

# *Status Report: IMCA- NTA (secondo anno): “Innovative Materials and Coatings for Accelerators”*

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*Gruppo collegato di Cosenza*

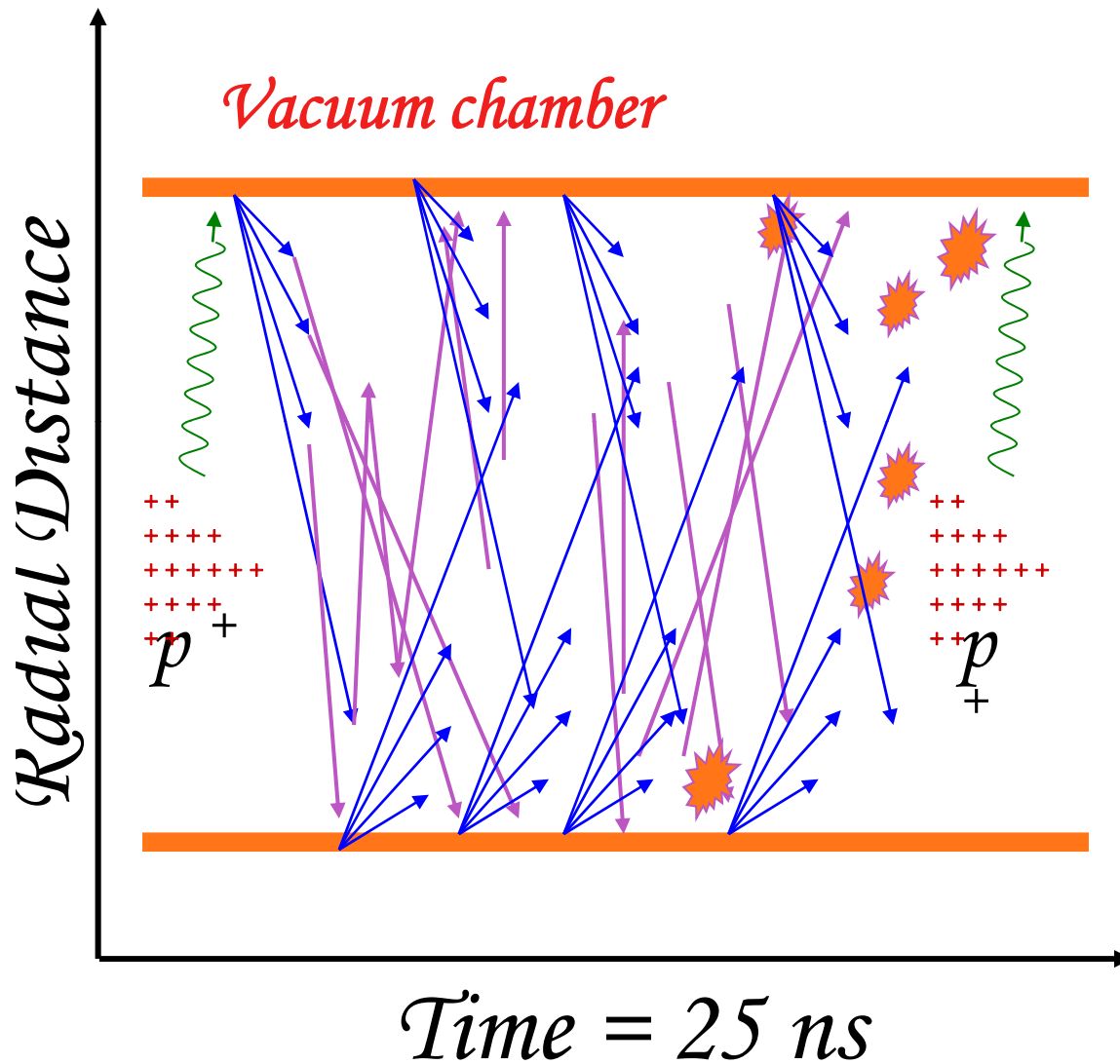
*In close collaboration with CERN, SLAC, ANKA.*

*FTE~10*

# *Status Report: IMCA- NTA (second year): “Innovative Materials and Coatings for Accelerators”*

- *Introduction to the e-cloud problem*
- *Important facts in 2010-2011:*
  - i) ongoing work in other Laboratory (state of the art)*
  - ii) First observation of e-cloud in LHC*
  - iii) Super-B project chosen as “Flag” project for INFN.*
- *LNF (Material Science Laboratory) in construction : preliminary results*

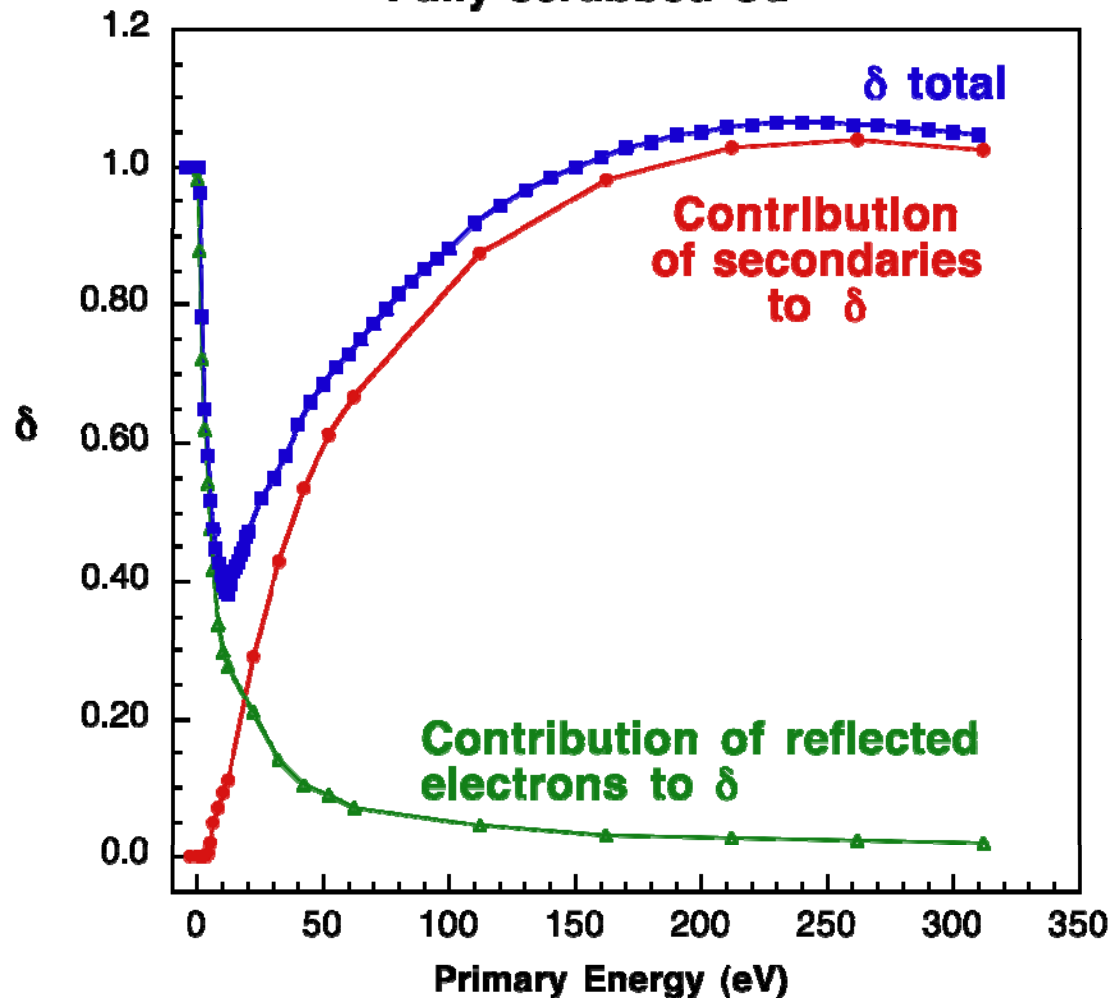
# The "e-cloud" phenomenon (in pills)



The accelerated particle beam produces SR and/or  $e^-$  that, by hitting the accelerator's walls generate photo- $e^-$  or secondary- $e^-$ . Such  $e^-$  can interact with the beam (most efficiently for positive beams) and multiply, inducing additional heat load on the walls, gas desorption and may cause severe detrimental effects on machine performance.

*One of the most relevant parameter for e-cloud studies is: S.E.Y. (or  $\delta$ )*

Fully scrubbed Cu

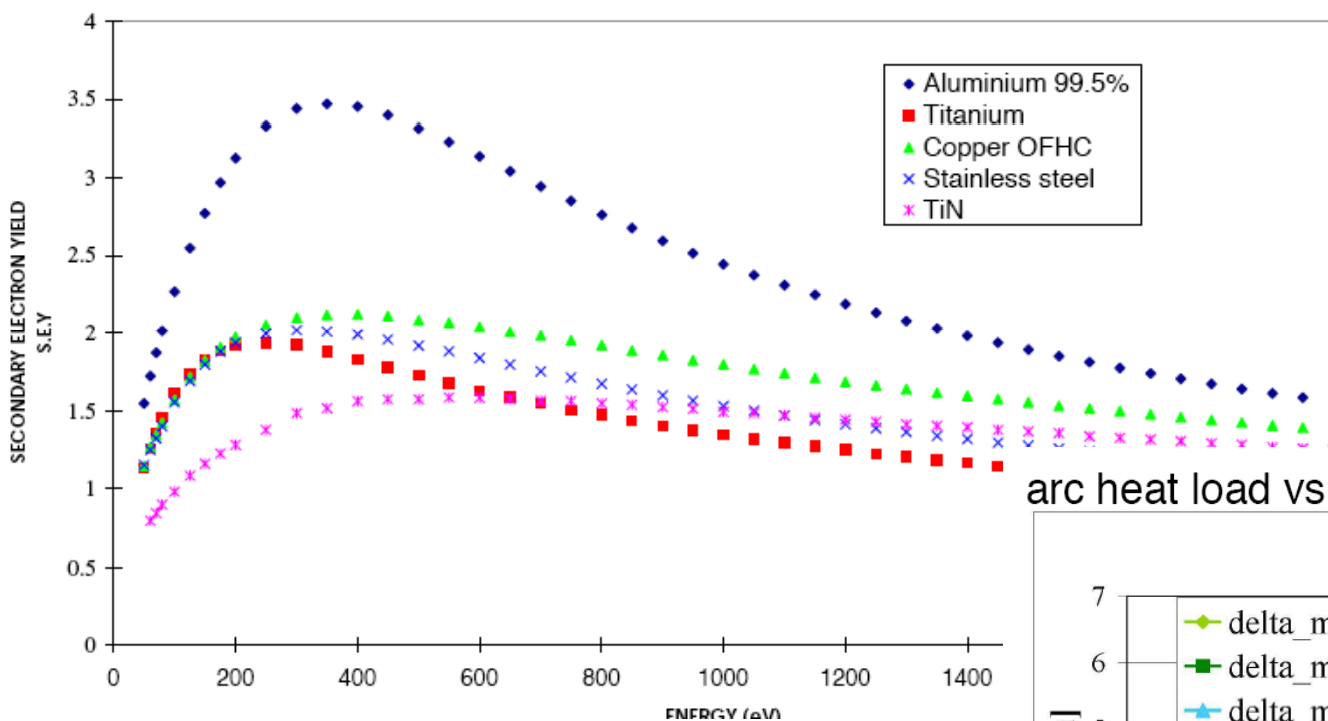


*I.e.: the number of electrons created after bombardment of a single electron.*

*R. Cimino, et al.,  
Phys. Rev. Lett.  
93 (2004) 014801*

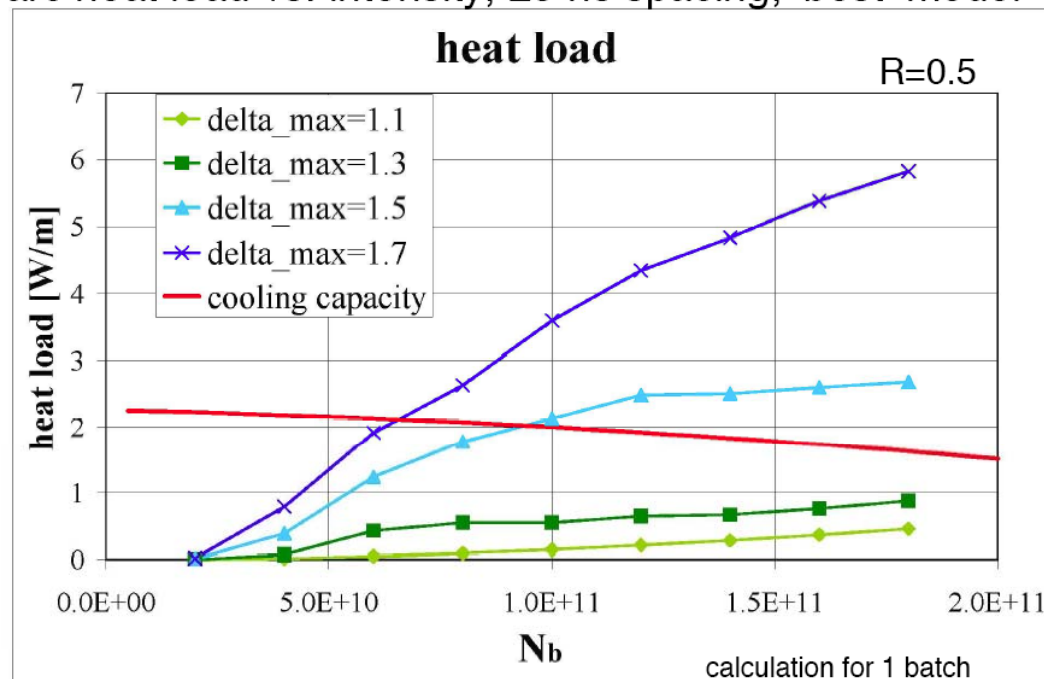


SECONDARY ELECTRON YIELD  
As received



*Measure of  
Secondary  $e^-$   
YIELD*

arc heat load vs. intensity, 25 ns spacing, 'best' model



*.... And its impact to  
simulations (see calculation  
for LHC).*

heat load for quadrupoles higher  
in 2<sup>nd</sup> batch; still to be clarified

Frank Zimmermann, LTC 06.04.05



*Most of the existing and planned accelerator machines base the reaching of their design parameters to the capability of obtaining walls with a SEY  $\sim 1.3$  or below!*

*Surface Scrubbing  
(or conditioning)*

*Intrinsically low  
SEY material*

*Geometrical  
modifications*

*Electrodes in the lattice.*

*External solenoid field*



*Surface Scrubbing  
(or conditioning)*



*-Efficiency  
(time & final SEY)...*

*Geometrical  
modifications*



*Impedance.  
Machining costs.*

*Intrinsically low  
SEY material*



*Stability and material  
choice...*

*Electrodes in the lattice.*



*If possible...  
(Impedance, costs.)*

*External solenoid field.*



*Not always possible...*

# *Ongoing work in other Laboratory (state of the art)*

*@ KEK for Super KEKB*

*@ CERN for SPS (and future LHC  
Upgrade)*



### 3. Plans for Super KEKB

Y. Suetsugu, KEK  
on behalf of KEKB Vacuum Group

- Required electron density to avoid single bunch instability

$$\rho_{e,th} = \frac{2\gamma\nu_s\omega_{e,y}\sigma_z/c}{\sqrt{3}KQr_e\beta L}$$

K. Ohmi, KEK Preprint 2005-100 (2006)

Here,

$$\omega_{e,y} = \sqrt{\frac{\lambda_+ r_e c^2}{\sigma_y(\sigma_x + \sigma_y)}}$$

$E$ [GeV]	= 4.0	$N_b$	= 6.25E+10	
$\gamma$	= 7828	$Q_b$ [C]	= 1.4E-08	(1.4 mA/bunch)
$\nu_s$	= 0.0185	$S_b$ [m]	= 1.2	(4ns)
$\sigma_z$ [m]	= 6.E-03	$\lambda$ [C/m]	= 5.2E+12	( $Q_b/2/\sigma_z$ )
$c$ [m/s]	= 3.E+08	$\sigma_y$ [m]	= 2.E-05	
$K$	= 11	$\sigma_x$ [m]	= 2.E-04	
$Q$	= 7			
$r_e$ [m]	= 2.80E-15	$\omega_e$	= 5.46E+11	$K = \omega_e \sigma_z/c$
$\beta_y$ [m]	= 25	$\omega_e \sigma_z/c$	= 10.9	$Q = \text{Min}(Q_{nl}, \omega_e \sigma_z/c)$
$L$ [m]	= 3016			$Q_{nl} \sim 7$

$$\rho \text{ [m}^{-3}\text{]} = 1.13\text{E}11$$

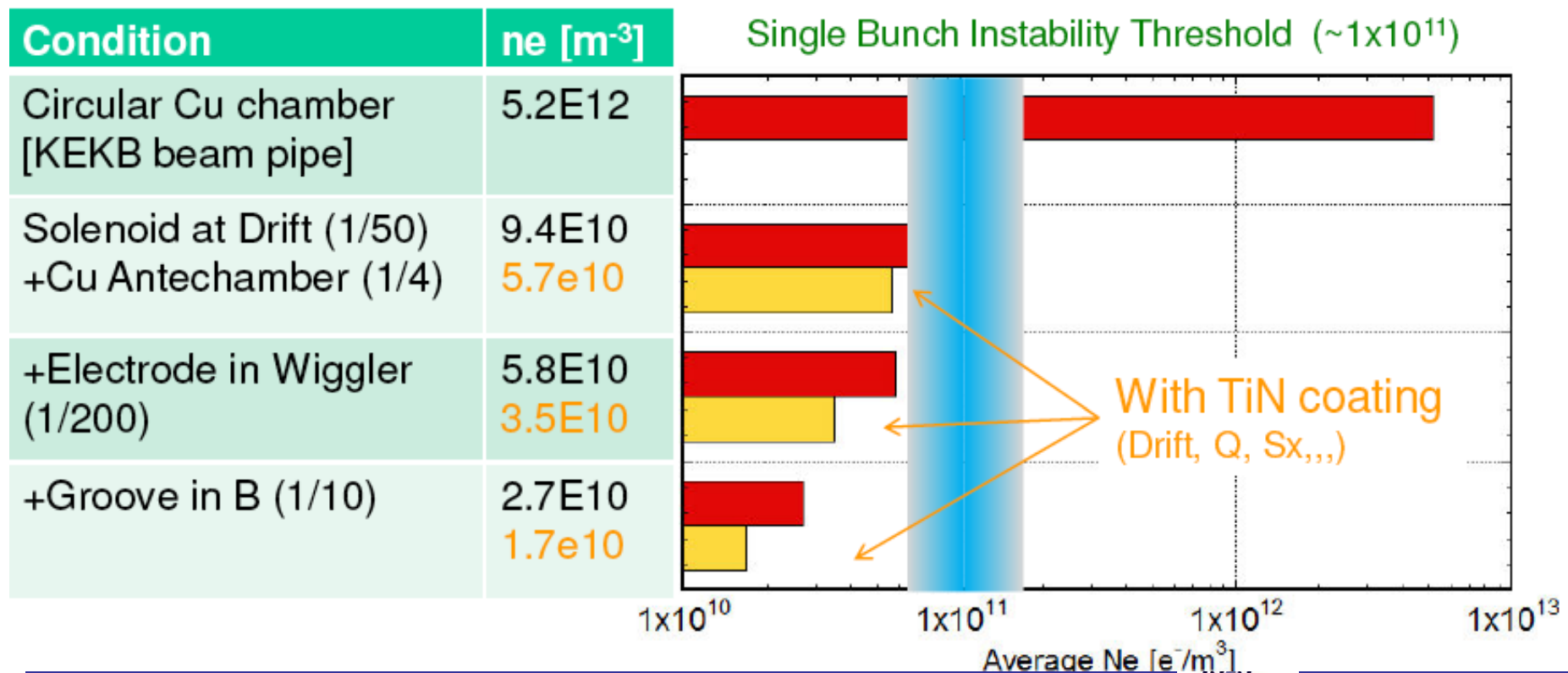


$$\text{Our target} = 1\text{E}11 \text{ m}^{-3}$$

### 3. Plans for Super KEKB

#### ● Summary

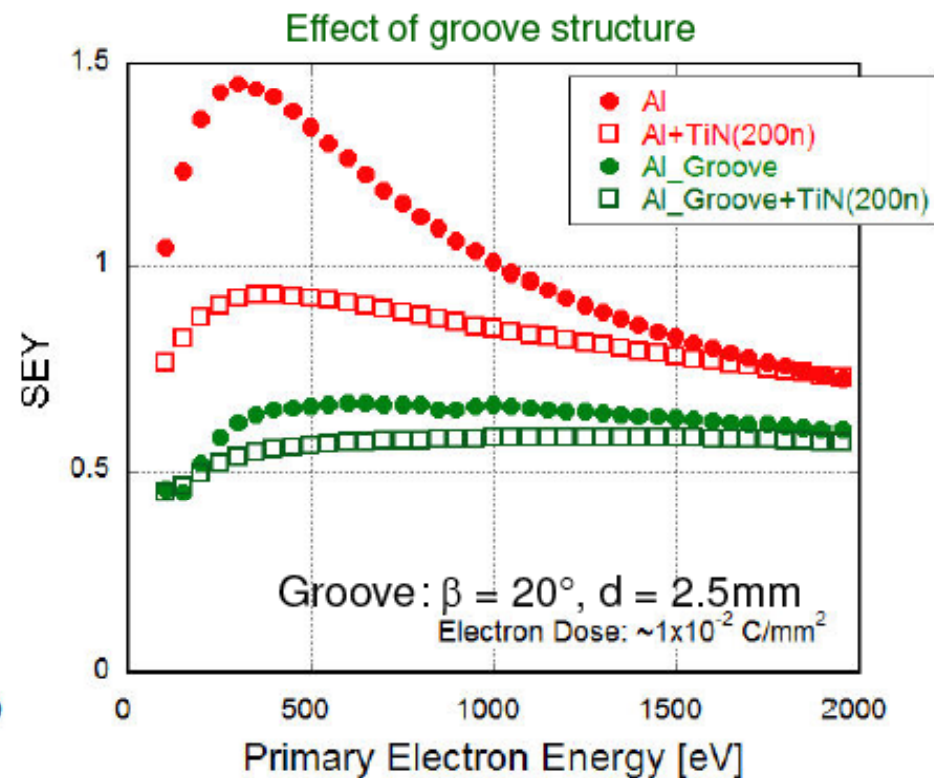
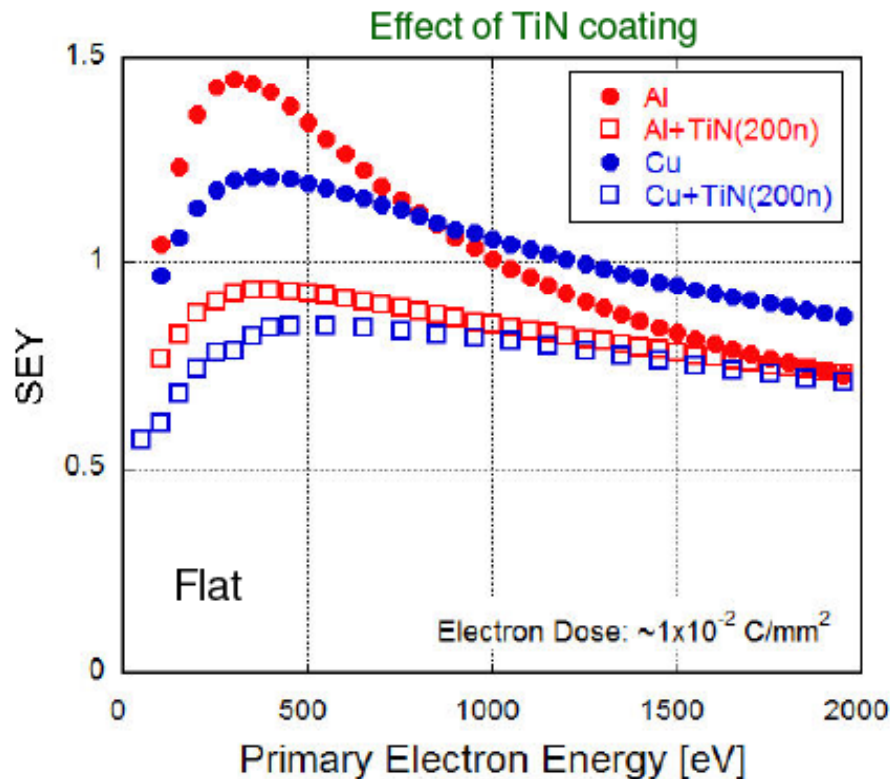
- Major electron cloud will be reduced by antechamber scheme and solenoid field at arc section. But it seems still insufficient.
- Electrodes in wiggler and grooves in bending magnets will decrease EC further and increase the safety margin.
- The groove in B is still under consideration → further R&D.



## 2.3 Grooved surface

Y. Suetsugu, KEK  
on behalf of KEKB Vacuum Group

- SEY Measurement at Laboratory ( $B = 0$ ): Effect of structure
  - The TiN coating decrease Max. SEY to 0.9~0.8.(Al, Cu)
  - Groove structures decrease it to ~0.7 even without TiN (Al); the effect of groove structure seems larger even for aluminum (if  $\beta = 20^\circ$ ).
  - Grooved surface seems effective even without B field.



# *Ongoing work in other Laboratory (state of the art)*

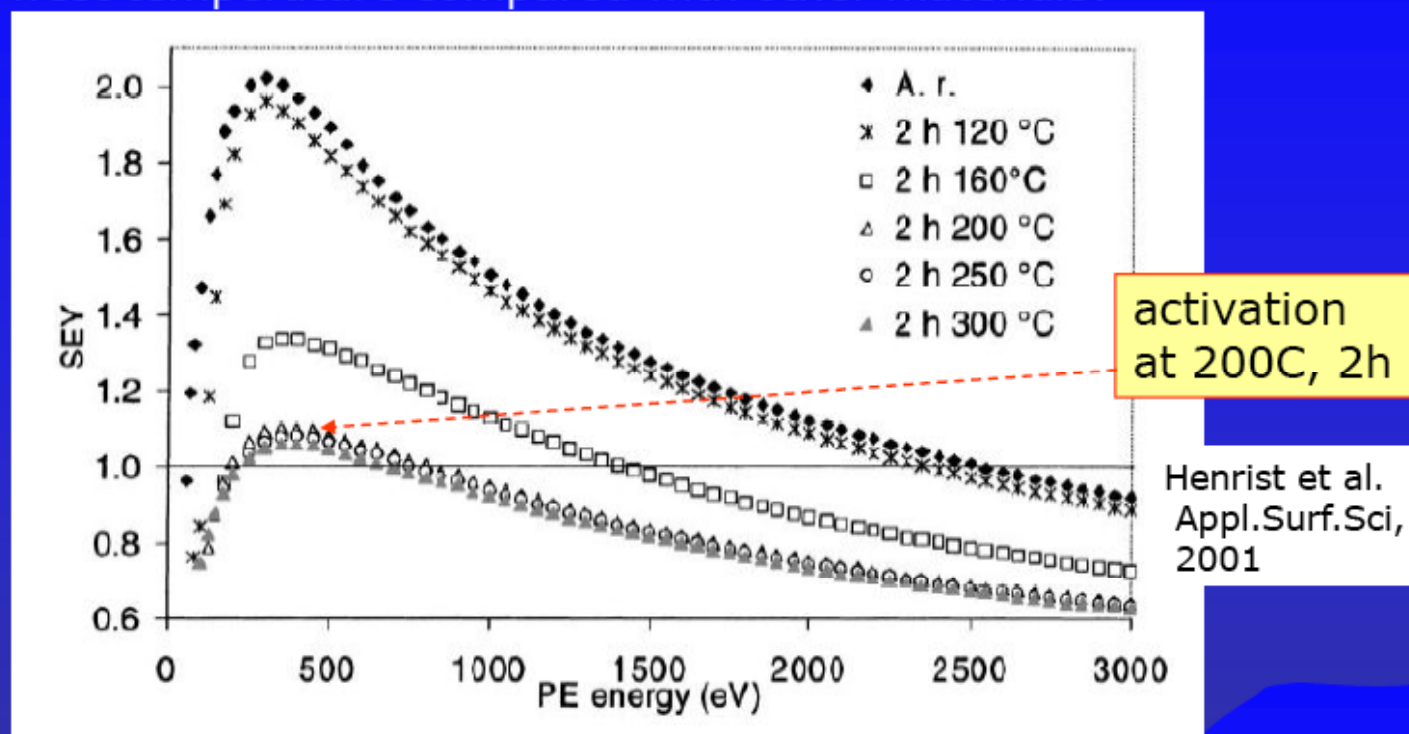
*@ KEK for Super KEKB*

*@ CERN for SPS (and future LHC  
Upgrade)*



## NEG coatings

TiZrV NEG thin films can provide a surface with low  $\delta_{\max}$  after heating at the lowest temperature compared with other materials:



- 2h at 200C or 24h at 180C
- data for 8 re-activations of 2h at 250C after air-venting show an SEY below 1.3
- LHC long straight sections (6 km, more than 1000 chambers) to provide pumping and low SEY

M.Taborelli, CERN 13/12/2010, LER

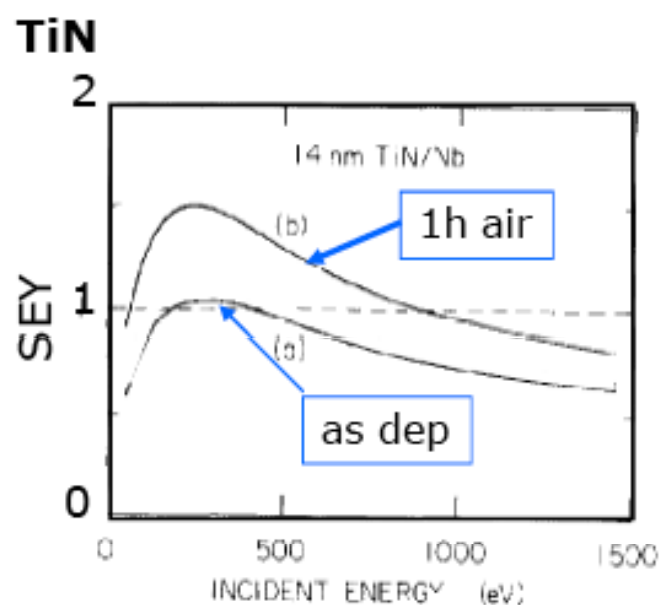


No bake

## Surfaces with initially low SEY: TiN and effect of air exposure

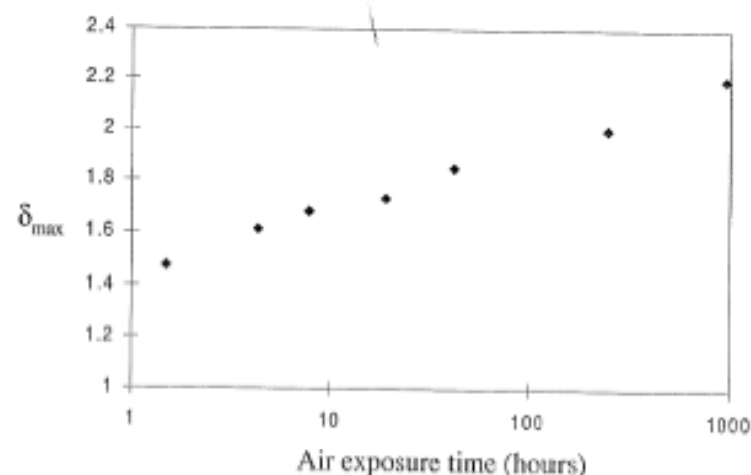
**As deposited TiN** has a  $\delta_{\max} = 0.9-1.1$  ; **clean copper** has 1.3

Upon air exposure the TiN yield increases to  $\delta_{\max} = 1.5-2.5$  and the one of copper to  $\delta_{\max} = 1.6-2.2$



(E.L.Garwin et al. 1987)

## Copper: air exposure



(Scheuerlein, 1999)

M.Taborelli, CERN 13/1/2010, LER



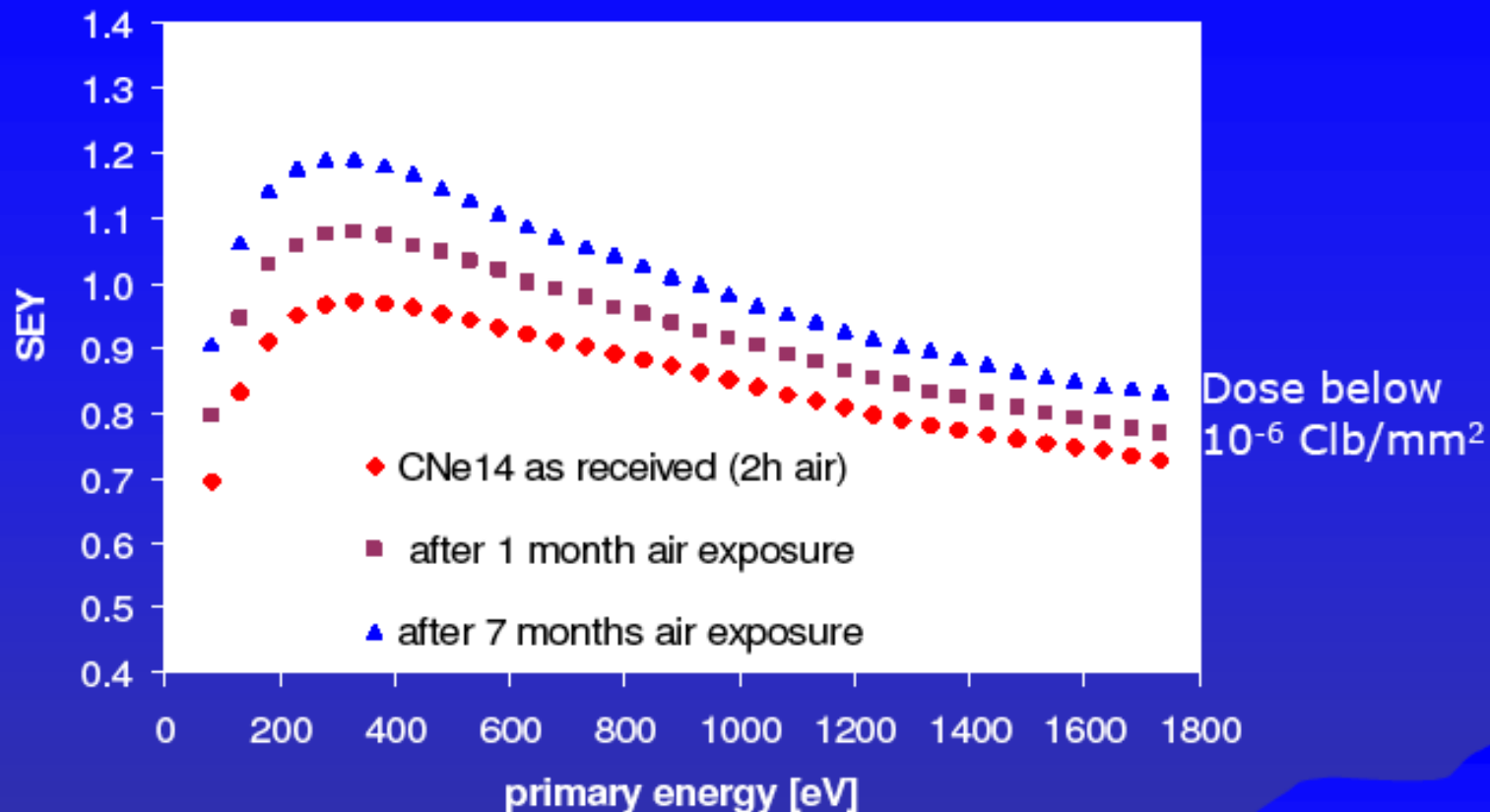
R. Cimino





No bake

## SEY of a-C carbon coatings (no bake):



- initial  $\delta_{\max}$  between 0.9 and 1.1, some scattering in the aging values for air exposure
- No change with thickness above 50 nm
- Aging is difficult to study by surface analysis since it is difficult to distinguish adsorbed hydrocarbons..... on carbon

M. Taborelli, CERN 13/17/2010, LER

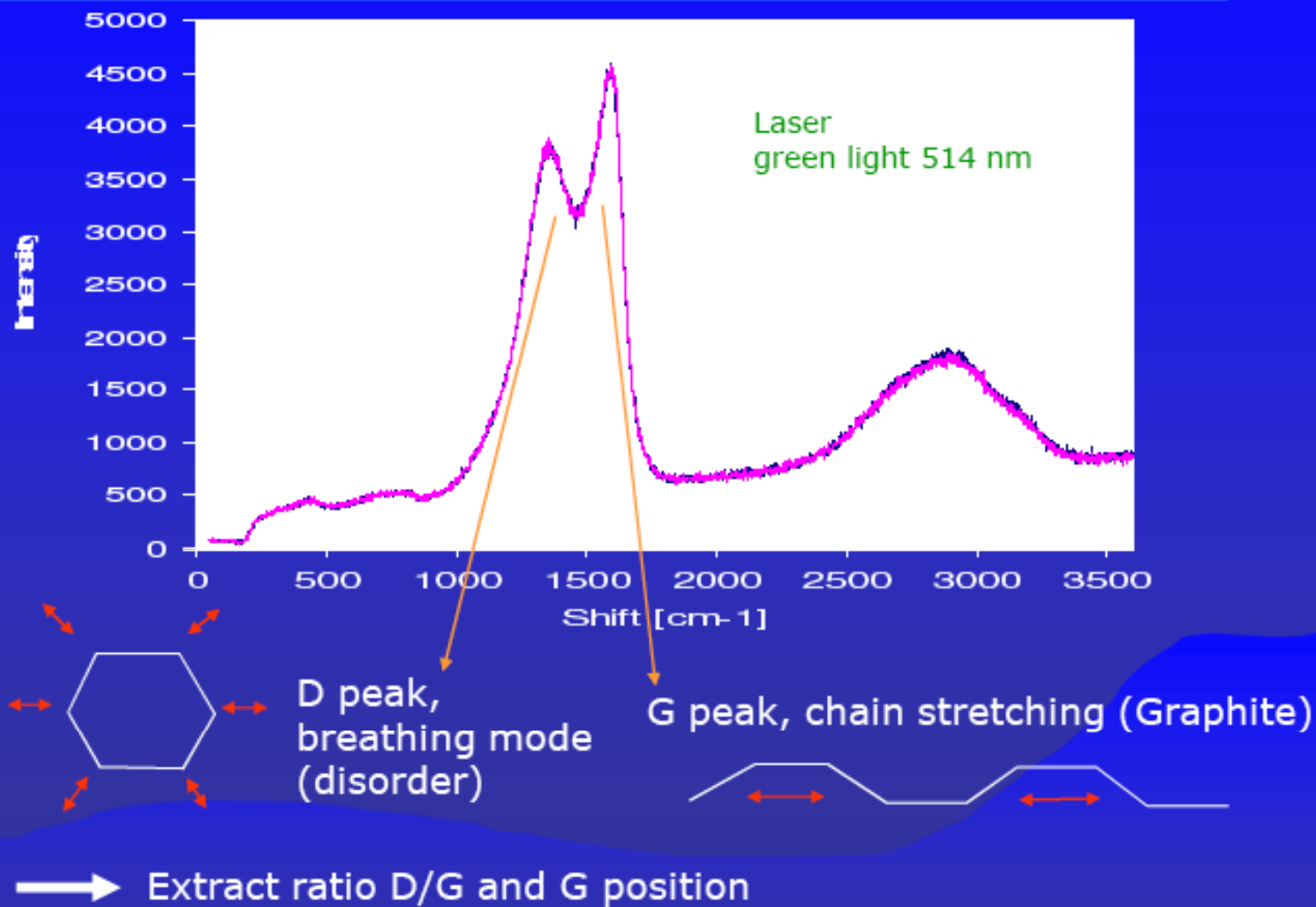


R. Cimino





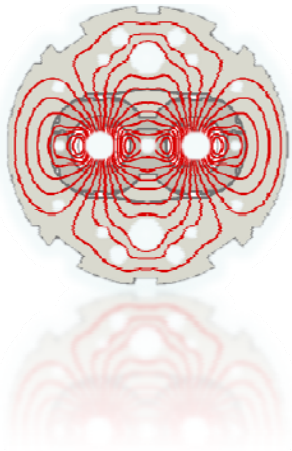
## Structural order: Raman spectroscopy (data from University of Cambridge UK, A.Ferrari et al)



M.Taborelli, CERN 13/17/2010, LER



R. Cimino



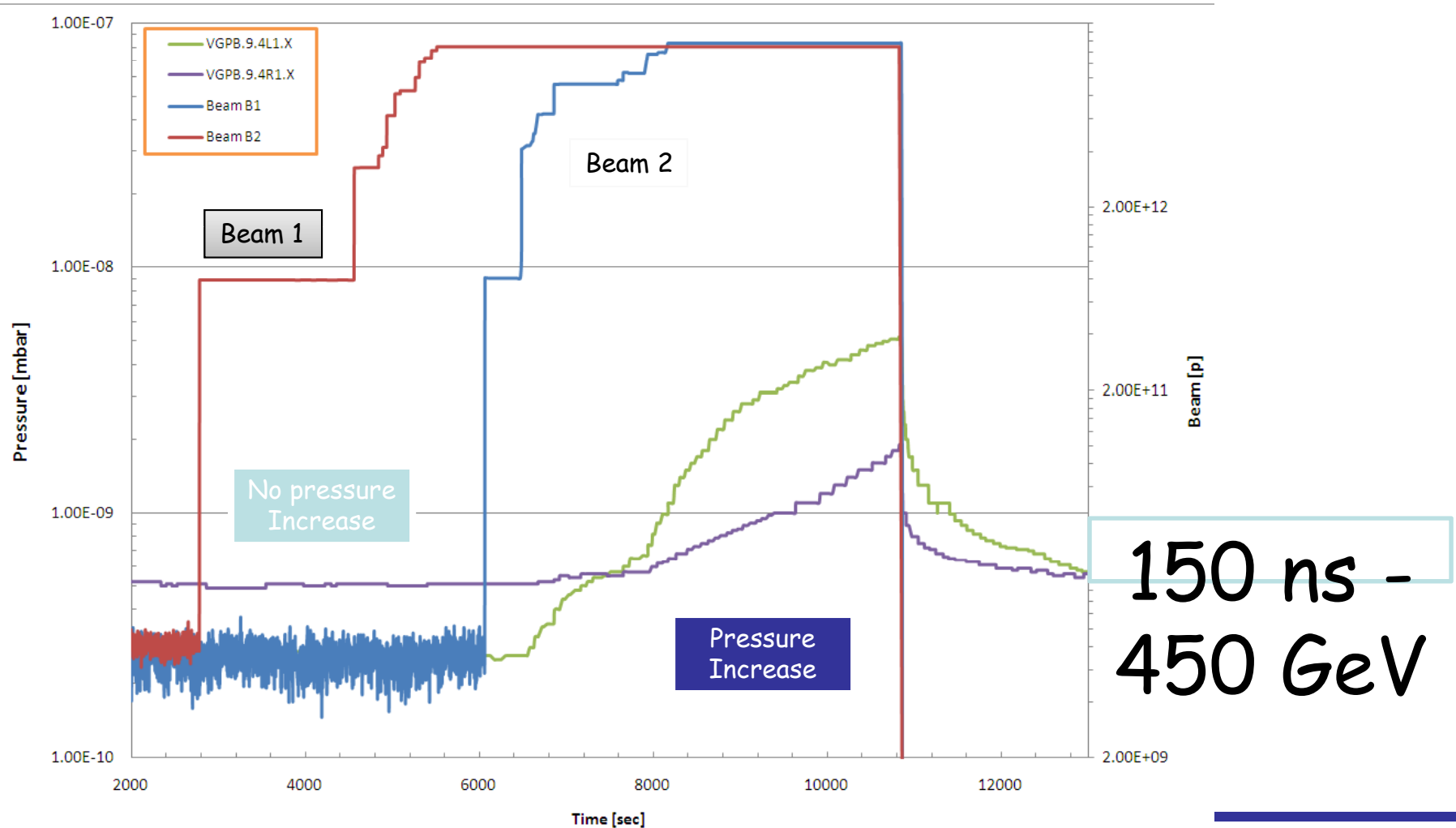
*See: CERN-GSI Electron Cloud  
Workshop. CERN 7-3-2011*

## *e-cloud @ LHC: a Real Issue*

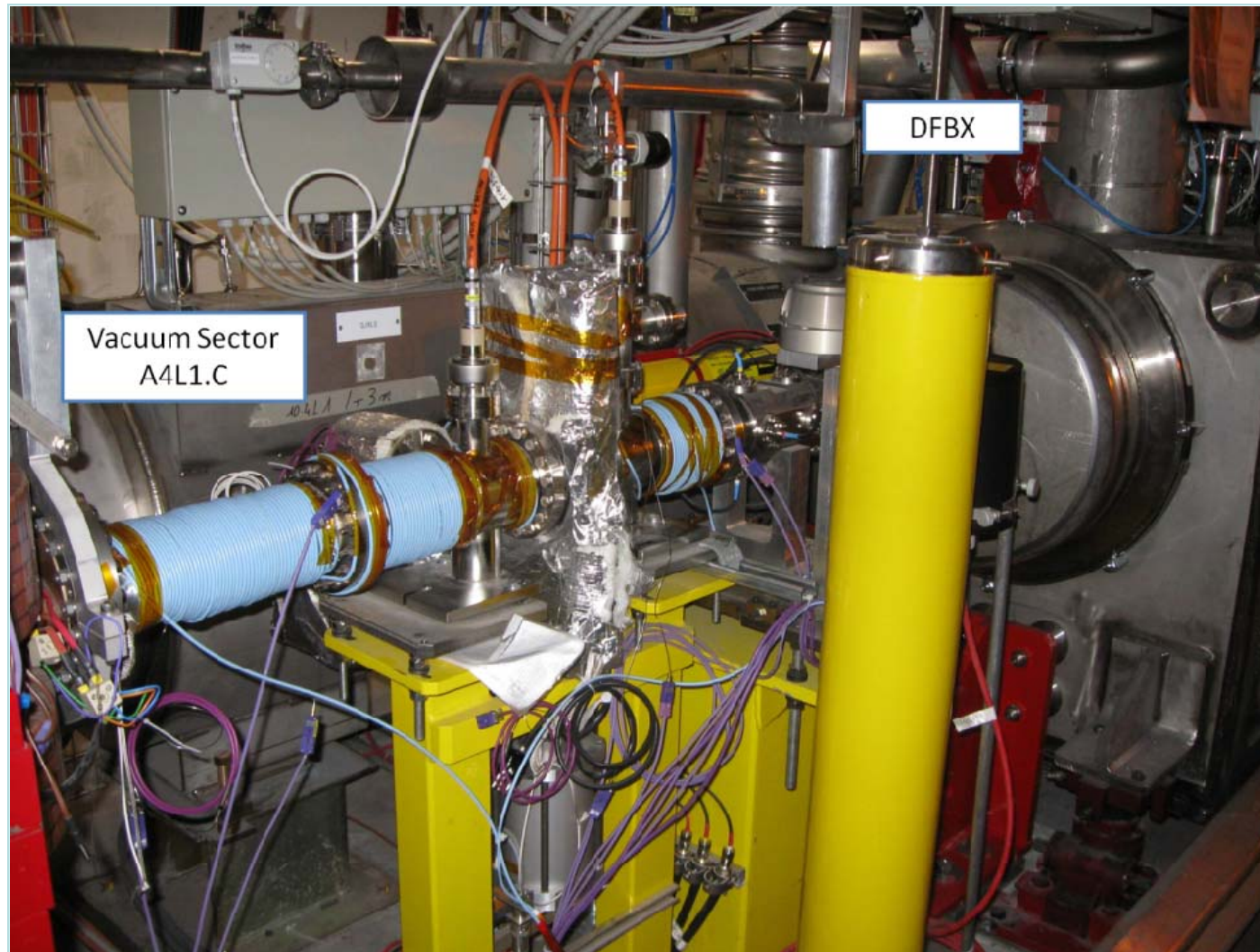
# *First observation of e-cloud activity @ LHC: 8-10-2010.*

## *150 ns bunch spacing: Merged vacuum*

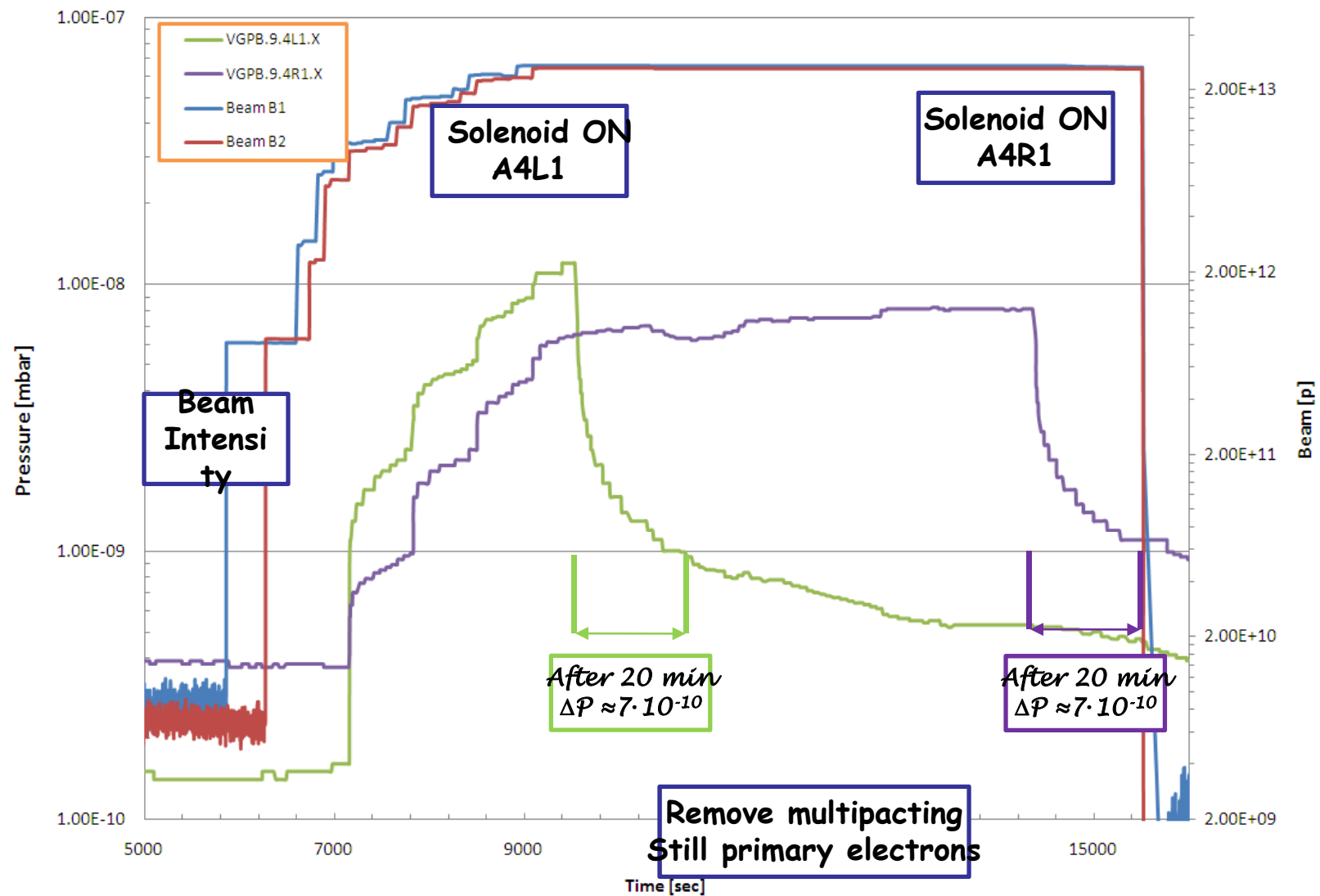
18



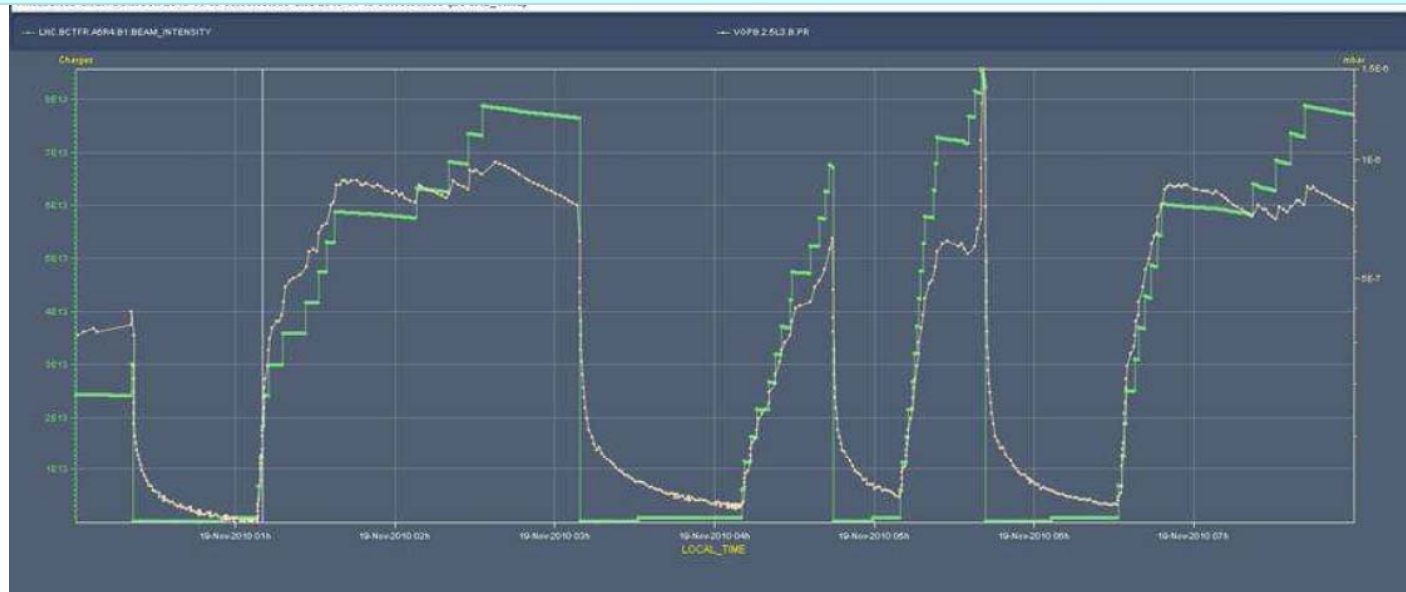
## *Easily solved: Installation of Solenoids*



# Solenoids effect on pressure



## →OBSERVATIONS IN 2010 @ LHC:



Pressure rises with 75ns bunch spacing were observed in IR3  
Even though  $P \sim 10^{-6}$  mbar, 936 bunches could be filled in

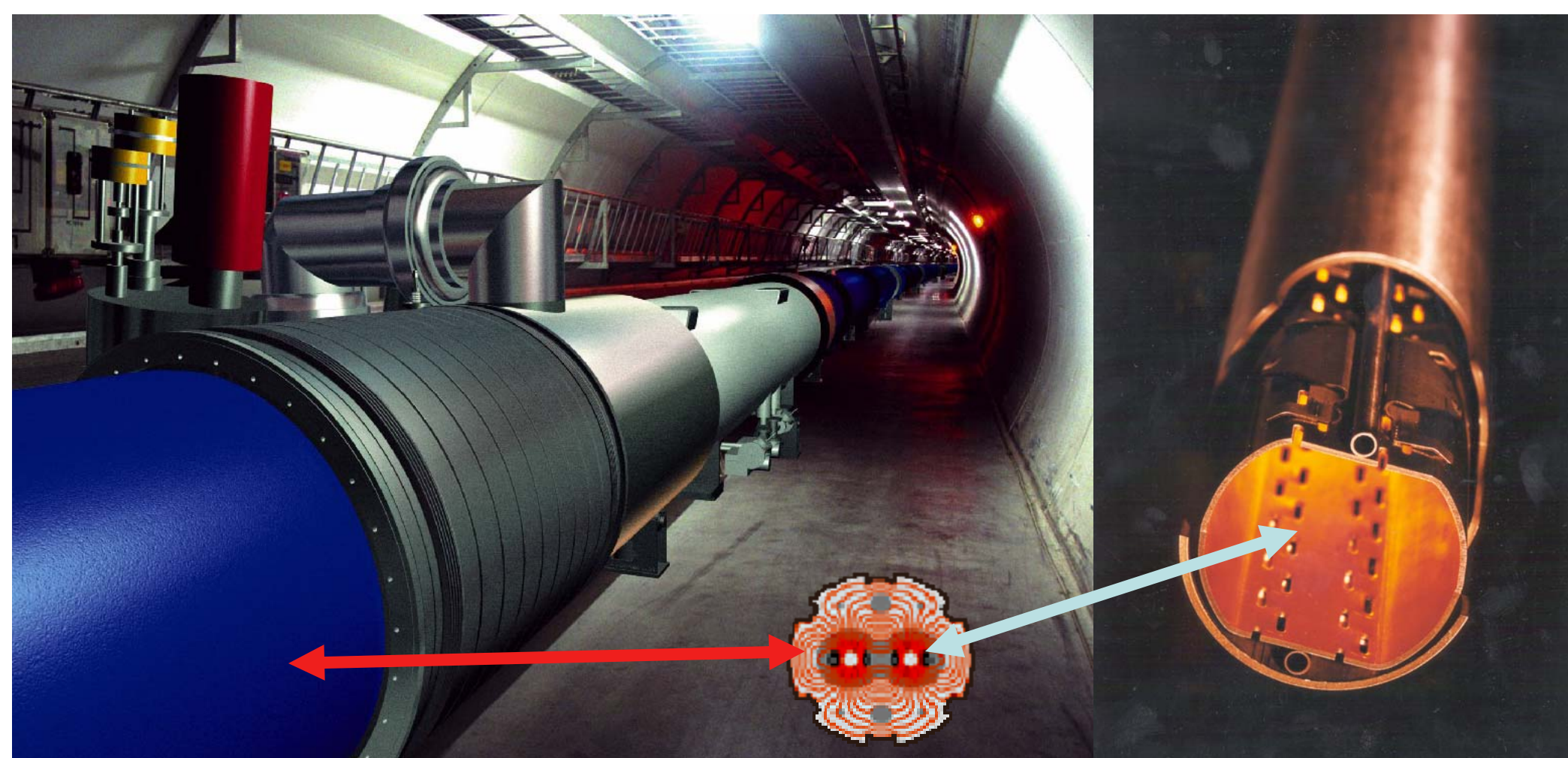
→**PLAN FOR 2011:** Scrubbing using 50ns bunch trains

Physics operation using 75ns

→**GOAL:** Investigate SEY parameters such that e-clouds do not limit physics operation



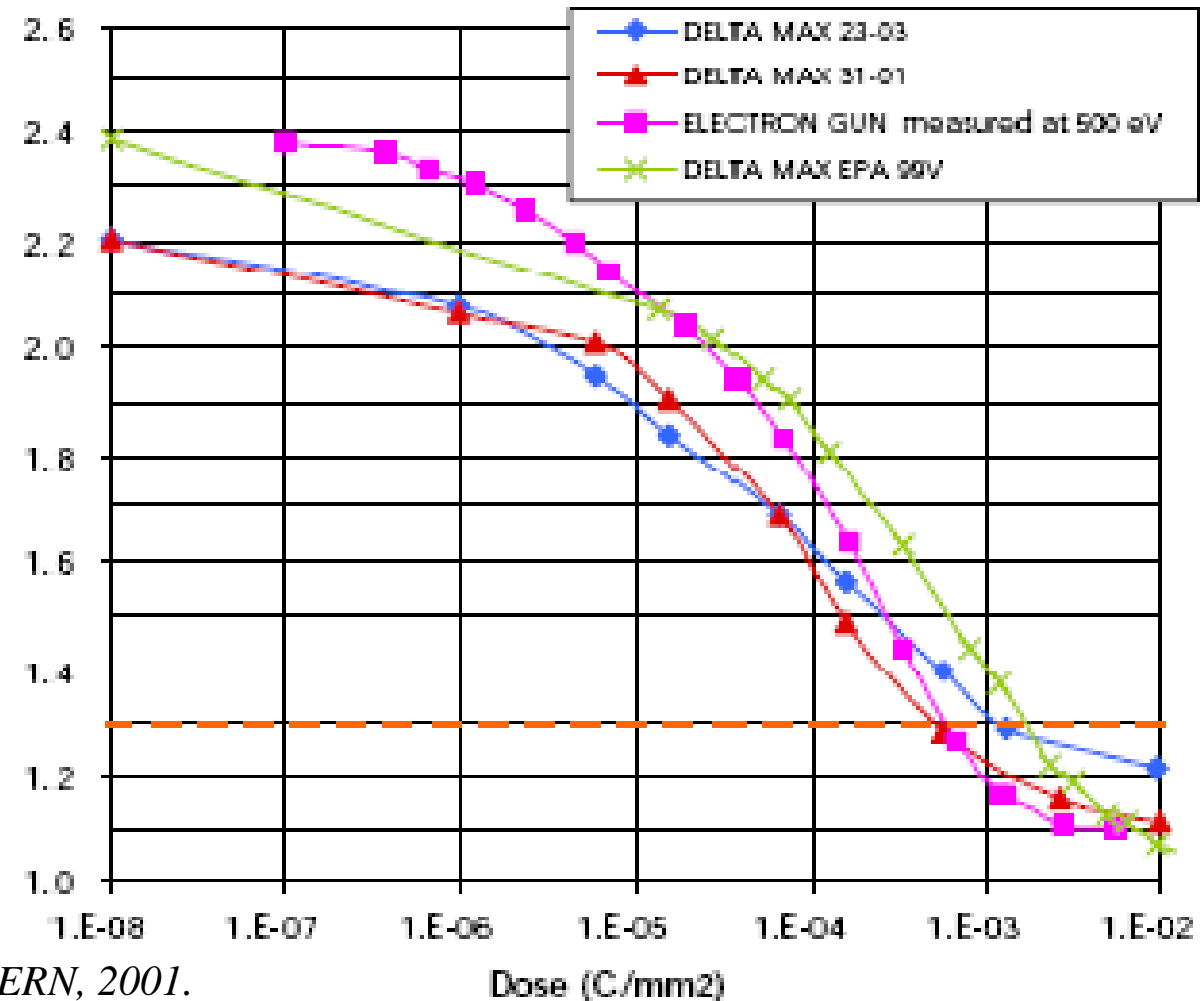
*For LHC: Copper surfaces and “scrubbing” in the  
LT dipole regions.*





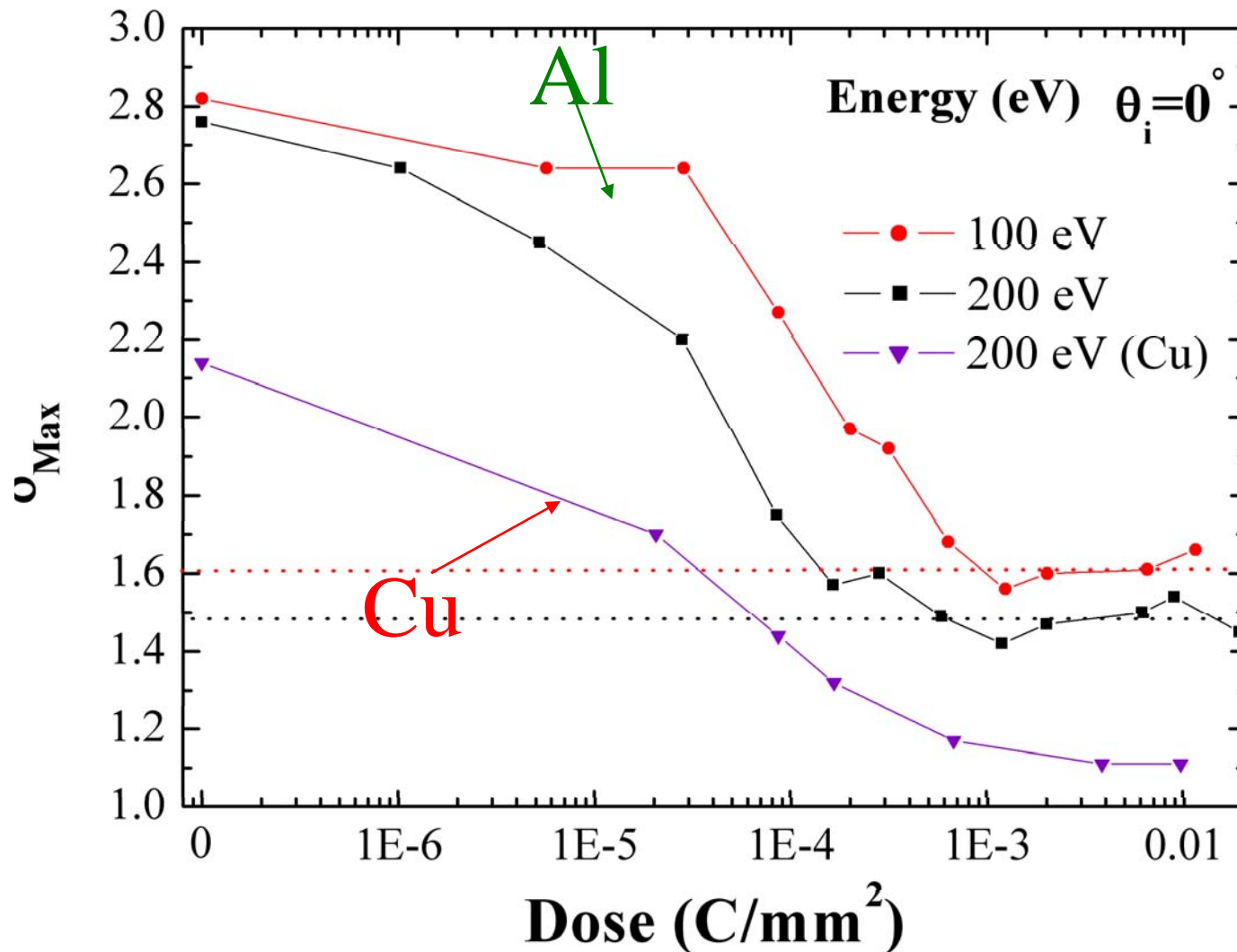
*The Beam “scrubbing” effect is the ability of a surface to reduce its SEY after  $e^-$  bombardment.*

from LHC PR 472 (Aug. 2001): “...Although the phenomenon of conditioning has been obtained reproducibly on many samples, the exact mechanism leading to this effect is not properly understood. This is of course not a comfortable situation as the LHC operation at nominal intensities relies on this effect...”



V. Baglin et al, LHC Project Report 472, CERN, 2001.

## Addendum (2): "our" DAFNE Al-chamber scrubs!



*When you deal  
with industrially  
prepared materials:  
Not all the  
materials are what  
they are called!  
All That Glitters  
Is Not Gold !!!*

*Paper in prepration*

*Most of the data on “scrubbing” have been obtained in laboratory experiments by bombarding surfaces with 500 eV electrons for increasing Time (i.e: dose)*

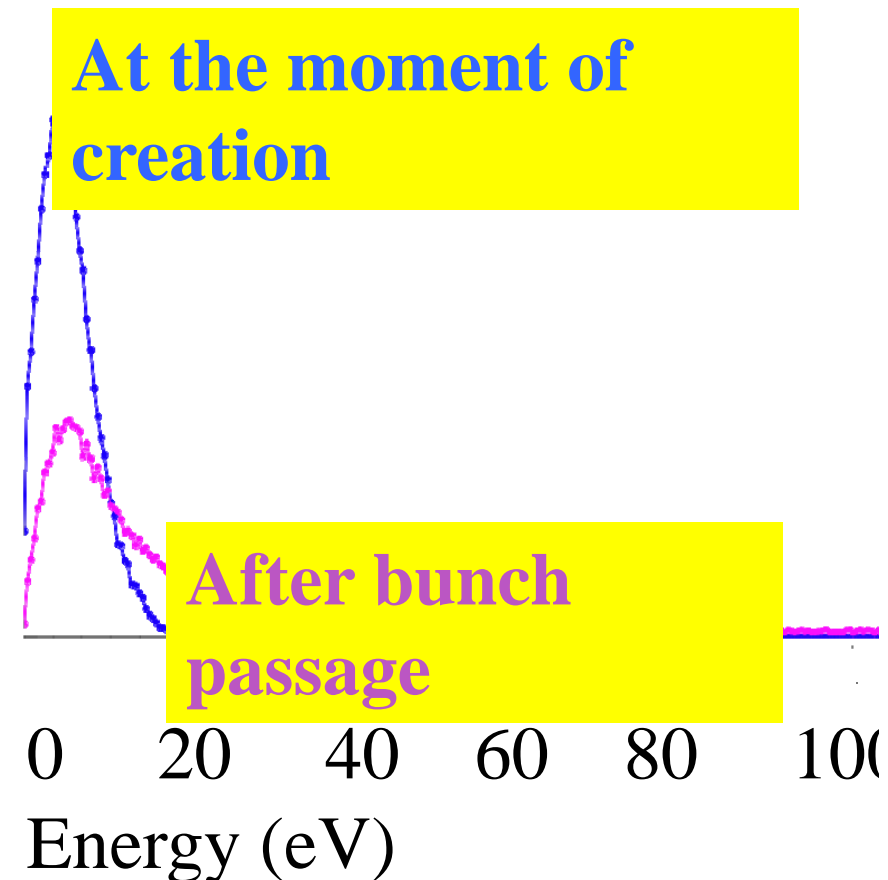
$$\text{Dose} = N^{\circ} e^{-} \times t(s) \times A (mm^2)$$

- *What energy do the  $e^{-}$  participating in the cloud have in the accelerator?*

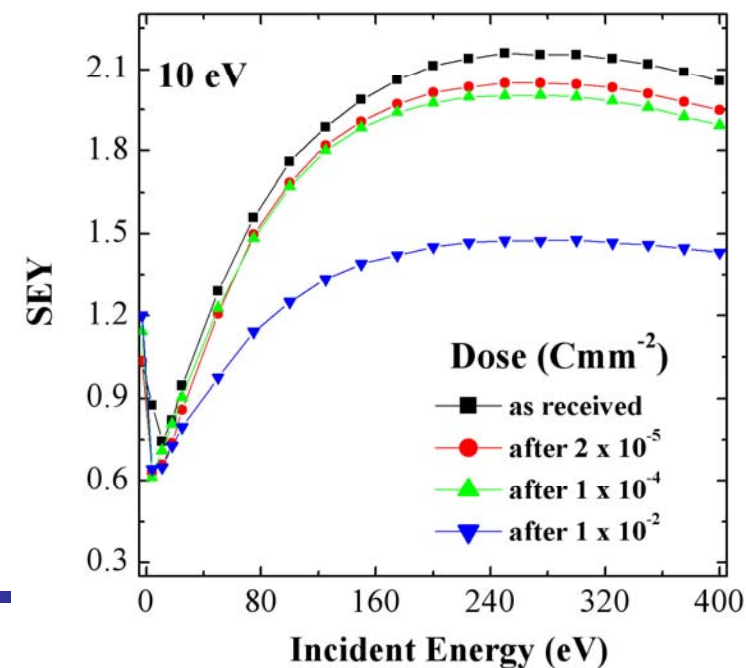
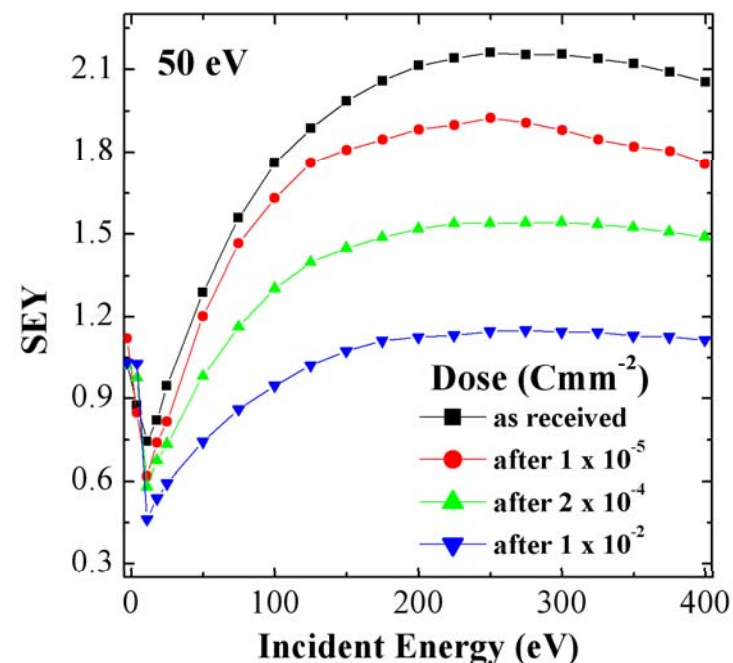
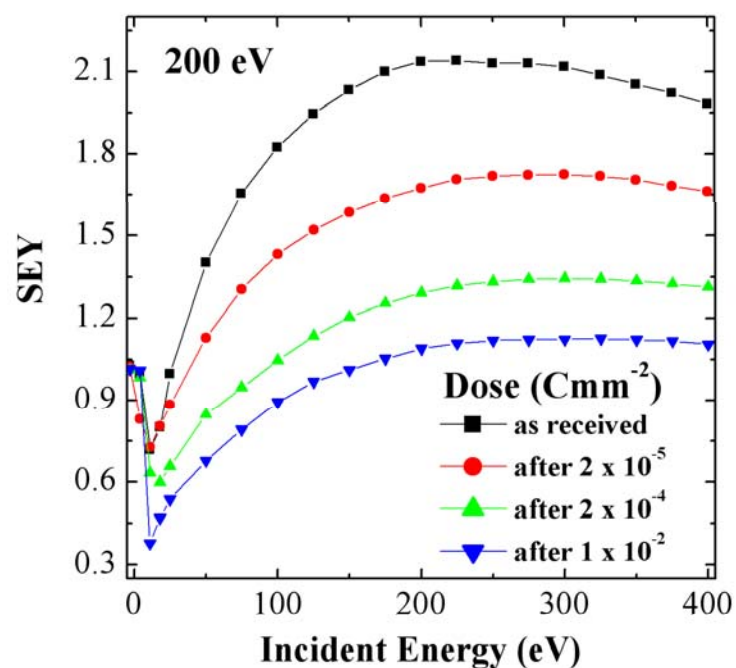
*Simulation by F.*

*Zimmermann (2001) shows that the main contribution lies at low energy!*

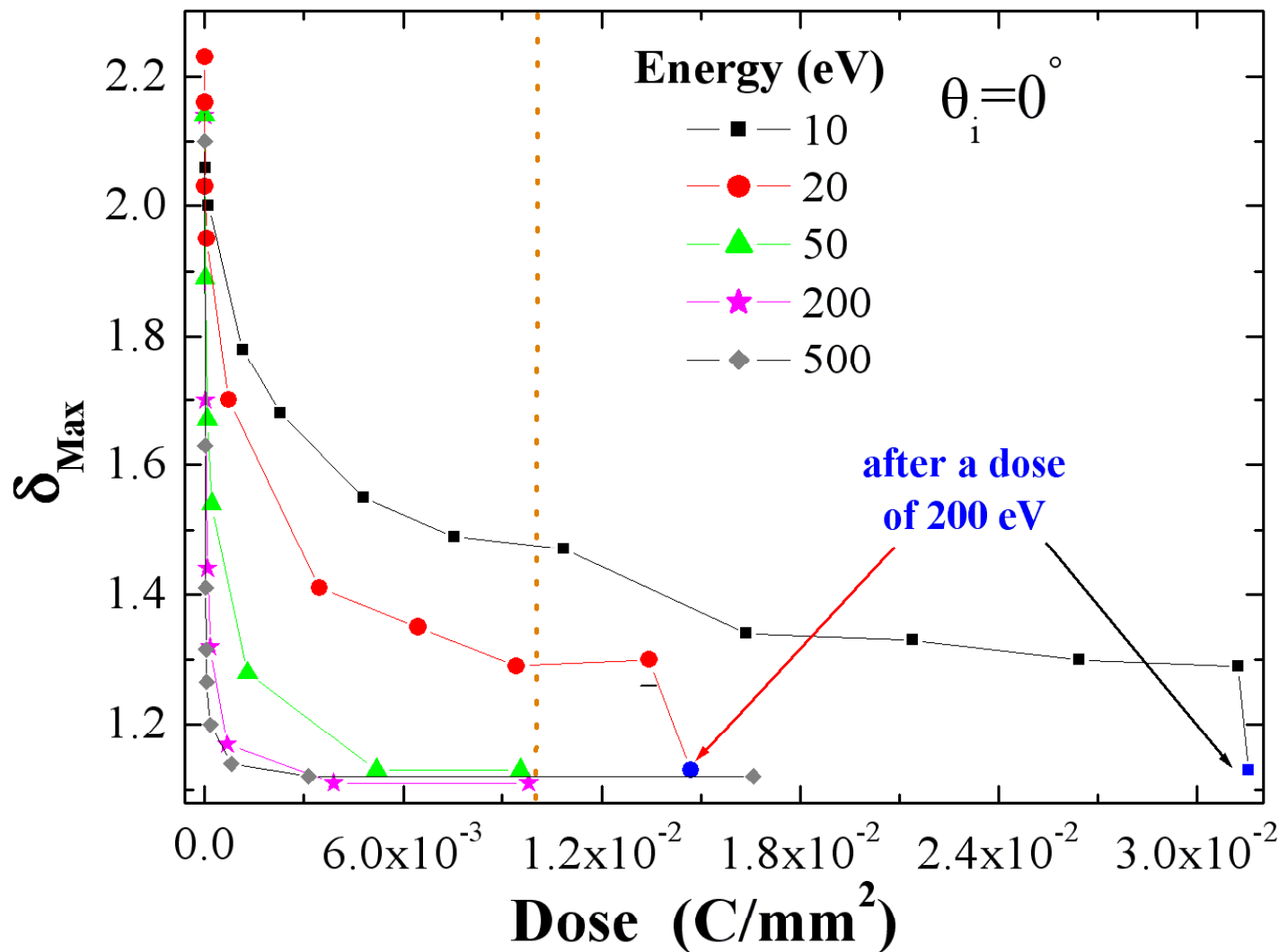
- *do 10  $e^{-}$  @ 500 eV scrub as*
  - *10  $e^{-}$  @ 10 eV?*



# Back to Scrubbing vs impinging electron energy



SEY measurements for 200 eV, 50 eV and 10 eV impinging electron energy at normal incidence



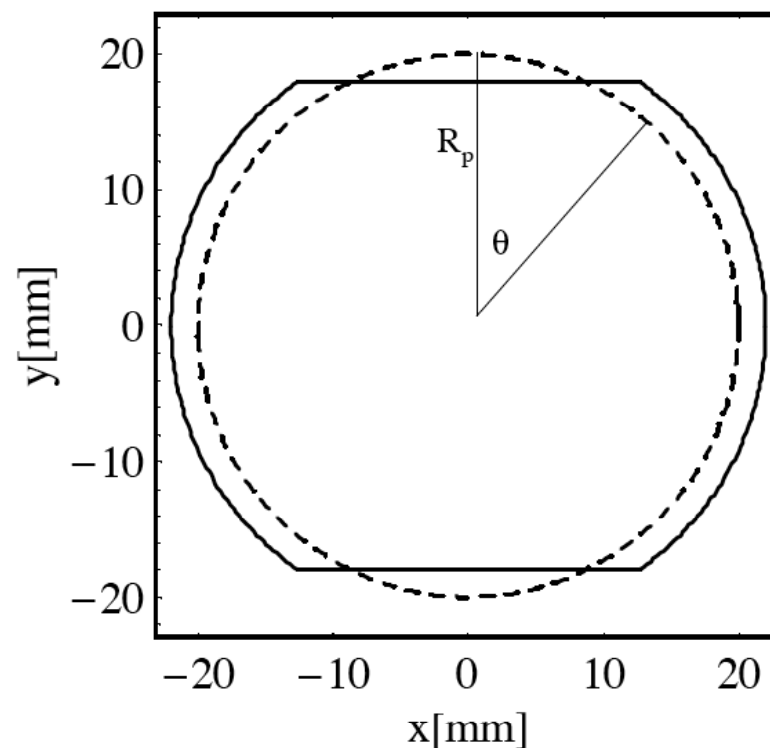
$\delta_{max}$  versus dose for different impinging electron energies at normal incidence.

*We demonstrate that the potentiality of an electron beam to reduce the SEY does not only depend on its dose, but also on hits energy.*

*Theo DEMMA performed some preliminary simulation to see if one can optimize the “scrubbing” process @ LHC*

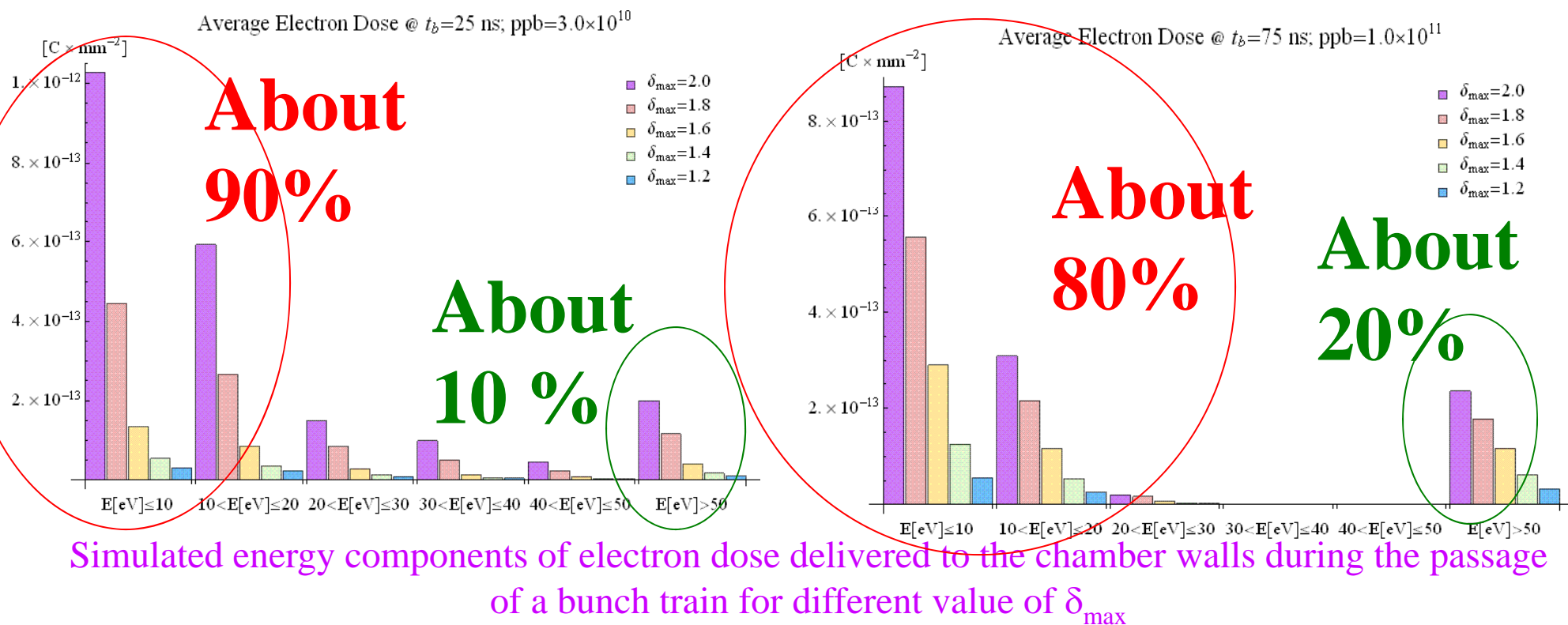
Table 1: Parameters used for ECLLOUD simulations

parameter	units	value
beam particle energy	$GeV$	7000
bunch spacing $t_b$	$ns$	25; 50; 75
bunch length	$m$	0.075
number of trains $N_t$	-	4
number of bunches per train $N_b$	-	72; 36; 24
bunch gap $N_g$	-	8
no. of particles per bunch	$10^{10}$	10; 3.0
length of chamber section	$m$	1
chamber radius	$m$	0.02
circumference	$m$	27000
primary photo-emission yield	-	$7.98 \cdot 10^{-4}$
maximum $SEY$ $\delta_{max}$	-	1.2(0.2)2.0
energy for max. $SEY$ $E_{max}$	eV	237





- *Potential consequences of these measurements on the commissioning of LHC : calculation of the real  $e^-$  energy of the cloud (EC) hitting the walls versus beam (preliminary).*



*M.Commisso, R. Cimino, T. Demma, V. Baglin in preparation.*



*Scrubbing is than a complex process which depends on many parameters included the energy of the electrons involved in the cloud . It is true it is free during any machine commissioning, but it is effective???*

*By using state of the art surface science techniques (like Synchrotron Radiation Spectroscopy) we can learn something not only on surface modifications occurring during scrubbing, but we can get useful hints on what would be the “best surface” that should see the beam.*

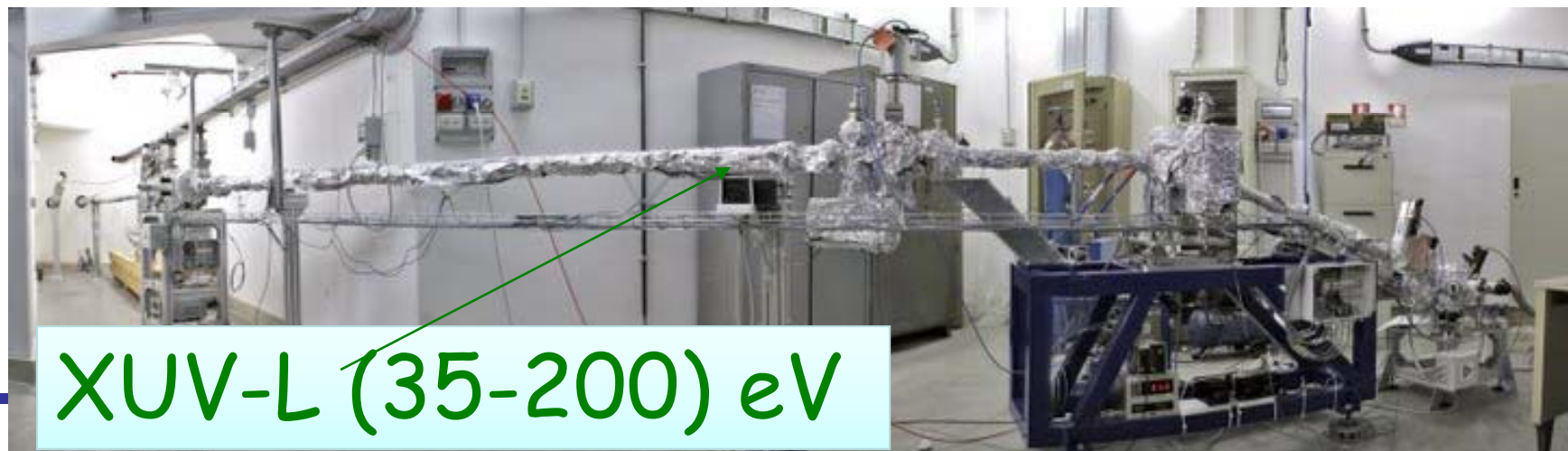
- In Frascati, using a Bending Magnet of  $\mathcal{DA}\Phi\mathcal{NE}$ , we are proceeding with the careful alignment of two SR beamlines partially dedicated to those studies, and actually waiting for light to be commissioned!



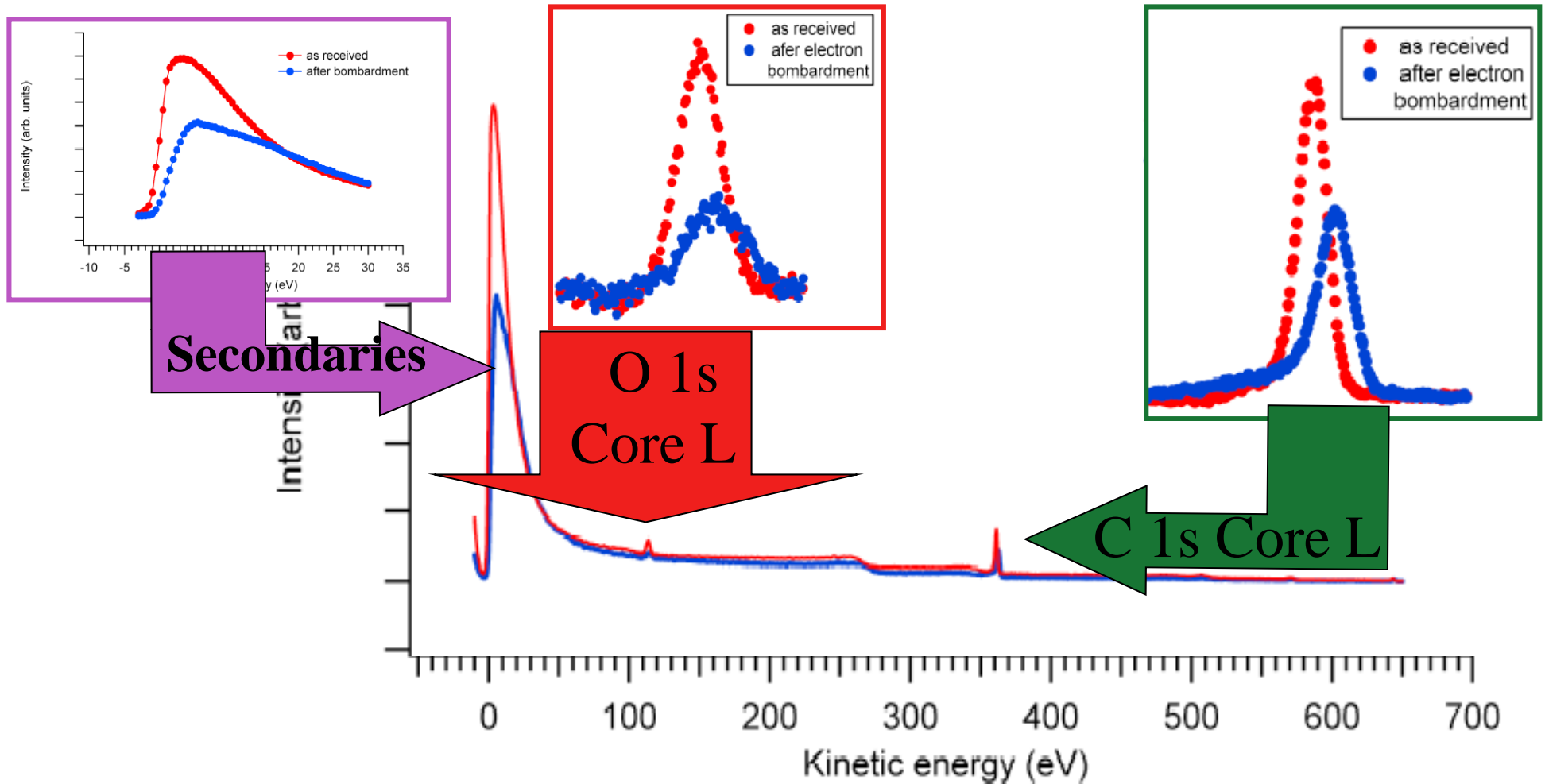
# LNF XUV Beam Lines



When ready we will be one of the few laboratory in the world to be able to analyse SEY (PEY) variation after electron and photon scrubbing on the same samples. This is a situation which does occur in real accelerators, but has never been studied in a laboratory experiment.



# Photoemission spectroscopy during electron scrubbing.



\*Cimino et al. not published

## *Back to electron scrubbing.*

*From Absorption and photoemission spectra we notice that oxygen does not vary significantly with electron bombardment, carbon levels shows a clear formation of a  $sp^2$  layer indicating a graphitization of the sample.*

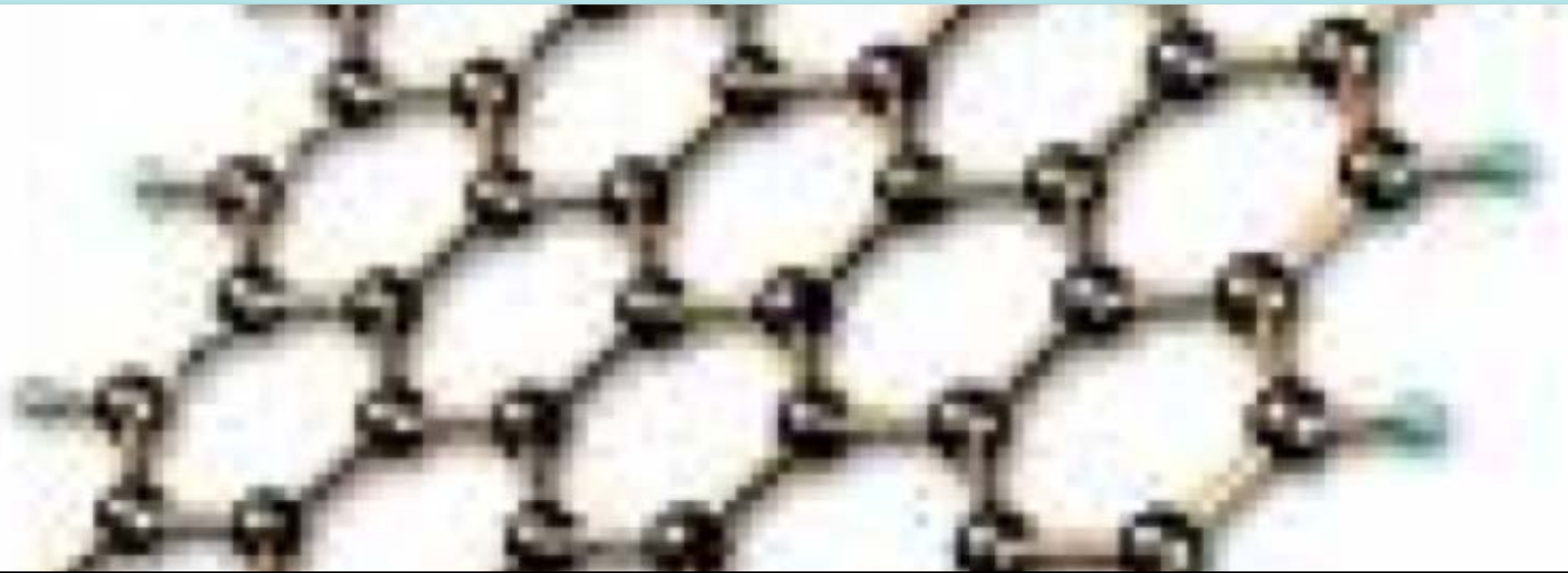
*Is there an alternative way to graphitize samples in order to have low SEY surfaces?  
Can we deposit stable carbon or graphite coatings ?*





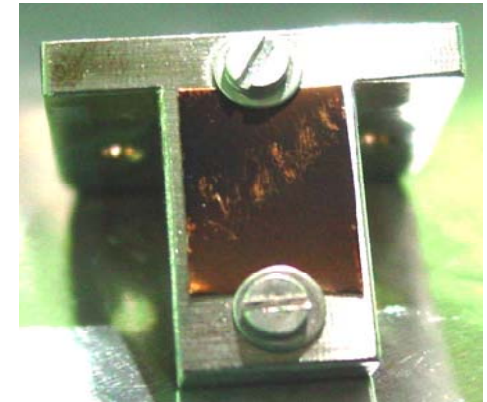
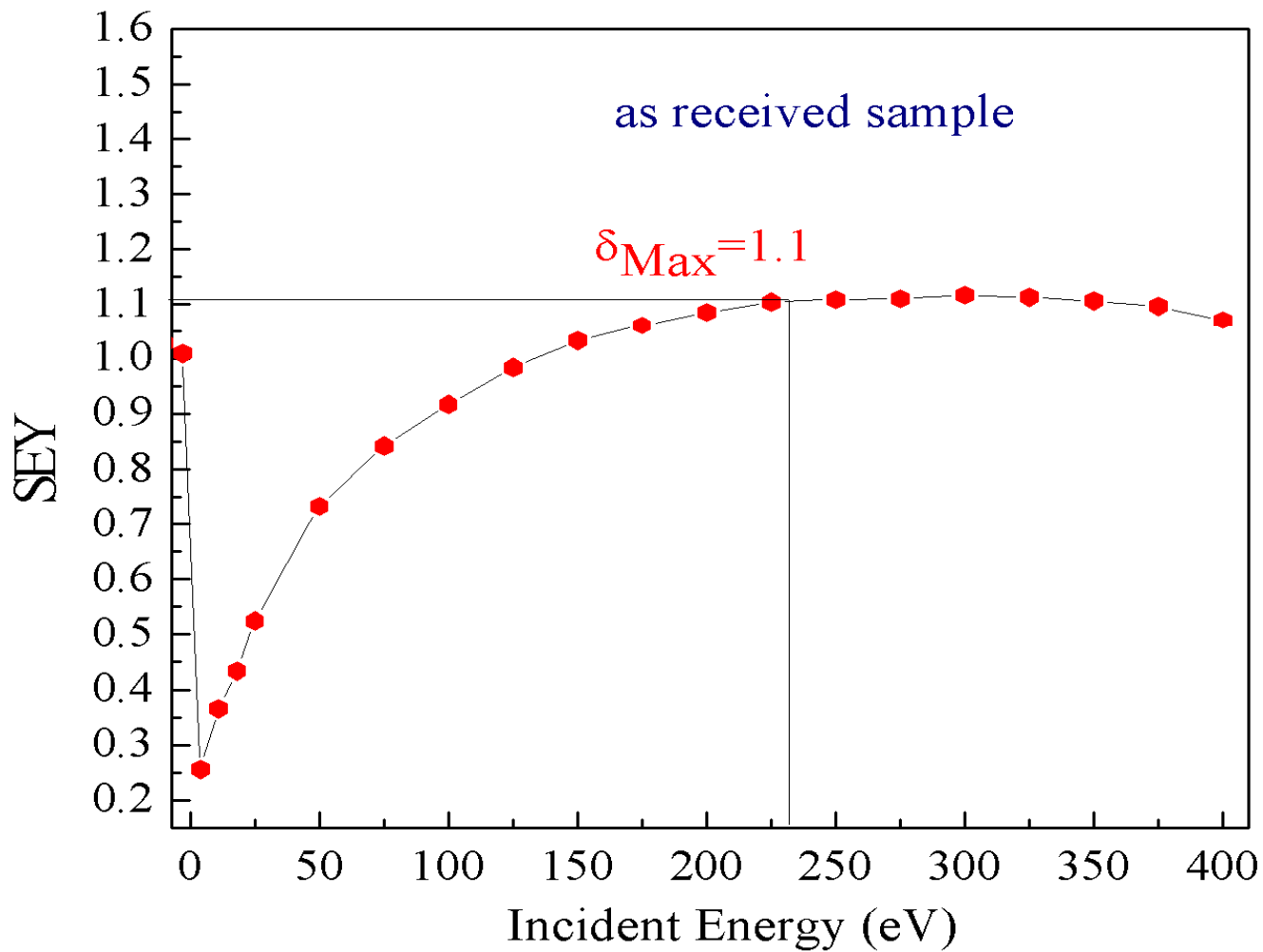
*CERN uses magneto sputtering technique to grow a thick (10-100  $\mu\text{m}$ ) of graphite film on accelerator wall surfaces.*

*Results are promising and under study in terms of stability versus time, adhesion etc.*



*Our line of work is concentrated on creating very thin (some layers) “graphene” - like coatings on metal substrates to be used in accelerator to mimic what is actually happening during scrubbing.*

# PRELIMINARY





*We are setting out a Stat of the art Surface Science system to produce and tests such films.*

*Manipulator*

*Sample Prep.  
Chamber for  
reactions*

*Farady Cup*

*HEB SR  
Beamline  
(60-1000 eV)*

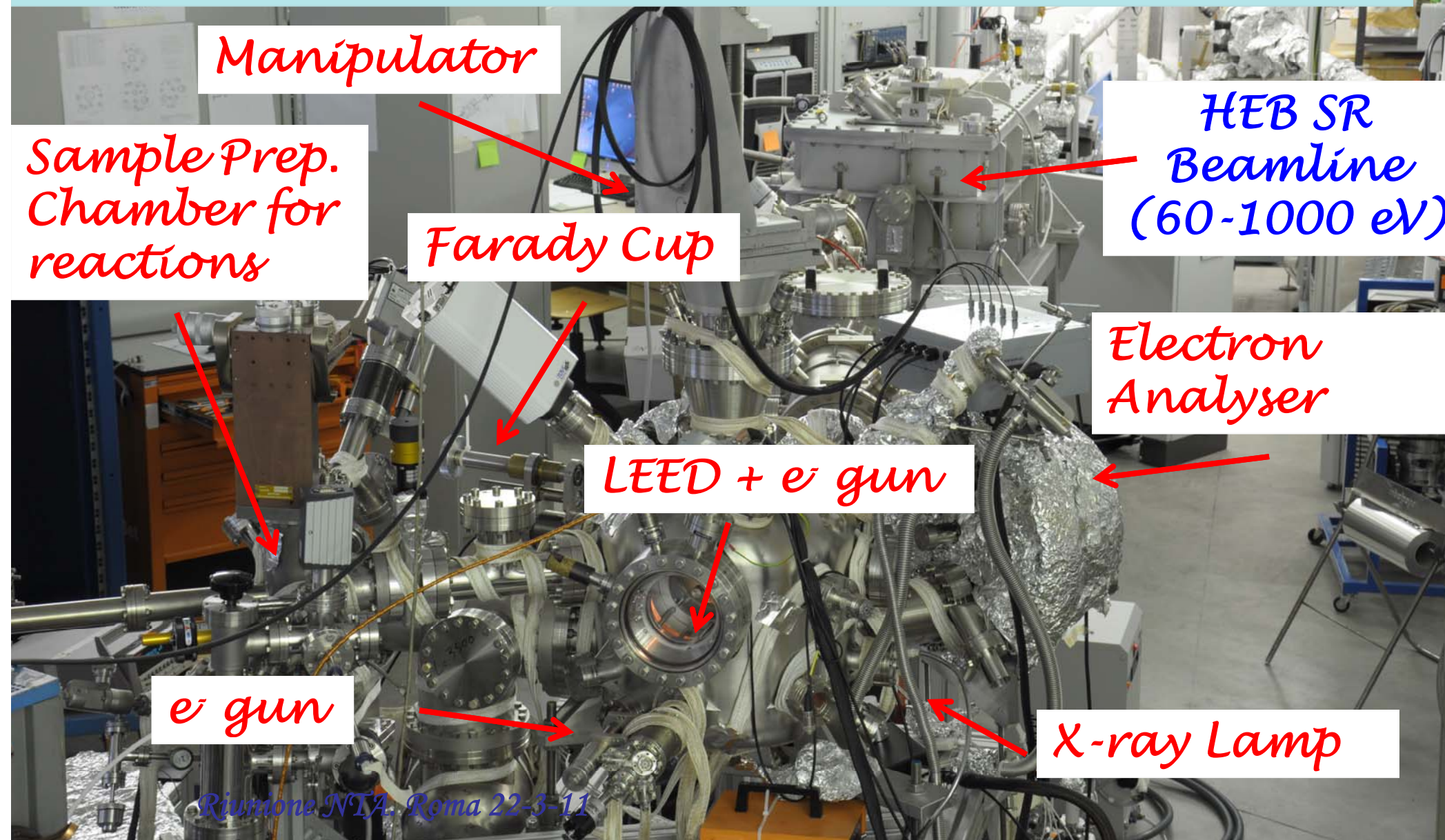
*Electron  
Analyser*

*LEED +  $e^-$  gun*

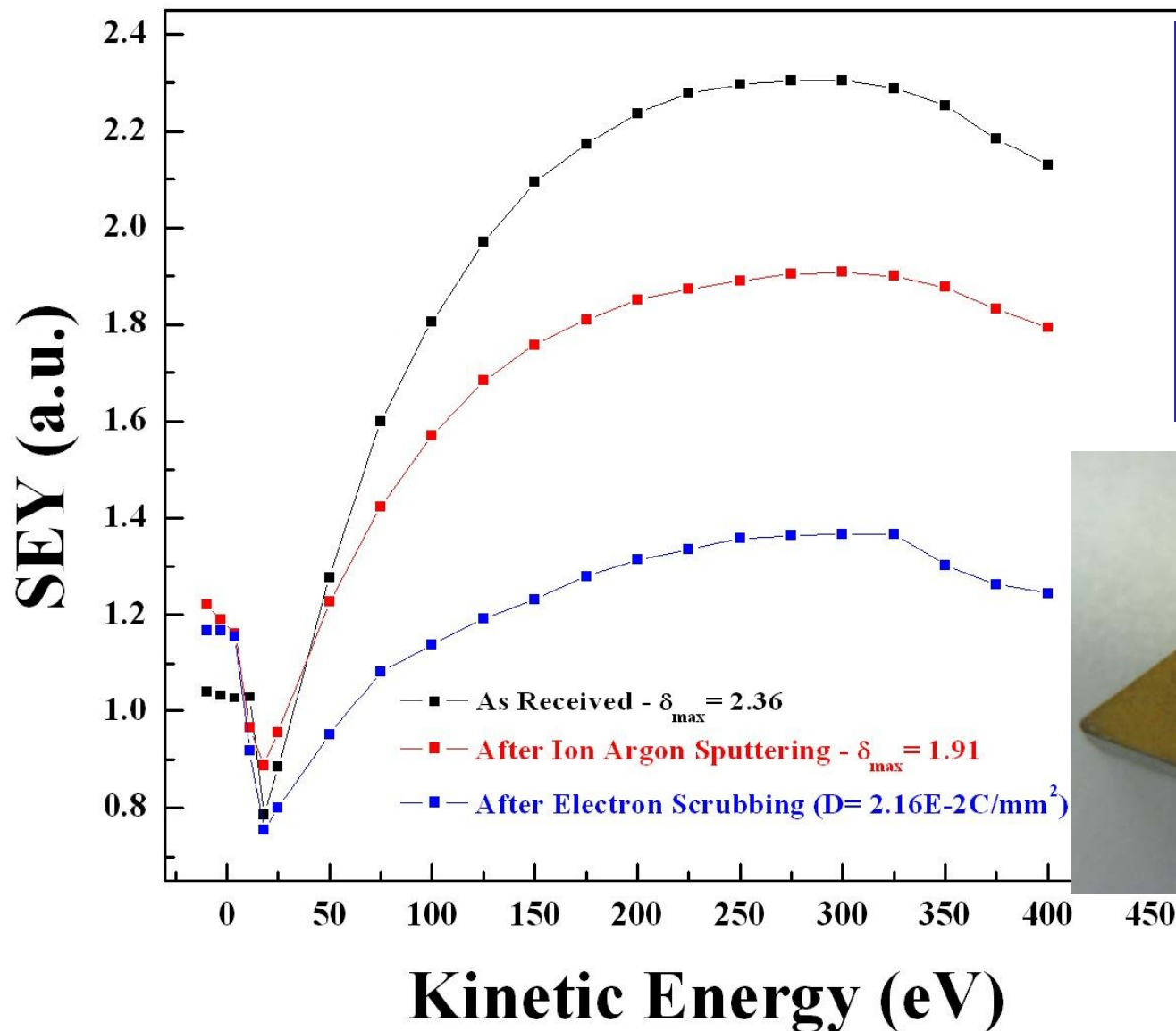
*$e^-$  gun*

*X-ray Lamp*

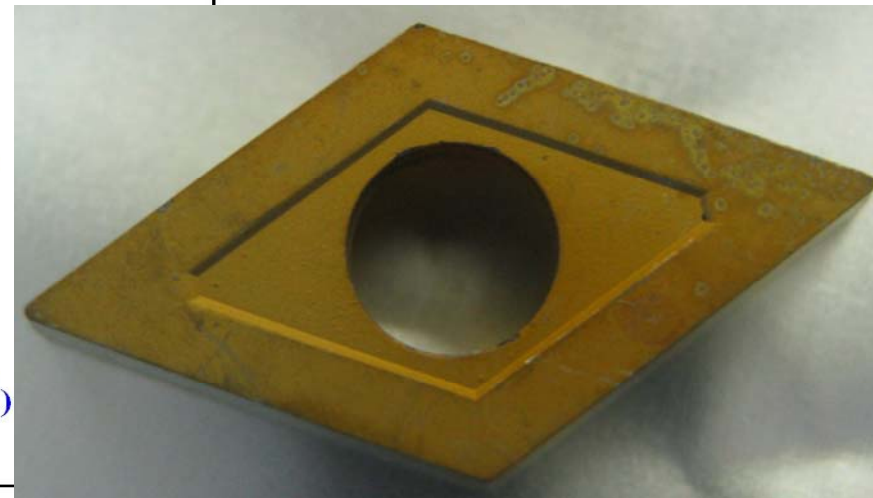
*Riunione NTA Roma 22-3-11*



*We are preparing the reaction chamber (safety aspects solved!) and we are working on other solutions.*

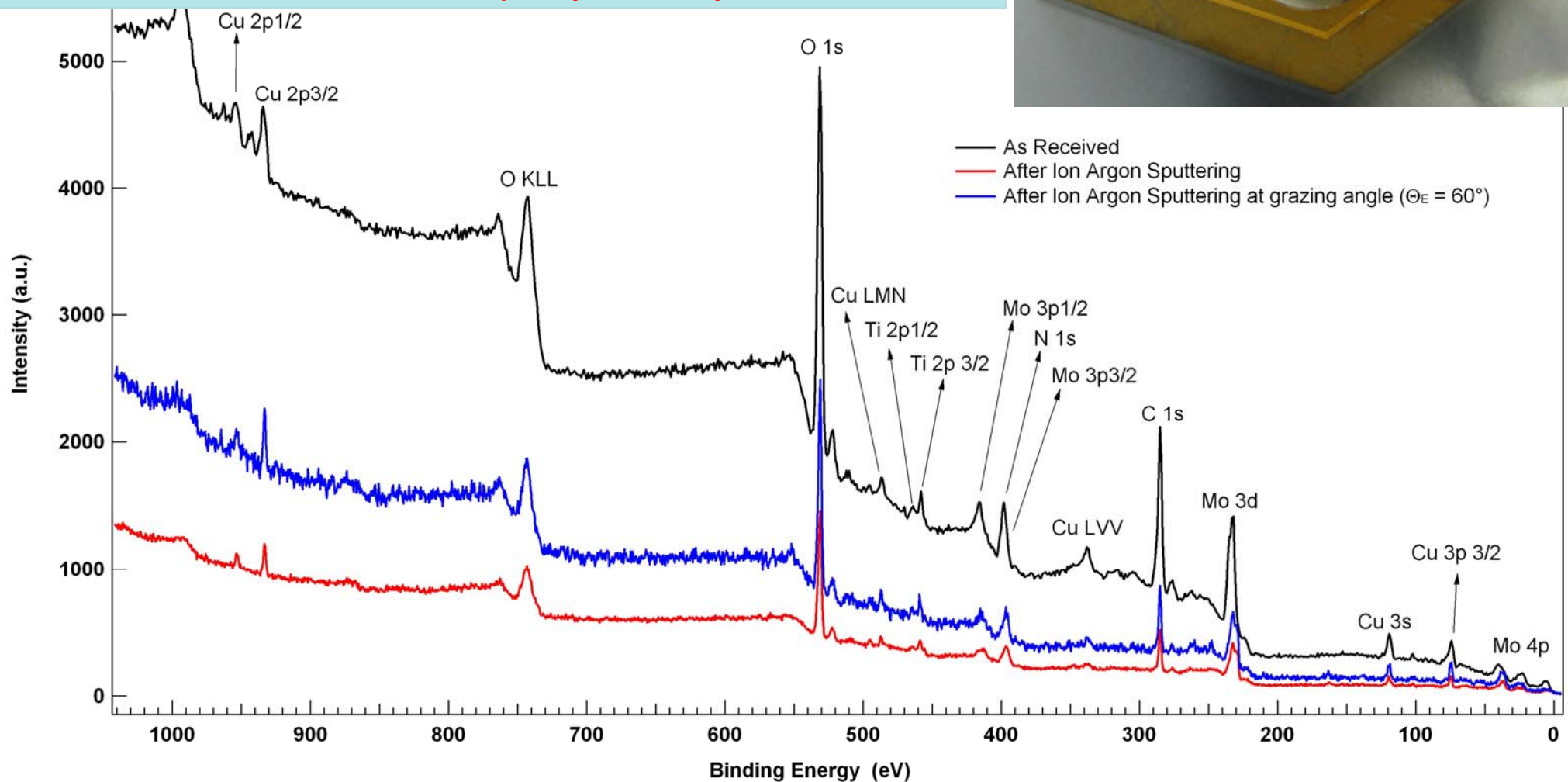
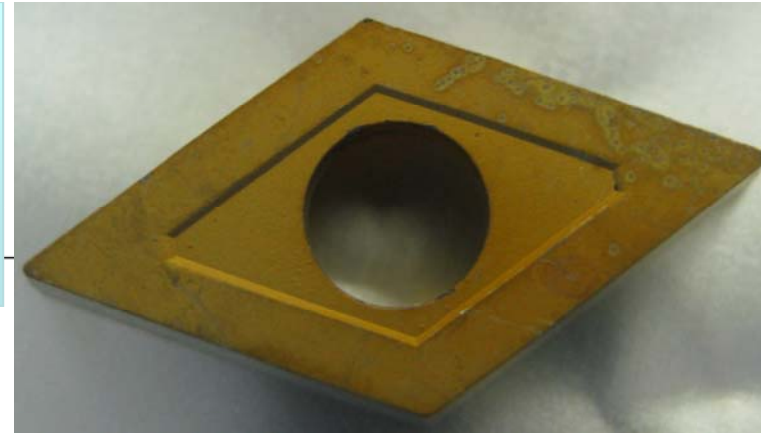


**TiN**  
(industrially prepared)





# TiN (????) (industrially prepared)



*Results are promising and suggest that this is an interesting research direction but other accurate studies are necessary to optimize growth parameters, to test the performance of material in terms of stability versus time, adhesion, cost effectiveness etc..*

**We need to be able to produce these material in large scale for accelerators!!!**