



IP feedback for SuperKEKB

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Machine parameters for SuperKEKB

Machine Design Parameters

| parameters | | KEKB | | SuperKEKB | | units |
|----------------------|-----------------------|--|-------|--------------------------------------|---------|---|
| | | LER | HER | LER | HER | |
| Beam energy | E_b | 3.5 | 8 | 4 | 7.007 | GeV |
| Half crossing angle | φ | 11 | | 41.5 | | mrad |
| # of Bunches | N | 1584 | | 2500 | | |
| Horizontal emittance | ϵ_x | 18 | 24 | 3.2 | 5.3 | nm |
| Emittance ratio | κ | 0.88 | 0.66 | 0.27 | 0.24 | % |
| Beta functions at IP | β_x^*/β_y^* | 1200/5.9 | | 32/0.27 | 25/0.30 | mm |
| Beam currents | I_b | 1.64 | 1.19 | 3.6 | 2.6 | A |
| beam-beam param. | ξ_y | 0.129 | 0.090 | 0.0886 | 0.081 | |
| Bunch Length | σ_z | 6.0 | 6.0 | 6.0 | 5.0 | mm |
| Horizontal Beam Size | σ_x^* | 150 | 150 | 10 | 11 | um |
| Vertical Beam Size | σ_y^* | 0.94 | | 0.048 | 0.062 | um |
| Luminosity | L | 2.1×10^{34} | | 8×10^{35} | | $\text{cm}^{-2}\text{s}^{-1}$ |

SuperKEKB status update

- **Construction works**
 - Finished removing LER arc vacuum chambers.
 - Finished removing LER arc bends.
 - Almost finished removing LER wigglers.
 - Removing Tsukuba straights will start on Apr..

 - Arrived LER wiggler chambers
 - Will arrive Damping ring magnets soon
- **FY2011 construction budget has been approved.**
- **We will have groundbreaking ceremony on 8/Apr.**

3. Dismantling Status

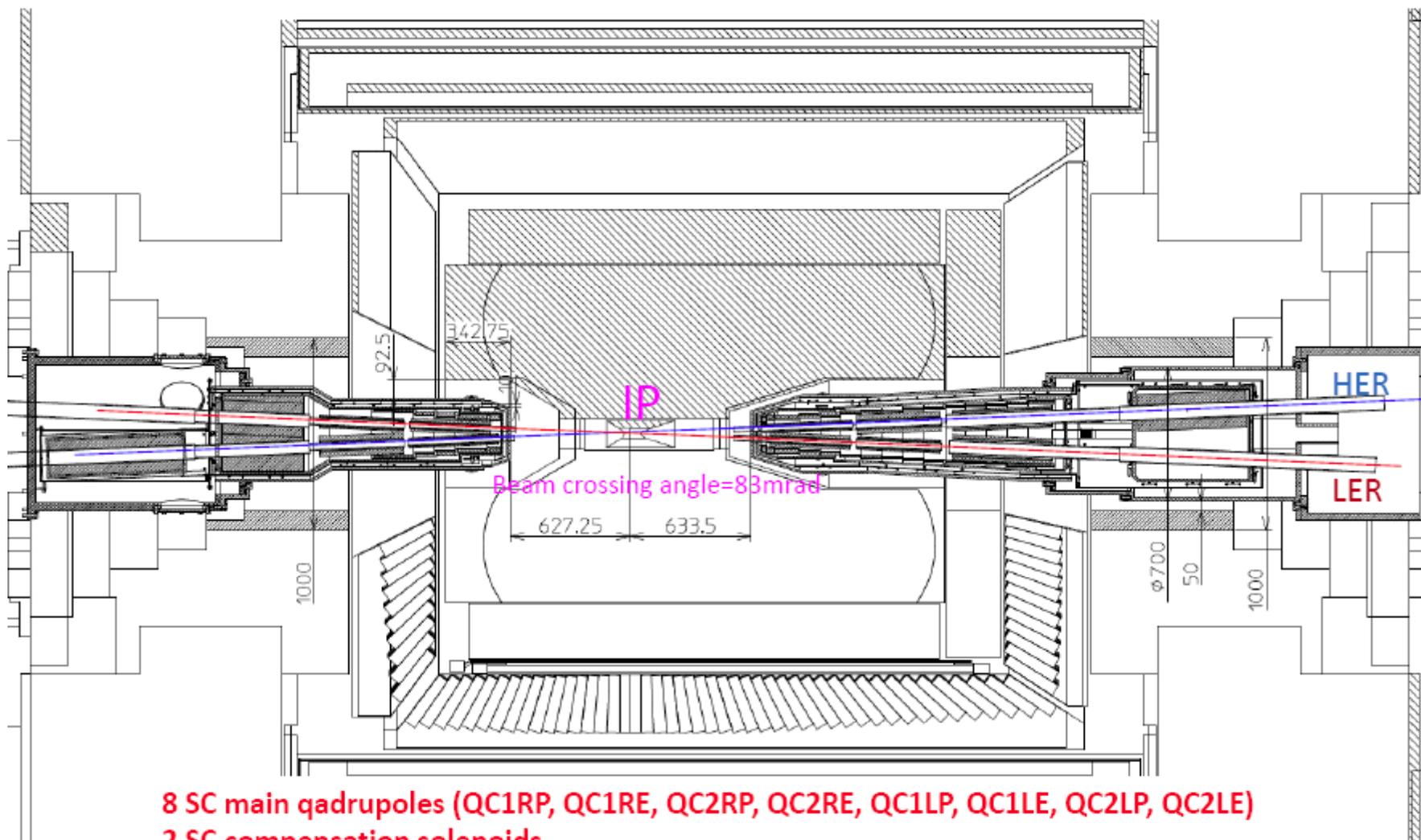
Less crowded & much lighter tunnel and much more crowded storage area.



We are suffering from a lack of storage area.

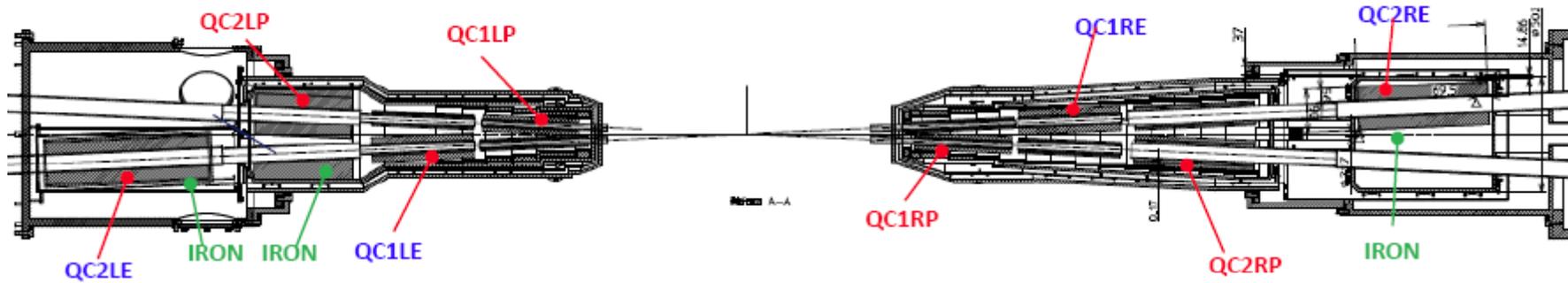
| Magnet type | # of Mag. removed from KEKB so far | Mag Weight (t) | Net Weight (t) | comments |
|-------------|------------------------------------|----------------|----------------|--|
| LER B | 107 | ~3 | ~320 | ~30 magnets will be reused at SuperKEKB. Looking for someone who can use them. |
| Steering | 860 | ~0.4 | ~340 | ~60% of them will be reused with some modification. Looking for someone who can use them. |
| Wiggler | 134 | ~3 | ~400 | ~20 still remains in the tunnel. All wigglers will be reused at SuperKEKB. |
| | | | >1000 | Vacuum pipes (& the solenoid coils) are not included. |

IR SC magnets, cryostat and Belle



- 8 SC main quadrupoles (QC1RP, QC1RE, QC2RP, QC2RE, QC1LP, QC1LE, QC2LP, QC2LE)
- 2 SC compensation solenoids
- 52 SC correction coils

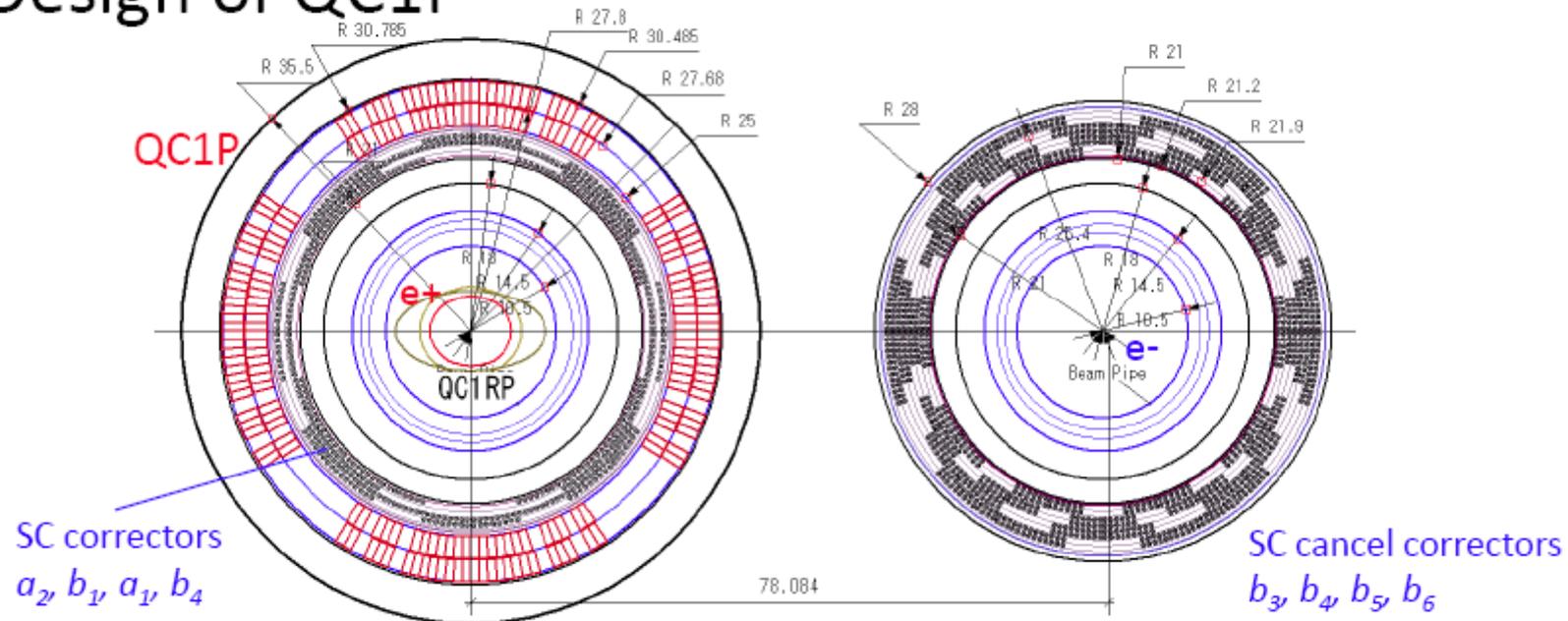
IR magnets



| | Integral field gradient (T/m)·m | Position from IP mm | Magnet type | Corrector | Leak field cancel coil |
|-------|------------------------------------|---------------------------|------------------|----------------------|---------------------------|
| QC2RE | 12.91 | 2925 | S.C. + Iron Yoke | a_1, b_1, a_2, b_4 | |
| QC2RP | 10.92 [31.21T/m×0.350m] | 1956 | S.C. | a_1, b_1, a_2, b_4 | b_3, b_4, b_5, b_6 |
| QC1RE | 26.22 [79.03×0.360] | 1410 | S.C. | a_1, b_1, a_2, b_4 | b_3, b_4, b_5, b_6 |
| QC1RP | 22.43 [66.52×0.3372] | 932 | S.C. | a_1, b_1, a_2, b_4 | b_3, b_4, b_5, b_6 |
| QC1LP | 22.91 [67.94×0.3372] | -932 | S.C. | a_1, b_1, a_2, b_4 | b_3, b_4, b_5, b_6 |
| QC1LE | 26.03 [82.75×0.360] | -1410 | S.C. | a_1, b_1, a_2, b_4 | b_3, b_4, b_5, b_6 |
| QC2LP | 10.96 | -1930 | S.C. + Iron Yoke | a_1, b_1, a_2, b_4 | |
| QC2LE | 14.13 | -2700 | S.C. + Iron Yoke | a_1, b_1, a_2, b_4 | |

2. IR SC magnets

Design of QC1P



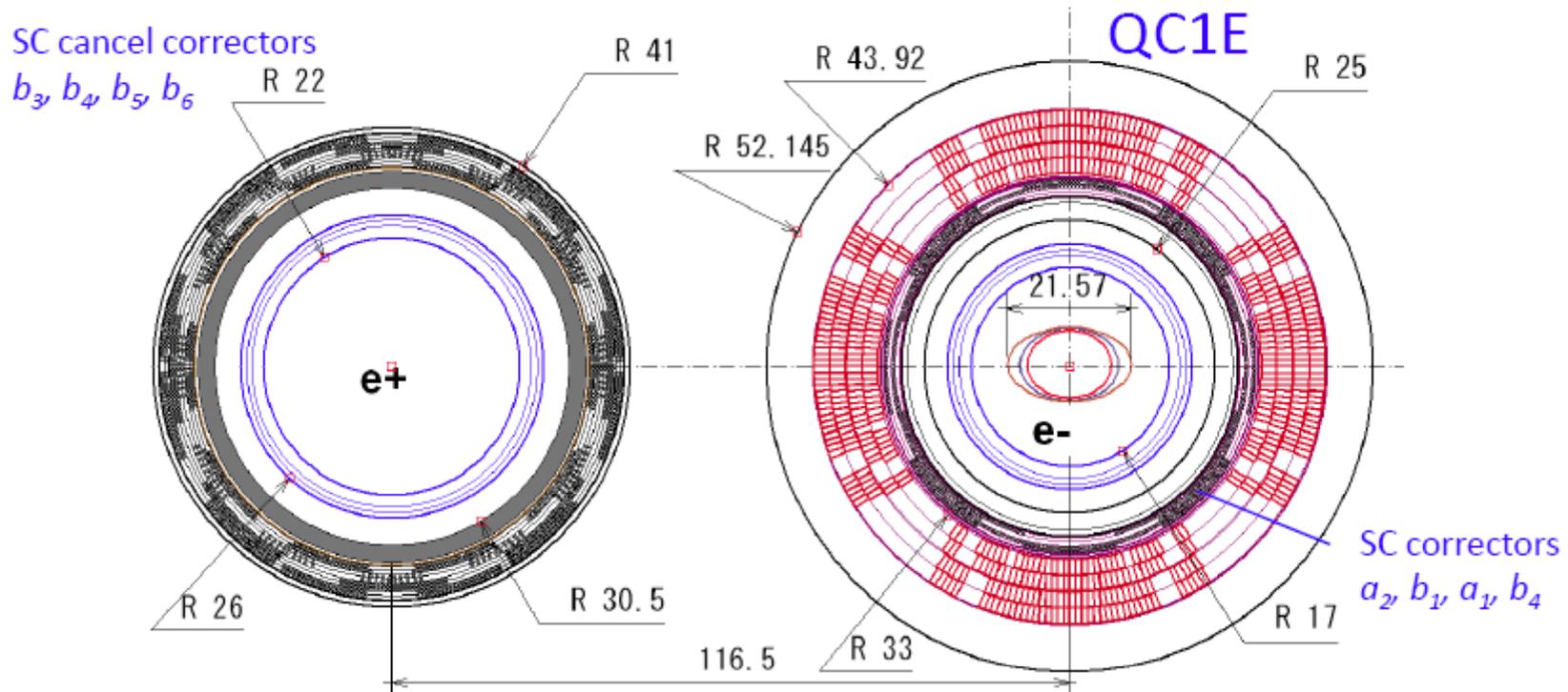
QC1P magnet design (QC1RP, QC1LP)

- Same cross section and longitudinal design for QC1RP and QC1LP
- 2 layer coils [double pancake]
- Designed SC cable
 - Cable size : 2.5 mm in height, and 0.93 mm in width
 - SC strand cable : ϕ 0.5 mm, 10 wires in the cable
- SC correctors inside of the magnet bore
 - a_2, b_1, a_1, b_4 from the inside, single layer coil
- Cryostat inner bore radius=18.0 mm
- Beam pipe (warm tube)
 - inner radius=10.5 mm, outer radius=14.5 mm

SC cancel coils against the leak field from QC1P

- b_5, b_6, b_4, b_3 from the inside
- Cryostat inner bore radius=18.0 mm
- Beam pipe(warm tube)
 - inner radius=10.5 mm, outer radius=14.5 mm

Design of QC1E



SC cancel coils against the leak field from QC1E

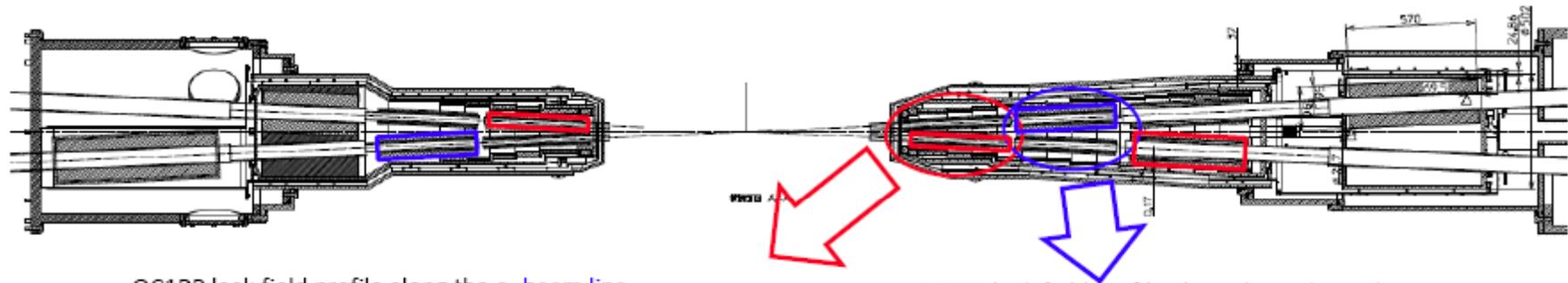
- b_5, b_6, b_4, b_3 from the inside
- Cryostat inner bore radius=30.5 mm
- Beam pipe(warm tube)
 - inner radius=22.0 mm, outer radius=26.0 mm

QC1E magnet design (QC1RE, QC1LE)

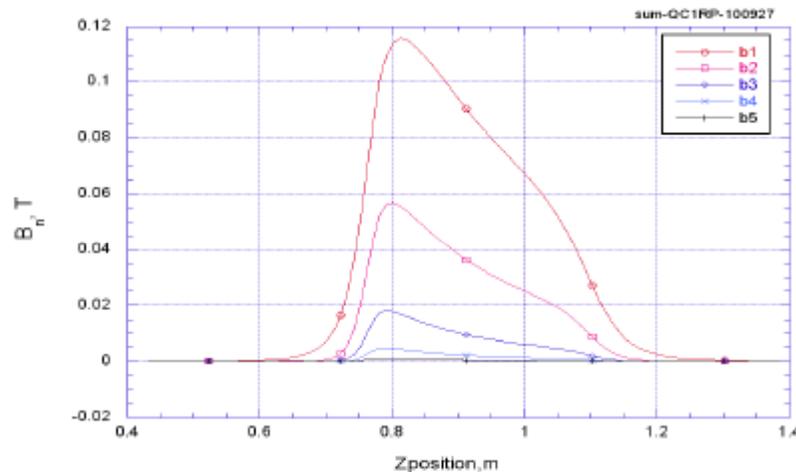
- Same cross section and longitudinal design for QC1RE and QC1LE
- 4 layer coils [double pancake]
- Cryostat inner bore radius=25.0 mm
- Beam pipe (warm tube)
 - inner radius=17.0 mm, outer radius=21.0 mm
- $G_R = 79.03$ T/m at $I_{op}=1242.1$ A, $I_{op}/I_c = 72.7$ %
- $G_L = 82.75$ T/m at $I_{op}=1300.6$ A, $I_{op}/I_c = 75.8$ %

Cancel coils for the leak field of QC1P/E and QC2RP

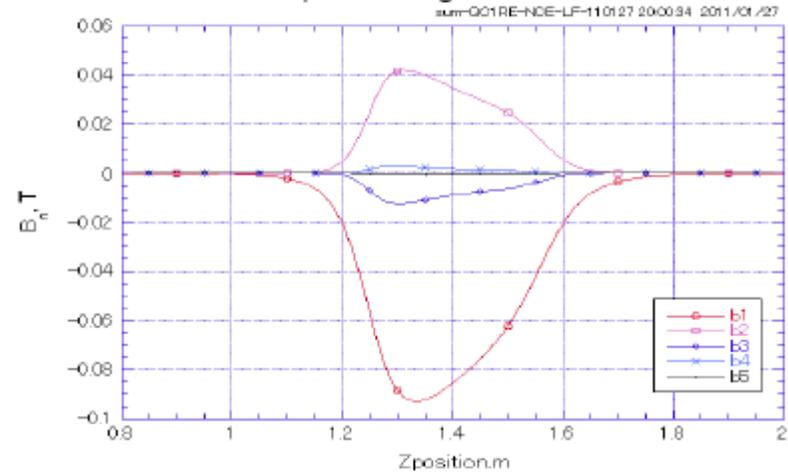
- The leak field profiles along the opposite lines are calculated.
- The leak magnetic fields of the main quadrupoles on the opposite beams are designed to be canceled with the SC correctors of b_3 , b_4 , b_5 and b_6 .
- B_1 and B_2 components in the leak field are not canceled, and they are included in the optics calculation.
 - B_2 component is used for focusing and defocusing e-/e+ beams.



QC1RP leak field profile along the e- beam line



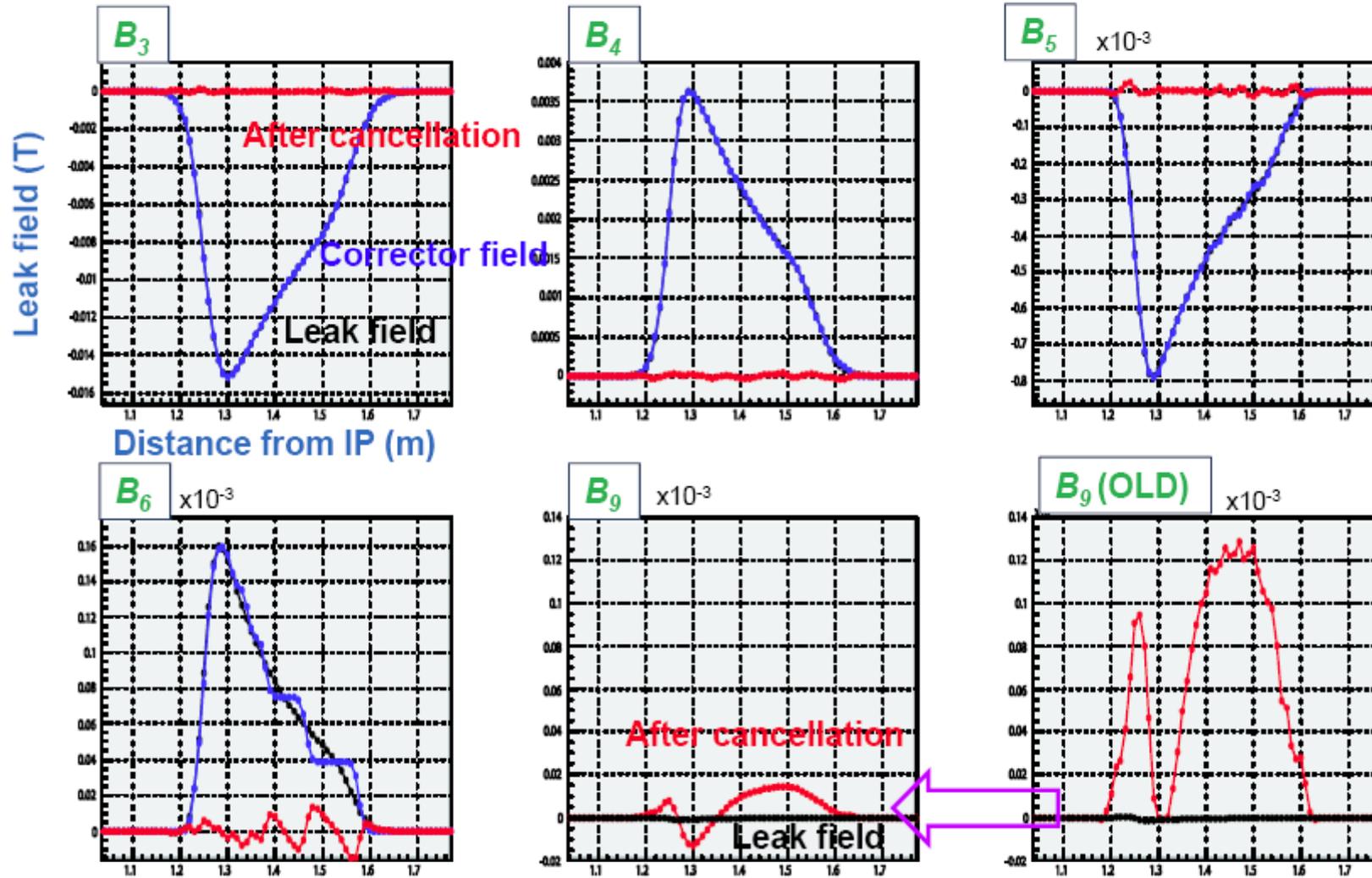
QC1RE leak field profile along the e+ beam line



QC1RE leak field profile and cancellation along LER beam line

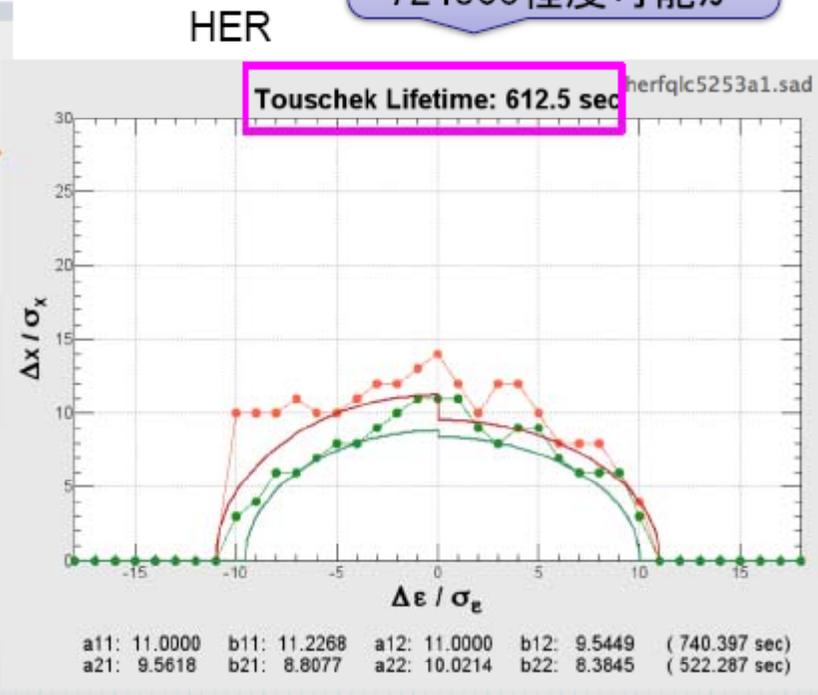
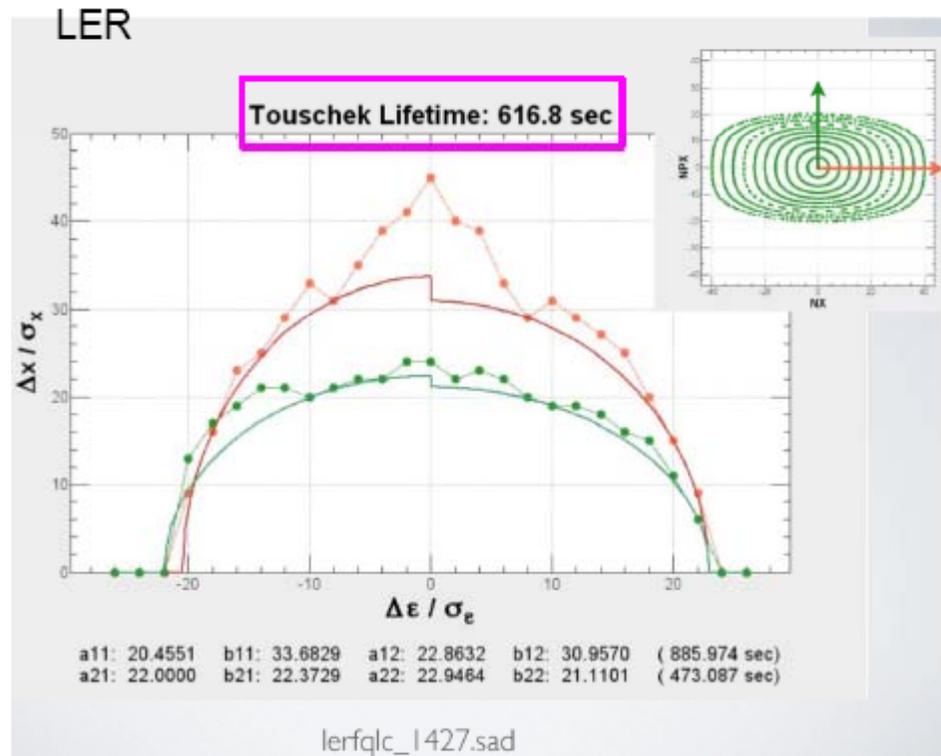
No cancellation of dipole and quadrupole fields

Calculation by M. Iwasaki



力学口径

まだ改善中の値
724sec程度可能か



最大入射率 :

LER: 4 nC/bunch, 2 bunches/pulse, 25 Hz

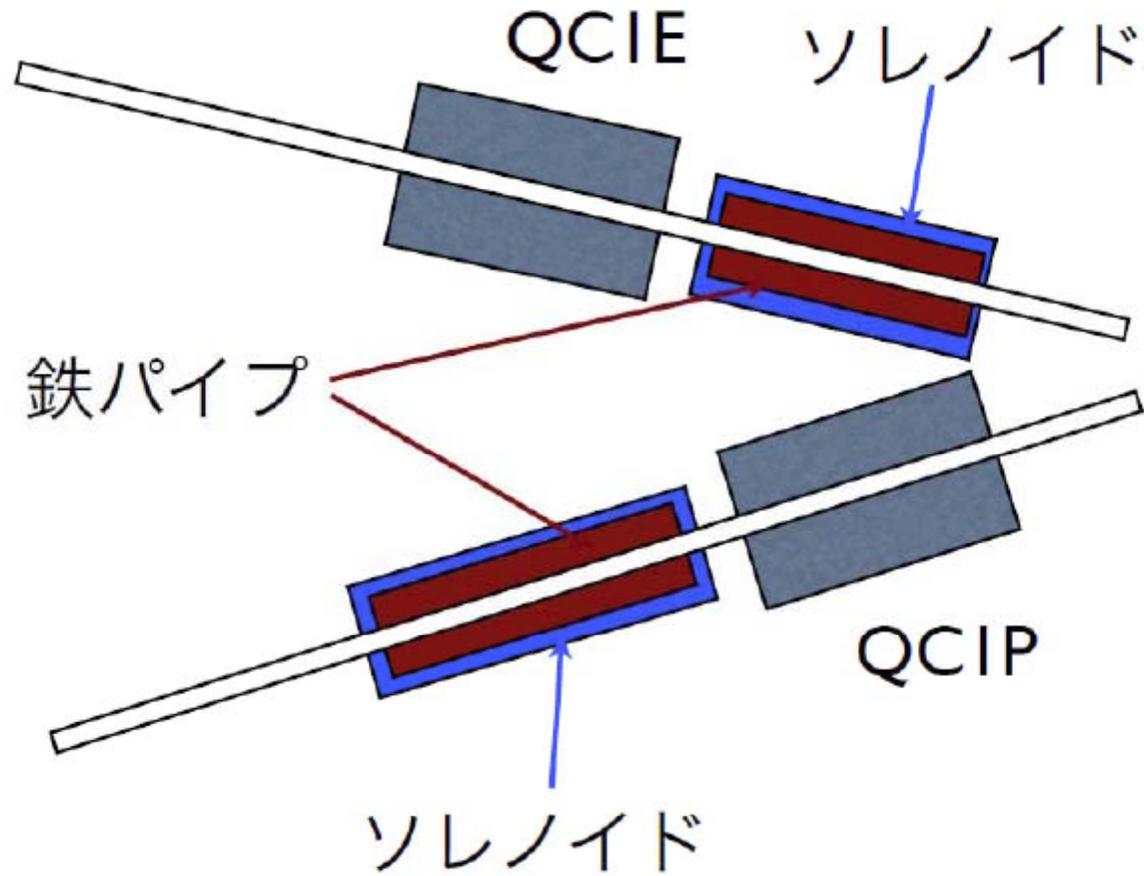
HER: 5 nC/bunch, 2 bunches/pulse, 25 Hz

最大入射率と釣り合うビーム寿命は

LER > 181 sec, HER > 105 sec

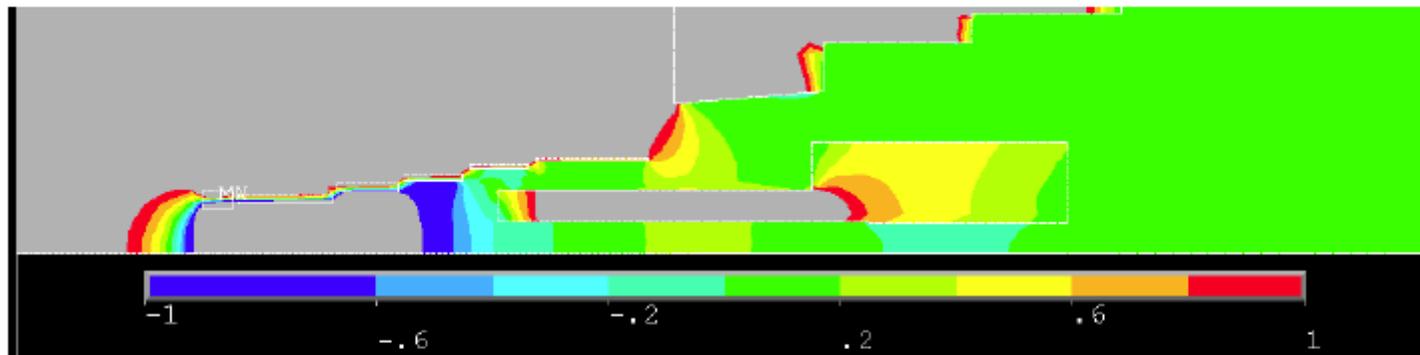
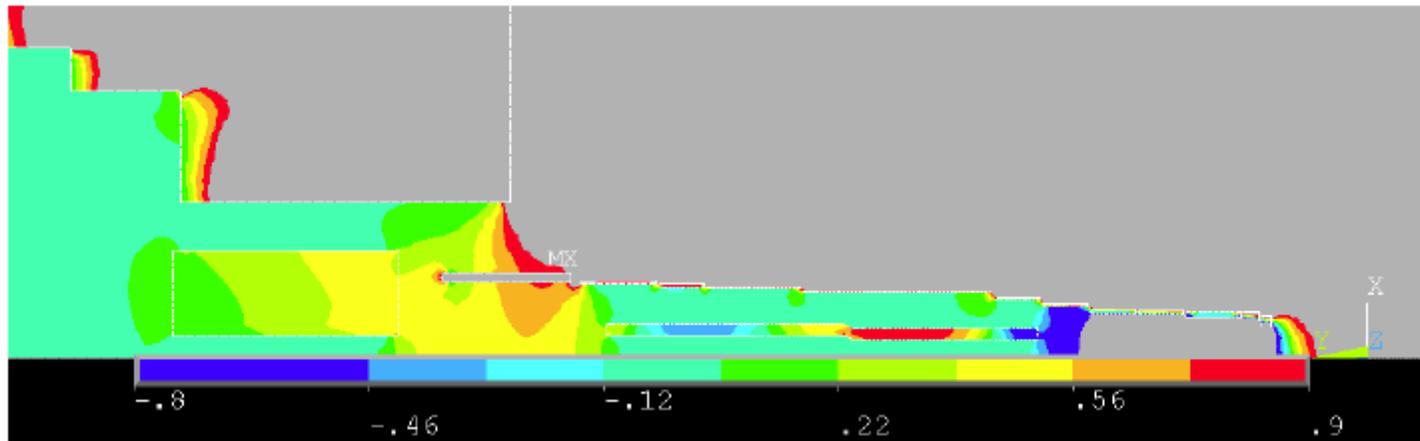
ビーム寿命要求値は > 600 sec

生出案



漏れ磁場の影響を除く為に、QC1E/Pの対向ビームラインに磁気シールドを付ける。

補償ソレノイド磁場



Tunability of Parameters

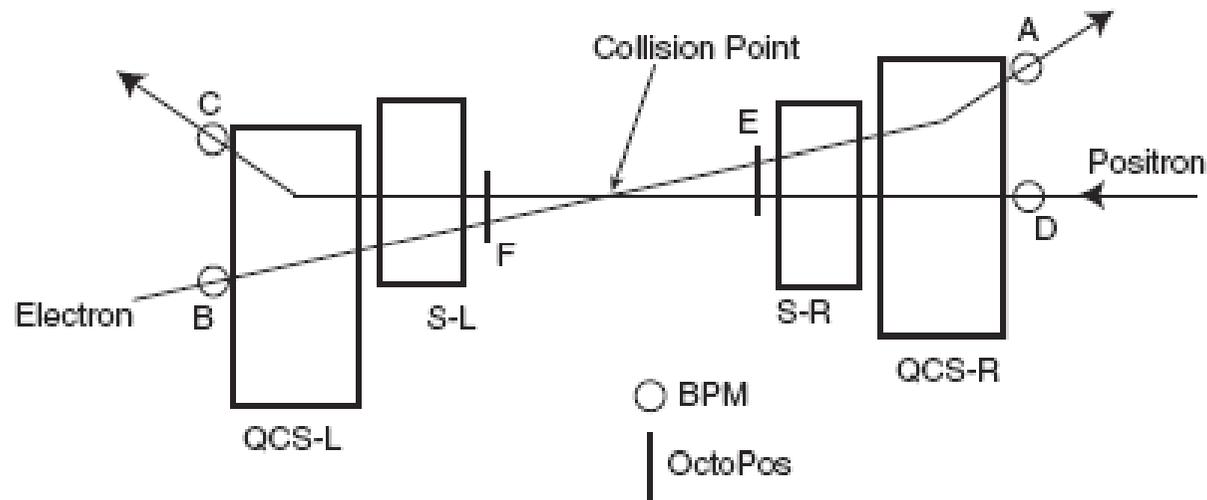
| | SuperKEKB | Case I | Case II |
|---|-------------|-------------|-------------|
| Energy (GeV) (LER/HER) | 4.0/7.0 | 4.0/7.0 | 4.0/7.0 |
| β_y^* (mm) | 0.27/0.30 | 0.27/0.347 | 0.26/0.30 |
| β_x^* (mm) | 32/25 | 32/25 | 40/25 |
| ϵ_x (nm) | 3.2/5.3 | 3.2/4.6 | 3.2/4.3 |
| ϵ_y/ϵ_x (%) | 0.27/0.24 | 0.28/0.25 | 0.48/0.41 |
| σ_y (μm) | 0.048/0.062 | 0.049/0.063 | 0.063/0.073 |
| ξ_y | 0.09/0.081 | 0.087/0.09 | 0.09/.078 |
| σ_z (mm) | 6/5 | 6/5 | 6/5 |
| I_{beam} (A) | 3.6/2.6 | 3.6/2.6 | 3.6/2.6 |
| N_{bunches} | 2500 | 2500 | 2000 |
| Luminosity ($10^{34} \text{ cm}^{-2} \text{ s}^{-1}$) | 80 | 80 | 80 |

Machine parameters are tunable to some extent.

US–Japan collaboration

- **Since JFY2003**
- **KEK, SLAC, FNAL, BNL, Cronell U., U. Hawaii, etc.**
 - Development of BxB feedback systems
 - Study of E-cloud instability and its cure
 - Development of X-ray beam size monitor
 - Study of beam–beam interactions
- **From JFY2011 we will start following programs with SLAC**
 - Development of RF gun
 - Design study of the IR masking and shielding
 - Mechanical design of collimators
 - Accelerator physics
- **About \$609k will be approved**

IP orbit feedback for KEKB (iBump)



- Calculate beam-beam deflection (H and V) using position data from BPM outside QCS magnets.
 - Repetition ~ 1 Hz.
 - LER beam size feedback (Horizontal)
- Change the HER orbit with fast correctors
- Slow orbit corrector (CCC) corrects the residual orbit distortion keeping local bump by the iBump FB.

Difficulty of IP orbit control at SuperKEKB

■ SuperKEKB(Nano-Beam Scheme)

– Low emittance, low-beta

■ Low emittance → Orbit drift **relative to** the IP beam size becomes large.

■ Low-beta → No difficulty arises, since the orbit change at IP is also smaller.

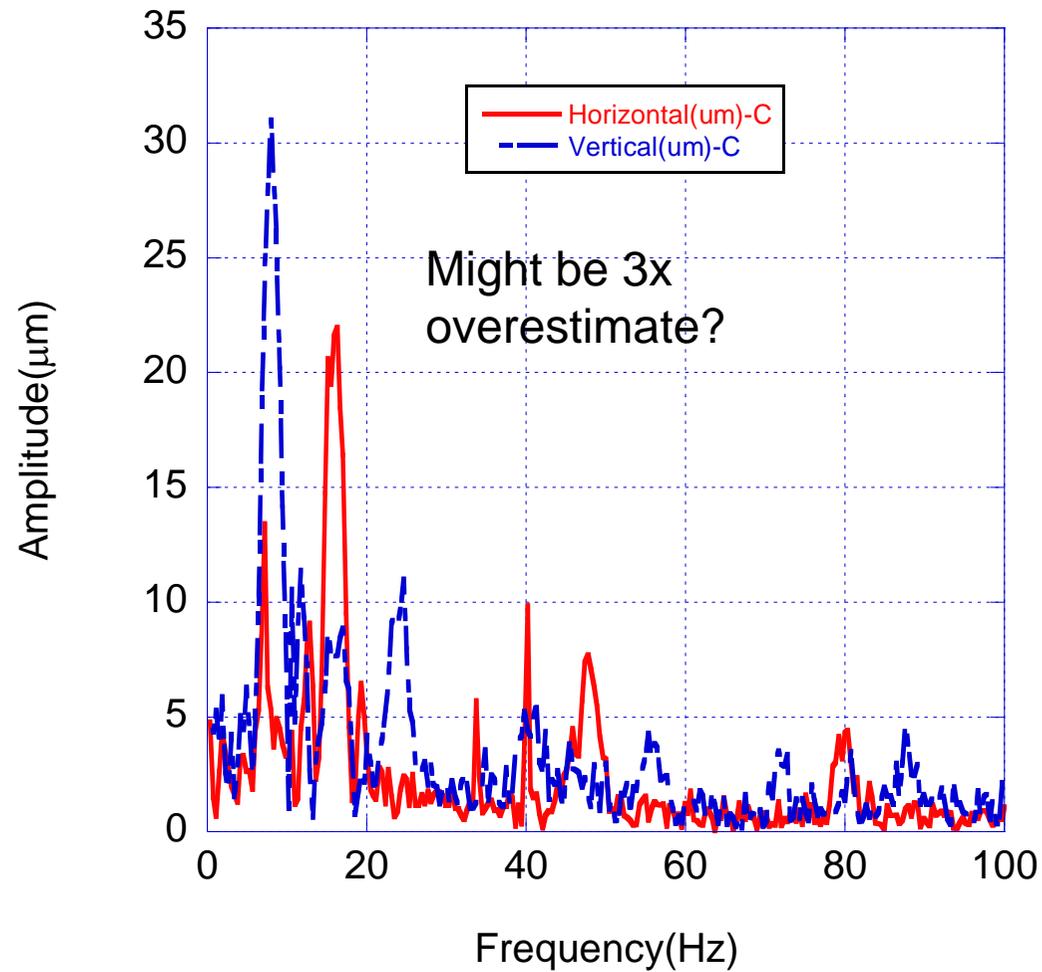
But there is an exception. The beta functions at the IR quadrupoles become large.

→ Position oscillation of these quadrupoles becomes problem.

IP machine parameters

| | KEKB | | SuperKEKB | | |
|-------------------------|---------------|-----------------|---------------|------------------|--------|
| | LER | HER | LER | HER | |
| ε_x | 18nm | 24nm | 3.2 | 5.0 | |
| ε_y | 0.15nm | 0.15nm | 8.6pm | 13.5pm | ~1/4 |
| κ | 0.83 % | 0.62% | 0.27% | 0.25% | |
| β_x^* | 120cm | 120cm | 32mm | 25mm | |
| β_y^* | 5.9mm | 5.9mm | 0.27mm | 0.31mm | ~1/4.5 |
| σ_x^* | 150 μ m | 150 μ m | 10 μ m | 11 μ m | |
| $\sigma_x'^*$ | 120 μ rad | 120 μ rad | 450 μ rad | 320 μ rad | |
| σ_y^* | 0.94 μ m | 0.94 μ m | 48nm | 56nm | ~1/20 |
| $\sigma_y'^*$ | 0.16mrad | 0.16mrad | 0.18mrad | 0.22mrad | |
| iBump horizontal offset | | +/- 500 μ m | | +/- 30 μ m? | |
| iBump vertical offset | | +/- 150 μ m | | +/- 7.5 μ m? | |
| iBump vertical angle | | +/- 0.4mrad | | +/- 0.4mrad? | |

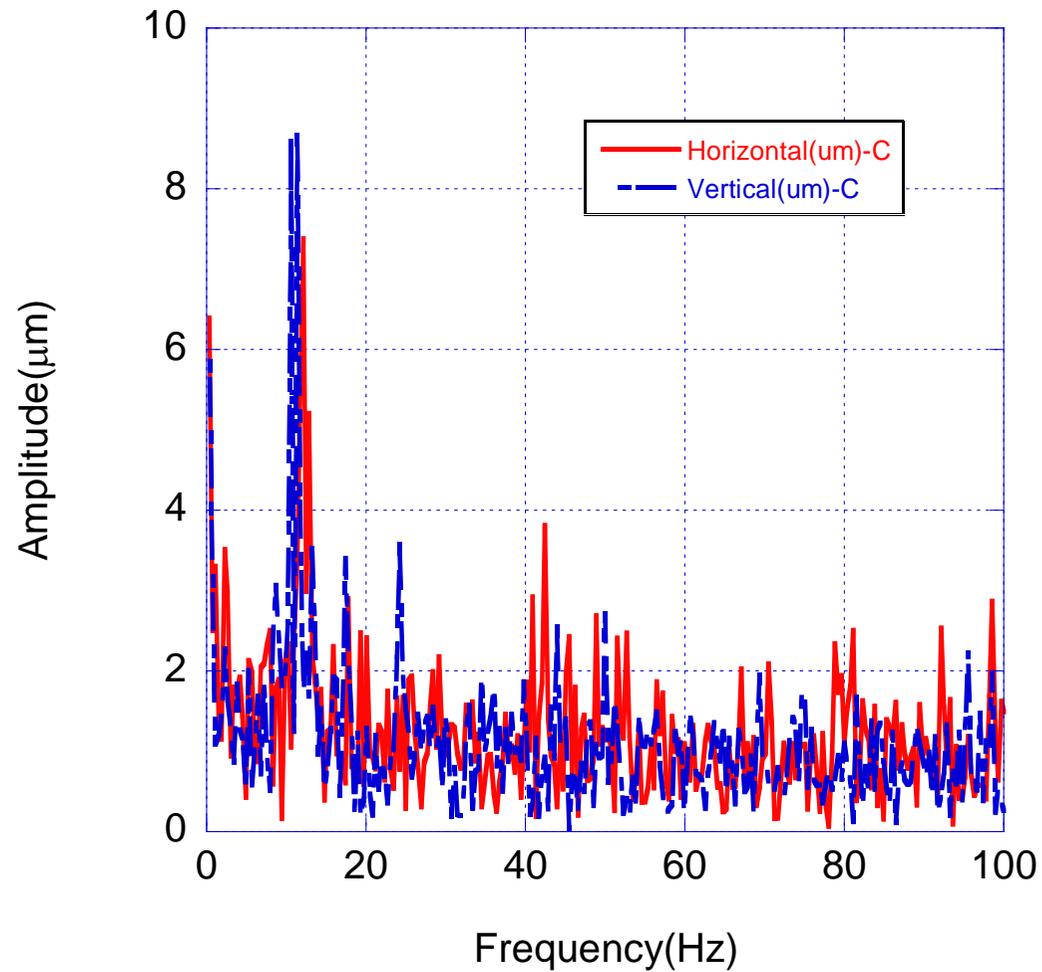
Measured oscillation (KEKB-HER)



Bx~11.4m
By~12.7m

Bx*~1.2m
By*~6mm

Measured oscillation (KEKB-LER)



$B_x \sim 21.8\text{m}$
 $B_y \sim 6.4\text{m}$

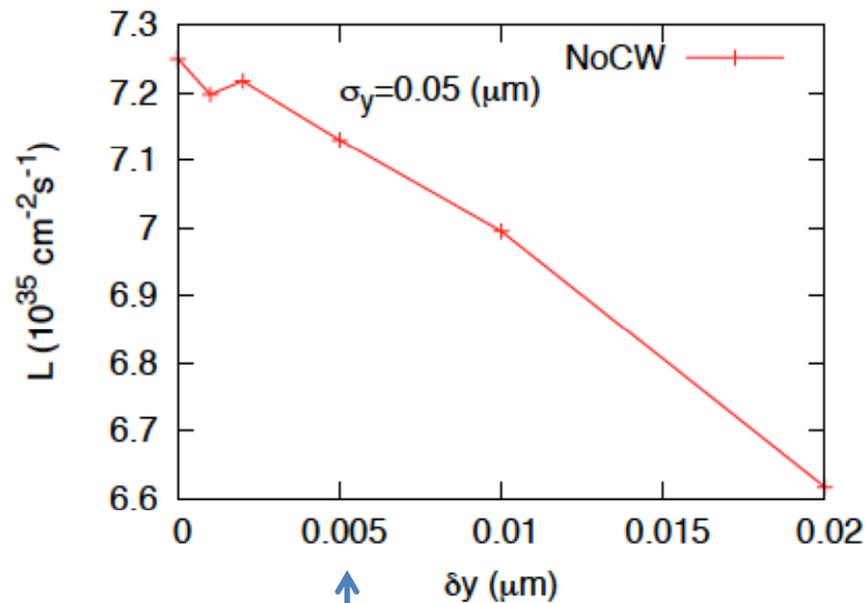
$B_x^* \sim 1.2\text{m}$
 $B_y^* \sim 6\text{mm}$

Mechanism of luminosity degradation due to orbit offsets at IP and their tolerance

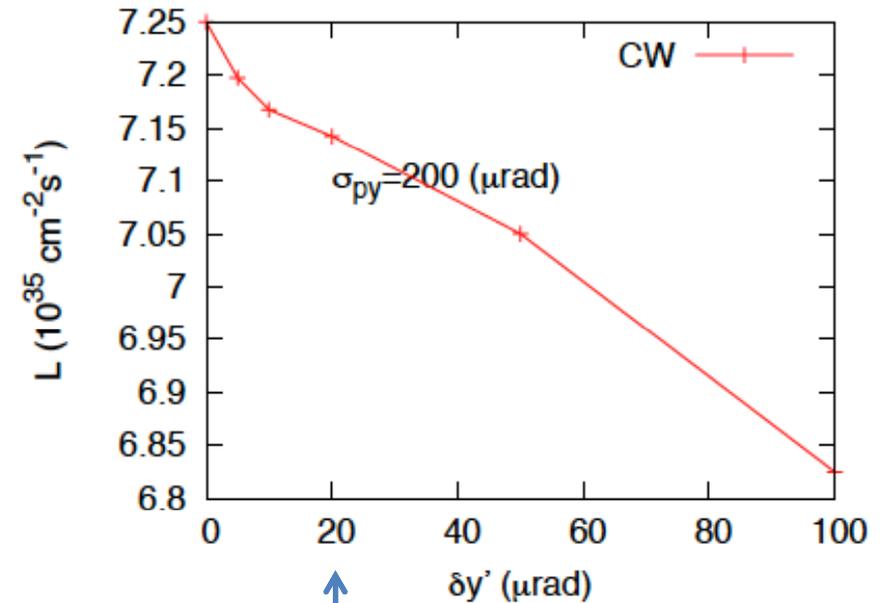
- Mechanism of performance degradation
 - The luminosity degradation due to beam-beam blowup is much larger than geometrical loss.
 - In the horizontal direction, shift of the collision point from the waist point is problem.
- Tolerance
 - Vertical offset: Luminosity loss $\sim 2\%$ with v-offset of $1/10\sigma_y$
 - Horizontal offset: Shift of CP from waist: $< 1/10 \beta_y^*$ ($\sim 30\mu\text{m}$) \rightarrow h-offset: $< \sim 2.5\mu\text{m}$

Vertical offset (new)

- tolerance $\sim 0.5\sigma_i$
- toleranceにたいして甘いパラメータ



$1/10 \sigma_y^*$ ($\sim 5\text{nm}$) \rightarrow Luminosity $\sim 2\%$ loss

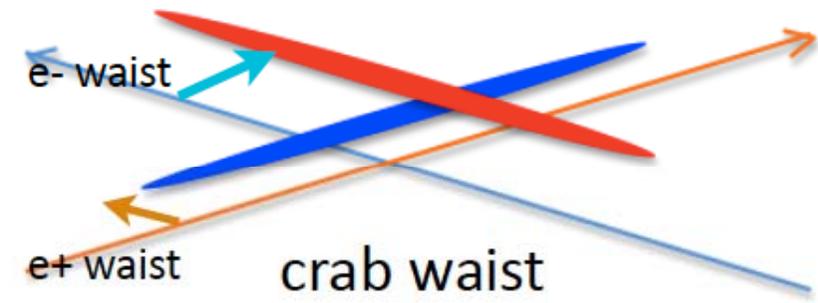
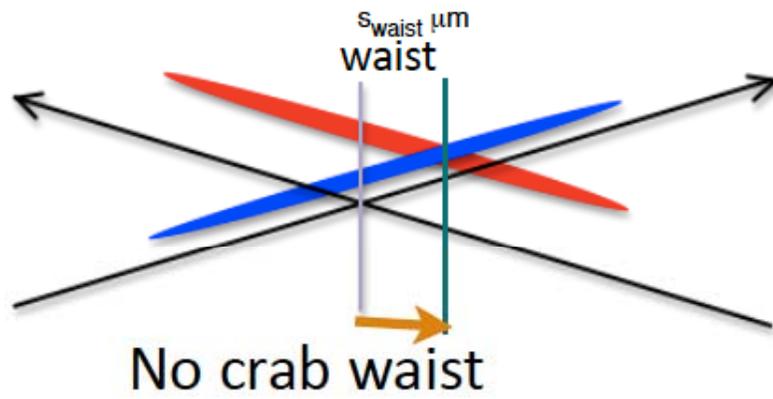
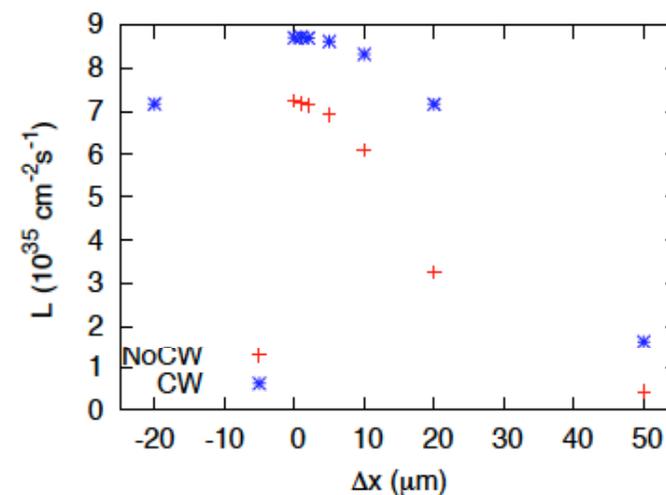
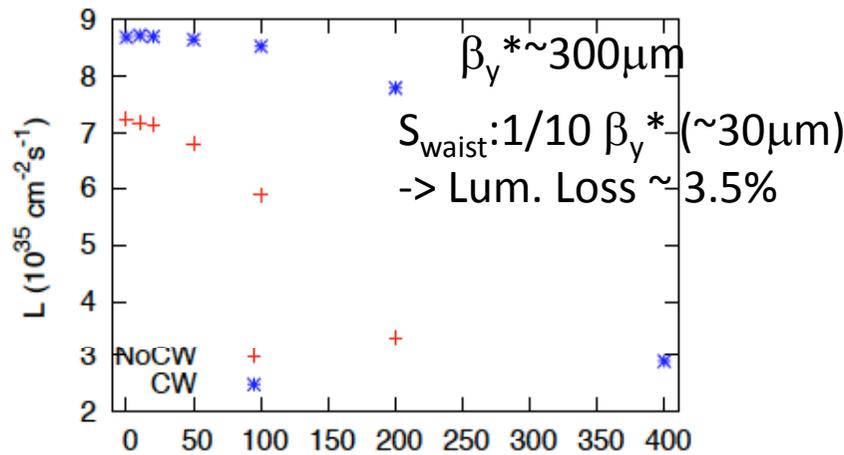


$1/10 \sigma_{y'}^*$ ($\sim 20\mu\text{rad}$) \rightarrow Luminosity $\sim 1.4\%$ loss

Tolerance of collision condition

Horizontal collision offset and waist

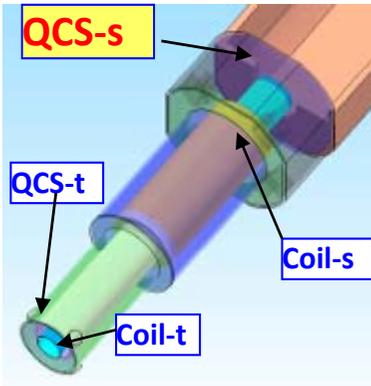
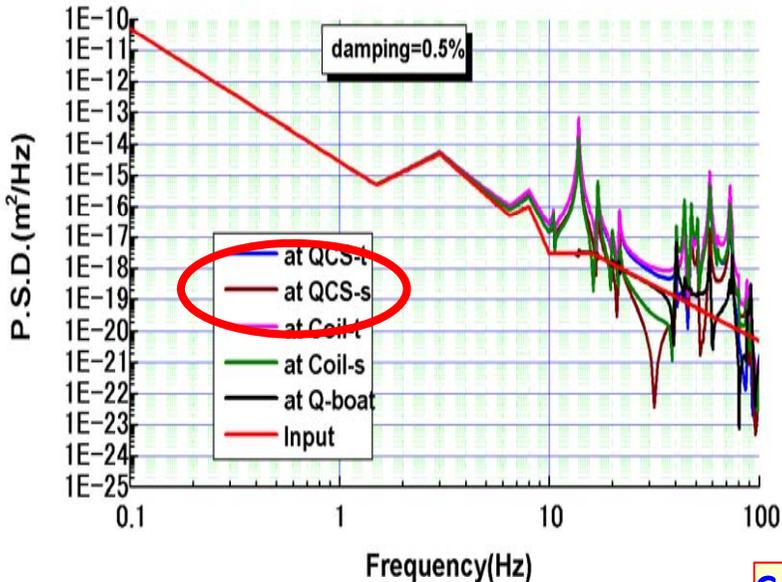
- Horizontal offset and waist are related to each other.
- The cross point of the waist is only one in x-z plane for the crab waist scheme.



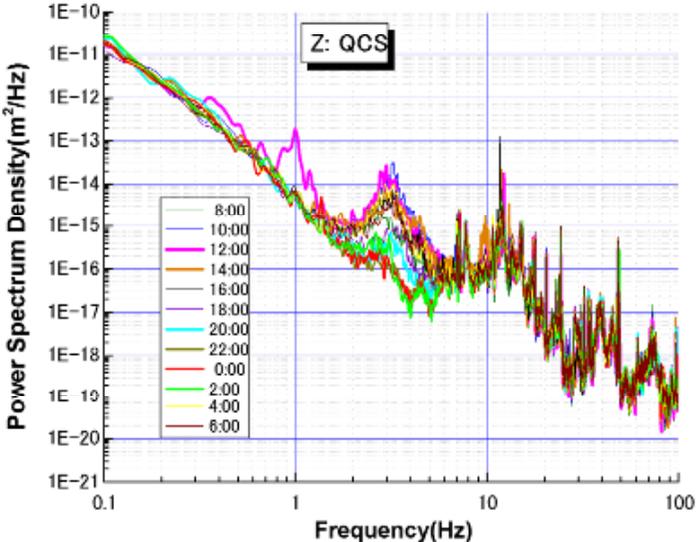
How fast and how largely
does the orbit change?

Response amplitude (Vertical direction)

Calculation: *damp=0.5%*

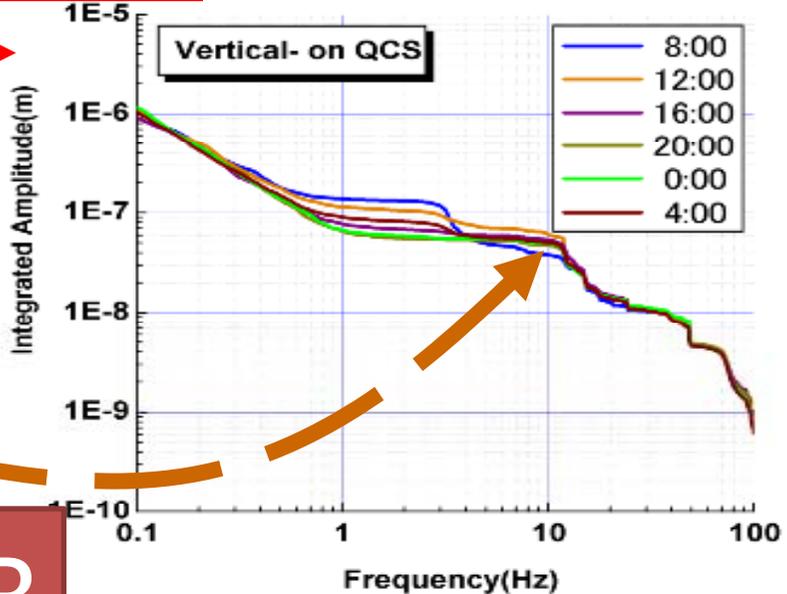
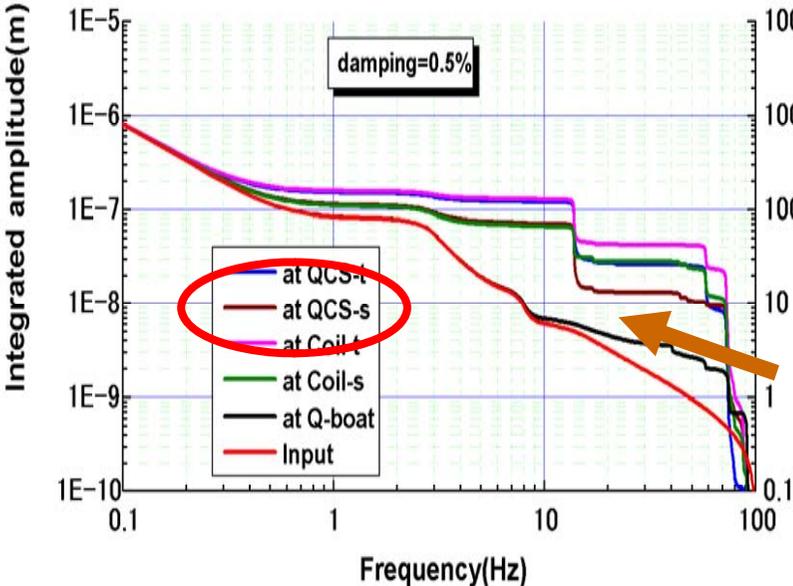


Measurements@QCS-s



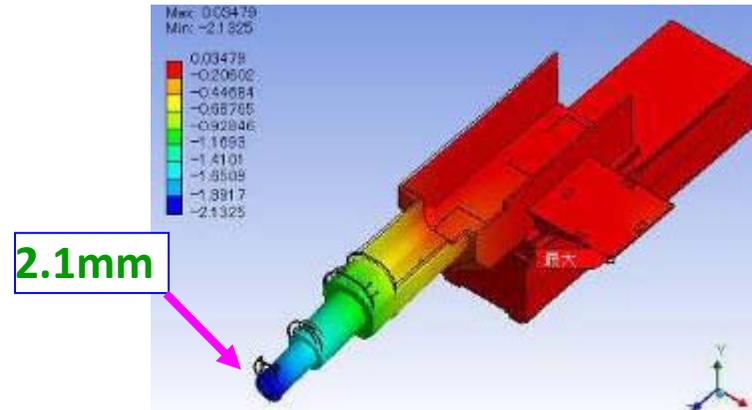
Calculation:

Measurement

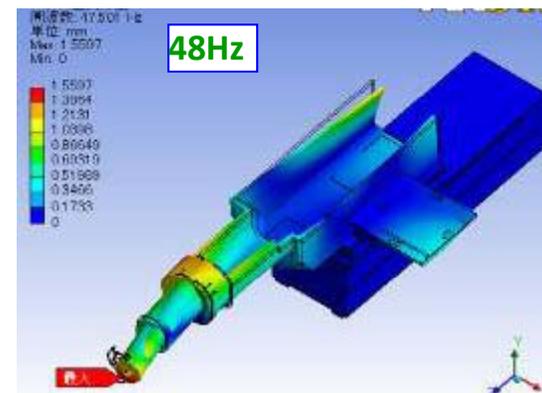
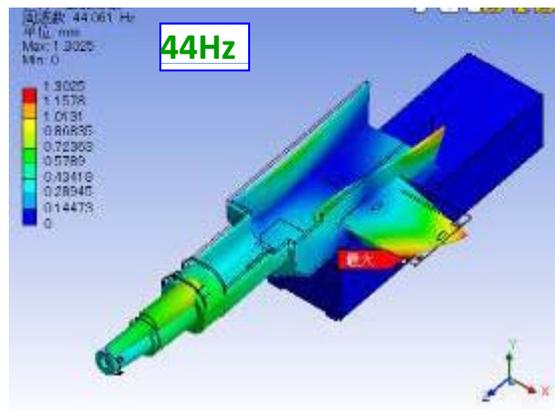
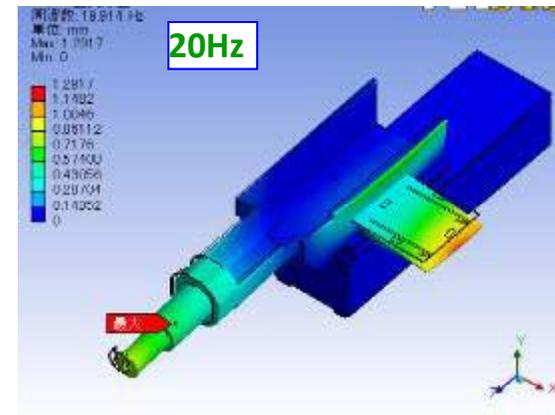
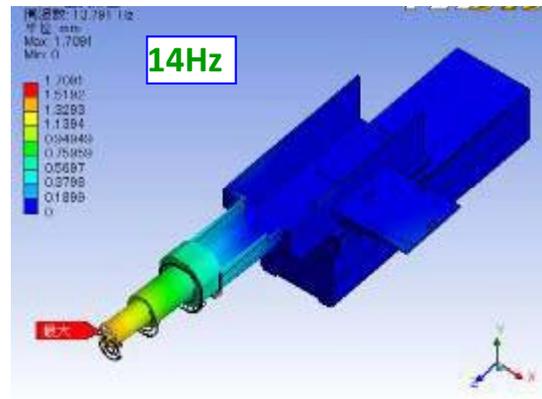


KEKB

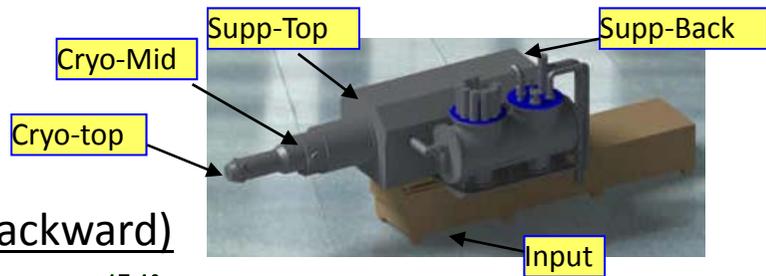
Deformation



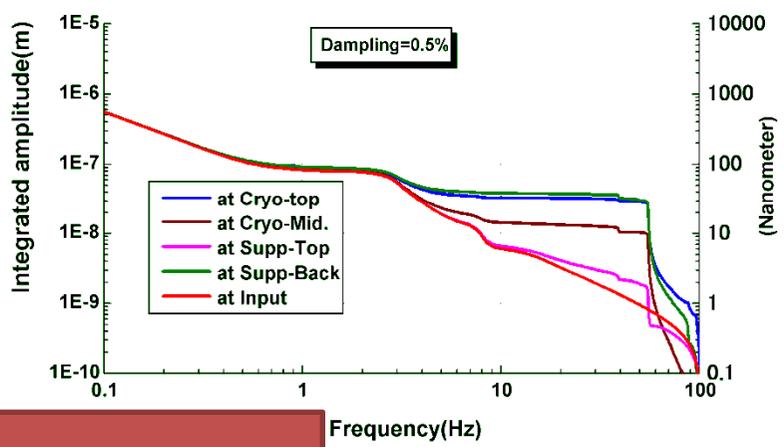
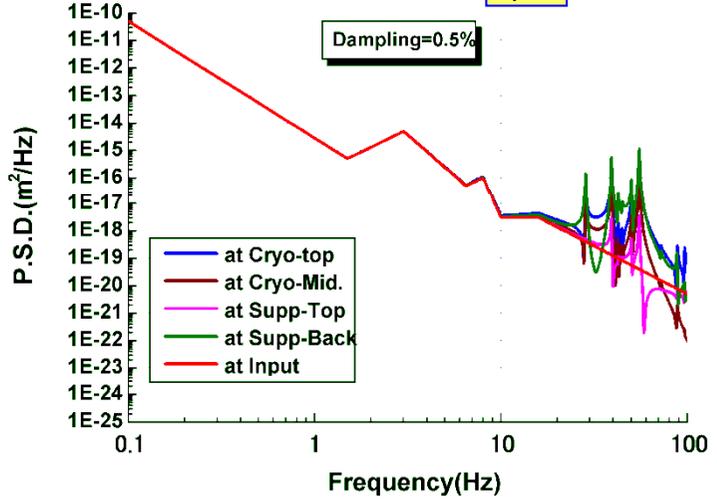
Modal calculation



Results(Vertical direction)

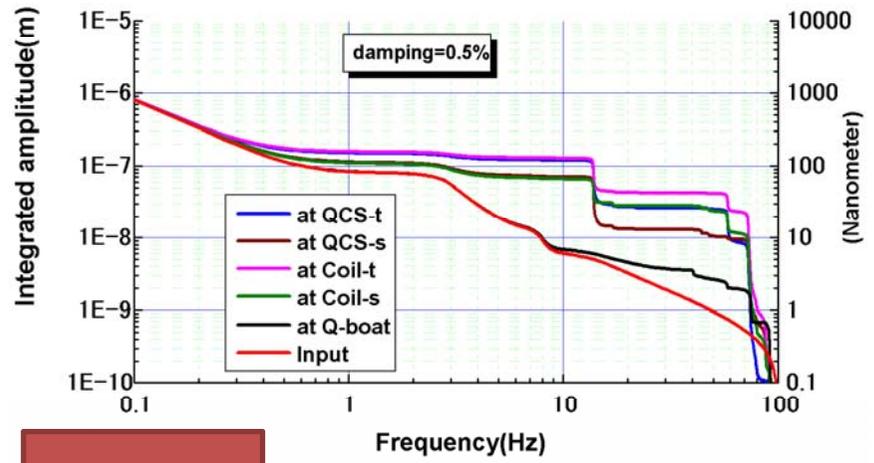
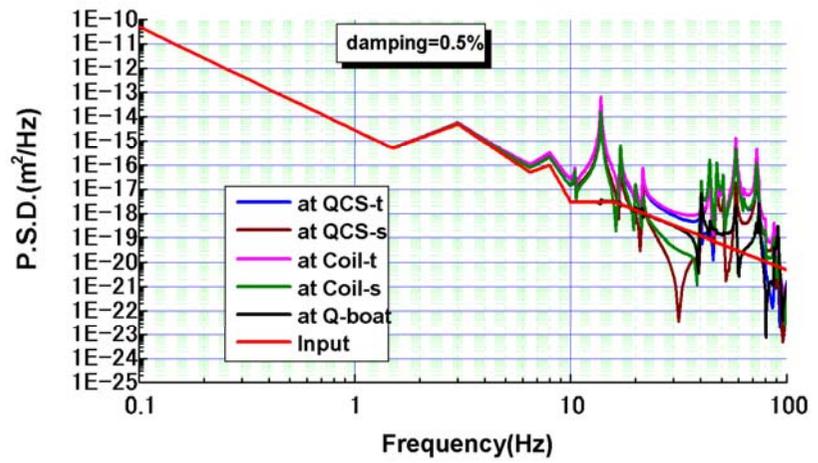
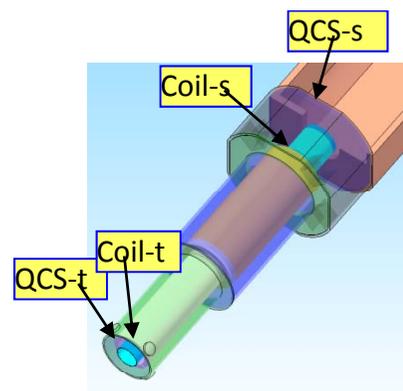


(Backward)

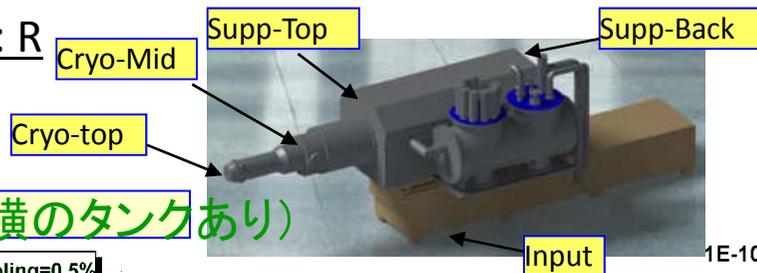


SuperKEKB

H. Yamaoka

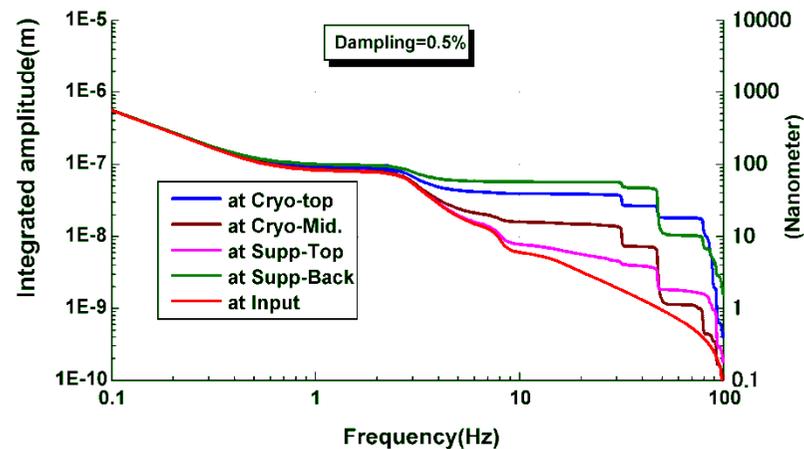
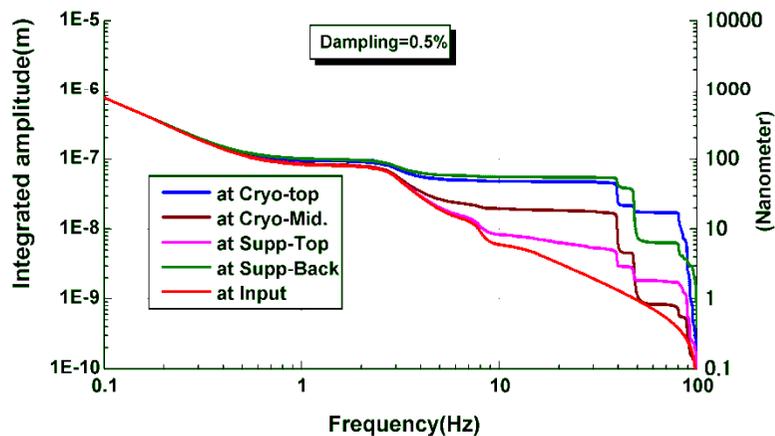
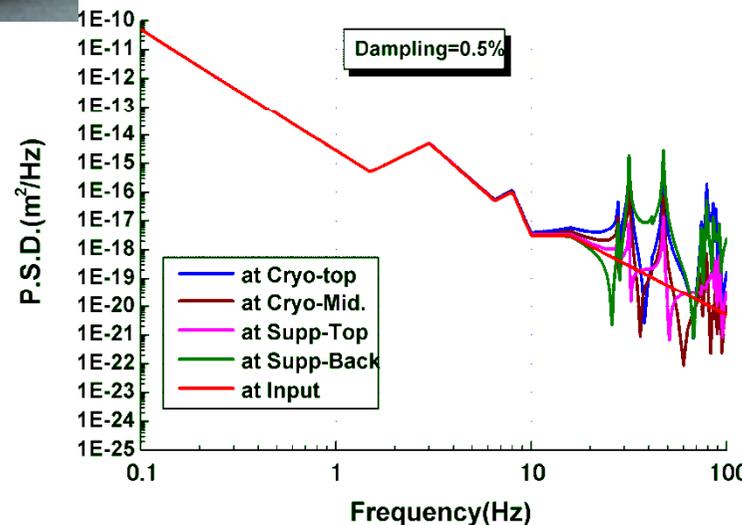
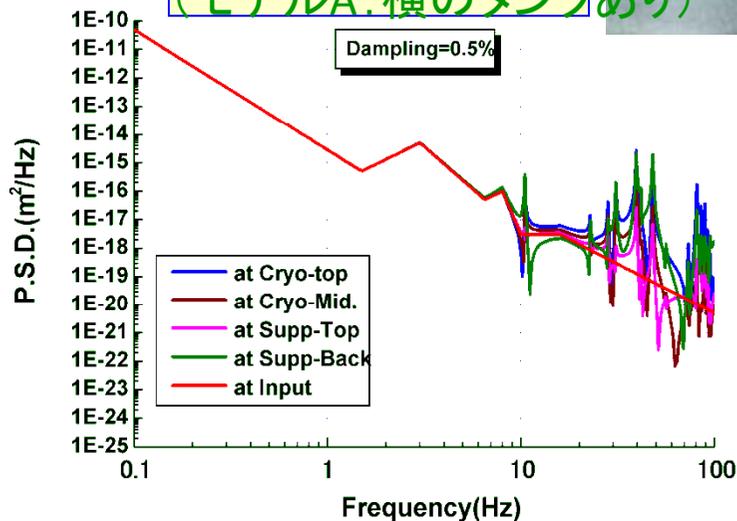


KEKB



(モデルA: 横のタンクあり)

(モデルB: 横のタンクなし)

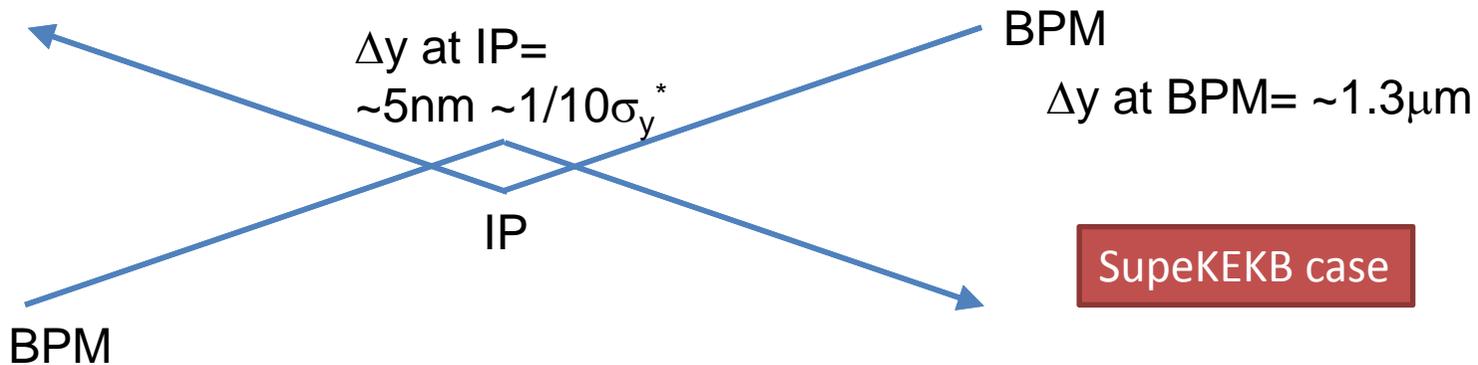


Latest simulation result (SuperKEKB)

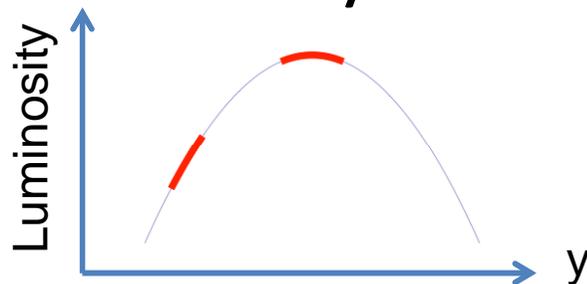
How to detect orbit offset at IP

Orbit feedback at IP :Algorithm

- Beam-beam deflection (SLC, KEKB vertical)

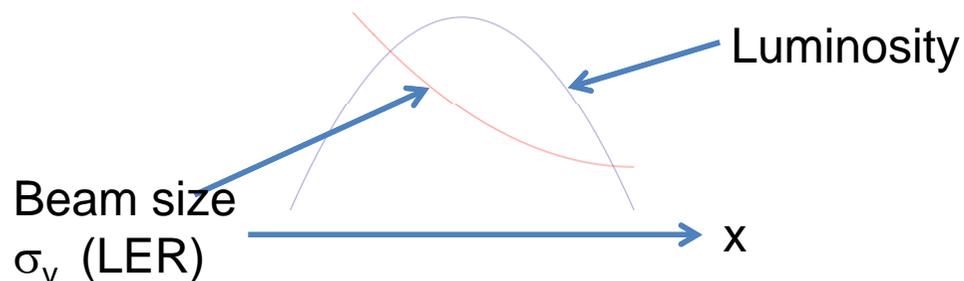


- Luminosity feedback (dithering)(PEP-II)



When we shake the beam at around the peak of the luminosity, there appears twice of the frequency of the dithering frequency.

- Beam size feedback (KEKB horizontal)



At KEKB before installation of crab cavities the vertical beam of LER was used for the horizontal orbit feedback at IP.

Sensitivity of detection of beam-beam kick

- Comparison between KEKB and SuperKEKB

$$k_y = \frac{4\pi}{\beta_y^*} \xi_y$$

$$\Delta y' = -\frac{k_y}{2} \Delta y$$

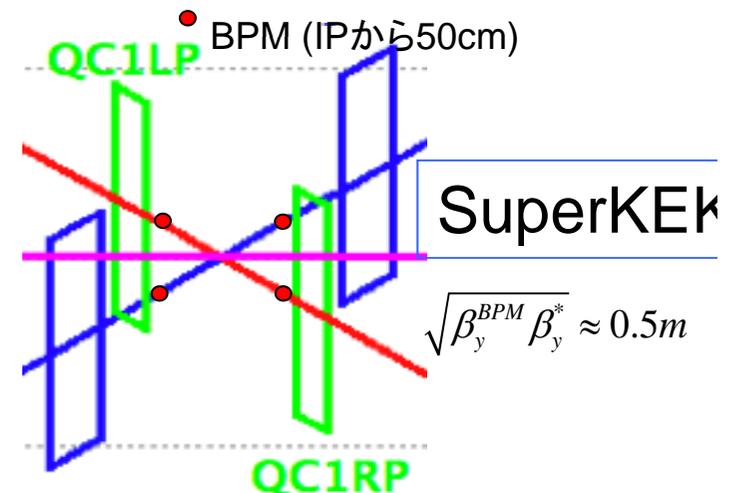
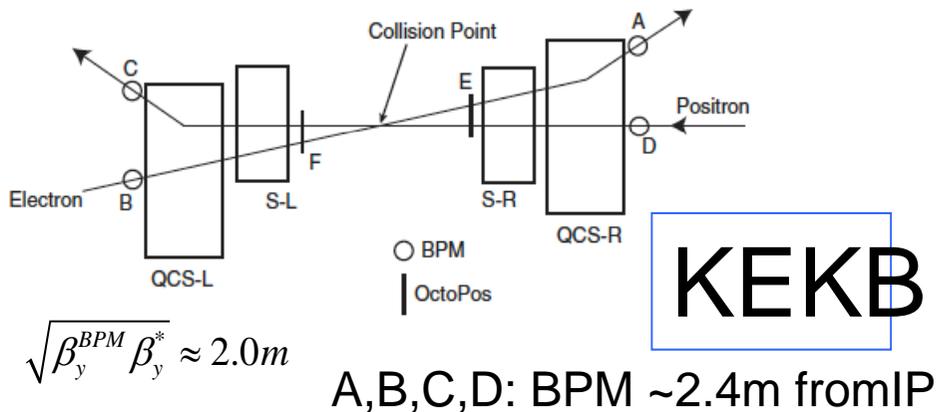
$$\Delta y = \frac{\sigma_y^*}{D} = \frac{\sqrt{\beta_y^* \varepsilon_y}}{D}$$

$$\Delta y' = -\frac{2\pi}{D} \sqrt{\frac{\varepsilon_y}{\beta_y^*}} \xi_y$$

BPMs at SuperKEKB should have 4 times higher sensitivity than KEKB.
 -> ~1μm resolution with 1kHz

$$\Delta y^{BPM} \approx \frac{\sqrt{\beta_y^{BPM} \beta_y^*}}{2} \Delta y'$$

| | KEKB | SuperKEKB |
|------------------------------------|-----------------------|-----------------------|
| β_y^* | 5.9mm | 0.27mm |
| ε_y | 0.15nm | 8.6pm |
| $\sqrt{\varepsilon_y / \beta_y^*}$ | 1.59×10^{-4} | 1.78×10^{-4} |
| $\sqrt{\beta_y^{BPM} \beta_y^*}$ | 2.0m | 0.5m |

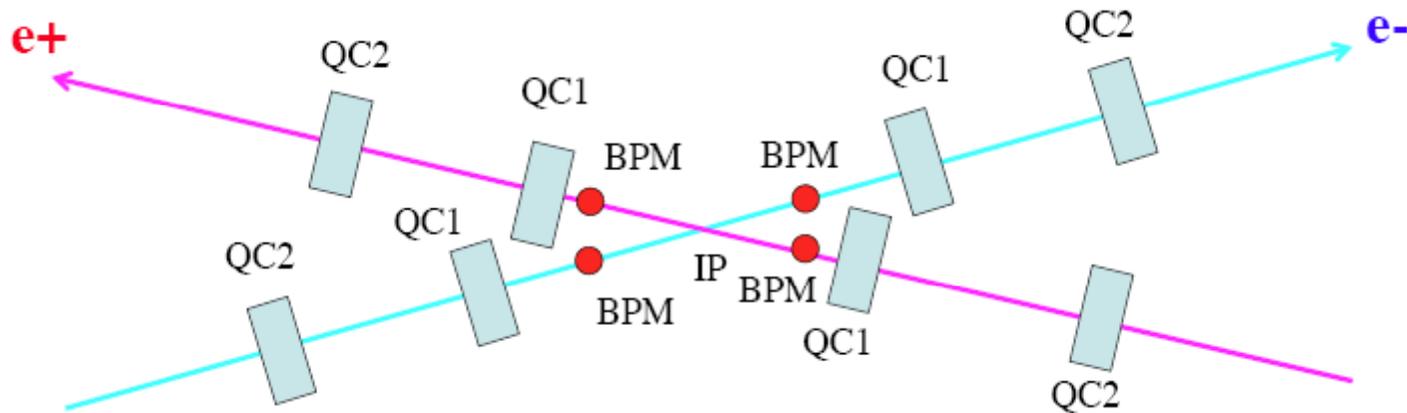


About horizontal orbit feedback

- Difficulty to develop based on the beam-beam deflection like the vertical case
 - Small ξ_x
 - $\xi_x \sim 0.0028(e+), 0.0017(e-)$
 - Two sources of horizontal beam-beam kick
 - Horizontal offset and shift of collision timing
- Maybe we need a different method for the Hor. feedback.
 - Luminosity feedback (dithering)? (like PEP-II)
 - Beam size feedback (like KEKB Hor. feedback before crab)
- Effect of horizontal offset
 - Due to Hor. offset, the two beams collide at the position which is shifted from the waist point.
 - The crab waist seems to compensate this shift of waist.
 - However, actually the situation becomes worse with the crab waist, since we have to keep the both beams at the design collision point with this scheme.
- Feedback speed
 - Fast vibration of IR quads is tolerable. We do not need very fast feedback

BPM for IP orbit feedback

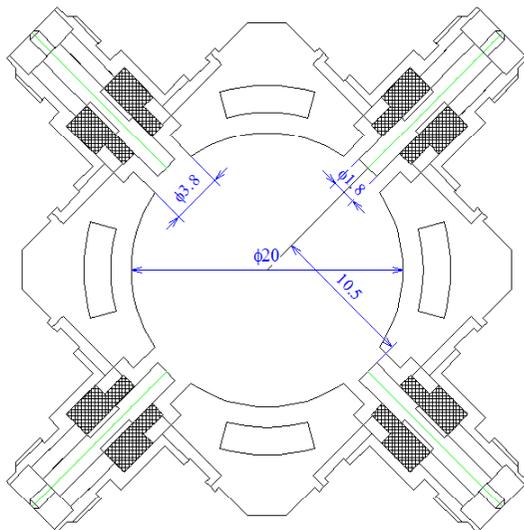
- Vertical positions of both beams are monitored for orbit feedback to maintain stable beam collision. For horizontal feedback, BPMs might not be used.
- Resolution: $1 \mu\text{m}$ (tentative)
- Repetition: 1 kHz (tentative)



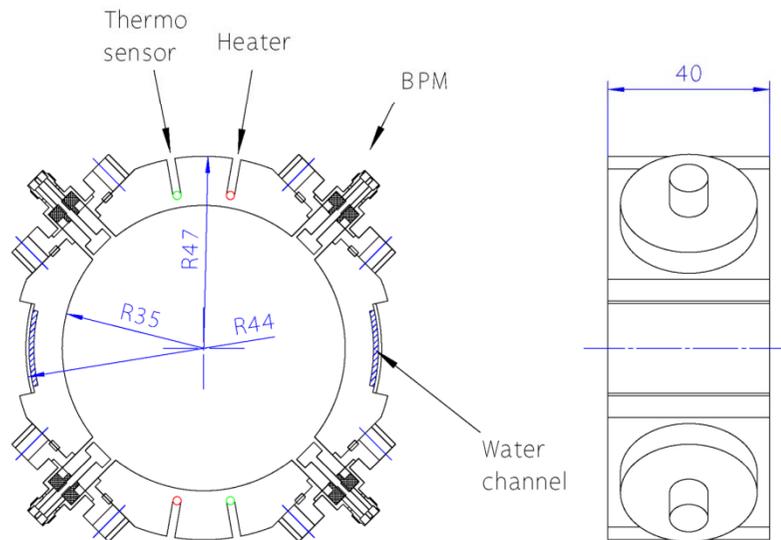
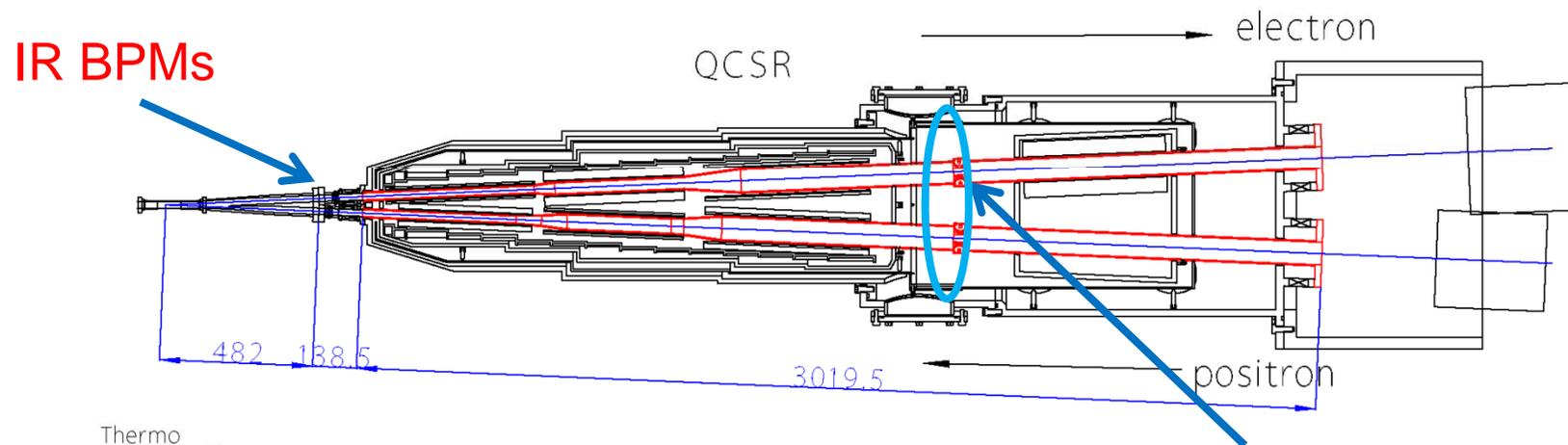
Button electrodes for near IP BPM



- **Small button (rod) size:**
 - 1.8mm diameter
 - Low loss, low ϵ_r ceramics
 - SMA-Reverse connector
- **Estimated beam power using GdfidL:**
 - Total passing power : $\sim 11\text{W}$
 - 508MHz power : $\sim 6\text{dBm}$



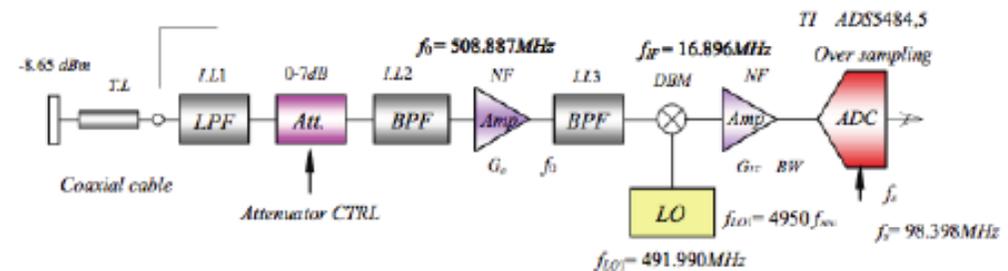
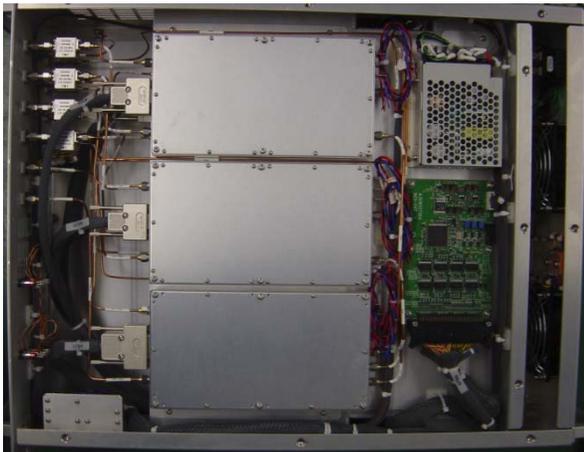
BPM between QC1 and QC2

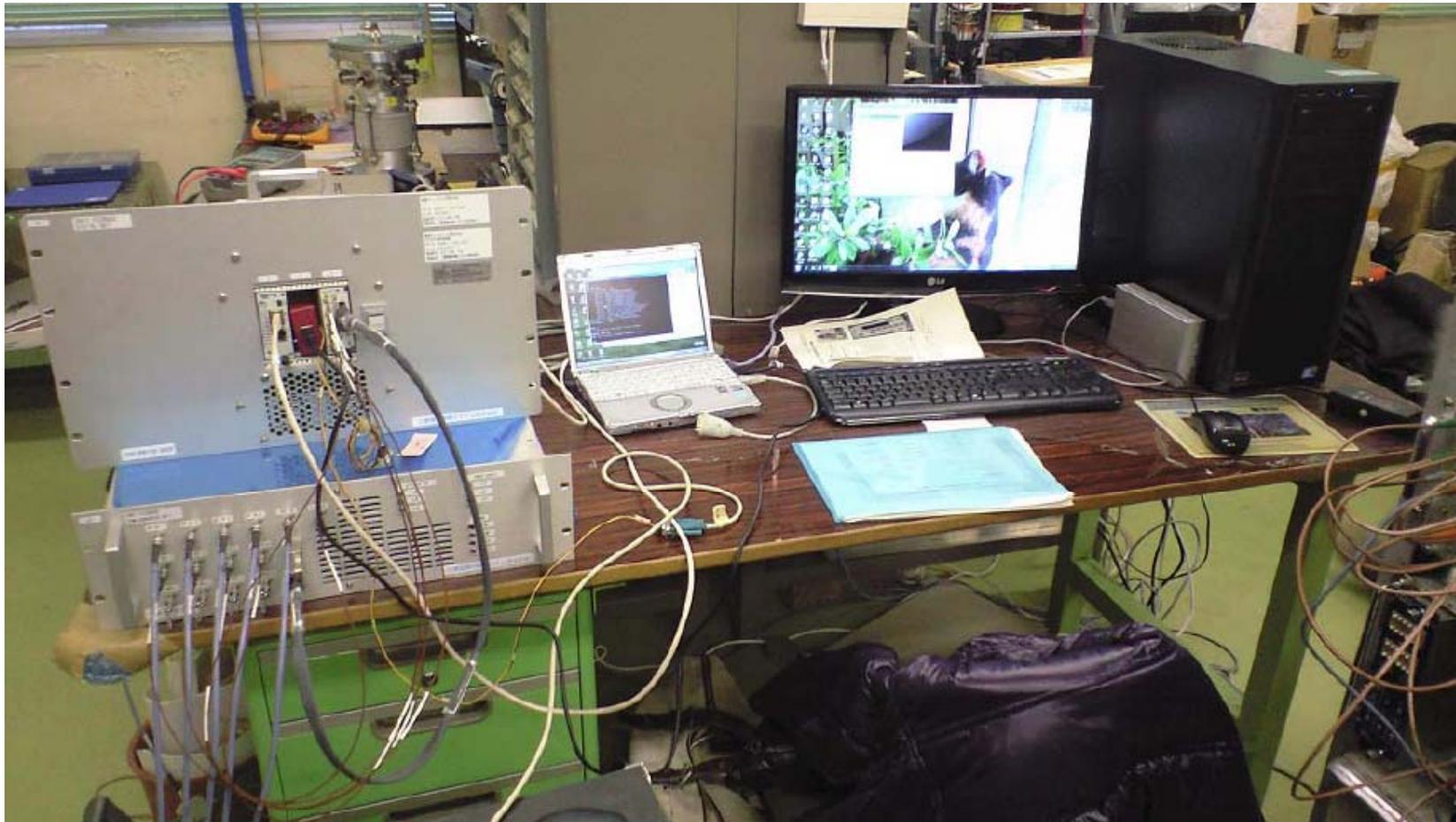


- Pick-ups for BPM are screwed after the beam pipes are inserted into the cryostat using service ports.
- Leaf support
- Rooting of signal cables

Detector

- Down convert 508.8MHz component to IF of 16.9MHz with analog mixer (with level FB).
- Convert IF signal with 16 bit ADCs (99.4MHz=4950 freq).
- Digitally down convert to DC (I & Q ch) through CIC and FIR filters.

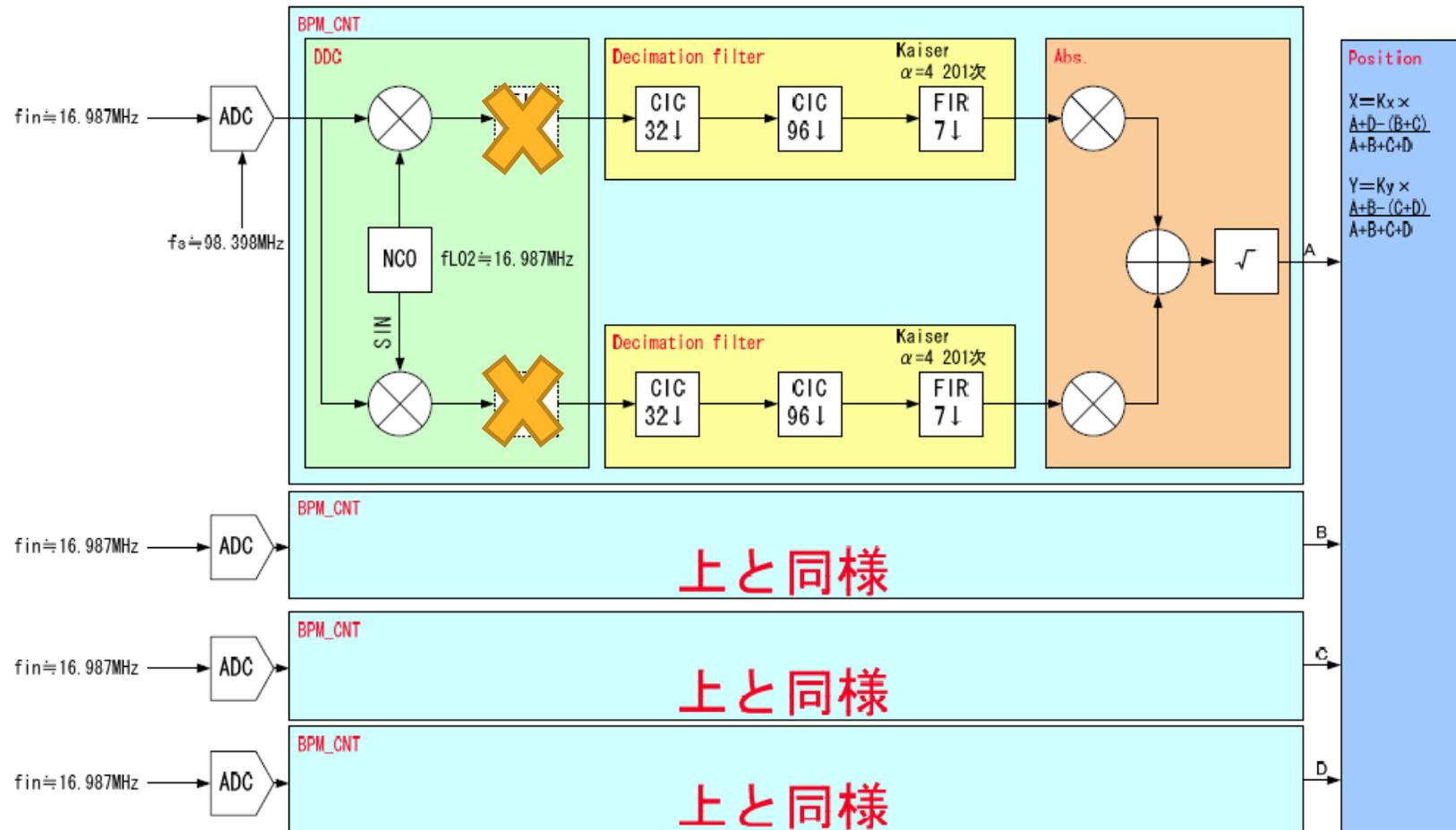




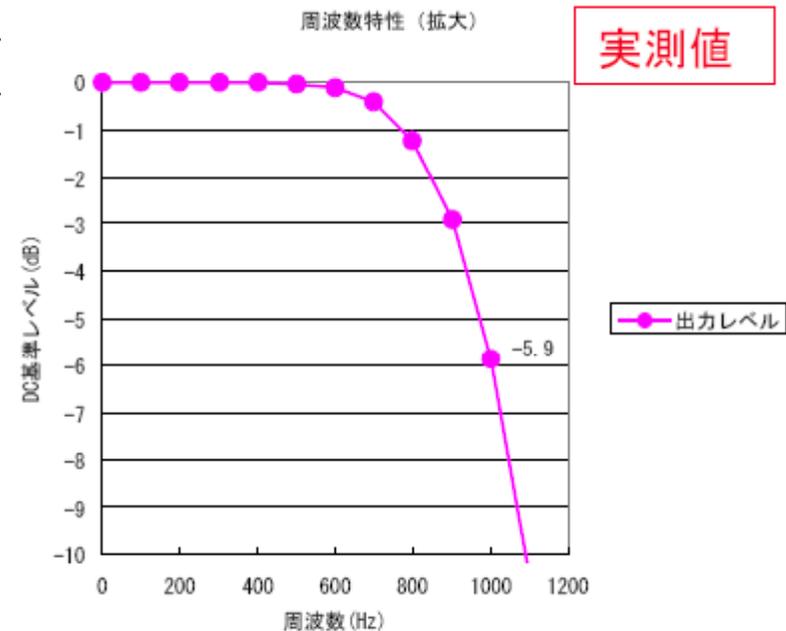
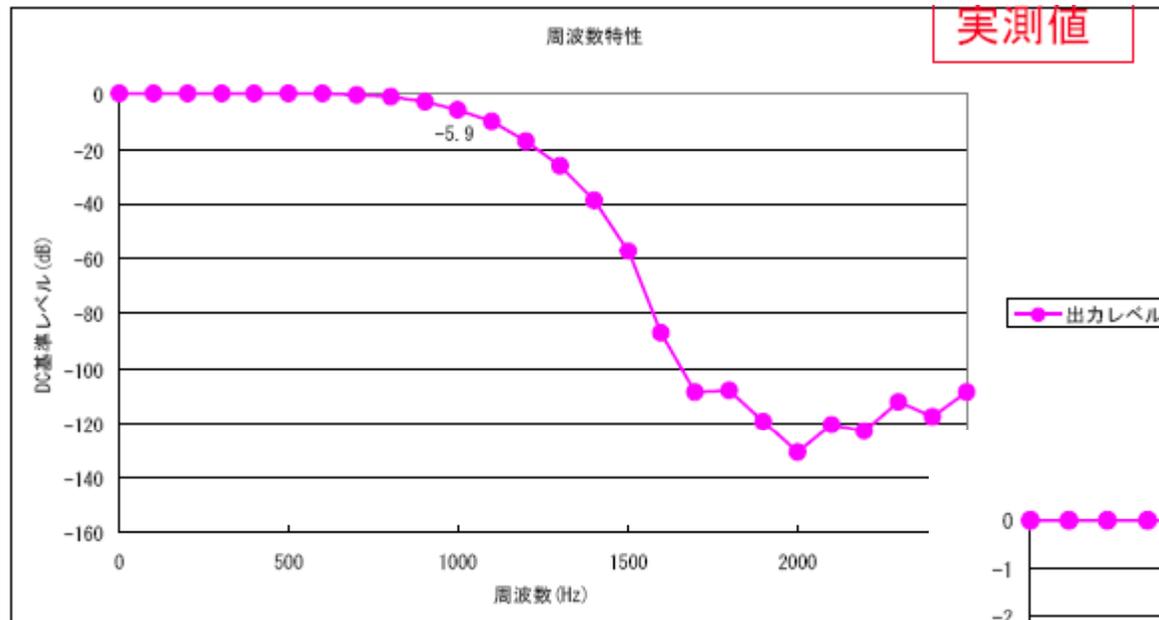
Digital signal processing

- micro-TCA form factor
- Virtex-5 FGPA with PPC is used.
- Embedded EPICS on PPC in the Virtex5 FPGA

Digital filter block



Frequency response

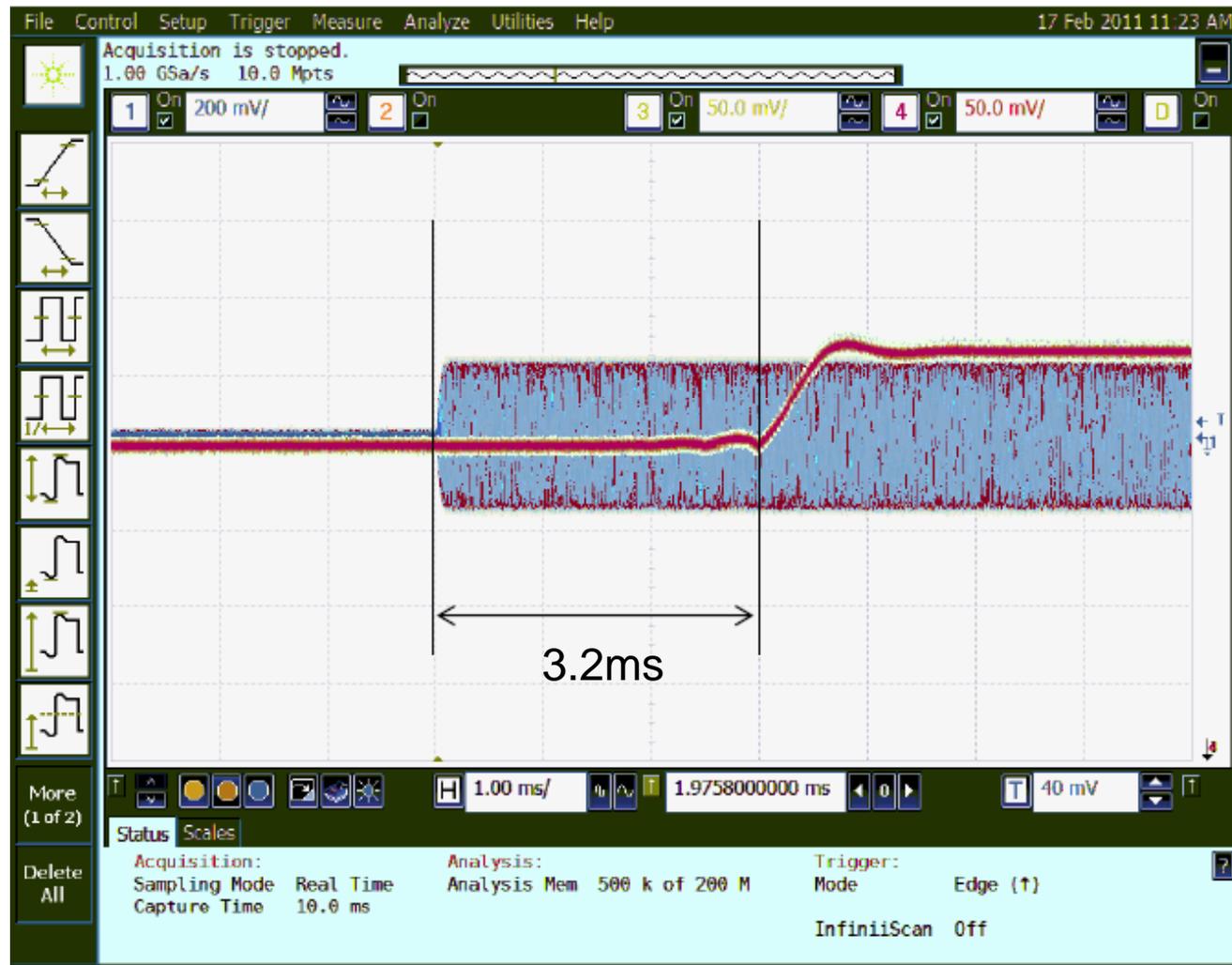


Total S/N including analog part
>90dB has been confirmed

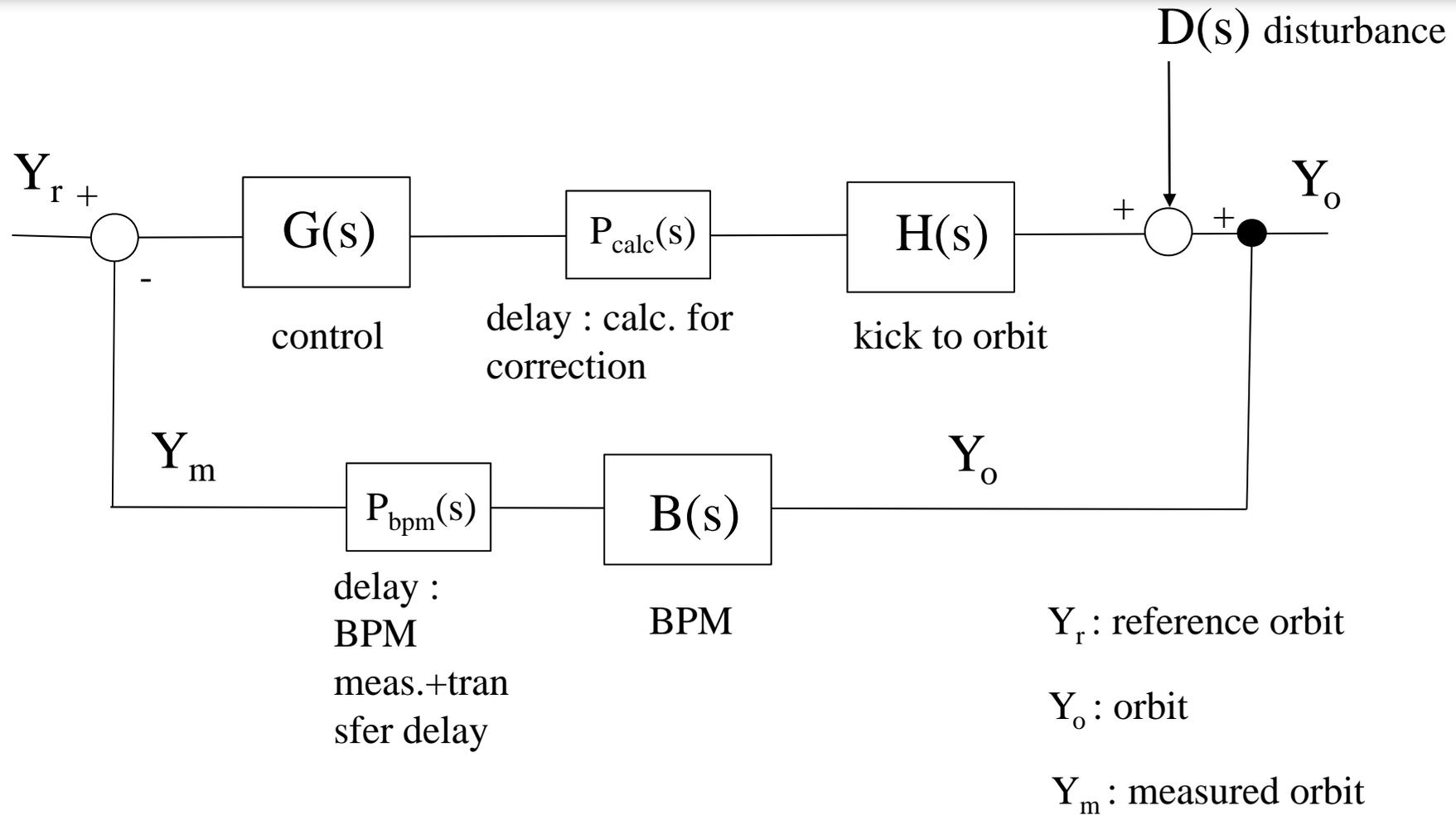


resolution <0.11 μ m

Latency



Feedback model (analog feedback)



Tracking simulation of orbit feedback system

- The transfer function which includes the PID controller has been implemented in the tracking.
- The effectiveness of the orbit feedback has been studied by this tracking.
 - Two cases
 - Case 1: QC1L, QC1R, QC2L, QC2R (HER) oscillation from KEKB measurement
 - Case 2: QC1L (HER) oscillation only from recent simulation
- The effect of BPM resolution has also been studied.

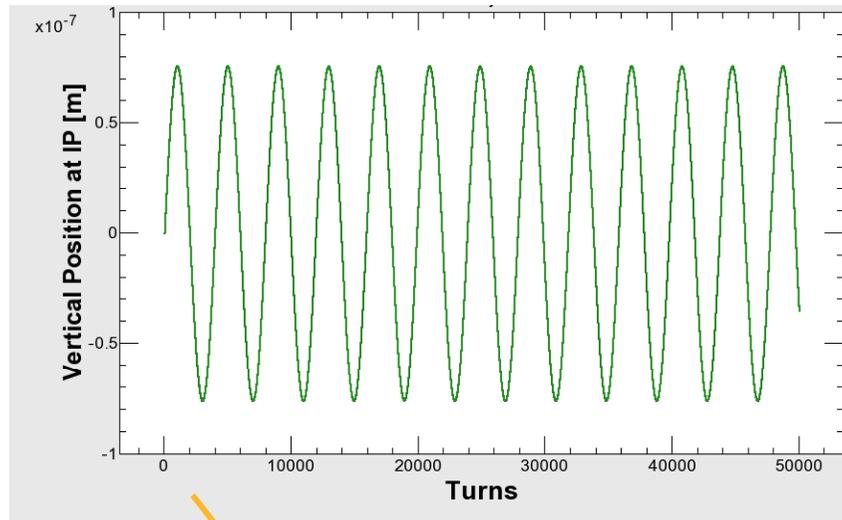
Tracking check with simple disturbance (single frequency)

Disturbance : $\text{Sin}[2*\text{Pi}*25t]$

w/o FB

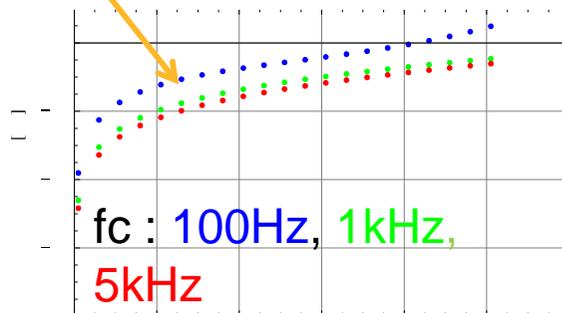
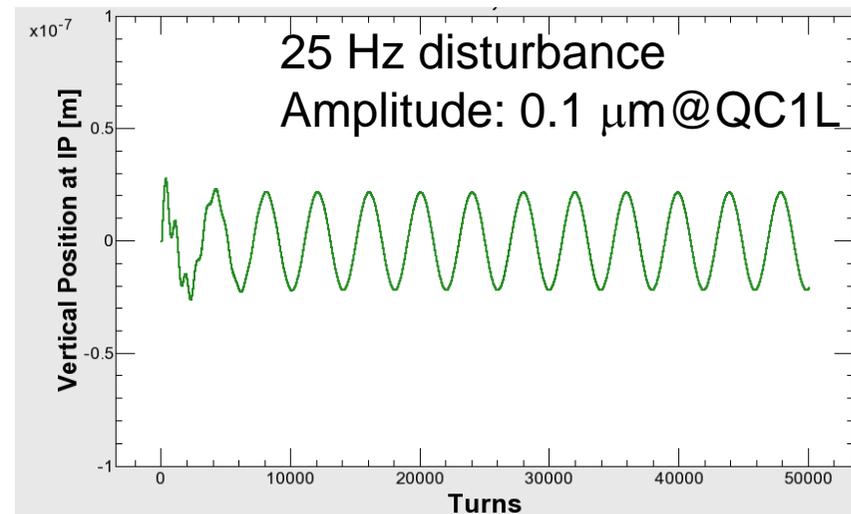
25 Hz disturbance

Amplitude: $0.1 \mu\text{m}@QC1L$



Disturbance : $\text{Sin}[2*\text{Pi}*25t]$

w/ FB $f_c=100\text{kHz}$, $t_{\text{delay}}=0.85\text{ms}$

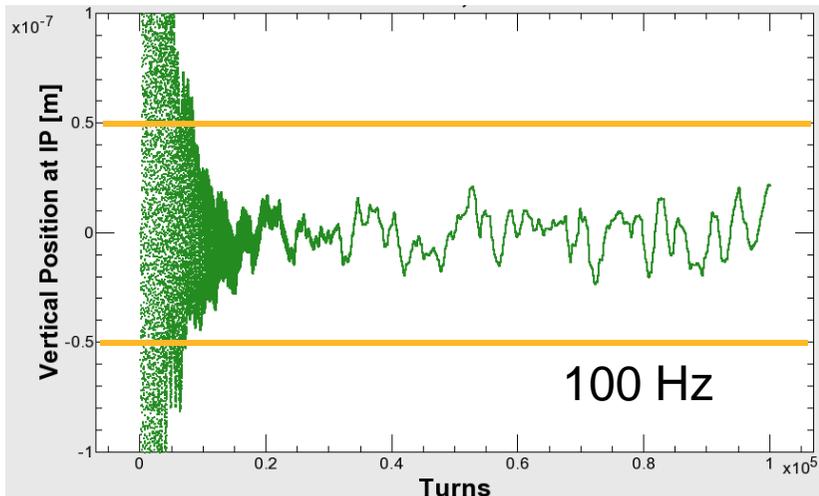
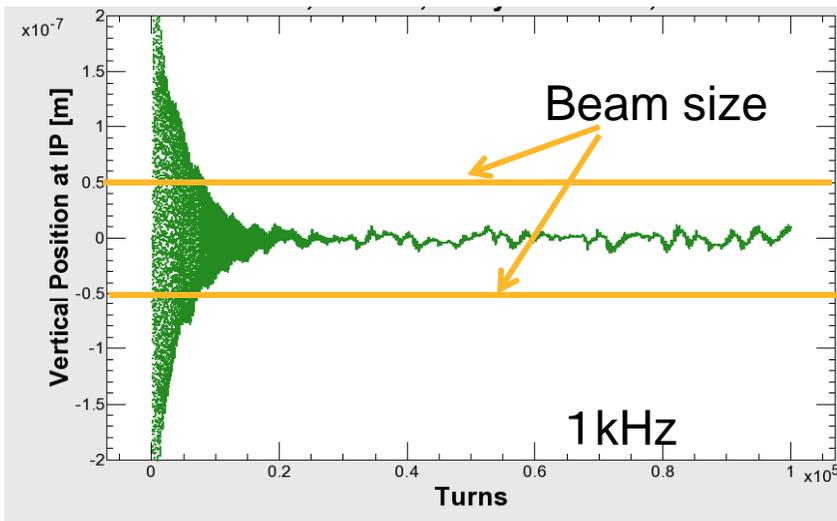


$\sim -11\text{dB}$

Tracking (case 1)

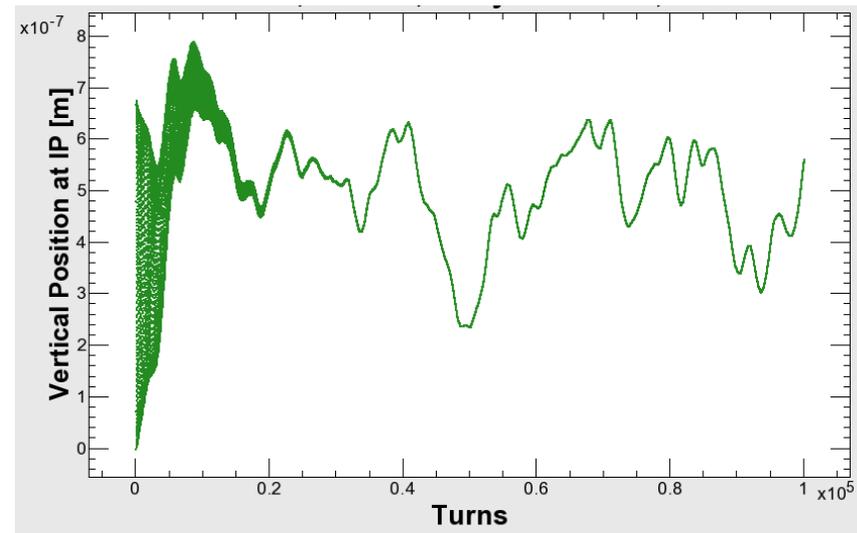
QC1L, QC1R, QC2L, QC2R
from KEKB measurement

w/ FB



QC1L, QC1R, QC2L, QC2R
from KEKB measurement

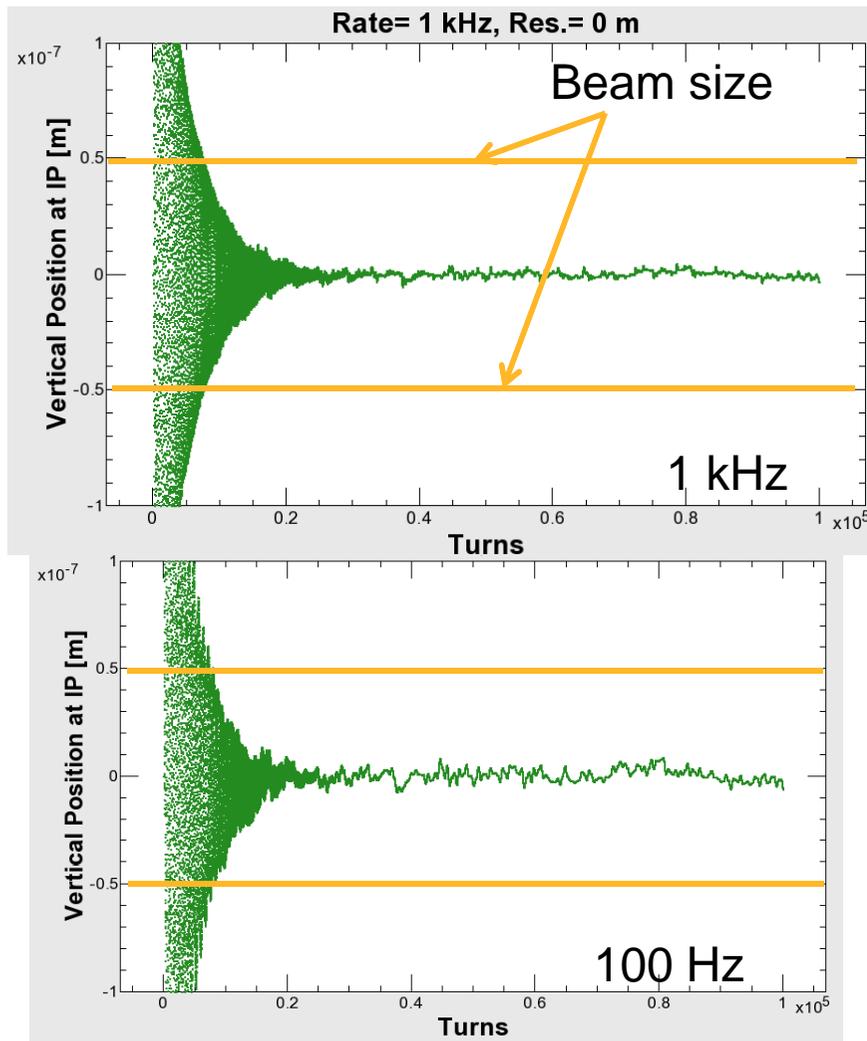
w/o FB



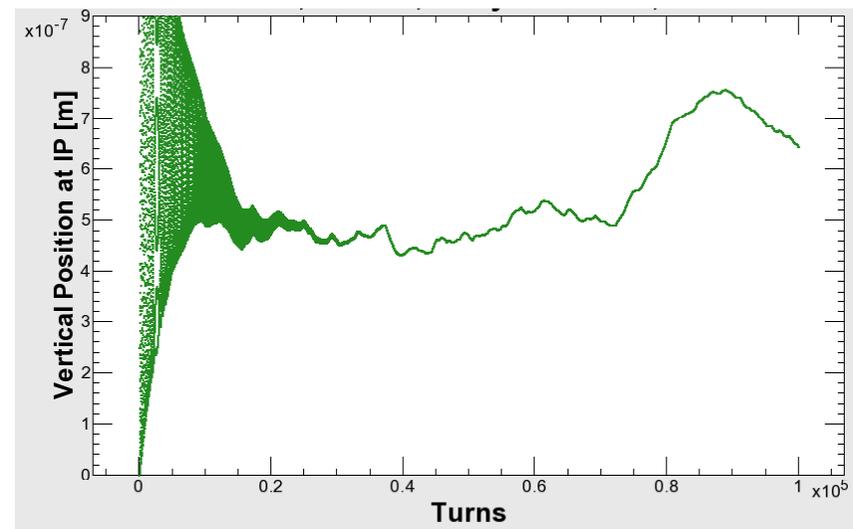
The 100 Hz $f_c(\text{BPM})$ is not enough.

Tracking (case 2)

QC1L from simulation
w/ FB

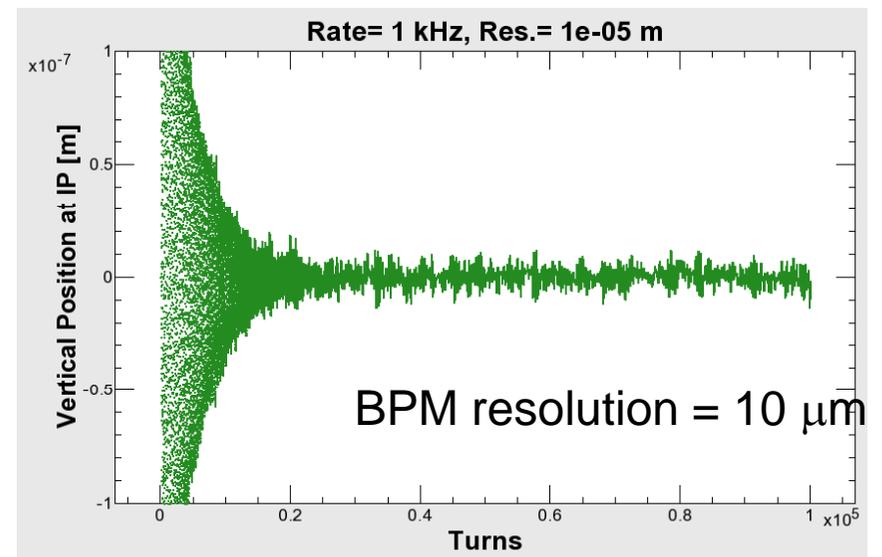
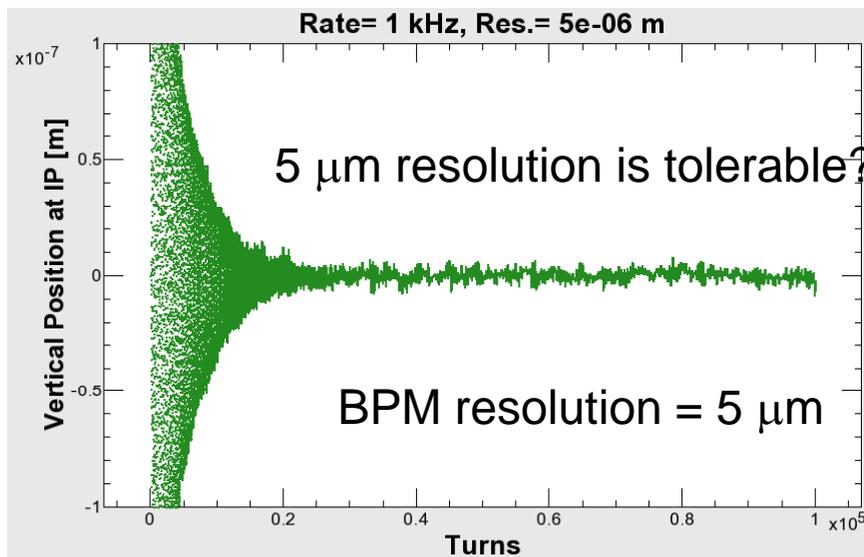
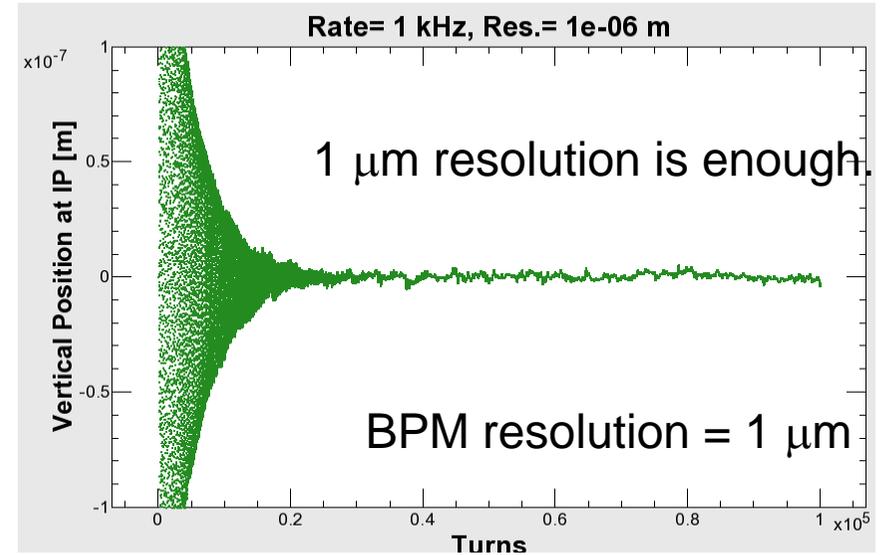
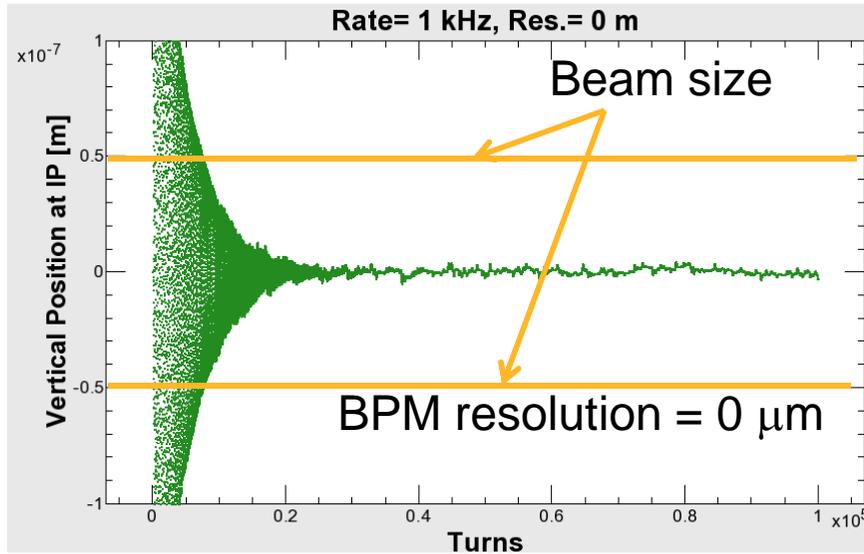


QC1L from simulation
w/o FB



The orbit change can be effectively suppressed by the feedback with 100 Hz fc(BPM).

Effect of BPM resolution



Summary(1)

- Construction works from KEKB to SuperKEKB are in progress, on schedule.
 - Design work, especially around IP are also in progress, going to much detailed considerations.
 - Collaboration with SLAC and FNAL for the construction of SuperKEKB, especially around injector, will formally start under US–Japan collaboration on HEP.
 - Funding situation:
 - Damping ring
 - Special budget for “Very Advanced Research Support Program”
 - Annual construction budget for FY2011 has been approved.
- KEK Director General (Prof. A. Suzuki) said “The budget has been almost fully (>85%) funded “

Summary(2)

- The IP orbit control at SuperKEKB is much more difficult than that at KEKB.
- Major difficulty comes from the mechanical vibration of IR quadrupoles.
 - Simulation on the quads of SuperKEKB has given a better result than KEKB.
 - Further suppression of the vibration may be possible.
 - The coherence of vibration of the two rings may help.
- In parallel to the efforts to suppress the quadrupole vibration, we will develop the orbit feedback based on the beam-beam deflection.
- BPM requirement
 - Resolution: $1\mu\text{m}$ is enough. $5\mu\text{m}$ is tolerable?
 - Bandwidth: $\sim 1\text{kHz}$
- Horizontal orbit feedback
 - We need to develop a method other than the beam-beam deflection such as luminosity feedback or beam size feedback.

Summary(3)

- **Prototype of IR special BPM system has been constructed and under testing.**
 - Need the special fast connection form BPM detector to Bump calculator (and Magnet power supplies), such as Rapid-IO connection, will be needed.
- **This system (with much cheaper analog front-end) might be used to stabilize orbit around local chromaticity correction area (medium-band BPM circuit, like Libera).**