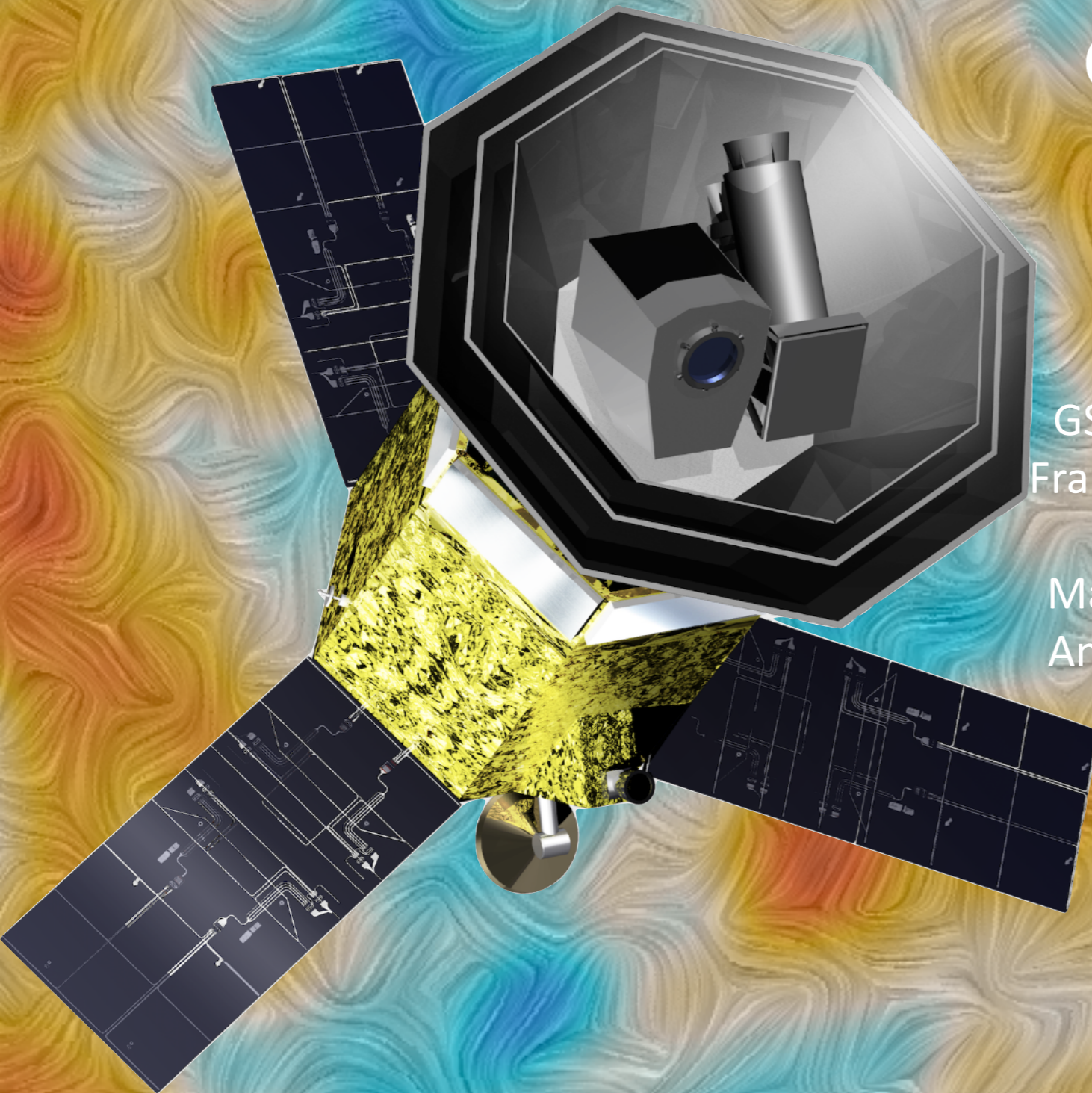


Irradiation of LTC1668 at LNL in 2021-2022

Giovanni Signorelli
INFN Pisa (Italy)

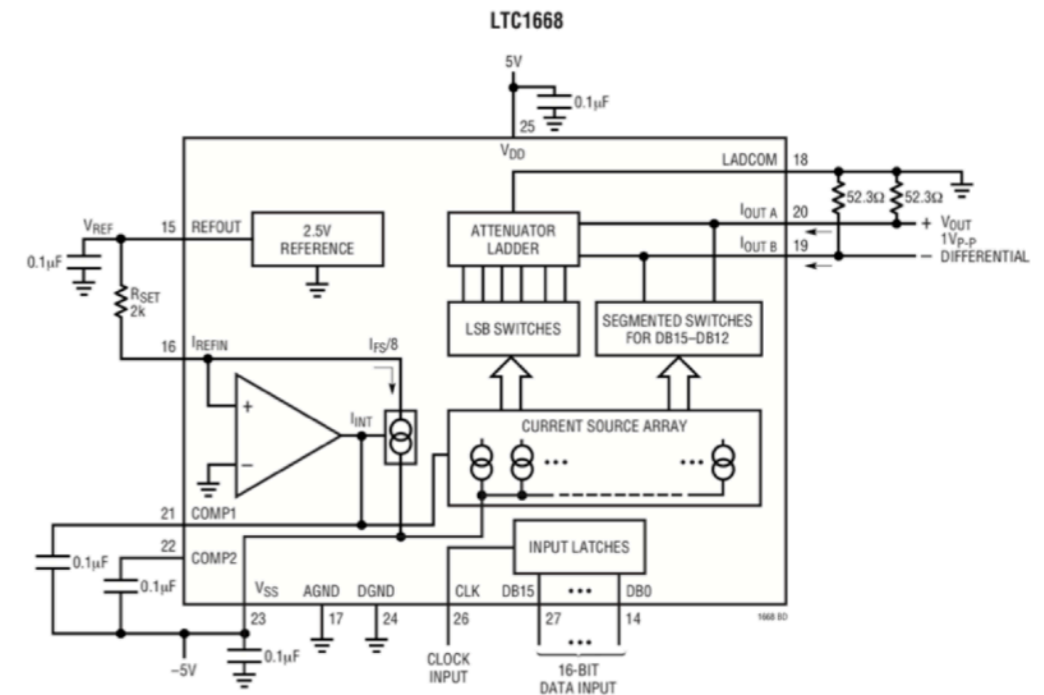
GS, Luca Galli, Donato Nicolò, Andrea Tartari,
Franco Spinella, Marco Francesconi, Alessandro
Profeti, Angelo Cotta Ramusino, Roberto
Malaguti, Mario Zannoni, Stefano Della Torre,
Andrea Limonta, Jeffery Wyss, Luca Silvestrin,
Mario Tessaro

24/03/2023



LiteBIRD warm readout foresees the use of LTC1668 16 bit DAC due to its lower power consumption compared to already qualified components.

Part description:	LTC1668 16-bit, 50Msps DAC
Manufacturer:	Linear Technology
Package:	28-pin SSOP
Technology:	BiCMOS
Samples used:	Tested 3 samples out of a package of 10
Die area:	$2 \times 2.95 \text{ mm}^2 = 5.9 \text{ mm}^2$



- According to the ECSS requirements we must test
 - Radiation tolerance (TID)
 - Single-event effects with ions (SEE: SEL, SEU, SET)
 - Single event effects with protons (in case of low LET threshold)
- “Particle physics experience” and access to facility can give preliminary results

ECSS-Q-ST-60-15C
1 October 2012

EUROPEAN COOPERATION
ECSS
FOR SPACE STANDARDIZATION

Space product assurance

Radiation hardness assurance - EEE components

Irradiation test

- GELBE (Dresden)
 - The γ ELBE facility provides an optimal very intense photon field for irradiation studies: Brehmsstrahlung photons up to 15 MeV energy

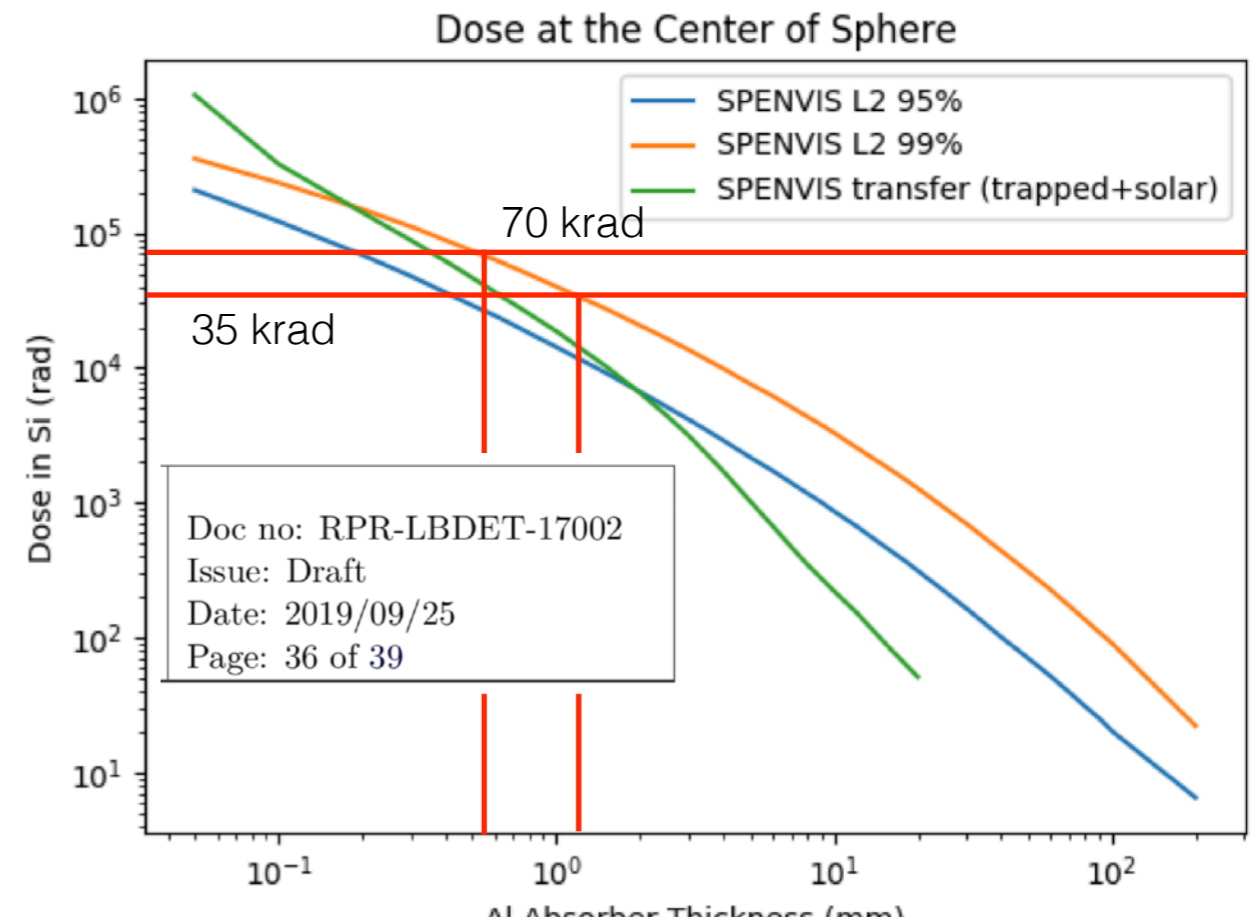
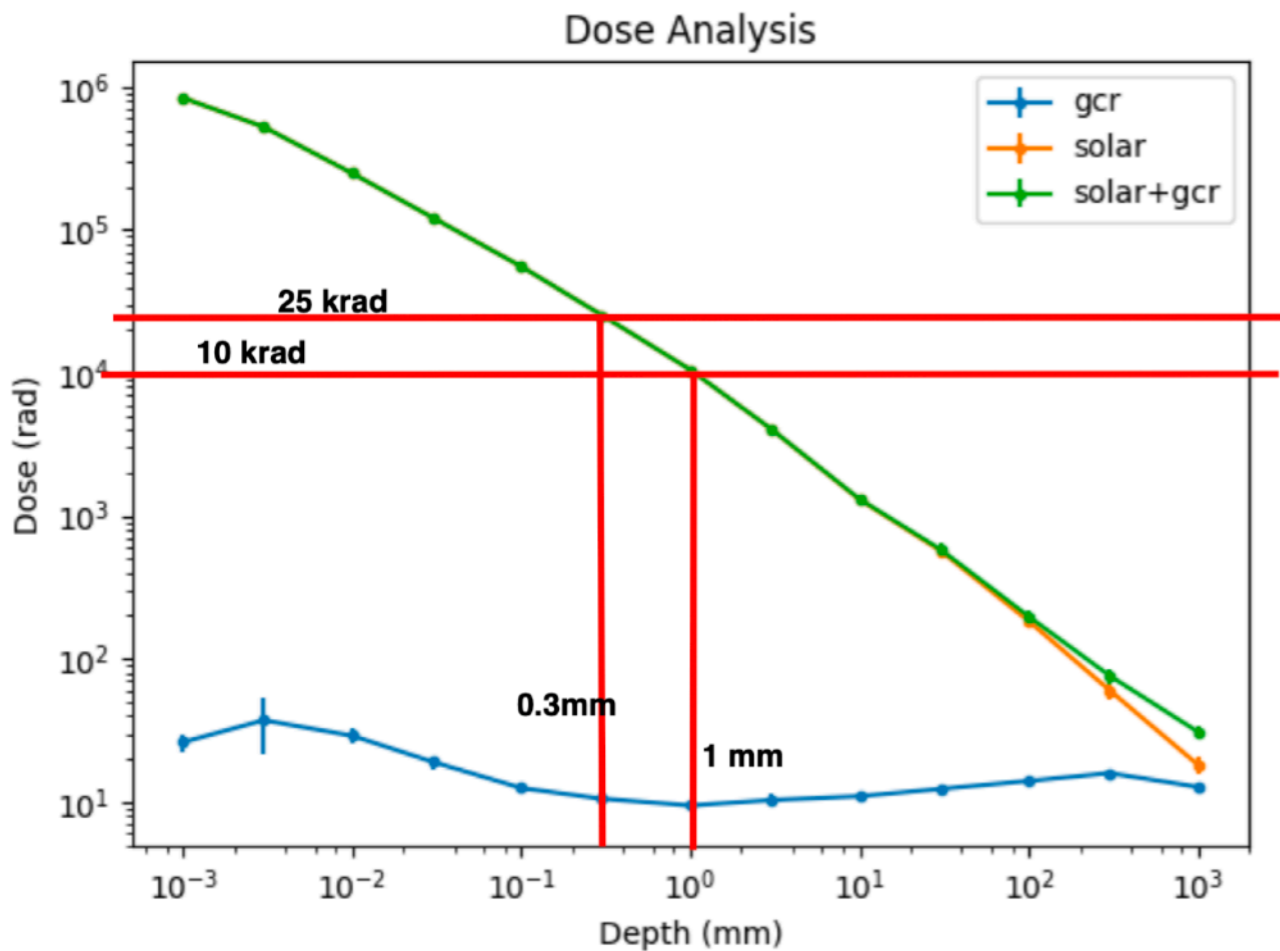
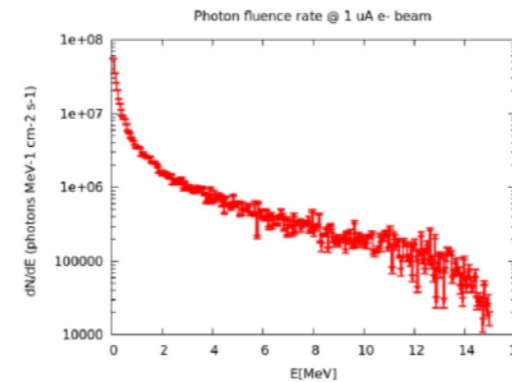
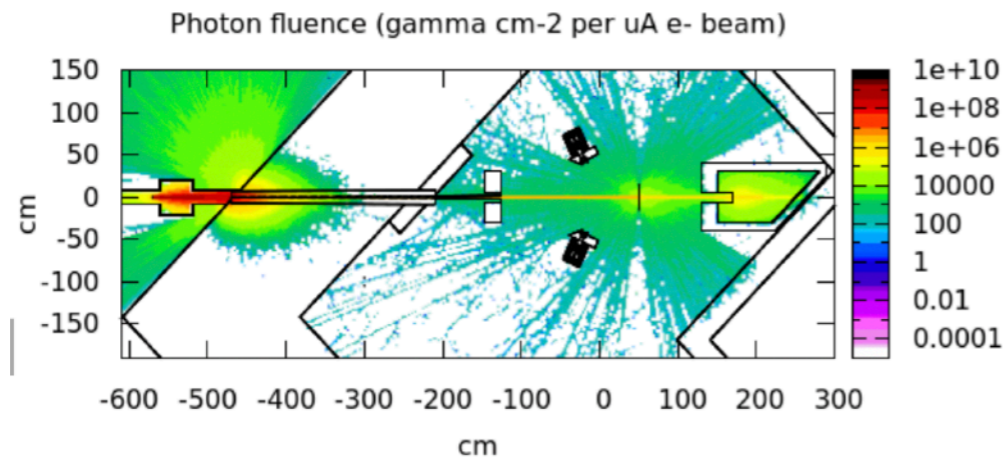
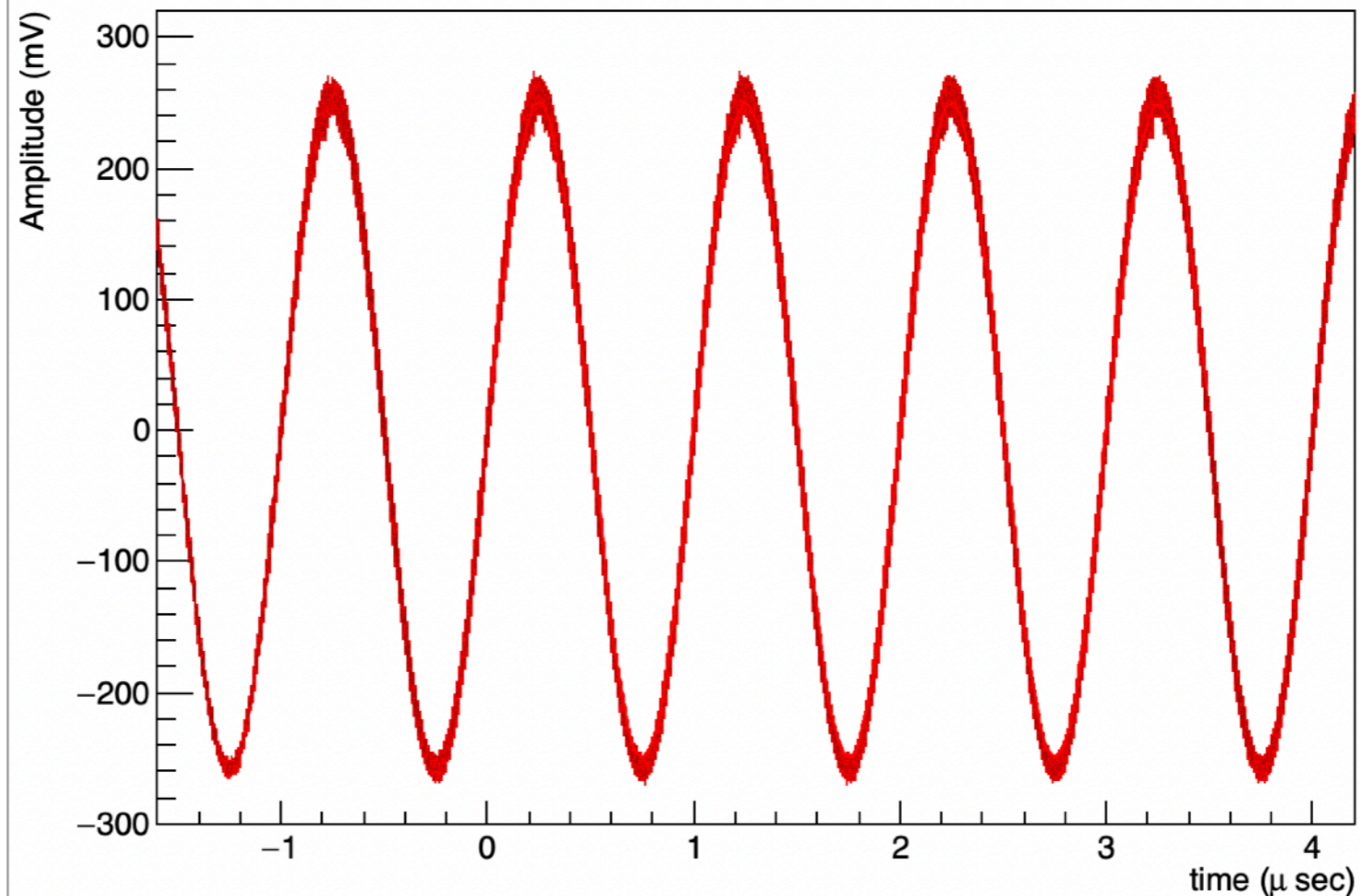
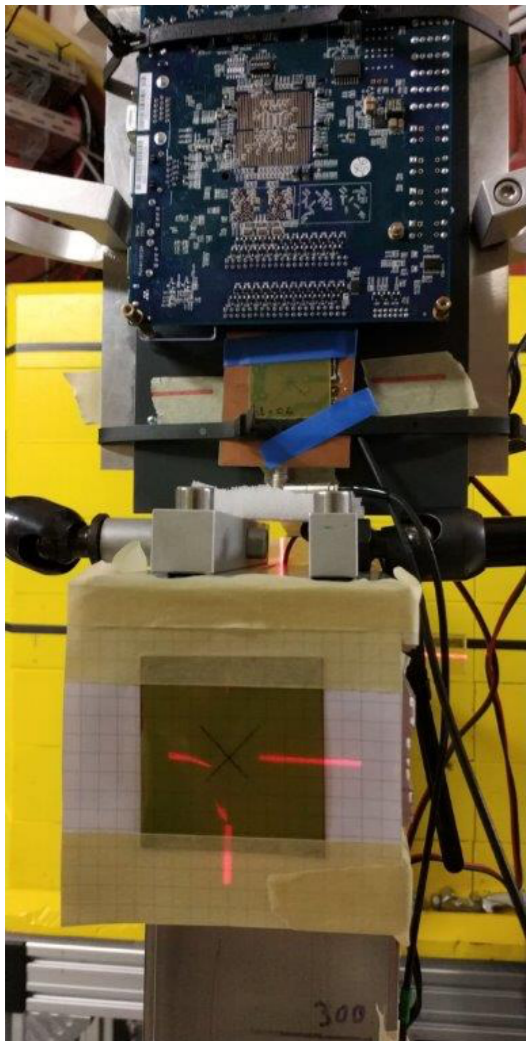


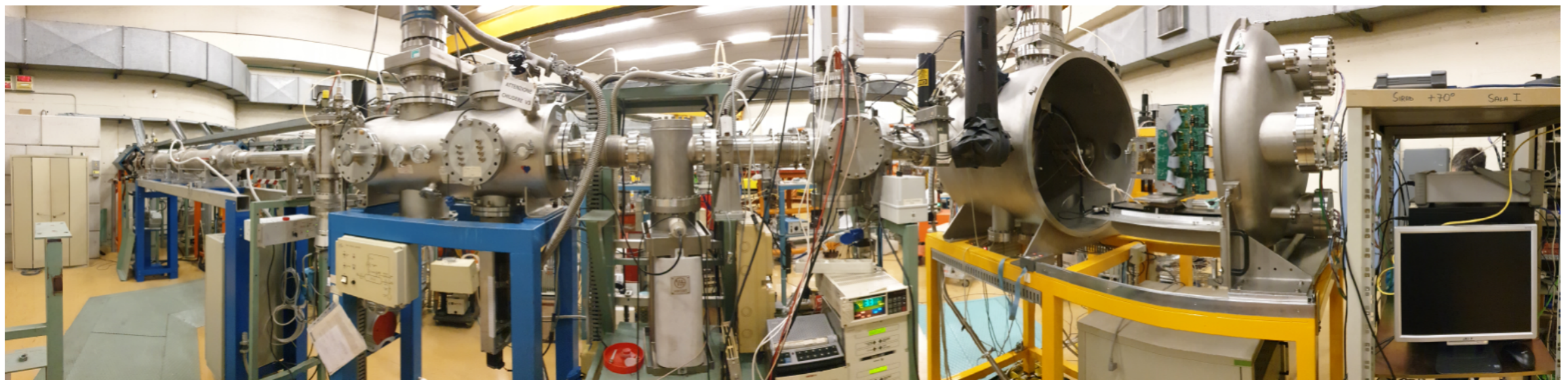
Figure 11.1. Dose depth curve at L2 for 3.25 years starting from 2027 pulse three month for transit to L2 (Courtesy; A. Kibayashi).

Irradiation test

- γ ELBE (Dresden)
 - One single LTC1668 DAC on a mezzanine plugged to a dedicated Cyclone V demo-board (test done back in 2019)
 - ~ 10.9 krad/h x 6.5 hours $\Rightarrow \sim 70$ krad total dose
- Full DAC range spanned with 1 MHz sinusoid
- recorded every 30 seconds
- no significant decrease in amplitude nor difference in waveform/Fourier transform observed.

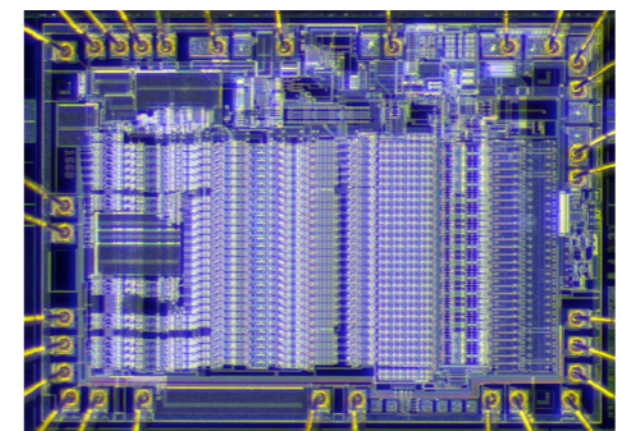
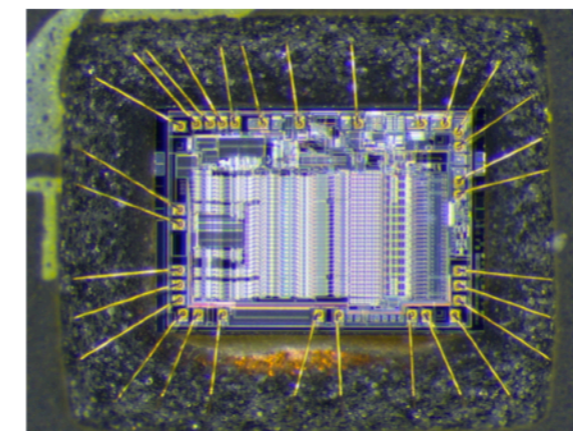
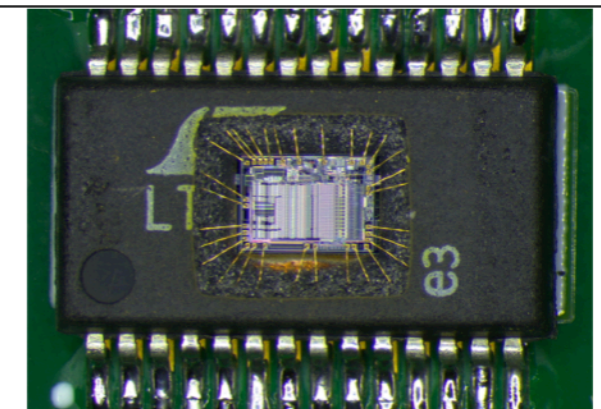
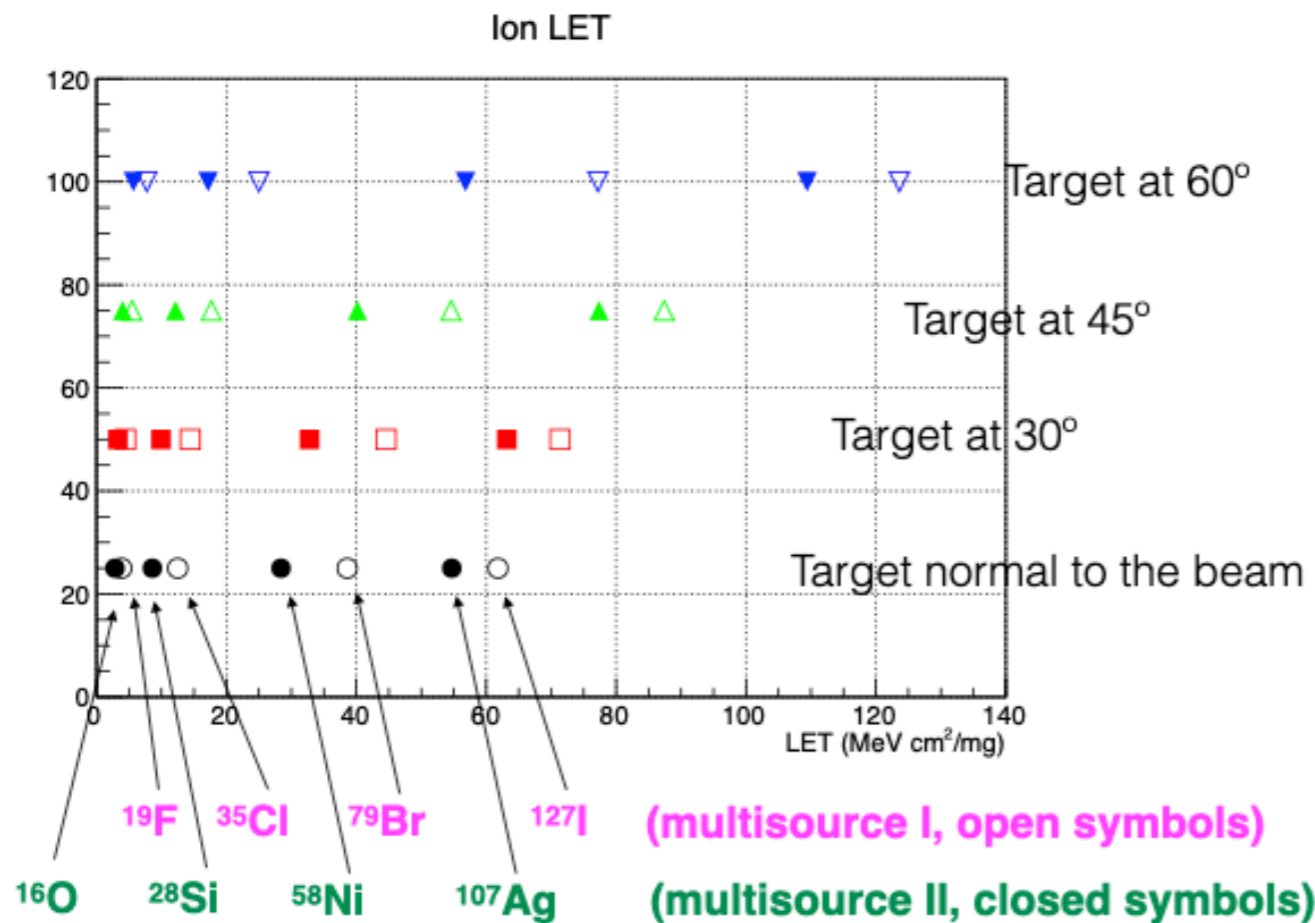
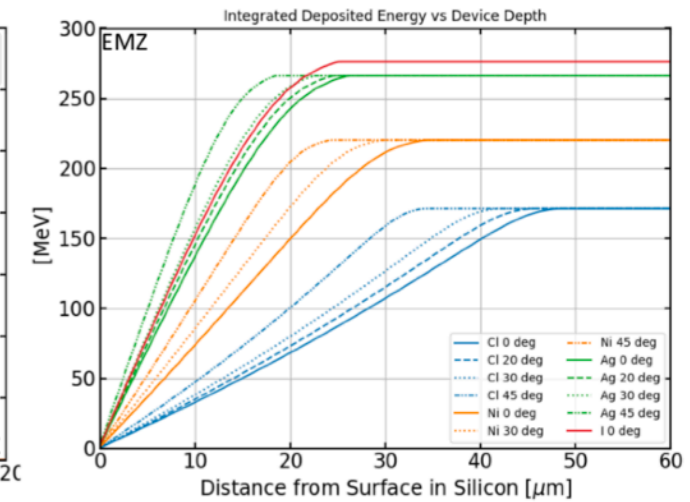
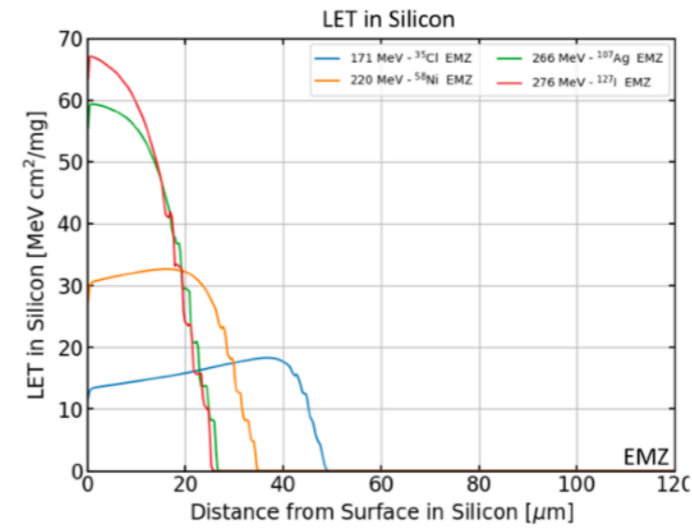


- Two full beamtime days at LNL Tandem accelerator on 24 and 25 Feb 2021.
 - We were assigned one extra day (originally requested) on June 27, 2022.
- Characterize Single-Event Effects on LTC1668
 - SEL (latch-ups), SEU (upsets = permanent bit flips), SET (transients = temporary bit flips)
- Long preparation and successful measurements
 - GS, Luca Galli, Donato Nicolò, Andrea Tartari, Franco Spinella, Marco Francesconi, Alessandro Profeti, Angelo Cotta Ramusino, Roberto Malaguti, Mario Zannoni, Stefano Della Torre, Andrea Limonta, Jeffery Wyss, Luca Silvestrin, Mario Tessaro.
- Mainly collaboration between INFN/PI INFN/MIB and INFN/FE
- Needed to
 - procure LTC1668 components
 - decapsulate
 - store in a “safe” place

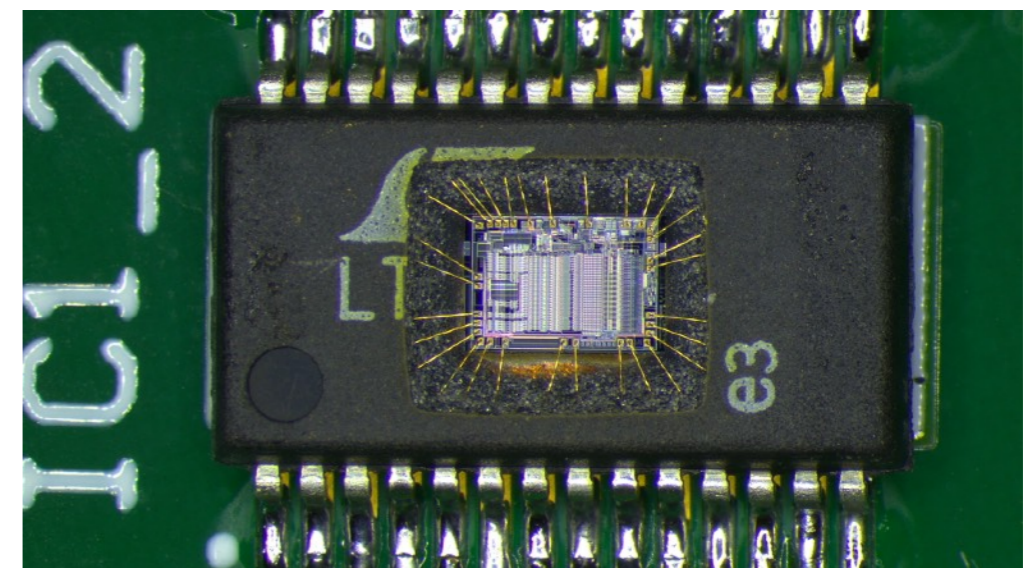
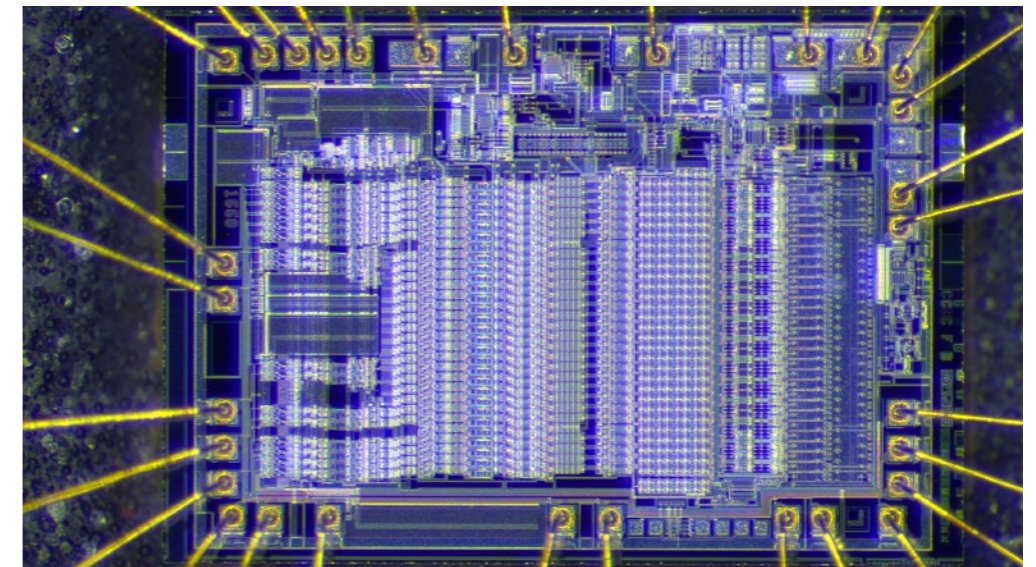
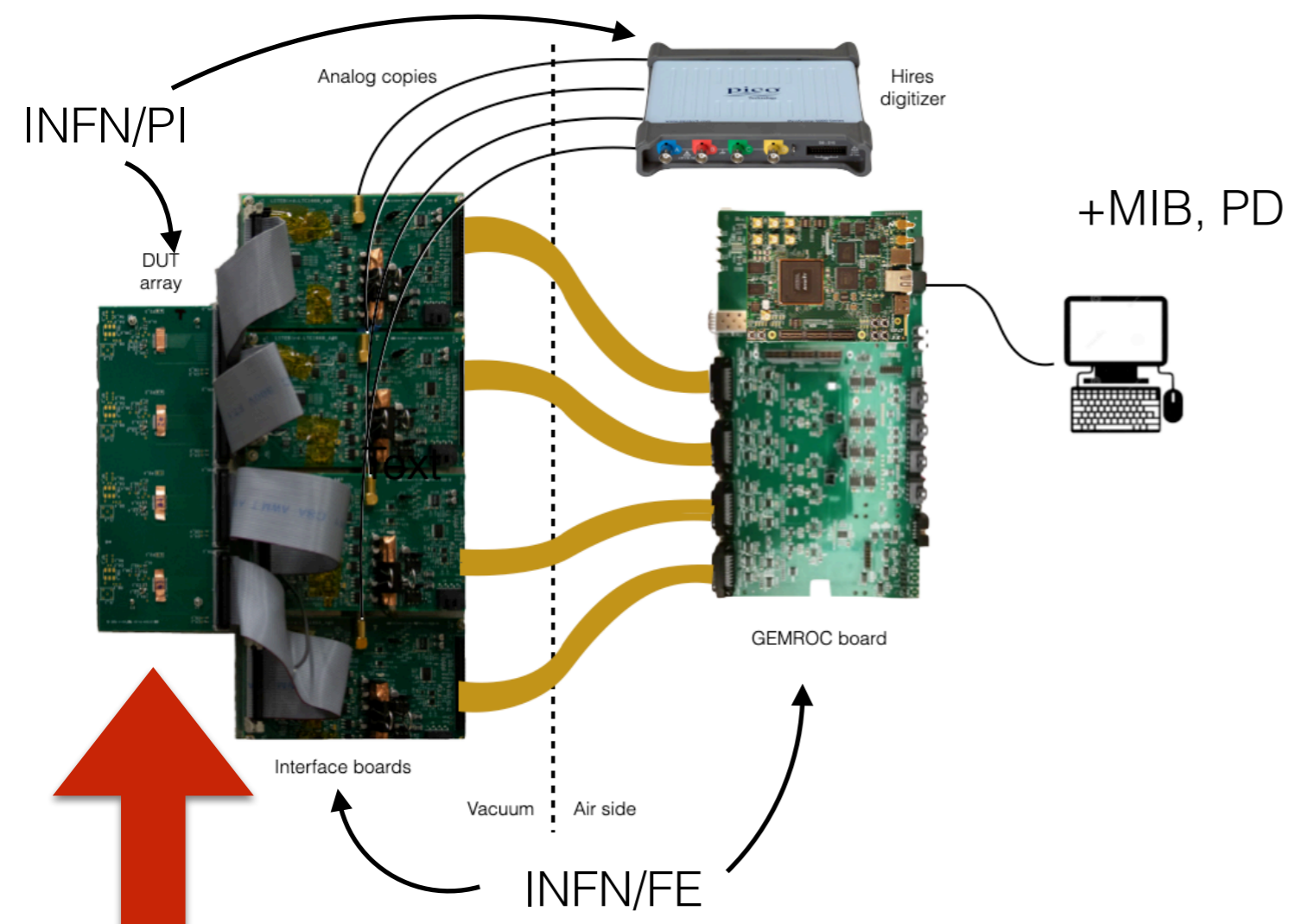


- Sirad and LNL was selected for easy of access and availability of ions

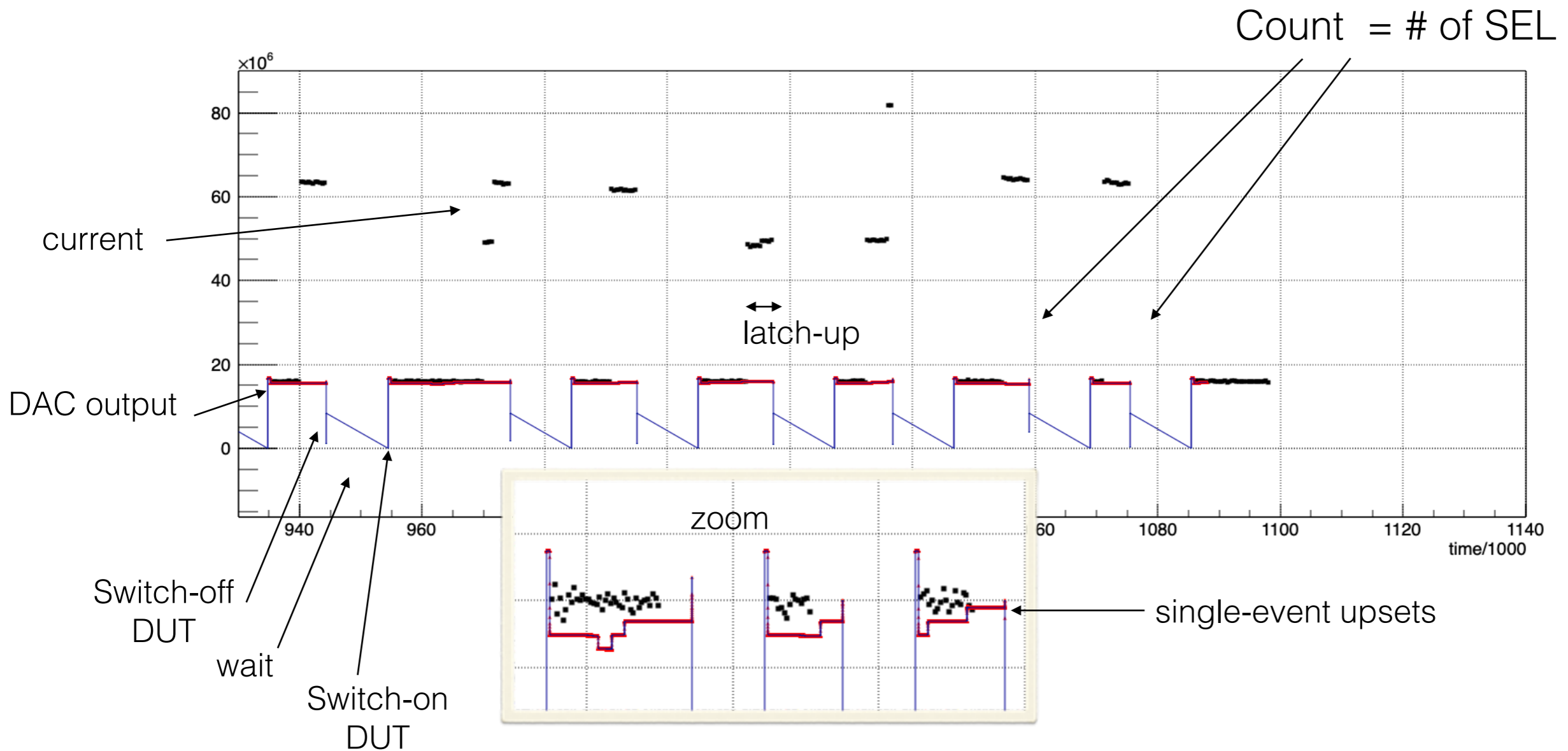
Ion	Energy (MeV)	Range in Si (μm)	LET in Si ($\text{MeV cm}^2/\text{mg}$)
^{35}Cl	160, 171	46, 49.1	13.05, 12.5
^{58}Ni	220	33.7	28.4
^{79}Br	228	31.2	41.96
^{107}Ag	266	27.6	54.7
^{127}I	249, 276	27.9	61.8, 63.66



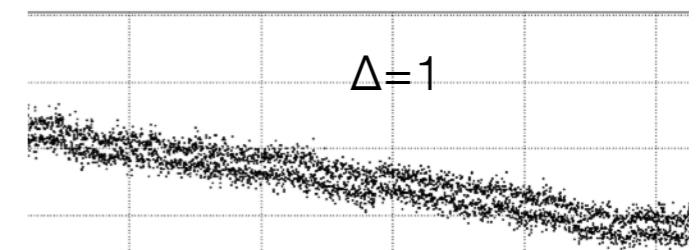
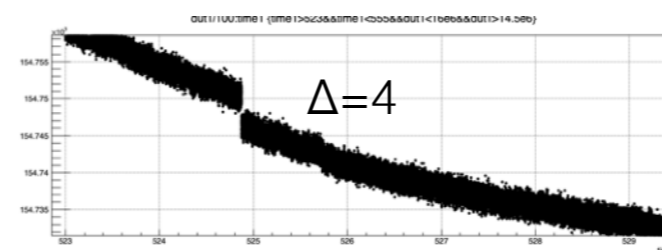
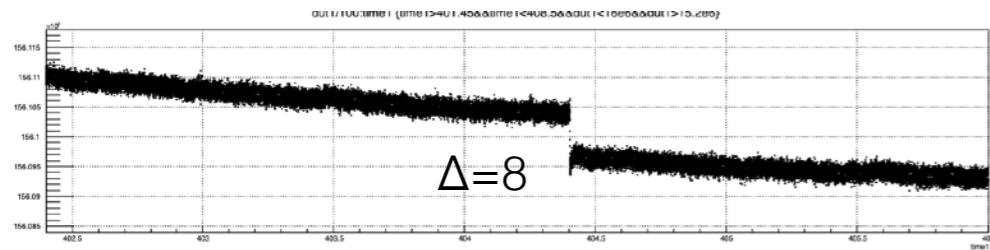
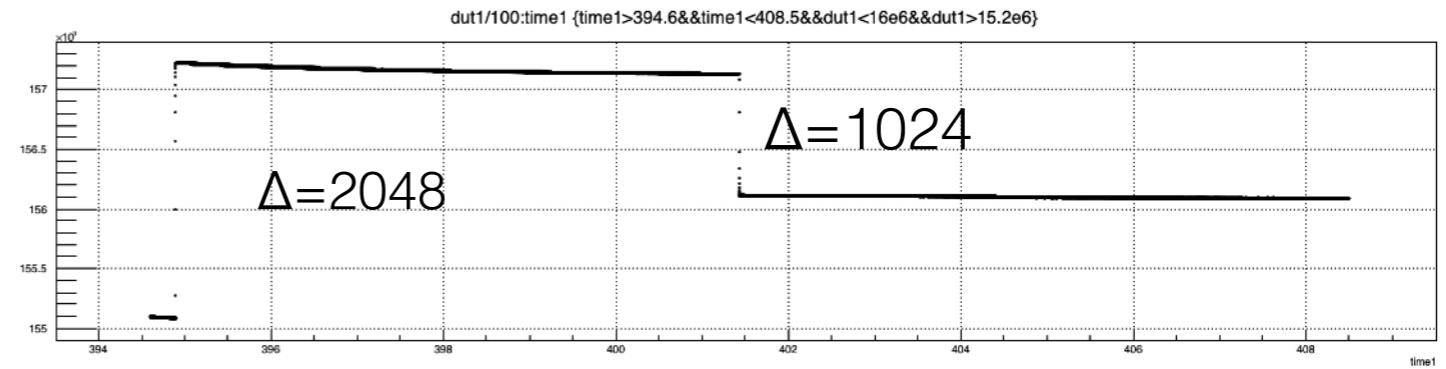
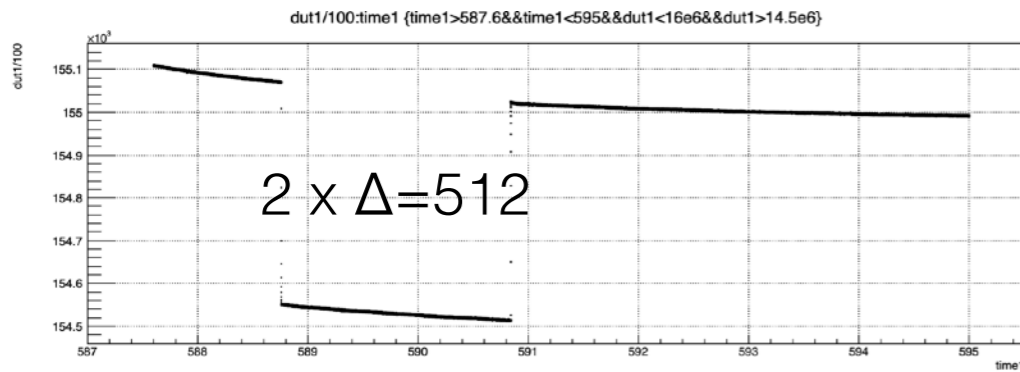
- Search for latch-ups (SEL) and “bit flips” (permanent and transient – SEU, SET)
- SEL & SEU
 - Device characterization i.e. in DC
 - freezing of DAC and readout with a 24-bit ADC
 - dump at 26 kHz (9 kHz analog band)
- SET
 - Check of operation at high frequency
 - Picoscope to distinguish transients from definitive bit-flips
 - 13 samples decapsulated



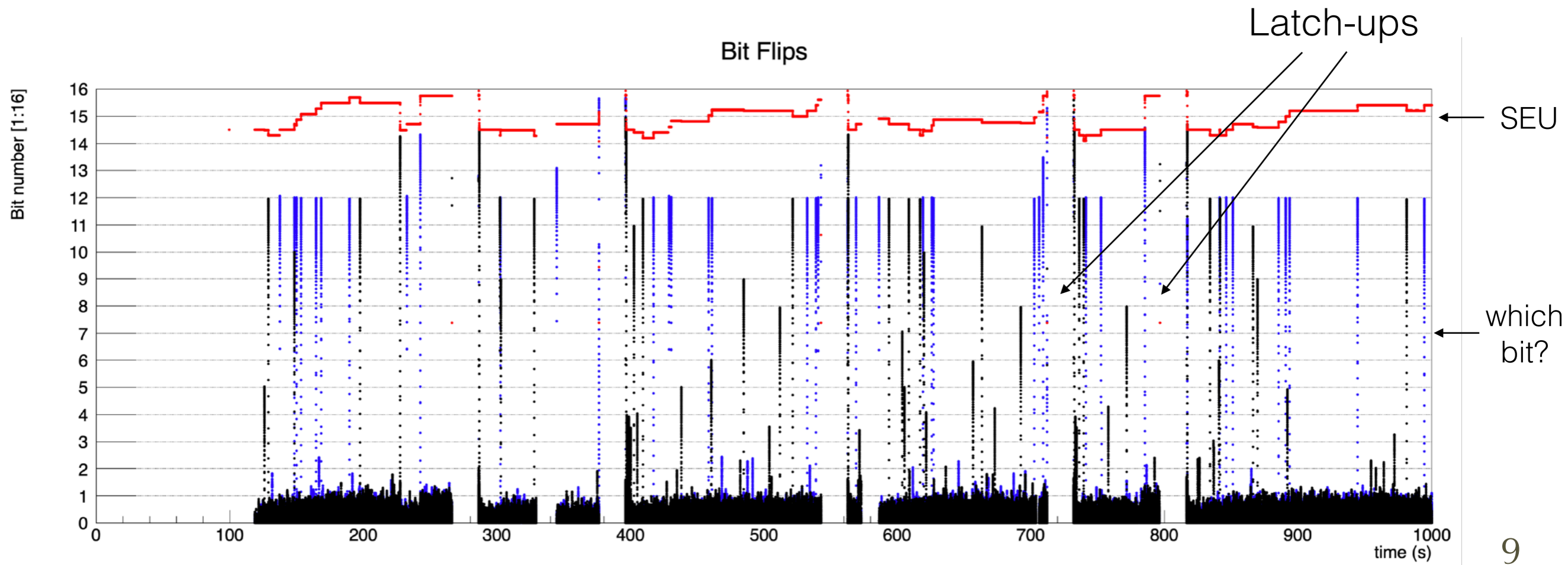
- **Set up DUT** with specific **pattern** (ex. 0xB000, 0x1000)
 - **Start** data taking
 - **Open** beam shutter
 - Record **slow control** signals
- Monitor DUT **I_{pos}**, **I_{neg}**, **Temperature** (typical 26 mA, 2.8 mA, 30 °C resp)
 - Whenever one of these goes over threshold
 - **count** (100 → 20 samples) to monitor the trend (a few seconds)
 - **switch off** the DUT, wait for (20 → 10 sec), switch on DUT
- **Count** number of SEL, SEU, SET → take care of **live time!**



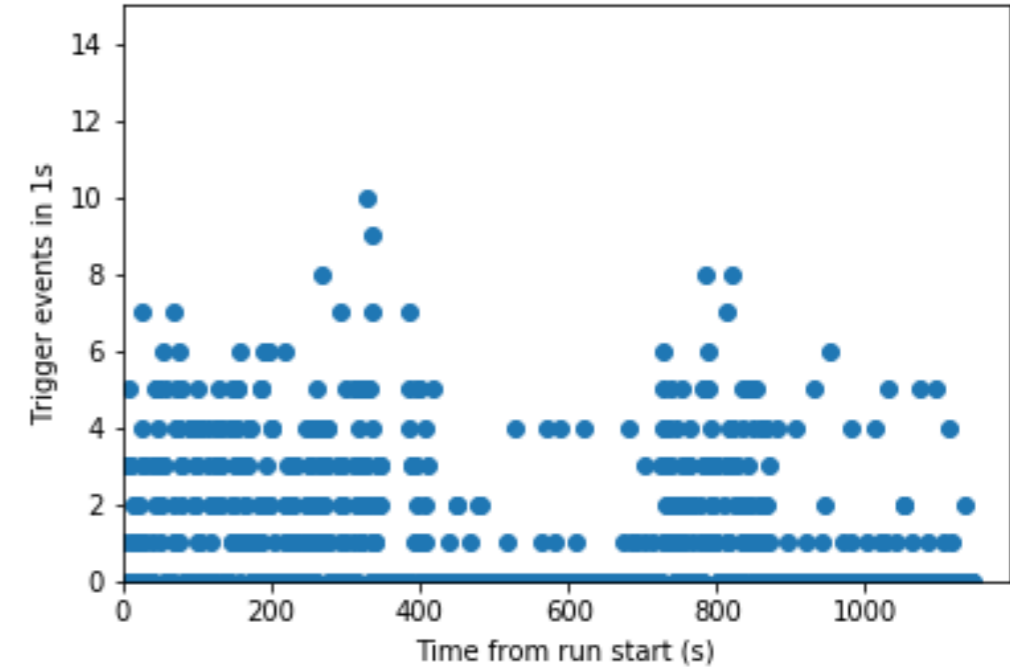
- Check that we could observe the bit-flips



- Automated analysis recognizes confidently $\Delta > 1$



- Many more transients recorded by PicoScope
 - SET > SEU > SEL
- Procedure to recognize, classify, understand SETs.

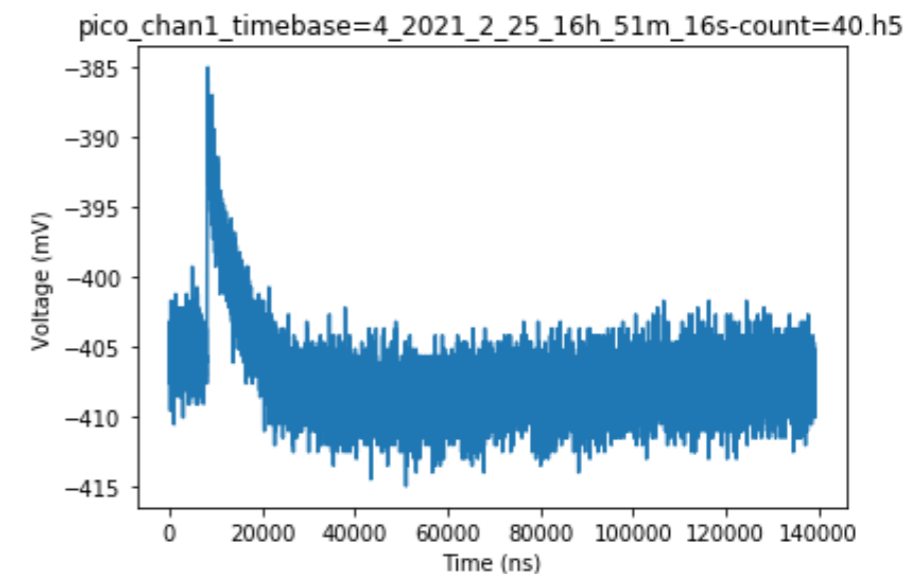
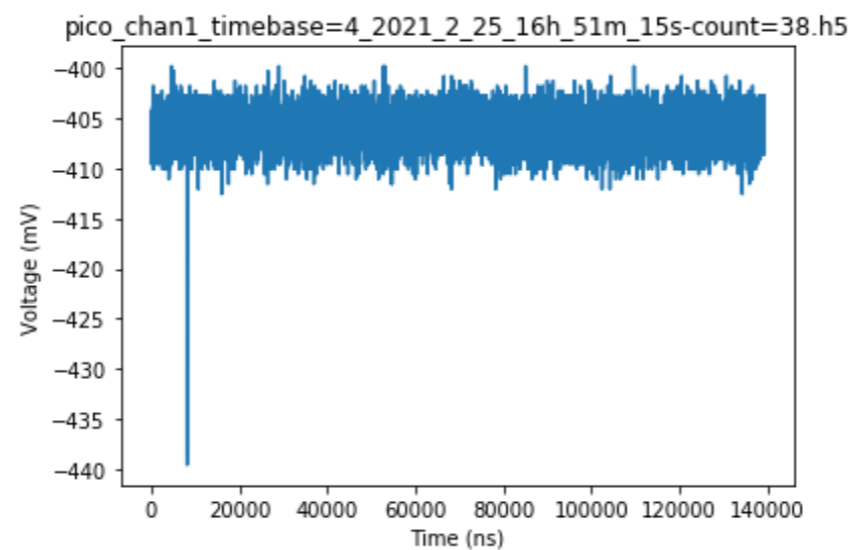
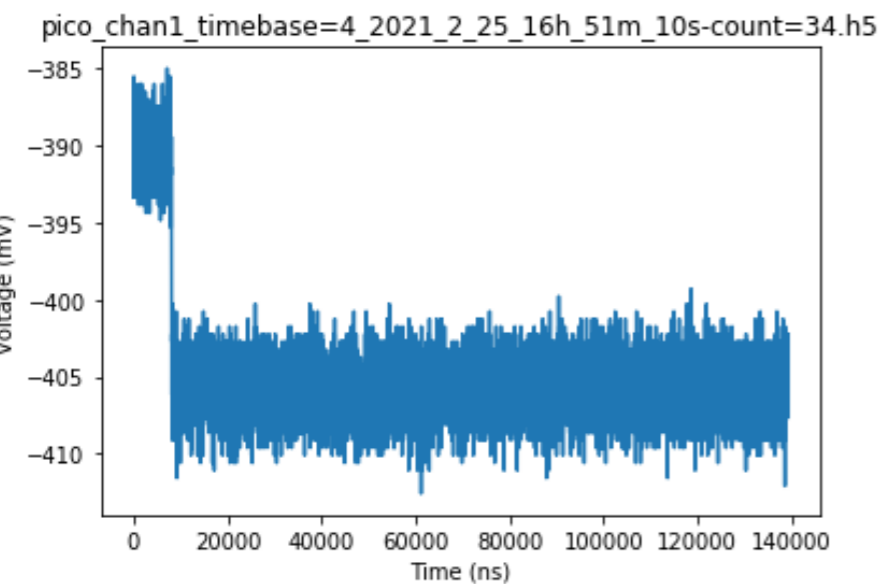


Typical events

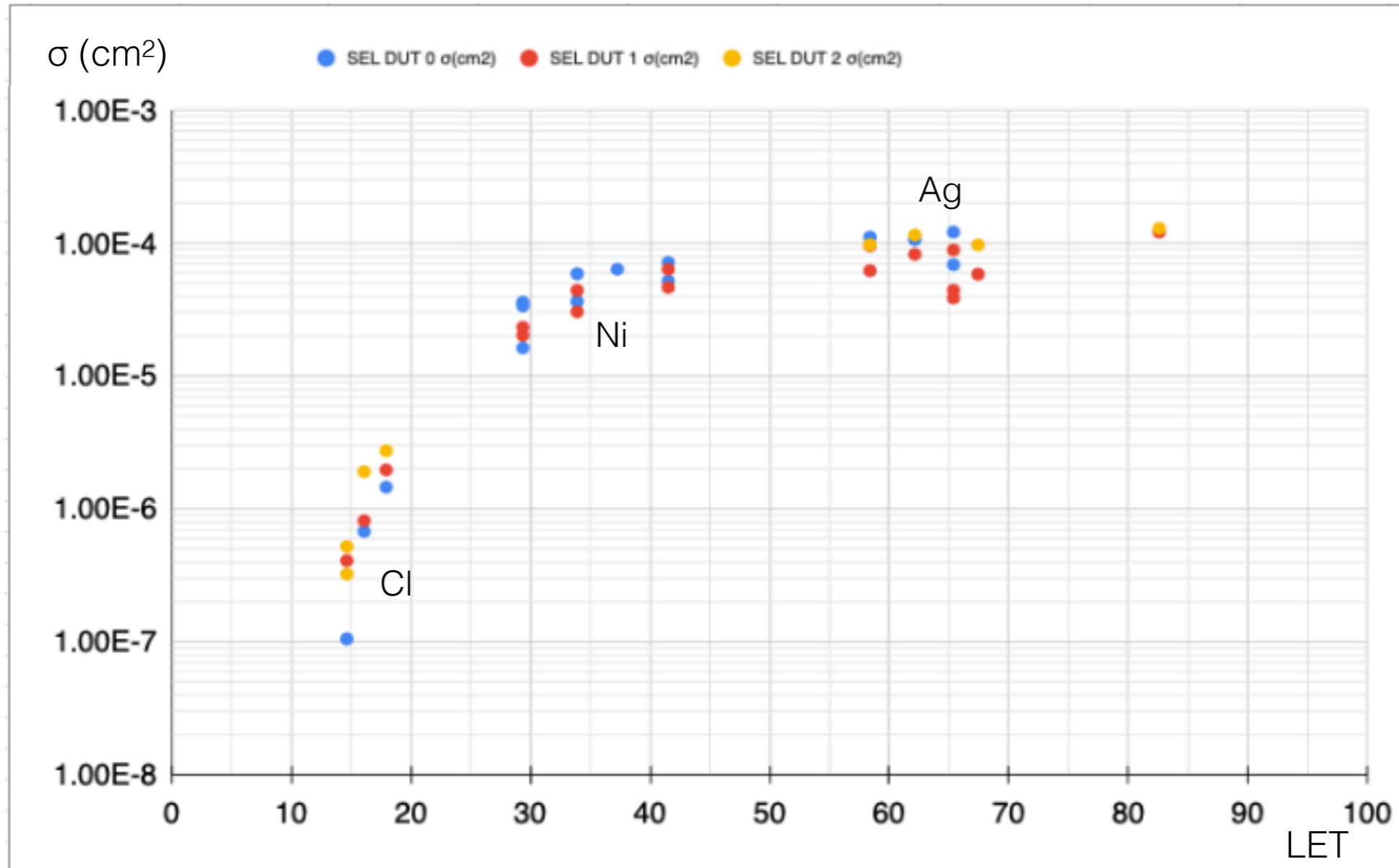
Latch-up

Short transient (~10 ns)

Long transient (~10 μs)

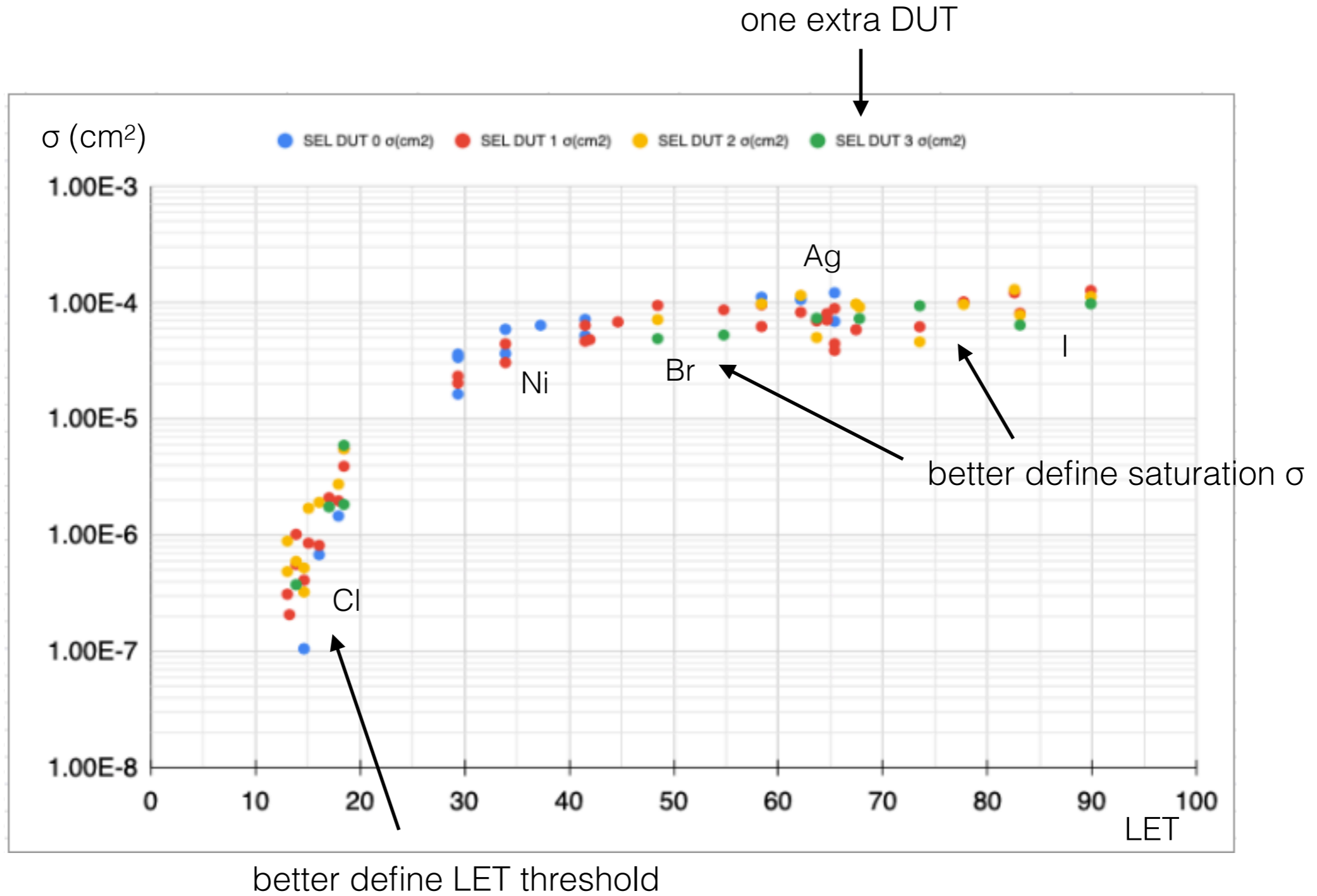


- We **complemented** the **measurements of 2021**



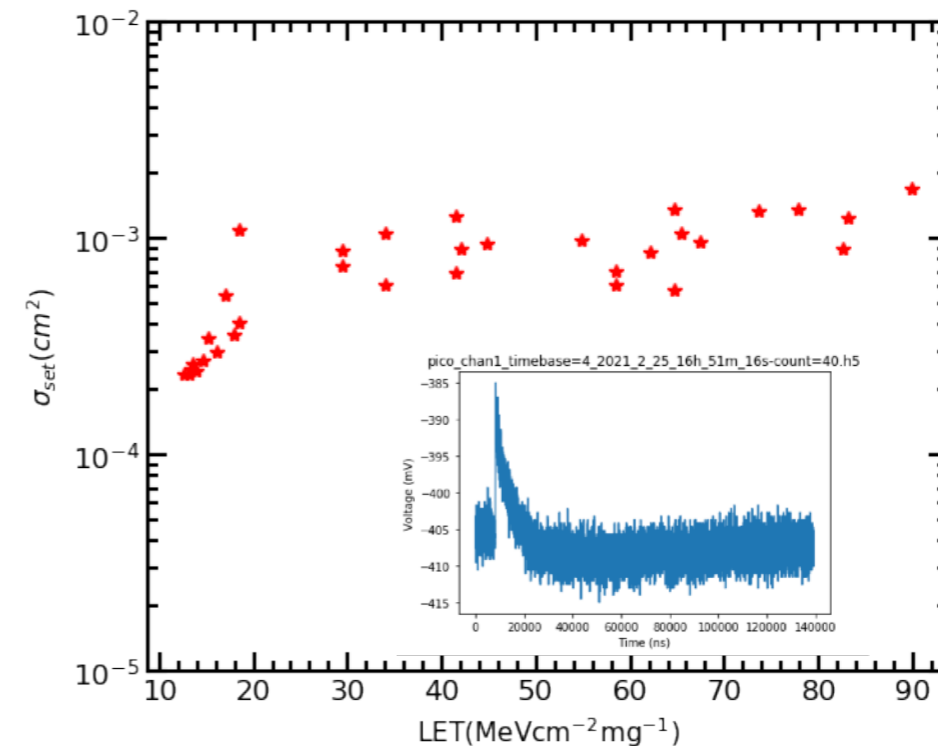
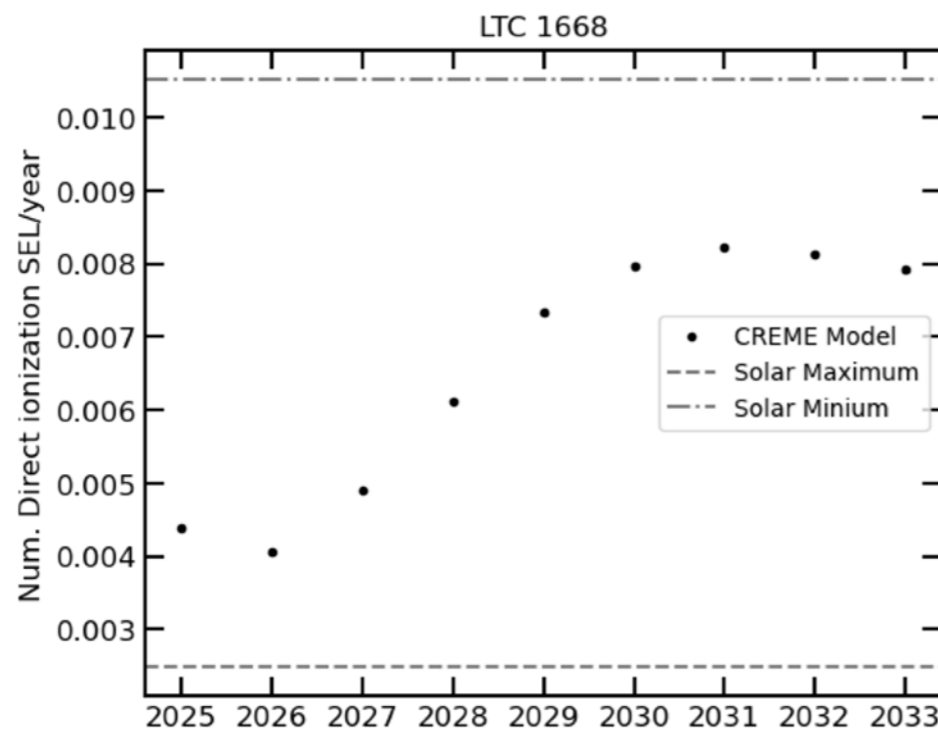
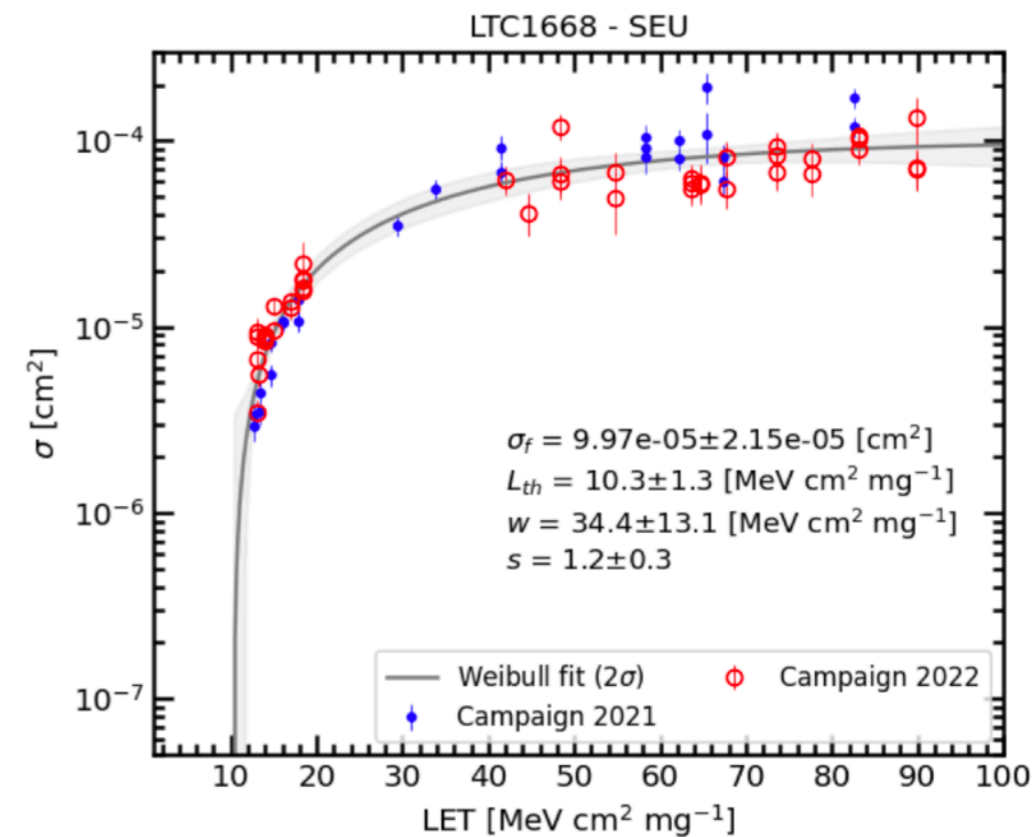
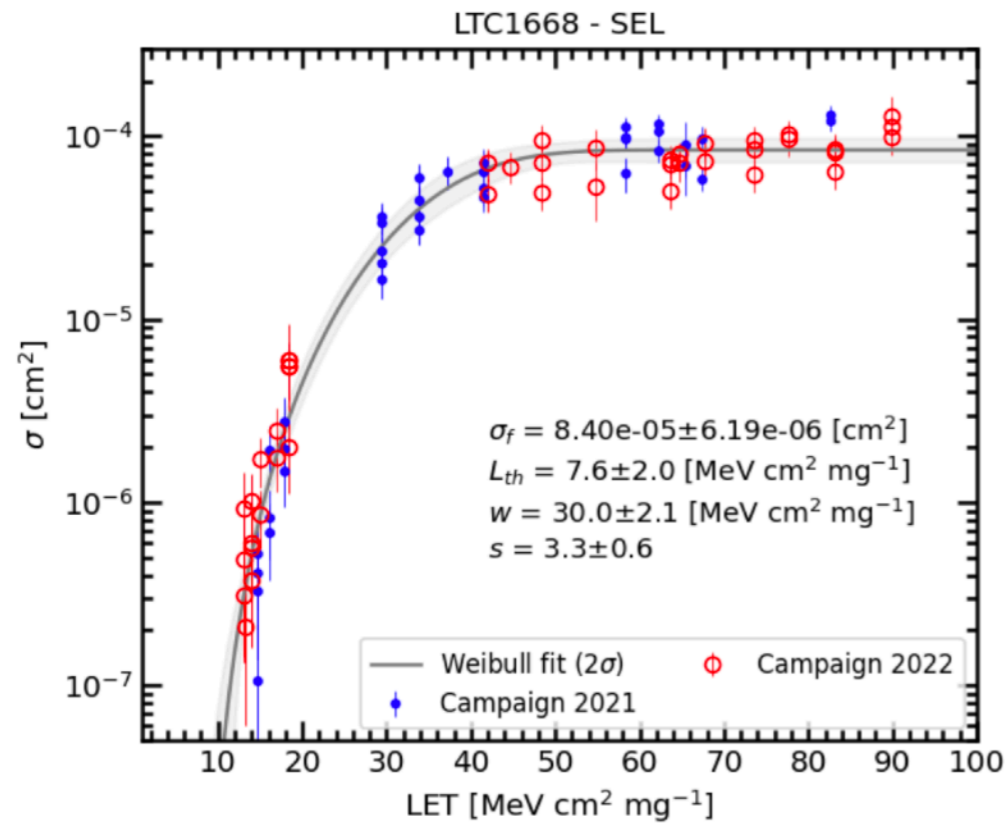
- Good compatibility** between datasets

- We **complemented** the **measurements of 2021**



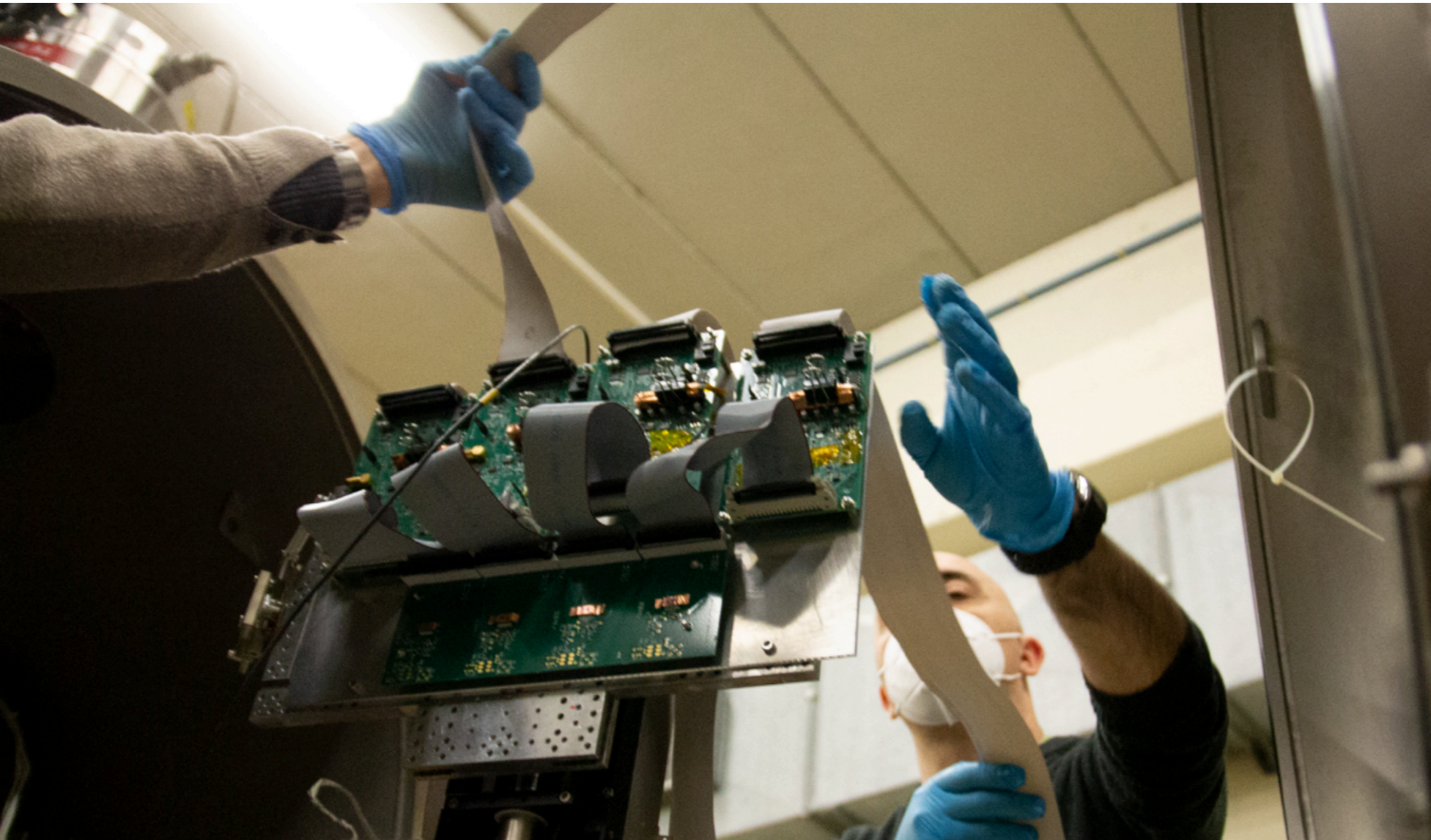
- Good compatibility** between datasets

- Latch-ups, upsets and transients were observed at a threshold $< 20 \text{ MeV cm}^2 \text{ mg}^{-1}$
- Measurements between two campaigns very compatible



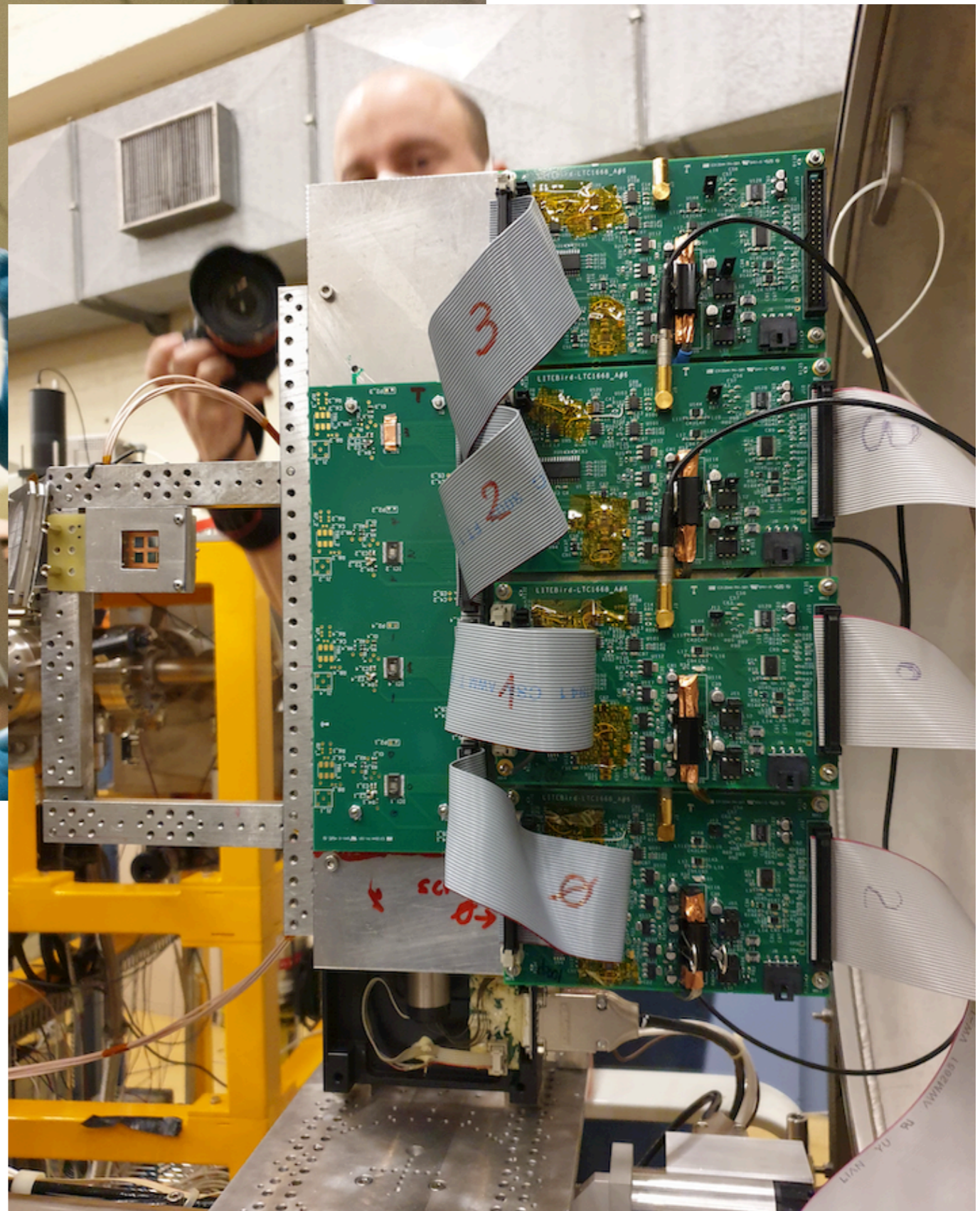
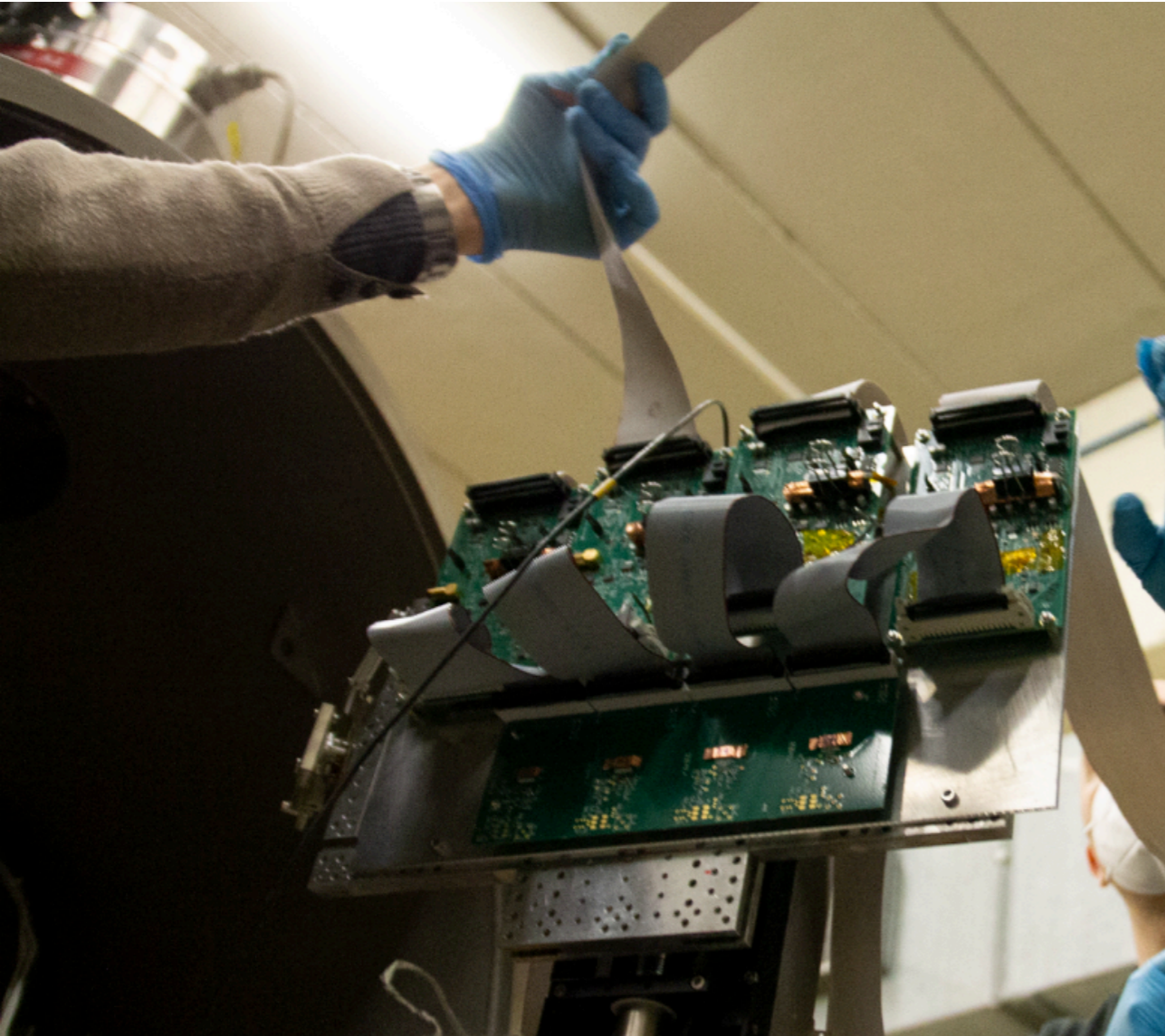
Installation

- Some problems at the beginning.... cables too short!



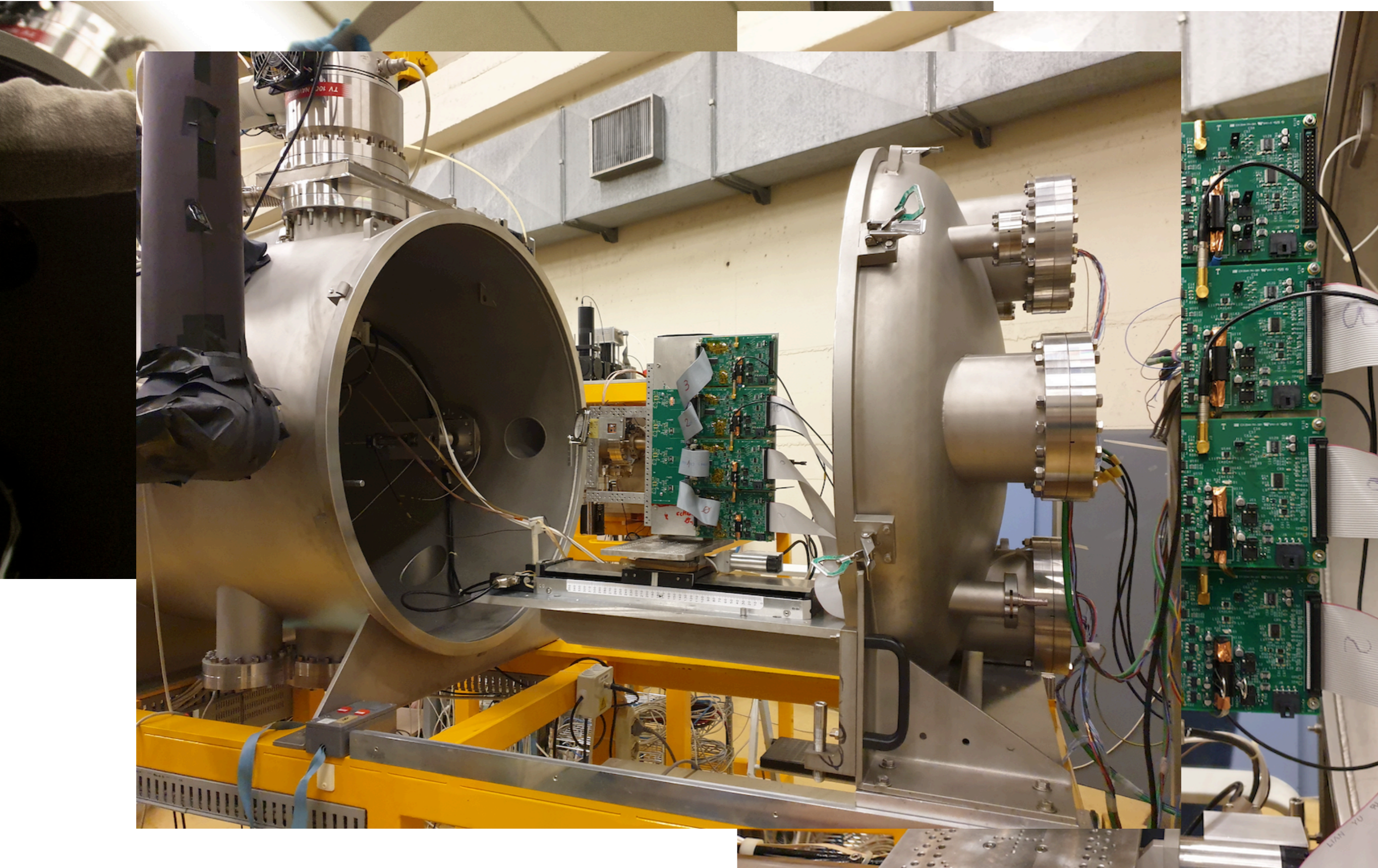
Installation

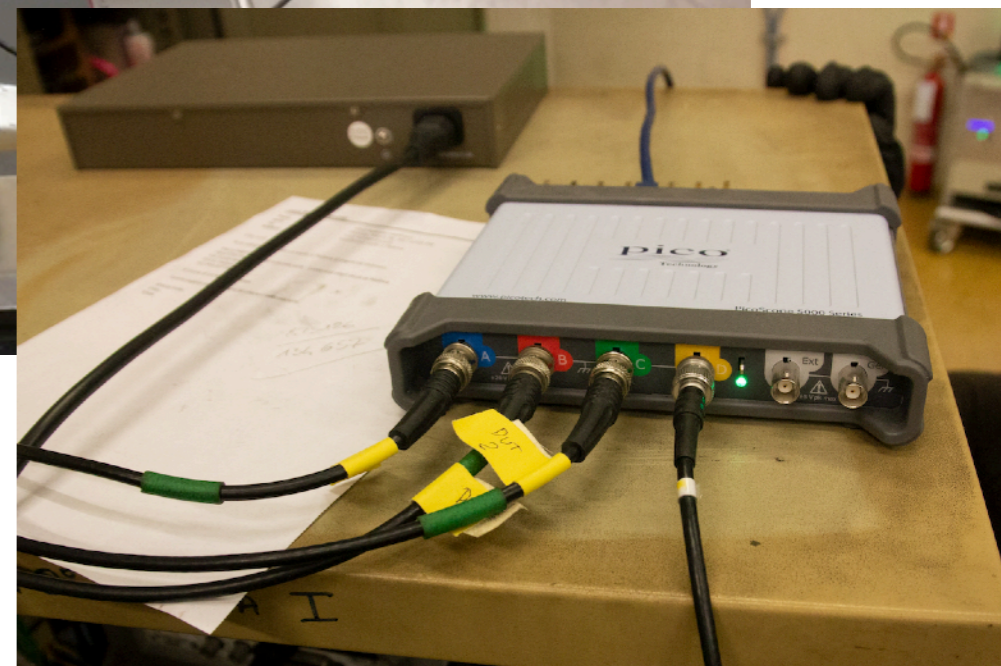
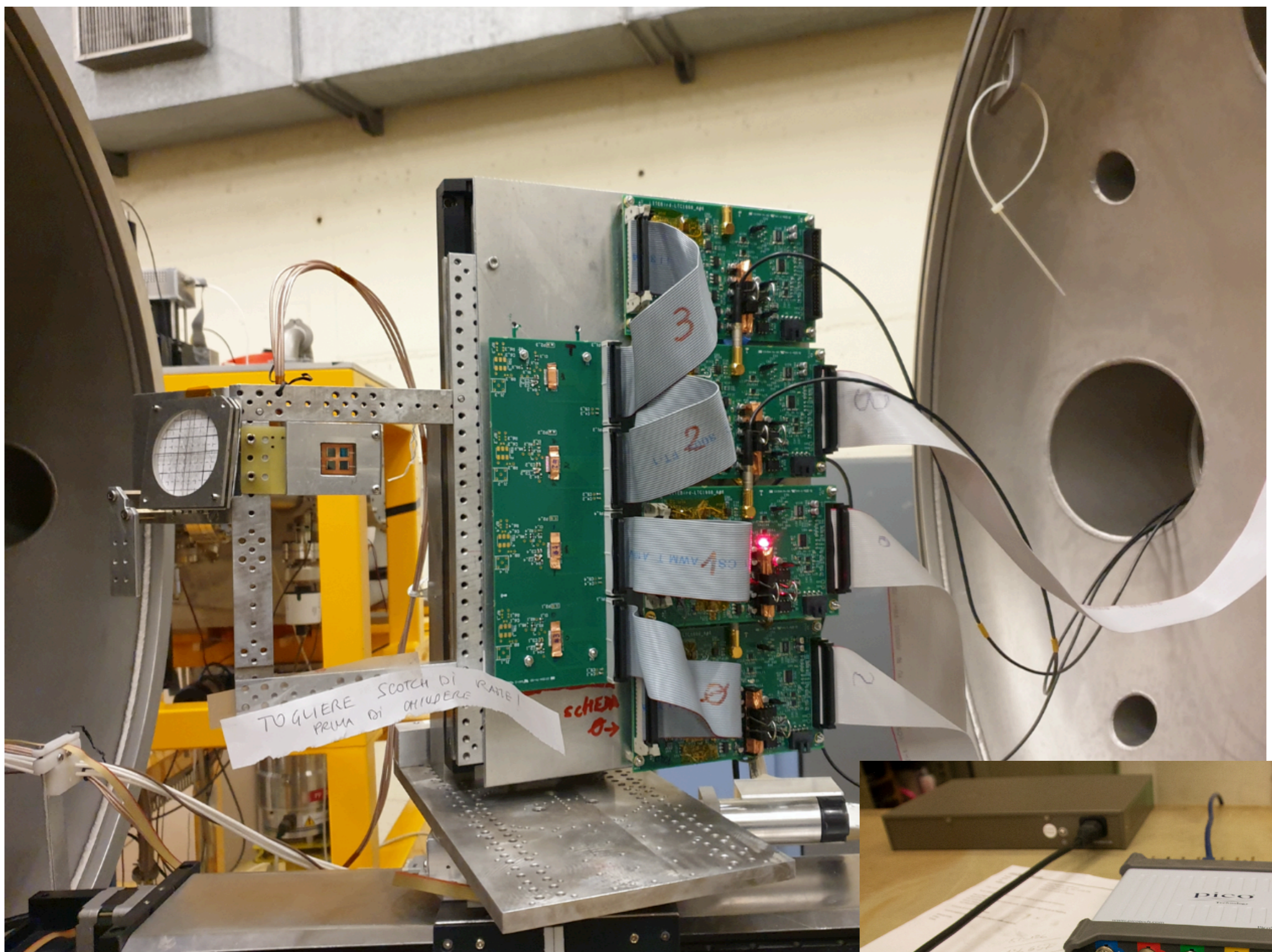
- Some problems at the beginning.... cables too short!

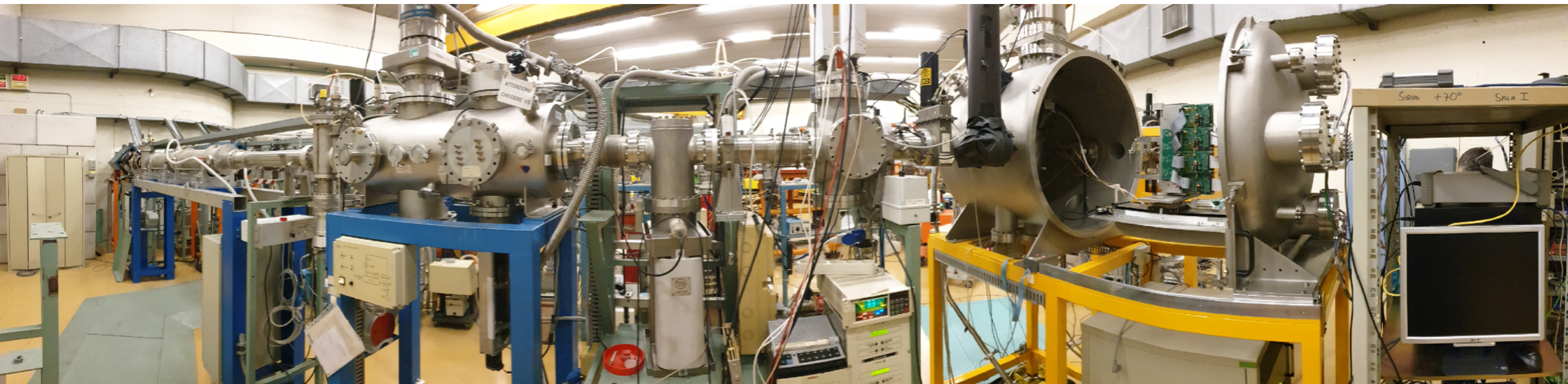


Installation

- Some problems at the beginning.... cables too short!







- Preliminary measurements show that LTC1668 can be used for LiteBIRD
- Need to set-up a strategy for phase B, C, D.
- test with protons?
- Following ECSS-Q-ST-60-15C

4.4 Phasing of RHA with the different phases of a space project

4.4.1 Phase 0: Mission analysis, **Phase A: Feasibility**

Mission environment is defined and top level radiation requirements can be derived. RHA requirements (e.g. RDM) are tailored to the specific project needs. [Preliminary radiation characterization studies](#) can be started to help technology selection and design trade-off activities.

4.4.2 **Phase B: Preliminary definition**

For SRR, Mission environment and RHA requirements are finalized. Electronic design and spacecraft layout are defined. Preliminary shielding analyses can be [started](#) as well as [radiation characterization activities](#).

4.4.3 **Phase C: Detailed definition**

[Radiation characterization tests are performed](#). Equipment shielding analyses , equipment circuit design analyses (e.g. WCA, SEE analysis) are performed.. Radiation analysis and WCA reports are provided in equipment CDR data package. When necessary, impact of radiation effect at equipment level is analysed at upper (subsystem and system) levels and document in upper levels CDR data packages. At the end of phase C, most of the RHA work is completed.

4.4.4 **Phase D: Qualification and production**

Remaining RHA activities are [radiation tests on flight lots](#) (e.g. RVT). At this stage of program development, radiation effects issues resulting in redesign activities are very costly.