

MoTiC: a Monolithic Pixel Detector with Timing

S. Burkhalter, L. Caminada, [A. Ebrahimi](#), W. Erdmann,
H-C. Kästli, B. Meier, B. Ristić, T. Rohe, R. Wallny

VERTEX 2023
32nd International Workshop on Vertex Detectors
Sestri Levante - 2023-10-18





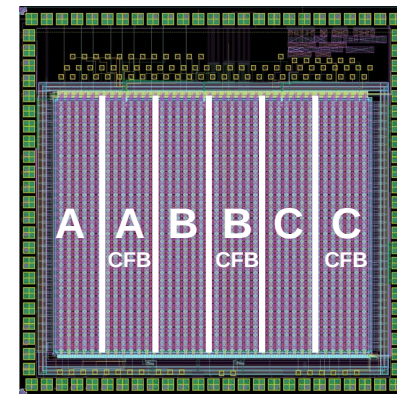
Introduction

- The PSI High Energy Physics group in collaboration with ETHZ has a generic R&D program for DMAPS since 2019
- Different technologies are being evaluated
- Goal: position sensitive particle detectors featuring timing
- Aiming for
 - Spatial resolution $< 10\mu\text{m}$
 - Timing resolution $< 1\text{ns}$
- Possible applications at PSI in-house experiments

MoTiC: Monolithic Timing Chip

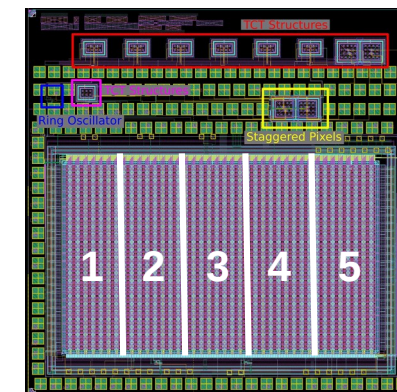
- Modified LFoundry 110nm process
- Full frame readout with external trigger
- In-pixel discriminators
- 1 TDC shared by 4 pixel
- Sensing elements designed by ARCADIA
- Small electrodes with small capacitance
- Back-side processing for guard rings and metal contacts
- Depletion from back-side
- Thickness: 48, 100, 200 μm

Same sensor
6 different amplifiers
80 columns, 64 rows
50 x 50 μm^2



MoTiC A

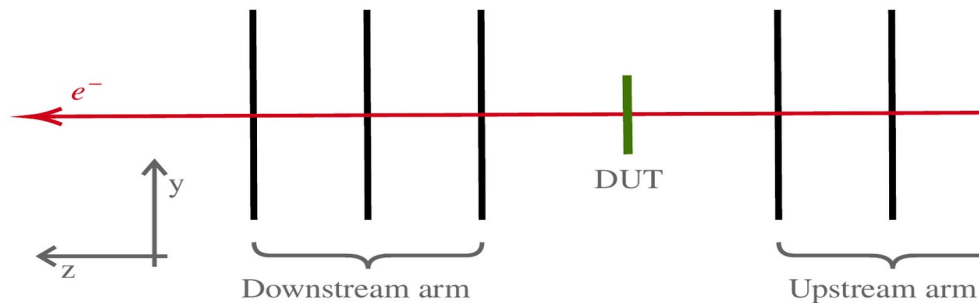
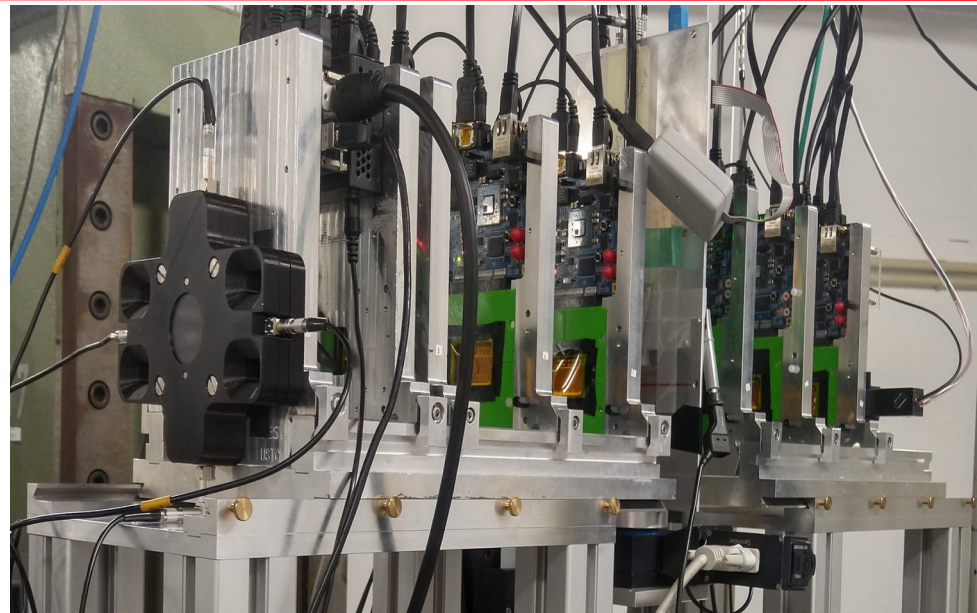
Same amplifier (C)
5 different sensors
80 columns, 48 rows
50 x 50 μm^2



MoTiC B

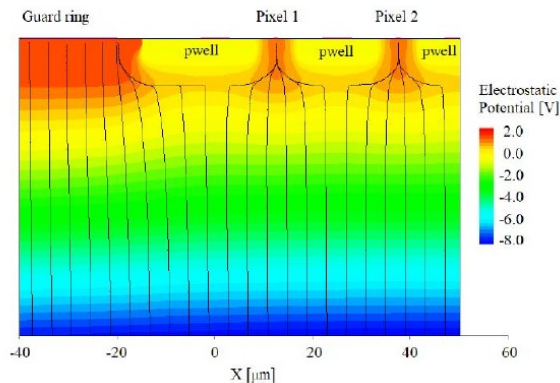
Beam Test at DESY II

- Adenium Telescope
 - 6 planes of Alpid sensors
 - $29.24\mu\text{m} \times 26.88\mu\text{m}$ pixels
 - $50\mu\text{m}$ thick
 - Spatial resolution $< 5\mu\text{m}$
- Non-irradiated samples
- 4GeV electrons
- Room temperature
- Offline Threshold: 8 x RMS
- Analysed using (modified) Corryvreckan
- Some further analysis in Python

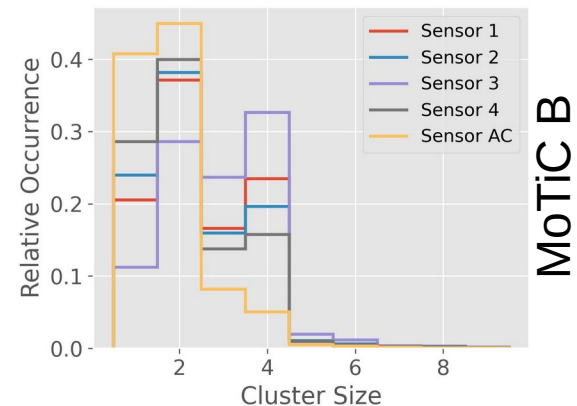
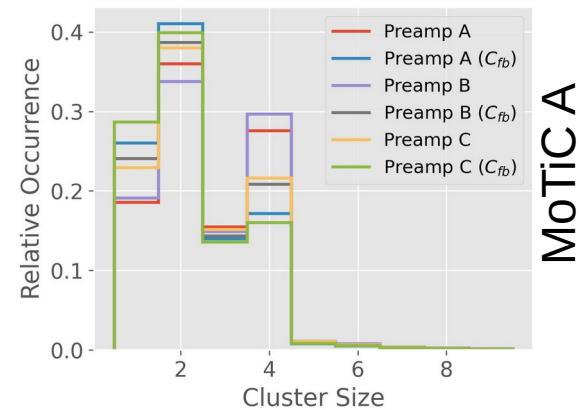


Cluster Size

- Larger than 1 at vertical incidence
 - Also seen in TCT measurements
 - Confirmed by ARCADIA simulations
- Low electric field below the p-wells
 - longer charge collection time
 - higher probability of diffusion
- MoTiC B has relatively low-gain preamplifier
 - many pixels don't reach the threshold
 - smaller cluster size



[10.1109/TED.2020.2985639]

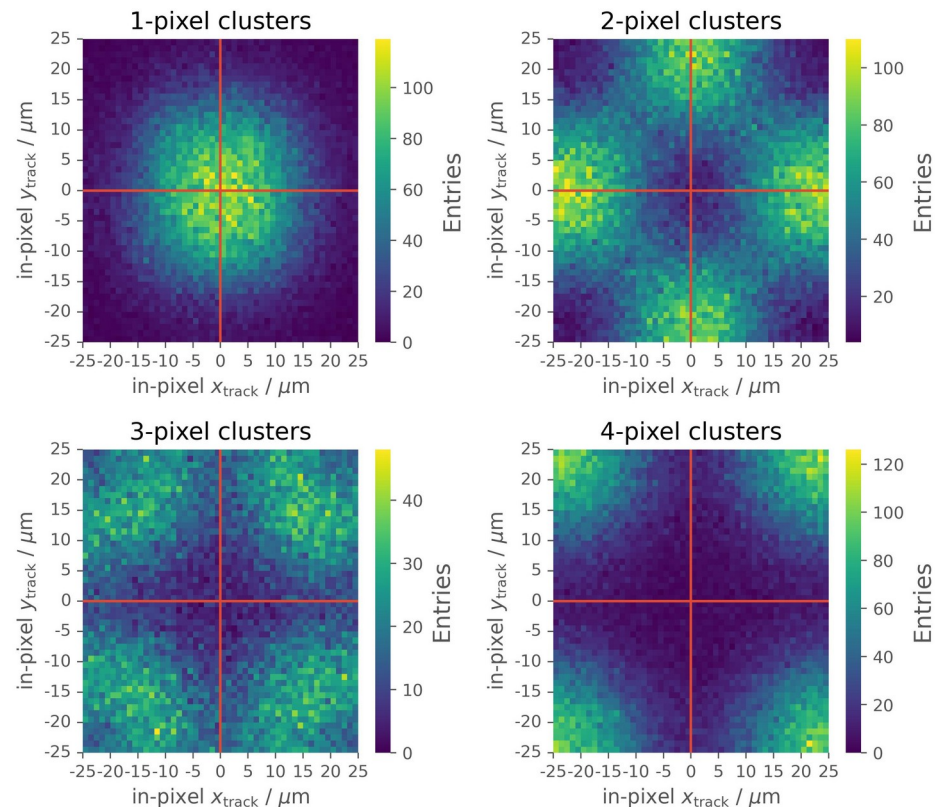


MoTiC A

MoTiC B

Cluster Size

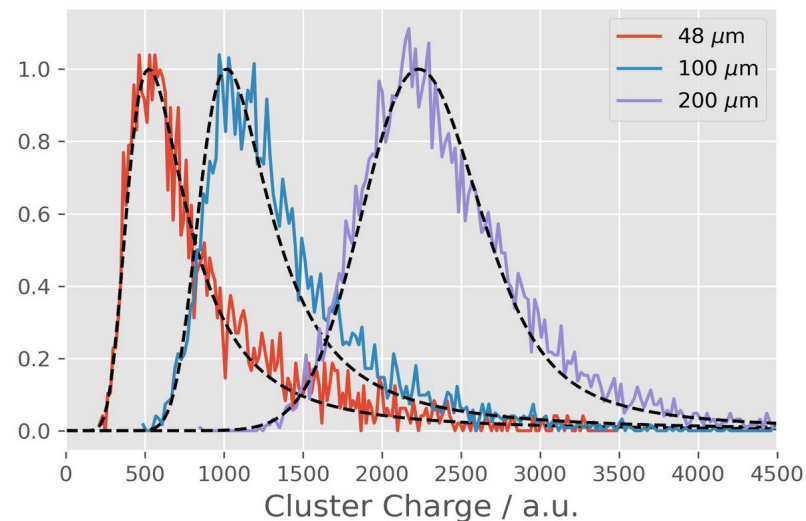
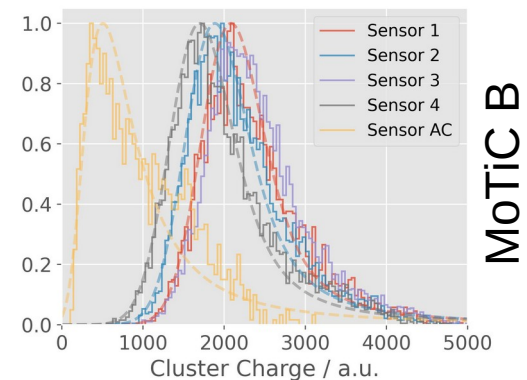
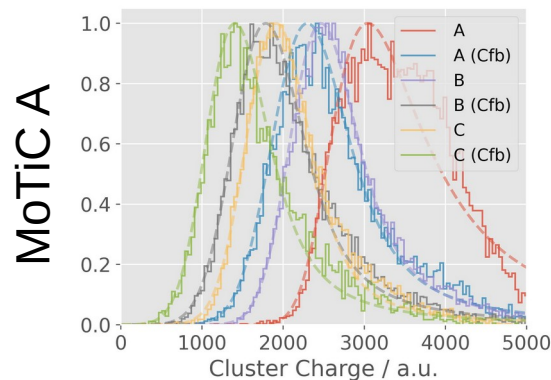
- Larger than 1 at vertical incidence
 - Also seen in TCT measurements
 - Confirmed by ARCADIA simulations
- Low electric field below the p-wells
 - longer charge collection time
 - higher probability of diffusion
- MoTiC B has relatively low-gain preamplifier
 - many pixels don't reach the threshold
 - smaller cluster size



MoTiC A

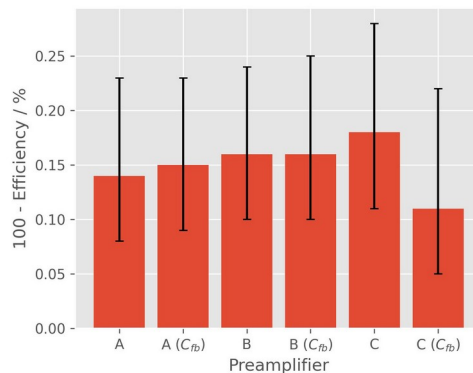
Cluster Charge

- Pulse-height distribution distorted in MoTiC
 - Saturation of high-gain amplifiers
 - Flat response for small amounts of charge
- Only 4-pixel clusters considered
- Amplifiers with additional feedback capacitor have lower pulse heights
- Preamplifier AC has a lower gain by a factor of ~ 3 due to large input capacitance
- Charge scales linearly with thickness
 - Thickness ratios: 1 : 2.08 : 4.17
 - Most probable values: 1 : 1.93 : 4.25

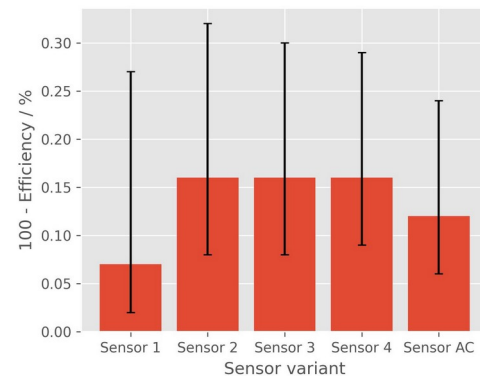
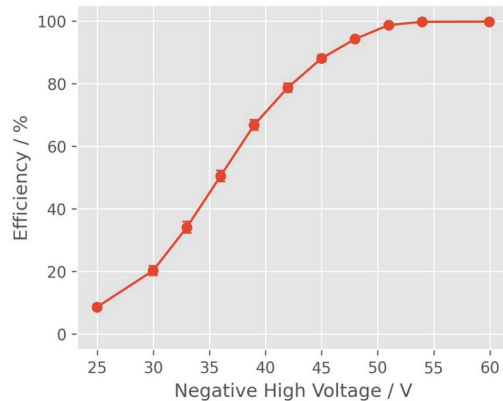


Hit Efficiency

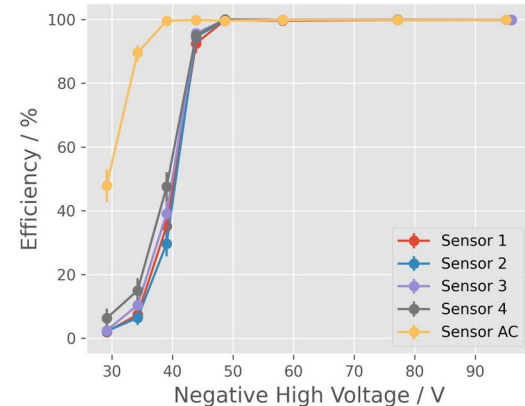
- $\varepsilon = \frac{N_{\text{assoc.clusters}}}{N_{\text{tracks}}}$
- Offline threshold
- Hit efficiency > 99.8%
- MoTiC A
 - 200 μm thick
 - Max. efficiency at $V_{\text{bias}} > \sim 55\text{V}$
- MoTiC B
 - Max. efficiency at $V_{\text{bias}} > \sim 50\text{V}$
 - AC variant efficient at $V_{\text{bias}} > \sim 40\text{V}$



MoTiC A



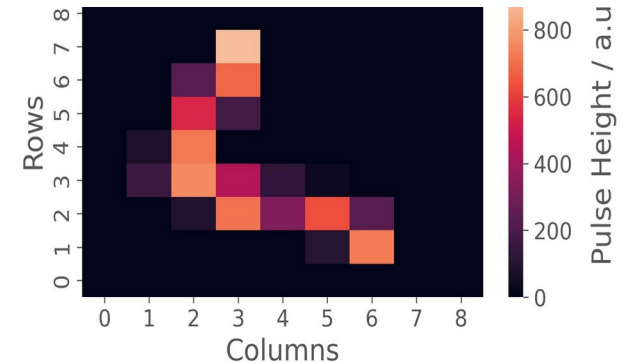
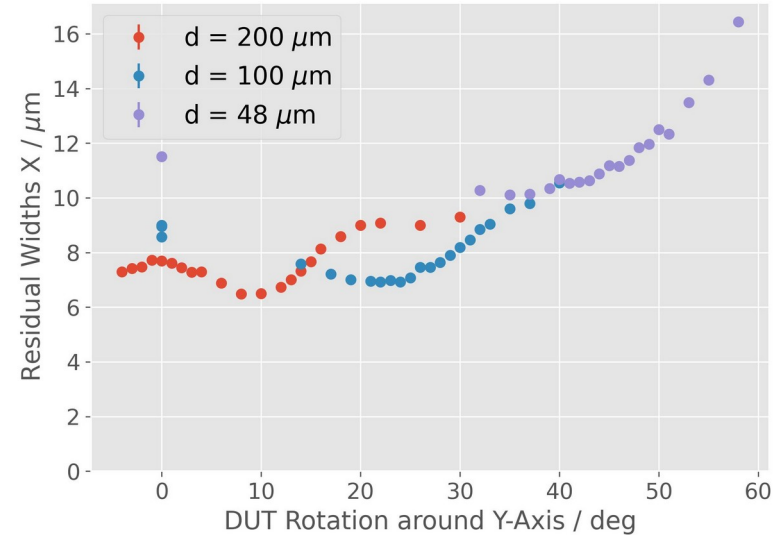
MoTiC B



Spatial Resolution

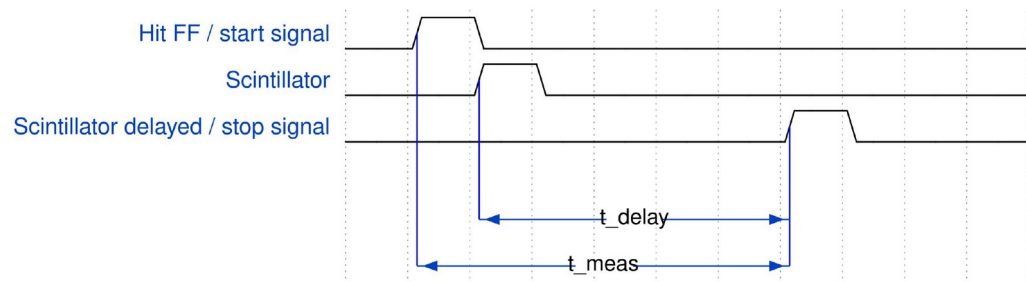
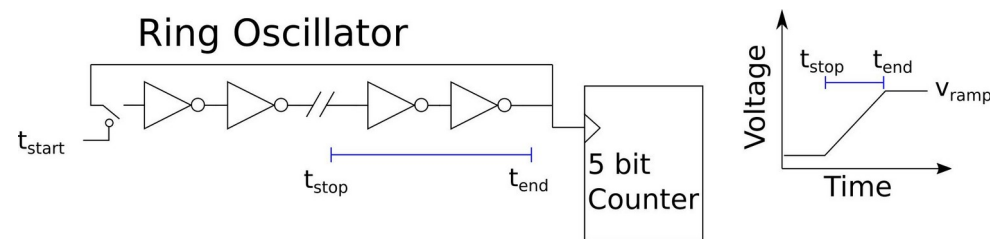
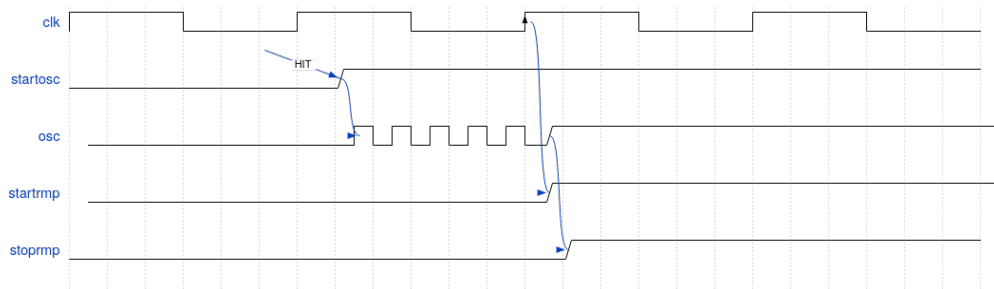
- $\sigma_{hit} = \sqrt{RMS_{trc}^2 - \sigma_{TEL}^2}$
- Center of Gravity
- Truncated RMS of DUT residuals
 - Discard values outside ± 6 RMS
- Resolution at vertical incidence better than resolution of binary readout ($14.4\mu\text{m}$)
- Optimal angle differs from $\arctan(\text{pitch}/\text{thickness})$
- Best resolution: **$4.8\mu\text{m}$** for the $200\mu\text{m}$ thick sensor

Type	$t / \mu\text{m}$	Angle / deg	$\sigma_{residual} / \mu\text{m}$	$\sigma_{tel} / \mu\text{m}$	$\sigma_{DUT} / \mu\text{m}$
MoTiCv1 A	200	0	7.7 ± 0.1	4.4 ± 0.5	6.3 ± 0.4
MoTiCv1 A	200	8	6.5 ± 0.1	4.4 ± 0.5	4.8 ± 0.5
MoTiCv1 A	100	0	9.0 ± 0.1	4.4 ± 0.5	7.9 ± 0.3
MoTiCv1 A	100	21	6.9 ± 0.1	4.4 ± 0.5	5.3 ± 0.4
MoTiCv1 A	48	0	11.5 ± 0.1	5.0 ± 0.5	10.4 ± 0.3
MoTiCv1 A	48	37	10.1 ± 0.1	5.0 ± 0.5	8.8 ± 0.3

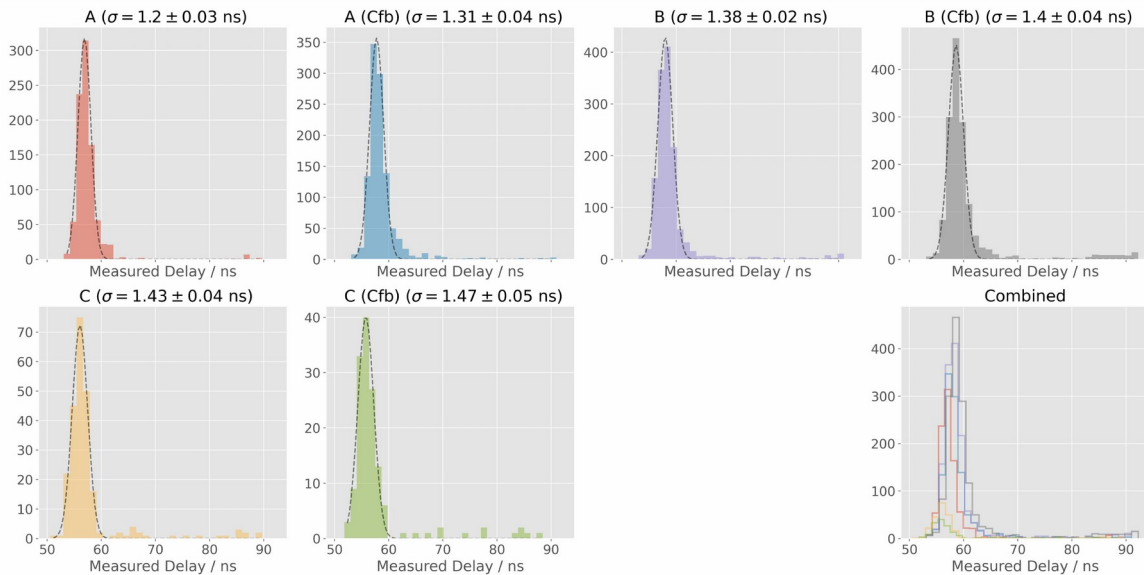


Time Measurements - ATDC

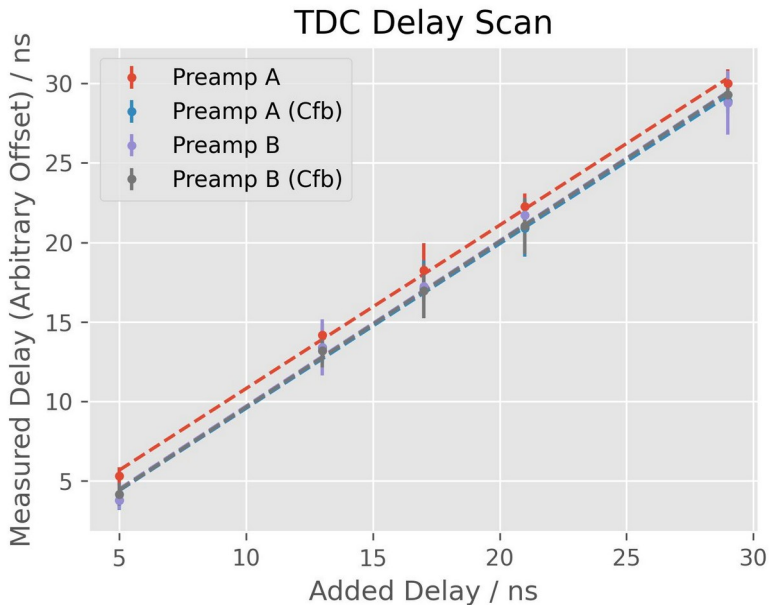
- Every 4 pixels share a TDC
- $t_{TDC} = (cnt_{OSC} \times \tau_{OSC}) - t_{ramp}$
- Timing resolution
 - 10 ps test structure
 - 40 ps in pixel
- No clock at test beam
- Hit FF used as start
- Signal from a dedicated fast trigger system used as stop
 - Coincidence of 2 dual readout scintillators
 - Jitter less than 200ps



Time Measurements



Preamplifier	Time resolution / ns
A	1.20 ± 0.03
A (C_{fb})	1.31 ± 0.04
B	1.38 ± 0.02
B (C_{fb})	1.4 ± 0.04
C	1.43 ± 0.04
C (C_{fb})	1.47 ± 0.05

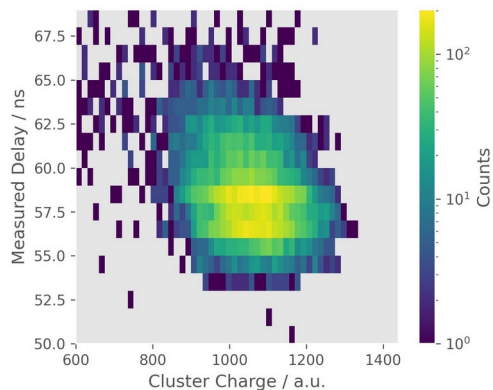


Preamplifier	Slope / ns/ns
A	1.04 ± 0.02
A (C_{fb})	1.04 ± 0.03
B	1.04 ± 0.04
B (C_{fb})	1.04 ± 0.02

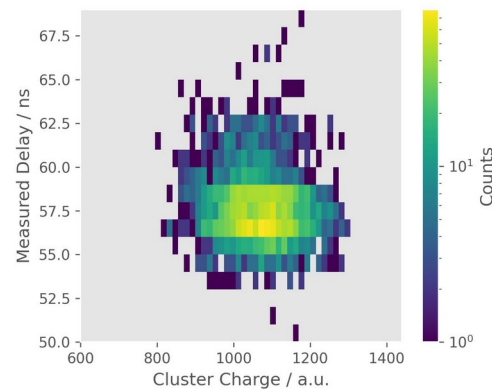
Drift Time Measurements

- MoTiC A
- 1-pixel clusters
- Consider only a radius of $10\mu\text{m}$
→ no timewalk
- Pulse height > 800 ADC
- $\sim 5\text{ns}$ drift time from corners
- Compatible with ARCADIA simulations and measurements

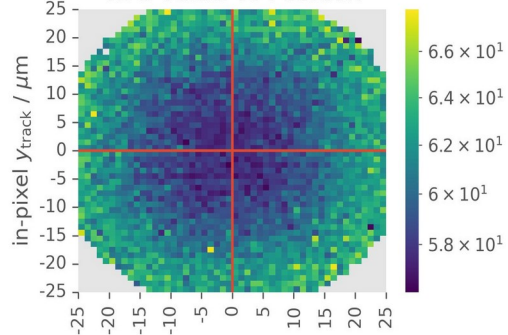
All Hits



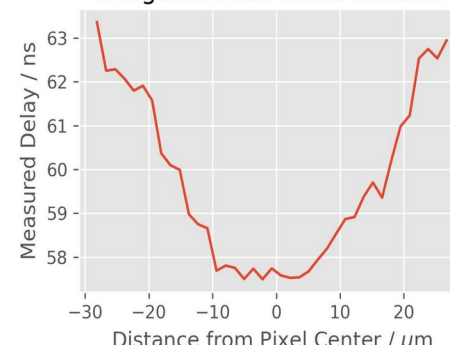
Central Hits



TDC Value vs Position



Diagonal Pixel Cross Section



Summary

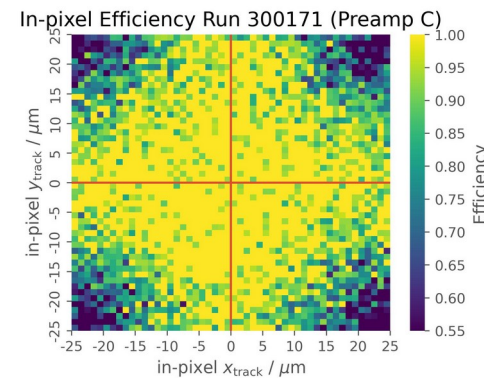
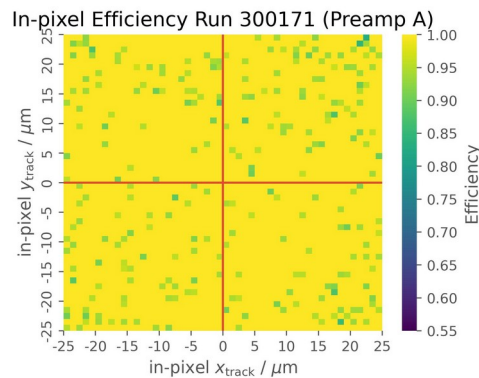
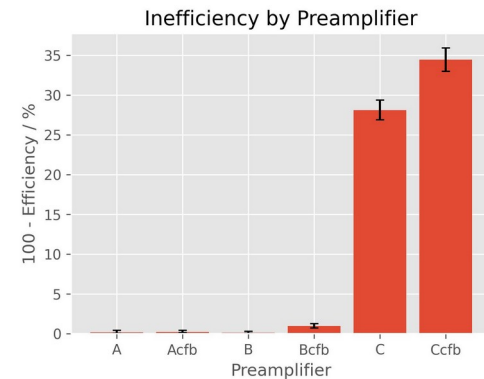
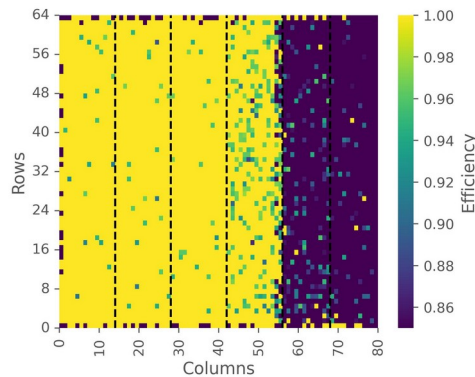
- A DMAPS prototype chip using modified LFoundry 110nm process has been developed
- Comprises different amplifier and sensor designs
- Characterized using particle beams
 - Hit efficiency $> 99.8\%$
 - Spatial resolution $< 5\mu\text{m}$
 - Coarse timing resolution $< 1.2\text{ns}$



Backup Slides

Hit In/Efficiencies – Online Threshold

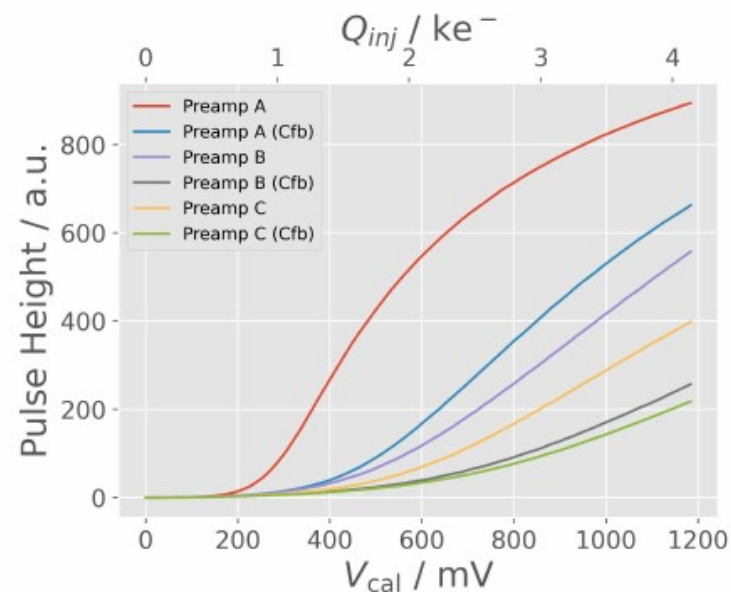
- Online threshold
- Readout can trigger comparator
- Varying gain leads in different effective threshold
- Results in much higher inefficiency in preamplifier C
- Efficiencies:
 - A, A(Cfb) and B > 99.7%
 - B(Cfb) > 99%



Pulse Height / Online Threshold

Table 6.1.: Thresholds applied in runs with online threshold. The thresholds in terms of V_{cal} and an approximate conversion to electrons are also shown.

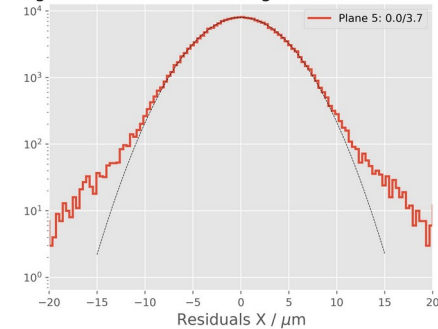
Preamplifier	Threshold / mV	V_{cal}	Threshold / mV	Threshold / e^-
A	804		530	1800
A (Cfb)	804		904	3100
B	785		704	2400
B (Cfb)	785		1118	3900
C	757		>1200	>4100
C (Cfb)	757		>1200	>4100



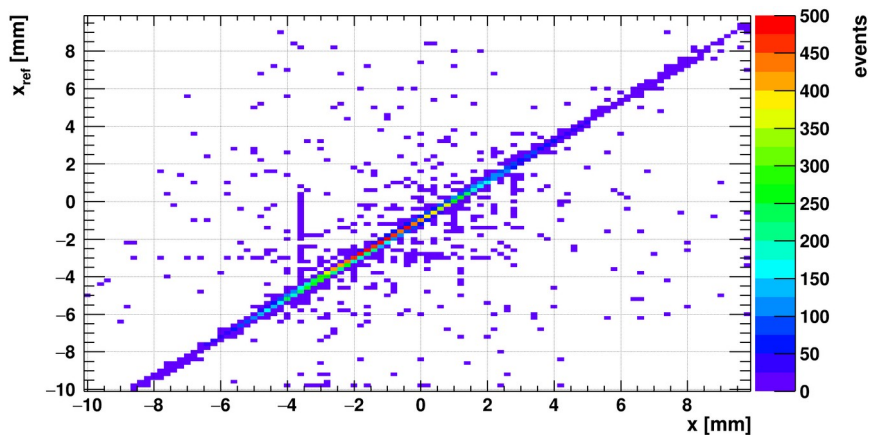
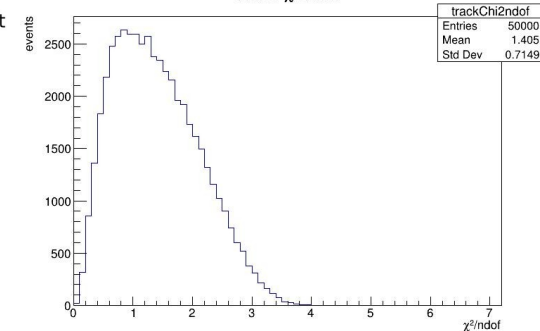
Telescope Alignment

- Using General Broken Lines (GBL)
- Iterative with χ^2 and spatial cut down to pixel pitch
- Tails from delta electrons
- Z-position measured with hand, optimized by scan

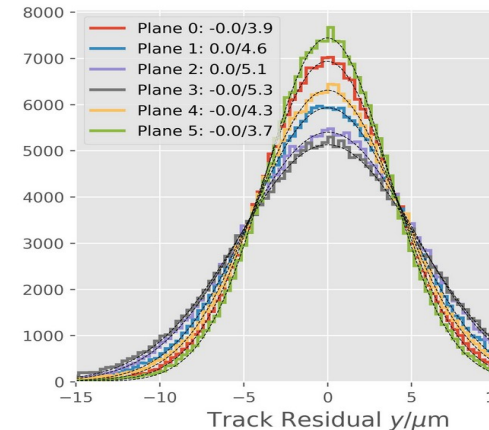
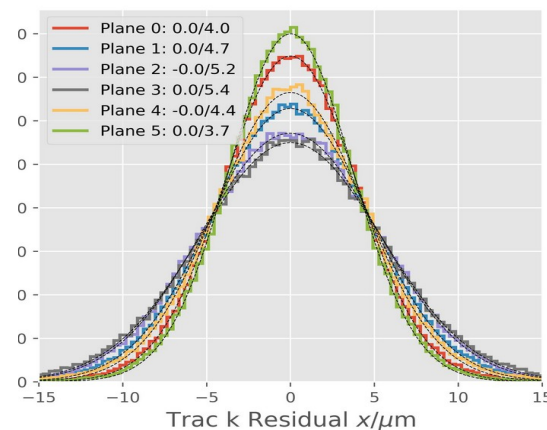
Logarithmic Residual Histogram and Gaussian Fit



Track χ^2 /ndof

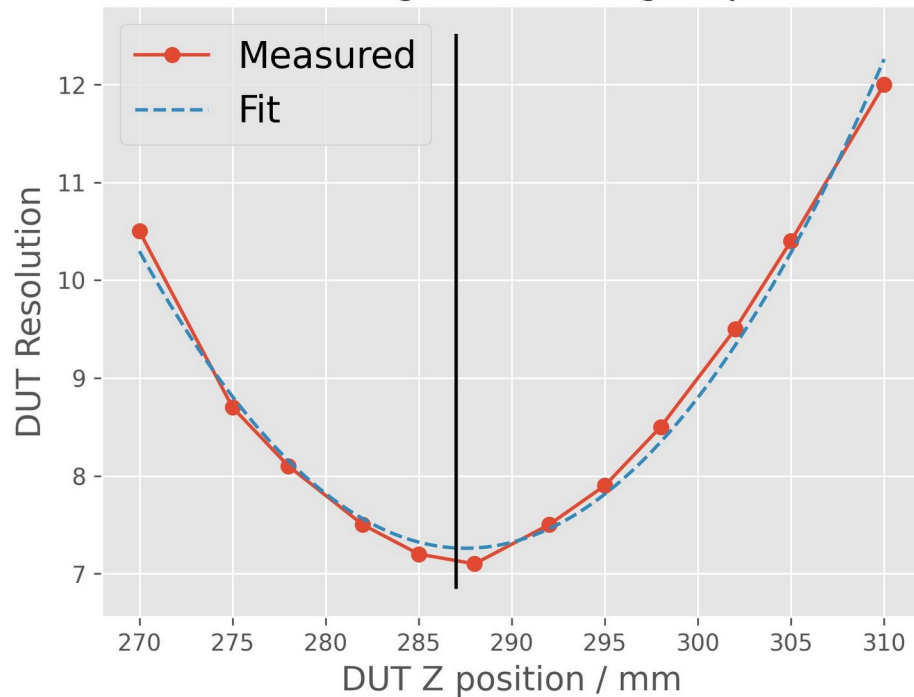


Telescope Alignment Rungroup 14
Plane n: Mean/Standard Deviation , Number of tracks: 214180



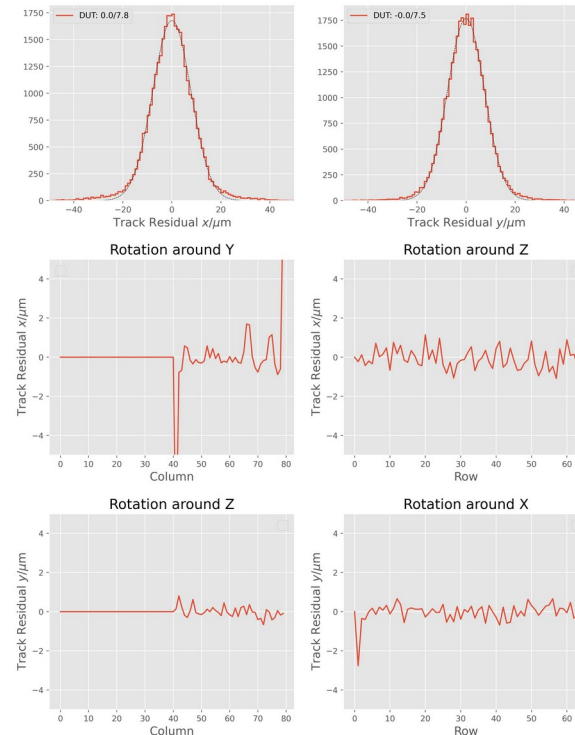
DUT Alignment

DUT Z Alignment Rungroup 12



DUT Alignment Run 200233

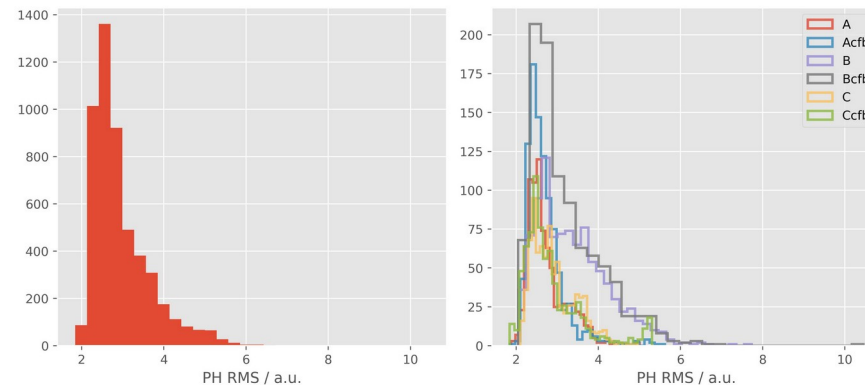
Mean/StdDev of 95% , Number of tracks: 34083



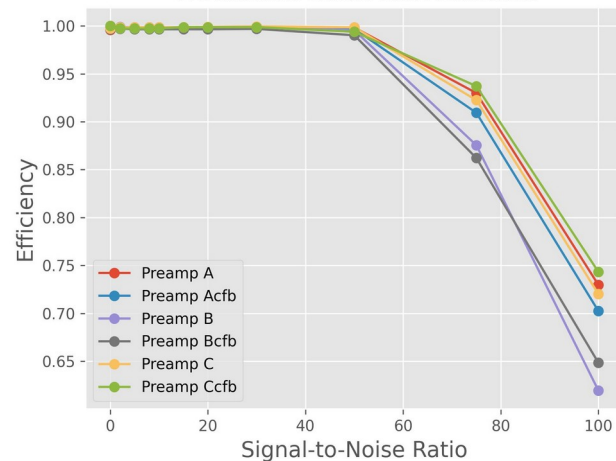
DUT Hit Discrimination

- Online threshold has to be high due to problem during readout
- Used offline threshold
- All the pixels are read for each trigger
- Pedestal calculated for each pixel
- 8 x RMS offline threshold, calculated per pixel
- A few hundred electrons

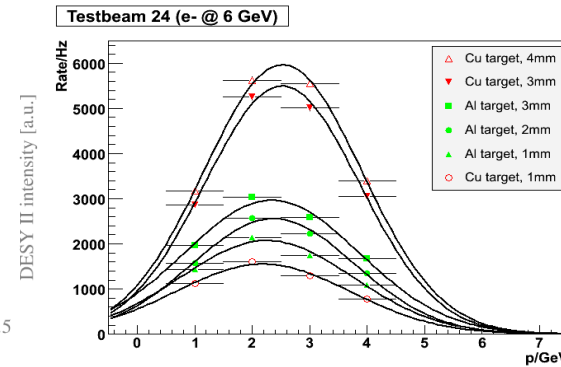
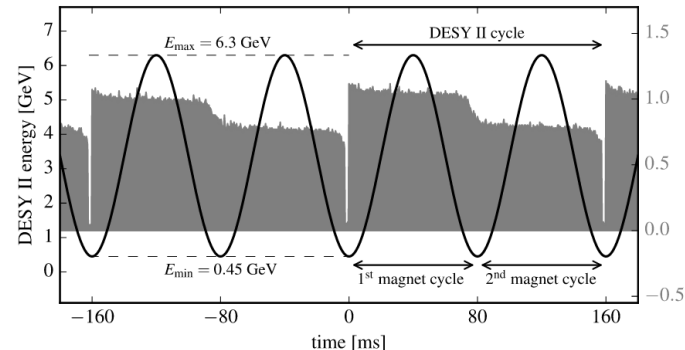
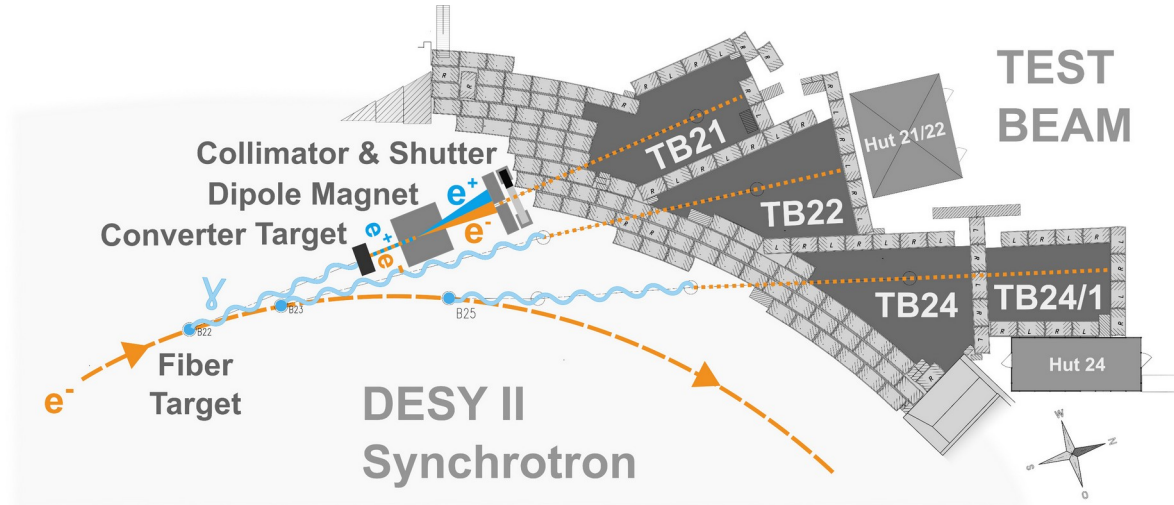
Pedestal RMS Run 300100



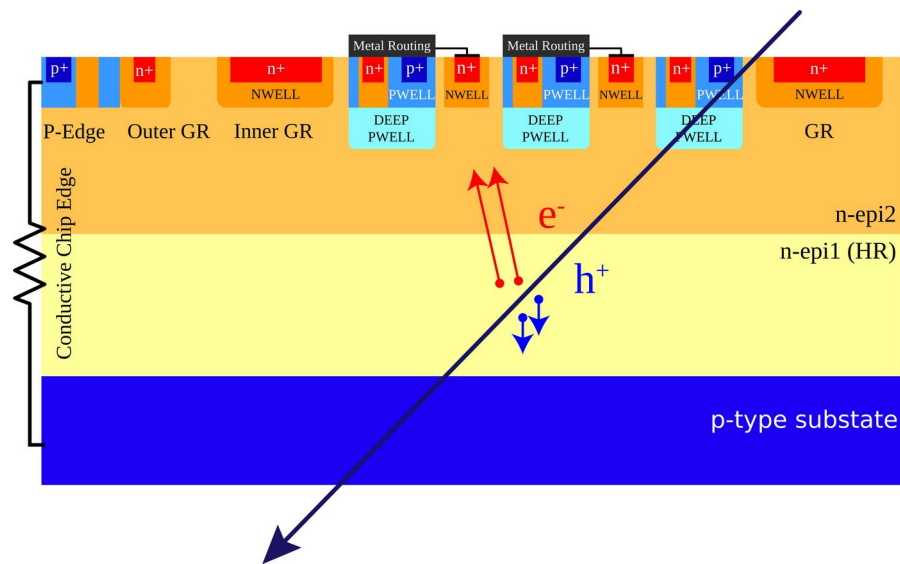
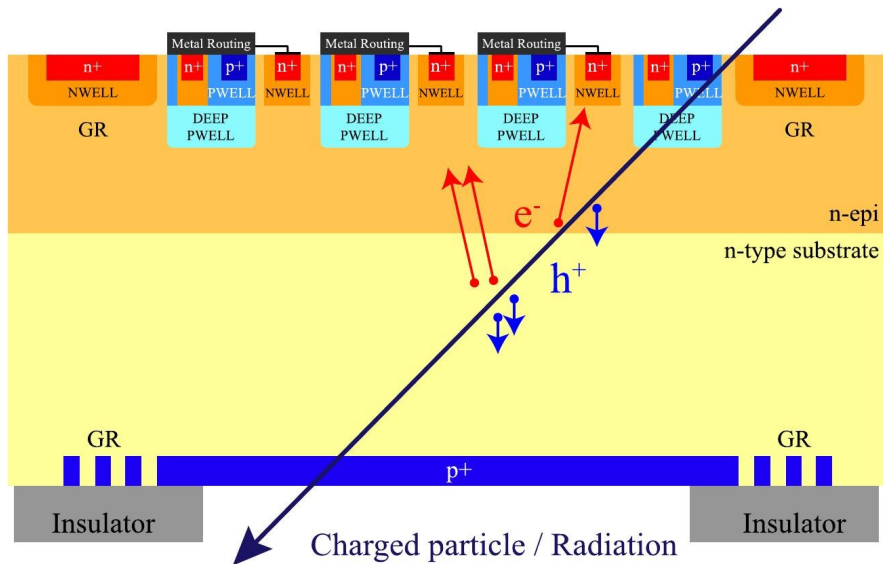
Threshold Scan Run 300128



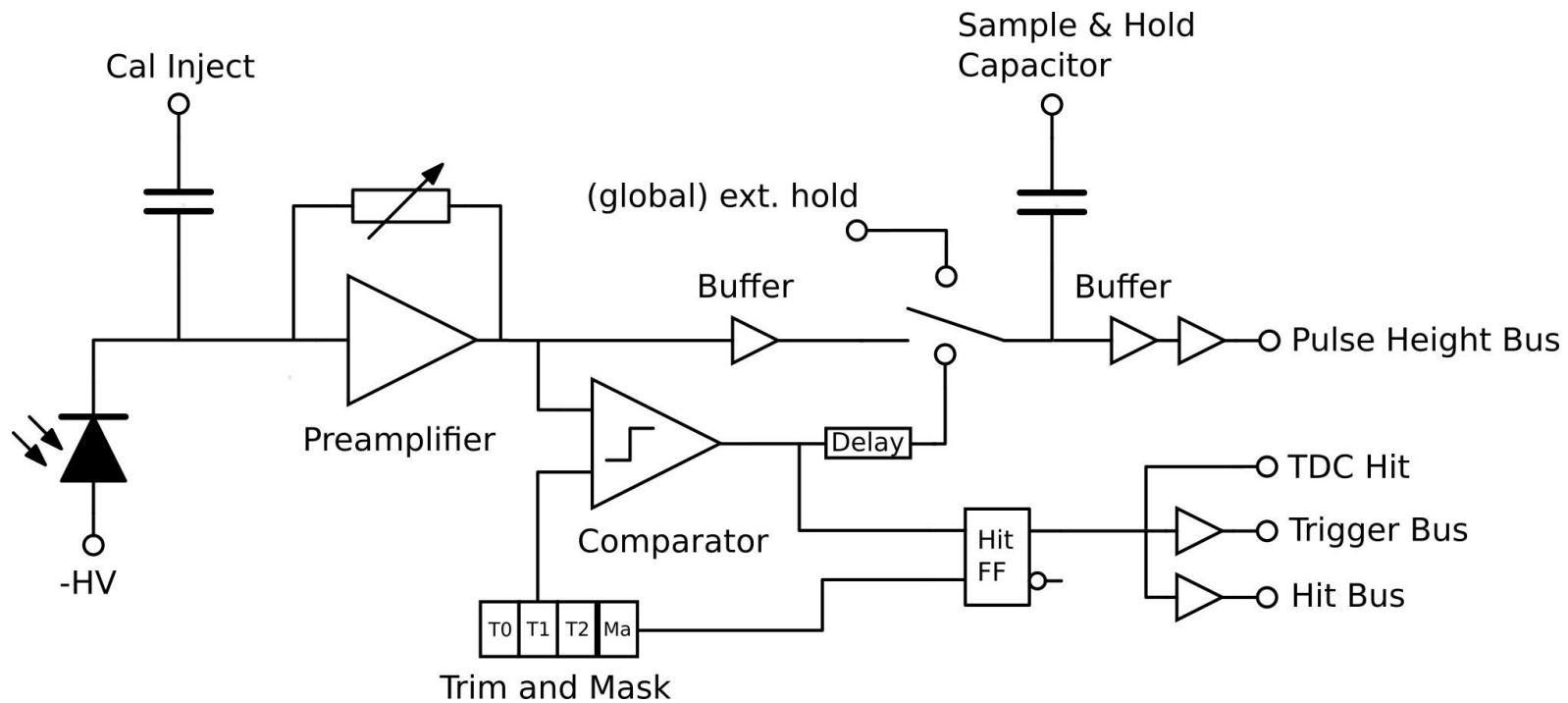
- Electron / positron beam
- Circumference: 292.8 m
- Energy cycle: 12.5 Hz (50 Hz /4)
- Revolution frequency: 1 MHz
- Bunch length: 30 ps
- Energy: 1 to 6 GeV
- Divergence: 1 mrad
- Primary particles hit a carbon fiber, generates bremsstrahlung photons
- A metallic target converts the photons to electrons/positrons
- Magnet current selects the beam momentum



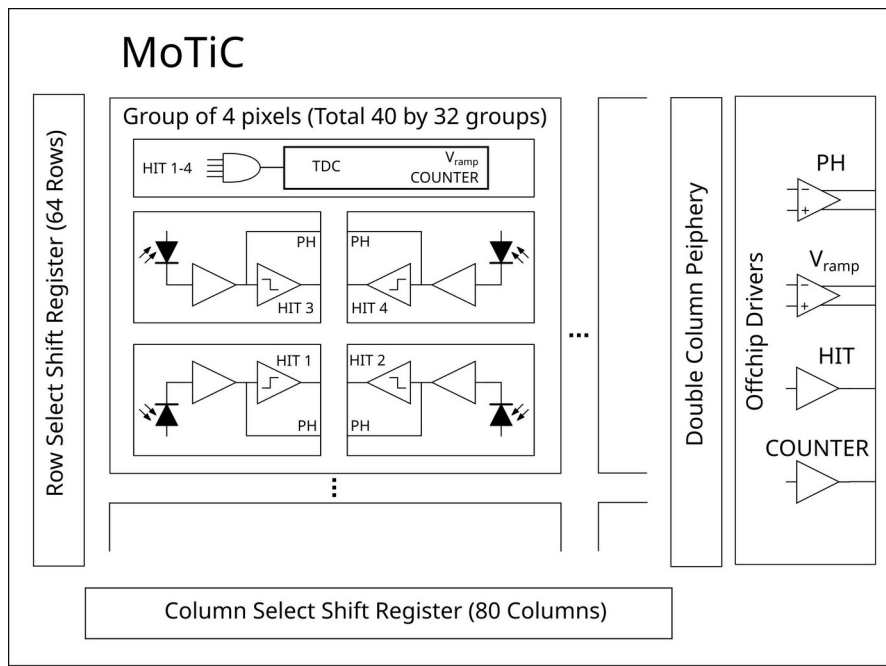
LF110 Process Overview



Pixel Schematic



MoTiC A Overview



Preamplifier Schematics

