

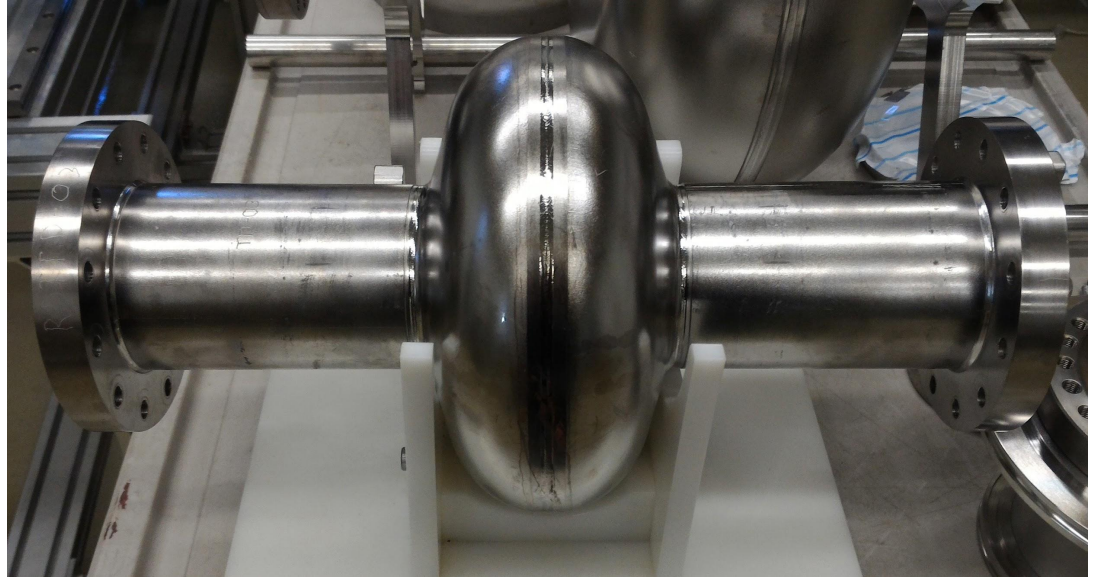
Study of premature quench fields of Nitrogen-doped Niobium cavities

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Final Review
27th September 2017

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Co-supervisor: Mattia Checchin

Outline

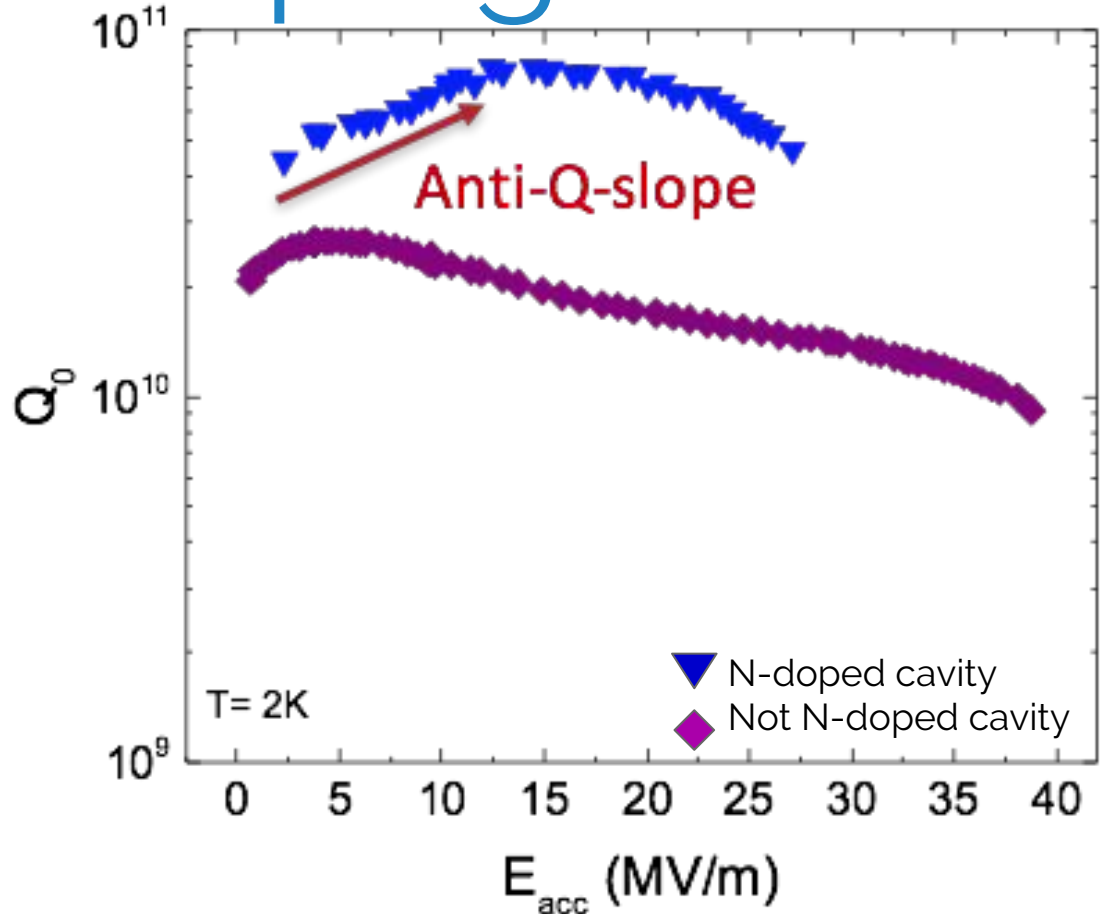
- Introduction
- Measurements
 - RF tests
 - Optical inspection
 - Laser confocal microscopy
 - SEM
- Conclusion



Introduction

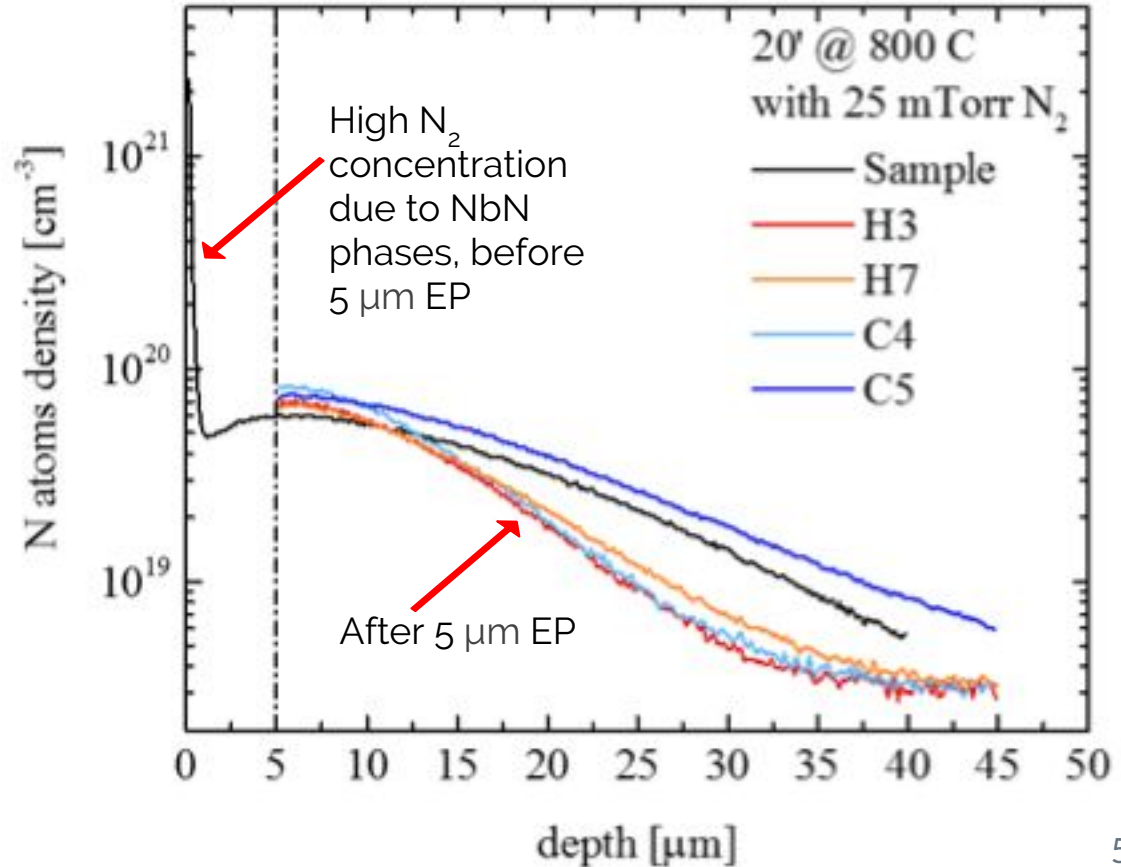
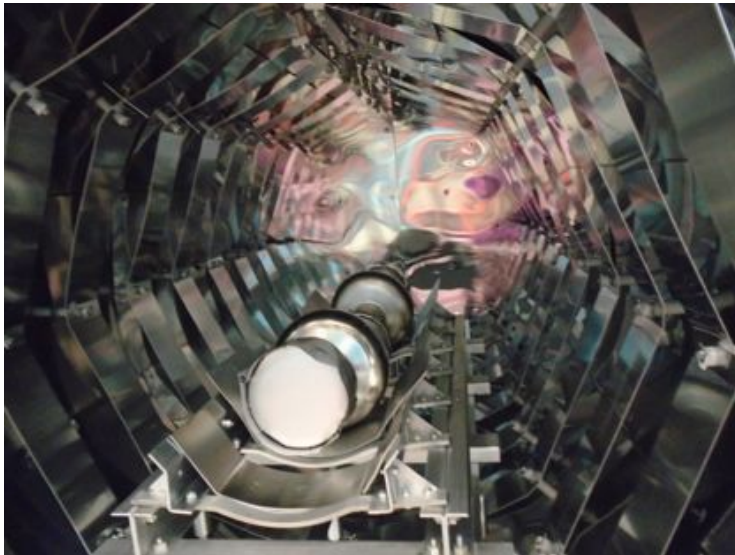
Nitrogen doping

- Nitrogen treatment increases Q_0 compared to standard processing
- Anti-Q-slope
- LCLS II is using N-doping technology
- N-doped cavities present quench at medium values of E_{acc}



Nitrogen doping

- “2/6” recipe: at 800°C, 2 min Nitrogen injection, 6 min anneal
- 5 μm EP to remove nitrides and have interstitial nitrogen only

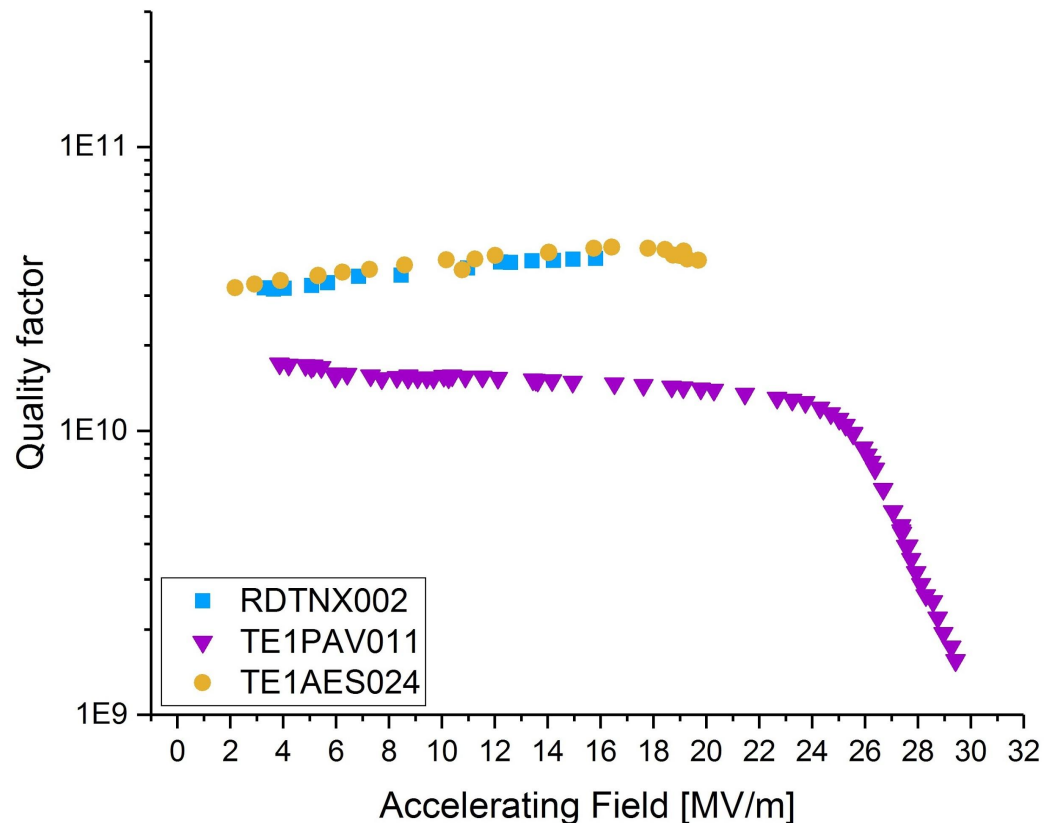


RF results from 3 cavities tested during the internship

- TE1PAV011: standard baked cavity, EP
- RDTNX002, TE1AES024: N-doped cavities, “2/6” recipe

At 2K at $E_{\text{acc}}=16\text{MV/m}$:

- TE1PAV011: $Q_0=1.6 \cdot 10^{10}$
- RDTNX002: $Q_0=4 \cdot 10^{10}$
- TE1AES024: $Q_0=4.4 \cdot 10^{10}$

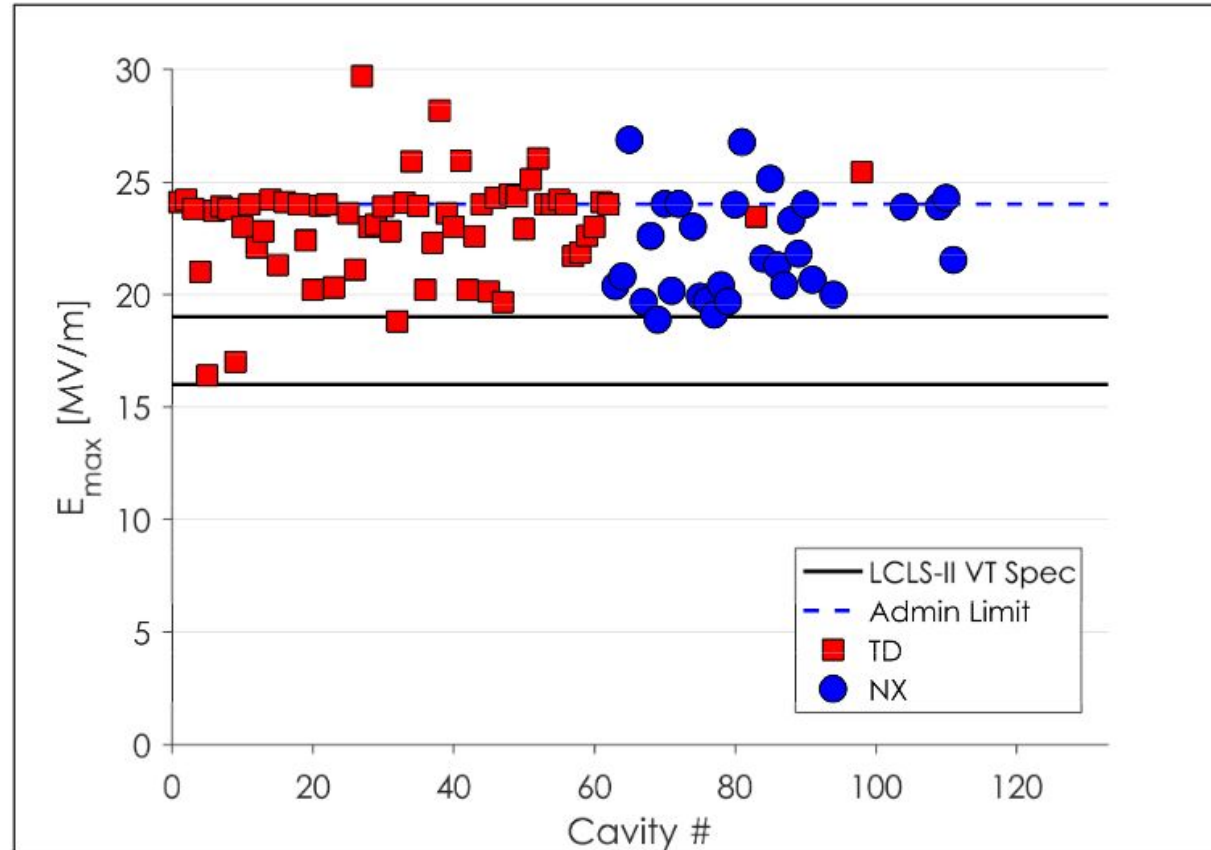


LCLS II: Ningxia vs Tokyo Denkai

LCLS II: cavities made with Nb from two different vendors:

- Ningxia
- Tokyo Denkai

NX and TD cavities statistically show different quench field





Measurements on two 1.3GHz single cell N-doped cavity:

- RDTNX002 → Ningxia
- TE1AES024 → Tokyo Denkai

Measurements on Nb N-doped samples of Ningxia and Tokyo Denkai, same recipe as the cavities.

Measurements

- 2 different 1.3GHz single cell cavities
 - RF tests:
 - 2K and 1.5 K power rise
 - T-map measurements
 - Fast thermometers analyses
 - Optical inspection
- Laser confocal microscopy on cavities' replicas
- SEM analyses on square sample of NX and TD

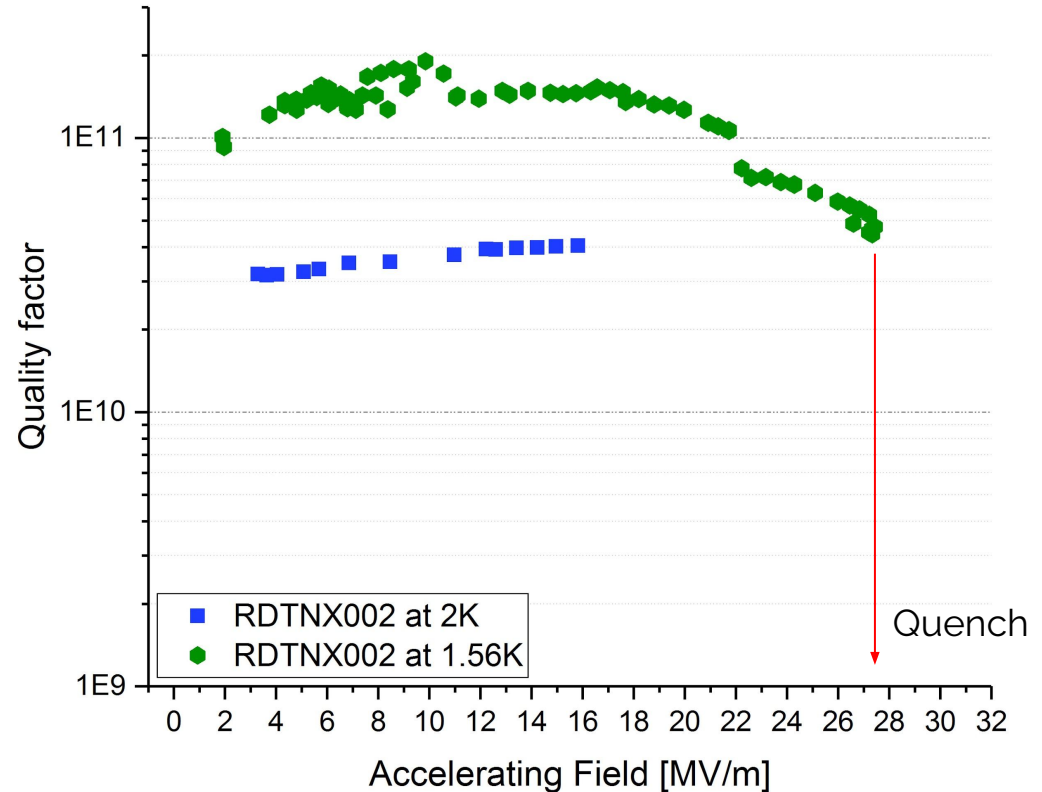
RF tests

RF tests results: RDTNX002

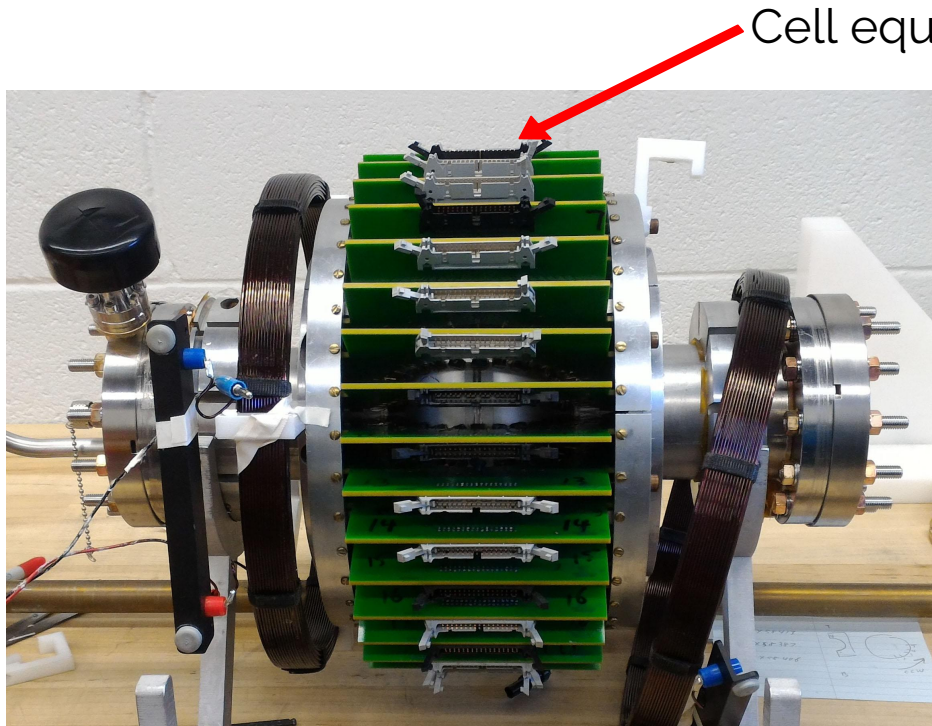
At $E_{\text{acc}} = 16\text{MV/m}$:

- $Q_0 = 4 \cdot 10^{10}$ at 2K
- $Q_0 = 1.5 \cdot 10^{11}$ at 1.56K

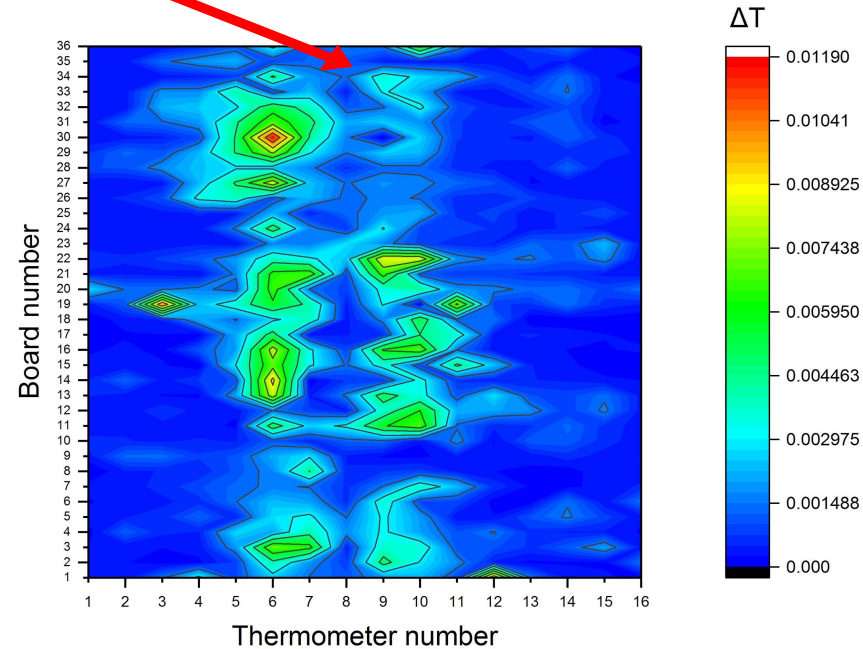
Power Rise at 2K: stopped at 16MV/m to avoid quench



Temperature Map

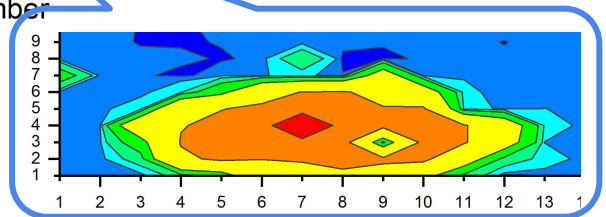
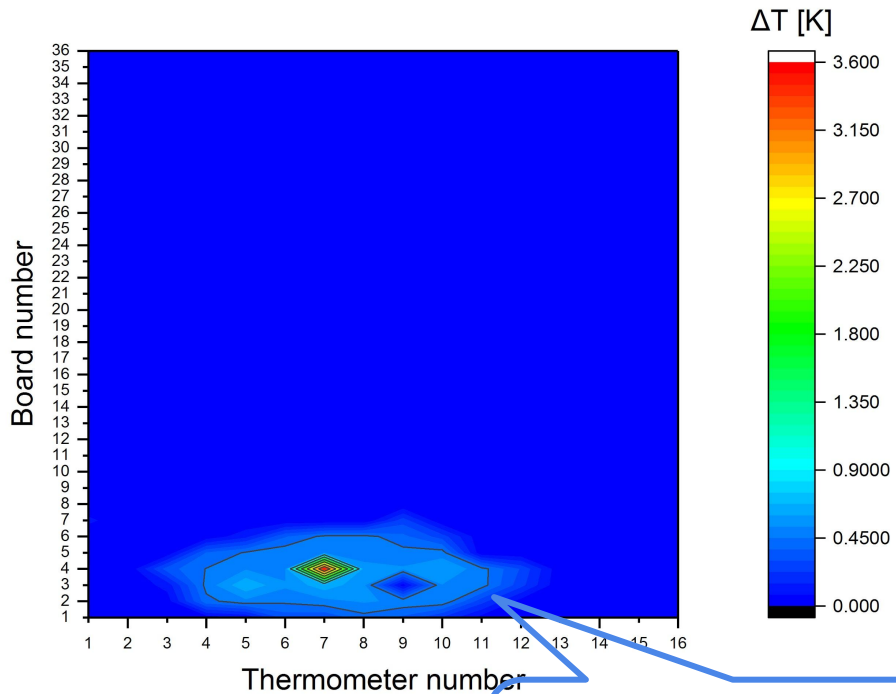


Cell equator

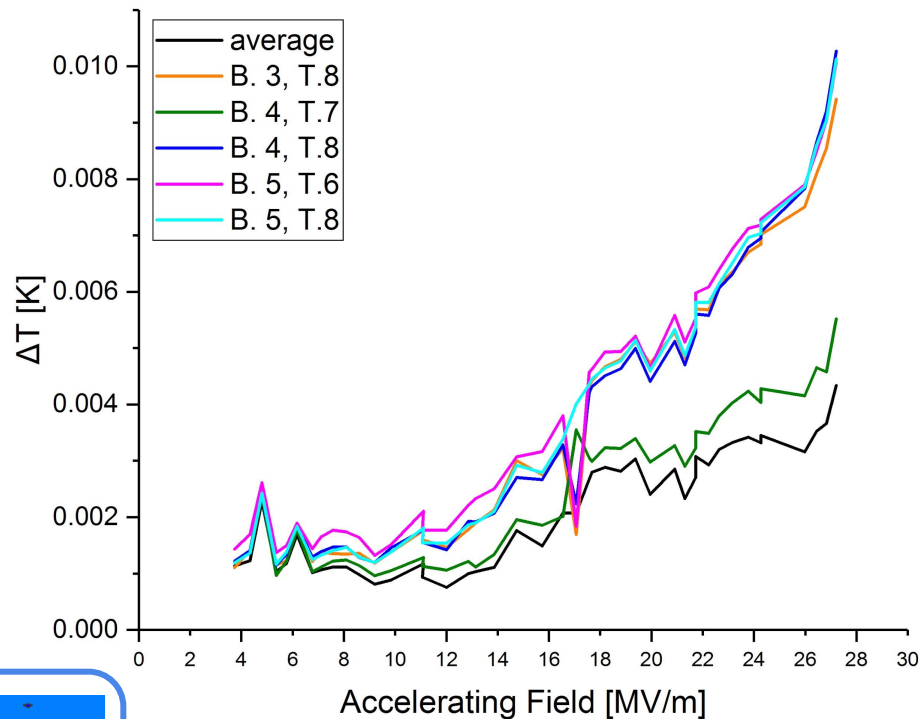


T-map installed on a 1.3 GHz single cell cavity

T-map: RDTNX002



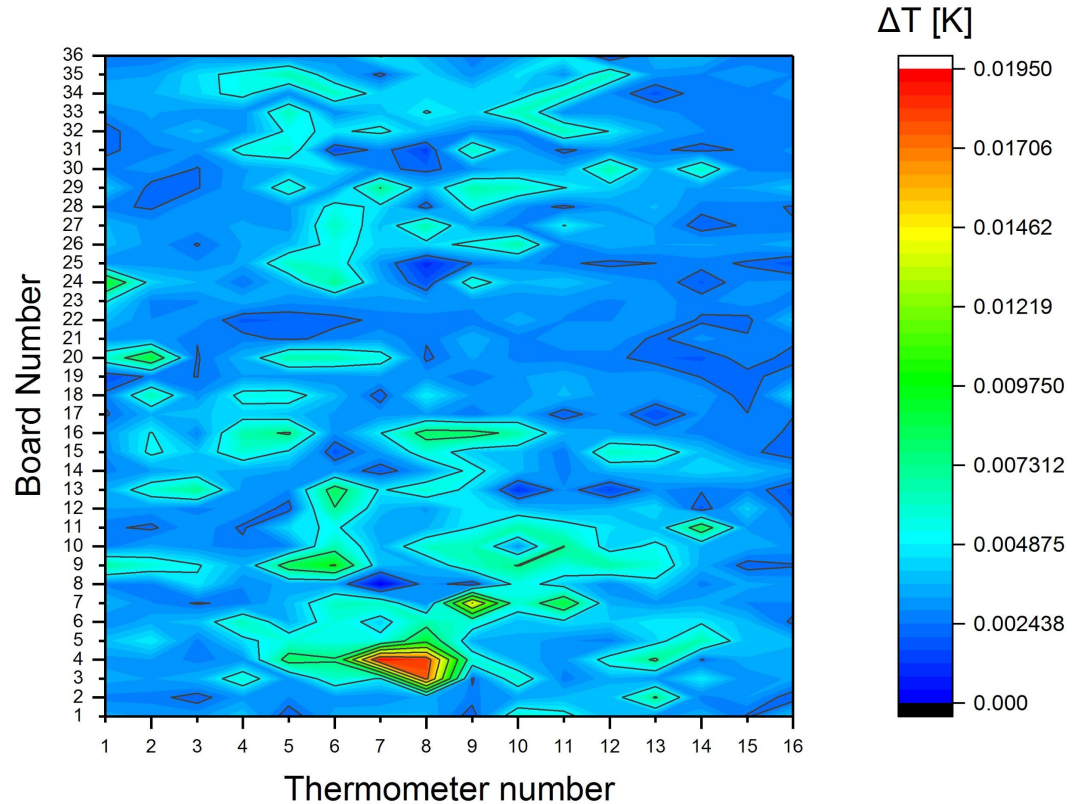
T-map measured during quench



Plot of T vs E_{acc} . Shows pre-heating of the thermometers involved in quench.

T-map: RDTNX002

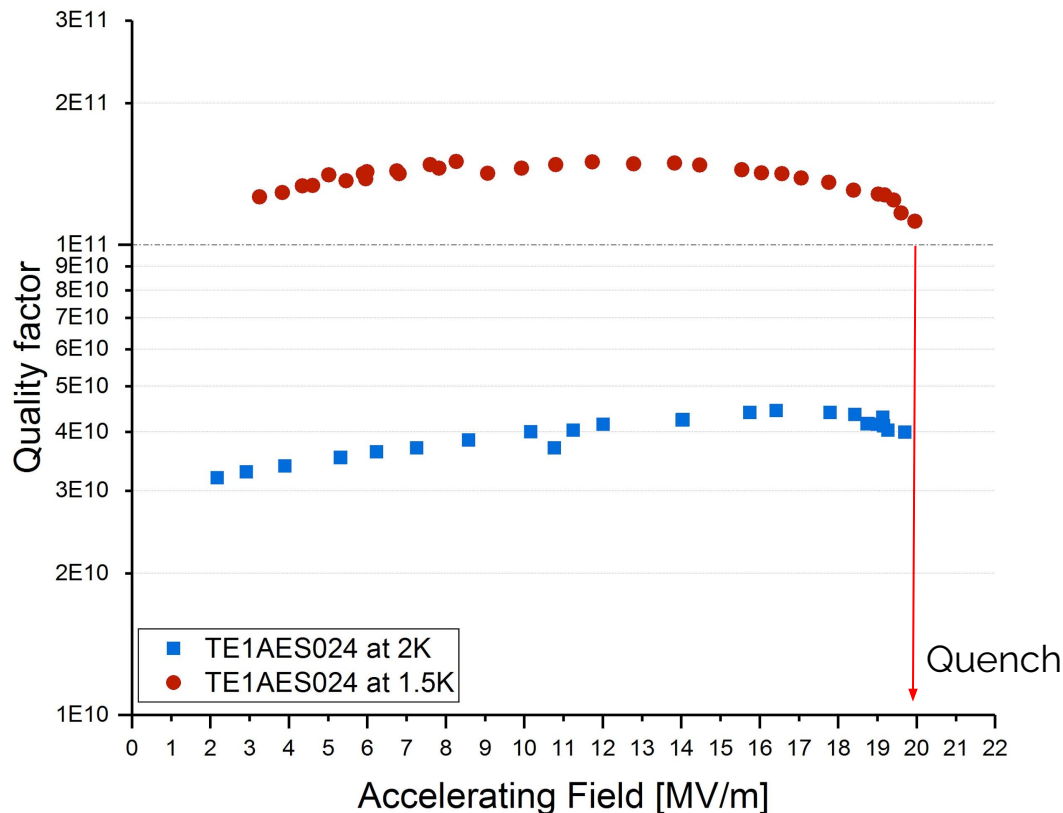
Second power rise at 2K,
27 MV/m.
Tmap acquired after quench,
shows heating due to trapped
field at the quench spot.



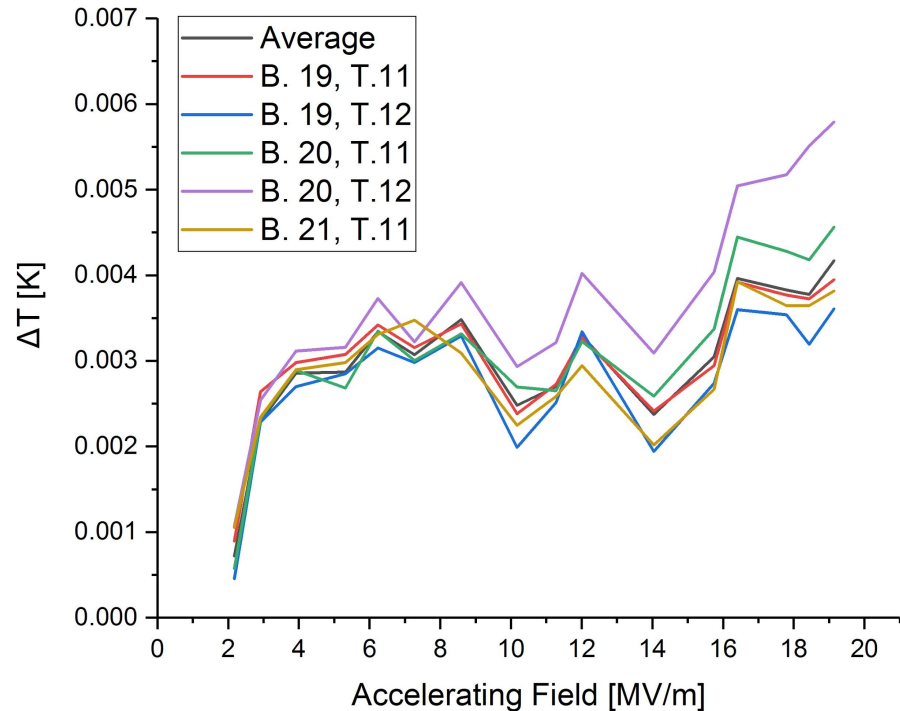
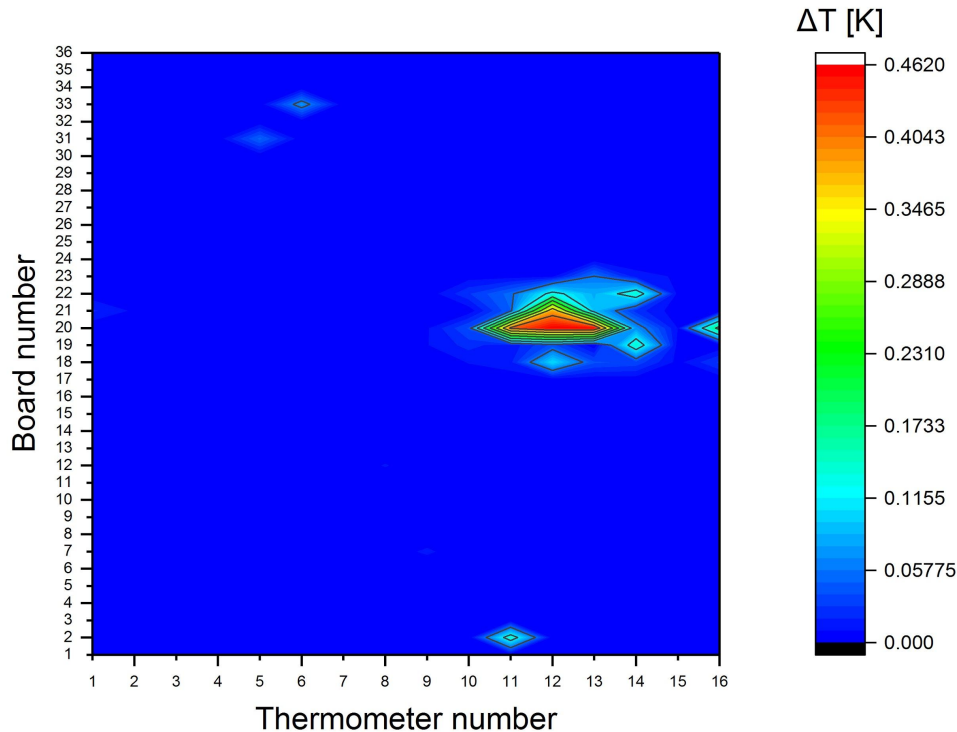
RF tests results: TE1AES024

At $E_{\text{acc}} = 16\text{MV/m}$:

- $Q_0 = 4.4 \cdot 10^{10}$ at 2K
- $Q_0 = 1.4 \cdot 10^{11}$ at 1.56K



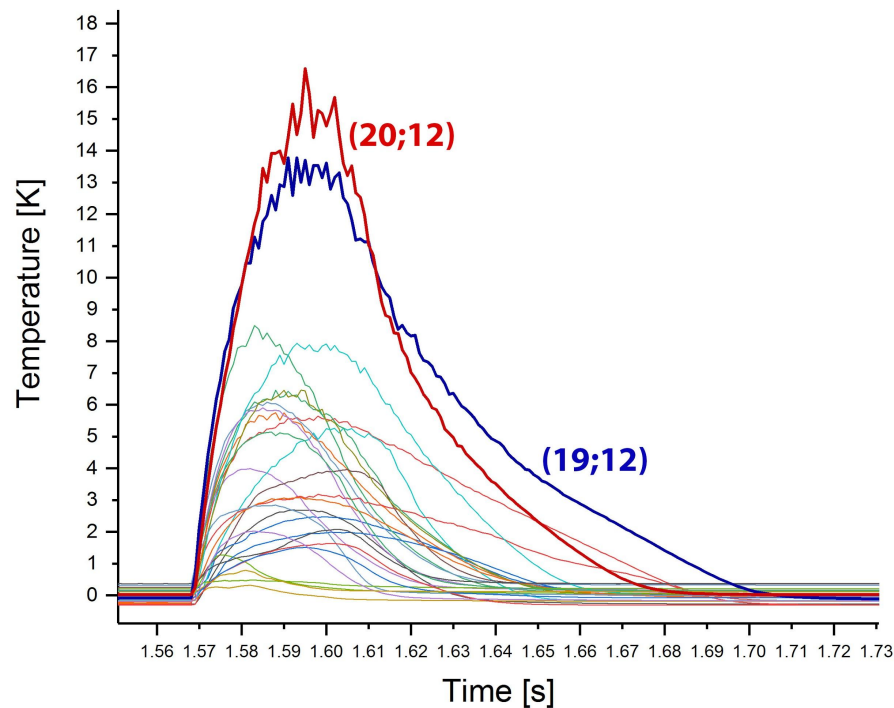
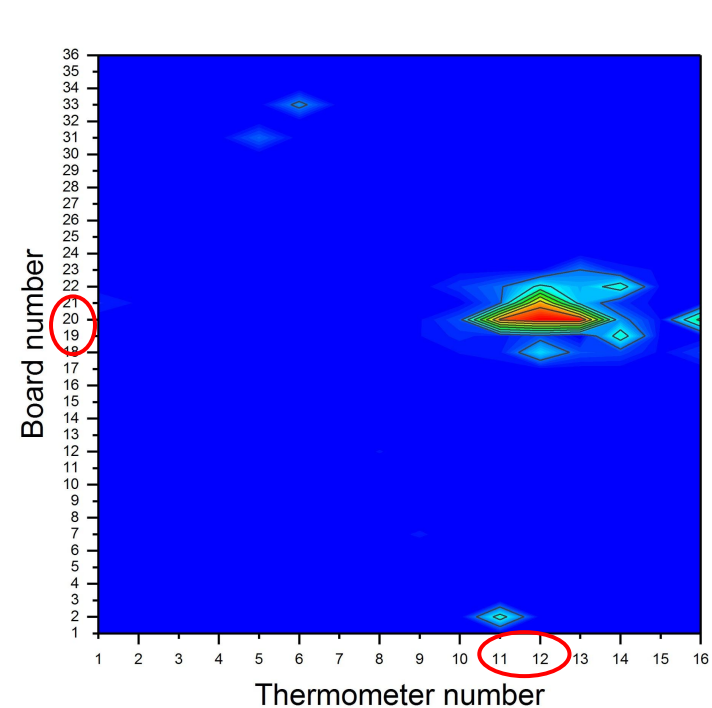
T-map: TE1AES024



T-map of quench at 2K

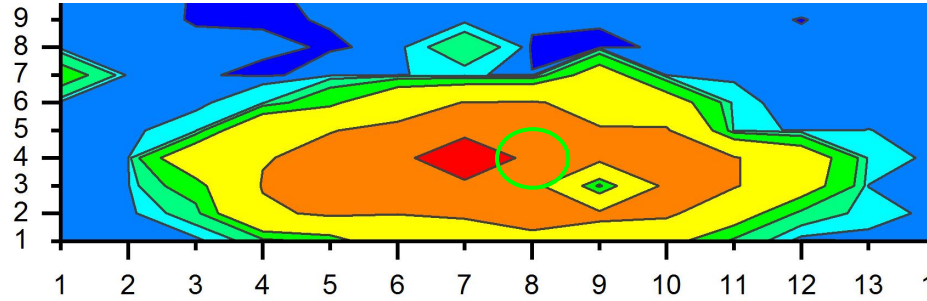
Second power rise at 2K, plot of T vs E_{acc} . No pre-heating

Fast T-map: TE1AES024

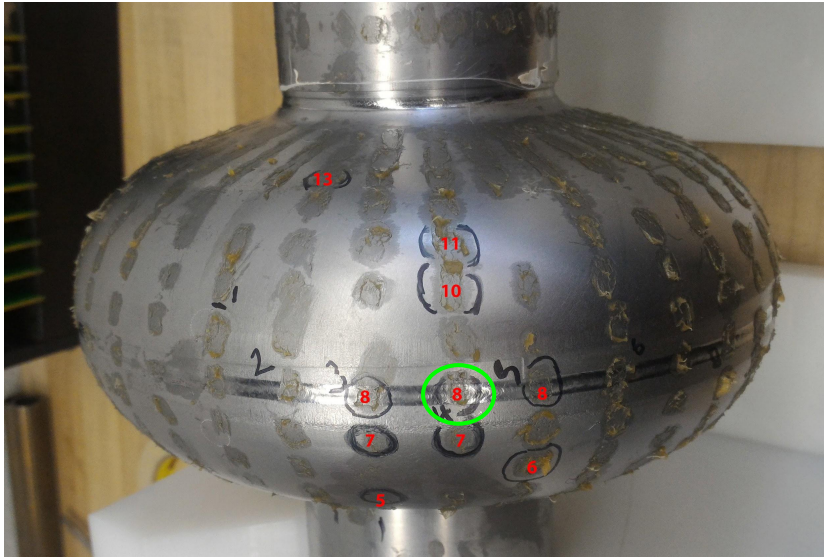


Optical Inspection and Replica analysis

Optical Inspection: RDTNX002

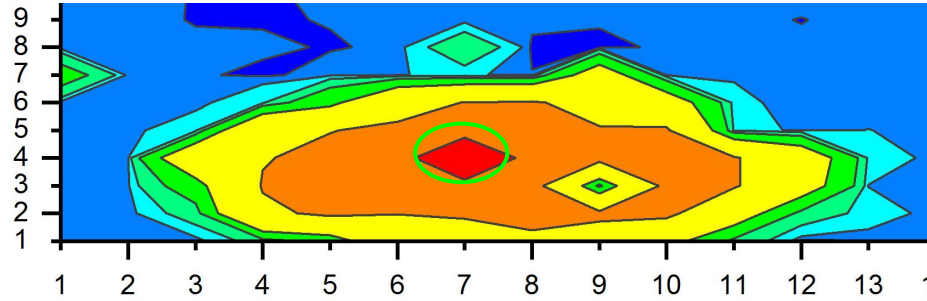


Surface of the cavity on the possible quench spot (B4-Th8)

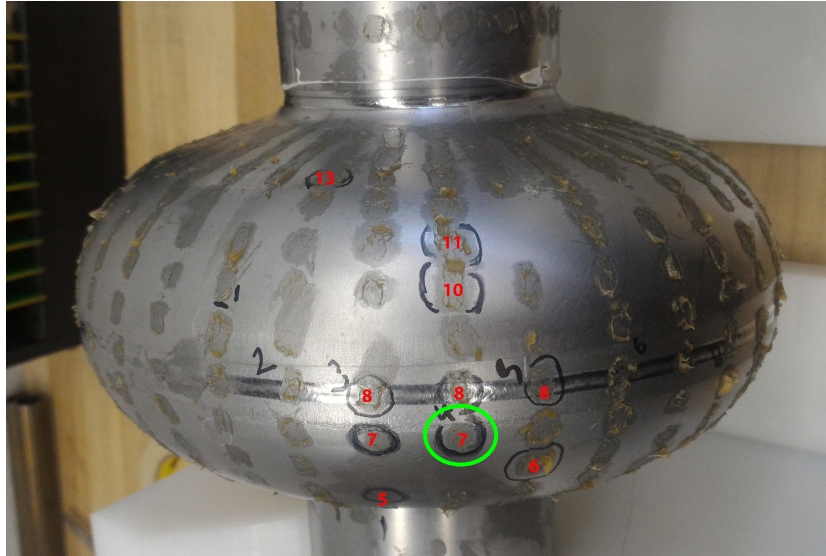


rtdnx002_4_8_FINAL_Wed, Sep 13, 2017
rotation=013.3° tilt=00.0°

Optical Inspection: RDTNX002

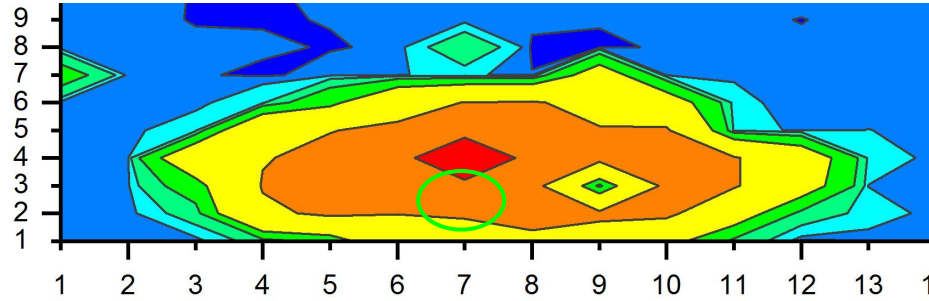


Surface of the cavity on a possible
quench spot (B4-Th7)

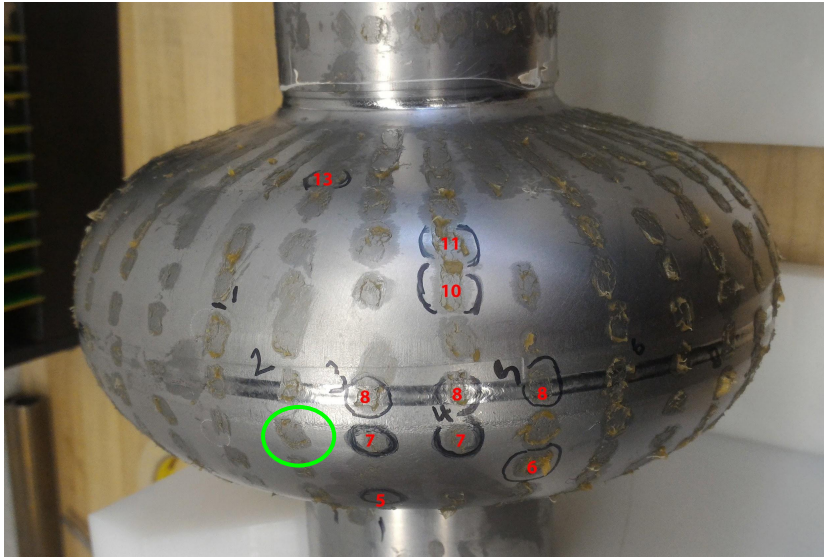


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Optical Inspection: RDTNX002

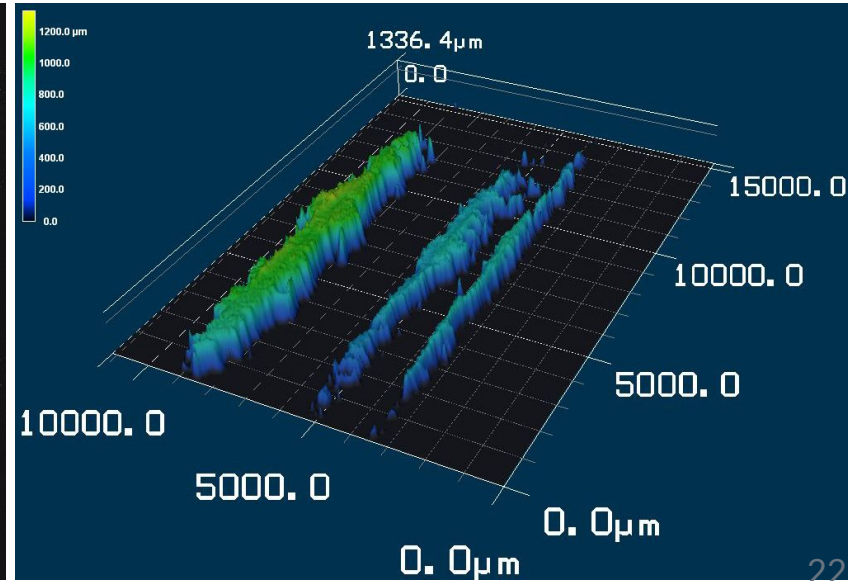
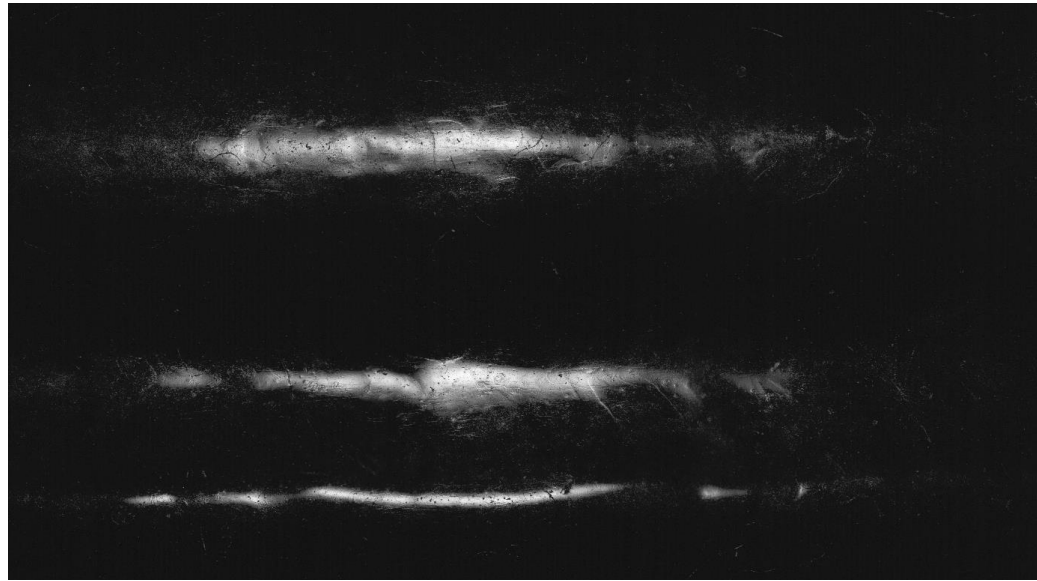
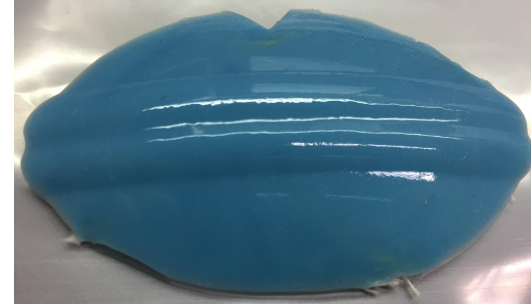


Bump on the surface of the cavity (B2-Th7)



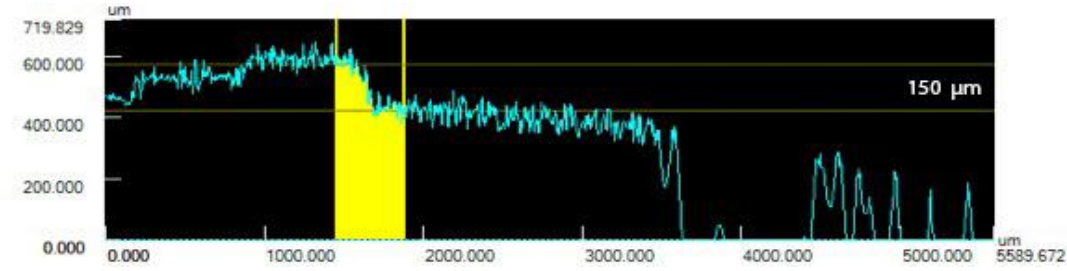
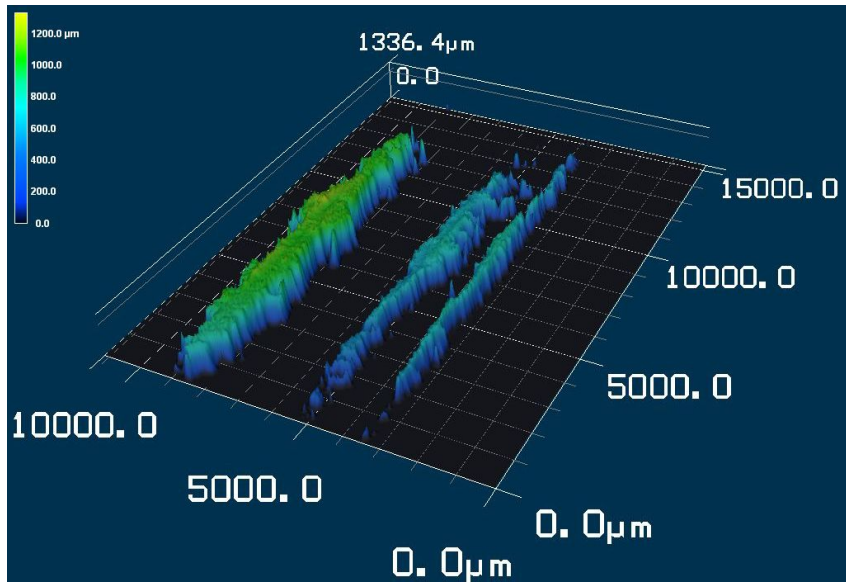
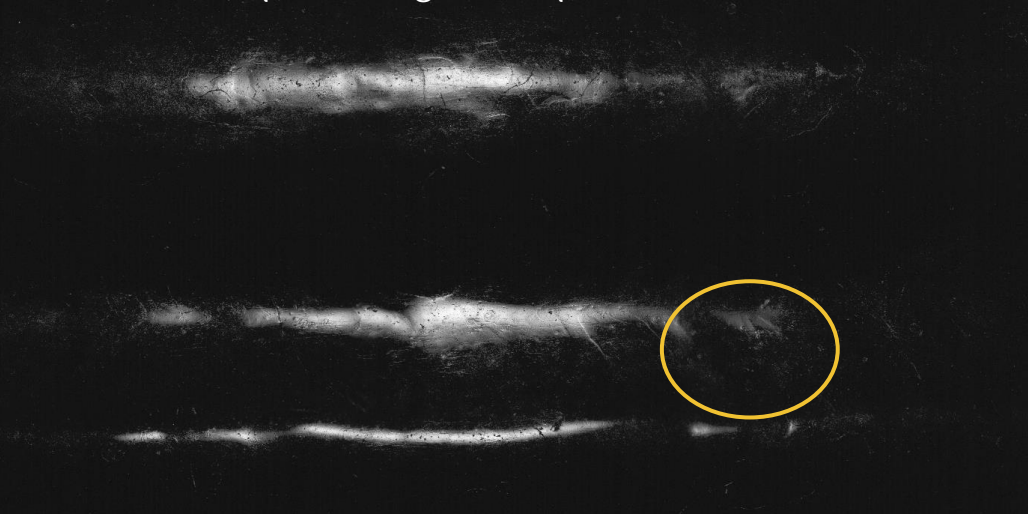
Replica: Laser Confocal Microscopy

RDTNX002: equator, region of quench
(Board 3,4,5; Thermometer 8)



Replica: Laser Confocal Microscopy

RDTNX002: equator, region of quench (B3,4,5;T8)

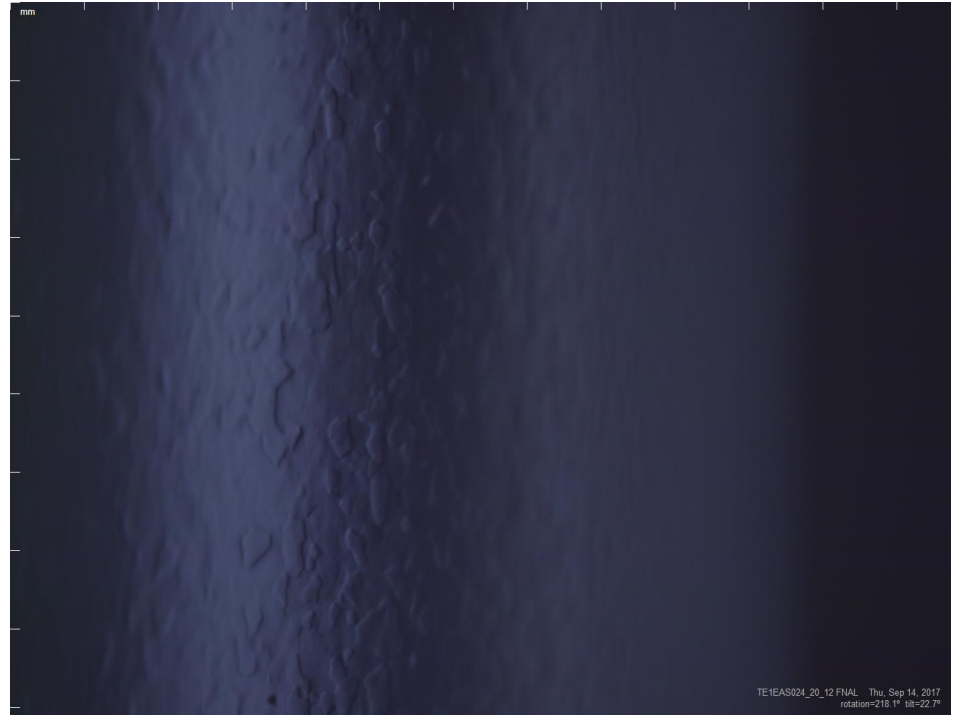
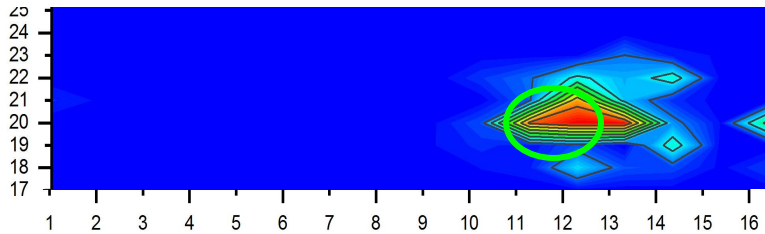


Bump on the equator (Board 3-4), visible on all three sides of the welding.
Bump height: 150 μm
Bump length: 10 mm

Optical Inspection: TE1AES024

Surface of the cavity on the possible quench spot (B20-Th12)

- No important defects
- Prominent grain boundaries → cause of quench may be the enhancement of local magnetic field on a grain boundary

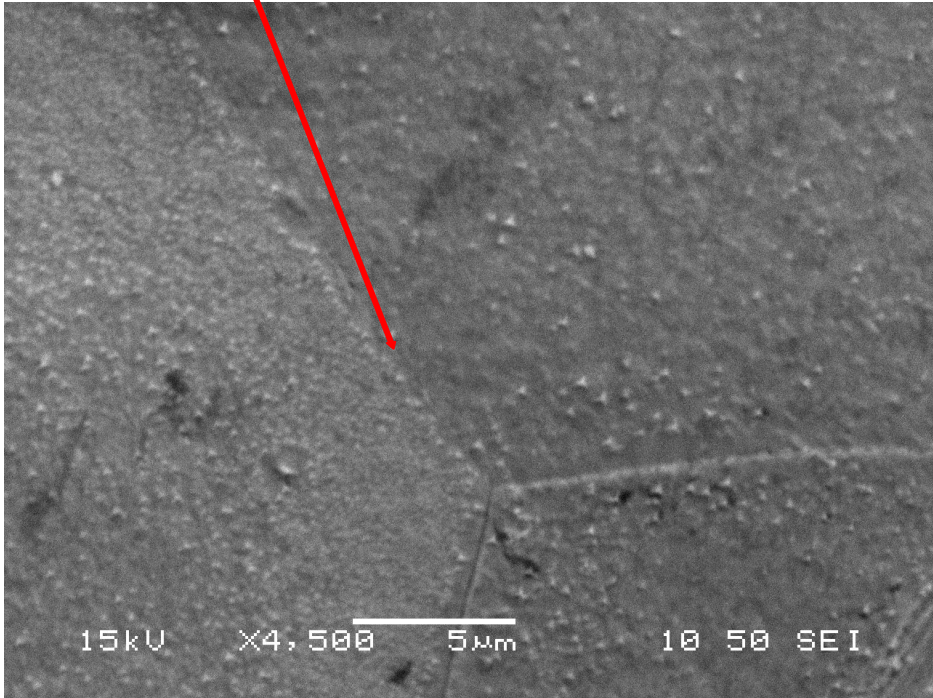


SEM

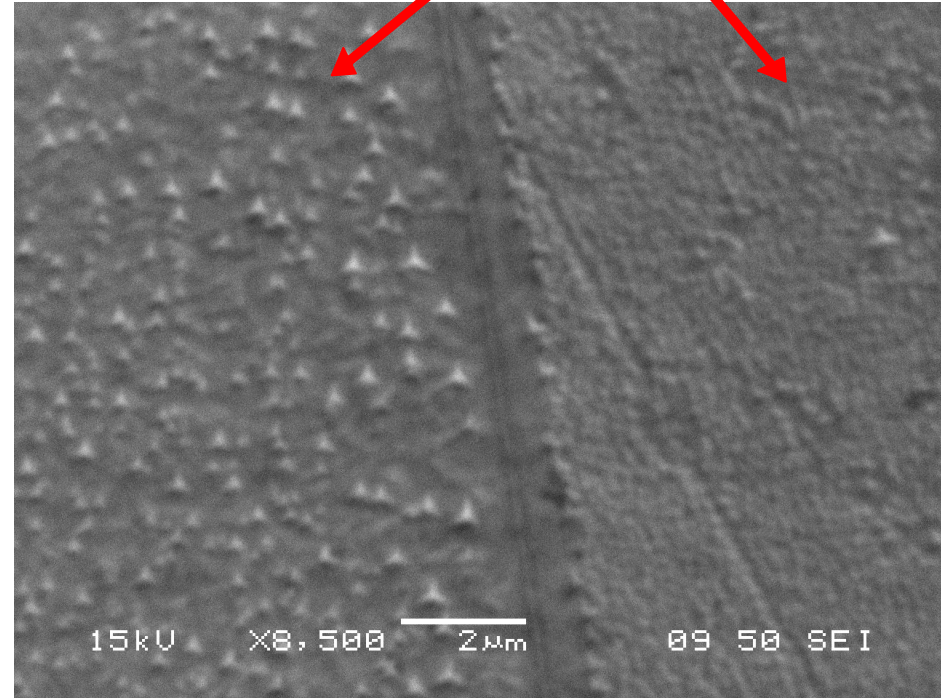
Scanning Electron Microscope

SEM: Ningxia Samples

Grain Boundaries

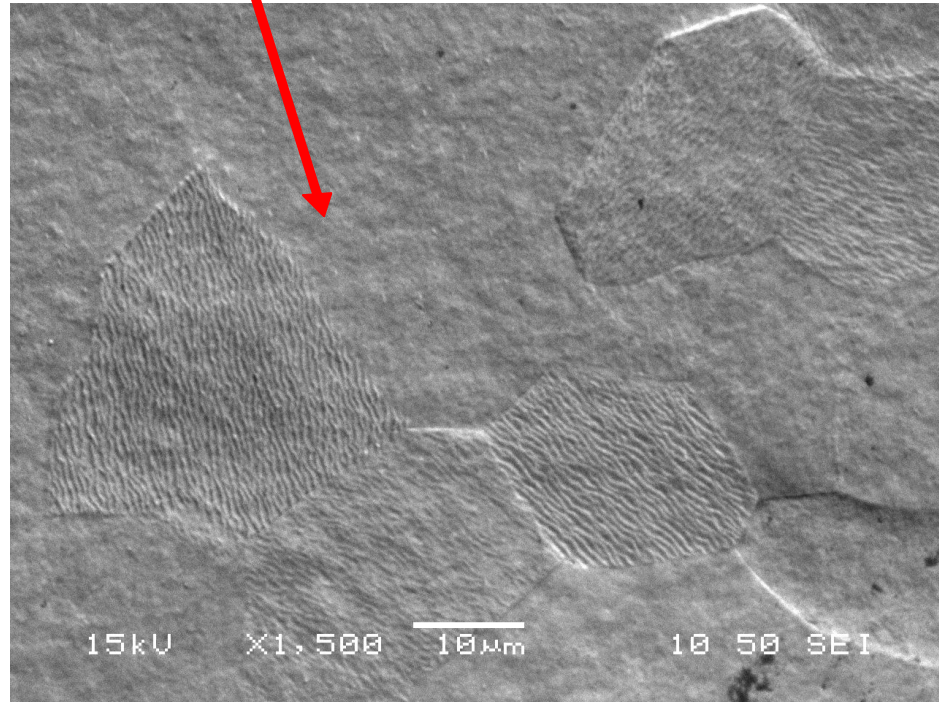
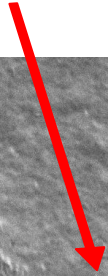


Different concentration of nitrides in different grains

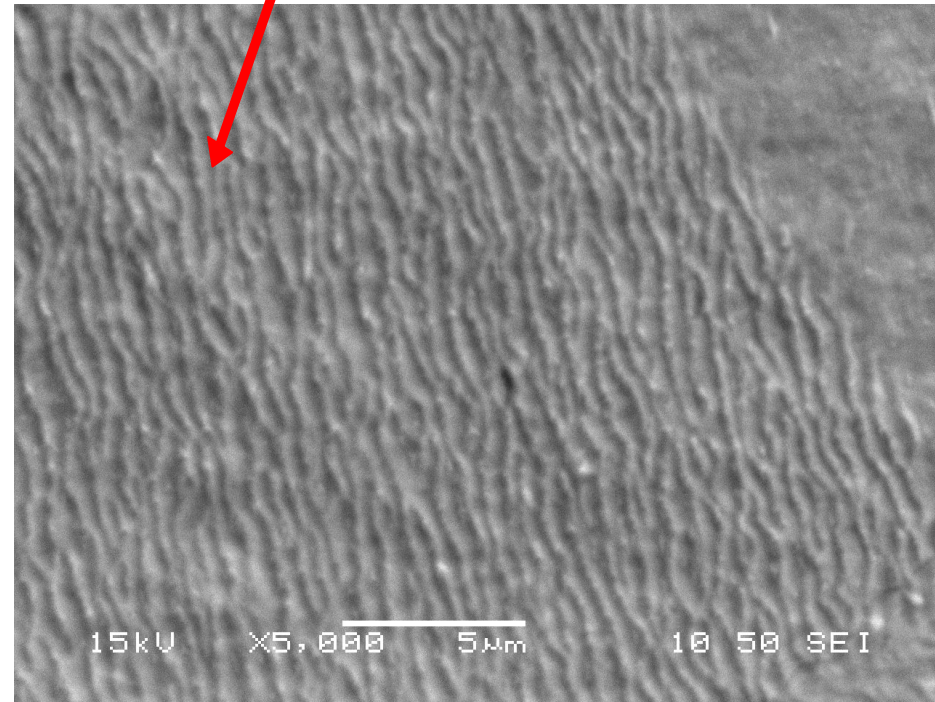
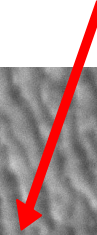


SEM: Tokyo Denkai Samples

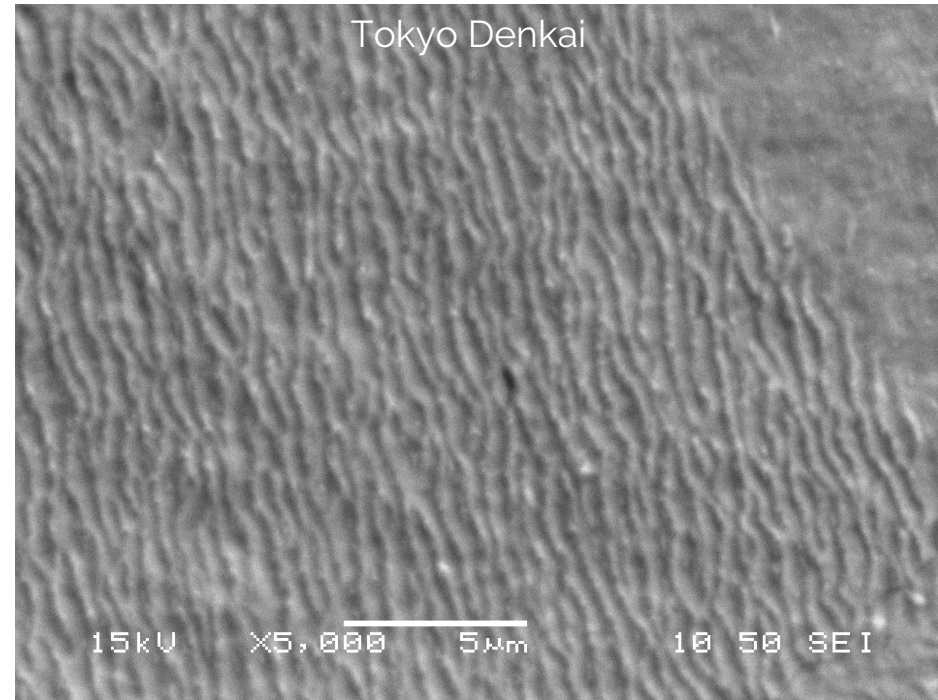
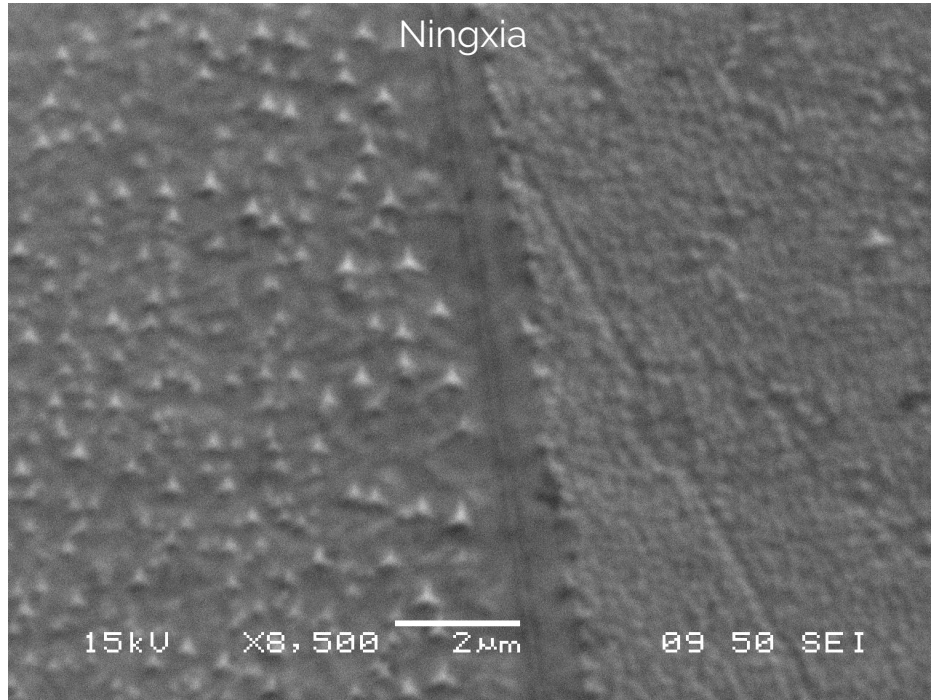
No nitrides



Different phase of nitrides compared to Ningxia

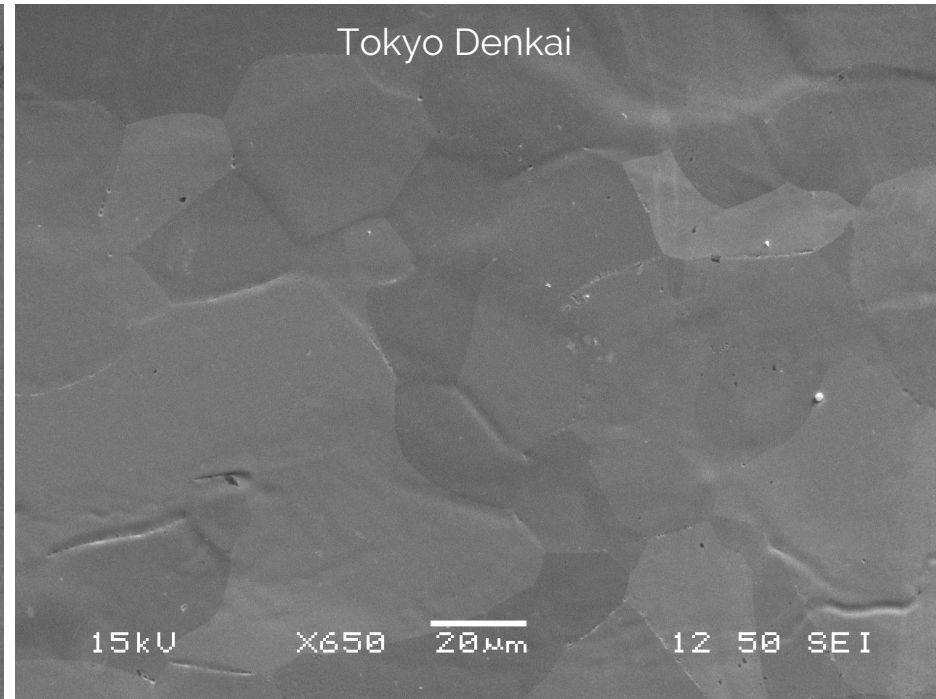
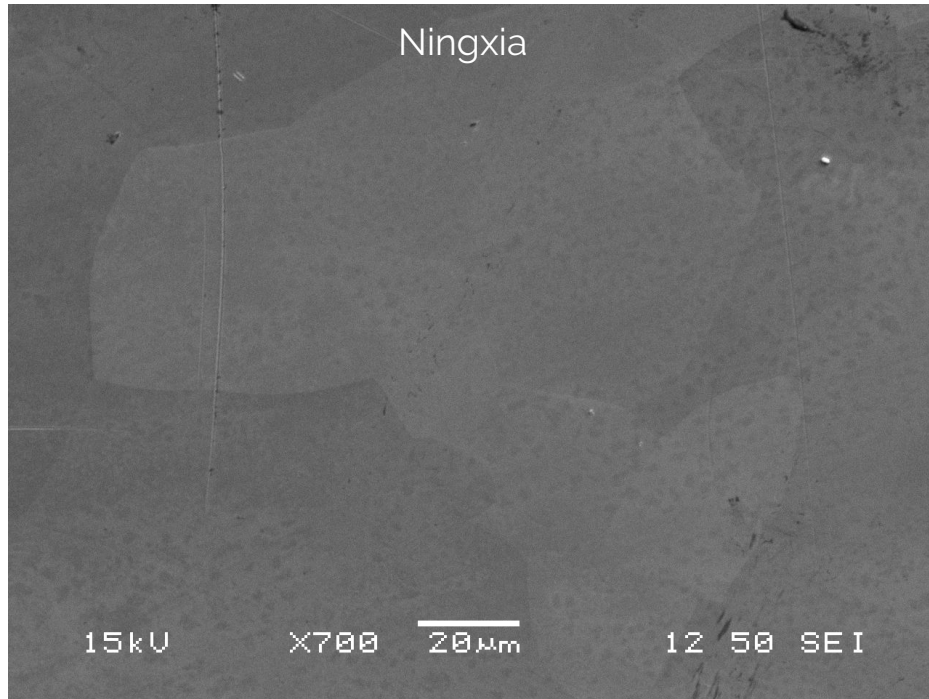


SEM: Ningxia vs Tokyo Denkai



Ningxia and Tokyo Denkai react differently to Nitrogen-doping treatment

SEM: 5 μm EP N and T Samples



After EP the step at the grain boundaries are more pronounced in case of Tokyo Denkai material, in agreement with optical inspection images

Conclusion

RDTNX002 vs TE1AES024

Ningxia

- $E_{\text{Quench}} = 27 \text{ MV/m}$
- Tmap shows pre-heating
- Region of quench: equator
- Optical inspection shows morphological defects, in agreement with Laser confocal microscopy

Tokyo Denkai

- $E_{\text{Quench}} = 20 \text{ MV/m}$
- Tmap doesn't show pre-heating
- Region of quench: far from equator, where magnetic field is higher
- Optical inspection shows pronounced steps at grain boundaries

SEM analyses show different reaction of the two material to Nitrogen-doping treatment

Conclusion

Nitrogen doping treatment lowers critical magnetic field
Asperities increase local magnetic field



Ningxia

RDTNX002: morphological defects on the equator



defects enhance local magnetic field
but magnetic field is not maximum on the equator



Cavity can sustain higher accelerating field
before reaching critical magnetic field

Tokyo Denkai

TE1AES024: quench spot is shifted from equator, where magnetic field is maximum



steps at grain boundaries cause
enhancement of local magnetic field



This enhancement causes magnetic field to
overpass critical magnetic field

Thank you for your attention

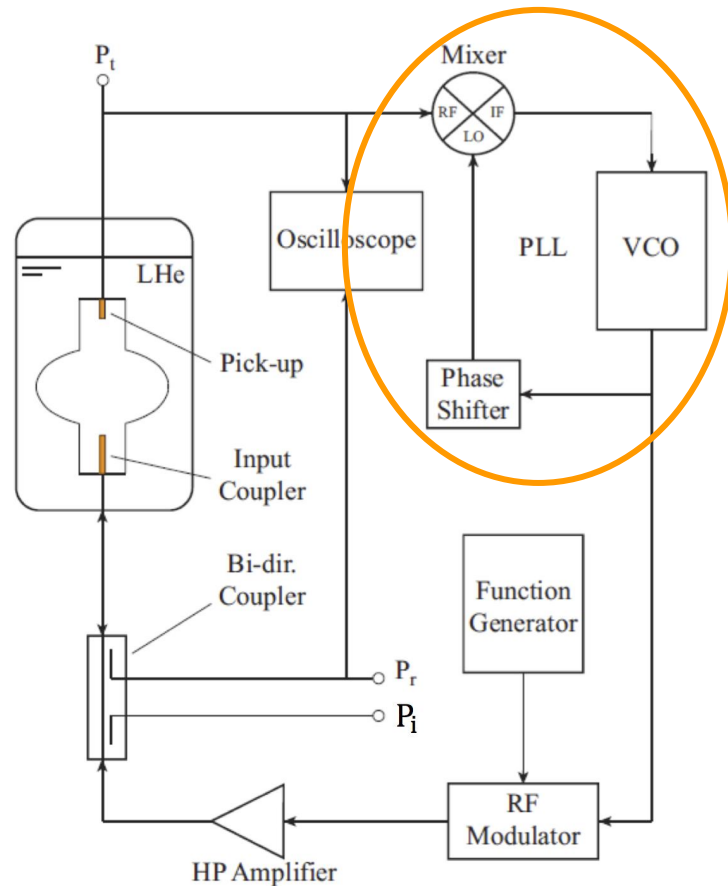
Preliminary measurements

Cryogenic tests of 2 single cell
1.3GHz N-doped cavities at 1.5
and 2 K:

- frequency measurements
- cables calibration

$$E = \frac{1}{L} \sqrt{\frac{R}{Q_L} Q_0 P_c}$$

$$P_c = P_i - P_r - P_t$$



Optical Inspection: RDTNX002

Surface of the cavity on the possible
quench spot (B4-Th8)

Surface of the cavity on a different point
of the equator (Th8)



Optical Inspection: RDTNX002

Surface of the cavity on a possible
quench spot (B4-Th7)

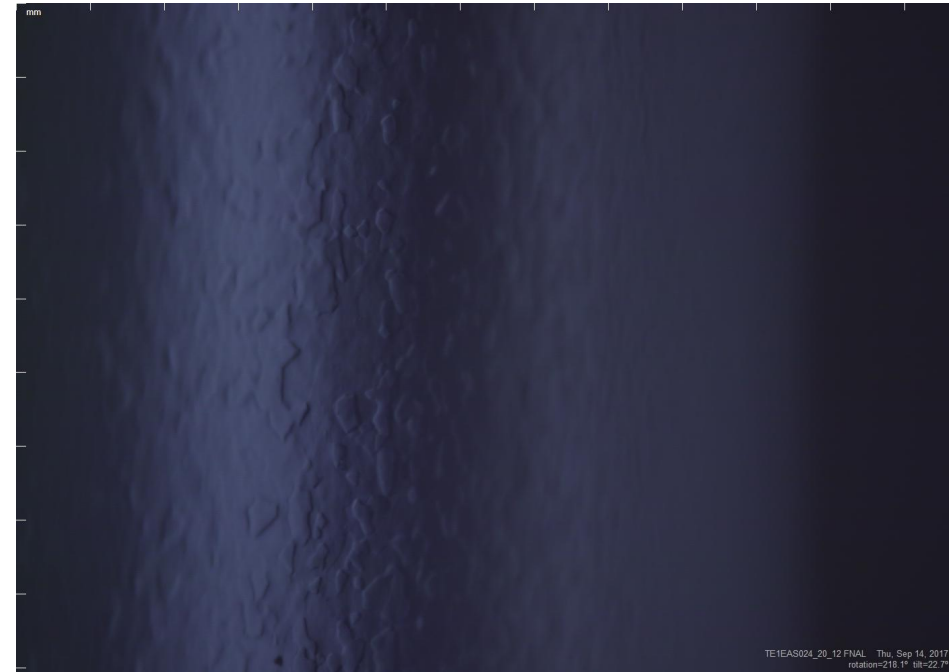
Surface of the cavity on a different point
of the cavity (Th7)



Optical Inspection: TE1AES024

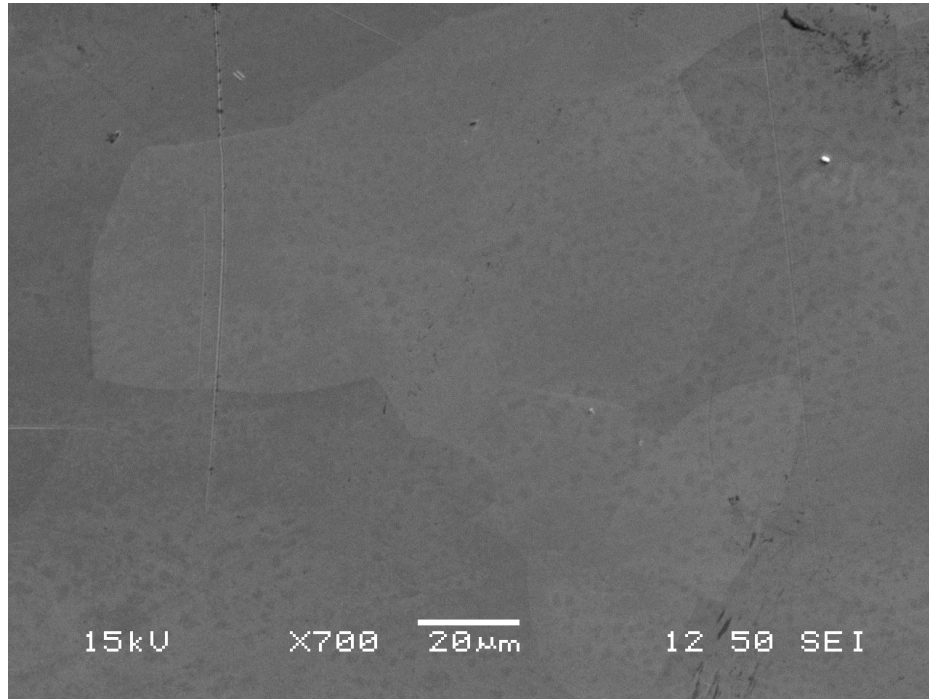
Surface of the cavity on the possible
quench spot (B20-Th12)

Surface of the cavity on a point of the
equator

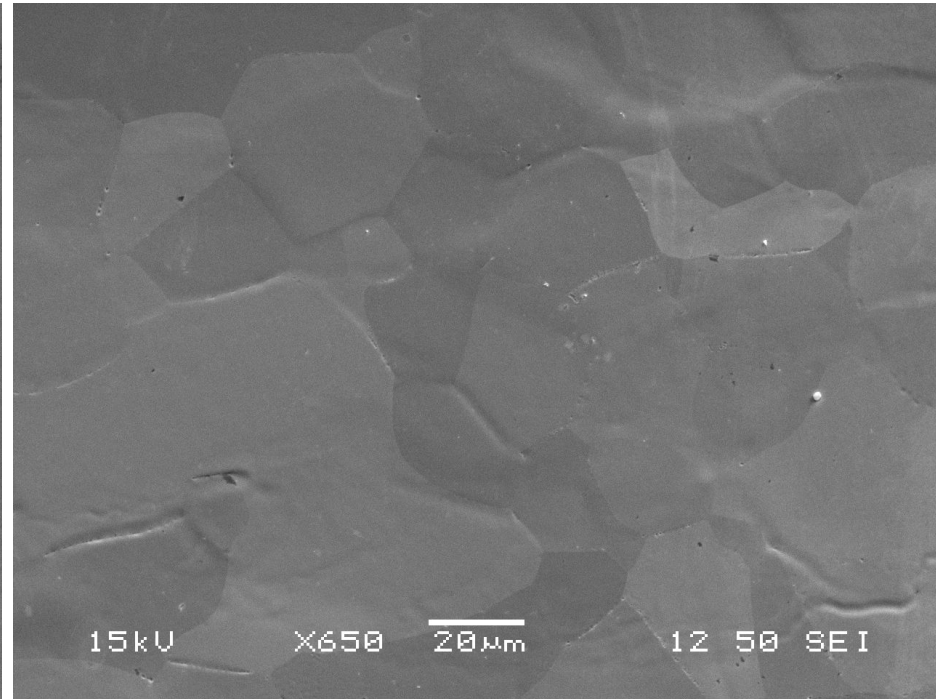


SEM: 5 μm EP N and T Samples

Nb N-doped samples treated at 800 °C, with "2/6" recipe, 5 μm EP



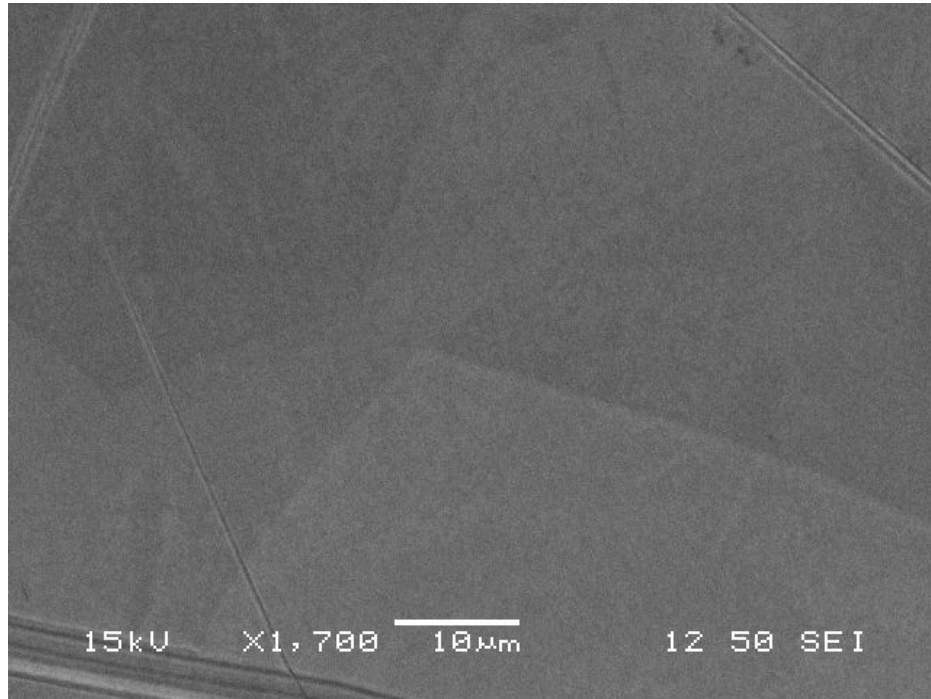
Ningxia sample



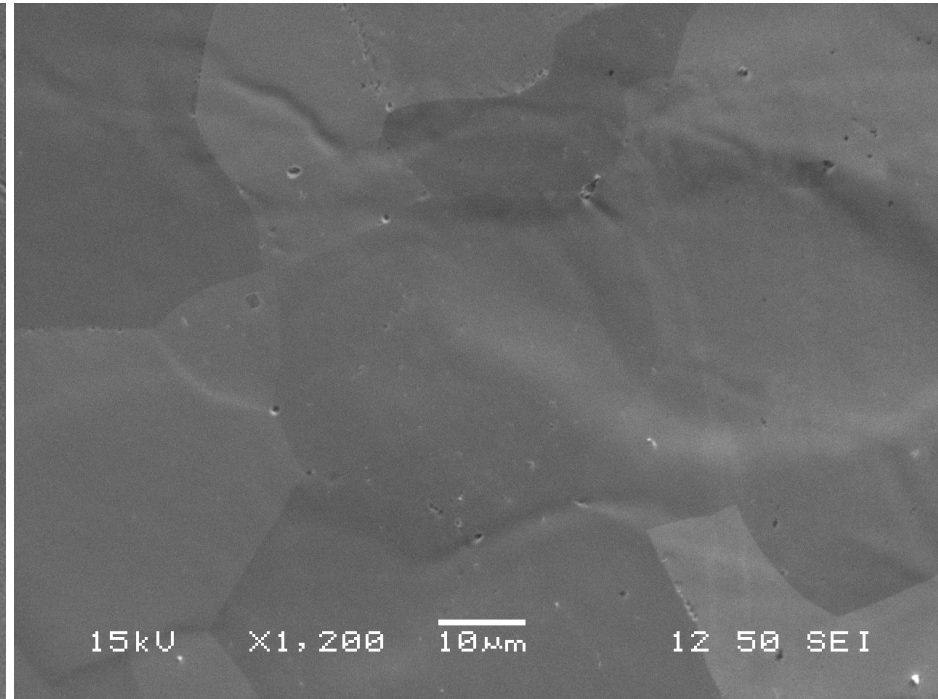
Tokyo Denkai sample

SEM: 5 μm EP N and T Samples

Nb N-doped samples treated at 800 °C, with "2/6" recipe, 5 μm EP



Ningxia sample



Tokyo Denkai sample