

# Development of HPK Capacitive-Coupled LGAD (AC-LGAD) detectors

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32nd International Workshop on Vertex Detector  
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# Detectors with high timing resolution

Future high energy physics experiments

- Higher Energy
- Higher luminosity

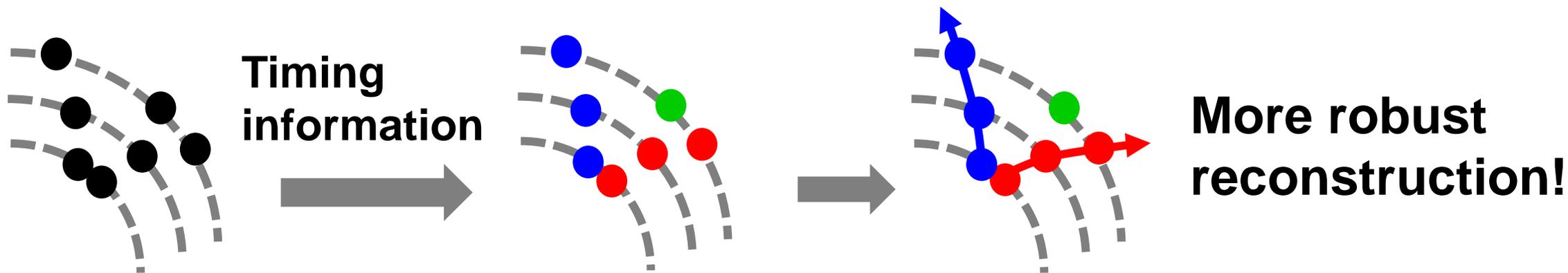
➔ **Event pile-up will be an issue**

- 140pileup@HL-LHC
- 1500pileup@FCC-hh

⬇ **Solution**

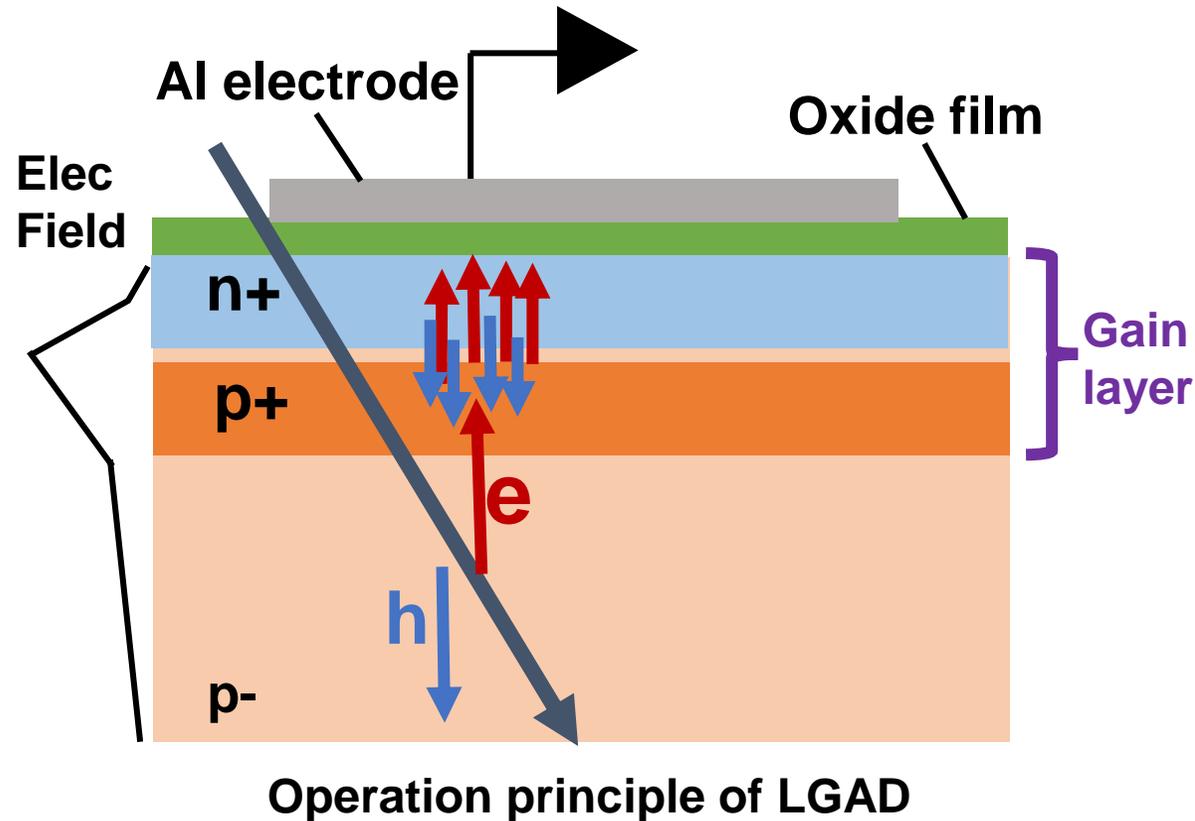
Detector with...

- Good spatial resolution
- **Good timing resolution**



# LGAD technology

## ● Low-Gain-Avalanche-Diode



p+ implantation below the n+ implantation to make gain layer

Local high electric field in p+ layer develops avalanche

Large amount of e/h pairs are created per initial electron

Creation of large signal in the vicinity

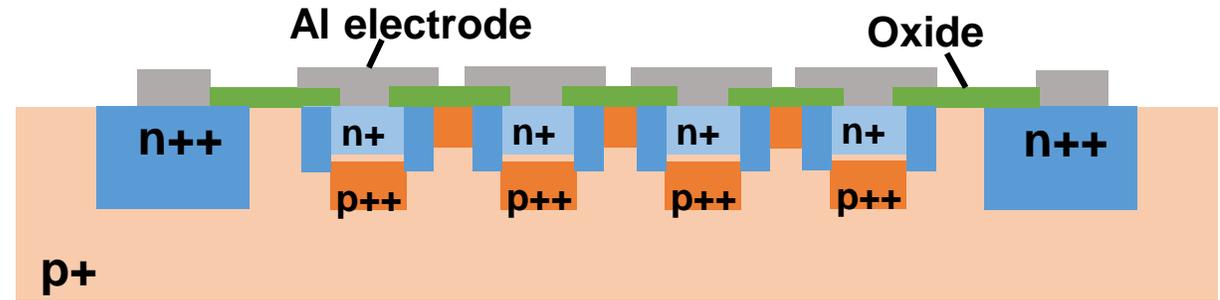
Good timing resolution

# AC-LGAD detector

## ● DC-LGAD

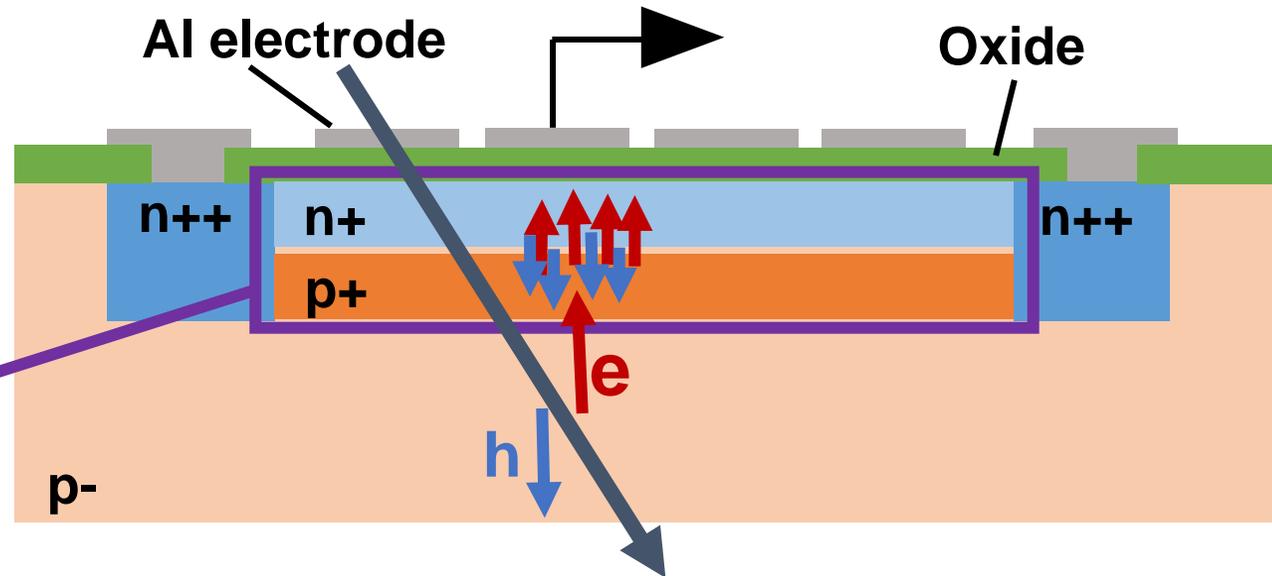
- Each electrode has individual gain layer
- With Junction Termination Extension and p-stop

➔ Low fill factor



## ● AC-LGAD

Uniform gain layer under segmented electrodes



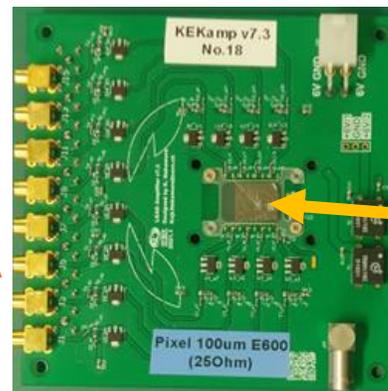
AC-LGAD detector has been successfully developed down to 100um pitch pixel detector with 100% fill factor

[arxiv:2305.12355](https://arxiv.org/abs/2305.12355)

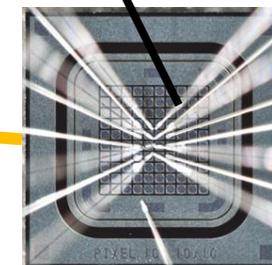
# Measurement setup

- **Sensors on amplifier board**

- Wire-bonded sensor electrodes to amp inputs
- Each amp channel employs two-stage fast charge sensitive amp IC
- 16 channels available for one board



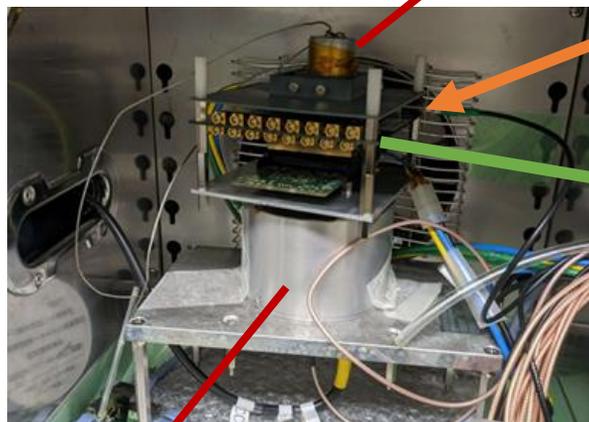
Wire bonding



LGAD Sensor

- **Beta-ray**

<sup>90</sup>Sr



MCX cable



MCP-PMT 240  
as timing reference

- Electron from <sup>90</sup>Sr beta decay
- In the bath to keep the temperature

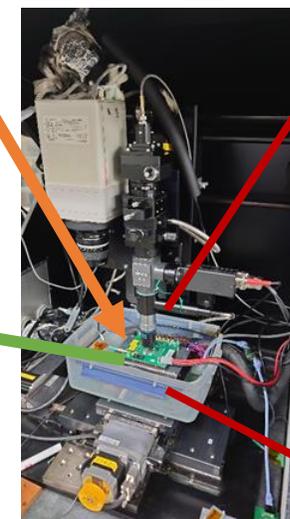
DAQ system



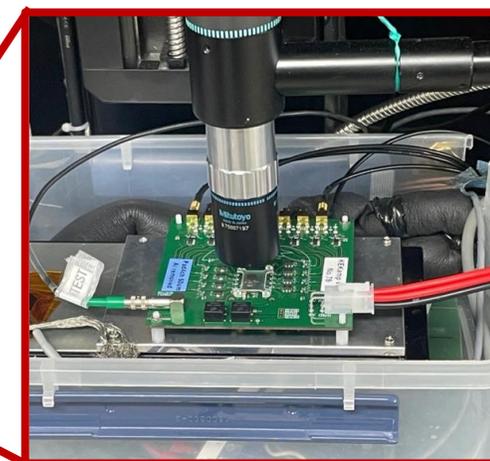
LeCroy Waverunner 8000

- 350MHz – 2GHz
- 10GS/s
- 8ch

- **IR laser**



MCX cable



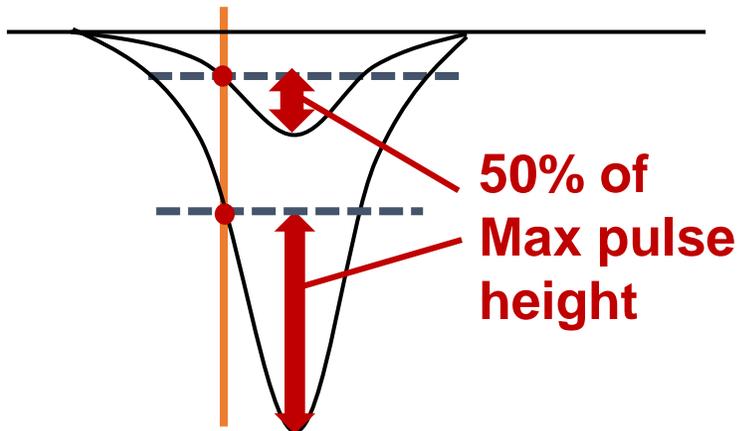
- Infra red laser (1065nm)
- Laser size  $\sigma \sim 1\mu\text{m}$
- Inject through slit made in the sensor

# Timing resolution

$$\sigma_t^2 = \sigma_{tw}^2 + \sigma_j^2 + \sigma_L^2$$

## Time walk

- ➔ Minimize contribution by adopting constant fraction
- Use a fraction of pulse height max instead of a fixed threshold



## Jitter

$$\sigma_j = \frac{\sigma_n}{\left| \frac{dV}{dt} \right|} = \frac{\sigma_n}{\left| \frac{S}{t_r} \right|} = \frac{t_r}{\left| \frac{S}{\sigma_n} \right|}$$

$\sigma_n$  : noise sigma ,  $t_r$  : rise time  
 $S$  : signal size

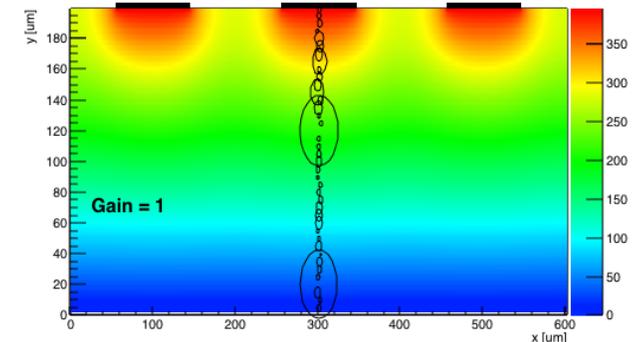
**Big** signal size is important to reduce jitter effect

+ the smaller noise as well

- ➔ Determine the best bias voltage

## Landau noise

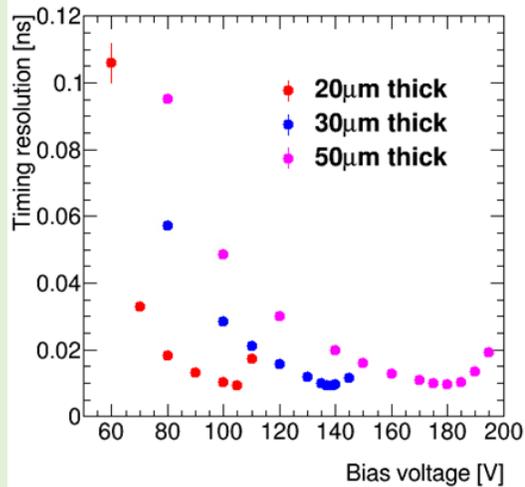
- Non uniform energy deposition of MIP
- ➔ **Thinner** sensors should reduce this effect
- Laser measurement results do not include this effect



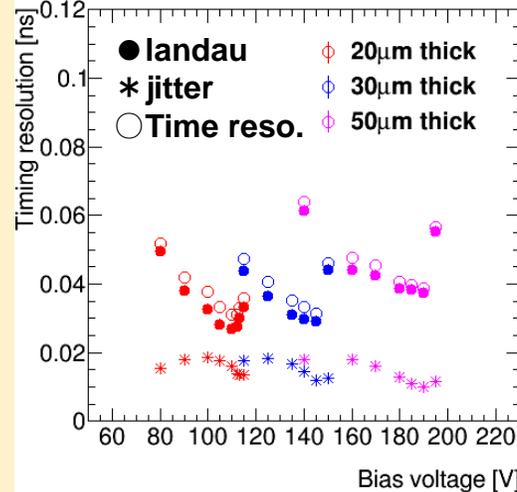
# Timing resolution results

## ● Laboratory measurement

IR laser  $\sigma_t^2 = \sigma_{tw}^2 + \sigma_j^2 + \sigma_L^2$



Beta  $\sigma_t^2 = \sigma_{tw}^2 + \sigma_j^2 + \sigma_L^2$



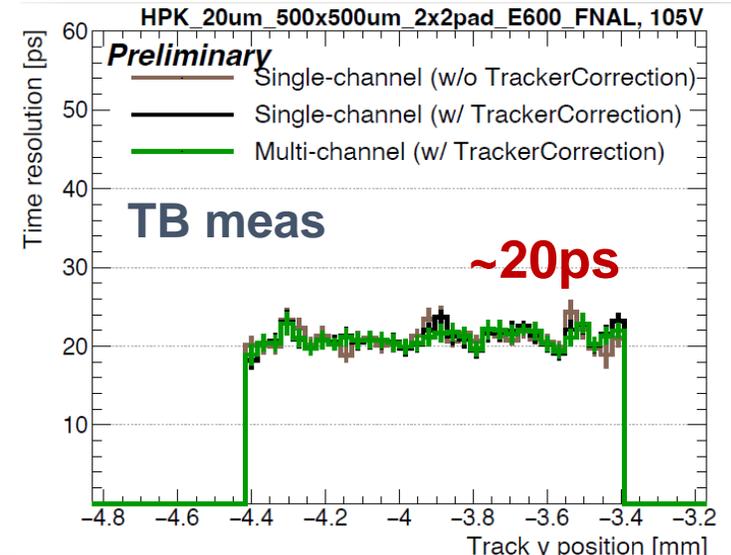
Lab meas	50um	30um	20um
Timing resolution	38.8ps	31.5ps	<b>31.2ps</b>
Jitter	9.8ps	11.8ps	15.9ps
Landau noise	37.5ps	29.2ps	26.8ps

Thinner samples have better timing resolution due to landau noise

## ● Beam test measurement

- 2x2 pad with 500um square electrodes
- Injected 120GeV Proton beam at FTBF

Uniform timing resolution over the detector has been observed



# Radiation damage on LGAD

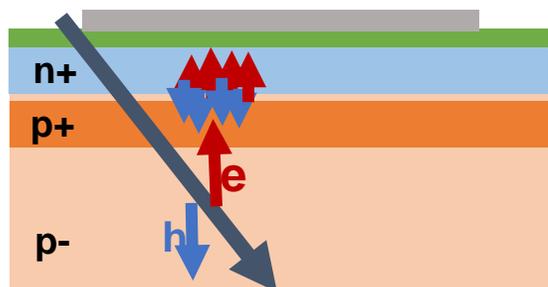
## Future high energy physics experiments

- Higher Energy
  - Higher luminosity
- Detectors will be exposed to large amount of radiation
- e.g. Inner trackers in HL-LHC ATLAS at 4000fb<sup>-1</sup>

$$2 \times 10^{16} n_{eq}/cm^2$$

10MGy

- Acceptor removal - One of the major effects of radiation damage of LGAD
- **Acceptor doping** concentration in gain layer is reduced by radiation damage



Shallow dope

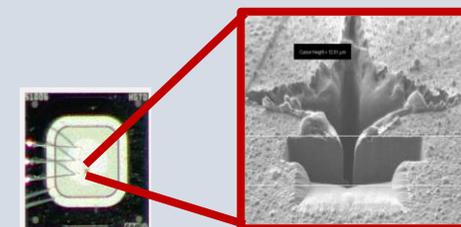
Radiation damage

Defect complexities

→ need to apply **higher bias voltage**

## Single Event Burnout

- For bias voltage with average E-field of >12V/um, a large energy deposit happens to create a crater
- Our sensors are 50um → upper limit is **600V**



# Ideas to improve radiation hardness

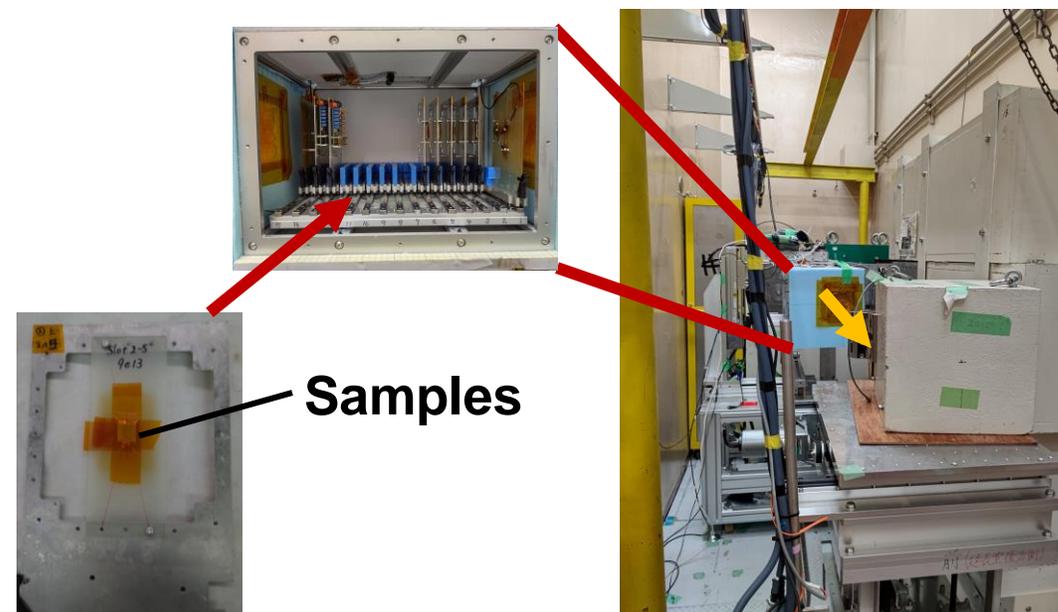
- Need to reduce the bias voltage after the irradiation  
➔ need to reduce the effect of acceptor removal



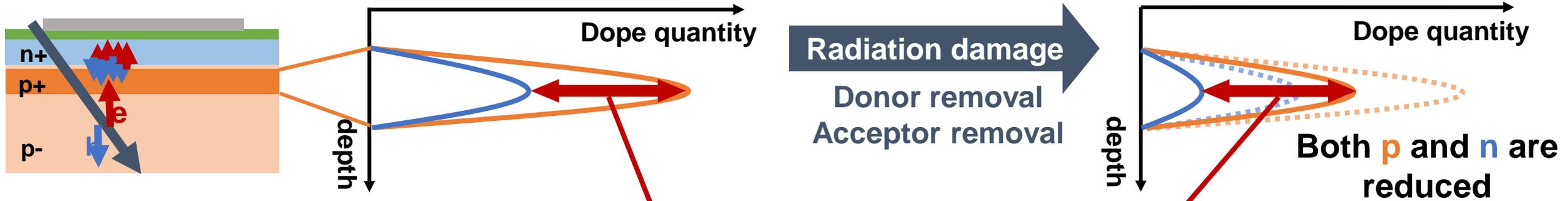
Compensation

Partially-Activated-Boron

- Made samples ➔ Irradiation test ➔ IV & Signal measurement
- Irradiation test
  - CYRIC at Tohoku University
  - 70MeV proton beam at 7nA~1600nA
  - Temperature was set to -15°C
  - Uniform scanning over the sensors
  - $7 \times 10^{15}$ ,  $3 \times 10^{15}$ ,  $6 \times 10^{14}$ ,  
 $8 \times 10^{13}$   $n_{eq}/cm^2$

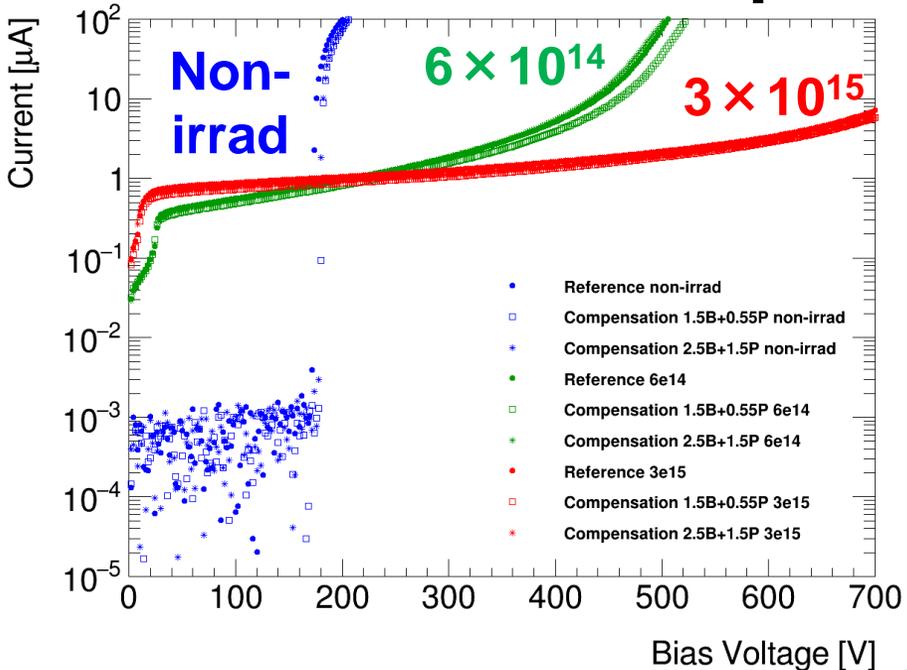


# Compensation(I)



Amount of **effective p+** may not reduce if **donor** removal is fast enough

## ● Result of first samples



## - Tested samples

	p+ Boron	n+ Phosphorous	effective p+
2.5B+1.5P	2.5a	1.5a	a
1.5B+0.55P	1.5a	0.55a	0.95a
Reference	a	0	a

## - IV curves are overlapped with reference sample

No significant improvement has been observed

# Compensation(II)

- Higher dope concentration will help suppressing acceptor removal effect
  - Reduce the **reduction factor** of acceptor

Reduce the **reduction factor** of acceptor  $N_A(\emptyset) = N_A(0) \cdot e^{-C_A \emptyset}$

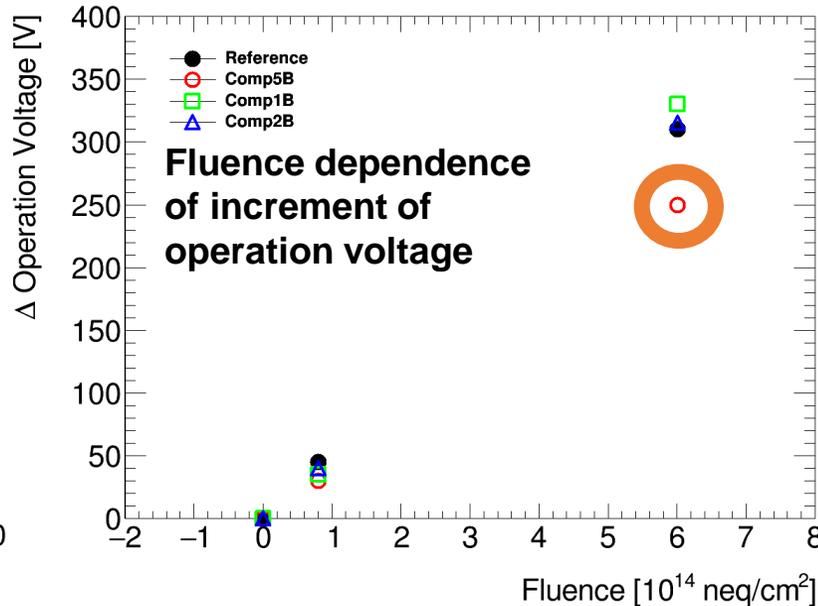
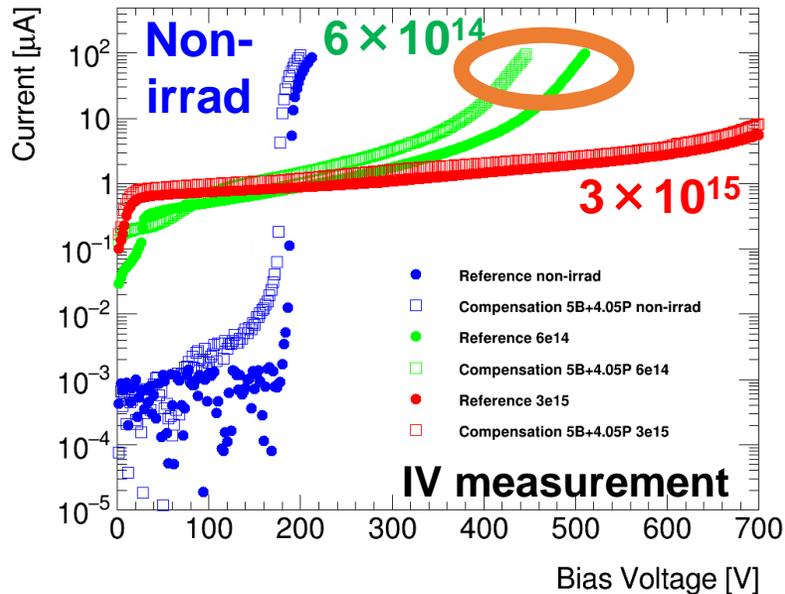
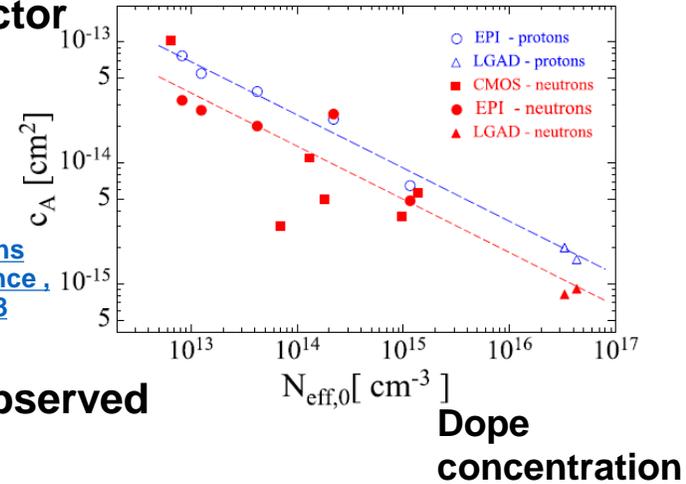
- Result of higher dope concentration samples

	p+ Boron	n+ Phosphorous	effective p+
10B+9.2P	10a	9.2a	0.8a
5B+4.05P	5a	4.05a	0.95a
Reference	a	0	a

➔ No signal have been observed

Reduction factor of acceptor

IEEE Transactions on Nuclear Science, 65, Issue: 8, 2018



- Signal measured using  $^{90}\text{Sr}$   $\beta$
- Operation voltage is defined as the voltage with the largest S/N

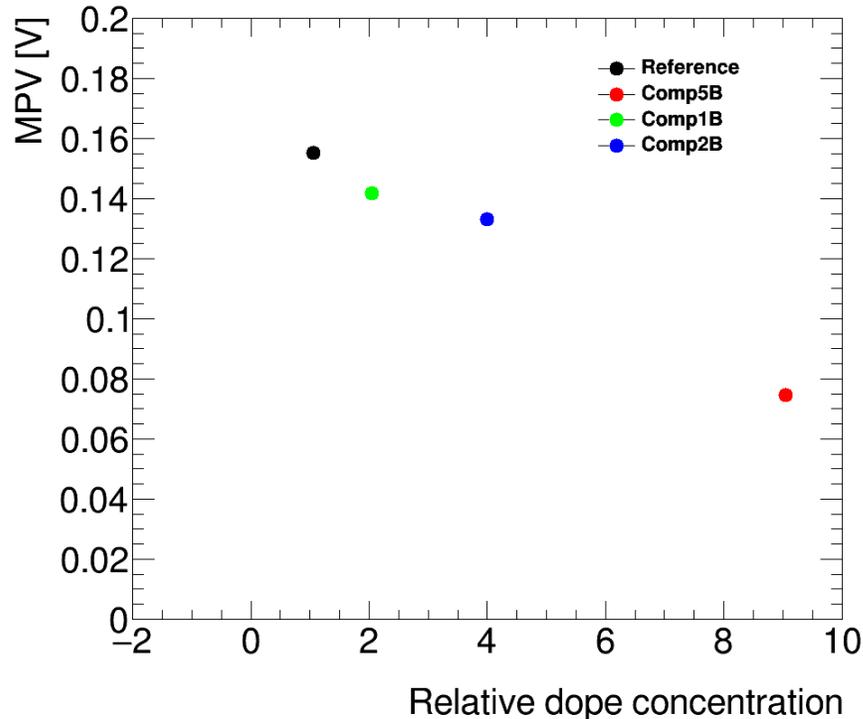
Compensation with high dope concentration reduces acceptor removal effect

# Compensation – MPV of non-irradiated samples

- Higher dope concentration seems reduce acceptor removal more

↔ **No signal** has been observed with 10B+9.2P sample...

- **Signal MPV dependence on dope concentration**



Relative dope concentration is the dope concentration normalized by reference one

- Only for non-irradiated samples

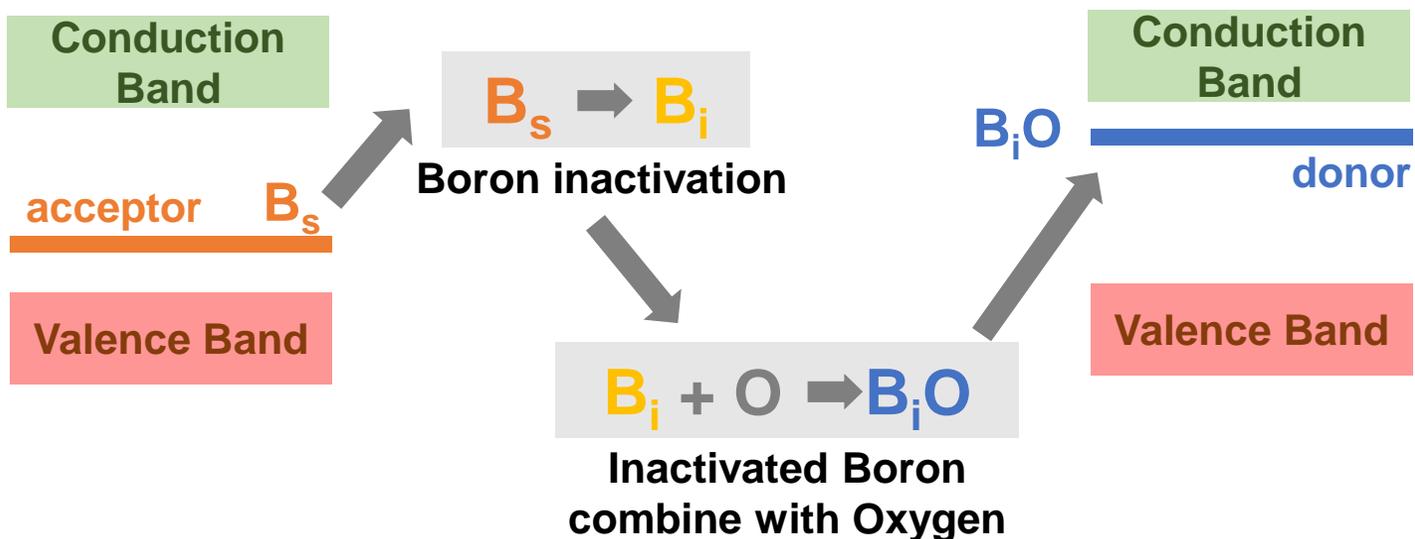
Signal size is reduced by total dope concentration of gain layer implantation

➔ Difficult to improve by simply increasing dope concentration

- Compensation method will be developed with carbon dope as the next step...

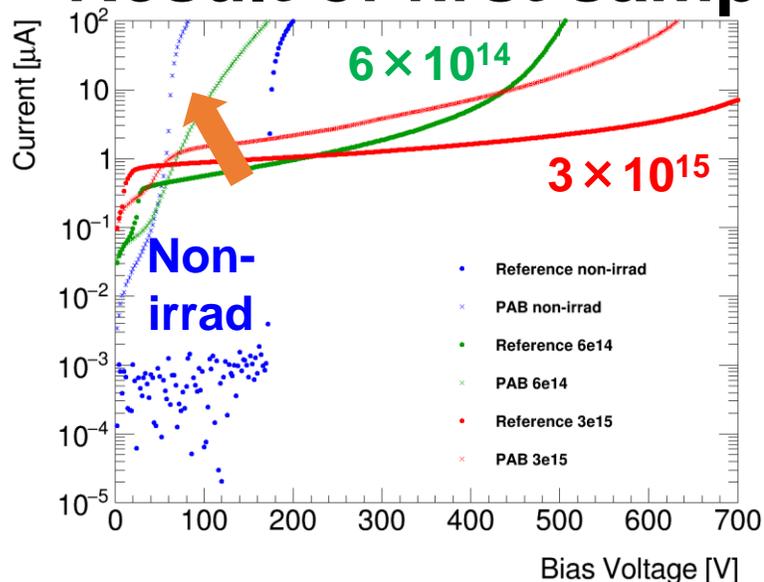
# Partially-Activated-Boron(I)

$B_s$  substitutional Boron  
 $B_i$  interstitial Boron



- Clean up the oxygen before irradiation to prevent  $B_i$  from becoming  $B_iO$  - new donor
- $B_i$  deliberately left in p+ layer takes oxygen with it

## ● Result of first samples



- Break down voltage was  $\sim 50V$   
➔ Not enough to observe signal
- Break down voltage of irradiated samples seem less than reference sample ...?  
➔ Break down voltage tuned samples have been tested as second samples

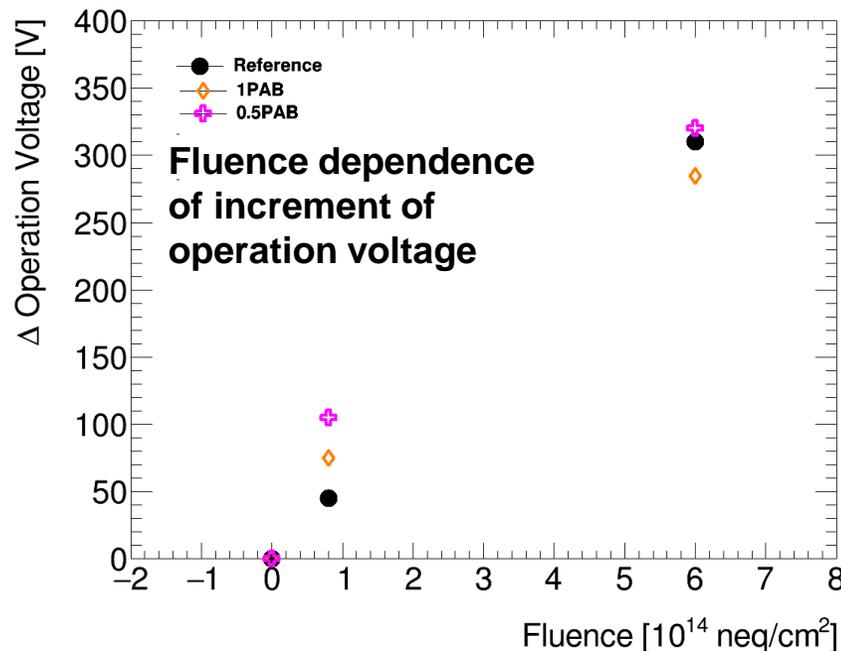
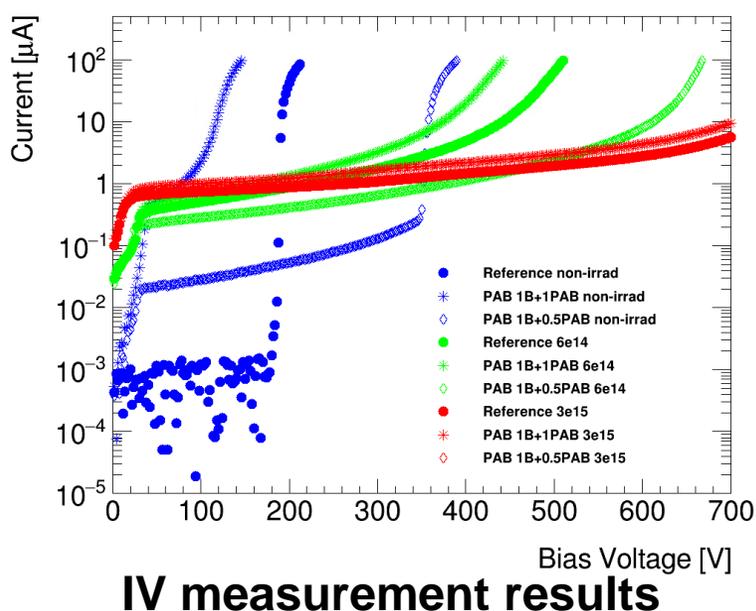
# Partially-Activated-Boron(II)

$B_s$  substitutional Boron  
 $B_i$  interstitial Boron

- **Second samples ... Inject additional boron over fully activated boron**



- **Result of break down voltage tuned samples**



- Signal measured using  $^{90}\text{Sr}$   $\beta$
- Operation voltage is defined as the voltage with the largest S/N

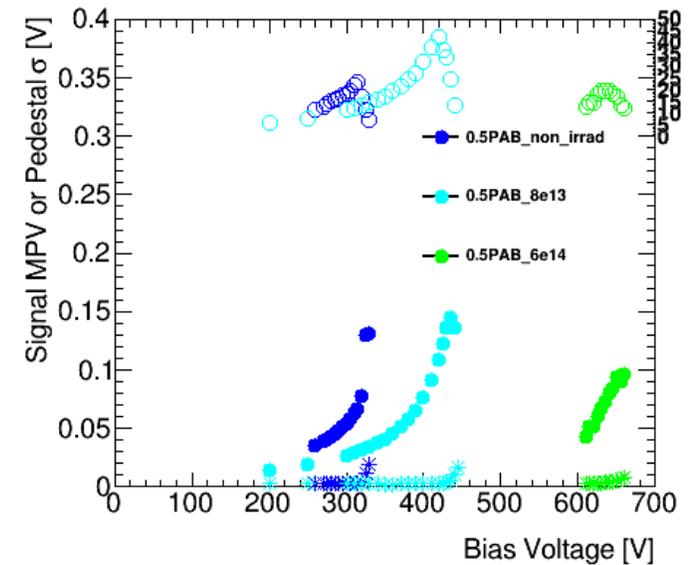
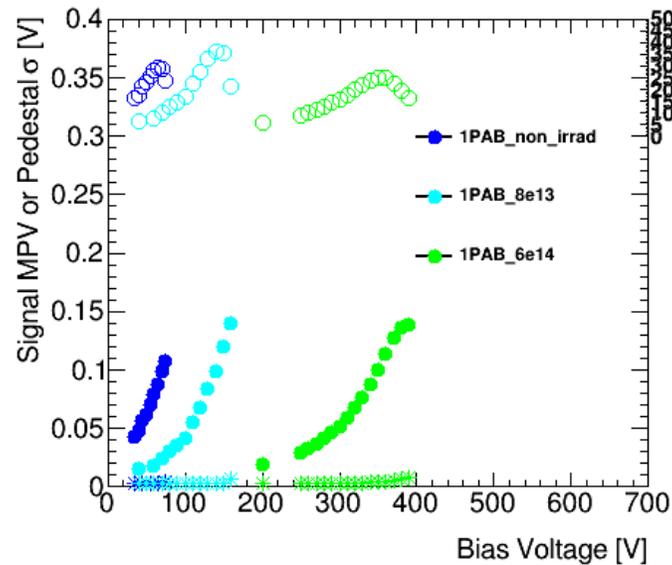
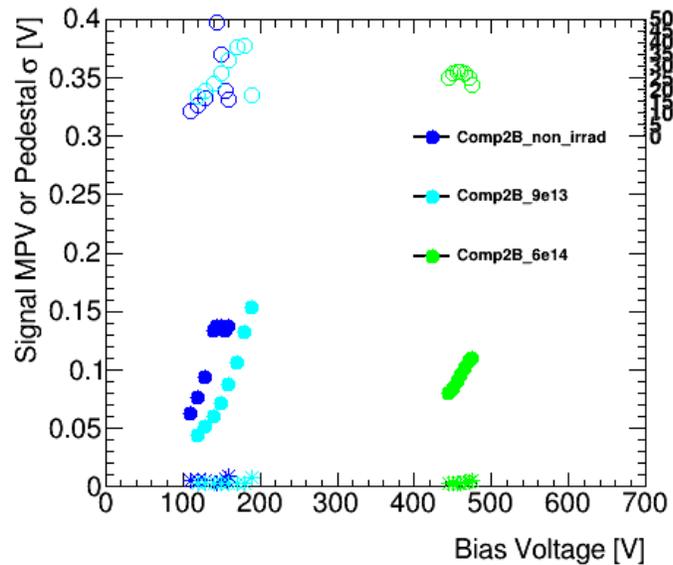
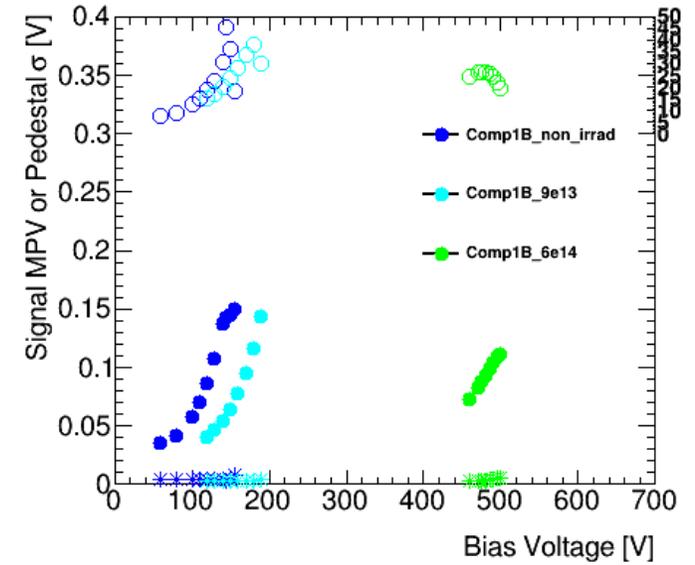
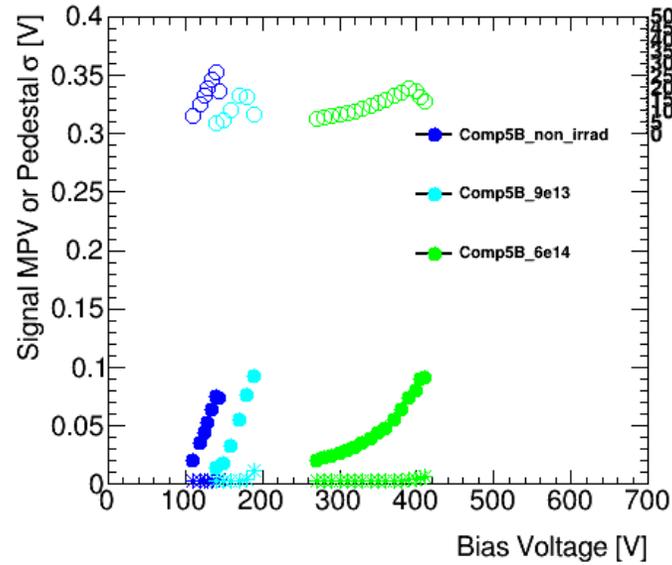
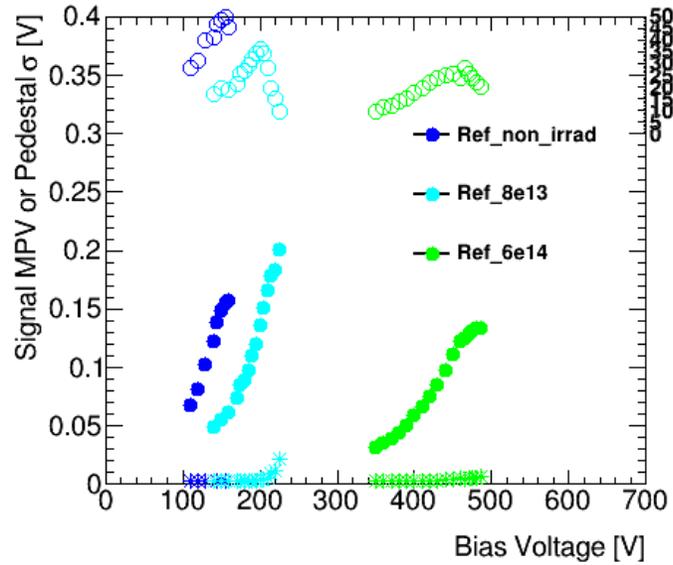
**No significant improvement has been observed**

# Conclusion

- **Detector with high timing resolution is needed**
  - LGAD detector is being investigated as a detector with superior timing resolution
- **AC-LGAD detector is successfully developed**
  - Finely segmented pixel sensor solving fill factor problem
  - **~30ps** timing resolution with laboratory measurement setup
  - **~20ps** timing resolution with 120GeV proton beam
  - Uniformed timing resolution
- **Two novel ideas to improve radiation hardness have been tested**
  - Compensation method
    - higher dope concentration seems effective in reducing acceptor removal effect, but shows smaller pulse
  - Partially-Activated-Boron method
    - No significant improvement has been observed so far

**Back up**

# Bias voltage dependence of signal and noise



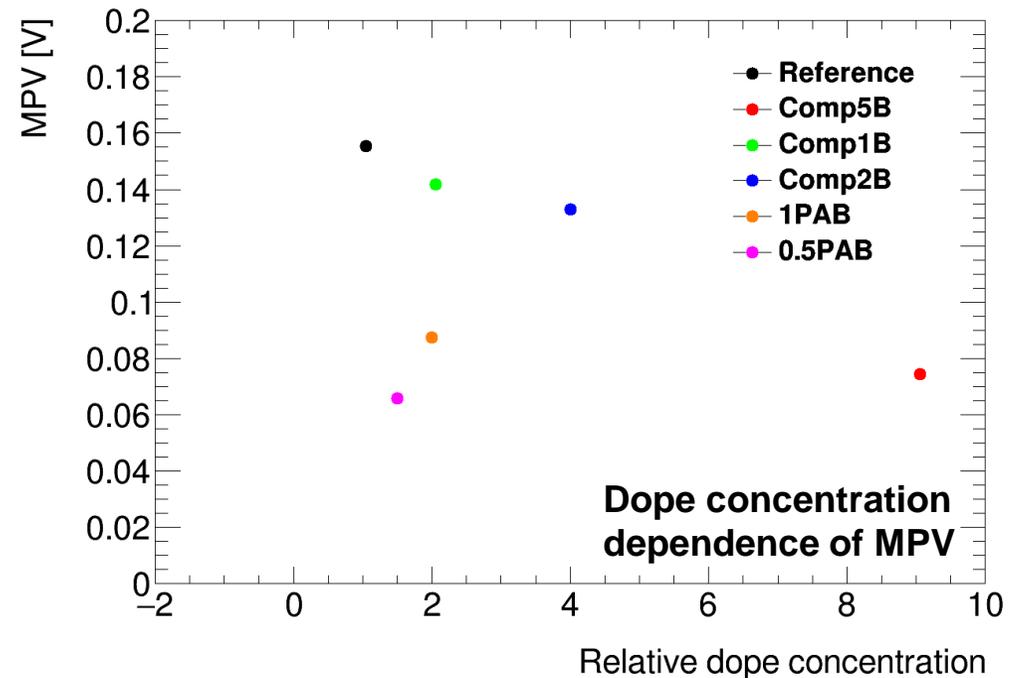
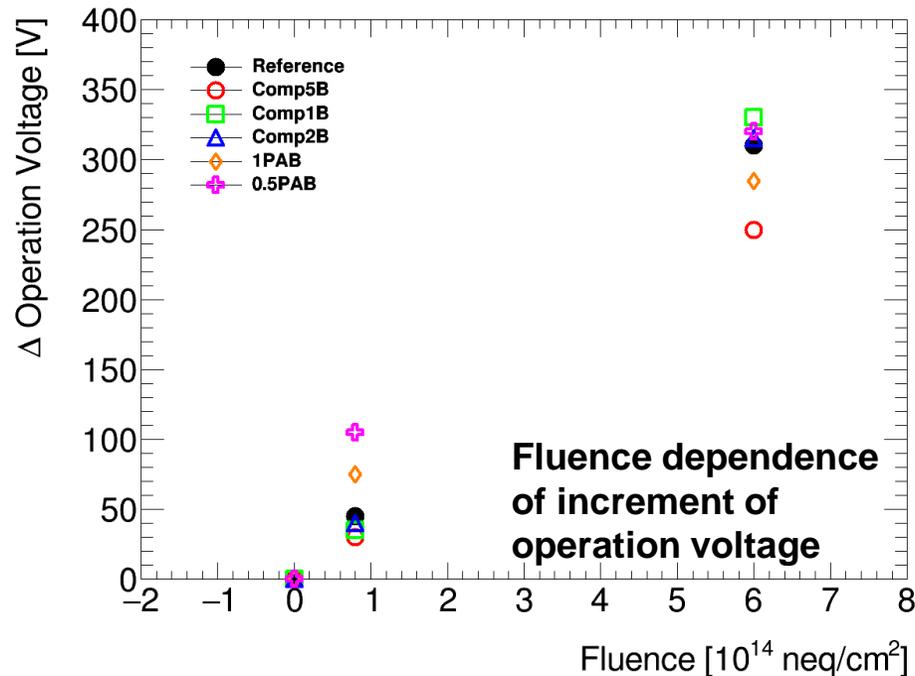
# Tested samples and results

## Compensation

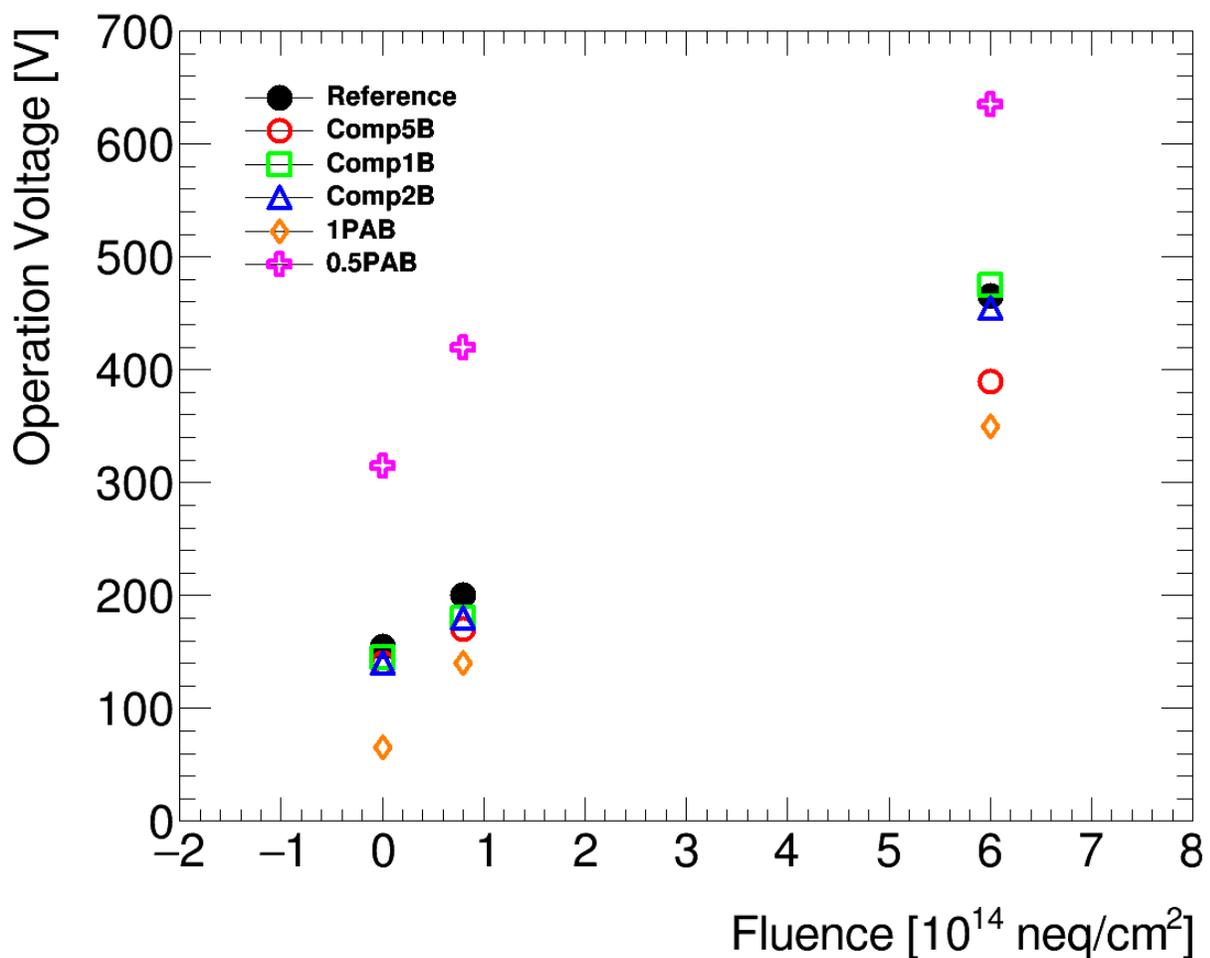
	p+ Boron	n+ Phosphorous	effective p+
10B+9.2P	10a	9.2a	0.8a
5B+4.05P	5a	4.05a	0.95a
2.5B+1.5P	2.5a	1.5a	a
1.5B+0.55P	1.5a	0.55a	0.95a
Reference	a	0	a

## Partially-Activated-Boron

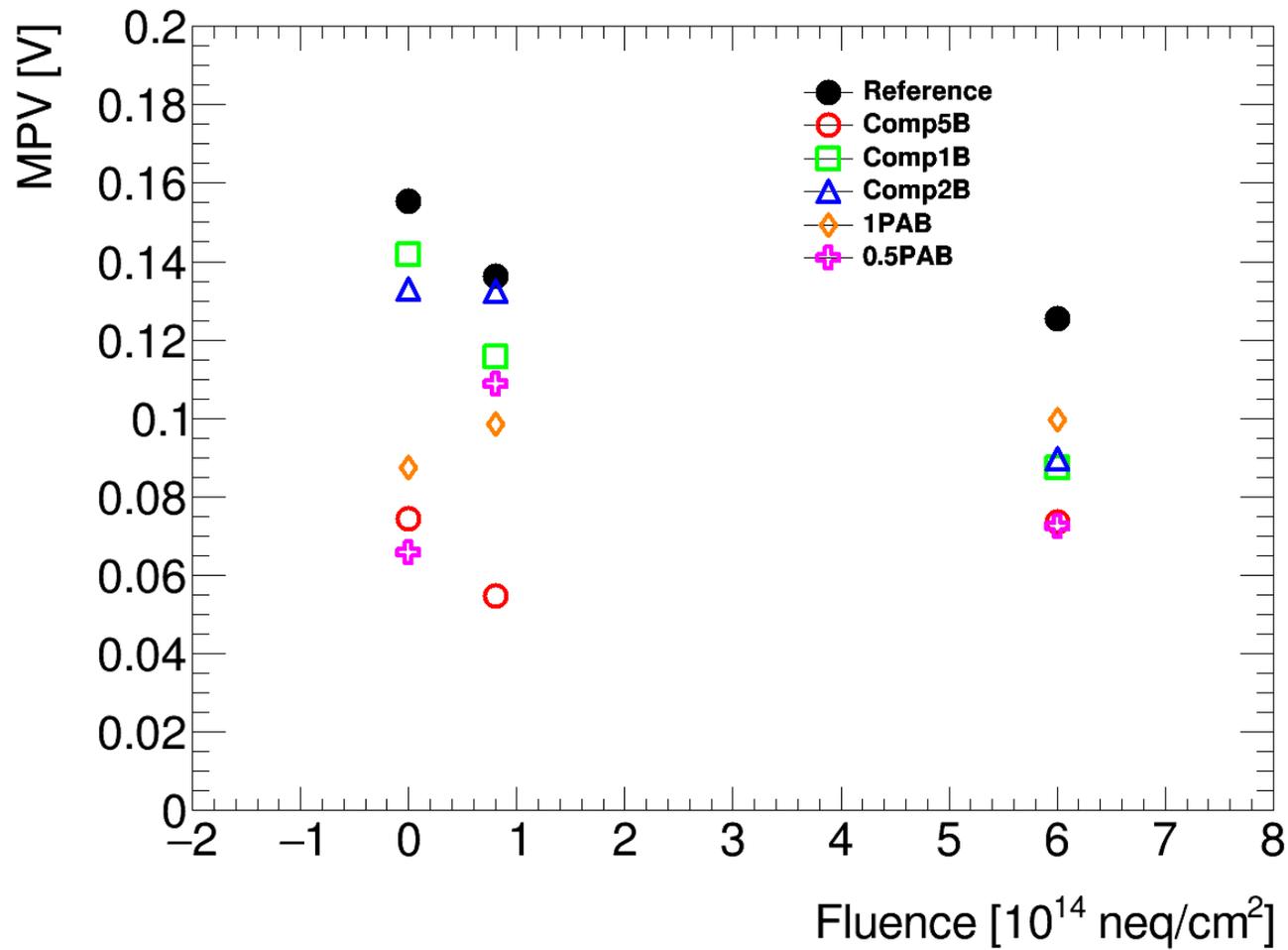
- **1PAB**
  - Once the activation is complete, inject an **equal** amount of Boron and left inactivated
- **0.5PAB**
  - Once the activation is complete, inject a **half** amount of Boron and left inactivated



# Degradation due to radiation damage



**Increase in operation voltage – non-linear function of fluence**

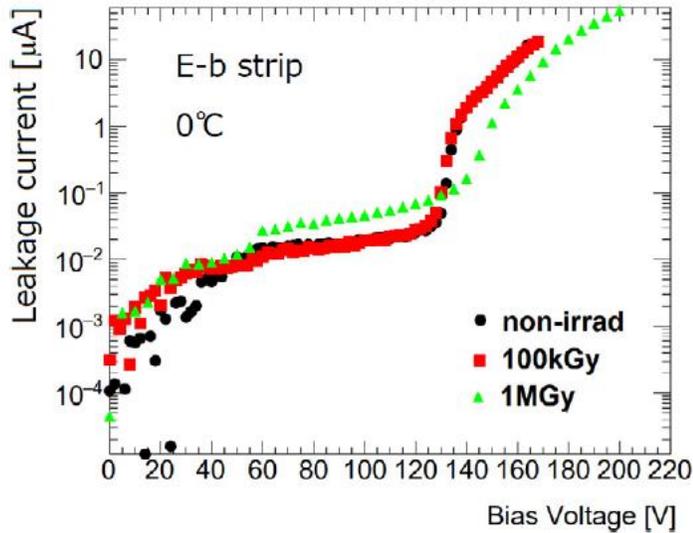


**Reduction of signal size**

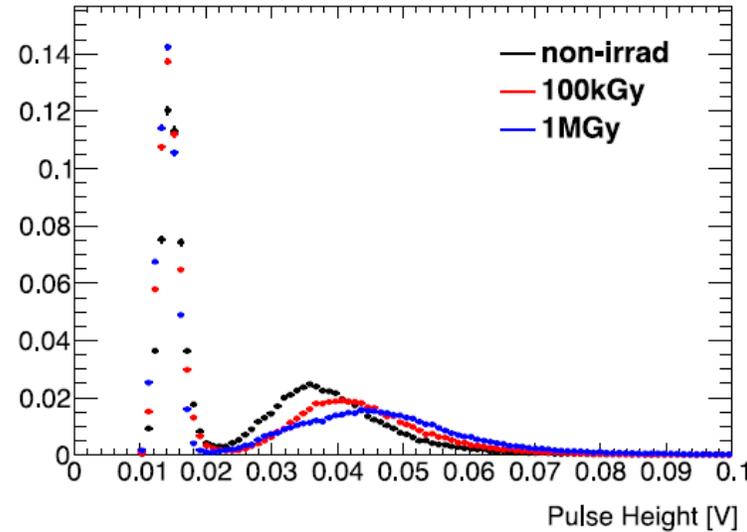
# TID damage

## ● Already studied

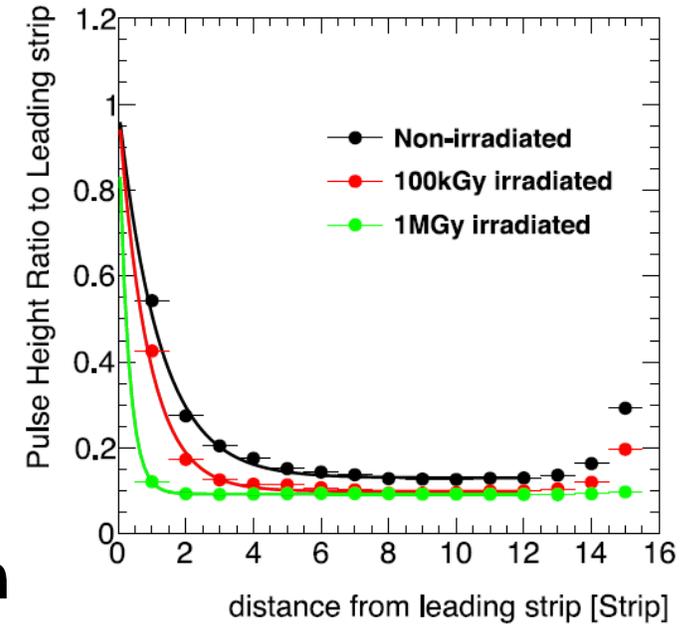
- Gamma ray irradiation with  $^{60}\text{Co}$



IV measurement



Pulse height distribution



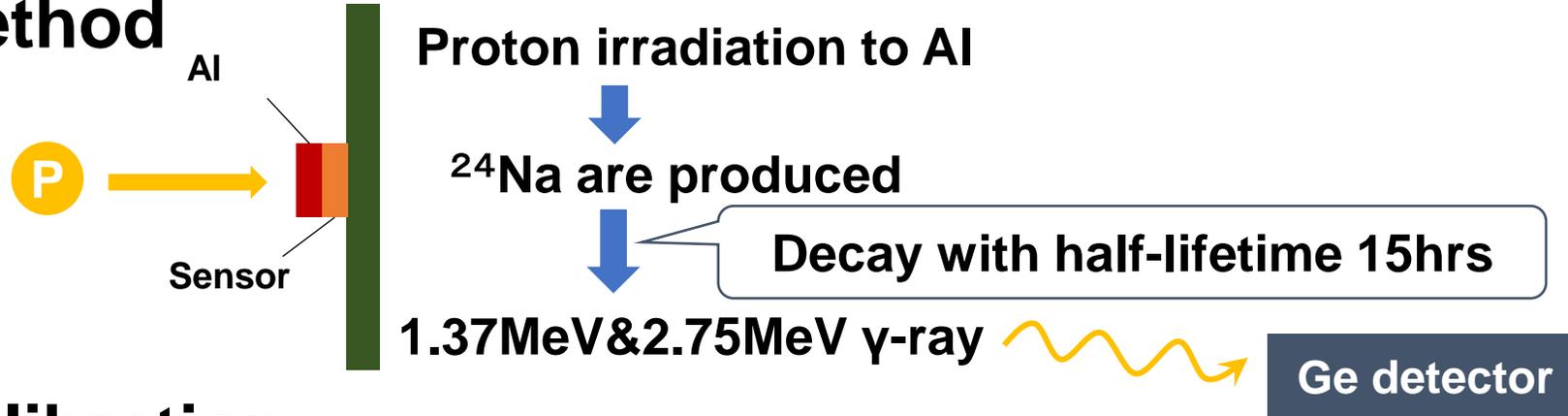
Cross talk

**The effect of TID damage is small\***

\*Compare with proton irradiation

# Dosimetry

## ● Method



## ● Calibration

### ◆ Efficiency due to solid angle

- Depending on the distance

- ① 10mm
- ② 30mm
- ③ 60mm



### ◆ Energy efficiency

- $\gamma \rightarrow$  **photoelectric absorption** + Compton scattering

\*with  $^{60}\text{Co}$ ,  $^{137}\text{Cs}$   
 $\rightarrow$  extrapolation

# $C_A$ and $C_D$ relations

- Assuming an exponential reduction in irradiation dose<sup>[2]</sup>

**p+**

$$N_A(\phi) = N_A(0) \cdot e^{-C_A \phi}$$

**n+**

$$N_D(\phi) = N_D(0) \cdot e^{-C_D \phi}$$

- $C_A$  reduction factor of acceptor
- $C_D$  reduction factor of donor
- $\phi$  irradiation dose

**effective p+**

$$N_A(\phi) - N_D(\phi) = N_A(0) \cdot e^{-C_A \phi} - N_D(0) \cdot e^{-C_D \phi}$$

- Using the relation from the IV measurement results

– Overlap among all three conditions

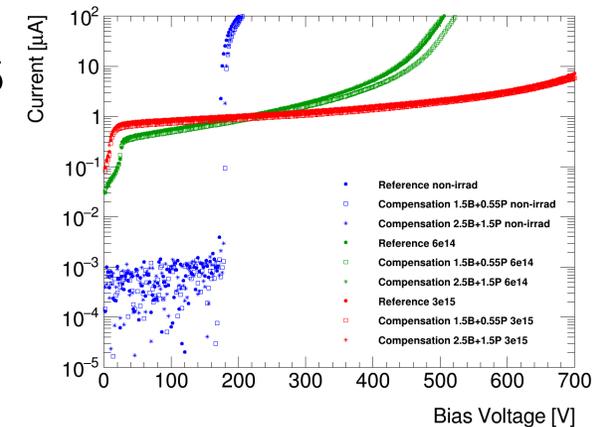
Reference

**p+**

=

Compensation

**effective p+**



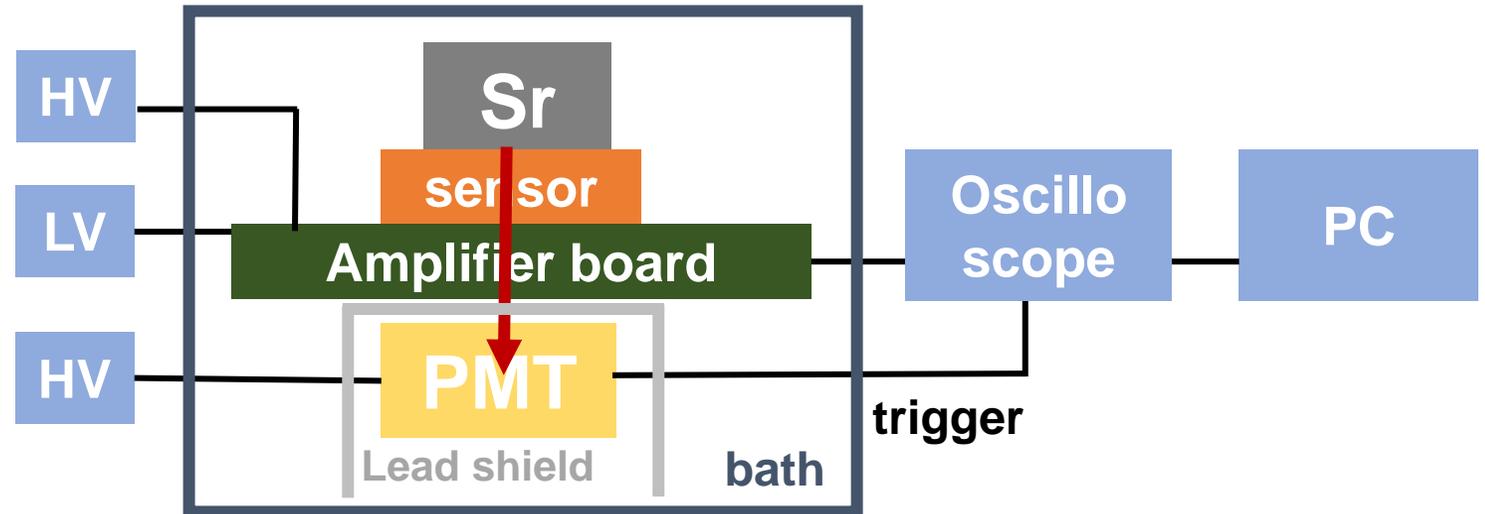
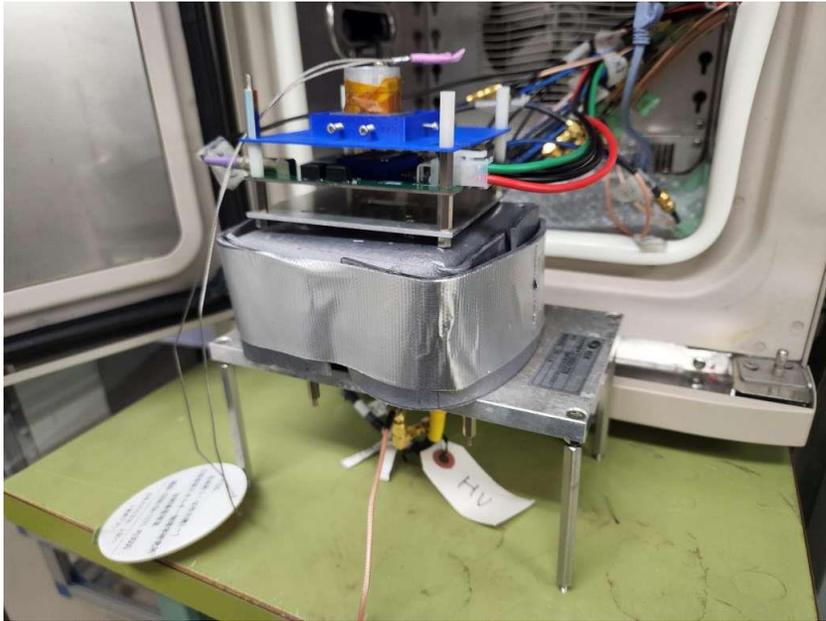
$$\rightarrow N_A(0) \cdot e^{-C_A \phi} = N_A(0) \cdot e^{-C_A \phi} - N_D(0) \cdot e^{-C_D \phi}$$



$$C_A = C_D$$

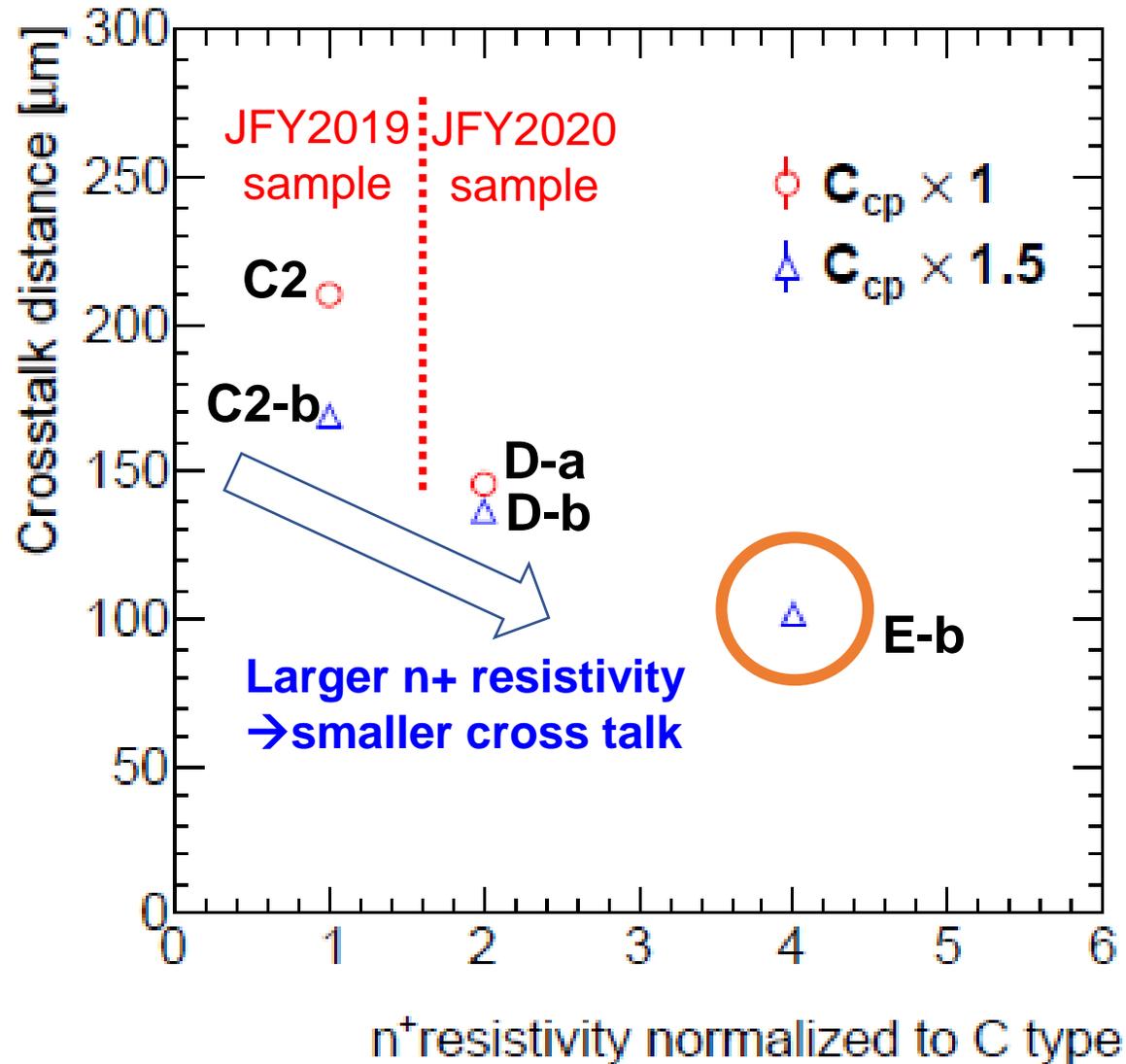
# Signal measurement setup

## ● Signal measurement with Sr90



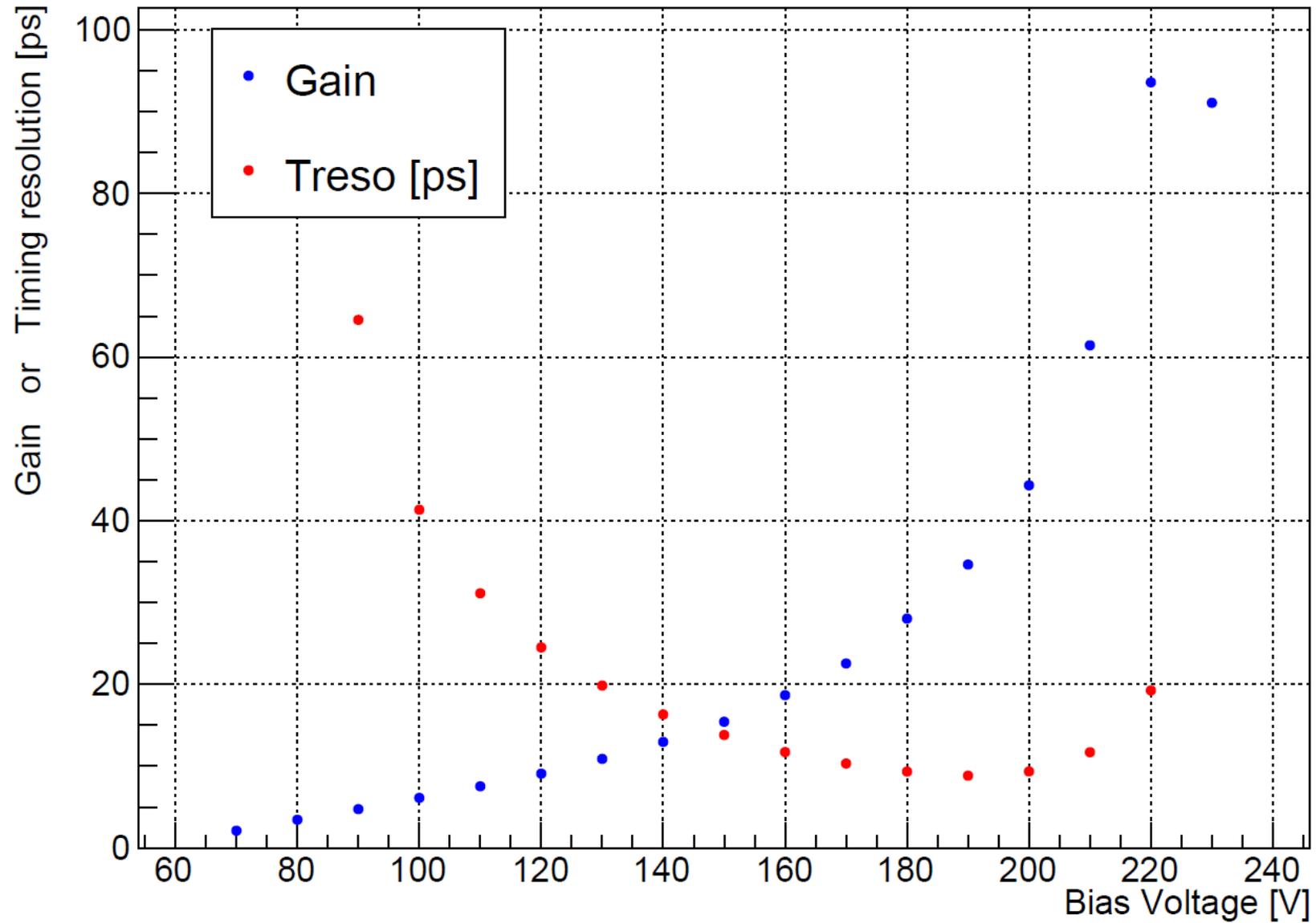
- Non-irradiated samples : 20°C
- Irradiated samples : -20°C

# Crosstalk of AC-LGAD

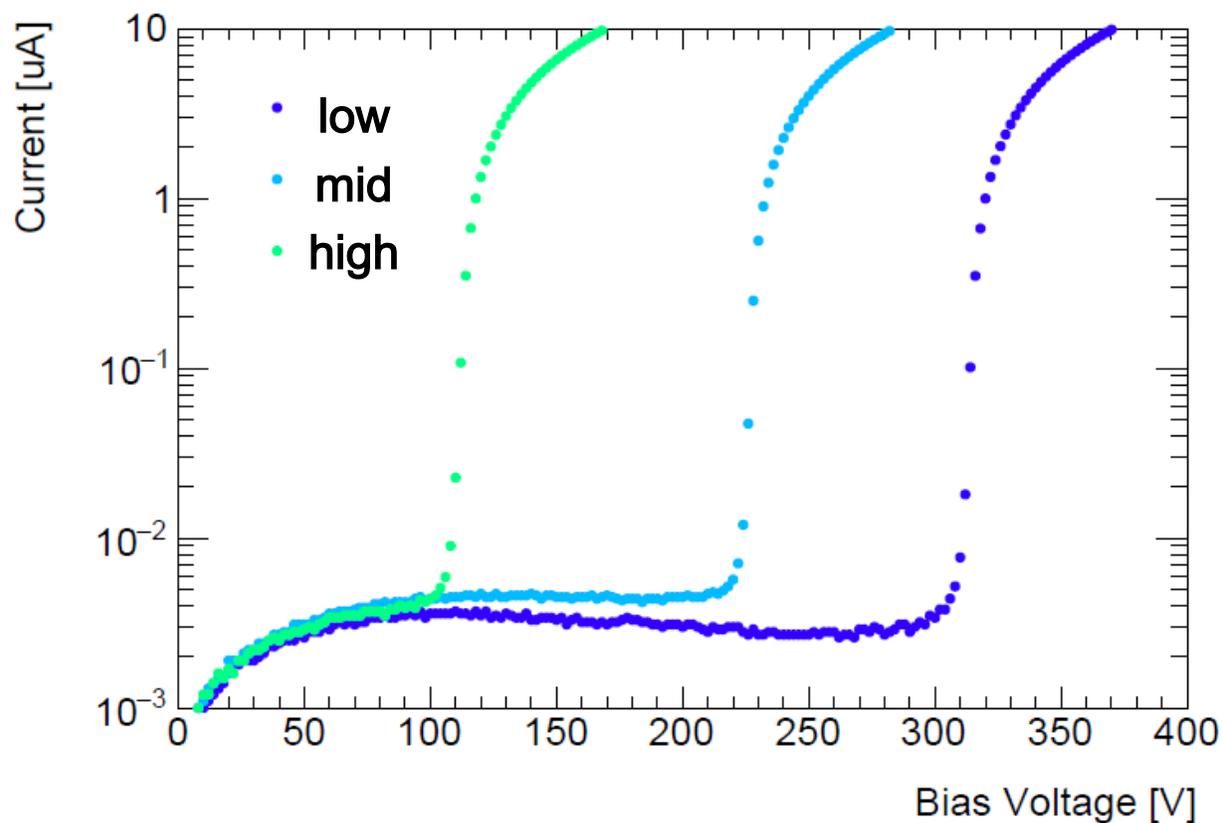


[NIMA 1048\(2023\) 168009](#)

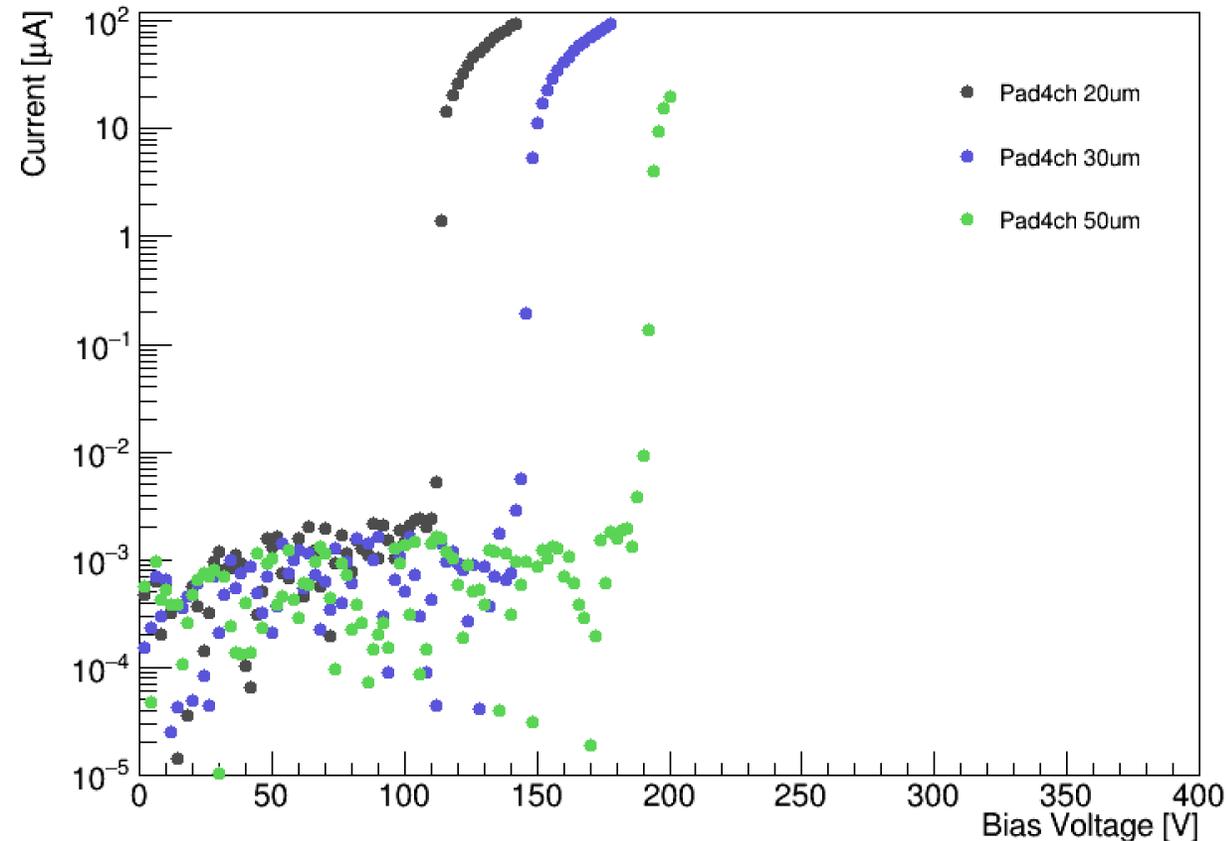
# Gain of LGAD detector



# Some dependence of break down voltage



**Dope concentration dependence**



**Thickness dependence**