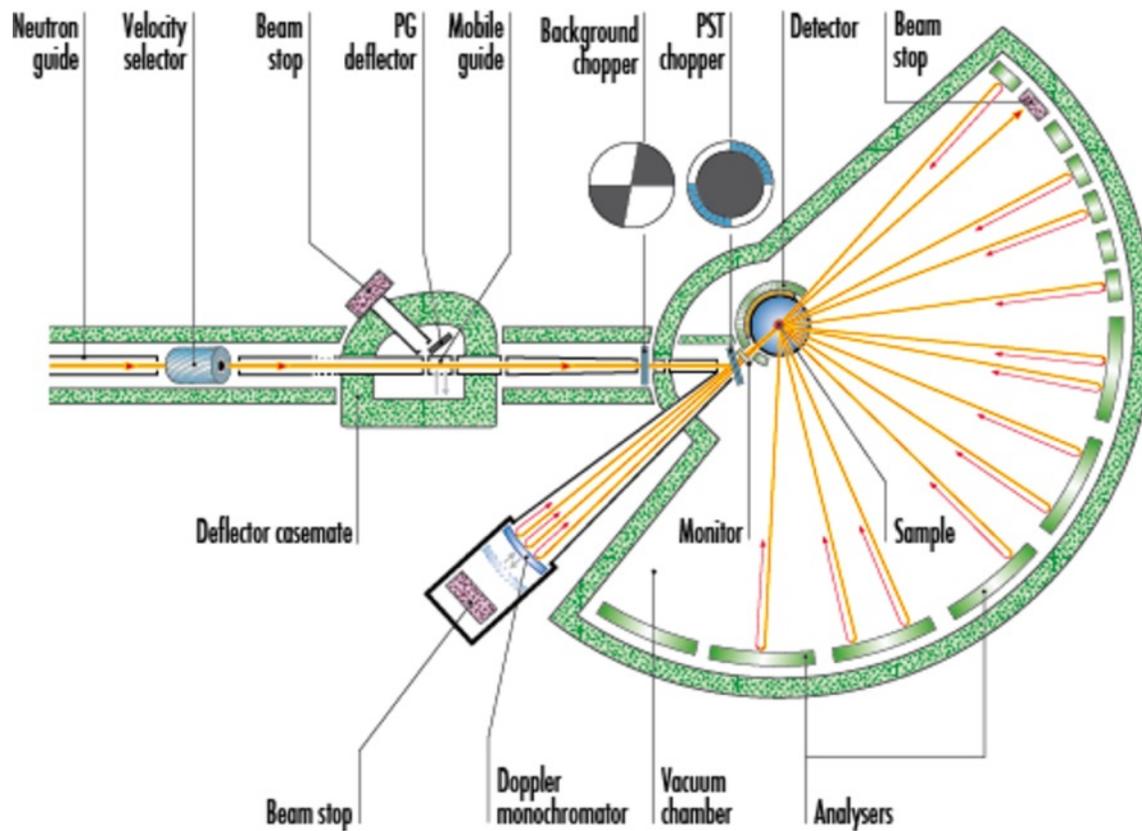
**Photonuclear Neutron Production**

**n\_TOF at CERN**  
almost totally devoted to nuclear physics



**Spallation Neutron Source**

ILL at Grenoble, France



Neutrons from fission reactors

## Instruments at neutron facilities

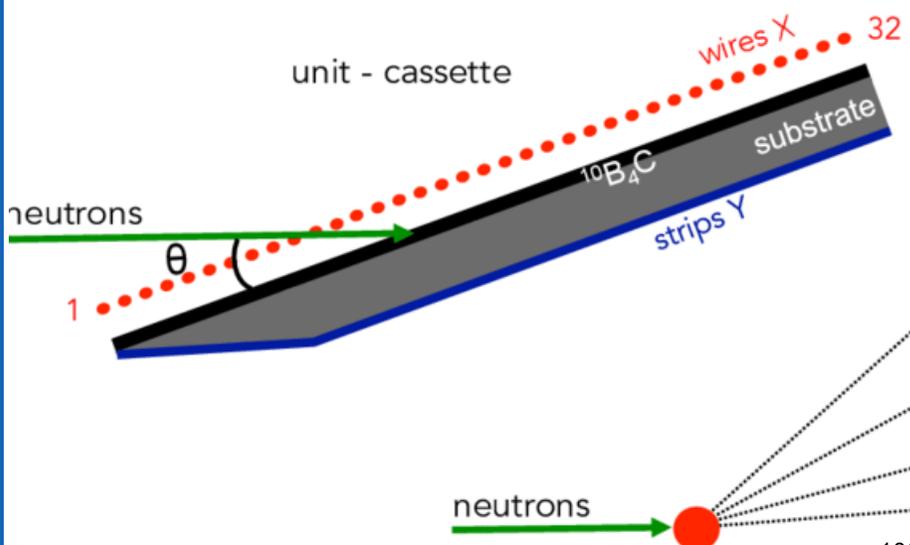
mostly large area gas detectors  
multiwire gas chambers  
based on  $^3\text{He}$  and  $^{10}\text{B}$   
in many different configurations

$\text{BF}_3$  gas forbidden almost everywhere  
toxic  
dangerous for the environment

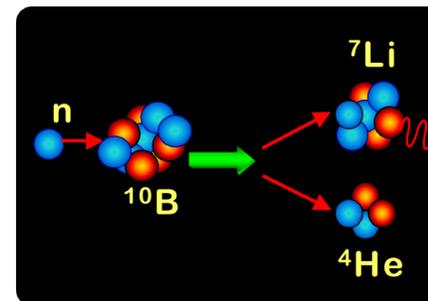
$^3\text{He}$  crisis: converter to be replaced

mostly  $^{10}\text{B}$  or  $^{10}\text{B}_4\text{C}$  solid converters  
inside "standard" gas chambers

$^{10}\text{B}$  lined straw tubes

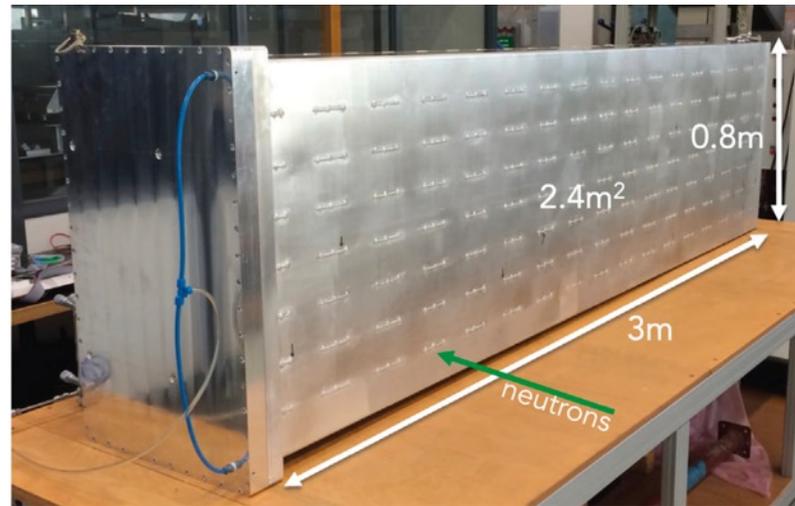
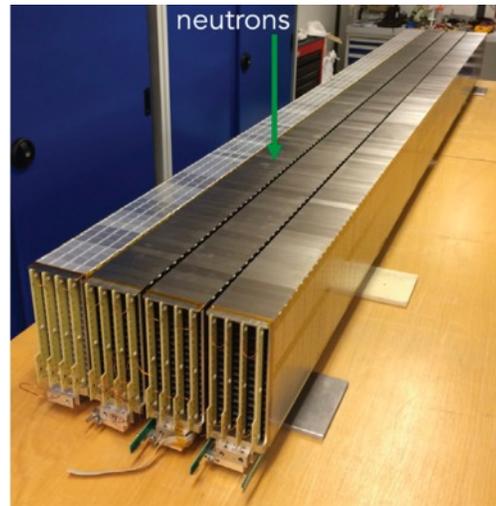
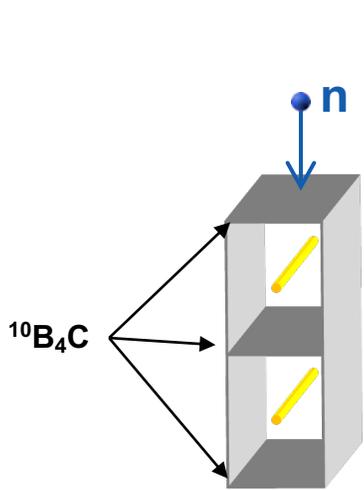
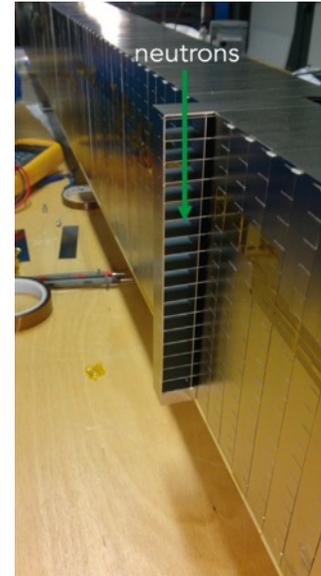
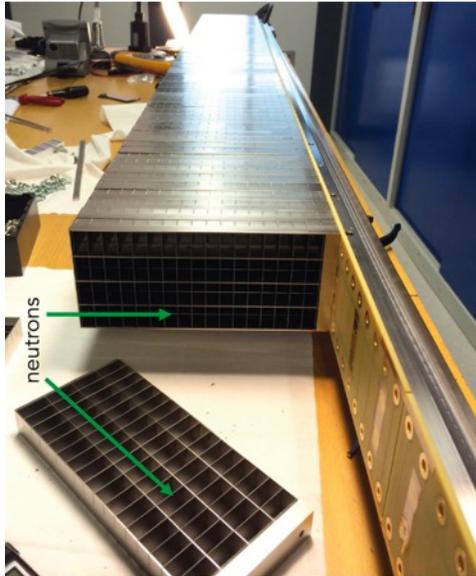


$^{10}\text{B}_4\text{C}$  multi-blade neutron converters

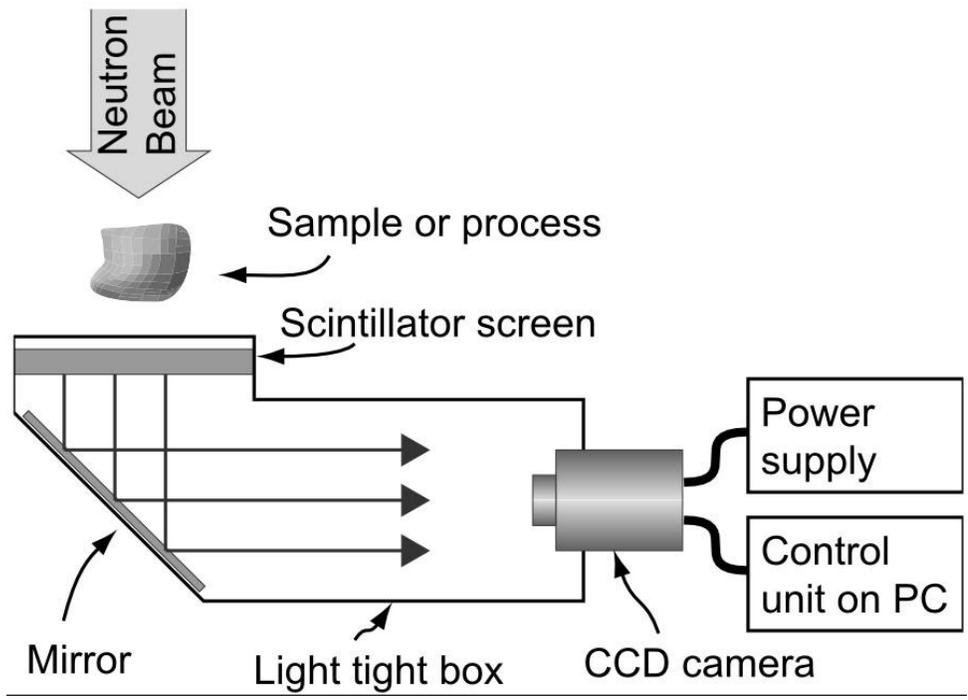


# Instruments at neutron facilities

Multi-grid neutron gas chamber at ESS  
stacks of blades lined with  $^{10}\text{B}_4\text{C}$   
inside rectangular cavities  
with anode wires

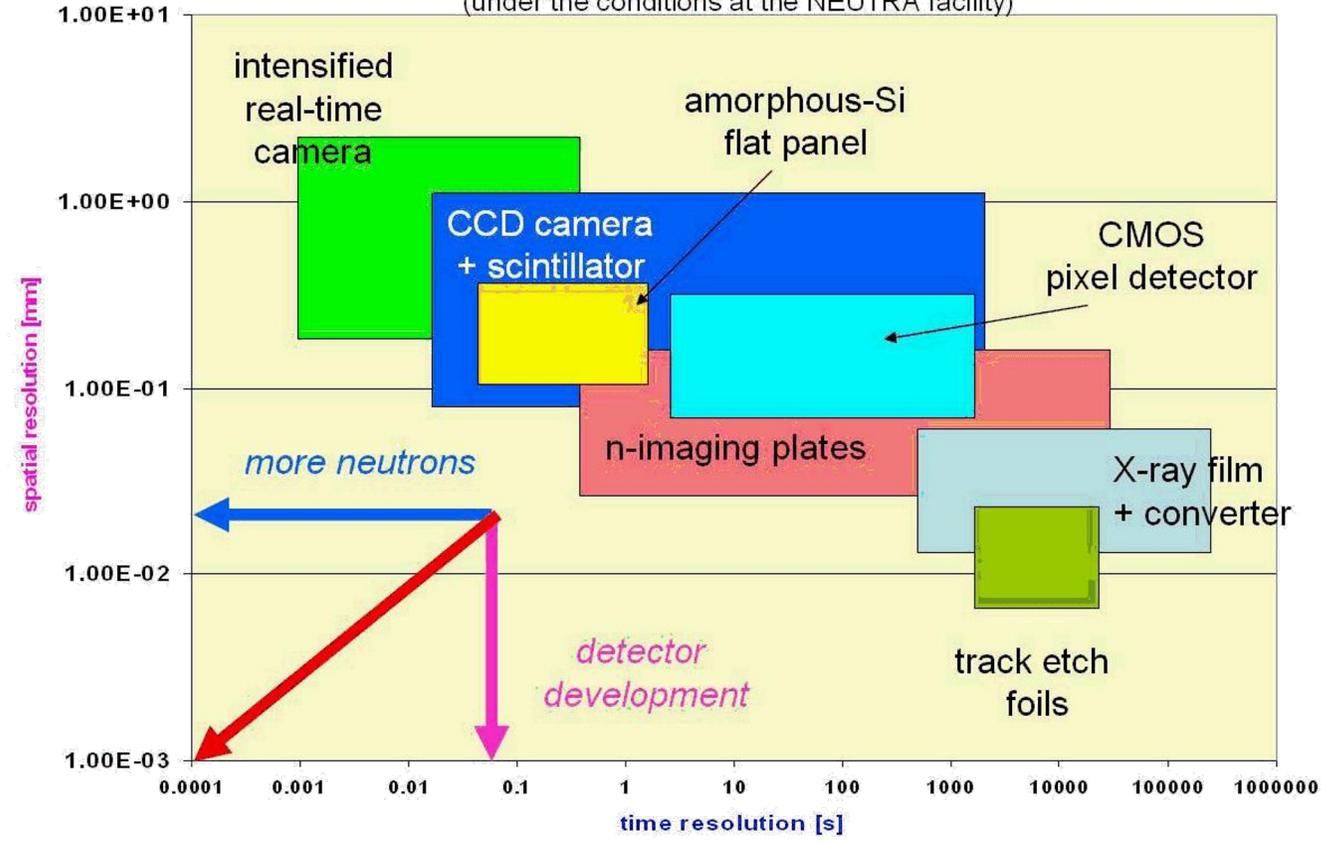


# Application: neutron imaging



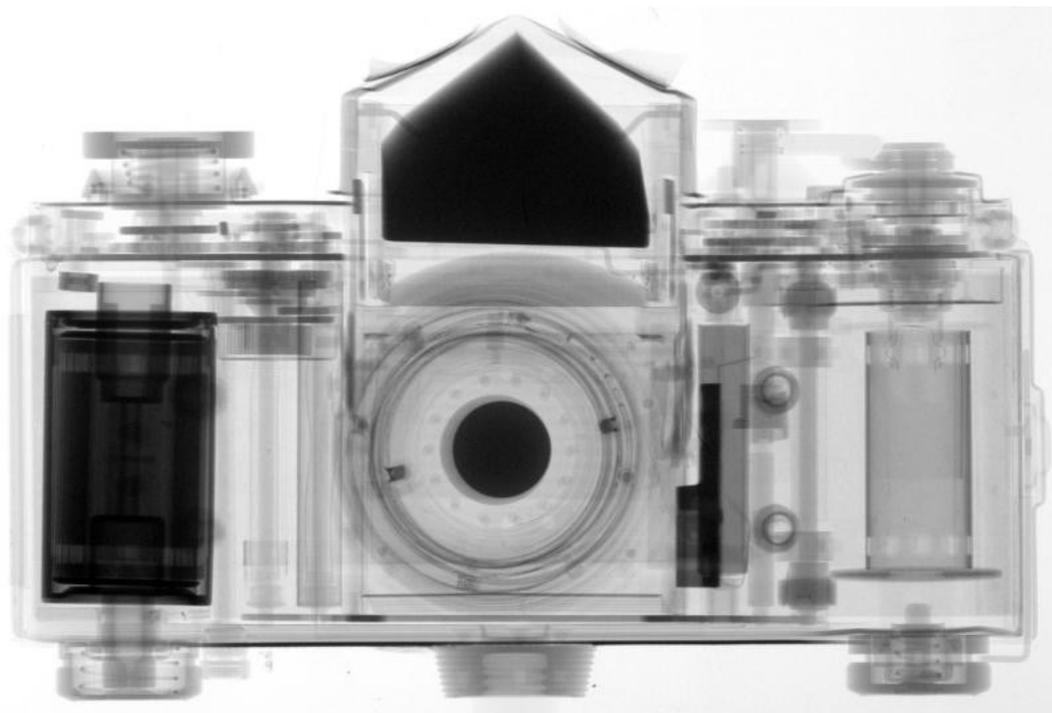
## Detectors for Neutron Imaging

(under the conditions at the NEUTRA facility)



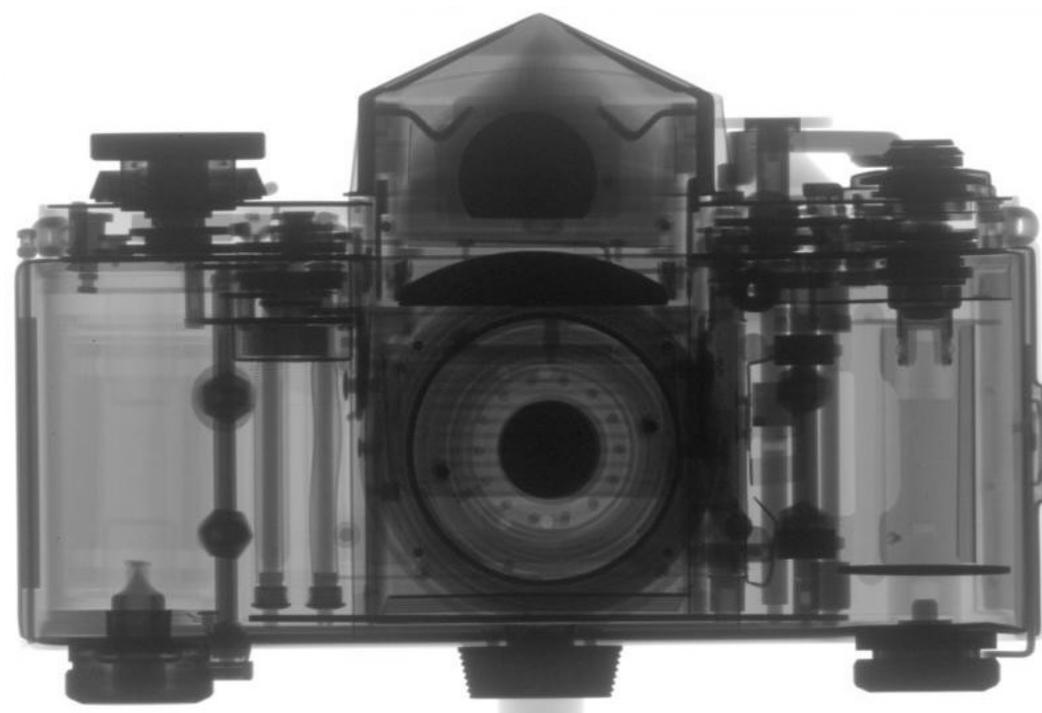
Application: neutron imaging

neutron radiography



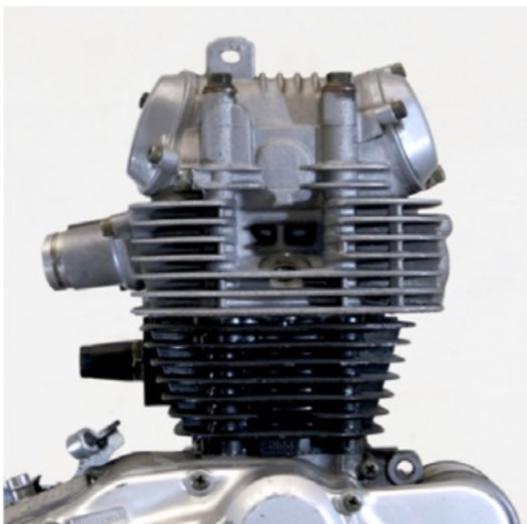
most sensitive to hydrogenous materials

X-ray radiography

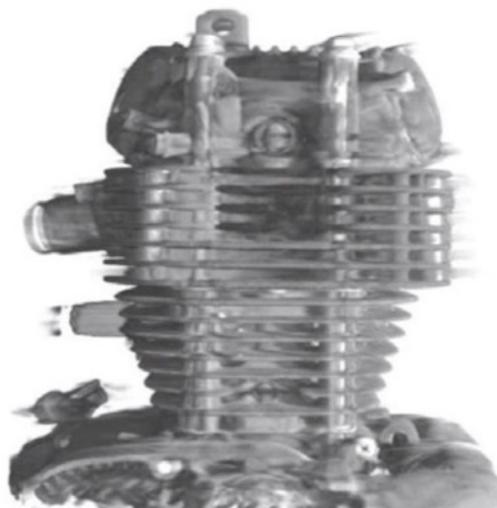


density profile info

Application: neutron imaging



visible light

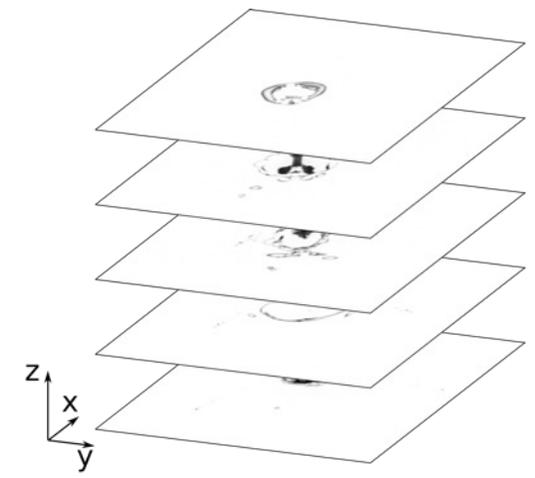
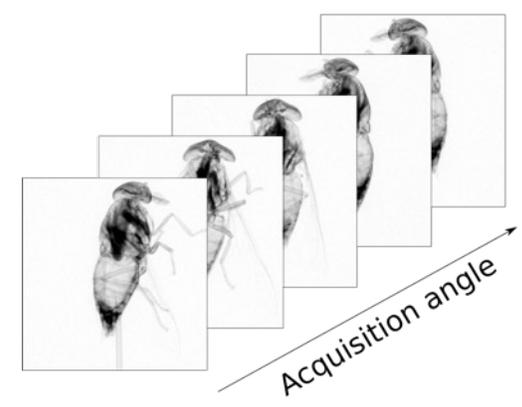
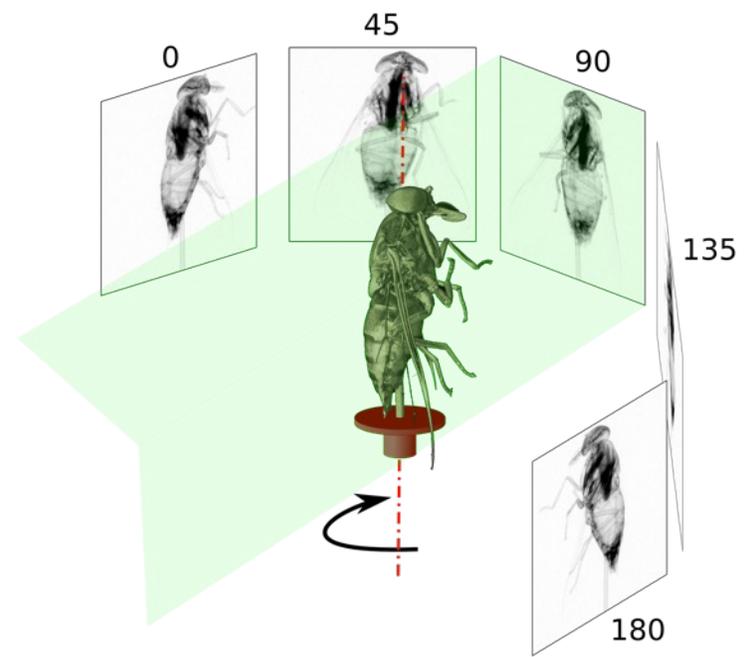


3D neutron tomography

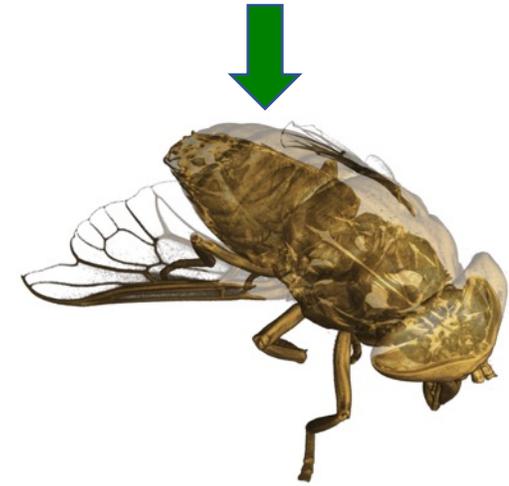


non-destructive insight

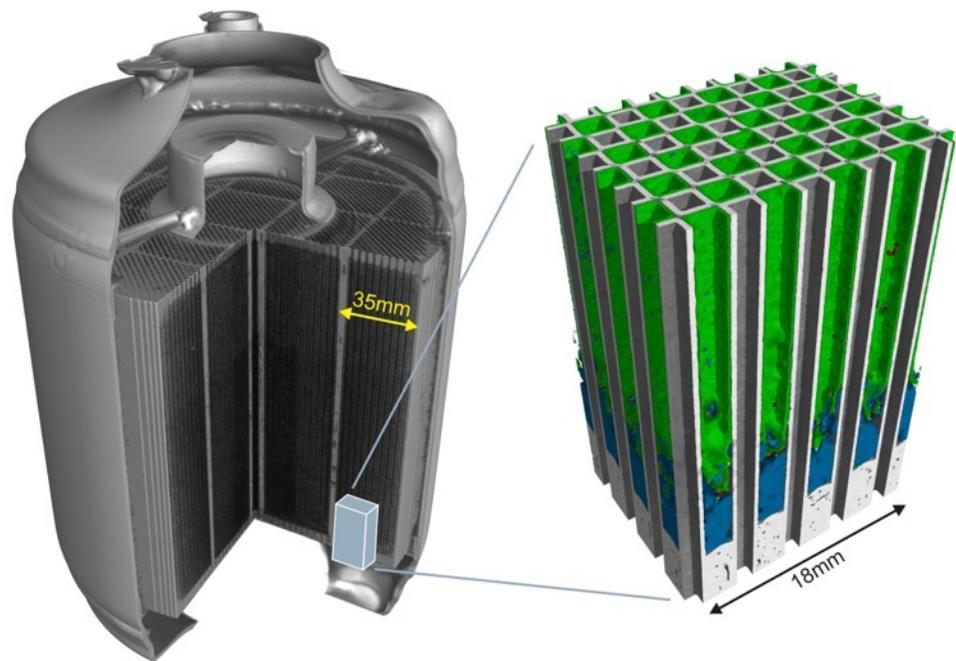
# Application: neutron tomography



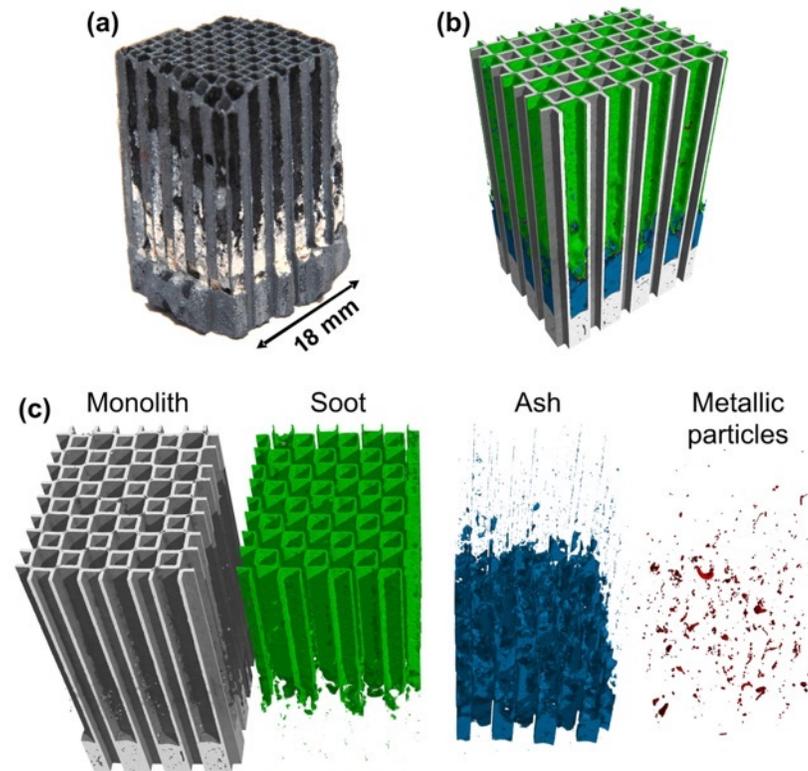
Projection data → Reconstruction → Slice images



Application: neutron tomography



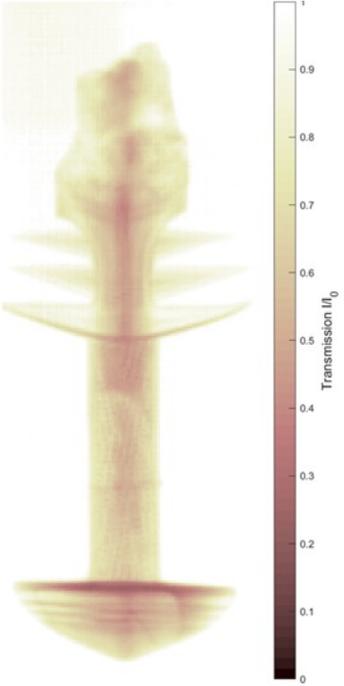
Neutron tomography data of a loaded diesel particulate filter



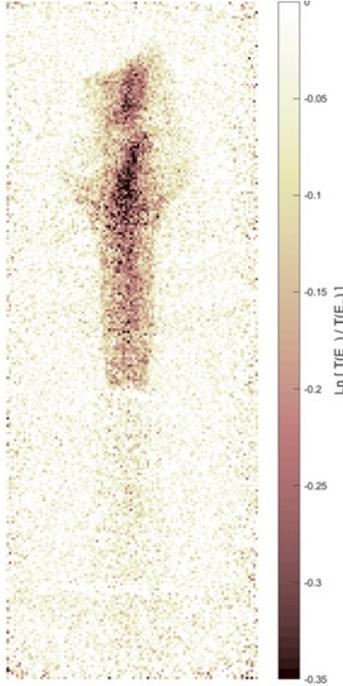
The steel jacket is no barrier for neutrons and allows an insight into the loaded monolith

**Application: selective neutron radiography**  
**Neutron Resonance Transmission Imaging**

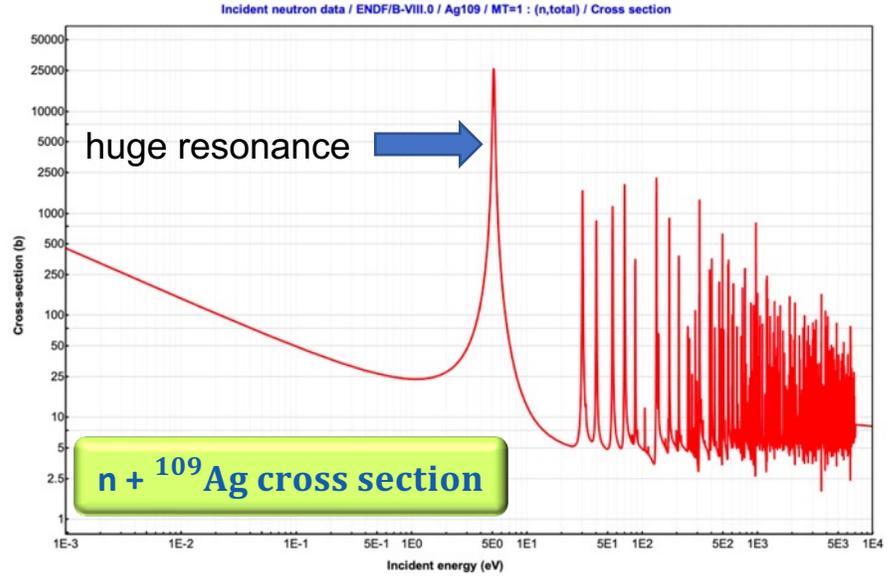
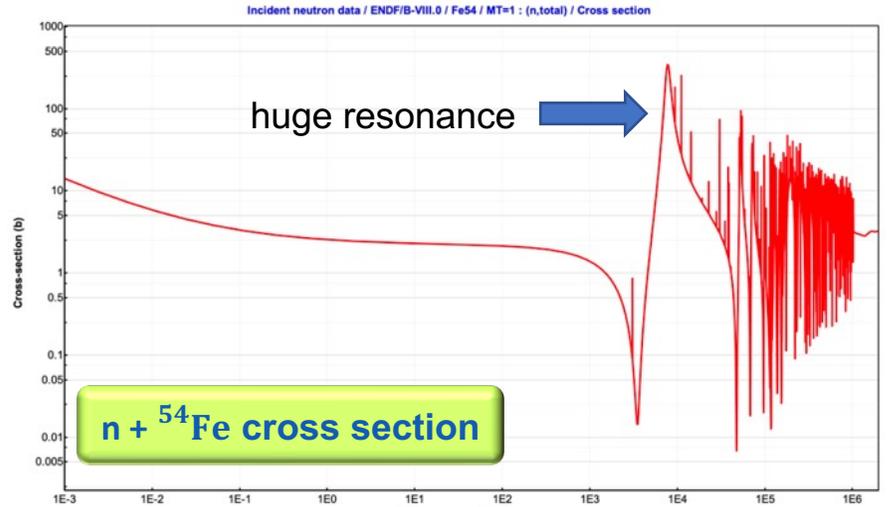
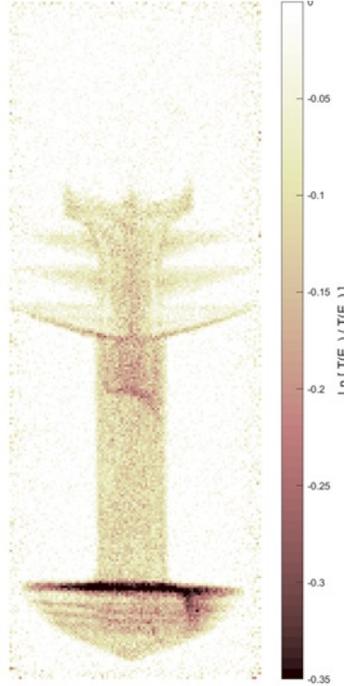
**n radiography**



**$^{54}\text{Fe}$**



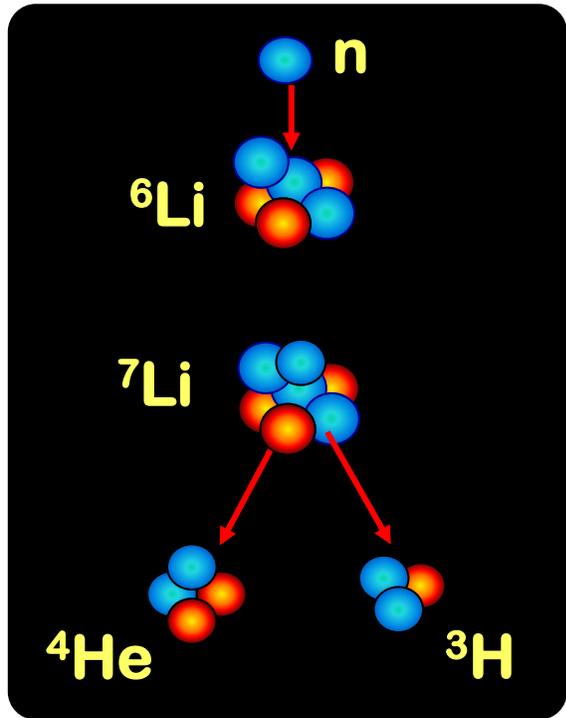
**$^{109}\text{Ag}$**



# Boron and Lithium based detector examples

$^6\text{Li}$  – natural abundance: 7.6%

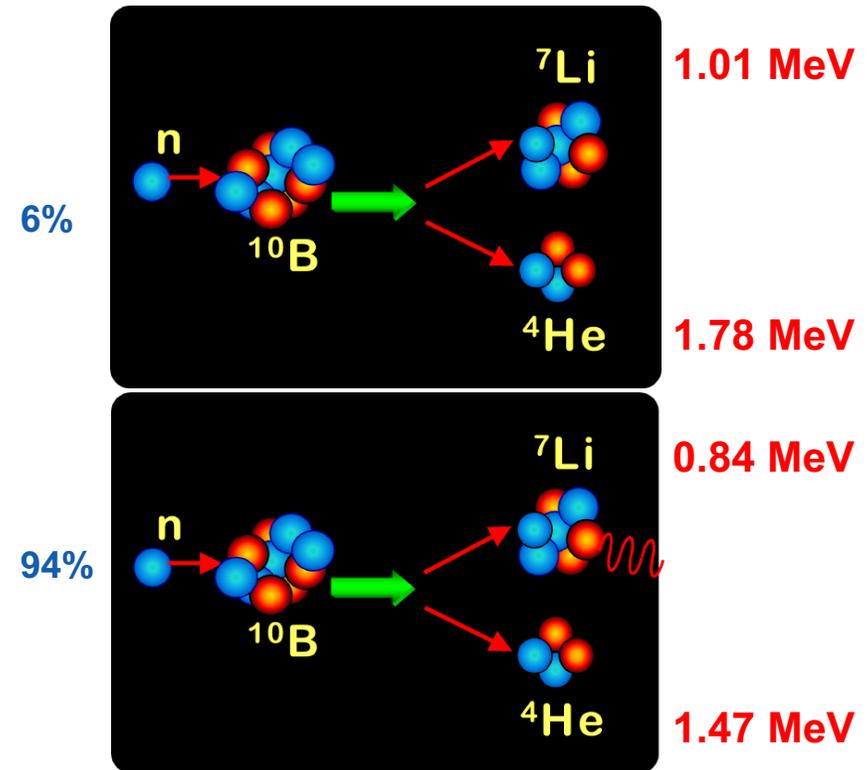
a  $^6\text{LiF}$  converter captures a neutron...



...and produces  $^4\text{He}$  and  $^3\text{H}$  which can be detected

$^{10}\text{B}$  – natural abundance: 19.9%

a  $^{10}\text{B}$  converter captures a neutron...

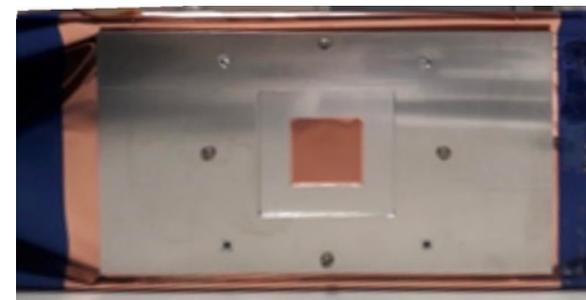
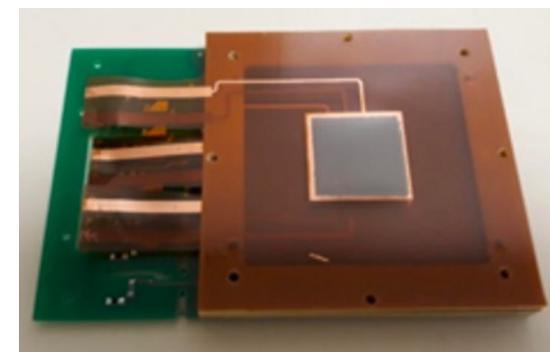
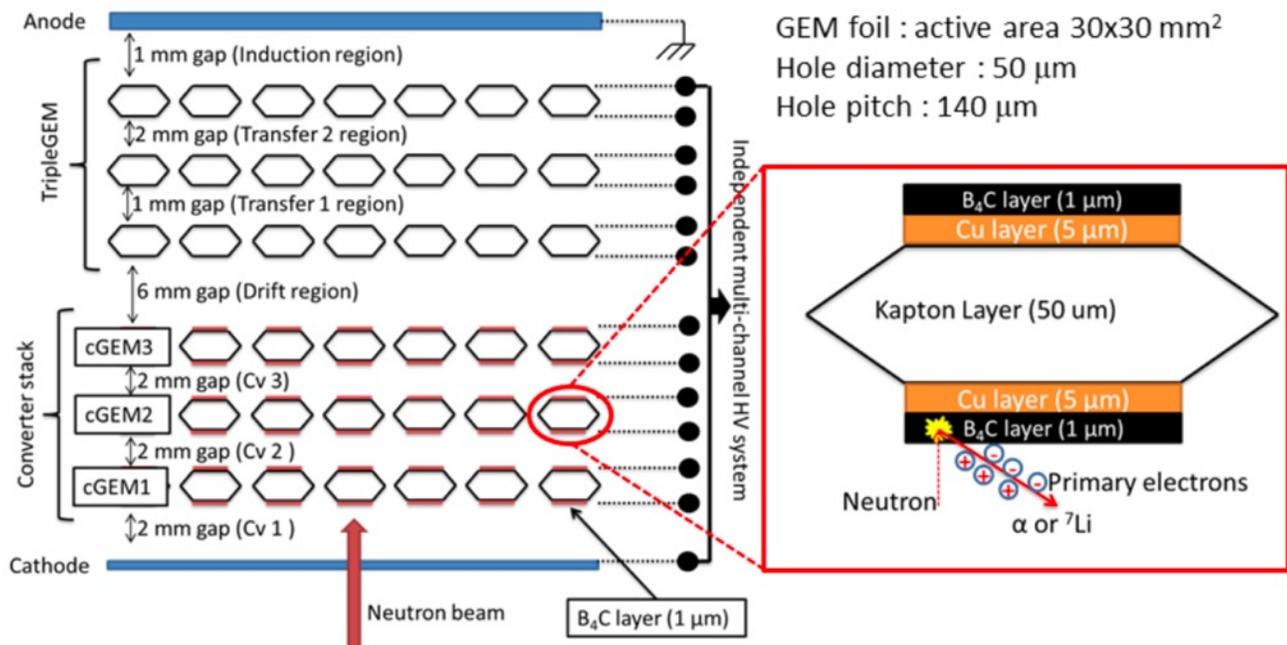


...and produces ( $^7\text{Li}$  and)  $^4\text{He}$  which can be detected



# Multi Boron Gas Electron Multiplier (MBGEM)

idea and development by the late Fabrizio Murtas and his collaborators (INFN-LNF and ENEA)



# Boron and Lithium based solid state detectors

## $^6\text{Li}$ converter production by evaporation (INFN-LNS)

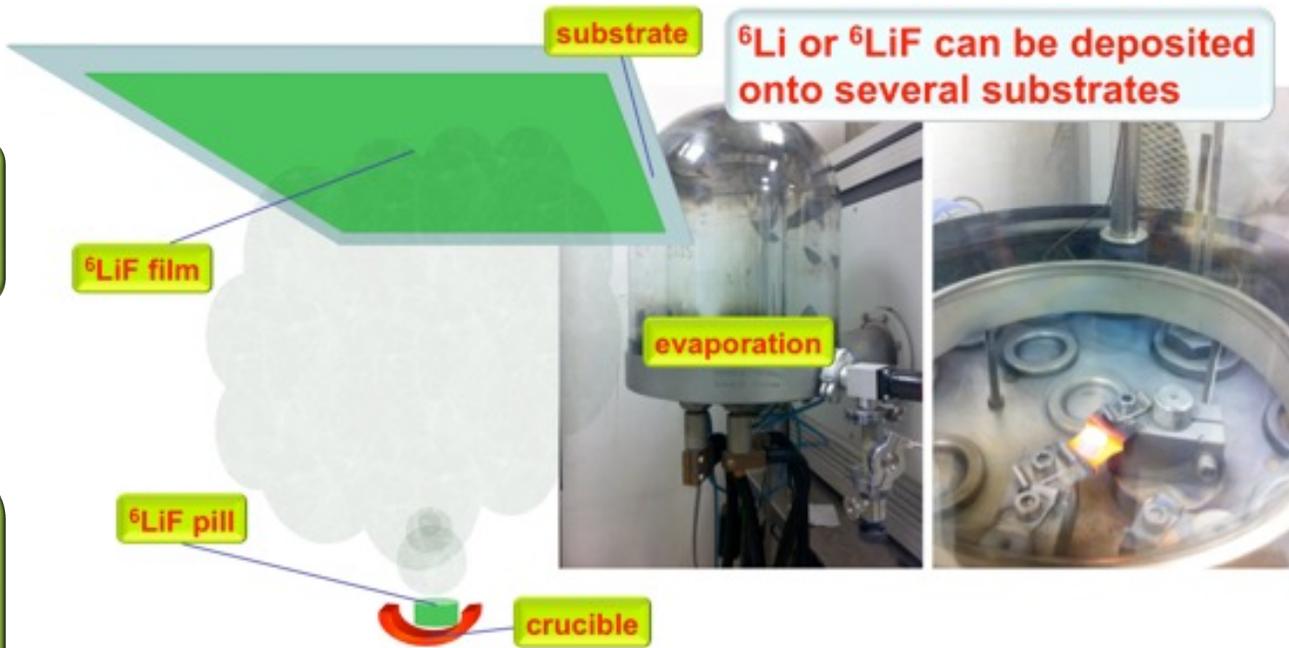
$^6\text{Li}$  converter production



$^6\text{Li}$  is easily flammable  
strongly hydrophilic  
easily oxidated



$^6\text{LiF}$  is preferred  
very stable salt  
melts at 845 °C  
boils at 1646 °C  
can be deposited  
chemically



$^6\text{LiF}$  (enriched at @95%)  
on carbon fiber



# Boron and Lithium based solid state detectors

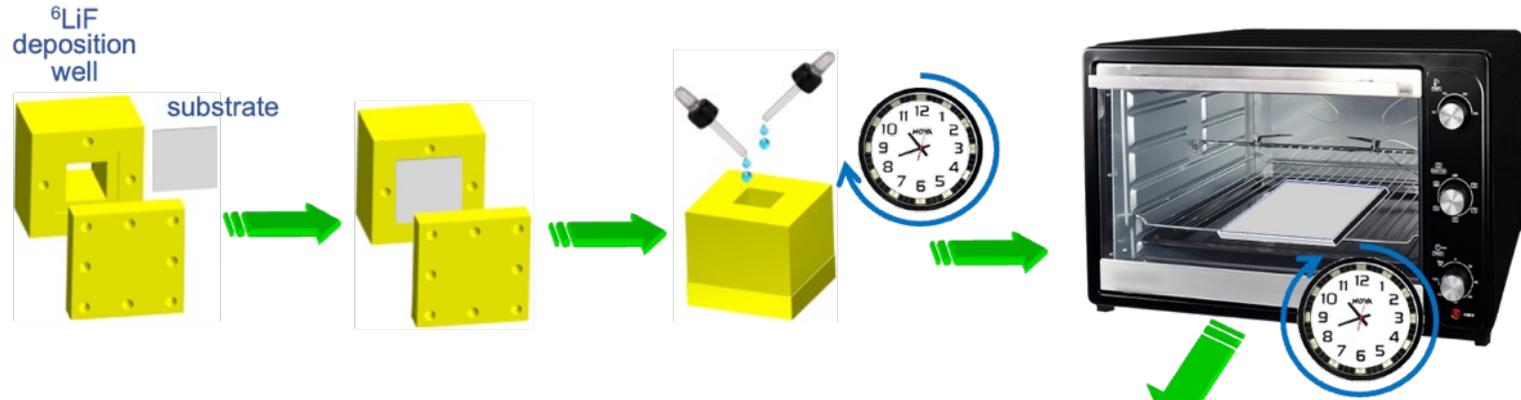
**$^6\text{Li}$  converter production**



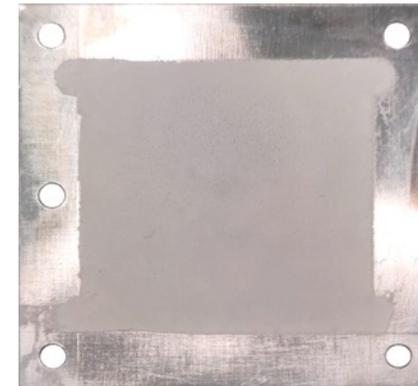
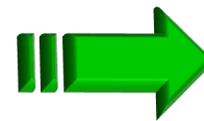
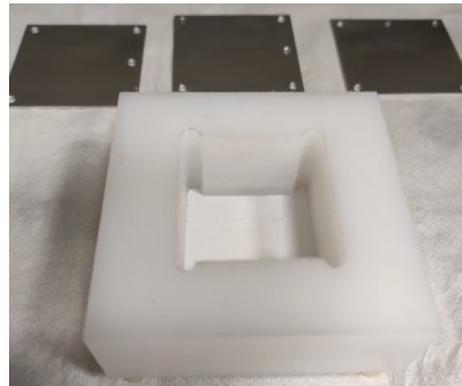
$^6\text{Li}$  is easily flammable  
strongly hydrophilic  
easily oxidated



$^6\text{LiF}$  is preferred  
very stable salt  
melts at 845 °C  
boils at 1646 °C  
can be deposited  
chemically



**$^6\text{Li}$  converter production by chemical reaction (INFN-LNS)**



$^6\text{LiF}$  (enriched at @95%)  
on aluminum

# Boron and Lithium based solid state detectors

## <sup>10</sup>B converter production

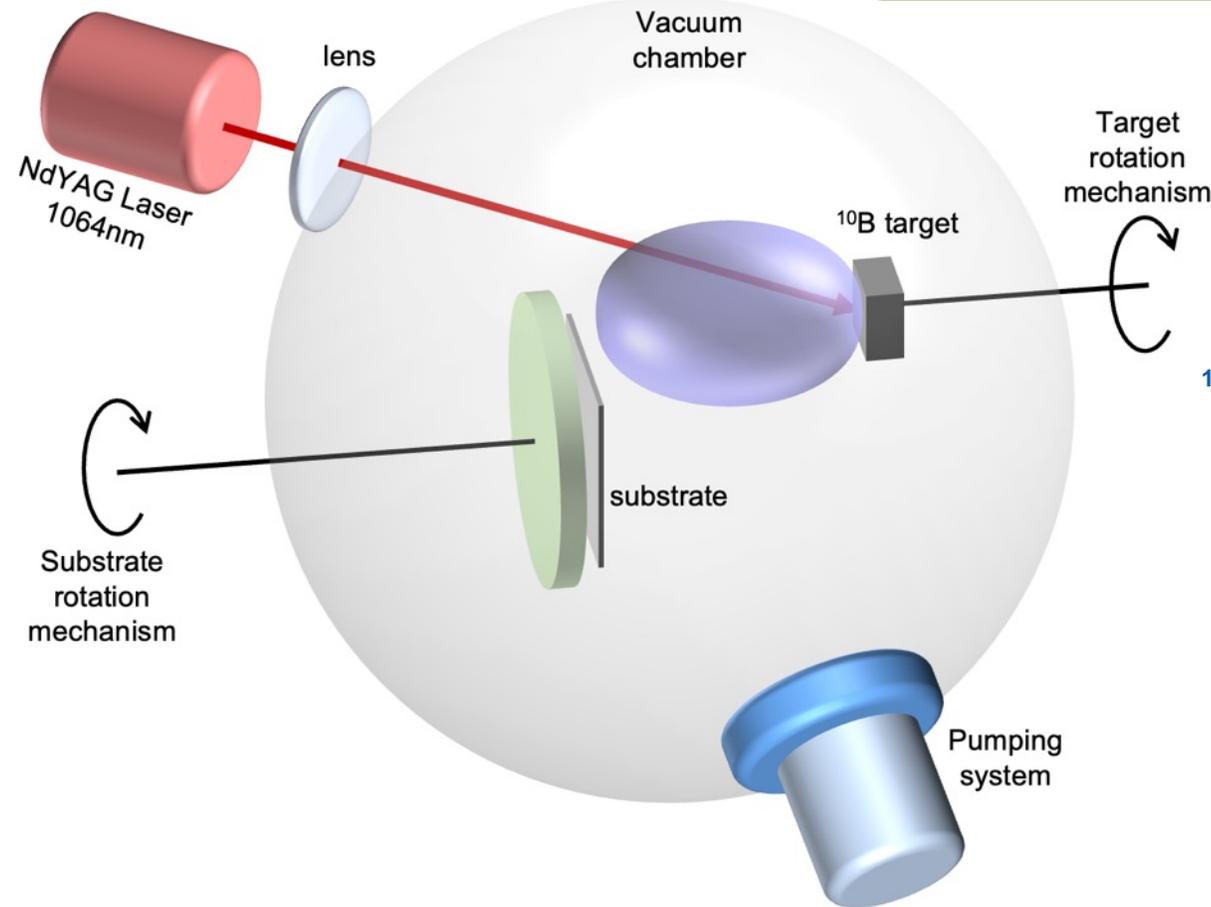


B is quite stable  
melts at 2077 °C  
boils at 4000 °C  
cannot be evaporated



can be deposited by  
electron gun,  
sputtering, laser

## <sup>10</sup>B converter production by Pulsed Laser Deposition (INFN-LE)



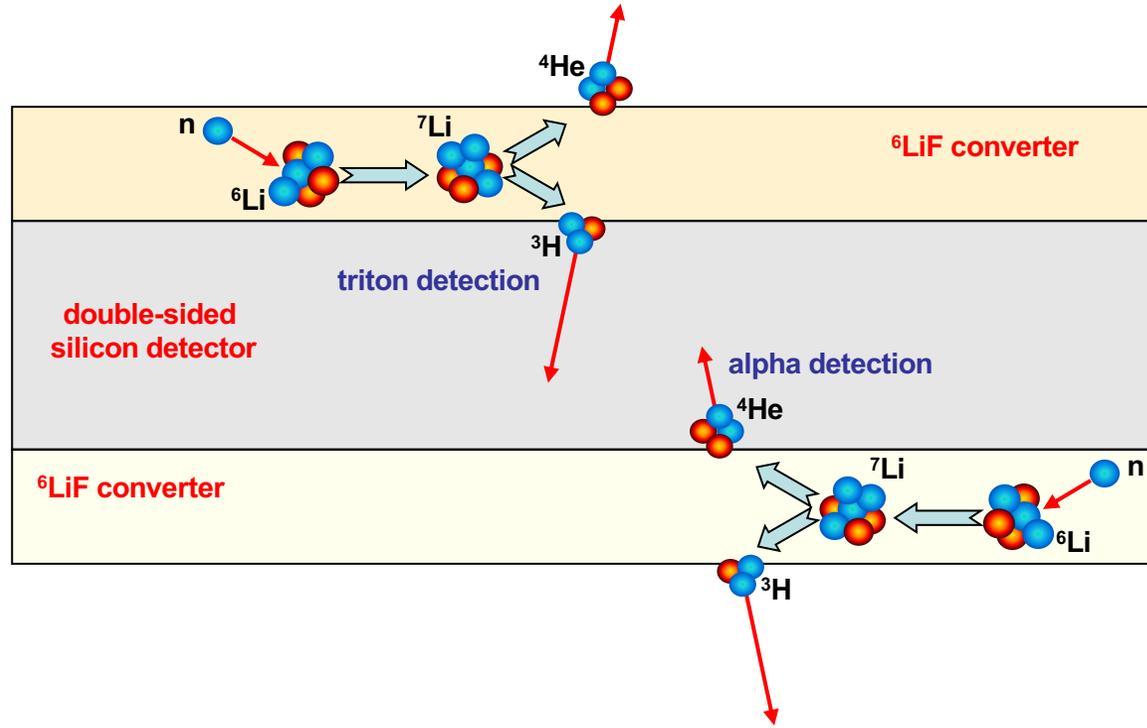
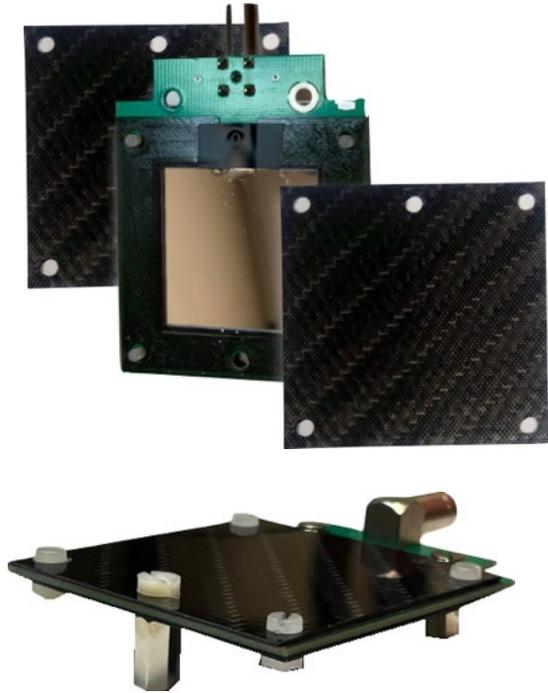
<sup>10</sup>B (enriched at @95%)  
on carbon fiber



# SiLiF and SiB neutron detectors

single/double  $^{10}\text{B}$  or  $^6\text{LiF}$  converter

coupled to Si detector  
(single or double sided)



# SiLiF: exit angle limit



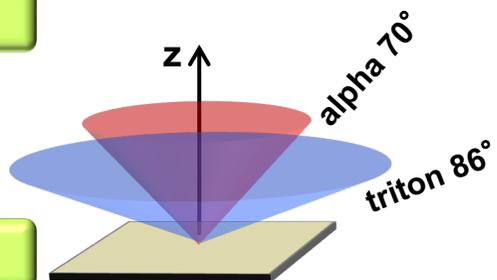
the emission from the  ${}^6\text{LiF}$  converter was simulated



**GEANT4**  
A SIMULATION TOOLKIT

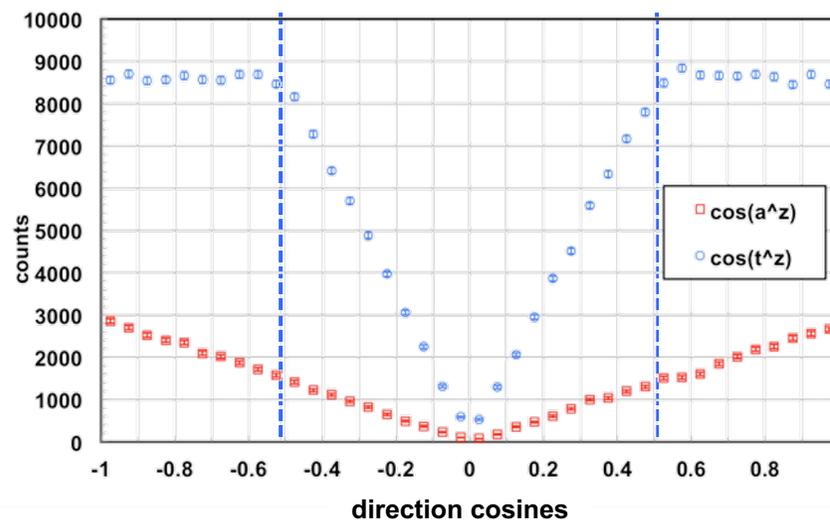
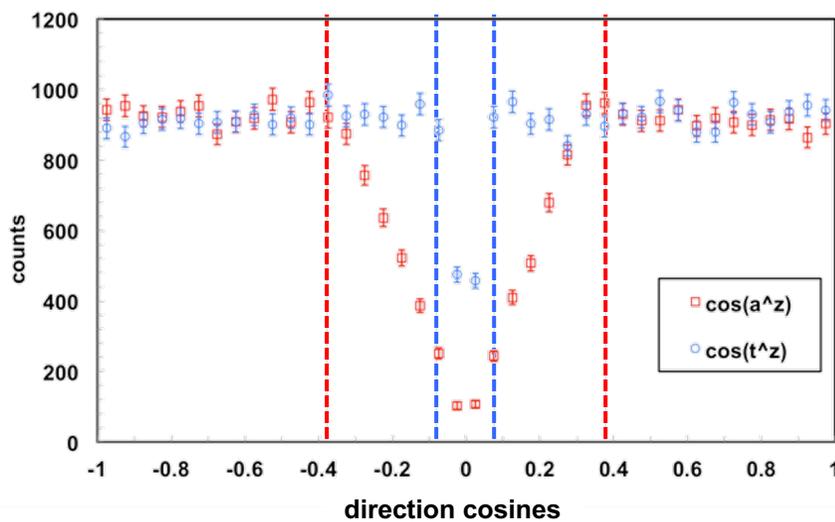
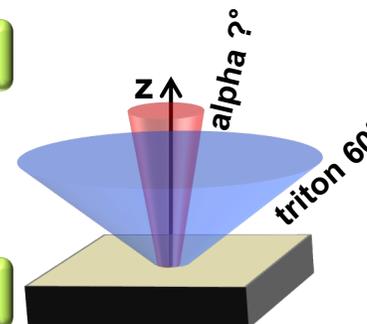
**thin**

**1.6 $\mu\text{m}$**



**thick**

**16 $\mu\text{m}$**



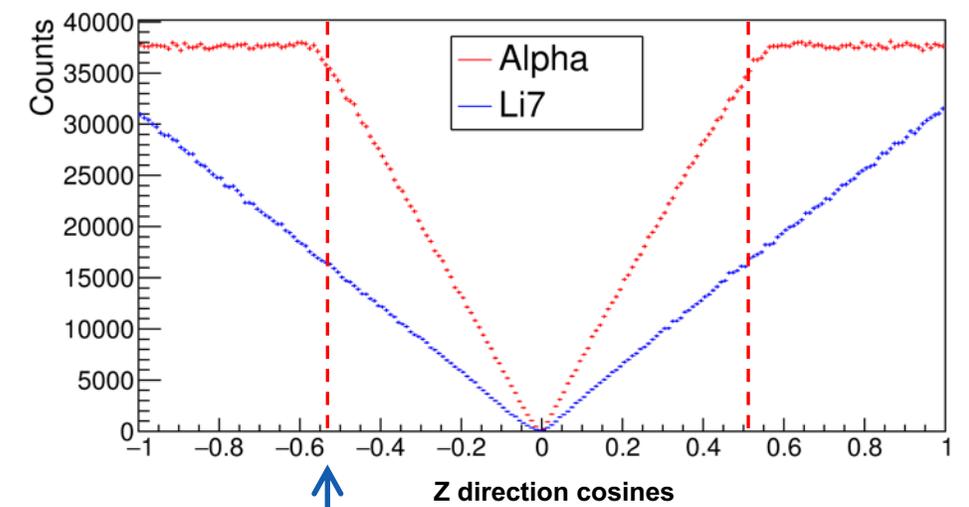
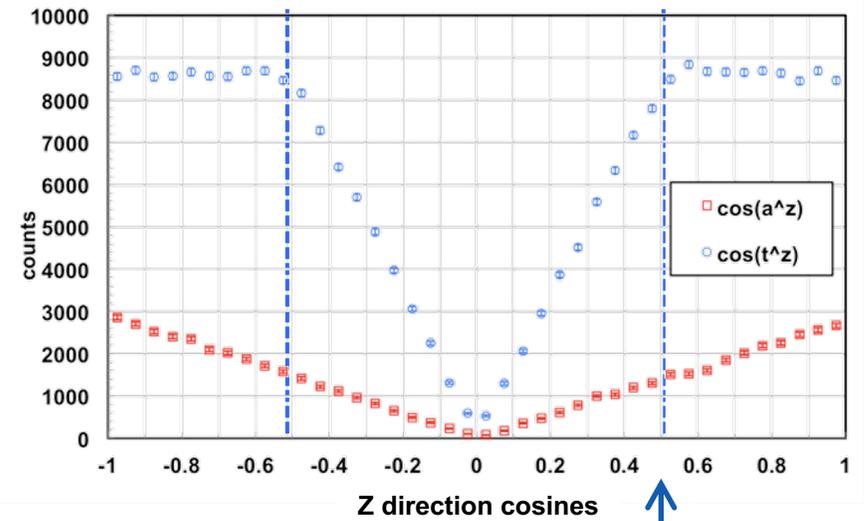
<sup>10</sup>B: lower Q and heavier products

SiLiF 16 μm

SiB 2 μm

cross section 940 b

cross section 3500 b



≈ 60°

similar exit angle limit for triton (SiLiF) and SiB (alpha)

similar density (2.5 vs 2.3)

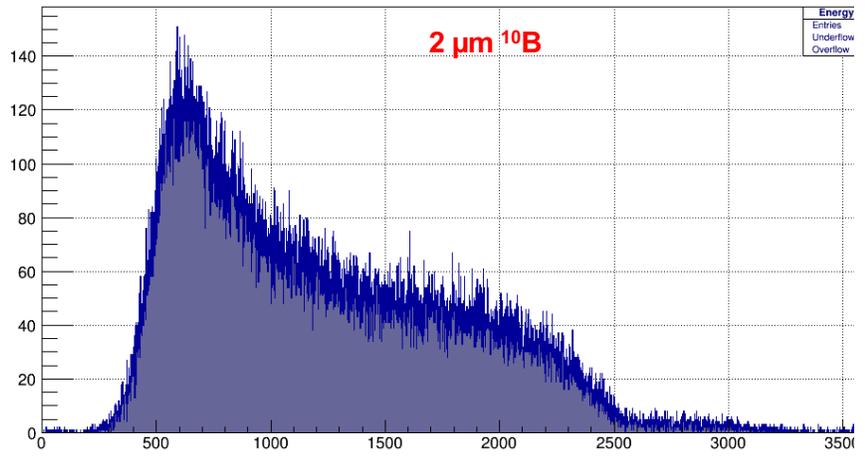
yield  $\propto 16 \cdot 940 \approx 15000$

yield  $\propto 2 \cdot 3500 \approx 7000$

det. efficiency  $\approx 5\%$

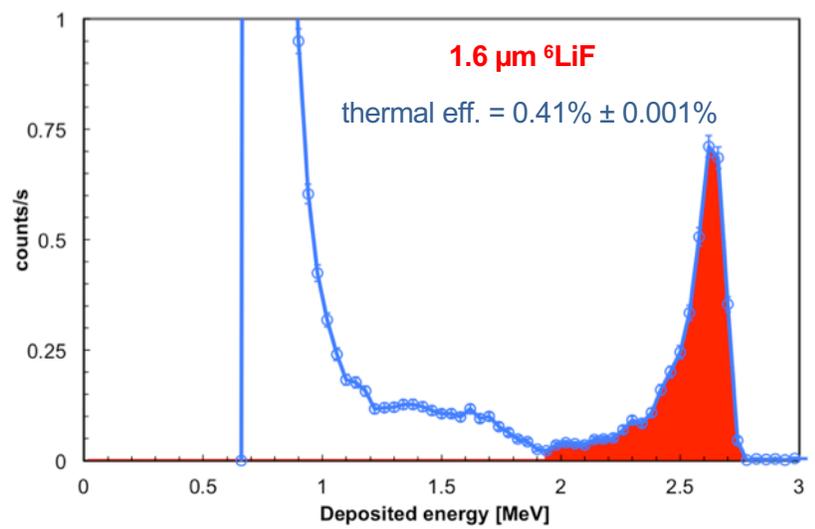
det. efficiency  $\approx 2.5\%$

**important feature required to n detectors:  
gamma/neutron rejection**



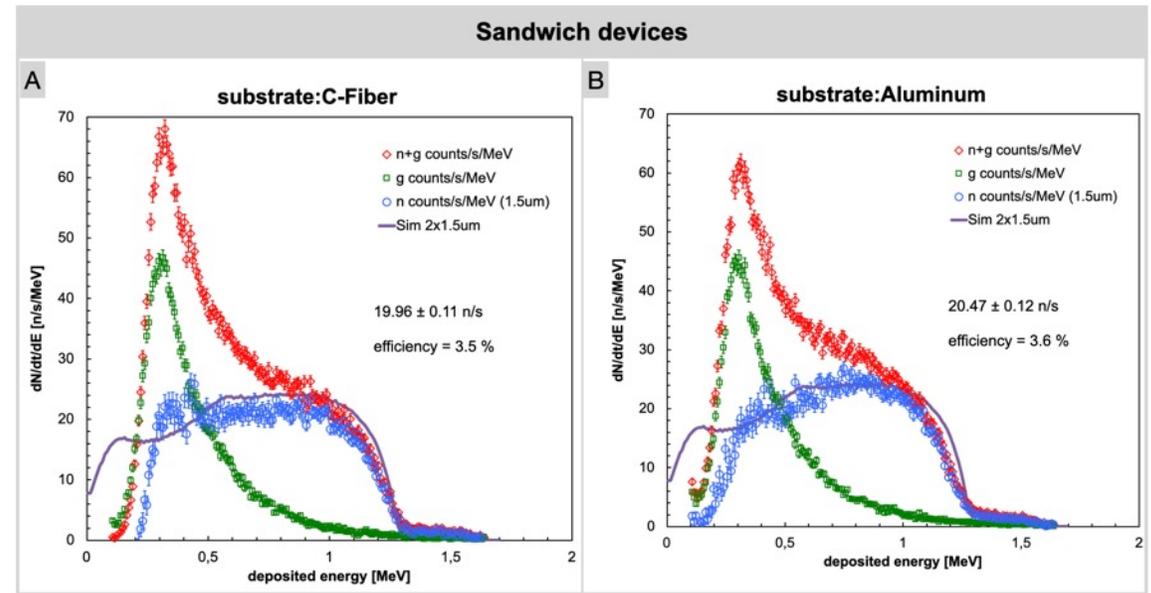
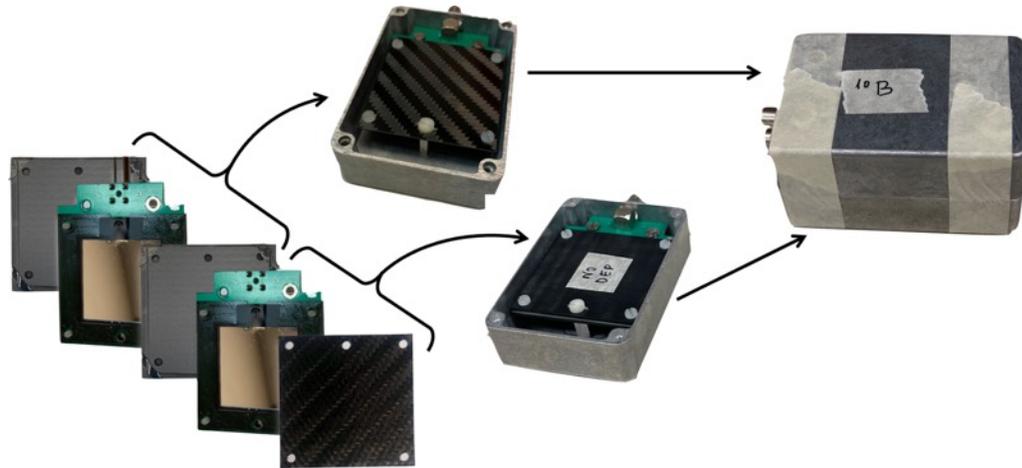
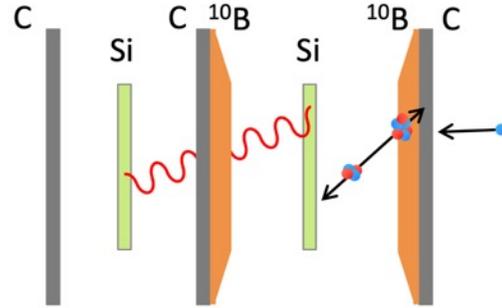
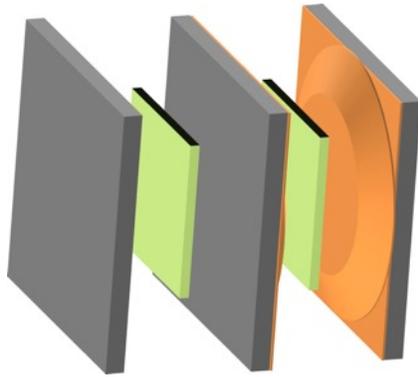
**$^{10}\text{B}$ : lower Q and heavier products**

**SiB requires gamma subtraction**



**SiLiF just needs a threshold**

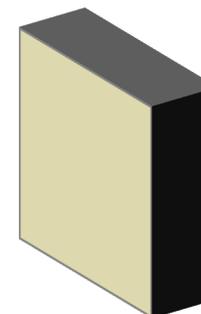
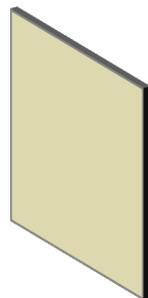
gamma subtraction with SiB double sandwich  
(BOLAS experiment INFN LNS and LE)



converter thickness plays a dominant role

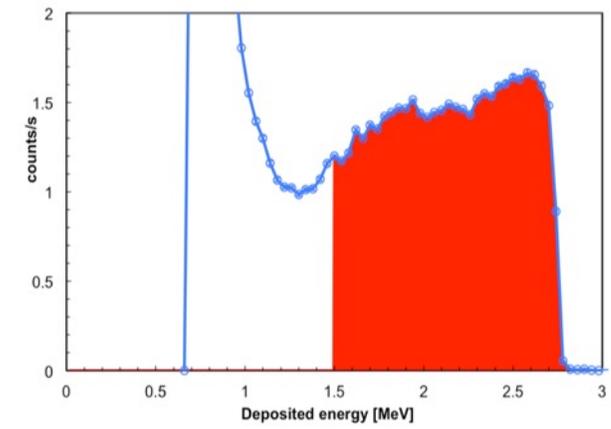
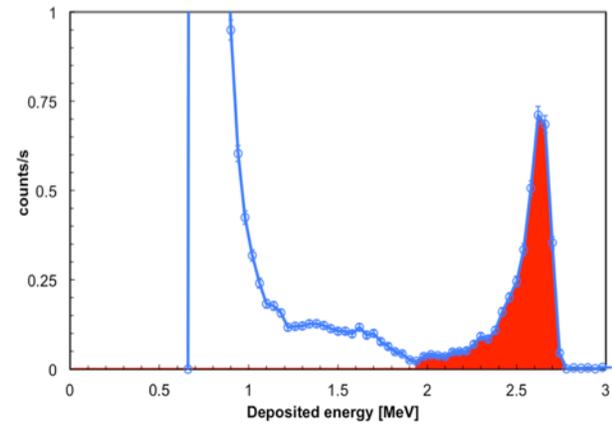
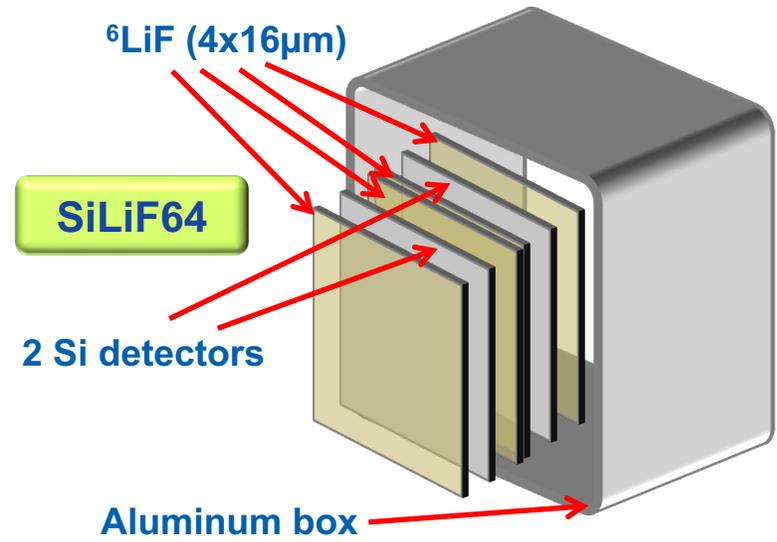
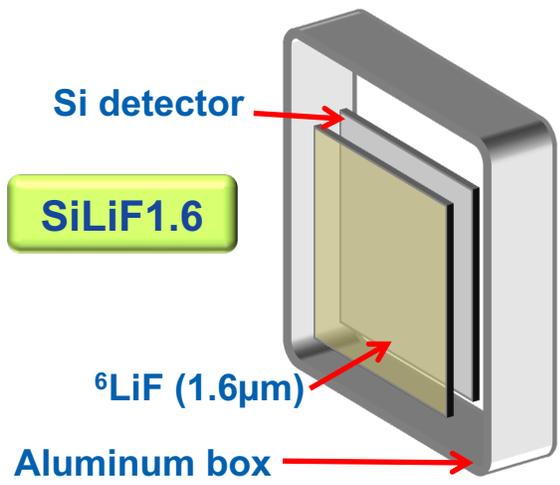
**thin:**  
better discrimination  
poor efficiency

**thick:**  
worse discrimination  
better efficiency

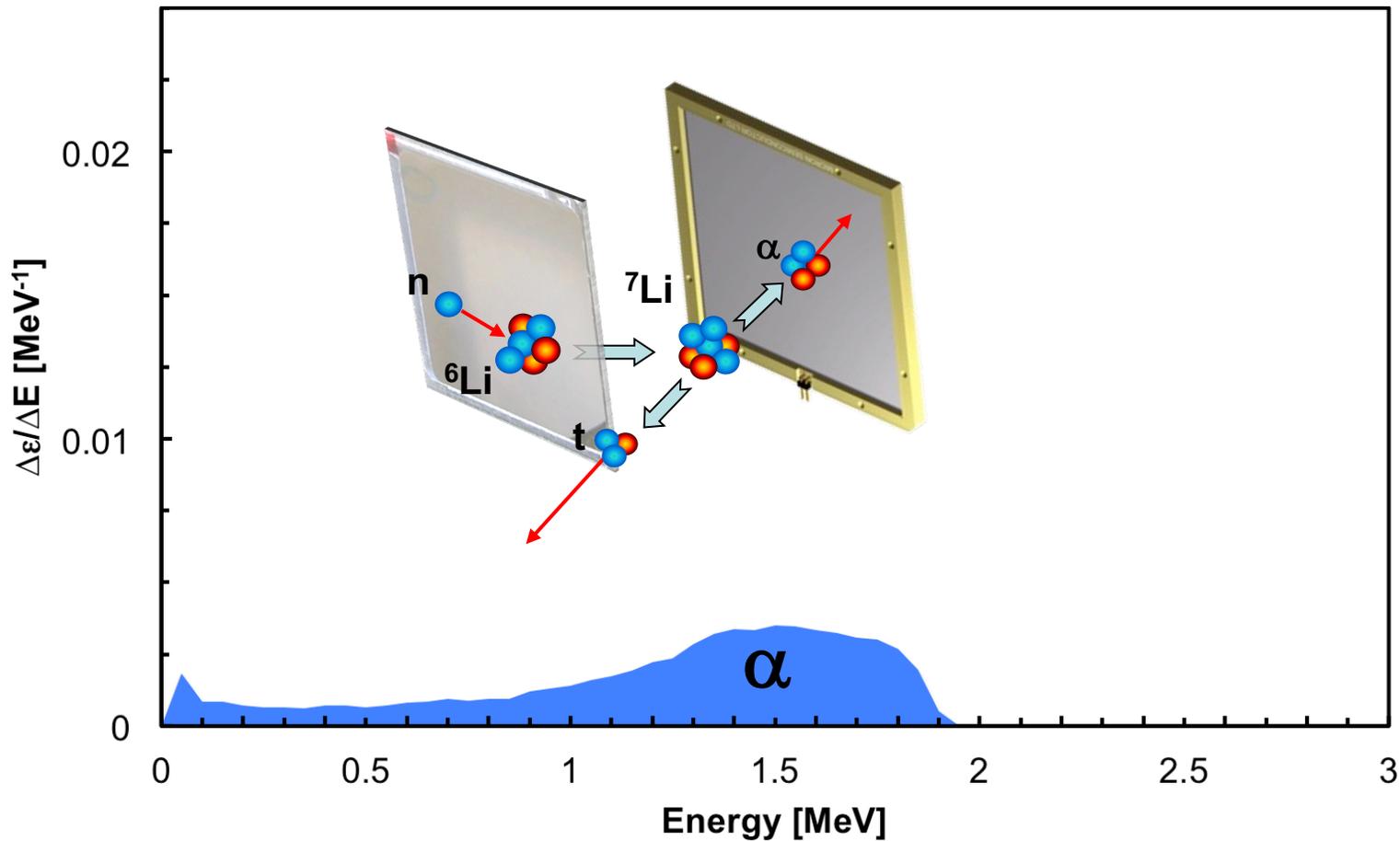


a trade-off is needed

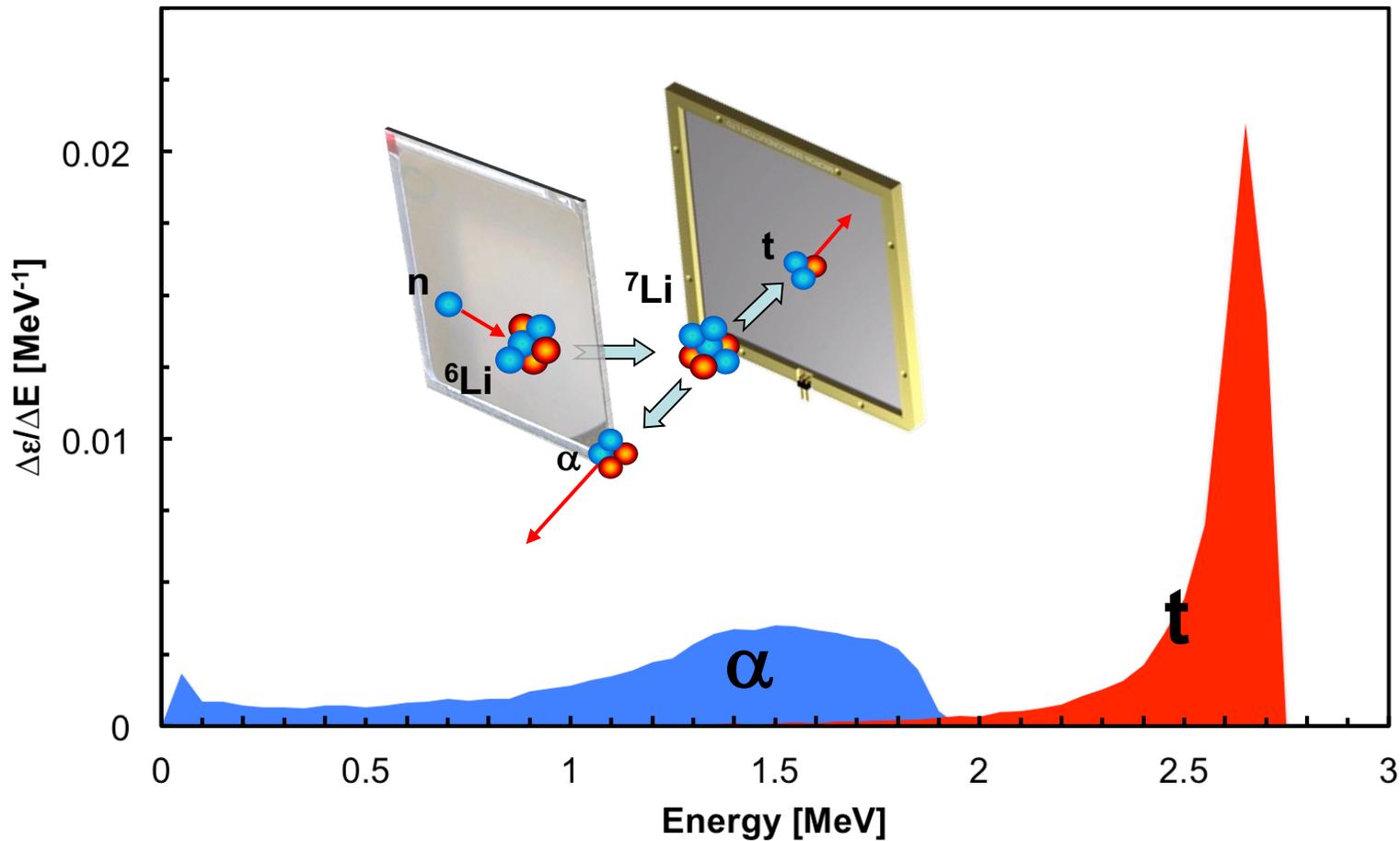
**SiLiF: thin vs thick converter**



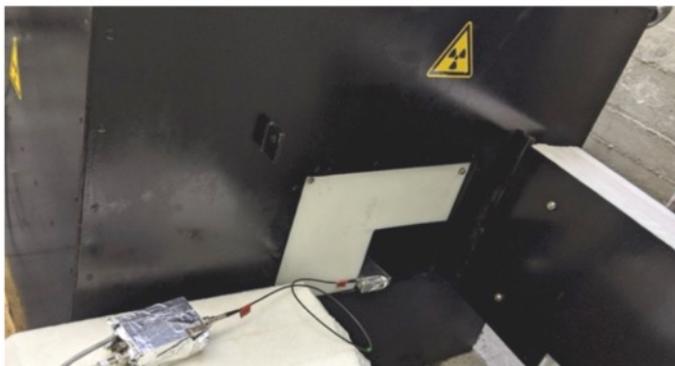
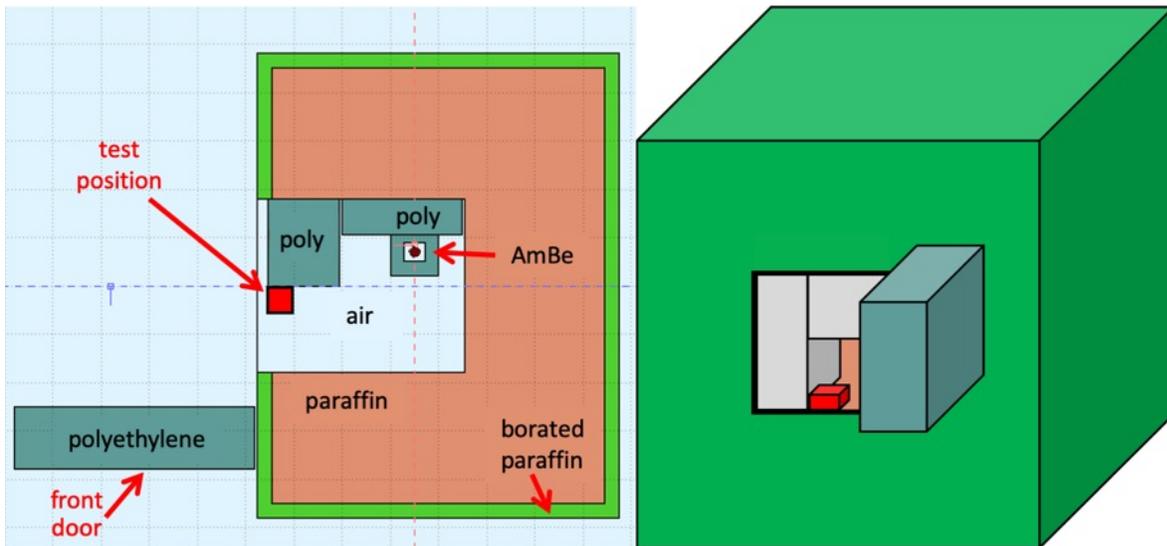
SiLiF1.6 - simulation with 25.3 meV monochromatic n-beam



SiLiF1.6 - simulation with 25.3 meV monochromatic n-beam



neutron source: AmBe



exploits the  $^{241}\text{Am}$  alpha decay for a reaction on Beryllium

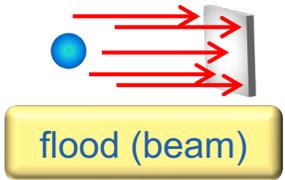
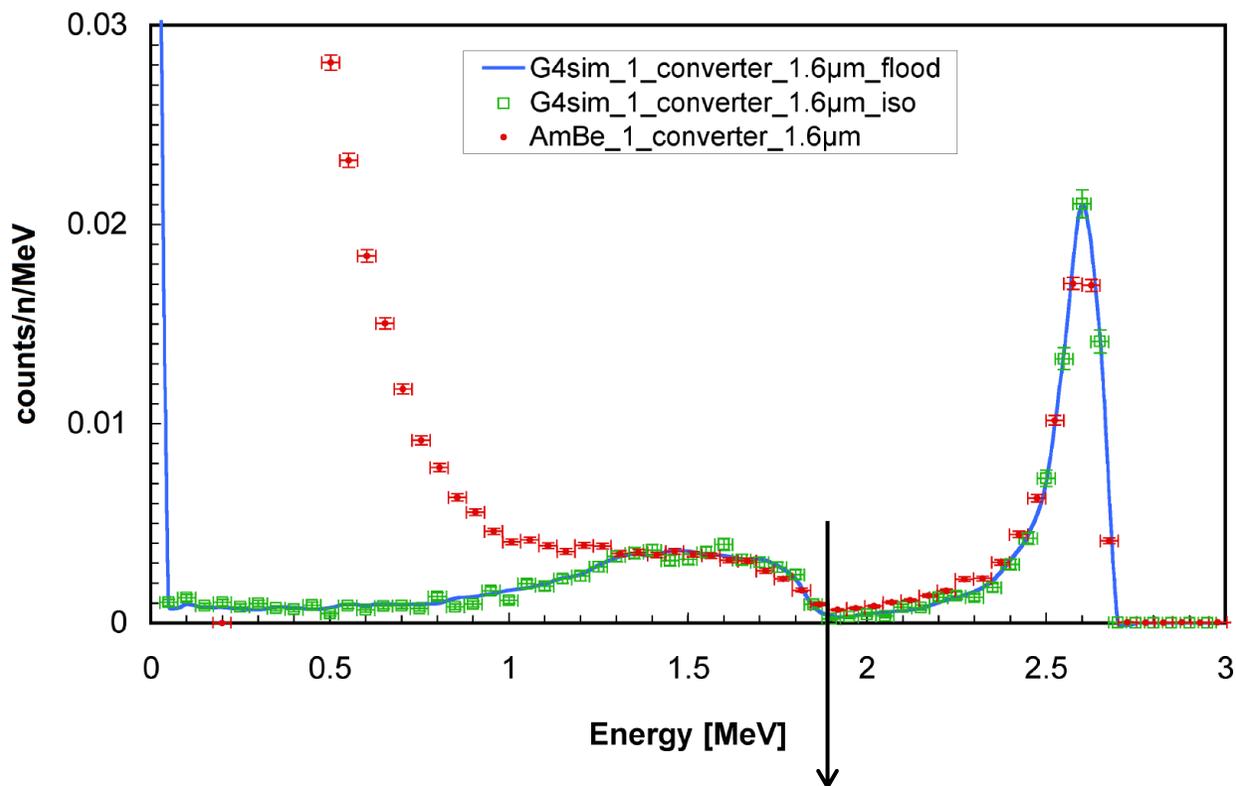


$^{241}\text{Am}$  also emits 59 keV gamma rays

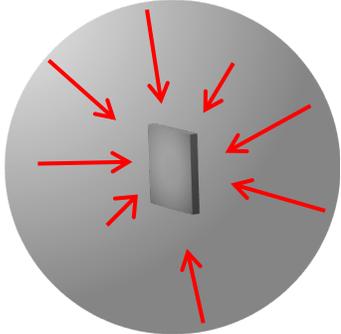


20 GBq of  $^{241}\text{Am}$  to get  $10^6$  n/s

**Geant4 simulations reproduce the experimental spectrum shape both in flood and isotropic irradiation scheme**



flood (beam)

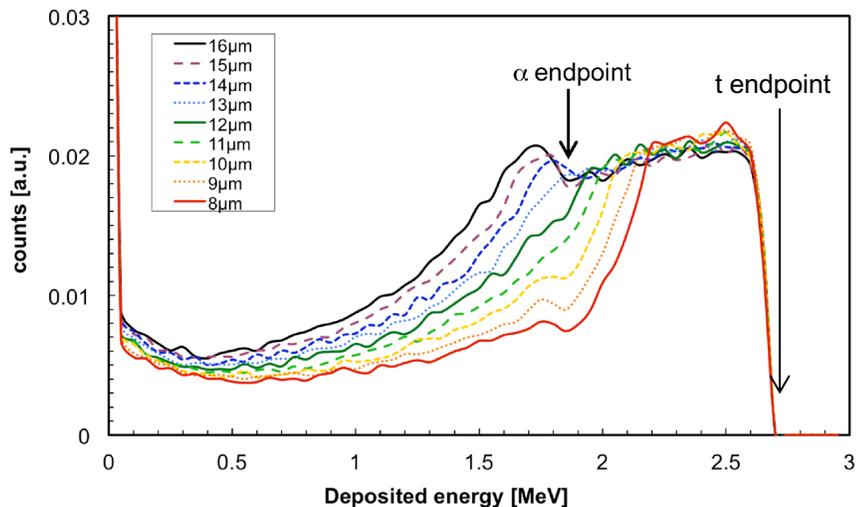


isotropic (AmBe source)

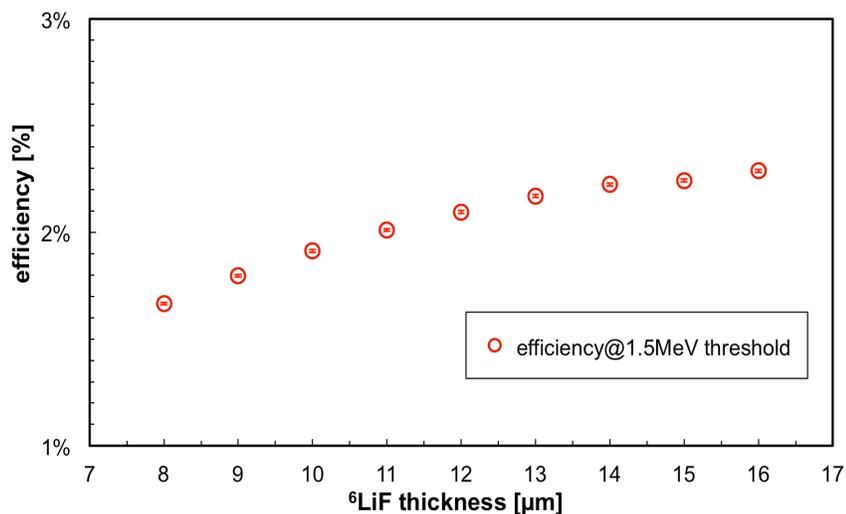
only 3.1% tritons below alpha endpoint

**SiLiF1.6 can be exploited as reference neutron counter**

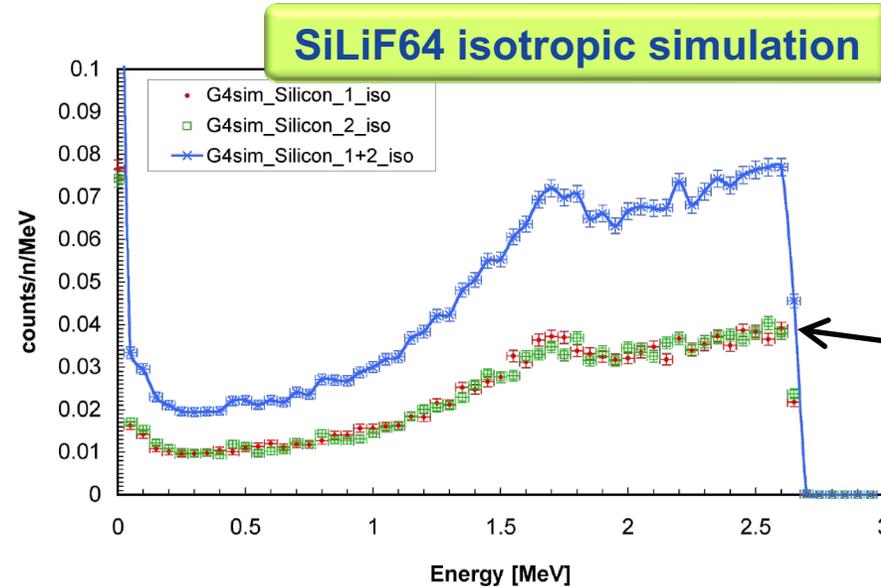
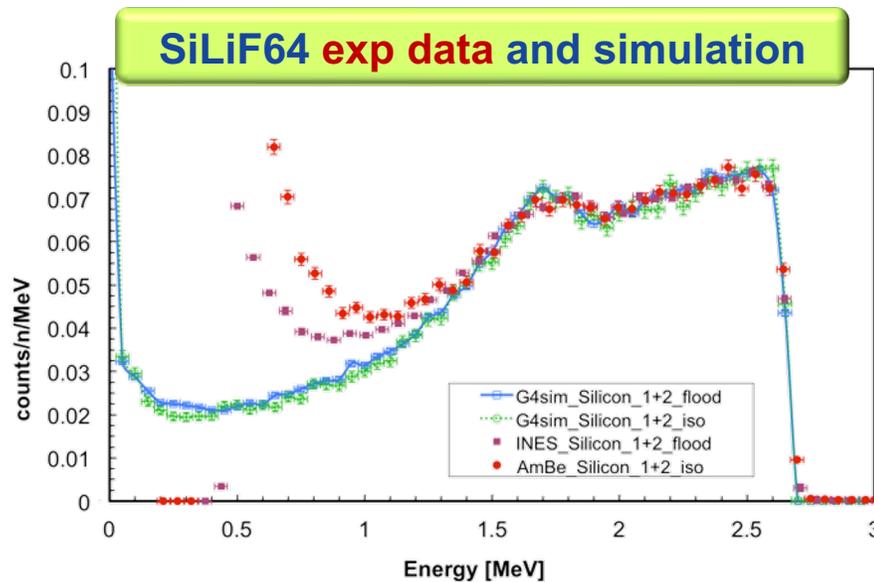
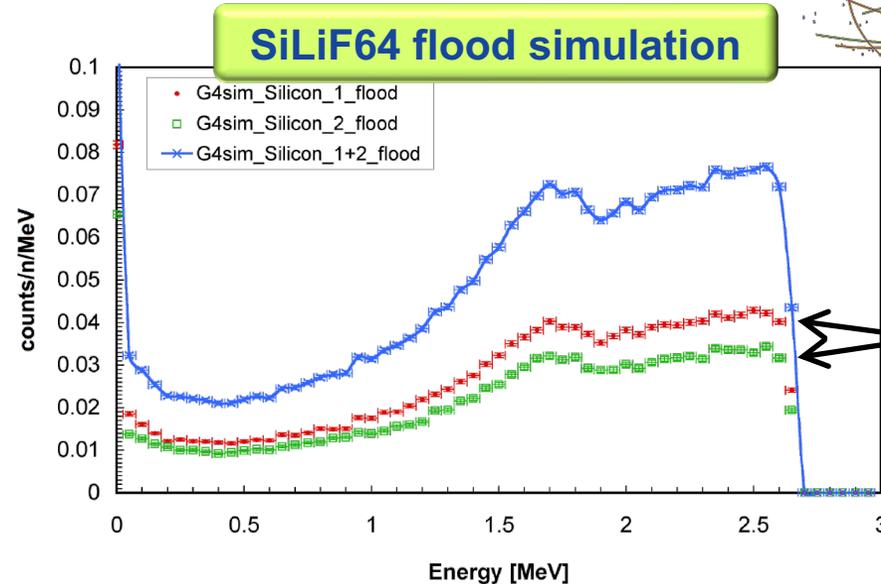
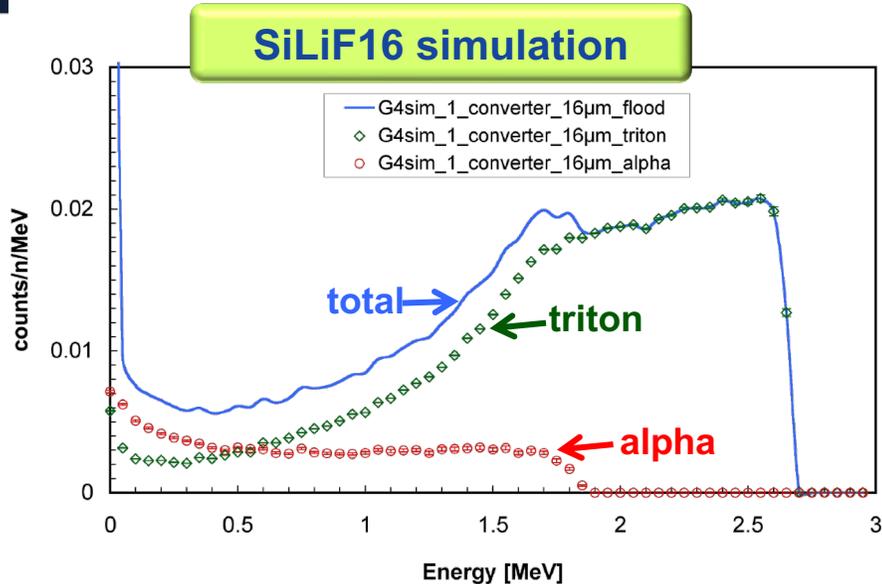
## why 16 $\mu$ m as “thick” layer?



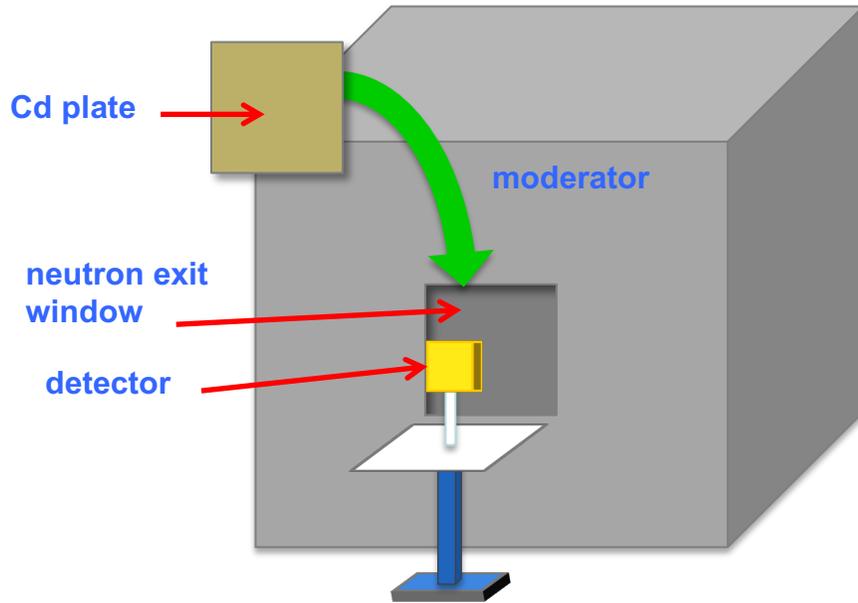
- neutron contribution rather flat
- alpha endpoint is clear
- allows simple energy calibration
- triton range  $\approx 32\mu\text{m}$  ( $16\mu\text{m} = \text{half range}$ )
- $> 16\mu\text{m}$ : layer delicate and tends to detach



- efficiency saturation at  $\approx 16\mu\text{m}$
- gain in tritons loss in alphas
- the acceptance cone shrinks

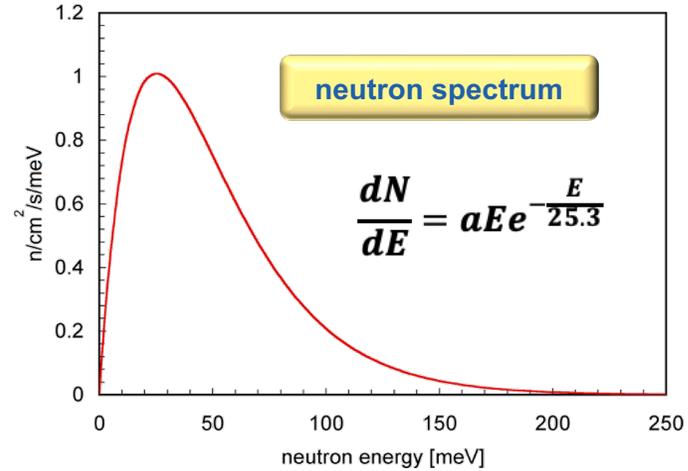
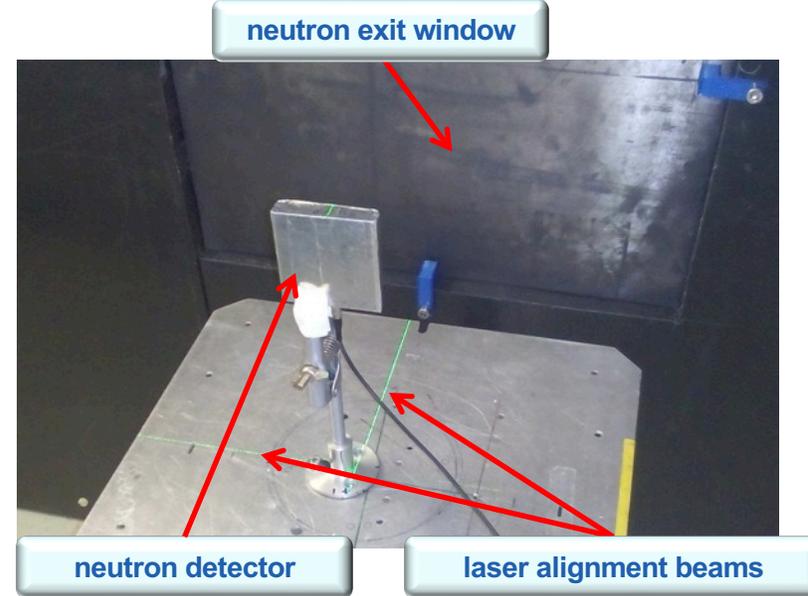


**SiLiF absolute efficiency calibration at PTB with the Certified Thermal Neutron Calibration Facility**

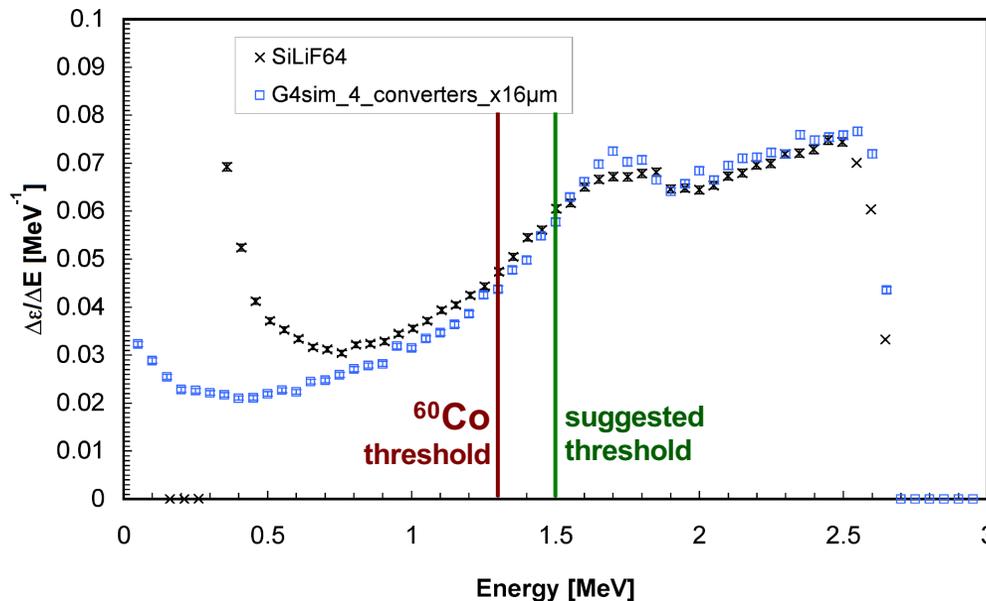


neutron flux: 68.3 n/s/cm<sup>2</sup>  
uniform over > 10cm x 10cm

with Cd plate: < 1 n/s/cm<sup>2</sup>



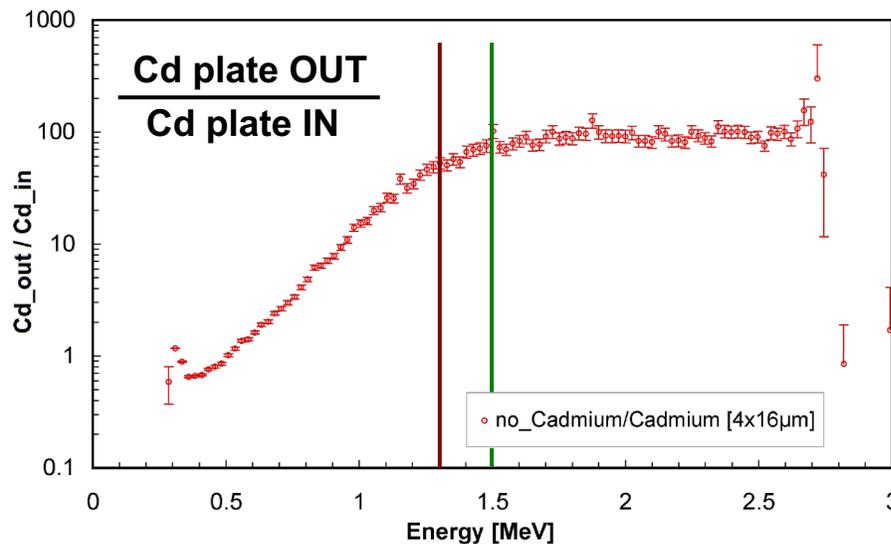
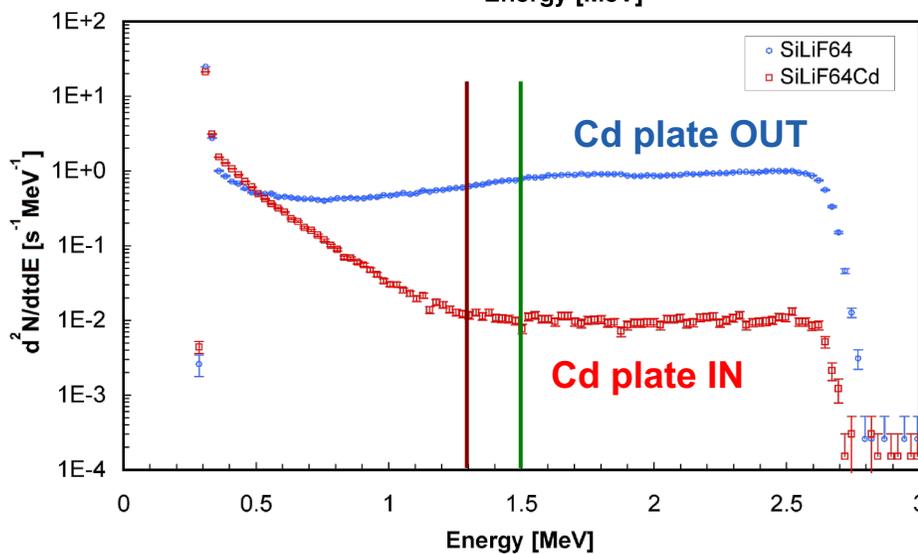
**SiLiF64**



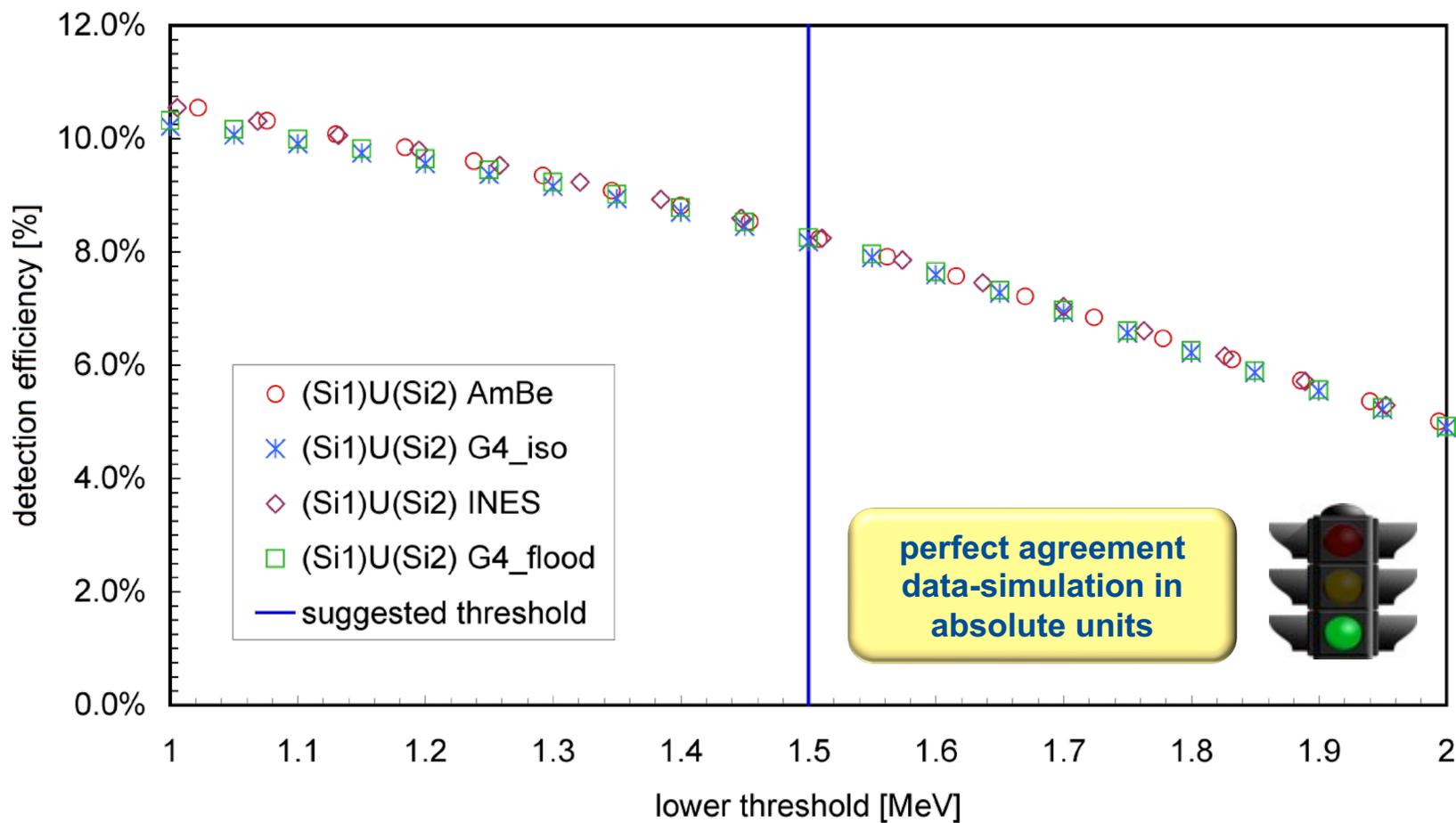
neutron detection efficiency: 8%  
with threshold at <sup>60</sup>Co: 10%

agreement between data and simulation  
better than 4% (mainly systematic uncertainty)

ratio Cd\_OUT to Cd\_IN  
flat above 1.5 MeV



**SiLiF64 neutron efficiency vs discrimination threshold**





this sample 3cm x 3cm  
also available 5cm x 5cm

solid state (Silicon +  $^6\text{LiF}$ )

low cost technology, cheaper than  $^3\text{He}$

low voltage (25 V)

compact, robust, manageable

good detection efficiency (5 ÷ 10%)

optimum gamma discrimination ( $<10^{-8}$ )

tested and in use at neutron  
beam facilities  
nTOF at CERN and ISIS at RAL

## ${}^6\text{LiF}$ material: benefits vs drawbacks



detection of  ${}^4\text{He}$  and/or  ${}^3\text{H}$

4.78 MeV available energy

enrichment @95% € 7 / g

stable salt, easily evaporated

substrate: C-fiber, Al, glass, ...

substrate thickness up to 20  $\mu\text{m}$



not very high cross section

natural abundance: 7%

## detector mechanical structure



rugged, manageable

little non-detector material

stackable

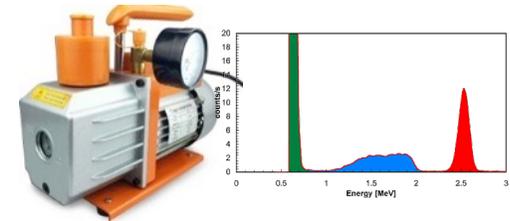


large area = many detectors



**operating features & summary**

**vacuum compatible**



**low voltage operation**

**quite stable**



**easily handled (simple box)**

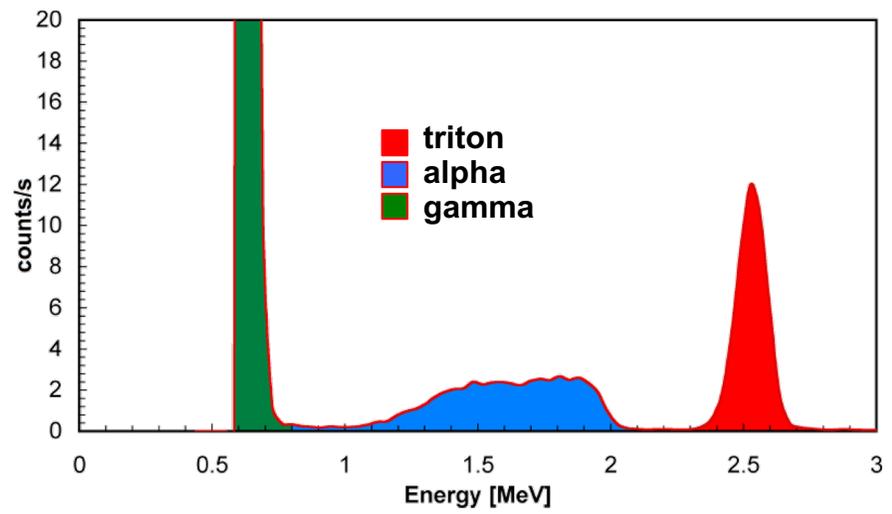
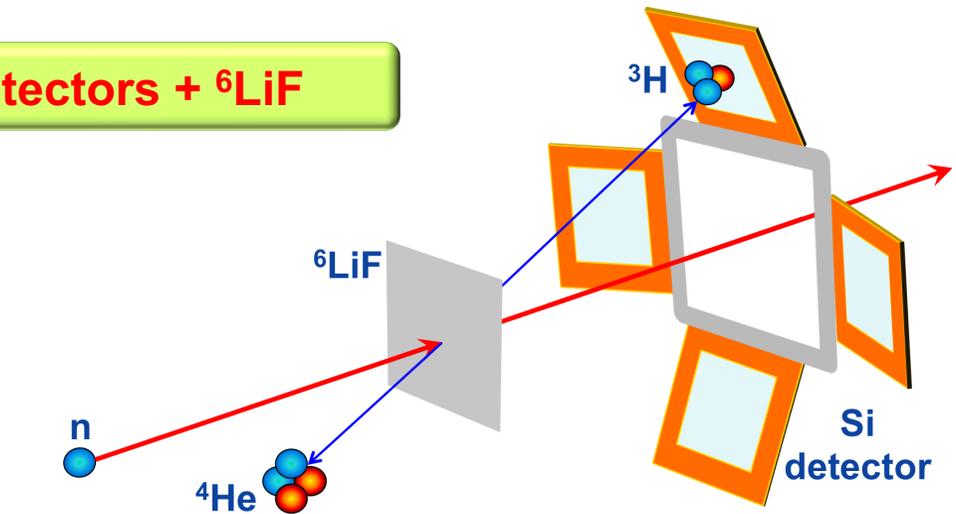
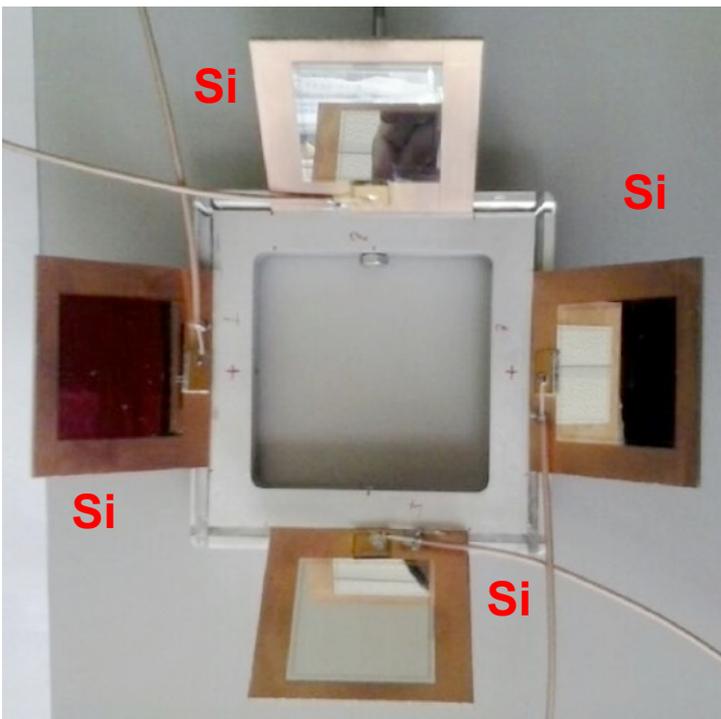
**easily assembled/disassembled**



**no physical/chemical agents on the converter (gas, high electric field,...)**

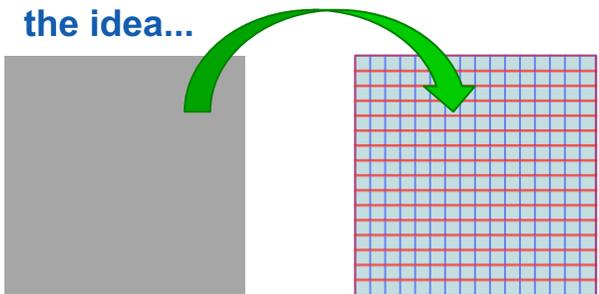
# SiMon @ n\_TOF neutron beam monitor

## Si detectors + $^6\text{LiF}$



# SiMon2D: neutron beam characterization

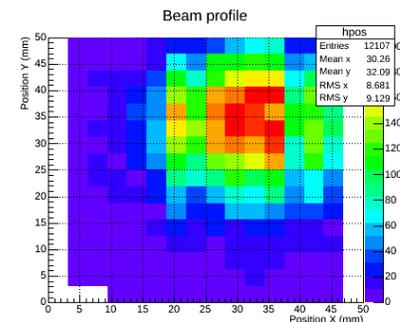
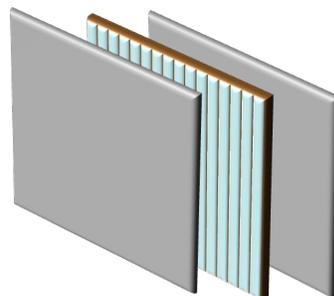
the idea...



$^6\text{LiF}$  foil

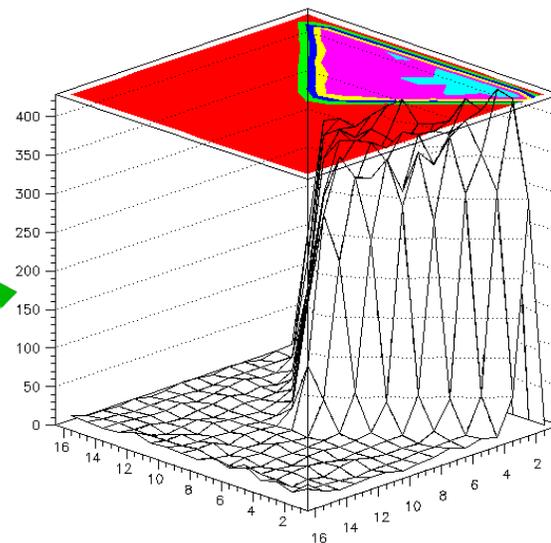
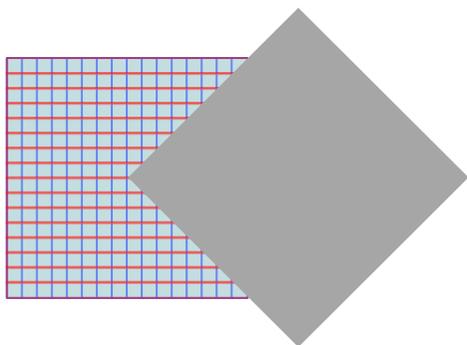
16+16 strip Si

## Si detector + $^6\text{LiF}$



## XY distribution

## the test with AmBe source

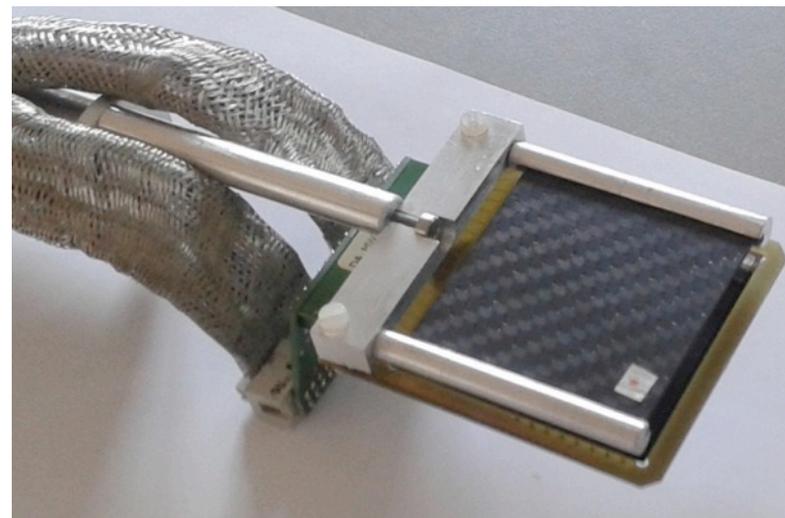
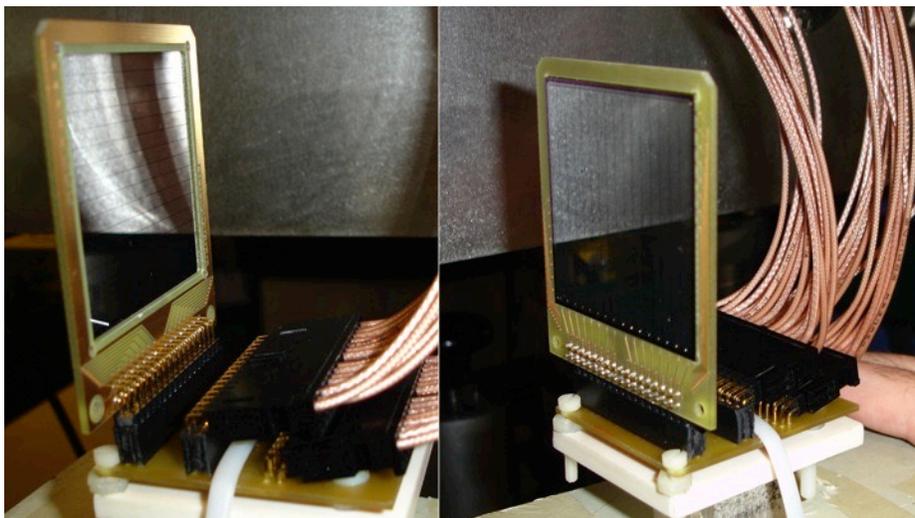
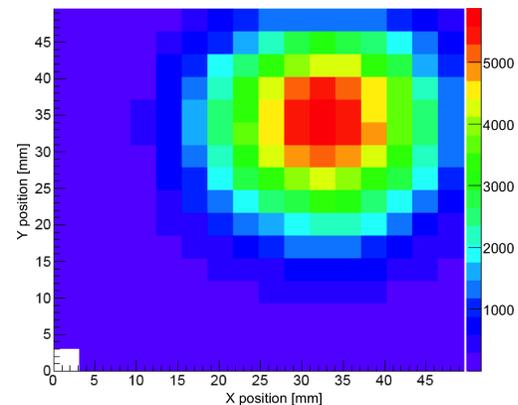


# SiMon2D @ n\_TOF: neutron beam profiler

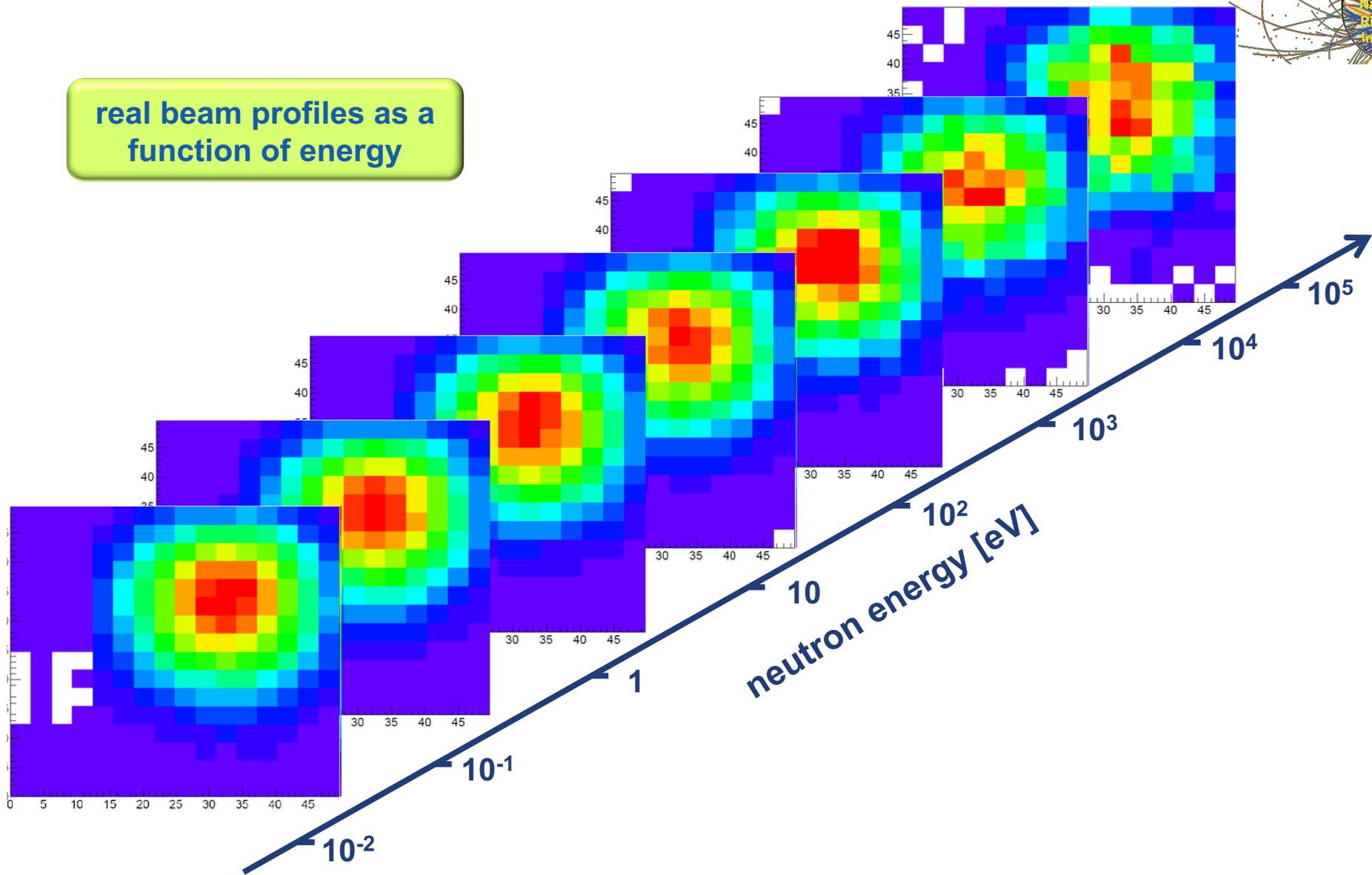


5cm x 5cm double-sided strip SiLiF detector  
25 strips, 2mm x 5cm

real beam profile

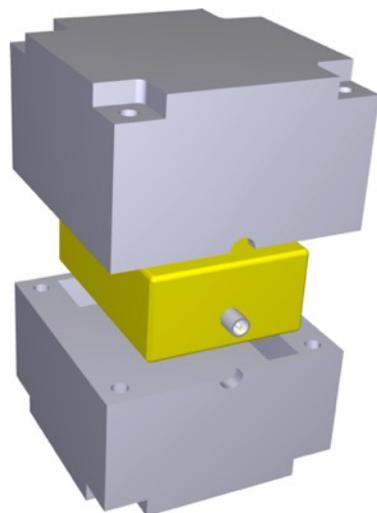
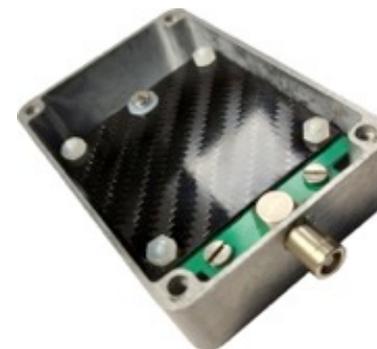
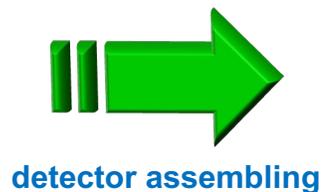
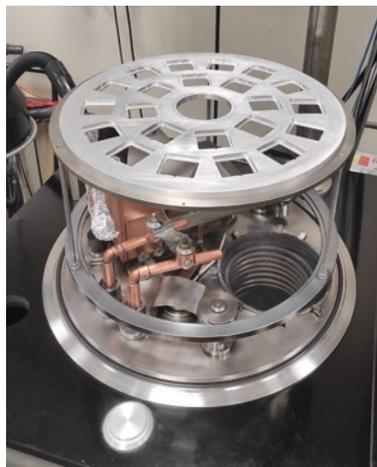


real beam profiles as a function of energy

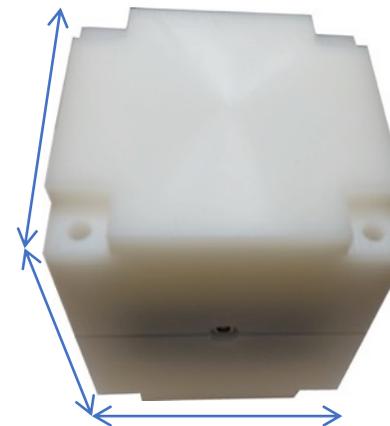


**32 SiLiF detectors built for MICADO EU project  
to monitor emission from radioactive waste**

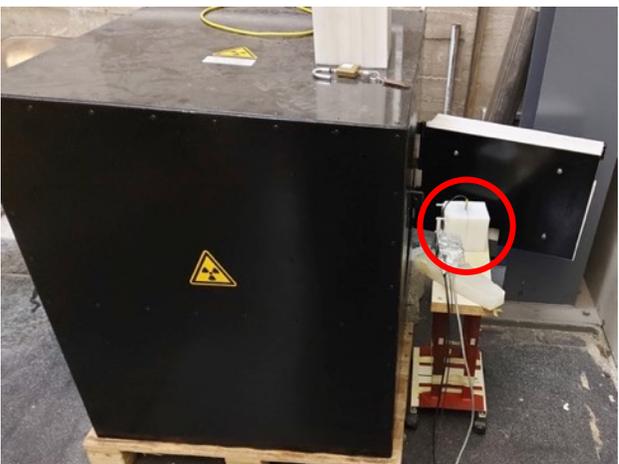
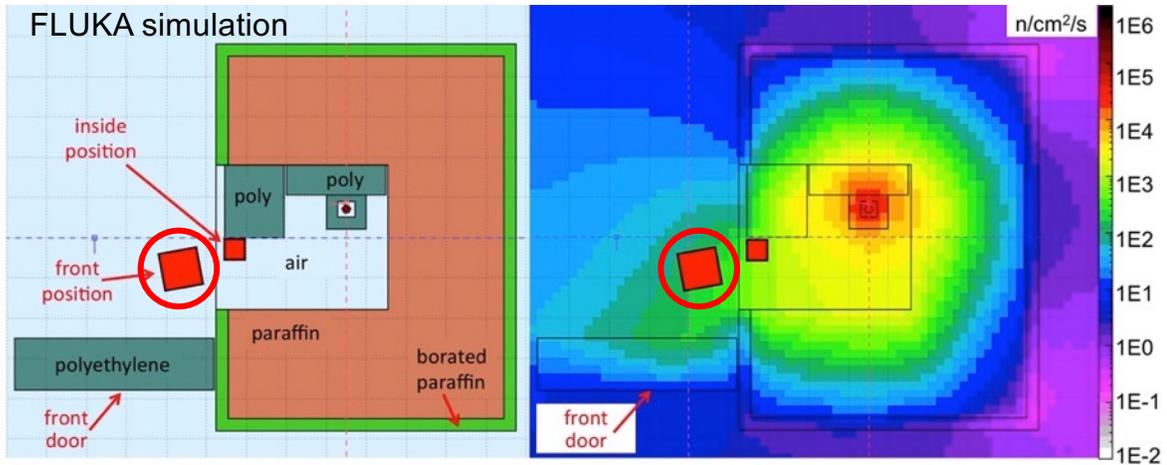
multiple  $^6\text{LiF}$  evaporation  
on C-fiber



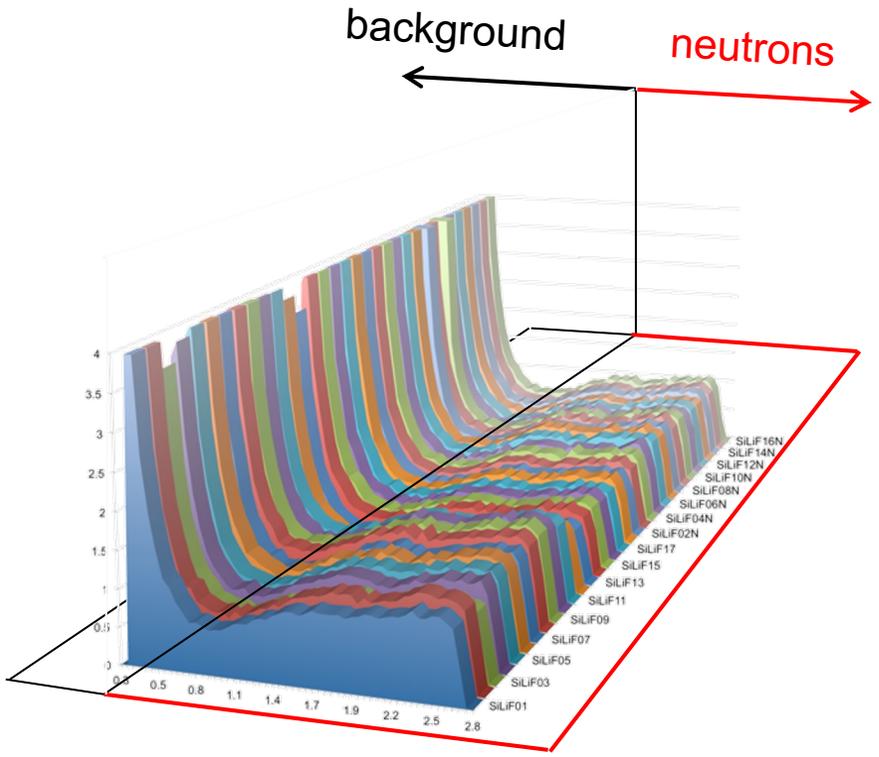
**10 x 10 x 10 cm<sup>3</sup>  
PET moderators to  
slow down neutrons**



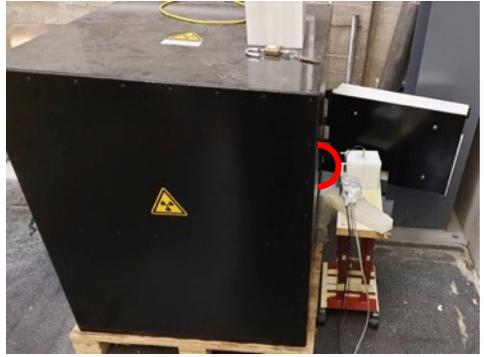
# 32 SiLiF detectors tested for MICADO EU project



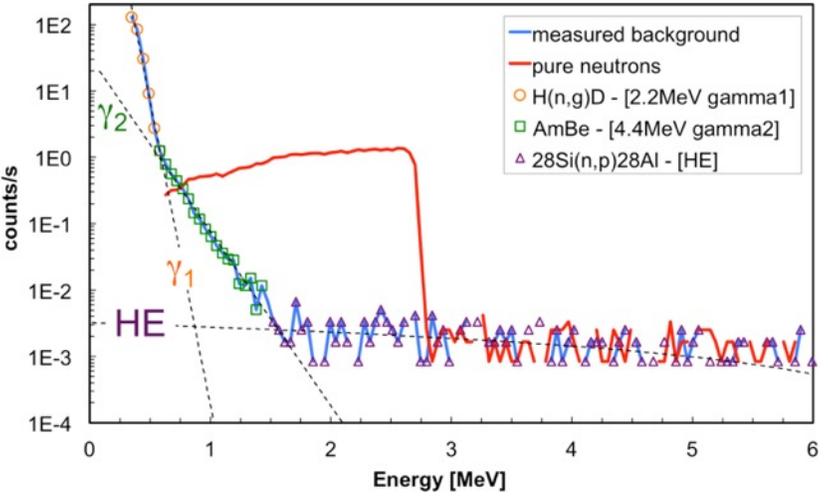
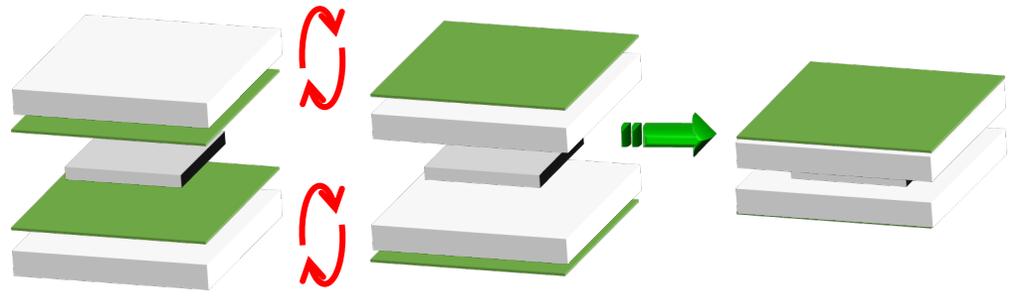
AmBe neutron source



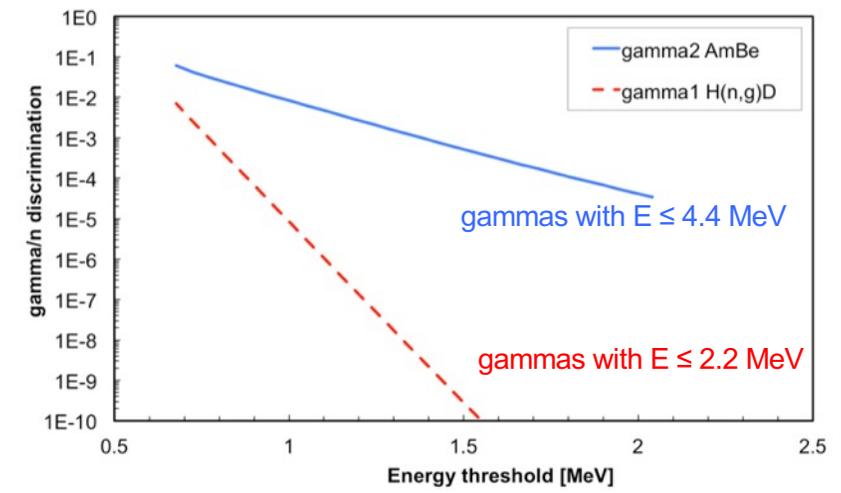
# evaluation of gamma rejection



measurement of background with upside-down converters



knowledge of pure neutron and pure background to calculate gamma/neutron discrimination power



target:  $10^{-5}$  with  $E_\gamma \leq 1.3$  MeV ("optimal" according to IAEA)

obtained:  $\leq 10^{-9}$  with  $E_\gamma \leq 2.2$  MeV (SiLiF with threshold at 1.5 MeV)



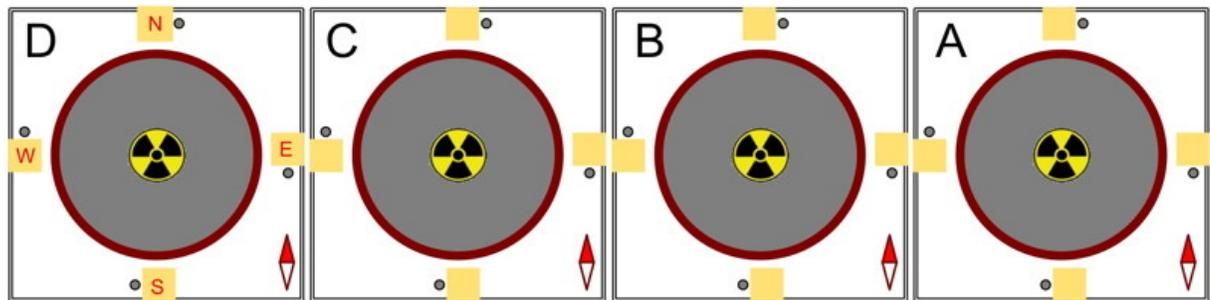
**MICADO test at ORANO  
La Hague on four drums (with Pu)  
25-28 Jul 2022**



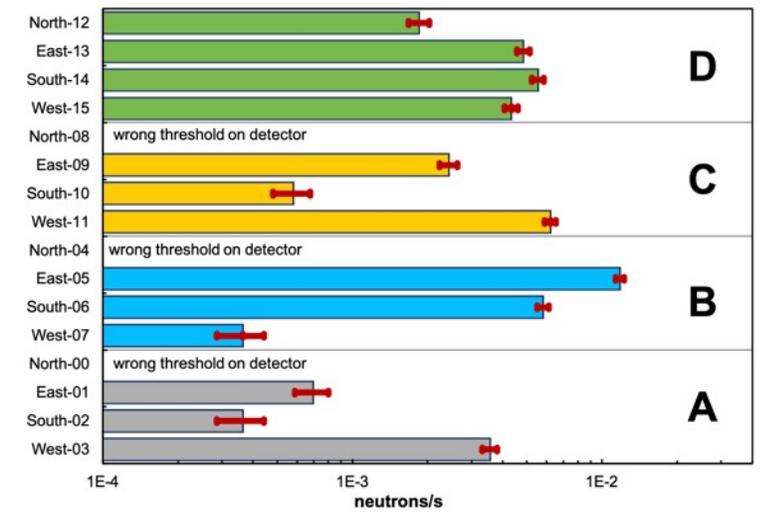
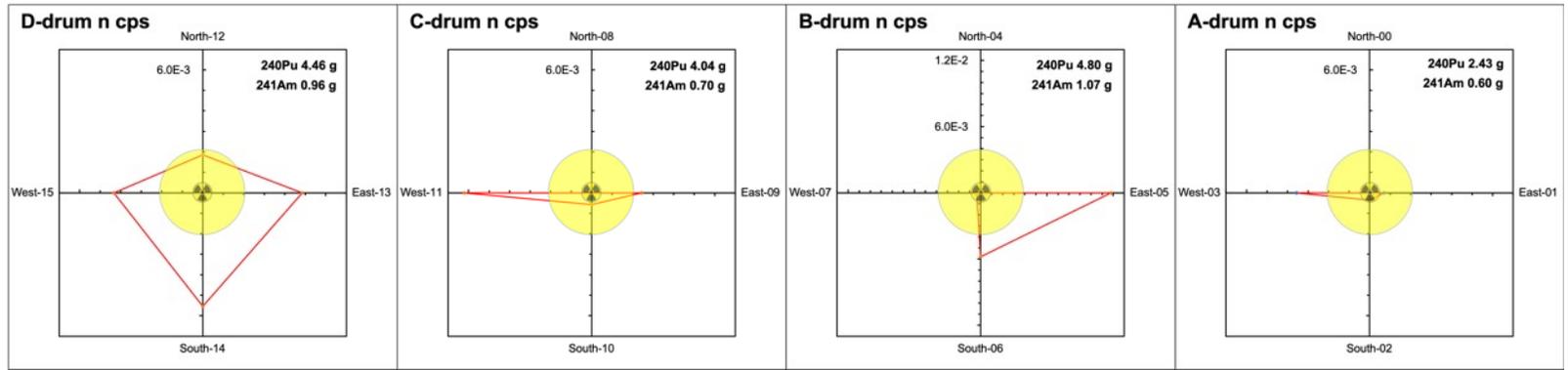
**MICADO test at Nucleco  
Casaccia on four drums  
14 Dec 2022 to 26 Jan 2023**

Test at ORANO La Hague on four drums (with Pu)

SiLiF neutron detectors

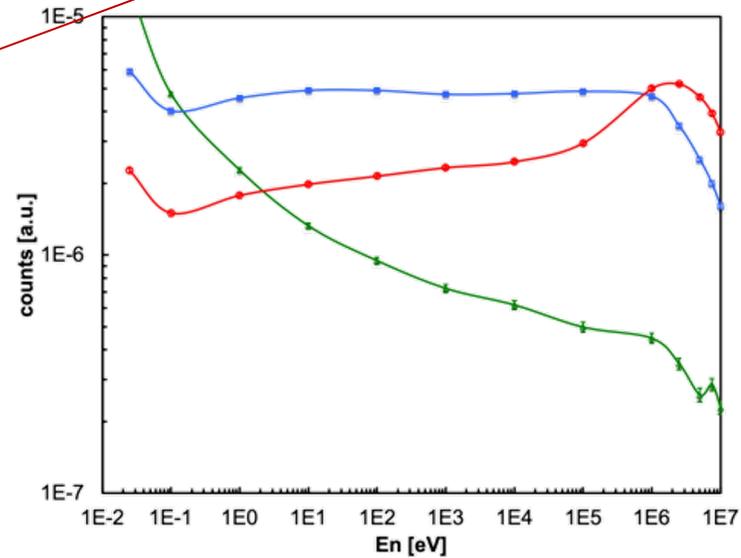
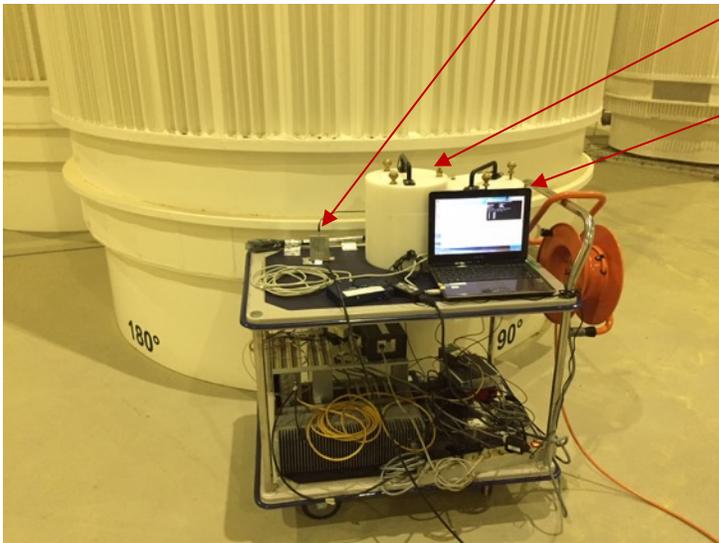
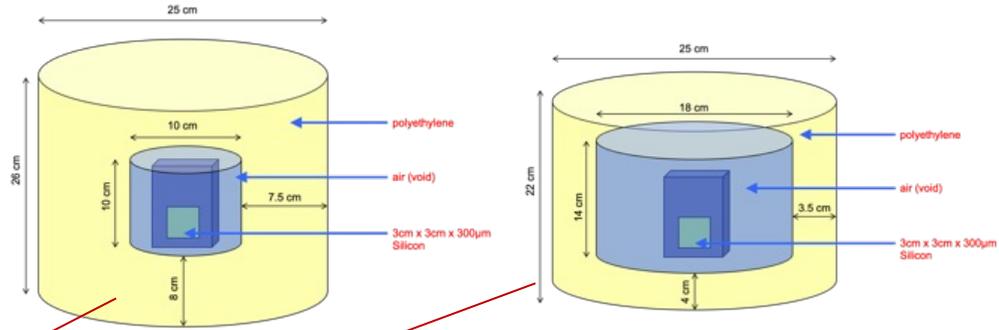
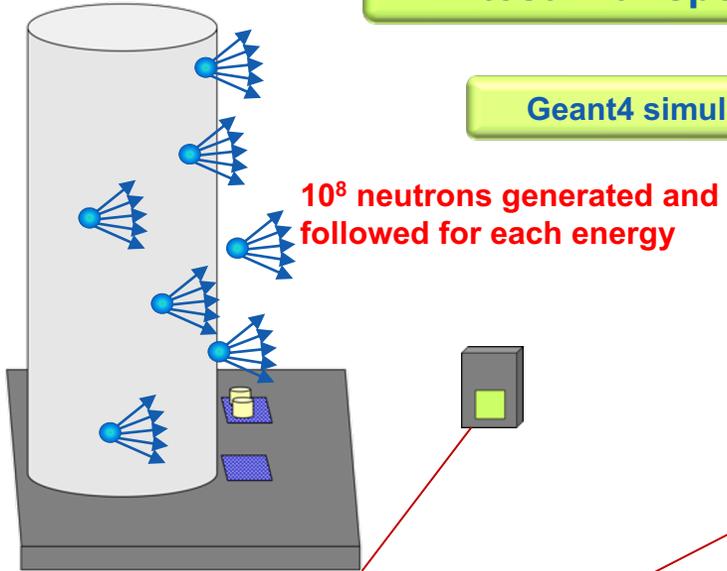


RP people measured and declared  $\ll 1$  n/s (basically zero)



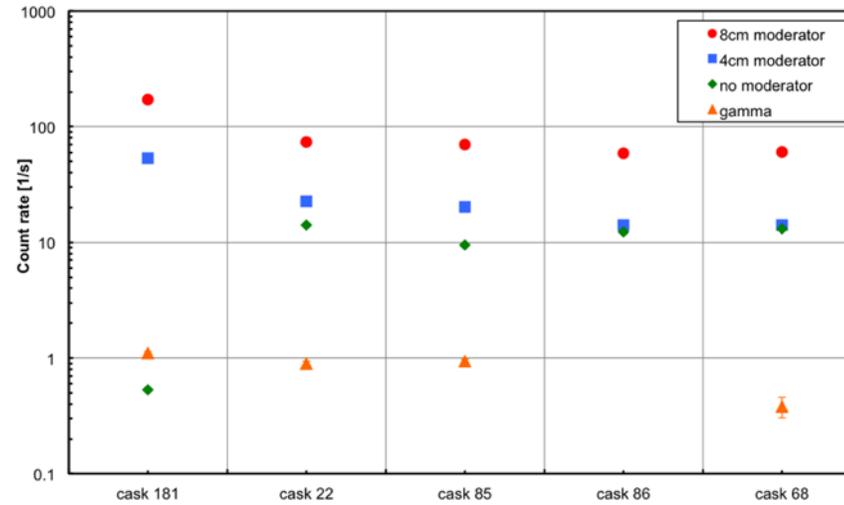
test with spent fuel casks at ZWILAG (CH)

Geant4 simulation and validation of a test setup for spent fuel monitoring

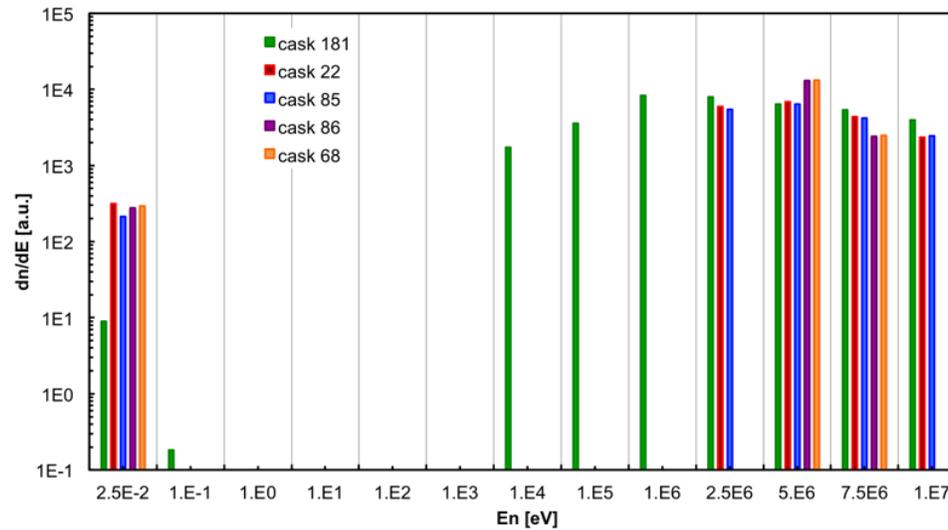


detection efficiency as a function of the initial neutron energy

test with spent fuel casks at ZWILAG (CH)



neutron counting rates  
5 casks tested



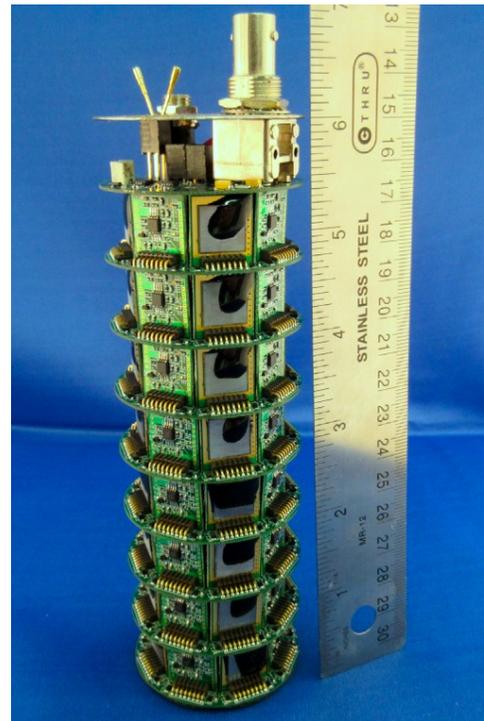
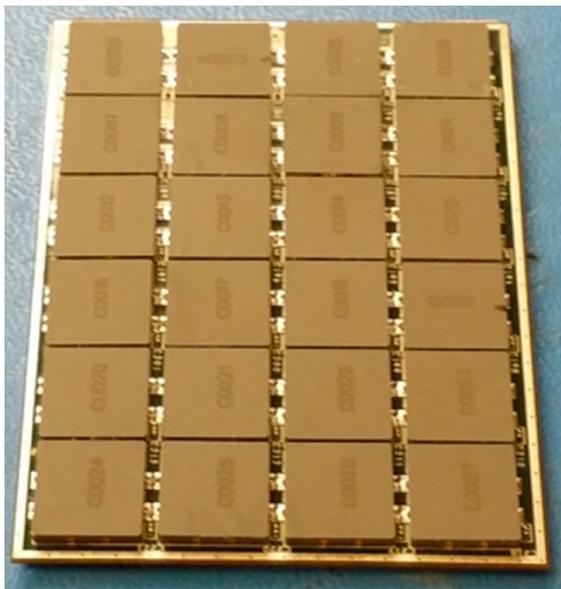
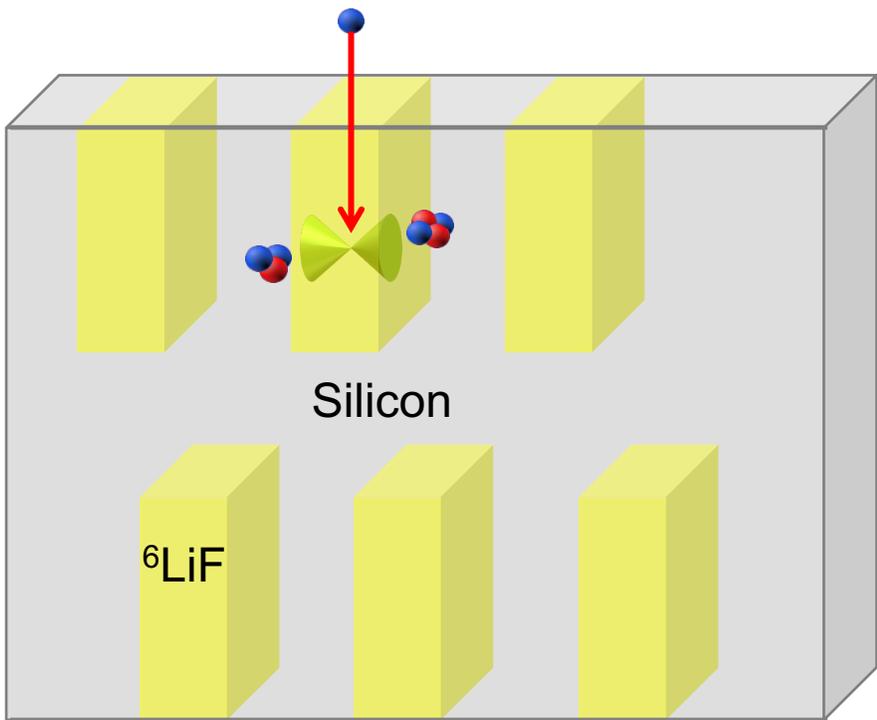
rough reconstructed neutron  
energy spectrum

test in collaboration with ZWILAG



**Double Sided Multi Structured Neutron Detector**

up to >30% detection efficiency, gamma/n  $\sim 10^{-5}$



developed by D. McGregor and collaborators

## a few papers about neutron detection

...but by googling you can also find quite interesting presentations...



- A. Pietropaolo, M. Angelone, et al. Neutron detection techniques from  $\mu\text{eV}$  to GeV, <https://doi.org/10.1016/j.physrep.2020.06.003>
- I. Liu, et al., Sci. China-Phys. Mech. Astron. 66, 232001 (2023), <https://doi.org/10.1007/s11433-022-2021-6>
- Jun-Kai Yang, et al., Nuclear Science and Techniques (2022) 33:164
- T.R. Ochs, et al., Nuclear Inst. and Methods in Physics Research, A 954 (2020) 161696
- T.R. Ochs, et al., Radiation Physics and Chemistry 155 (2019) 164–172
- P. Finocchiaro et al., Nucl. Instr. Meth. A885 (2018) 86–90
- S. Lo Meo et al., Nucl. Instr. Meth. A866 (2017) 48–57
- A.Pappalardo et al., Results in Physics 6 (2016) 12–13
- A.Pappalardo et al., Nucl. Instr. Meth. A810 (2016) 6-13
- L.Cosentino et al., Rev. Sci. Instr. 86 (2015) 073509
- D.Henzlova et al., "Current Status of  $^3\text{He}$  Alternative Technologies for Nuclear Safeguards", prepared for NNSA-DOE and Euratom
- P.Kavrigin et al., Nucl. Instr. Meth. A795 (2015) 88–91
- I.A. Pawełczak, et al., Nuclear Instruments and Methods in Physics Research A 751 (2014) 62–69
- S.M.Carturan et al., EPJPlus 129 (2014) 212
- P.Finocchiaro, Nuclear Physics News, 2014, v24, n3, (2014) 34
- A.Pappalardo et al., Optical Engineering 53(4)047102, April 2014
- M.Barbagallo et al., Rev. Sci. Instrum 84 (2013) 033503
- P.Finocchiaro, in "Radioactive Waste: Sources, Types and Management", Nova Science Publishers, 2012

Thank you

